INTAKE AND EXHAUST

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E15AA--

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EXHAUST PIPE AND MAIN MUFFLER <diesel-powered vehicles=""></diesel-powered>

SPECIFICATIONS

GENERAL SPECIFICATIONS

E15CA--

Items	Engine	4G93, 4G63, 4G64	4D65, 4D68
Air cleaner Element		Unwoven cloth type	Unwoven cloth type
Exhaust system			
Front exhaust pipe		Dual type	Single type
Muffler		Expansion resonance type	Expansion resonance type
Coupling		Flat coupling	Flat coupling
Suspension system		Rubber hangers	Rubber hangers

SERVICE SPECIFICATIONS

E15CB--

E15DA--

Items	Standard value	Limit
l · · ·	0.15 (0.006) or less	0.2 (0.008)
Torbocharger Waste gate actuator activation pressure kPa (kg/cm², psi)		
<4D65> <4D68>	Approx. 63 (0.63, 7.0) Approx. 67 (0.67, 10.0)	_

SPECIAL TOOL

Tool	Number	Name	Use
	MD998770	Oxygen sensor wrench	Removal/Installation of oxygen sensor

SERVICE ADJUSTMENT PROCEDURES

TURBOCHARGER SUPERCHARGING INSPECTION <4D65, 4D68>

E15FDAE

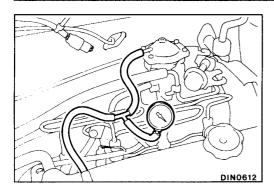
Conduct the driving test in a location where driving at full acceleration can be done with safety. Two persons should be in the vehicle when the test it conducted; the person in the passenger seat should read the indications shown by the pressure meter.

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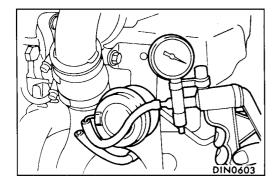
- (1) Remove the boost compensator hose from the fuel injection pump, and install a pressure gauge as shown in the illustration.
- (2) Drive at full-throttle acceleration in second gear and then measure the supercharging when the engine speed is about 3,000 r/min.

When the indicated supercharging does not become positive pressure, check the following items.

- Malfunction of the waste gate actuator.
- Leakage of supercharging pressure.
- Malfunction of the turbocharger.

When the indicated supercharging is 75 kPa (0.75 kg/cm, 10.7 psi) or more, supercharging control may be faulty therefore check the followings.

- Disconnection or cracks of the waste gate actuator rubber hose.
- Malfunction of the waste gate actuator.
- Malfunction of the waste gate valve.



WASTE GATE ACTUATOR INSPECTION <4D65, 4D68>

E15FEAFa

- (1) Connect a manual pump (pressure-application type) to nipple A.
- (2) While gradually applying pressure, check the pressure that begins to activate [approx. 1 mm (0.04 in.) stroke] the waste gate actuator rod.

Standard value:

<4D65> Approx. 63 kPa (0.63 kg/cm², 7.0 psi) <4D68> Approx. 67 kPa (0.67 kg/cm², 10.0 psi)

Caution

In order to avoid damage to the diaphragm, do not apply a pressure of 88 kPa (0.88 kg/cm², 12.5 psi) $<\!4D65\!>$, or 105 kPa (1.05 kg/cm², 14.9 psi) $<\!4D68\!>$ or higher.

(3) If there is a significant deviation from the standard value, check the actuator or the waste gate valve; replace if necessary.

