SECTION CO
ENGINE COOLING SYSTEM

CONTENTS

CR

HR

K9K

PRECAUTIONS

PFP:00001

Precautions For Liquid Gasket

BBS002RV

REMOVAL OF LIQUID GASKET SEALING

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

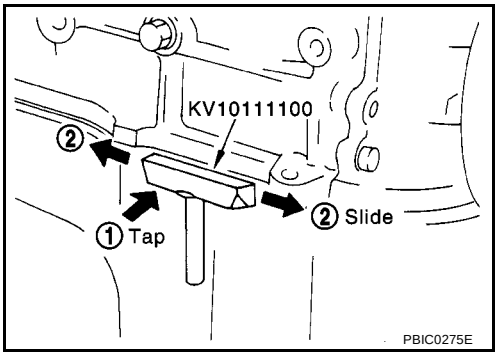
CAUTION:

Be careful not to damage the mating surfaces.

- In areas where the seal cutter is difficult to use, use a plastic hammer to lightly tap the gasket area.

CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

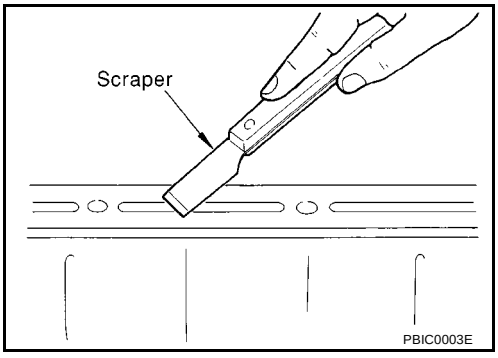


LIQUID GASKET APPLICATION PROCEDURE

1. Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.

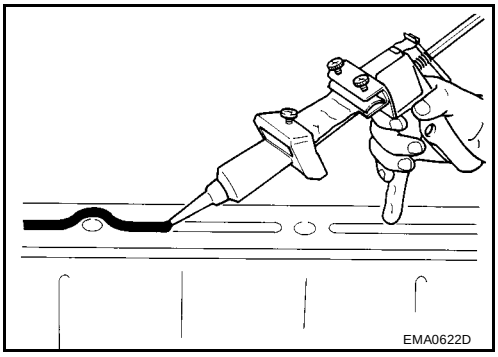
- Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.

2. Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
3. Attach the liquid gasket to the tube presser.
   Use Genuine Liquid Gasket or equivalent.



4. Apply the gasket without breaks to the specified location with the specified dimensions.

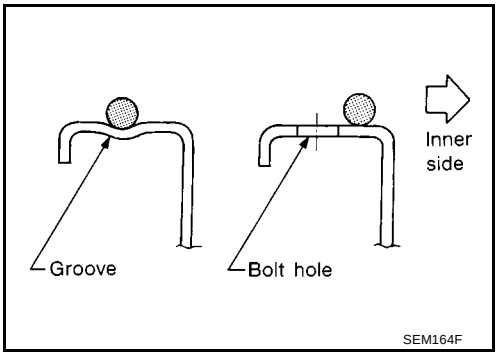
- If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

CAUTION:

If there are additional instructions in this manual, observe them.

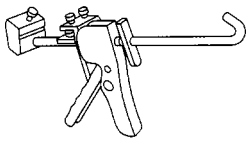
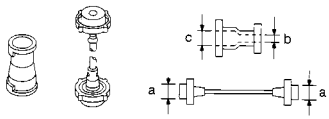
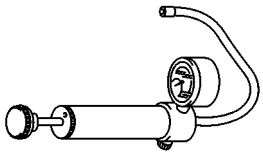
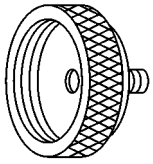
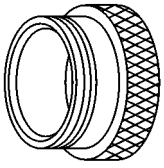


PREPARATION

PFP:00002

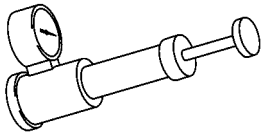
Special Service Tools

BBS002RW

NISSAN Tool number (RENAULT tool number) Tool name	Description
WS39930000 (—) Tube presser  S-NT052	Pressing the tube of liquid gasket
EG17650301 (—) Radiator cap tester adapter  S-NT564	Adapting radiator cap tester to radiator filler neck **a: 28 (1.10) dia.** **b: 31.4 (1.236) dia.** **c: 41.3 (1.626) dia.** Unit: mm (in)
— (M.S. 554_07) Tester  MLIA0012E	Leak checking Checking reservoir tank and reservoir tank cap
— (M.S. 554_01) Reservoir tank tester adapter  MLIA0013E	Adapting tester to reservoir tank
— (M.S. 554_06) Reservoir tank cap tester adapter  MLIA0014E	Adapting tester to reservoir tank cap

Commercial Service Tool

BBS002RX

Tool name	Description
Radiator cap tester  PBIC1982E	Checking radiator and radiator cap

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

BBS002RY

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Thermostat stuck closed	—	
		Damaged fins	Dust contamination or paper clogging	
			Mechanical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	—	—
	Improper coolant mixture ratio	—	—	—
	Poor coolant quality	—	Coolant viscosity	—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
			Radiator cap (M/T models without A/C and A/T models Reservoir tank cap (M/T models with A/C)	Loose
				Poor sealing
			Radiator	O-ring for damage, deterioration or improper fitting
				Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
				Cylinder head gasket deterioration

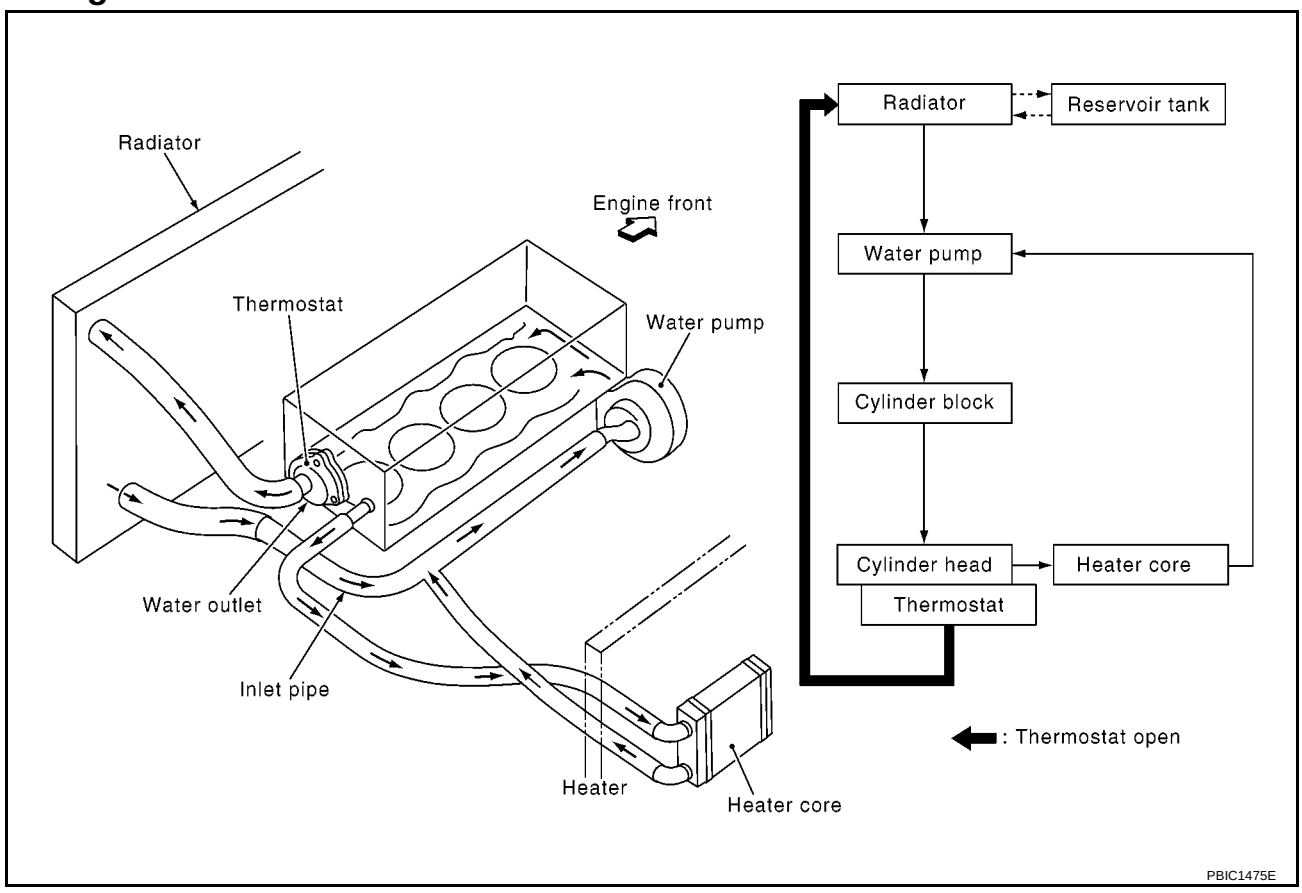
	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Powertrain system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	—	—
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	
		Blocked radiator	—	
		Blocked condenser	Blocked air flow	
		Installed large fog lamp		

COOLING SYSTEM

PFP:21020

Cooling Circuit

BBS002RZ



ENGINE COOLANT

PFP:KQ100

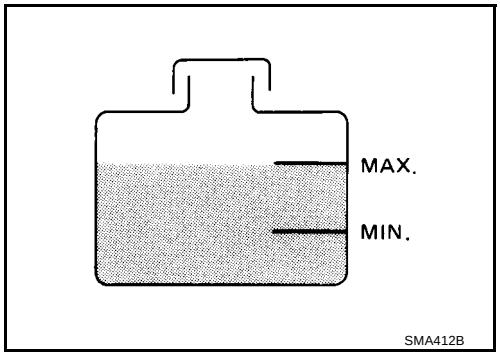
Inspection

BBS002S0

LEVEL CHECK

Models without A/C

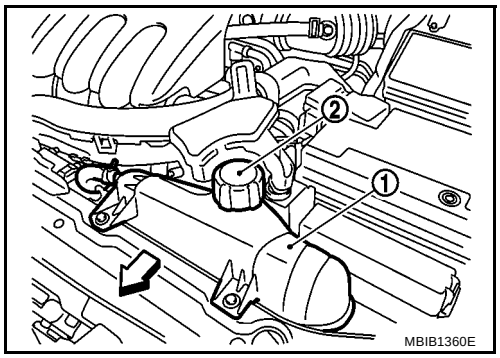
- Check if the reservoir tank engine coolant level is within “MIN” to “MAX” when engine is cool.
- adjust the engine coolant level as necessary.

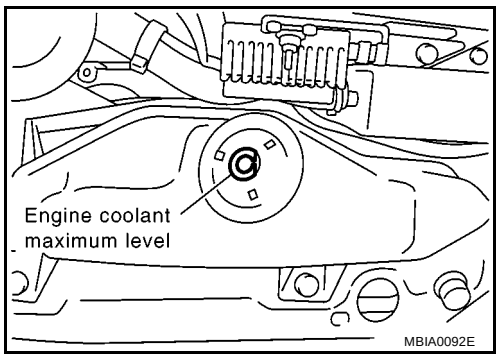


Models with A/C

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.

⇦ Vehicle front





LEAK CHECK

Model without A/C

- To check for leakage, apply pressure to the cooling system with a radiator cap tester (commercial service tool) and radiator cap tester adapter (SST).

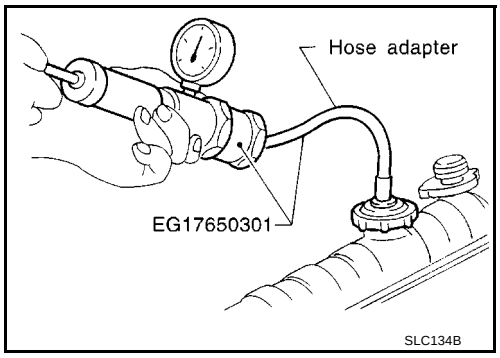
Testing pressure: 157 kPa (1.57 bar, 1.6 kg/cm^2 , 23 psi)

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

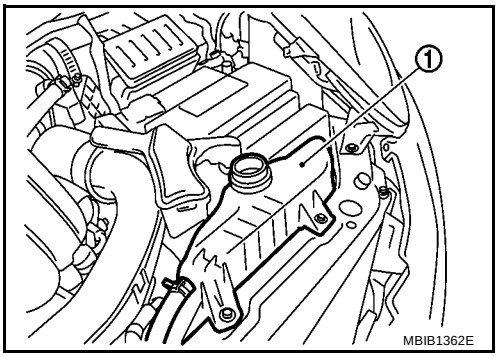


NOTE:
In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.

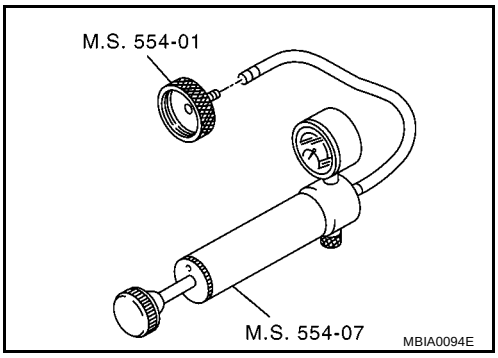
Models with A/C

- To check for leakage, fit the adapter to the reservoir tank (1), and then connect it to the tester.



- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping.

Testing pressure : 90 kpa
(0.9 bar, 0.92 kg/cm^2 , 13.1 psi)



- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

WARNING:
Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

CAUTION:
Higher pressure than specified may cause radiator damage.

Changing Engine coolant

BBS002S1

WARNING:

- **To avoid being scalded, never change the coolant when the engine is hot.**
- **Wrap a thick cloth around radiator cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.**

DRAINING ENGINE COOLANT

Models without A/C

1. Disconnect radiator lower hose and radiator cap.

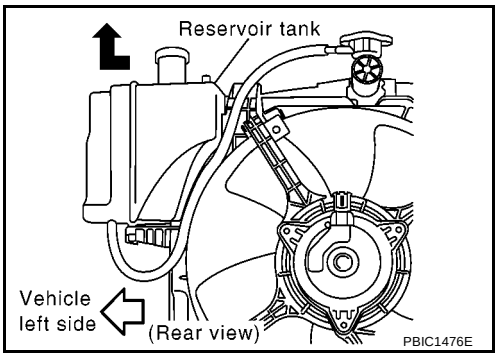
CAUTION:
Make sure to drain when the engine coolant temperature is cold.

