BODY

BODY

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HOOD

REMOVAL AND INSTALLATION





- Front bumper (Refer to GROUP 51.)
- 1. Hood latch
- 2. Hood lock release handle
- 3. Hood weatherstrip
- 4. Hood insulator <4G9>
- 5. Bumper
- 6. Hood support rod



Adjustment of clearance around hood and height

Hood lock release cable removal steps

- Front bumper (Refer to GROUP 51.) 1. Hood latch
- 2. Hood lock release handle
- Splash shield <Driver's side> (Refer to P.42-4.)
- 7. Hood lock release cable

Hood and hood hinge removal steps

- 8. Washer hose connection
- 9. Hood
- 10. Hood hinge

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FENDER

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REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation •

- Front Bumper Removal and Installation
- (Refer to GROUP 51.)
- Headlamp Removal and Installation (Refer to GROUP . 54.)
- Delta Garnish Removal and Installation (Refer to . GROUP 51.)





- Front fender protector moulding (Refer to GROUP 51.)
- 3. Fender



Removal steps

2. Splash shield

1. Side turn signal lamp

INSTALLATION SERVICE POINT ►A SIDE TURN SIGNAL LAMP INSTALLATION

Insert the hook into the fender panel, and then install the side turn signal lamp.

FUEL FILLER DOOR

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

- Front Seat (driver's side), Rear Seat Removal and Installation (Refer to GROUP 52A.) Front Scuff Plate (driver's side), Rear Scuff Plate •
- (driver's side), Cowl Side Trim (driver's side) Center

Pillar Lower Trim (driver's side), Quarter Trim (driver's side) Removal and Installation (Refer to GROUP 52A.)



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Removal steps

- 1. Fuel filler door pannel assembly 2. Fuel filler door hook assembly
- 3. Lid lock release handle
- 4. Fuel filler door lock release cable

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WINDOW GLASS

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ADHESIVES

Items	Specified adhesives
Windshield	3M ATD Part No. 8609 Super Fast Urethane Auto Glass
Quarter window glass	
Tailgate window glass	

SPECIAL TOOLS

Tool	Number	Name	Use
B990480	MB990480	Glass holder	 Removal and installation of windshield Removal and installation of tailgate window glass
B990449	MB990449	Window moulding remover	Removal of roof drip moulding

WINDOW REPAIR

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The following glass sections are installed by means of a liquid urethane adhesive method.

- Windshield
- Quarter window glass Tailgate window glass •
- ullet

ITEMS NEEDED

Name	Remarks
Adhesive	3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent
Primer	3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent
Spacers	Available as service part
Anti-rust solvent (or Tectyl 506TValvoline Oil Company)	For rust prevention
Isopropyl alcohol	For grease removal from bonded surface
Steel piano wire	Dia. \times length0.6mm \times 1m For cutting adhesive
Adhesive gun	For pressing-out adhesive

NOTE

The TEROSON 127.37V auto window sealer kit can also be used. If using the TEROSON 127.37V auto window sealer kit, follow the instructions in the manual included with the kit.

HANDLING OF AUTO WINDOW SEALER

Keep the sealant in a cool place, not exposed to the direct rays of the sun. Do not place any heavy article on the sealant nor press it, otherwise it will become deformed. Avoid storing the sealant for more than 6 months, because it will lose its sealing effect.

BODY PINCH-WELD FLANGE SERVICING.

Before servicing the body pinch-weld flange, remove old adhesive completely. If the flange requires painting, bake it after painting is completed.

WORKING PROCESS



WINDSHIELD

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation Front Deck Garnish Removal and Installation (Refer to GROUP 51.)



Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent





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REMOVAL SERVICE POINTS

A ROOF DRIP MOULDING REMOVAL

Use the special tool to lever out the moulding.

Caution

If the moulding has become warped, it should not be reused.

◄B► WINDSHIELD REMOVAL

- 1. In order to protect the body (paint surface), apply cloth tape to all body areas around the installed windshield.
- 2. Using a sharp-point drill, make hole in the windshield adhesive.
- 3. Pass the piano wire from the inside of the vehicle through the hole.
- 4. Pull the piano wire alternately from the inside and outside along the windshield to cut the adhesive.

Caution

Do not let the piano wire touch the edge of the windshield.

5. Make mating marks on the windshield and body.



6. Use the special tool to remove the windshield.

7. Use a knife to cut away the remaining adhesive so that the thickness is within 2 mm around the entire circumference of the body flange.



- 8. Finish the flange surfaces so that they are smooth.
 - Caution
 - (1) Be careful not to remove more adhesive than is necessary.
 - (2) Be careful also not to damage the paintwork on the body surface with the knife. If the paintwork is damaged, repair the damaged area with repair paint or anti-rust agent.
 - 9. When reusing the windshield, remove the adhesive still adhering to the windshield, and clean with isopropyl alcohol.
 - 10. Clean the body side in the same way.

Caution

Let the cleaned places stand for 3 minutes or more, and carry out the next procedures after they have dried. Also, do not touch any surface that has been cleaned.

Window spacer attachment positions Av0242AJ

INSTALLATION SERVICE POINTS

►A WINDOW SPACER INSTALLATION

After wiping the window spacer adhesion surfaces of the windshield with isopropyl alcohol to remove any grease, attach the window spacers in the positions shown in the illustration.

►B WINDSHIELD INSTALLATION

- 1. When replacing the glass, temporarily set the glass against the body, and place a mating mark on the glass and body.
- 2. Use isopropyl alcohol to degrease the inside and outside of the windshield glass and the body flanges.
- 3. Soak a sponge in the primer, and apply evenly to the glass and the body in the specified places.
- 4. Apply the primer, and then let it dry for 3 to 30 minutes. **Caution**
 - (1) The primer strengthens the adhesive, so be sure to apply it evenly around the entire circumference. However, a too thick application will weaken the adhesive.
 - (2) Do not touch the coated surface.



5. Fill a sealant gun with adhesive. Then apply the adhesive evenly around the windshield within 30 minutes after applying the primer.

NOTE

Cut the tip of the sealant gun nozzle into a V shape to simplify adhesive application.

- 6. Align the mating marks on the glass and the body, and lightly press the windshield glass evenly so that it adheres completely.
- 7. Use a spatula or the like to remove any excessive adhesive. Then clean the surface with isopropyl alcohol. Try not to move the vehicle until the adhesive sets.
- 8. Wait 30 minutes or more, and then test for water leakage.

Caution

- (1) Do not move the vehicle unless absolutely necessary.
- (2) When testing for water leakage, do not pinch the end of the hose to spray the water.

QUARTER WINDOW GLASS **REMOVAL AND INSTALLATION**



Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent



Removal steps

- 1. Quarter window garnish
- 2. Packing 3. Clip
- 4. Quarter window glass
- 5. Window dam

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REMOVAL SERVICE POINT

A QUARTER WINDOW GLASS REMOVAL

Remove the quarter window glass by the same procedure as for the windshield. (Refer to P.42-10.)

INSTALLATION SERVICE POINT

►A WINDOW DAM/QUARTER WINDOW GLASS INSTALLATION

- 1. Use isopropyl alcohol to degrease the window dam and dual lock fastener mounting surfaces on both the glass and the body.
- 2. Attach the window dam.
- 3. Apply primer and adhesive. (Refer to P.42-13.)
- 4. Install the glass in the same way as for the windshield. (Refer to P.42-11.)

TAILGATE WINDOW GLASS

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

- Tailgate Trim Removal and Installation (Refer to P.42-49.)
- High-mounted Stop Lamp Removal and Installation (Refer to GROUP 54.)
- Rear Wiper Removal and Installation (Refer to GROUP 51.)



Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent



Removal steps

- A 1. Tailgate window glass
 A 2. Tailgate glass upper dam
 A 3. Tailgate glass side dam
 A 4. Tailgate glass lower dam
 5. Dual-lock fastener
 6. Oliver
 - A 6. Clip

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REMOVAL SERVICE POINT

▲A► TAILGATE WINDOW GLASS REMOVAL

Remove the tailgate window glass by the same procedure as for the windshield. (Refer to P.42-10.)





2 mm Tailgate glass edge Tailgate glass upper dam Tailgate glass side dam AV0182AJ

INSTALLATION SERVICE POINT

- ►A CLIP/DUAL-LOCK FASTENER/TAILGATE GLASS LOWER DAM/TAILGATE GLASS SIDE DAM/TAILGATE GLASS UPPER DAM/TAILGATE WINDOW GLASS INSTALLATION
- 1. Use isopropyl alcohol to degrease the inside and outside edges of the tailgate window glass and the surface of the body flange.
- 2. Attach the clips to the inside of the tailgate glass in the positions shown in the illustration.
- 3. Install the dual lock fasteners between the projections on the tailgate outer panel, and then install them in matching positions on the glass.

- 4. Attach the tailgate glass dams to the edge of the tailgate glass.
- 5. Apply primer and adhesive. (Refer to P.42-15.)
- 6. Install the glass in the same way as for the windshield. (Refer to P.42-11.)

DOOR

SERVICE SPECIFICATIONS

Items		Standard value
Door outside handle play mm	FRONT DOOR	3.6 – 5.4
	REAR DOOR	2.2 – 5.4
Door inside handle play mm	FRONT DOOR	18.4 – 26.8
	REAR DOOR	15.3 – 19.5

SEALANT

Items	Specified sealant	Remark
Waterproof film	3M ATD Part No. 8625 or equivalent	Ribbon sealer

SPECIAL TOOLS

Tool	Number	Name	Use
B990784	MB990784	Ornament remover	Removal of front door trim
00003936	MB990900 or MB991164	Door adjusting wrench	Adjustment of door fit
A	MB991223 A: MB991219 B: MB991220 C: MB991221 D: MB991222	Harness set A: Test harness B: LED harness C: LED harness adapter D: probe	Measurement of terminal voltage A: Connector pin contact pressure inspection B: Power circuit inspection C: Power circuit inspection D: Commercial tester connection
B			
c			
D			
C991223			

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TROUBLESHOOTING

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INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble sympton	n	Inspection procedure	Reference page
Power windows	Driver's power window cannot be operated by the power window main switch.	1	42-19
	No power window can be operated by the power window main switch (but they can be operated by the sub-switches).	2	42-20
	No power window can be operated by the power window sub-switches.	3	42-20
	No power window can be operated by the power window sub-switches (nor can they be operated by the main switch).	4	42-21
	Automatic operation is not possible.	5	42-23
	When the glass is raised, it then lowers automatically.	6	42-24
The window does not lower if it clamps something, or it lowers automatically after closing fully.		7	42-25
	The key off timer does not operate.		42-25
	If the driver's side door is opened while the key off timer is operating, the power windows do not operate for a further 30 seconds after the door is opened.	9	42-25
Door locking	None of the door lock functions operate.	10	42-26
mechanism	Doors do not lock or unlock when the key cylinder (passenger's side) is operated.	11	42-27
	Doors do not lock or unlock when the key cylinder (driver's side) is operated.	12	42-28
	Doors do not lock or unlock when the tailgate key cylinder is operated.	13	42-29
	Doors do not lock or unlock when the driver's door lock switch is operated.	14	42-29

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

Inspection Precedure 1

Driver's power window cannot be operated by the power window main switch.	Probable cause
The power window main switch or power window regulator assembly may be defective.	 Malfunction of power window regulator assembly Malfunction of power window main switch Malfunction of wiring harness or connector



No power window can be operated by the power window main switch (but they can be operated by the sub-switches).	Probabble cause
The power window main switch or the harness between power window main switch and power window sub-switch may be defective.	Malfunction of power window main switchMalfunction of wiring harness or connector



Inspection Procedure 3

No power window can be operated by the power window sub-switches.	Probable cause
The power window sub-switch or the power supply circuit of power window sub-switch may be defective.	Malfunction of power window sub-switchMalfunction of wiring harness or connector



No power window can be operated by the power window sub-switches (nor can they be operated by the main switch).	Probable cause
The power window main switch, the power window sub-switch or power window regulator assembly may be defective.	 Malfunction of power window main switch Malfunction of power window sub-switch Malfunction of power window regulator assembly Malfunction of wiring harness or connector

<Passenger's side>



<Rear>



Automatic operation is not possible.	Probable cause
Automatic operation is not possible before carrying out the initial setting operation when the battery terminals are disconnected or a fuse or power window regulator assembly is replaced. The cause may also be a malfunction of the power window switch or the power window regulator assembly.	 Incorrect initial settings Malfunction of power window main switch Malfunction of power window sub-switch Malfunction of wiring harness or connector

<Driver's side>



<Rear>



Inspection Procedure 6

When the glass is raised, it then lowers automatically.	Probable cause
The sliding resistance is too large when the glass rises. So it is misjudged that something is jammed in the window, and the window is lowered automatically.	Incorrect installation or bending of the glass runners.Malfunction of the power window regulator assembly

	NG	
Adjustment and replacement when there is a malfunction of the		Replace the door assembly.
power window		
OK		
¥		
Replace the power window regulator assembly.		

The window does not lower if it clamps something, or it lowers automatically after closing fully.	Probable cause
If the window is not lowered when it is obstructed by something while it is more than 15 mm from the fully-closed position, or if it lowers automatically after it is fully closed, the cause is probably a malfunction of the power window regulator assembly.	Malfunction of the power window regulator

Carry out the initial setting operation. (Refer to P.42-31.)		
Ţ		
Check trouble symptoms.		
NG		
¥ ⁻		
Replace the power window regulator assembly.		

Inspection Procedure 8

The key off timer does not operate.	Probable cause
The power windows can be operated for a further 30 seconds after the ignition switch is turned to OFF, but if they cannot be operated during this time, there is probably a malfunction of the power window main switch.	• Malfunction of the power window main switch.

Replace the power window main switch

Inspection Procedure 9

If the driver's side door is opened while the key off timer is operating, the power windows do not operate for a further 30 seconds after the door is opened.	Probable cause
If the driver's door is opened within 30 seconds after the ignition switch is turned to OFF, the power windows can still be operated for 30 seconds after that point. If they cannot be operated during this time, there is probably a malfunction of the driver's side door switch or power window main switch.	 Malfunction of the front door switch(driver's side) Malfunction of the power window main switch Malfunction of harness or connector



None of the door lock functions operate.	Probable cause
Power circuit system or earth circuit system of the door lock-ECU or the keyless entry receiver-ECU may be defective.	 Malfunction of door lock-ECU Malfunction of keyless entry receiver-ECU Malfunction of wiring harness or connector



*: With keyless entry system

Doors do not lock or unlock when the key cylinder (passenger's side) is operated.	r Probable cause
The door lock key cylinder switch (passenger's side) may be defective.	 Malfunction of the door lock key cylinder switch (passenger's side) Malfunction of harness or connector
Door lock key cylinder switch (passenger's side) continuity check (Refer to P.42-43.) OK	NG
Measure at the door lock key cylinder switch connector(passenger's side) E-16. • Disconnect the connector and measure at the harness side. • Check the following connect E-16, B-22, B-64X, B-21* • OK Check trouble symptoms.	itors: ► Repair

NG





OK

Check the harness between the door lock-ECU or keyless entry receiver-ECU and door lock key cylinder switch, and repair if necessary. Οĸ

Check the following connectors:	Check trouble symptoms.	
E-16, B-64X, B-21*	NG	
NG	Ť.	
¥C	Check the harness wire between de	
Repair	lock key cylinder switch and earth or	
	joint connector, and repair if necessary.	

