SECTION REAR FINAL DRIVE

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PRECAUTIONS

Service Notice or Precautions

- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts when applied.
- Overhaul should be done in a clean work area, it is preferable to work in dustproof area.
- Before disassembly, using steam or white gasoline, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them
 with a new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time when the unit is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, observe it.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mounting surface; then remove any moisture, oil, and foreign materials from the application and mounting surfaces.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or shop rags to prevent entering of lint.
- During assembly, observe the specified tightening torque, and apply new differential gear oil, petroleum jelly, or multi-purpose grease as specified for each vehicle, if necessary.

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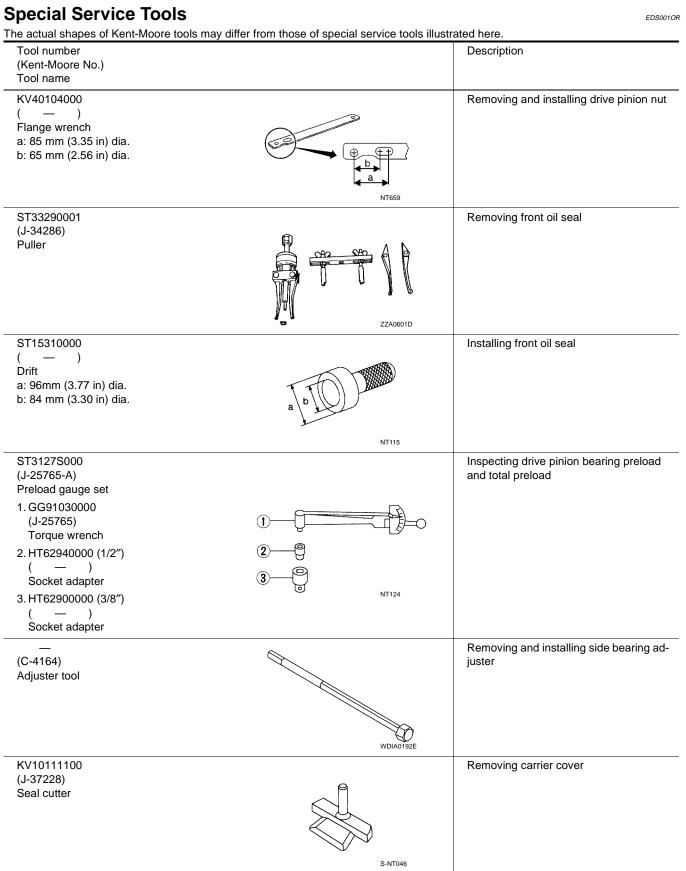
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PREPARATION

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Tool number (Kent-Moore No.) Tool name		Description
ST30021000 (J-22912-01) Puller	ZZA0700D	Removing drive pinion rear bearing inner race
ST33081000 (—) Adapter a: 43 mm (1.69 in) dia. b: 33.5 mm (1.32 in) dia.	ZZA1000D	Removing and installing side bearing in- ner race
ST23550000 (—) Pin punch a: 4.5 mm (0.177 in) dia.	a NT410	Removing and installing lock pin
 (8144) Pinion block	SDIA2599E	Adjusting pinion gear height
(6740) Cone	SDIA2601E	Adjusting pinion gear height
 (6741) Screw		Adjusting pinion gear height
 (6739) Pinion height lock	SDIA2602E	Adjusting pinion gear height

Tool number (Kent-Moore No.) Tool name		Description
 (D-115-2) Scooter block	SDIA2604E	Adjusting pinion gear height
TBD Arbor disc	O O SDIA2605E	Adjusting pinion gear height
 (D-115-3) Arbor	SDIA2606E	Adjusting pinion gear height
ST01500001 (—) Drift a: 89mm (3.50 in) dia. b: 79 mm (3.11 in) dia.	ZZA0811D	Installing drive pinion rear bearing outer race
ST30022000 (—) Drift a: 46 mm (1.81 in) dia. b: 110 mm (4.33 in) dia.	NT660	Installing drive pinion rear bearing outer race
ST33022000 (—) Drift a: 49 mm (1.92 in) dia. b: 67 mm (2.63 in) dia.	NT660	Installing drive pinion front bearing outer race

Tool number (Kent-Moore No.) Tool name		Description
 (C-4040) Installer	SDIA2607E	Installing drive pinion rear bearing inner race
KV38100300 (J-25523) Drift a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32mm (1.26 in) dia.	Contection Contec	Installing side bearing inner race
ommercial Service Tools		EDS001OS
Tool name		Description
Puller	NT077	Removing companion flange and side bearing inner race
Puller		Removing side bearing inner race
Power tool	ZZB0823D	Loosening bolts and nuts

ISE. VIBRATION. AND HARSHNESS (NVH) TROUBLESHOOTING	NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]
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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts. SION **NVH Troubleshooting Chart** 5 1 . (רדי:00003 EDS001OT

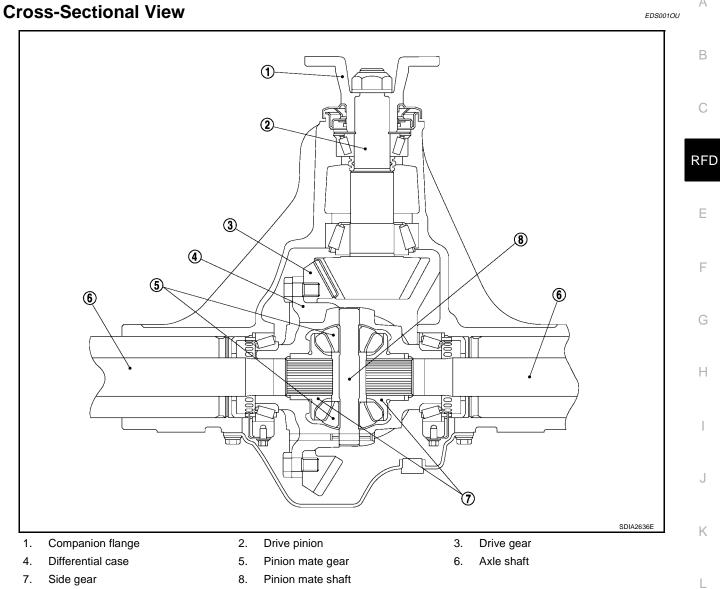
Symptom Noise	Possible cause and SUSPECTED PARTS	Reference page	
×	Gear tooth rough	_	
×	Gear contact improper	RFD-16, "Tooth Contact"	
×	Tooth surfaces worn	—	
×	Backlash incorrect	RFD-17, "Backlash"	
×	Companion flange excessive runout	RFD-18, "Companion Flange Runout"	
×	Gear oil improper	MA-26, "Checking Final Drive Oil"	
×	PROPELLER SHAFT	PR-3, "NVH Troubleshooting Chart"	
×	AXLE AND SUSPENSION	RAX-4, "NVH Troubleshooting Chart", RSU-4, "NVH Troubleshooting Chart"	
×	TIRES	WT-3, "NVH Troubleshooting Chart"	-
×	ROAD WHEEL	WI-5, WIT HOUSIESHOULING Chart	
×	AXLE SHAFT	RAX-4, "NVH Troubleshooting Chart"	
×	BRAKES	BR-5, "NVH Troubleshooting Chart"	
×	STEERING	PS-5, "NVH Troubleshooting Chart"	

×: Applicable Symptom

DESCRIPTION

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DIFFERENTIAL GEAR OIL [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL GEAR OIL

Changing Differential Gear Oil

Refer to MA-27, "Changing Final Drive Oil" .

FILLING

Refer to MA-26, "Checking Final Drive Oil" .

Checking Differential Gear Oil

Refer to MA-26, "Checking Final Drive Oil" .

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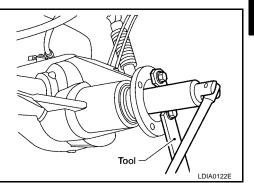
FRONT OIL SEAL [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

FRONT OIL SEAL

Removal and Installation REMOVAL

- 1. Remove rear propeller shaft. Refer to <u>PR-8, "Removal and Installation"</u>.
- 2. Remove wheel and tire assemblies.
- Remove brake calipers and rotors. Refer to <u>BR-29</u>, "<u>Removal and Installation of Brake Caliper and Disc</u> <u>Rotor</u>".
- 4. Using an inch-pound, torque wrench, rotate the pinion three or four times.
- 5. Record the rotating torque.
- Loosen drive pinion nut while holding companion flange using Tool.

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Tool number : KV40104000( - )
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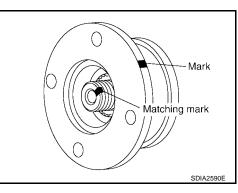
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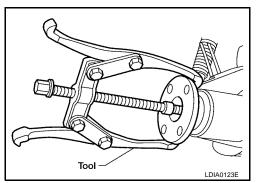
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 Put matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.
 CAUTION:

For matching mark, use paint. Do not damage drive pinion.



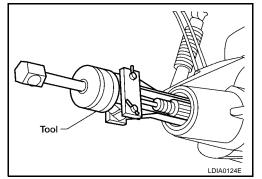
8. Remove companion flange using a suitable tool.



9. Remove front oil seal using Tool.

Tool number : ST33290001 (J-34286)

CAUTION: Be careful not to damage axle housing.



FRONT OIL SEAL [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

INSTALLATION

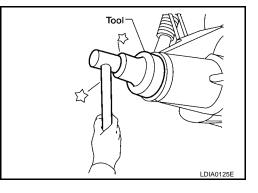
1. Apply multi-purpose grease to oil seal lips. Install front oil seal into axle housing using Tool.

Tool number : ST15310000 (—)

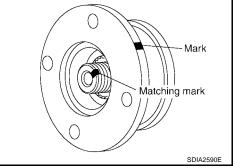
CAUTION:

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- Do not reuse oil seal.
- When installing, do not incline oil seal.



Align the matching mark of drive pinion with the mark of companion flange, then install companion flange.



 Assemble washer if required and new drive pinion nut on pinion gear and tighten nut until there is zero bearing end play.
 CAUTION:

Do not reuse drive pinion nut and washer.

 Rotate drive pinion using an inch-pound torque wrench and flange wrench. Rotating torque should be equal to the reading recorded in step 5 above during removal plus an additional 0.56 N·m (5 in-lb).

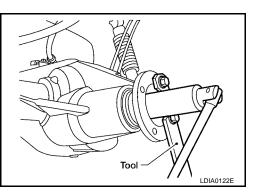
Tool number : KV40104000 (—)

 If the rotating torque is low, continue to tighten drive pinion nut in 6.8 N·m (5 ft-lb) increments until proper rotating torque is achieved. Refer to <u>RFD-15, "COMPONENTS"</u>.

CAUTION:

Do not loosen drive pinion nut to decrease drive pinion rear bearing rotating torque and do not exceed specified preload torque. If preload torque or rotating torque is exceeded a new collapsible spacer must be installed. If the minimum tightening torque is reached prior to reaching the required rotating torque, collapsible spacer may have been damaged. Replace collapsible spacer.

- 6. Install rear propeller shaft. Refer to PR-8, "Removal and Installation" .
- 7. Check gear lubricant level and fill with proper lubricant if required. Refer to <u>MA-26, "Checking Final Drive</u> <u>Oil"</u>.
- 8. Install brake rotors, calipers, wheel and tire assemblies. Refer to <u>BR-29</u>, "<u>Removal and Installation of</u> <u>Brake Caliper and Disc Rotor</u>".

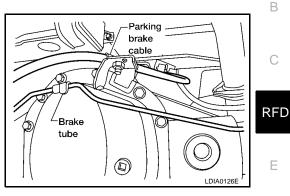


CARRIER COVER [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

CARRIER COVER

Removal and Installation REMOVAL

- 1. Drain gear oil. Refer to MA-27, "DRAINING".
- 2. Remove carrier cover.
 - Disconnect parking brake cable from carrier cover.
 - Disconnect brake tube from carrier cover.



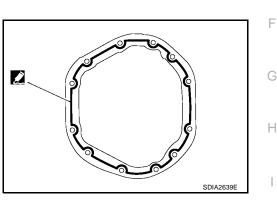
INSTALLATION

- 1. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to GI-45, "Recommended Chemical Products and Sealants" .

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

- 2. Install carrier cover on axle housing and tighten carrier cover bolts to the specified torque. Refer to RFD-15, COMPO-NENTS".
- Connect parking brake cable and brake tube to carrier cover.
- 4. Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to MA-26, "Checking Final Drive Oil" .



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REAR FINAL DRIVE ASSEMBLY

Removal and Installation REMOVAL

CAUTION:

- Be careful not to damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect ABS sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Drain rear final drive gear oil. Refer to MA-27, "DRAINING".
- 2. Remove rear propeller shaft. Refer to PR-8, "Removal and Installation" .

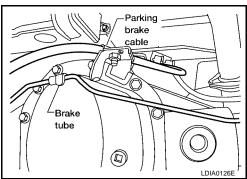
• Plug rear end of transfer.

- 3. Remove axle shaft. Refer to RAX-6, "Removal and Installation".
- 4. Support rear final drive using a suitable jack.
- 5. Disconnect the following components from rear final drive.
 - Brake tube block connectors. Refer to <u>BR-13</u>, "Removal and Installation of Rear Brake Piping and <u>Brake Hose"</u>.
 - ABS sensor wire harness. Refer to <u>BRC-39</u>, "<u>Removal and Installation</u>" (without VDC), <u>BRC-150</u>, <u>"Removal and Installation</u>" (with VDC).
 - Parking brake cable.
 - Brake tube.
- 6. Disconnect brake hose from brake tube at the mounting clip on top of axle housing. Then remove the metal clip to disconnect brake line from the mounting clip on top of axle housing.
- 7. Remove rear shock absorber lower bolts. Refer to <u>RSU-7</u>, <u>"Removal and Installation"</u>.
- 8. Remove leaf spring U-bolt nuts. Refer to <u>RSU-8</u>, "Removal and <u>Installation"</u>.
- 9. Remove rear final drive assembly.

INSTALLATION

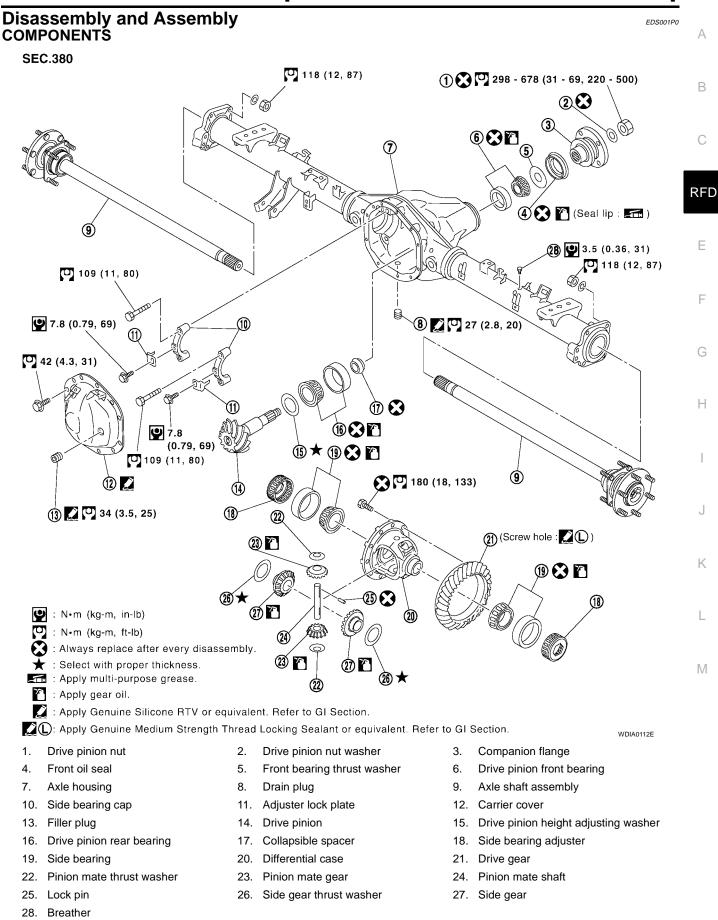
Note the following, and installation is in the reverse order of removal.

- Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to <u>MA-26, "Checking Final Drive Oil"</u>.
- Bleed the air from brake system. Refer to <u>BR-11, "Bleeding Brake System"</u>.



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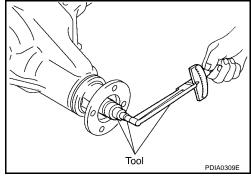
ASSEMBLY INSPECTION AND ADJUSTMENT

Total Preload Torque

- 1. Turn drive pinion in both directions several times to set bearing rollers.
- 2. Check total preload using Tool.

Tool number : ST3127S000 (J-25765-A)

Total preload (with oil seal) Gear ratio 2.937 Type: 2.49 - 5.27 N·m (0.26 - 0.53 kg-m, 22- 46 in-lb) Gear ratio 3.357 Type: 2.38 - 5.16 N·m (0.25 - 0.52 kg-m, 21 - 45 in-lb)



NOTE:

Total preload torque = Pinion bearing torque + Side bearing torque

• If measured value is out of the specification, disassemble it to check and adjust each part. Adjust pinion bearing preload and side bearing preload.

Adjust pinion bearing preload first, then adjust side bearing preload.

When the preload torque is large

On pinion bearings:Replace collapsible spacer.On side bearings:Loosen side bearing adjuster.

When the preload is small

On pinion bearings:	Tighten drive pinion nut.
On side bearings:	Tighten side bearing adjuster.

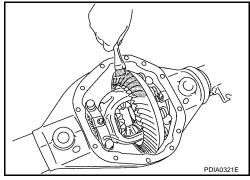
Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

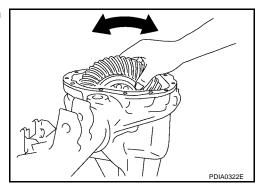
- 1. Remove rear cover. Refer to <u>RFD-19</u>, "<u>DISASSEMBLY</u>".
- 2. Thoroughly clean drive gear and drive pinion teeth.
- 3. Apply red lead to drive gear.