2. Remove reservoir tank and drain the engine coolant in the following procedures.

a. Move relay case in front of the battery.

b. Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.

3. Check drain coolant for contaminants such as rust, corrosion or discoloration.
If contaminated, flush engine cooling system.
Refer to CO-11, "FLUSHING COOLING SYSTEM" .



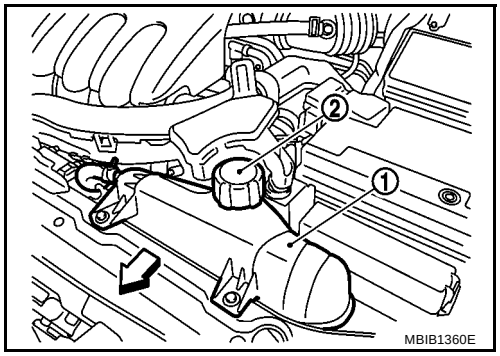
Models with A/C

1. Disconnect radiator lower hose and reservoir tank cap.

   CAUTION:
   Make sure to drain when the engine coolant temperature is cold.

2. Remove reservoir tank and drain the engine coolant.

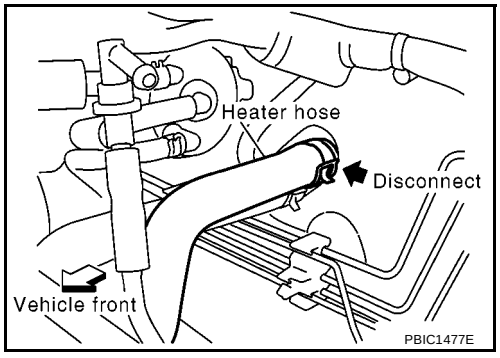
   ⇦ : Vehicle front



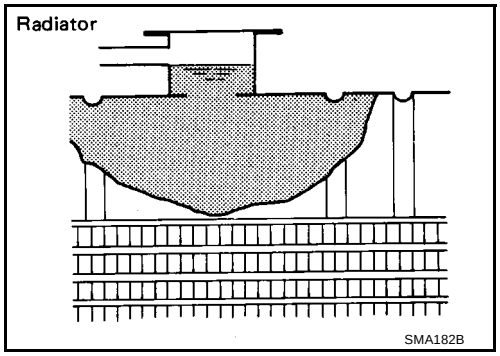
3. Check drain coolant for contaminants such as rust, corrosion or discoloration.
   If contaminated, flush engine cooling system.
   Refer to CO-11, "FLUSHING COOLING SYSTEM" .

REFILLING ENGINE COOLANT

1. Install reservoir tank.
2. Connect radiator lower hose.
3. Disconnect heater hose (at heater hose outlet side: upper side) as shown in figure. Keep hose end at the same height as that of before removal.

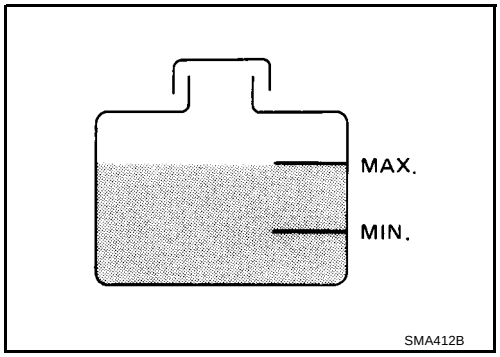


4. Fill radiator and reservoir tank to specified level.
   - **Pour coolant slowly of less than 2 ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.**
   - **When coolant from heater hose starts to drain, connect heater hose and continue to fill.**
   - **Use Nissan Genuine Coolant L250 or equivalent mixed with water (distilled or demineralized).**
     Refer to MA-24, "RECOMMENDED FLUIDS AND LUBRICANTS" .



Engine coolant capacity

Models without A/C	
With reservoir tank	**: Approx. 4.9 ℓ (4-3/8 Imp qt)**
Reservoir tank	**: 0.7 ℓ (5/8 Imp qt)**

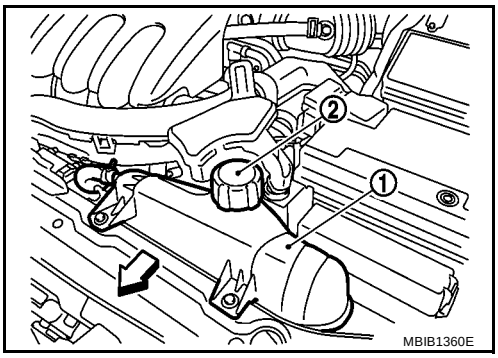


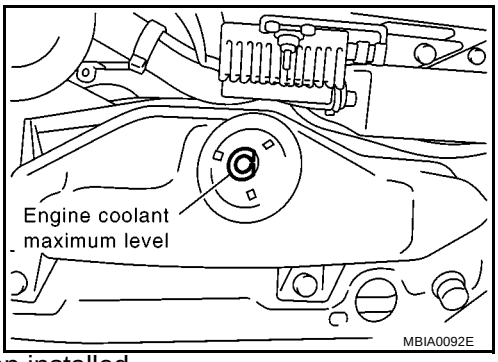
Models with A/C

With reservoir tank : Approx. 5.3 ℓ (4-5/8 Imp qt)

Reservoir tank : 1.2 ℓ (1-1/8 Imp qt)

⇦ : Vehicle front





5. Warm up engine to normal operating temperature with radiator cap installed.
6. Warm up until thermostat opens. Keep warming at 3,000 rpm for approximately 10 minutes as guide.
   - For thermostat opening, touch radiator upper hose by hand to insure that water flow is hot.

   CAUTION:
   Be careful not to overheat.
7. Stop the engine.
8. After cooling engine [approximately 50°C (122 °F) or lower], remove radiator cap and check coolant level. If the level is low, fill up to the radiator neck again and repeat from step 5.
9. When the coolant level stabilizes, fill reservoir tank up to the “MAX” line.
10. Check cooling system for leaks with engine running.
11. Allow the engine to cool [approximately 50°C (122°F) or lower].
12. Start the engine. Perform the following cycle three times. Keep an engine speed of 1,000 rpm for approximately 30 seconds. Then increase it gradually to 3,000 rpm.
13. During the above step 12, make sure water flow sound is not heard from heater core.
    - Sound may be noticeable at heater unit.
14. If water flow sound is heard, repeat from step 4 to 13.
    - **Clean excess coolant from engine.**

FLUSHING COOLING SYSTEM

1. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

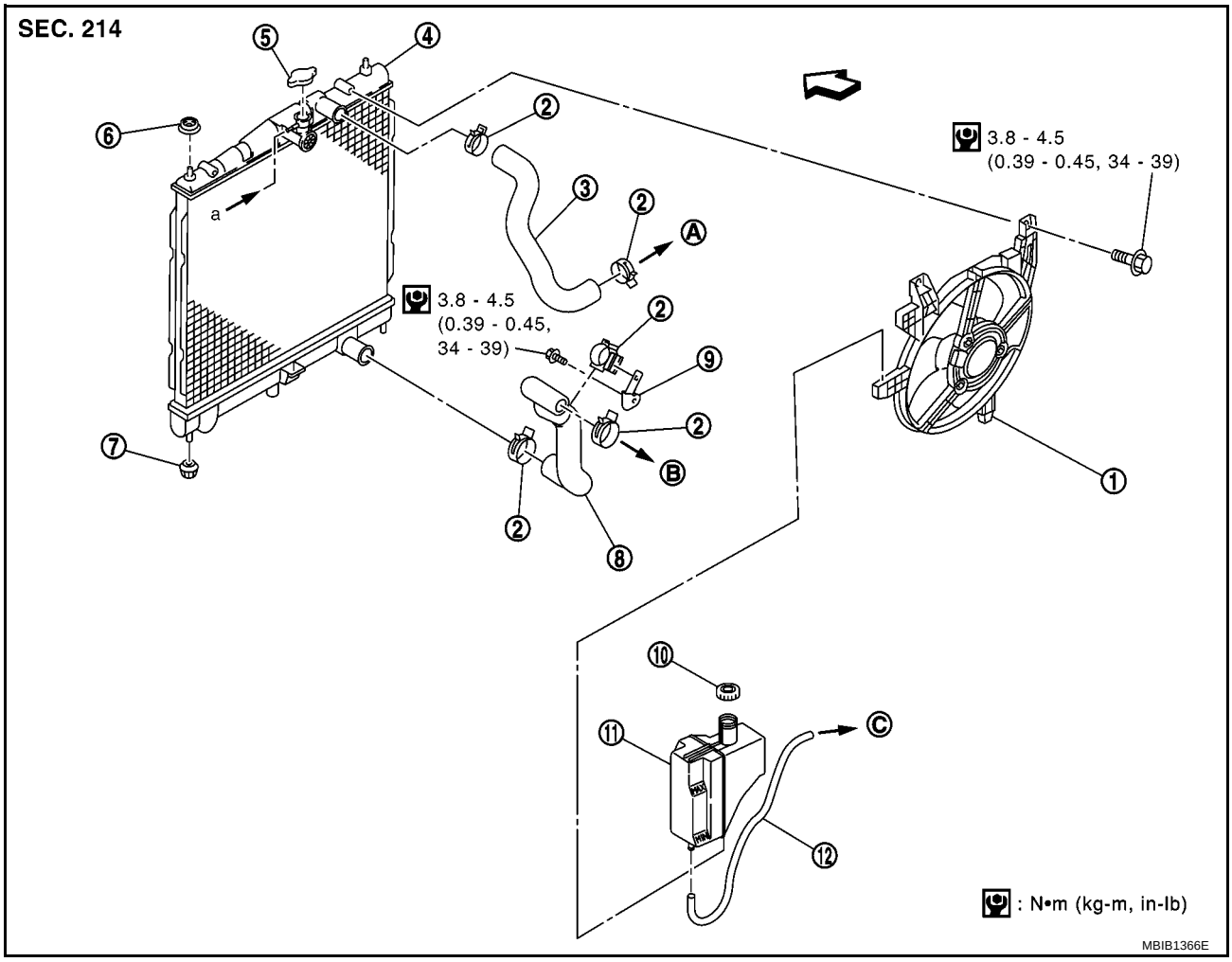
RADIATOR

PFP:21400

Removal and Installation

BBS002S2

Models without A/C

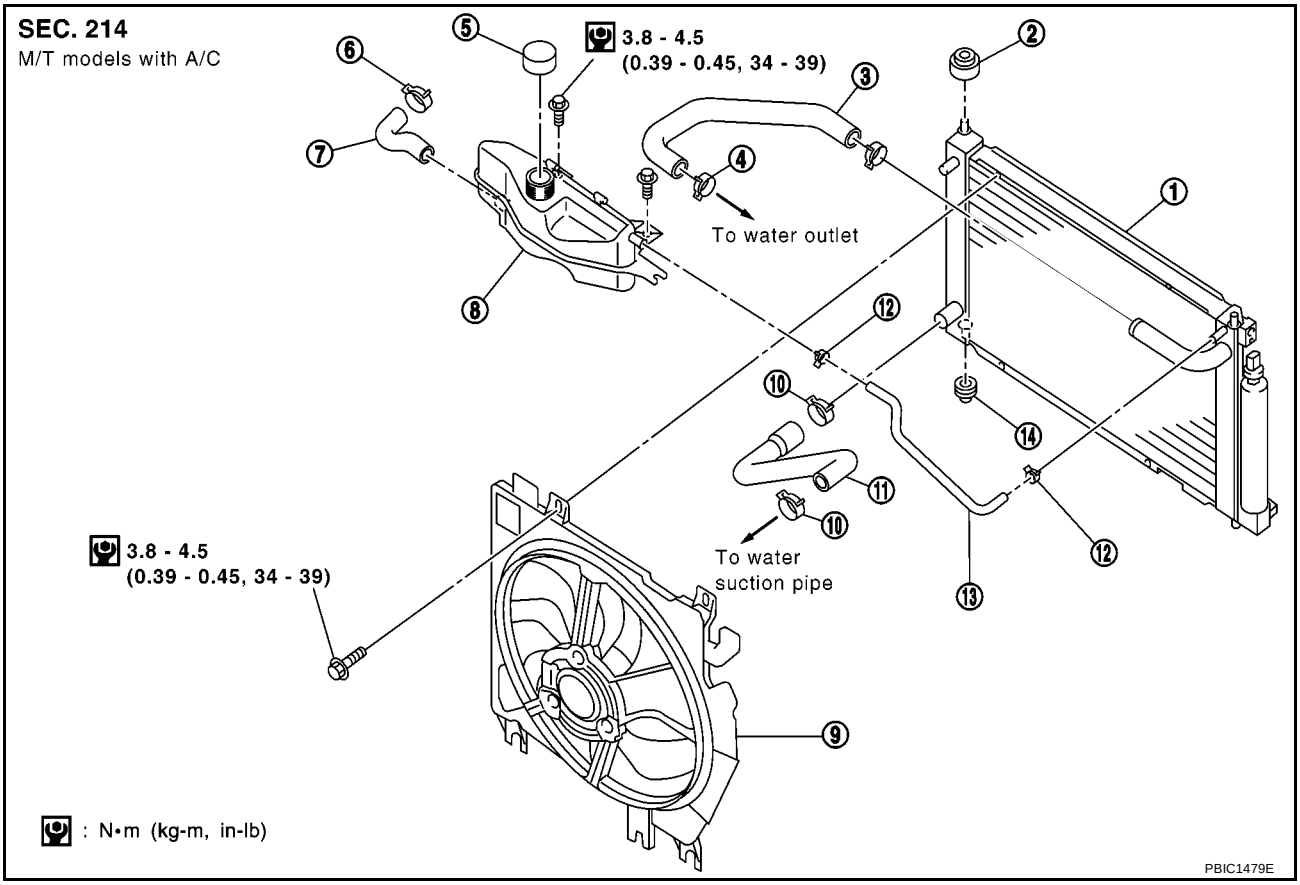


⇦ : Vehicle front

1.	Cooling fan assembly	2.	Hose clamp	3.	Radiator hose (upper)
4.	Radiator	5.	Radiator cap	6.	Mounting rubber (upper)
7.	Mounting rubber (lower)	8.	Radiator hose (lower)	9.	Bracket
10.	Reservoir tank cap	11.	Reservoir tank	12.	Reservoir tank hose
A.	To water outlet	B.	To water suction pipe	C.	To a of radiator

Refer to GI-9, "Contents" for symbol marks in the figure.

