

DIFF LOCK INDICATOR LAMP

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PRECAUTIONS PFP:00001

Service Notice or Precautions

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• Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts when applied.

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- Overhaul should be done in a clean work area, it is preferable to work in dustproof area.
- Before disassembly, using steam or white gasoline, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time when the unit is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, observe it.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mounting surface; then remove any moisture, oil, and foreign materials from the application and mounting surfaces.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or shop rags to prevent entering of lint.
- During assembly, observe the specified tightening torque, and apply new differential gear oil, petroleum jelly, or multi-purpose grease as specified for each vehicle, if necessary.

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PREPARATION PFP:00002

Special Service Tools

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he actual shapes of Kent-Moore tools may	differ from those of special service tools illus	trated here.
Tool number (Kent-Moore No.) Tool name		Description
KV40104000 (—) Flange wrench a: 85 mm (3.35 in) dia. b: 65 mm (2.56 in) dia.	NT659	Removing and installing drive pinion nut
ST33290001 (J-34286) Puller	ZZAO601D	Removing front oil seal
ST15310000 (—) Drift a: 96mm (3.77 in) dia. b: 84 mm (3.30 in) dia.	a b NT115	Installing front oil seal
ST3127S000 (J-25765-A) Preload gauge set 1. GG91030000 (J-25765) Torque wrench 2. HT62940000 (1/2") (—) Socket adapter 3. HT62900000 (3/8") (—) Socket adapter	1 2 9 NT124	Inspecting drive pinion bearing preload and total preload
 (ST-354-1003) Adjuster tool	SDIA2600E	Removing and installing side bearing adjuster
KV10111100 (J-37228) Seal cutter	S-NT046	Removing carrier cover

	[WITHOUT ELECTRO	NIC LOCKING DIFFERENTIAL]
Tool number (Kent-Moore No.) Tool name		Description
ST30021000 (J-22912-01) Puller	ZZA07700D	Removing drive pinion rear bearing inner race
ST33081000 —) Adapter a: 43 mm (1.69 in) dia. b: 33.5 mm (1.32 in) dia.	ZZA1000D	Removing and installing side bearing inner race
ST23550000 (—) Pin punch a: 4.5 mm (0.177 in) dia.	à	Removing and installing lock pin
 8144) Pinion block	NT410	Adjusting pinion gear height
 (6740) Cone	SDIA2601E	Adjusting pinion gear height
 (6741) Screw		Adjusting pinion gear height
— (6739) Pinion height lock	SDIA2602E	Adjusting pinion gear height

	[WITHOUT ELECTROI	NIC LOCKING DIFFERENTIAL
Tool number (Kent-Moore No.) Tool name		Description
— (D-115-2) Scooter block	SDIA2604E	Adjusting pinion gear height
TBD Arbor disc	SDIA2605E	Adjusting pinion gear height
— (D-115-3) Arbor	SDIA2606E	Adjusting pinion gear height
ST01500001 (—) Drift a: 89mm (3.50 in) dia. b: 79 mm (3.11 in) dia.	a b ZZA0811D	Installing drive pinion rear bearing outer race
ST30022000 (—) Drift a: 46 mm (1.81 in) dia. b: 110 mm (4.33 in) dia.	NT660	Installing drive pinion rear bearing outer race
ST33022000 (—) Drift a: 49 mm (1.92 in) dia. b: 67 mm (2.63 in) dia.	NT660	Installing drive pinion front bearing outer race

Tool number (Kent-Moore No.) Tool name		Description	А
 (C-4040) Installer	SDIA2607E	Installing drive pinion rear bearing inner race	В
KV38100300 (J-25523) Drift		Installing side bearing inner race	RFD
a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32mm (1.26 in) dia.	c a b		Е
	ZZA1046D		

Commercial Service Tools

Commercial Service in	0013	UDS000C3
Tool name		Description
Puller		Removing companion flange and side bearing inner race
Puller	NT077	Removing side bearing inner race
rullei		Removing side bearing inner race
	ZZB0823D	
Power tool		Loosening bolts and nuts
	PBIC0190E	

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		1	RFD-16, "Tooth Contact"	I	RFD-17, "Backlash"	RFD-18, "Companion Flange Runout"	RFD-10, "Checking Differential Gear Oil"	PR-3, "NVH Troubleshooting Chart"	RAX-4, "NVH Troubleshooting Chart", RSU-4, "NVH Troubleshooting Chart"	"#TOO Existence TEXT INVITED TO SERVE	WI-5, NVII HOUDIESHOOIIII CIAIL	RAX-4, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"
Possible cause and SUSPECTED PARTS		Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRES	ROAD WHEEL	AXLE SHAFT	BRAKES	STEERING
Symptom	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×

^{×:} Applicable

DESCRIPTION PFP:00000

Cross-Sectional View

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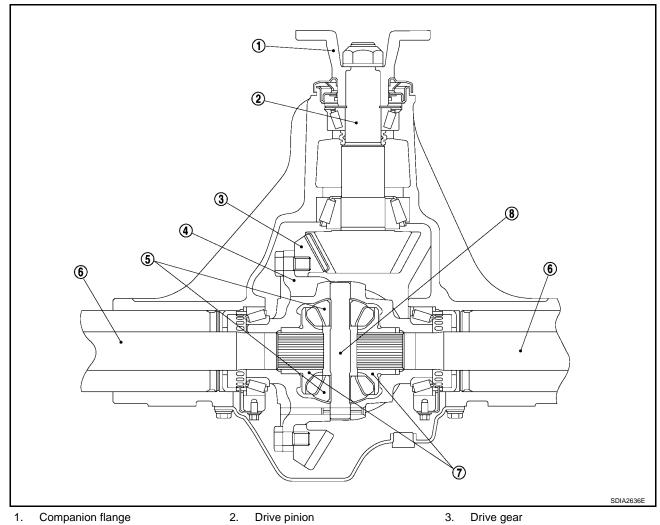
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- 4. Differential case
- 7. Side gear

- 5. Pinion mate gear
- 8. Pinion mate shaft
- 6. Axle shaft

DIFFERENTIAL GEAR OIL [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL GEAR OIL

PFP:KLD30

Changing Differential Gear Oil DRAINING

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- Stop engine.
- 2. Remove drain plug and drain gear oil.
- Apply sealant to drain plug. Install drain plug on final drive assembly and tighten with the specified torque.
 Refer to <u>RFD-15</u>, "<u>COMPONENTS</u>".
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, "<u>Recommended Chemical Products and Sealants"</u>.

FILLING

1. Remove filler plug. Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole.

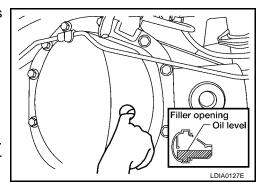
Oil grade and Viscosity:

Refer to MA-10, "Fluids and Lubricants".

Oil capacity:

Approx. 2.01 ℓ (4-1/4 US pt, 3-1/2 Imp pt)

- After refilling oil, check oil level. Apply sealant to filler plug. Install filler plug on final drive assembly and tighten to the specified torque. Refer to RFD-15, "COMPONENTS"
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, <u>"Recommended Chemical Products and Sealants"</u>.



Checking Differential Gear Oil OIL LEAKAGE AND OIL LEVEL

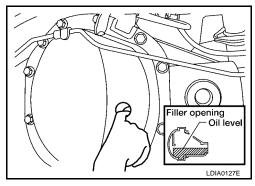
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- 1. Make sure that gear oil is not leaking from final drive assembly or around it.
- Check oil level from filler plug mounting hole as shown in the figure.

CAUTION:

Do not start engine while checking oil level.

- Apply sealant to filler plug. Install filler plug on final drive assembly and tighten to the specified torque. Refer to RFD-15, "COM-PONENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, "Recommended Chemical Products and Sealants".



FRONT OIL SEAL [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

FRONT OIL SEAL

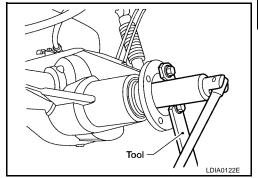
PFP:38189

Removal and Installation REMOVAL

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- 1. Remove rear propeller shaft. Refer to PR-8, "Removal and Installation".
- 2. Remove wheel and tire assemblies.
- 3. Remove brake calipers and rotors. Refer to <u>BR-29</u>, "Removal and Installation of Brake Caliper Assembly and Disc Rotor".
- 4. Using an inch-pound, torque wrench, rotate the pinion three or four times.
- 5. Record the rotating torque.
- 6. Loosen drive pinion nut while holding companion flange using flange wrench.

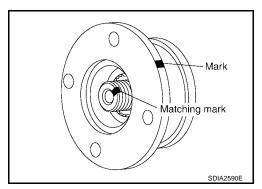
Tool number : KV40104000 (—)



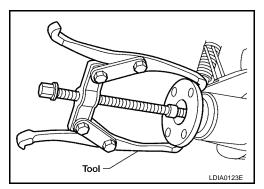
7. Put matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.

CAUTION:

For matching mark, use paint. Do not damage drive pinion.



8. Remove companion flange using a suitable tool.

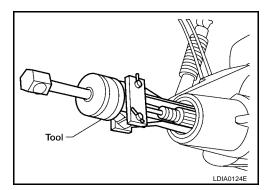


Remove front oil seal using side bearing outer race puller.

Tool number : ST33290001 (J-34286)

CAUTION:

Be careful not to damage axle housing.



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FRONT OIL SEAL [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

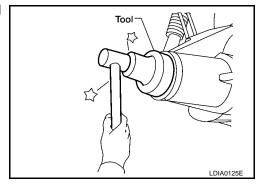
INSTALLATION

1. Apply multi-purpose grease to oil seal lips. Install front oil seal into axle housing using drift.

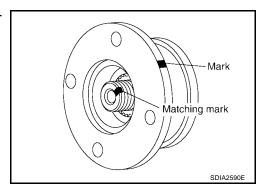
Tool number : ST15310000 (—)

CAUTION:

- Do not reuse oil seal.
- When installing, do not incline oil seal.



2. Align the matching mark of drive pinion with the mark of companion flange, then install companion flange.



3. Assemble washer if required and new drive pinion nut on pinion gear and tighten nut until there is zero bearing end play.

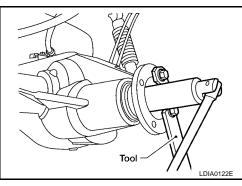
CAUTION:

Do not reuse drive pinion nut and washer.

 Rotate drive pinion using an inch-pound torque wrench and flange wrench. Rotating torque should be equal to the reading recorded in step 5 above during removal plus an additional 0.56 N·m (5 in-lb).



 If the rotating torque is low, continue to tighten drive pinion nut in 6.8 N·m (5 ft-lb) increments until proper rotating torque is achieved. Refer to <u>RFD-15</u>, "<u>COMPONENTS</u>".



CAUTION:

Do not loosen drive pinion nut to decrease drive pinion rear bearing rotating torque and do not exceed specified preload torque. If preload torque or rotating torque is exceeded a new collapsible spacer must be installed. If the minimum tightening torque is reached prior to reaching the required rotating torque, collapsible spacer may have been damaged. Replace collapsible spacer.

- 6. Install rear propeller shaft. Refer to PR-8, "Removal and Installation".
- 7. Check gear lubricant level and fill with proper lubricant if required. Refer to RFD-10, "Checking Differential Gear Oil".
- 8. Install brake rotors, calipers, wheel and tire assemblies. Refer to <u>BR-29</u>, "Removal and Installation of <u>Brake Caliper Assembly and Disc Rotor"</u>.

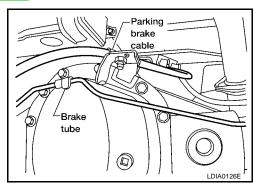
CARRIER COVER [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

CARRIER COVER
PFP:38351

Removal and Installation REMOVAL

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- Remove drain plug and drain gear oil. Refer to RFD-10, "DRAINING".
- 2. Remove carrier cover.
 - Disconnect parking brake cable from carrier cover.
 - Disconnect brake tube from carrier cover.



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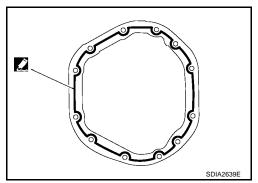
INSTALLATION

- 1. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, <u>"Recommended Chemical Products and Sealants"</u>.

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

- Install carrier cover on axle housing and tighten carrier cover bolts to the specified torque. Refer to <u>RFD-15</u>, <u>"COMPO-NENTS"</u>.
- 3. Connect parking brake cable and brake tube to carrier cover.
- 4. Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to RFD-10, "Checking Differential Gear Oil".



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REAR FINAL DRIVE ASSEMBLY

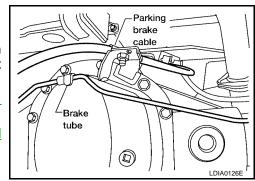
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Removal and Installation REMOVAL

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CAUTION:

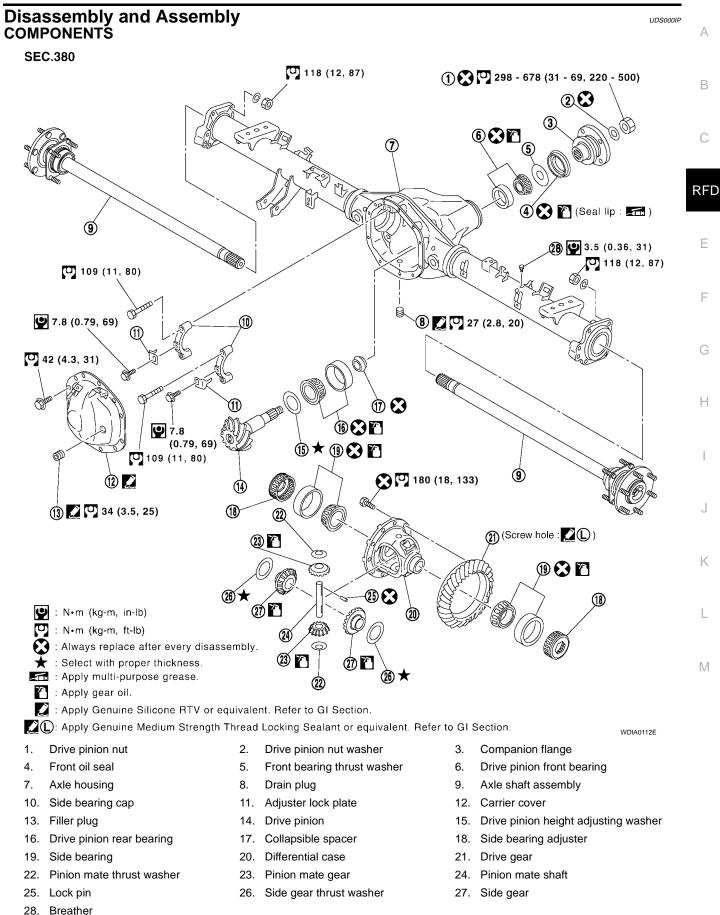
- Be careful not to damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect ABS sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Drain rear final drive gear oil. Refer to RFD-10, "DRAINING".
- 2. Remove rear propeller shaft. Refer to PR-8, "Removal and Installation".
 - Plug rear end of transfer.
- 3. Remove axle shaft. Refer to RAX-6, "Removal and Installation" .
- 4. Support rear final drive using a suitable jack.
- 5. Disconnect the following components from rear final drive.
 - Brake tube block connectors. Refer to <u>BR-13</u>, "Removal and Installation of Rear Brake Piping and <u>Brake Hose"</u>.
 - ABS sensor wire harness. Refer to <u>BRC-43</u>, "Removal and Installation" (without VDC), <u>BRC-154</u>, "Removal and Installation" (with VDC).
 - Parking brake cable.
 - Brake tube.
- 6. Disconnect brake hose from brake tube at the mounting clip on top of axle housing. Then remove the metal clip to disconnect brake line from the mounting clip on top of axle housing.
- 7. Remove rear shock absorber lower bolts. Refer to RSU-7, "Removal and Installation".
- Remove leaf spring U-bolt nuts. Refer to <u>RSU-8</u>, "<u>Removal and Installation</u>".
- 9. Remove rear final drive assembly.



INSTALLATION

Note the following, and installation is in the reverse order of removal.

- Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to RFD-10, "Checking Differential Gear Oil".
- Bleed the air from brake system. Refer to <u>BR-11</u>, "<u>Bleeding Brake System</u>".



ASSEMBLY INSPECTION AND ADJUSTMENT

Total Preload Torque

- Turn drive pinion in both directions several times to set bearing rollers.
- 2. Check total preload using the preload gauge set.

Tool number : ST3127S000 (J-25765-A)

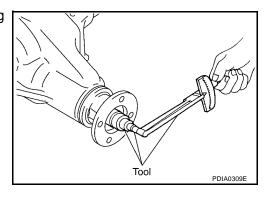
Total preload (with oil seal)

Gear ratio 2.937 Type:

2.49 - 5.27 N·m (0.26 - 0.53 kg-m, 22- 46 in-lb)

Gear ratio 3.357 Type:

2.38 - 5.16 N·m (0.25 - 0.52 kg-m, 21 - 45 in-lb)



NOTE:

Total preload torque = Pinion bearing torque + Side bearing torque

 If measured value is out of the specification, disassemble it to check and adjust each part. Adjust pinion bearing preload and side bearing preload.
 Adjust pinion bearing preload first, then adjust side bearing preload.

When the preload torque is large

On pinion bearings: Replace collapsible spacer.
On side bearings: Loosen side bearing adjuster.

When the preload is small

On pinion bearings: Tighten drive pinion nut.
On side bearings: Tighten side bearing adjuster.

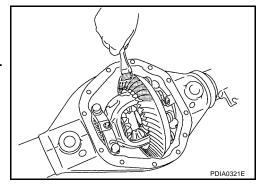
Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

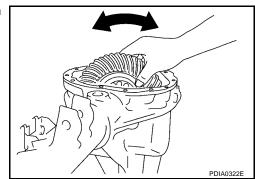
- 1. Remove rear cover. Refer to RFD-19, "DISASSEMBLY".
- 2. Thoroughly clean drive gear and drive pinion teeth.
- 3. Apply red lead to drive gear.

