HEATER & AIR CONDITIONER

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When you read wiring diagrams:

Read GI section, "HOW TO READ WIRING DIAGRAMS".
See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.
When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".



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Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "AIR BAG", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), a diagnosis sensor unit, a crash zone sensor (4WD models), warning lamp, wiring harness and spiral cable.

The vehicle is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal
 injury caused by unIntentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or on the complete harness, for easy identification.
- The vehicle is equipped with a passenger air bag deactivation switch which can be operated by the
 customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will
 not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag
 is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the
 passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle
 arrived for service.

Precautions for Working with R-134a

WARNING:

- CFC-12 (R-12) refrigerant and R-134a refrigerant are not compatible. If the refrigerants are mixed, compressor malfunction is likely to occur, refer to "Contaminated Refrigerant". To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier.
- Use only specified lubricant for the R-134a A/C system and R-134a components. If lubricant other than that specified is used, compressor malfunction is likely.
- The specified R-134a lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into the system.
 - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
 - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
 - e: Do not allow lubricant to contact styrofoam parts. Damage may result.

Precautions for Working with R-134a (Cont'd)

CONTAMINATED REFRIGERANT

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occured.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

WARNING:

General Refrigerant Precautions

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioner system is discharged. Always follow the manufacturers recommendations for use of the recovery/recycling equipment.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioner system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a pail of warm water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

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Precautions for Refrigerant Connection

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

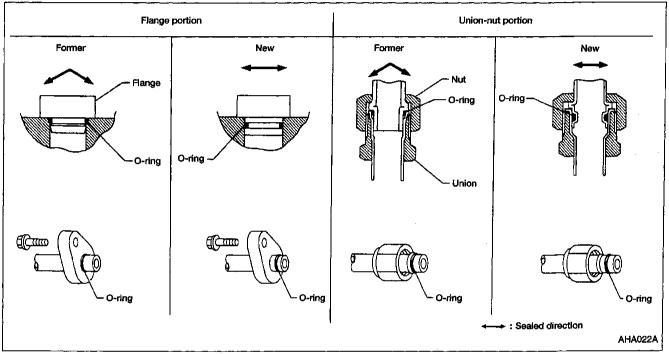
A new type refrigerant connection has been introduced to all refrigerant lines except the following location:

Expansion valve to cooling unit.

• The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.

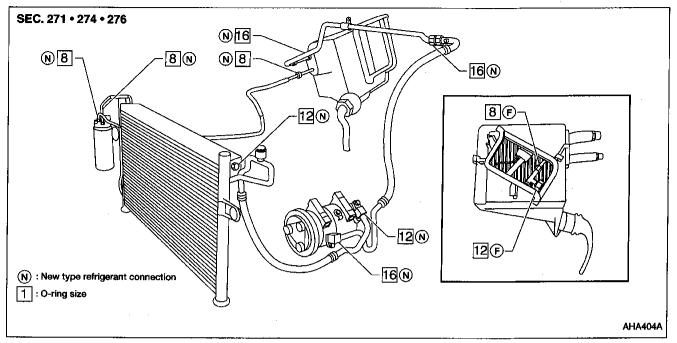
The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby

facilitating piping connections.



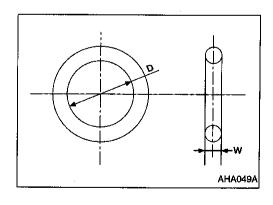
Precautions for Refrigerant Connection (Cont'd)

O-RING AND REFRIGERANT CONNECTION



CAUTION:

Refrigerant connections in some systems use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.



O-ring part numbers and specifications

Connection type	O-ring size	Part number	D	mm (in)	w	mm (in)
New		92471 N8210	6.8	(0.268)	1.85	(0.0728)
Former	8	92470 N8200	6.07	(0.2390)	1.78	(0.0701)
New	40	92472 N8210	10.9	(0.429)	2.43	(0.0957)
Former	12	92475 71L00	11.0	(0.433)	2.4	(0.094)
New	16	92473 N8210	13.6	6 (0.535)	2.43	(0.0957)

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Precautions for Refrigerant Connection (Cont'd)

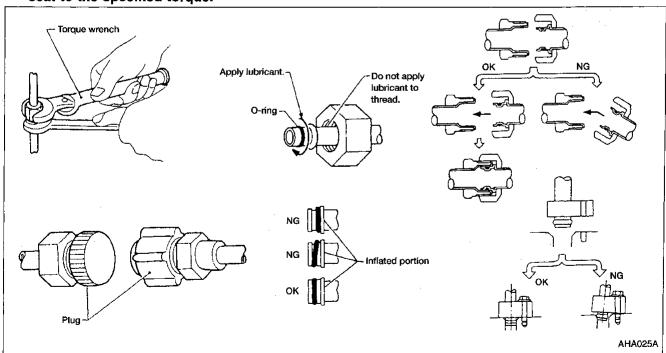
WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- Do not leave compressor on its side or upside down for more than 10 minutes. Compressor lubricant will enter low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, plug all openings immediately to prevent entry of dirt and moisture.
- When installing an air conditioner unit in the vehicle, connect the pipes as the final stage of the operation. Do not remove seal caps from pipes and other components until just before connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.
 - Name: Nissan A/C System Lubricant Type R
 - Part No.: KLH00-PAGR0
- O-ring must be closely attached to inflated portion of tube.
- After inserting tube into union until O-ring is no longer visible, tighten nut to specified torque.
- After connecting line, conduct leak test and make sure that there is no leakage. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- Do not keep the compressor in the upside down position or laid on its side for more than 10 minutes.
- When replacing or repairing compressor, be sure to remove lubricant from the compressor and check the lubricant quantity extracted.
- When replacing or repairing compressor, follow lubricant checking and adjusting procedure exactly. Refer to "Compressor Lubricant Quantity", "SERVICE PROCEDURES", HA-56.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

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R-134a Service Tools and Equipment

Never mix R-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant. Separate and non-interchangeable service equipment must be used for each type of refrigerant/lubricant. Refrigerant container fittings, service hose fittings, and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and R-134a. This is to avoid mixed use of the refrigerants/lubricants.

Adapters to convert from one size fitting to the other must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description	Note
R-134a refrigerant	NT196	Container color: Light blue Container marking: R-134a Fitting size: Thread size ● large container 1/2"-16 ACME
KLH00-PAGR0 (—) Nissan A/C System Lubricant Type R	NT197	Type: Polyalkylene glycol oil (PAG), type R Application: R-134a vane rotary compres- sors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 Imp fl oz)
(J-39500-NI) Recovery/Recycling equipment (ACR4)	NT195	Function: Refrigerant Recovery and Recycling and Recharging
(J-41995) A/C leak detector	AHA281A	Power supply: DC 12 V (Cigarette lighter) Function: Checks for refrigerant leaks.
(J-39183) Manifold gauge set (with hoses and couplers)	NT199	Identification: The gauge face indicates R-134a. Fitting size: Thread size 1/2"-16 ACME

	R-134a Serv	ice Tools and Equipment (Cont'd)
Tool number (Kent-Moore No.) Tool name	Description .	Note
Service hoses High-side hose (J-39501-72) Low-side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME
Service couplers High-side coupler (J-39500-20) Low-side coupler (J-39500-24)	NT202	Hose fitting to service hose: ■ M14 x 1.5 fitting (optional) or permanently attached
(J-39650) Refrigerant weight scale		For measuring of refrigerant Fitting size: Thread size ● 1/2"-16 ACME
	NT200	
J-39649) Vacuum pump Including the isolator valve)	NT203	Capacity: Air displacement: 4 CFM Micron rating: 20 microns Oil capacity: 482 g (17 oz) Fitting size: Thread size 1/2"-16 ACME
he actual change of Ke	Special Serv	
Fool number Kent-Moore No.) Fool name	Description	e of special service tools illustrated here.
(V99231260 J-38874) Clutch disc wrench	NT204	Removing shaft nut and clutch disc
(V99232340 J-38874) Clutch disc puller	NT204	Removing clutch disc
	\ YXXX₽ /DV	

	Special Service Tools (Cont'd)				
Tool number (Kent-Moore No.) Tool name	Description				
KV99234330 (J-39024) Pulley installer	NT207		Installing pulley		
KV99233130 (J-39023) Pulley puller	NT208		Removing pulley		

Commercial Service Tools

Tool name	Description	Note
Refrigerant identifier equipment	De Marie Colonia de la colonia	Function: Checks refrigerant purity and for system contamination
	NT765	

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacturer's instructions for tester operation and tester maintenance.

VACUUM PUMP

The lubricating oil contained inside the vacuum pump is not compatible with the specified lubricant for R-134a A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. Therefore, if the pump is switched off after evacuation the lubricating oil may migrate into the hose. To prevent this, isolate the pump from the hose after evacuation (vacuuming).

This migration is avoided by placing a manual shut-off valve near the hose-to-pump connection, as follows:

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from
- For pumps without an isolator valve, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut-off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

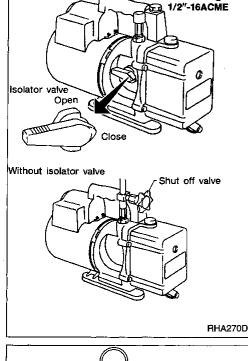
Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

MANIFOLD GAUGE SET

Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant R-134a along with specified lubricants.

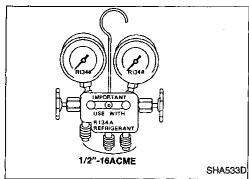
SERVICE HOSES

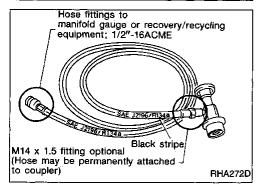
Be certain that the service hoses display the markings described (colored hose with black stripe). Be certain that all hoses include positive shut-off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



Hose fittings:

With isolator valve





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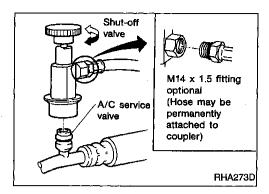
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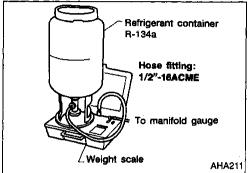
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Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect R-134a service couplers to a CFC-12 (R-12) A/C system. The R-134a couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination can occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

When using a scale which controls refrigerant flow electronically, assure the following:

- Hose fitting size is 1/2"-16 ACME
- No refrigerant other than R-134a (along with specified lubricant) has been used with the scale.

Calibration

Calibrate the scale every 3 months.

To calibrate the weight scale on the ACR4 (J-39500):

- 1. Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- Remove all weight from the scale.
- 4. Press 0, then press Enter. "0.00" will be displayed and change to "A2."
- 5. Place a known weight (dumbbell or similar weight), between 10 and 19 lbs., on the center of the weight scale.
- 6. Enter the known weight using 4 digits. (Example 10 lbs = 10.00, 10.5 lbs = 10.50)
- 7. Press Enter the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- Press 6 the known weight on the scale is displayed.
- Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press Shift/Reset to return the ACR4 to the program mode.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into the air through the cylinder's top valve when filling the cylinder.

Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION

The compressor cycles on and off to maintain the evaporator temperature within a specified range. When the evaporator coil temperature falls below a specified point, the thermo control amplifier interrupts the compressor operation. When the evaporator coil temperature rises above the specification, the thermo control amplifier allows compressor operation.