*: with keyless entry system

Doors do not lock or unlock when the key cylinder (driver's side) is operated.	Probable cause	
The door lock key cylinder switch (driver's side) may be defective.	 Malfunction of the door lock key cylinder switch (driver's side) Malfunction of harness or connector 	



*: with keyless entry system



Inspection Procedure 14

Doors do not lock or unlock when the driver's door lock switch is operated.	Probable cause
The door lock switch (driver's side) may be defective.	Malfunction of the door lock switchMalfunction of harness or connector



*: with keyless entry system





ON-VEHICLE SERVICE

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DOOR FIT ADJUSTMENT

- 1. If the clearance between the door and the vehicle body is uneven, affix protective tape to the fender around the hinge and to the edge of the door. Then use the special tool to loosen the door hinge mounting bolts on the body, and adjust the clearance around the door so that it becomes even.
- 2. If the door and the body are not flush with each other, use the special tool to loosen the door hinge mounting bolts. Then align the door.
- 3. If the striker and latch do not mesh properly, adjust the position of the striker.

ADJUSTMENT AND REPLACEMENT WHEN THERE IS A MALFUNCTION OF THE POWER WINDOW 42900190017

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If the window glass automatically starts moving downwards at the wrong time while it is being raised, carry out the following adjustment or replacement procedures.

- 1. Remove the door trim and waterproof film. (Refer to P.42-34.)
- 2. Remove the window regulator assembly from the door window glace, and then raise and lower the door window glass by hand to check the operation force.
- 3. If the door window glace does not move up and down smoothly, repair the twisting in the door sash, or adjust the sash span by loosening the lower sash or center sash mounting bolts and pushing apart the lower sash or center sash while tightening the bolts again. If repair or adjustment is not possible, replace the door assembly.

NOTE

The lower sash cannot normally be adjusted, but it may be possible to adjust it slightly within the range by manufacturing tolerances.







POWER WINDOW SAFETY MECHANISM CHECK

42900100065

- 1. Place a wooden board with a thickness of approximately 10 mm as shown in the illustration and then close the window glass.
- 2. Check that the window glass lowers by a distance of approximately 150 mm when the window clamps the wooden board. If this doesn't happen, refer to "Troubleshooting" (P.42-18).

DOOR OUTSIDE HANDLE PLAY CHECK

42300160034

1. Check that the door outside handle play is within the standard value range.

Standard value (B): FRONT DOOR 3.6 – 5.4 mm REAR DOOR 2.2 – 5.4 mm

2. If the door outside handle play is not within the standard value range, check the door outside handle or the door latch assembly. Replace, if necessary.

DOOR INSIDE HANDLE PLAY CHECK 42300150031

1. Check that the door inside handle play is within the standard value range.

Standard value (A): FRONT DOOR 18.4 – 26.8 mm REAR DOOR 15.3 – 19.5 mm

2. If the door inside handle play in not within the standard value range, check the door inside handle or the door latch assembly. Replace, if necessary.

POWER WINDOW INITIAL SETTING 42900200017

For all doors, after fully raising the window glass, continuously push the power window switch to the UP side for 0.5 second or more.

DOOR ASSEMBLY

REMOVAL AND INSTALLATION

Post-installation Operation Door Adjustment (Refer to P.42-30.)







Door assembly removal steps

- Front scuff plate (Refer to GROUP 52A.)
- Cowl side trim •
- (Refer to GROUP 52A.)
- 1. Harness connector
- 2. Spring pin
- 3. Door assembly
- 4. Door upper hinge 5. Door lower hinge

Striker removal

6. Striker

Door switch removal steps

- 7. Door switch cap
- 8. Door switch





INSPECTION

42300600031

DOOR SWITCH CONTINUITY CHECK

Driver's door switch

Switch	Terminal No.		
position	1	2	3
Open (ON)	0	O	———————————————————————————————————————
Depressed (OFF)			

Passenger's door and rear door switch

Switch	Terminal No.		
position	1	2	
Open (ON)	0	0	
Depressed (OFF)			

DOOR TRIM AND WATERPROOF FILM

REMOVAL AND INSTALLATION

Front door



Removal steps



- 2. Regulator handle <Vehicles without power window>
- Securit Security 2018
 Escutcheon
 Vehicles without power window>
 - 4. Power window switch <Vehicles with power window>

- 5. Cover
- 6. Pull handle
- 7. Door trim
- 8. Door inside handle
- 9. Waterproof film

42300430050



Removal steps

- ►A 1. Clip <Vehicles without power windows>
 - 2. Regulator handle <Vehicles without power windows>
- 3. Escutcheon <Vehicles without pow-er windows>
 - 4. Pull handle box <Vehicles without power windows>

- 5. Cover
- 6. Power window switch
- <Vehicles with power windows> 7. Door trim
- 8. Door inside handle 9. Pull handle bracket
- 10. Waterproof film


REMOVAL SERVICE POINT ▲A**▶** CLIP REMOVAL

Remove the clip by using a rag, and then remove the regulator handle.

INSTALLATION SERVICE POINT ►A ESCUTCHEON/REGULATOR HANDLE/CLIP INSTALLATION

- Install the escutcheon and the clip to the regulator handle.
 Fully close the front door glass, and install the regulator handle so that it faces as shown in the illustration.

DOOR GLASS AND REGULATOR

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation Door Trim and Waterproof Film Removal and Installation (Refer to P.42-34,35.)

Front door



Rear door

B◀



Front window regulator assembly removal steps

- 1. Door belt line inner weatherstrip
- Door mirror (Refer to GROUP 51.)
- 4. Belt line moulding
- 5. Door window glass
- 6. Door glass holder

B

- 7. Window regulator assembly
- 8. Power window motor assembly

Rear window regulator assembly removal steps

- 1. Door belt line inner weatherstrip
- 2. Door window glass runchannel
- 3. Door delta sash
- 4. Belt line moulding
- 5. Door window glass
- 6. Door window glass holder
- 7. Window regulator assembly
- A 8. Power window motor assembly

Door delta

sash

REMOVAL SERVICE POINTS

▲A▶ POWER WINDOW MOTOR ASSEMBLY

Caution

Be careful when handling the power window motor assembly, as the force of the spring may cause the wires to pull out of the drum.

⊲B**→** DOOR DELTA SASH REMOVAL

- 1. Remove the door outer opening weatherstrip from the door delta sash only.
- 2. Remove the door delta sash mounting screws, and then remove the door delta sash from the door panel.

Spline AW0054AJ

Door outer opening weatherstrip

AV0248AJ





INSTALLATION SERVICE POINTS

►A POWER WINDOW MOTOR ASSEMBLY/WINDOW REGULATOR ASSEMBLY

If the guide spline and the power window motor spline are not meshed when combining the guide and the power window motor, slide the glass bracket to turn the drum and mesh the drum and drive shaft spline.

DRUM AND REGULATOR WIRE INSTALLATION PROCEDURE

- 1. Place the drum, guide and regulator on a work bench as shown in the illustration.
 - (1) Place the guide so that the slits are facing upward.
 - (2) Place the regulator so that the glass bracket is facing downward. Position the glass bracket so that glass is in the fully-open position.



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2. Pass the springs over the wires, and then install the lowering wire to the guide first, followed by the lifting wire. (The lifting wire should be on top of the lowering wire.)

3. Use some narrow-gauge wire (approx. 0.5 mm diameter) to compress the springs.

Tie the narrow-gauge wires to the slits in the guide.

4. Insert the end of the lowering wire into the wire hole at the bottom of the drum, and then wrap the wire securely around the groove of the drum from the bottom so that there is no slackness in the wire.