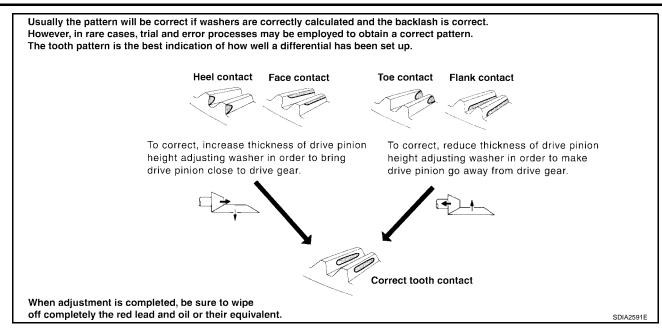
CAUTION:

Apply red lead to both the faces of 3 to 4 gears at 4 locations evenly spaced on drive gear.



4. Hold companion flange steady by hand and rotate drive gear in both directions.





If outside the standard, adjust drive pinion height adjusting washer and backlash. Refer to <u>RFD-25</u>, "<u>Drive Pinion Height Adjusting Washer</u>", <u>RFD-17</u>, "<u>Backlash</u>".

Backlash

- 1. Remove rear cover. Refer to RFD-19, "DISASSEMBLY".
- 2. Check drive gear to drive pinion backlash using a dial indicator at several points.

Drive gear to drive pinion backlash: 0.08 - 0.13 mm (0.0031 - 0.0051 in)

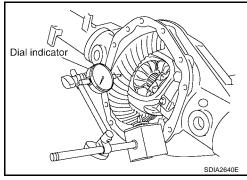
3. If outside the standard, adjust side bearing adjuster.

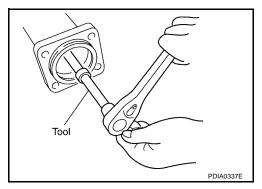
CAUTION:

Check tooth contact and total preload after adjusting side bearing adjuster. Refer to RFD-16, "Tooth Contact".

- a. Remove adjuster lock plate.
- b. Loosen side bearing cap bolts.
- Tighten or loosen each side bearing adjusters using adjuster tool.

Tool number : — (ST-354-1003)





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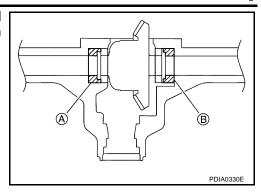
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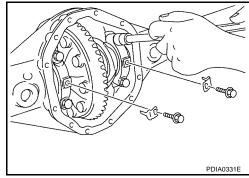
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d. In case of lots of backlash, loosen side bearing adjuster A and tighten side bearing adjuster B. In case of less backlash, loosen side bearing adjuster B and tighten side bearing adjuster A.



- e. After adjusting backlash and tighten cap bolts to the specified torque. Refer to RFD-15, "COMPONENTS".
- f. Install adjuster lock plate and tighten to the specified torque. Refer to RFD-15, "COMPONENTS".



Companion Flange Runout

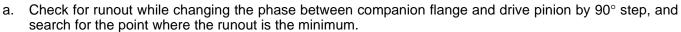
- 1. Fit a dial indicator onto companion flange face (inner side of propeller shaft mounting bolt holes).
- Rotate companion flange to check for runout.

Runout limit : 0.10 mm (0.0039 in) or less

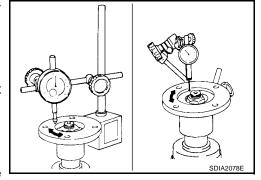
- 3. Fit a test indicator to the inner side of companion flange (socket diameter).
- 4. Rotate companion flange to check for runout.

Runout limit : 0.13 mm (0.0051 in) or less

5. If the runout value is outside the repair limit, follow the procedure below to adjust.



- b. If the runout value is still outside of the limit after the phase has been changed, replace companion flange.
- c. If the runout value still outside of the limit after companion flange has been replaced, check drive pinion bearing and drive pinion assembly.



DISASSEMBLY

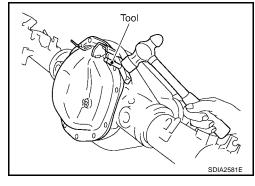
Differential Assembly

- 1. Remove carrier cover mounting bolts.
- Remove carrier cover to insert seal cutter between axle housing and carrier cover.

Tool number : KV10111100 (J-37228)

CAUTION:

- Be careful not to damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.



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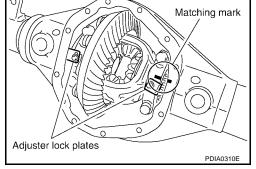
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3. For proper reinstallation, paint matching mark on one side of side bearing cap.

CAUTION:

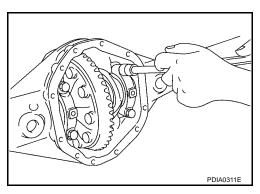
- Side bearing caps are line-board for initial assembly. The matching marks are used to reinstall them in their original positions.
- For matching mark, use paint. Do not damage side bearing cap.
- 4. Remove adjuster lock plates.



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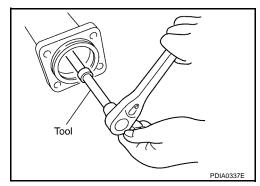
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5. Remove side bearing caps.



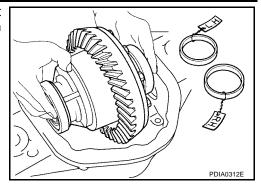
6. Remove side bearing adjusters using adjuster tool.

Tool number : — (ST-354-1003)



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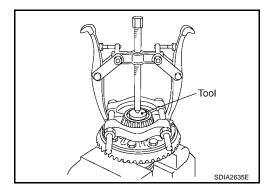
- Keep side bearing outer races together with inner races. Do not mix them up. Also, keep side bearing adjusters together with bearing.
- Remove side bearing adjusters from axle housing.



9. Remove side bearing inner races using puller.

CAUTION:

Be careful not to damage differential case.



10. For proper reinstallation, paint matching mark on differential case and drive gear.

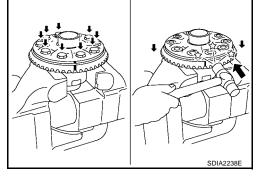
CAUTION:

For matching mark, use paint. Do not damage differential case and drive gear.

- 11. Remove drive gear mounting bolts.
- 12. Tap drive gear off differential case with a soft hammer.

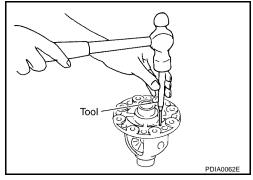
CAUTION:

Tap evenly all around to keep drive gear from binding.

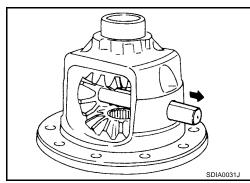


13. Pull lock pin out of pinion mate shaft, using pin punch.

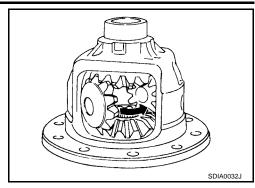
Tool number : ST23550000 (—)



14. Remove pinion mate shaft.



15. Turn pinion mate gear, then remove pinion mate gear, pinion mate thrust washer, side gear and side gear thrust washer from differential case.



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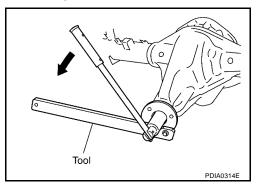
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Drive Pinion Assembly

- 1. Remove differential case assembly. Refer to RFD-19, "Differential Assembly" .
- 2. Remove drive pinion nut and washer using flange wrench.

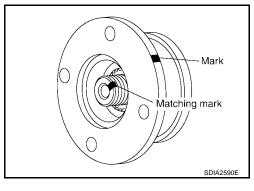
Tool number : KV40104000 (—)



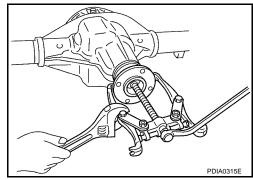
3. Put a matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.

CAUTION:

For matching mark, use paint. Do not damage drive pinion.



4. Remove companion flange using a suitable puller.



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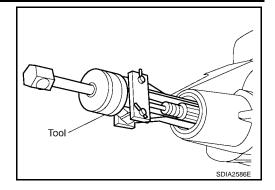
5. Remove front oil seal using puller.

Tool number : ST33290001 (J-34286)

CAUTION:

Be careful not to damage axle housing.

6. Remove front bearing thrust washer.

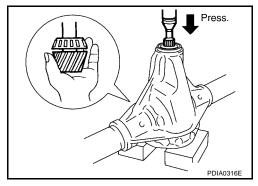


7. Remove drive pinion assembly and collapsible spacer from axle housing, using press.

CAUTION:

Do not drop drive pinion assembly.

8. Remove drive pinion front bearing inner race from axle housing.



9. Tap drive pinion front bearing outer race uniformly with a brass bar or equivalent to remove.

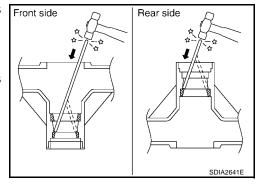
CAUTION:

Be careful not to damage axle housing.

10. Tap drive pinion rear bearing outer race uniformly with a brass bar or equivalent for removal.

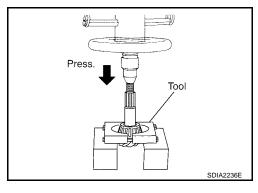
CAUTION:

Be careful not to damage axle housing.



11. Remove drive pinion rear bearing inner race and drive pinion height adjusting washer, using puller.

Tool number : ST30021000 (J-22912-01)



INSPECTION AFTER DISASSEMBLY

Drive Gear and Drive Pinion

- If gear teeth do not mesh or line-up correctly, determine cause and adjust, repair, or replace as necessary.
- If gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new gears.
- Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each pinion gear and drive gear before proceeding with assembly.

Bearing

- If found any chipped (by friction), pitted, worn, rusted, scratched mark, or unusual noise from bearing, replace with new bearing assembly (as a new set).
- Bearing must be replaced with a new one whenever disassembled.

Side Gear, Pinion Mate and Pinion Mate Shaft

- Replace with a new one if found any cracks or damage on the surface of the tooth.
- Replace with a new one if found any worn or chipped mark on the contact sides of thrust washer.
- Replace both side gear and pinion mate gear as a set when replacing side gear or pinion mate gear.

Side Gear Thrust Washer and Pinion Mate Thrust Washer

Replace with a new one if found that it is chipped (by friction), damaged, or unusual worn.

Differential Case

Replace with a new one if found any wear or cracks on the contact sides of differential case.

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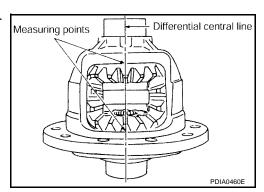
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SELECTION ADJUSTING WASHERS

Side Gear Thrust Washer

1. Place differential case straight up so that side gear to be measured comes upward.



2. Using a thickness gauge, measure the clearance between side gear back and differential case at 3 different points, while rotating side gear. Average the 3 readings, and then measure the clearance. (Measure the clearance of the other side as well.)

Side gear back clearance standard:

0.305 mm (0.0120 in) or less. (Each gear should rotate smoothly without excessive resistance during differntial motion.)

CAUTION:

To prevent side gear from tilting, insert thickness gauges with the same thickness from both sides.

3. If the back clearance is outside the standard, use a thicker/thinner side gear thrust washer to adjust.

When the back clearance is large:

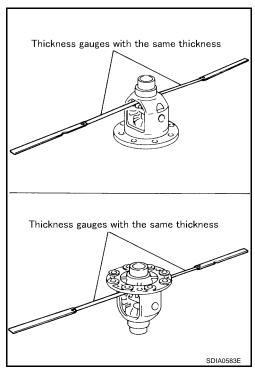
Use a thicker thrust washer.

When the back clearance is small:

Use a thinner thrust washer.

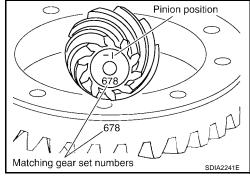
CAUTION:

Select a side gear thrust washer for right and left individually.



Drive Pinion Height Adjusting Washer

Drive gear and drive pinion are supplied in matched sets only.
 Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each drive pinion and drive gear before proceeding with assembly.



- The mounting distance from the center line of drive gear to the back face of drive pinion for the Model 226 axle assembly is 109.5 mm (4.312 in).
 - On the button end of each drive pinion, there is etched a plus (+) number, a minus (-) number, or a zero (0), which indicates the best running position for each particular gear set. This dimension is controlled by a selective drive pinion height adjusting washer between drive pinion inner bearing race and drive pinion. For example: If a drive pinion is etched m+8 (+3), it would require 0.08 mm (0.003 in) less drive pinion height adjusting washer than a drive pinion etched "0". This means decreasing drive pinion height adjusting washer thickness; increases the mounting distance of drive pinion to 109.6 mm (4.315 in). If a drive pinion is etched m-8 (-3), it would require adding 0.08 mm (0.003 in) more to drive pinion height adjusting washer than would be required if drive pinion were etched "0". By adding 0.08 mm (0.003 in), the mounting distance of drive pinion was decreased to 109.4 mm (4.309 in) which is just what m-8 (a-3) etching indicated.
- To change drive pinion adjustment, use different drive pinion height adjusting washers which come in different thickness.
- Use the following tables as a guide for selecting the correct drive pinion height adjusting washer thickness to add or subtract from the old drive pinion height adjusting washer.

OLD DRIVE				NEW DRIVE	PINION MAR	KING mm (ir	1)		
PINION MARKING	-4	-3	-2	-1	0	+1	+2	+3	+4
+4	+0.20	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0
	(+0.008)	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)
+3	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02
	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)
+2	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05
	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)
+1	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08
	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)
0	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10
	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)
-1	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13
	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)
-2	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15
	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)
-3	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18
	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)
-4	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18	-0.20
	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)	(-0.008)

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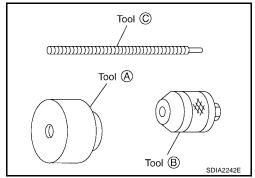
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- Make sure all parts are clean and that drive pinion bearings are well lubricated.
- 2. Assemble drive pinion bearings into tool.

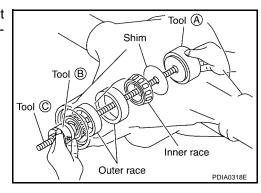
Tool number A: — (8144)

B: — (6740)

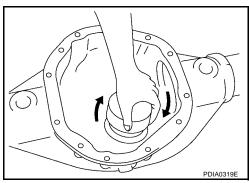
C: — (6741)



3. Install drive pinion bearing inner race and drive pinion height adjusting washer to axle housing using tool as shown in the figure.



4. Turn the assembly several times to seat drive pinion bearings.

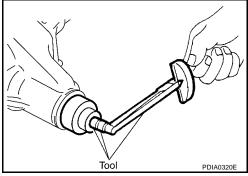


5. Measure the turning torque, using preload gauge set.

Tool number : ST3127S000 (J-25765-A)

Turning torque specification:

1.2 - 2.8 N-m (0.13 - 0.28 kg-m, 11 - 24 in-lb)



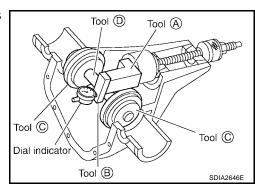
6. Tighten side bearing caps to the specified torque installing tools as shown in the figure.

Tool number A: — (6739)

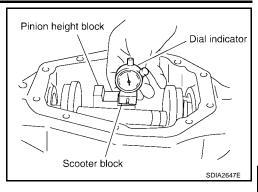
B: — (D-115-2)

C: TBD

D: — (D-115-3)



- Put scooter block on pinion height block. Make sure that dial indicator is level adjusting pressure with a hand. Dial indicator indicates "0".
- 8. Slide dial indicator along arbor. Record the maximum.
- Adjust drive pinion height adjusting washer so that the maximum will be "0".



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ASSEMBLY

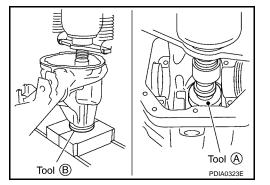
Drive Pinion Assembly

1. Press a drive pinion rear bearing outer race into axle housing, using drift.

Tool number A: ST01500001 (—)
B: ST30022000 (—)

CAUTION:

Do not reuse drive pinion rear bearing.



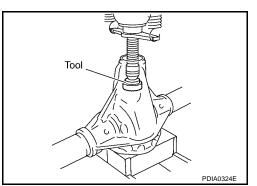
Press a drive pinion front bearing outer race into axle housing, using drift.

Tool number : ST33022000 (—)

CAUTION:

Do not reuse drive pinion front bearing.

3. Select drive pinion height adjusting washer. Refer to RFD-25, <a href=""PDrive Pinion Height Adjusting Washer".



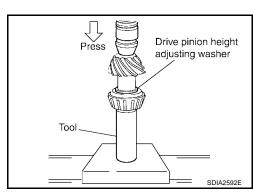
4. Press a drive pinion rear bearing inner race and drive pinion height adjusting washer to drive pinion, using drift.

Tool number : — (C - 4040)

CAUTION:

Do not reuse drive pinion rear bearing.

- 5. Apply gear oil to drive pinon rear bearing and drive pinon front bearing.
- 6. Install drive pinion front bearing inner race in axle housing.
- 7. Install front bearing thrust washer to axle housing.



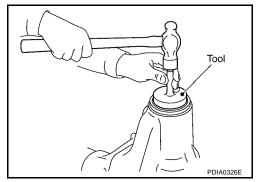
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8. Apply multi-purpose grease to front oil seal lip. Install front oil seal into axle housing using drift.

Tool number : ST15310000 (—)

CAUTION:

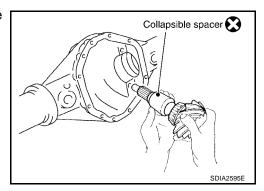
- Do not reuse oil seal.
- When installing, do not incline oil seal.



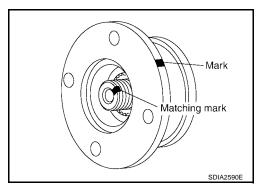
9. Install collapsible spacer to drive pinion. And then install drive pinion assembly in axle housing.

CAUTION:

- Do not reuse collapsible spacer.
- Be careful not to damage front oil seal.



