

## GROUP 26

## FRONT AXLE

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## GENERAL INFORMATION

M1261000100648

The front axle consists of front hubs, knuckles, wheel bearings and driveshafts, and has the following features:

- The wheel bearing is a double-row angular contact ball bearing which incorporates the oil seals and is highly resistant to thrust loads.
- The driveshaft incorporates BJ-TJ type constant velocity joints with high transmission efficiency for low vibration and noise.

- The dynamic damper has been mounted on the driveshaft to reduce differential gear noise.
- ABS rotor for detecting the wheel speed is press-fitted to the BJ.

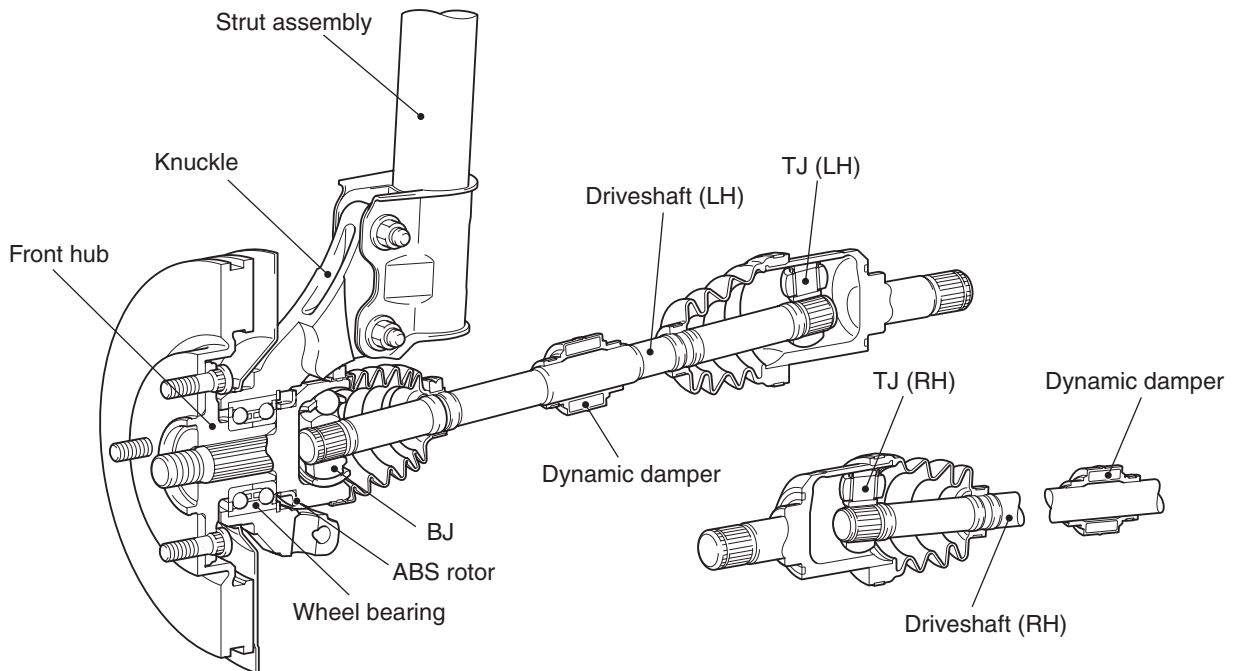
## NOTE:

- TJ: Tripod Joint
- BJ: Birfield Joint

## SPECIFICATIONS

Item		1300, 1600	2000	
Wheel bearing	Type	Double-row angular contact ball bearing		
	Bearing (OD x ID) mm	80 x 40	80 x 40	
Driveshaft	Joint type	Outer	BJ	BJ
		Inner	TJ	TJ
	Length (joint to joint) x diameter mm	LH	375.9 x 24	375.9 x 24
		RH	699 x 24 (1600-M/T), 703.2 x 23 (1300-M/T, 1600-A/T)	700 x 24 (M/T) 699 x 24 (A/T)

## CONSTRUCTION DIAGRAM



## SERVICE SPECIFICATIONS

M1261000300675

Item	Standard value	Limit
Wheel bearing axial play mm	–	0.05
Hub starting torque N· m	–	1.8
Protruding length of stabilizer bar mounting bolt mm	$22 \pm 1.5$	–
Setting of TJ boot length mm	1300-RH, 1600-A/T-RH	$85 \pm 3$
	1300-LH, 1600-M/T, 1600-A/T-LH, 2000	$90 \pm 3$
Opening dimension of the special tool (MB991561) mm	When the BJ boot band (small) is crimped	2.9
	When the BJ boot band (large) is crimped	2.9
Crimped width of the BJ boot band mm	2.4 – 2.8	–

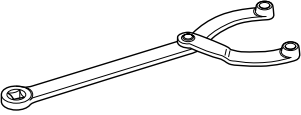
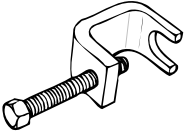
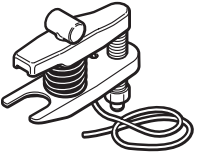
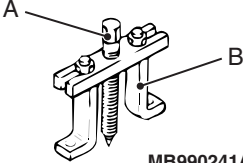

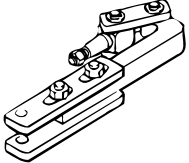
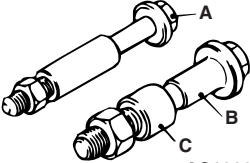
## LUBRICANTS


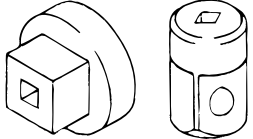


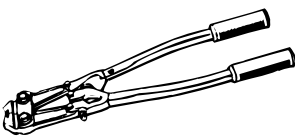
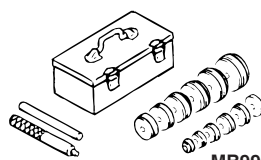
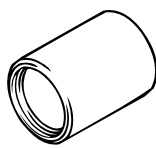
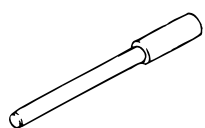
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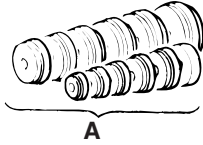


Item	Specified lubricant	Quantity	
TJ boot grease	Repair kit grease	1300-LH, 1600-LH, 2000-LH	$120 \pm 10$ g
		1300-RH, 1600-A/T-RH	$110 \pm 10$ g
		1600-M/T-RH, 2000-A/T-RH	$120 \pm 10$ g
		2000-M/T-RH	$105 \pm 10$ g
BJ boot grease	Repair kit grease	$95 \pm 10$ g	

## SPECIAL TOOLS

M1261000600773

Tool	Number	Name	Use
 <p>B990767</p>	MB990767	Front hub and end yoke holder	Fixing of the hub
 <p>MB991618</p>	MB991618	Hub bolt remover	Removal of the hub bolt
 <p>AC106827</p>	MB991897 or MB992011	Ball joint remover	Knuckle and tie rod end ball joint disconnection <i>NOTE: Steering linkage puller (MB990635 or MB991113) is also used to disconnect knuckle and tie rod end ball joint.</i>
 <p>MB990241AB</p>	MB990241 A: MB990242 B: MB990244	Axle shaft puller A: Puller shaft B: Puller bar	Removal of the driveshaft
 <p>MB991354</p>	MB991354	Puller body	
	MB991056 or MB991355	Knuckle arm bridge	<ul style="list-style-type: none"> <li>Removal of the hub</li> <li>Removal of the wheel bearing</li> </ul>
 <p>AC100320AB</p>	A: MB991017 B: MB990998 C: MB991000	A, B: Front hub remover and installer C: Spacer	<ul style="list-style-type: none"> <li>Removal of the hub</li> <li>Provisional holding of the wheel bearing</li> <li>Measurement of hub starting torque</li> <li>Measurement of wheel bearing axial play</li> </ul> <i>NOTE: MB991000, which belongs to MB990998, should be used as a spacer.</i>

Tool	Number	Name	Use
	MB990685	Torque wrench	Measurement of hub starting torque
 <p>MB990326</p>	MB990326	Preload socket	
 <p>MB990810</p>	MB990810	Side bearing puller	<ul style="list-style-type: none"> <li>• Removal of the centre bearing bracket</li> <li>• Removal of the wheel bearing inner race (outside)</li> </ul>
	MB991460	Plug	Prevention of transmission fluid drain and of entry of foreign objects
 <p>MB991561</p>	MB991561	Boot band crimping tool	BJ boot (resin boot) band installation
 <p>MB990925</p>	MB990925	Bearing and oil seal installer set	<ul style="list-style-type: none"> <li>• Removal of the wheel bearing</li> <li>• Removal and installation of the centre bearing</li> <li>• Press-fitting of the dust seal outer, inner</li> </ul>
 <p>MB990890</p>	MB990890	Rear suspension bushing base	<ul style="list-style-type: none"> <li>• Installation of the wheel bearing</li> <li>• Press-fitting of the dust seal outer, inner</li> </ul>
 <p>MB990883</p>	MB990883	Rear suspension bushing arbor	Installation of the wheel bearing

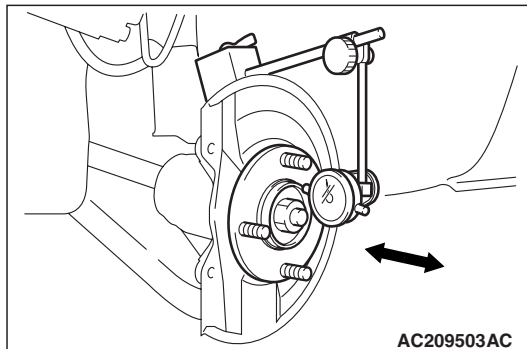
Tool	Type	Tool number	O D mm
<p>MB990925</p>  <p>A Installer adapter</p> <p>C Brass bar</p>  <p>B Bar (snap-in type)</p>  <p>Tool box ACX02372AC</p>	A	MB990926	39.0
		MB990927	45.0
		MB990928	49.5
		MB990929	51.0
		MB990930	54.0
		MB990931	57.0
		MB990932	61.0
		MB990933	63.5
		MB990934	67.5
		MB990935	71.5
		MB990936	75.5
		MB990937	79.0
		B	MB990938
	C	MB990939	—

## ON-VEHICLE SERVICE

### WHEEL BEARING AXIAL PLAY CHECK

M1261000900224

1. Remove the caliper assembly and suspend it with a wire.
2. Remove the brake disc from the front hub.



3. Attach a dial gauge as shown in the illustration, and then measure the axial play while moving the hub in the axial direction.

