
ENGINE LUBRICATION



CONTENTS

GENERAL INFORMATION	2	ON-VEHICLE SERVICE	4
SERVICE SPECIFICATIONS	3	Engine Oil Check	4
SEALANT	3	Engine Oil Replacement	4
LUBRICANTS	3	Oil Filter Replacement	5
SPECIAL TOOLS	3	Oil Level Warning System Check	6
		Oil Pressure Check	7

GENERAL INFORMATION

The lubrication method is a fully force-fed, full-flow filtration type. The oil pump for 4G9 engines is a trochoid type which is directly mounted to the crankshaft, and the one for 4G6 engines is a gear type which is driven by the crankshaft via the timing

ENGINE OILS

Health Warning

Prolonged and repeated contact with mineral oil will result in the removal of natural fats from the skin, leading to dryness, irritation and dermatitis. In addition, used engine oil contains potentially

Recommended Precautions

The most effective precaution is to adapt working practices which prevent, as far as practicable, the risk of skin contact with mineral oils, for example by using enclosed systems for handling used engine oil and by decreasing components, where practicable, before handling them.

Other precautions:

- Avoid prolonged and repeated contact with oils, particularly used engine oils.
- Wear protective clothing, including impervious gloves where practicable.
- Avoid contaminating clothes, particularly underpants, with oil.
- Do not put oily rags in pockets, the use of overalls without pockets will avoid this.
- Do not wear heavily soiled clothing and oil-impregnated foot-wear. Overalls must be cleaned regularly and kept separate from personal clothing.

belt.

Furthermore, the oil level sensor is located in the oil pan, and a system is equipped whereby an indicator gives a warning when the oil level drops.

harmful contaminants which may cause skin cancer. Adequate means of skin protection and washing facilities must be provided.

- Where there is a risk of eye contact, eye protection should be worn, for example, chemical goggles or face shields; in addition an eye wash facility should be provided.
- Obtain First Aid treatment immediately for open cuts and wounds.
- Wash regularly with soap and water to ensure all oil is removed, especially before meals (skin cleansers and nail brushes will help). After cleaning, the application of preparations containing lanolin to replace the natural skin oils is advised.
- Do not use petrol, kerosine, diesel fuel, gas oil, thinners or solvents for cleaning skin.
- Use barrier creams, applying them before each work period, to help the removal of oil from the skin after work.
- If skin disorders develop, obtain medical advice without delay.

SERVICE SPECIFICATIONS

Item		Standard value	Limit
Oil pressure kPa	at idle	29 or more	-
	at 3,500 r/min	294 - 686	-

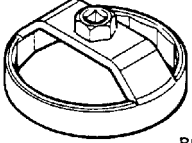
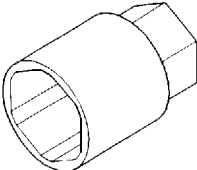
SEALANT

Item	Specified sealant	Remark
Oil pressure switch	3M ATD Part No. 8660 or equivalent	-

LUBRICANTS

Items		Specifications
Engine oil (API classification)		SG or higher
Engine oil quantity L	Oil filter	0.3
	Total	3.8

SPECIAL TOOLS

Tool	Number	Name	Use
 B991610	MB991610	Oil filter wrench	Removal and installation of engine oil filter (When using the oil filter of MD136466 and MD356000)
	MD998054	Oil pressure switch wrench	Removal and installation of oil pressure switch

ON-VEHICLE SERVICE

ENGINE OIL CHECK

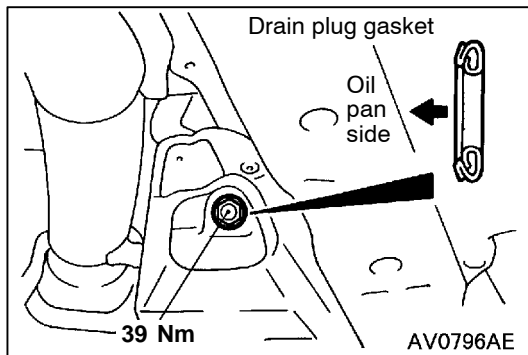
1. Pull out the level gauge slowly and check that the oil level is in the illustrated range.
2. Check that the oil is not excessively dirty, that there is no coolant or gasoline mixed in, and that it has sufficient viscosity.

