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PRECAUTIONS

PRECAUTIONS PFP:00001

Service Notice

 When removing or installing various parts, place a cloth or padding on the vehicle body to prevent scratches.

- Handle trim, molding, instruments, grille, etc. carefully during removing or installing. Be careful not to soil or damage them.
- Apply sealing compound where necessary when installing parts.
- When applying sealing compound, be careful that the sealing compound does not protrude from parts.
- When replacing any metal parts (for example body outer panel, members, etc.), be sure to take rust prevention measures.

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connectors.

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PREPARATION

PREPARATION PFP:00002

Special Service Tools

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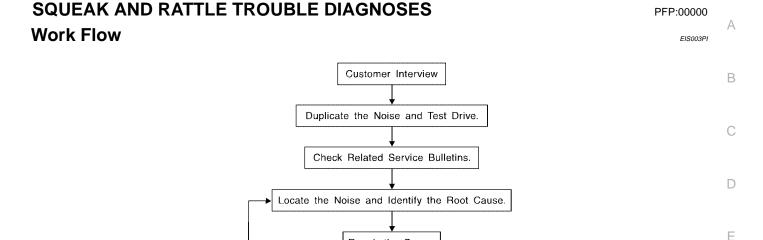
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
(J-39570) Chassis ear	SBT839	Locating the noise
— (J-43980) NISSAN Squeak and Rattle kit	SBT840	Repairing the cause of noise

Commercial Service Tools

EIS002EC

(Kent-Moore No.) Tool name		Description
(J-39565) Engine ear	SIIAO995E	Locating the noise



Repair the Cause.

Confirm Repair. OK

Inspection End

CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to EI-9, "Diagnostic Worksheet". This information is necessary to duplicate the conditions that exist when the noise occurs.

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- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak —(Like tennis shoes on a clean floor) Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces = higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor) Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door) Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand) Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee) Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

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DUPLICATE THE NOISE AND TEST DRIVE

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- 4) Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
- removing the components in the area that you suspect the noise is coming from.
 Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.
- tapping or pushing/pulling the component that you suspect is causing the noise.
 Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.
- feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise.
- placing a piece of paper between components that you suspect are causing the noise.
- looking for loose components and contact marks.
 Refer to EI-7, "Generic Squeak and Rattle Troubleshooting".

REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department.

CAUTION:

Do not use excessive force as many components are constructed of plastic and may be damaged.

Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)

INSULATOR (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in)

INSULATOR (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)

FELT CLOTH TAPE

Used to insulate where movement does not occur. Ideal for instrument panel applications.

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles.

UHMW (TEFLON) TAPE

Insulates where slight movement is present. Ideal for instrument panel applications.

SILICONE GREASE

Used instead of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

DUCT TAPE

Use to eliminate movement.

CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- Instrument panel to windshield
- 5. Instrument panel mounting pins
- Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- Shifter assembly cover to finisher
- A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

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TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- Trunk lid bumpers out of adjustment
- 2. Trunk lid striker out of adjustment
- 3. The trunk lid torsion bars knocking together
- A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- 1. Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- Sun visor shaft shaking in the holder
- 3. Front or rear windshield touching headliner and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

- Loose harness or harness connectors.
- 2. Front console map/reading lamp lense loose.
- 3. Loose screws at console attachment points.

SEATS

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- Headrest rods and holder
- A squeak between the seat pad cushion and frame
- 3. The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- 3. Engine wall mounts and connectors
- 4. Loose radiator mounting pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

Diagnostic Worksheet

EIS003PK



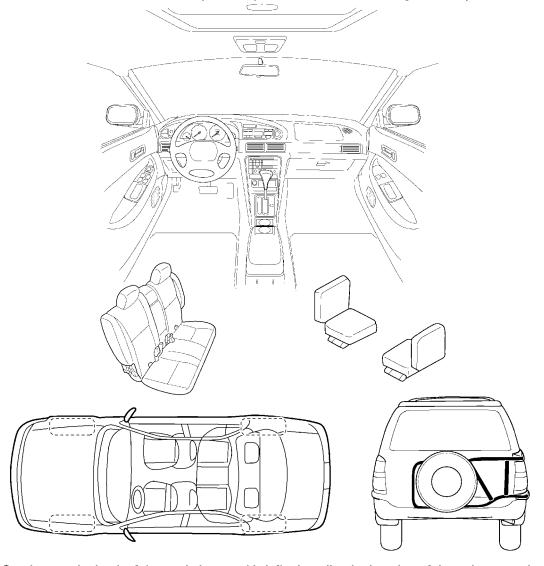
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

Dear Nissan Customer:

We are concerned about your satisfaction with your Nissan vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Nissan right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

I. WHERE DOESTHE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to the back of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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SQUEAK & RATTLE DIAGNOSTIC WORKSHEET- page 2 Briefly describe the location where the noise occurs: II. WHEN DOES IT OCCUR? (check the boxes that apply) □ anytime after sitting out in the sun ☐ 1st time in the morning ☐ when it is raining or wet ☐ dry or dusty conditions ☐ only when it is cold outside under only when it is hot outside u other: IV. WHAT TYPE OF NOISE? III. WHEN DRIVING: ☐ through driveways □ squeak (like tennis shoes on a clean floor) □ over rough roads creak (like walking on an old wooden floor) over speed bumps ☐ rattle (like shaking a baby rattle) ☐ only at about ____ mph ☐ knock (like a knock on a door) ☐ on acceleration ☐ tick (like a clock second hand) coming to a stop ☐ thump (heavy, muffled knock noise) ☐ on turns : left, right or either (circle) □ buzz (like a bumble bee) ☐ with passengers or cargo u other: _ ☐ after driving ____ miles or ____ minutes TO BE COMPLETED BY DEALERSHIP PERSONNEL **Test Drive Notes:** Initials of person YES NO performing Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm repair VIN: Customer Name: W.O. #: _____ Date: ____

This form must be attached to Work Order

CLIP AND FASTENER

CLIP AND FASTENER

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Clip and Fastener

Symbol No.	Shapes	Removal & Installation
C101		Removal: Remove by bending up with flat-bladed screwdrivers or clip remover.
C103	TTTT	Removal: Remove with a clip remover.
C203 [(7)		Removal: Push center pin to catching position. (Do not remove center pin by hitting it.) Push Push Installation:
C205		Removal: Flat-bladed screwdriver Clip Finisher
C206		Removal:

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CLIP AND FASTENER

Symbol No.	Shapes	Removal & Installation
CE103		Removal:
CF110	Clip B	Removal: Finisher Clip A Flat-bladed screwdrivers Clip B
CF118	Clip A Clip B (Grommet)	Removal: Flat-bladed screwdrivers Body panel Clip A Clip B (Grommet)
CR103		Removal: Holder portion of clip must be spread out to remove rod.
CS101		Removal: 1. Screw out with a Phillips screwdriver. 2. Remove female portion with flat-bladed screwdriver.

