SECTION CO CO ENGINE COOLING SYSTEM C

 D

Е

F

G

Н

Κ

L

M

CONTENTS

PRECAUTIONS	2
Precautions for Supplemental Restraint System	
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-	
SIONER"	2
Precautions for Liquid Gasket	2
REMOVAL OF LIQUID GASKET SEALING	2
LIQUID GASKET APPLICATION PROCEDURE	2
PREPARATION	4
Special Service Tools	
Commercial Service Tools	4
OVERHEATING CAUSE ANALYSIS	5
Troubleshooting Chart	
COOLING SYSTEM	7
Cooling Circuit	7
System Drawing	
ENGINE COOLANT	
Inspection	
LEVEL CHECK	
CHECKING COOLING SYSTEM FOR LEAKS	
Changing Engine Coolant	
DRAINING ENGINE COOLANT	
REFILLING ENGINE COOLANT	
FLUSHING COOLING SYSTEM	
RADIATOR	
Removal and Installation	
REMOVAL	
INSTALLATION	
INSPECTION AFTER INSTALLATION	12

Checking Reservoir Cap 12 Checking Radiator 12 ENGINE COOLING FAN 13 Removal and Installation (Crankshaft driven type) 13 REMOVAL 13 INSPECTION AFTER REMOVAL 13 INSPECTION AFTER INSTALLATION 14 Removal and Installation (Motor driven type) 14 REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSPECTION AFTER REMOVAL 18 INSPECTION AFTER INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20 THERMOSTAT 20		
ENGINE COOLING FAN 13 Removal and Installation (Crankshaft driven type) 13 REMOVAL 13 INSPECTION AFTER REMOVAL 13 INSTALLATION 14 Removal and Installation (Motor driven type) 14 REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSPECTION AFTER REMOVAL 18 INSPECTION AFTER INSTALLATION 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	Checking Reservoir Cap	12
ENGINE COOLING FAN 13 Removal and Installation (Crankshaft driven type) 13 REMOVAL 13 INSPECTION AFTER REMOVAL 13 INSTALLATION 14 Removal and Installation (Motor driven type) 14 REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSPECTION AFTER REMOVAL 18 INSPECTION AFTER INSTALLATION 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20		
REMOVAL 13 INSPECTION AFTER REMOVAL 13 INSTALLATION 13 INSPECTION AFTER INSTALLATION 14 Removal and Installation (Motor driven type) 14 REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	ENGINE COOLING FAN	13
REMOVAL 13 INSPECTION AFTER REMOVAL 13 INSTALLATION 13 INSPECTION AFTER INSTALLATION 14 Removal and Installation (Motor driven type) 14 REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	Removal and Installation (Crankshaft driven type) 13
INSPECTION AFTER REMOVAL		
INSPECTION AFTER INSTALLATION	INSPECTION AFTER REMOVAL	13
Removal and Installation (Motor driven type) 14 REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 INSPECTION AFTER INSTALLATION 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSTALLATION	13
REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSPECTION AFTER INSTALLATION	14
REMOVAL 14 INSTALLATION 14 WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSPECTION AFTER INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	Removal and Installation (Motor driven type)	14
INSTALLATION		
WATER PUMP 15 Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSTALLATION	14
Removal and Installation 15 REMOVAL 15 INSPECTION AFTER REMOVAL 16 INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20		
INSPECTION AFTER REMOVAL 16 INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	Removal and Installation	15
INSTALLATION 16 INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20		
INSPECTION AFTER INSTALLATION 16 THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSPECTION AFTER REMOVAL	16
THERMOSTAT AND WATER PIPING 17 Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSTALLATION	16
Removal and Installation 17 REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSPECTION AFTER INSTALLATION	16
REMOVAL 17 INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	THERMOSTAT AND WATER PIPING	17
INSPECTION AFTER REMOVAL 18 INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	Removal and Installation	17
INSTALLATION 18 INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	REMOVAL	17
INSPECTION AFTER INSTALLATION 18 SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSPECTION AFTER REMOVAL	18
SERVICE DATA AND SPECIFICATIONS (SDS) 20 Standard and Limit	INSTALLATION	18
Standard and Limit 20 ENGINE COOLANT CAPACITY (APPROXIMATE) 20 THERMOSTAT 20	INSPECTION AFTER INSTALLATION	18
ENGINE COOLANT CAPACITY (APPROXI- MATE)20 THERMOSTAT20	SERVICE DATA AND SPECIFICATIONS (SDS)	20
MATE)		20
MATE)	ENGINE COOLANT CAPACITY (APPROXI-	
	MATE)	20
RADIATOR20	THERMOSTAT	20
	RADIATOR	20