Models with A/C



1. Radiator
2. Mounting rubber
3. Radiator hose (upper)
4. Hose clamp
5. Reserve tank cap
6. Hose clamp
7. Reservoir tank hose
8. Reservoir tank
9. Cooling fan assembly
10. Hose clamp
11. Radiator hose (lower)
12. Hose clamp
13. Reservoir tank hose
14. Mounting rubber

REMOVAL

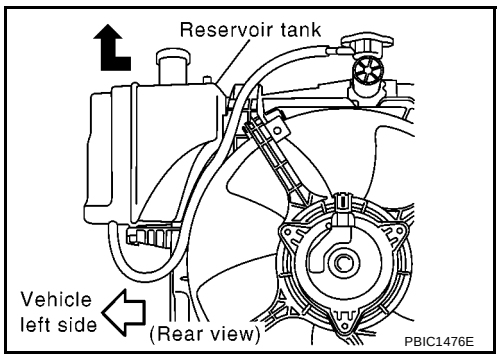
1. Disconnect both battery cables.
2. Drain coolant. Refer to CO-8, "ENGINE COOLANT" .

   CAUTION:
   Make sure to drain when the engine coolant temperature is cold.

   WARNING:
   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.
3. Remove mounting bolts to make relay case movable.
4. Remove the following parts.
   - Front grille; Refer to EI-10, "FRONT GRILLE" .
   - Reservoir tank (models with A/C)
   - Remove radiator core support (upper). Refer to BL-13, "Radiator Core Upper Support" .
   - Remove refrigerant lines for A/C models. Refer to ATC-135, "REFRIGERANT LINES" , MTC-81, "REFRIGERANT LINES" .
   - Air Duct; Refer to EM-18, "AIR CLEANER AND AIR DUCT" .
5. Remove harness connectors
6. Remove radiator hose (upper) and (lower).

   CAUTION:
   - **Install plug to hoses and fluid pipes removed, and be sure to prevent fluid leak.**
   - **Be careful not to damage radiator core and A/C condenser core.**

7. Remove reservoir tank (models without A/C).
   - Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.



8. Remove cooling fan assembly from radiator.

INSTALLATION

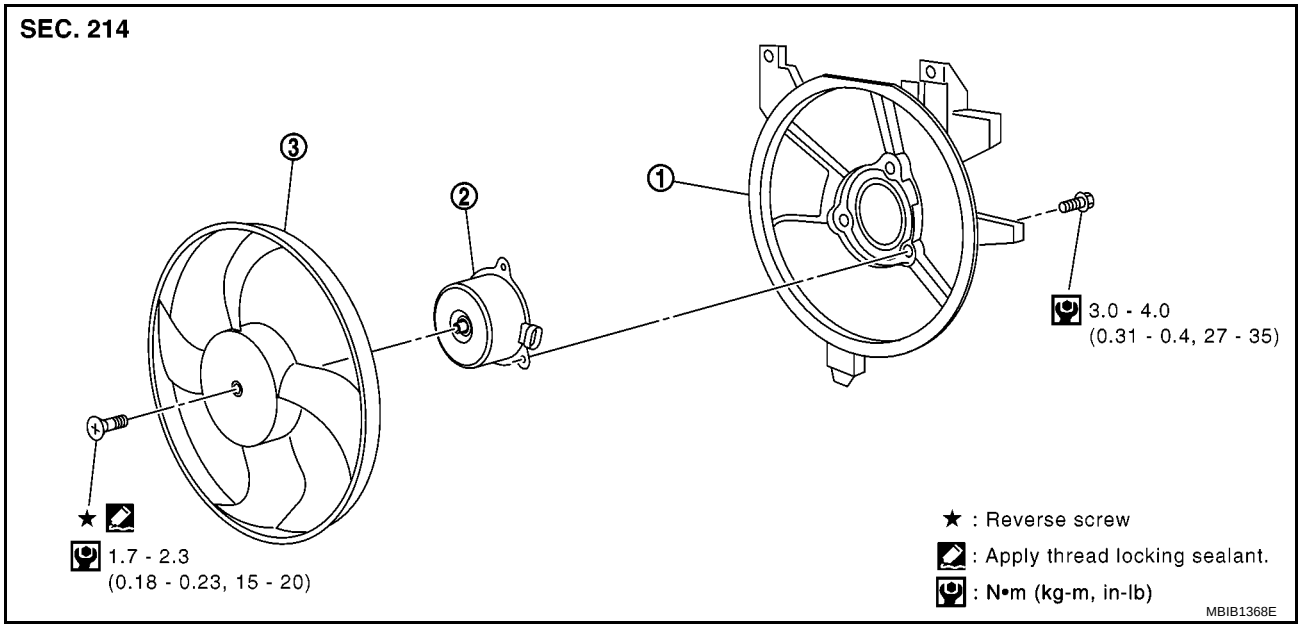
Install in the reverse order of removal which being careful of the following.

- When installing radiator core support (lower), make sure upper and lower mount units of radiator and A/C condenser are fitted in mounting holes of radiator core support (upper/lower).

Disassembly and Assembly of Cooling Fan

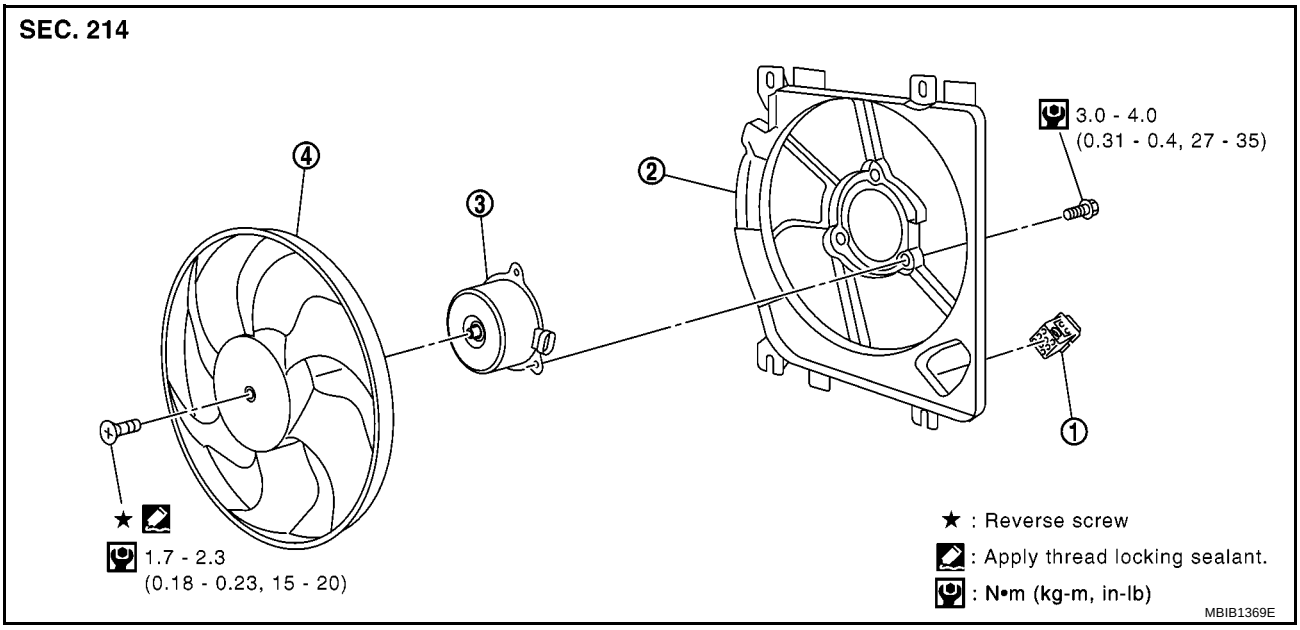
BBS002S3

Models without A/C



1. Fan shroud
2. Fan motor
3. Fan

Models with A/C



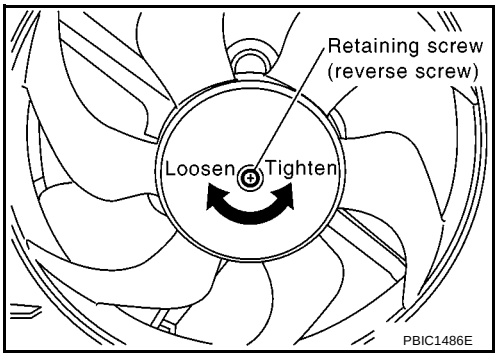
1. Resistor
2. Fan shroud
3. Fan motor
4. Fan

DISASSEMBLY

1. Remove fan.

   CAUTION:
   Reverse screw are used for the fan attachment screw. When removing or attaching, turn the screw the opposite way as for a normal screw.

2. Remove fan motor from fan shroud.



ASSEMBLY

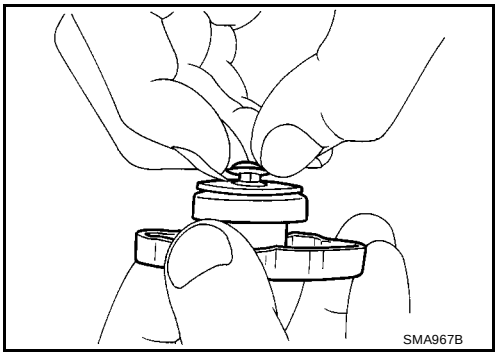
Assemble cooling fan in the reverse order of disassembly.

- Apply thread locking sealant and tighten screw to assemble the fan.

Checking Radiator Cap (Models without A/C)

BBS002S4

1. Pull the negative-pressure valve to open it and check that it closes completely when released.
   - Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
   - Check that there are no unusual conditions in the opening and closing conditions of the negative-pressure valve.



2. Check radiator cap relief pressure.

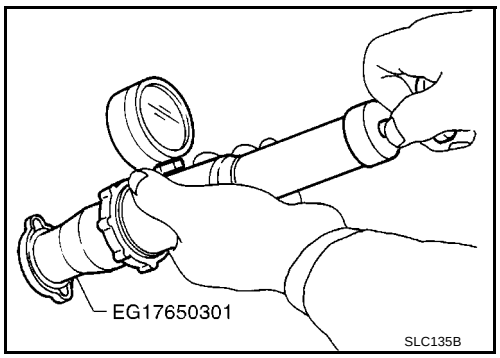
Standard:

78 - 98 kPa

(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm^2 , 11 - 14 psi)

Limit:

59 kPa (0.59 bar, 0.6 kg/cm^2 , 9 psi)



- When connecting the radiator cap to the tester, apply water or engine coolant to the cap seal part.
- Replace the radiator cap if there is an unusual conditions in the negative-pressure valve, or if the open-valve pressure is outside of the standard values.

CAUTION:

When installing radiator cap, thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

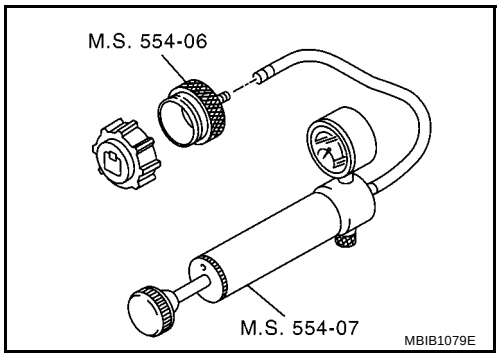
Checking Reservoir Tank Cap (Models with A/C)

BBS002S5

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

88 kPa (0.88 bar, 0.90 kg/cm^2 , 12.8 psi)

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



Checking Cooling System Hoses

BBS002S6

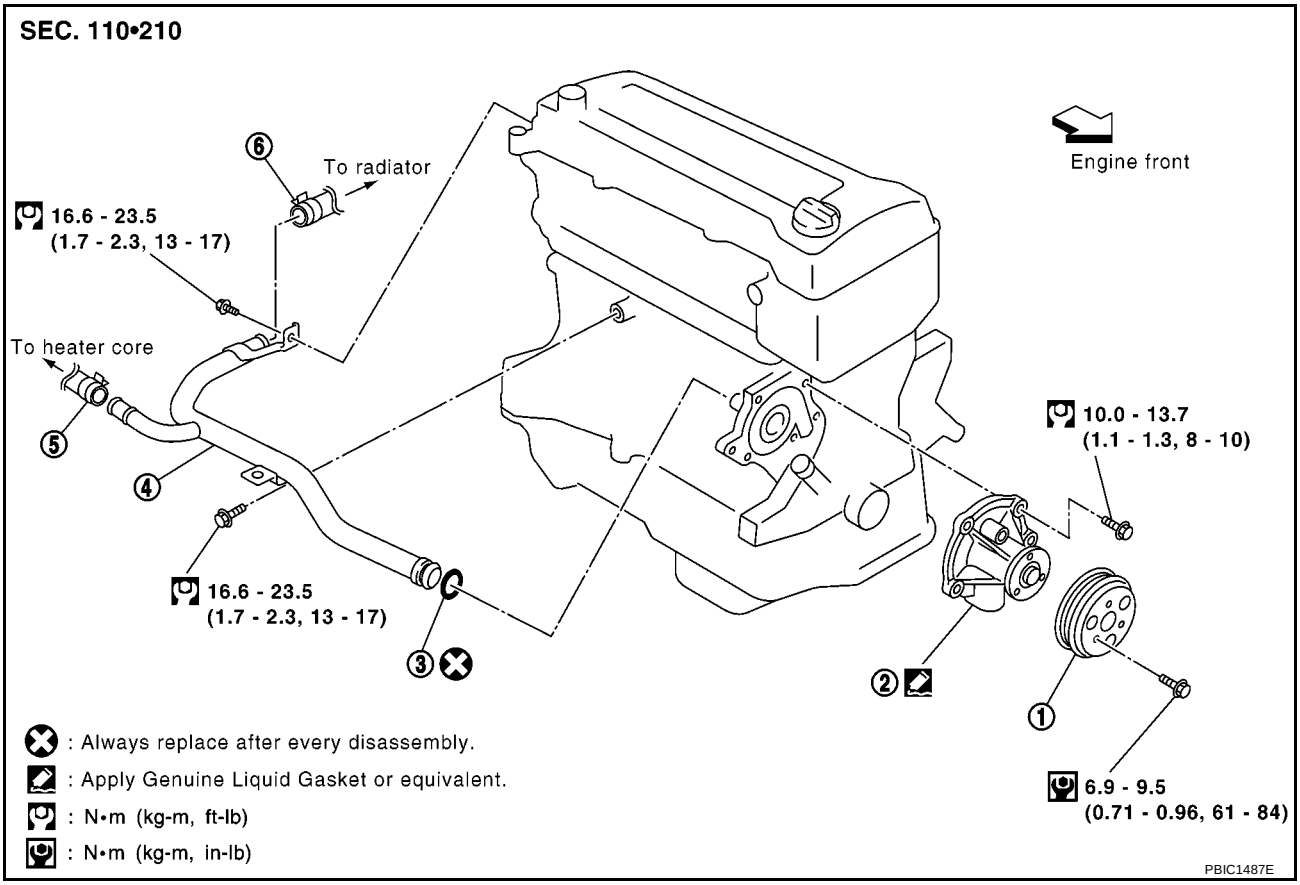
Check hoses for improper attachment, leaks, cracks, damage, loose connections, chaffing and deterioration.