5. Install the lifting wire to the drum as follows: (1) Insert the end of the lifting wire into the wire hole at the top of the drum.

(2) Raise the front of the drum until the drum is vertical, and then position the lifting wire in the groove of the drum.



- BODY Door
 - (3) Return the drum to its original position while holding the wires to make sure that they do not pull out.
- 6. After installing the power window motor assembly to the window regulator assembly, cut and remove the wires which are compressing the springs.

►B DOOR WINDOW GRASS INSTALLATION

- 1. Provisionally secure the door window glass to the window regulator assembly.
- After raising the door window glass as far as it will go, fully secure the door window glass to the window regulator assembly.

NOTE

Fully raising the door window glass will set the door limit switch to the correct position.

INSPECTION

42900160032

POWER WINDOW MAIN SWITCH CHECK

1. Operate the switch, and check the continuity between terminals.

Window	Switch	Term	ninal N	lo.													
lock switch	position	Front (L.H.)		Front (R.H.)			Rear (L.H.)			Rear (R.H.)							
		1	5	14	15	2	6	14	16	3	7	14	17	4	8	14	18
Normal	UP		0-	-0			\bigcirc	-0			0-	-0			0—	\cap	
	AUTO UP	0-	-0-	-0		0-	$-\bigcirc$	-0		0-	-0-	-0		0-	-0-	-0	
	DOWN			\bigcirc	-0			0-	-0			0-	-0			0	-0
	AUTO DOWN	0-		-0-	-0	0-		-0-	-0	0-		-0-	-0	0-		-0-	-0
LOCK	UP										0-	-0			0-	\neg	
	AUTO UP	0-	-0			0-	\cap			0-	-0-	-0		0-	-0-	\cap	
	DOWN											\bigcirc	-0			\bigcirc	-0
	AUTO DOWN	0-			-0	0-			-0	0-		-0-	-0	0-		_0_	-0

2. Apply battery voltage to terminal 10, and connect terminal 12 to earth.

3. Move the window lock switch to the normal position, and then measure the voltage at terminal (14) under the measurement conditions given below.

Measurement condition	Voltage
Apply battery voltage to terminal 9	Battery voltage
Remove voltage from terminal (9).	Battery voltage (for 30 seconds after voltage is removed) \rightarrow 0 V
Earth terminal (11) within 30 sec- onds after voltage is removed from terminal (9).	Battery voltate (for 30 seconds after earthing) \rightarrow 0 V
Disconnect earth from terminal (11) within 30 seconds after earthing it.	0V



POWER WINDOW SUB-SWITCH CONTINUITY CHECK

Switch position	Term	Terminal No.					
	1	2	3	4	6	7	8
UP			0—		-0-		-0
AUTO UP	0-		-0-	-0-	-0-		-0
OFF	0-			-0			
		\bigcirc					
		Ŭ	\sim				
DOWN		0-			-0-	-0	
AUTO DOWN	0-	-0-		-0-	-0-	-0	

DOOR HANDLE AND LATCH

REMOVAL AND INSTALLATION

Pre-removal Operation Door Trim Removal (Refer to P.42-34,35.)

Rear door

C)P

- Post-installation Operation
 Door Inside Handle Play Check (Refer to P.42-31.)
 Door Trim Installation (Refer to P.42-34,35.)
 Door Fit Adjustment (Refer to P.42-30.)



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6_.Nm



Front door handle and door latch assembly removal steps

- 1. Door inside handle
- Waterproof film (Refer to P.42-34,35.)
- 2. Door outside handle
- 3. Door lock key cylinder
- 4. Door latch assembly

Rear door handle and door latch assembly removal steps

- 1. Door inside handle
- Waterproof film (Refer to P.42-34,35.)
- 2. Door outside handle
- 4. Door latch assembly

Door check removal steps

- 1. Door inside handle
- Waterproof film (Refer to P.42-34,35.)
- 5. Spring pin
- 6. Door check

Door lock-ECU removal

7. Door lock-ECU <Vehicles with central door locking system (except vehicles keyless entry system)>



INSTALLAITON SERVICE POINT

Install the door check so that the identification mark faces upwards.

Applicable location		Identification mark
L.H.	Front door	FL
	Rear door	RL
R.H.	Front door	FR
	Rear door	RR



INSPECTION DOOR LOCK ACTUATOR CHECK

Rod position	Terminal No.		Rod operation
	1	2	
LOCK	—		LOCK position \rightarrow UNLOCK position
UNLOCK	Θ		UNLOCK position \rightarrow LOCK position



DOOR LOOK KEY CYLINDER SWITCH CONTINUITY CHECK 42300630030

<L.H.>

BODY – Door

Switch position	Terminal No.				
	1	2	3		
LOCK		0	0		
Neutral (OFF)					
UNLOCK	0	0			

<R.H.>

Switch position	Terminal No.				
	1	2	3		
LOCK	0	———————————————————————————————————————			
Neutral (OFF)					
UNLOCK		0	0		



DOOR LOCK ECU CHECK

42300650029

- 1. Apply battery voltage to terminal 5, and connect terminal 6 to earth.
- 2. Use a needle-type multimeter to measure the voltage under the measurement conditions given below.

Measurement	Terminal No.	
condition	2	4
Connect terminal (8) to earth.	Needle swings at the point when ter- minal is earthed.	0 V
Disconnect earth from terminal (8).	0 V	Needle swings at the point when earth is disconnected.
Connect terminal (3) to earth.	0 V	Needle swings at the point when ter- minal is earthed.
Connent terminal (7) to earth.	Needle swings at the point when ter- minal is earthed.	0 V

3. Check the continuity between terminals 2, 4, 6.

WINDOW GLASS RUNCHANNEL AND DOOR OPENING WEATHERSTRIP

REMOVAL AND INSTALLATION

Front door



Door inner opening weatherstrip removal steps

- Centre pillar lower trim (Refer to GROUP 52A.)
- Front scuff plate
- (Refer to GROUP 52A Trims.) • Rear scuff plate
- (Refer to GROUP 52A Trims.)
 Quarter lower trim (Refer to GROUP 52A Trims.)
- 1. Door inner opening weatherstrip

Door outer opening weatherstrip removal

▲A▶ ▶A◀ 2. Door outer opening weatherstrip



Window glass runchannel removal

- Door trim and waterproof film (Refer to P.42-34,35.)
- Door delta sash (Refer to P.42-37.)
- 3. Window glass runchannel
- 4. Window glass lower runchannel

Door beltline inner weatherstrip removal steps

5. Door beltline inner weatherstrip

Door beltline outer weatherstrip removal steps

- Door mirror
- (Refer to GROUP 51.)
- 6. Door beltline outer weatherstrip



Make a tool as shown in the illustration to remove the door opening weatherstrip.





INSTALLATION SERVICE POINT

►A DOOR OUTER OPENING WEATHERSTRIP

The clip colour identifies the left and right weatherstrips, so be sure to use the colours so as to install correctly.

Item		Identification colour		
Front door	Left	White		
	Right	Brown		
Rear door	Left	Yellow		
	Right	Blue		

TAILGATE

SERVICE SPECIFICATION

Item	Standard value
Tailgate handle free play mm	1.1 – 5.1

SPECIAL TOOLS

Tool Number Name Use MB990784 Removal of the tailgate trim Ornament remover B990784 MB991223 Harness set Measurement of terminal voltage A: MB991219 A: Test harness A: Connector pin contact pressure inspection Α B: Power circuit inspection MB991220 B: LED harness B: C: MB991221 C: LED harness C: Power circuit inspection D: MB991222 D: Commercial tester connection adapter D: probe В С D C991223

42400060030

TROUBLESHOOTING INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble symptom	Reference page
Door lock mechanism does operate.	42-18.