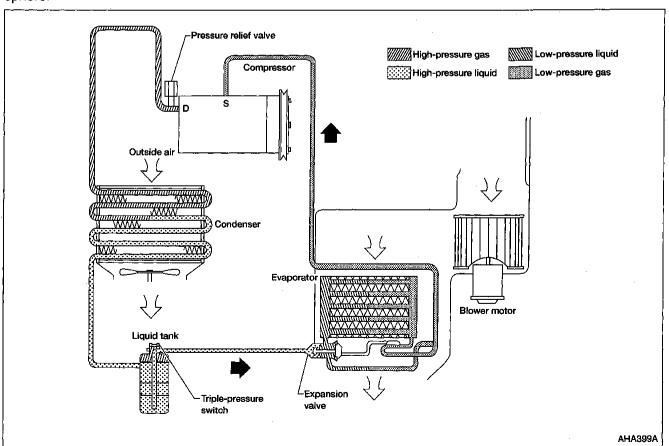
REFRIGERANT SYSTEM PROTECTION

Triple-pressure switch

The refrigerant system is protected against excessively high or low pressure. The protection is effected by the triple-pressure switch located on the liquid tank. If the pressure rises or falls out of specifications, the switch opens to interrupt the compressor operation.

Pressure relief valve

The refrigerant system is protected by a pressure relief valve. The valve is located on the end of the flexible high pressure hose near the compressor. When refrigerant system pressure increases abnormally [over 3,727 kPa (38 kg/cm², 540 psi)], the relief valve's port opens. The valve then releases refrigerant into the atmosphere.



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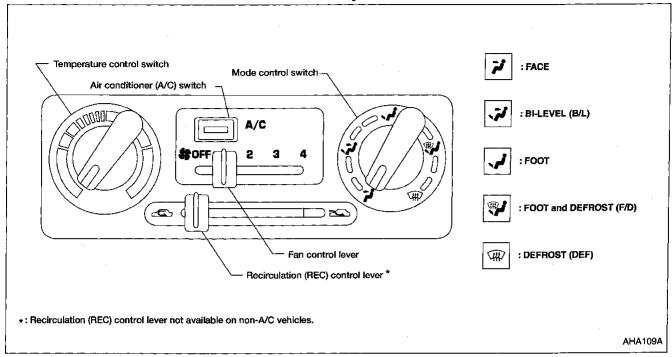
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Control Operation



FAN CONTROL LEVER

This lever turns the fan ON and OFF, and controls fan speed.

MODE CONTROL SWITCH

This switch controls the outlet air flow.

TEMPERATURE CONTROL SWITCH

This switch allows adjustment of the temperature of the outlet air.

RECIRCULATION (REC) CONTROL LEVER

FRESH position:

Outside air is drawn into the passenger compartment.

Recirculation REC ____ position:

Interior air is recirculated inside the vehicle.

AIR CONDITIONER SWITCH

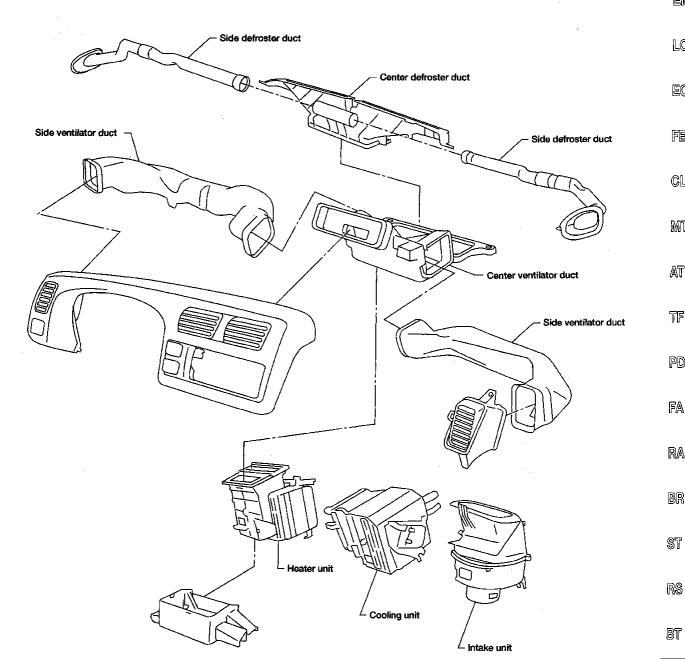
The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

The air conditioner cooling function operates only when the engine is running.

DESCRIPTION

Component Layout

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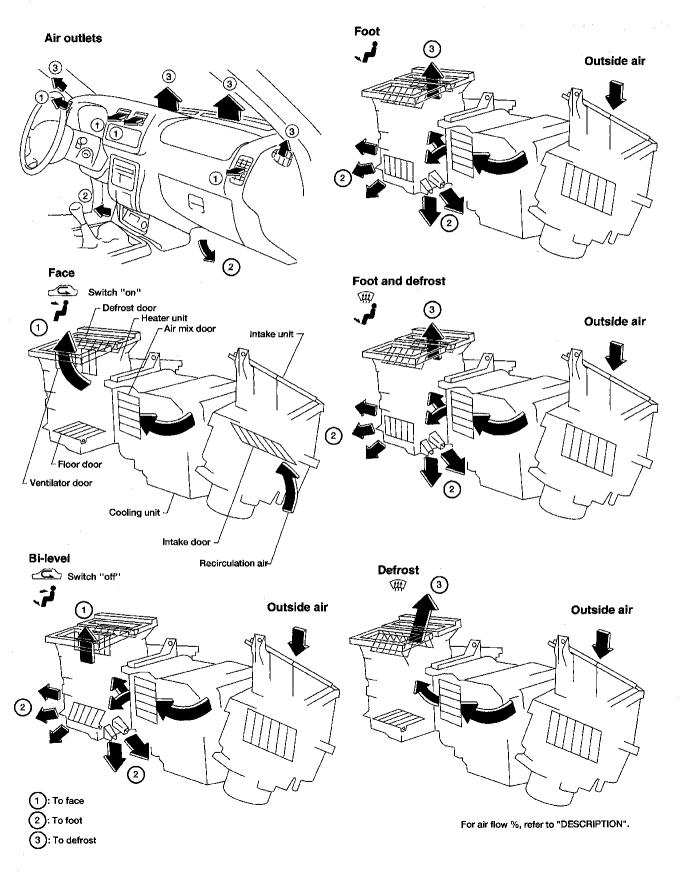
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Discharge Air Flow

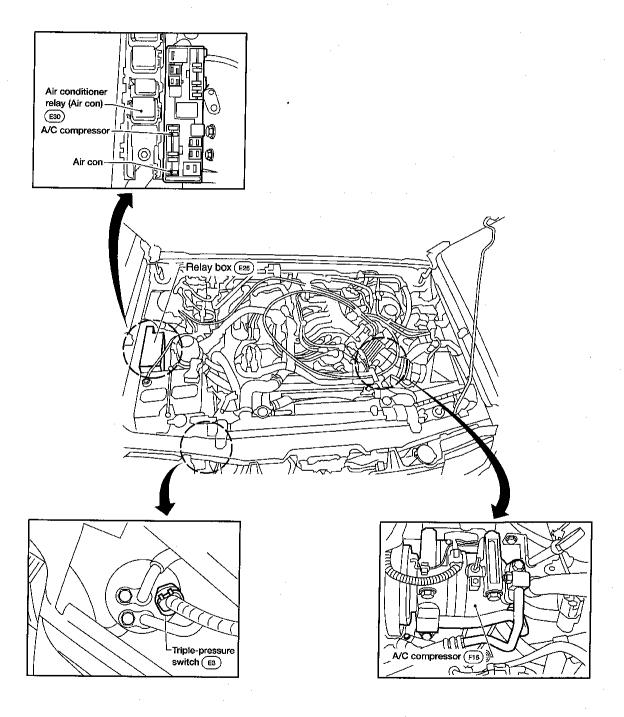


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DESCRIPTION

Component Location

Engine compartment



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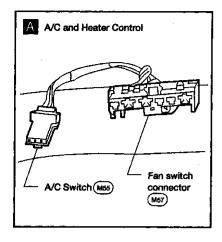
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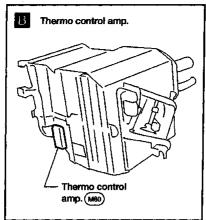
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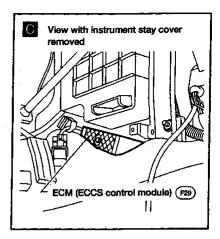
DESCRIPTION

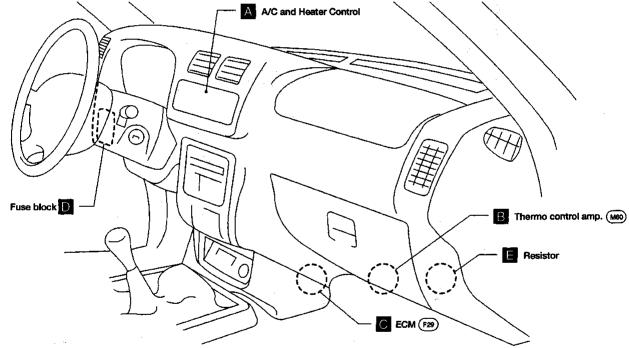
Component Location (Cont'd)

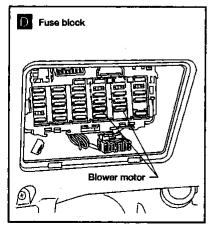
Passenger Compartment

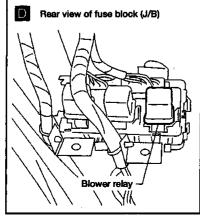


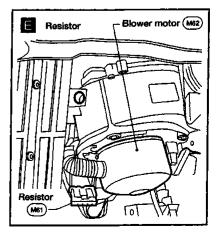






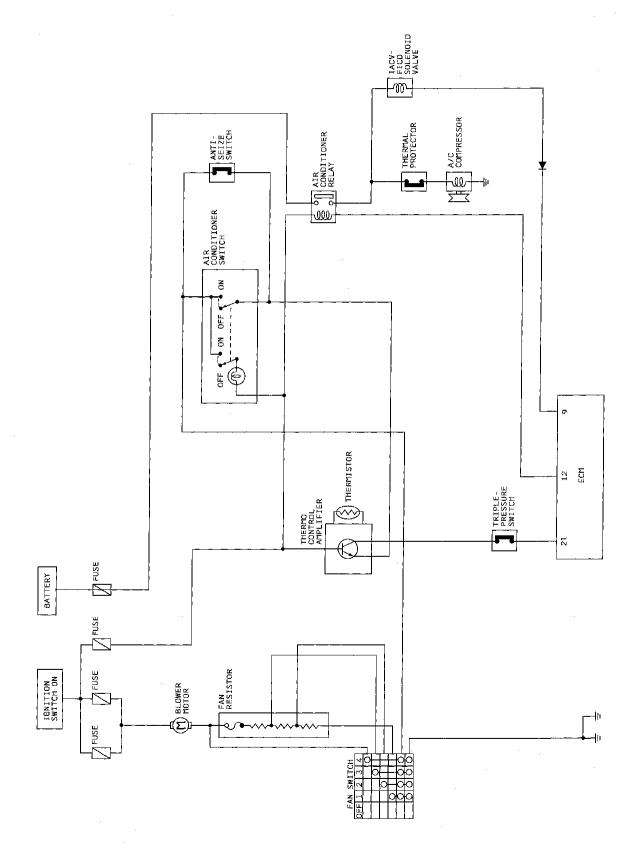






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Circuit Diagram



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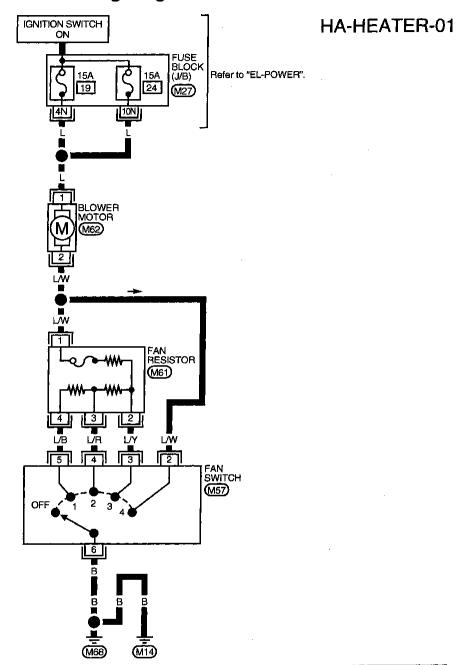
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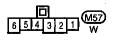
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Wiring Diagram -HEATER-







