# 1 BODY CONSTRUCTION

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: High-tensile steel panels

- Front end crossmember Bumper bracket
  - Hood lock stay
- Headlamp support panel
- Front sidemember, inner 4.3.6.5.8
- Front sidemember, outer
- Front upper frame, inner Shield plate
- Front upper frame, outer တ်
  - Spring house panel <u>Ö</u>
- Front floor side sill, inner, front
  - Front sidemember, rear Dash panel 3. 5.
- Backbone reinforcement extension, front
  - Cowl top panel, outer 4. 7. 6.
    - Cowl top panel, inner Deck crossmember
      - Hood outer panel Hood inner panel 8 <u>6</u>
- Front door inner panel 20.
- Front door side door beam Front door outer panel 21. 23.63
- Rear door side door beam
  - door outer panel Rear door inner panel Rear
    - Front pillar, inner
  - Side roof rail, inner 24. 25. 27. 28.
    - Front roof rai
      - panel Roof 65
- Rear roof bow Mod Roof 30.
- Rear shelf extension Rear roof rail 32 33
  - Rear shelf panel 8.
- runk lid inner panel
- Trunk lid outer panel

Rear pillar, inner

Trunk lid hinge

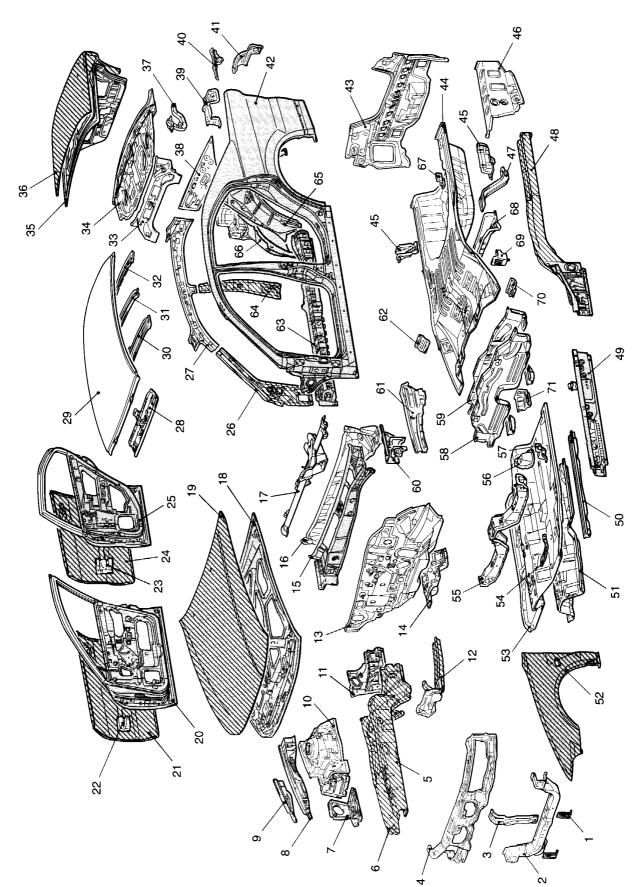
Rear shelf brace

39

- Rear end outer extension Quarter corner panel Side outer panel 40. 42
  - Shipping bracket Rear floor pan € 4

Rear end panel

- 45. 46.
- Rear floor side brace
  - Garage jack bracket
- Front floor side sill, inner Rear floor sidemember
  - Front floor sidemember
- Backbone reinforcement Front fender
  - -ront floor pan
- Side sill to floor brace
- -ront floor crossmember
- -ront seat rear center bracket Rear seat front crossmember -ront seat rear side bracket 447. 487. 550. 551. 553. 553. 554. 662. 663. 663. 665. 666. 666.
- Front upper frame extension, inner Rear seat rear crossmember
- Front upper frame extension, outer Rear seat back side bracket
- Side sill reinforcement
  - Quarter panel, inner Senter pillar, inner
- Rear wheelhouse, inner
- Rear floor crossmember Jack bracket
- Fuel tank support rear bracket
- Muffler hanger rear reinforcement
- Backbone reinforcement extension, rear



: High-tensile steel panels. : Anticorrosion steel panels.

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- Front end crossmember Bumper bracket
  - Hood lock stay
- Headlamp support panel
- Front sidemember, inner -ront sidemember, outer 4.3.6.6.9
  - Shield plate
- ront upper frame, inner
- Front upper frame, outer Spring house panel <u>Ö</u>
- Front floor side sill, inner, front
  - Front sidemember, rear
    - Dash panel
- Backbone reinforcement extension, front
  - Cowl top panel, outer
- top panel, inner COW
  - Deck crossmember
    - Hood outer panel Hood inner panel
- Front door inner panel
- Front door outer panel
- -ront door side door beam Rear door side door beam
  - Rear door outer panel
    - Rear door inner panel
- Side roof rail, inner -ront pillar, inner
  - -ront roof rail
    - Roof panel Roof bow
- Rear roof bow
- Rear shelf extension Rear roof rail
  - Rear shelf panel
- Frunk lid inner panel
- Trunk lid outer panel

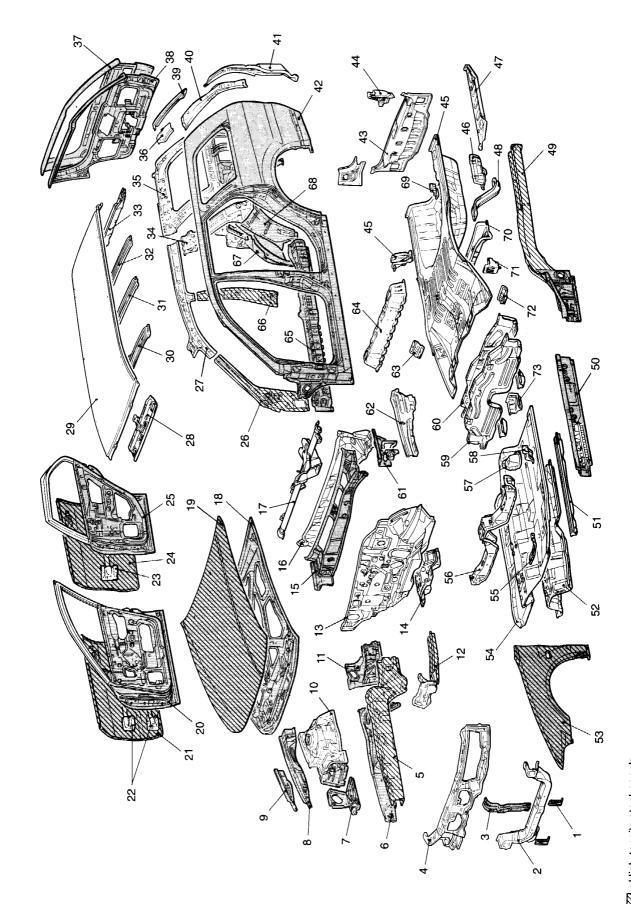
Rear pillar, inner

Trunk lid hinge

- Rear shelf brace
- Rear end outer extension Quarter corner panel

Side outer panel Rear end panel

- Shipping bracket Rear floor pan
- Rear floor side brace
  - Garage jack bracket
- Rear floor sidemember
- Front floor side sill, inner
- Front floor sidemember
- Backbone reinforcement
  - Front floor pan Front fender
- Side sill to floor brace
- Front floor crossmember
- Front seat rear center bracket Front seat rear side bracket 50. 51. 52. 53. 55. 55.
  - Rear seat front crossmember Rear seat rear crossmember 8
- Front upper frame extension, outer Front upper frame extension, inner 59. 60. 61.
  - Rear seat back side bracker Side sill reinforcement 62.
    - Center pillar, inner 64.
- Rear wheelhouse, inner Quarter panel, inner 65. 66.
  - 67. Jack bracket
- Rear floor crossmember
- Fuel tank support rear bracket
- Muffler hanger rear reinforcement
- Backbone reinforcement extension, rear



[ZZZ]: High-tensile steel panels.[ZZZ]: Anticorrosion steel panels.

