
GROUP 12

**ENGINE
LUBRICATION**

CONTENTS

GENERAL DESCRIPTION.....	12-2	OIL PAN	12-3
OIL PASSAGE.....	12-2	OIL DIPSTICK, OIL FILLER CAP, OIL DRAIN PLUG	12-4
OIL FILTER	12-3	OIL PUMP	12-4

GENERAL DESCRIPTION

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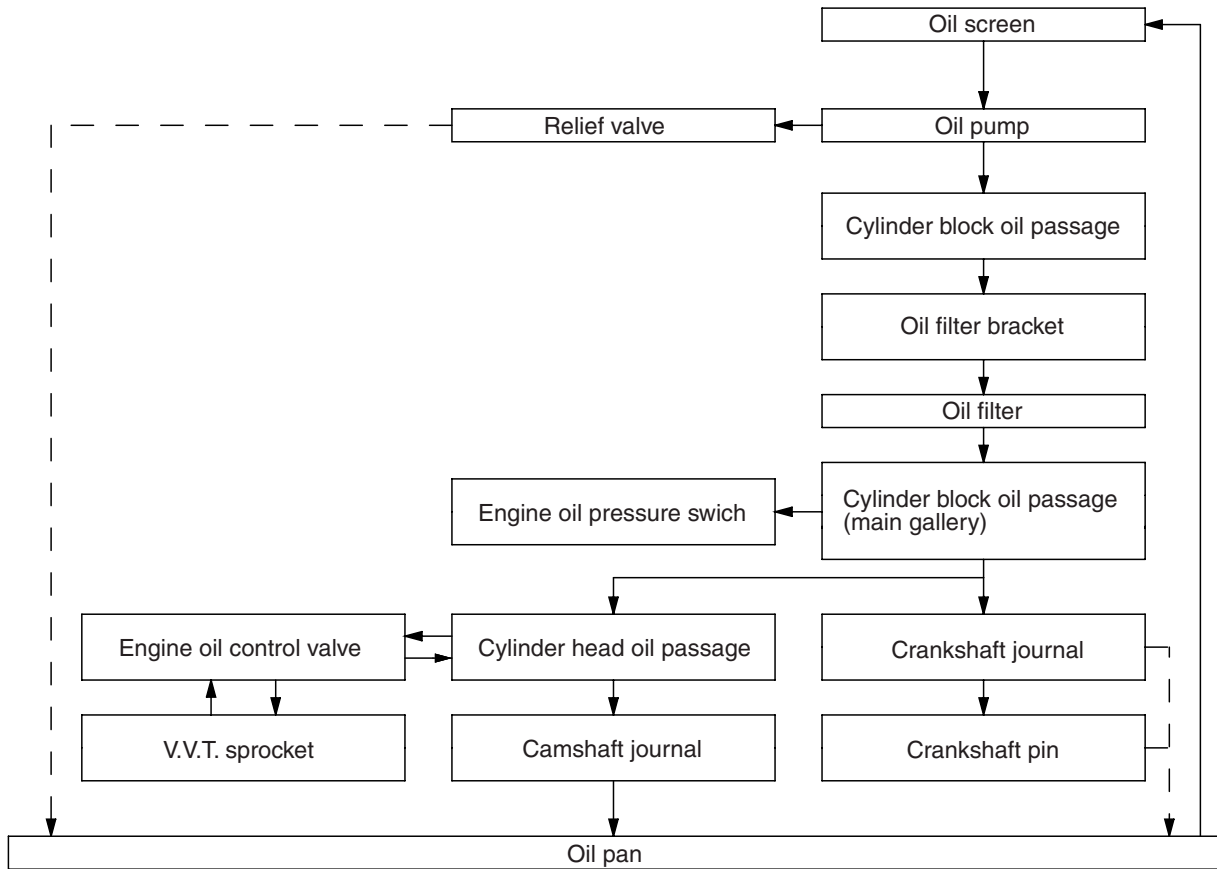
The lubrication system is a full-flow, filter pumping system.

The engine oil that accumulates in the oil pan is drawn and discharged by the oil pump. After its pressure is regulated by the relief valve, the oil passes through the oil filter. Then, it flows from the oil passage in the cylinder block to the individual crankshaft journals and the cylinder head.

After the oil is pumped to the individual crankshaft journals, it passes through a passage in the crankshaft and is fed to the pins. After the oil is pumped to the cylinder head, it flows to the camshaft journals and the engine oil control valves.

OIL PASSAGE

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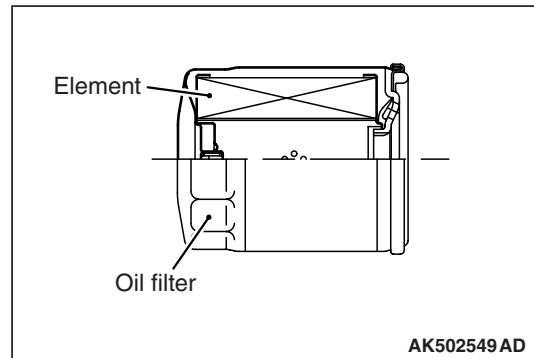
AK603615AB

OIL FILTER

The oil filter is installed on the left side of the cylinder block.