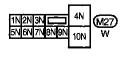


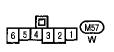


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DESCRIPTION

Wiring Diagram -A/C-IGNITION SWITCH ON HA-A/C-01 FUSE BLOCK (J/B) 15A 19 15A 24 Refer to "EL-POWER". (M27) BLOWER MOTOR FE (M62) CL MT FAN RESISTOR M61 AT **~**~ Next TF LG/R PD FAN SWITCH (M57) FA RA 6 BR ST M14 (M68) RS









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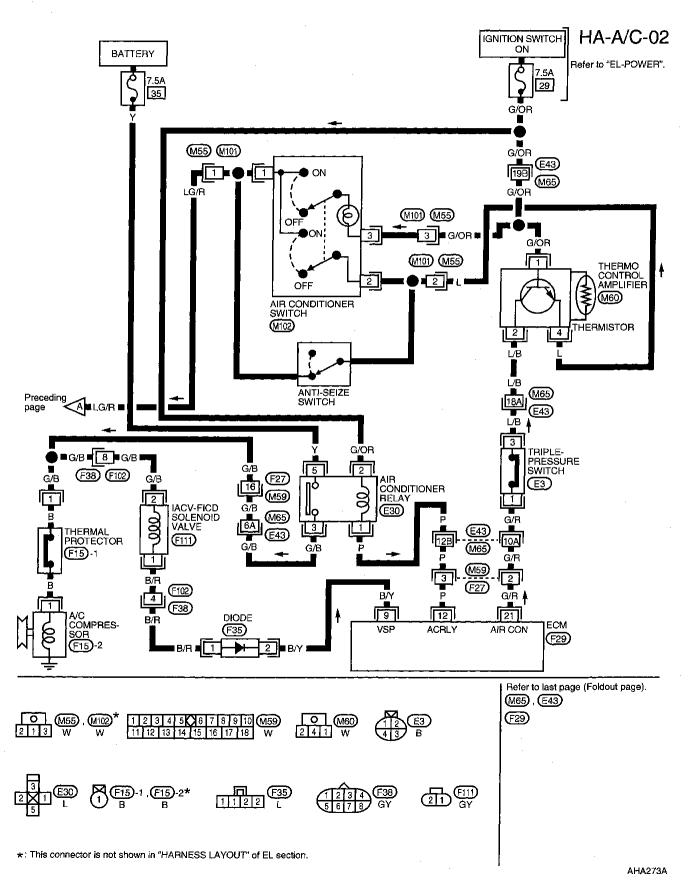
EM

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Wiring Diagram -A/C- (Cont'd)



DESCRIPTION

Operational Check

The purpose of the operational check is to confirm that the system operates properly.

After operational check is completed, go to SYMPTOM TABLE in How to Perform Trouble Diagnoses for Quick and Accurate Repair, HA-25.

CONDITIONS:

Engine running and at normal operating temperature.

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PROCEDURE:

Check blower

Slide fan control lever to 1-speed. Blower should operate on 1-speed.

Then slide fan control lever to 2-speed, and continue checking blower speed until all speeds are checked.

Confirm that air discharge comes out each mode.



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Leave blower on 4-speed.



Check discharge air

Turn mode switch to each mode.

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NOTE:

Confirm that discharge air comes out according to the air dis-



tribution table at left.



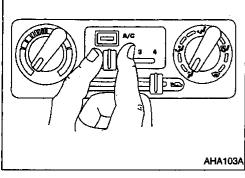
BR

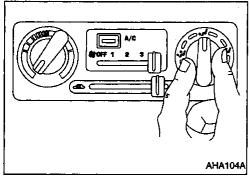
RS

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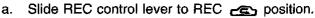


Switch mode/	Air out	let/dist	ribution
ndicator	Face	Foot	Defrost
*;	100%	_	_
₩	60%	40%	_
J.		80%	20%
\$	_	60%	40%
W	-	_	100%
	1	•	1

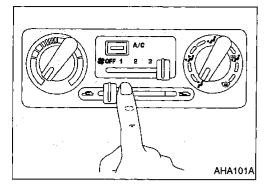
DESCRIPTION

Operational Check (Cont'd)



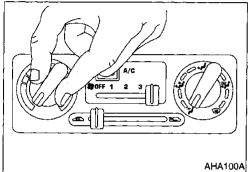


 Listen for intake door position to change (you should hear blower sound change slightly).



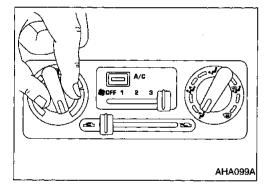
4. Check temperature decrease

- a. Turn temperature switch to full cold.
- b. Check for cold air at discharge air outlets.



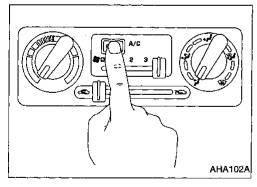
5. Check temperature increase

- a. Turn temperature control switch to full hot.
- b. Check for hot air at discharge air outlets.



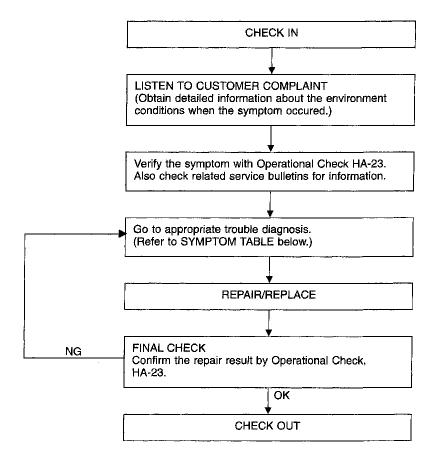
6. Check air conditioner switch

Slide the fan control lever to the desired (1 to 4 speed) position and push the A/C switch to turn ON the air conditioner. The indicator lamp should come on when air conditioner is ON.



How to Perform Trouble Diagnoses for Quick and Accurate Repair

WORK FLOW



SYMPTOM TABLE

Symptom	Reference page	
Blower motor does not rotate.	Go to Blower Motor Circuit, HA-26.	 RA
Air outlet does not change.	Go to Air Outlet, HA-30.	
Intake door position does not change.	Go to Trouble Diagnoses for Intake Door, HA-32.	
 Magnet clutch does not engage when A/C switch and fan switch are ON. 	Go to Magnet Clutch Circuit, HA-33.	!PINI
Insufficient cooling.	 Go to Trouble Diagnosis for Insufficient Cooling, HA-39. Go to Performance Test Diagnosis, HA-41. Go to Performance Chart, HA-43. 	
	Go to Trouble Diagnoses for Abnormal Pressure, HA-44.	RS
Insufficient heating.	Go to Trouble Diagnoses for Insufficient Heating, HA-47.	······
Noise.	Go to Trouble Diagnoses for Noise, HA-49.	BT

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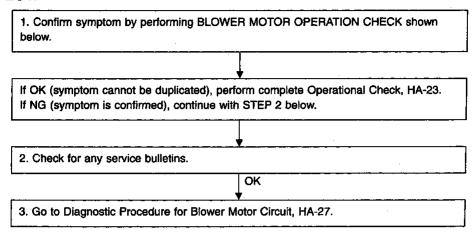
PD

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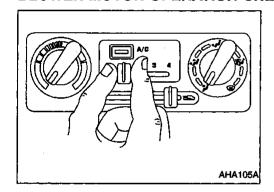
Blower Motor Circuit

SYMPTOM: Blower motor does not rotate.

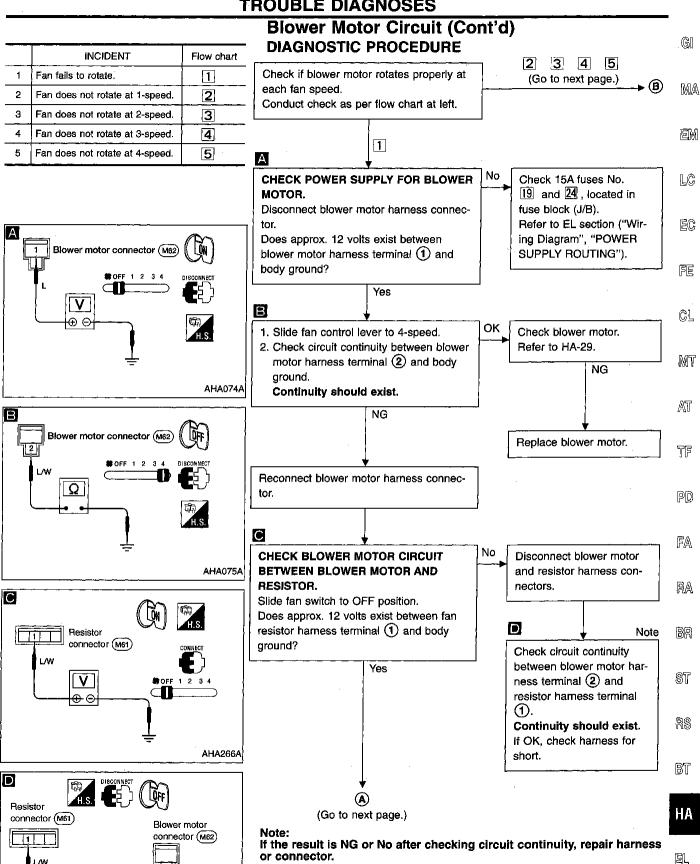
INSPECTION FLOW



BLOWER MOTOR OPERATION CHECK



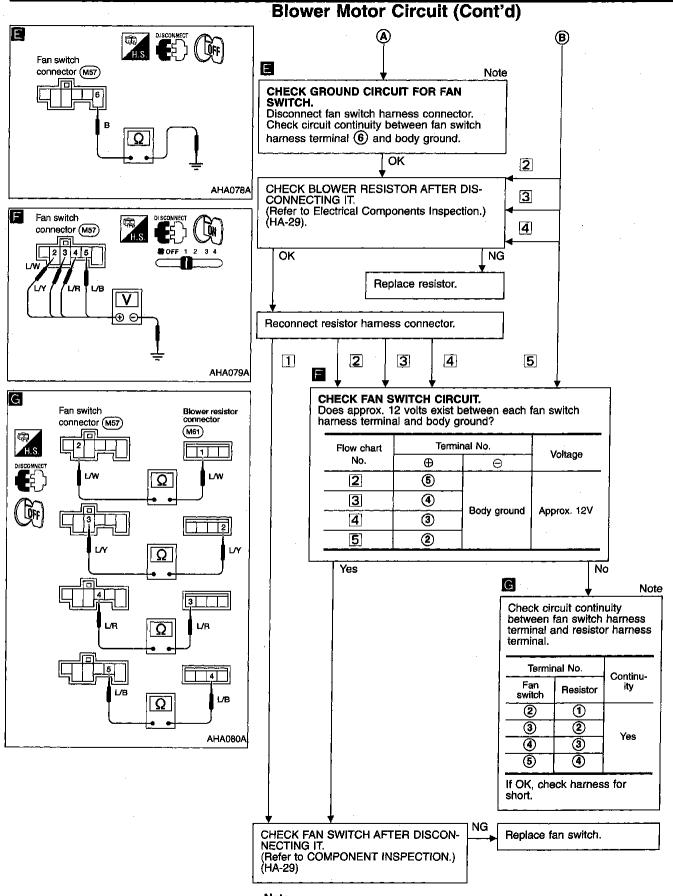
- . Start engine.
- 2. Check blower motor.
- 3. Slide fan control lever to 1-speed and blower motor should operate on 1-speed.
- Slide fan control lever to 2-speed and continue checking blower speed until all speeds are checked.