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CLIP AND FASTENER

Symbol No.	Shapes	Removal & Installation
CG101		Removal: Installation: Rotate 45° to remove Removal:
CS102	(X)	
CS113		Removal: Disconnect upper connection of clip with a flat-bladed screwdriver, then remove clip while inserting a flat-bladed screwdriver between body panel and clip.
C111		

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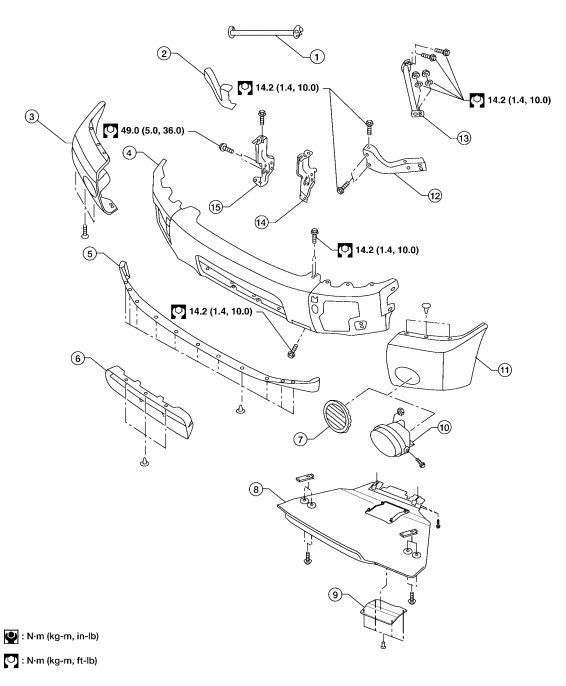
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FRONT BUMPER PFP:F2022

Removal and Installation STEEL BUMPER

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- 1. Front bumper side bracket RH
- 4. Front bumper assembly
- 7. Fog lamp opening finisher (if equipped)
- 10. Fog lamp assembly (if equipped)
- 13. Front bumper side bracket LH
- 2. Front bumper stay RH
- 5. Front valance
- 8. Skid plate
- 11. Front bumper side finisher LH
- 14. Front bumper bracket LH
- 3. Front bumper side finisher RH
- 6. Lower intake grille
- 9. Access cover
- 12. Front bumper stay LH
- 15. Front bumper bracket RH

- 1. Remove lower intake grille.
- 2. Remove radiator grille. Refer to EI-20, "FRONT GRILLE" .
- 3. Remove front valance.

FRONT BUMPER

- 4. Remove engine underside cover.
- 5. Remove strut braces LH and RH.
- 6. Disconnect fog lamp harnesses, if equipped.
- 7. Remove front bumper RH and LH side finishers.
- 8. Remove front bumper assembly.
- 9. Remove front bumper brackets LH and RH.
- 10. Remove front bumper stays LH and RH.

Installation is in the reverse order of removal.

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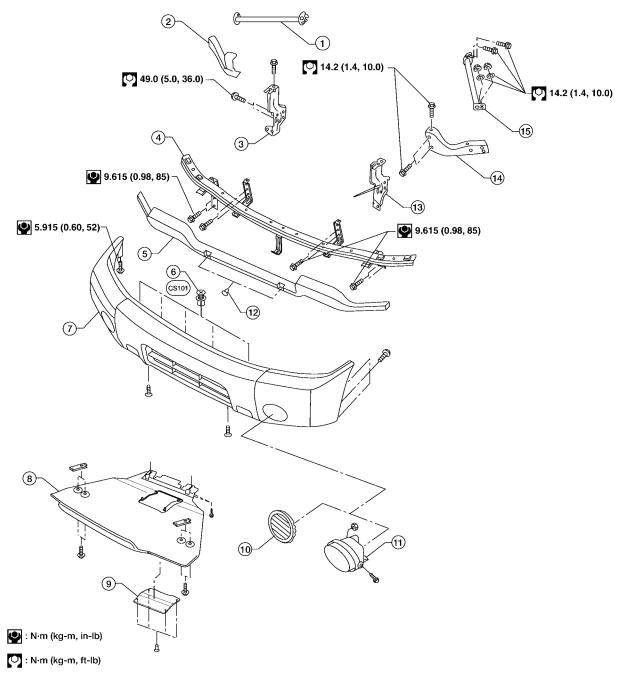
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FRONT BUMPER

PLASTIC BUMPER



- 1. Front bumper side bracket RH
- 4. Retainer bracket
- 7. Plastic fascia assembly
- 10. Fog lamp opening finisher (if equipped)
- 13. Front bumper bracket LH
- 2. Front bumper stay RH
- 5. Energy absorber
- 8. Skid plate
- 11. Fog lamp assembly (if equipped)
- 14. Front bumper stay LH
- 3. Front bumper bracket RH
- 6. Fastener
- 9. Access cover
- 12. Plastic clip
- 15. Front bumper side bracket LH
- 1. Remove radiator grille. Refer to EI-20, "FRONT GRILLE".
- 2. Remove skid plate.
- 3. Disconnect fog lamp harnesses, if equipped.
- 4. Remove screws and fasteners and remove plastic fascia assembly.
 - Remove fog lamp assembly, if equipped, from plastic fascia assembly.

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FRONT BUMPER

- Remove fog lamp opening finisher, if equipped, from plastic fascia assembly.
- 5. Remove clips and remove energy absorber from retainer bracket.
- 6. Remove retainer bracket.
- 7. Remove front bumper side brackets LH and RH.
- 8. Remove front bumper brackets LH and RH.
- 9. Remove front bumper stays LH and RH.

Installation is in the reverse order of removal.

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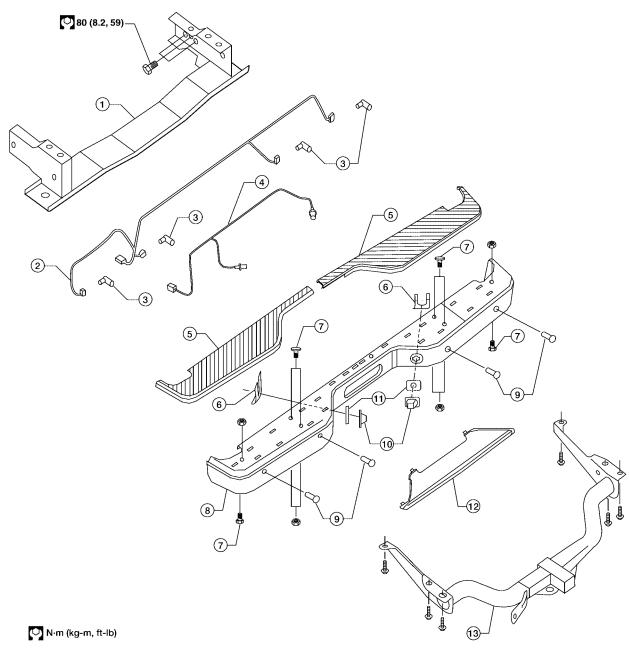
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REAR BUMPER PFP:H5022

Removal and Installation

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- 1. Rear bumper reinforcement
- 4. License lamp harness
- 7. Carriage bolt
- 10. License lamp
- 13. Tow hitch (if equipped)
- 2. Sonar sensor harness
- 5. Upper step pad
- 8. Rear chrome bumper
- 11. License lamp washer
- 3. Sonar sensor
- 6. License lamp clip
- 9. Sonar sensor retainer
- 12. Lower step pad

NOTE:

It is not necessary to remove the tow hitch to service the rear bumper.

- 1. Disconnect harness from tow hitch, if equipped.
- 2. Remove bolts on each side of tow hitch and remove tow hitch, if equipped.
- 3. Disconnect sonar sensor harness connector, if equipped.

REAR BUMPER

 Disconnect sonar sensors from retainers. 4. Disconnect license lamp harness. 5. Remove clips from license lamps and remove lamps. 6. Release clips and remove upper step pads. 7. Remove rear chrome bumper. 8. Disconnect harness clips from black steel bumper. 9. Remove rear bumper reinforcement. 10. Remove sonar sensor retainers from rear chrome bumper, if equipped. 11. Remove sonar sensors and harness from rear chrome bumper, if equipped. Disconnect sonar sensors from harness. 12. Remove license lamp harness from rear chrome bumper. Installation is in the reverse order of removal. Apply sealant to clips securing upper step pad during installation.