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- Bumper bracket
- Front end crossmember
- Headlamp support panel Hood lock stay
- Front sidemember, inner Front sidemember, outer 26.4.6.6.7.8.6
  - Shield plate
- Front upper frame, inner
- Front upper frame, outer Spring house panel <u>o</u>
- Front floor side sill, inner, front
  - Front sidemember, rear
    - Dash panel
- Backbone reinforcement extension, front 2.6.4.7.6.7.
  - Cowl top panel, outer
    - top panel, inner . | | | |
      - Deck crossmember
        - Hood inner panel <u>യ് ത്</u>
- ront door inner panel Hood outer panel 20.
- Front door side door beam Front door outer panel
  - Rear door side door beam Rear door outer panel 23.83
    - Rear door inner panel
    - Side roof rail, inner -ront pillar, inner 24. 25. 27.
      - Front roof rail 82 63
- Front roof bow Roof panel 99
- Center roof bow 31.
  - Rear roof bow 32
- Rear pillar reinforcement Rear roof rail 33. 34.
- Quarter inner panel, upper 35.
- Gate pillar upper reinforcement
  - **Tailgate outer panel**

- Quarter outer extension, upper Tailgate inner panel
- Gate pillar reinforcement, center
- Quarter outer extension, lower
  - Side outer panel
    - Rear end panel
- Rear end inner extension 43 4.
  - Rear floor pan 45.
    - Shipping bracket 46
- Rear floor side brace 47.
- Rear floor sidemember Garage jack bracket
- Front floor side sill, inner
- Front floor sidemember
- Backbone reinforcement
- Front floor pan

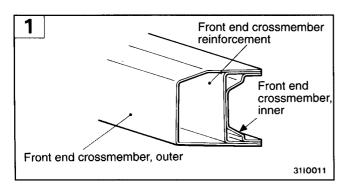
Front fender

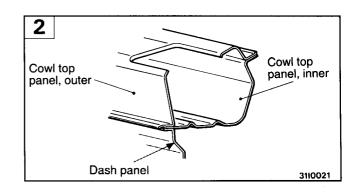
- Side sill to floor brace
- Front floor crossmember
- -ront seat rear center bracket -ront seat rear side bracket 70.00 70
  - Rear seat front crossmember Rear seat rear crossmember
- ront upper frame extension, outer -ront upper frame extension, inner
  - Rear seat back side bracket
- Rear floor crossmember, upper
  - Side sill reinforcement Senter pillar, inner
- Rear wheelhouse, inner
- Quarter inner panel, lower Jack bracket
- Rear floor crossmember
- Fuel tank support rear bracket
- Muffler hanger rear reinforcement
- Backbone reinforcement extension, rear

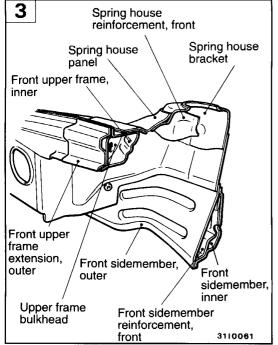
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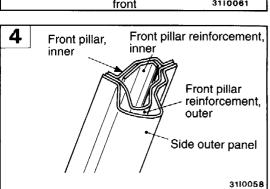
## **BODY CONSTRUCTION CHARACTERISTICS**

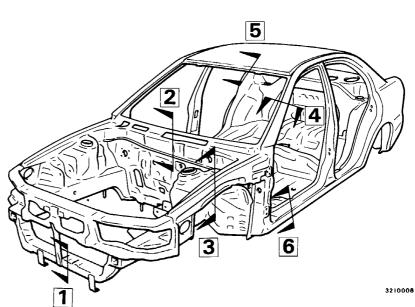
## **BODY MAIN CROSS-SECTIONAL VIEWS**

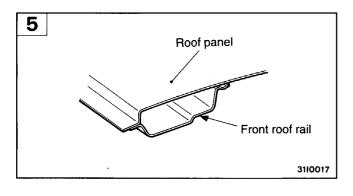


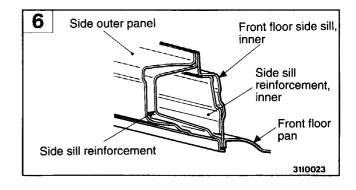


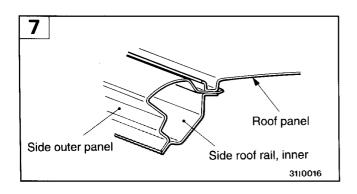


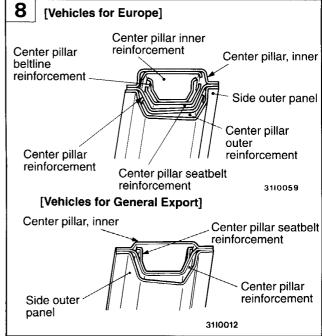


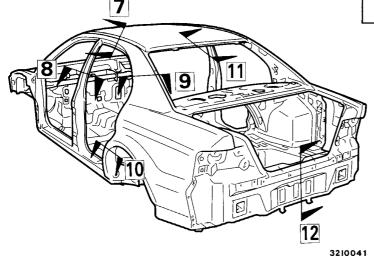


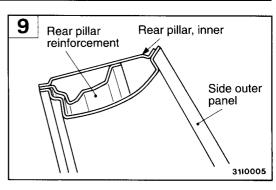


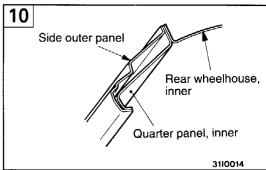


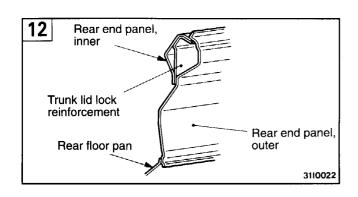


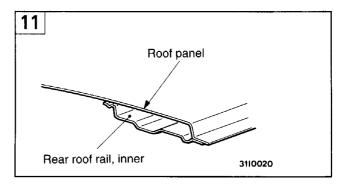




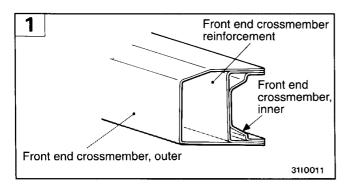


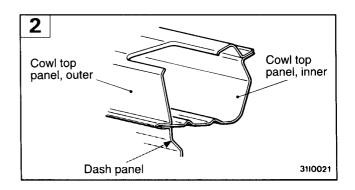


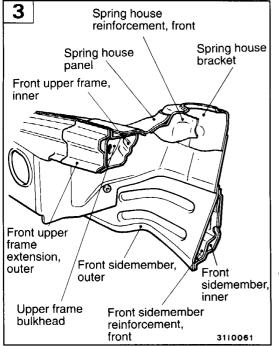


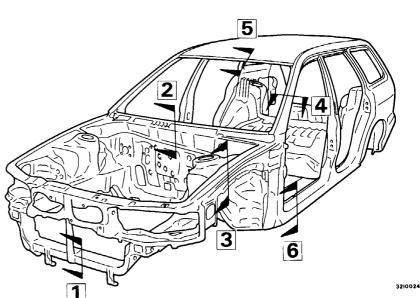


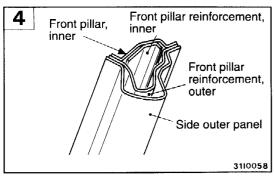
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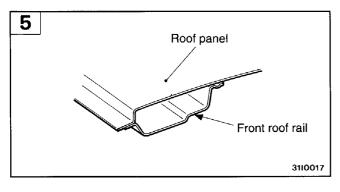