WATER PUMP

PFP:21020

Removal and Installation

BBS002S8



1. Water pump pulley
2. Water pump
3. O-ring
4. Water suction pipe
5. Heater hose
6. Radiator hose (lower)

REMOVAL

1. Drain engine coolant. Refer to CO-8, "ENGINE COOLANT" .

   CAUTION:
   Make sure to drain when the engine coolant temperature is cold.

   WARNING:
   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.
2. Steer front wheel to the right.
3. Remove front fender protector (RH). Refer to EI-14, "FENDER PROTECTOR" .
4. Loosen mounting bolts of water pump pulley before loosening belt tension of drive belt.
5. Remove drive belt from water pump pulley. Refer to EM-14, "DRIVE BELTS" .
6. Remove the water pump pulley.

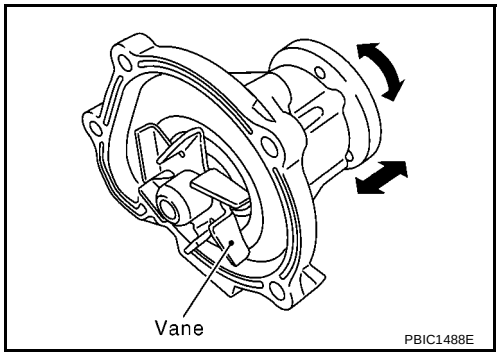
   NOTE:
   To remove it easily, loosen water pump pulley mounting bolt, then water pump belt.
7. Remove water pump.
   - Place a piece of wood or something onto water pump, and tap it with a hammer. Disconnect liquid gasket to remove.
   - Engine coolant remaining in the engine is drained. Use tray to collect it.

   CAUTION:
   - **Handle the water pump vane so that it does not contact any other parts.**
   - **Water pump cannot be disassembled and should be replaced as a unit.**
8. Remove water suction pipe in the following procedures.

a. Remove air cleaner case assembly. Refer to EM-18, "AIR CLEANER AND AIR DUCT" .
b. Remove radiator hose (upper and lower), and heater hose.
c. Move harnesses around suction pipe.
d. Remove mounting bolts, and pull water suction pipe toward engine rear side.
   - Coolant remaining in the engine is drained. Use tray to collect it.

INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Check that there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If unusualness is found, replace the water pump.



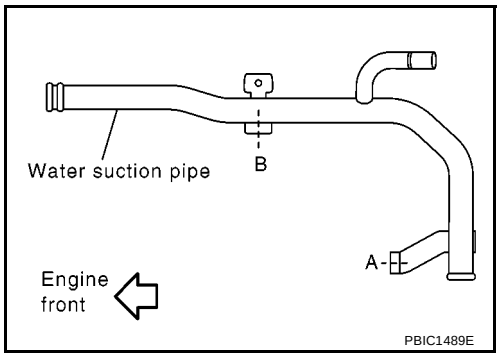
INSTALLATION

- Install in the reverse order of removal which being careful of the following.

Water Suction Pipe Installation

1. Apply neutral detergent on O-ring. Fit O-ring in the groove securely.
2. Tighten mounting bolts with the following procedures.

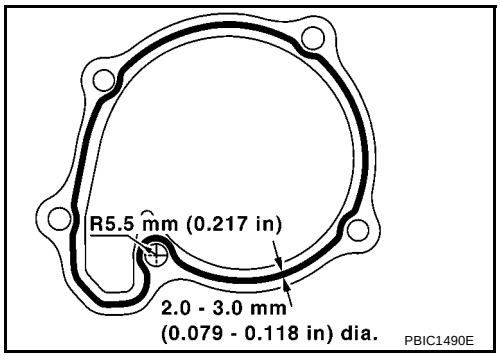
a. Temporarily tighten bolts in order: A to B.
b. Tighten bolts in order: B to A



Water Pump Installation

- Apply liquid gasket as shown in figure, and install.
  Use Genuine Liquid Gasket or equivalent.

  CAUTION:
  Wait at least 30 minutes after water pump installation. Refill coolant and start the engine.



INSPECTION AFTER INSTALLATION

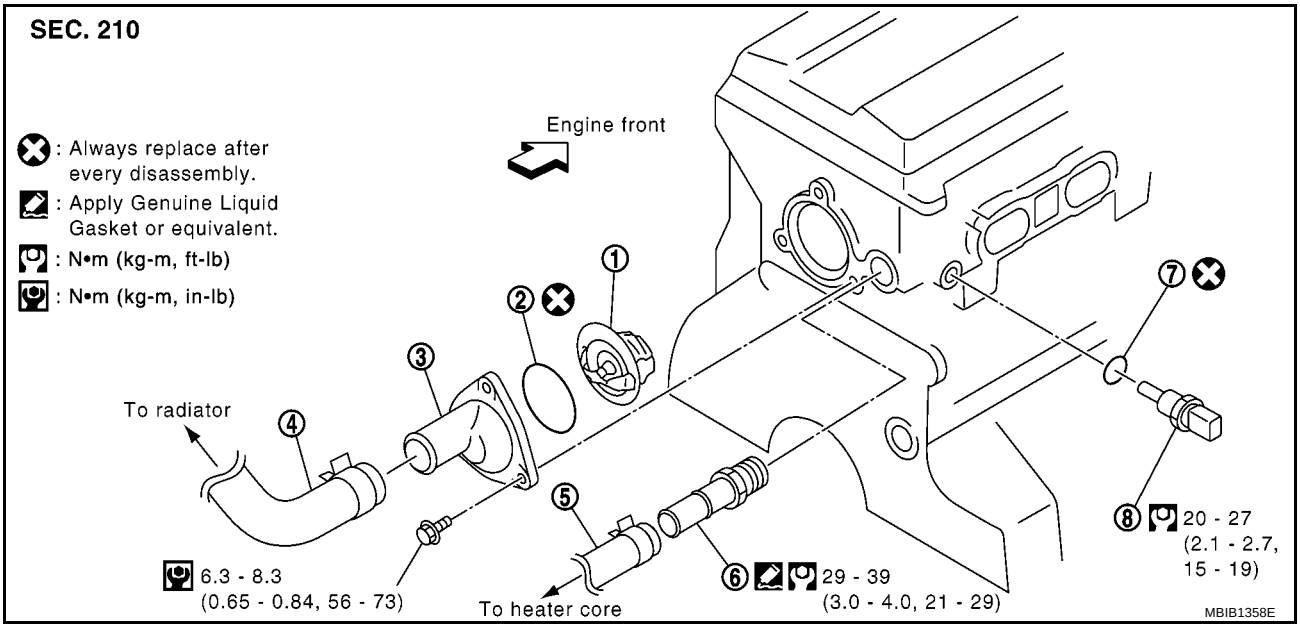
- Check for engine coolant leaks using radiator cap tester adapter (SST: EG17650301) and radiator cap tester (commercial service tool) (M/T models without A/C and A/T models) or reservoir tank cap tester and reservoir cap tester adapter (M/T models with A/C). Refer to CO-8, "LEAK CHECK"
  .
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

THERMOSTAT

PFP:21200

Removal and Installation

BBS002S9



1. Thermostat
2. Rubber ring
3. Water outlet
4. Radiator hose (upper)
5. Heater hose
6. Heater pipe
7. Copper washer
8. Engine coolant temperature sensor

REMOVAL

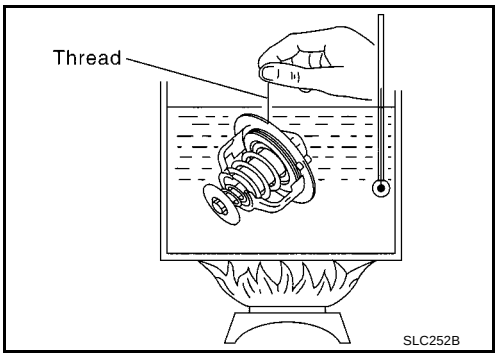
1. Drain engine coolant. Refer to CO-8, "ENGINE COOLANT" .

   CAUTION:
   Make sure to drain when the engine coolant temperature is cold.

   WARNING:
   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.
2. Remove air duct and air cleaner body. Refer to EM-18, "AIR CLEANER AND AIR DUCT" .
3. Remove radiator hose (upper).
4. Remove water outlet and thermostat.
   - Coolant remaining in the engine is drained. Use tray to collect it.
5. Remove engine coolant temperature sensor if necessary.
6. Remove heater pipe if necessary.

INSPECTION AFTER REMOVAL

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace the thermostat.



Standard values

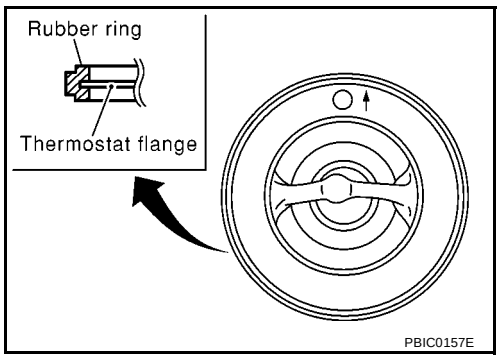
	Thermostat
Valve opening temperature	86.5 - 89.5°C (188 - 193°F)
Full-open lift amount	8 mm or more/ 101°C (0.31 in/ 214 °F)
Valve closing temperature	83°C (181°F)

INSTALLATION

Install in the reverse order of removal which being careful of the following.

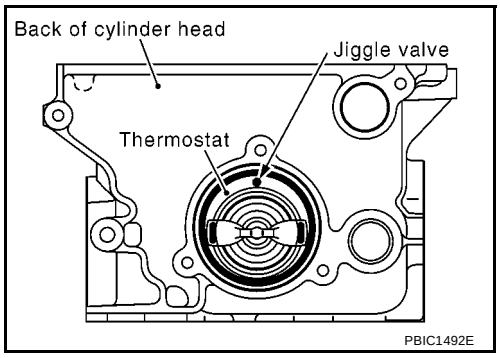
Installation of Thermostat

1. Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring.



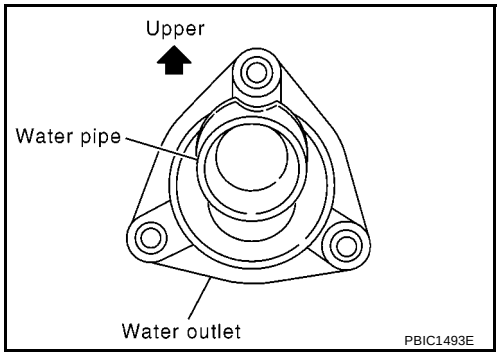
2. Install thermostat with jiggle valve facing the direction shown in the figure.

   NOTE:
   Care must be taken not to trap the thermostat jiggle valve.



Water Outlet Installation

- Install water pipe with it facing upward.
- Install thermostat in place.



Heater Pipe Installation

- Apply liquid gasket to the threads, and install.
  Use Genuine Liquid Gasket or equivalent.

INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter (SST: EG17650301) and a radiator cap tester (commercial service tool) (models without A/C) or reservoir tank cap tester and reservoir tank cap tester adapter (models with A/C). Refer to CO-8, "LEVEL CHECK" .
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit

BBS002SA

CAPACITY

Unit: ℓ (Imp qt)

Coolant capacity [With reservoir tank (MAX level)]	Models without A/C	Approximately 4.9 (4-3/8)
	Models with A/C	Approximately 5.3 (4-5/8)
Reservoir tank	Models without A/C	0.7 (5/8)
	Models with A/C	1.2 (1-1/8)

THERMOSTAT

Valve opening temperature	86.5 - 89.5°C (188 - 193°F)
Valve lift	8 mm or more/ 101°C (0.31 in/ 214°F)
Valve closing temperature	83°C (181°F)

RADIATOR

Unit: kPa (bar, kg/cm^2 , psi)

Radiator cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 (0.59, 0.6, 9)
Reservoir tank cap relief pressure		88 (0.88, 0.90, 12.8)
Leakage test pressure	Models without A/C	157 (1.57, 1.6, 23)
	Models with A/C	90 (0.9, 0.92, 13.1)

Tightening Torque

BBS002SB

*1: Parts to be tightened in particular orders

Unit: N·m (kg-m, ft-lb)
Unit: N·m (kg-m, in-lb)*2

	Cooling fan assembly	3.8 - 4.5 (0.39 - 0.45, 34 - 39)*2
	Reservoir tank (models without A/C)	3.8 - 4.5 (0.39 - 0.45, 34 - 39)*2
	Cooling fan motor	3.0 - 4.0 (0.31 - 0.40, 27 - 35)*2
	Cooling fan (reverse screw)	1.7 - 2.3 (0.18 - 0.23, 15 - 20)*2
	Water pump	10.0 - 13.7(1.1 - 1.3, 8 - 10)
	Water pump pulley	6.9 - 9.5 (0.71 - 0.96, 61 - 84)*2
*1	Water suction pipe	16.6 - 23.5 (1.7 - 2.3, 13 - 17)
	Water outlet	6.3 - 8.3 (0.65 - 0.84, 56 - 73)*2
	Heater pipe	29.0 - 39.0 (3.0 - 4.0, 21 - 29)
	Engine coolant temperature sensor	20 - 27(2.1 - 2.7, 15 - 19)

PRECAUTIONS

PFP:00001

Precautions For Liquid Gasket

BBS002SC

REMOVAL OF LIQUID GASKET SEALING

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

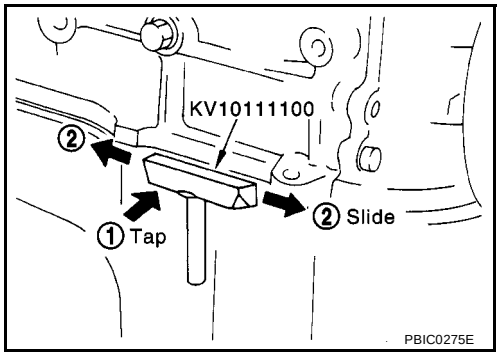
CAUTION:

Be careful not to damage the mating surfaces.

- In areas where the seal cutter is difficult to use, use a plastic hammer to lightly tap the gasket area.

CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

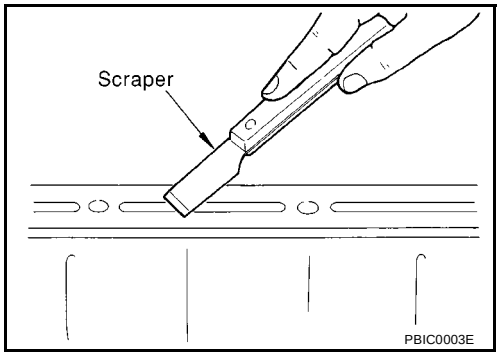


LIQUID GASKET APPLICATION PROCEDURE

1. Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.

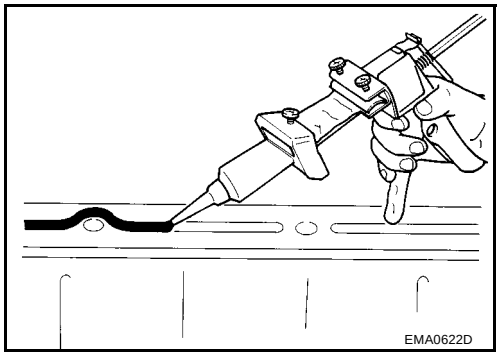
- Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.

2. Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
3. Attach the liquid gasket to the tube presser.
   Use Genuine Liquid Gasket or equivalent.



4. Apply the gasket without breaks to the specified location with the specified dimensions.

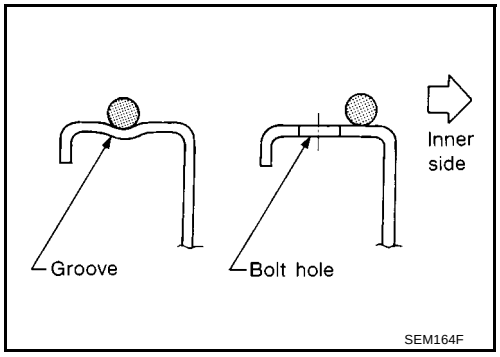
- If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

CAUTION:

If there are additional instructions in this manual, observe them.

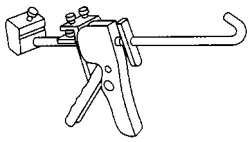
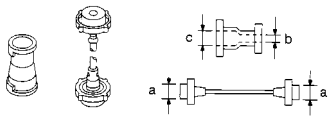
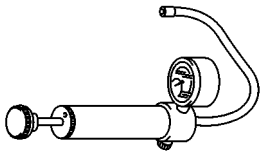
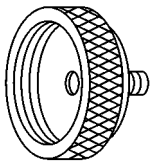
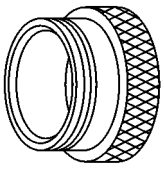


PREPARATION

PFP:00002

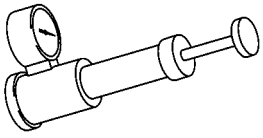
Special Service Tools

BBS002SD

NISSAN Tool number (RENAULT tool number) Tool name	Description
WS39930000 (—) Tube presser  S-NT052	Pressing the tube of liquid gasket
EG17650301 (—) Radiator cap tester adapter  S-NT564	Adapting radiator cap tester to radiator filler neck **a: 28 (1.10) dia.** **b: 31.4 (1.236) dia.** **c: 41.3 (1.626) dia.** Unit: mm (in)
— (M.S. 554_07) Tester  MLIA0012E	Leak checking Checking reservoir tank and reservoir tank cap
— (M.S. 554_01) Reservoir tank tester adapter  MLIA0013E	Adapting tester to reservoir tank
— (M.S. 554_06) Reservoir tank cap tester adapter  MLIA0014E	Adapting tester to reservoir tank cap

Commercial Service Tool

BBS002SE

Tool name	Description
Radiator cap tester  PBIC1982E	Checking radiator and radiator cap

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

BBS002SF

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Thermostat stuck closed	—	
		Damaged fins	Dust contamination or paper clogging	
			Physical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	—	—
	Improper engine coolant mixture ratio	—	—	—
	Poor engine coolant quality	—	Engine coolant viscosity	—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
			Radiator cap	Loose
				Poor sealing
			Radiator (without A/C models) Reservoir tank cap (with A/C models)	O-ring for damage, deterioration or improper fitting
				Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
				Cylinder head gasket deterioration

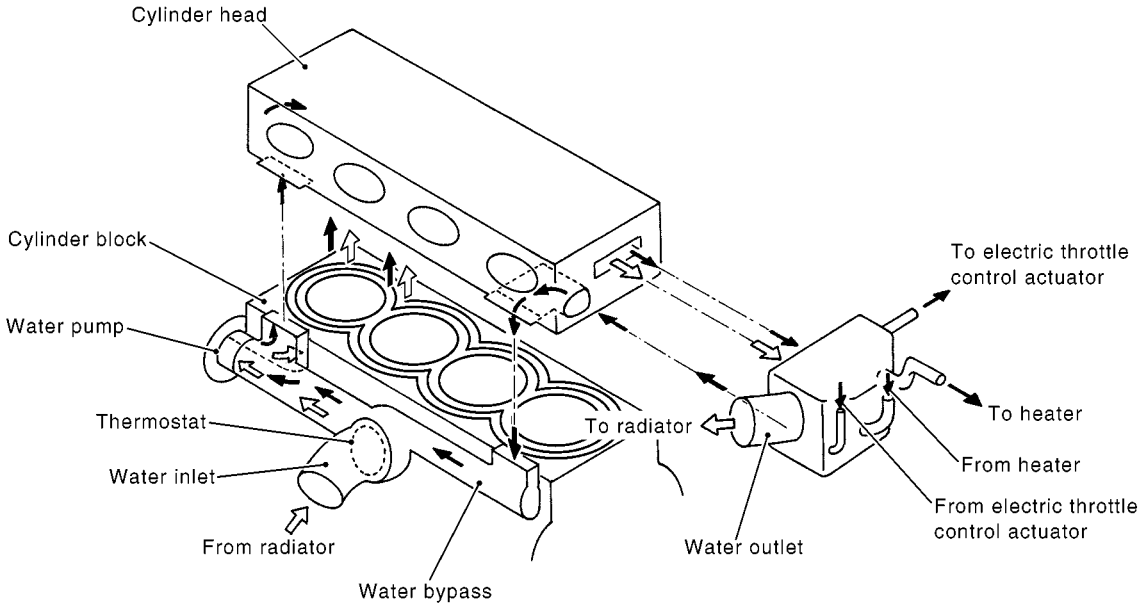
	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Power train system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	—	—
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	
		Blocked radiator	—	
		Blocked condenser	Blocked air flow	
		Installed large fog lamp		

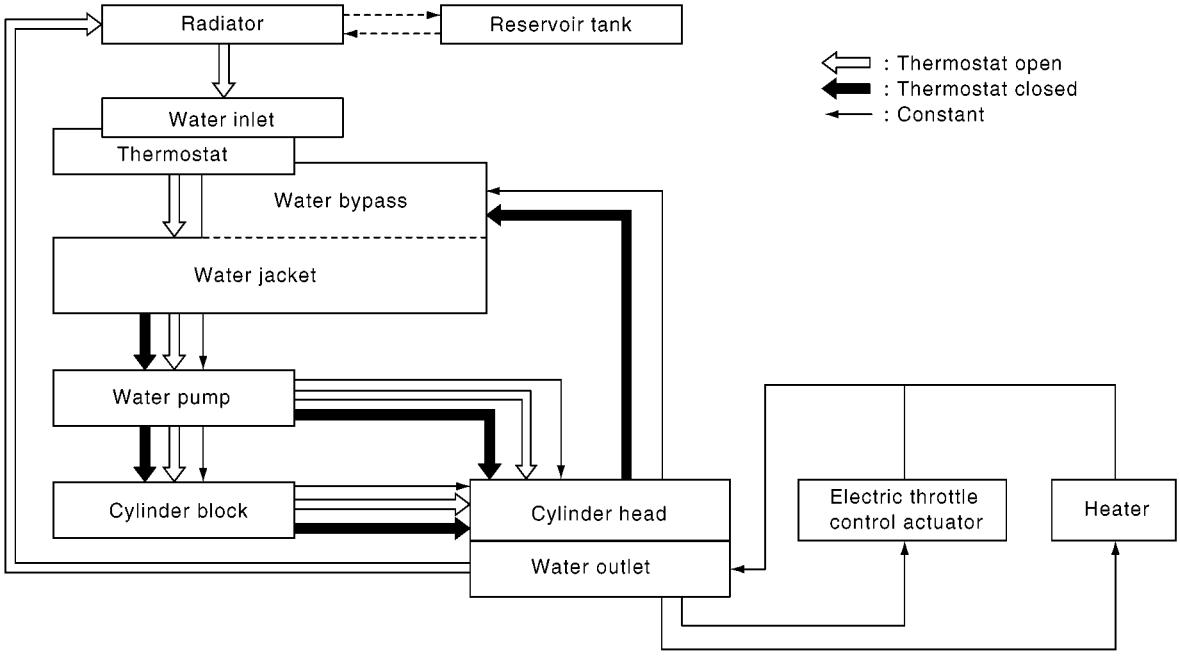
COOLING SYSTEM

PFP:21020

Cooling Circuit

BBS002SG





PBIC3820E

ENGINE COOLANT

PFP:KQ100

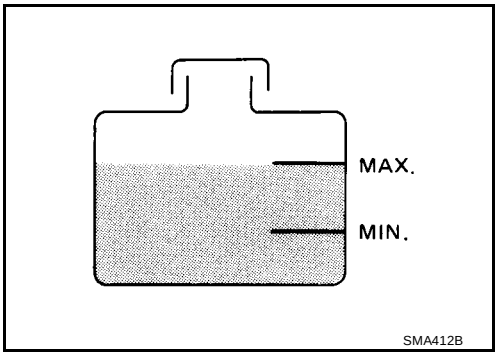
Inspection

BBS002SH

LEVEL CHECK

All Models Except M/T with A/C

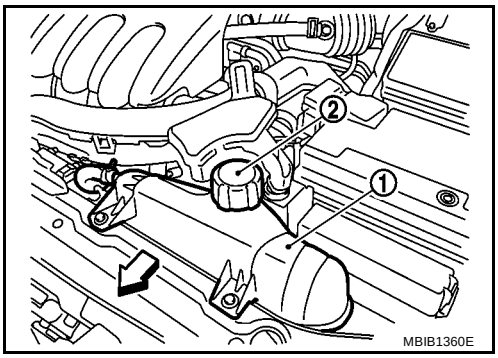
- Check if the reservoir tank engine coolant level is within “MIN” to “MAX” when engine is cool.
- adjust the engine coolant level as necessary.

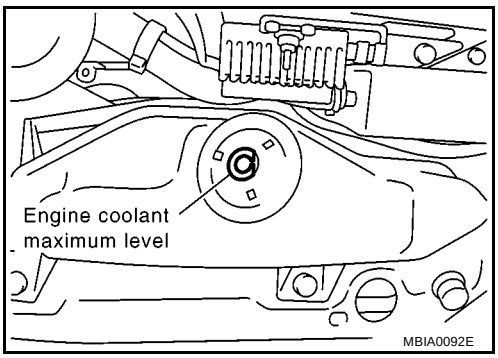


M/T with A/C Models

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.

⇦ : Vehicle front





LEAK CHECK

All Models Except M/T with A/C

- To check for leakage, apply pressure to the cooling system with a radiator cap tester (commercial service tool) and radiator cap tester adapter (SST).

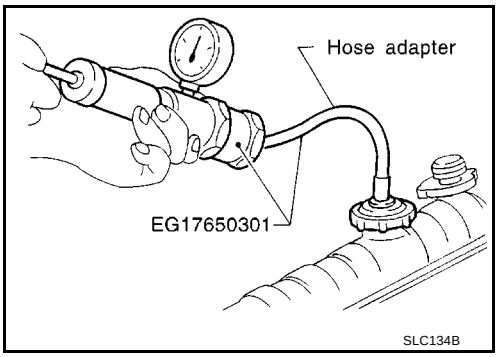
Testing pressure: 157 kPa (1.57 bar, 1.6 kg/cm^2 , 23 psi)

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

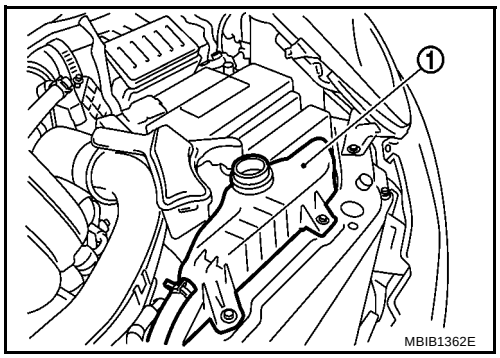


NOTE:
In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.