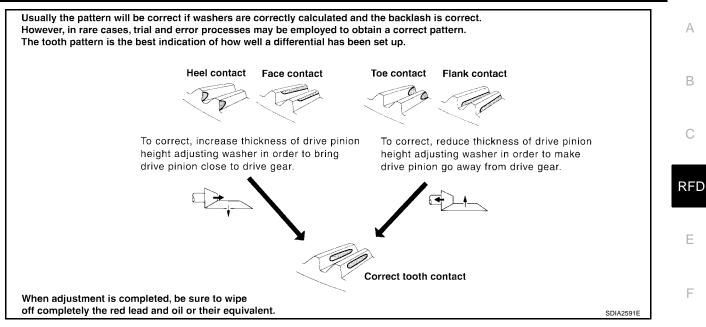
CAUTION:

Apply red lead to both the faces of 3 to 4 gears at 4 locations evenly spaced on drive gear.



4. Hold companion flange steady by hand and rotate drive gear in both directions.





5. If outside the standard, adjust drive pinion height adjusting washer and backlash. Refer to <u>RFD-25, "Drive</u> <u>Pinion Height Adjusting Washer"</u>, <u>RFD-17, "Backlash"</u>.

Backlash

- 1. Remove rear cover. Refer to <u>RFD-19, "DISASSEMBLY"</u>.
- Check drive gear to drive pinion backlash using a dial indicator at several points.

Drive gear to drive pinion backlash:

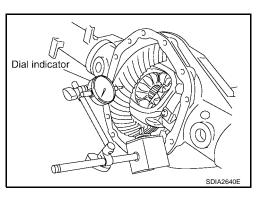
0.08 - 0.13 mm (0.0031 - 0.0051 in)

3. If outside the standard, adjust side bearing adjuster. **CAUTION:**

Check tooth contact and total preload after adjusting side bearing adjuster. Refer to <u>RFD-16, "Total Preload Torque"</u>, <u>RFD-16, "Tooth Contact"</u>.

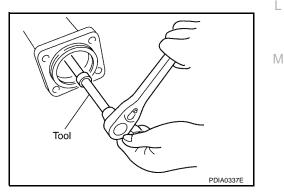
- a. Remove adjuster lock plate.
- b. Loosen side bearing cap bolts.
- c. Tighten or loosen each side bearing adjusters using Tool.

Tool number : — (C - 4164)

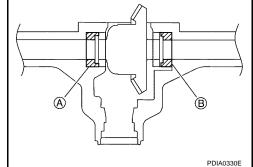


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d. In case of lots of backlash, loosen side bearing adjuster A and tighten side bearing adjuster B. In case of less backlash, loosen side bearing adjuster B and tighten side bearing adjuster A.



- e. After adjusting backlash and tighten cap bolts to the specified torque. Refer to <u>RFD-15, "COMPONENTS"</u>.
- f. Install adjuster lock plate and tighten to the specified torque. Refer to <u>RFD-15, "COMPONENTS"</u>.



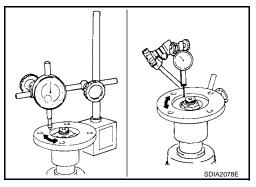
- 1. Fit a dial indicator onto companion flange face (inner side of propeller shaft mounting bolt holes).
- 2. Rotate companion flange to check for runout.

Runout limit : 0.10 mm (0.0039 in) or less

- 3. Fit a test indicator to the inner side of companion flange (socket diameter).
- 4. Rotate companion flange to check for runout.

Runout limit : 0.13 mm (0.0051 in) or less

- 5. If the runout value is outside the repair limit, follow the procedure below to adjust.
- a. Check for runout while changing the phase between companion flange and drive pinion by 90° step, and search for the point where the runout is the minimum.
- b. If the runout value is still outside of the limit after the phase has been changed, replace companion flange.
- c. If the runout value still outside of the limit after companion flange has been replaced, check drive pinion bearing and drive pinion assembly.



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DISASSEMBLY

Differential Assembly

- 1. Remove carrier cover bolts.
- 2. Remove carrier cover using Tool.

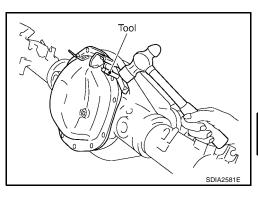
Tool number : KV10111100 (J-37228)

CAUTION:

- Be careful not to damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.
- For proper reinstallation, paint matching mark on one side of side bearing cap.

CAUTION:

- Side bearing caps are line-board for initial assembly. The matching marks are used to reinstall them in their original positions.
- For matching mark, use paint. Do not damage side bearing cap.
- 4. Remove adjuster lock plates.
- 5. Remove side bearing caps.



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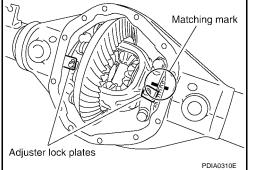
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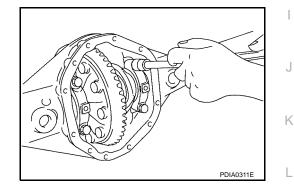
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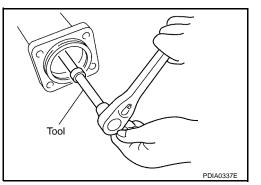
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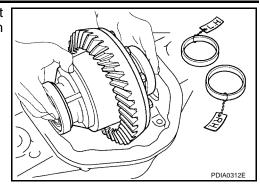




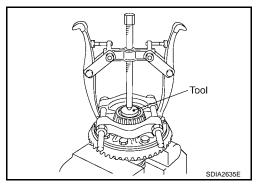
Remove side bearing adjusters using Tool.
 Tool number : — (C - 4164)



- 7. Keep side bearing outer races together with inner races. Do not mix them up. Also, keep side bearing adjusters together with bearing.
- 8. Remove side bearing adjusters from axle housing.



Remove side bearing inner races using suitable puller. CAUTION: Be careful not to damage differential case.



10. For proper reinstallation, paint matching mark on differential case and drive gear.

CAUTION:

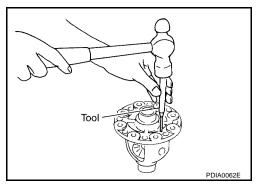
9.

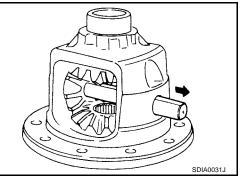
For matching mark, use paint. Do not damage differential case and drive gear.

- 11. Remove drive gear bolts.
- 12. Tap drive gear off differential case with a soft hammer.
 CAUTION:
 Tap evenly all around to keep drive gear from binding.
- 13. Pull lock pin out of pinion mate shaft, using Tool.

Tool number : ST23550000 (—)

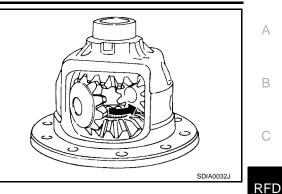
SDIA2238E





14. Remove pinion mate shaft.

15. Turn pinion mate gear, then remove pinion mate gear, pinion mate thrust washer, side gear and side gear thrust washer from differential case.



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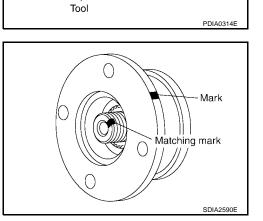
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- Drive Pinion Assembly
 Remove differential case assembly. Refer to <u>RFD-19</u>, "Differential Assembly".
- 2. Remove drive pinion nut and washer using Tool.

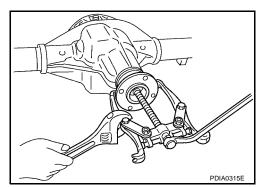


 Put a matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.
 CAUTION:

For matching mark, use paint. Do not damage drive pinion.



4. Remove companion flange using a suitable Tool.



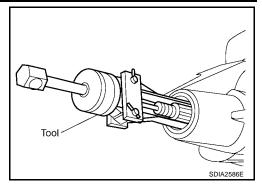
5. Remove front oil seal using Tool.

Tool number : ST33290001 (J-34286)

CAUTION:

Be careful not to damage axle housing.

6. Remove front bearing thrust washer.

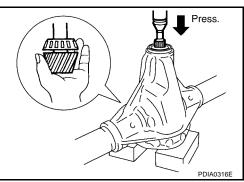


7. Remove drive pinion assembly and collapsible spacer from axle housing, using press.

CAUTION:

Do not drop drive pinion assembly.

8. Remove drive pinion front bearing inner race from axle housing.



9. Tap drive pinion front bearing outer race uniformly with a brass bar or equivalent to remove.

CAUTION:

Be careful not to damage axle housing.

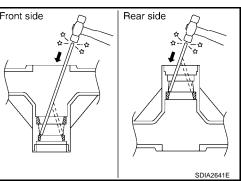
10. Tap drive pinion rear bearing outer race uniformly with a brass bar or equivalent for removal.

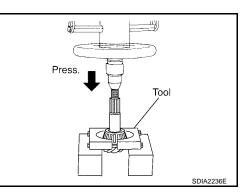
CAUTION:

Be careful not to damage axle housing.

11. Remove drive pinion rear bearing inner race and drive pinion height adjusting washer, using Tool.

Tool number : ST30021000 (J-22912-01)



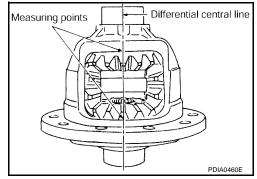


INS	SPECTION AFTER DISASSEMBLY	
Dri	ive Gear and Drive Pinion	А
•	If gear teeth do not mesh or line-up correctly, determine cause and adjust, repair, or replace as necessary. If gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new gears. Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each pinion gear and drive gear before proceeding with assembly.	В
Re	aring	С
•	If found any chipped (by friction), pitted, worn, rusted, scratched mark, or unusual noise from bearing, replace with new bearing assembly (as a new set). Bearing must be replaced with a new one whenever disassembled.	RFD
•		
• •	Ie Gear, Pinion Mate and Pinion Mate Shaft Replace with a new one if found any cracks or damage on the surface of the tooth. Replace with a new one if found any worn or chipped mark on the contact sides of thrust washer.	Е
•	Replace both side gear and pinion mate gear as a set when replacing side gear or pinion mate gear.	F
Sid ●	le Gear Thrust Washer and Pinion Mate Thrust Washer Replace with a new one if found that it is chipped (by friction), damaged, or unusual worn.	-
Dif	ferential Case	G
•	Replace with a new one if found any wear or cracks on the contact sides of differential case.	
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SELECTION ADJUSTING WASHERS

Side Gear Thrust Washer

1. Place differential case straight up so that side gear to be measured comes upward.



 Using a thickness gauge, measure the clearance between side gear back and differential case at 3 different points, while rotating side gear. Average the 3 readings, and then measure the clearance. (Measure the clearance of the other side as well.)

Side gear back clearance standard:

0.305 mm (0.0120 in) or less. (Each gear should rotate smoothly without excessive resistance during differential motion.)

CAUTION:

To prevent side gear from tilting, insert thickness gauges with the same thickness from both sides.

3. If the back clearance is outside the standard, use a thicker/thinner side gear thrust washer to adjust.

When the back clearance is large:

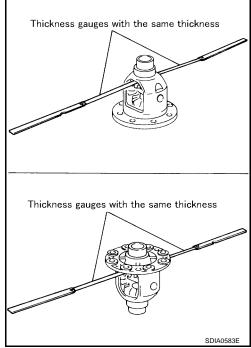
Use a thicker thrust washer.

When the back clearance is small:

Use a thinner thrust washer.

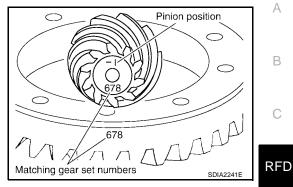
CAUTION:

Select a side gear thrust washer for right and left individually.



Drive Pinion Height Adjusting Washer

 Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each drive pinion and drive gear before proceeding with assembly.



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 The mounting distance from the center line of drive gear to the back face of drive pinion for the Model 226 axle assembly is 109.5 mm (4.312 in).

On the button end of each drive pinion, there is etched a plus (+) number, a minus (-) number, or a zero (0), which indicates the best running position for each particular gear set. This dimension is controlled by a selective drive pinion height adjusting washer between drive pinion inner bearing race and drive pinion. For example: If a drive pinion is etched m+8 (+3), it would require 0.08 mm (0.003 in) less drive pinion height adjusting washer than a drive pinion etched "0". This means decreasing drive pinion height adjusting washer thickness; increases the mounting distance of drive pinion to 109.6 mm (4.315 in). If a drive pinion is etched m-8 (-3), it would require adding 0.08 mm (0.003 in) more to drive pinion height adjusting washer than would be required if drive pinion were etched "0". By adding 0.08 mm (0.003 in), the mounting distance of drive pinion was decreased to 109.4 mm (4.309 in) which is just what m-8 (a-3) etching indicated.

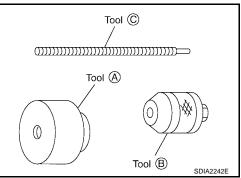
• To change drive pinion adjustment, use different drive pinion height adjusting washers which come in different thickness.

OLD DRIVE	NEW DRIVE PINION MARKING mm (in)								
PINION MARKING	-4	-3	-2	-1	0	+1	+2	+3	+4
+4	+0.20	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0
	(+0.008)	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)
+3	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02
	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)
+2	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05
	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)
+1	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08
	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)
0	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10
	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)
-1	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13
	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)
-2	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15
	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)
-3	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18
	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)
-4	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18	-0.20
	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)	(-0.008)

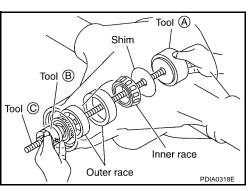
• Use the following tables as a guide for selecting the correct drive pinion height adjusting washer thickness to add or subtract from the old drive pinion height adjusting washer.

- 1. Make sure all parts are clean and that drive pinion bearings are well lubricated.
- 2. Assemble drive pinion bearings into Tools.

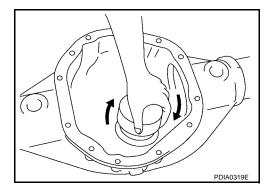
A :	_	(8144)
B:	_	(6740)
C :	—	(6741)
	B:	B: —

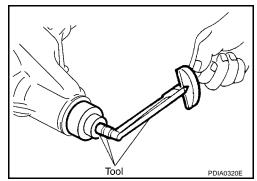


3. Install drive pinion bearing inner race and drive pinion height adjusting washer to axle housing using tool as shown.



4. Turn the assembly several times to seat drive pinion bearings.





6. Tighten side bearing caps to the specified torque installing Tools as shown.

: ST3127S000 (J-25765-A)

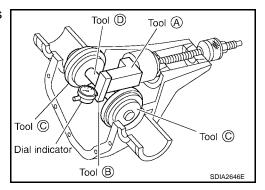
: 1.2 - 2.8 N-m (0.13 - 0.28 kg-m, 11 - 24 in-lb)

Tool number	A: —	(6739)
	B: —	(D-115-2)
	C: —	TBD
	D: —	(D-115-3)

Measure the turning torque, using Tool.

Turning torque specification

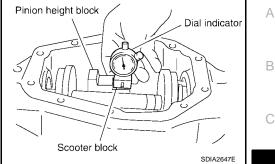
Tool number



5.



- 7. Put scooter block on pinion height block. Make sure that dial indicator is level adjusting pressure with a hand. Dial indicator indicates "0".
- 8. Slide dial indicator along arbor. Record the maximum.
- 9. Adjust drive pinion height adjusting washer so that the maximum will be "0".



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ASSEMBLY

Drive Pinion Assembly

1. Press a drive pinion rear bearing outer race into axle housing, using Tools.

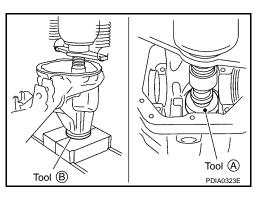
Tool number A: ST01500001 (-

B: ST30022000 (—)

-)

CAUTION:

Do not reuse drive pinion rear bearing.



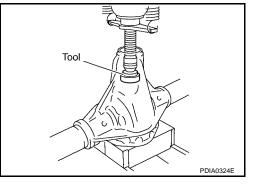
2. Press a drive pinion front bearing outer race into axle housing, using Tool.

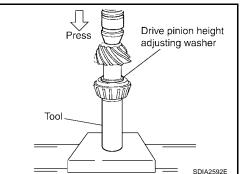
Tool number : ST33022000(-)

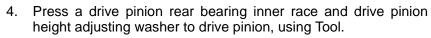
CAUTION:

Do not reuse drive pinion front bearing.

 Select drive pinion height adjusting washer. Refer to <u>RFD-25</u>, <u>"Drive Pinion Height Adjusting Washer"</u>.







Tool number : — (C - 4040)

CAUTION:

Do not reuse drive pinion rear bearing.

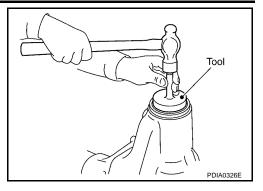
- 5. Apply gear oil to drive pinon rear bearing and drive pinon front bearing.
- 6. Install drive pinion front bearing inner race in axle housing.
- 7. Install front bearing thrust washer to axle housing.

8. Apply multi-purpose grease to front oil seal lip. Install front oil seal into axle housing using Tool.

Tool number : ST15310000 (—)

CAUTION:

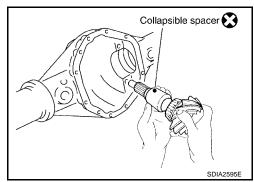
- Do not reuse oil seal.
- When installing, do not incline oil seal.



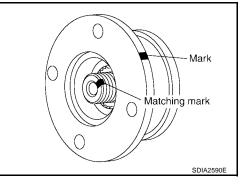
9. Install collapsible spacer to drive pinion. And then install drive pinion assembly in axle housing.

CAUTION:

- Do not reuse collapsible spacer.
- Be careful not to damage front oil seal.



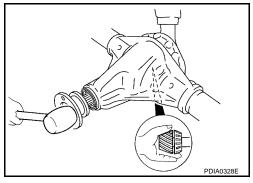
10. Align the matching mark of drive pinion with the mark of companion flange.



11. Install companion flange onto drive pinion. Tap companion flange with a soft hammer until fully seated.

CAUTION:

Be careful not to damage companion flange and front oil seal.

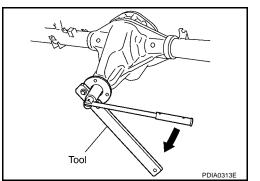


- 12. Install drive pinion nut and drive pinion nut washer. Tighten drive pinion nut until total preload is within specification.
 - The threaded portion of drive pinion and drive pinion nut should be free from oil or grease.

Tool number : KV40104000 (—)

CAUTION:

Do not reuse drive pinion nut and drive pinion nut washer.



 Tighten drive pinion nut by very small degrees until the specified preload is achieved. When checking the preload, turn drive pinion in both directions several times to set the bearing rollers, using Tool.