42400090039

TAILGATE FIT ADJUSTMENT

- 1. If the striker and the latch do not mesh properly, move the striker forward or back or to the left or right to adjust.
- 2. If the clearance all the way around the tailgate is not uniform when the tailgate is closed, adjust by moving the tailgate hinges forward or back or to the left or right until the clearance is uniform.

Upper tailgate dumper

B18C0011



3. Check the contact between the upper tailgate damper and the lower tailgate damper when the tailgate is closed. If they do not contact properly, adjust by moving the upper tailgate damper in the direction of the arrows.

TAILGATE HANDLE PLAY CHECK

1. Check that the tailgate handle play is within the standard value range.

Standard value (B): 1.1 - 5.1 mm

2. If the play is outside the standard value range, open the tailgate handle holder and adjust the contact condition between the tailgate latch rod and the tailgate handle.

TAILGATE ASSEMBLY

REMOVAL AND INSTALLATION

Post-installation Operation Tailgate fit adjustment (Refer to P.42-47.)









Tailgate and tailgate hinge removal steps

- 1. Bumper
- High-mounted stop lamp (Refer to GROUP 54.)
- Tailgate trim (Refer to P.42-50.)
- 2. Harness connector
- 3. Washer hose
- 4. Tailgate gas spring
- 5. Tailgate assembly

- 6. Tailgate hinge
- 7. Upper tailgate dumper
- 8. Lower tailgate dumper

Tailgate striker removal steps

- 9. Rear end trim
- 10. Tailgate striker

Tailgate opening weatherstrip removal

►A 11. Tailgate opening weatherstrip

REMOVAL SERVICE POINT

▲A**▶** TAILGATE GAS SPRING REMOVAL

Caution

- 1. Never try to disassemble the tailgate gas spring or burn it.
- 2. Always bore a hole in the tailgate gas spring to release the interior gas before the gas spring is discarded.

INSTALLATION SERVICE POINT

►A TAILGATE OPENING WEATHERSTRIP INSTALLATION

Install the tailgate opening weatherstrip so that the joint is at the centre of the body.

TAILGATE TRIM REMOVAL AND INSTALLATION



TAILGATE HANDLE AND LATCH

REMOVAL AND INSTALLATION

Post-installation Operation Tailgate Handle Free Play Check (Refer to P.42-47.)



Tailgate handle and lock key cylinder removal steps

- Tailgate trim (Refer to P.42-50.) Licence plate lamp garnish (Refer to GROUP 51.) •

- Tailgate handle
 Cylinder lock retainer
 Tailgate lock key cylinder



INSPECTION

TAILGATE LOCK ACTUATOR CHECK

Rod position	Terminal No.		Rod operation
	1	2	
LOCK	—	-0	LOCK position \rightarrow UNLOCK position
UNLOCK	Θ—		UNLOCK position





Tailgate latch removal steps

• Tailgate trim (Refer to P.42-50.)

42400180033

- 4. Tailgate lock actuator 5. Tailgate latch assembly

42400170054

42-51

KEYLESS ENTRY SYSTEM

42800060018

SPECIAL TOOLS

Tool	Number	Name	Use
A	MB991223 A: MB991219 B: MB991220 C: MB991221 D: MB991222	Harness set A: Test harness B: LED harness C: LED harness adapter D: probe	Measurement of terminal voltage A: Connector pin contact pressure inspection B: Power circuit inspection C: Power circuit inspection D: Commercial tester connection
B			
c			
D			
C991223			

TROUBLESHOOTING INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble symptoms		Inspection procedure	Reference page
Keyless entry sys- tem	None of the doors, including the tailgate, can be locked or unlocked. (However, the central door locking system is functioning normally.)	1	42-53
	All of the doors, including the tailgate, can be locked and unlocked, but the hazard lamp does not illuminate or does not flash. (However, the hazard lamp flashes normally when the hazard lamp switch is used.)	2	42-53
	Secret codes cannot be registered.	3	42-54

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

Inspection Procedure 1

None of the doors, including the tailgate, can buunlocked. (However, the central door locking functioning normally.)	e locked or system is	Probabble caus	e
The transmitter battery may be spent, the secret code may not have correctly, or there may be a malfunction of the transmitter. If the trans the cause is probably a malfunction of the keyless entry receiver	been registered mitter is normal, r-ECU.	 Malfunction of the Malfunction of the Malfunction of the 	battery transmitter keyless entry receiver-ECU
Replace the transmitter battery (refer to P.42-55.) and then press the transmitter LOCK or UNLOCK switch. OK: Indicator lamp illuminates	K ► Re-re	gister the secret code.(R	efer to P.42-56.) OK
NG	Check	trouble symptoms.	
Replace the transmitter.			NG
	Repla	ce the keyless entry rece	eiver-ECU.
Inspection Procedure 2			
All of the doors, including the tailgate, can be	locked and	Probable cause	

All of the doors, including the tailgate, can be locked and unlocked, but the hazard lamp does not illuminate or does not flash. (However, the hazard lamp flashes normally when the hazard lamp switch is used.)	Probable cause
The keyless entry receiver-ECU or the harness between hazard lamp and keyless entry receiver-ECU may be defective.	 Malfunction of the keyless entry receiver-ECU Malfunction of harness or connector
Measure at the keyless entry receiver	rs: NG ► Repair



Inspection Procedure 3





INSPECTION AT KEYLESS ENTRY RECEIVER-ECU TERMINALS TERMINAL VOLTAGE CHART

42800220010

- 1. Measure the voltages between terminal (37) (earth terminal) and each respective terminal.
- 2. The terminal arrangements are shown in the illustrations below.

Γ	1					_1		П	Π			_					_		Π
If	4				-								~	20			X		
Ш	1	2	3	4	5	6	17	8	1/	18	19	20	21	22	23	24	25	26	27
18	~		2	25	24	200	2	X		> <	2<	\sim	\sim	\sim	><	\times	X	<u> </u>	
	9	10	11	12	13	14	15	16	28	29	30	31	32	33	34	35	36	37	38

W0107AJ

Connector Terminal No.	Signal	Checking Requirements	Normal Condition
17	Door lock output	When operating	System voltage
		When not operating	0V
18	Ignition switch	Ignition switch: ACC or ON	System voltage
		Ignition switch: OFF	0V
19	Diagnostic selection (Input)	MUT-II : Connected	0V
		MUT-II : Disconnected	Apporox. 4V
21, 38	Keyless entry receiver-ECU power supply	Always	System voltage
23, 24	Hazard warning lamp	When lamp is switched off	0V
		When lamp illuminates	System voltage



ON-VEHICLE SERVICE

42800090017

BATTERY REPLACEMENT

- 1. Insert a screwdriver in a slit in the transmitter case and pry it lightly to open the case. Then take the battery out of the transmitter.
- 2. Install a new battery with its positive side down.

Replacement battery: Lithium battery CR2016 \times 2

- 3. Firmly close the transmitter case.
- 4. Check that the keyless entry system operates properly. Caution

When the transmitter is opened, be careful not to allow water, dust, etc. to stick to the transmitter. In addition, do not touch the precision electronic device.

SECRET CODE REGISTRATION METHOD

42800100109

Each individual secret code is registered inside the transmitter, and so it is necessary to register these codes with the EEPROM inside the receiver in the following cases.

- When either the transmitter or receiver is replaced;
- If a second transmitter is to be used;
- If it appears that a problem is occurring because of faulty registration of a code.

A maximum of two different codes can be stored in the memory area of the EEPROM (two different transmitters can be used). When the code for the first transmitter is registered, the previously-registered codes for two transmitters are cleared. Therefore, if you are using two transmitters or are adding a second transmitter, the codes for both transmitters must be registered at the same time.

- 1. Check that the doors lock normally when the key is used.
- 2. Connect the MUT-II to the diagnosis connector.