PRECAUTIONS

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

BS00J8V

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET SEALING

EBS00J8W

 After removing the bolts and nuts, separate the mating surface using the Tool and remove the sealant.

Tool number : KV10111100 (J-37228)

CAUTION:

Be careful not to damage the mating surfaces.

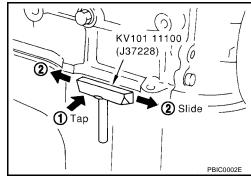
 In areas where the Tool is difficult to use, use a plastic hammer to lightly tap (1) the Tool where the sealant is applied. Use a plastic hammer to slide the Tool (2) by tapping on the side.

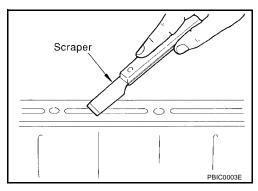


If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

LIQUID GASKET APPLICATION PROCEDURE

- 1. Using a scraper, remove the old sealant adhering to the mating surfaces.
 - Remove the sealant completely from the groove of the mating surfaces, bolts, and bolt holes.
- 2. Thoroughly clean the mating surfaces and remove all adhering moisture, grease and foreign material.
- Attach the sealant tube to Tool.
 - Use Genuine RTV Silicone Sealant or equivalent. Refer to <u>GI-45</u>, "Recommended Chemical Products and Sealants".

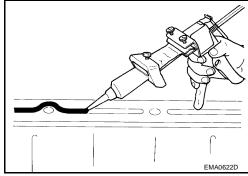




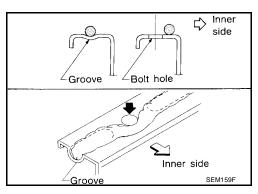
PRECAUTIONS

4. Apply the sealant without breaks to the specified location with the specified dimensions using Tool.

Tool number : WS39930000 (-)



- If there is a groove for the sealant application, apply the sealant to the groove.
- As for the bolt holes, normally apply the sealant inside the holes. If specified in the procedure, it should also be applied outside the holes.
- Within five minutes of sealant application, install the mating component.
- If the sealant protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine with the specified oil and coolant. Refer to GI-45, "Recommended Chemical Products and Sealants".



CAUTION:

If there are specific instructions in this manual, observe them.

CO

Α

C

D

Е

F

G

Н

K

L

PREPARATION

PREPARATION PFP:00002

Special Service Tools

EBS00J9G

he actual shapes of Kent-Moore tools	may from those of special service tools illustr	ated here.
Tool number (Kent-Moore No.) Tool name		Description
WS39930000 (—) Tube pressure		Pressing the tube of liquid gasket
	S-NT052	
EG17650301 (J-33984-A) Radiator cap tester adapter		Adapting radiator cap tester to radiator cap and radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)
	S-NT564	
(J-23688) Engine coolant refractometer		Checking concentration of ethylene glycol in engine coolant
	WBIA0539E	

Commercial Service Tools

EBS00J9H

Tool name		Description
Power tool	PBIC0190E	Loosening bolts and nuts
Coolant system tester adapter	WBIA0408E	Adapting radiator cap tester to reservoir filler neck
Coolant system tester adapter	WBIA0409E	Adapting radiator cap tester to reservoir cap