INTAKE MANIFOLD <4G93>

REMOVAL AND INSTALLATION

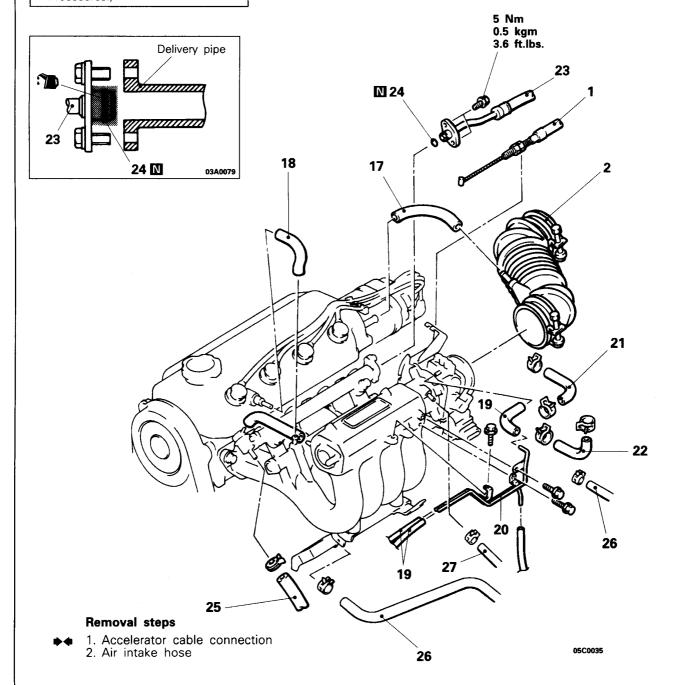
E15MA--

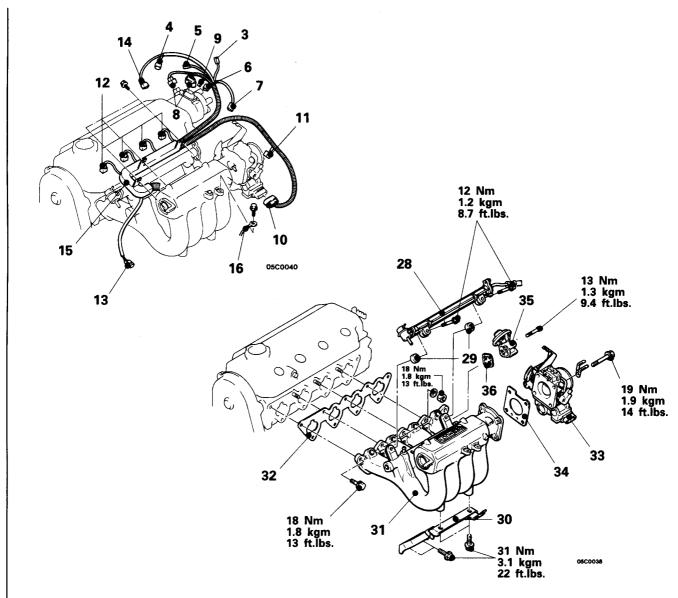
Pre-removal Operation

- Draining of Coolant (Refer to GROUP 14 Service Adjustment Procedures.)
- Releasing of Residual Fuel Pressure (Refer to GROUP 13 Service Adjustment Procedures.)

Post-installation Operation

■ Supplying of Coolant (Refer to GROUP 14 – Service Adjustment Procedures.)





- 3. Engine coolant temperature switch (A/C) connector
- 4. Oxygen sensor connector
- 5. Oil pressure switch connector
- 6. Water temperature gauge connector
- 7. Engine coolant temperature sensor connector
- 8. Distributor connector
- 9. Condenser connector
- 10. ISC connector
- 11. TPS connector
- 12. Injector connector
- 13. Detonation sensor connector
- 14. Engine coolant temperature switch (Engine control)
 15. Control harness assembly
- 16. Earth wire
- 17. Breather hose connection
- 18. PCV hose connection
- 19. Vacuum hose connection
- 20. Vacuum pipe
- 21. Water hose connection
- (Thermostat case →Throttle body)

- 22. Water hose connection
 - (Throttle body →Water inlet fitting)
- 23. High-pressure fuel hose connection
- 24. O-ring
- 25. Fuel return hose connection
- 26. Heater hose connection
- 27. Brake booster vacuum hose connection
- 28. Delivery pipe, injector and pressure regulator assembly
- 29. İnsulator
- 30. Intake manifold stay
- 31. Intake manifold
- 32. Intake manifold gasket
- 33. Throttle body 34. Throttle body gasket
- 35. EGR valve (Vehicles without catalytic converter)
- 36. EGR valve gasket (Vehicles without catalytic converter)

SERVICE POINTS OF REMOVAL

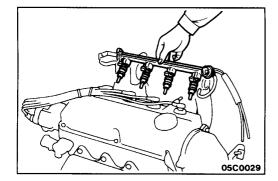
E15MBAD

23. DISCONNECTION OF HIGH PRESSURE FUEL HOSE

Relieve pressure in the fuel pipe line to prevent fuel outflow. (Refer to GROUP 13 – Service Adjustment Procedures.)

Caution

Cover fuel pipe line with rag after relieving pressure as certain pressure may still remain.

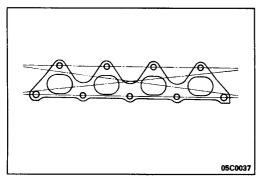


28. REMOVAL OF DELIVERY PIPE, FUEL INJECTOR AND PRESSURE REGULATOR

Remove delivery pipe with fuel injector and pressure regulator on.

Caution

Do not drop injector when removing delivery pipe.



INSPECTION

E15MBBA3

Check the following points; replace the part if a problem is found.

INTAKE MANIFOLD

- 1. Check for damage or cracking of any part.
- 2. Check for obstruction of the negative pressure (vacuum) outlet port, and for obstruction of the water passage or gas passage.
- 3. Using a straight edge and a thickness gage, check for distortion of the cylinder head installation surface.

Standard value: 0.15 mm (0.006 in.) or less Limit: 0.2 mm (0.008 in.)

SERVICE POINTS OF INSTALLATION

E15MBAP

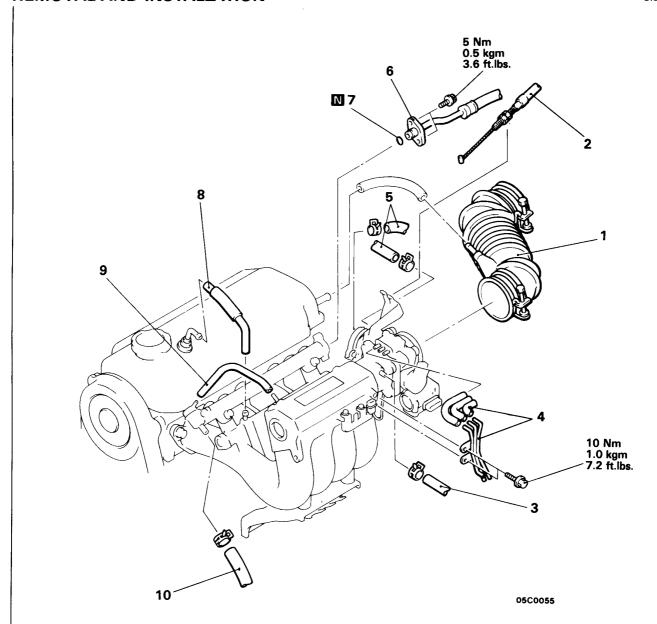
1. INSTALLATION OF ACCELERATOR CABLES

Refer to GROUP 13 - Service Adjustment Procedures.