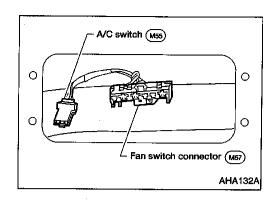
HA-27

AHA077A

1DX



Note:
If the result is NG after checking circuit continuity, repair harness or connector.

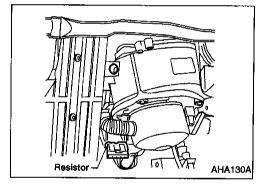


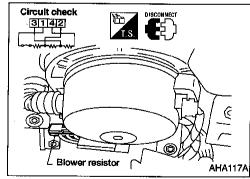
Blower Motor Circuit (Cont'd) COMPONENT INSPECTION

Fan switch

Check continuity between terminals at each position.

TERMINAL			POSITION		
/ ENVIRAL	OFF	1	2	3	4
1 .		Q	Q	Q	Q
2					Image: control of the
3				Ò	
4			, o		
5		Ģ			
6		6	9	6	6





Blower motor

Confirm smooth rotation of the blower motor.

Check that there are no foreign particles inside the intake unit.

Blower resistor

Check continuity between terminals.

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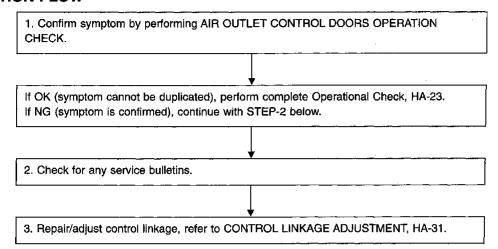
ST

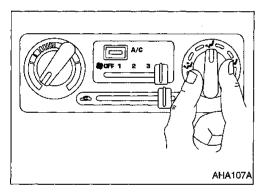
HA-29

Air Outlet

SYMPTOM: Air outlet does not change.

INSPECTION FLOW

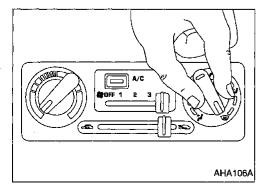




AIR OUTLET CONTROL DOORS OPERATION CHECK

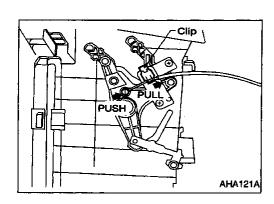
- Start engine.
- Slide fan control lever to 4-speed. 2.
- 3. Check discharge air.
- Turn mode control switch to 🎁 posiiton a.
- Confirm that all discharge air comes out of face vents. Turn mode control switch to position.
- Confirm that discharge air comes out of face vents and foot
- e. Turn mode control switch to J position.
- Confirm that discharge air comes out of foot vents, with some f. air from defrost vents.
- Turn mode control switch to position.

 Confirm that discharge air comes out of foot vents with some air from defrost vents.



- Turn mode control switch to position.
- Confirm that all discharge air comes out of defrost vents. į.

Confirm that discharge air comes out according to the air distribution table, HA-23.



Air Outlet (Cont'd) CONTROL LINKAGE ADJUSTMENT

Mode control cable

 Turn mode control switch to position. Set side link in DEF mode.

Pull on outer cable in direction of arrow and then clamp it.

After positioning mode control cable, check that it operates properly.

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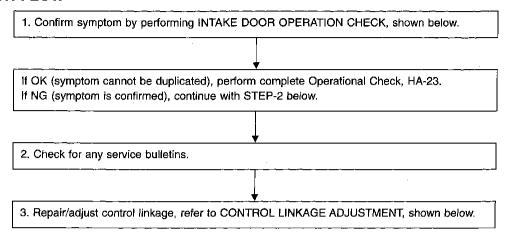
HA

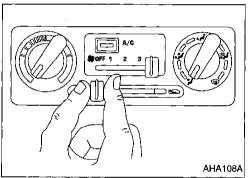
IDX

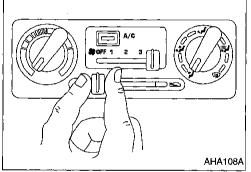
Intake Door

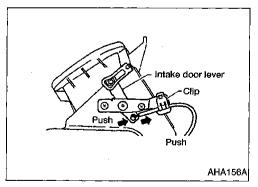
SYMPTOM: Intake door position does not change.

INSPECTION FLOW









INTAKE DOOR OPERATION CHECK

- Start engine.
- Slide fan control switch to 4-speed.
- Check recirculation. 3.
- Slide recirculation control lever to the REC sposiiton.
- Listen for intake door position change (you should hear blower sound change slightly).

CONTROL LINKAGE ADJUSTMENT

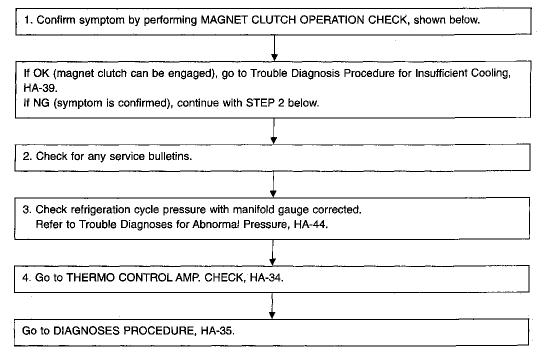
Recirculation control cable

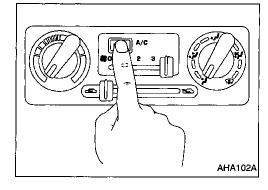
- Move recirculation lever to REC position. Set recirculation lever in REC mode. Pull on outer cable in direction of arrow and then clamp it.
- After positioning recirculation control cable, check that it operates properly.

Magnet Clutch Circuit

SYMPTOM: Magnet clutch does not engage when A/C switch and fan switch are ON.

INSPECTION FLOW





MAGNET CLUTCH OPERATION CHECK

1. Start engine.

2. Slide fan control lever to operate blower motor.

Push A/C switch to ON. Make sure that magnet clutch is engaged. (You can hear magnet clutch engage sound.)

 Push A/C switch to OFF. Make sure that magnet clutch is disengaged.

Note: If magnet clutch sticks, check magnet clutch. Refer to HA-35.

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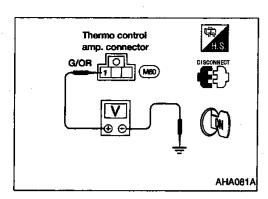
RS

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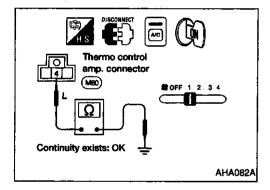
Magnet Clutch Circuit (Cont'd) THERMO CONTROL AMP. CHECK

Power supply circuit check

Check power supply circuit for thermo control amp. with ignition switch ON.

- 1. Disconnect thermo control amp. harness connector.
- 2. Connect voltmeter from harness side.
- 3. Measure voltage across terminal (1) and body ground.

Voltmeter terminal		Voltage
⊕ ⊝		Voltage
①	Body ground	Approx. 12V



Ground circuit check

Check body ground circuit for thermo control amp. with ignition switch ON, air conditioner switch ON and fan switch ON.

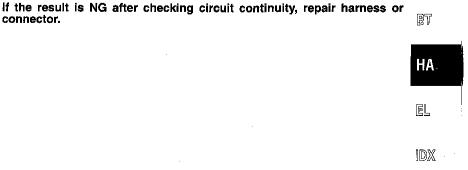
- 1. Disconnect thermo control amp. harness connector.
- 2. Connect ohmmeter from harness side.
- 3. Check for continuity between terminal ② and body ground.

Ohmmeter terminal		Continuity
0	Θ	Continuity
•	Body ground	Yes

If the ground circuit is NG, check the following.

- A/C switch (Refer to HA-37.)
- Fan switch (Refer to HA-29.)
- Harness for open or short between thermo control amp. and A/C switch
- Harness for open or short between A/C switch and fan switch
- Fan switch ground circuit

TROUBLE DIAGNOSES Magnet Clutch Circuit (Cont'd) **G DIAGNOSTIC PROCEDURE** A Compressor connector (F15) -2 A/C MA Yes CHECK POWER SUPPLY FOR COM-Check the thermal protec-PRESSOR. tor. Disconnect compressor harness connec-Refer to HA-37. EM OK Does approx. 12 volts exist between compressor harness terminal (1) and body Check the magnet clutch ground? LC coil. No AHA083A NG В Note EC В Compressor Air conditioner Check circuit continuity between A/C relay Replace magnet clutch. connector (F15)-2 relay connector (E30) harness terminal 3 and compressor har-Refer to HA-60. ness terminal 1 FΕ Continuity should exist. If OK, check harness for short. CL ОК G/B C Nο **CHECK POWER SUPPLY FOR A/C** Check power supply circuit MIT RELAY. and 7.5A fuse (No. 35, located in the fuse block). Does approx. 12 volts exist between A/C AHA084A relay harness terminal (5) and body (Refer to "POWER SUP-AΤ ground? PLY ROUTING" in EL sec-Air conditioner relay tion and Wiring Diagram.) connector (E30) Yes D TF CHECK POWER SUPPLY FOR A/C Check power supply circuit and 7.5A fuse (No. 29, Does approx. 12 volts exist between A/C located in the fuse block). PD (Refer to "POWER SUPrelay harness terminal (2) and body ground? PLY ROUTING" in EL section and Wiring Diagram.) FA Yes NG AHA085A CHECK A/C RELAY AFTER DISCON-Replace A/C relay. NECTING IT. RA Air conditioner relay Refer to HA-38. connector (E30) OK BR



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Reconnect A/C relay.

Note:

connector.

AHA086Ai

(A)

(Go to next page.)

G/OR

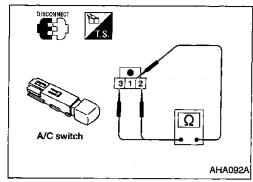
HA-36

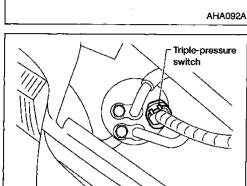
G/R

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Ω

G/R





AHA401A

Magnet Clutch Circuit (Cont'd) ELECTRICAL COMPONENT INSPECTION

Air conditioner switch

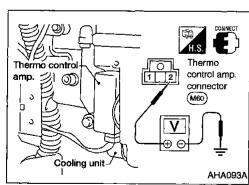
Check continuity between terminals at each switch position

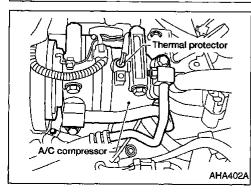
Switch condition	Terminal No.	Continuity
ON	1 - 2,	Yes
OFF	① - ③	No
		<u> </u>

TRIPLE-PRESSURE SWITCH

	Terminals	High-pressure side line pressure kPa (kg/cm², psi)	Operation	Continuity
Low- pressure	1 - 3	Increasing to 157 - 226 (1.6 - 2.3, 23 - 33)	ON	Yes
side		Decreasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	OFF	No
Medium-	2 - 4	Increasing to 1,422 - 1,618 (14.5 - 16.5, 206 - 235)	ON	Yes
pressure side*	2 · 4	Decreasing to 1,128 - 1,422 (11.5 - 14.5, 164 - 206)	OFF	No
High-	① - ③	Decreasing to 1,667 - 2,059 (17 - 21, 242 - 299)	ON	Yes
pressure side	0-0	Increasing to 2,452 - 2,844 (25 - 29, 356 - 412)	OFF	No

^{*}For cooling fan motor operation.





Thermo control amp.

- 1. Run engine, and operate A/C system.
- 2. Connect the voltmeter from harness side.
- 3. Check thermo control amp. operation shown in the table.