OVERHEATING CAUSE ANALYSIS

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

EBS00J8Z

Α

	Symptom		Check items	
		Water pump malfunction	Worn or loose drive belt	
		Thermostat stuck closed	_	·
		Damaged fins	Dust contamination or paper clogging	
	Poor heat transfer	-	Physical damage	_
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
		Water cut valve malfunction	Excess foreign material (rust, dirt, sand, etc.), physical damage	
		Cooling fan does not operate		
	Reduced air flow	High resistance to fan rotation	Fan assembly	_
	Damaged fan blades			
tem parts Improper engine coolant mixture ratio	Damaged radiator shroud	_	_	_
	Improper engine coolant mixture ratio	_	_	_
	Poor engine coolant quality	_	Engine coolant density	_
			Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
			Radiator cap	Loose
		Engine coolant leaks		Poor sealing
Insufficient engine cod	Insufficient engine coolant			O-ring for damage, deterioration or improper fitting
			Radiator	Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
	Overflowing reservoir ta		Exhaust and looks int-	Cylinder head deterioration
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head gasket deterioration

OVERHEATING CAUSE ANALYSIS

	Syr	nptom	Chec	ck items
				High engine rpm under no load
			Abusive driving	Driving in low gear for extended time
Except cooling system parts malfunction				Driving at extremely high speed
	_	Overload on engine	Powertrain system mal- function	
			Installed improper size wheels and tires	_
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	_	
		Blocked radiator grille	Installed car brassiere	_
			Mud contamination or paper clogging	_
		Blocked radiator	_	
		Blocked condenser	Blocked air flow	
		Installed large fog lamp	DIOCKEU AII IIOW	

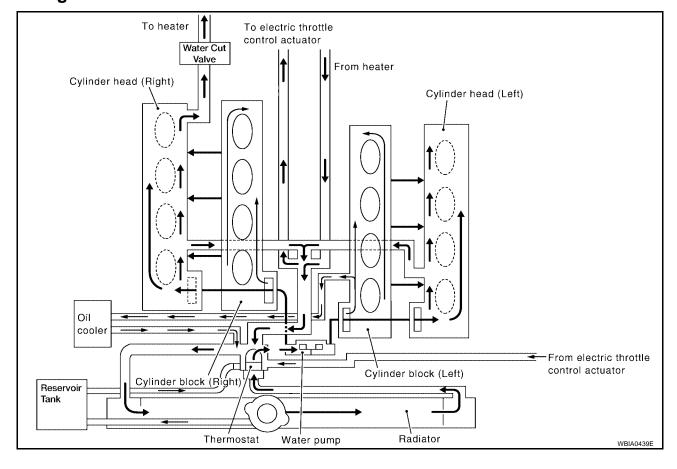
COOLING SYSTEM

COOLING SYSTEM

PFP:21020

EBS00J90

Cooling Circuit



CO

Α

С

D

Е

F

G

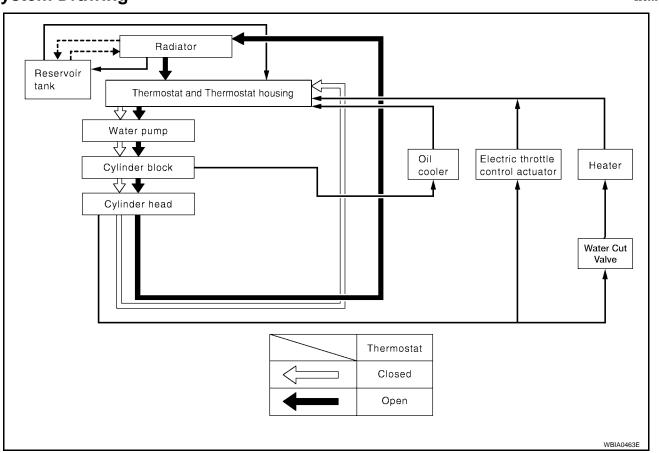
Н

1

L

COOLING SYSTEM

System Drawing



ENGINE COOLANT

ENGINE COOLANT PFP:KQ100

Inspection LEVEL CHECK

EBS00J92

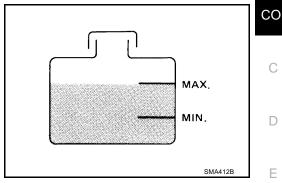
Α

Е

Н

Check if the engine coolant reservoir tank level is within MIN to MAX level when engine is cool.

Adjust engine coolant level as necessary.



CHECKING COOLING SYSTEM FOR LEAKS

WARNING:

Never remove the radiator or reservoir cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the radiator or reservoir.