NOTE

This will connect terminal (1) of the diagnosis connector to earth, and the system will be in secret code registration standby mode.

Caution

Always turn the ignition switch to OFF before connecting and disconnecting the MUT-II.



3. Within 10 seconds after connecting the MUT-II, turn the hazard switch to ON and then to OFF; repeat this procedure six times.

NOTE

The doors will lock and unlock once at this time and the system will switch to registration mode.

- 4. Press the transmitter switch, and then press it two times within 10 seconds of the first press. This will register the code.
- 5. After registration is completed, the doors will be automatically locked and unlocked once.
 - 6. If you are using two transmitters or have added a second transmitter, the same registration procedure should be carried out for the second transmitter, and it should be carried out within one minute after registration of the code for the first transmitter has been completed. After the second registration is completed, the doors will be automatically locked and unlocked once.
 - 7. Registration mode will be cancelled under the following conditions.
 - When the secret codes for two transmitters have been registered;

- When 1 minute has passed after registration mode started;
- If the MUT-II is disconnected (the earth connection is broken);
- If the ignition switch is turned to ON;
- If any of the doors are opened;
- 8. After registration mode has been completed, carry out the followings to make sure that the keyless entry system operates.
 - Pull the ignition key out.
 - Close the all windows.

KEYLESS ENTRY RECEIVER-ECU

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REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

• Lower Panel (Passenger's side) Removal and Installation (Refer to GROUP 52A.)



Removal steps

- 1. Harness connector
- 2. Keyless entry receiver bracket
- 3. Keyless entry receiver-ECU
- 4. ECU bracket

SUNROOF

SPECIAL TOOLS

Tool	Number	Name	Use
A	MB991223 A: MB991219 B: MB991220 C: MB991221 D: MB991222	Harness set A: Test harness B: LED harness C: LED harness adapter D: probe	Measurement of terminal voltage A: Connector pin contact pressure inspection B: Power circuit inspection C: Power circuit inspection D: Commercial tester connection
B			
c			
D			
C991223			

TROUBLESHOOTING INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble symptom Inspection Reference page procedure Sunroof does not operate at all. 1 42-59 2 Sunroof does not operate correctly or it does not re-open if it clamps 42-60 something. The key off timer does not operate. 3 42-60 If the driver's side door is opened while the key off timer is operating, the 4 42-60 sunroof does not operate for a further 30 seconds after the door is opened.

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

Inspection Procedure 1



Inspection Procedure 2

Sunroof does not operate correctly or it does not re-open if it clamps something.	Probable cause
The fully-closed position for the sunroof-ECU may have been adjusted incorrectly, or there may be a malfunction of the sunroof-ECU.	 Incorrect adjustment of sunroof-ECU fully-closed position Malfunction of the sunroof-ECU Malfunction of the harness or connector
Is the fully-closed position adjustment of the sunroof-ECU correct?	e the sunroof-ECU.

Sunroof-ECU fully-closed position adjustment (Refer to P.42-64 – Sunroof-ECU Installation.)

No

Inspection Procedure 3

The key off timer does not operate.	Probable cause
The sunroof can be operated for a further 30 seconds after the ignition switch is turned to OFF, but if it cannot be operated during this time, there is probably a malfunction of the sunroof-ECU.	Malfunction of the sunroof-ECU

Replace the sunroof-ECU.

Inspection Procedure 4

If the driver's side door is opened while the key off timer is operating, the sunroof does not operate for a further 30 seconds after the door is opened.	Probable cause
If the driver's door is opened within 30 seconds after the ignition switch is turned to OFF, the sunroof can still be operated for 30 seconds after that point. If it cannot be operated during this time, there is probably a malfunction of the driver's side door switch or of the sunroof-ECU.	 Malfunction of the front door switch (driver's side) Malfunction of the sunroof-ECU Malfunction of harness or connector



Repair

TERMINAL VOLTAGE CHART



W0108AJ

Terminal No.	Check Item	Check Condition		Normal Condition
1	Sunroof switch (down	Sunroof switch (down	ON	0 V
		position	OFF	Battery voltage
2	Sunroof switch (up input)	Sunroof switch	ON	0 V
			OFF	Battery voltage
3	Door switch input	Driver's door switch	ON	0 V
			OFF	Battery voltage
4	Sunroof switch (open	Sunroof switch	ON	0 V
			OFF	Battery voltage
5	Sunroof switch (close	Sunroof switch (close	ON	0 V
		position	OFF	Battery voltage
6	Earth	Always		0 V
7	ECU power supply	Always		Battery voltage
8	Timer operation power supply	Ignition switch: ON		Battery voltage
9	Motor output	While sunroof is opening or down	[.] moving	Battery voltage
		Other than the above	0 V	
10	Motor output	While sunroof is closing or	moving up	Battery voltage
		Other than the above	0 V	



ON-VEHICLE SERVICE

42600090035

WATER TEST

Check if there are any leaks in the sunroof by the following procedure.

- 1. Fully close the roof lid glass.
- 2. Adjust the water pressure so that water comes out of the hose to a height of approximately 50 cm when the hose is held vertically facing upwards.
- 3. Hold the end of the hose about 30 cm above the roof and let the water run onto the weatherstrip for 5 minutes or more.
- 4. While doing this, check if any water leaks through into the passenger compartment from around the roof lid glass.



SUNROOF FIT ADJUSTMENT

- Fully close the roof lid glass.
 Fully open the sunshade.
- 3. Remove the cover.
- 4. Loosen the screws and adjust the position of the roof
- lid glass so that it is flush with the surface of the roof.

SUNROOF

42600120031

REMOVAL AND INSTALLATION

- Post-installation Operation
 Sunroof Water Test (Refer to P.42-62.)
 Sunroof Fit Adjustment (Refer to P.42-62.)



Sunroof assembly removal steps

- 1. Sunroof switch and room lamp assembly
- 2. Headlining

B

- 3. Sunroof-ECU
- 4. Room lamp bracket
- 5. Sunroof motor
- 6. Drain hose connection
- 7. Cover
- 8. Roof lid glass
- 9. Curve on panel 10. Wind deflector assembly
- 11. Sunshade
- 12. Slide block
- 13. Spring
- 14. Sunroof assembly

Sunroof-ECU removal steps

1. Sunroof switch and room lamp assembly

2. Headlining 3. Sunroof-ECU

Sunroof motor removal steps

- 1. Sunroof switch and room lamp assembly
- 2. Headlining
- 4. Room lamp bracket
- 5. Sunroof motor

Drain hose removal steps

- 1. Sunroof switch and room lamp assembly
- 2. Headlining
- Lower cover (Refer to GROUP 52A.)
- 6. Drain hose











REMOVAL SERVICE POINTS

- 1. Close the roof lid glass fully.
- 2. Insert a flat-tipped screwdriver, place it on the tab, and then press it to the right.
- 3. Lower sunroof-ECU and slide to left.

◄B► DRAIN HOSE REMOVAL

Remove the grommet. Tie a cord to the end of the drain hose, wind tape around it so that there is no unevenness, and pull the drain hose out into the wheel house.

INSTALLATION SERVICE POINTS

►A DRAIN HOSE INSTALLATION

- 1. Tie the cord that was used during removal to the end of the drain hose, and wind tape around it so that there is no unevenness.
- 2. Pull the cord to pull through the drain hose
- 3. Make the protrusion from the drain hose grommet as shown in the illustration.

►B SUNROOF-ECU INSTALLATION

- 1. Fully close the roof lid glass.
- 2. Turn the gear of the sunroof-ECU until the two mating marks are aligned.