Evaporator outlet air temperature °C (°F)	Thermo amp. operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38)	Turn OFF	Approx. 12V
Increasing to 4.0 - 5.0 (39 - 41)	Turn ON	Approx. 0V

Thermal protector

Temperature of compressor °C (°F)	Operation
Increasing to approx. 145 - 155 (293 - 311)	Turn OFF
Decreasing to approx. 130 - 140 (266 - 284)	Turn ON

If NG, replace thermal protector.

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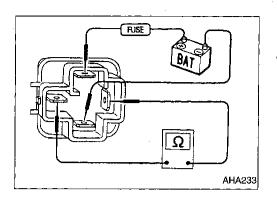
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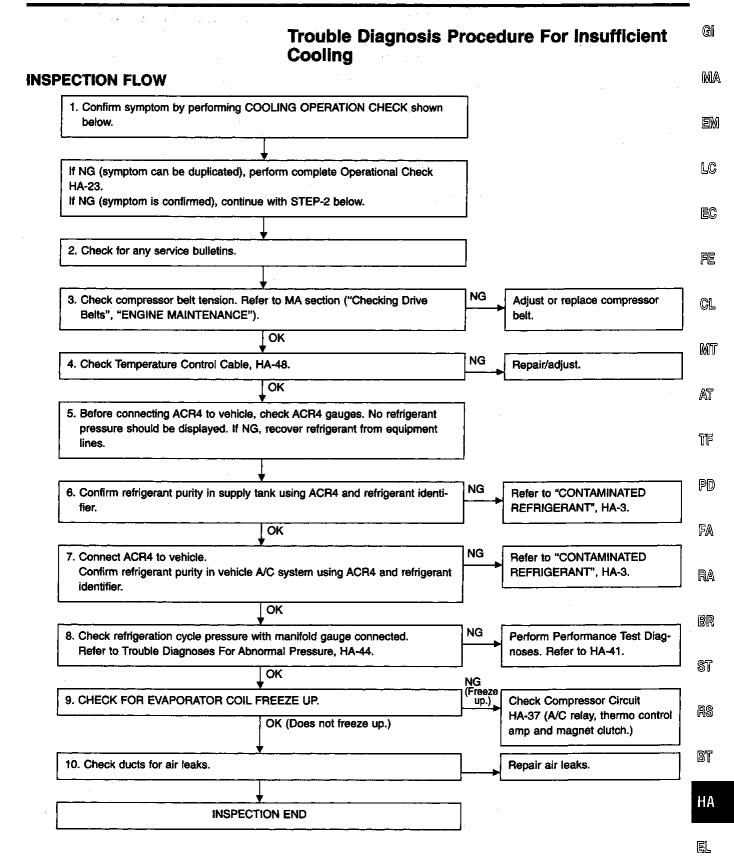
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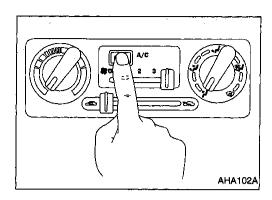


Magnet Clutch Circuit (Cont'd) Air conditioner relay

Check circuit continuity between terminals by supplying 12 volts to coil side terminals of air conditioner relay.



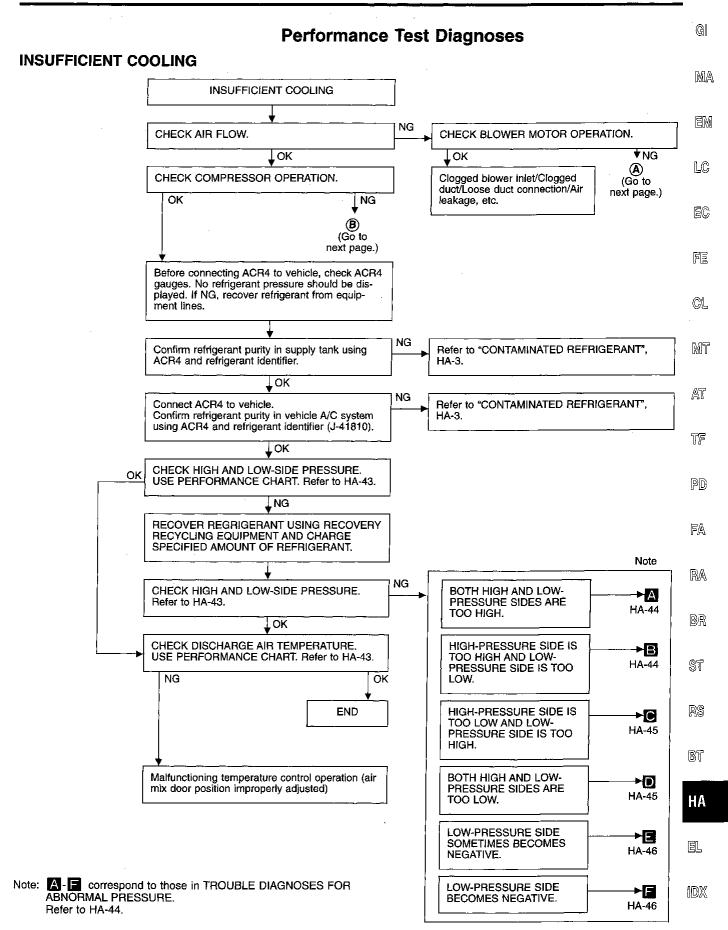
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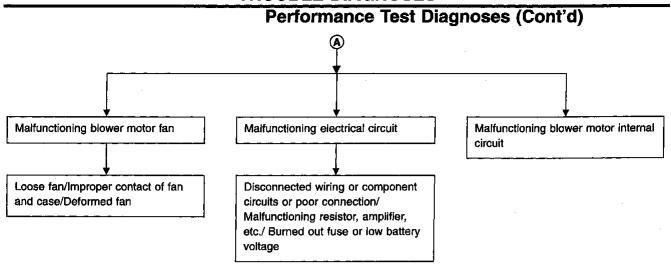


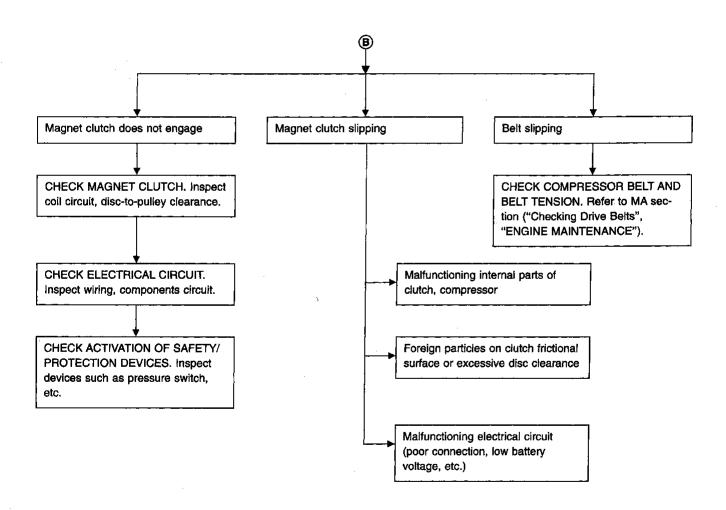
Trouble Diagnosis Procedure For Insufficient Cooling (Cont'd)

COOLING OPERATION CHECK

- 1. Start engine.
- 2. Slide fan control lever to 4-speed.
- 3. Turn air conditioner switch ON.
- 4. Check temperature decrease.
- a. Turn temperature switch to full cold.
- b. Check for cold air at discharge air outlets.







TEMP. setting: Max. COLD Discharge Air: FACE VENT

INTAKE

lever position: (Recirculation)

FAN speed: 4-speed Engine speed: 1,500 rpm

Operate the air conditioner system for 10 minutes before tak-

ing measurements.

TEST READING

Recirculating-to-discharge air temperature table

Inside air (Recirculating air) MY at blower assembly inlet Discharge air temperature at center ventilator °C (°F) Relative humidity Air temperature °C (°F) % AT 20 (68) 6.6 - 8.3 (44 - 47) 25 (77) 10.4 - 12.4 (51 - 54) TF 50 - 60 30 (86) 14.2 - 16.7 (58 - 62) 35 (95) 18.2 - 21.0 (65 - 70) PD 40 (104) 22.0 - 25.2 (72 - 77) 20 (68) 8.3 - 9.8 (47 - 50) FA 25 (77) 12.4 - 14.4 (54 - 58) 60 - 70 30 (86) 16.7 - 18.9 (62 - 66) 35 (95) 21.0 - 23.6 (70 - 74) RA 25.2 - 28.1 (77 - 83) 40 (104)

Ambient air temperature-to-operating pressure table

Ambient air		High property (Dispheres aids)	Laurence (Outline side)	
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)	
	20 (68)	961 - 1,187 (9.8 - 12.1, 139 - 172)	108 - 157 (1.1 - 1.6, 16 - 23)	
	25 (77)	1,295 - 1,599 (13.2 - 16.3, 188 - 232)	161.8 - 215.8 (1.65 - 2.2, 23.5 - 31.3)	
50 - 70	30 (86)	1,285 - 1,569 (13.1 - 16, 186 - 228)	167 - 216 (1.7 - 2.2, 24 - 31)	
	35 (95)	1,520 - 1,863 (15.5 - 19, 220 - 270)	235 - 284 (2.4 - 2.9, 34 - 41)	
	40 (104)	1,765 - 2,158 (18 - 22, 256 - 313)	289.3 - 353.1 (2.95 - 3.6, 41.9 - 51.2)	

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Trouble Diagnoses for Abnormal Pressure

Whenever system's high or low-side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following table indicates the standard (normal) pressure range. Since the standard normal pressure differs from vehicle to vehicle, refer to HA-43 ("Ambient air temperature-to-operating pressure table"). Pressure measurements are effective only when ambient temperature is in the range indicated under the Performance Chart.