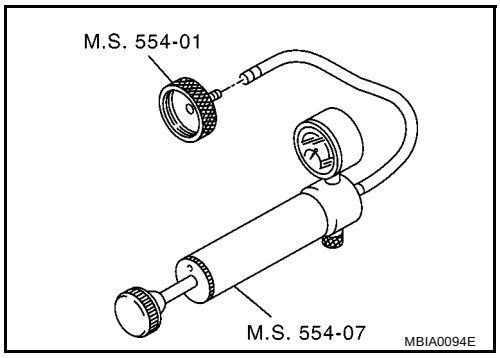
M/T with A/C Models

- To check for leakage, fit the adapter to the reservoir tank (1), and then connect it to the tester as shown.



- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping.

Testing pressure : 90 kpa
(0.9 bar, 0.92 kg/cm^2 , 13.1 psi)



- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

WARNING:
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

CAUTION:
Higher pressure than specified may cause radiator damage.

Changing Engine coolant

BBS002SI

WARNING:

- **To avoid being scalded, never change the coolant when the engine is hot.**
- **Wrap a thick cloth around radiator cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.**

DRAINING ENGINE COOLANT

All Models Except M/T with A/C

1. Disconnect radiator lower hose and radiator cap.

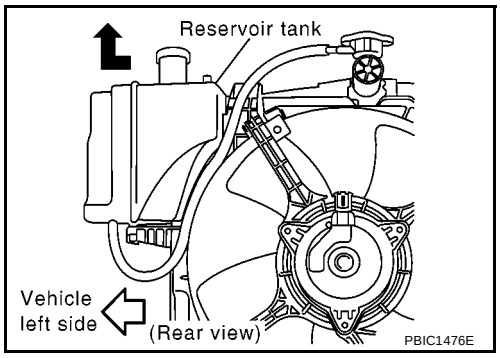
CAUTION:
Make sure to drain when the engine coolant temperature is cold.

2. Remove reservoir tank and drain the engine coolant in the following procedures.

a. Move relay case in front of the battery.

b. Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.

3. Check drain coolant for contaminants such as rust, corrosion or discoloration.
If contaminated, flush engine cooling system.
Refer to CO-30, "FLUSHING COOLING SYSTEM" .



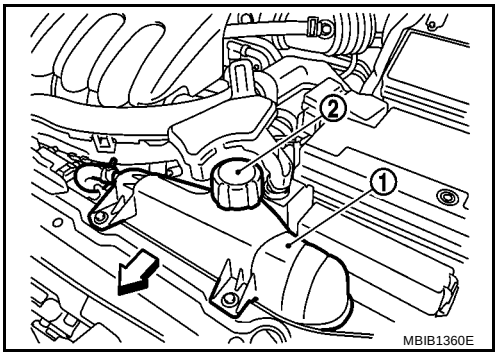
M/T with A/C Models

1. Disconnect radiator lower hose and reservoir tank cap.

   CAUTION:
   Make sure to drain when the engine coolant temperature is cold.

2. Remove reservoir tank and drain the engine coolant.

   ⇦ : Vehicle front



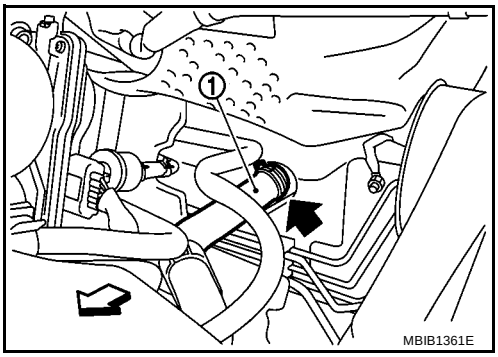
3. Check drain coolant for contaminants such as rust, corrosion or discoloration.
   If contaminated, flush engine cooling system.
   Refer to CO-30, "FLUSHING COOLING SYSTEM" .

REFILLING ENGINE COOLANT

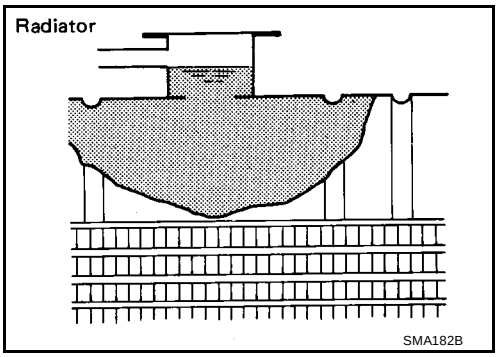
1. Install reservoir tank.
2. Connect radiator lower hose.
3. Disconnect heater hose (1) (at heater hose outlet side: upper side) as shown in figure. Keep hose end at the same height as that of before removal.

   ⇦ : Vehicle front

   ⬅ : Disconnect

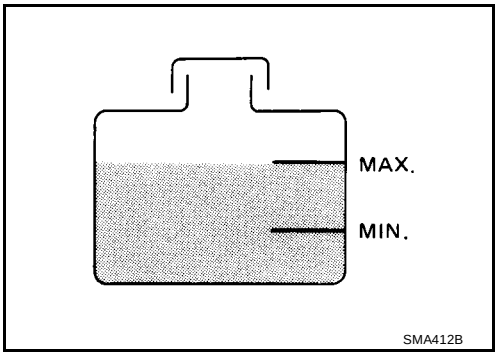


4. Fill radiator and reservoir tank to specified level.
   - **Pour coolant slowly of less than 2 ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.**
   - **When coolant from heater hose starts to drain, connect heater hose and continue to fill.**
   - **Use Nissan Genuine Coolant L250 or equivalent mixed with water (distilled or demineralized).**
     Refer to MA-24, "RECOMMENDED FLUIDS AND LUBRICANTS".



Engine coolant capacity

All models except M/T with A/C	
With reservoir tank	**: Approx. 5.6 ℓ (4-7/8 Imp qt)**
Reservoir tank	**: 0.7 ℓ (5/8 Imp qt)**

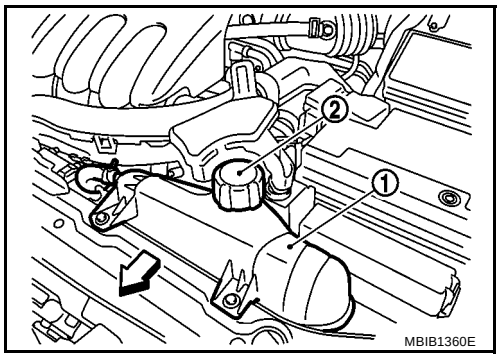


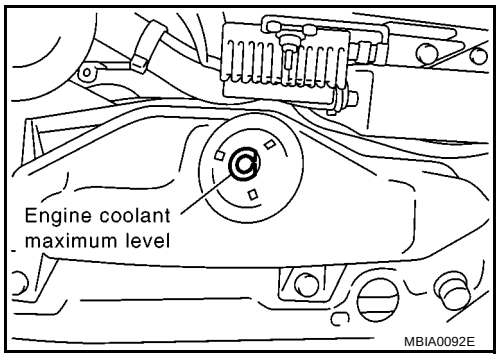
M/T with A/C models

With reservoir tank : Approx. 6.0 ℓ (5-1/4 Imp qt)

Reservoir tank : 1.2 ℓ (1-1/8 Imp qt)

⇦ : Vehicle front





5. Warm up engine to normal operating temperature with radiator cap installed.
6. Warm up until thermostat opens. Keep warming at 3,000 rpm for approximately 10 minutes as guide.
   - For thermostat opening, touch radiator upper hose by hand to insure that water flow is hot.

   CAUTION:
   Be careful not to overheat.
7. Stop the engine.
8. After cooling engine [approximately 50°C (122 °F) or lower], remove radiator cap and check coolant level. If the level is low, fill up to the radiator neck again and repeat from step 5.
9. When the coolant level stabilizes, fill reservoir tank up to the “MAX” line.
10. Check cooling system for leaks with engine running.
11. Allow the engine to cool [approximately 50°C (122°F) or lower].
12. Start the engine. Perform the following cycle three times. Keep an engine speed of 1,000 rpm for approximately 30 seconds. Then increase it gradually to 3,000 rpm.
13. During the above step 12, make sure water flow sound is not heard from heater core.

- Sound may be noticeable at heater unit.

