# GROUP 15 INTAKE AND EXHAUST

# **GENERAL**

# **OUTLINE OF CHANGES**

The service procedures have been established due to the following changes:

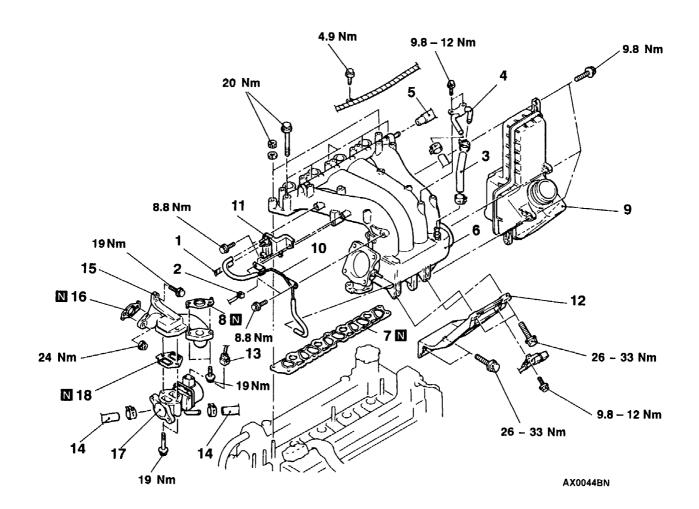
- The air by-pass valve has been discontinued <4G9-GDI>.
- The main muffler, exhaust pipe and catalytic converter have been changed <4G9>.

# **INTAKE MANIFOLD <4G9-GDI>**

## **REMOVAL AND INSTALLATION**

## Pre-removal and Post-installation Operation

- Engine Coolant Draining and Supplying Air Intake Hose Assembly Removal and Installation
- Engine Cover Removal and Installation
- Ignition Coil Removal and Installation
- Throttle Body Removal and Installation (Refer to GROUP 13J.)



#### intake manifold removal steps

- 1. Vacuum hose connection
- 2. Purge control solenoid valve connector
- 3. Brake booster vacuum hose connection
- 4. Brake booster vacuum pipe
- 5. PCV hose connection
- 6. Intake manifold assembly
- 7. Intake manifold gasket
- 8. EGR pipe gasket
- Surging resonator
   Vacuum pipe and hose assembly
- 11. Purge control solenoid valve
- 12. Intake manifold stay

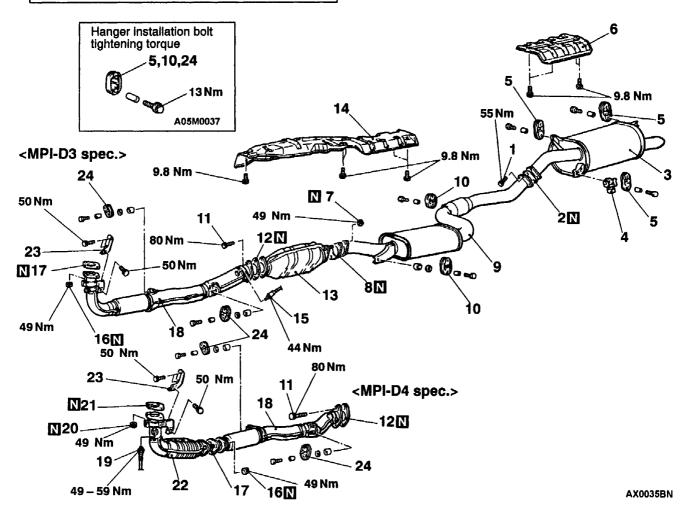
## EGR valve assembly removal steps

- 6. Intake manifold assembly
- 13. EGR servo connector
- 14. Water hose connection
- 15. EGR valve support
- 16. EGR pipe gasket17. EGR valve assembly
- 18. EGR valve gasket

# **EXHAUST PIPE AND MAIN MUFFLER <4G9>**

## REMOVAL AND INSTALLATION

Pre-removal and Post-Installation Operation Under Cover Removal and Installation



## Main muffler removal steps

- 1. Bolt
- 2. Gasket
- 3. Main muffler
- 4. Dynamic damper
- Hanger
- 6. Rear floor heat protector panel

#### Center exhaust pipe removal steps

- 1. Bolt
- 2. Gasket
- 7. Self locking nuts
- 8. Gasket
- 9. Center exhaust pipe
- 10. Hanger
- 11. Bolt
- 12. Gasket
- 13. Catalytic converter
- 14. Front floor heat protector panel

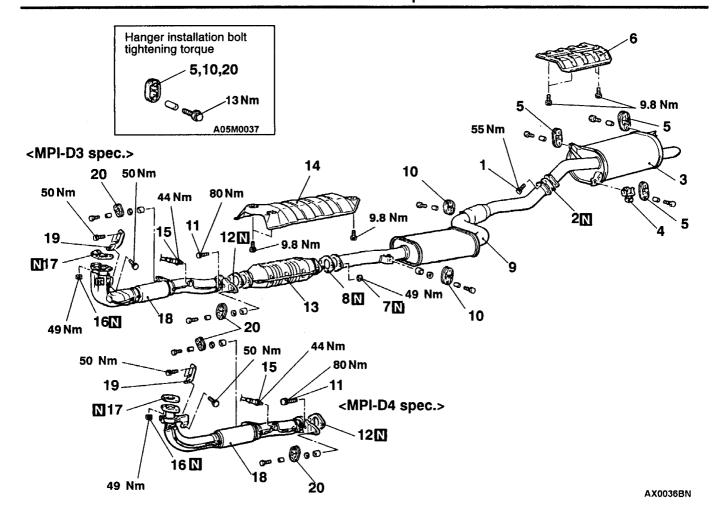
## Front exhaust pipe removal steps

- 11. Bolt
- 12. Gasket
- 15. Oxygen sensor<MPI-D3 spec.>
- 16. Self locking nuts
- 17. Gasket
- 18. Front exhaust pipe
- 19. Oxygen sensor <MPI-D4 spec.>20. Self-locking nut <MPI-D4 spec.>21. Gasket <MPI-D4 spec.>

- 22. Front catalytic converter <MPI-D4 spec.>
- 23. Front exhaust pipe bracket
- 24. Hanger

#### NOTE

Removal and installation service points are the same as



## Main muffler removal steps

- 2. Gasket
- 3. Main muffler
- 4. Dynamic damper
- 5. Hanger
- 6. Rear floor heat protector panel

#### Center exhaust pipe removal steps

- 1. Bolt
- 2. Gasket
- 7. Self locking nuts
- 8. Gasket
- 9. Center exhaust pipe
- 10. Hanger
- 11. Bolt
- 12. Gasket
- 13. Catalytic converter
- 14. Front floor heat protector panel

## Front exhaust pipe removal steps

- 11. Bolt
- 12. Gasket
- 15. Oxygen sensor16. Self locking nuts
- 17. Gasket
- 18. Front exhaust pipe19. Front exhaust pipe bracket
- 20. Hanger

#### NOTE

Removal and installation service points are the same as before.