Gauge indication Bertigerant cycle Pressure is reduced soon after water is splashed on condenser. • Air suction by radiator or cooling fan is insufficient. • Air suction by radiator or cooling fan is insufficient. • Low-pressure pipe is not codi. • When compressor is stopped diphyressure active and piphyressure value quickly drops by approximately 198 kPa (2 kg/cm², 28 psi), it then decreases gradually thereafter. Engine lends to overheat. • An area of the low-pressure pipe is not pipe is solder than near the evaporator outlet. • Plates are sometimes covered with frost. • An area of the low-pressure pipe is not cooling fan. • An area of the low-pressure pipe is not cooling fan. • An area of the low-pressure decreases too slowly) • Ari in refrigeration cycle. • Engine coding systems maliquotion. • An area of the low-pressure pipe is colder than near the evaporator outlet. • Plates are sometimes covered with frost. • Expansion valve is open a little compared with the specification. • Improper thermal valve installation. • Improper expansion valve installation. • Improper expansion valve installation. • Check and repair or replace malfunctioning parts. • Check and repair or cooling fat or replace malfunctioning parts. • Check and repair or cooling fat or cooling fat or co				
after water is splashed on condenser. Acide a cooling fan is insufficient. Low-pressure pipe is not cool. (a) Improper rotation of cooling fan as necessary. (b) Condensar fins are alogged. (c) Improper rotation of cooling fan as necessary. (c) Condensar fins are alogged. (d) Improper rotation of cooling fan as necessary. (e) When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm*, 28 ps). If then decreases gradually thereafter. Engine tends to overheat. (e) An area of the low-pressure pipe is cooler than near the evaporator outlet. (e) Plates are sometimes covered with frost. Expansion valve is open a little compared with the specification. (f) Check and repair acidator or cooling systems mailtunction. (c) Excessive injuit refrigerant on low-pressure side. (c) Excessive refrigerant discharge flow. (e) Excessive refrigerant discharge flow. (f) Expansion valve is open a little compared with the specification. (g) Improper expansion valve adjustment. High-pressure side is too high and low-pressure side for condenser and high-pressure side are hot, however, liquid tank is not as hot. High-pressure side is cool to condenser and high-pressure side are hot, however, liquid tank is not as hot.	Gauge indication	Refrigerant cycle	Probable cause	Corrective action
cooling fan is insufficient. Porderser fins are clogged.	sides are too high.	after water is splashed on		
cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi), it then decreases gradually thereafter. Engine tends to overheat. Engine tends to overheat. Engine tends to overheat. Plates are sometimes covered with frost. Plates are sometimes covered with frost. Improper thermal valve installation. Improper expansion valve and little compared with the specification. Improper expansion valve adjustment. High-pressure side is too high low-pressure side are hot, however, liquid tank is not as hot. High-pressure tide is too hot. Improper expansion valve and repair or replace malfunctioning parts. Check and repair each engine cooling systems malfunction. Excessive liquid refrigerant on low-pressure side. Excessive intigerant disconting the cooling system. Expansion valve is open a little compared with the specification. Improper expansion valve adjustment. High-pressure tube or parts located between compressor and hot. Check and repair or replace malfunctioning parts.		_	performance. 1 Condenser fins are clogged. 2 Improper rotation of cool-	 Check and repair radiator or
When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi), it then decreases gradually thereafter. Engine tends to overheat. Engine tends to overheat. Plates are sometimes covered with frost. Plates are sometimes covered with frost. When compressor is stopped high-pressure decreases to slow. Air in refrigeration cycle. Air in refrigeration cycle. Air in refrigeration cycle. Check and repair each engine cooling systems malfunction. Expansion valve is open a little compared with the specification. Improper thermal valve installation. Improper thermal valve adjustment. High-pressure side is too high and low-pressure side is too low. Improper expansion valve adjustment. High-pressure side of condenser and high-pressure side are hot, however, liquid tank is not as hot. High-pressure side of condenser are clogged or crushed. Personation valve installation. Improper thermal valve adjustment. High-pressure tube or parts located between compressor and condenser are clogged or crushed.		1	Poor heat exchange in con-	, -
Engine tends to overheat. Induction. An area of the low-pressure pipe is colder than near the evaporator outlet. Plates are sometimes covered with frost. Induction. Excessive liquid refrigerant on low-pressure side. Excessive refrigerant discharge flow. Expansion valve is open a little compared with the specification. Improper thermal valve installation. Improper expansion valve adjustment. High-pressure side is too high and low-pressure side is too low. Upper side of condenser and high-pressure side are hot, however, liquid tank is not as hot. Expansion valve is open a little compared with the specification. Improper expansion valve adjustment. High-pressure side of condenser and high-pressure side are hot, however, liquid tank is not as hot. Check and repair each engine cooling systems. Replace expansion valve. Expansion valve is open a little compared with the specification. Check and repair each engine cooling systems. Peplace expansion valve. Excessive refrigerant on low-pressure side. Excessive side.	AC359A	high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually	stops, high-pressure decreases too slowly.)	
An area of the low-pressure pipe is colder than near the evaporator outlet. Plates are sometimes covered with frost. Plates are sometimes covered with frost. Excessive liquid refrigerant on low-pressure side. Excessive refrigerant discharge flow. Excessive refrigerant discharge flow. Expansion valve is open a little compared with the specification. Improper expansion valve adjustment. High-pressure side is too high and low-pressure side is too low. Improper expansion valve adjustment. Improper expansion valve and ligh-pressure side are hot, however, liquid tank is not as hot. Check and repair or replace malfunctioning parts. Check lubricant for contamination.				•
high-pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however, liquid tank is not as hot. In the pressure side are hot, however,		pipe is colder than near the evaporator outlet. Plates are sometimes covered with frost.	 Excessive liquid refrigerant on low-pressure side. Excessive refrigerant discharge flow. Expansion valve is open a little compared with the specification. Improper thermal valve installation. Improper expansion valve adjustment. 	Replace expansion valve.
hot. crushed. nation.	-	· · ·	· · · · · · · · · · · · · · · · · · ·	
AU30UA (however, liquid tank is not as	- - -	Check lubricant for contami-

Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	_ DAA
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.	Replace compressor.	- MA
C C		Damaged inside compressor packings.		EM
				LC -
	No temperature difference between high and low-pressure sides.	Compressor pressure operation is improper.	Replace compressor.	EC
		Damaged inside compressor packings.		FE
AC356A				CL
Both high and low-pressure sides are too low.	 There is a big temperature difference between liquid tank outlet and inlet. Outlet 	Liquid tank is partly clogged.	Replace liquid tank. Check lubricant for contamination.	MT
	temperature is extremely low. Liquid tank inlet and expansion valve are frosted.			AT
	 Temperature of expansion valve inlet is extremely low as compared with areas near 	High-pressure pipe located between liquid tank and expansion valve is clogged.	Check and repair malfunctioning parts. Check lubricant for contami-	TF
(IO) (HI)	liquid tank. Expansion valve inlet may be frosted.		nation.	PD
B B B	 Temperature difference occurs somewhere in high- pressure side. 			FA
AC353A	 Expansion valve and liquid tank are warm or only cool to the touch. 	Low refrigerant charge. ↓ Leaking fittings or components.	 Check for refrigerant leaks. Refer to "Checking Refrigerant Leaks", HA-51. 	RA
Both high and low-pressure sides are too low.	There is a big temperature dif- ference between expansion valve inlet and outlet while the	Expansion valve closes a little compared with the specification.	 Remove foreign particles by using compressed air. Check lubricant for contami- 	BR
	valve itself is frosted.	1 Improper expansion valve adjustment.	nation.	ST
		Malfunctioning thermal valve. Outlet and inlet may be clogged.		RS
	An area of low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination. 	BT
AC353A	Air flow volume is not enough or is too low.	Compressor pressure operation is improper.	Replace compressor.	

IDX

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Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	 Air conditioner system does not function and does not cyclically cool the compart- ment air. The system constantly func- tions for a certain period of time after compressor is stopped and restarted. 	Refrigerant does not discharge cyclically. Moisture is frozen at expansion valve outlet and inlet. Water is mixed with refrigerant.	Replace refrigerant. Replace liquid tank.
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.		Leave the system at rest. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, initially cooling is okay. Then the water freezes, causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air. If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.

Trouble Diagnosis for Insufficient Heating INSPECTION FLOW 1. Confirm symptom by performing HEATING **OPERATION CHECK HA-48.** If OK (symptom can not be duplicated), perform complete Operational Check, HA-23. If NG (symptom is confirmed), continue with STEP 2 below. 2. Check for any service bulletins. OK NG 3. Check the following: Repair/replace as necessary. Engine coolant level (Refer to MA section). Hoses for leaks or kinks. Radiator cap. Refer to LC section ("ENGINE COOLING SYSTEM"). Air in cooling system. ŌΚ NG 4. Check air outlet. Refer to HA-30. Repair/replace as necessary. OK NG 5. Check ducts for air leaks. Repair leaks. OK 6. Check by feel the heater inlet and outlet hoses. Hot inlet **Both hoses** Warm outlet warm Check thermostat installation. Check heater hoses for proper installation. ŌΚ QΚ NG Replace thermostat. Refer to LC sec-Back flush heater core, drain and refill cool-Repair or tion ("Thermostat", "ENGINE COOLant. Retest. replace. ING SYSTEM"). Retest. Hot inlet Both hoses Warm outlet warm Hot inlet Warm outlet System OK. Replace heater core. Refill engine (Refer to MA section) Retest.

Hot inlet Warm outlet G[

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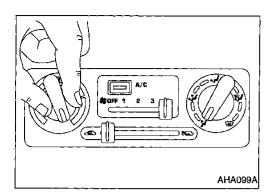
RA

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HA

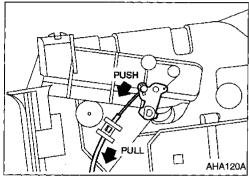
IDX



Trouble Diagnosis for Insufficient Heating (Cont'd)

HEATING OPERATION CHECK

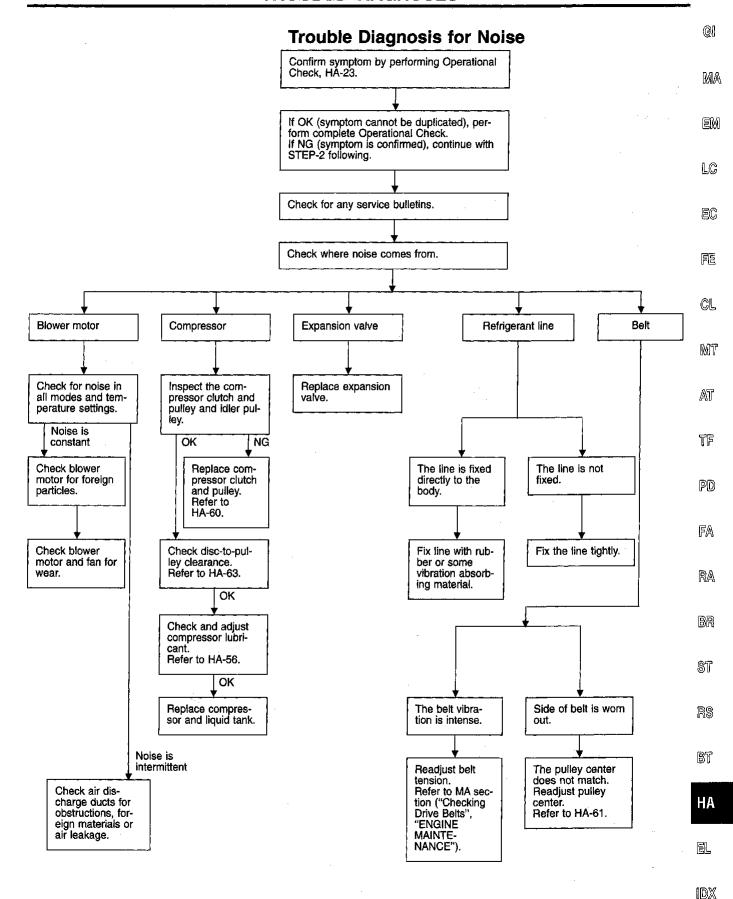
- 1. Start and warm up engine.
- 2. Slide fan control lever to 4-speed.
- 3. Turn air conditioner switch OFF.
- 4. Check temperature increase.
- a. Turn temperature switch to full hot.
- b. Check hot air at discharge air outlets.



TEMPERATURE CONTROL LINKAGE ADJUSTMENT

Temperature control cable

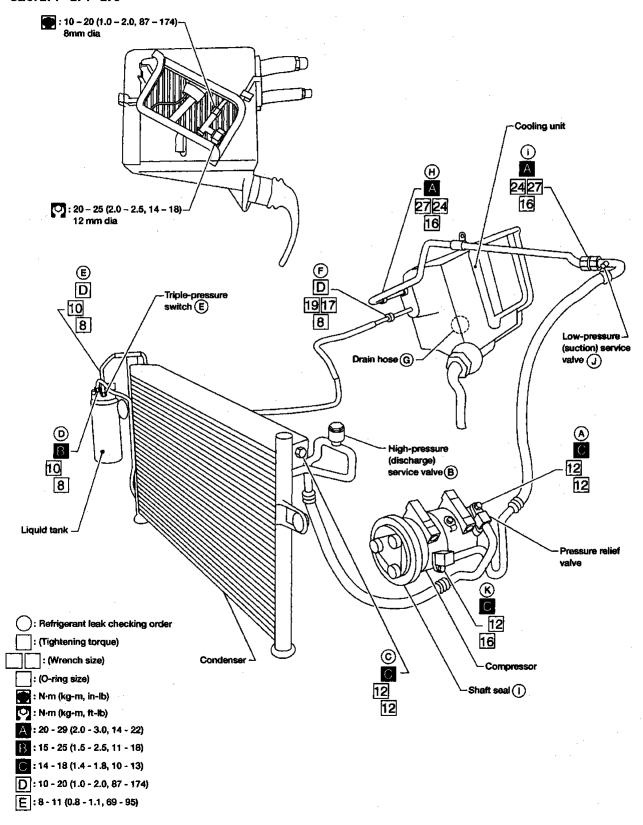
- When adjusting ventilator door rod and defrost door rod, first disconnect mode control cable from side link. Reconnect and readjust mode control cable.
- Move temperature control lever to max. COLD position. Set air mix door lever in full hot mode. Pull on outer cable in direction of arrow and then clamp it.
- After positioning temperature control cable, check that it operates properly.