INTAKE MANIFOLD <4G63, 4G64>

REMOVAL AND INSTALLATION

E15MA--



Removal steps

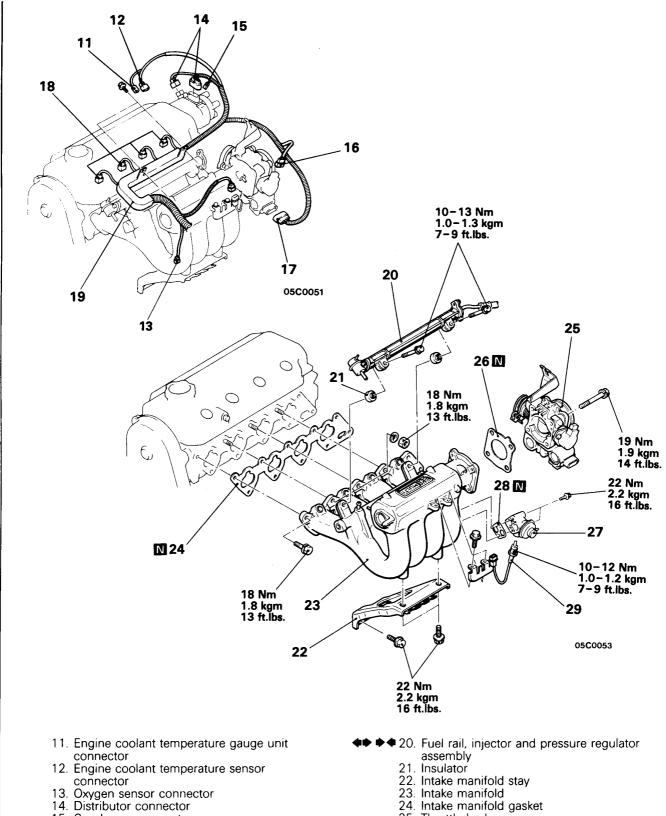
- 1. Air intake hose
- 2. Connection for accelerator cable
- 3. Connection for brake booster vacuum hose
- Connection for vacuum pipe and hose assembly
- 5. Connection for water hose
- 6. Connection for fuel high pressure hose
- 7. O-ring
- 8. PCV hose
- 9. Connection for vacuum hose
- 10. Connection for fuel return hose

Pre-removal Operation

 Draining of Engine Coolant (Refer to GROUP 14 – Service Adjustment Procedures.)

Post-installation Operation

- Filling of Engine Coolant (Refer to GROUP 14 – Service Adjustment Procedures.)
- Adjustment of Accelerator Cable
 (Refer to GROUP 13 Service Adjustment
 Procedures.)
- Inspection of Fuel Pressure (Refer to GROUP 13 – Service Adjustment Procedures.)



- 15. Condensor connector
- 16. TPS connector
- 17. ISC connector
- 18. Injector connector
- 19. Control harness

- 25. Throttle body
- 26. Throttle body gasket

- 27. EGR valve28. EGR gasket29. EGR temperature sensor <4G64>

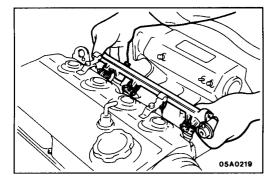
SERVICE POINTS OF REMOVAL

15MRAD1

6. DISCONNECTION OF FUEL HIGH PRESSURE HOSE

Relieve pressure in the fuel pipe line to prevent fuel outflow. (Refer to GROUP 13 - Service Adjustment Procedures.)

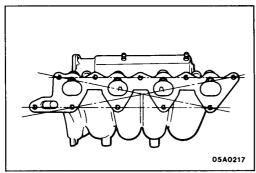
Cover fuel pipe line with rag after relieving pressure as certain pressure may still remain.



20. REMOVAL OF DELIVERY PIPE, FUEL INJECTOR AND PRESSURE REGULATOR

Remove delivery pipe with fuel injector and pressure regulator on.

Do not drop injector when removing delivery pipe.



INSPECTION

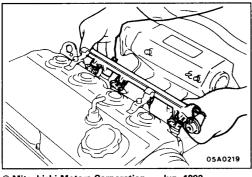
Check the following points; replace the part if a problem is found.

INTAKE MANIFOLD

- 1. Check for damage or cracking of any part.
- 2. Check for obstruction of the negative pressure (vacuum) outlet port, and for obstruction of the water passage or gas passage.
- 3. Using a straight edge and a thickness gauge, check for distortion of the cylinder head installation surface.

Standard value: 0.15 mm (.006 in.) or less

0.3 mm (.012 in.) Limit:



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SERVICE POINTS OF INSTALLATION

F15MBAP1

20. INSTALLATION OF DELIVERY PIPE, FUEL INJECTOR AND PRESSURE REGULATOR

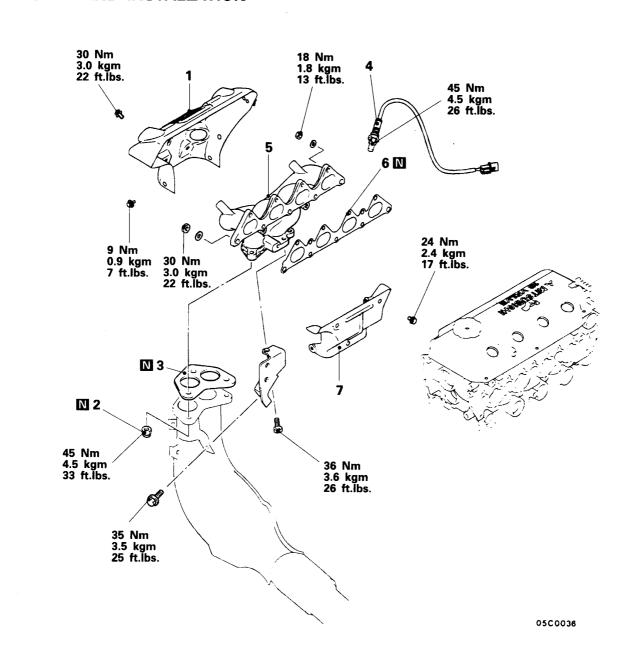
Be careful not to drop the injector when the delivery pipe is installed.