ENGINE OIL REPLACEMENT

1. Start the engine and allow it to warm up until the temperature of the coolant reaches 80°C to 90°C.
2. Remove the engine oil filler cap.
3. Remove the drain plug to drain oil.

Caution

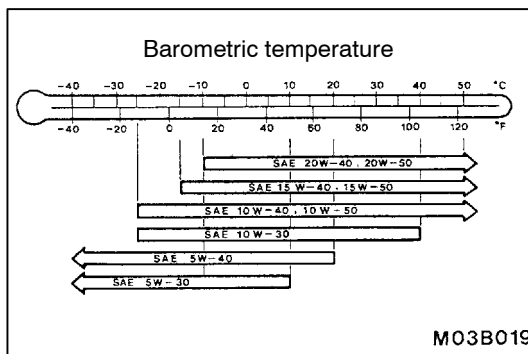
Use care as oil could be hot.



4. Install a new drain plug gasket so that it faces in the direction shown in the illustration, and then tighten the drain plug to the specified torque.

NOTE

Install the drain plug gasket so it faces in the direction shown in the illustration.

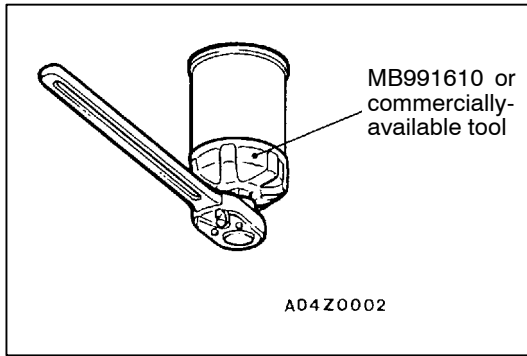


5. Refill with specified quantity of oil.

Specified Engine Oil (API classification):
SG or higher

Total quantity (Includes volume inside oil filter and oil cooler): 3.8 L

6. Install the engine oil filler cap.
7. Check oil level.



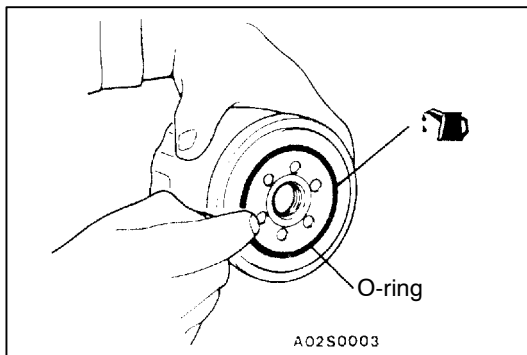
OIL FILTER REPLACEMENT

1. Start the engine and allow it to warm up until the temperature of the coolant reaches 80°C to 90°C.
2. Remove the engine oil filler cap.
3. Remove the drain plug to drain oil.

Caution

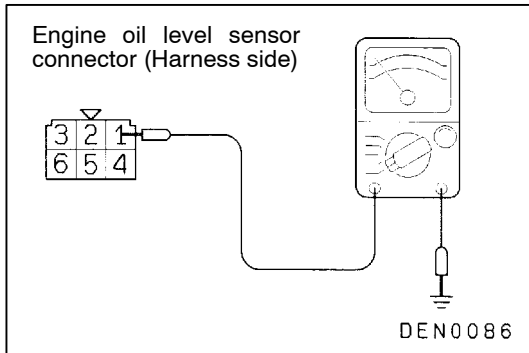
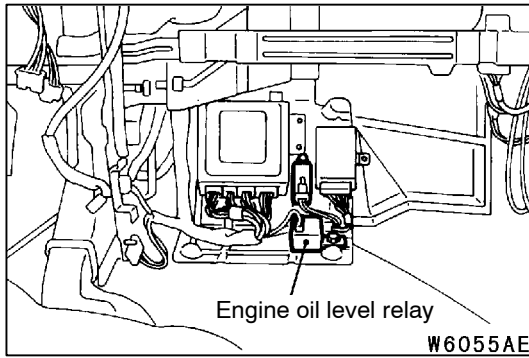
Use care as oil could be hot.