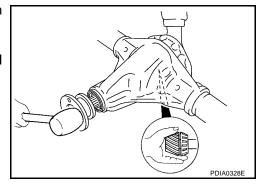
10. Align the matching mark of drive pinion with the mark of companion flange.



11. Install companion flange onto drive pinion. Tap companion flange with a soft hammer until fully seated.

CAUTION:

Be careful not to damage companion flange and front oil seal.

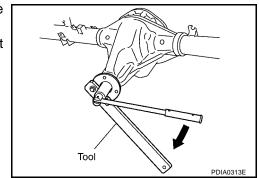


- 12. Install drive pinion nut and drive pinion nut washer. Tighten drive pinion nut until total preload is within specification.
 - The threaded portion of drive pinion and drive pinion nut should be free from oil or grease.

Tool number : KV40104000 (—)

CAUTION:

Do not reuse drive pinion nut and drive pinion nut washer.



13. Tighten drive pinion nut by very small degrees until the specified preload is achieved. When checking the preload, turn drive pinion in both directions several times to set the bearing rollers, using preload gauge set.

Tool number : ST3127S000 (J-25765-A)

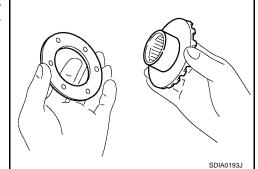
Pinion bearing preload:

1.7 - 3.8 N·m (0.18 - 0.38 kg-m, 15 - 33 in-lb)

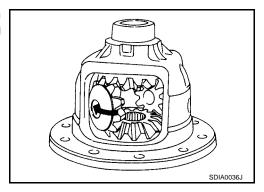
- a. This procedure will have to be repeated if:
 - Maximum preload is achieved before the minimum drive pinion nut torque is reached.
 - Minimum preload is not achieved before maximum drive pinion nut torque is reached.

Differential Assembly

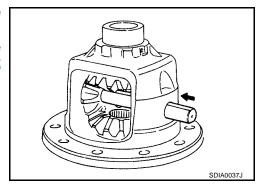
- 1. Assemble side gear thrust washers with the same thickness as the ones installed prior to disassembly or reinstall the old ones on side gears.
- Assemble side gear and side gear thrust washer into differential case.

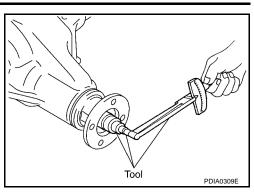


3. Align 2 pinion mate gears in diagonally opposite positions, then rotate and assemble them into differential case after assembling pinion mate thrust washer to pinion mate gear.



- 4. Align lock pin holes on differential case and shaft, and assemble pinion mate shaft.
- 5. Measure side gear end play. If necessary, select the appropriate side gear thrust washers. Refer to RFD-24, "Side Gear Thrust Washer".





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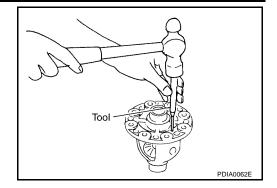
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6. Drive a lock pin into pinion mate shaft, using pin punch.

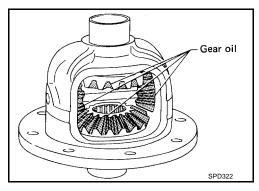
Tool number : ST23550000 (—)

CAUTION:

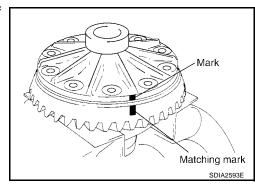
Do not reuse lock pin.



7. Apply gear oil to gear tooth surfaces and thrust surfaces and check to see they turn properly.



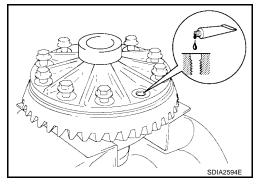
8. Align the matching mark of differential case with the mark of drive gear, then install drive gear.



- 9. Apply thread locking sealant into the thread hole of drive gear.
 - Use Genuine Medium Strength Thread Locking Sealant or equivalent. Refer to <u>GI-45</u>, "<u>Recommended Chemical</u> <u>Products and Sealants</u>".

CAUTION:

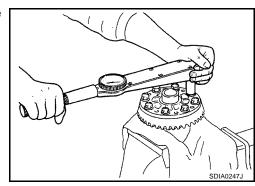
Drive gear back and threaded holes shall be cleaned and decreased sufficiently.



10. Install drive gear on the mounting bolts, and then tighten to the specified torque. Refer to RFD-15, "COMPONENTS".

CAUTION:

- Do not reuse the mounting bolts.
- Tighten bolts in a crisscross fashion.



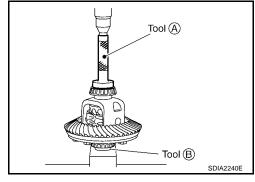
11. Press side bearing inner races to differential case using drift and adapter.

Tool number A: KV38100300 (J-25523)

B: ST33081000 (—)

CAUTION:

Do not reuse side bearing.



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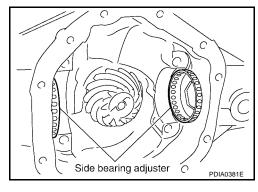
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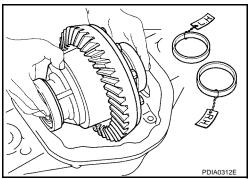
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12. Install side bearing adjusters into axle housing.



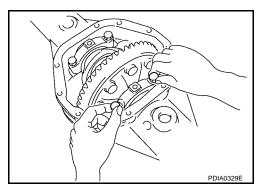
13. Apply gear oil to side bearings. Install differential case assembly with side bearing outer races into axle housing.



14. Align paint matching mark on side bearing caps with that on axle housing and install side bearing caps on axle housing.

CAUTION:

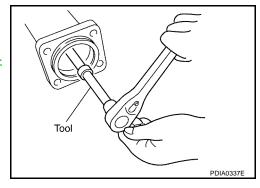
Do not tighten at this point. This allows further tightening of side bearing adjusters.



15. Tighten each side bearing adjusters using adjuster tool.

Tool number : — (ST-354-1003)

- Adjusting backlash of drive gear and drive pinion. Refer to <u>RFD-17</u>, "Backlash"
- 17. Check total preload. Refer to RFD-16, "Total Preload Torque".
- 18. Check tooth contact. Refer to RFD-16, "Tooth Contact".



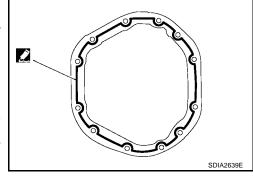
Revision: April 2004 RFD-31 2004 Titan

- 19. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, <u>"Recommended Chemical Products and Sealants"</u>.

CAUTION

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

20. Install carrier cover on axle housing and tighten carrier cover bolts with the specified torque. Refer to $\frac{\text{RFD-15}}{\text{NENTS}"}$.



SERVICE DATA AND SPECIFICATIONS (SDS) [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

	AND SPECIFICAT	110142 (202)	PFP:00030				
General Specifica	ations		UDS000AW				
Engine		VK56DE					
Vehicle grade		Standard	Tow package or off road package				
Transmission		5A	VT				
Final drive model		M2	226				
Gear ratio		2.937	3.357				
Number of pinion gears		2	2				
Number of teeth (Drive gear	r / drive pinion)	47/16	47/14				
Oil capacity (Approx.)	ℓ (US pt, Imp pt)	2.01 (4-1	/4, 3-1/2)				
Drive pinion adjustment spa	icer type	Colla	psible				
nspection and Acoustic Street Street	E GEAR CLEARAN	CE	UDS000IR Unit: mm (in)				
Iter	n	Standard					
Side goor booklash (Clearer	nce between side gear	0.305 (0.01	20) or less.				
and differential case)	nee between side gear		nout excessive resistance during differ- notion.)				
`	nee between side gear		nout excessive resistance during differ-				
and differential case) PRELOAD TORQUE	-		nout excessive resistance during differ- notion.) Unit: N·m (kg-m, in-lb)				
and differential case)	-	ential r	nout excessive resistance during differ- notion.) Unit: N·m (kg-m, in-lb)				
and differential case) PRELOAD TORQUE	n	ential r	nout excessive resistance during differ- notion.) Unit: N·m (kg-m, in-lb) ication				
and differential case) PRELOAD TORQUE	n orque to rotate plus)	ential r Specif Gear ratio 2.937 Type	Unit: N-m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45)				
and differential case) PRELOAD TORQUE Item Total preload (Drive pinion to	n orque to rotate plus)	Specif Gear ratio 2.937 Type 2.49 - 5.27 (0.26 - 0.53, 22 - 46)	Unit: N-m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45)				
and differential case) PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload)	n orque to rotate plus)	Specif Gear ratio 2.937 Type 2.49 - 5.27 (0.26 - 0.53, 22 - 46)	Unit: N-m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45) - 0.38, 15 - 33) Unit: mm (in)				
and differential case) PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH	n orque to rotate plus)	Specif Gear ratio 2.937 Type 2.49 - 5.27 (0.26 - 0.53, 22 - 46) 1.7 - 3.8 (0.18	Unit: N-m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45) - 0.38, 15 - 33) Unit: mm (in) dard				
and differential case) PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload) BACKLASH Item Drive gear to drive pinion ge	n orque to rotate plus) d	Specif Gear ratio 2.937 Type 2.49 - 5.27 (0.26 - 0.53, 22 - 46) 1.7 - 3.8 (0.18	Unit: N-m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45) - 0.38, 15 - 33) Unit: mm (in) dard				
and differential case) PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH	n orque to rotate plus) d m ear BE RUNOUT	Specif Gear ratio 2.937 Type 2.49 - 5.27 (0.26 - 0.53, 22 - 46) 1.7 - 3.8 (0.18 Stan 0.08 - 0.13 (0.18)	Unit: N·m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45) - 0.38, 15 - 33) Unit: mm (in) dard				
and differential case) PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH Item Drive gear to drive pinion gear to	n orque to rotate plus) d m ear BE RUNOUT	Specif Gear ratio 2.937 Type 2.49 - 5.27 (0.26 - 0.53, 22 - 46) 1.7 - 3.8 (0.18 Stan 0.08 - 0.13 (0.18)	Unit: N-m (kg-m, in-lb) ication Gear ratio 3.357 type 2.38 - 5.16 (0.25 - 0.52, 21 - 45) - 0.38, 15 - 33) Unit: mm (in) dard 0031 - 0.0051) Unit: mm (in)				

SERVICE DATA AND SPECIFICATIONS (SDS) [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

SELECTIVE PARTS Side Gear Thrust Washer

Unit: mm (in)

Thickness	Package part number*
0.76 (0.030) 0.79 (0.031) 0.81 (0.032) 0.84 (0.033) 0.86 (0.034)	38424 8S101
0.89 (0.035) 0.91 (0.036) 0.94 (0.037) 0.97 (0.038) 0.99 (0.039)	38424 8S102

^{*}Always check with the parts department for the latest parts information.

Drive Pinion Height Adjusting Washer

Unit: mm (in)

Thickness	Package part number*
0.076 (0.030) 0.079 (0.031) 0.081 (0.032) 0.084 (0.033) 0.086 (0.034)	38151 8S101
0.089 (0.035) 0.091 (0.036) 0.094 (0.037) 0.097 (0.038) 0.099 (0.039)	38151 8S102
0.102 (0.040) 0.104 (0.041) 0.107 (0.042) 0.109 (0.043) 0.112 (0.044)	38151 8S103
0.114 (0.045) 0.117 (0.046) 0.119 (0.047) 0.122 (0.048) 0.124 (0.049)	38151 8S104
0.127 (0.050) 0.130 (0.051) 0.132 (0.052) 0.135 (0.053) 0.137 (0.054)	38151 8S105

^{*}Always check with the Parts Department for the latest parts information.

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

IDSOOOIE

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Man-

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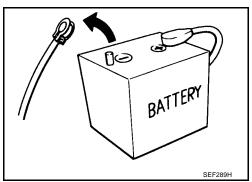
Α

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

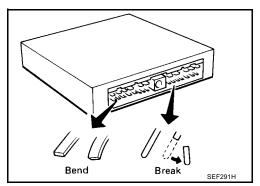
Precautions

 Before connecting or disconnecting differential lock control unit harness connector, turn ignition switch "OFF" and disconnect the battery cable from the negative terminal. Because battery voltage is applied to differential lock control unit even if ignition switch is turned "OFF".

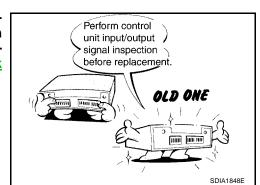


 When connecting or disconnecting pin connectors into or from differential lock control unit, take care not to damage pin terminals (bend or break).

When connecting pin connectors make sure that there are not any bends or breaks on differential lock control unit pin terminal.



 Before replacing differential lock control unit, perform differential lock control unit input/output signal inspection and make sure whether differential lock control unit functions properly or not. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values"



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Service Notice or Precaution

LIDSOONS

- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts when applied.
- Overhaul should be done in a clean work area, it is preferable to work in dustproof area.
- Before disassembly, using steam or white gasoline, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time when the unit is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, observe it.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mounting surface; then remove any moisture, oil, and foreign materials from the application and mounting surfaces.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or shop rags to prevent entering of lint.
- During assembly, observe the specified tightening torque, and apply new differential gear oil, petroleum jelly, or multi-purpose grease as specified for each vehicle, if necessary.

Wiring Diagrams and Trouble Diagnosis

UDS00018

When reading wiring diagrams, refer to the following:

- GI-15, "How to Read Wiring Diagrams".
- PG-4, "POWER SUPPLY ROUTING CIRCUIT".

When performing trouble diagnosis, refer to the following:

- GI-9, "How to Follow Trouble Diagnoses".
- GI-27, "How to Perform Efficient Diagnosis for an Electrical Incident".

PREPARATION PFP:00002 Α Special Service Tools UDS000IJ The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number В Description (Kent-Moore No.) Tool name KV40104000 Removing and installing drive pinion nut (-)Flange wrench a: 85 mm (3.35 in) dia. b: 65 mm (2.56 in) dia. RFD Е ST33290001 Removing front oil seal (J-34286) Puller ZZA0601D ST15310000 Installing front oil seal Drift Н a: 96mm (3.77 in) dia. b: 84 mm (3.30 in) dia. ST3127S000 Inspecting drive pinion bearing preload and total preload (J-25765-A) Preload gauge set 1. GG91030000 (J-25765) Torque wrench 2. HT62940000 (1/2") Socket adapter NT124 3. HT62900000 (3/8") Socket adapter Removing and installing side bearing ad-(ST-354-1003) juster Adjuster tool SDIA2600E KV10111100 Removing carrier cover (J-37228) Seal cutter S-NT046

	[WITH ELECTROP	NIC LOCKING DIFFERENTIAL]
Tool number (Kent-Moore No.) Tool name		Description
ST30021000 (J-22912-01) Puller	ZZA0700D	Removing drive pinion rear bearing inner race
ST33081000 (—) Adapter a: 43 mm (1.69 in) dia. b: 33.5 mm (1.32 in) dia.	ZZA1000D	Removing and installing side bearing in- ner race
— (8144) Pinion block	SDIA2599E	Adjusting pinion gear height
(6740) Cone	SDIA2601E	Adjusting pinion gear height
(6741) Screw	SDIA2602E	Adjusting pinion gear height
(6739) Pinion height lock	SDIA2603E	Adjusting pinion gear height
— (D-115-2) Scooter block	SDIA2604E	Adjusting pinion gear height

Fool number Kent-Moore No.) Fool name		Description
BD rbor disc	SDIA2605E	Adjusting pinion gear height
 -115-3) bor		Adjusting pinion gear height
01500001 —) ft 89mm (3.50 in) dia. 79 mm (3.11 in) dia.	SDIA2606E	Installing drive pinion rear bearing outer race
30022000 —) ift 46 mm (1.81 in) dia. 110 mm (4.33 in) dia.	NT660	Installing drive pinion rear bearing outer race
33022000 —) ift 49 mm (1.92 in) dia. 67 mm (2.63 in) dia.	NT660	Installing drive pinion front bearing outer race
 -4040) staller	SDIA2607E	Installing drive pinion rear bearing inner race
/38100300 -25523) ift 54 mm (2.13 in) dia. 46 mm (1.81 in) dia. 32mm (1.26 in) dia.	ZZA1046D	Installing side bearing inner race

Tool name Puller Removing companion flange and side bearing inner race Puller Removing side bearing inner race Removing side bearing inner race Loosening bolts and nuts

PBIC0190E

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING [WITH ELECTRONIC LOCKING DIFFERENTIAL]

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING **NVH Troubleshooting Chart**

PFP:00003

UDS000IT

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

											_
Reference page	— RFD-85, "Backlash"	RFD-86, "Companion Flange Runout"	RFD-42, "Checking Differential Gear Oil"	PR-3, "NVH Troubleshooting Chart"	RAX-4, "NVH Troubleshooting Chart", RSU-4, "NVH Troubleshooting Chart"	"#1047 paritochaphachina" C TAX	WI-5, NVT Houbleshooting Chair	RAX-4, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"	B C RFD E G H
		xcessive runout		T:	NSION						J
Gear contact improper	Tooth surfaces worn Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRES	ROAD WHEEL	AXLE SHAFT	BRAKES	STEERING	K L M

^{×:} Applicable

DIFFERENTIAL GEAR OIL [WITH ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL GEAR OIL

PFP:KLD30

Changing Differential Gear Oil DRAINING

UDS000IW

- Stop engine.
- 2. Remove drain plug and drain gear oil.
- Apply sealant to drain plug. Install drain plug on final drive assembly and tighten with the specified torque.
 Refer to <u>RFD-83</u>, "<u>COMPONENTS</u>".
 - Use Genuine Silicone RTV or equivalent. Refer to GI-45, "Recommended Chemical Products and Sealants".

FILLING

 Remove filler plug. Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole.

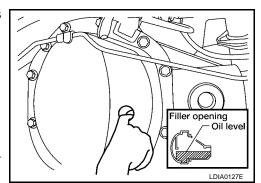
Oil grade and Viscosity:

Refer to MA-10, "Fluids and Lubricants".

Oil capacity:

Approx. 2.01 ℓ (4-1/4 US pt, 3-1/2 Imp pt)

- After refilling oil, check oil level. Apply sealant to filler plug. Install filler plug on final drive assembly and tighten to the specified torque. Refer to RFD-83, "COMPONENTS"
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, <u>"Recommended Chemical Products and Sealants"</u>.