PWDE9104-B ADDED **NOTES**

EXHAUST MANIFOLD <4G93>

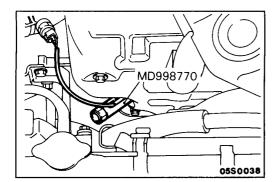
REMOVAL AND INSTALLATION

E15NA--



- 1. Exhaust manifold cover A
- Self locking nut
 Gasket
- 4. Oxygen sensor
- 5. Exhaust manifold
- 6. Exhaust manifold gasket 7. Exhaust manifold cover B

PWDE9104-B



SERVICE POINTS OF REMOVAL

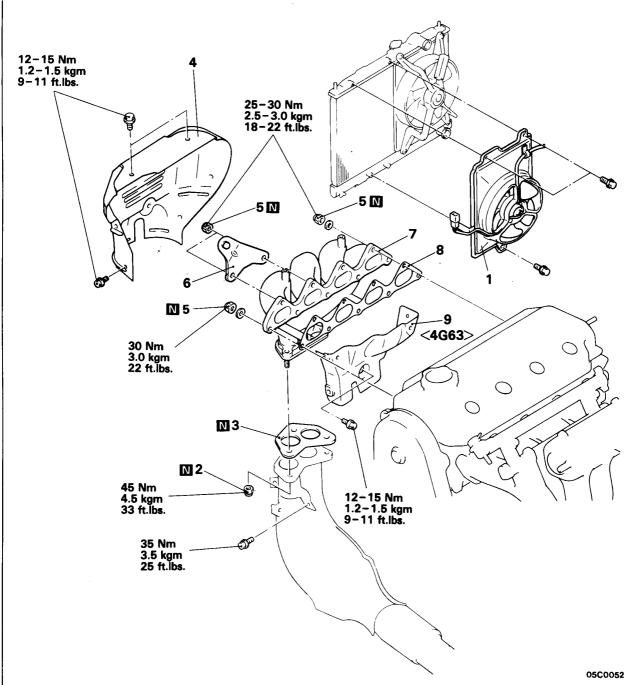
E15NBAG

4. REMOVAL OF OXYGEN SENSOR

EXHAUST MANIFOLD <4G63, 4G64>

REMOVAL AND INSTALLATION

E15NA--



Removal steps

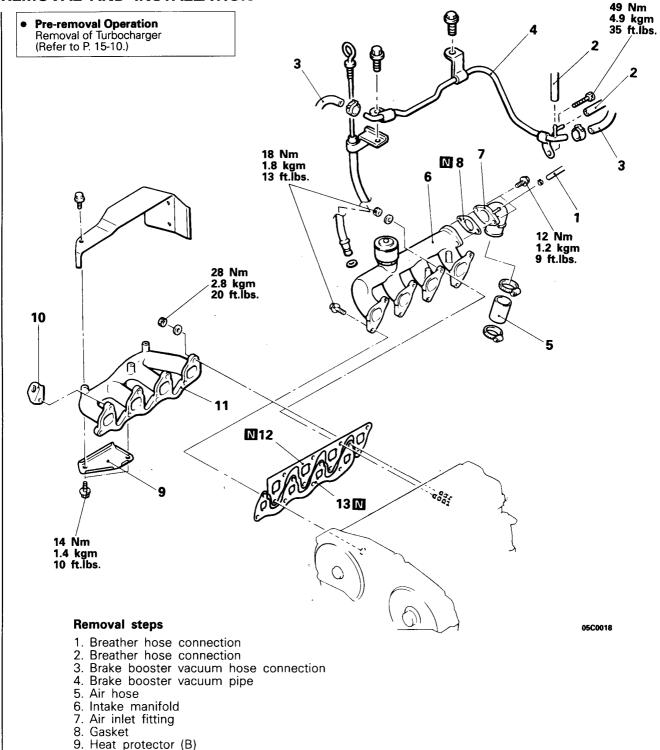
- Condenser fan motor (Vehicles with air conditioner)
- 2. Self locking nut
- 3. Gasket
- 4. Exhaust manifold cover (A)
- 5. Self locking nut
- 6. Engine hanger
- 7. Exhaust manifold
- 8. Exhaust manifold gasket
- 9. Exhaust manifold cover (B) <4G63>

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INTAKE AND EXHAUST MANIFOLD <4D65>

E15UA--

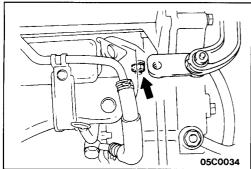
REMOVAL AND INSTALLATION



10. Engine hanger

11. Exhaust manifold

12. Intake manifold gasket13. Exhaust manifold gasket



05C0033

SERVICE POINTS OF REMOVAL

E15UBAA

11. REMOVAL OF EXHAUST MANIFOLD

Follow the procedures described below in order to remove the nut shown in the figure, and then remove the nut.

- (1) Remove the power steering oil pump's V-belt.
- (2) Remove the power steering installation bolt, and then remove the power steering oil pump (with the hose attached) from the oil pump bracket.

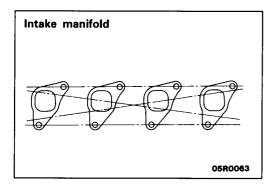
NOTE

Place the power steering oil pump in the proper position.

INSPECTION

E15UCAG

Check the following points; replace the part if a problem is found



INTAKE AND EXHAUST MANIFOLD

(1) Check for damage or cracking of any part.

(2) Using a straight edge and a thickness gauge, check for distortion of the cylinder head installation surface.

Standard value: 0.15 mm (0.006 in.) or less

Limit: 0.2 mm (0.008 in.)