Tool number : ST3127S000 (J-25765-A)

Pinion bearing preload

: 1.7 - 3.8 N·m (0.18 - 0.38 kg-m, 15 - 33 in-lb)

- a. This procedure will have to be repeated if:
 - Maximum preload is achieved before the minimum drive pinion nut torque is reached.
 - Minimum preload is not achieved before maximum drive pinion nut torque is reached.

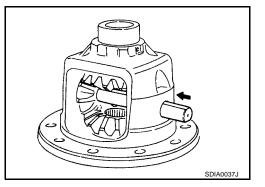
Differential Assembly

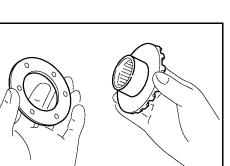
- 1. Assemble side gear thrust washers with the same thickness as the ones installed prior to disassembly or reinstall the old ones on side gears.
- 2. Assemble side gear and side gear thrust washer into differential case.

3. Align 2 pinion mate gears in diagonally opposite positions, then rotate and assemble them into differential case after assembling pinion mate thrust washer to pinion mate gear.

- 4. Align lock pin holes on differential case and shaft, and assemble pinion mate shaft.
- Measure side gear end play. If necessary, select the appropriate side gear thrust washers. Refer to <u>RFD-24</u>, "<u>Side Gear Thrust</u> <u>Washer</u>".







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6. Drive a lock pin into pinion mate shaft, using Tool.

: ST23550000 (—) **Tool number CAUTION:** Do not reuse lock pin.

7. Apply gear oil to gear tooth surfaces and thrust surfaces and check to see they turn properly.

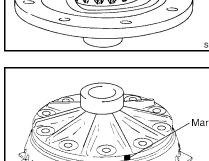
8. Align the matching mark of differential case with the mark of drive gear, then install drive gear.

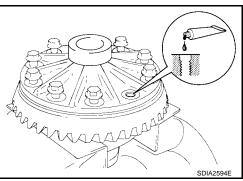
- 9. Apply thread locking sealant into the thread hole of drive gear.
 - Use Genuine Medium Strength Thread Locking Sealant or equivalent. Refer to GI-45, "Recommended Chemical Products and Sealants"

CAUTION:

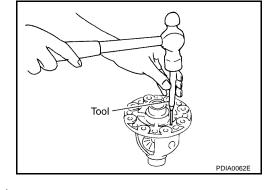
Drive gear back and threaded holes shall be cleaned and decreased sufficiently.

- 10. Install drive gear on the bolts, and then tighten to the specified torque. Refer to RFD-15, "COMPONENTS" . **CAUTION:**
 - Do not reuse the bolts.
 - Tighten bolts in a crisscross fashion.

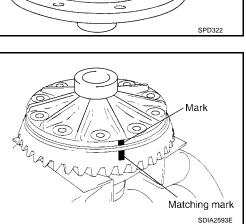


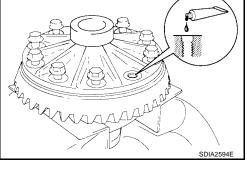


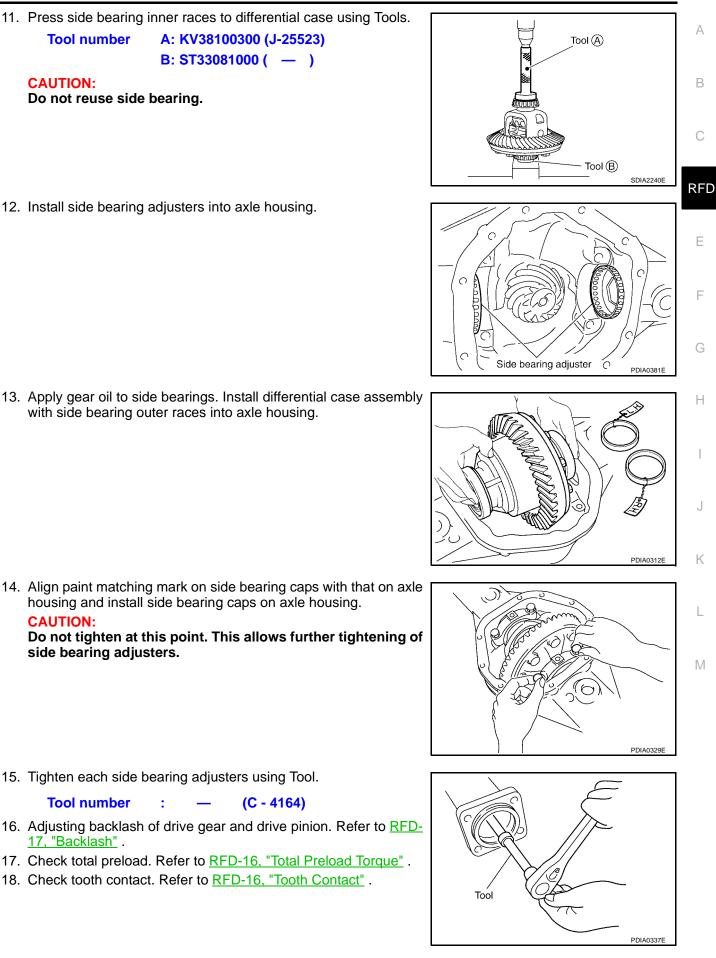




Gear oil



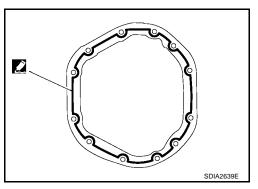




- 19. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45,</u> <u>"Recommended Chemical Products and Sealants"</u>. CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

20. Install carrier cover on axle housing and tighten carrier cover bolts with the specified torque. Refer to <u>RFD-15</u>, <u>"COMPO-NENTS"</u>.



SERVICE DATA AND SPECIFICATIONS (SDS) [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

SERVICE DATA AND SPECIFICA	TIONS (SDS)	PFP:00030
General Specifications		EDS001P1
Engine	VK5	6DE
Vehicle grade	Standard	Tow package or off road package
Transmission	54	VT
Final drive model	M2	226
Gear ratio	2.937	3.357
Number of pinion gears		2
Number of teeth (Drive gear / drive pinion)	47/16	47/14 R
Oil capacity (Approx.) ℓ (US pt, Imp pt)	2.01 (4-1	/4, 3-1/2)
Drive pinion adjustment spacer type	Colla	psible
Inspection and Adjustment DIFFERENTIAL SIDE GEAR CLEARAN	ICE	ED\$001P2
Item	Star	Unit: mm (in) Idard
Side gear backlash (Clearance between side gear and differential case)	0.305 (0.0120) or less. (Each gear should rotate smoothly without excessive resistance during differ- ential motion.)	
PRELOAD TORQUE		Unit: N·m (kg-m, in-lb)
	Specif	ication
Item	Gear ratio 2.937 Type	Gear ratio 3.357 type
Total preload (Drive pinion torque to rotate plus)	2.49 - 5.27 (0.26 - 0.53, 22 - 46)	2.38 - 5.16 (0.25 - 0.52, 21 - 45)
Drive pinion bearing preload	1.7 - 3.8 (0.18 - 0.38, 15 - 33)	
BACKLASH		Unit: mm (in)
ltem	Star	dard
Drive gear to drive pinion gear	0.08 - 0.13 (0.	0031 - 0.0051)
COMPANION FLANGE RUNOUT		Unit: mm (in)
ltem	Runo	ut limit
Companion flange face	0.10 (0.00	039) or less
Inner side of companion flange	0.13 (0.00	151) or less

SERVICE DATA AND SPECIFICATIONS (SDS) [WITHOUT ELECTRONIC LOCKING DIFFERENTIAL]

SELECTIVE PARTS Side Gear Thrust Washer

Unit: mm (in)

Thickness	Package part number*		
0.76 (0.030)			
0.79 (0.031)			
0.81 (0.032)	38424 8S101		
0.84 (0.033)			
0.86 (0.034)			
0.89 (0.035)			
0.91 (0.036)			
0.94 (0.037)	38424 8S102		
0.97 (0.038)			
0.99 (0.039)			

*Always check with the parts department for the latest parts information.

Drive Pinion Height Adjusting Washer

Unit: mm (in)

Thickness	Package part number*
0.076 (0.030)	
0.079 (0.031)	
0.081 (0.032)	38151 8S101
0.084 (0.033)	
0.086 (0.034)	
0.089 (0.035)	
0.091 (0.036)	
0.094 (0.037)	38151 8S102
0.097 (0.038)	
0.099 (0.039)	
0.102 (0.040)	
0.104 (0.041)	
0.107 (0.042)	38151 8S103
0.109 (0.043)	
0.112 (0.044)	
0.114 (0.045)	
0.117 (0.046)	
0.119 (0.047)	38151 8S104
0.122 (0.048)	
0.124 (0.049)	
0.127 (0.050)	
0.130 (0.051)	
0.132 (0.052)	38151 8S105
0.135 (0.053)	
0.137 (0.054)	

*Always check with the Parts Department for the latest parts information.

PRECAUTIONS

PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

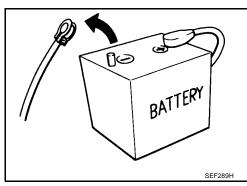
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

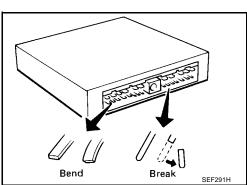
Precautions

 Before connecting or disconnecting differential lock control unit harness connector, turn ignition switch "OFF" and disconnect the battery cable from the negative terminal. Because battery voltage is applied to differential lock control unit even if ignition switch is turned "OFF".

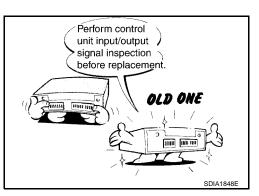


• When connecting or disconnecting pin connectors into or from differential lock control unit, take care not to damage pin terminals (bend or break). When connecting pin connectors make sure that there are

When connecting pin connectors make sure that there are not any bends or breaks on differential lock control unit pin terminal.



Before replacing differential lock control unit, perform differential lock control unit input/output signal inspection and make sure whether differential lock control unit functions properly or not. Refer to <u>RFD-50</u>, "<u>Differential Lock</u> <u>Control Unit Input/Output Signal Reference Values</u>".



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Service Notice or Precaution

- Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts when applied.
- Overhaul should be done in a clean work area, it is preferable to work in dustproof area.
- Before disassembly, using steam or white gasoline, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time when the unit is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, observe it.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mounting surface; then remove any moisture, oil, and foreign materials from the application and mounting surfaces.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or shop rags to prevent entering of lint.
- During assembly, observe the specified tightening torque, and apply new differential gear oil, petroleum jelly, or multi-purpose grease as specified for each vehicle, if necessary.

Wiring Diagrams and Trouble Diagnosis

When reading wiring diagrams, refer to the following:

- GI-14, "How to Read Wiring Diagrams".
- PG-4, "POWER SUPPLY ROUTING CIRCUIT".

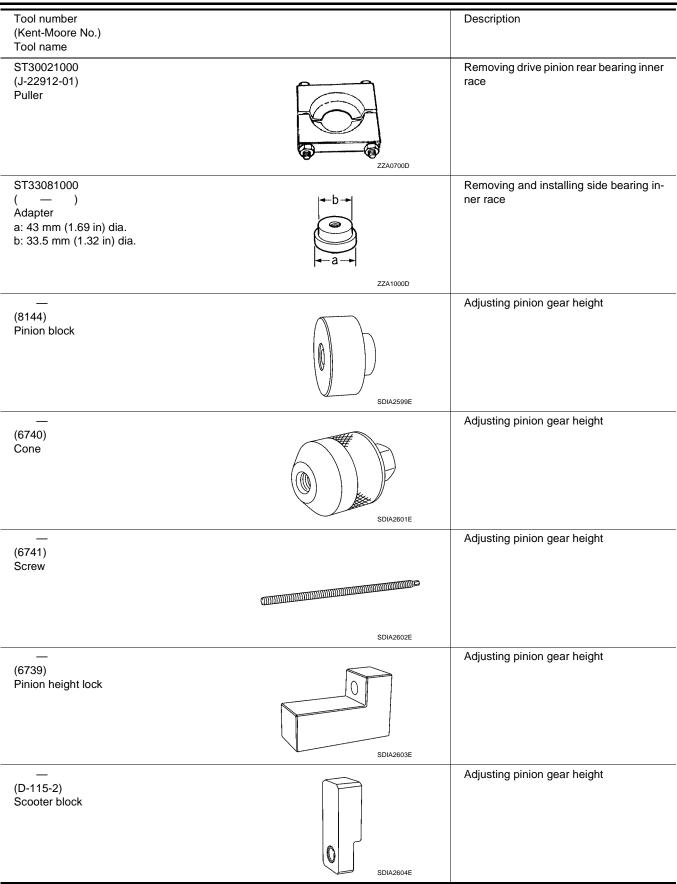
When performing trouble diagnosis, refer to the following:

- <u>GI-9, "How to Follow Trouble Diagnoses"</u>.
- <u>GI-27, "How to Perform Efficient Diagnosis for an Electrical Incident"</u>.

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PREPARATION		PFP:00002	A
Special Service Tools		EDS001P7	
	nay differ from those of special service tools illus		ı.
Tool number (Kent-Moore No.) Tool name		Description	В
KV40104000 (—) Flange wrench a: 85 mm (3.35 in) dia. b: 65 mm (2.56 in) dia.	De terretaria de la companya de la c	Removing and installing drive pinion nut	C RF
ST33290001 (J-34286) Puller		Removing front oil seal	E
			F
	ZZA0601D		G
ST15310000 (—) Drift a: 96mm (3.77 in) dia.	TTO	Installing front oil seal	Н
b: 84 mm (3.30 in) dia.	a b NT115		
ST3127S000 (J-25765-A) Preload gauge set		Inspecting drive pinion bearing preload and total preload	J
1. GG91030000 (J-25765) Torque wrench			K
2. HT62940000 (1/2") (—) Socket adapter 3. HT62900000 (3/8")	3 3 NT124		L
(—) Socket adapter			
(C - 4164) Adjuster tool		Removing and installing side bearing ad- juster	M
	WDIA0192E		
KV10111100 (J-37228) Seal cutter		Removing carrier cover	
	S-NT046		



Tool number (Kent-Moore No.) Tool name		Description
rBD Arbor disc		Adjusting pinion gear height
 D-115-3) Arbor	SDIA2605E	Adjusting pinion gear height
ST01500001	SDIA2606E	Installing drive pinion rear bearing outer
() Drift a: 89mm (3.50 in) dia. b: 79 mm (3.11 in) dia.		race
ST30022000 (—) Drift a: 46 mm (1.81 in) dia. b: 110 mm (4.33 in) dia.	ZZAOB11D	Installing drive pinion rear bearing outer race
ST33022000 (—) Drift a: 49 mm (1.92 in) dia. b: 67 mm (2.63 in) dia.	NT660	Installing drive pinion front bearing outer race
 (C-4040) Installer	NT660	Installing drive pinion rear bearing inner race
KV38100300 (J-25523) Drift a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32mm (1.26 in) dia.		Installing side bearing inner race

Tool name		Description
Puller	NT077	Removing companion flange and side bearing inner race
Puller		Removing side bearing inner race
Power tool	ZZB0823D	Loosening bolts and nuts
	PBIC0190E	

SE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING PEP:00003	NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING [WITH ELECTRONIC LOCKING DIFFERENTIAL]
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NOISE, VIBRATION AND HAP C C 2

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NVH Troubleshooting Chart

Use the chart below to help find th 2 5 б 2 ∓ 5 Ď 5 5 EDS001P9

Symptom	Possible cause and SUSPECTED PARTS	Reference page	Use the chart below to help you find the cause of the symptom. If necessary, repair or replace		
Noise	ED PARTS		you find the cause of		
×	Gear tooth rough	_	The		
×	Gear contact improper	RFD-84, "Tooth Contact"	sym		
×	Tooth surfaces worn	_	otorn		
×	Backlash incorrect	RFD-85, "Backlash"	. IT N		
×	Companion flange excessive runout	RFD-86, "Companion Flange Runout"	eces		
×	Gear oil improper	MA-26, "Checking Final Drive Oil"	sary,		
×	PROPELLER SHAFT	PR-3. "NVH Troubleshooting Chart"	repa		
×	AXLE AND SUSPENSION	RAX-4, "NVH Troubleshooting Chart", RSU-4, "NVH Troubleshooting Chart"			
×	TIRES	WT-3, "NVH Troubleshooting Chart"	repia		
×	ROAD WHEEL		the these parts		
×	AXLE SHAFT	RAX-4, "NVH Troubleshooting Chart"			
×	BRAKES	BR-5. "NVH Troubleshooting Chart"			
×	STEERING	PS-5, "NVH Troubleshooting Chart"			
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×: Applicable symptom

DIFFERENTIAL GEAR OIL [WITH ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL GEAR OIL	PFP:KLD30
Changing Differential Gear Oil	EDS002HX
Refer to MA-27, "Changing Final Drive Oil" .	
FILLING	
Refer to MA-26, "Checking Final Drive Oil" .	
Checking Differential Gear Oil	EDS002HY
Refer to MA-26, "Checking Final Drive Oil"	

DIFFERENTIAL LOCK SYSTEM [WITH ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL LOCK SYSTEM

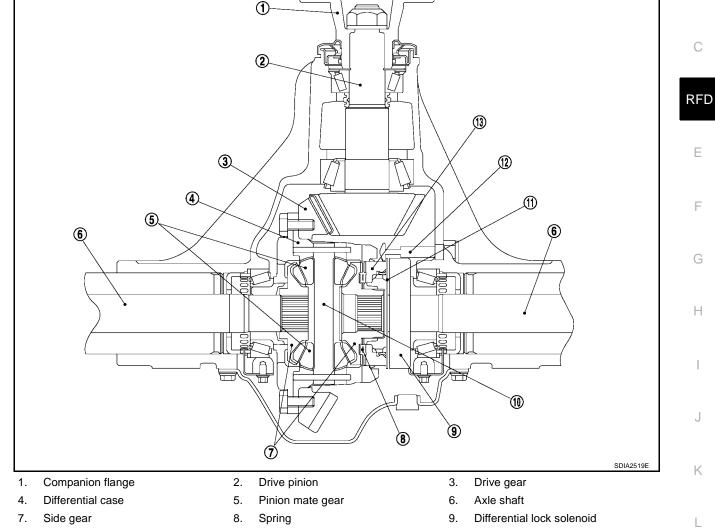
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Cross-sectional View





- 10. Pinion mate shaft
- 13. Cam ring

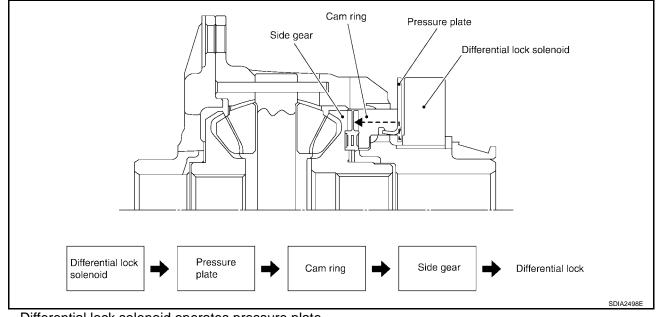
11. Pressure plate

12. Differential lock position switch

DIFFERENTIAL LOCK SYSTEM [WITH ELECTRONIC LOCKING DIFFERENTIAL]

Differential Lock Operation





- 1. Differential lock solenoid operates pressure plate.
- 2. Pressure plate presses cam ring.
- 3. Engage cam ring and side gear, and then differential is locked.