**Limit: 0.05 mm**

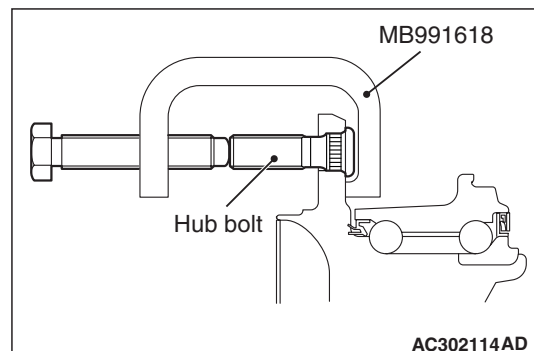
4. If axial play exceeds the limit, disassemble the front hub assembly and check the parts.

5. Install the brake disc, caliper assembly and tighten the caliper assembly mounting bolts to the specified torque  $100 \pm 10$  N·m.

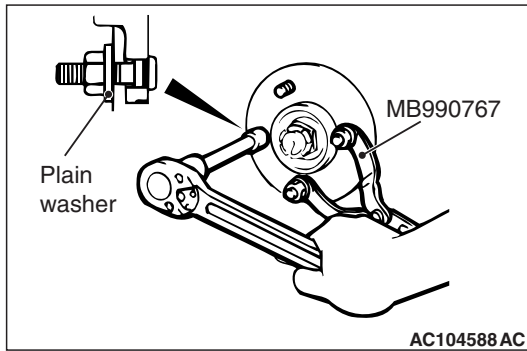
### HUB BOLT REPLACEMENT

M1261001000291

1. Remove the caliper assembly and suspend it with wire so that it does not fall.
2. Remove the brake disc.



3. Use special tool hub bolt remover (MB991618) to remove the hub bolts.



4. Install the plain washer to the new hub bolt, and install the bolt with a nut while holding the hub with special tool front hub and end yoke holder (MB990767).
5. Install the brake disc, caliper assembly and tighten the caliper assembly mounting bolts to the specified torque  $100 \pm 10$  N·m.

## FRONT AXLE HUB ASSEMBLY

### REMOVAL AND INSTALLATION

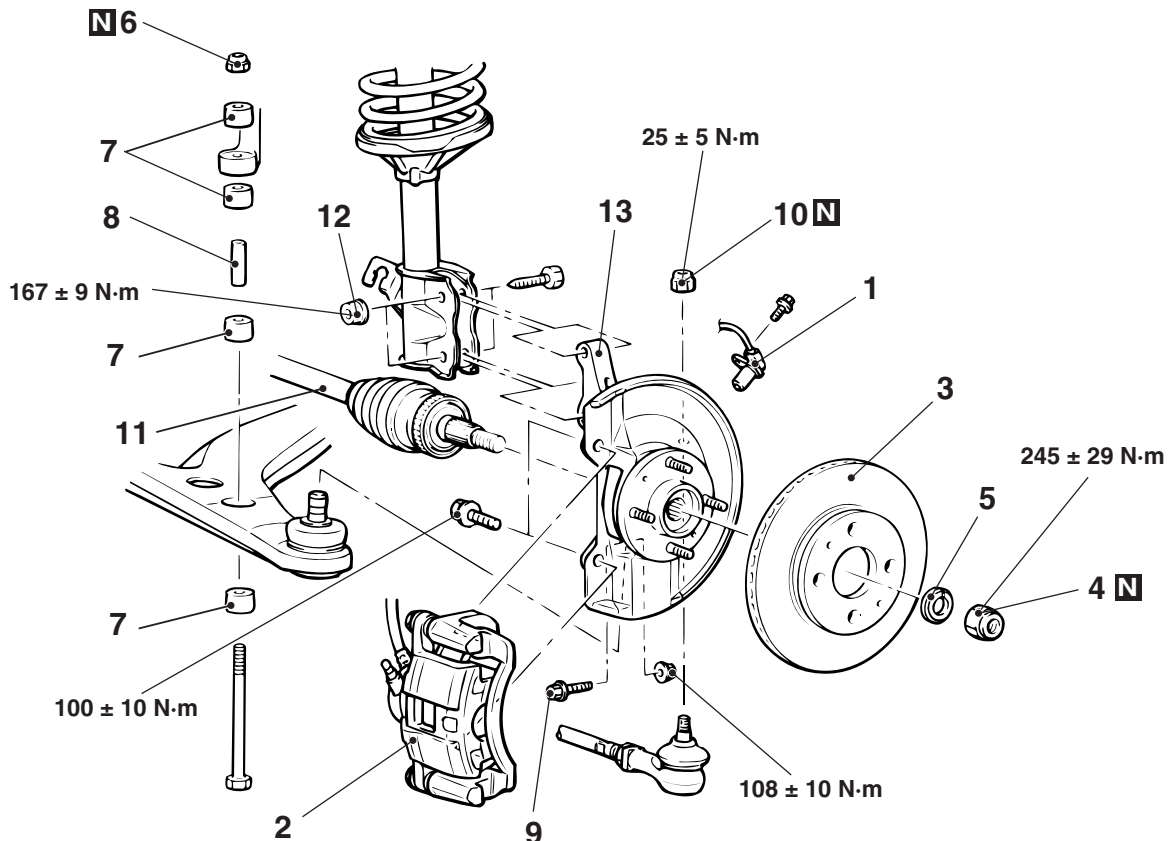
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#### CAUTION

- Do not strike the ABS rotors installed to the BJ outer race of driveshaft against other parts when removing or installing the driveshaft. Otherwise the ABS rotors will be damaged.
- Be careful not to strike the pole piece at the tip of the front ABS sensor with tools during servicing work.

#### Post-installation Operation

- Check the dust cover for cracks or damage by pushing it with your finger.

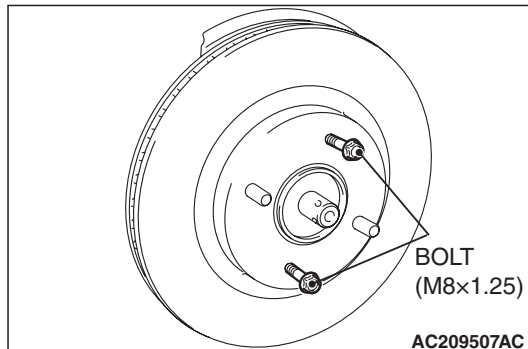


**Removal steps**

- |       |   |
|-------|---|
|       | 1. Front ABS sensor                                   |
| <<A>> | 2. Caliper assembly                                   |
| <<B>> | 3. Brake disc   |
| <<C>> | >>B<< 4. Driveshaft nut                               |
|       | >>B<< 5. Washer                                       |
|       | >>A<< 6. Self-locking nut (stabilizer bar connection) |
|       | >>A<< 7. Stabilizer rubber                            |
|       | 8. Collar   |
|       | 9. Lower arm connecting bolt                          |
| <<D>> | 10. Self-locking nut (tie rod end connection)         |
| <<E>> | 11. Driveshaft  |
|       | 12. Nut (hub and knuckle to strut connection)         |
|       | 13. Hub and knuckle                                   |

**REMOVAL SERVICE POINTS****<<A>> CALIPER ASSEMBLY REMOVAL**

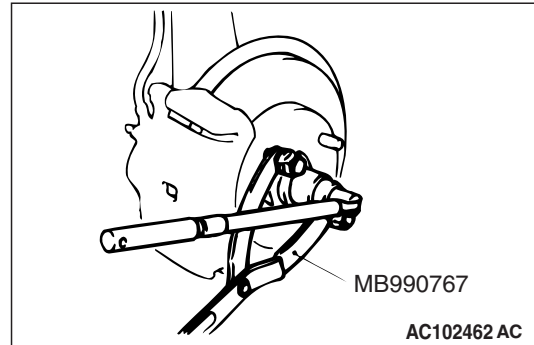
Secure the removed caliper assembly with wire, etc.