EXHAUST MANIFOLD

Check for damage or cracking of any part.

EXHAUST MANIFOLD GASKET

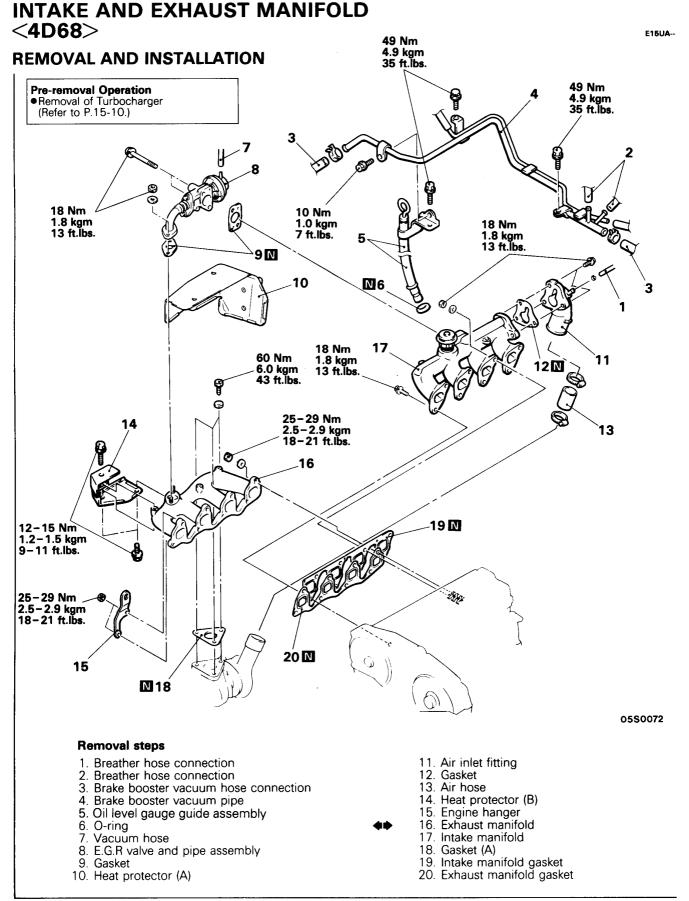
Check for flaking or damage of the gasket.

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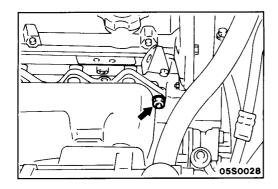
05R0066

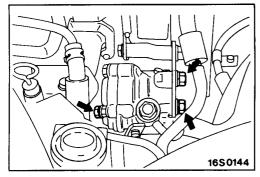
Exhaust manifold

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SERVICE POINTS OF REMOVAL 16. REMOVAL OF EXHAUST MANIFOLD

E15UBAA

Follow the procedures described below in order to remove the nut shown in the figure, and then remove the

- (1) Remove the power steering oil pump's V-belt.
- (2) Remove the power steering installation bolt, and then remove the power steering oil pump (with the hose attached) from the oil pump bracket.

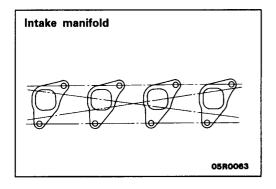
NOTE

Place the power steering oil pump in the proper position.

INSPECTION

E15UCAG

Check the following points; replace the part if a problem is found.

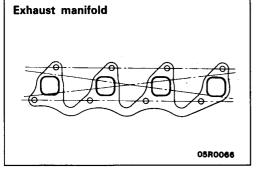


INTAKE AND EXHAUST MANIFOLD

- (1) Check for damage or cracking of any part.
- (2) Using a straight edge and a thickness gauge, check for distortion of the cylinder head installation surface.

Standard value: 0.15 mm (0.006 in.) or less

Limit: 0.2 mm (0.008 in.)



EXHAUST MANIFOLD

Check for damage or cracking of any part.

EXHAUST MANIFOLD GASKET

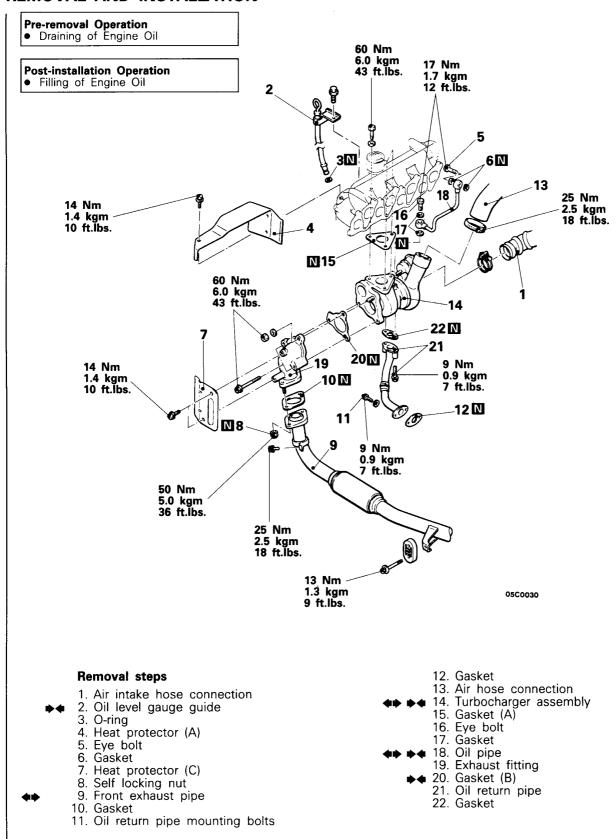
Check for flaking or damage of the gasket.