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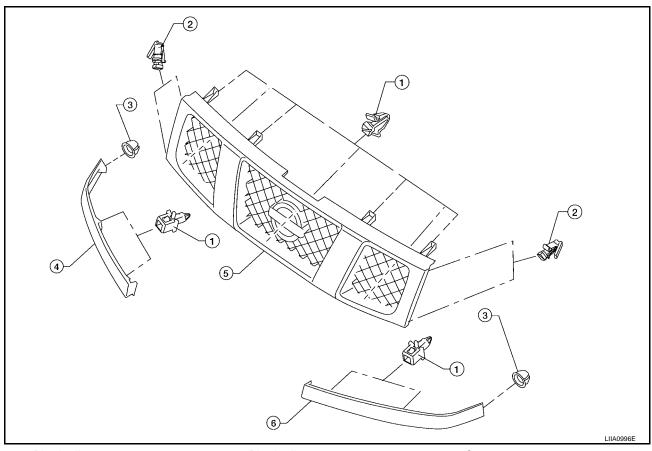
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FRONT GRILLE PFP:62310

Removal and Installation

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Plastic clip 1.

- 2. Plastic clip
- 5.
 - Front grille

- 3. Grommet
- 6. Front bumper filler panel LH

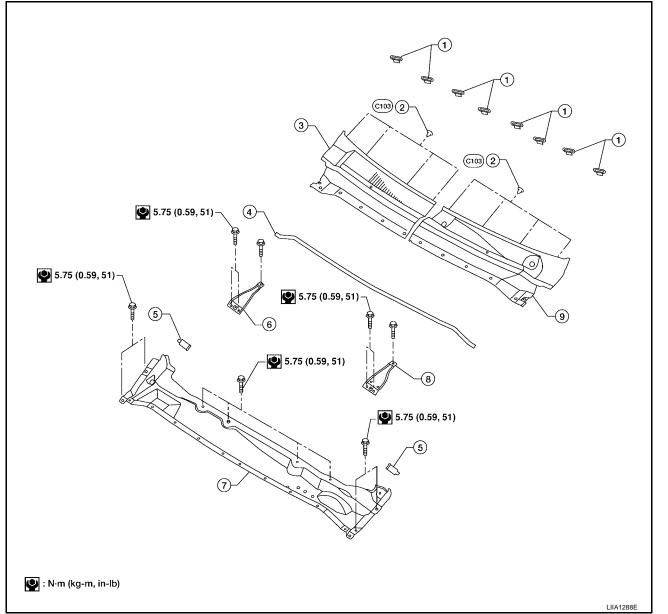
- Release plastic clips and remove front grille. 1.
- Remove LH and RH front bumper filler panels.

Installation is in the reverse order of removal.

Front bumper filler panel RH



Removal and Installation



- 1. Grommet
- 4. Cowl top seal
- 7. Cowl top extension
- 2. Plastic clip
- Drain tube
- 8. Cowl top extension bracket LH
- 3. Cowl top RH
- 6. Cowl top extension bracket RH

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- 9. Cowl top LH
- Remove right and left wiper arms. Refer to <u>WW-31</u>, "<u>Removal and Installation for Front Wiper Arms</u>, <u>Adjustment for Wiper Arms Stop Location</u>".
- 2. Remove cowl top seal.
 - Release plastics clips on cowl top seal which go through cowl tops LH and RH and cowl top extension.
- 3. Remove cowl top covers LH and RH.
 - Release plastic clips under cowl top covers attaching to grommets on hoodledge.
 - Disconnect washer tubes from washer nozzles.
- 4. Remove cowl top extension brackets LH and RH.
 - Disconnect wiper motor harness from cowl top extension bracket LH.
 - Cowl top extension bracket LH must be removed prior to removal of wiper motor and connecting rod assembly.

COWL TOP

- 5. Remove wiper motor and connecting rod linkage. Refer to <a href="https://www.ac.augustance.com/www.ac.augus
- 6. Disconnect windshield washer tube. Refer to WW-33, "Washer Tube Layout" .
- 7. Remove A/C low-pressure pipe bracket from cowl top extension. Refer to MTC-111, "REFRIGERANT LINES".
- 8. Remove drain tube from each side of cowl top extension.
- 9. Remove cowl top extension.

Installation is in the reverse order of removal.

FRONT FENDER

FRONT FENDER PFP:63100

Removal and Installation

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5.7 (0.58, 50)

N·m (kg-m, in-lb)

- 1. Remove the front mudguards (if equipped). Refer to EI-27, "MUDGUARD" .
- 2. Remove headlamps. Refer to LT-34, "Removal and Installation" .
- 3. Remove fender protector. Refer to EI-24, "FENDER PROTECTOR".
- 4. Remove hood stay. Refer to BL-12, "HOOD".
- 5. Remove front fender.

: N·m (kg-m, ft-lb)

Installation is in the reverse order of removal.

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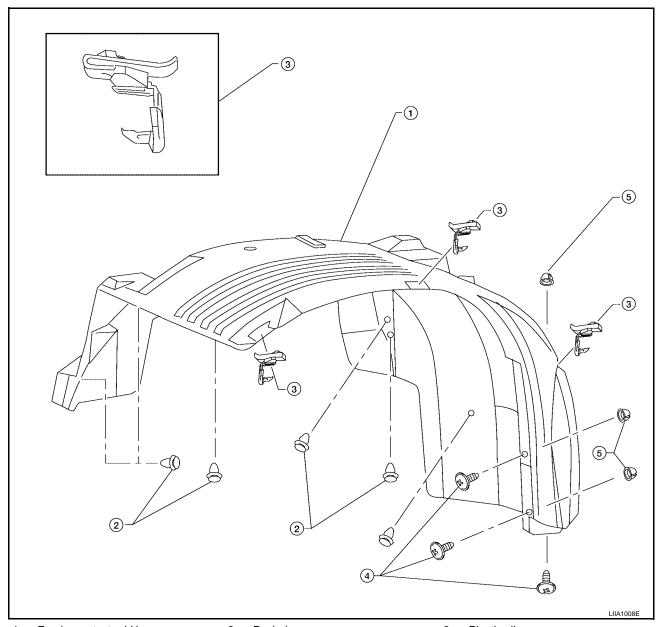
FENDER PROTECTOR

FENDER PROTECTOR

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Removal and Installation

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- 1. Fender protector LH
- 2. Pushpin