**<<B>> BRAKE DISC REMOVAL**

If the brake disc is seized, install M8x1.25-mm bolts as shown, and remove the disc by tightening the bolts evenly and gradually.

**<<C>> DRIVESHAFT NUT REMOVAL****⚠ CAUTION**

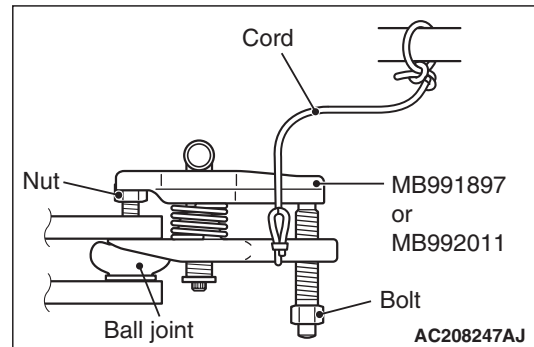
Do not apply pressure to wheel bearing by the vehicle weight to avoid possible damage when driveshaft nut is loosened.



Use special tool front hub and end yoke holder (MB990767) to fix the hub and remove the driveshaft nut.

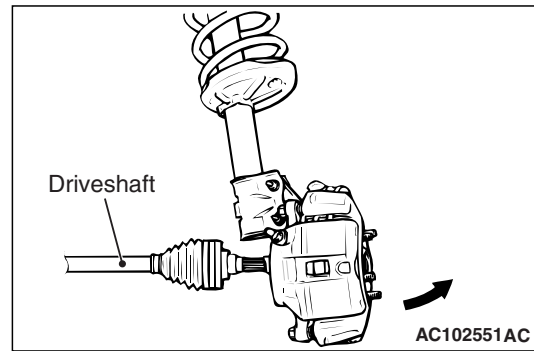
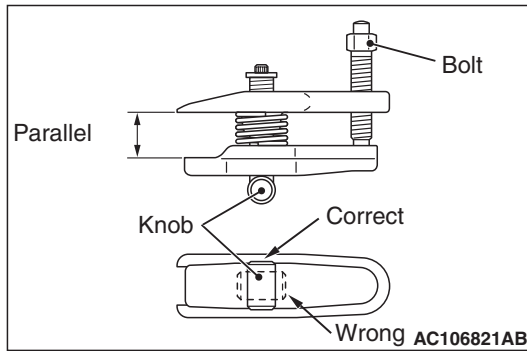
**<<D>> SELF-LOCKING NUT (TIE ROD END CONNECTION) REMOVAL****⚠ CAUTION**

- Do not remove the nut from ball joint. Loosen it and use the special tool to avoid possible damage to ball joint threads.
- Hang the special tool with cord to prevent it from falling.



1. Install special tool ball joint remover (MB991897 or MB992011) as shown in the figure.





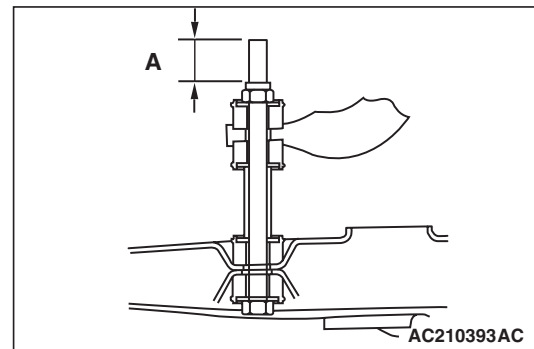
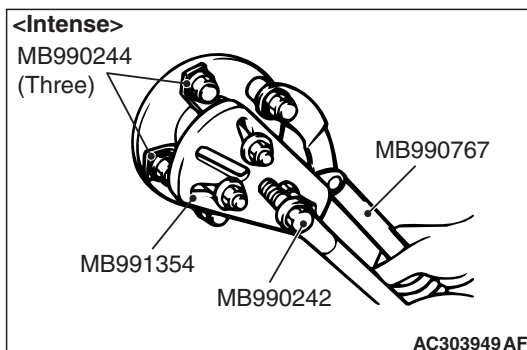
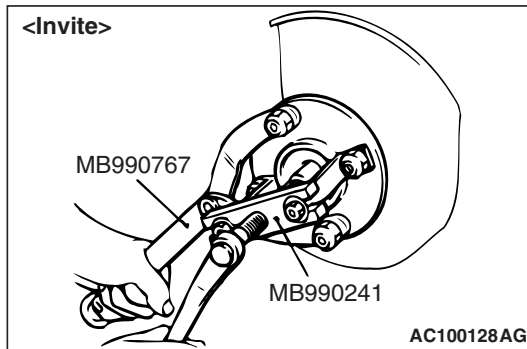
- Turn the bolt and knob as necessary to make the jaws of special tool parallel, tighten the bolt by hand and confirm that the jaws are still parallel.  
*NOTE: When adjusting the jaws in parallel, make sure the knob is in the position shown in the figure.*
- Tighten the bolt with a wrench to disconnect the tie rod end.

- Withdraw the driveshaft from the hub by pulling the bottom of the hub and knuckle towards you.
- Hang the driveshaft on the vehicle body with a rope.

### INSTALLATION SERVICE POINT

#### >>A<< STABILIZER RUBBER/Self-LOCKING NUT (STABILIZER BAR CONNECTION) INSTALLATION

#### <<E>> DRIVESHAFT REMOVAL



Install the stabilizer rubber and collar as shown in the figure, and tighten the self-locking nut so that the protruding length of the stabilizer bar mounting bolt protruding part meets its standard value (A).

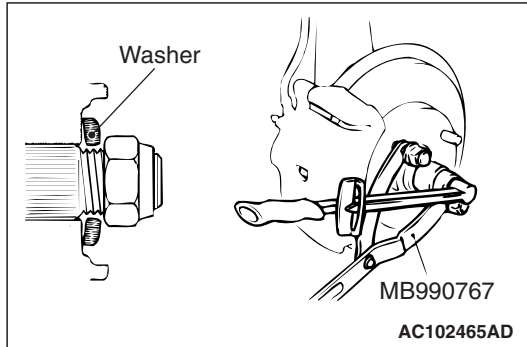
**Standard value (A):  $22 \pm 1.5$  mm**

- Use the following special tools to push out the driveshaft from the hub and knuckle.
  - Axle shaft puller (MB990241)
  - Puller shaft (MB990242)
  - Puller bar (MB990244)
  - Puller body (MB991354)
  - Front hub and end yoke holder (MB990767)

>>B<< WASHER/ DRIVESHAFT NUT  
INSTALLATION

**CAUTION**

Before securely tightening the driveshaft nuts, make sure there is no load on the wheel bearings. Otherwise the wheel bearings will be damaged.



1. Be sure to install the driveshaft washer in the specified direction.

2. Using special tool front hub and end yoke holder (MB990767), tighten the driveshaft nut to the specified torque.

**Tightening torque: 245 ± 29 N·m**

**INSPECTION**

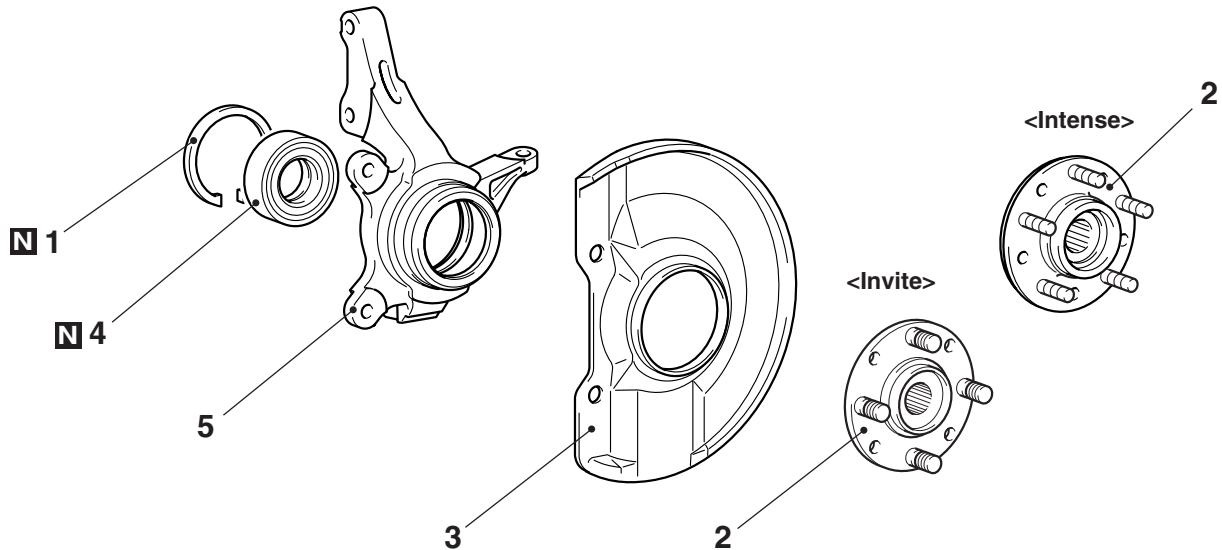
M1261001800242

- Check the hub for cracks and spline for wear.
- Check the knuckle for cracks.
- Check for defective bearing.