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TURBOCHARGER <4D65>

E15LA--

REMOVAL AND INSTALLATION



SERVICE POINTS OF REMOVAL

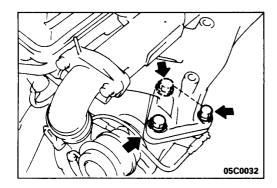
E15LBCB

9. REMOVAL OF FRONT EXHAUST PIPE

Remove the front exhaust pipe's clamp part installation bolt and hanger part installation bolt, and then, using a wire, suspend the front exhaust pipe from the body.

NOTE

This is so that the turbocharger assembly can be taken out from the lower part of the body.



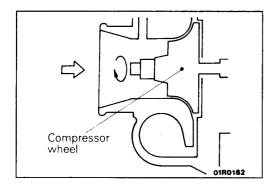
14. REMOVAL OF TURBOCHARGER ASSEMBLY

Take out the turbocharger assembly (with the exhaust fitting and the oil-return pipe attached) from the lower part of the body.

18. REMOVAL OF OIL PIPE

Caution

After disconnecting the oil pipe, take care that foreign material does not enter the oil passage hole of the turbocharger assembly.



INSPECTION

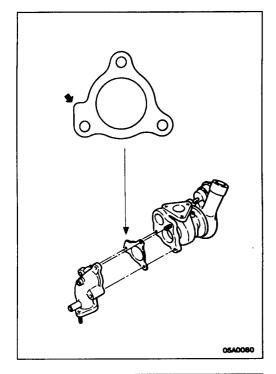
E15LCAD

TURBOCHARGER ASSEMBLY CHECK

- (1) Visually check the turbine wheel and the compressor wheel for cracking or other damage.
- (2) Check whether the turbine wheel and the compressor wheel can be easily turned by hand.
- (3) Check for oil leakage from the turbocharger assembly.
- (4) Check whether or not the waste gate valve remains open. If any problem is found, replace the part after disassembly

OIL PIPE AND OIL-RETURN PIPE CHECK

Check the oil pipe and oil-return pipe for clogging, bending, or other damage. If there is clogging, clean it.



SERVICE POINTS OF INSTALLATION

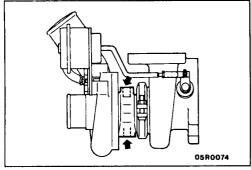
E15LDCC

20. INSTALLATION OF GASKET (B)

When installing gasket (B), be sure that it is installed to face in the correct direction.

18. INSTALLATION OF OIL PIPE

Supply clean engine oil through the oil pipe installation hole of the turbocharger assembly.

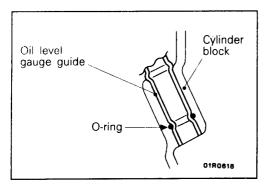


14. INSTALLATION OF TURBOCHARGER ASSEMBLY

Clean the alignment surfaces shown in the illustration.

Caution

When cleaning, care must be taken so that a piece of the gasket does not enter the oil passage hole.



2. INSTALLATION OF OIL LEVEL GAUGE GUIDE ASSEMBLY

Apply engine oil when inserting the O-ring into the oil level gauge guide, or when inserting the oil level gauge guide with the O-ring attached into the cylinder block.

Caution

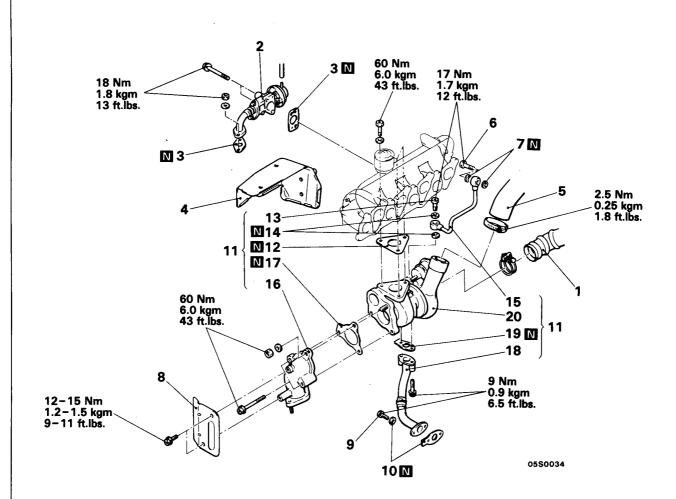
When inserting the oil level gauge guide into the cylinder block, be careful not to damage the O-ring.

TURBOCHARGER <4D68> REMOVAL AND INSTALLATION

E15LA--

Pre-removal and Post-installation Operation

- Draining and Supplying Engine Oil
 Removal and Installation of Front Exhaust Pipe (Refer to P. 15-17.)



Removal steps

- 1. Air intake hose connection
- 2. E.G.R. valve and pipe assembly
- 3. Gasket
- 4. Heat protector (A)
- 5. Air hose connection
- 6. Eye bolt
- Gasket
- 8. Heat protector (B)
- 9. Oil return pipe mount bolt
- 10. Gasket

- 11. Turbocharger assembly
- 12. Gasket (A)
- 13. Eye bolt
- 14. Gasket
- 15. Oil pipe
 - 16. Exhaust fitting
 - 17. Gasket (B)
 - 18. Oil return pipe
- 19. Gasket ◆◆ 20. Turbocharger

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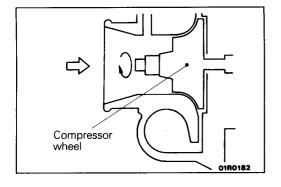
SERVICE POINTS OF REMOVAL

E15LBCC

15. REMOVAL OF OIL PIPE

Caution

After disconnecting the oil pipe, take care that foreign material does not enter the oil passage hole of the turbocharger assembly.