3. Plastic clip

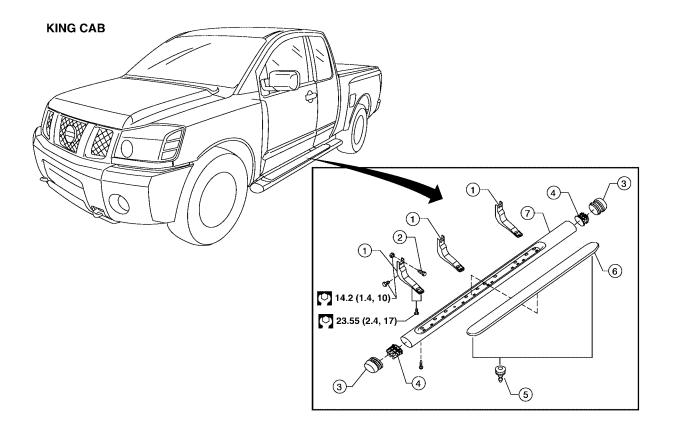
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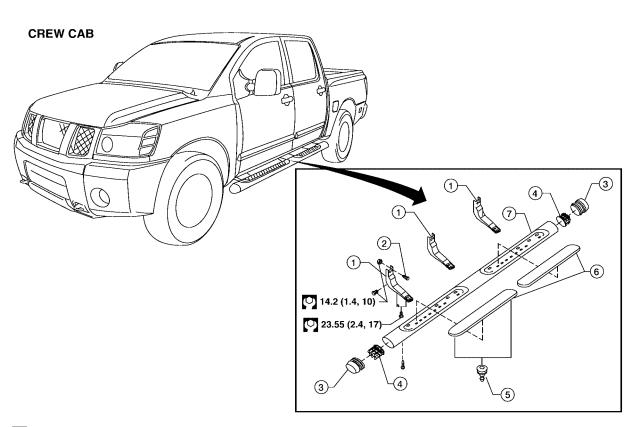
- 5. Grommet
- 1. Remove front mudguard. Refer to EI-27, "MUDGUARD" .
- 2. Remove screws.
- 3. Remove plastic clips.
- 4. Remove pushpins.
- 5. Remove front fender protector.

Installation is in the reverse order of removal.

RUNNING BOARDS

RUNNING BOARDS Removal and Installation





N·m (kg-m, ft-lb)

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RUNNING BOARDS

1. Running board bracket

2. Weld stud

3. End cap

4. End cap reinforcement

5. Plastic clip

6. Step pad

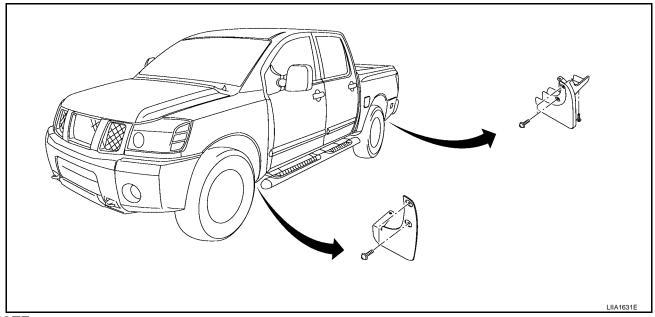
- 7. Running board
- 1. Remove bolts and remove running board from running board brackets.
- 2. Remove screw and remove end cap.
 - Remove reinforcement from end cap.
- 3. Release clips and remove step pad from running board.
- 4. Remove nuts and bolts and remove running board brackets.

Installation is in the reverse order of removal.

MUDGUARD

MUDGUARD PFP:63854

Removal and Installation



NOTE:

Crew Cab shown King Cab similar.

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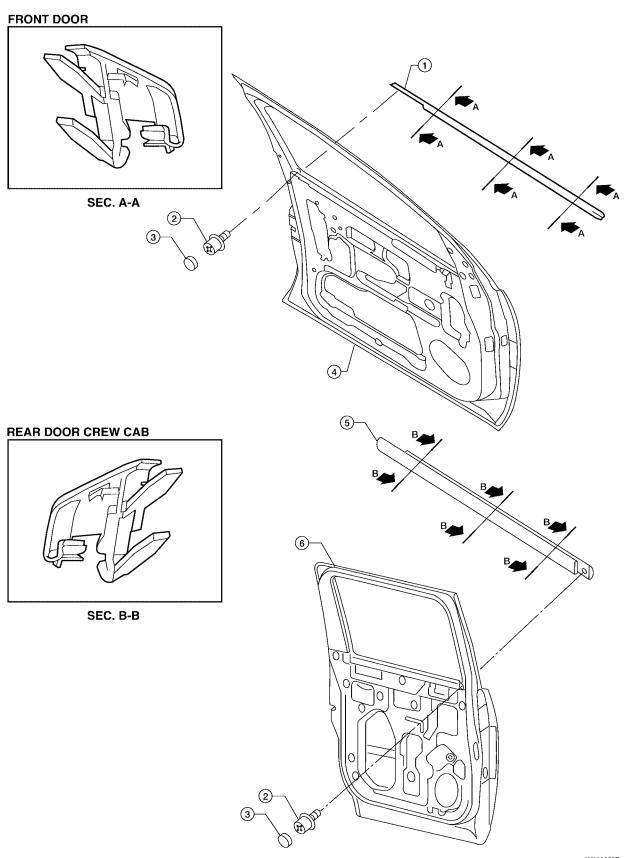
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DOOR OUTSIDE MOLDING

Removal and Installation

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DOOR OUTSIDE MOLDING

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Front door outside molding LH 2. Screw 3. Hole cover 1. Front door LH 5. Rear door outside molding LH 6. Rear door-Crew cab FRONT DOOR OUTSIDE MOLDING **Removal and Installation** 1. Open window fully. 2. Remove door mirror. Refer to GW-86, "DOOR MIRROR". 3. Remove molding. • Remove hole cover and remove screw. • Lift molding from rear side. • Disconnect clips from flange. Installation is in the reverse order of removal. **REAR DOOR OUTSIDE MOLDING Removal and Installation** 1. Open window fully. 2. Remove molding. • Remove hole cover and remove screw. Lift molding from rear side. • Disconnect clips from flange. Installation is in the reverse order of removal.

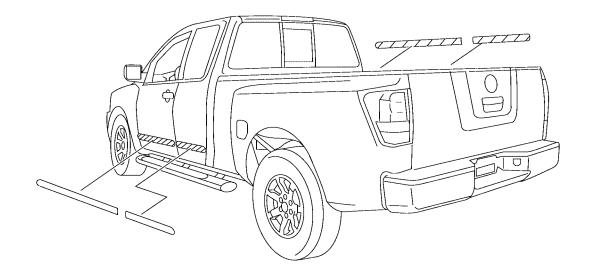
SIDE GUARD MOLDING

SIDE GUARD MOLDING Removal and Installation

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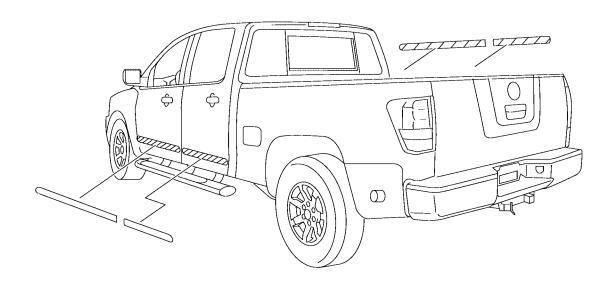
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KING CAB



: Double-faced adhesive tape

CREW CAB



: Double-faced adhesive tape

LIIA1172E

SIDE GUARD MOLDING

REMOVAL Α **CAUTION:** Never apply tack-paper adhesive remover to body panel surface finished with lacquer-based paints. Original side guard molding is affixed to body panel with double-faced adhesive tape. В Heat molding to between 30° and 40°C (86° to 104°F) with a heat gun. 2. Raise end of molding and cut away tape to remove molding. Remove all traces of tape. INSTALLATION On vehicles coated with Hard Clear Coat, use double-faced 3M adhesive tape Product No. 4210 or equivalent, after priming with 3M primer Product No. N200, C-100 or equivalent. The repair parts are also affixed with double-faced adhesive tape. D To re-use existing molding, clean all traces of double sided tape from the molding and apply new doublefaced tape to the molding. 1. Clean the panel surface with isopropyl alcohol or equivalent to degrease the surface. Е 2. Heat the panel and molding tape surface to 30° to 40°C (86° to 104°F). 3. Remove the backing sheet from the tape surface. F • Align the locating pin into the hole in the outer door. Continue aligning the pins into their corresponding holes in the outer door during installation. 4. Press ends by hand and use a roller to apply 5 kg-f (11 lbs-f) to press molding to door surface. Apply even pressure along molding to insure proper wet out. To secure contact, do not wash vehicle for 24 hours after installation. Н