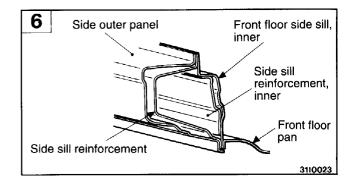


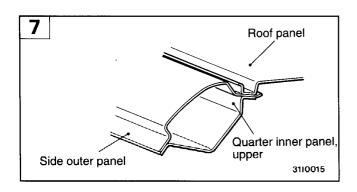


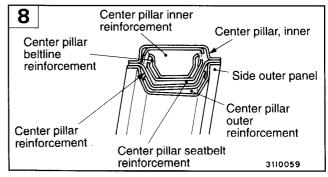


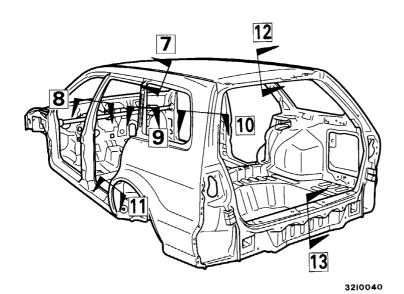


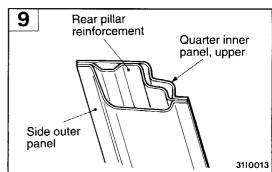


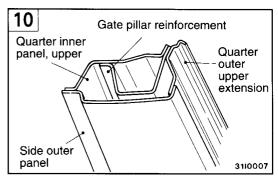


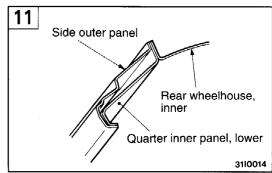


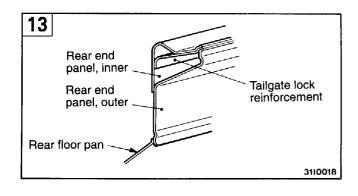


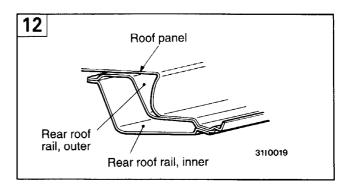






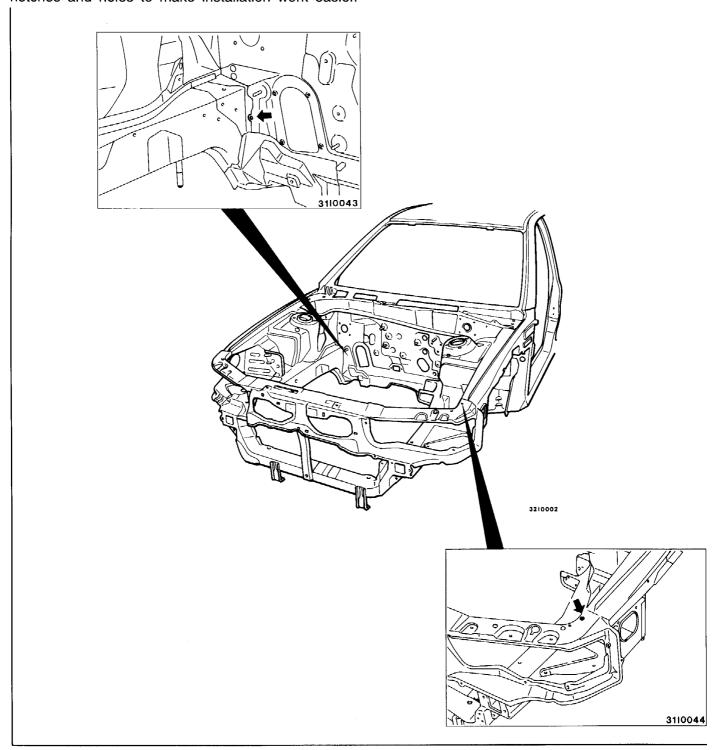




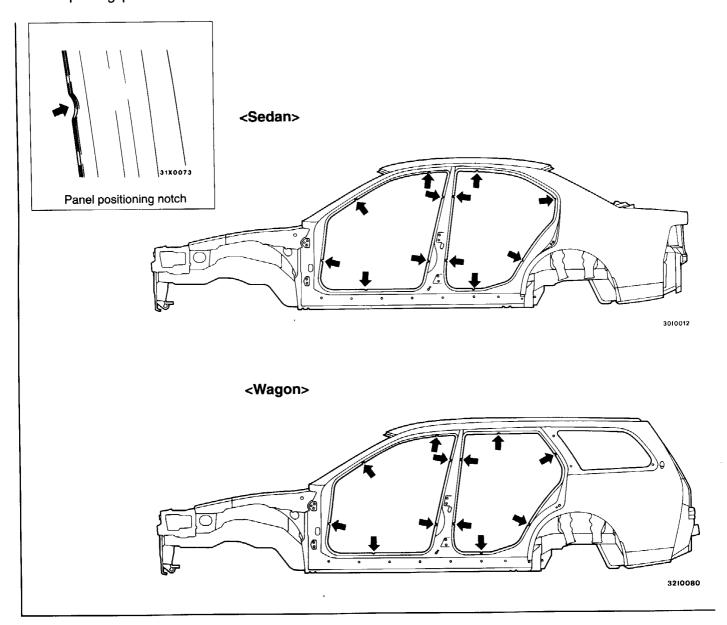


## MAINTENANCE, SERVICEABILITY HEADLAMP SUPPORT, FENDER SHIELD

The overlapping parts indicated in the illustrations below have been provided with positioning projections, notches and holes to make installation work easier.

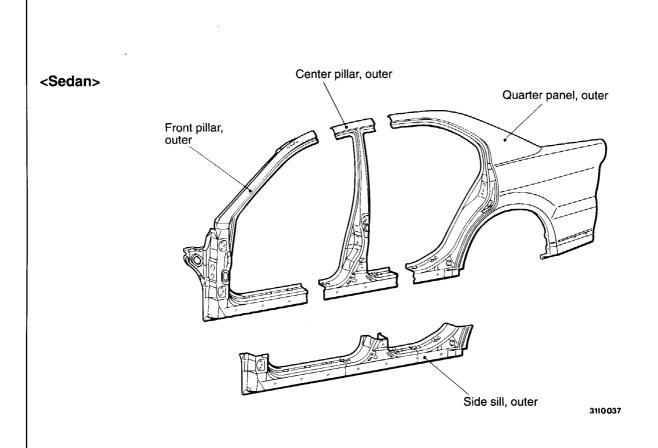


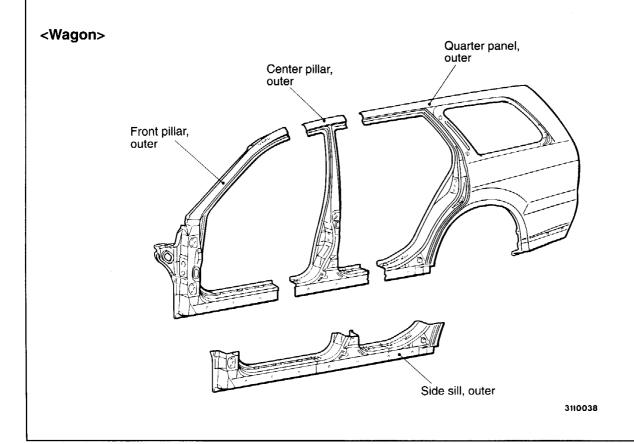
**SIDE STRUCTURE**The door opening section is provided with panel positioning notches to improve workability when replacing panels.



## SIDE OUTER PANEL

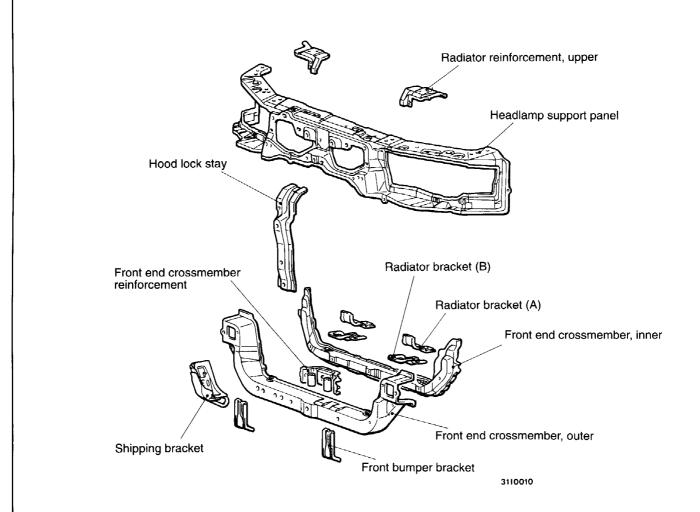
Parts are supplied in the following cut forms in conjunction with the use of an integrated side outer panel.