Checking Differential Gear Oil OIL LEAKAGE AND OIL LEVEL

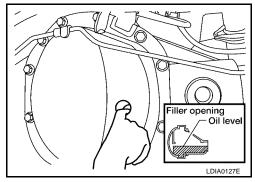
UDS000IX

- Make sure that gear oil is not leaking from final drive assembly or around it.
- Check oil level from filler plug mounting hole as shown in the figure.

CAUTION:

Do not start engine while checking oil level.

- Apply sealant to filler plug. Install filler plug on final drive assembly and tighten to the specified torque. Refer to RFD-83, "COM-PONENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, "Recommended Chemical Products and Sealants".



DIFFERENTIAL LOCK SYSTEM [WITH ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL LOCK SYSTEM

Cross-sectional View

PFP:28496

UDS000ID

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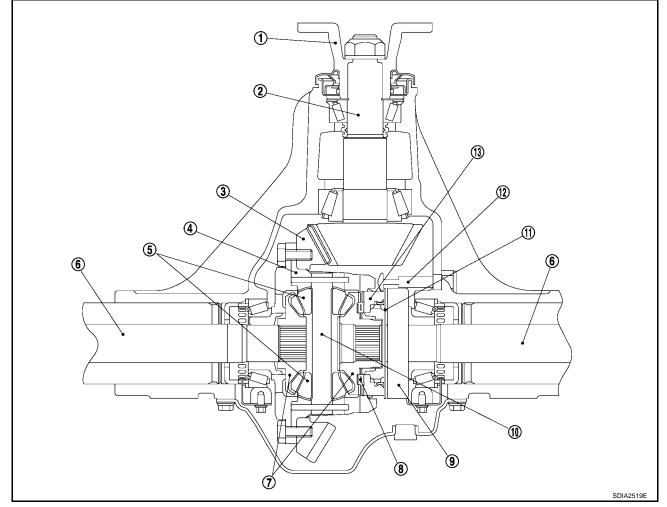
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- 1. Companion flange
- 4. Differential case
- 7. Side gear
- 10. Pinion mate shaft
- 13. Cam ring

- 2. Drive pinion
- 5. Pinion mate gear
- 8. Spring
- 11. Pressure plate

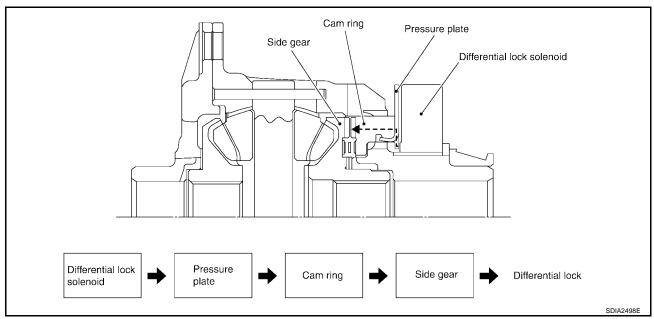
- 3. Drive gear
- 6. Axle shaft
- 9. Differential lock solenoid
- 12. Differential lock position switch

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DIFFERENTIAL LOCK SYSTEM [WITH ELECTRONIC LOCKING DIFFERENTIAL]

Differential Lock Operation

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- 1. Differential lock solenoid operates pressure plate.
- 2. Pressure plate presses cam ring.
- Engage cam ring and side gear, and then differential is locked.

System Description DIFFERENTIAL LOCK SOLENOID

UDS000IH

It is operated by signal from differential lock control unit, and it operates pressure plate so as to switch lock/unlock.

DIFFERENTIAL LOCK POSITION SWITCH

It detects that differential is in lock or unlock by pressure plate position, and sends it to differential lock control unit.

DIFFERENTIAL LOCK CONTROL UNIT

- Differential lock control unit controls differential lock solenoid by input signals of each sensor and each switch.
- As a fail-safe function, differential lock disengages, if malfunction is detected in differential lock system.
- Self-diagnosis can be done with CONSULT-II.

DIFFERENTIAL LOCK MODE SWITCH

Able to select differential lock and unlock.

DIFF LOCK INDICATOR LAMP

The following is the indications of indicator lamp.

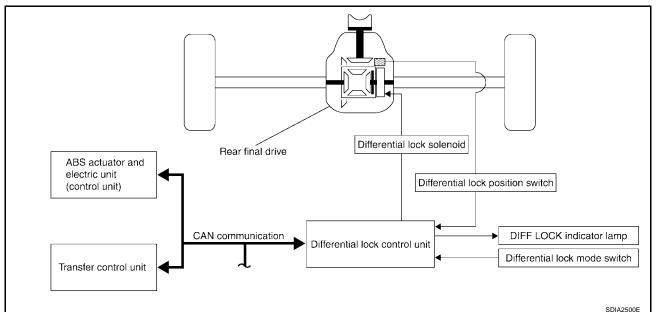
Condition	DIFF LOCK indicator lamp
Differential lock/unlock	ON/OFF
Differential lock standby condition	Flashing: 1 time/2 seconds
Differential lock system malfunction	OFF (Even if differential lock mode switch is turned ON)
Lamp check	Turns ON when ignition switch is turned ON. Turns OFF after engine start.

NOTE:

Differential lock standby condition is the condition that differential lock mode switch is ON and differential is unlocked.

DIFFERENTIAL LOCK SYSTEM [WITH ELECTRONIC LOCKING DIFFERENTIAL]

System Diagram UDS000H2



COMPONENTS FUNCTION DESCRIPTION

Component parts	Function			
	Controls differential lock solenoid and switches differential lock/unlock.			
Differential lock control unit	As a fail-safe function, differential lock disengages, if malfunction is detected in differential lock system.			
Differential lock solenoid	Controls pressure plate by current from differential lock control unit.			
Differential lock position switch	Detects that differential is lock or unlock condition.			
Differential lock mode switch	Able to select differential lock or unlock.			
DIFF LOCK indicator lamp	Illuminates that differential is in lock or lock standby condition.			
ABS actuator and electric unit (control unit)	Transmits the following signals via CAN communication to differential lock control unit. • Vehicle speed signal • VDC operation signal			
Transfer control unit	Transmits the following signal via CAN communication to differential lock control unit. • 4WD shift switch signal			

CAN Communication SYSTEM DESCRIPTION

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CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

For details, refer to LAN-8, "CAN Communication Unit" .

TROUBLE DIAGNOSIS

PFP:00004

Fail-safe Function

LIDSOOOII

If any malfunction occurs in differential lock system, and control unit detects the malfunction, DIFF LOCK indicator lamp on combination meter does not turn ON to indicate system malfunction. Differential lock control unit turns differential lock solenoid OFF.

How to Perform Trouble Diagnosis BASIC CONCEPT

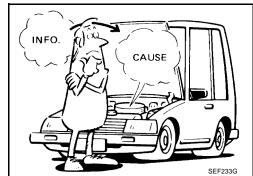
UDS000H4

- To perform trouble diagnosis, it is the most important to have understanding about vehicle systems (control and mechanism) thoroughly.
- It is also important to clarify customer complaints before inspection

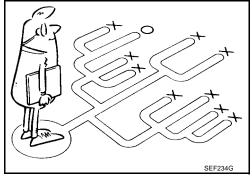
First of all, reproduce symptoms, and understand them fully. Ask customer about his/her complaints carefully. In some cases, it will be necessary to check symptoms by driving vehicle with customer.



Customers are not professional. It is dangerous to make an easy guess like "maybe the customer means that...," or "maybe the customer mentions this symptom".



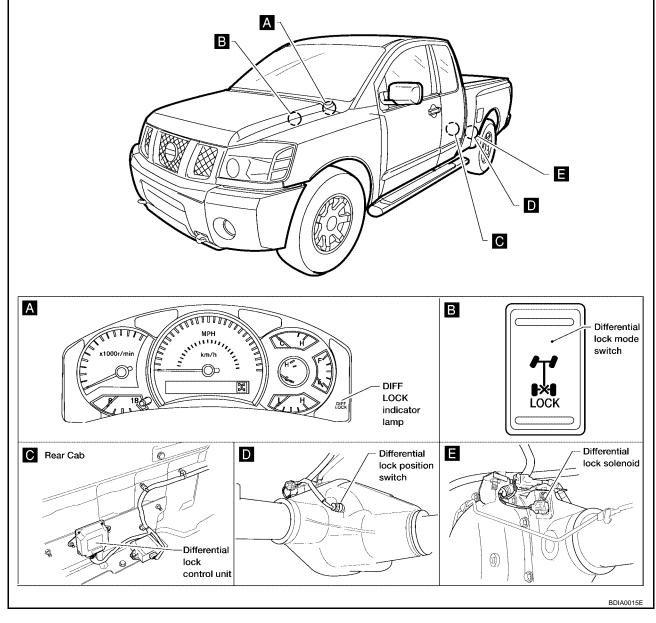
- It is essential to check symptoms right from the beginning in order to repair malfunctions completely.
 - For intermittent malfunctions, reproduce symptoms based on interview with customer and past examples. Do not perform inspection on ad hoc basis. Most intermittent malfunctions are caused by poor contacts. In this case, it will be effective to shake suspected harness or connector by hand. When repairing without any symptom diagnosis, you cannot judge if malfunctions have actually been eliminated.
- After completing diagnosis, always erase diagnostic memory.
 Refer to <u>RFD-54</u>, "<u>How to Erase Self-diagnostic Results</u>".
- For intermittent malfunctions, move harness or harness connector by hand. Then check for poor contact or reproduced open circuit.



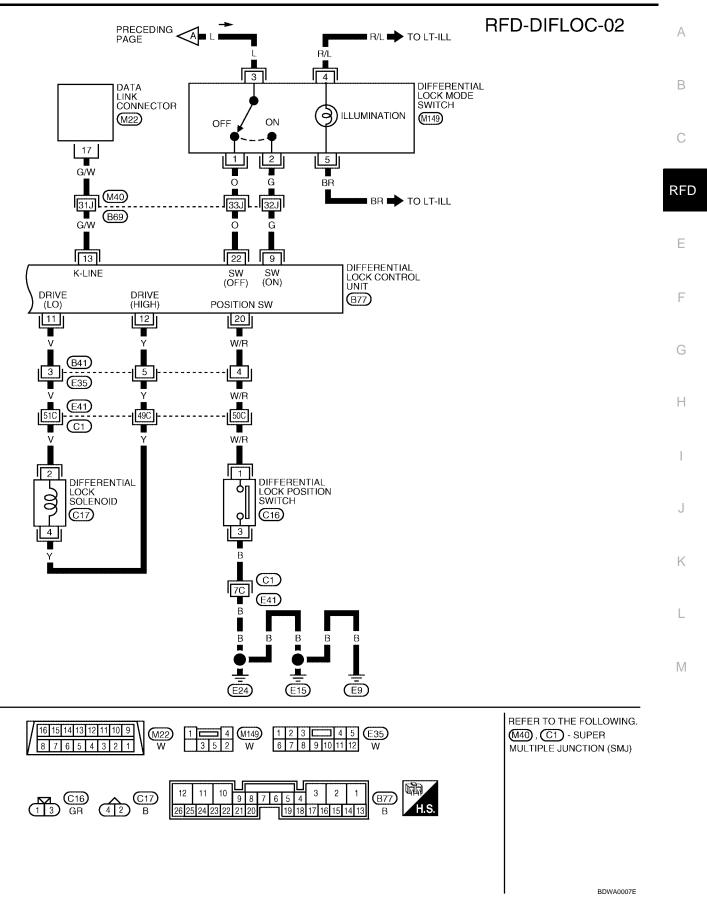
Location of Electrical Parts

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Wiring Diagram — DIFLOC — IGNITION SWITCH RFD-DIFLOC-01 BATTERY ON OR START **FUSE BLOCK** : DATA LINE (J/B) 10A 10A (M4) REFER TO "PG-POWER". 19 15 14 (E39) 4Q 9P 5P Y/R R/B O/L TO NEXT PAGE R/B 24 COMBINATION M4075J B69 (M24) DIFF LOCK R/B 14 (M40) 43J (B69) R/B R/B Y/R 15 2 21 1 DIFFERENTIAL IGN IND **IGN** LOCK CONTROL UNIT (B77) **GND GND** CAN-L CAN-H 10 3 4 5 TO LAN-CAN В W (B69) 51J (M31) (E152) W (B41) W 15 1 2 ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT) TRANSFER CAN-L CAN-H CAN-H CONTROL UNIT (E125) (E142) (E24) (E15) REFER TO THE FOLLOWING. ■4P 5P 6P 7P (M4) (M39) (M31), (M40) - SUPER W MULTIPLE JUNCTION (SMJ) (E125) - ELECTRICAL UNITS 8 9 10 11 12 13 14 15 16 17 18 19 20 M24 6 7 8 9 10 11 12 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 2 6 5 4 3 12 3 11 10 4 BDWA0006E



Trouble Diagnosis Chart for Symptoms

If DIFF LOCK indicator lamp does not turn ON after engine start, perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE".

Symptom	Condition	Check item	Reference page	
		CAN communication line		
DIFF LOCK indicator lamp does not turn ON. (DIFF LOCK indicator lamp check)	Ignition switch: ON	Power supply and ground for differential lock control unit	<u>RFD-72</u>	
		Combination meter		
	Engine runningDifferential lock mode switch: ON	Combination meter		
DIFF LOCK indicator lamp does not change.		Differential lock mode switch	RFD-75	
		CAN communication line		
		Combination meter		
DIEE LOCK indicator laws comptimes fleshed	Engine running	Differential lock mode switch	DED 70	
DIFF LOCK indicator lamp sometimes flashes.	 Differential lock mode switch: ON 	Differential lock position switch	<u>RFD-76</u>	
		Differential inner parts		

Differential Lock Control Unit Input/Output Signal Reference Values DIFFERENTIAL LOCK CONTROL UNIT INSPECTION TABLE

UDS000H9

Specifications with CONSULT-II

Monitor item [Unit]	Content	Col	Display value	
BATTERY VOLT [V]	Power supply voltage for differential lock control unit	Ignition switch: ON		Battery voltage
			2WD	2H
4WD MODE [2H/4H/ 4Lo]	Condition of 4WD shift switch	4WD shift switch (Engine running)	4H	4H
•,	oo	(=g3	4LO	4Lo
		Vehicle stopped	1	0 km/h (0 mph)
VHCL S/SEN-R [km/h] or [mph]	Wheel speed (Rear wheel right)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indication on speedometer (Inside of ±10%)
		Vehicle stopped		0 km/h (0 mph)
VHCL S/SEN-L [km/h] or [mph]	Wheel speed (Rear wheel left)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indication on speedometer (Inside of ±10%)
		Vehicle stopped		0 km/h (0 mph)
VHCL S/SEN-RL [km/h] or [mph]	Wheel speed (Average value of rear wheel right and left)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indication on speedometer (Inside of ±10%)
D-LOCK SW SIG [ON/	Condition of differential	Differential lock mode swit	ch: ON	ON
OFF]	lock mode switch	Differential lock mode swit	ch: OFF	OFF
D I COM OIG TONIGET	Control status of differen-	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
D-LOCK SIG [ON/OFF]	tial lock	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF

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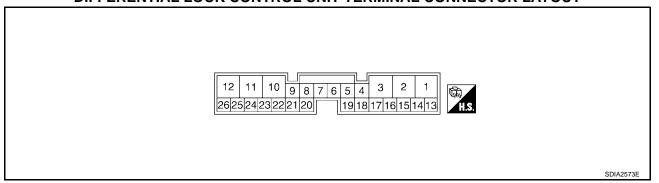
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Monitor item [Unit]	Content	Co	ndition	Display value
DELAY ON ION/OFFI	Operating condition of dif- ferential lock solenoid	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
RELAY ON [ON/OFF]	relay (integrated in differential lock control unit)	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF
DELAY MTD (ON/OEE)	Control status of differential lock solenoid relay	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
RELAY MTR [ON/OFF]	(integrated in differential lock control unit)	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF
COL MED ION/OFFI	Control status of differential lock solenoid • E	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
SOL MTR [ON/OFF]		VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF
IND MTD (ON/OFF)	Control status of DIFF	DIFF LOCK indicator lamp	o: ON	ON
IND MTR [ON/OFF]	LOCK indicator lamp	DIFF LOCK indicator lamp	: OFF	OFF
D-LOCK POS SW [ON/	Condition of differential	Vehicle stoppedEngine running	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON
OFF]	lock position switch	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF

Specifications Between Differential Lock Control Unit Terminals DIFFERENTIAL LOCK CONTROL UNIT TERMINAL CONNECTOR LAYOUT



Data are reference value and are measured between each terminal and ground.

Data are reference value and are measured between each terminal and ground.					
Terminal	Wire color	Item	Condition		Data (Approx.)
1	R/B	Power supply	Ignition switch: ON		Battery voltage
'	N/D	Fower suppry	Ignition switch: OFF		0V
2	R/B	Power cupply	Ignition switch: ON		Battery voltage
2	2 R/B Power supply		Ignition switch: OFF	0V	
3	В	Ground	Always		0V
4	R	CAN L	-		-
5	W	CAN H	-		-
9	G	Differential lock mode switch	Ignition quitable ON	Differential lock mode switch: ON	Battery voltage
9	G	(ON)	Ignition switch: ON	Differential lock mode switch: OFF	0V
10	В	Ground	Always		0V

Terminal	Wire color	Item		Condition		
11	V	Differential lock solenoid (-)	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage	
12	Υ	Differential lock solenoid (+)	Vehicle stoppedEngine runningVDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage	
13	G/W	K-LINE (CONSULT-II signal)		_		
15	Y/R	Power supply (Memory back-up)	Ignition switch: ON Ignition switch: OFF	Battery voltage Battery voltage		
20	W/R	Differential lock position	Vehicle stoppedEngine running	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	0V	
20	VV/1X	switch	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	Battery voltage	
21	L	DIFF LOCK indicator lamp	Ignition switch: ON	DIFF LOCK indicator lamp: ON DIFF LOCK indicator lamp: OFF	0V Battery voltage	
22	0	Differential lock mode switch (OFF)	Ignition switch: ON	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage	

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

CONSULT-II Function FUNCTION

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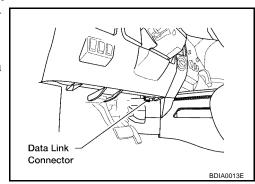
Diagnostic test mode	Function	Reference page
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.	RFD-53
Data monitor	Input/Output data in the differential lock control unit can be read.	RFD-55
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.	_

CONSULT-II SETTING PROCEDURE

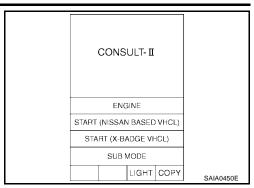
CAUTION:

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carry out CAN communication.