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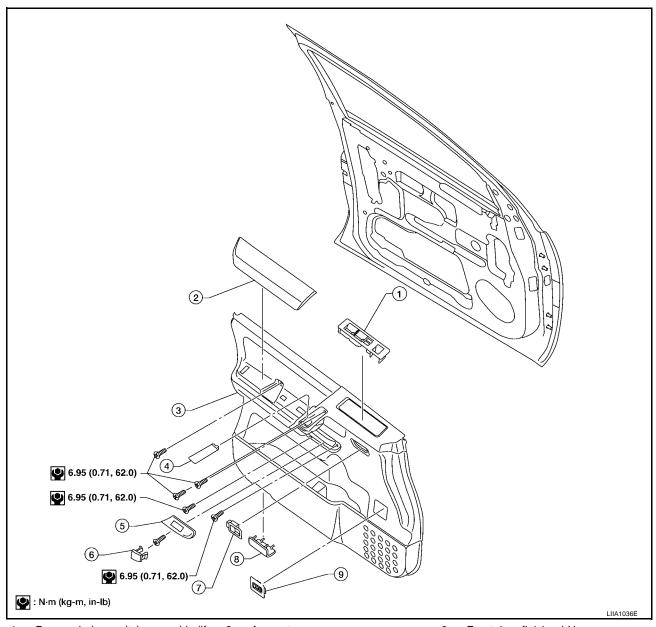
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Revision: April 2004 EI-31 2004 Titan

DOOR FINISHER PFP:80900

Removal and Installation FRONT DOOR

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- Power window switch assembly (if equipped)
- Armrest

Front door finisher LH

- Pull handle cover Door lock knob
- Pull handle escutcheon
- Step lamp

- 6. Cap
- 1. Remove power window switch assembly (if equipped).

 - Disconnect harness connectors.
- 2. Remove pull handle cover.
 - Remove screws behind pull handle cover.
- 3. Remove cap from pull handle escutcheon and remove screw.
- 4. Remove pull handle escutcheon.
 - Remove screws behind pull handle escutcheon.
- 5. Remove armrest.
 - · Remove screw behind armrest.
- 6. Remove memory seat switch (if equipped).

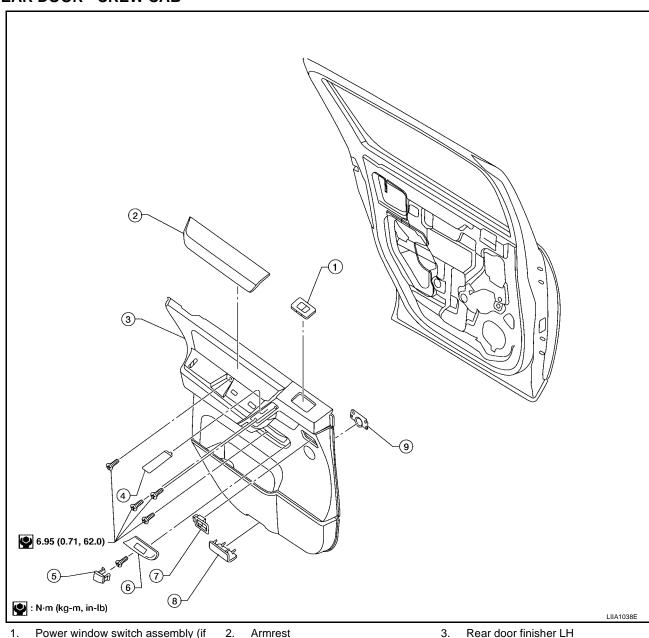
- Seat memory switch (if equipped)

DOOR FINISHER

- Disconnect harness connector.
- 7. Remove step lamp.
 - Disconnect harness connector.
- 8. Remove door finisher and disconnect lock cable and handle cable from door handle assembly. Refer to BL-128, "FRONT DOOR LOCK".
- 9. Remove door lock knob.

Installation is in the reverse order of removal.

REAR DOOR - CREW CAB



- Power window switch assembly (if equipped)
- Armrest

Pull handle escutcheon

- Pull handle cover
- 5. Cap

Rear door tweeter

6.

Door lock knob

- 8. Step lamp
- 1. Remove power window switch assembly (if equipped).
 - Disconnect harness connector.
- 2. Remove pull handle cover.
 - Remove screws behind pull handle cover.
- 3. Remove cap from pull handle escutcheon and remove screw.

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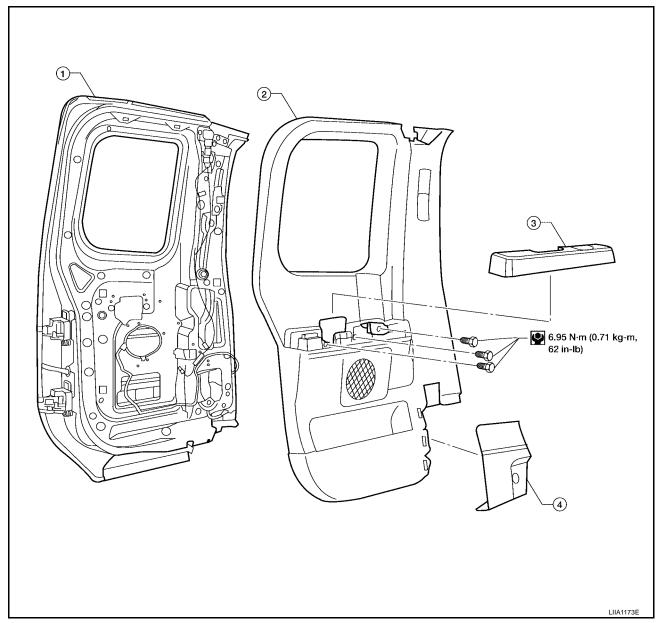
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DOOR FINISHER

- 4. Remove pull handle escutcheon.
 - Remove screws behind pull handle escutcheon.
- 5. Remove armrest.
 - Remove screws behind armrest.
- Remove step lamp.
 - Disconnect harness connector.
- 7. Remove door finisher and disconnect lock cable and handle cable from door handle assembly. Refer to <u>BL-131, "REAR DOOR LOCK"</u>.
 - Disconnect speaker connector.
- 8. Remove door lock knob.
- 9. Remove rear door tweeter. Refer to <u>AV-67</u>, "<u>Removal and Installation of Rear Door Tweeter</u>". Installation is in the reverse order of removal.

REAR DOOR - KING CAB



1. Rear door LH

- 2. Rear door finisher
- Armrest

- 4. Seat belt retractor cover
- Remove upper and lower seat belt anchor bolts. Refer to <u>SB-8</u>, "Removal and Installation of Rear Seat <u>Belt"</u>.

DOOR FINISHER

- 2. Release clips and remove seat belt retractor cover.
- 3. Remove armrest.
- 4. Remove screws behind armrest.
- 5. Release clips and remove rear door finisher.

Installation is in the reverse order of removal.