System Description DIFFERENTIAL LOCK SOLENOID

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It is operated by signal from differential lock control unit, and it operates pressure plate so as to switch lock/ unlock.

DIFFERENTIAL LOCK POSITION SWITCH

It detects that differential is in lock or unlock by pressure plate position, and sends it to differential lock control unit.

DIFFERENTIAL LOCK CONTROL UNIT

- Differential lock control unit controls differential lock solenoid by input signals of each sensor and each switch.
- As a fail-safe function, differential lock disengages, if malfunction is detected in differential lock system.
- Self-diagnosis can be done with CONSULT-II.

DIFFERENTIAL LOCK MODE SWITCH

Able to select differential lock and unlock.

DIFF LOCK INDICATOR LAMP

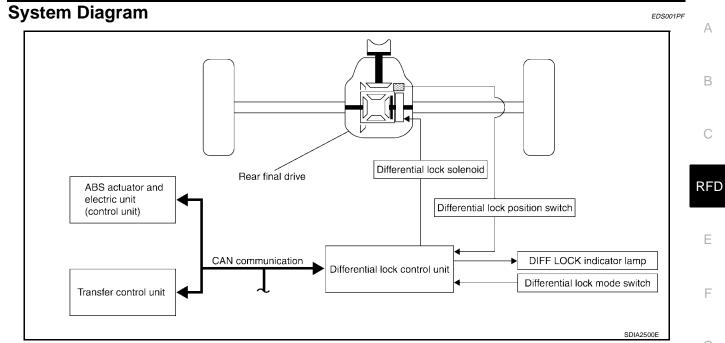
The following is the indications of indicator lamp.

Condition	DIFF LOCK indicator lamp	
Differential lock/unlock	ON/OFF	
Differential lock standby condition	Flashing: 1 time/2 seconds	
Differential lock system malfunction	OFF (Even if differential lock mode switch is turned ON)	
Lamp check	Turns ON when ignition switch is turned ON. Turns OFF after engine start.	

NOTE:

Differential lock standby condition is the condition that differential lock mode switch is ON and differential is unlocked.

DIFFERENTIAL LOCK SYSTEM [WITH ELECTRONIC LOCKING DIFFERENTIAL]



COMPONENTS FUNCTION DESCRIPTION

Component parts	Function	
	Controls differential lock solenoid and switches differential lock/unlock.	
Differential lock control unit	 As a fail-safe function, differential lock disengages, if malfunction is detected in differential lock system. 	
Differential lock solenoid	Controls pressure plate by current from differential lock control unit.	
Differential lock position switch	Detects that differential is lock or unlock condition.	
Differential lock mode switch	Able to select differential lock or unlock.	
DIFF LOCK indicator lamp	Illuminates that differential is in lock or lock standby condition.	
ABS actuator and electric unit (control unit)	Transmits the following signals via CAN communication to differential lock control unit.Vehicle speed signalVDC operation signal	
Transfer control unit	Transmits the following signal via CAN communication to differential lock control unit. • 4WD shift switch signal	

CAN Communication SYSTEM DESCRIPTION

Refer to LAN-7, "CAN COMMUNICATION" .

Revision: October 2004

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TROUBLE DIAGNOSIS

Fail-safe Function

If any malfunction occurs in differential lock system, and control unit detects the malfunction, DIFF LOCK indicator lamp on combination meter does not turn ON to indicate system malfunction. Differential lock control unit turns differential lock solenoid OFF.

How to Perform Trouble Diagnosis BASIC CONCEPT

- To perform trouble diagnosis, it is the most important to have understanding about vehicle systems (control and mechanism) thoroughly.
- It is also important to clarify customer complaints before inspection.

First of all, reproduce symptoms, and understand them fully. Ask customer about his/her complaints carefully. In some cases, it will be necessary to check symptoms by driving vehicle with customer.

CAUTION:

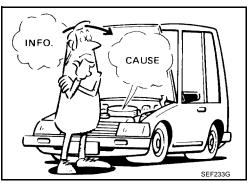
Customers are not professional. It is dangerous to make an easy guess like "maybe the customer means that...," or "maybe the customer mentions this symptom".

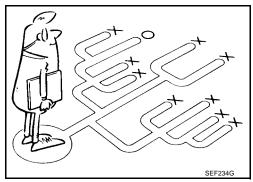
• It is essential to check symptoms right from the beginning in order to repair malfunctions completely.

For intermittent malfunctions, reproduce symptoms based on interview with customer and past examples. Do not perform inspection on ad hoc basis. Most intermittent malfunctions are caused by poor contacts. In this case, it will be effective to shake suspected harness or connector by hand. When repairing without any symptom diagnosis, you cannot judge if malfunctions have actually been eliminated.

- After completing diagnosis, always erase diagnostic memory. Refer to <u>RFD-54, "How to Erase Self-diagnostic Results"</u>.
- For intermittent malfunctions, move harness or harness connector by hand. Then check for poor contact or reproduced open circuit.





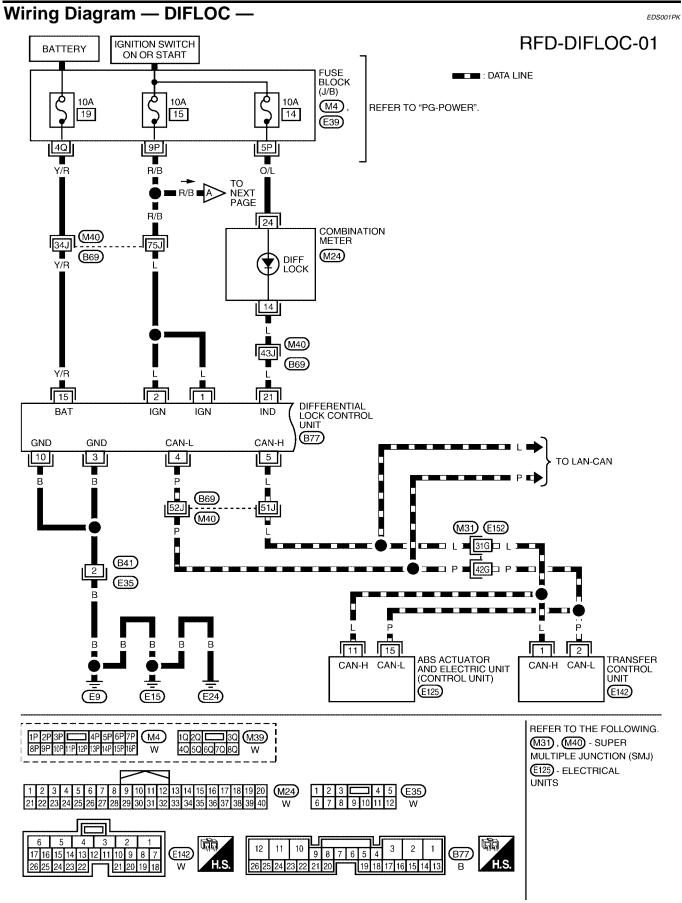


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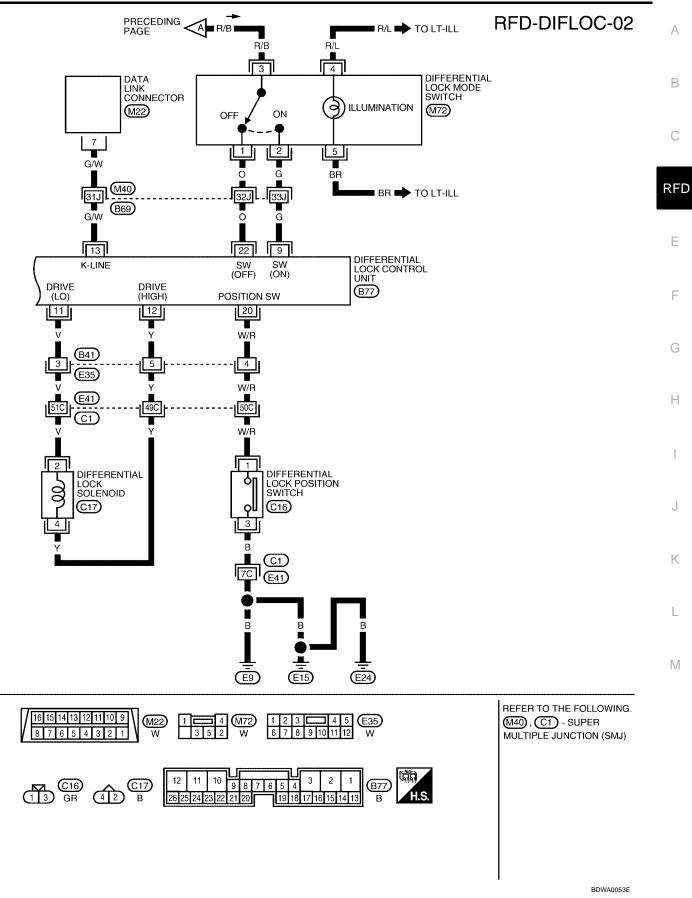
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Location of Electrical Parts EDS001PJ А А В· В С e RFD Е D Ε С ſ F А В G TTTTT Differential THE REAL PROPERTY. мрн TT lock mode and the state of t \$107. switch x1000r/mii Н DIFF LOCK LOCK DIFF indicator lamp Differential C Rear Cab D Differential Ε Ø lock solenoid lock position J switch Ŵ Κ Differential () Θ lock control unit L BDIA0015E

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Trouble Diagnosis Chart for Symptoms

If DIFF LOCK indicator lamp does not turn ON after engine start, perform self-diagnosis. Refer to <u>RFD-53</u>, <u>"SELF-DIAG RESULTS</u> <u>MODE"</u>.

Symptom	Condition	Check item	Reference page	
		CAN communication line		
DIFF LOCK indicator lamp does not turn ON. (DIFF LOCK indicator lamp check)	Ignition switch: ON	Power supply and ground for differential lock control unit	<u>RFD-72</u>	
		Combination meter		
DIFF LOCK indicator lamp does not change.	 Engine running Differential lock mode switch: ON 	Combination meter	<u>RFD-75</u>	
		Differential lock mode switch		
		CAN communication line		
		Combination meter		
DIFE LOCK indicator lamp comptimes flackes	 Engine running Differential lock mode switch: ON 	Differential lock mode switch	DED 76	
DIFF LOCK indicator lamp sometimes flashes		Differential lock position switch	<u>RFD-76</u>	
		Differential inner parts		

Differential Lock Control Unit Input/Output Signal Reference Values DIFFERENTIAL LOCK CONTROL UNIT INSPECTION TABLE Specifications with CONSULT-II

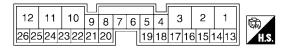
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Monitor item [Unit]	Content	Condition		Display value
BATTERY VOLT [V]	Power supply voltage for differential lock control unit	Ignition switch: ON		Battery voltage
			2WD	2H
4WD MODE [2H/4H/ 4Lo]	Condition of 4WD shift switch	4WD shift switch (Engine running)	4H	4H
]		(g	4LO	4Lo
		Vehicle stopped		0 km/h (0 mph)
VHCL S/SEN-R [km/h] or [mph]	Wheel speed (Rear wheel right)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indi- cation on speed- ometer (Inside of $\pm 10\%$)
		Vehicle stopped		0 km/h (0 mph)
VHCL S/SEN-L [km/h] or [mph]	Wheel speed (Rear wheel left)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indi- cation on speed- ometer (Inside of ±10%)
		Vehicle stopped		0 km/h (0 mph)
VHCL S/SEN-RL [km/h] or [mph]	Wheel speed (Average value of rear wheel right and left)	Vehicle running CAUTION: Check air pressure of tire under standard condition.		Approximately equal to the indi- cation on speed- ometer (Inside of ±10%)
D-LOCK SW SIG [ON/	Condition of differential	Differential lock mode switch: ON		ON
OFF]	lock mode switch	Differential lock mode swit	ch: OFF	OFF
	Control status of differen-	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
D-LOCK SIG [ON/OFF]	tial lock	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF

Monitor item [Unit]	Content	Со	ndition	Display value	_
	Operating condition of dif- ferential lock solenoid	 Vehicle stopped Engine running 	Differential lock mode switch: ON	ON	- A
RELAY ON [ON/OFF]	relay (integrated in differ- ential lock control unit)	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF	В
	Control status of differen- tial lock solenoid relay	 Vehicle stopped Engine running 	Differential lock mode switch: ON	ON	C
RELAY MTR [ON/OFF]	(integrated in differential lock control unit)	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF	
SOL MTR [ON/OFF]	Control status of differen- tial lock solenoid	• Vehicle stopped • Engine running	Differential lock mode switch: ON	ON	RFD
		VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF	E
	Control status of DIFF	DIFF LOCK indicator lamp	o: ON	ON	_
IND MTR [ON/OFF]	LOCK indicator lamp	DIFF LOCK indicator lamp	o: OFF	OFF	
D-LOCK POS SW [ON/	Condition of differential	 Vehicle stopped Engine running 	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON	F G
OFF]	lock position switch	 VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF	Н

Specifications Between Differential Lock Control Unit Terminals DIFFERENTIAL LOCK CONTROL UNIT TERMINAL CONNECTOR LAYOUT



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Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	ltem	Condition		Data (Approx.)
1			Ignition switch: ON	Ignition switch: ON	
I	L	Power supply	Ignition switch: OFF		0V
	-	Dowor oupply	Ignition switch: ON		Battery voltage
2	2 L Power su	Power supply	Ignition switch: OFF		0V
3	В	Ground	Always		0V
4	Р	CAN-L	_		_
5	L	CAN-H	_		_
	Differential lock mode switch	Differential lock mode switch	Innition quitable ON	Differential lock mode switch: ON	Battery voltage
9	G	G (ON)	Ignition switch: ON	Differential lock mode switch: OFF	0V
10	В	Ground	Always		0V

Terminal	Wire color	Item		Condition	Data (Approx.)
11	V	Differential lock solenoid (-)	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage
12	Y	Differential lock solenoid (+)	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage
13	G/W	K-LINE (CONSULT-II signal)		_	-
15	Y/R	Power supply (Memory back-up)	Ignition switch: ON Ignition switch: OFF	5	
20	W/R	Differential lock position switch	 Vehicle stopped Engine running VDC OFF switch: ON 	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON) Differential lock mode switch: OFF	0V
			• 4WD shift switch: 4LO	(DIFF LOCK indicator lamp: OFF)	Battery voltage
21	L	DIFF LOCK indicator lamp	Ignition switch: ON	DIFF LOCK indicator lamp: ON	0V
				DIFF LOCK indicator lamp: OFF	Battery voltage
22	0	Differential lock mode switch (OFF)	Ignition switch: ON	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

CONSULT-II Function (DIFF LOCK)

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CONSULT-II can display each diagnostic item using the diagnostic test modes shown following.

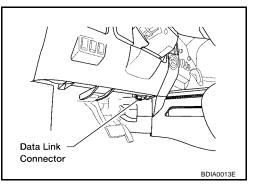
DIFF LOCK Diagnostic test mode	Function	Reference page
SELF-DIAGNOSTIC RESULTS	Displays diff lock self-diagnostic results.	<u>RFD-53</u>
DATA MONITOR	Displays diff lock input/output data in the time.	<u>RFD-55</u>
CAN DIAG SUPPORT MNTR	• The results of transmit/receive diagnosis of CAN communication can be read.	—

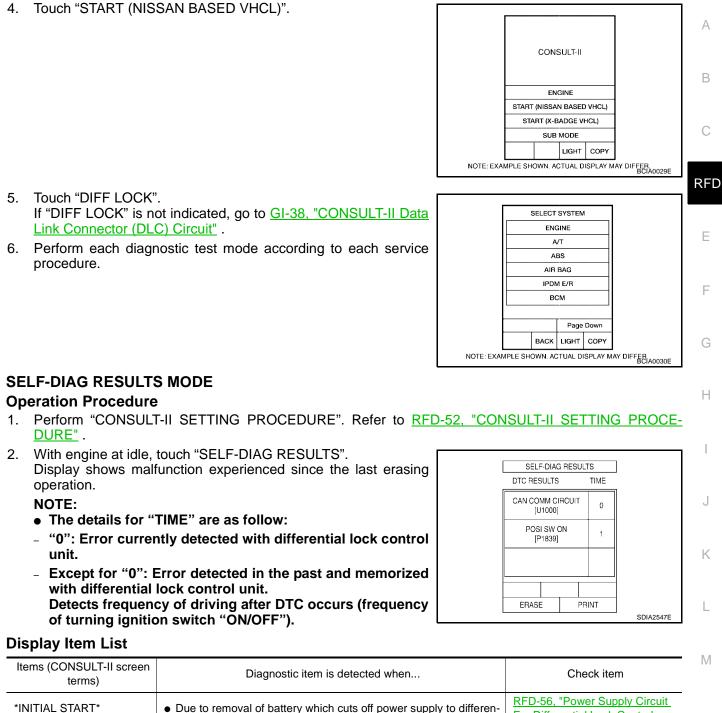
CONSULT-II SETTING PROCEDURE

CAUTION:

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carry out CAN communication.

- For details, refer to the separate "CONSULT-II Operations Manual".
- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II and CONSULT-II CONVERTER to data link connector on vehicle.
- 3. Turn ignition switch "ON".