- For details, refer to the separate "CONSULT-II Operations Manual".
- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II and CONSULT-II CONVERTER to data link connector on vehicle.
- 3. Turn ignition switch "ON".



Touch "START (NISSAN BASED VHCL)".



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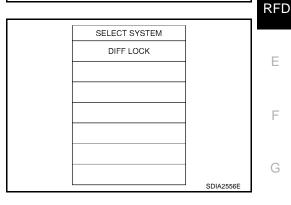
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- Touch "DIFF LOCK". If "DIFF LOCK" is not indicated, go to GI-38, "CONSULT-II Data Link Connector (DLC) Circuit" .
- 6. Perform each diagnostic test mode according to each service procedure.



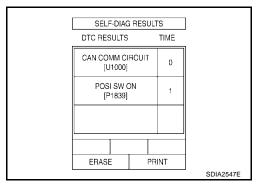
SELF-DIAG RESULTS MODE

Operation Procedure

- Perform "CONSULT-II SETTING PROCEDURE". Refer to RFD-52, "CONSULT-II SETTING PROCE-DURE".
- 2. With engine at idle, touch "SELF-DIAG RESULTS". Display shows malfunction experienced since the last erasing operation.

NOTE:

- The details for "TIME" are as follow:
- "0": Error currently detected with differential lock control unit.
- Except for "0": Error detected in the past and memorized with differential lock control unit. Detects frequency of driving after DTC occurs (frequency of turning ignition switch "ON/OFF").



Display Item List

Items (CONSULT-II screen terms)	Diagnostic item is detected when	Check item
INITIAL START [P1833]	Due to removal of battery which cuts off power supply to differential control unit, self-diagnosis memory function is suspended.	RFD-56, "Power Supply Circuit For Differential Lock Control Unit"
CONTROL UNIT 1 [P1834]	Malfunction is detected in the memory (RAM) system of differential lock control unit.	RFD-58, "Differential Lock Control Unit"
CONTROL UNIT 2 [P1835]	Malfunction is detected in the memory (ROM) system of differential lock control unit.	RFD-58, "Differential Lock Control Unit"
CONTROL UNIT 3 [P1836]	 Malfunction is detected in the memory (EEPROM) system of dif- ferential lock control unit. 	RFD-58, "Differential Lock Control Unit"
CONTROL UNIT 4 [P1837]	AD converter system of differential lock control unit is malfunctioning.	RFD-58, "Differential Lock Control Unit"
ON SW [P1838]	More than two switch inputs are simultaneously detected due to short circuit of differential lock mode switch.	RFD-58, "Differential Lock Mode Switch"

RFD-53 2004 Titan Revision: April 2004

Items (CONSULT-II screen terms)	Diagnostic item is detected when	Check item
POSI SW ON [P1839]	When differential lock position switch is ON, rotation difference occurs in wheel speed (rear wheel right and left).	RFD-62, "Differential Lock Position Switch"
RELAY [P1844]	Differential lock control unit detects as irregular by comparing target value with monitor value.	RFD-65, "Differential Lock Sole- noid Relay", RFD-66, "Differen- tial Lock Solenoid"
SOL CIRCUIT [P1847]	Malfunction is detected in differential lock control unit internal circuit.	RFD-66, "Differential Lock Solenoid"
SOL DISCONNECT [P1848]	Differential lock solenoid internal circuit or harness is open.Differential lock solenoid relay does not switch to ON position.	RFD-66, "Differential Lock Solenoid"
SOL SHORT [P1849]	Differential lock solenoid internal circuit or harness is shorted.	RFD-66, "Differential Lock Solenoid"
SOL CURRENT [P1850]	Differential lock solenoid relay does not switch to OFF position.	RFD-66, "Differential Lock Solenoid"
ABS SYSTEM [C1203]	Malfunction related to wheel sensor has been detected by ABS actuator and electric unit (control unit).	RFD-70, "ABS System"
CAN COMM CIRCUIT [U1000]	Malfunction has been detected from CAN communication line.	RFD-71, "CAN Communication Line"
NO DTC IS DETECTED. FURTHER TESTING MAY BE REQUIRED.	No NG item has been detected.	_

CAUTION:

If "CAN COMM CIRCUIT [U1000]" is displayed with other DTCs, first perform the trouble diagnosis for CAN communication line.

How to Erase Self-diagnostic Results

- 1. Perform applicably inspection of malfunctioning item and then repair or replace.
- 2. Start engine and select "SELF-DIAG RESULTS" mode for "DIFF LOCK" with CONSULT-II.
- 3. Touch "ERASE" on CONSULT-II screen to erase DTC memory.

CAUTION:

If memory cannot be erased, perform applicably diagnosis.

DATA MONITOR MODE

Operation Procedure

- Perform "CONSULT-II SETTING PROCEDURE". Refer to RFD-52, "CONSULT-II SETTING PROCE-DURE".
- Touch "DATA MONITOR". 2.
- Select from "SELECT MONITOR ITEM", screen of data monitor mode is displayed.

When malfunction is detected, CONSULT-II performs REAL-TIME DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

Display Item List

PLS WIDTH-LOW [msec]

RFD x: Standard -: Not applicable SELECT MONITOR ITEM Monitor item (Unit) Remarks **ECU INPUT** MAIN **SELECTION** Е **SIGNALS** FROM MENU **SIGNALS** Power supply voltage for differential lock BATTERY VOLT [V] × × × control unit. 4WD shift switch signal status via CAN 4WD MODE [2H/4H/4Lo] communication line is displayed. Wheel speed calculated by rear wheel VHCL S/SEN-R [km/h] or [mph] × × sensor right signal is displayed. Wheel speed calculated by rear wheel VHCL S/SEN-L [km/h] or [mph] × × sensor left signal is displayed. Н Average value between wheel speed calculated by rear wheel sensor right signal VHCL S/SEN-RL [km/h] or [mph] × X × and rear wheel sensor left signal is displayed. Condition of differential lock mode switch D-LOCK SW SIG [ON/OFF] × × × is displayed. Control status of differential lock is dis-D-LOCK SIG [ON/OFF] × × × played. Operating condition of differential lock solenoid relay is displayed (integrated in RELAY ON [ON/OFF] × differential lock control unit). Control status of differential lock solenoid relay is displayed (integrated in differential RELAY MTR [ON/OFF] X X × lock control unit). Control status of differential lock solenoid SOL MTR [ON/OFF] × X × is displayed. Control status of DIFF LOCK indicator IND MTR [ON/OFF] × × × lamp is displayed. Condition of differential lock position switch D-LOCK POS SW [ON/OFF] × × × is displayed. The value measured by the voltage probe Voltage [V] is displayed. Frequency [Hz] DUTY-HI (high) [%] × The value measured by the pulse probe is DUTY-LOW (low) [%] × displayed. PLS WIDTH-HI [msec] ×

RFD-55 Revision: April 2004 2004 Titan

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TROUBLE DIAGNOSIS FOR SYSTEM

PFP:00000

Power Supply Circuit For Differential Lock Control Unit CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

UDS000HC

Data are reference value.

Monitor item [Unit]	Content	Condition	Display value
BATTERY VOLT [V]	Power supply voltage for differential lock control unit	Ignition switch: ON	Battery voltage

DIFFERENTIAL LOCK CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	Item	Condition	Data (Approx.)
1	1 56	Б	Ignition switch: ON	Battery voltage
· ·	R/B	Power supply	Ignition switch: OFF	0V
-	2 R/B	Power supply	Ignition switch: ON	Battery voltage
2			Ignition switch: OFF	0V
3	В	Ground	Always	0V
10	В	Ground	Always	0V
15	45	Power supply	Ignition switch: ON	Battery voltage
15 Y/R	(Memory back-up)	Ignition switch: OFF	Battery voltage	

CAUTION:

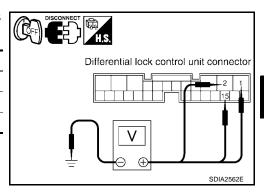
When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

DIAGNOSTIC PROCEDURE

1. CHECK POWER SUPPLY

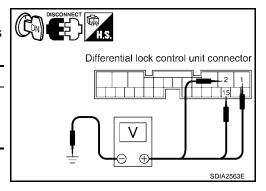
- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- 3. Check voltage between differential lock control unit harness connector terminals and ground.

Connector Terminal (Wire color)		Voltage (Approx.)	
	1 (R/B) - Ground	0V	
B77	2 (R/B) - Ground	0V	
	15 (Y/R) - Ground	Battery voltage	



- 4. Turn ignition switch "ON". (Do not start engine.)
- 5. Check voltage between differential lock control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
B77	1 (R/B) - Ground	
	2 (R/B) - Ground	Battery voltage
	15 (Y/R) - Ground	



OK or NG

OK >> GO TO 2.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 15 or 19, located in fuse block (J/B)]
 - Harness for short or open between battery and differential lock control unit harness connector terminal 15
 - Harness for short or open between ignition switch and differential lock control unit harness connector terminals 1 and 2
 - Battery and ignition switch. Refer to PG-4, "POWER SUPPLY ROUTING CIRCUIT" .

2. CHECK GROUND CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- 3. Check continuity between differential lock control unit harness connector B77 terminals 3 (B), 10 (B) and ground.

Continuity should exist.

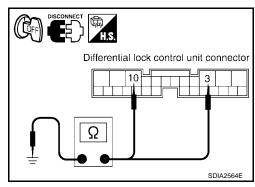
Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 3.

NG

>> Repair open circuit or short to ground or short to power in harness or connectors.



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3. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values" .

OK or NG

OK >> GO TO 4.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

4. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

Differential Lock Control Unit DIAGNOSTIC PROCEDURE

UDS000HD

1. PERFORM SELF-DIAGNOSIS

(P) With CONSULT-II

- 1. Turn ignition switch "ON". (Do not start engine.)
- Select "SELF-DIAG RESULTS" mode for "DIFF LOCK" with CONSULT-II.
- Touch "ERASE".
- 4. Turn ignition switch "OFF" and wait at least 10 seconds.
- 5. Perform the self-diagnosis again.

Is the "CONTROL UNIT 1 [P1834]", "CONTROL UNIT 2 [P1835]", "CONTROL UNIT 3 [P1836]" or "CONTROL UNIT 4 [P1837]" displayed?

YES >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

NO >> INSPECTION END

Differential Lock Mode Switch CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

UDS000HG

Data are reference value.

Monitor item	Content	Condition	Display value
D-LOCK SW SIG [ON/ OFF]	Condition of differential lock mode switch	Differential lock mode switch: ON	ON
		Differential lock mode switch: OFF	OFF

DIFFERENTIAL LOCK CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	Item	Condition		Data (Approx.)
<u> </u>	G	Differential lock mode switch	Ignition switch: ON	Differential lock mode switch: ON	Battery voltage
9 G	(ON)	ignition switch. ON	Differential lock mode switch: OFF	0V	
22	0	Differential lock mode switch	Ignition switch: ON	Differential lock mode switch: ON	0V
22 0	(OFF)	ignition switch. ON	Differential lock mode switch: OFF	Battery voltage	

CAUTION

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

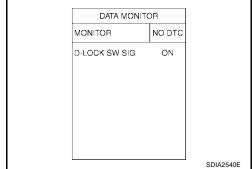
DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL LOCK MODE SWITCH SIGNAL

(II) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- 3. Read out ON/OFF switching action of "D-LOCK SW SIG".

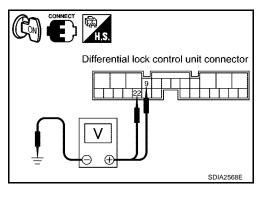
Monitor item	Condition		Display value
D-LOCK SW SIG	Vehicle stopped	Differential lock mode switch: ON	ON
	Engine running	Differential lock mode switch: OFF	OFF



⋈ Without CONSULT-II

- 1. Turn ignition switch "ON".
- 2. Check voltage between differential lock control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Condition		Voltage (Approx.)
B77 _	9 (G) - Ground	Ignition switch: ON	Differential lock mode switch: ON	Battery voltage
			Differential lock mode switch: OFF	0V
	22 (O) - Ground		Differential lock mode switch: ON	0V
			Differential lock mode switch: OFF	Battery voltage



OK or NG

OK >> GO TO 5. NG >> GO TO 2.

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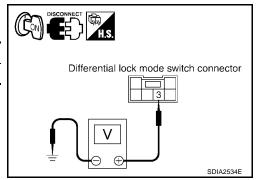
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Revision: April 2004 RFD-59 2004 Titan

2. CHECK DIFFERENTIAL LOCK MODE SWITCH SUPPLY CIRCUIT

- 1. Turn ignition switch "ON".
- 2. Disconnect differential lock mode switch harness connector.
- 3. Check voltage between differential lock mode switch harness connector terminal 3 and ground.

Connector Terminal (Wire color)		Voltage (Approx.)	
M149	3 (L) - Ground	Battery voltage	



Differential lock mode switch connector

SDIA2643E

- 4. Turn ignition switch "OFF".
- 5. Check voltage between differential lock mode switch harness connector terminal 3 and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
M149	3 (L) - Ground	0V

OK or NG

OK >> GO TO 3.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 15, located in fuse block (J/B)]
 - Harness for short or open between ignition switch and differential lock mode switch harness connector terminals 3
 - Ignition switch. Refer to <u>PG-4</u>, "<u>POWER SUPPLY ROUTING CIRCUIT</u>".

3. CHECK DIFFERENTIAL LOCK MODE SWITCH

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock mode switch harness connector.
- 3. Operate differential lock mode switch and check continuity between differential lock mode switch terminals.

Connector	Terminal	Condition	Continuity
	1 - 3	Differential lock mode switch: ON	No
M149	1 - 3	Differential lock mode switch: OFF	Yes
2 - 3	2 - 2	Differential lock mode switch: ON	Yes
	2-3	Differential lock mode switch: OFF	No

Differential lock mode switch Ω SDIA2535E

OK or NG

OK >> GO TO 4.

NG >> Replace differential lock mode switch.

4. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK **MODE SWITCH**

- Turn ignition switch "OFF". 1.
- 2. Disconnect differential lock control unit harness connector and differential lock mode switch harness connector.
- 3. Check continuity between the following terminals.
- Differential lock control unit harness connector B77 terminal 9 (G) and differential lock mode switch harness connector M149 terminal 2 (G).
- Differential lock control unit harness connector B77 terminal 22 (O) and differential lock mode switch harness connector M149 terminal 1 (O).

Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

>> GO TO 5. OK

NG >> Repair or replace damaged parts.

5. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/ Output Signal Reference Values".

OK or NG

OK >> GO TO 6.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

6. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

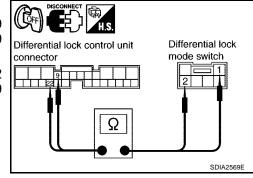
NG >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- Disconnect differential lock mode switch harness connector.
- 3. Operate differential lock mode switch and check continuity between differential lock mode switch terminals.

Connector	Terminal	Condition	Continuity
M149 –	1 - 3	Differential lock mode switch: ON	No
	1-3	Differential lock mode switch: OFF	Yes
	2 - 3	Differential lock mode switch: ON	Yes
		Differential lock mode switch: OFF	No

If NG, replace differential lock mode switch.



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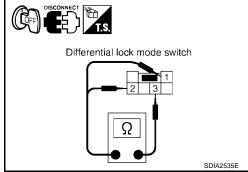
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Differential Lock Position Switch CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

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Data are reference value.

Monitor item	Content	Condition		Display value
D-LOCK POS SW [ON/	Condition of differential	Vehicle stoppedEngine running	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON
OFF]	lock position switch	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF

DIFFERENTIAL CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	Item	Condition		Data (Approx.)
			Vehicle stoppedEngine running	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	0V
20	W/R	Differential lock position switch	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	Battery voltage

CAUTION

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

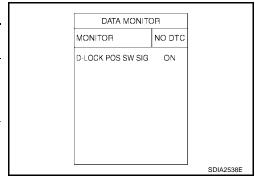
DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL LOCK POSITION SWITCH SIGNAL

(II) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- Read out ON/OFF switching action of "D-LOCK POS SW SIG".

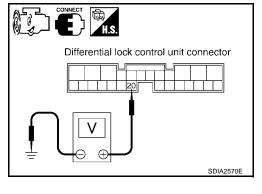
Monitor item	Condition		Display value
D-LOCK POS	Vehicle stoppedEngine runningVDC OFF	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON
SW SIG	switch: ON • 4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF



⋈ Without CONSULT-II

- Start engine.
- 2. Check voltage between differential lock control unit harness connector terminal and ground.

Connector	Terminal (Wire color)	Со	ndition	Voltage (Approx.)
B77	Vehicle stopped Engine running VDC OFF switch:		Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	0V
BI I	- Ground	ON • 4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	Battery voltage



OK or NG

OK >> GO TO 5. NG >> GO TO 2.

2. CHECK GROUND CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock position switch harness connector.
- Check continuity between differential lock position switch harness connector C16 terminal 3 (B) and ground.

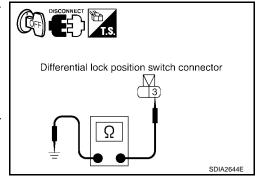
Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 3.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.



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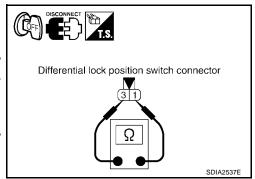
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3. CHECK DIFFERENTIAL LOCK POSITION SWITCH

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock position switch harness connector.
- 3. Remove differential lock position switch. Refer to RFD-83, "COMPONENTS".
- Pull differential lock position switch and check continuity between differential lock position switch harness connector terminals.