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BODY SIDE TRIM

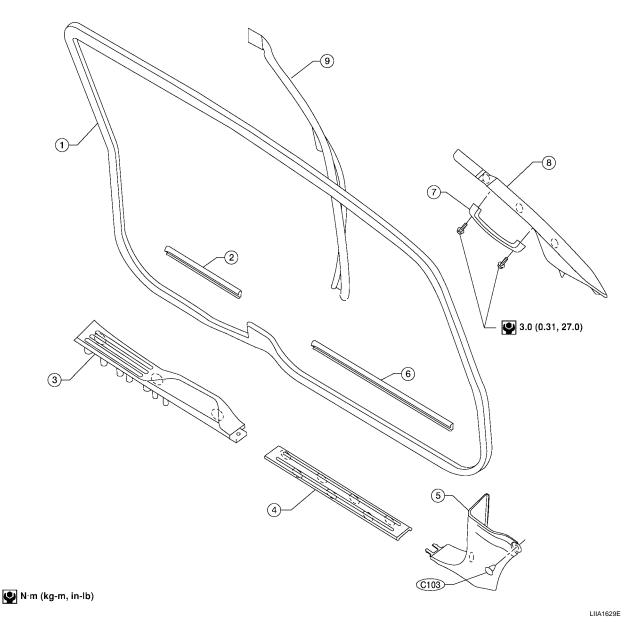
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Removal and Installation KING CAB

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CAUTION:

- Wrap the tip of flat-bladed screwdriver with a cloth when removing metal clips from finishers.
- When removing or installing body side welts, do not allow butyl seal to come in contact with pillar finisher.



1. Door welt

4. Front kicking plate

7. Front pillar assist grip

2. Rear door parting seal

5. Lower dash side finisher

8. Front pillar finisher

3. Rear kicking plate

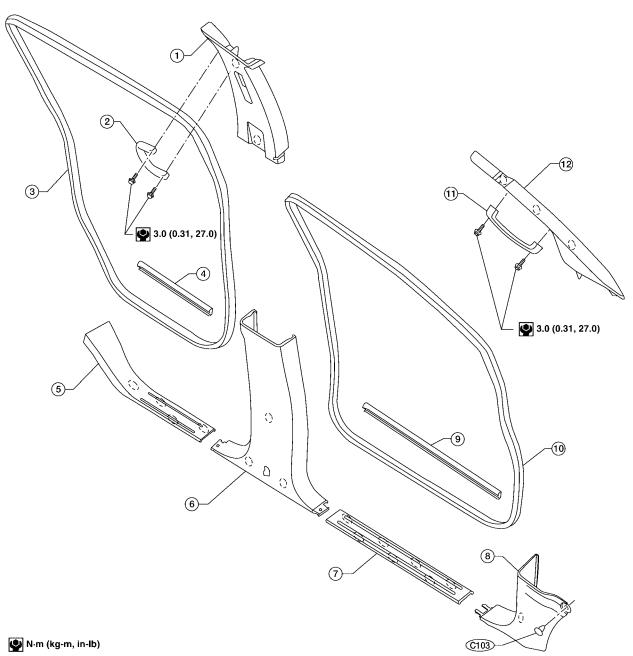
6. Front door parting seal

9. Rear body side welt

CREW CAB

CAUTION:

- Wrap the tip of flat-bladed screwdriver with a cloth when removing metal clips from finishers.
- When removing or installing body side welts, do not allow butyl seal to come in contact with pillar finisher.



- 1. Center pillar upper finisher
- 4. Rear door parting seal
- 7. Front kicking plate
- 10. Front door welt
- 2. Center pillar assist grip
- 5. Rear kicking plate
- 8. Lower dash side finisher
- 11. Front pillar assist grip

- 3. Rear door welt
- 6. Center pillar lower finisher
- 9. Front door parting seal
- 12. Front pillar finisher

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LOWER DASH SIDE FINISHER

Removal and Installation

- 1. Remove push pin from lower dash side finisher.
- 2. Remove front kicking plate. Refer to EI-38, "KICKING PLATES" .
- 3. Remove lower dash side finisher and front kicking plate together.
- 4. Remove lower dash side finisher from front kicking plate.

Installation is in the reverse order of removal.

CENTER PILLAR LOWER FINISHER

Removal and Installation

- 1. Remove seat belt lower anchor. Refer to SB-3, "Removal and Installation of Front Seat Belt".
 - On RH side, disconnect seat belt tension sensor.
- 2. Remove front and rear kicking plates. Refer to <a>El-38, "KICKING PLATES".
- 3. Remove center pillar lower finisher.

Installation is in the reverse order of removal.

CENTER PILLAR UPPER FINISHER

Removal and Installation

- 1. Remove front and rear door welts.
- 2. Remove front and rear kicking plates. Refer to <a>El-38, "KICKING PLATES".
- 3. Remove center pillar lower finisher. Refer to EI-38, "CENTER PILLAR LOWER FINISHER" .
- 4. Remove seat belt shoulder anchor and D ring. Refer to <u>SB-3, "Removal and Installation of Front Seat Belt"</u>.
- 5. Remove assist grip.
- 6. Remove center pillar upper finisher.

Installation is in the reverse order of removal.

FRONT PILLAR FINISHER

Removal and Installation

- 1. Remove assist grip.
- 2. Remove front pillar finisher.

Installation is in the reverse order of removal.

KICKING PLATES

Removal and Installation

Release clips and remove front and/or rear kicking plates. Installation is in the reverse order of removal.

DOOR PARTING SEALS

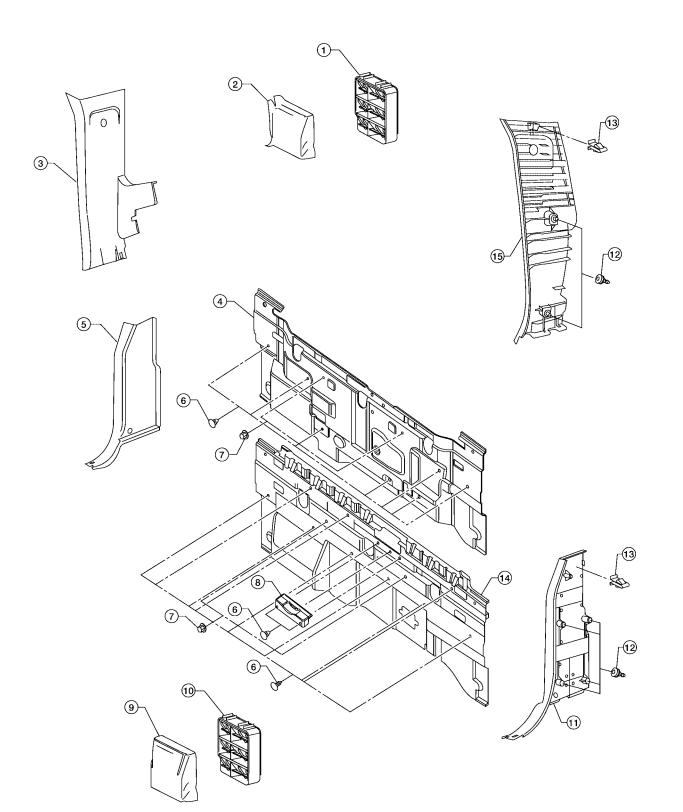
Removal and Installation

- 1. Open front and/or rear doors fully.
- 2. Release clips and remove parting seals.

REAR

CAUTION:

• Wrap the tip of flat-bladed screwdriver with a cloth when removing metal clips from finishers.



