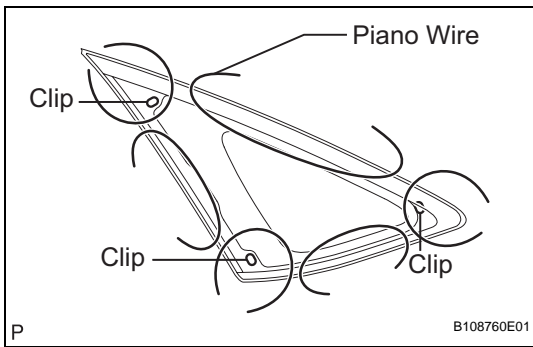
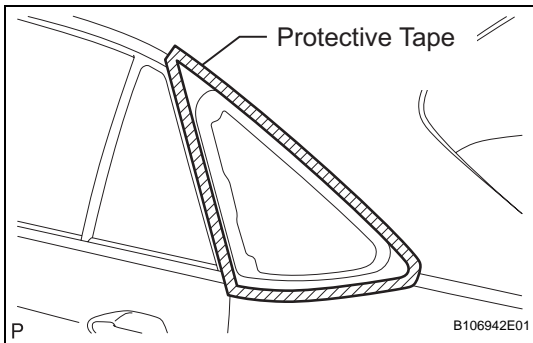


REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
CAUTION:
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation (See page [RS-1](#)).
2. REMOVE REAR DOOR SCUFF PLATE LH (See page [IR-6](#))
3. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH
4. REMOVE DECK BOARD SUB-ASSEMBLY (See page [IR-7](#))
5. REMOVE TONNEAU COVER ASSEMBLY
6. REMOVE DECK FLOOR BOX FRONT (See page [IR-8](#))
7. REMOVE DECK FLOOR BOX REAR (See page [IR-8](#))
8. REMOVE NO.2 DECK BOARD SUB-ASSEMBLY (See page [IR-8](#))
9. REMOVE NO.3 DECK BOARD SUB-ASSEMBLY (See page [IR-8](#))
10. REMOVE BACK DOOR WEATHERSTRIP
11. REMOVE JACK CARRIER ASSEMBLY
12. REMOVE DECK SIDE TRIM BOX RH
13. REMOVE DECK SIDE TRIM BOX LH (See page [IR-8](#))
14. REMOVE REAR FLOOR FINISH PLATE (See page [IR-8](#))
15. REMOVE REAR FLOOR FINISH SIDE PLATE LH (See page [IR-8](#))
16. REMOVE DECK SIDE TRIM COVER LH (See page [IR-8](#))
17. SEPARATE REAR NO.1 SEAT BELT ASSEMBLY OUTER LH
18. REMOVE REAR SEAT SIDE COVER LH (See page [IR-9](#))
19. REMOVE ROPE HOOK (See page [IR-9](#))
20. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH (See page [IR-9](#))
21. REMOVE NO.2 ROOM LIGHT ASSEMBLY (See page [IR-9](#))
22. REMOVE ROOF SIDE GARNISH ASSEMBLY INNER LH (See page [IR-8](#))

**23. REMOVE QUARTER WINDOW ASSEMBLY LH**

- (a) Pass a piano wire between the vehicle body and glass from the interior.



- (b) Tie both wire ends to wooden blocks or similar objects.

NOTICE:

When separating the glass, take care not to damage the paint and the interior and exterior ornaments.

HINT:

Apply protective tape to the outer surface to prevent the surface from being scratched.

- (c) Cut off the adhesive by pulling the piano wire around the glass.
 (d) Using a suction cup, remove the glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the glass.

24. CLEAN QUARTER WINDOW ASSEMBLY LH

- (a) Clean the outer circumference of the glass with white gasoline.

NOTICE:

- Do not touch the glass surface after cleaning it.
- Be careful not to damage the glass.

INSTALLATION**1. INSTALL QUARTER WINDOW ASSEMBLY LH**

- (a) Clean and shape the contact surface of the vehicle body.