Connector	Terminal	Condition	Continuity
		Pull differential position switch	Yes
C16	1 - 3	Release Differential position switch	No



OK or NG

OK >> GO TO 4.

NG >> Replace differential lock position switch.

4. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK POSITION SWITCH

- 1. Turn ignition switch "OFF".
- Disconnect differential lock control unit harness connector and differential lock position switch harness connector.
- 3. Check continuity between differential lock control unit harness connector B77 terminal 20 (W/R) and differential lock position switch harness connector C16 terminal 1 (W/R).

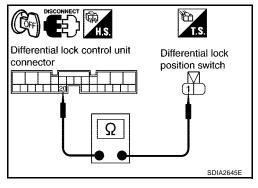
Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.



5. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values" .

OK or NG

OK >> GO TO 6.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

6. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

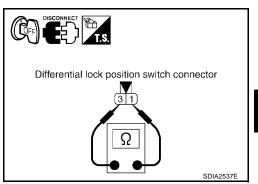
NG >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

COMPONENT INSPECTION

- Turn ignition switch "OFF".
- 2. Disconnect differential lock position switch harness connector.
- 3. Remove differential lock position switch. Refer to RFD-83, "COMPONENTS".
- 4. Pull differential lock position switch and check continuity between differential lock position switch harness connector terminals.

Connector	Terminal	Condition	Continuity
		Pull differential position switch	Yes
C16	1 - 3	Release Differential position switch	No

If NG, replace differential lock position switch.



Differential Lock Solenoid Relay CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value

Monitor item	Content	Condition		Display value
RELAY ON [ON/OFF] ferential lock relay (integra	Operating condition of dif- ferential lock solenoid	Engine running	Differential lock mode switch: ON	ON
	relay (integrated in differential lock control unit)		Differential lock mode switch: OFF	OFF

DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL LOCK SOLENOID SYSTEM

Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE".

Is "RELAY [P1844]" displayed?

>> Perform trouble diagnosis for differential lock solenoid. Refer to RFD-66, "Differential Lock Sole-YES noid".

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK SOLENOID RELAY SIGNAL

(II) With CONSULT-II

- 1. Start engine.
- Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- Read out ON/OFF switching action of "RELAY ON".

Monitor item		Display value	
	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
RELAY ON	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF

DATA MONITOR MONITOR NO DTC RELAY ON

OK or NG

OK >> GO TO 4. NG >> GO TO 3.

RFD-65 2004 Titan Revision: April 2004

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3. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values" .

OK or NG

OK >> GO TO 4.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

4. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

Differential Lock Solenoid CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

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Data are reference value.

Monitor item	Content	Con	dition	Display value
RELAY ON [ON/OFF]	Operating condition of dif- ferential lock solenoid	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
	relay (integrated in differential lock control unit)	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF
RELAY MTR [ON/OFF]	Control status of differential lock solenoid relay (integrated in differential lock control unit)	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
		VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF
SOL MTR [ON/OFF]	Control status of differen-	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
	tial lock solenoid	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF

DIFFERENTIAL LOCK CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	Item	Condition Data (Approx		
11	V	Differential lock solenoid (-)	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage
			Vehicle stopped	Differential lock mode switch: ON	0V
12	Υ	Differential lock solenoid (+)	 Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF	Battery voltage

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

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DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL SOLENOID SIGNAL

(II) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- 3. Read out ON/OFF switching action of "RELAY ON", "RELAY MTR", "SOL MTR".

Monitor item		Display value	
RELAY ON		Differential lock mode switch: ON	ON
	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF	OFF
RELAY MTR		Differential lock mode switch: ON	ON
		Differential lock mode switch: OFF	OFF
SOL MTR		Differential lock mode switch: ON	ON
JOL WITK		Differential lock mode switch: OFF	OFF

DATA MON	NITOR	
MONITOR	NO DTC	
RELAY ON	OFF	
RELAY MTR	OFF	
SOL MTR	OFF	
		SDIA25391

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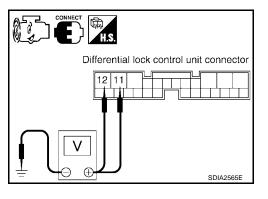
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(X) Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between differential lock control unit harness connector terminal and ground.

Connector	Terminal (Wire color)	Condition		Data (Approx.)
B77 -	11 (V) - Ground	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON	0V
			Differential lock mode switch: OFF	Battery voltage
	12 (Y) - Ground		Differential lock mode switch: ON	0V
			Differential lock mode switch: OFF	Battery voltage



OK or NG

OK >> GO TO 6. NG >> GO TO 2.

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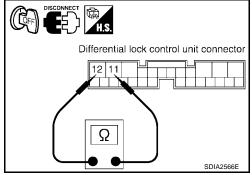
2. CHECK DIFFERENTIAL LOCK SOLENOID CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- Check resistance between differential lock control unit harness connector terminals 11 and 12.

Connector	Terminal (Wire color)	Resistance (Approx.)
B77	11 (V) - 12 (Y)	3.4 Ω

OK or NG

OK >> GO TO 6. NG >> GO TO 3.



3. CHECK DIFFERENTIAL LOCK SOLENOID RESISTANCE

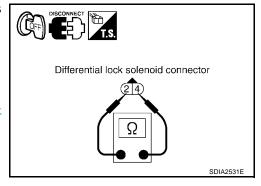
- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock solenoid harness connector.
- 3. Check resistance between differential lock solenoid harness connector C17 terminals 2 and 4.

2 - 4 : Approx. 3.4Ω

OK or NG

OK >> GO TO 4.

NG >> Replace differential solenoid. Refer to RFD-87, "Differential Assembly".



4. CHECK DIFFERENTIAL LOCK SOLENOID OPERATION

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock solenoid harness connector.
- 3. Check operation by applying battery voltage to differential lock solenoid harness connector terminals.

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

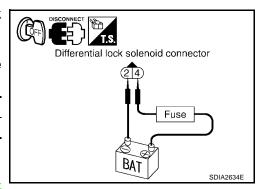
Connector	Terminal
C17	4 (Battery voltage) - 2 (Ground)

Does solenoid operate?

YES >> GO TO 5.

NO

>> Replace differential solenoid. Refer to RFD-87, "Differential Assembly".

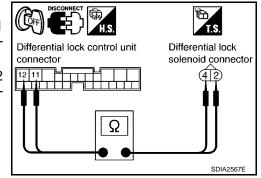


5. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK SOLENOID

- 1. Turn ignition switch "OFF".
- Disconnect differential lock control unit harness connector and differential lock solenoid harness connector.
- 3. Check continuity between the following terminals.
- Differential lock control unit harness connector B77 terminal 11
 (V) and differential lock solenoid harness connector C17 terminal 2 (V).
- Differential lock control unit harness connector B77 terminal 12 (Y) and differential lock solenoid harness connector C17 terminal 4 (Y).

11 (V) - 2 (V) : Continuity should exist. 12 (Y) - 4 (Y) : Continuity should exist.

Also check harness for short to ground and short to power.



OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

6. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values".

OK or NG

OK >> GO TO 7.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

7. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

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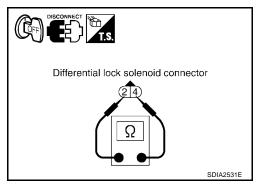
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COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock solenoid harness connector.
- 3. Check resistance between differential lock solenoid harness connector C17 terminal 2 and 4.

2 - 4 : Approx. 3.4Ω

4. If NG, replace differential lock solenoid. Refer to RFD-87, "Differential Assembly".



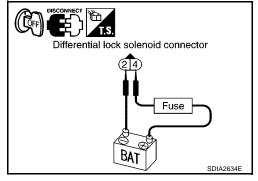
Check operation by applying battery voltage to differential lock solenoid harness connector terminals.

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector	Terminal	
C17	4 (Battery voltage) - 2 (Ground)	

If NG, replace differential lock solenoid.



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ABS System DIAGNOSTIC PROCEDURE

1. CHECK DTC WITH ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

Perform self-diagnosis with ABS actuator and electric unit (control unit). Refer to BRC-24, "SELF-DIAGNO-SIS".

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values".

OK or NG

NG

OK >> GO TO 3.

>> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

3. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

NG

OK >> INSPECTION END

>> Perform self-diagnosis with ABS actuator and electric unit (control unit) again. Refer to BRC-24, "SELF-DIAGNOSIS".

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CAN Communication Line DIAGNOSTIC PROCEDURE

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1. CHECK CAN COMMUNICATION CIRCUIT

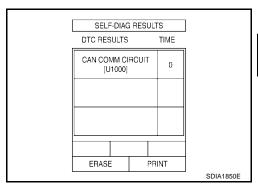
(P) With CONSULT-II

- 1. Turn ignition switch "ON" and start engine.
- 2. Select "SELF-DIAG RESULTS" mode for "DIFF LOCK" with in CONSULT-II.
- 3. Perform the self-diagnosis.

Is the "CAN COMM CIRCUIT [U1000]" displayed?

YES >> Go to LAN-6, "Precautions When Using CONSULT-II".

NO >> INSPECTION END



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TROUBLE DIAGNOSIS FOR SYMPTOMS

PFP:00007

DIFF LOCK Indicator Lamp Does Not Turn ON

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SYMPTOM:

DIFF LOCK indicator lamp does not turn ON for approx. 1 second when turning ignition switch to "ON".

DIAGNOSTIC PROCEDURE

1. CHECK SYSTEM FOR CAN COMMUNICATION LINE

Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE".

Is "CAN COMM CIRCUIT" displayed?

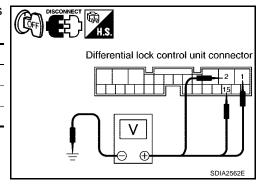
YES >> Perform trouble diagnosis for CAN communication line. Refer to RFD-71, "CAN Communication

NO >> GO TO 2.

$2.\,$ check differential lock control unit power supply

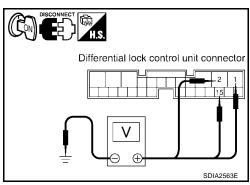
- Turn ignition switch "OFF".
- Disconnect differential lock control unit harness connector. 2.
- Check voltage between differential lock control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
	1 (R/B) - Ground	0V
B77	2 (R/B) - Ground	0V
	15 (Y/R) - Ground	Battery voltage



- Turn ignition switch "ON". (Do not start engine.)
- Check voltage between differential lock control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)	
В77	1 (R/B) - Ground		
	2 (R/B) - Ground	Battery voltage	
	15 (Y/R) - Ground		



OK or NG

OK >> GO TO 3.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 15 or 19, located in fuse block (J/B)]
 - Harness for short or open between battery and differential lock control unit harness connector terminal 15
 - Harness for short or open between ignition switch and differential lock control unit harness connector terminals 1 and 2
 - Battery and ignition switch. Refer to PG-4, "POWER SUPPLY ROUTING CIRCUIT".

3. Check differential lock control unit ground circuit

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- 3. Check continuity between differential lock control unit harness connector B77 terminals 3 (B), 10 (B) and ground.

Continuity should exist.

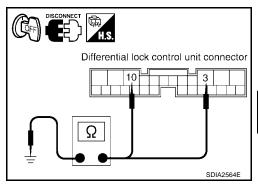
Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 4.

NG

>> Repair open circuit or short to ground or short to power in harness or connectors.



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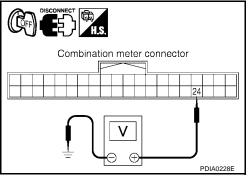
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4. CHECK COMBINATION METER POWER SUPPLY CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect combination meter harness connector.
- 3. Check voltage between combination meter harness connector terminal and ground

Connector	Terminal (Wire color)	Voltage (Approx.)		
M24	24 (O/L) - Ground	0V		



- 4. Turn ignition switch "ON". (Do not start engine.)
- 5. Check voltage between combination meter harness connector terminal and ground.

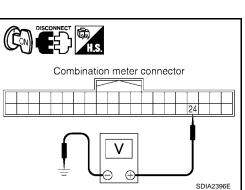
Connector	Terminal (Wire color)	Voltage (Approx.)		
M24	24 (O/L) - Ground	0V		

OK or NG

OK >> GO TO 5.

NG

- >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No.14, located in the fuse block (J/B)]
 - Harness for short or open between ignition switch and combination meter harness connector terminal 24
 - Ignition switch. Refer to PG-4, "POWER SUPPLY ROUTING CIRCUIT".



5. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND COMBINATION METER

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector and combination meter harness connector.
- Check continuity between differential lock control unit harness connector B77 terminal 21 (L) and combination meter harness connector M24 terminal 14 (L)

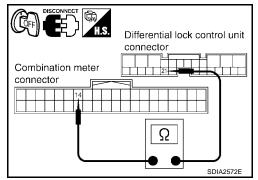
Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.



6. CHECK DIFF LOCK INDICATOR LAMP CIRCUIT

- Turn ignition switch "OFF".
- Check combination meter. Refer to <u>DI-8, "Combination Meter"</u>.

OK or NG

OK >> GO TO 7.

NG >> Replace combination meter. Refer to <u>DI-25, "Removal and Installation of Combination Meter"</u>.

7. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

8. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values".

OK or NG

NG

OK >> INSPECTION END

>> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

DIFF LOCK Indicator Lamp Does Not Change Α SYMPTOM: DIFF LOCK indicator lamp does not change when turning differential lock mode switch to "ON" after engine start. DIAGNOSTIC PROCEDURE 1. CHECK DIFF LOCK INDICATOR LAMP Confirm DIFF LOCK indicator lamp when ignition switch is turned to ON. Does DIFF LOCK indicator lamp turn on? YES >> GO TO 2. **RFD** NO >> Go to RFD-72, "DIFF LOCK Indicator Lamp Does Not Turn ON". 2. CHECK SELF-DIAGNOSTIC RESULTS Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE". Is any malfunction detected by self-diagnosis? YES >> Check the malfunctioning system. NO >> GO TO 3. $3.\,$ CHECK SYSTEM FOR DIFFERENTIAL LOCK MODE SWITCH Perform trouble diagnosis for differential lock mode switch system. Refer to RFD-58, "Differential Lock Mode Switch". Н OK or NG OK >> GO TO 4. NG >> Repair or replace damaged parts. 4. CHECK DIFF LOCK INDICATOR LAMP CIRCUIT 1. Turn ignition switch "OFF". 2. Check combination meter. Refer to DI-8, "Combination Meter". OK or NG OK >> GO TO 5. NG >> Replace combination meter. Refer to DI-25, "Removal and Installation of Combination Meter". 5. CHECK SYMPTOM Check again. OK or NG M OK >> INSPECTION END NG >> GO TO 6. 6. CHECK DIFFERENTIAL LOCK CONTROL UNIT Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/ Output Signal Reference Values".

OK or NG

OK >> INSPECTION END

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

DIFF LOCK Indicator Lamp Sometimes Flashes

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SYMPTOM:

DIFF LOCK indicator lamp sometimes flashes when it turns ON or OFF during driving.

DIAGNOSTIC PROCEDURE

1. CHECK DIFF LOCK INDICATOR LAMP

Confirm DIFF LOCK indicator lamp when ignition switch is turned to ON.

Does DIFF LOCK indicator lamp turn on?

YES >> GO TO 2.

NO >> Go to RFD-72, "DIFF LOCK Indicator Lamp Does Not Turn ON".

2. CHECK SELF-DIAGNOSTIC RESULTS

Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE".

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 3.

3. CHECK SYSTEM FOR DIFFERENTIAL LOCK MODE SWITCH

Perform trouble diagnosis for differential lock mode switch system. Refer to RFD-58, "Differential Lock Mode Switch".

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

4. CHECK SYSTEM FOR DIFFERENTIAL POSITION SWITCH

Perform trouble diagnosis for differential lock position switch system. Refer to RFD-62, "Differential Lock Position Switch".

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

5. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 6.

O. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to RFD-50, "Differential Lock Control Unit Input/Output Signal Reference Values".

OK or NG

OK >> GO TO 7.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

7. CHECK DIFFERENTIAL INNER PARTS

- 1. Disassemble rear final drive assembly. Refer to RFD-83, "Disassembly and Assembly".
- 2. Check differential inner parts.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

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DIFFERENTIAL LOCK CONTROL UNIT [WITH ELECTRONIC LOCKING DIFFERENTIAL]

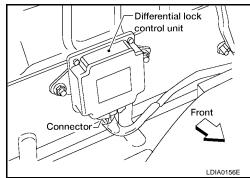
DIFFERENTIAL LOCK CONTROL UNIT

PFP:28496

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Removal and Installation REMOVAL

- Disconnect the battery cable from the negative terminal. 1.
- 2. Remove jack and tools.
- Remove both rear seats. Refer to <u>SE-100, "Removal and Installation"</u>. 3.
- 4. Remove rear lower finisher LH. Refer to EI-39, "REAR".
- Remove rear upper finisher LH. Refer to EI-39, "REAR". 5.
- Remove seatback latch striker LH. Refer to SE-101, "Disassembly and Assembly".
- Remove upper bracket of center seat belt retractor and belt assembly. Refer to SB-8, "Removal and 7. Installation of Rear Seat Belt".
- Remove the necessary push pins and reposition rear panel out of the way. Refer to EI-39, "REAR". 8.
- Reposition the carpet to access differential lock control unit to
- 10. Remove the two nuts and remove differential lock control unit.



INSTALLATION

Note the following, and installation is in the reverse order of removal.

When installing differential lock control unit, tighten nuts to the specified torque.

Differential lock control unit nuts

: 5.1 N·m (0.52 kg-m, 45 in-lb)

FRONT OIL SEAL [WITH ELECTRONIC LOCKING DIFFERENTIAL]

FRONT OIL SEAL PFP:38189

Removal and Installation REMOVAL

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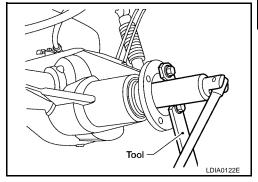
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- 1. Remove rear propeller shaft. Refer to PR-8, "Removal and Installation".
- 2. Remove wheel and tire assemblies.
- 3. Remove brake calipers and rotors. Refer to <u>BR-29</u>, "Removal and Installation of Brake Caliper Assembly and Disc Rotor".
- 4. Using an inch-pound, torque wrench, rotate the pinion three or four times.
- 5. Record the rotating torque.
- 6. Loosen drive pinion nut while holding companion flange using flange wrench.