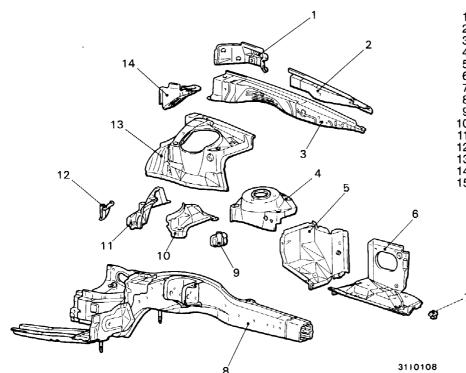
## FRONT BODY HEADLAMP SUPPORT

The headlamp support has been integrated into a single unit in order to improve installation precision to the body and to reduce weight.



## **FENDER SHIELD**

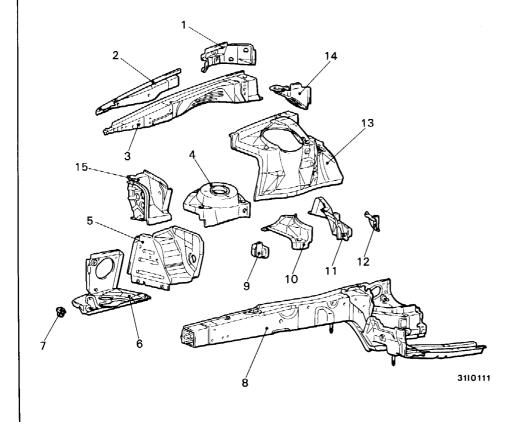
## <Left side>

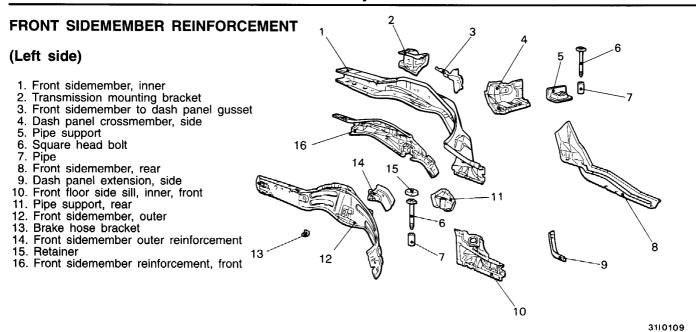


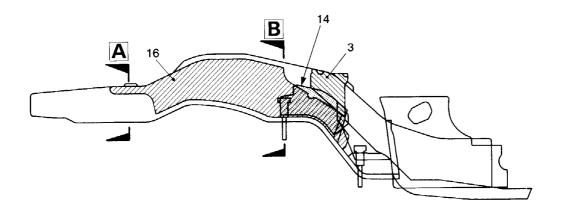
- Upper frame bulkhead
   Front upper frame, outer
   Front upper frame, inner
   Spring house bracket
   Front fender shield
   Shield plate
   Horn brocket

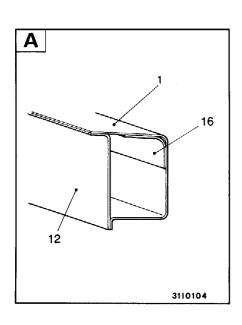
- 7. Horn bracket8. Front sidemember
- 9. Upper arm pipe support, front
  10. Spring house reinforcement, front
  11. Spring house reinforcement, rear
  12. Upper arm pipe support, rear
  13. Spring house panel
  14. Front upper frame gusset
  15. Engine mounting bracket

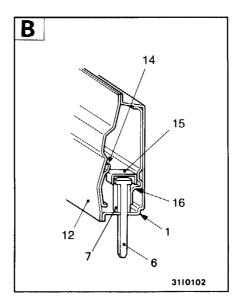
## <Right side>







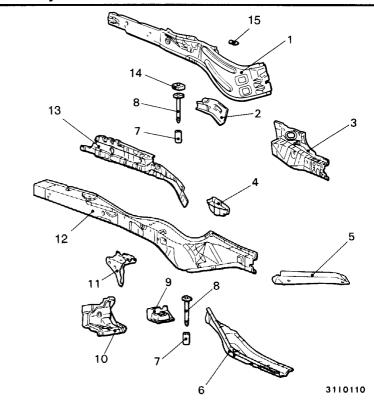


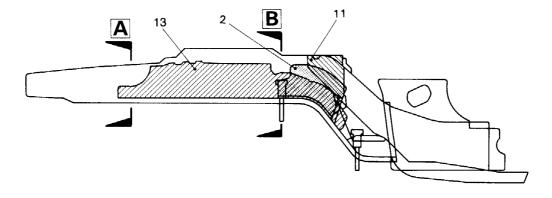


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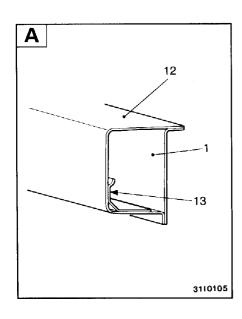
## (Right side)

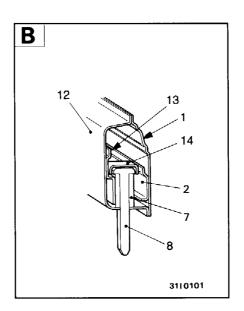
- Front sidemember, outer
   Front sidemember outer reinforcement
   Front floor side sill, inner, front
   Pipe support, rear
   Dash panel extension, side
   Front sidemember, rear
   Pipe
   Square head bolt
   Pipe support
   Dash panel crossmember, side
   Front sidemember to dash panel gusset
   Front sidemember, inner
   Front sidemember, front
- 13. Front sidemember reinforcement, front 14. Retainer
- 15. Brake hose bracket





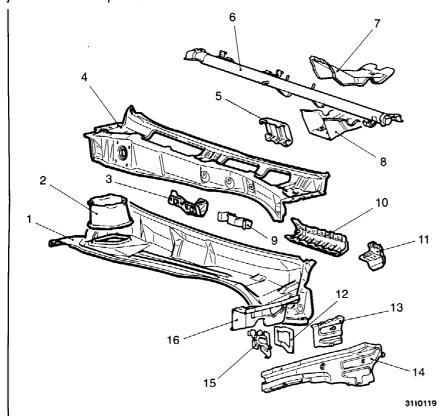
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## FRONT DECK

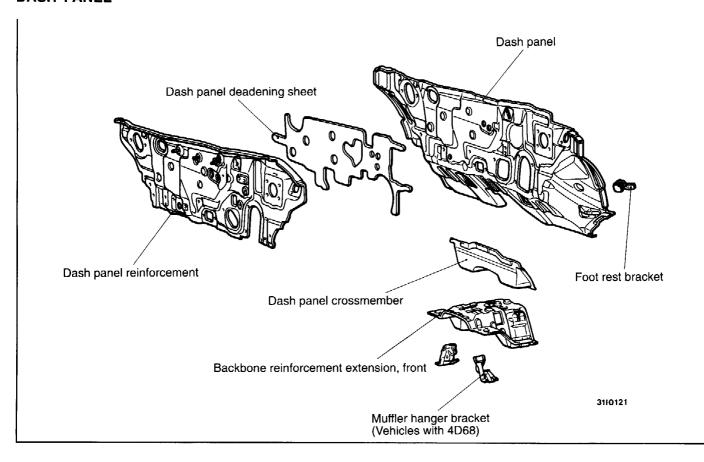
The deck crossmember joints have been filled with foaming agent in order to increase the rigidity of the joints with the pillars.