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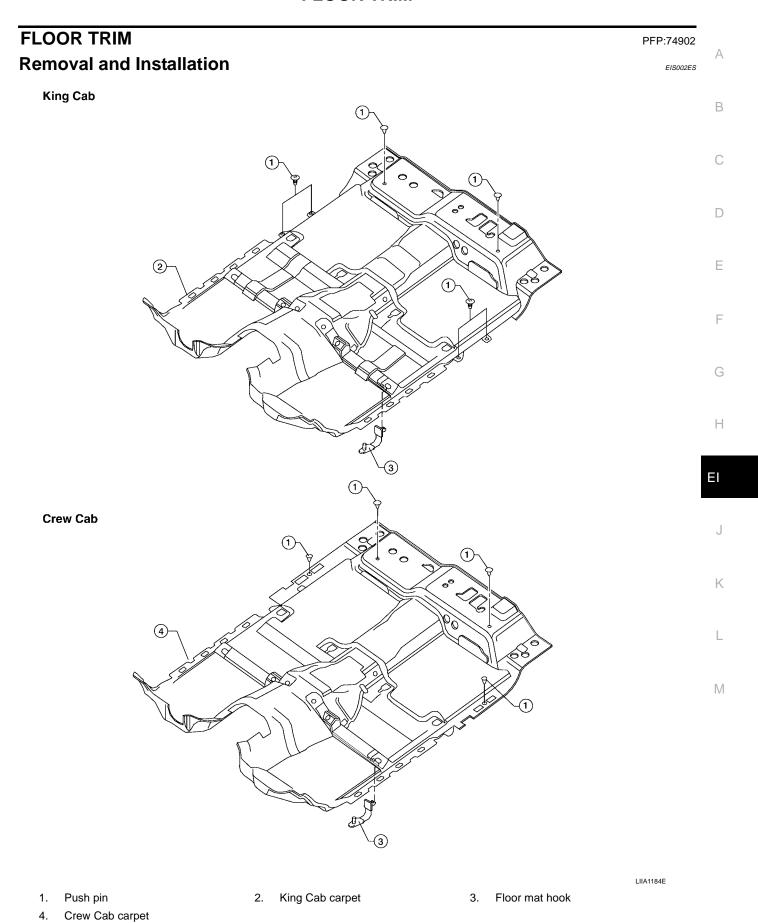
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- 1. Drafter duct (Crew Cab)
- 4. Rear panel (Crew Cab)
- 7. Nut
- 10. Drafter duct (King Cab)
- 13. Metal clip

- 2. Drafter duct cover (Crew Cab)
- 5. Rear lower finisher RH
- 8. Center anchor bracket cover
- 11. Rear lower finisher LH
- 14. Rear panel (King Cab)
- 3. Rear upper finisher RH
- 6. Push pin
- 9. Drafter duct cover (King Cab)
- 12. Plastic clip
- 15. Rear upper finisher LH
- 1. Remove rear seats. Refer to SE-100, "REAR SEAT".
- 2. Remove rear kicking plates. Refer to <a>El-38, "KICKING PLATES".
- 3. Remove seat belt anchor bolts. Refer to SB-8, "Removal and Installation of Rear Seat Belt".
- 4. Remove seatback latch strikers. Refer to SE-100, "REAR SEAT".
- 5. Remove rear lower finishers LH/RH.
- 6. Remove rear upper finishers LH/RH.
- 7. Remove center anchor bracket cover, if equipped.
- 8. Remove rear panel.
- 9. Remover drafter duct cover and drafter duct.



1. Remove front seats. Refer to SE-92, "FRONT SEAT" .

2. Remove rear seats. Refer to SE-100, "REAR SEAT" .

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FLOOR TRIM

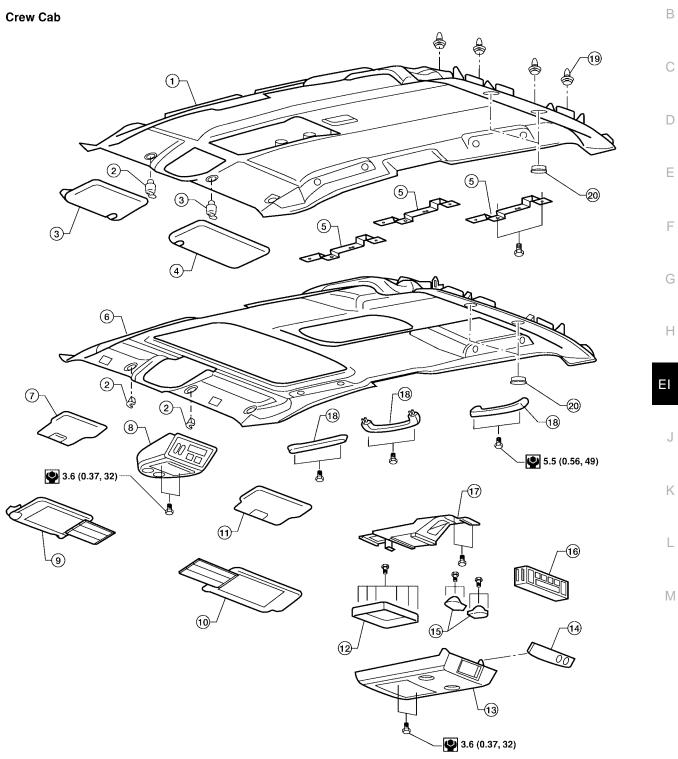
- 3. Remove lower seat belt anchors. Refer to SB-3, "SEAT BELTS".
- 4. Remove lower body side trim. Refer to EI-36, "BODY SIDE TRIM" .
- 5. Remove center console, if equipped. Refer to IP-10, "INSTRUMENT PANEL ASSEMBLY" .
- 6. Remove floor mat hooks from front carpet.
- 7. Remove carpet.

HEADLINING

HEADLINING PFP:73910

Removal and Installation

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P : N·m (kg-m, in-lb)

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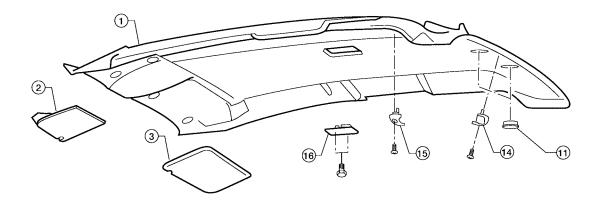
HEADLINING

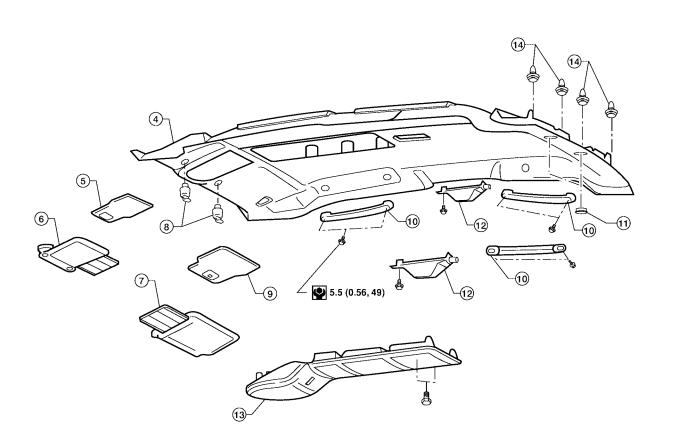
- 1. Headlining (without sunroof)
- 4. Sunvisor assembly standard RH
- 7. Dual sun visor assembly LH
- 10. Extended sun visor assembly RH
- 13. Rear roof console
- 16. Rear audio control assembly (if equipped)
- 19. Room lamp

- 2. Sunvisor holder
- 5. Assist grip bracket
- 8. Front roof console
- 11. Dual sun visor assembly RH
- 14. Rear roof console finisher
- 17. Rear roof console bracket
- 20. CHMSL access cover

- 3. Sunvisor assembly standard LH
- 6. Headlining (with sunroof)
- 9. Extended sun visor assembly LH
- 12. Rear storage bin or DVD display
- 15. Lamp assembly
- 18. Assist grip

King Cab





: N·m (kg-m, in-lb)

1. Headlining (standard)

4. Headlining (optional)

7. Extended sun visor assembly RH

Sunvisor assembly standard LH 2.