4. Remove the under cover.
5. Use the respective tool in the following table to remove the engine oil filter.
6. Clean the filter bracket side mounting surface.



7. Apply a small amount of engine oil to the O-ring of the new oil filter.
8. Once the O-ring of the oil filter is touching the flange, use the respective tool in the following table to tighten to the specified torque.
9. Install the drain plug and refill engine oil. (Refer to Engine Oil Replacement on P.12-3.)
10. Race the engine 2 - 3 times, and check to be sure that no engine oil leaks from installation section of the oil filter.

Number	Tool	Tightening torque
MD136466	MB991610 or equivalent tool	Approx. 3/4 turn (17 Nm)
MD322508	Commercially-available tool	Approx. 3/4 turns (17 Nm)
MD356000	MB991610 or equivalent tool	Approx. 3/4 turn (14 Nm)



OIL LEVEL WARNING SYSTEM CHECK <4G6>

1. Check that the proper amount of oil has been filled.
2. When the ignition switch is turned to ON (do not start the engine), check that the oil level warning lamp illuminates.

NOTE

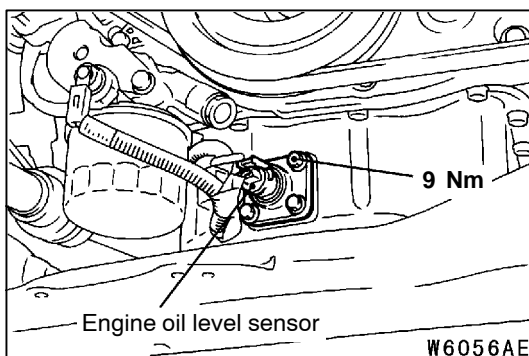
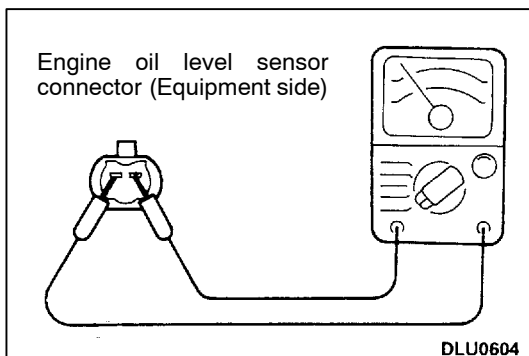
If the oil level warning lamp does not illuminate, the cause is probably a blown lamp, or a malfunction in the relay.

3. When the engine is started, check that the oil level warning lamp turns off.

If the oil level warning lamp will not go out, disconnect the connector of the oil level relay and measure the voltage of the No.1 terminal on the harness side of the connector while idling the engine in order to confirm that it is the same as the battery voltage.