3. Insert a flat-tipped screwdriver, place it on the tab, and press it to the right, being careful not to pinch wiring.



INSPECTION

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SUNROOF SWITCH CONTINUITY CHECK

Switch position		Terminal No.							
		1	2	3	7	8			
Slide	OPEN		0—			\cap			
switch	CLOSE		0—						
Tilt switch	UP		0—		-0				

О



SUNROOF MOTOR CHECK

DOWN

42600250013

Check the direction of rotation of the drive gear when the battery is connected to the connector.

Battery connection terminal		Drive gear rotation	
1	2	direction	
Θ		Right	
— ——		Left	

DISASSEMBLY AND REASSEMBLY

42600140037



Disassembly steps

- Drain channel assembly
 Drive cable
 Strong rear stop

- Guide assembly
 Pipe
 Tray seal outer
 Welded tray assembly



SERVICE BULLETIN

PUBLICATION GROUP, AFTER SALES SERVICE DEP. MITSUBISHI MOTOR SALES EUROPE BV

SERVICE BULLETIN		No.: ESB-99E42-505		
		Date: 1999-12-15	<model></model>	<m y=""></m>
Subject:	bject: CORRECTION TO KEYLESS ENTRY SYSTEM		(EC) SPACE STAR	99-10
	SECRET CODE REGISTRATION			
Group:	BODY			
CORRECTIC	N	0th		
		O. Kai - E.V.P. & G.M. After Sales Service Dept.		

1. Description:

This Service Bulletin informs you that the incorrectness of a description of the keyless entry system secret code registration method has been rectified.

2. Applicable Manuals:

Manual	Pub. No.	Language	Page(s)
'99 SPACE STAR	CMXE99E1	(English)	42-56, 57
Workshop Manual Chassis	CMXS99E1	(Spanish)	42-57, 58
	CMXF99E1	(French)	42-56, 57
	CMXG99E1	(German)	
	CMXD99E1	(Dutch)	
	CMXW99E1	(Swedish)	
	CMXI99E1	(Italian)	

3. Details:

SECRET CODE REGISTRATION METHOD

Each individual secret code is registered inside the transmitter; and so it is necessary to register these codes with the EEPROM inside the receiver in the following cases.

- When either the transmitter or receiver is replaced;
- If a second transmitter is to be used;
- If it appears that a problem is occurring because of faulty registration of a code.

A maximum of two different codes can be stored in the memory area of the EEPROM (two different transmitters can be used). When the code for the first transmitter is registered, the previously-registered codes for two transmitters are cleared. Therefore, if you are using two transmitters or are adding a second transmitter, the codes for both transmitters must be registered at the same time.

- 1. Check that the doors lock normally when the key is used.
- 2. Connect the MUT-II to the diagnosis connector.

NOTE

This will connect terminal (1) of the diagnosis connector to earth, and the system will be in secret code registration standby mode.

Caution

Always turn the ignition switch to OFF before connecting and disconnecting the MUT-II.

Corrected to descriptions on the page after next.



 Within 10 seconds after connecting the MUT-II, turn the hazard switch to ON and then to OFF; repeat this procedure six times.

NOTE

The doors will lock and unlock once at this time and the system will switch to registration mode.

- 4. Press the transmitter switch, and then press it two times within 10 seconds of the first press. This will register the code.
- 5. After registration is completed, the doors will be automatically locked and unlocked once.
- 5. If you are using two transmitters or have added a second transmitter, the same registration procedure should be carried out for the second transmitter, and it should be carried out within one minute after registration of the code for the first transmitter has been completed. After the second registration is completed, the doors will be automatically locked and unlocked once.
- 7. Registration mode will be cancelled under the following conditions
 - When the secret codes for two transmitters have been registered;



KEYLESS ENTRY RECEIVER-ECU REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

- Lower Panel (Passenger's side) Removal and Installation
- (Refer to GROUP 52A.)



Removal steps

- 1. Harness connector
- 2. Keyless entry receiver bracket
- 3. Keyless entry receiver-ECU
- 4. ECU bracket

42-57

3. Close all the doors.

- 4. Place the ignition switch in ACC position, and then return to OFF position.
- 5. Press a transmitter switch, and then press the switch a further two times within 10 seconds of the first press. This will register the code.
- 6. After registration is completed, the doors will be automatically locked and unlocked once.
- 7. If you are using two transmitters or have added a second transmitter, the same registration procedure should be carried out for the second transmitter. It should be carried out within one minute after registration of the code for the first transmitter has been completed, the doors will be automatically locked and unlocked once.
- 8. Registration mode will be cancelled under one of the following conditions.
 - When the secret codes for two transmitters have been registered.
 - When one minute has elapsed after registration mode has started.
 - If the MUT-II is disconnected (ground connection is disconnected).
 - If the ignition switch is turned to ON.
 - If any of the doors are opened.
- After registration mode has been completed, perform the following operations to make sure that the keyless entry system operates properly.
 - Withdraw the ignition key.
 - Close all the doors.



SERVICE BULLETIN

QUALITY INFORMATION ANALYSIS OVERSEAS SERVICE DEPT. MITSUBISHI MOTORS CORPORATION

SERVICE BULLETIN No.: MSB-00E42-502 <Model> <M/Y>Date: 2001-01-15 (EC)L400 95-10 (PA0 TO PD0) (EC)PAJERO 99-10 SPORT/MONTERO CHANGE IN SUNROOF INSPECTION AND Subject: SPORT ADJUSTMENT PROCEDURES (K80W, K90W) (EC)GALANT(EA0A) 97-10 (EC)SPACE 99-10 **RUNNER/SPACE** WAGON (N60, N80, N90) Group: BODY Draft No.: 00AL032214 (EC)PAJERO PININ/ 00-10 MONTERO iO (H60, H70) (EC)COLT LANCER 96-10 (CK0A, CJ0A) (EC)SPACE 99-10 INTERNATIONAL CORRECTION STAR(DG0A) omoaki CAR ADMINISTRATION (EC)CARISMA(DA0) 96-10 T.NITTA - PROJECT LEADER OFFICE AFTER SALES SERVICE & CS PROMOTION (EC)ECLIPSE(D30) 96-10

1. Description:

The sunroof water test procedure and the sunroof fit adjustment procedure have been changed as detailed below.

2. Applicable Manuals:

Manual	Pub. No.	Language	Page(s)
'95 L400	PWWE9410	(English)	42-77
Workshop Manual	PWWS9411	(Spanish)	
Chassis	PWWF9412	(French)	
	PWWG9413	(German)	
	PWWD9414	(Dutch)	
	PWWW9415	(Swedish)	
'99 PAJERO SPORT	PWJE9812	(English)	42-49
Workshop Manual	PWJF9814	(French)	
Chassis	PWJG9815	(German)	
'99 MONTERO SPORT	PWJS9813	(Spanish)	
Workshop Manual			
Chassis			
'97 GALANT	PWDE9611	(English)	42-62
Workshop Manual	PWDS9612	(Spanish)	
Chassis	PWDF9613	(French)	
	PWDG9614	(German)	
	PWDD9615	(Dutch)	
	PWDW9616	(Swedish)	
Manual	Pub. No.	Language	Page(s)
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'99 SPACE RUNNER/SPACE WAGON	PWDE9803	(English)	42-81
Workshop Manual	PWDS9804	(Spanish)	
Chassis	PWDF9805	(French)	Ī
	PWDG9806	(German)	
	PWDD9807	(Dutch)	
	PWDW9808	(Swedish)	
'00 PAJERO PININ	CKRE00E1	(English)	42-46
Workshop Manual	CKRF00E1	(French)	
Chassis	CKRG00E1	(German)	
	CKRD00E1	(Dutch)	
	CKRI00E1	(Italian)	
'00 MONTERO iO	CKRS00E1	(Spanish)	
Workshop Manual			
Chassis			
'96 COLT/LANCER	PWME9511	(English)	42-51
Workshop Manual	PWMS9512	(Spanish)	
Chassis	PWMF9513	(French)	
	PWMG9514	(German)	
	PWMD9515	(Dutch)	
	PWMW9516	(Swedish)	
'99 SPACE STAR	CMXE99E1	(English)	42-62
Workshop Manual	CMXS99E1	(Spanish)	
Chassis	CMXF99E1	(French)	
	CMXG99E1	(German)	
	CMXD99E1	(Dutch)	
	CMXW99E1	(Swedish)	
	CMXI99E1	(Italian)	
'96 CARISMA	PWDE9502	(English)	42-57
Workshop Manual	PWDS9503	(Spanish)	
Chassis	PWDF9504	(French)	
	PWDG9505	(German)	
	PWDD9506	(Dutch)	
	PWDW9507	(Swedish)	
	PWDI96E1	(Italian)	
'96 ECLIPS	PWUE95E1	(English)	42-40
Workshop Manual	PWUS95E1	(Spanish)	
Chassis	PWUF95E1	(French)	
	PWUG95E1	(German)	•
	PWUD95E1	(Dutch)	•
	PWUIE95E1	(Italian)	
3. Details:			
SPACEWAGON PAJERO PININ MONTERO JO COLT/LANCER			