14. If water flow sound is heard, repeat from step 4 to 13.

- **Clean excess coolant from engine.**

FLUSHING COOLING SYSTEM

1. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

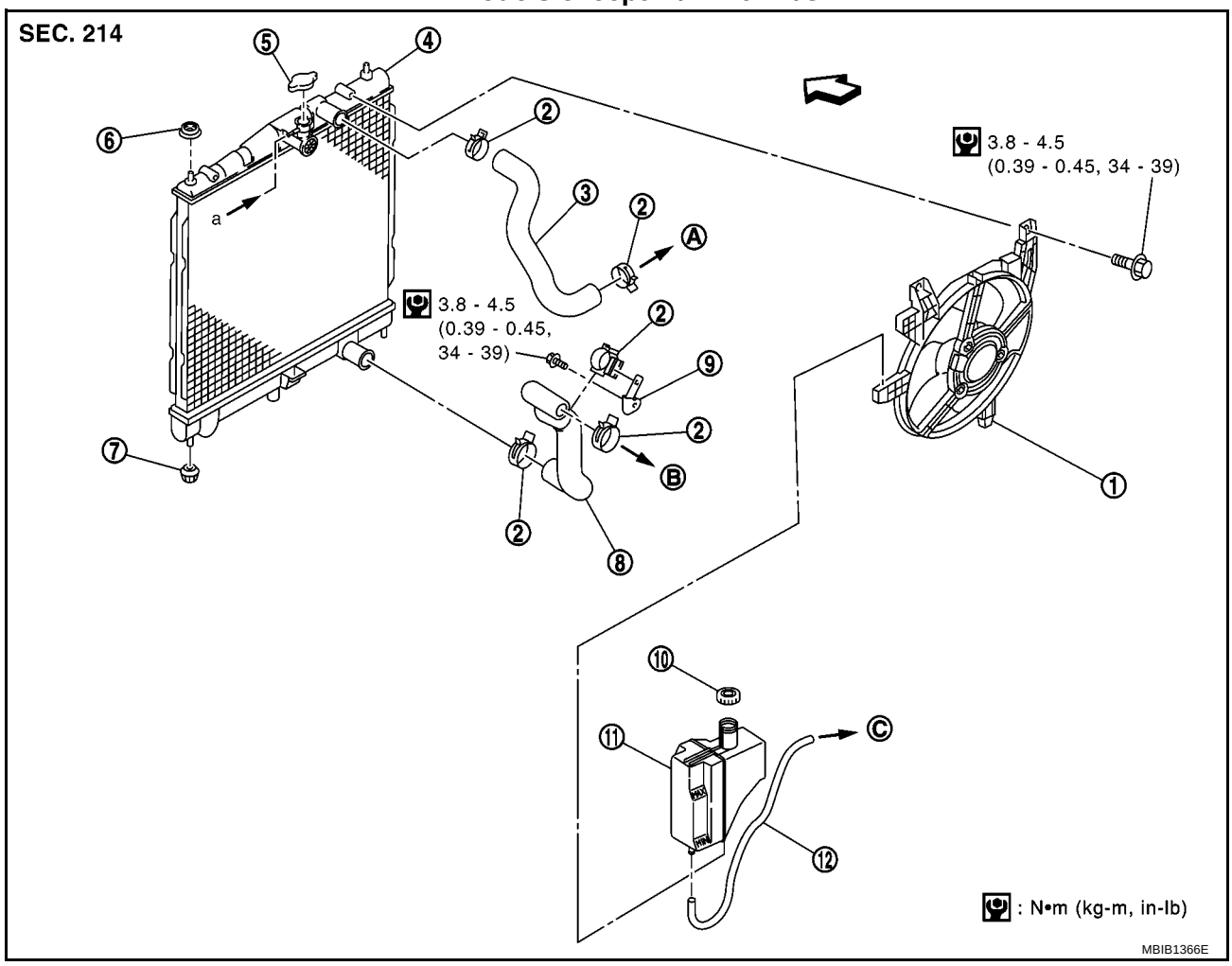
RADIATOR

PFP:21400

Removal and Installation

BBS002SJ

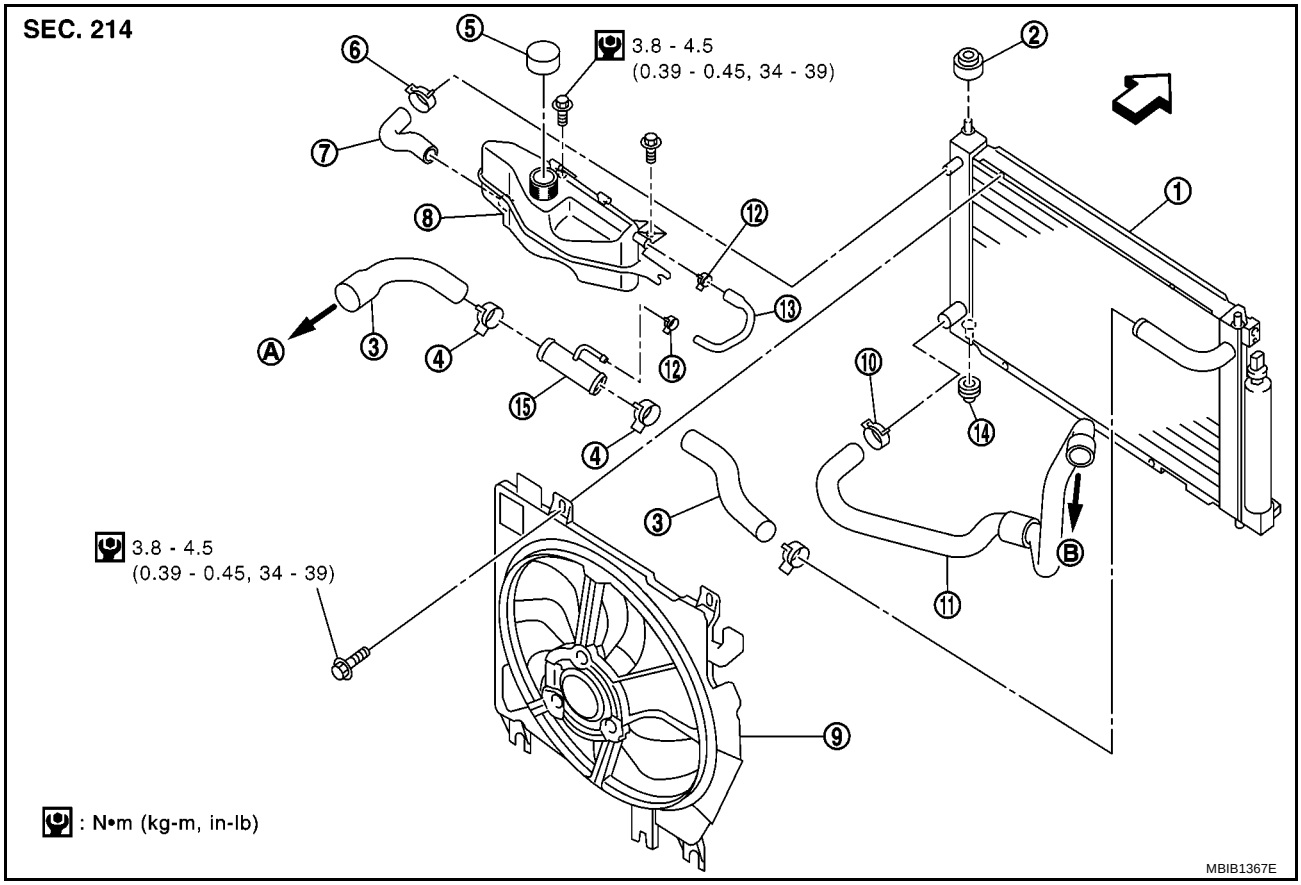
All models except M/T with A/C



⇦	Vehicle front	1.	Cooling fan assembly	2.	Hose clamp
3.	Radiator hose (upper)	4.	Radiator	5.	Radiator cap
6.	Mounting rubber (upper)	7.	Mounting rubber (lower)	8.	Radiator hose (lower)
9.	Bracket	10.	Reservoir tank cap	11.	Reservoir tank
12.	Reservoir tank hose				
A.	To water outlet	B.	To water suction pipe	C.	To a of radiator

Refer to GI-11, "Components" for symbol marks in the figure.

M/T with A/C models



⇦ Vehicle front	1. Radiator	2. Mounting rubber (upper)
3. Radiator hose (upper)	4. Hose clamp	5. Reserve tank cap
6. Hose clamp	7. Reservoir tank hose	8. Reservoir tank
9. Cooling fan assembly	10. Hose clamp	11 Radiator hose (lower)
12. Hose clamp	13 Reservoir tank hose	14. Mounting rubber (lower)
A. To water outlet	B. To water suction pipe	

Refer to GI-9, "Contents" for symbol marks in the figure.

REMOVAL

1. Disconnect both battery cables.
2. Drain coolant. Refer to CO-27, "ENGINE COOLANT" .

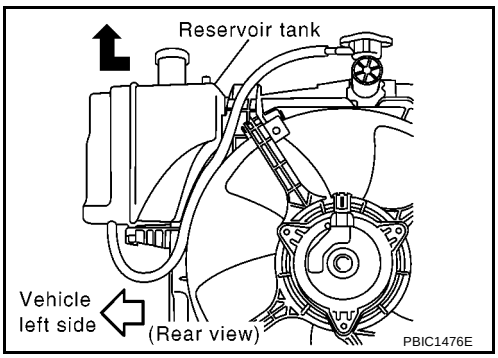
   CAUTION:

   Make sure to drain when the engine coolant temperature is cold.

   WARNING:

   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.
3. Remove mounting bolts to make relay case movable.
4. Remove the following parts.
   - Reservoir tank (M/T with A/C models)
   - Front grille; Refer to EI-10, "FRONT GRILLE" .
   - Remove radiator core support (upper). Refer to BL-13, "Radiator Core Upper Support" .
   - Remove harness connectors
   - Air Duct; Refer to EM-118, "AIR CLEANER AND AIR DUCT" .
5. Remove radiator hose (upper) and (lower).
6. Disconnect AT cooler hose.

7. Remove reservoir tank (M/T with A/C models).
   - Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.



8. Remove cooling fan assembly from radiator.

INSTALLATION

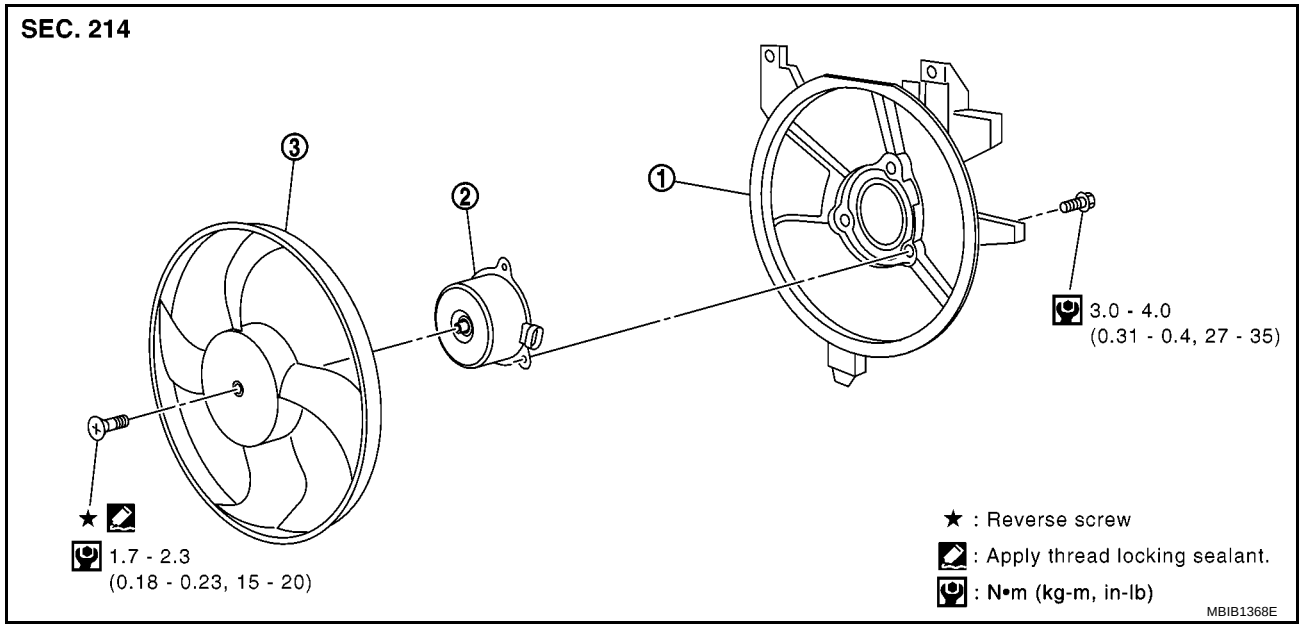
Install in the reverse order of removal which being careful of the following.

- When installing radiator core support (lower), make sure upper and lower mount units of radiator and A/C condenser are fitted in mounting holes of radiator core support (upper/lower).

Disassembly and Assembly of Cooling Fan

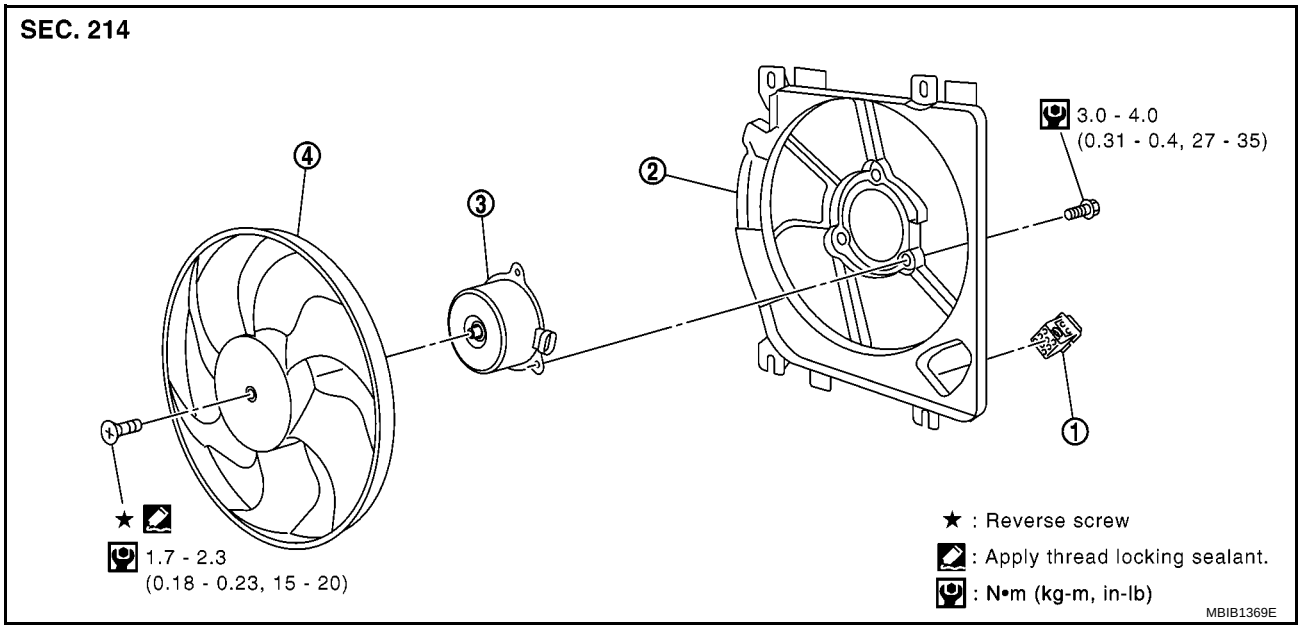
BBS002SK

All models except M/T with A/C



1. Fan shroud
2. Fan motor
3. Fan

M/T with A/C models



1. Resistor
2. Fan shroud
3. Fan motor
4. Fan

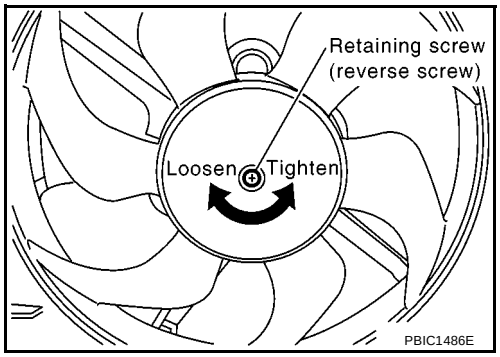
DISASSEMBLY

1. Remove fan.

   CAUTION:

   Reverse screw are used for the fan attachment screw. When removing or attaching, turn the screw the opposite way as for a normal screw.

2. Remove fan motor from fan shroud.



ASSEMBLY

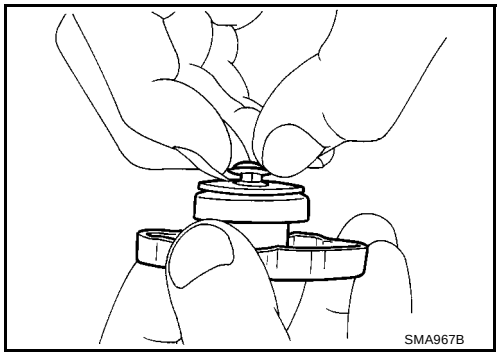
Assemble cooling fan in the reverse order of disassembly.

- Apply thread locking sealant and tighten screw to assemble the fan.

Checking Radiator Cap (All Models Except M/T with A/C)

BBS002SL

1. Pull the negative-pressure valve to open it and check that it closes completely when released.
   - Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
   - Check that there are no unusual conditions in the opening and closing conditions of the negative-pressure valve.



2. Check radiator cap relief pressure.

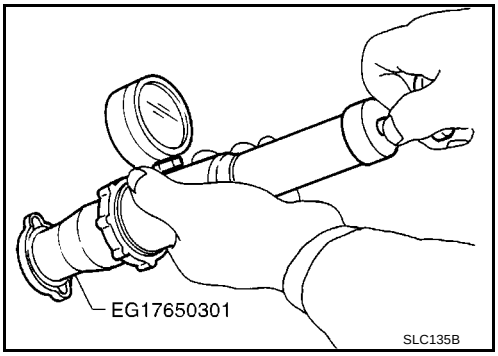
Standard:

78 - 98 kPa

(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm^2 , 11 - 14 psi)

Limit:

59 kPa (0.59 bar, 0.6 kg/cm^2 , 9 psi)



- When connecting the radiator cap to the tester, apply water or engine coolant to the cap seal part.
- Replace the radiator cap if there is an unusual conditions in the negative-pressure valve, or if the open-valve pressure is outside of the standard values.

CAUTION:

When installing radiator cap, thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

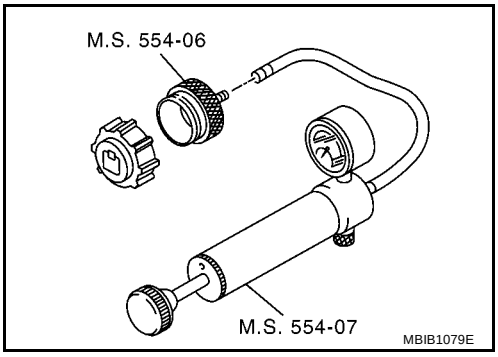
Checking Reservoir Tank Cap (M/T with A/C Models)

BBS002SM

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

140 kPa (1.4 bar, 1.43 kg/cm^2 , 20.3 psi)

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



Checking Radiator

BBS002SN

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, fan shroud and horns. Then tape the harness and connectors to prevent water from entering.