**NOTE:** If the meshing of the wheel bearing outer race and the knuckle, or of the wheel bearing inner race and the hub, is loose, replace the bearing or damaged parts.

**DISASSEMBLY AND REASSEMBLY**

M1261001900379



AC303659AF

**Disassembly steps**

<<A>>

1. Snap ring
2. Hub
3. Dust cover

<<B>>

4. Wheel bearing
5. Knuckle

**Reassembly steps**

>>A<<

5. Knuckle
4. Wheel bearing
1. Snap ring
3. Dust cover

>>B<<

2. Hub
- Hub starting torque check

>>C<<

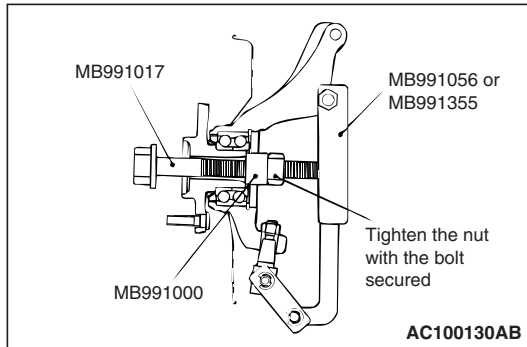
- Wheel bearing axial play check

## DISASSEMBLY SERVICE POINTS

### <<A>> HUB REMOVAL

#### ⚠ CAUTION

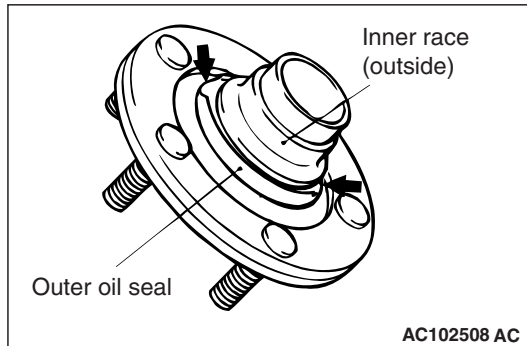
When the hub has been removed, always replace the wheel bearing with a new part because wheel bearing frictional surface will be damaged when removing the hub.



Use the following special tools to pull out the hub from the knuckle.

- Knuckle arm bridge (MB991056 or MB991355)
- Front hub remover and Installer (MB991017)
- Spacer (MB991000)

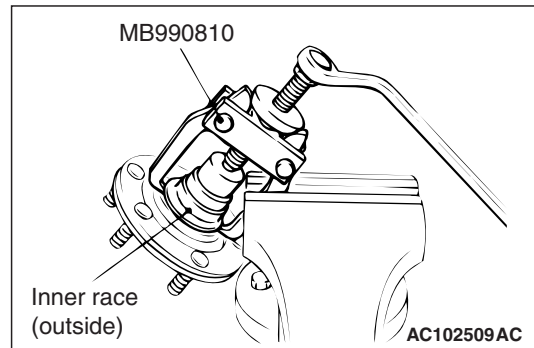
### <<B>> WHEEL BEARING REMOVAL



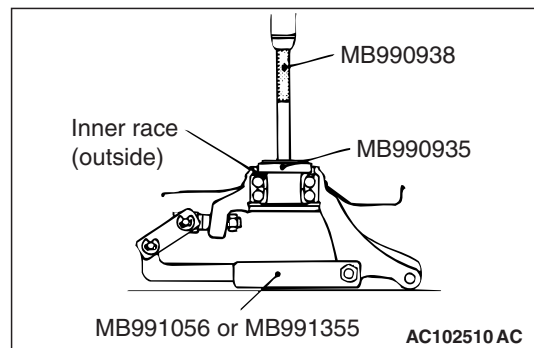
1. Crush the oil seal in two places so that the tabs of the special tool will be caught on the wheel bearing inner race (outside).

#### ⚠ CAUTION

When removing the inner race (outside) from the hub, be careful not to let the hub drop.



2. Remove the wheel bearing inner race (outside) from the front hub by using special tool side bearing puller (MB990810).



3. Install the inner race (outside) that was removed from the hub to the wheel bearing, and then use the following special tools to remove the wheel bearing.
  - Installer bar (MB990938)
  - Installer adapter (MB990935)
  - Knuckle arm bridge (MB991056 or MB991355)

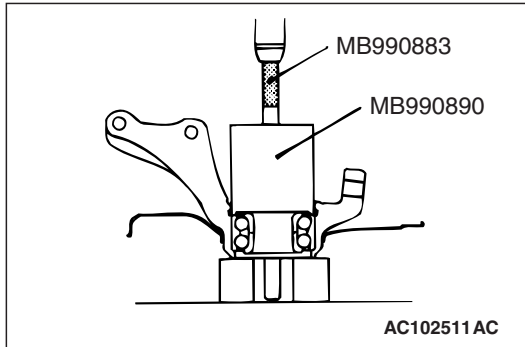
## REASSEMBLY SERVICE POINTS

### >>A<< WHEEL BEARING INSTALLATION

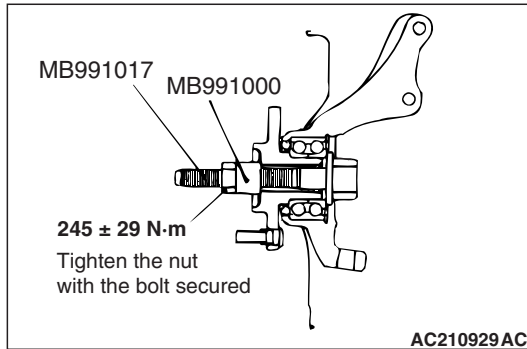
1. Fill the wheel bearing with multipurpose grease.
2. Apply a thin coating of multipurpose grease to the knuckle and bearing contact surfaces.

**CAUTION**

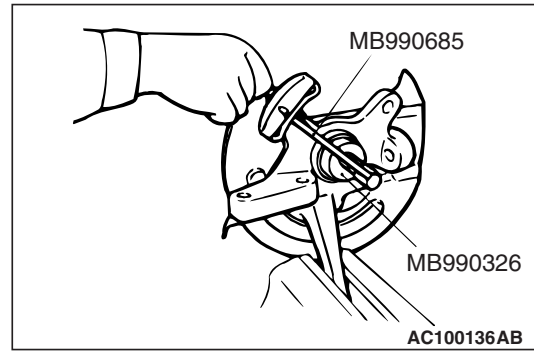
Press the outer race when pressing-in the wheel bearing. Otherwise the wheel bearing will be damaged.



3. Press-in the bearing by using the following special tools.
  - Rear suspension bushing arbor (MB990883)
  - Rear suspension bushing base (MB990890)

**>>B<< HUB STARTING TORQUE CHECK**

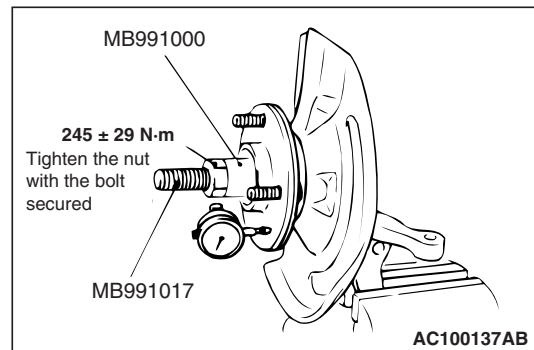
1. Tighten the following special tools to the specified torque, and then press-in the hub into the knuckle.
  - Front hub remover and installer (MB991017)
  - Spacer (MB991000)
2. Rotate the hub in order to seat the bearing.



3. Measure the hub starting torque by using the following special tools.
  - Torque wrench (MB990685)
  - Preload socket (MB990326)

**Limit: 1.8 N·m**

4. The starting torque must be within the limit and the hub rotation must be smooth.

**>>C<< WHEEL BEARING AXIAL PLAY CHECK**

1. Measure to determine whether the wheel bearing axial play is within the limit or not by using the following special tools.
  - Front hub remover and installer (MB991017)
  - Spacer (MB991000)

**Limit: 0.05 mm**
2. If the play is not within the limit range while the nut is tightened to  $245 \pm 29$  N·m, the bearing, hub and/or knuckle have probably not been installed correctly. Replace the bearing and re-install.

**INSPECTION**

M1261002000078

- Check the front hub and brake disc mounting surfaces for galling and contamination.
- Check the knuckle inner surface for galling and cracks.