Refrigerant Lines

Refer to HA-5.

SEC. 271 • 274 • 276



AHA403A

Checking Refrigerant Leaks

PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion. Take note of the areas with A/C lubricant leakage to allow extra time in these areas with an electronic leak detector.



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PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

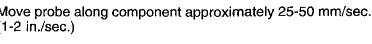
Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to contact any substance. This can also cause false readings and may damage the detector.

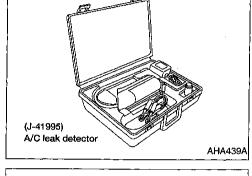
Position probe approximately 5 mm (3/16 in) away from point to be checked.

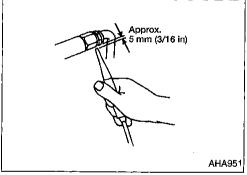
When testing, circle each fitting completely with probe.

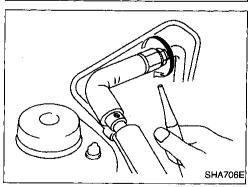
Move probe along component approximately 25-50 mm/sec.

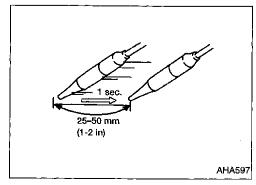
(1-2 in./sec.)











Checking Refrigerant Leaks (Cont'd) CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

1. Turn engine off.

Connect a suitable A/C manifold gauge set to the A/C service ports.

3. Check if the A/C refrigerant pressure is at least 345 kPa (50 psi) above 16°C (60°F). If less than specification, recover/ evacuate and recharge the system with the specified amount of refrigerant.

NOTE: At temperatures below 16°C (60°F), leaks may not be detected since the system may not reach 345 kPa (50

psi).

4. Conduct the leak test from the high side (compressor discharge (a) to evaporator inlet (F)) to the low side (evaporator drain hose (G) to shaft seal (1)). Refer to HA-50.

Perform a leak check for the following areas carefully. Clean

Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

Compressor

Check the fittings of high and low-pressure hoses, relief valve, and shaft seal.

Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mount.

Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE: After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

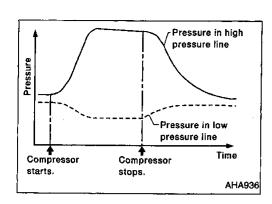
Cooling unit (Evaporator)

With engine off, turn blower fan on 4-speed for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (Refer to the manufacturer's recommended procedure for actual wait time.) before inserting the leak detector probe into the drain hose. (Keep the probe inserted for at least ten seconds.) Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

- If the leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for additional leaks at all system components.
 If no leaks are found, perform steps 7 - 10.

Start engine.

- 8. Set the heater A/C control as follows:
 - a. A/C switch ON
 - b. Face mode
 - c. Recirculation switch ON
 - d. Max cold temperature
 - e. Fan speed high
- 9. Run engine at 1500 rpm for at least 2 minutes.
- Turn engine off and perform leak check again following steps
 4 6 above.



Checking Refrigerant Leaks (Cont'd)

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

EM

G

 Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.

EC

LC

Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3.

FE

13. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. Refer to "CONTAMINATED REFRIGERANT", HA-3.

MITT

14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.

15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.

AT

Conduct A/C performance test to ensure system works properly.

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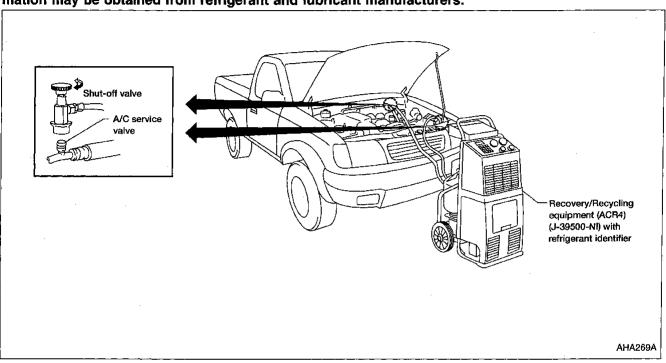
SI

R-134a Service Procedure

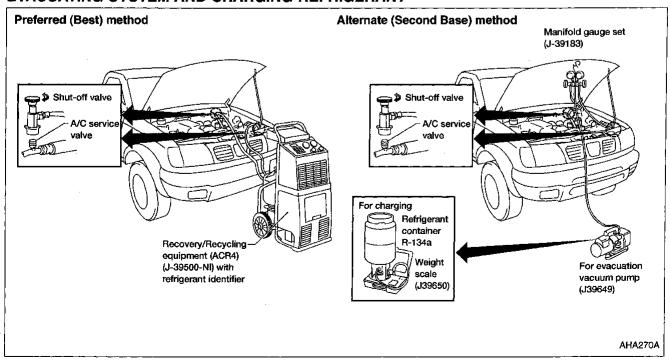
DISCHARGING REFRIGERANT

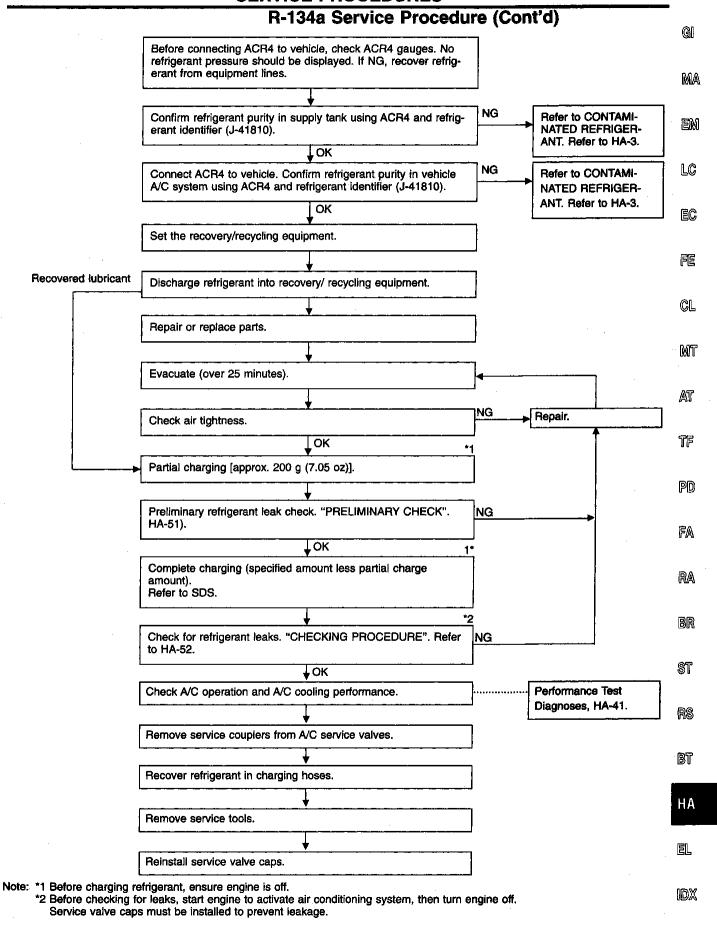
WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



EVACUATING SYSTEM AND CHARGING REFRIGERANT





Compressor Lubricant Quantity

The lubricant used to lubricate the compressor circulates through the system with the refrigerant. Whenever any A/C component is replaced or gas leakage occurs, lubricant must be added. If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

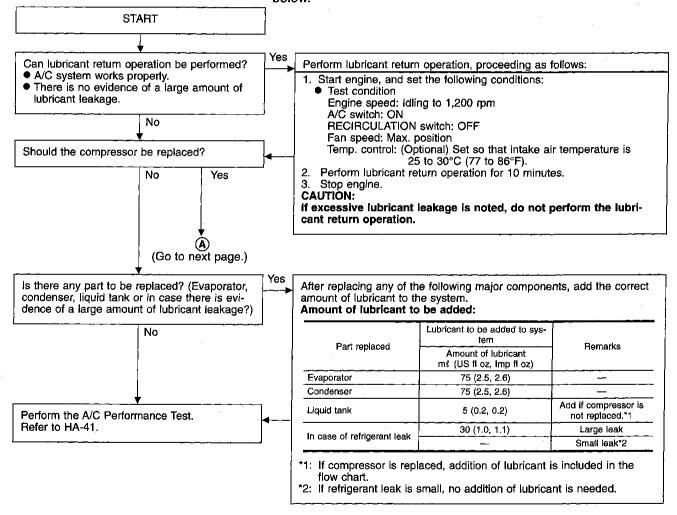
LUBRICANT

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.

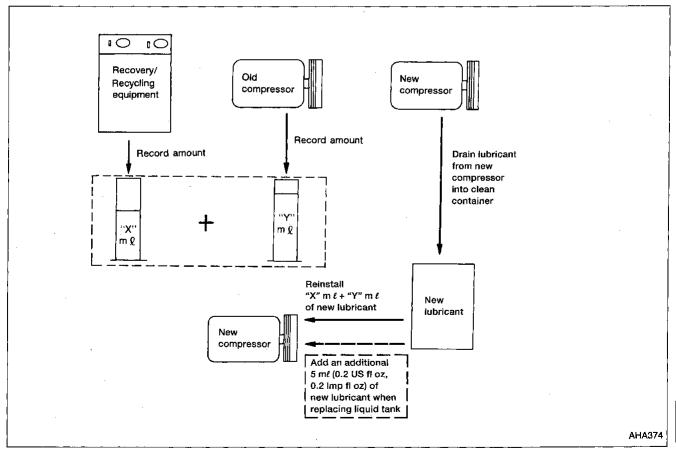


Compressor Lubricant Quantity (Cont'd)



- 1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3.
- 3. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3.
- 4. Discharge refrigerant into refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 5. Drain the lubricant from the old (removed) compressor into a graduated container and record the amount of lubricant drained.
- 6. Drain the lubricant from the new compressor into a separate, clean container.
- 7. Measure an amount of new lubricant equal to amount drained from old compressor. Add this lubricant to new compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to new compressor through the suction port opening.
- 9. If the liquid tank also needs to be replaced, add an additional 5 mt (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 mt (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

Lubricant adjusting procedure for compressor replacement



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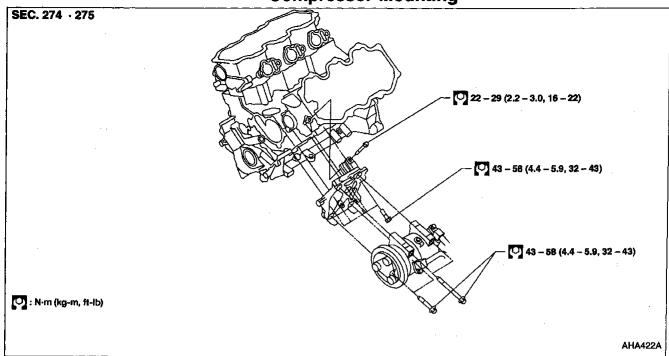
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Compressor Mounting



Belt Tension

 Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

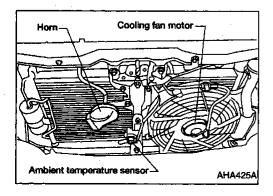
Fast Idle Control Device (FICD)

 Refer to EC section ("IACV-FICD Solenoid Valve", "TROUBLE DIAGNOSIS FOR NON-DETECTABLE ITEMS").