INITIAL START	• Due to removal of battery which cuts off power supply to differen-	For Differential Lock Control
[P1833]	tial control unit, self-diagnosis memory function is suspended.	Unit"
CONTROL UNIT 1	• Malfunction is detected in the memory (RAM) system of differen-	RFD-58, "Differential Lock Con-
[P1834]	tial lock control unit.	trol Unit"
CONTROL UNIT 2	• Malfunction is detected in the memory (ROM) system of differen-	RFD-58, "Differential Lock Con-
[P1835]	tial lock control unit.	trol Unit"
CONTROL UNIT 3	 Malfunction is detected in the memory (EEPROM) system of dif-	RFD-58, "Differential Lock Con-
[P1836]	ferential lock control unit.	trol Unit"
CONTROL UNIT 4	• AD converter system of differential lock control unit is malfunc-	RFD-58, "Differential Lock Con-
[P1837]	tioning.	trol Unit"
ON SW [P1838]	• More than two switch inputs are simultaneously detected due to short circuit of differential lock mode switch.	RFD-58, "Differential Lock Mode Switch"

Items (CONSULT-II screen terms)	Diagnostic item is detected when	Check item
POSI SW ON [P1839]	 When differential lock position switch is ON, rotation difference occurs in wheel speed (rear wheel right and left). 	RFD-62, "Differential Lock Posi- tion Switch"
RELAY [P1844]	• Differential lock control unit detects as irregular by comparing tar- get value with monitor value.	<u>RFD-65, "Differential Lock Sole-</u> <u>noid Relay", RFD-66, "Differen-</u> <u>tial Lock Solenoid"</u>
SOL CIRCUIT [P1847]	Malfunction is detected in differential lock control unit internal cir- cuit.	RFD-66, "Differential Lock Sole- noid"
SOL DISCONNECT [P1848]	 Differential lock solenoid internal circuit or harness is open. Differential lock solenoid relay does not switch to ON position. 	RFD-66, "Differential Lock Sole- noid"
SOL SHORT [P1849]	Differential lock solenoid internal circuit or harness is shorted.	RFD-66, "Differential Lock Sole- noid"
SOL CURRENT [P1850]	Differential lock solenoid relay does not switch to OFF position.	RFD-66, "Differential Lock Sole- noid"
ABS SYSTEM [C1203]	 Malfunction related to wheel sensor has been detected by ABS actuator and electric unit (control unit). 	RFD-70, "ABS System"
CAN COMM CIRCUIT [U1000]	Malfunction has been detected from CAN communication line.	RFD-71, "CAN Communication Line"
NO DTC IS DETECTED. FURTHER TESTING MAY BE REQUIRED.	 No NG item has been detected. 	_

CAUTION:

If "CAN COMM CIRCUIT [U1000]" is displayed with other DTCs, first perform the trouble diagnosis for CAN communication line.

How to Erase Self-diagnostic Results

- 1. Perform applicably inspection of malfunctioning item and then repair or replace.
- 2. Start engine and select "SELF-DIAG RESULTS" mode for "DIFF LOCK" with CONSULT-II.
- 3. Touch "ERASE" on CONSULT-II screen to erase DTC memory.

CAUTION:

If memory cannot be erased, perform applicably diagnosis.

DATA MONITOR MODE

Operation Procedure

- 1. Perform "CONSULT-II SETTING PROCEDURE". Refer to RFD-52, "CONSULT-II SETTING PROCE-DURE".
- 2. Touch "DATA MONITOR".
- 3. Select from "SELECT MONITOR ITEM", screen of data monitor mode is displayed. NOTE:

When malfunction is detected, CONSULT-II performs REAL-TIME DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

Display Item List

	SELE	ECT MONITOR	ITEM	
Monitor item (Unit)	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	Remarks
BATTERY VOLT [V]	×	×	×	Power supply voltage for differential lock control unit.
WD MODE [2H/4H/4Lo]	×	×	×	4WD shift switch signal status via CAN communication line is displayed.
/HCL S/SEN-R [km/h] or [mph]	×	_	×	Wheel speed calculated by rear wheel sensor right signal is displayed.
/HCL S/SEN-L [km/h] or [mph]	×	_	×	Wheel speed calculated by rear wheel sensor left signal is displayed.
/HCL S/SEN-RL [km/h] or [mph]	×	×	×	Average value between wheel speed cal- culated by rear wheel sensor right signal and rear wheel sensor left signal is dis- played.
D-LOCK SW SIG [ON/OFF]	×	×	×	Condition of differential lock mode switch is displayed.
D-LOCK SIG [ON/OFF]	×	×	×	Control status of differential lock is displayed.
RELAY ON [ON/OFF]	×	×	×	Operating condition of differential lock solenoid relay is displayed (integrated in differential lock control unit).
RELAY MTR [ON/OFF]	×	×	×	Control status of differential lock solenoid relay is displayed (integrated in differential lock control unit).
OL MTR [ON/OFF]	×	×	×	Control status of differential lock solenoid is displayed.
ND MTR [ON/OFF]	×	×	×	Control status of DIFF LOCK indicator lamp is displayed.
D-LOCK POS SW [ON/OFF]	×	×	×	Condition of differential lock position switch is displayed.
/oltage [V]	-	-	×	The value measured by the voltage probe is displayed.
requency [Hz]	-	-	×	
OUTY-HI (high) [%]	-	-	×	
DUTY-LOW (low) [%]	-	-	×	The value measured by the pulse probe is displayed.
PLS WIDTH-HI [msec]	-	-	×	
PLS WIDTH-LOW [msec]	_	_	×	

В

С

TROUBLE DIAGNOSIS FOR SYSTEM

Power Supply Circuit For Differential Lock Control Unit CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

PFP:00000

EDS001PO

Data are reference value.

Monitor item [Unit]	Content	Condition	Display value
BATTERY VOLT [V]	Power supply voltage for differential lock control unit	Ignition switch: ON	Battery voltage

DIFFERENTIAL LOCK CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	Item	Condition	Data (Approx.)
1	I	Power supply	Ignition switch: ON	Battery voltage
I	L		Ignition switch: OFF	0V
0	L	Power supply	Ignition switch: ON	Battery voltage
2			Ignition switch: OFF	0V
3	В	Ground	Always	0V
10	В	Ground	Always	0V
15	V/D	Y/R Power supply (Memory back-up)	Ignition switch: ON	Battery voltage
15	ι/K		Ignition switch: OFF	Battery voltage

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

DIAGNOSTIC	C PROCEDURE	_		I
1. СНЕСК Р	OWER SUPPLY			А
 Disconnec Check vo 	on switch "OFF". ct differential lock control un ltage between differential terminals and ground.			В
Connector	Terminal (Wire color)	Voltage (Approx.)	Differential lock control unit connector	С
	1 (L) - Ground	0V		
B77	2 (L) - Ground	0V		RF
	15 (Y/R) - Ground	Battery voltage		
				E
5. Check vo	on switch "ON". (Do not sta Itage between differential terminals and ground.	- ,		F
			Differential lock control unit connector	G
Connector	Terminal (Wire color)	Voltage (Approx.)		
D.77	1 (L) - Ground	Detterriselle		Н
B77	2 (L) - Ground 15 (Y/R) - Ground	Battery voltage		
NG >> Ch	O TO 2. neck the following. If any iter place damaged parts.	ms are damaged, repair or	SDIA2563E	I
	10A fuse [No. 15 or 19, loc	ated in fuse block (.I/B)]		J
•	•	()-	ential lock control unit harness connector	
	nector terminals 1 and 2	-	differential lock control unit harness con-	K
•		Refer to <u>PG-4, "POWER S</u>	UPPLY ROUTING CIRCUIT".	L
2. снеск с	ROUND CIRCUIT			
1. Turn ignitio	on switch "OFF".			Μ
2. Disconnec	ct differential lock control un	it harness connector.		
connector	ntinuity between differentia B77 terminals 3 (B), 10 (B)			
Contin	uity should exist.		Differential lock control unit connector	
Also checl <u>OK or NG</u>	k harness for short to groun	d and short to power.		
OK >> GO	O TO 3.	- manual an ak-at ta a-		

>> Repair open circuit or short to ground or short to power NG in harness or connectors.

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3. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50, "Differential Lock Control Unit Input/</u> <u>Output Signal Reference Values"</u>.

OK or NG

OK >> GO TO 4.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

4. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace differential lock control unit. Refer to <u>RFD-78</u>, "DIFFERENTIAL LOCK CONTROL UNIT"

Differential Lock Control Unit DIAGNOSTIC PROCEDURE

EDS001PP

EDS001PQ

1. PERFORM SELF-DIAGNOSIS

With CONSULT-II

- 1. Turn ignition switch "ON". (Do not start engine.)
- 2. Select "SELF-DIAG RESULTS" mode for "DIFF LOCK" with CONSULT-II.
- 3. Touch "ERASE".
- 4. Turn ignition switch "OFF" and wait at least 10 seconds.
- 5. Perform the self-diagnosis again.

Is the "CONTROL UNIT 1 [P1834]", "CONTROL UNIT 2 [P1835]", "CONTROL UNIT 3 [P1836]" or "CONTROL UNIT 4 [P1837]" displayed?

YES >> Replace differential lock control unit. Refer to <u>RFD-78</u>, "DIFFERENTIAL LOCK CONTROL UNIT"

NO >> INSPECTION END

Differential Lock Mode Switch CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value.

Monitor item	Content	Condition	Display value
D-LOCK SW SIG [ON/	Condition of differential	Differential lock mode switch: ON	ON
OFF]	lock mode switch	Differential lock mode switch: OFF	OFF

DIFFERENTIAL LOCK CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Tei	rminal	Wire color	Item	Condition		Data (Approx.)
	9	G	Differential lock mode switch	Ignition switch: ON	Differential lock mode switch: ON	Battery voltage
9	9	0	(ON)	Ignition switch. ON	Differential lock mode switch: OFF	0V
	22	0	Differential lock mode switch	Ignition switch: ON	Differential lock mode switch: ON	0V
22	(OFF)	(OFF)	Ignition switch. ON	Differential lock mode switch: OFF	Battery voltage	

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

Voltage

(Approx.)

Battery

voltage

0V

0V

Battery

voltage

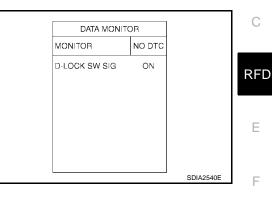
DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL LOCK MODE SWITCH SIGNAL

With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- 3. Read out ON/OFF switching action of "D-LOCK SW SIG".

Monitor item	Condition		Display value
	 Vehicle stopped 	Differential lock mode switch: ON	ON
D-LOCK SW SIG	• Engine running	Differential lock mode switch: OFF	OFF



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Without CONSULT-II

1. Turn ignition switch "ON".

Terminal

(Wire

color)

9 (G) -Ground

22 (O) -Ground

Check voltage between differential lock control unit harness connector terminals and ground.

Ignition switch: ON

Condition

Differential lock mode

Differential lock mode

Differential lock mode

Differential lock mode

switch: ON

switch: OFF

switch: ON

switch: OFF

Differential lock control unit connector
SDIA2568E

OK or NG

Connector

B77

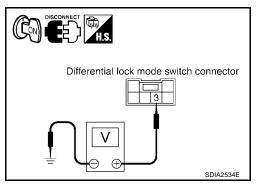
OK >> GO TO 5.

NG >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK MODE SWITCH SUPPLY CIRCUIT

- 1. Turn ignition switch "ON".
- 2. Disconnect differential lock mode switch harness connector.
- 3. Check voltage between differential lock mode switch harness connector terminal 3 and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
M149	3 (R/B) - Ground	Battery voltage



- 4. Turn ignition switch "OFF".
- 5. Check voltage between differential lock mode switch harness connector terminal 3 and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
M149	3 (R/B) - Ground	0V

OK or NG

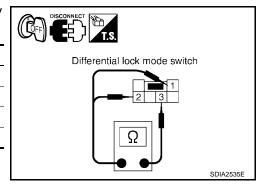
OK >> GO TO 3.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 15, located in fuse block (J/B)]
 - Harness for short or open between ignition switch and differential lock mode switch harness connector terminals 3
 - Ignition switch. Refer to PG-4, "POWER SUPPLY ROUTING CIRCUIT" .

3. CHECK DIFFERENTIAL LOCK MODE SWITCH

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock mode switch harness connector.
- 3. Operate differential lock mode switch and check continuity between differential lock mode switch terminals.

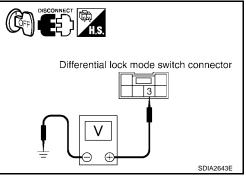
Connector	Terminal	Condition	Continuity
	1 - 3	Differential lock mode switch: ON	No
M149	1-5	Differential lock mode switch: OFF	Yes
101149	2 - 3	Differential lock mode switch: ON	Yes
	2-3	Differential lock mode switch: OFF	No



OK or NG

OK >> GO TO 4.

NG >> Replace differential lock mode switch.



4. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK MODE SWITCH

- 1. Turn ignition switch "OFF".
- Disconnect differential lock control unit harness connector and differential lock mode switch harness connector.
- 3. Check continuity between the following terminals.
- Differential lock control unit harness connector B77 terminal 9 (G) and differential lock mode switch harness connector M149 terminal 2 (G).
- Differential lock control unit harness connector B77 terminal 22 (O) and differential lock mode switch harness connector M149 terminal 1 (O).

Continuity should exist.

Also check harness for short to ground and short to power.



- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.

5. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50</u>, "Differential Lock Control Unit Input/ <u>Output Signal Reference Values</u>".

OK or NG

OK >> GO TO 6.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

6. снеск отс

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

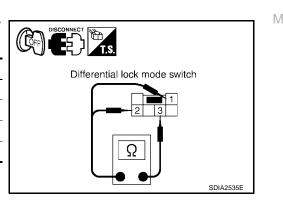
NG >> Replace differential lock control unit. Refer to RFD-78, "DIFFERENTIAL LOCK CONTROL UNIT"

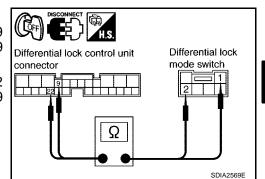
COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock mode switch harness connector.
- Operate differential lock mode switch and check continuity between differential lock mode switch terminals.

Connector	Terminal	Condition	Continuity
	1 - 3	Differential lock mode switch: ON	No
M149	1-5	Differential lock mode switch: OFF	Yes
101143	2 - 3	Differential lock mode switch: ON	Yes
	2-5	Differential lock mode switch: OFF	No

4. If NG, replace differential lock mode switch.





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Differential Lock Position Switch CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value.

Monitor item	Content	Cor	ndition	Display value
D-LOCK POS SW [ON/	Condition of differential	 Vehicle stopped Engine running 	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON
OFF]	lock position switch	 VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF

DIFFERENTIAL CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	Item		Condition	Data (Approx.)
			Vehicle stoppedEngine running	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	0V
20	W/R	Differential lock position switch	 VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	Battery voltage

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

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DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL LOCK POSITION SWITCH SIGNAL

With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- Read out ON/OFF switching action of "D-LOCK POS SW SIG". 3.

	1			DATA MONITO	DR		0
Monitor item		Condition	Display value	MONITOR	NO DTC		
D-LOCK POS	 Vehicle stopped Engine running VDC OFF 	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON	D-LOCK POS SW SIG	ON		RFD
SW SIG	switch: ON • 4WD shift switch: 4LO	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF			SDIA2538E	F

Without CONSULT-II

Terminal

(Wire

color)

20 (W/R)

- Ground

- Start engine. 1.
- Check voltage between differential lock control unit 2. connector terminal and ground.

Vehicle stopped

• Engine running

ON

4LO

• VDC OFF switch:

• 4WD shift switch:

Condition

ial lock control uni	t harness	
ndition	Voltage (Approx.)	Differential lock control unit connector
Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	0V	
Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	Battery voltage	SDIA2570E

OK or NG

B77

Connector

OK >> GO TO 5.

NG >> GO TO 2.

2. CHECK GROUND CIRCUIT

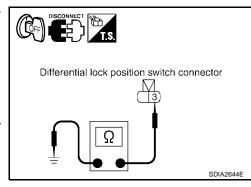
- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock position switch harness connector.
- Check continuity between differential lock position switch har-3. ness connector C16 terminal 3 (B) and ground.

Continuity should exist.

Also check harness for short to ground and short to power. OK or NG

OK >> GO TO 3.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.



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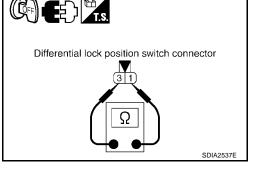
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3. CHECK DIFFERENTIAL LOCK POSITION SWITCH

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock position switch harness connector.
- 3. Remove differential lock position switch. Refer to RFD-83, "COMPONENTS" .
- 4. Pull differential lock position switch and check continuity between differential lock position switch harness connector terminals.

Connector	Terminal	Condition	Continuity
		Pull differential position switch	Yes
C16	1 - 3	Release Differential position switch	No



OK or NG

OK >> GO TO 4.

NG >> Replace differential lock position switch.

4. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK POSITION SWITCH

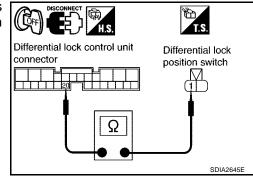
- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector and differential lock position switch harness connector.
- 3. Check continuity between differential lock control unit harness connector B77 terminal 20 (W/R) and differential lock position switch harness connector C16 terminal 1 (W/R).

Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.



5. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50, "Differential Lock Control Unit Input/</u> <u>Output Signal Reference Values"</u>.

OK or NG

- OK >> GO TO 6.
- NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

6. снеск отс

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace differential lock control unit. Refer to <u>RFD-78</u>, "DIFFERENTIAL LOCK CONTROL UNIT"

COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock position switch harness connector.
- Remove differential lock position switch. Refer to RFD-83, "COMPONENTS".
- 4. Pull differential lock position switch and check continuity between differential lock position switch harness connector terminals.

Connector	Terminal	Condition	Continuity
		Pull differential position switch	Yes
C16	1 - 3	Release Differential position switch	No

If NG, replace differential lock position switch. 5.

Differential Lock Solenoid Relay CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value. Monitor item Content

Monitor item	Content	Con	dition	Display value	
	Operating condition of dif- ferential lock solenoid	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON	G
RELAY ON [ON/OFF]	relay (integrated in differ- ential lock control unit)	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF	Н

DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL LOCK SOLENOID SYSTEM

Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE" .

Is "RELAY [P1844]" displayed?