# DRIVESHAFT ASSEMBLY

## REMOVAL AND INSTALLATION

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### CAUTION

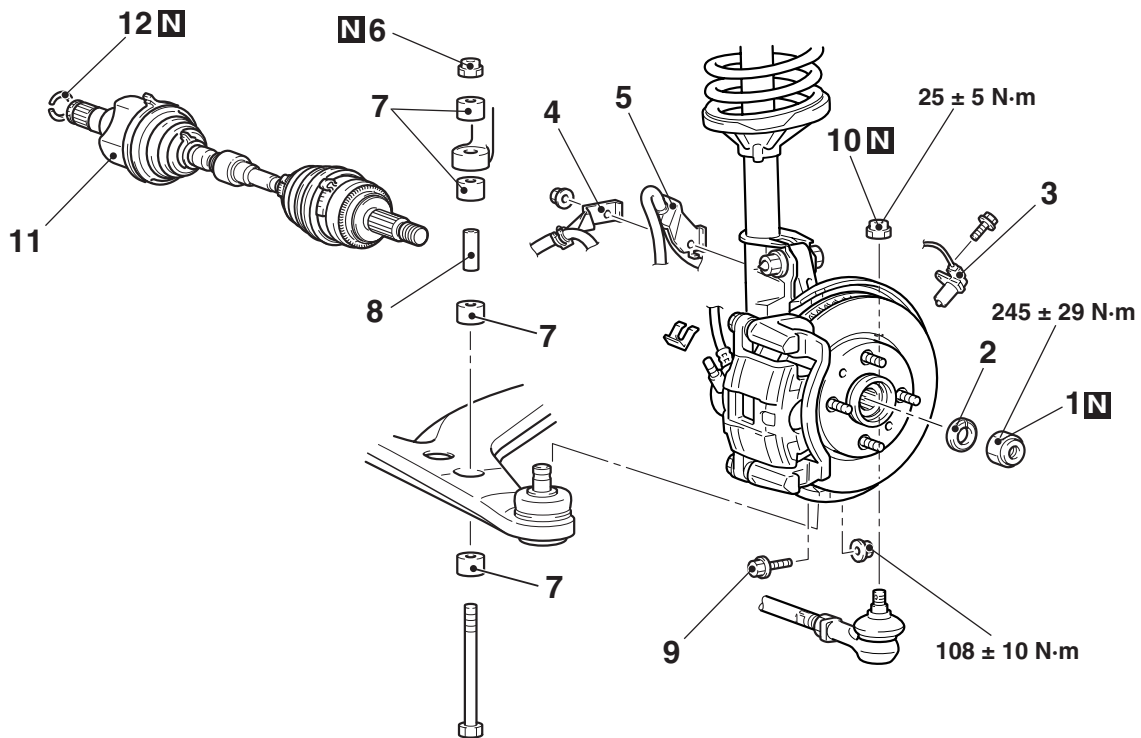
- Do not strike the ABS rotors installed to the BJ outer race of driveshaft against other parts when removing or installing the driveshaft. Otherwise the ABS rotors will be damaged.
- Be careful not to strike the pole piece at the tip of the front ABS sensor with tools during servicing work.

### Pre-installation Operation

- Transmission Fluid Draining (Refer to GROUP 22A, On-vehicle Service –Transmission Oil Replacement P.22A-8).
- Front Exhaust Pipe Removal (Refer to GROUP 15, Exhaust Pipe and Muffler P.15-11).

### Post-installation Operation

- Front Exhaust Pipe Installation (Refer to GROUP 15, Exhaust Pipe and Muffler P.15-11).
- Check the Ball Joint Dust Cover for cracks or damage by pushing it with your finger.
- Transmission Fluid Filling (Refer to GROUP 22A, On-vehicle Service –Transmission Oil Replacement P.22A-8).



AC303689AB

- |       |       |    |  |
|-------|-------|----|--|
| <<A>> | >>C<< | 1. | Driveshaft nut                               |
|       | >>C<< | 2. | Washer                                       |
|       |       | 3. | Front ABS sensor                             |
|       |       | 4. | Front ABS sensor bracket                     |
|       | >>B<< | 5. | Brake hose bracket                           |
|       | >>B<< | 6. | Self-locking nut (stabilizer bar connection) |
|       | >>B<< | 7. | Stabilizer rubber                            |

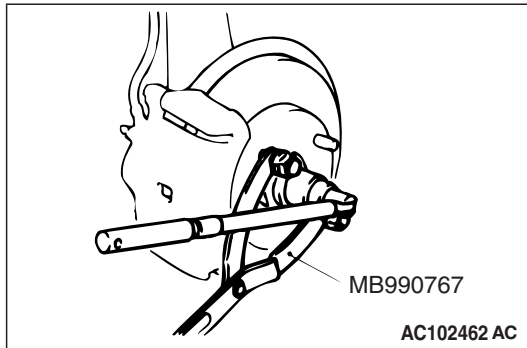
- |  |       |     |   |
|--|-------|-----|---|
|  |       | 8.  | Collar                                    |
|  | <<B>> | 9.  | Lower arm connecting bolt                 |
|  | <<C>> | 10. | Self-locking nut (tie rod end connection) |
|  | >>A<< | 11. | Driveshaft                                |
|  |       | 12. | Circlip                                   |

## REMOVAL SERVICE POINTS

## &lt;&lt;A&gt;&gt; DRIVESHAFT NUT REMOVAL

**CAUTION**

Do not apply pressure to the wheel bearing by the vehicle weight to avoid possible damage when the driveshaft nut is loosened.

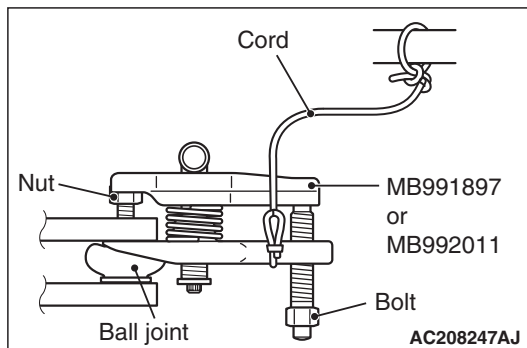


Use special tool front hub and end yoke holder (MB990767) to fix the hub and remove the driveshaft nut.

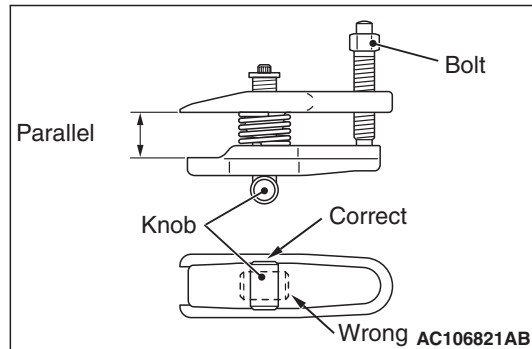
## &lt;&lt;B&gt;&gt; SELF-LOCKING NUT (TIE ROD END CONNECTION) REMOVAL

**CAUTION**

- Do not remove the nut from ball joint. Loosen it and use special tool to avoid possible damage to ball joint threads.
- Hang special tool with cord to prevent it from falling.

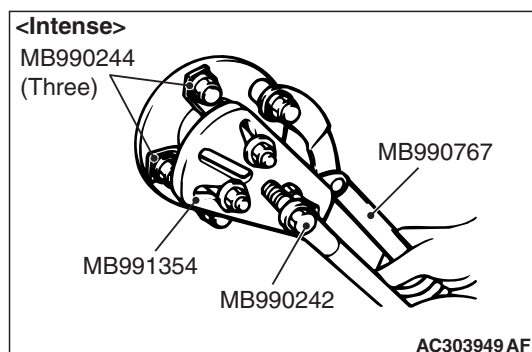
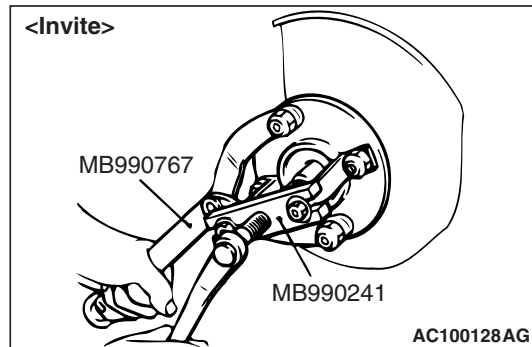


1. Install special tool ball joint remover (MB991897 or MB992011) as shown in the figure.

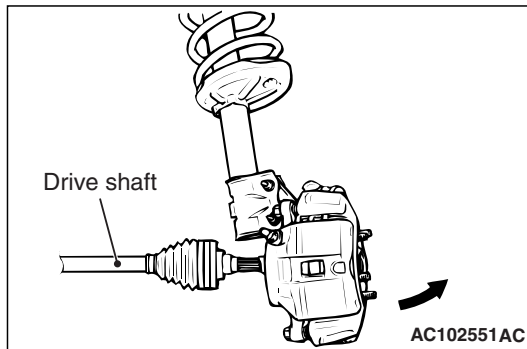


2. Turn the bolt and knob as necessary to make the jaws of special tool parallel, tighten the bolt by hand and confirm that the jaws are still parallel.  
*NOTE: When adjusting the jaws in parallel, make sure the knob is in the position shown in the figure.*
3. Tighten the bolt with a wrench to disconnect the tie rod end.