To check for leakage, using suitable tool apply pressure to the cooling system and reservoir cap.

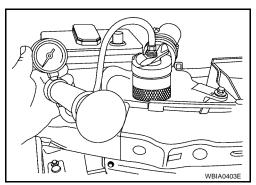
> Reservoir cap testing Testing pressure: 137 kPa pressure (1.4 kg/cm, 20 psi)

CAUTION:

Higher pressure than specified may cause radiator damage. NOTE:

In case that engine coolant decreases, replenish cooling system with engine coolant.

If any concerns are found, repair or replace damaged parts.



EBS00J93

Changing Engine Coolant

Refer to MA-12, "Changing Engine Coolant".

DRAINING ENGINE COOLANT

Refer to MA-12, "DRAINING ENGINE COOLANT" .

REFILLING ENGINE COOLANT

Refer to MA-13, "REFILLING ENGINE COOLANT".

FLUSHING COOLING SYSTEM

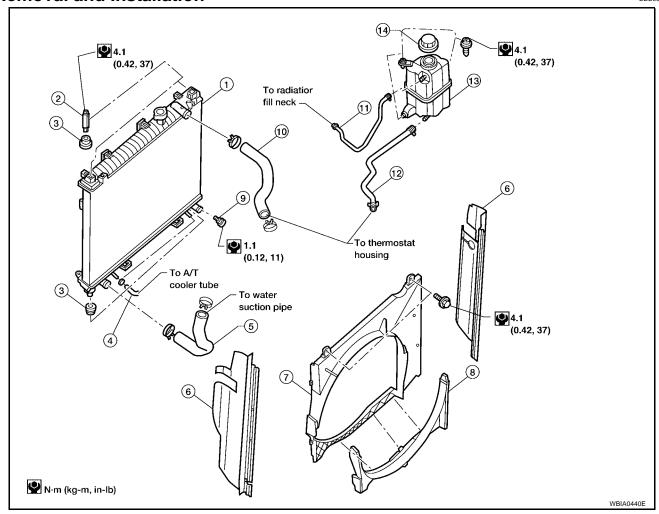
Refer to MA-14, "FLUSHING COOLING SYSTEM".

K

RADIATOR PFP:21400

Removal and Installation

EBS00J94



- 1. Radiator
- 4. A/T fluid cooler hose
- 7. Radiator shroud (upper)
- 10. Radiator hose (upper)
- 13. Reservoir tank

- 2. Mounting bolt
- 5. Radiator hose (lower)
- 8. Radiator shroud (lower)
- Reservoir tank hose
- 14. Reservoir tank cap

- 3. Mounting rubber
- 6. Flaps
- 9. Drain plug
- 12. By-pass hose

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the radiator.

REMOVAL

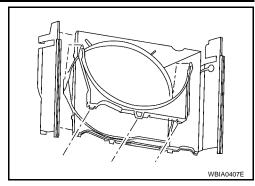
CAUTION:

Perform when the engine is cold.

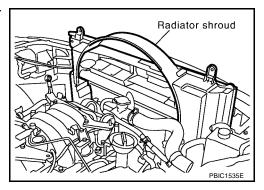
- 1. Remove air cleaner and air duct assembly. Refer to EM-14, "REMOVAL" .
- 2. Drain engine coolant from the radiator. Refer to MA-12, "DRAINING ENGINE COOLANT".
- 3. Disconnect A/T fluid cooler hoses.
 - Install blind plug to avoid leakage of A/T fluid.
- 4. Disconnect radiator upper and lower hoses from radiator.

RADIATOR

- 5. Remove the lower radiator shroud.
 - Release the tabs, pull lower radiator shroud rearwards and down to remove.



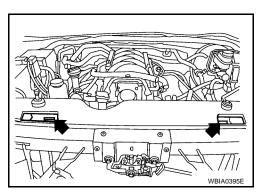
6. Remove the radiator shroud upper bolts and remove the radiator shroud upper.



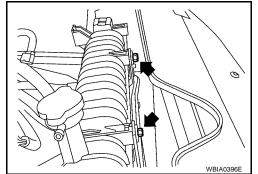
7. Remove the A/C condenser bolts and brackets.