>> Perform trouble diagnosis for differential lock solenoid. Refer to RFD-66, "Differential Lock Sole-YES <u>noid"</u> .

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK SOLENOID RELAY SIGNAL

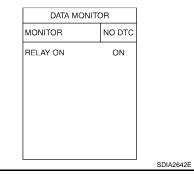
With CONSULT-II

- 1. Start engine.
- Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- Read out ON/OFF switching action of "RELAY ON".

				DATA MO	NITOR
Monitor item		Condition	Display value	MONITOR	NO DTC
	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON	RELAY ON	ON
RELAY ON	 VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF	OFF		
OK or NG		I	[

>> GO TO 4. OK

NG >> GO TO 3.



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Differential lock position switch connector

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3. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50, "Differential Lock Control Unit Input/</u> <u>Output Signal Reference Values"</u>.

OK or NG

OK >> GO TO 4.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any item is damaged, repair or replace damaged parts.

4. CHECK DTC

Data are reference value.

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace differential lock control unit. Refer to <u>RFD-78</u>, "DIFFERENTIAL LOCK CONTROL UNIT"

Differential Lock Solenoid CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

EDS001PT

Monitor item	Content	Condition		Display value
RELAY ON [ON/OFF] Operating condition of dif- ferential lock solenoid relay (integrated in differ- ential lock control unit)	1 0	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
	VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF	
RELAY MTR [ON/OFF]	Control status of differen- tial lock solenoid relay (integrated in differential lock control unit)	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
		VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF
SOL MTR [ON/OFF]	Control status of differen- tial lock solenoid	Vehicle stoppedEngine running	Differential lock mode switch: ON	ON
		VDC OFF switch: ON4WD shift switch: 4LO	Differential lock mode switch: OFF	OFF

DIFFERENTIAL LOCK CONTROL UNIT TERMINALS AND REFERENCE VALUE

Data are reference value and are measured between each terminal and ground.

Terminal	Wire color	ltem	Condition Data (App		Data (Approx.)
11	V	Differential lock solenoid (-)	 Vehicle stopped Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON Differential lock mode switch: OFF	0V Battery voltage
			Vehicle stopped	Differential lock mode switch: ON	0V
12	Y	Differential lock solenoid (+)	 Engine running VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: OFF	Battery voltage

CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

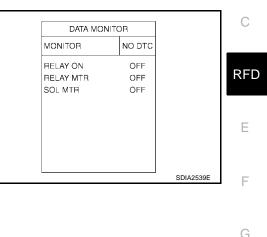
DIAGNOSTIC PROCEDURE

1. CHECK DIFFERENTIAL SOLENOID SIGNAL

With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "DIFF LOCK" with CONSULT-II.
- 3. Read out ON/OFF switching action of "RELAY ON", "RELAY MTR", "SOL MTR".

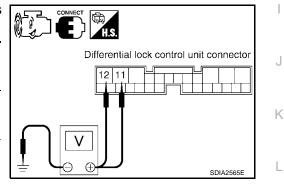
Monitor item	Condition		Display value
RELAY ON		Differential lock mode switch: ON	ON
RELAT ON	 Vehicle stopped 	Differential lock mode switch: OFF	OFF
RELAY MTR	Engine running VDC OEE	Differential lock mode switch: ON	ON
RELATINIK	switch: ON • 4WD shift	Differential lock mode switch: OFF	OFF
SOL MTR	switch: 4LO	Differential lock mode switch: ON	ON
		Differential lock mode switch: OFF	OFF



Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between differential lock control unit harness connector terminal and ground.

Connector	Terminal (Wire color)	Condition		Data (Approx.)
11 (V) - Ground B77 12 (Y) - Ground	11 (V) -		Differential lock mode switch: ON	0V
	Vehicle stoppedEngine running	Differential lock mode switch: OFF	Battery voltage	
	12 (Y) -	 VDC OFF switch: ON 4WD shift switch: 4LO 	Differential lock mode switch: ON	0V
	Ground		Differential lock mode switch: OFF	Battery voltage



OK or NG

OK >> GO TO 6.

NG >> GO TO 2.

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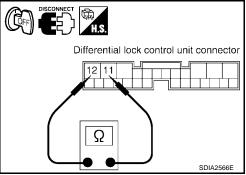
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2. CHECK DIFFERENTIAL LOCK SOLENOID CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- 3. Check resistance between differential lock control unit harness connector terminals 11 and 12.

Connector	Terminal (Wire color)	Resistance (Approx.)
B77	11 (V) - 12 (Y)	3.4 Ω
OK or NG		



3. CHECK DIFFERENTIAL LOCK SOLENOID RESISTANCE

1. Turn ignition switch "OFF".

>> GO TO 6.

>> GO TO 3.

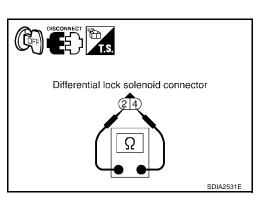
- 2. Disconnect differential lock solenoid harness connector.
- 3. Check resistance between differential lock solenoid harness connector C17 terminals 2 and 4.

2 - 4 : **Approx. 3.4**Ω

OK or NG

OK NG

- OK >> GO TO 4.
- NG >> Replace differential solenoid. Refer to <u>RFD-87, "Differ-</u> <u>ential Assembly"</u>.



4. CHECK DIFFERENTIAL LOCK SOLENOID OPERATION

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock solenoid harness connector.
- 3. Check operation by applying battery voltage to differential lock solenoid harness connector terminals.

CAUTION:

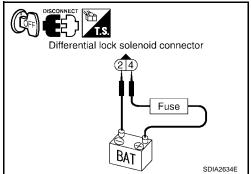
Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector	Terminal
C17	4 (Battery voltage) - 2 (Ground)

Does solenoid operate?

YES >> GO TO 5.

NO >> Replace differential solenoid. Refer to <u>RFD-87, "Differ-</u> <u>ential Assembly"</u>.



Differential lock control unit

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connector

12 11

5. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK SOLENOID

: Continuity should exist.

: Continuity should exist.

- 1. Turn ignition switch "OFF".
- Disconnect differential lock control unit harness connector and differential lock solenoid harness connector.
- 3. Check continuity between the following terminals.
- Differential lock control unit harness connector B77 terminal 11 (V) and differential lock solenoid harness connector C17 terminal 2 (V).
- Differential lock control unit harness connector B77 terminal 12 (Y) and differential lock solenoid harness connector C17 terminal 4 (Y).
 - 11 (V) 2 (V)
 - 12 (Y) 4 (Y)
 - 12(1)-4(1)

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

6. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50, "Differential Lock Control Unit Input/</u> <u>Output Signal Reference Values"</u>.

OK or NG

OK >> GO TO 7.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

7. снеск отс

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

- OK >> INSPECTION END
- NG >> Replace differential lock control unit. Refer to <u>RFD-78</u>, "DIFFERENTIAL LOCK CONTROL UNIT"

RFD-69

Differential lock

solenoid connector

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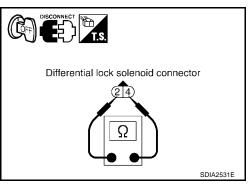
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COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock solenoid harness connector.
- 3. Check resistance between differential lock solenoid harness connector C17 terminal 2 and 4.

2 - 4 : **Approx. 3.4**Ω

4. If NG, replace differential lock solenoid. Refer to <u>RFD-87, "Differ-</u> <u>ential Assembly"</u>.



T.S.

Differential lock solenoid connector

BAi

Fuse

SDIA2634E

EDS001PU

5. Check operation by applying battery voltage to differential lock solenoid harness connector terminals.

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector	Terminal
C17	4 (Battery voltage) - 2 (Ground)

6. If NG, replace differential lock solenoid.

ABS System DIAGNOSTIC PROCEDURE

1. CHECK DTC WITH ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

Perform self-diagnosis with ABS actuator and electric unit (control unit). Refer to <u>BRC-24, "SELF-DIAGNO-SIS"</u>.

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50, "Differential Lock Control Unit Input/</u> <u>Output Signal Reference Values"</u>.

OK or NG

- OK >> GO TO 3.
- NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

3. снеск отс

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Perform self-diagnosis with ABS actuator and electric unit (control unit) again. Refer to <u>BRC-24</u>, <u>"SELF-DIAGNOSIS"</u>.

CAN Communication Line DIAGNOSTIC PROCEDURE

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В

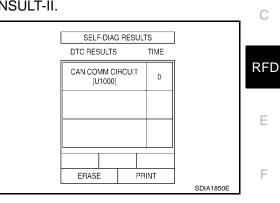
1. CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-II

- 1. Turn ignition switch "ON" and start engine.
- 2. Select "SELF-DIAG RESULTS" mode for "DIFF LOCK" with in CONSULT-II.
- 3. Perform the self-diagnosis.

Is the "CAN COMM CIRCUIT [U1000]" displayed?

- YES >> Go to LAN-5, "Precautions When Using CONSULT-II" .
- NO >> INSPECTION END





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TROUBLE DIAGNOSIS FOR SYMPTOMS

DIFF LOCK Indicator Lamp Does Not Turn ON

SYMPTOM:

DIFF LOCK indicator lamp does not turn ON for approx. 1 second when turning ignition switch to "ON".

DIAGNOSTIC PROCEDURE

1. CHECK SYSTEM FOR CAN COMMUNICATION LINE

Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE" .

Is "CAN COMM CIRCUIT" displayed?

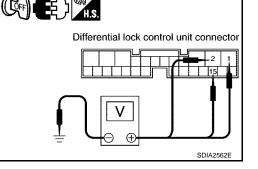
YES >> Perform trouble diagnosis for CAN communication line. Refer to <u>RFD-71, "CAN Communication</u>

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK CONTROL UNIT POWER SUPPLY

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- 3. Check voltage between differential lock control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
	1 (L) - Ground	0V
B77	2 (L) - Ground	0V
	15 (Y/R) - Ground	Battery voltage



- 4. Turn ignition switch "ON". (Do not start engine.)
- 5. Check voltage between differential lock control unit harness connector terminals and ground.

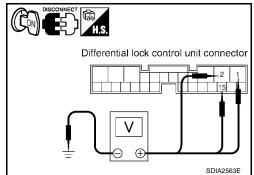
Connector	Terminal (Wire color)	Voltage (Approx.)
	1 (L) - Ground	
B77	2 (L) - Ground	Battery voltage
	15 (Y/R) - Ground	

OK or NG

OK >> GO TO 3.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 15 or 19, located in fuse block (J/B)]
 - Harness for short or open between battery and differential lock control unit harness connector terminal 15
 - Harness for short or open between ignition switch and differential lock control unit harness connector terminals 1 and 2
 - Battery and ignition switch. Refer to PG-4, "POWER SUPPLY ROUTING CIRCUIT" .

RFD-72



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3. CHECK DIFFERENTIAL LOCK CONTROL UNIT GROUND CIRCUIT

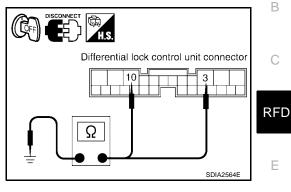
- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector.
- 3. Check continuity between differential lock control unit harness connector B77 terminals 3 (B), 10 (B) and ground.

Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

- OK >> GO TO 4.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.



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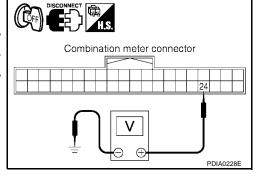
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4. CHECK COMBINATION METER POWER SUPPLY CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect combination meter harness connector.
- 3. Check voltage between combination meter harness connector terminal and ground

Connector	Terminal (Wire color)	Voltage (Approx.)
M24	24 (O/L) - Ground	0V



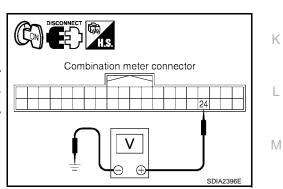
- 4. Turn ignition switch "ON". (Do not start engine.)
- 5. Check voltage between combination meter harness connector terminal and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
M24	24 (O/L) - Ground	0V

OK or NG

OK >> GO TO 5.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No.14, located in the fuse block (J/B)]
 - Harness for short or open between ignition switch and combination meter harness connector terminal 24
 - Ignition switch. Refer to PG-4, "POWER SUPPLY ROUTING CIRCUIT" .



5. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND COMBINATION METER

- 1. Turn ignition switch "OFF".
- 2. Disconnect differential lock control unit harness connector and combination meter harness connector.
- Check continuity between differential lock control unit harness connector B77 terminal 21 (L) and combination meter harness connector M24 terminal 14 (L)

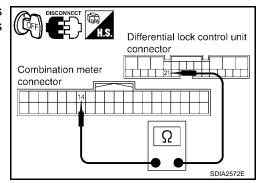
Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.



6. CHECK DIFF LOCK INDICATOR LAMP CIRCUIT

1. Turn ignition switch "OFF".

2. Check combination meter. Refer to DI-8, "Combination Meter" .

OK or NG

OK >> GO TO 7.

NG >> Replace combination meter. Refer to DI-25, "Removal and Installation of Combination Meter".

7. СНЕСК ЗУМРТОМ

Check again.

OK or NG OK >> INSPECTION END

NG >> GO TO 8.

8. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50, "Differential Lock Control Unit Input/</u> <u>Output Signal Reference Values"</u>.

OK or NG

OK >> INSPECTION END

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

	<u> </u>			
DIFF LOCK Indicator Lamp Does Not Change	PX			
SYMPTOM: DIFF LOCK indicator lamp does not change when turning differential lock mode switch to "ON" after engine start.				
DIAGNOSTIC PROCEDURE				
1. CHECK DIFF LOCK INDICATOR LAMP				
Confirm DIFF LOCK indicator lamp when ignition switch is turned to ON.	—			
Does DIFF LOCK indicator lamp turn on?				
YES >> GO TO 2. NO >> Go to <u>RFD-72, "DIFF LOCK Indicator Lamp Does Not Turn ON"</u> .				
2. CHECK SELF-DIAGNOSTIC RESULTS				
Perform self-diagnosis. Refer to <u>RFD-53, "SELF-DIAG RESULTS MODE"</u> .				
Is any malfunction detected by self-diagnosis?				
YES >> Check the malfunctioning system. NO >> GO TO 3.				
3. CHECK SYSTEM FOR DIFFERENTIAL LOCK MODE SWITCH				
Perform trouble diagnosis for differential lock mode switch system. Refer to RFD-58, "Differential Lock Mod	le			
Switch".				
OK or NG OK >> GO TO 4.				
NG >> Repair or replace damaged parts.				
4. CHECK DIFF LOCK INDICATOR LAMP CIRCUIT				
1. Turn ignition switch "OFF".				
2. Check combination meter. Refer to <u>DI-8, "Combination Meter"</u> .				
OK or NG				
 OK >> GO TO 5. NG >> Replace combination meter. Refer to <u>DI-25, "Removal and Installation of Combination Meter"</u>. 				
5. снеск зумртом				
Check again.				
OK or NG				
OK >> INSPECTION END NG >> GO TO 6.				

6. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50</u>, "Differential Lock Control Unit Input/ <u>Output Signal Reference Values</u>".

OK or NG

OK >> INSPECTION END

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

DIFF LOCK Indicator Lamp Sometimes Flashes

SYMPTOM:

DIFF LOCK indicator lamp sometimes flashes when it turns ON or OFF during driving.

DIAGNOSTIC PROCEDURE

1. CHECK DIFF LOCK INDICATOR LAMP

Confirm DIFF LOCK indicator lamp when ignition switch is turned to ON.

Does DIFF LOCK indicator lamp turn on?

YES >> GO TO 2.

NO >> Go to <u>RFD-72</u>, "DIFF LOCK Indicator Lamp Does Not Turn ON" .

2. CHECK SELF-DIAGNOSTIC RESULTS

Perform self-diagnosis. Refer to RFD-53, "SELF-DIAG RESULTS MODE" .

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 3.

3. CHECK SYSTEM FOR DIFFERENTIAL LOCK MODE SWITCH

Perform trouble diagnosis for differential lock mode switch system. Refer to <u>RFD-58</u>, "Differential Lock Mode <u>Switch"</u>.

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

4. CHECK SYSTEM FOR DIFFERENTIAL POSITION SWITCH

Perform trouble diagnosis for differential lock position switch system. Refer to <u>RFD-62</u>, "Differential Lock Position Switch".

OK or NG

OK >> GO TO 5. NG >> Repair or replace damaged parts.

5. снеск сумртом

Check again. <u>OK or NG</u> OK >> **INSPECTION END** NG >> GO TO 6.

6. CHECK DIFFERENTIAL LOCK CONTROL UNIT

Check differential lock control unit input/output signal. Refer to <u>RFD-50</u>, "Differential Lock Control Unit Input/ <u>Output Signal Reference Values</u>".

OK or NG

OK >> GO TO 7.

NG >> Check differential lock control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

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7. CHECK DIFFERENTIAL INNER PARTS	A
1. Disassemble rear final drive assembly. Refer to <u>RFD-83</u> , "Disassembly and Assembly".	
2. Check differential inner parts.	В
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OK>> INSPECTION ENDNG>> Repair or replace damaged parts.	
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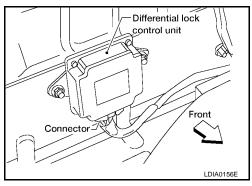
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DIFFERENTIAL LOCK CONTROL UNIT [WITH ELECTRONIC LOCKING DIFFERENTIAL]

DIFFERENTIAL LOCK CONTROL UNIT

Removal and Installation REMOVAL

- 1. Disconnect the battery cable from the negative terminal.
- 2. Remove jack and tools.
- 3. Remove both rear seats. Refer to SE-100, "Removal and Installation" .
- 4. Remove rear lower finisher LH. Refer to EI-39, "REAR" .
- 5. Remove rear upper finisher LH. Refer to EI-39, "REAR" .
- 6. Remove seatback latch striker LH. Refer to SE-101, "Disassembly and Assembly" .
- 7. Remove upper bracket of center seat belt retractor and belt assembly. Refer to <u>SB-8</u>, "Removal and <u>Installation of Rear Seat Belt"</u>.
- 8. Remove the necessary push pins and reposition rear panel out of the way. Refer to EI-39, "REAR" .
- 9. Reposition the carpet to access differential lock control unit to disconnect connector.
- 10. Remove the two nuts and remove differential lock control unit.



INSTALLATION

Note the following, and installation is in the reverse order of removal.

• When installing differential lock control unit, tighten nuts to the specified torque.