## &lt;&lt;C&gt;&gt; DRIVESHAFT REMOVAL



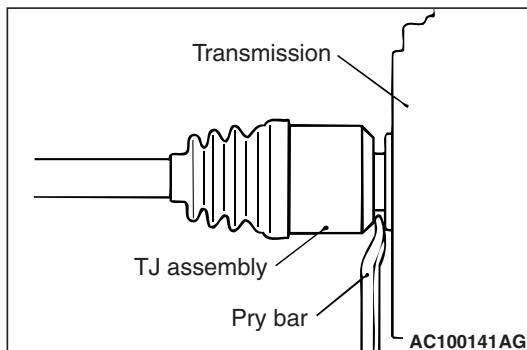
1. Use the following special tools to push out the driveshaft from the hub.
  - Axle shaft puller (MB990241)
  - Puller shaft (MB990242)
  - Puller bar (MB990244)
  - Puller body (MB991354)
  - Front hub and end yoke holder (MB990767)



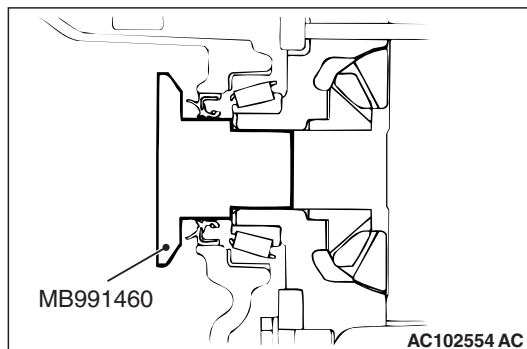
- Remove the driveshaft from the hub by pulling the bottom of the brake disc towards you.

**CAUTION**

- Do not pull on the driveshaft; doing so will damage the TJ; be sure to use the pry bar.
- When pulling the driveshaft out from the transmission, be careful that the spline part of the driveshaft does not damage the oil seal.

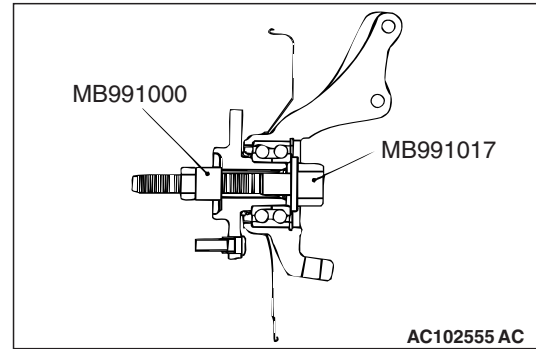


- Insert a pry bar between the transmission case and the driveshaft, and then pry and remove the driveshaft from the transmission.



- Use special tool plug (MB991460) to prevent the entry of foreign material into the transmission case.

**CAUTION**



Do not apply pressure to the wheel bearing by the vehicle weight to avoid possible damage when the driveshaft is removed. If, however, vehicle weight must be applied to the bearing in moving the vehicle, temporarily secure the wheel bearing by using the following special tools.

- Spacer (MB991000)
- Front hub remover and installer (MB991017)

**INSTALLATION SERVICE POINTS**

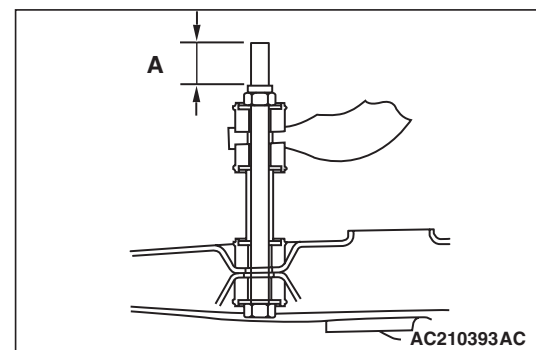
**>>A<< DRIVESHAFT INSTALLATION**

**CAUTION**

When installing the driveshaft, be careful that the spline part of the driveshaft does not damage the oil seal.

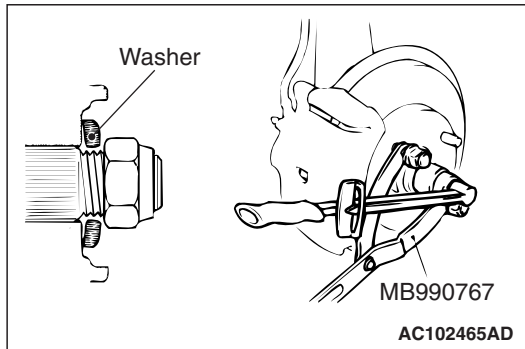
**>>B<< STABILIZER**

**RUBBER/Self-LOCKING NUT  
(STABILIZER BAR CONNECTION)  
INSTALLATION**



Install the stabilizer rubber and collar as shown in the figure, and tighten the self-locking nut so that the protruding length of the stabilizer bar mounting bolt protruding part meets its standard value (A).

**Standard value (A): 22 ± 1.5 mm**

>>C<< WASHER/DRIVESHAFT NUT  
INSTALLATION

1. Be sure to install the driveshaft washer in the specified direction.

**⚠ CAUTION**

Before securely tightening the driveshaft nuts, make sure there is no load on the wheel bearings. Otherwise the wheel bearing will be damaged.

2. Using special tool front hub and end yoke holder (MB990767), tighten the driveshaft nut to the specified torque.

**Tightening torque:  $245 \pm 29$  N·m**

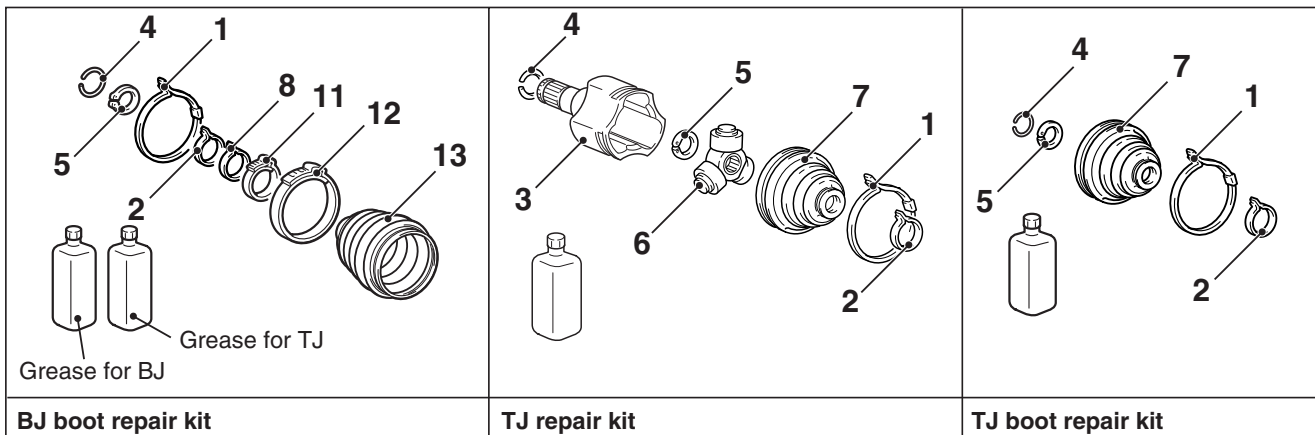
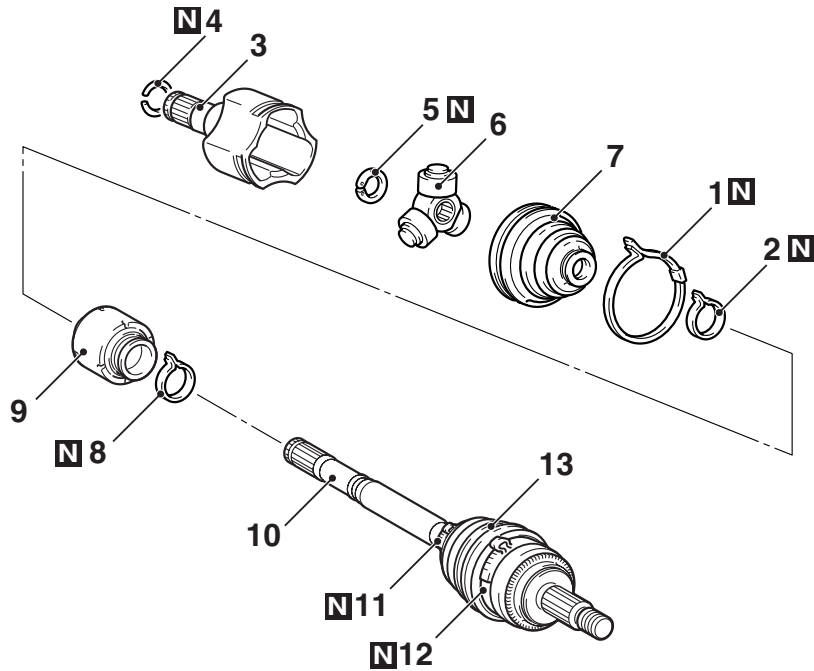


DISASSEMBLY AND REASSEMBLY

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**CAUTION**

- Be careful not to damage the ABS rotor, which is attached to the BJ outer race during disassembly and reassembly.
- Never disassemble the BJ assembly except when replacing the BJ boot.