- (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

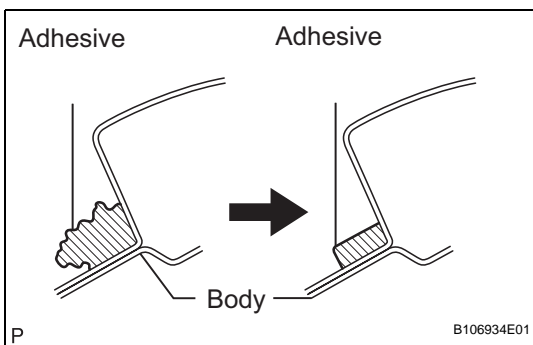
HINT:

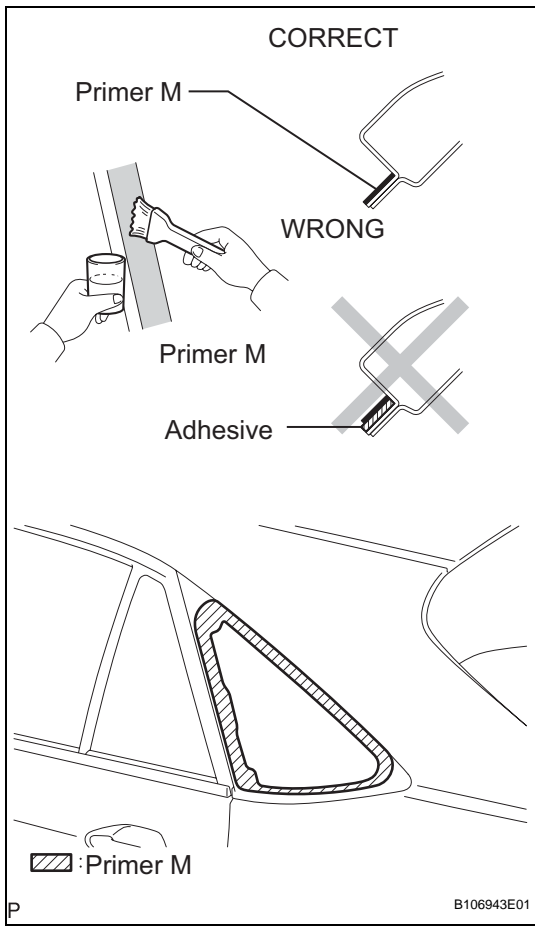
Leave as much adhesive on the vehicle body as possible.

- (2) Clean the contact surface of the vehicle body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