NOTE

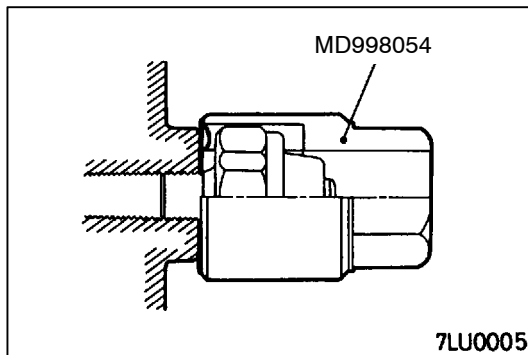
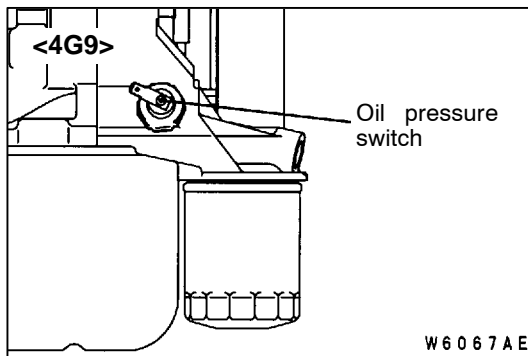
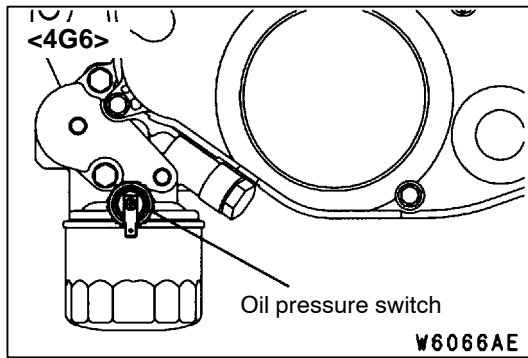
- (1) If the voltage at the connector is the same as the battery voltage, the problem is probably a malfunction of either the oil level relay or the oil level sensor.
 - (2) If the voltage at the connector is lower than the battery voltage, the problem is probably a malfunction of either the alternator or the wiring harness.
4. Disconnect the oil level sensor connector. Check that the oil level warning lamp illuminates after approximately 40 seconds.
If the oil level warning lamp does not illuminate, replace the oil level relay.



5. Check the continuity between the oil level sensor terminals.

Engine oil temperature	Oil level	Continuity
At 50°C or lower	Normal (proper volume)	Continuity
	Low (drained)	Continuity
At 60°C or higher	Normal (proper volume)	Continuity
	Low (drained)	No continuity

6. If there is a defect, replace the oil level sensor.



OIL PRESSURE CHECK

1. Check engine oil quantity.
2. Remove the oil pressure switch terminal.

3. Use the special tool (oil pressure switch wrench) to remove the oil pressure switch.

Caution

Since sealant is applied to the thread of oil pressure switch, take care not to damage the oil pressure switch when removing it.

4. Install the oil pressure gauge.

NOTE

Use a adapter of PT 1/8 thread.

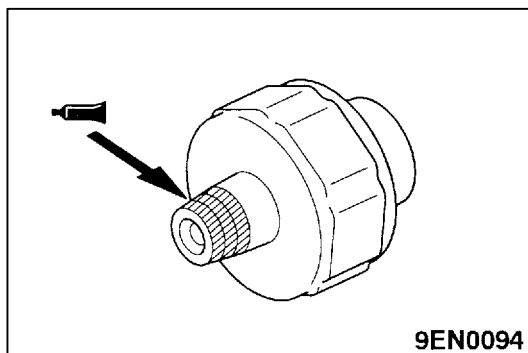
5. Run the engine to warm it.
6. After the engine has been warmed up, check that oil pressure is within the standard value.

Standard value:

At idle: 29 kPa or more

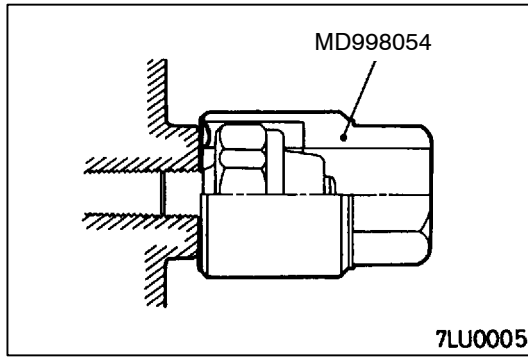
At 3,500 r/min: 294 - 686 kPa

7. Remove the oil pressure gauge.



8. Apply the specified sealant to the thread of oil pressure switch.

Specified sealant: 3M ATD Part No. 8660 or equivalent



9. Use the special tool to tighten the oil pressure switch to the specified torque.

Tightening torque: 19 Nm

Caution

Do not start the engine within one hour after the oil pressure switch has been installed.

10. Install the oil pressure switch terminal.