NOTE:

Lift A/C condenser up and forward to remove from radiator.



8. Remove A/T oil cooler bolts and oil cooler from radiator and position aside.



Α

CO

D

С

Ε

Н

J

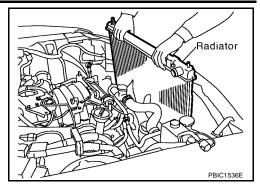
L

RADIATOR

Lift up and remove the radiator.

CAUTION:

Do not damage or scratch air conditioner condenser and radiator core when removing.



INSTALLATION

Installation is in the reverse order of removal.

INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using tool. Refer to CO-9, "CHECKING COOLING SYSTEM FOR LEAKS".
- Start and warm up the engine. Visually make sure that there is no leaks of the engine coolant.

Checking Reservoir Cap

1. Check reservoir cap relief pressure. Using Tool

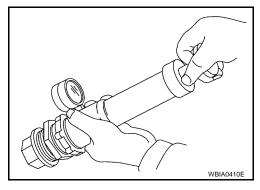
Tool Number : EG17650301 (J-33984-A)

Standard: 95 - 125 kPa (0.97 - 1.28 kg/cm², 14 - 18 psi)

NOTE:

Apply engine coolant to the cap seal.

• Replace the reservoir cap if there is any damage in the negative-pressure valve, or if the open-valve pressure is outside of the limit.



Checking Radiator

FBS00.196

EBS00J95

Check radiator for mud or clogging. If necessary, clean radiator as follows.

CAUTION:

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.
- Apply water by hose to the back side of the radiator core vertically downward.
- 2. Apply water again to all radiator core surfaces once per minute.
- 3. Stop washing when stains no longer flow out from the radiator.
- Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in).
- 5.

Blow air again into all the radiator core surfaces once per minute until no water sprays out.

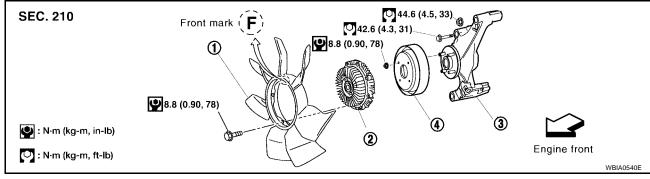
ENGINE COOLING FAN

ENGINE COOLING FAN

PFP:21140

Removal and Installation (Crankshaft driven type)

EBS00J9I



- 1. Cooling fan
- 1. Cooling fan pulley
- 2. Fan coupling

. Fan bracket

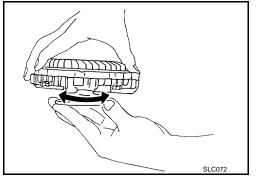
REMOVAL

- 1. Remove air duct. Refer to EM-14, "REMOVAL".
- 2. Remove the engine front undercover.
- Remove the radiator shroud (lower). Refer to <u>CO-10, "REMOVAL"</u>.
- 4. Remove drive belts. Refer to EM-12, "Removal".
- 5. Remove cooling fan.

INSPECTION AFTER REMOVAL

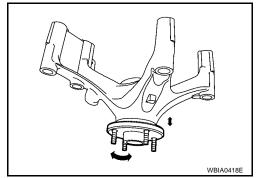
Fan Coupling

Inspect fan coupling for oil leakage and bimetal conditions.



Fan Bracket

- Visually check that there is no significant looseness in the fan bracket shaft, and that it turns smoothly by hand.
- If there are any unusual concerns, replace the water pump assembly.



INSTALLATION

Installation is in the reverse order of removal.

Install cooling fan with its front mark "F" facing front of engine. Refer to <u>CO-13</u>, "Removal and Installation (<u>Crankshaft driven type</u>)".

CO

Α

D

Е

F

G

Н

J

K

ENGINE COOLING FAN

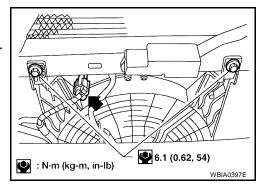
INSPECTION AFTER INSTALLATION

- Check for leaks of the engine coolant using tool. Refer to <u>CO-9</u>, "<u>CHECKING COOLING SYSTEM FOR LEAKS</u>".
- Start and warm up the engine. Visually make sure that there are no leaks of the engine coolant.