AC303692AB

- Disassembly steps**
- >>D<< 1. TJ boot band (large)  
>>D<< 2. TJ boot band (small)  
<<A>> >>C<< 3. TJ case  
4. Circlip  
5. Snap ring  
<<A>> >>B<< 6. Spider assembly  
<<B>> >>A<< 7. TJ boot  
>>A<< 8. Damper band  
>>A<< 9. Dynamic damper

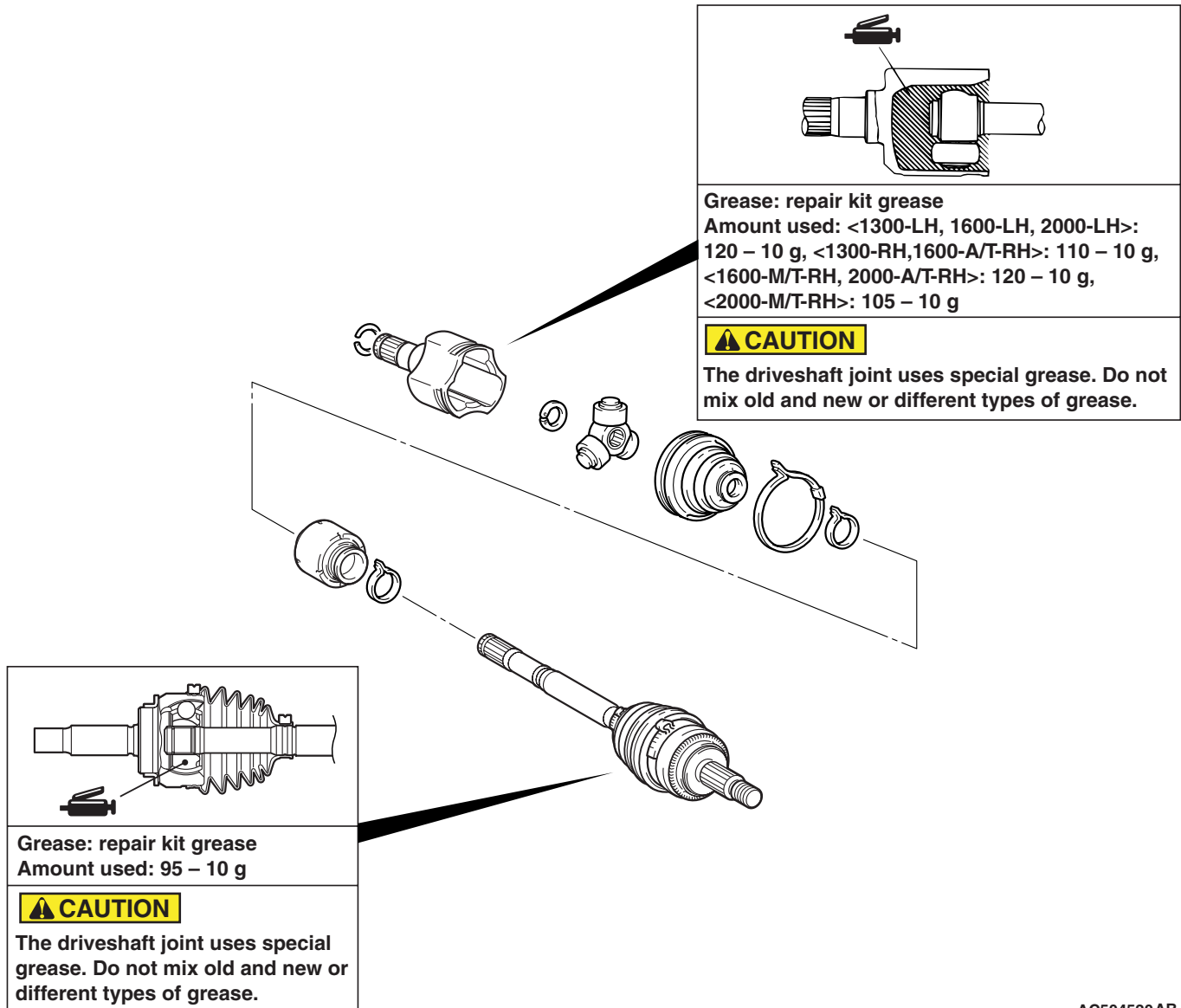
**Disassembly steps (Continued)**

10. BJ assembly  
11. BJ boot band (small)  
12. BJ boot band (large)  
13. BJ boot

**NOTE:**

- TJ: Tripod Joint
- BJ: Birfield Joint

## LUBRICATION POINTS



AC504520AB

## DISASSEMBLY SERVICE POINTS

## &lt;&lt;A&gt;&gt; TJ CASE/SPIDER ASSEMBLY

## REMOVAL

**CAUTION****Do not disassemble the spider assembly.**

1. Wipe off grease from the spider assembly and the inside of the TJ case.

2. Always clean the spider assembly when the grease contains water or foreign material.

## &lt;&lt;B&gt;&gt; TJ BOOT REMOVAL

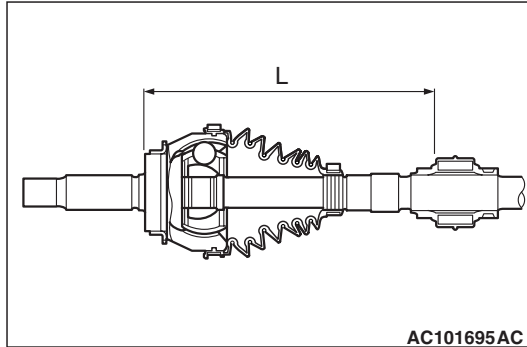
1. Wipe off grease from the shaft spline.
2. When reusing the TJ boot, wrap plastic tape around the shaft spline to avoid damaging the boot.

## REASSEMBLY SERVICE POINTS

### >>A<< DYNAMIC DAMPER/DAMPER BAND/TJ BOOT INSTALLATION

#### ⚠ CAUTION

There should be no grease adhered to the rubber part of the dynamic damper.



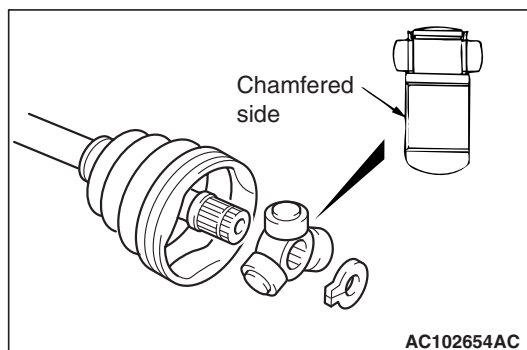
1. Install the dynamic damper in the position (L) shown in the figure .  
**L: 230 ± 3 mm <LH>, 415 ± 3 mm <RH>**
2. Secure the damper bands.
3. Wrap plastic tape around the shaft spline, and then install the TJ boot band (small) and TJ boot.

### >>B<< SPIDER ASSEMBLY INSTALLATION

#### ⚠ CAUTION

- The driveshaft joint use special grease. Do not mix old and new or different types of grease.
  - If the spider assembly has been cleaned, take special care to apply the specified grease.
1. Apply the specified grease furnished in the repair kit to the spider assembly between the spider axle and the roller.

**Specified grease: Repair kit grease**

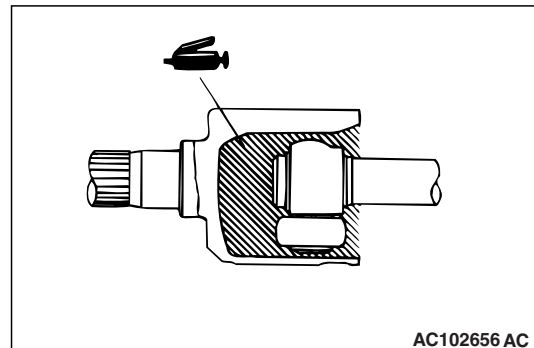


2. Install the spider assembly to the shaft from the direction of the spline chamfered side.

### >>C<< TJ CASE INSTALLATION

#### ⚠ CAUTION

The driveshaft joint use special grease. Do not mix old and new or different types of grease.



After applying the specified grease to the TJ case, insert the driveshaft and apply grease one more time.

**Specified grease: Repair kit grease**

**Amount to use:**

<1300-LH, 1600-LH, 2000-LH>: 120 ± 10 g

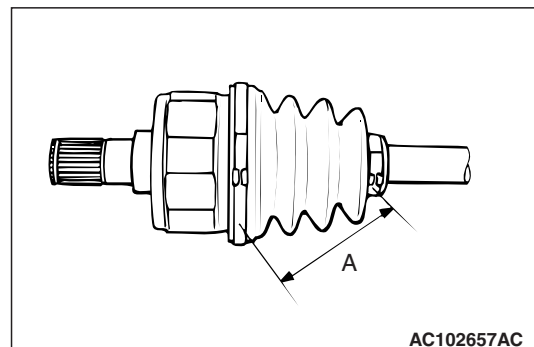
<1300-RH, 1600-A/T-RH>: 110 ± 10 g

<1600-M/T-RH, 2000-A/T-RH>: 120 ± 10 g

<2000-M/T-RH>: 105 ± 10 g

*NOTE: The grease in the repair kit should be divided in half for use, respectively, at the joint and inside the boot.*

### >>D<< TJ BOOT BAND (SMALL)/TJ BOOT BAND (LARGE) INSTALLATION



Set the TJ boot bands at the specified distance in order to adjust the amount of air inside the TJ boot, and then tighten the TJ boot band (small), TJ boot band (large) securely.