5. Dual sun visor assembly LH

8. Sunvisor holder Sunvisor assembly standard RH

6. Extended sun visor assembly LH

9. Dual sun visor assembly RH

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2004 Titan

HEADLINING

10. Assist grip

- 11. CHMSL access cover
- 12. Striker cover

- 13. Center roof console
- 14. Plastic clip

15. Coat hook

16. Room lamp

CAUTION:

Disconnect both terminals from battery in advance.

- 1. Remove body side trim. Refer to EI-36, "BODY SIDE TRIM".
- 2. Remove rear trim. Refer to EI-36, "BODY SIDE TRIM" .
- 3. Remove sun visor assemblies.
- 4. Remove sun visor holders.
- 5. Remove front roof console (if equipped).
 - Disconnect harnesses.
- 6. Remove rear roof console (if equipped).
 - Disconnect harnesses.
- 7. Remove center roof console (if equipped).
 - Disconnect harnesses.
- 8. Remove assist grips.
- 9. Remove striker covers (if equipped).
- 10. Remove room lamp.
- 11. Remove headlining.
 - Disconnect harnesses.
- 12. Remove rear audio control assembly from rear roof console (if equipped).
 - Disconnect harness.
- 13. Remove lamp assemblies from roof console.
 - Disconnect harnesses.
- 14. Remove rear roof console bracket (if equipped).
- 15. Remove center roof console front bracket (if equipped).
- 16. Remove assist grip brackets from roof (if equipped).

BED RAILS AND TRIM PFP:84999 **Removal and Installation** EIS002QM В 28 (2.9, 21) C 13 D © 20 (2.0, 15) Е -(11) 28 (2.9, 21) Н 8 ΕI BOLT RAIL. WASHER PLASTIC WELD NUT **KEEPER** M A Tighten first B Tighten second C Tighten last D King cab only-tighten last N·m (kg-m, ft-lb)

LIIA1239E

BED RAILS AND TRIM

- 1. Header top trim
- 4. Tiedown cleat
- 7. Bed side front tiedown rail LH
- 10. Floor rail RH
- 13. Top side rail trim RH
- 2. Header tiedown rail
- 5. Floor rail cover LH
- 8. Top side rail trim LH
- 11. Floor rail cover RH
- 14. Bed side front tiedown rail RH
- 3. Rope hook
- 6. Floor rail LH
- 9. Bed side rear tiedown rail LH
- 12. Bed side rear tiedown rail RH

- 1. Remove floor rail covers.
- 2. Remove tiedown cleats.
- 3. Remove floor rails LH/RH.
- 4. Remove bed side front and rear tiedown rails LH/RH.
- 5. Remove rope hooks.
- 6. Remove header tiedown rail.
- 7. Release clips and remove header top trim.
- 8. Release clips and remove top side rail trim LH/RH.

TAIL GATE FINISHER

TAIL GATE FINISHER Removal and Installation

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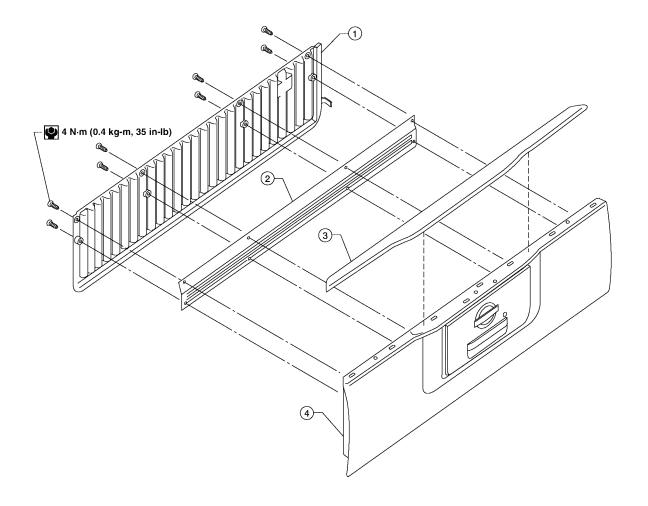
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LIIA1238E

1. Tailgate protector (if equipped)

2. Tailgate cover plate

3. Tailgate top protector

4. Tailgate

1. Release clips and remove tailgate top protector.

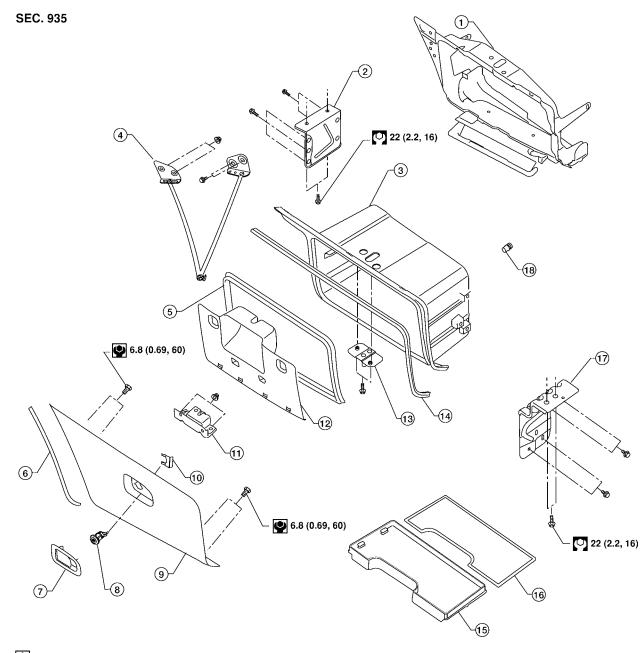
2. Remove screws and remove tailgate protector (if equipped) and tailgate cover plate. Installation is in the reverse order of removal.

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STORAGE BOX PFP:97002

Removal and Installation

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N·m (kg-m, in-lb)

N·m (kg-m, ft-lb)

1. Surround assembly

4. Door stay assembly

7. Key cylinder lid assembly

10. Key cylinder retainer

13. Striker

16. Shelf bin mat

- 2. Front outer bracket
- 5. Bulb seal
- 8. Key cylinder
- 11. Latch assembly
- 14. Door seal
- 17. Rear outer bracket

- 3. Storage box
- 6. Outer seal
- 9. Storage box door
- 12. Inner door cover
- 15. Shelf bin
- 18. Back stop
- 1. Remove rear mudguard (if equipped). Refer to EI-27, "MUDGUARD".
- 2. Remove bolts, release clips and remove storage box assembly.
- 3. Remove shelf bin and mat from storage box.
- 4. Remove storage box door from hinge.

STORAGE BOX

- Remove door stay assembly.
- 5. Remove inner door cover.
- 6. Remove nuts and remove latch assembly from door.
 - Remove key cylinder.
- 7. Remove outer seal and key cylinder lid assembly from door.
- 8. Remove bulb seal and door seal from storage box.
- 9. Remove storage box from surround assembly.

Installation is in the reverse order of removal.

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