Removal and Installation (Motor driven type) REMOVAL

EBS00J9J

- 1. Remove front grille. Refer to El-20, "Removal and Installation".
- 2. Disconnect harness connector from fan motor.
- 3. Remove the three bolts and remove the fan grille and motor assembly.



INSTALLATION

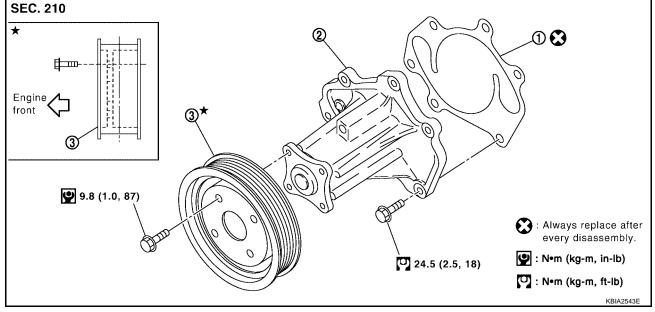
Installation is in the reverse order of removal.

Cooling fan is controlled by ECM. For details, refer to <u>EC-409, "Cooling Fan Operation"</u>.

WATER PUMP PFP:21020

Removal and Installation

EBS00J9K



Gasket

2. Water pump

3. Water pump pulley

CAUTION:

- When removing water pump, be careful not to get engine coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.

REMOVAL

1. Drain engine coolant so that no engine coolant comes out from water pump fitting hole. Refer to MA-12, "DRAINING ENGINE COOLANT".

CAUTION:

Perform when the engine is cold.

- 2. Remove following parts.
 - Engine front undercover using power tool.
 - Air duct (inlet); refer to <u>EM-14</u>, "<u>REMOVAL</u>".
 - Generator, water pump and A/C compressor belt; refer to <u>SC-27, "REMOVAL"</u>, <u>CO-15, "REMOVAL"</u>, <u>EM-12, "Removal"</u>.

CAUTION:

Leave auto tensioner pulley in its fixed position when removing drive belt.

- 3. Remove water pump pulley.
- 4. Remove water pump.
 - Engine coolant will leak from the cylinder block, so have a receptacle ready below.

CAUTION:

Handle water pump vane so that it does not contact any other parts.

Α

CO

D

Е

F

Н

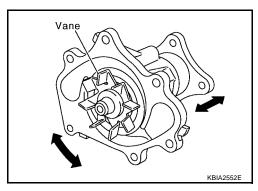
J

K

WATER PUMP

INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusual concerns, replace the water pump assembly.



INSTALLATION

Installation is in the reverse order of removal.

For bleeding the air from the cooling system, refer to MA-13, "REFILLING ENGINE COOLANT".

INSPECTION AFTER INSTALLATION

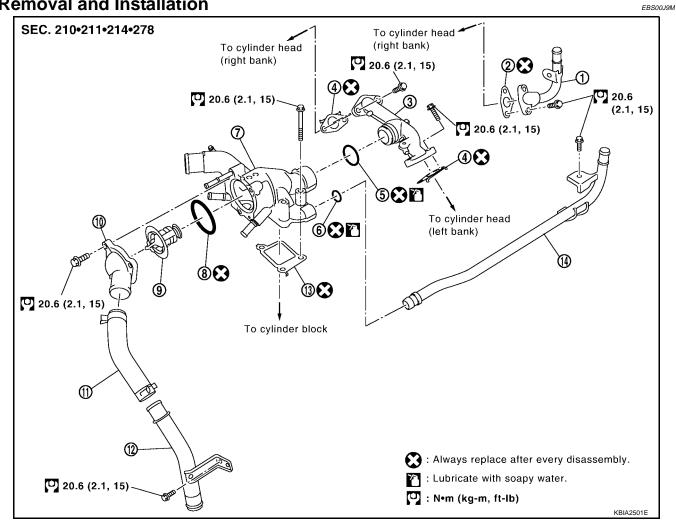
- Check for leaks of engine coolant using tool. Refer to <u>CO-9</u>, "<u>CHECKING COOLING SYSTEM FOR LEAKS</u>".
- Start and warm up engine. Visually make sure that there are no leaks of engine coolant.