**Standard value (A):**

<1300-RH, 1600-A/T-RH>: 85 ± 3 mm

<1300-LH, 1600-M/T, 1600-A/T-LH, 2000>: 90 ± 3 mm

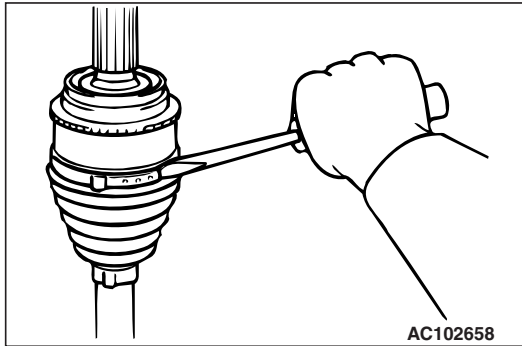
## INSPECTION

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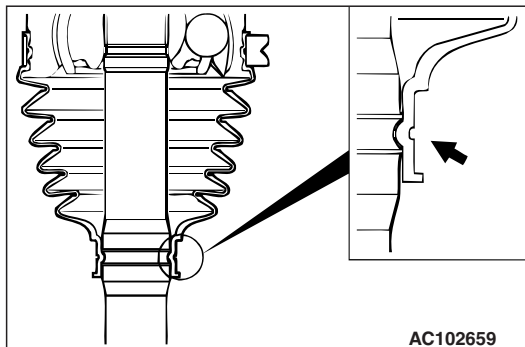
- Check the driveshaft for damage, bending or corrosion.
- Check the driveshaft spline part for wear or damage.
- Check the spider assembly for roller rotation, wear or corrosion.
- Check the groove inside TJ case for wear or corrosion.
- Check the dynamic damper for damage or cracking.
- Check the boots for deterioration, damage or cracking.

## BJ BOOT (RESIN BOOT) REPLACEMENT

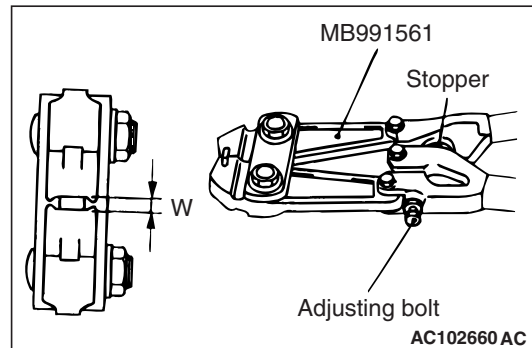
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1. Remove the boot bands (large and small).  
*NOTE: The boot bands cannot be re-used.*
2. Remove the BJ boot.
3. Wrap a plastic tape around the shaft spline, and assemble the boot band and BJ boot.



4. Align the centre groove on the BJ boot small end with the shaft groove.



5. Turn the adjusting bolt on special tool boot band crimping tool (MB991561) so that the size of the opening (W) is at the standard value.

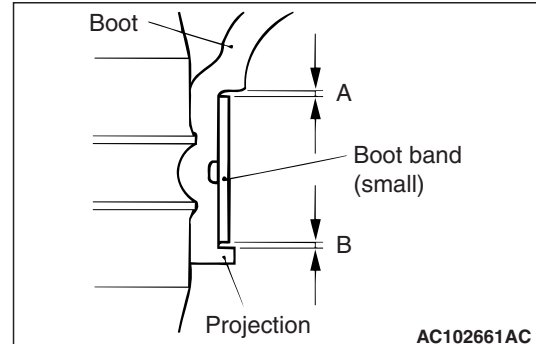
**Standard value (W): 2.9 mm**

**<If it is larger than 2.9 mm> Tighten the adjusting bolt.**

**<If it is smaller than 2.9 mm> Loosen the adjusting bolt.**

*NOTE: The value of W will change by approximately 0.7 mm for each turn of the adjusting bolt.*

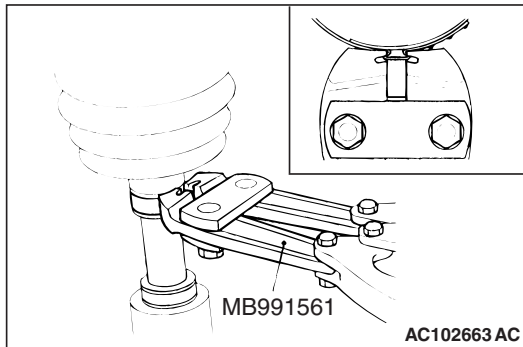
*NOTE: The adjusting bolt should not be turned more than once.*



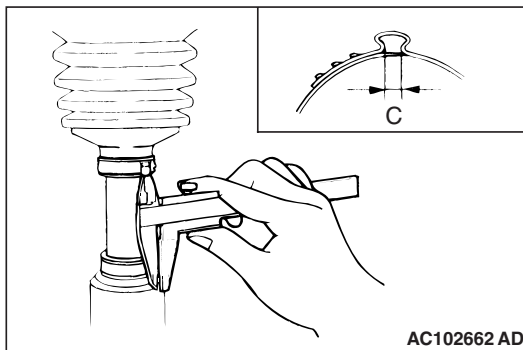
6. Position the BJ boot band (small) so that there is even clearance at either end (A and B).

**⚠ CAUTION**

- **Secure the driveshaft in an upright position and clamp part of the boot band to be crimped securely in the jaws of special tool.**
- **Crimp the boot band until special tool touches the stopper.**



7. Use the special tool to crimp the boot band (small).



8. Check that the crimping amount (C) of the boot band is at the standard value.

**Standard value (C): 2.4 – 2.8 mm**

**<If the crimping amount is larger than 2.8 mm >  
Readjust the value of (W) in step 5 according to the following formula, and then repeat the operation in step 7.**

$$W = 5.5 \text{ mm} - C$$

**Example: If C = 2.9 mm, then W = 2.6 mm.**

**<If the crimping amount is smaller than 2.4 mm >**

**Remove the BJ boot band, readjust the value of (W) in step 5 according to the following formula, and then repeat the operations in steps 6 and 7 using a new BJ boot band.**

$$W = 5.5 \text{ mm} - C$$

**Example: If C = 2.3 mm, then W = 3.2 mm.**

9. Check that the boot band is not sticking out past the place where it has been installed. If the boot band is sticking out, remove it and then repeat steps 6 to 8, using a new boot band.

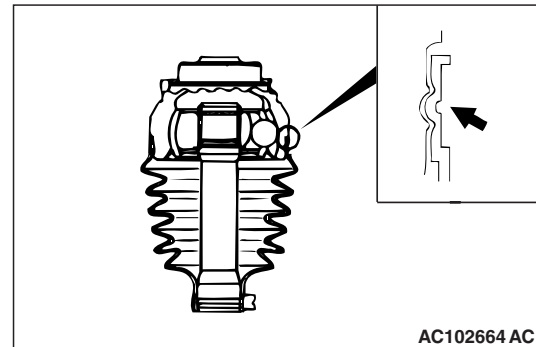
**⚠ CAUTION**

**The driveshaft joint uses special grease. Do not mix old and new or different types of grease.**

10. Fill the inside of the boot with the specified amount of the specified grease.

**Specified grease: Repair kit grease**

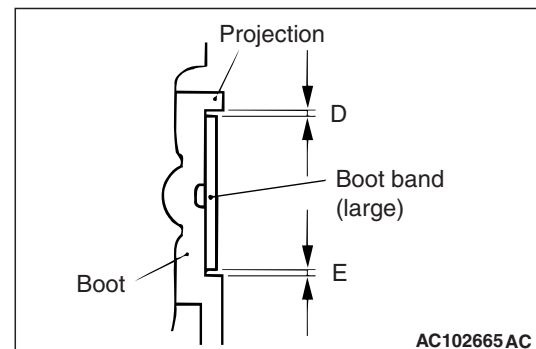
**Amount to use:  $95 \pm 10$  g**



11. Align the centre groove on the BJ boot big end with the BJ case groove.

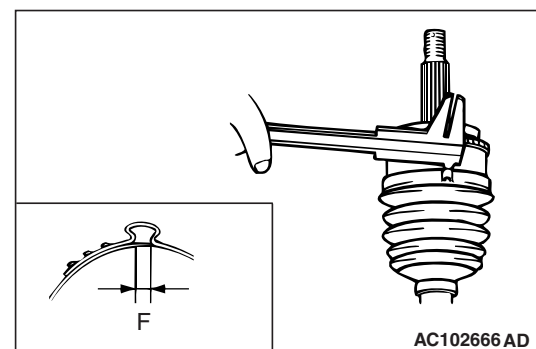
12. Follow the same procedure as in step 5 to adjust the size of the opening (W) on the special tool so that it is at the standard value.

**Standard value (W): 2.9 mm**



13. Position the BJ boot band (large) so that there is even clearance at either end (D and E).

14. Use the special tool to crimp the BJ boot band (large) in the same way as in step 7.



15. Check that the crimping amount (F) of the boot band is at the standard value.

**Standard value (F): 2.4 – 2.8 mm**

**<If the crimping amount is larger than 2.8 mm >  
Readjust the value of (W) in step 12 according to the following formula, and then repeat the operation in step 14.**

$$W = 5.8 \text{ mm} - F$$

**Example: If F = 2.9 mm, then W = 2.9 mm.**

**<If the crimping amount is smaller than 2.4 mm >**

**Remove the BJ boot band, readjust the value of (W) in step 12 according to the following formula, and then repeat the operations in steps 13 and 14 using a new BJ boot band.**

$$W = 5.8 \text{ mm} - F$$

**Example: If F = 2.3 mm, then W = 3.5 mm.**

16. Check that the boot band is not sticking out past the place where it has been installed. If the boot band is sticking out, remove it and then repeat steps 13 to 15, using a new boot band.