SPACE STAR, CARISMA	(Page 3)
L400, PAJERO SPORT, MONTERO SPORT, ECLIPSE, GALANT,	
SPACE RUNNER/SPACE WAGON PAJERO PININ, MONTERO IO	(Page 4)
COLT/LANCER, SPACE STAR, CARISMA	(Page 5)

<PAJERO SPORT, MONTERO SPORT



<L400, GALANT, SPACE RUNNER/SPACE WAGON, PAJERO PININ, MONTERO IO, COLT/LANCER, SPACE STAR, CARISMA>



ON-VEHICLE SERVICE

WATER TEST

Check if there are any leaks in the sunroof by the following procedure.

- 1. Fully close the roof lid glass.
- 2. Adjust the water pressure so that water comes out of the hose to a height of approximately 50 cm when the hose is held vertically facing upwards.
- 3. Hold the end of the hose approximately 30 cm above the roof and let the water run onto the weatherstrip for 5 minutes or more.
- 4. While doing this, check if any water leaks through into the passenger compartment from around the roof lid glass.

<Old>

After pouring water, check to see if there are no water leaks into the passenger compartment. Water leaks through around the roof lid glass are acceptable if they are caught by the drip receiving section.

<L400>



<PAJERO SPORT, MONTERO SPORT, ECLIPSE>



SUNROOF FIT ADJUSTMENT

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With the sunroof in the closed position, adjust the sunroof glass to 1 mm below roof surface at front of the glass and 1 mm above roof surface at rear of the glass and tighten the sunroof glass attaching screws.↑

<Added>

Check to ensure that the clearance between the roof lid glass and the body is uniform in the entire circumference.

<GALANT, SPACE RUNNER/SPACE WAGON, PAJERO PININ, MONTERO iO>



<COLT/LANCER>





<SPACE STAR, CARISMA>



SUNROOF FIT ADJUSTMENT

- 1. Fully close the roof lid glass.
- 2. Fully open the sunshade.
- 3. Remove the side decoration.

move the roof lid glass assembly forward or backward and to the left or right such that the clearance between the roof lid glass and the body may be uniform in the entire circumference.

<New>

<Old>

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4. To adjust the forward, backward and sideways position of the roof lid glass. loosen the six roof lid glass assembly mounting nuts and then adjust the glass forward, backward or sideways.

NOTE

If the adjustment cannot be made by loosening the adjustment nuts, the roof lid glass or the motor have not been fully closed, so they should be adjusted to the fully closed positions.

SUNROOF FIT ADJUSTMENT

- 1. Fully close the roof lid glass.
- 2. Fully open the sunshade. 3. Remove the cover.

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- 4. Loosen the screws and adjust the position of the roof lid glass so that it is flush with the surface of the roof.

<New>

< Old >

Loosen the roof lid glass assembly mounting screws. Move the roof lid glass assembly along the slits for the drive cable assembly to adjust the roof lid glass height. Check to ensure that the clearance between the roof lid glass and the body is uniform in the entire circumference.

GROUP 42 BODY

GENERAL

OUTLINE OF CHANGES

The following service procedures have been established due to the following changes and the abolishment. The other service procedures are the same as before.

- The shape of the fender has been changed.
- The central door locking function has been discontinued for the key cylinder switches other than the driver's door main switch.
- The sunroof delay-off timer function has been discontinued.

FENDER

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation

- Front Bumper Removal and Installation
- (Refer to GROUP 51.)
- Headlamp Removal and Installation (Refer to GROUP . 54.)
- Delta Garnish Removal and Installation (Refer to Basic Manual Pub. No. CMXE99E1 GROUP 51 - Door Mirror.)





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Removal steps

- 1. Side turn signal lamp
 - 2. Splash shield
 - Front fender protector moulding (Refer to Basic Manual Pub. No. CMXE99E1 GROUP 51 Moulding and Garnish.)

- 3. Fender
- 4. Fender bracket



INSTALLATION SERVICE POINT

►A SIDE TURN SIGNAL LAMP INSTALLATION

Insert the hook into the fender panel, and then install the side turn signal lamp.

DOOR TROUBLESHOOTING INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble symptor	n	Inspection procedure	Reference page
Door locking mechanism	None of the door lock functions operate.	1	42-3
	Doors do not lock or unlock when the key cylinder (driver's side) is operated.	2	42-4
	Doors do not lock or unlock when the driver's door lock switch is operated.	3	42-5

None of the door lock functions operate.	Probable cause		
Power circuit system or earth circuit system of the door lock-ECU or the keyless entry receiver-ECU may be defective.	 Malfunction of door lock-ECU Malfunction of keyless entry receiver-ECU Malfunction of wiring harness or connector 		





necessary.





Repair

SUNROOF TROUBLESHOOTING

INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble symptom	Inspection procedure	Reference page
Sunroof does not operate at all.	1	42-6
Sunroof does not operate correctly or it does not re-open if it clamps something.	2	42-7

INSPECTION PROCEDURE FOR TROUBLE SYMPTOMS

Inspection Procedure 1





Sunroof does not operate correctly or it does not re-open if it clamps something.	Probable cause		
The fully-closed position for the sunroof-ECU may have been adjusted incorrectly, or there may be a malfunction of the sunroof-ECU.	 Incorrect adjustment of sunroof-ECU fully-closed position Malfunction of the sunroof-ECU Malfunction of the harness or connector 		

Is the fully-closed position adjustment of the sunroof-ECU correct?

Replace the sunroof-ECU.

Sunroof-ECU fully-closed position adjustment (Refer to Basic Manual Pub. No. CMXE99E1.)

TERMINAL VOLTAGE CHART



AC201865

Terminal No.	Check Item	Check Condition		Normal Condition
1 Su inp	Sunroof switch (down	Sunroof switch (down position)	ON	0 V
			OFF	Battery voltage
2	Sunroof switch (up input)	Sunroof switch (up position)	ON	0 V
			OFF	Battery voltage
3	-	-		-
4	Sunroof switch (open input)	Sunroof switch (open position)	ON	0 V
			OFF	Battery voltage
5 Su inp	Sunroof switch (close input)	Sunroof switch (close position)	ON	0 V
			OFF	Battery voltage
6	Earth	Always		0 V
7	ECU power supply	Always		Battery voltage
8	Timer operation power supply	Ignition switch: ON		Battery voltage
9	Motor output	While sunroof is opening or moving down		Battery voltage
		Other than the above		0 V
10	Motor output	while sunroof is closing or		Battery voltage
		Other than the above		0 V

NOTES