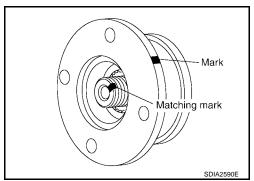
Tool number : KV40104000 (—)



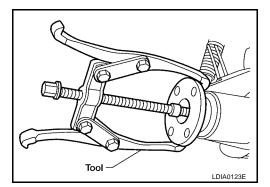
7. Put matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.

CAUTION:

For matching mark, use paint. Do not damage drive pinion.



8. Remove companion flange using a suitable tool.

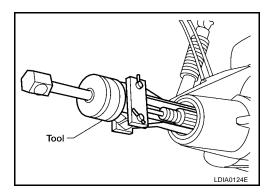


Remove front oil seal using side bearing outer race puller.

Tool number : ST33290001 (J-34286)

CAUTION:

Be careful not to damage axle housing.



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FRONT OIL SEAL [WITH ELECTRONIC LOCKING DIFFERENTIAL]

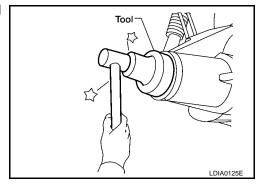
INSTALLATION

1. Apply multi-purpose grease to oil seal lips. Install front oil seal into axle housing using drift.

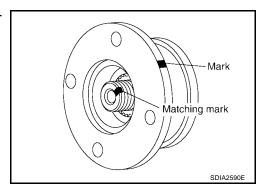
Tool number : ST15310000 (—)

CAUTION:

- Do not reuse oil seal.
- When installing, do not incline oil seal.



2. Align the matching mark of drive pinion with the mark of companion flange, then install companion flange.



3. Assemble washer if required and new drive pinion nut on pinon gear and tighten nut until there is zero bearing end play.

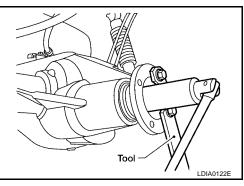
CAUTION:

Do not reuse drive pinion nut and washer.

4. Rotate drive pinion using an inch-pound torque wrench and flange wrench. Rotating torque should be equal to the reading recorded in step 5 above during removal plus an additional 0.56 N⋅m (5 in-lb).



5. If the rotating torque is low, continue to tighten drive pinion nut in 6.8 N·m (5 ft-lb) increments until proper rotating torque is achieved. Refer to RFD-83, "COMPONENTS".



CAUTION:

Do not loosen drive pinion nut to decrease drive pinion rear bearing rotating torque and do not exceed specified preload torque. If preload torque or rotating torque is exceeded a new collapsible spacer must be installed. If the minimum tightening torque is reached prior to reaching the required rotating torque, collapsible spacer may have been damaged. Replace collapsible spacer.

- 6. Install rear propeller shaft. Refer to PR-8, "Removal and Installation".
- 7. Check gear lubricant level and fill with proper lubricant if required. Refer to RFD-42, "Checking Differential Gear Oil".
- 8. Install brake rotors, calipers, wheel and tire assemblies. Refer to <u>BR-29</u>, "Removal and Installation of <u>Brake Caliper Assembly and Disc Rotor"</u>.

CARRIER COVER [WITH ELECTRONIC LOCKING DIFFERENTIAL]

CARRIER COVER PFP:38351

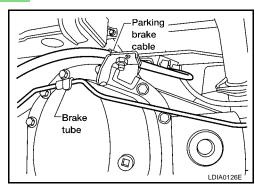
Removal and Installation REMOVAL

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- Remove drain plug and drain gear oil. Refer to RFD-42, "DRAINING".
- 2. Remove carrier cover.
 - Disconnect parking brake cable from carrier cover.
 - Disconnect brake tube from carrier cover.



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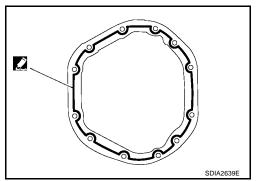
INSTALLATION

- 1. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, <u>"Recommended Chemical Products and Sealants"</u>.

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

- Install carrier cover on axle housing and tighten carrier cover bolts to the specified torque. Refer to <u>RFD-83</u>, <u>"COMPO-NENTS"</u>.
- 3. Connect parking brake cable and brake tube to carrier cover.
- 4. Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to RFD-42, "Checking Differential Gear Oil".



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REAR FINAL DRIVE ASSEMBLY

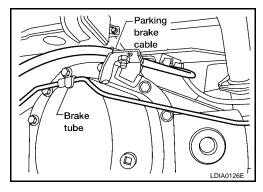
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Removal and Installation REMOVAL

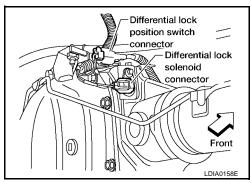
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CAUTION:

- Be careful not to damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect ABS sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Drain rear final drive gear oil. Refer to RFD-42, "DRAINING".
- 2. Remove rear propeller shaft. Refer to PR-8, "Removal and Installation".
 - Plug rear end of transfer.
- 3. Remove axle shaft. Refer to RAX-6, "Removal and Installation" .
- 4. Support rear final drive using a suitable jack.
- 5. Disconnect the following components from rear final drive.
 - Brake tube block connectors. Refer to <u>BR-13</u>, "Removal and Installation of Rear Brake Piping and <u>Brake Hose"</u>.
 - ABS sensor wire harness. Refer to <u>BRC-44</u>, "Removal and Installation".
 - Parking brake cable.
 - Brake tube.



- Differential lock position switch harness connector.
- Differential lock solenoid harness connector.



- 6. Disconnect brake hose from brake tube at the mounting clip on top of axle housing. Then remove the metal clip to disconnect brake line from the mounting clip on top of axle housing.
- 7. Remove rear shock absorber lower bolts. Refer to RSU-7, "Removal and Installation".
- 8. Remove leaf spring U-bolt nuts. Refer to RSU-8, "Removal and Installation".
- 9. Remove rear final drive assembly.

INSTALLATION

Note the following, and installation is in the reverse order of removal.

- Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to RFD-42, "Checking Differential Gear Oil".
- Bleed the air from brake system. Refer to <u>BR-11</u>, "<u>Bleeding Brake System</u>".

Disassembly and Assembly COMPONENTS

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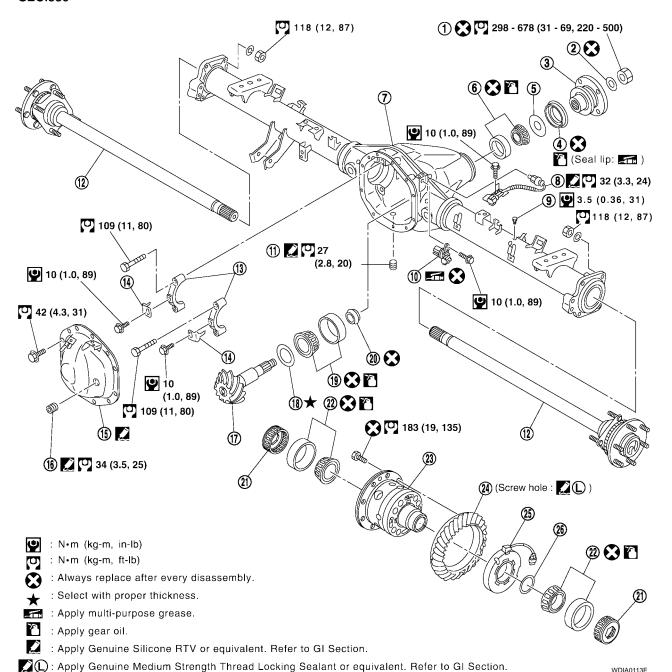
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- 1. Drive pinion nut
- Front oil seal
- 7. Axle housing
- 10. Sensor connector
- 13. Side bearing cap
- 16. Filler plug
- 19. Drive pinion rear bearing
- 22. Side bearing
- Differential lock solenoid

- 2. Drive pinion nut washer
- 5. Front bearing thrust washer
- 8. Differential lock position switch
- 11. Drain plug
- 14. Adjuster lock plate
- 17. Drive pinion
- 20. Collapsible spacer
- 23. Differential case assembly
- 26. Solenoid washer

- Companion flange
- 6. Drive pinion front bearing
- 9. Breather
- 12. Axle shaft assembly
- 15. Carrier cover
- 18. Drive pinion height adjusting washer
- 21. Side bearing adjuster
- 24. Drive gear

ASSEMBLY INSPECTION AND ADJUSTMENT

Total Preload Torque

- Turn drive pinion in both directions several times to set bearing rollers.
- 2. Check total preload using preload gauge set.

Tool number : ST3127S000 (J-25765-A)

Total preload (with oil seal)

2.38 - 5.16 N·m (0.25 - 0.52 kg-m, 21 - 45 in-lb)

NOTE:

Total preload torque = Pinion bearing torque + Side bearing torque

 If measured value is out of the specification, disassemble it to check and adjust each part. Adjust the pinion bearing preload and the side bearing preload.
 Adjust the pinion bearing preload first, then adjust the side bearing preload.



On pinion bearings: Replace collapsible spacer.
On side bearings: Loosen side bearing adjuster.

When the preload is small

On pinion bearings: Tighten drive pinion nut.
On side bearings: Tighten side bearing adjuster.

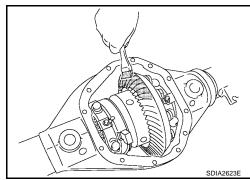
Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

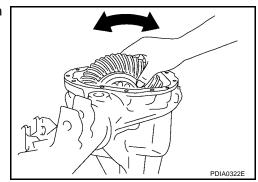
- 1. Remove rear cover. Refer to RFD-87, "DISASSEMBLY".
- 2. Thoroughly clean drive gear and drive pinion teeth.
- 3. Apply red lead to drive gear.

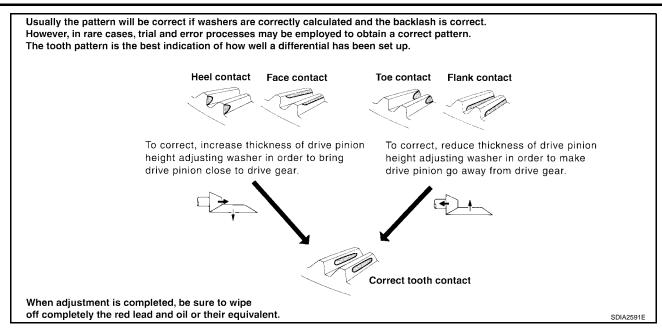
CAUTION:

Apply red lead to both the faces of 3 to 4 gears at 4 locations evenly spaced on drive gear.



 Hold companion flange steady by hand and rotate drive gear in both directions.





If outside the standard, adjust drive pinion height adjusting washer and backlash. Refer to <u>RFD-92</u>, "<u>Drive Pinion Height Adjusting Washer</u>", <u>RFD-85</u>, "<u>Backlash</u>".

Backlash

- 1. Remove rear cover. Refer to RFD-87, "DISASSEMBLY".
- Check drive gear to drive pinion backlash using a dial indicator at several points.

Drive gear to drive pinion backlash: 0.08 - 0.13 mm (0.0031 - 0.0051 in)

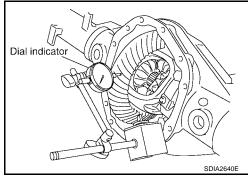
3. If outside the standard, adjust side bearing adjuster.

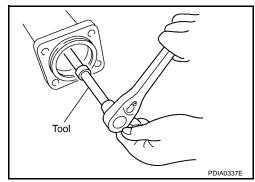
CAUTION:

Check tooth contact and total preload after adjusting side bearing adjuster. Refer to RFD-84, "Total Preload Torque", RFD-84, "Tooth Contact".

- a. Remove adjuster lock plate.
- b. Loosen side bearing cap bolts.
- Tighten or loosen each side bearing adjusters using adjuster tool.

Tool number : — (ST-354-1003)





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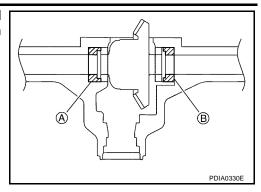
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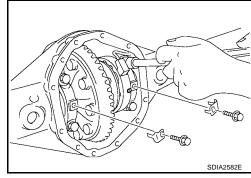
d. In case of lots of backlash, loosen side bearing adjuster A and tighten side bearing adjuster B. In case of less backlash, loosen side bearing adjuster B and tighten side bearing adjuster A.



- e. After adjusting backlash and tighten cap bolts to the specified torque. Refer to RFD-83, "COMPONENTS".
- f. Install adjuster lock plate and tighten to the specified torque. Refer to RFD-83, "COMPONENTS".

CAUTION:

Install adjuster lock plate to grooving of differential lock solenoid.



Companion Flange Runout

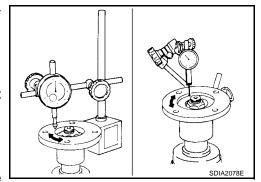
- 1. Fit a dial indicator onto companion flange face (inner side of propeller shaft mounting bolt holes).
- 2. Rotate companion flange to check for runout.

Runout limit : 0.10 mm (0.0039 in) or less

- 3. Fit a test indicator to the inner side of companion flange (socket diameter).
- 4. Rotate companion flange to check for runout.

Runout limit : 0.13 mm (0.0051 in) or less

- 5. If the runout value is outside the repair limit, follow the procedure below to adjust.
- a. Check for runout while changing the phase between companion flange and drive pinion by 90° step, and search for the point where the runout is the minimum.
- b. If the runout value is still outside of the limit after the phase has been changed, replace companion flange.
- c. If the runout value still outside of the limit after companion flange has been replaced, check drive pinion bearing and drive pinion assembly.



DISASSEMBLY

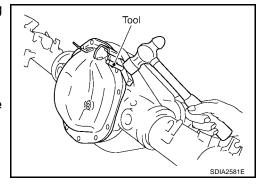
Differential Assembly

- 1. Remove carrier cover mounting bolts.
- Remove carrier cover to insert seal cutter between axle housing and carrier cover.

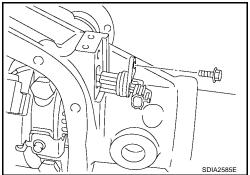
Tool number : KV10111100 (J-37228)

CAUTION:

- Be careful not to damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.



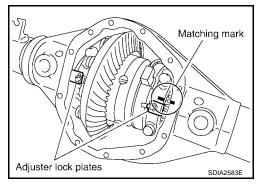
3. Remove differential sensor connector mounting bolts and differential lock solenoid connector.

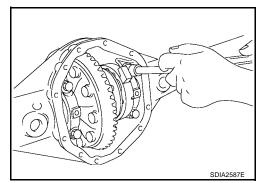


4. For proper reinstallation, paint matching mark on one side of side bearing cap.

CAUTION:

- Side bearing caps are line-board for initial assembly. The matching marks are used to reinstall them in their original positions.
- For matching mark, use paint. Do not damage side bearing cap.
- Remove adjuster lock plates.
- Remove side bearing caps.





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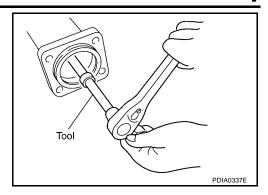
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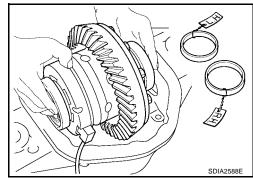
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7. Remove side bearing adjusters using adjuster tool.

Tool number : — (ST-354-1003)



- 8. Keep side bearing outer races together with inner races. Do not mix them up. Also, keep side bearing adjusters together with bearing.
- 9. Remove side bearing adjusters from axle housing.



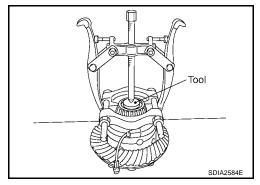
- 10. Remove bracket of differential lock position switch connector and bolts.
- 11. Remove differential lock position switch.
- 12. Remove side bearing inner race and washer using puller.

Tool number : ST33081000 (—)

CAUTION:

Be careful not to damage differential case assembly and differential lock solenoid.

13. Remove differential lock solenoid and solenoid washer.

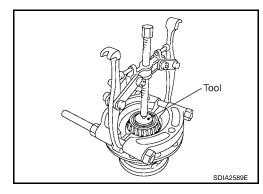


14. Remove side bearing inner race using puller.

Tool number : ST33081000 (—)

CAUTION:

Be careful not to damage differential case assembly.



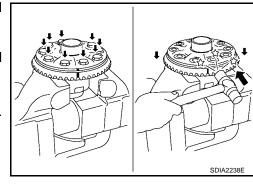
15. For proper reinstallation, paint matching mark on differential case assembly and drive gear.

CAUTION:

For matching mark, use paint. Do not damage differential case and drive gear.

- 16. Remove drive gear mounting bolts.
- 17. Tap drive gear off differential case assembly with a soft hammer. **CAUTION:**

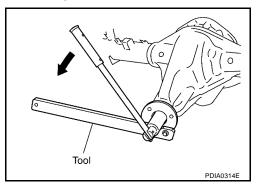
Tap evenly all around to keep drive gear from binding.



Drive Pinion Assembly

- 1. Remove differential case assembly. Refer to RFD-87, "Differential Assembly".
- 2. Remove drive pinion nut and washer using flange wrench.

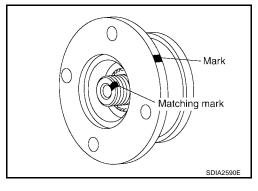
Tool number : KV40104000 (—)



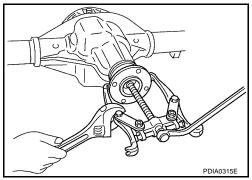
3. Put a matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.

CAUTION:

For matching mark, use paint. Do not damage drive pinion.



4. Remove companion flange using a suitable puller.



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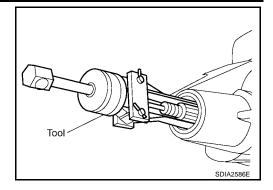
Remove front oil seal using puller.

Tool number : ST33290001 (J-34286)

CAUTION:

Be careful not to damage axle housing.