- Cowl top panel, inner
   Air intake duct

- 3. Air control unit bracket (B)
  4. Cowl top panel, outer
  5. Steering column support bracket, front
- 6. Front deck crossmember
- 7. Steering column support bracket, upper 8. Steering column support bracket, lower 9. Air control unit bracket (A) 10. Pedal support bracket (B)
- 11. Pedal support bracket (A)
- 12. Front deck side silencer
- 13. Front upper frame reinforcement14. Front upper frame extension, outer15. Water guide panel
- 16. Front upper frame extension, inner

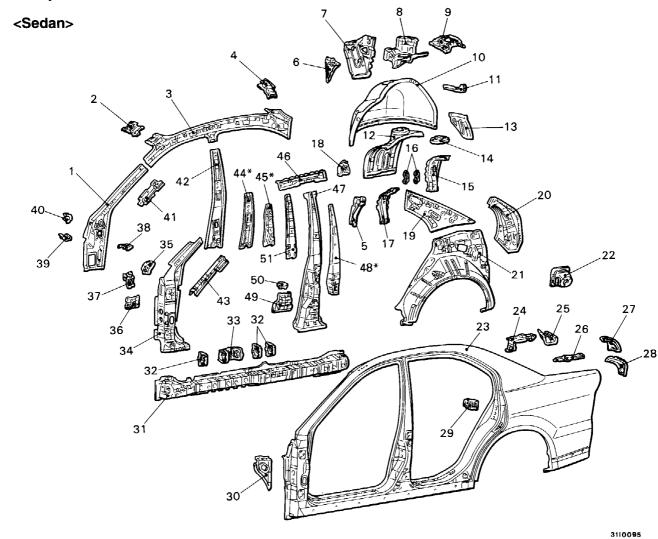
#### DASH PANEL



## SIDE BODY

#### SIDE STRUCTURE

The side outer panel has been integrated into a single unit in order to improve installation precision to the body.



- 1. Front pillar, inner

- 2. Front pillar rigid foam support
  3. Side roof rail, inner
  4. Rear pillar rigid foam support
  5. Seat back brace extension, upper
- Seat back brace, lower
- 7. Rear deck crossmember extension, rear

  8. Rear deck crossmember
- extension, front
- Seatbelt reinforcement
- 10. Rear wheelhouse, inner
- 11. Rear spring house gusset
  12. Spring house panel
  13. Shield plate, rear

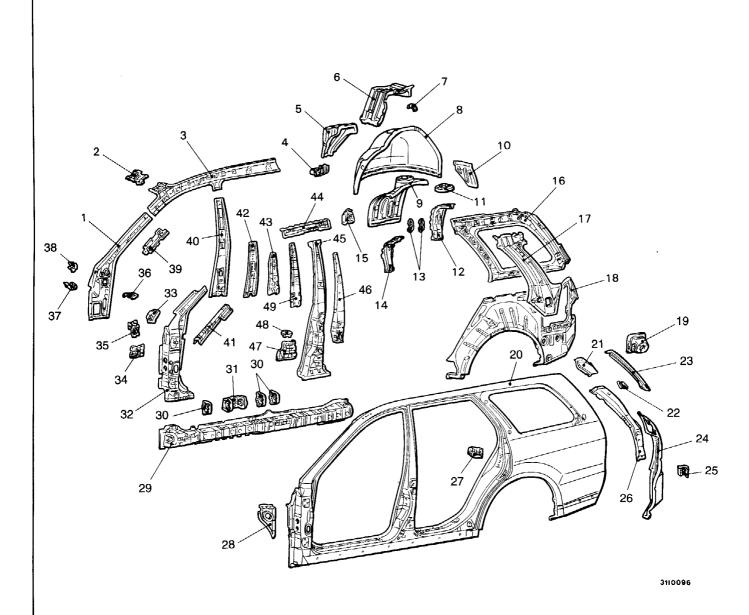
- 14. Rear spring house bracket
- 15. Upper arm reinforcement, rear
- Upper arm reinforcement
- 17. Upper arm reinforcement, front

- 18. Shield plate, front
- 19. Rear pillar, inner
- 20. Rear pillar reinforcement
- 21. Quarter panel, inner
  22. Fuel filler neck bracket (right side)
- 23. Side outer panel 24. Rear shelf brace, upper
- 25. Rear shelf brace, lower 26. Quarter panel trunk side support
- 27.
- Quarter corner panel Rear end outer extension 28.
- Striker reinforcement
- 30. Side outer front extension 31. Side sill reinforcement
- 32. Side sill bulkhead
- Side sill reinforcement (A) 33.
- 34. Front pillar reinforcement
- 35. Front pillar reinforcement extension

- 36. Front pillar reinforcement, lower
- Crossmember bracket, front
- 38. Front door check reinforcement
- 39. Crossmember bracket, lower 40. Crossmember bracket, rear
- 41. Front pillar reinforcement, inner
- 42. Center pillar, inner
- 43. Front pillar reinforcement, outer
- 44. Center pillar reinforcement, inner 45. Center pillar beltline
- reinforcement
- Center pillar reinforcement, upper
- 47. Center pillar reinforcement
- 48. Center pillar outer reinforcement 49. Center pillar reinforcement, lower
- 50. Rear door check bulkhead
- 51. Center pillar seatbelt reinforcement

\*: Vehicles for Europe

## <Wagon>



- 1. Front pillar, inner
- Front pillar rigid foam support
- 3. Side roof rail, inner
- 4. Rear floor crossmember brace
- Rear floor side crossmember
- Rear seatbelt bracket
- Rear seatbelt reinforcement
- Rear wheelhouse, inner

- 9. Spring house panel
  10. Shield plate, rear
  11. Rear spring house bracket
  12. Upper arm reinforcement, rear
- 13. Upper arm reinforcement
- Upper arm reinforcement, front
- 15. Shield plate, front
- 16. Quarter inner panel, upper 17. Rear pillar reinforcement
- 18. Quarter inner panel, lower

- 19. Fuel filler neck bracket (right side)
- 20. Side outer panel 21. Gate pillar upper reinforcement

- 22. Gas spring reinforcement
  23. Quarter outer extension, upper
  24. Quarter outer extension, lower
- Damper bracket
- Gate pillar reinforcement, center
- Striker reinforcement
- Side outer front extension Side sill reinforcement
- 30. Side sill bulkhead
- 31. Side sill reinforcement (A)
- 32. Front pillar reinforcement
- 33. Front pillar reinforcement extension
- 34. Front pillar reinforcement, lower

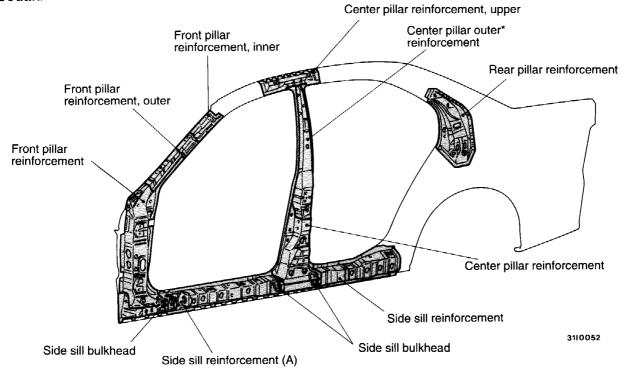
- 35. Crossmember bracket, front
- 36. Front door check reinforcement
- 37. Crossmember bracket, lower
- 38. Crossmember bracket, rear 39. Front pillar reinforcement, inner

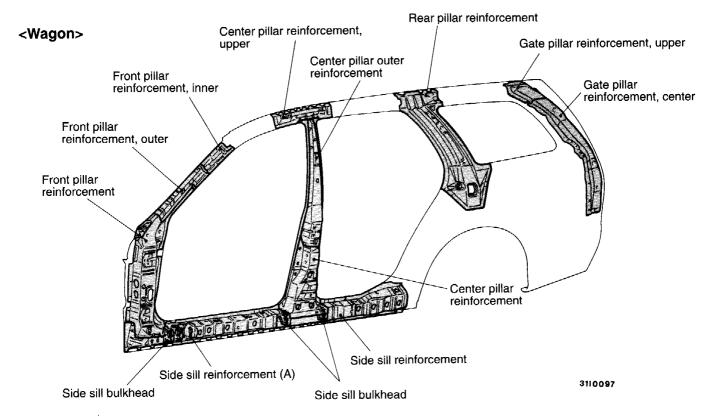
- 40. Center pillar, inner
  41. Front pillar reinforcement, outer
- 42. Center pillar reinforcement, inner 43. Center pillar beltline reinforcement
- 44. Center pillar reinforcement, upper 45. Center pillar reinforcement
- 46. Center pillar outer reinforcement
- 47. Center pillar reinforcement, lower
- 48. Rear door check bulkhead
- 49. Center pillar seatbelt reinforcement

## SIDE STRUCTURE REINFORCEMENTS

- (1) Large reinforcements have been added to the front pillars to increase the rigidity of the body and to improve the rigidity of the joins with the side sills.
- (2) Large reinforcements have been added to the center pillars to increase the rigidity of the body and to improve the rigidity of the joins with the side roof rails and side sills.
- (3) The side sill has a large cross-sectional construction, and the addition of large reinforcements and bulkheads increase the rigidity of the body and also improve the ability of the side to withstand impacts.