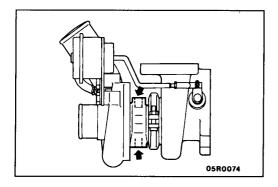


INSPECTION E16LCAD TURBOCHARGER ASSEMBLY CHECK

- -----
- (1) Visually check the turbine wheel and the compressor wheel for cracking or other damage.
- (2) Check whether the turbine wheel and the compressor wheel can be easily turned by hand.
- (3) Check for oil leakage from the turbocharger assembly.
- (4) Check whether or not the waste gate valve remains open. If any problem is found, replace the part after disassembly.

OIL PIPE AND OIL-RETURN PIPE CHECK

Check the oil pipe and oil-return pipe for clogging, bending, or other damage. If there is clogging, clean it.



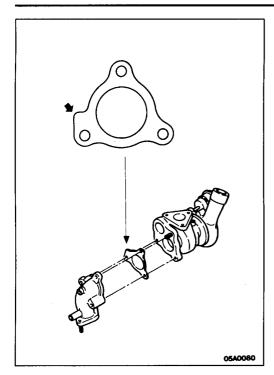
SERVICE POINTS OF INSTALLATION 20. INSTALLATION OF TURBOCHARGER

E15LDCD

Clean the alignment surfaces shown in the illustration.

Caution

When cleaning, care must be taken so that a piece of the gasket does not enter the oil passage hole.



17. INSTALLATION OF GASKET (B)

When installing gasket (B), be sure that it is installed to face in the correct direction.

NOTES

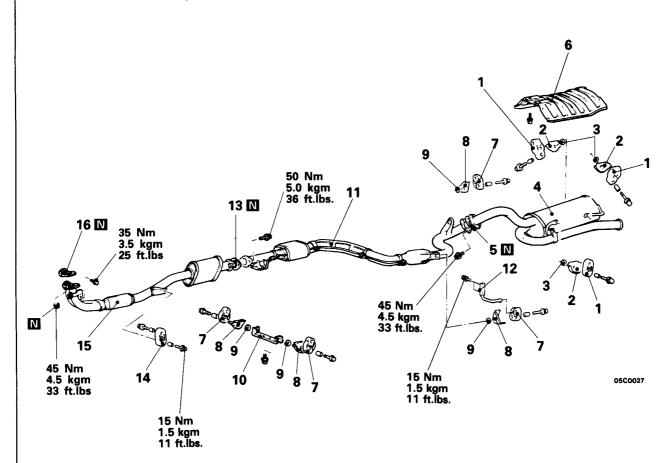
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EXHAUST PIPE AND MAIN MUFFLER <PETROL-POWERED VEHICLES>

E15RA--

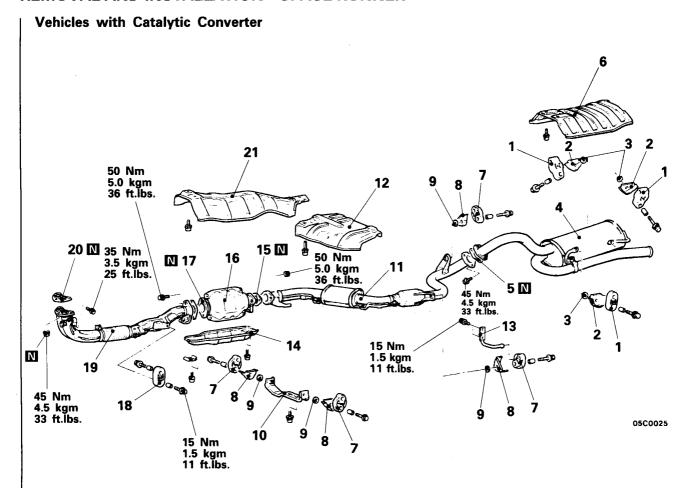
REMOVAL AND INSTALLATION <SPACE RUNNER>

Vehicles without Catalytic Converter



- 1. Hanger
- 2. Protector
- 3. Seat
- 4. Main muffler
- 5. Gasket
- 6. Rear floor heat protection panel
- 7. Hanger
- 8. Protector
- 9. Seat
- 10. Bracket
- 11. Center exhaust pipe12. Hanger bracket
- 13. Gasket
- 14. Hanger
- 15. Front exhaust pipe
- 16. Gasket

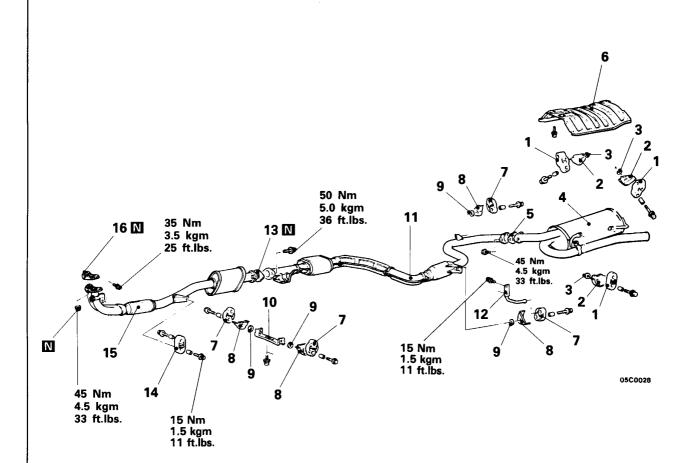
REMOVAL AND INSTALLATION < SPACE RUNNER>



- 1. Hanger
- 2. Protector
- 3. Seat
- 4. Main muffler
- 5. Gasket
- 6. Rear floor heat protection panel
- 7. Hanger
- 8. Protector
- 9. Seat
- 10. Bracket
- 11. Center exhaust pipe
- 12. Center heat protection panel
- 13. Hanger bracket
- 14. Catalytic converter heat protection panel
- 15. Gasket
- 16. Catalytic converter
- 17. Gaskét
- 18. Hanger
- 19. Front exhaust pipe
- 20. Gasket
- 21. Front floor heat protector