Item	Specifications
Filtering system	Full-flow filtering, filter paper type
Filtering area m ²	0.11
Rated flow volume L/min	30

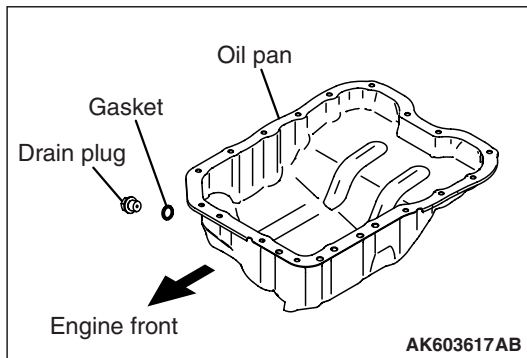
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OIL PAN

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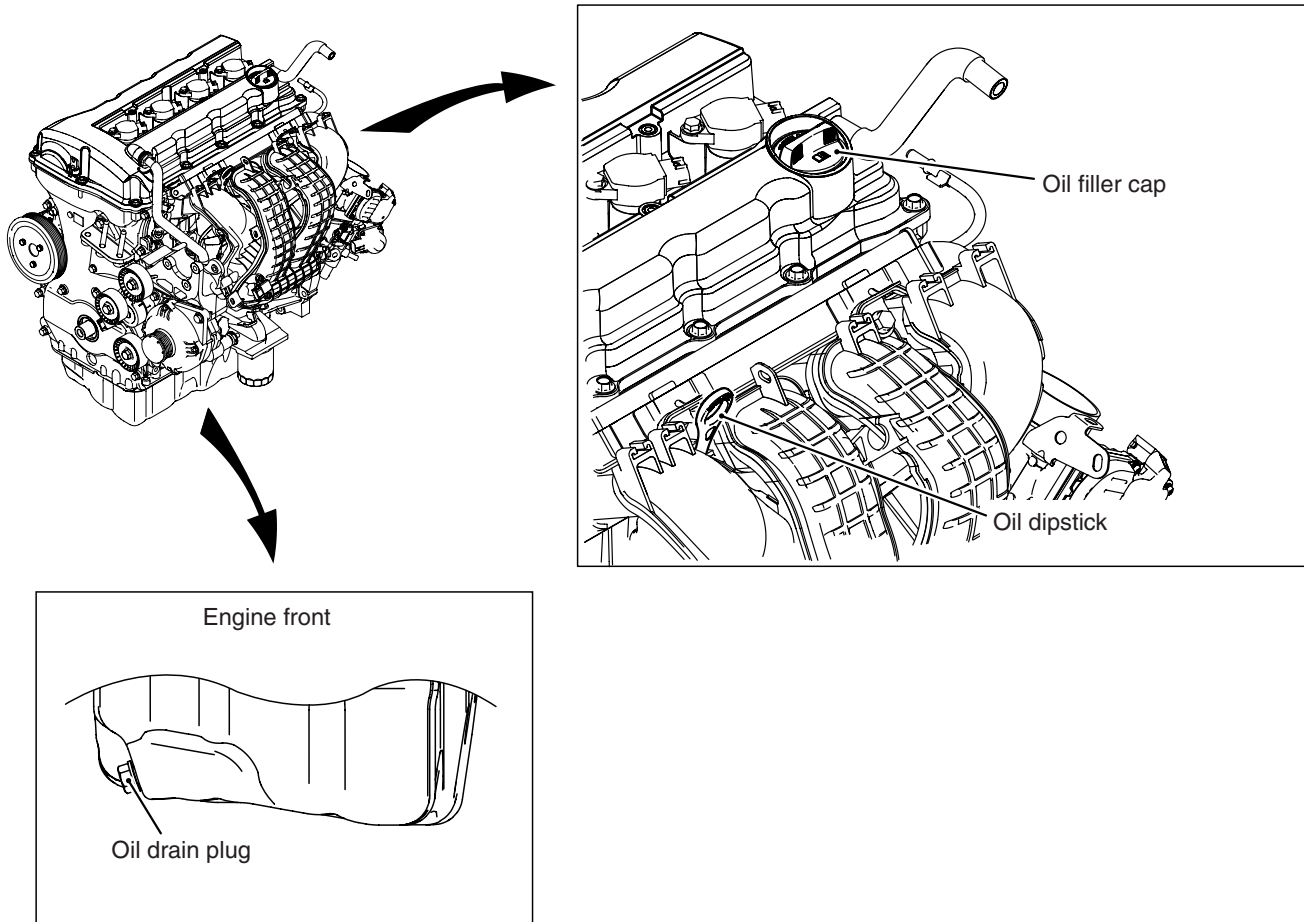
The oil pan is made of sheet metal and contains an oil sump in the forward area of the engine. FIG (Formed-In-Place Gasket) is used to seal between the oil pan and the ladder frame.



OIL DIPSTICK, OIL FILLER CAP, OIL DRAIN PLUG

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The oil dipstick, oil filler cap, and oil drain plug are located with serviceability in mind.



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OIL PUMP

The oil screen is integrated into the oil pump case to be compact and lightweight.

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The oil pump case, which is installed to the bottom of the ladder frame, is driven by the oil pump chain through the oil pump sprocket installed to the front of the oil pump case.