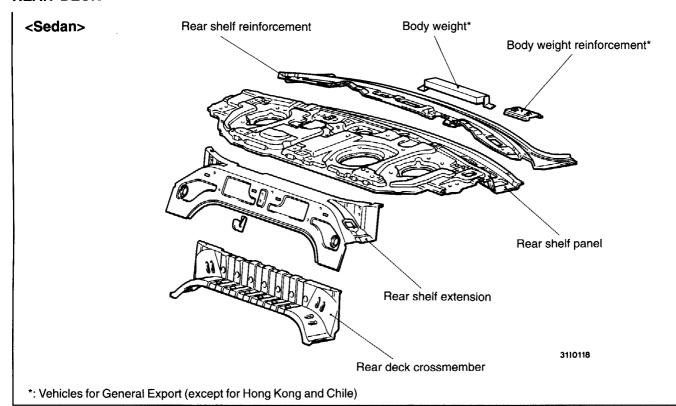




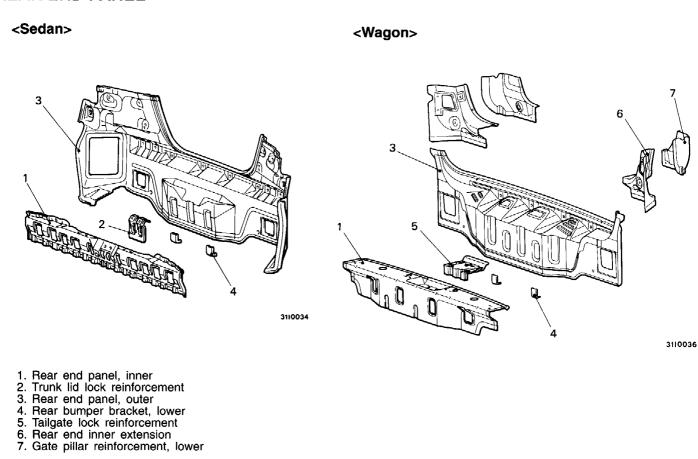


<sup>\*:</sup> Vehicles for Europe

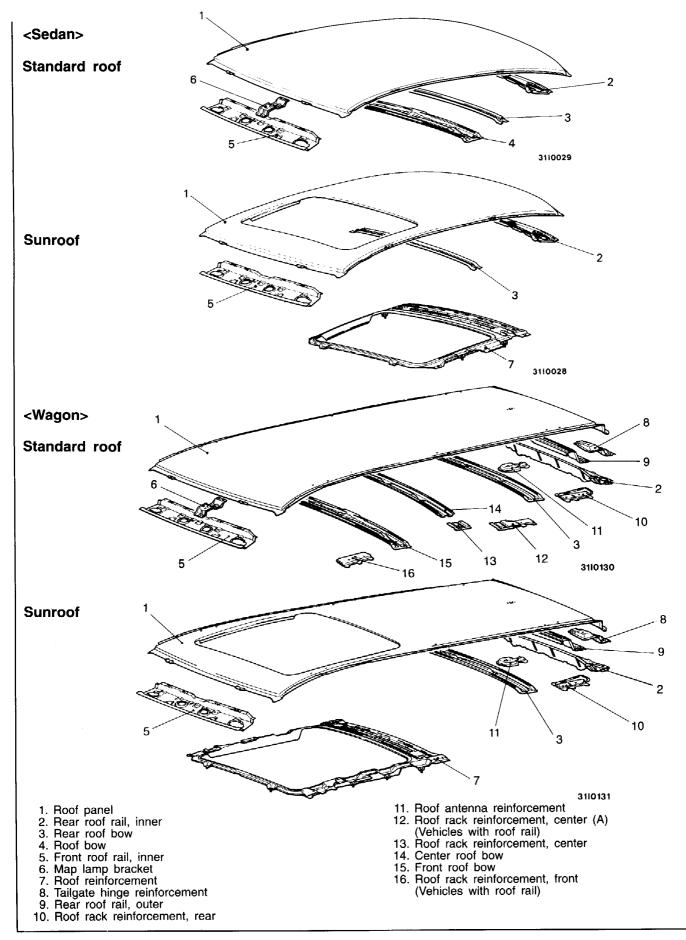
## **REAR BODY REAR DECK**



## **REAR END PANEL**



## **ROOF**



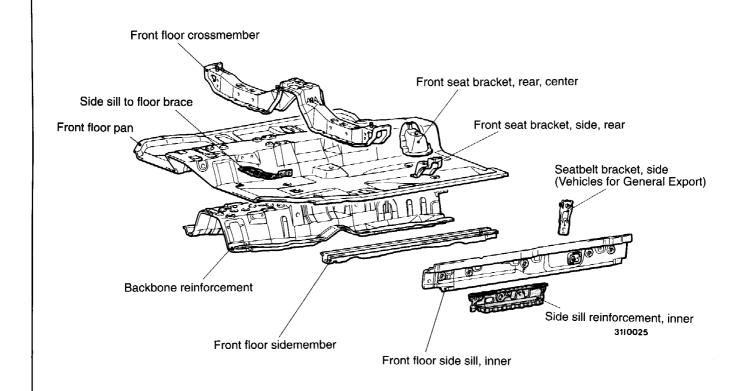
## **UNDER BODY**

## **FRONT FLOOR**

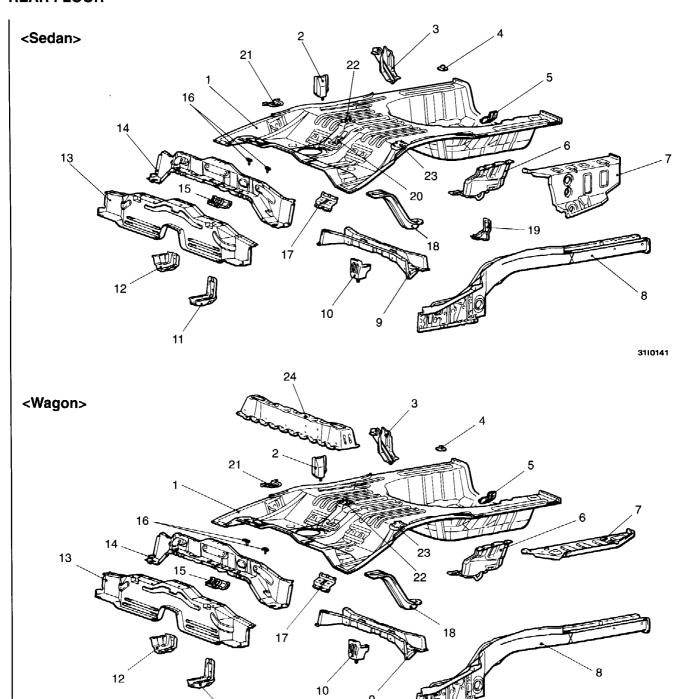
(1) A side sill to floor brace has been added to the top of the front floor in order to increase the strength

and rigidity of the underbody.

(2) A side sill reinforcement, inner has been added to the front floor side sill, inner in order to increase the strength of the underbody.



