# **GROUP 37A STEERING**

### **GENERAL**

### **OUTLINE OF CHANGE**

The following service procedures have been added due to the introduction of the 1900-mL diesel engine. The other items are the same as before.

- Power steering oil pump
- Power steering hoses

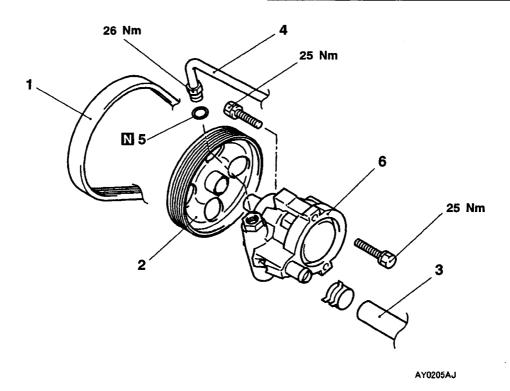
# **POWER STEERING OIL PUMP**

## REMOVAL AND INSTALLATION

Pre-removal Operation Power Steering Fluid Draining

#### Post-installation Operation

- Power Steering Fluid Supplying
  Drive-belt Tension Adjusting
  (Refer to GROUP 11C On-vehicle Service.)
- Power Steering Fluid Line Bleeding



#### Removal steps

- 1. Drive-belt
- 2. Power steering pump pulley
- 3. Suction hose

- 4. Pressure hose
- 5. O-ring
- 6. Oil pump

### INSPECTION

- Check the drive-belt for cracks.
- Check the pulley assembly for uneven rotation.

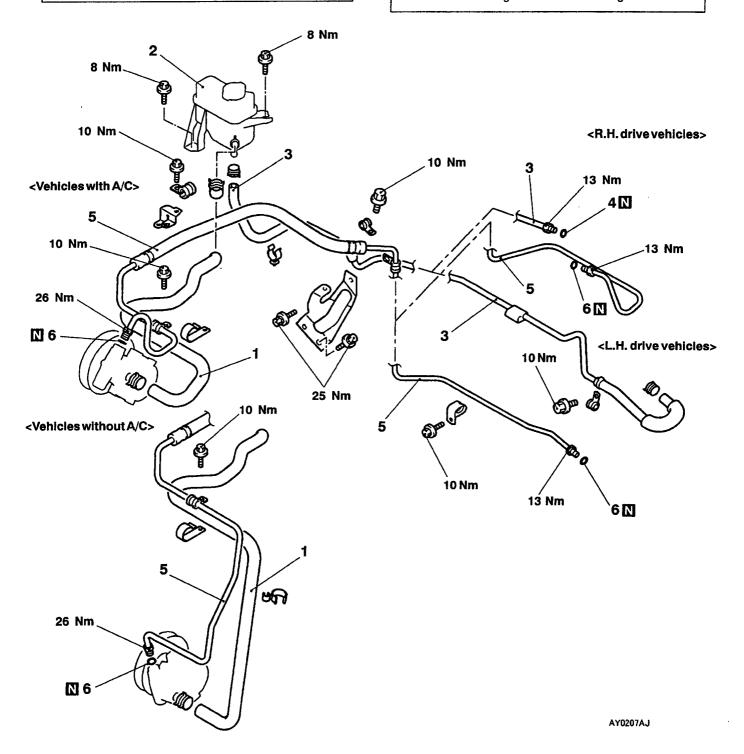
# **POWER STEERING HOSES**

### REMOVAL AND INSTALLATION

Pre-removal Operation
Power Steering Fluid Draining

### Post-installation Operation

- Power Steering Fluid Supplying Power Steering Fluid Line Bleeding



### Removal steps

- 1. Suction hose
- 2. Oil reservoir
- 3. Return hose

- 4. O-ring
- 5. Pressure hose
- 6. O-ring