6. Remove front bearing thrust washer.

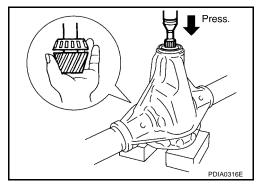


7. Remove drive pinion assembly and collapsible spacer from axle housing, using press.

CAUTION:

Do not drop drive pinion assembly.

8. Remove drive pinion front bearing inner race from axle housing.



9. Tap drive pinion front bearing outer race uniformly with a brass bar or equivalent to remove.

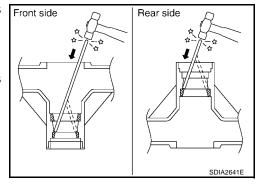
CAUTION:

Be careful not to damage axle housing.

10. Tap drive pinion rear bearing outer race uniformly with a brass bar or equivalent for removal.

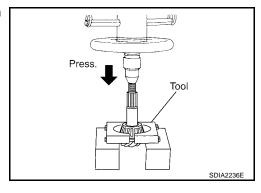
CAUTION:

Be careful not to damage axle housing.



11. Remove drive pinion rear bearing inner race and drive pinion height adjusting washer, using puller.

Tool number : ST30021000 (J-22912-01)



INSPECTION AFTER DISASSEMBLY

Drive Gear and Drive Pinion

- If the gear teeth do not mesh or line-up correctly, determine the cause and adjust, repair, or replace as necessary.
- If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new gears.
- Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each pinion gear and drive gear before proceeding with assembly.

Bearing

- If found any chipped (by friction), pitted, worn, rusted, scratched mark, or unusual noise from the bearing, replace with new bearing assembly (as a new set).
- Bearing must be replaced with a new one whenever disassembled.

Differential Case Assembly

- If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new differential case assembly.
- If the movement is not smooth when pushing cam ring of differential case assembly with a hand.

Differential Lock Solenoid

If the operating part of differential lock solenoid is not smooth, perform component inspection. Refer to RFD-70, "COMPONENT INSPECTION".

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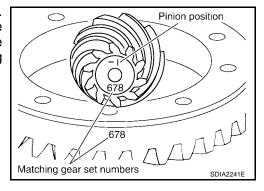
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SELECTION ADJUSTING WASHERS Drive Pinion Height Adjusting Washer

 Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each drive pinion and drive gear before proceeding with assembly.



- The mounting distance from the center line of drive gear to the back face of drive pinion for the Model 226 axle assembly is 109.5 mm (4.312 in).
 - On the button end of each drive pinion, there is etched a plus (+) number, a minus (-) number, or a zero (0), which indicates the best running position for each particular gear set. This dimension is controlled by a selective drive pinion height adjusting washer between drive pinion inner bearing race and drive pinion. For example: If a drive pinion is etched m+8 (+3), it would require 0.08 mm (0.003 in) less drive pinion height adjusting washer than a drive pinion etched "0". This means decreasing drive pinion height adjusting washer thickness; increases the mounting distance of drive pinion to 109.6 mm (4.315 in). If a drive pinion is etched m-8 (-3), it would require adding 0.08 mm (0.003 in) more to drive pinion height adjusting washer than would be required if drive pinion were etched "0". By adding 0.08 mm (0.003 in), the mounting distance of drive pinion was decreased to 109.4 mm (4.309 in) which is just what m-8 (a-3) etching indicated.
- To change drive pinion adjustment, use different drive pinion height adjusting washers which come in different thickness.
- Use the following tables as a guide for selecting the correct drive pinion height adjusting washer thickness to add or subtract from the old drive pinion height adjusting washer.

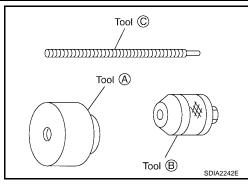
OLD DRIVE	NEW DRIVE PINION MARKING mm (in)								
PINION MARKING	-4	-3	-2	-1	0	+1	+2	+3	+4
+4	+0.20	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0
	(+0.008)	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)
+3	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02
	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)
+2	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05
	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)
+1	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08
	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)
0	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10
	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)
-1	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13
	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)
-2	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15
	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)
-3	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18
	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)
-4	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18	-0.20
	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)	(-0.008)

- 1. Make sure all parts are clean and that drive pinion bearings are well lubricated.
- 2. Assemble drive pinion bearings into the tool.

Tool number A: — (8144)

B: — (6740)

C: — (6741)



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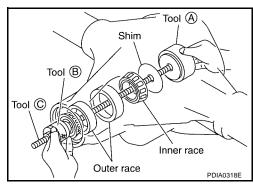
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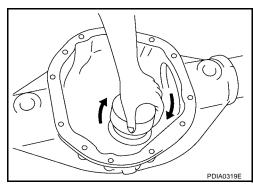
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 Install drive pinion bearing inner race and drive pinion height adjusting washer to axle housing using tool as shown in the figure.



4. Turn the assembly several times to seat drive pinion bearings.

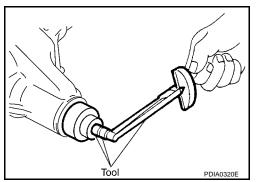


5. Measure the turning torque, using preload gauge set.

Tool number : ST3127S000 (J-25765-A)

Turning torque specification:

1.2 - 2.8 N-m (0.13 - 0.28 kg-m, 11 - 24 in-lb)



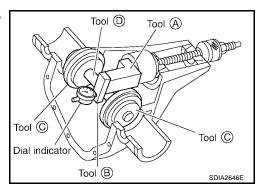
6. Tighten side bearing caps to the specified torque installing tools as shown in the figure.

Tool number A: — (6739)

B: — (D-115-2)

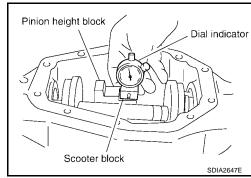
C: TBD

D: — (D-115-3)



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- Put scooter block on pinion height block. Make sure that dial indicator is level adjusting pressure with a hand. Dial indicator indicates "0".
- 8. Slide dial indicator along arbor. Record the maximum.
- Adjust drive pinion height adjusting washer so that the maximum will be "0".



ASSEMBLY

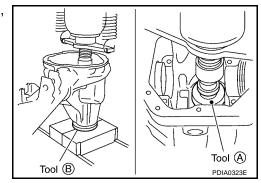
Drive Pinion Assembly

 Press a drive pinion rear bearing outer race into axle housing, using drift.

Tool number A: ST01500001 (—)
B: ST30022000 (—)

CAUTION:

Do not reuse drive pinion rear bearing.



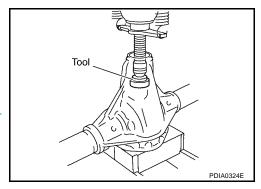
2. Press a drive pinion front bearing outer race into axle housing, using drift.

Tool number : ST33022000 (—)

CAUTION:

Do not reuse drive pinion front bearing.

3. Select drive pinion height adjusting washer. Refer to RFD-92, "Drive Pinion Height Adjusting Washer".



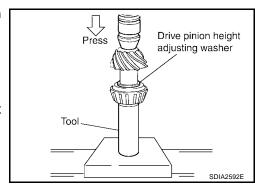
4. Press a drive pinion rear bearing inner race and drive pinion height adjusting washer to drive pinion, using drift.

Tool number : — (C - 4040)

CAUTION:

Do not reuse drive pinion rear bearing.

- 5. Apply gear oil to drive pinon rear bearing and drive pinon front bearing.
- 6. Install drive pinion front bearing inner race in axle housing.
- 7. Install front bearing thrust washer to axle housing.

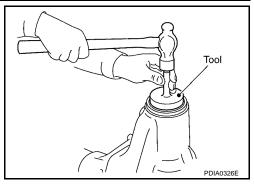


8. Apply multi-purpose grease to front oil seal lip. Install front oil seal into axle housing using drift.

Tool number : ST15310000 (—)

CAUTION:

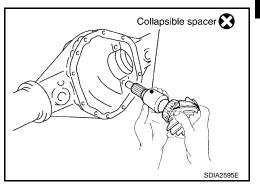
- Do not reuse oil seal.
- When installing, do not incline oil seal.



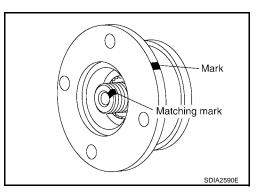
9. Install collapsible spacer to drive pinion. And then install drive pinion assembly in axle housing.

CAUTION:

- Do not reuse collapsible spacer.
- Be careful not to damage front oil seal.



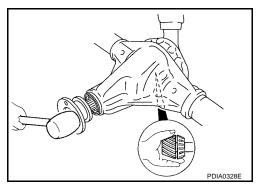
10. Align the matching mark of drive pinion with the mark of companion flange.



11. Install companion flange onto drive pinion. Tap companion flange with a soft hammer until fully seated.

CAUTION:

Be careful not to damage companion flange and front oil seal.

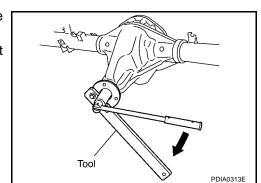


- 12. Install drive pinion nut and drive pinion nut washer. Tighten drive pinion nut until total preload is within specification.
 - The threaded portion of drive pinion and drive pinion nut should be free from oil or grease.

Tool number : KV40104000 (—)

CAUTION:

Do not reuse drive pinion nut and drive pinion nut washer.



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13. Tighten drive pinion nut by very small degrees until the specified preload is achieved. When checking the preload, turn drive pinion in both directions several times to set the bearing rollers, using preload gauge set.

Tool number : ST3127S000 (J-25765-A)

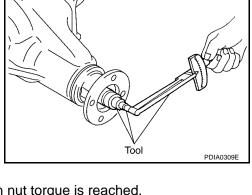
Pinion bearing preload:

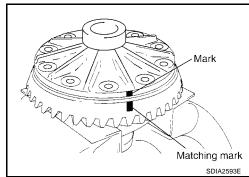
1.7 - 3.8 N·m (0.18 - 0.38 kg-m, 15 - 33 in-lb)

- a. This procedure will have to be repeated if:
 - Maximum preload is achieved before the minimum drive pinion nut torque is reached.
 - Minimum preload is not achieved before maximum drive pinion nut torque is reached.



1. Align the matching mark of differential case assembly with the mark of drive gear, then install drive gear.

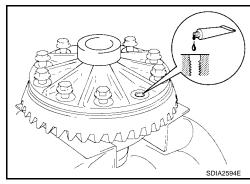




- 2. Apply thread locking sealant into the thread hole of drive gear.
 - Use Genuine Medium Strength Thread Locking Sealant or equivalent. Refer to <u>GI-45</u>, "<u>Recommended Chemical</u> <u>Products and Sealants</u>".

CAUTION:

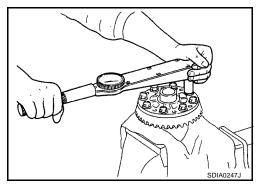
The drive gear back and threaded holes shall be cleaned and decreased sufficiently.



3. Install drive gear on the mounting bolts, and then tighten to the specified torque. Refer to RFD-83, "COMPONENTS".

CAUTION:

- Do not reuse the mounting bolts.
- Tighten bolts in a crisscross fashion.

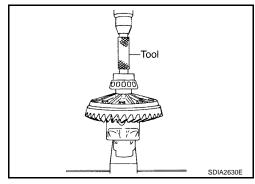


4. Press side bearing inner races to differential case assembly using adapter.

Tool number : ST33081000 (—)

CAUTION:

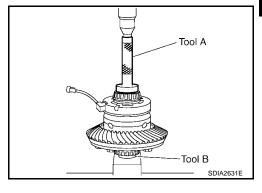
Do not reuse side bearing.



- 5. Install differential lock solenoid and washer.
- 6. Press side bearing inner races to differential case assembly using drift and adapter.

Tool number A: KV38100300 (J-25523)

B: ST33081000 (—)

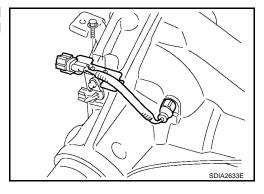


- 7. Apply sealant to threads of differential lock position switch.
 - Use Genuine Silicone RTV or equivalent. Refer to GI-45, "Recommended Chemical Products and Sealants".

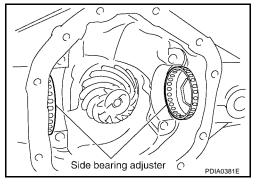
CAUTION:

Remove old sealant adhering to axle housing and differential lock position switch. Also remove any moisture, oil, or foreign material adhering to application and axle housing and differential lock position switch.

 Install differential lock position switch on axle housing and tighten differential lock position switch bolts with the specified torque. Refer to <u>RFD-83</u>, "<u>COMPONENTS</u>".



9. Install side bearing adjusters into axle housing.



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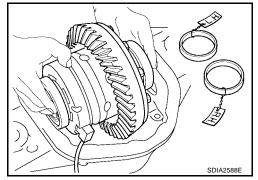
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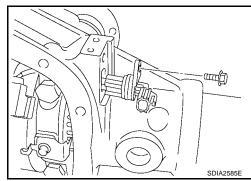
- 10. Apply gear oil to side bearings. Install differential case assembly with side bearing outer races into axle housing.
- 11. Apply multi-purpose grease to sensor connector.

CAUTION:

Do not reuse sensor connector.



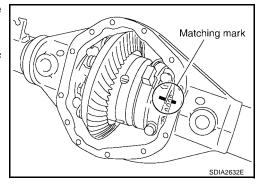
12. Connect differential lock solenoid harness and sensor connector. Then install it to axle housing, tighten to the specified torque. Refer to RFD-83, "COMPONENTS".



13. Align paint matching mark on side bearing caps with that on axle housing and install side bearing caps on axle housing.

CAUTION:

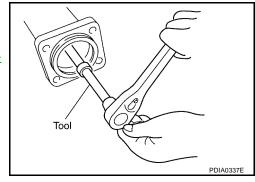
Do not tighten at this point. This allows further tightening of side bearing adjusters.



14. Tighten each side bearing adjusters using adjuster tool.

Tool number : — (ST-354-1003)

- 15. Adjusting backlash of drive gear and drive pinion. Refer to RFD-85, "Backlash" .
- 16. Check total preload. Refer to RFD-84, "Total Preload Torque".
- 17. Check tooth contact. Refer to RFD-84, "Tooth Contact".

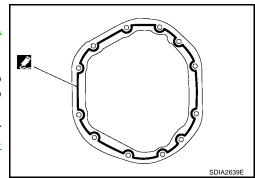


- 18. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45</u>, "Recommended Chemical Products and Sealants".

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

 Install carrier cover on axle housing and tighten carrier cover bolts with the specified torque. Refer to <u>RFD-83</u>, <u>"COMPO-NENTS"</u>.



SERVICE DATA AND SPECIFICATIONS (SDS) [WITH ELECTRONIC LOCKING DIFFERENTIAL]

SERVICE DATA AN	D SPECIFICATIONS	(SDS)	PFP:00030
General Specificati	ons		UDS00019
Engine		VK56DE	
Transmission		5A/T	
Final drive model		M226	
Gear ratio		3.357	
Number of pinion gears		2	
Number of teeth (Drive gear / c	drive pinion)	47/14	
Oil capacity (Approx.)	ℓ (US pt, Imp pt)	2.01 (4-1/4, 3-1/2)	
Drive pinion adjustment spacer type		Collapsible	
Drive pinion adjustment spaced nspection and Adjustment Adjustment Spaced PRELOAD TORQUE		Unit	UDS000IV
nspection and Adj PRELOAD TORQUE			UDS000IV : N·m (kg-m, in-lb)
nspection and Adj PRELOAD TORQUE	ustment	Specification	
nspection and Adj PRELOAD TORQUE Item Total preload (Drive pinion torque)	ustment	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45)	
nspection and Adj PRELOAD TORQUE Item Total preload (Drive pinion torque pinion bearing preload	ustment	Specification	
nspection and Adj PRELOAD TORQUE Item Total preload (Drive pinion torque)	ustment	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45)	
nspection and Adj PRELOAD TORQUE Item Total preload (Drive pinion torque pinion bearing preload	ustment	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45)	: N·m (kg-m, in-lb)
Item Total preload (Drive pinion torq Drive pinion bearing preload BACKLASH	ustment ue to rotate plus)	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33)	: N·m (kg-m, in-lb)
Item Total preload (Drive pinion torque pinion bearing preload BACKLASH Item	ustment ue to rotate plus)	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Standard	: N·m (kg-m, in-lb)
Item Total preload (Drive pinion torque pinion bearing preload BACKLASH Item Drive gear to drive pinion gear	ustment ue to rotate plus)	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Standard	: N·m (kg-m, in-lb)
Item Total preload (Drive pinion torque pinion bearing preload BACKLASH Item Drive gear to drive pinion gear	ustment ue to rotate plus)	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Standard	: N·m (kg-m, in-lb) Unit: mm (in)
Item Total preload (Drive pinion torque pinion bearing preload BACKLASH Item Total preload (Drive pinion torque pinion bearing preload) BACKLASH Item Drive gear to drive pinion gear COMPANION FLANGE	ustment ue to rotate plus)	Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Standard 0.08 - 0.13 (0.0031 - 0.0051)	: N·m (kg-m, in-lb) Unit: mm (in)

Revision: April 2004 RFD-99 2004 Titan

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SERVICE DATA AND SPECIFICATIONS (SDS) [WITH ELECTRONIC LOCKING DIFFERENTIAL]

SELECTIVE PARTS Drive Pinion Height Adjusting Washer

Unit: mm (in)

Thickness	Package part number*
0.076 (0.030) 0.079 (0.031) 0.081 (0.032) 0.084 (0.033) 0.086 (0.034)	38151 8S101
0.089 (0.035) 0.091 (0.036) 0.094 (0.037) 0.097 (0.038) 0.099 (0.039)	38151 8S102
0.102 (0.040) 0.104 (0.041) 0.107 (0.042) 0.109 (0.043) 0.112 (0.044)	38151 8S103
0.114 (0.045) 0.117 (0.046) 0.119 (0.047) 0.122 (0.048) 0.124 (0.049)	38151 8S104
0.127 (0.050) 0.130 (0.051) 0.132 (0.052) 0.135 (0.053) 0.137 (0.054)	38151 8S105

^{*}Always check with the Parts Department for the latest parts information.