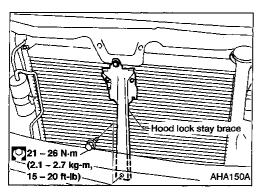
Condenser

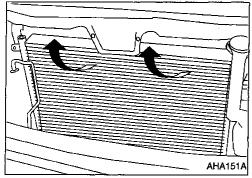
REMOVAL

- Discharge refrigerant using the recovery/recycling equipment (ACR4).
- Remove side marker lamps.
- 3. Remove front grille (4 fasteners).
- Remove harness clip from hood lock stay, if equipped (gently press out).
- 5. Remove grille apron (5 nuts).



- Disconnect horn.
- 7. Disconnect ambient temperature switch.
- 8. Disconnect cooling fan motor.
- 9. Remove cooling fan (4 nuts).





Condenser (Cont'd)

- 10. Remove hood lock stay brace (4 bolts). Remove hood latch (3 bolts).
- 11. Remove hose (high-pressure) clamp bracket from radiator core support.
- 12. Disconnect high-pressure hose at condenser.
- 13. Disconnect dual-pressure switch harness connector.
- 14. Disconnect high-pressure tube (liquid tank to cooling unit) at liquid tank.
- 15. Remove liquid tank and bracket.
- 16. Remove lower core support seal (4 bolts).
- 17. Loosen windshield washer tank bolts.
- 18. Remove condenser mounting bolts (2 bolts).
- 19. Remove condenser assembly.

CAUTION:

Carefully lift condenser without damaging radiator (fin and tube).



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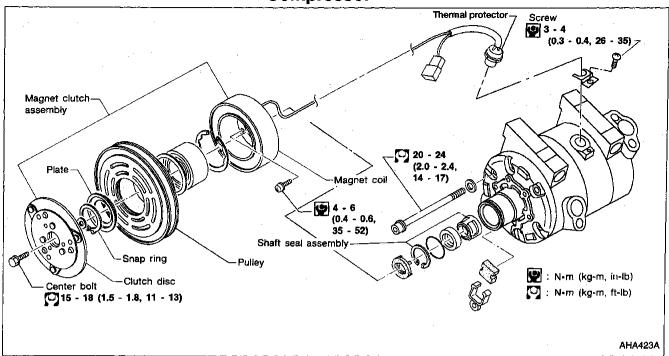
RS

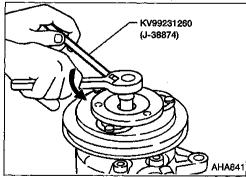
BT

HA

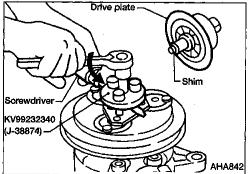
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Compressor









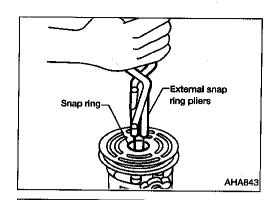
Compressor Clutch

REMOVAL

When removing center bolt, hold clutch disc with clutch disc wrench.

Remove the drive plate using the clutch disc puller. Insert holder's three pins into the drive plate. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the drive plate.

While tightening the center bolt, insert a round bar (screwdriver, etc.) between two of the pins (as shown in the figure) to prevent drive plate rotation. After removing the drive plate, remove the shims from either the drive shaft or the drive plate.



Compressor Clutch (Cont'd)

Remove the snap ring using external snap ring pliers.



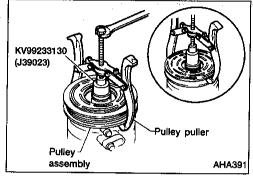
MA

EM



EC

FE



Screwdriver

Field coil

RHA074C

For pulley removal use pulley puller. Use a commercially available pully puller. Position the center of the puller on the end of the drive shaft. Remove the pully assembly with the puller.

For Pressed Pulleys:

To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.

Remove the field coil harness clip using a screwdriver.

MT

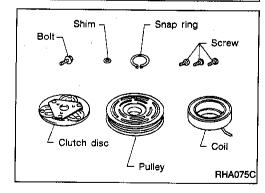
Remove the three field coil fixing screws and remove the field

TF

PD

FA

RA



INSPECTION

Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pully.

ST

Pulley

Check the appearance of the pulley assembly. If contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

RS

BT

Coil

Check coil for loose connection or cracked insulation.

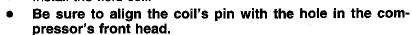
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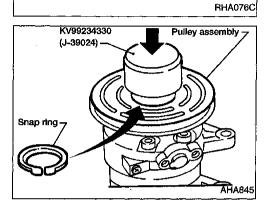
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Compressor Clutch (Cont'd) INSTALLATION



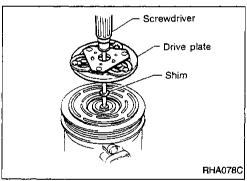


Install the field coil harness clip using a screwdriver.

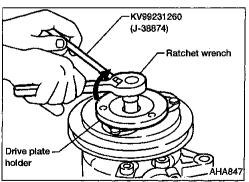


Field coil

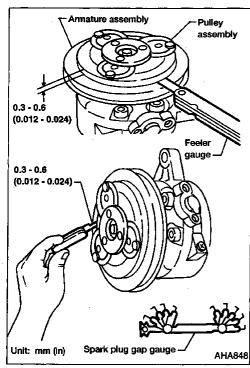
• Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

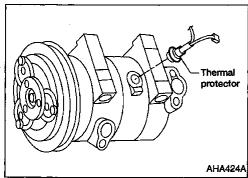


 Install the drive plate on the drive shaft, together with the original shim(s). Press the drive plate down by hand.



- Using the holder to prevent drive plate rotation, tighten the bolt to 12 to 15 N·m (1.2 to 1.5 kg-m, 9 to 11 ft-lb) torque.
- After tightening the bolt, check that the pulley rotates smoothly.





Compressor Clutch (Cont'd)

Check clearance all the way around the clutch disc.

Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and recheck.

BREAK-IN OPERATION

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about 30 times. Break-in operation raises the level of transmitted torque.

EC

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Thermal Protector

INSPECTION

When servicing, do not allow foreign matter to get into compressor.

Check continuity between two terminals.

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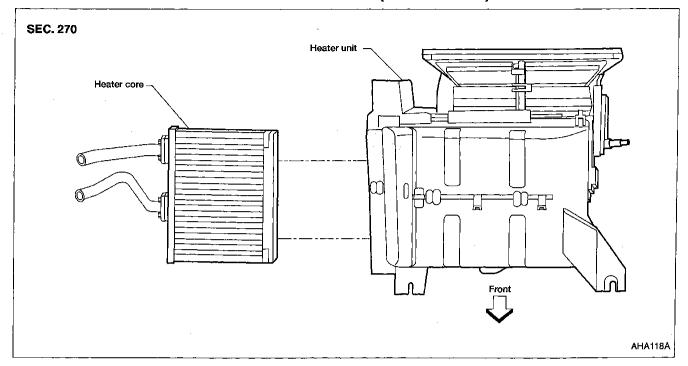
BT

HA

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ID)X(

Heater Unit (Heater Core)



REMOVAL

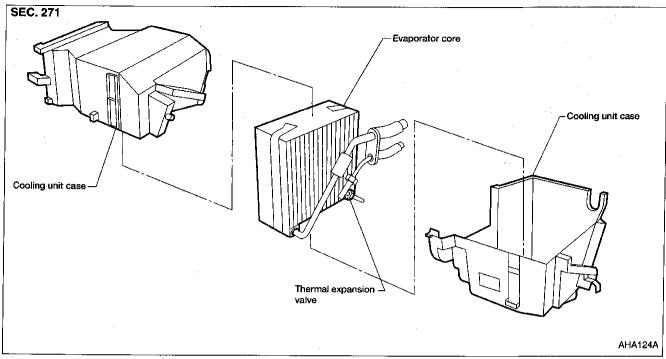
- 1. Drain the cooling system. Refer to MA section, ("Changing Engine Coolant").
- 2. Disconnect the two heater hoses from inside the engine compartment.
- 3. Remove the cooling unit. Refer to HA-65.
- 4. Remove the steering member assembly. Refer to BT section ("Instrument Panel").
- 5. Remove the heater unit.
- 6. Remove the heater core.

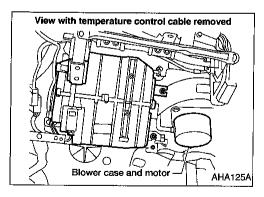
INSTALLATION

Installation is basically the reverse order of removal.

When filling radiator with coolant, refer to MA section ("Changing Engine Coolant").

Cooling Unit (A/C Evaporator)





REMOVAL

I. Discharge the A/C system. Refer to HA-54.

Disconnect the two refrigerant lines from the engine compartment.

Cap the A/C lines to prevent moisture from entering the system.

- 3. Remove the glove box and mating trim. Refer to BT section ("Instrument Panel").
- 4. Disconnect the thermal amp. connector.
- 5. Remove the cooling unit.
- 6. Separate the cooling unit case, and remove the evaporator.

INSTALLATION

Installation is basically the reverse order of removal.

Recharge the A/C system. Refer to HA-54.









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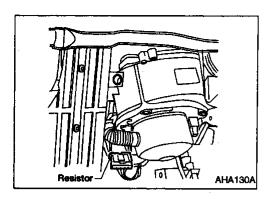
BT

HA

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1DX



Blower Case and Motor REMOVAL

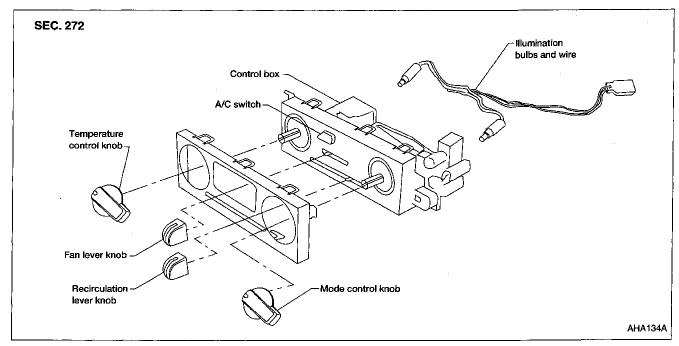
- Remove the glove box and mating trim. Refer to BT section ("Instrument Panel").
- Remove the cooling unit. Refer to HA-65. Disconnect the fan motor resistor.
- Disconnect the fan motor.
- Remove the blower case and motor.
- Remove the three bolts and remove the motor from the blower case.

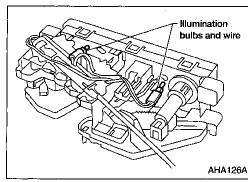
INSTALLATION

Installation is basically the reverse order of removal.

Recharge the A/C system. Refer to HA-54.

Fan Lever and Illumination Bulbs





REMOVAL

- 1. Remove A/C & Heat control. Refer to BT section ("Instrument Panel").
- 2. Loosen illumination bulbs and wire and pull out.

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SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

COMPRESSOR

Model	DKV-14C
Туре	Vane rotary
Displacement cm3 (cu in)/Rev	140 (8.54)
Direction of rotation	Clockwise (Viewed from drive end)
Drive belt	A type

LUBRICANT

Model	ZEXEL make DKV-14C
Name	Nissan A/C System Lubricant Type R
Part No.	KLH00-PAGR0
Capacity mℓ (US fl oz, Imp fl oz)	
Total in system	200 (6.8, 7.0)
Compressor (Service part) charging amount	200 (6.8, 7.0)

REFRIGERANT

Туре		R-134a
Capacity	kg (lb) g (oz)	0.60 - 0.70 (1.32 - 1.54) 600 - 700 (21.16 - 24.69)

Inspection and Adjustment COMPRESSOR CLUTCH

ENGINE IDLING SPEED When A/C is ON

 Refer to EC section ("Inspection and Adjustment", "SERVICE DATA AND SPECIFI-CATIONS").

BELT TENSION

 Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

Model DKV-14C Clutch disc-pulley clearance mm (in) 0.3 - 0.6 (0.012 - 0.024)