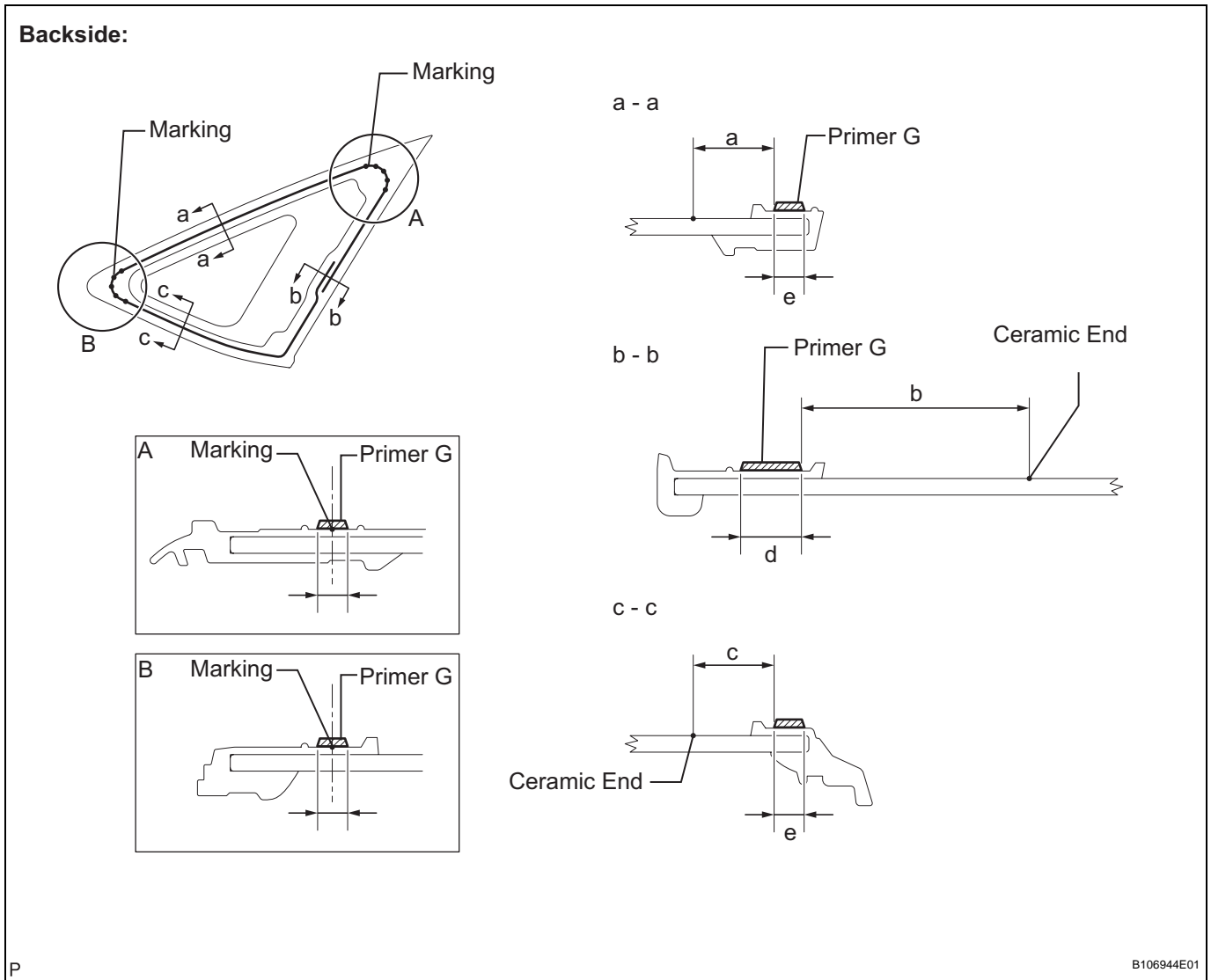


(b) Using a brush, coat the exposed part of the vehicle body with Primer M.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not coat the adhesive with Primer M.
- Do not keep any of the opened Primer M for later use.

- (c) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.



NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

Standard dimension

Area	Dimension
a	9.0 mm (0.354 in.)
b	52.0 mm (2.047 in.)
c	17.0 mm (0.669 in.)
d	12.0 mm (0.472 in.)
e	6.0 mm (0.236 in.)

HINT:

If an area other than that specified is coated by accident, wipe off the primer with a clean shop rag before it dries.



(d) Apply adhesive (Adhesive: Part No. 08850-00801 or equivalent).