## **REAR FLOOR**



- Rear floor pan
   Fuel tank bracket, rear (right side)
   Sipping bracket (right side)
   Spare tire bracket
   Jack bracket
   Sipping bracket (left side)

- Sipping bracket (left side)
   Rear floor side brace
   Sipping bracket (left side)
   Rear floor crossmember
   Rear floor crossmember
   Fuel tank support bracket, rear 11. Front side crossmember extension
- 12. Backbone reinforcement extension, rear

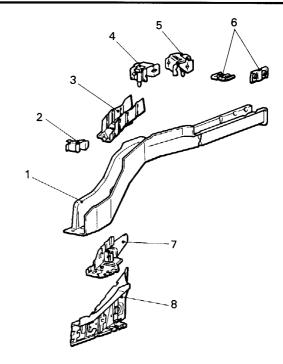
3110080

- 13. Rear seat crossmember, front
  14. Rear seat crossmember
  15. Muffler hanger reinforcement, rear
  16. Fuel tank support reinforcement
  17. Rear floor seatbelt reinforcement
  18. Garage jack bracket
  19. Seatback brace extension, lower
  20. Rear seat center bracket
  21. Fuel tank bracket, front (right side)
  22. Rear seat back center bracket
  23. Rear seat back side bracket
  24. Rear floor crossmember, upper

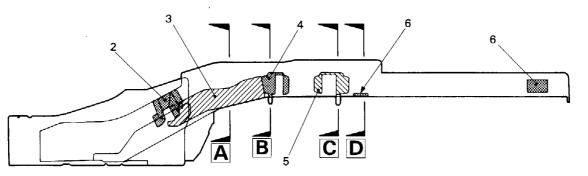
- 24. Rear floor crossmember, upper

## REAR FLOOR SIDEMEMBER REINFORCEMENT [Except for GCC]

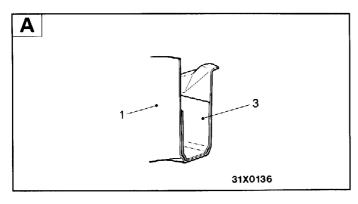
- 1. Rear floor sidemember
- 2. Sidemember seatbelt reinforcement
- 3. Rear floor sidemember reinforcement
- 4. Rear suspension support bulkhead, front
- 5. Rear suspension support bulkhead, rear6. Muffler hanger reinforcement, rear (left side)
- 7. Trailing arm bracket8. Rear floor side sill, inner

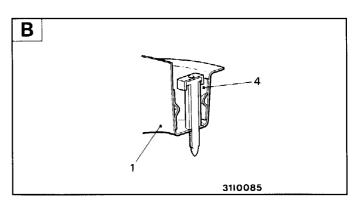


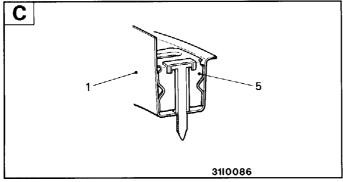
3110088

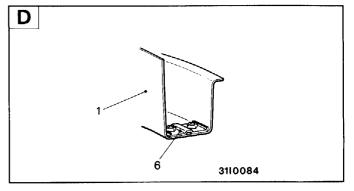


3110082



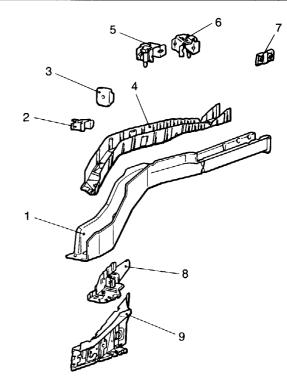


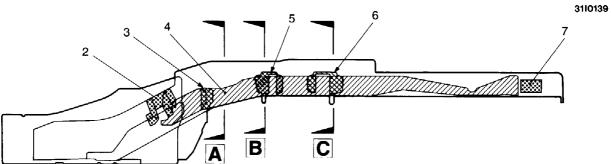


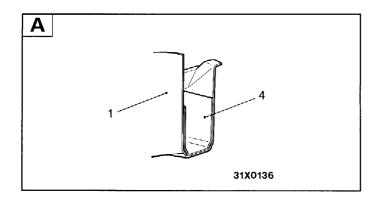


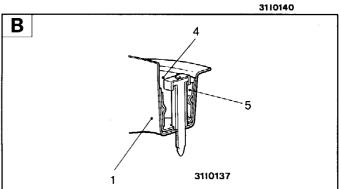
## [Vehicles for GCC]

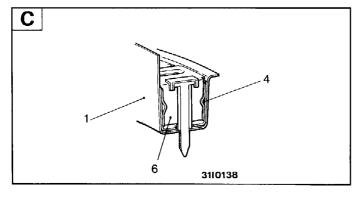
- 1. Rear floor sidemember
- 2. Sidemember seatbelt reinforcement
- 3. Rear floor sidemember bulkhead, front (right side)
- 4. Rear floor sidemember reinforcement
- 5. Rear suspension support bulkhead, front
- 6. Rear suspension support bulkhead, rear7. Muffler hanger reinforcement, rear (left side)
- 8. Trailing arm bracket9. Rear floor side sill, inner







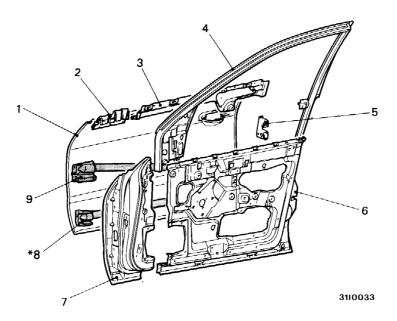




#### **DOOR**

The doors have been equipped with reinforcements (side door beams) to protect the safety of passengers during a side impact.

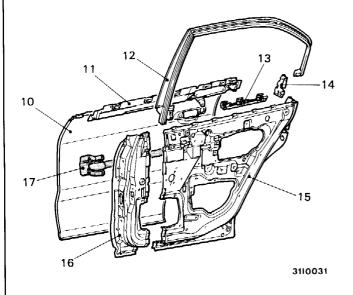
#### Front door

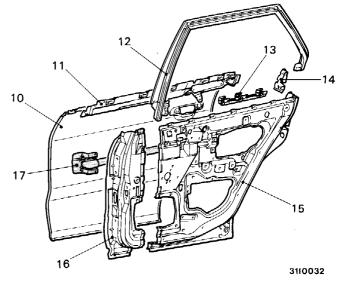


## Rear door

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## <Wagon>





- Front door outer panel
   Front door beltline front bracket
- 3. Front door beltline reinforcement, outer
- 4. Front door window sash
- 5. Front door latch reinforcement

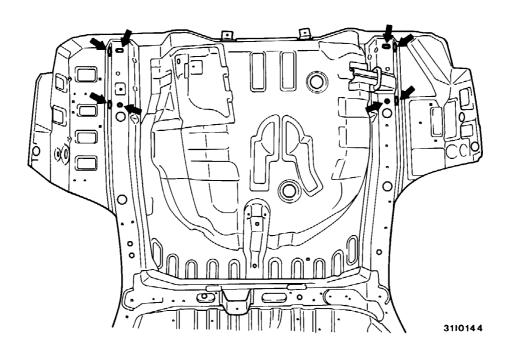
- 6. Front door panel, inner
  7. Front door hinge panel
  8. Front door side door beam, lower\* (Vehicles for Europe)
- 9. Front door side door beam

- 10. Rear door outer panel
- 11. Rear door beltline reinforcement, outer
- 12. Rear door window sash
- 13. Rear door beltline bracket
- 14. Rear door latch reinforcement

- 15. Rear door panel, inner16. Rear door hinge panel17. Rear door side door beam
- \*: Vehicles for Europe

## **TOWING BAR MOUNTING LOCATIONS**

( :Eight mounting locations)

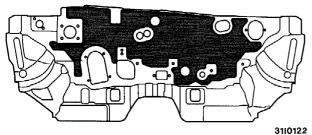


Rear floor, under

## SILENCER APPLICATION LOCATIONS

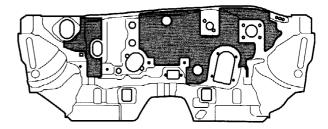
In order to reduce vibration and screen out heat from the exhaust gas, silencers (melting sheets) are applied to the passenger compartment side of dash panel.