Differential lock control unit nuts : 5.1 N·m (0.52 kg-m, 45 in-lb)

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FRONT OIL SEAL [WITH ELECTRONIC LOCKING DIFFERENTIAL]

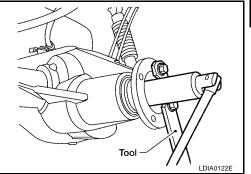
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Removal and Installation REMOVAL

FRONT OIL SEAL

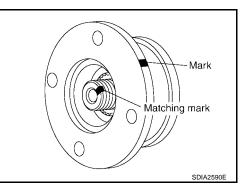
- 1. Remove rear propeller shaft. Refer to <u>PR-8, "Removal and Installation"</u>.
- 2. Remove wheel and tire assemblies.
- Remove brake calipers and rotors. Refer to <u>BR-29</u>, "<u>Removal and Installation of Brake Caliper and Disc</u> <u>Rotor</u>".
- 4. Using an inch-pound, torque wrench, rotate the pinion three or four times.
- 5. Record the rotating torque.
- Loosen drive pinion nut while holding companion flange using Tool.

```
Tool number : KV40104000( - )
```



 Put matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange.
 CAUTION:

For matching mark, use paint. Do not damage drive pinion.

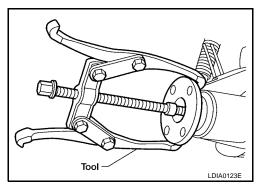


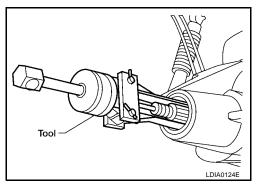
8. Remove companion flange using a suitable tool.

Tool number : ST33290001 (J-34286)

Be careful not to damage axle housing.

Remove front oil seal using Tool.





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CAUTION:

FRONT OIL SEAL [WITH ELECTRONIC LOCKING DIFFERENTIAL]

INSTALLATION

1. Apply multi-purpose grease to oil seal lips. Install front oil seal into axle housing using Tool.

Align the matching mark of drive pinion with the mark of com-

Tool number : ST15310000 (—)

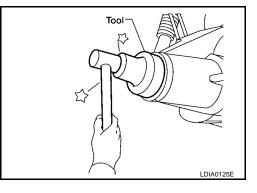
CAUTION:

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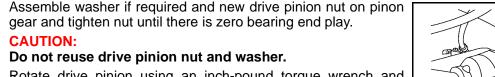
3.

- Do not reuse oil seal.
- When installing, do not incline oil seal.

panion flange, then install companion flange.



Mark Matching mark SDIA2590E



 Rotate drive pinion using an inch-pound torque wrench and flange wrench. Rotating torque should be equal to the reading recorded in step 5 above during removal plus an additional 0.56 N·m (5 in-lb).

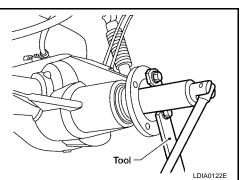
Tool number : KV40104000 (—)

 If the rotating torque is low, continue to tighten drive pinion nut in 6.8 N·m (5 ft-lb) increments until proper rotating torque is achieved. Refer to <u>RFD-83, "COMPONENTS"</u>.

CAUTION:

Do not loosen drive pinion nut to decrease drive pinion rear bearing rotating torque and do not exceed specified preload torque. If preload torque or rotating torque is exceeded a new collapsible spacer must be installed. If the minimum tightening torque is reached prior to reaching the required rotating torque, collapsible spacer may have been damaged. Replace collapsible spacer.

- 6. Install rear propeller shaft. Refer to PR-8, "Removal and Installation" .
- 7. Check gear lubricant level and fill with proper lubricant if required. Refer to <u>MA-26, "Checking Final Drive</u> <u>Oil"</u>.
- 8. Install brake rotors, calipers, wheel and tire assemblies. Refer to <u>BR-29</u>, "<u>Removal and Installation of</u> <u>Brake Caliper and Disc Rotor</u>".

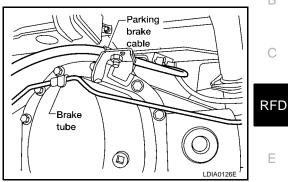


CARRIER COVER [WITH ELECTRONIC LOCKING DIFFERENTIAL]

CARRIER COVER

Removal and Installation REMOVAL

- Remove drain plug and drain gear oil. Refer to MA-27, "DRAINING" . 1.
- 2. Remove carrier cover.
 - Disconnect parking brake cable from carrier cover.
 - Disconnect brake tube from carrier cover.



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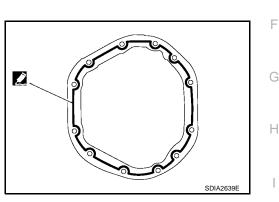
INSTALLATION

- 1. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to GI-45, "Recommended Chemical Products and Sealants"

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

- 2. Install carrier cover on axle housing and tighten carrier cover bolts to the specified torque. Refer to RFD-83, COMPO-NENTS".
- Connect parking brake cable and brake tube to carrier cover.
- 4. Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to MA-26, "Checking Final Drive Oil" .



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REAR FINAL DRIVE ASSEMBLY

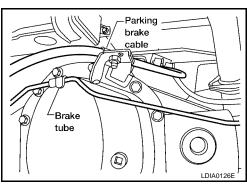
Removal and Installation REMOVAL

CAUTION:

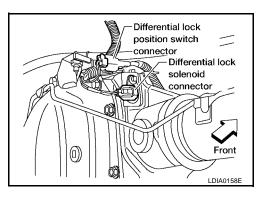
- Be careful not to damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect ABS sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Drain rear final drive gear oil. Refer to MA-27, "DRAINING" .
- 2. Remove rear propeller shaft. Refer to PR-8, "Removal and Installation" .

• Plug rear end of transfer.

- 3. Remove axle shaft. Refer to RAX-6, "Removal and Installation".
- 4. Support rear final drive using a suitable jack.
- 5. Disconnect the following components from rear final drive.
 - Brake tube block connectors. Refer to <u>BR-13</u>, "Removal and Installation of Rear Brake Piping and <u>Brake Hose"</u>.
 - ABS sensor wire harness. Refer to BRC-40, "Removal and Installation" .
 - Parking brake cable.
 - Brake tube.



- Differential lock position switch harness connector.
- Differential lock solenoid harness connector.



- 6. Disconnect brake hose from brake tube at the mounting clip on top of axle housing. Then remove the metal clip to disconnect brake line from the mounting clip on top of axle housing.
- 7. Remove rear shock absorber lower bolts. Refer to RSU-7, "Removal and Installation" .
- 8. Remove leaf spring U-bolt nuts. Refer to RSU-8, "Removal and Installation" .
- 9. Remove rear final drive assembly.

INSTALLATION

Note the following, and installation is in the reverse order of removal.

- Fill with new gear oil until oil level reaches the specified limit near filler plug mounting hole. Refer to <u>MA-</u><u>26, "Checking Final Drive Oil"</u>.
- Bleed the air from brake system. Refer to <u>BR-11, "Bleeding Brake System"</u>.

RFD-82

PFP:38300

EDS001Q2

Disassembly and Assembly EDS001Q3 COMPONENTS А **SEC.380** В (1) 💭 🔽 298 - 678 (31 - 69, 220 - 500) 118 (12, 87) 28 G 3 6 🖸 🖸 6 \bigcirc RFD 10 (1.0, 89) 43 🏹 (Seal lip: 🚮) 🖏 🛞 💋 🖓 32 (3.3, 24) Е (12) 9 🔮 3.5 (0.36, 31) 118 (12, 87) 109 (11, 80) F 1 27 (2.8, 20) 10 (1.0, 89) 10 🖬 🐼 (14) 10 (1.0, 89) 42 (4.3, 31) Н 20 🕄 14) 19 🖸 🖆 **9** 10 (1.0, 89)ⓓ★ ⑳爻ሾ Ū) 109 (11, 80) 183 (19, 135) 15 💋 12 1(23) (16) 🚺 🛄 34 (3.5, 25) ପ (24) (Screw hole : Κ : N•m (kg-m, in-lb) $|\mathbf{O}|$ 2 🕄 🖺 L : N•m (kg-m, ft-lb) (U) : Always replace after every disassembly. : Select with proper thickness. Μ : Apply multi-purpose grease. \sim : Apply gear oil. : Apply Genuine Silicone RTV or equivalent. Refer to GI Section. (): Apply Genuine Medium Strength Thread Locking Sealant or equivalent. Refer to GI Section. WDIA0113E 1. Drive pinion nut 2. Drive pinion nut washer 3. Companion flange Front oil seal 5. Front bearing thrust washer 6. Drive pinion front bearing 4. 7. Axle housing 8. Differential lock position switch 9. Breather 10. Sensor connector Drain plug 12. Axle shaft assembly 11. Side bearing cap Adjuster lock plate 15. Carrier cover 13. 14. 16. Filler plug 17. Drive pinion 18. Drive pinion height adjusting washer 19. Drive pinion rear bearing 20. Collapsible spacer 21. Side bearing adjuster Side bearing 23. Differential case assembly 24. Drive gear 22. Differential lock solenoid 26. Solenoid washer 25.

ASSEMBLY INSPECTION AND ADJUSTMENT

Total Preload Torque

- 1. Turn drive pinion in both directions several times to set bearing rollers.
- 2. Check total preload using preload gauge set.

Tool number : ST3127S000 (J-25765-A)

Total preload (with oil seal)

2.38 - 5.16 N·m (0.25 - 0.52 kg-m, 21 - 45 in-lb)

NOTE:

Total preload torque = Pinion bearing torque + Side bearing torque

- If measured value is out of the specification, disassemble it to
- check and adjust each part. Adjust the pinion bearing preload and the side bearing preload. Adjust the pinion bearing preload first, then adjust the side bearing preload.

When the preload torque is large

On pinion bearings:	Replace collapsible spacer.
On side bearings:	Loosen side bearing adjuster.

When the preload is small

On pinion bearings:Tighten drive pinion nut.On side bearings:Tighten side bearing adjuster.

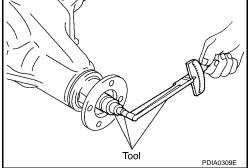
Tooth Contact

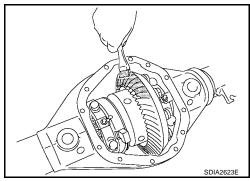
Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

- 1. Remove rear cover. Refer to <u>RFD-87, "DISASSEMBLY"</u>.
- 2. Thoroughly clean drive gear and drive pinion teeth.
- 3. Apply red lead to drive gear.

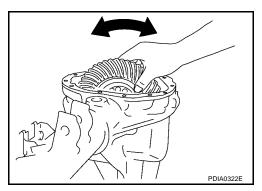
CAUTION:

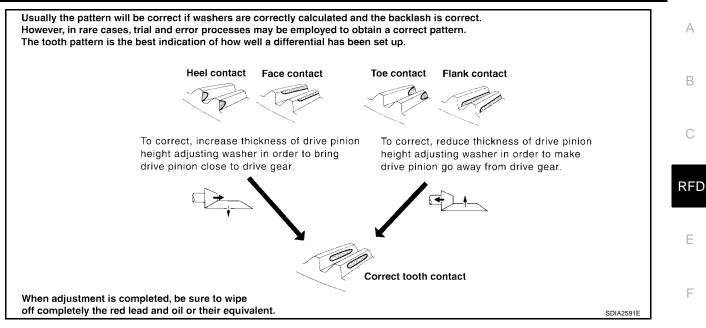
Apply red lead to both the faces of 3 to 4 gears at 4 locations evenly spaced on drive gear.





4. Hold companion flange steady by hand and rotate drive gear in both directions.





5. If outside the standard, adjust drive pinion height adjusting washer and backlash. Refer to <u>RFD-92, "Drive</u> <u>Pinion Height Adjusting Washer"</u>, <u>RFD-85, "Backlash"</u>.

Backlash

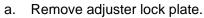
- 1. Remove rear cover. Refer to <u>RFD-87, "DISASSEMBLY"</u>.
- Check drive gear to drive pinion backlash using a dial indicator at several points.

Drive gear to drive pinion backlash

: 0.08 - 0.13 mm (0.0031 - 0.0051 in)

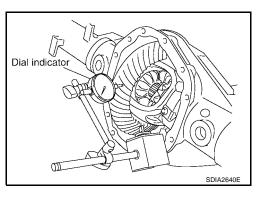
3. If outside the standard, adjust side bearing adjuster. **CAUTION:**

Check tooth contact and total preload after adjusting side bearing adjuster. Refer to <u>RFD-84, "Total Preload Torque"</u>, <u>RFD-84, "Tooth Contact"</u>.



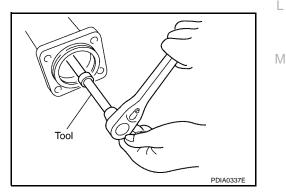
- b. Loosen side bearing cap bolts.
- c. Tighten or loosen each side bearing adjusters using Tool.

Tool number : — (C - 4164)

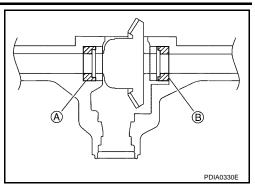


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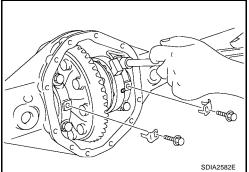
d. In case of lots of backlash, loosen side bearing adjuster A and tighten side bearing adjuster B. In case of less backlash, loosen side bearing adjuster B and tighten side bearing adjuster A.



- e. After adjusting backlash and tighten cap bolts to the specified torque. Refer to <u>RFD-83, "COMPONENTS"</u>.
- f. Install adjuster lock plate and tighten to the specified torque. Refer to <u>RFD-83</u>, "<u>COMPONENTS</u>".

CAUTION:

Install adjuster lock plate to grooving of differential lock solenoid.



Companion Flange Runout

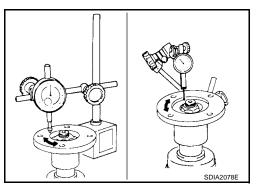
- 1. Fit a dial indicator onto companion flange face (inner side of propeller shaft mounting bolt holes).
- 2. Rotate companion flange to check for runout.

Runout limit : 0.10 mm (0.0039 in) or less

- 3. Fit a test indicator to the inner side of companion flange (socket diameter).
- 4. Rotate companion flange to check for runout.

Runout limit : 0.13 mm (0.0051 in) or less

- 5. If the runout value is outside the repair limit, follow the procedure below to adjust.
- a. Check for runout while changing the phase between companion flange and drive pinion by 90° step, and search for the point where the runout is the minimum.
- b. If the runout value is still outside of the limit after the phase has been changed, replace companion flange.
- c. If the runout value still outside of the limit after companion flange has been replaced, check drive pinion bearing and drive pinion assembly.



DISASSEMBLY

Differential Assembly

- 1. Remove carrier cover bolts.
- 2. Remove carrier cover using Tool.

Tool number : KV10111100 (J-37228)

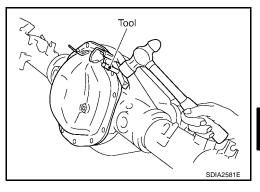
CAUTION:

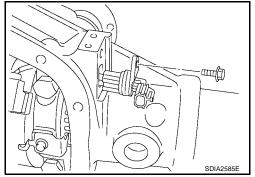
- Be careful not to damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.
- 3. Remove differential sensor connector bolts and differential lock solenoid connector.

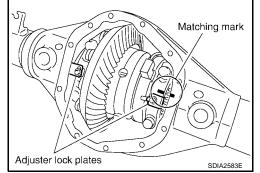
For proper reinstallation, paint matching mark on one side of 4. side bearing cap.

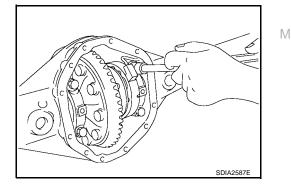
CAUTION:

- Side bearing caps are line-board for initial assembly. The matching marks are used to reinstall them in their original positions.
- For matching mark, use paint. Do not damage side bearing cap.
- Remove adjuster lock plates. 5.
- Remove side bearing caps. 6.









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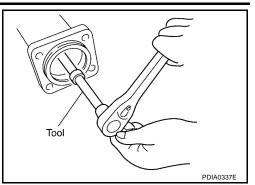
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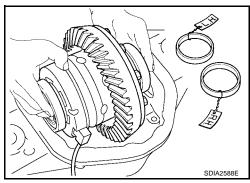
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Remove side bearing adjusters using Tool.
 Tool number : — (C - 4164)



- 8. Keep side bearing outer races together with inner races. Do not mix them up. Also, keep side bearing adjusters together with bearing.
- 9. Remove side bearing adjusters from axle housing.



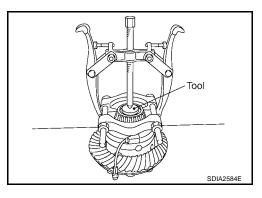
- 10. Remove bracket of differential lock position switch connector and bolts.
- 11. Remove differential lock position switch.
- 12. Remove side bearing inner race and washer using Tool.

Tool number : ST33081000 (—)

CAUTION:

Be careful not to damage differential case assembly and differential lock solenoid.

13. Remove differential lock solenoid and solenoid washer.

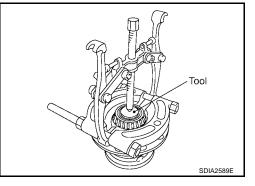


14. Remove side bearing inner race using Tool.

Tool number : ST33081000(-)

CAUTION:

Be careful not to damage differential case assembly.



15. For proper reinstallation, paint matching mark on differential case assembly and drive gear.

CAUTION:

For matching mark, use paint. Do not damage differential case and drive gear.

- 16. Remove drive gear mounting bolts.
- 17. Tap drive gear off differential case assembly with a soft hammer. CAUTION:

Tap evenly all around to keep drive gear from binding.

Drive Pinion Assembly

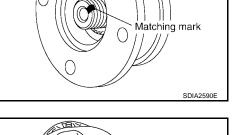
- 1. Remove differential case assembly. Refer to RFD-87, "Differential Assembly".
- 2. Remove drive pinion nut and washer using Tool.

4. Remove companion flange using a suitable tool.

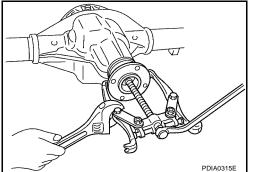
: KV40104000 (—) Tool number

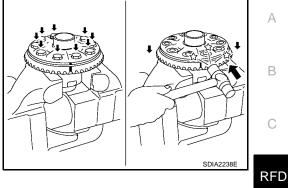
3. Put a matching mark on the thread edge of drive pinion. The mark should be in line with the mark on companion flange. **CAUTION:**

For matching mark, use paint. Do not damage drive pinion.