(1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

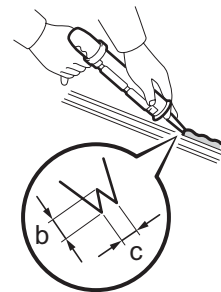
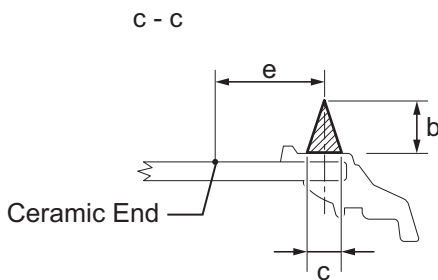
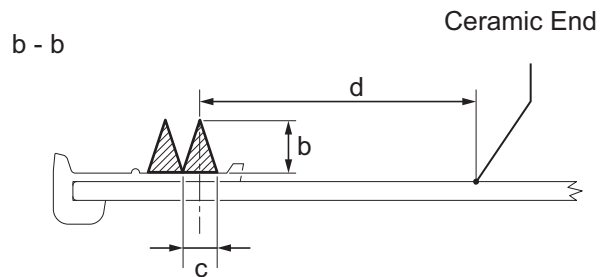
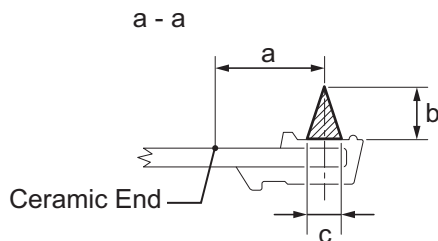
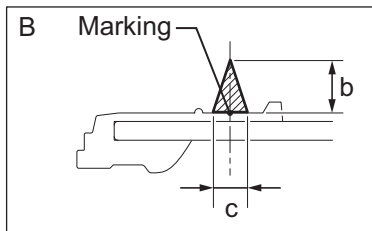
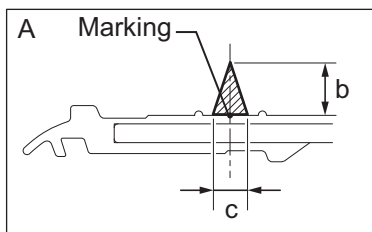
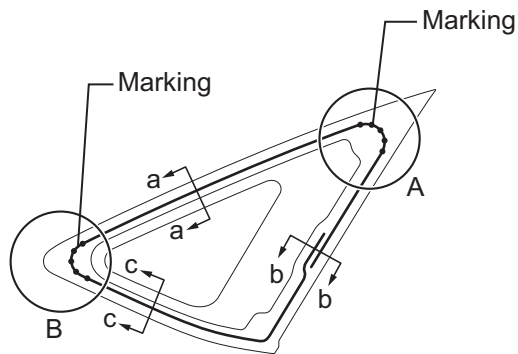
Tackfree time

Temperature	Tackfree Time
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

(2) Load the sealer gun with the cartridge.

(3) Coat the glass with adhesive, as shown in the illustration.

Backside:



WS

P

B106945E01

Standard dimension

Area	Dimension
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	6.0 mm (0.236 in.)

Area	Dimension
d	550 mm (21.654 in.)
e	20 mm (0.787 in.)

- (e) Install the glass to the vehicle body.
- (1) Hold the glass in place securely with tape or equivalent to the vehicle body until the adhesive has hardened.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Check that the clips are attached to the vehicle body correctly.
- Check the clearance between the vehicle body and glass.

- (2) Lightly press the front surface of the glass to ensure a close fit.
- (3) Using a scraper, remove any excess or protruding adhesive.

NOTICE:

Take care not to drive the vehicle for the time described in the table below.

Minimum time

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

2. CHECK FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leaks with auto glass sealer.

3. INSTALL ROOF SIDE GARNISH ASSEMBLY INNER LH**4. INSTALL ROOM LIGHT ASSEMBLY NO.2****5. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH****6. INSTALL ROPE HOOK****7. INSTALL REAR SEAT SIDE COVER LH****8. INSTALL REAR NO.1 SEAT BELT ASSEMBLY OUTER LH****9. INSTALL DECK SIDE TRIM COVER LH****10. INSTALL REAR FLOOR FINISH SIDE PLATE LH****11. INSTALL REAR FLOOR FINISH PLATE****12. INSTALL DECK SIDE TRIM BOX LH****13. INSTALL DECK SIDE TRIM BOX RH****14. INSTALL JACK CARRIER ASSY****15. INSTALL BACK DOOR WEATHERSTRIP**

16. **INSTALL NO.2 DECK BOARD SUB-ASSEMBLY**
17. **INSTALL NO.3 DECK BOARD SUB-ASSEMBLY**
18. **INSTALL DECK FLOOR BOX REAR**
19. **INSTALL DECK FLOOR BOX FRONT**
20. **INSTALL TONNEAU COVER ASSEMBLY**
21. **INSTALL DECK BOARD SUB-ASSEMBLY**
22. **INSTALL REAR DOOR OPENING TRIM
WEATHERSTRIP LH**
23. **INSTALL REAR DOOR SCUFF PLATE LH**
24. **CONNECT CABLE TO NEGATIVE BATTERY
TERMINAL**
25. **PERFORM INITIALIZATION**
NOTICE:
**Some systems need initialization when
disconnecting the cable from the negative (-) battery
terminal.**