#### <L.H. drive vehicles>



Passenger compartment side of the dash panel

#### <R.H. drive vehicles>



Passenger compartment side of the dash panel

3110077

: 3.2 mm (two layers of 1.6 mm) thick silencer

## SILENCER SPRAYING LOCATIONS

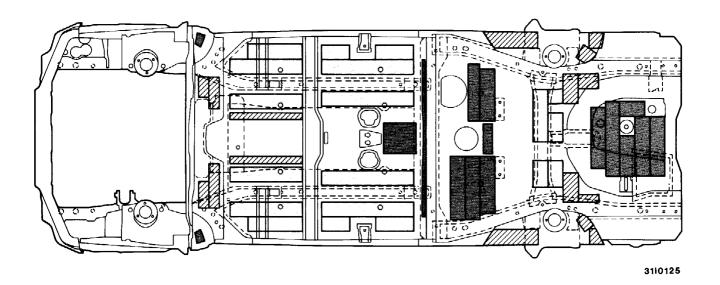
Spray-type anti-vibration silencers have been applied to the surface shown of the dash panel and the floor top in order to improve soundproofing.

#### NOTE:

When panels are replaced, the previous type of silencers should be attached.

#### <Sedan>

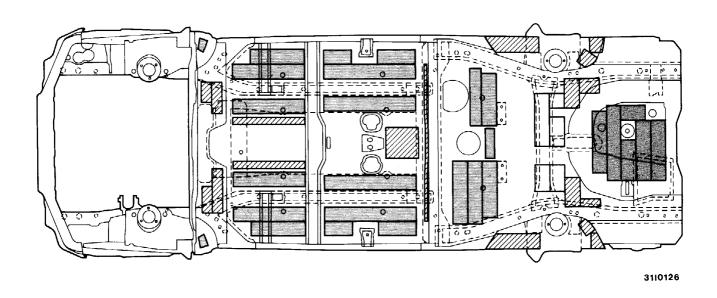
Vehicles with 4G93 or 4G63 (Carburettor)



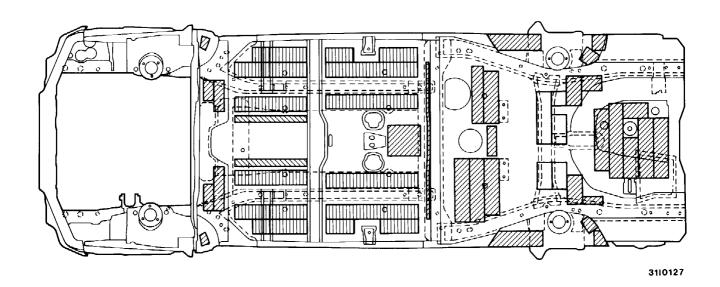
: 1.5 mm thick (1.6 mm thick silencer)

: 2.0 mm thick (two layers of 1.6 mm thick silencers) : 3.0 mm thick (two layers of 1.6 mm thick silencers)

## Vehicles with 4G63 (MPI) system or 6A13



## Vehicles with 4D68

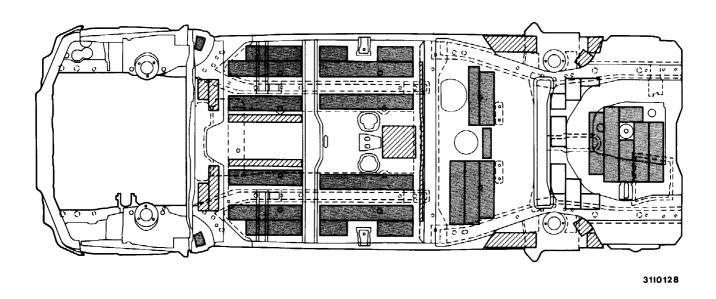


: 1.5 mm thick (1.6 mm thick silencer)

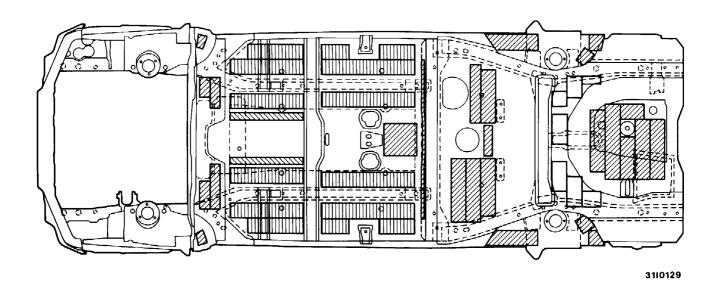
: 2.0 mm thick (two layers of 1.6 mm thick silencers)

: 2.5 mm thick (two layers of 1.6 mm thick silencers)
: 3.0 mm thick (two layers of 1.6 mm thick silencers)
: 3.5 mm thick (three layers of 1.6 mm thick silencers)

## <Wagon> Vehicles with 4G63 or 6A13



## Vehicles with 4D68



: 1.5 mm thick (1.6 mm thick silencer)

: 2.0 mm thick (two layers of 1.6 mm thick silencers)

: 2.5 mm thick (two layers of 1.6 mm thick silencers)

: 3.5 mm thick (three layers of 1.6 mm thick silencers)

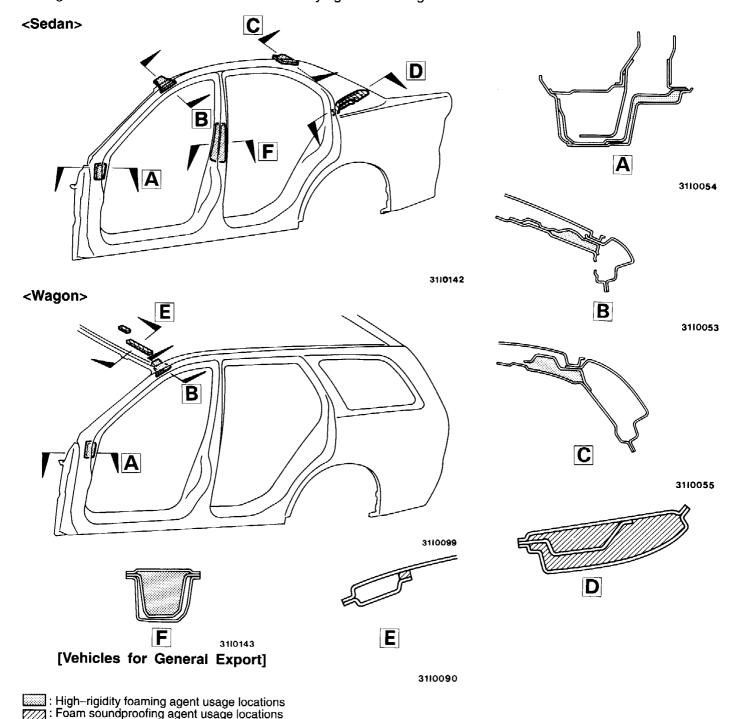
## FOAMING AGENT USAGE LOCATIONS

The pillars and roof rails have been filled with foaming agent in order to reduce columnar sound resonance. In addition, highly-rigid foaming agent has been adopted for the pillar joints where a high degree of rigidity is required, in order to provide additional cross-sectional rigidity.

Points to note when working with panels in foaming agent usage locations:

The foaming agent may ignite if it is heated, so the following points must be observed without fail.

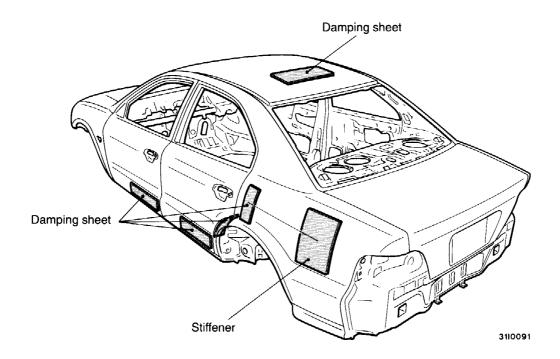
- (1) Do not use a gas burner or other similar equipment to heat the areas where foaming agent has been used.
- (2) When cutting the areas where foaming agent has been used, use equipment (such as a pneumatic saw) which does not produce heat to make the cuts.
- (3) If any foaming agent is remaining at the cutting locations (on the body side), clean off all foaming agent from around the area before carrying out welding.



## STIFFENER AND DAMPING SHEET APPLICATION LOCATIONS

Stiffeners and damping sheets have been attached on the inside of the side outer panels, roof panel and front and rear door outer panels in order to increase the surface rigidity, and the anti-vibration effects also reduce noise.

## <Sedan>



#### <Wagon>