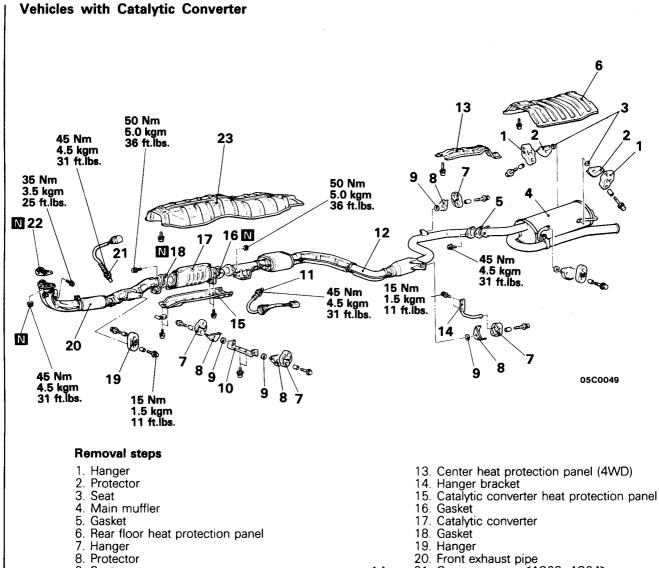
REMOVAL AND INSTALLATION < SPACE WAGON>

Vehicles without Catalytic Converter



- 1. Hanger
- Protector
 Seat
- 4. Main muffler
- 5. Gasket
- 6. Rear floor heat protection panel
- 7. Hanger
- 8. Protector
- 9. Seat
- 10. Bracket
- 11. Center exhaust pipe
- 12. Hanger bracket
- 13. Gasket
- 14. Hanger
- 15. Front exhaust pipe
- 16. Gasket

REMOVAL AND INSTALLATION < SPACE WAGON>



- 9. Seat
- 10. Bracket
- 11. Oxygen sensor <4G64 only>
- 12. Center exhaust pipe

- 21. Oxygen sensor <4G63, 4G64> 22. Gasket
- 23. Front floor heat protection panel

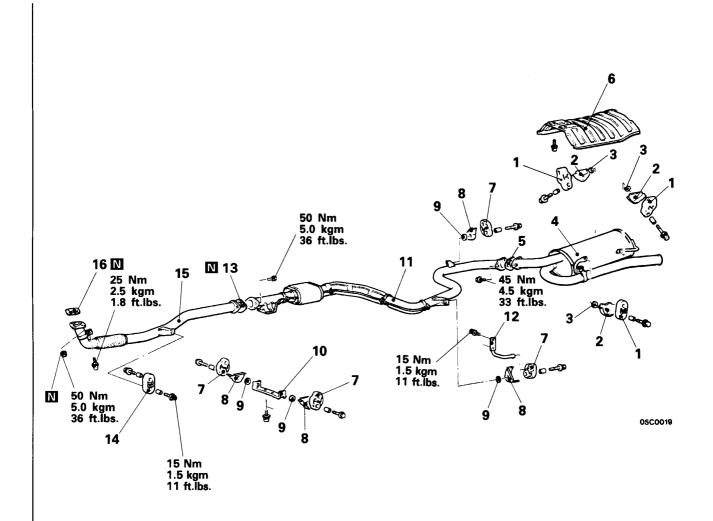
SERVICE POINTS OF REMOVAL 11./21 REMOVAL OF OXYGEN SENSOR

Using the special tool (MD998770), remove the oxygen sensor.

EXHAUST PIPE AND MAIN MUFFLER < DIESEL-POWERED VEHICLES>

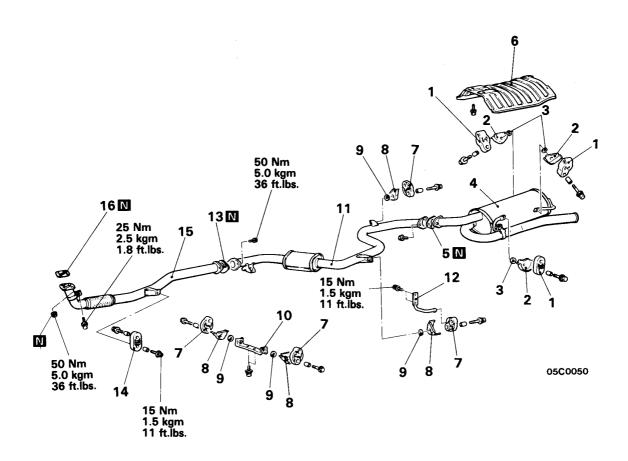
E15RA-C

REMOVAL AND INSTALLATION <SPACE WAGON>



- Hanger
 Protector
- 3. Seat
- 4. Main muffler
- 5. Gasket
- 6. Rear floor heat protection panel
- 7. Hanger
- 8. Protector
- 9. Seat
- 10. Bracket
- 11. Center exhaust pipe12. Hanger brakcet
- 13. Gasket
- 14. Hanger
- 15. Front exhaust pipe
- 16. Gasket

REMOVAL AND INSTALLATION < SPACE RUNNER>



Removal steps

- 1. Hanger
- 2. Protector
- 3. Seat
- 4. Main muffler
- 5. Gasket
- 6. Rear floor heat protection panel
- 7. Hanger
- 8. Protector
- 9. Seat
- 10. Bracket
- 11. Center exhaust pipe12. Hanger bracket
- 13. Gasket
- 14. Hanger
- 15. Front exhaust pipe
- 16. Gasket

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