Mark



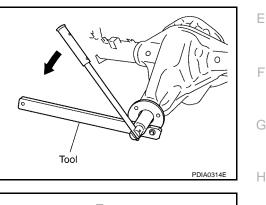




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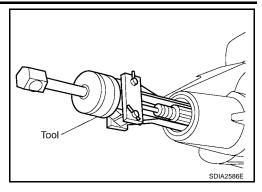
5. Remove front oil seal using Tool.

Tool number : ST33290001 (J-34286)

CAUTION:

Be careful not to damage axle housing.

6. Remove front bearing thrust washer.

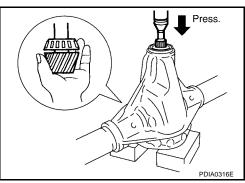


7. Remove drive pinion assembly and collapsible spacer from axle housing, using suitable press.

CAUTION:

Do not drop drive pinion assembly.

8. Remove drive pinion front bearing inner race from axle housing.



9. Tap drive pinion front bearing outer race uniformly with a brass bar or equivalent to remove.

CAUTION:

Be careful not to damage axle housing.

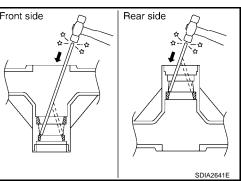
10. Tap drive pinion rear bearing outer race uniformly with a brass bar or equivalent for removal.

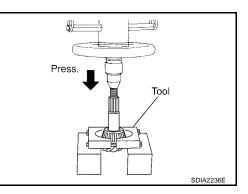
CAUTION:

Be careful not to damage axle housing.

11. Remove drive pinion rear bearing inner race and drive pinion height adjusting washer, using Tool.

Tool number : ST30021000 (J-22912-01)





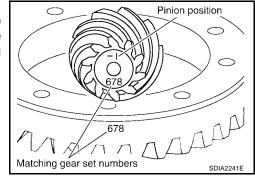
INSPECTION AFTER DISASSEMBLY А **Drive Gear and Drive Pinion** If the gear teeth do not mesh or line-up correctly, determine the cause and adjust, repair, or replace as . necessary. В If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new gears. Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each pinion С gear and drive gear before proceeding with assembly. Bearing If found any chipped (by friction), pitted, worn, rusted, scratched mark, or unusual noise from the bearing, RFD replace with new bearing assembly (as a new set). Bearing must be replaced with a new one whenever disassembled. **Differential Case Assembly** Е If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new differential case assembly. If the movement is not smooth when pushing cam ring of differential case assembly with a hand. F Differential Lock Solenoid If the operating part of differential lock solenoid is not smooth, perform component inspection. Refer to RFD-70, "COMPONENT INSPECTION" . Н Κ L

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SELECTION ADJUSTING WASHERS

Drive Pinion Height Adjusting Washer

 Drive gear and drive pinion are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new gear set is being used, verify the numbers of each drive pinion and drive gear before proceeding with assembly.



• The mounting distance from the center line of drive gear to the back face of drive pinion for the Model 226 axle assembly is 109.5 mm (4.312 in).

On the button end of each drive pinion, there is etched a plus (+) number, a minus (-) number, or a zero (0), which indicates the best running position for each particular gear set. This dimension is controlled by a selective drive pinion height adjusting washer between drive pinion inner bearing race and drive pinion. For example: If a drive pinion is etched m+8 (+3), it would require 0.08 mm (0.003 in) less drive pinion height adjusting washer than a drive pinion etched "0". This means decreasing drive pinion height adjusting washer thickness; increases the mounting distance of drive pinion to 109.6 mm (4.315 in). If a drive pinion is etched m-8 (-3), it would require adding 0.08 mm (0.003 in) more to drive pinion height adjusting washer than would be required if drive pinion were etched "0". By adding 0.08 mm (0.003 in), the mounting distance of drive pinion is just what m-8 (a-3) etching indicated.

• To change drive pinion adjustment, use different drive pinion height adjusting washers which come in different thickness.

OLD DRIVE	NEW DRIVE PINION MARKING mm (in)								
PINION MARKING	-4	-3	-2	-1	0	+1	+2	+3	+4
+4	+0.20	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0
	(+0.008)	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)
+3	+0.18	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02
	(+0.007)	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)
+2	+0.15	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05
	(+0.006)	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)
+1	+0.13	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08
	(+0.005)	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)
0	+0.10	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10
	(+0.004)	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)
-1	+0.08	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13
	(+0.003)	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)
-2	+0.05	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15
	(+0.002)	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)
-3	+0.02	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18
	(+0.001)	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)
-4	0	-0.02	-0.05	-0.08	-0.10	-0.13	-0.15	-0.18	-0.20
	(0)	(-0.001)	(-0.002)	(-0.003)	(-0.004)	(-0.005)	(-0.006)	(-0.007)	(-0.008)

Use the following tables as a guide for selecting the correct drive pinion height adjusting washer thickness
to add or subtract from the old drive pinion height adjusting washer.

1. Make sure all parts are clean and that drive pinion bearings are well lubricated.

Install drive pinion bearing inner race and drive pinion height

adjusting washer to axle housing using tool as shown.

2. Assemble drive pinion bearings into the tools.

3.

Tool number	A :	_	(8144)
	B:		(6740)
	C:	_	(6741)

- Tool © A ())))))))))))))))) Tool A B C C Tool B SDIA2242E RFD Shim Tool A E
- Tool C Outer race

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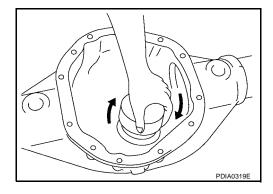
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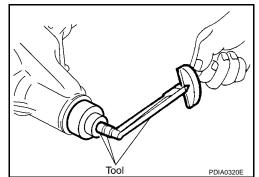
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4. Turn the assembly several times to seat drive pinion bearings.





6. Tighten side bearing caps to the specified torque installing tools as shown.

Tool number

5. Measure the turning torque, using Tool.

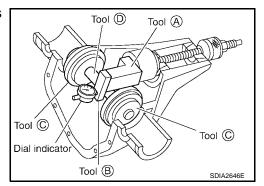
Turning torque specification

Tool number

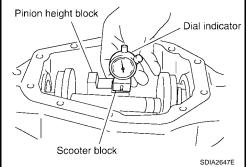
A: — (6739) B: — (D-115-2) C: — TBD D: — (D-115-3)

: ST3127S000 (J-25765-A)

: 1.2 - 2.8 N-m (0.13 - 0.28 kg-m, 11 - 24 in-lb)



- 7. Put scooter block on pinion height block. Make sure that dial indicator is level adjusting pressure with a hand. Dial indicator indicates "0".
- 8. Slide dial indicator along arbor. Record the maximum.
- Adjust drive pinion height adjusting washer so that the maximum will be "0".



ASSEMBLY

Drive Pinion Assembly

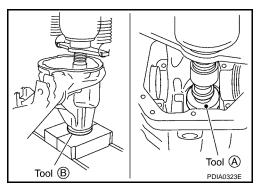
1. Press a drive pinion rear bearing outer race into axle housing, using Tool.

Tool number A: ST01500001 (—)

B: ST30022000 (—)

CAUTION:

Do not reuse drive pinion rear bearing.



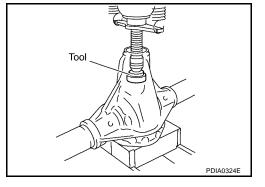
2. Press a drive pinion front bearing outer race into axle housing, using Tool.

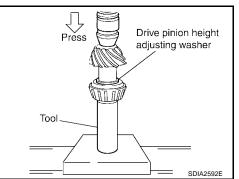
Tool number : ST33022000 (—)

CAUTION:

Do not reuse drive pinion front bearing.

3. Select drive pinion height adjusting washer. Refer to <u>RFD-92</u>, <u>"Drive Pinion Height Adjusting Washer"</u>.





4. Press a drive pinion rear bearing inner race and drive pinion height adjusting washer to drive pinion, using Tool.

Tool number : — (C - 4040)

CAUTION:

Do not reuse drive pinion rear bearing.

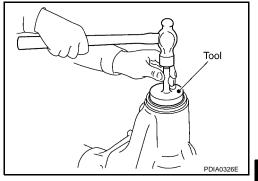
- 5. Apply gear oil to drive pinon rear bearing and drive pinon front bearing.
- 6. Install drive pinion front bearing inner race in axle housing.
- 7. Install front bearing thrust washer to axle housing.

8. Apply multi-purpose grease to front oil seal lip. Install front oil seal into axle housing using Tool.

Tool number : ST15310000 (—)

CAUTION:

- Do not reuse oil seal.
- When installing, do not incline oil seal.



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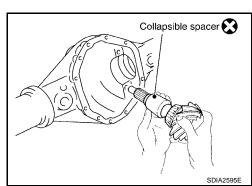
SDIA2590E

Matching mark

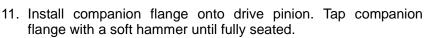
9. Install collapsible spacer to drive pinion. And then install drive pinion assembly in axle housing.

CAUTION:

- Do not reuse collapsible spacer.
- Be careful not to damage front oil seal.

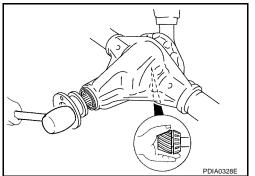


10. Align the matching mark of drive pinion with the mark of companion flange.



CAUTION:

Be careful not to damage companion flange and front oil seal.

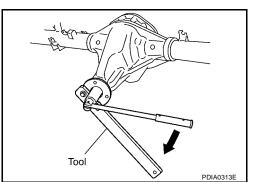


- 12. Install drive pinion nut and drive pinion nut washer. Tighten drive pinion nut until total preload is within specification.
 - The threaded portion of drive pinion and drive pinion nut should be free from oil or grease.

Tool number : KV40104000 (—)

CAUTION:

Do not reuse drive pinion nut and drive pinion nut washer.



 Tighten drive pinion nut by very small degrees until the specified preload is achieved. When checking the preload, turn drive pinion in both directions several times to set the bearing rollers, using Tool.

Tool number : ST3127S000 (J-25765-A)

Pinion bearing preload:

1.7 - 3.8 N·m (0.18 - 0.38 kg-m, 15 - 33 in-lb)

- a. This procedure will have to be repeated if:
 - Maximum preload is achieved before the minimum drive pinion nut torque is reached.
 - Minimum preload is not achieved before maximum drive pinion nut torque is reached.

Differential Assembly

1. Align the matching mark of differential case assembly with the mark of drive gear, then install drive gear.

- 2. Apply thread locking sealant into the thread hole of drive gear.
 - Use Genuine Medium Strength Thread Locking Sealant or equivalent. Refer to <u>GI-45, "Recommended Chemical Products and Sealants"</u>.

CAUTION:

The drive gear back and threaded holes shall be cleaned and decreased sufficiently.

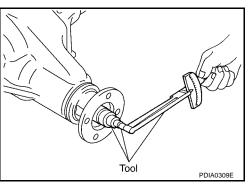
 Install drive gear on the bolts, and then tighten to the specified torque. Refer to <u>RFD-83</u>, "COMPONENTS".

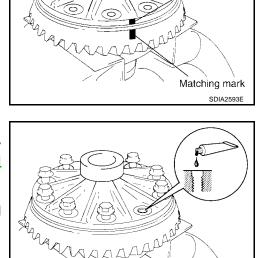
CAUTION:

- Do not reuse the bolts.
- Tighten bolts in a crisscross fashion.

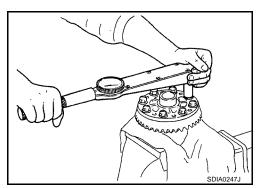


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Press side bearing inner races to differential case assembly 4. using Tool.

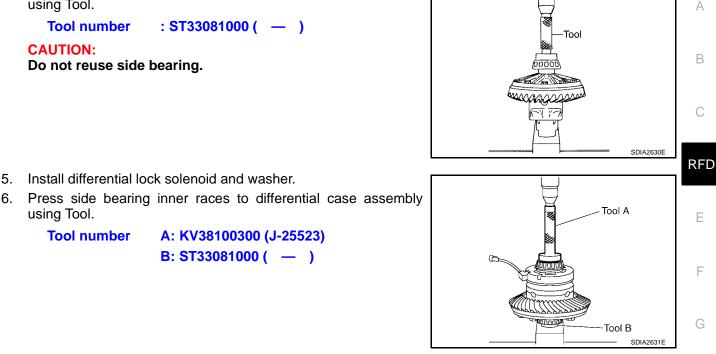
> : ST33081000 (—) Tool number

Install differential lock solenoid and washer.

CAUTION:

5.

Do not reuse side bearing.



A: KV38100300 (J-25523) B: ST33081000 (—)

7. Apply sealant to threads of differential lock position switch. Use Genuine Silicone RTV or equivalent. Refer to <u>GI-45, "Recommended Chemical Products and</u> Sealants" .

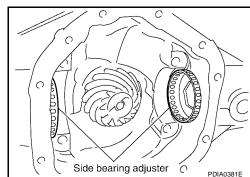
CAUTION:

using Tool.

Tool number

Remove old sealant adhering to axle housing and differential lock position switch. Also remove any moisture, oil, or foreign material adhering to application and axle housing and differential lock position switch.

- Install differential lock position switch on axle housing and 8. tighten differential lock position switch bolts with the specified torque. Refer to RFD-83, "COMPONENTS" .
- 9. Install side bearing adjusters into axle housing.



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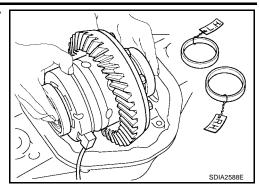
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- 10. Apply gear oil to side bearings. Install differential case assembly with side bearing outer races into axle housing.
- 11. Apply multi-purpose grease to sensor connector.

CAUTION: Do not reuse sensor connector.



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SDIA2585E

12. Connect differential lock solenoid harness and sensor connector. Then install it to axle housing, tighten to the specified torque. Refer to RFD-83, "COMPONENTS" .

13. Align paint matching mark on side bearing caps with that on axle housing and install side bearing caps on axle housing.

CAUTION:

Do not tighten at this point. This allows further tightening of side bearing adjusters.

- Matching mark SDIA2632E
- 14. Tighten each side bearing adjusters using adjuster tool.

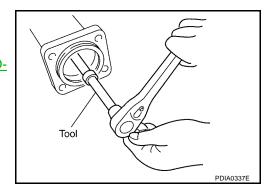
Tool number

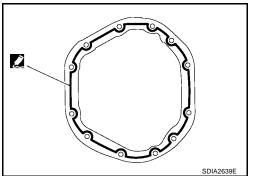
- (C 4164) 15. Adjusting backlash of drive gear and drive pinion. Refer to RFD-
- 85, "Backlash". 16. Check total preload. Refer to RFD-84, "Total Preload Torque" .
- 17. Check tooth contact. Refer to RFD-84, "Tooth Contact" .
- 18. Apply sealant to mating surface of carrier cover.
 - Use Genuine Silicone RTV or equivalent. Refer to GI-45, "Recommended Chemical Products and Sealants"

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

19. Install carrier cover on axle housing and tighten carrier cover bolts with the specified torque. Refer to RFD-83, COMPO-NENTS".





SERVICE DATA AND SPECIFICATIONS (SDS) [WITH ELECTRONIC LOCKING DIFFERENTIAL]

	ND SPECIFICATIONS	(SDS) PFP:(00030
General Specifica	tions	EL	S001Q4
Engine		VK56DE	
Transmission		5A/T	
Final drive model		M226	
Gear ratio		3.357	
Number of pinion gears		2	
Number of teeth (Drive gear	/ drive pinion)	47/14	[
Oil capacity (Approx.)	ℓ (US pt, Imp pt)	2.01 (4-1/4, 3-1/2)	
Drive pinion adjustment space	cer type	Collapsible	
PRELOAD TORQUE		Unit: N·m (kg-m,	in-lb)
nspection and Ac PRELOAD TORQUE			
PRELOAD TORQUE			
PRÉLOAD TORQUE	۰ ۱	Unit: N·m (kg-m,	
PRÉLOAD TORQUE	n prque to rotate plus)	Unit: N·m (kg-m, Specification	
PRELOAD TORQUE Item Total preload (Drive pinion to	n prque to rotate plus)	Unit: N-m (kg-m, Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33)	in-lb)
PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload	n prque to rotate plus)	Unit: N·m (kg-m, Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45)	in-lb)
PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH	n prque to rotate plus)	Unit: N·m (kg-m, Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Unit: mr	in-lb)
PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH	n prque to rotate plus)	Unit: N-m (kg-m, Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Unit: mr Standard	in-lb)
PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH Item Drive gear to drive pinion gea	orque to rotate plus)	Unit: N-m (kg-m, Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Unit: mr Standard 0.08 - 0.13 (0.0031 - 0.0051)	in-lb)
PRELOAD TORQUE Item Total preload (Drive pinion to Drive pinion bearing preload BACKLASH Item Drive gear to drive pinion gea COMPANION FLANG	orque to rotate plus)	Unit: N-m (kg-m, Specification 2.38 - 5.16 (0.25 - 0.52, 21 - 45) 1.7 - 3.8 (0.18 - 0.38, 15 - 33) Unit: mr Standard 0.08 - 0.13 (0.0031 - 0.0051) Unit: mr	in-lb)

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SERVICE DATA AND SPECIFICATIONS (SDS) [WITH ELECTRONIC LOCKING DIFFERENTIAL]

SELECTIVE PARTS Drive Pinion Height Adjusting Washer

	Unit: mm (in)
Thickness	Package part number*
0.076 (0.030) 0.079 (0.031) 0.081 (0.032) 0.084 (0.033) 0.086 (0.034)	38151 8S101
0.089 (0.035) 0.091 (0.036) 0.094 (0.037) 0.097 (0.038) 0.099 (0.039)	38151 8S102
0.102 (0.040) 0.104 (0.041) 0.107 (0.042) 0.109 (0.043) 0.112 (0.044)	38151 8S103
0.114 (0.045) 0.117 (0.046) 0.119 (0.047) 0.122 (0.048) 0.124 (0.049)	38151 8S104
0.127 (0.050) 0.130 (0.051) 0.132 (0.052) 0.135 (0.053) 0.137 (0.054)	38151 8S105

*Always check with the Parts Department for the latest parts information.