THERMOSTAT AND WATER PIPING

THERMOSTAT AND WATER PIPING

PFP:21200

Removal and Installation



- 1. Heater pipe
- Gasket 4.
- 7. Thermostat housing
- Water inlet 10.
- Gasket 13.

- 2. Gasket
- 5. O-ring
- Rubber ring 8.
- Water suction hose 11.
- Heater pipe

- 3. Water outlet
- 6. O-ring
- Thermostat
- 12. Water suction pipe

REMOVAL

Removal of Thermostat

1. Drain engine coolant from the radiator. Refer to MA-12, "DRAINING ENGINE COOLANT". **CAUTION:**

Perform when engine is cold.

- 2. Remove air duct (inlet). Refer to EM-14, "REMOVAL".
- 3. Remove engine room cover using power tools.
- Disconnect water suction hose from water inlet.
- Remove water inlet and thermostat.

Removal of Thermostat Housing, Water Outlet and Heater Pipe

- 1. Remove Intake manifold. Refer to EM-15, "REMOVAL"
- 2. Remove thermostat housing, water outlet and heater pipe.

CO

Α

D

Е

Н

THERMOSTAT AND WATER PIPING

Removal of Water Cut Valve

Drain engine coolant from the radiator. Refer to MA-12, "DRAINING ENGINE COOLANT"

CAUTION:

Perform when the engine is cold.

- 2. Disconnect heater hoses.
- Disconnect water valve eletrical connector.
- 4. Remove the water cut valve.

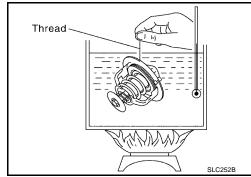
Installation of water cut valve

Installation is in the reverse order of removal.

- Check for leaks of the engine coolant using suitable tool. Refer to <u>CO-9</u>, "<u>CHECKING COOLING SYS-TEM FOR LEAKS</u>".
- Start and warm up the engine. Visually make sure that there is no leaks of the engine coolant.

INSPECTION AFTER REMOVAL

- Place a thread so that it is caught in the valve of the thermostat.
 Immerse fully in a container filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.



Standard values:

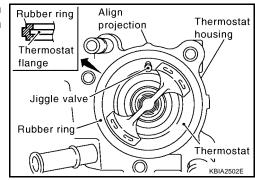
	Thermostat	
Valve opening temperature	80 - 84°C (176 - 183° F)	
Full-open lift amount	More than 10 mm/ 95°C (0.39 in/ 203°F)	
Valve closing temperature	77°C (171°F) or lower	

INSTALLATION

Installation is in the reverse order of removal.

Installation of thermostat

 Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring. (The example in the figure shows the thermostat.)



Install the thermostat with the jiggle valve facing upwards.

Installation of water outlet pipe and heater pipe

First apply a neutral detergent to the O-rings, then quickly insert the insertion parts of the water outlet pipe and heater pipe into the installation holes.

INSPECTION AFTER INSTALLATION

Check for leaks of the engine coolant using tool. Refer to <u>CO-9</u>, "<u>CHECKING COOLING SYSTEM FOR LEAKS</u>".

THERMOSTAT AND WATER PIPING

• Start and warm up the engine. Visually make sure that there is no leaks of the engine coolant.

CO

Α

С

D

Е

F

G

Н

1

J

<

L

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit ENGINE COOLANT CAPACITY (APPROXIMATE)

EBS00J9B

	•	Unit: ℓ (US gal, Imp gal)	
Engine coolant capacity with reservoir ("MAX" level)		12.2 (3 1/4, 2 5/8)	
THERMOSTAT			
Valve opening temperature		80° - 84°C (176° - 183°F)	
Maximum valve lift		More than 10 mm at 95°C (0.39 in at 203°F)	
Valve closing temperature		77°C (171°F) or lower	
RADIATOR			
		Unit: kPa (kg/cm² , psi)	
Reservoir cap relief pressure	Standard	95 - 125 (0.97- 1.28, 14 - 18)	
Leakage test pressure		137 (1.4. 20)	