1. Apply water by hose to the back side of the radiator core vertically downwards.
2. Apply water again to all radiator core surface once per minute.
3. Stop washing if any stains no longer flow out from the radiator.
4. Blow air into the back side of radiator core vertically downwards.

- Use compressed air lower than 490 kPa (4.9 bar, 5 kg/cm^2 , 71 psi) and keep distance more than 30 cm (11.8 in).

5. Blow air again into all the radiator core surface once per minute until no water sprays out.

Checking Cooling System Hoses

BBS002SO

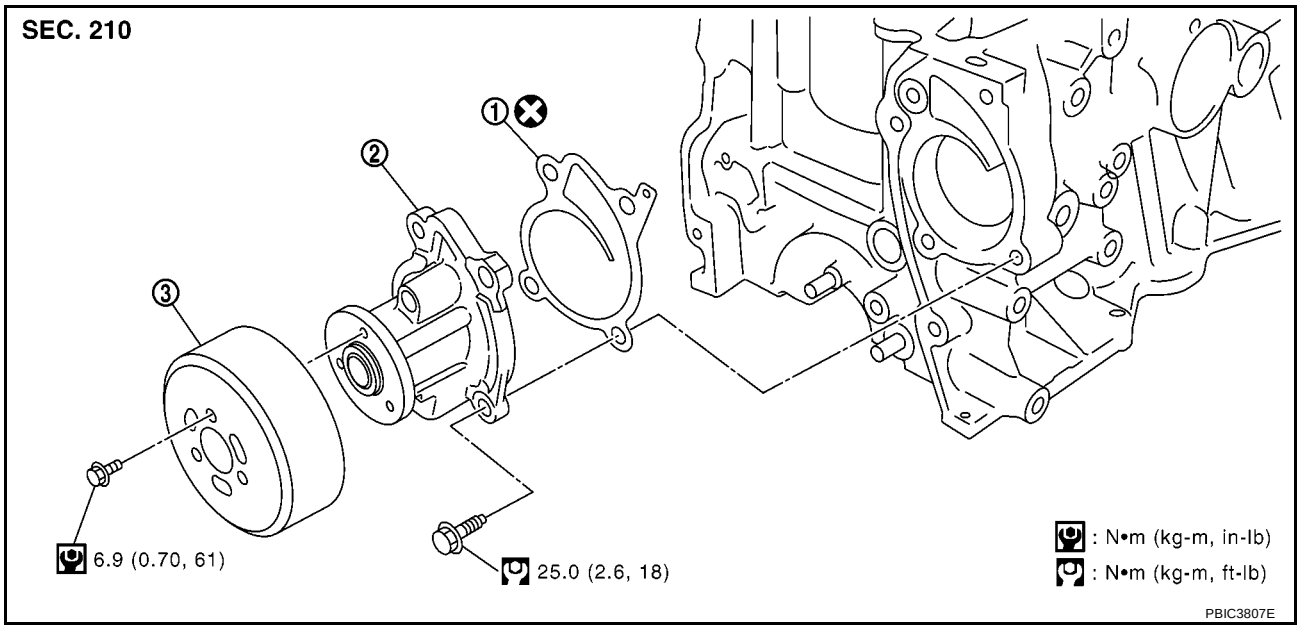
Check hoses for improper attachment, leaks, cracks, damage, loose connections, chaffing and deterioration.

WATER PUMP

PFP:21020

Removal and Installation

BBS002SQ



1. Gasket
2. Water pump
3. Water pump pulley

Refer to GI-11, "Components" for symbol marks in the figure.

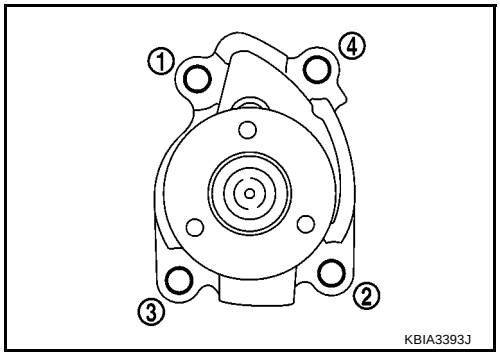
REMOVAL

1. Drain engine coolant from radiator. Refer to CO-28, "DRAINING ENGINE COOLANT" .

   WARNING:
   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

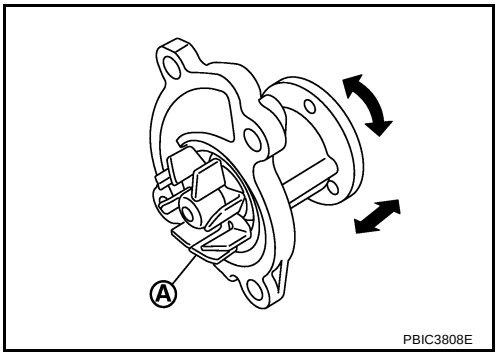
   CAUTION:
   Perform this step when engine is cold.
2. Steer front wheel to the right.
3. Remove front fender protector (RH). Refer to EI-14, "FENDER PROTECTOR" .
4. Loosen mounting bolts of water pump pulley before loosening belt tension of drive belt.
5. Remove drive belt. Refer to EM-114, "DRIVE BELTS" .
6. Remove water pump pulley.
7. Remove water pump.
   - Loosen mounting bolts in reverse order as shown in the figure.
   - Engine coolant will leak from cylinder block, so have a receptacle ready below.

   CAUTION:
   - **Handle water pump vane so that it does not contact any other parts.**
   - **Water pump cannot be disassembled and should be replaced as a unit.**



INSPECTION AFTER REMOVAL

- Visually check if there is no significant dirt or rusting on water pump body and vane (A).
- Make sure that there is no looseness in vane shaft, and that it turns smoothly when rotated by hand.
- Replace water pump, if necessary.

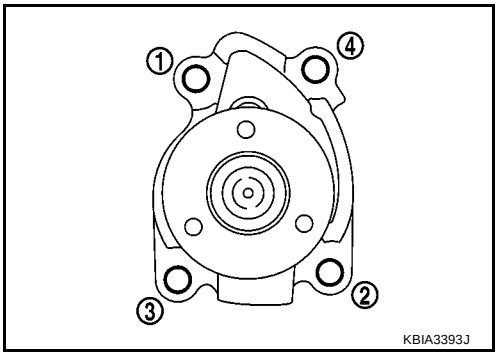


INSTALLATION

Note the following, and install in the reverse order of removal.

Water Pump

- Tighten mounting bolts in numerical order as shown in the figure.

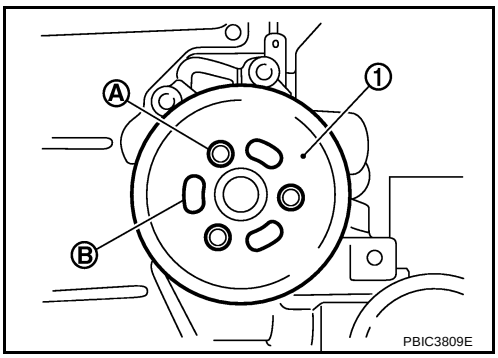


Water Pump Pulley

CAUTION:

Do not install mounting bolts (A) to oblong holes (B).

1 : Water pump pulley



INSPECTION AFTER INSTALLATION

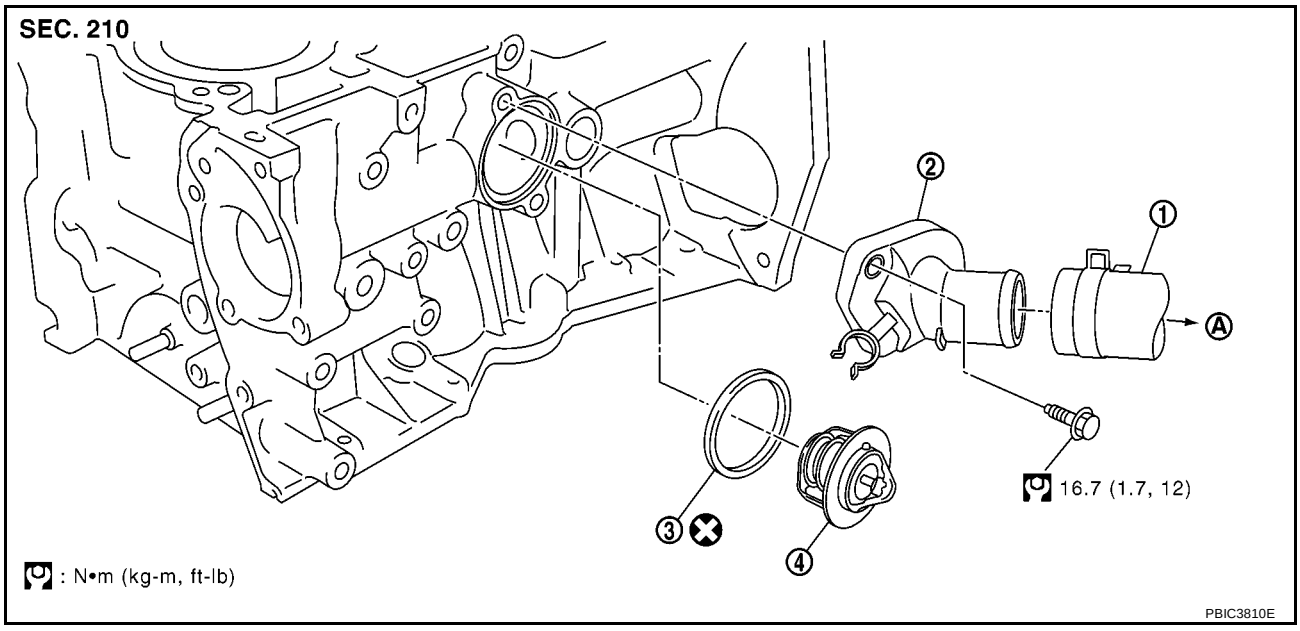
- Check for engine coolant leaks using radiator cap tester adapter (SST: EG17650301) and radiator cap tester (commercial service tool) (without A/C models) or reservoir tank cap tester and reservoir tank cap tester adapter (with A/C models). Refer to CO-27, "LEAK CHECK" .
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

THERMOSTAT

PFP:21200

Removal and Installation

BBS002SR



1. Radiator hose (lower)
2. Water inlet
3. Rubber ring
4. Thermostat
A. To radiator

Refer to GI-11, "Components" for symbol marks in the figure.

REMOVAL

1. Drain engine coolant from radiator. Refer to CO-28, "DRAINING ENGINE COOLANT" .

   WARNING:

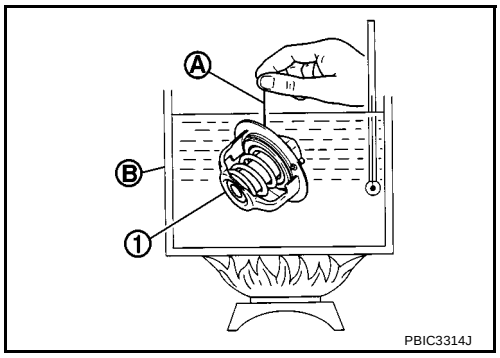
   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

   CAUTION:

   - **Perform this step when engine is cold.**
   - **Do not spill engine coolant on drive belt.**
2. Remove reservoir tank. Refer to CO-31, "RADIATOR" .
3. Disconnect radiator hose (lower). Refer to CO-31, "RADIATOR" .
4. Remove water inlet and thermostat.
   - Engine coolant will leak from cylinder block, so have a receptacle ready below.

INSPECTION AFTER REMOVAL

- Place a thread (A) so that it is caught in the valves of thermostat (1). Immerse fully in a container (B) filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full open valve lift amount.
- After checking the maximum valve lift amount, lower the water temperature and check the valve closing temperature.



Standard:

Items	Thermostat
Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8 mm/ 95°C (0.315 in/ 203°F)
Valve closing temperature	77°C (171°F)

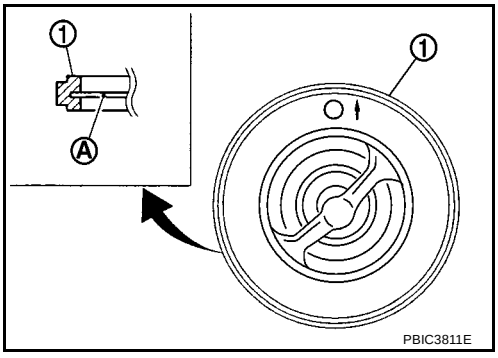
- If out of the standard, replace thermostat.

INSTALLATION

Note the following, and install in the reverse order of removal.

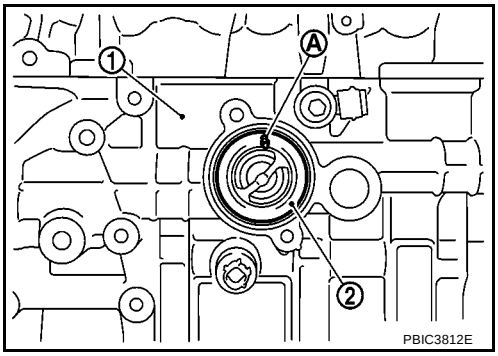
Thermostat

- Install thermostat with making rubber ring (1) groove fit to thermostat flange (A) with the whole circumference.



- Install thermostat (2) with jiggle valve (A) facing upwards.

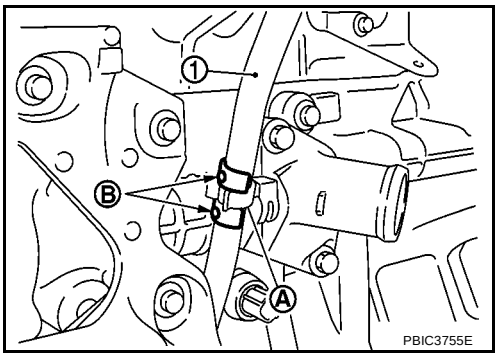
1 : Cylinder block



Water Inlet

After installation, fix water inlet clip (A) on the oil level gauge guide (1) as shown in the figure.

B : Positioning



INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter (SST: EG17650301) and a radiator cap tester (commercial service tool) (without A/C models) or reservoir tank cap tester and reservoir cap tester adapter (with A/C models). Refer to CO-27, "LEAK CHECK" .
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

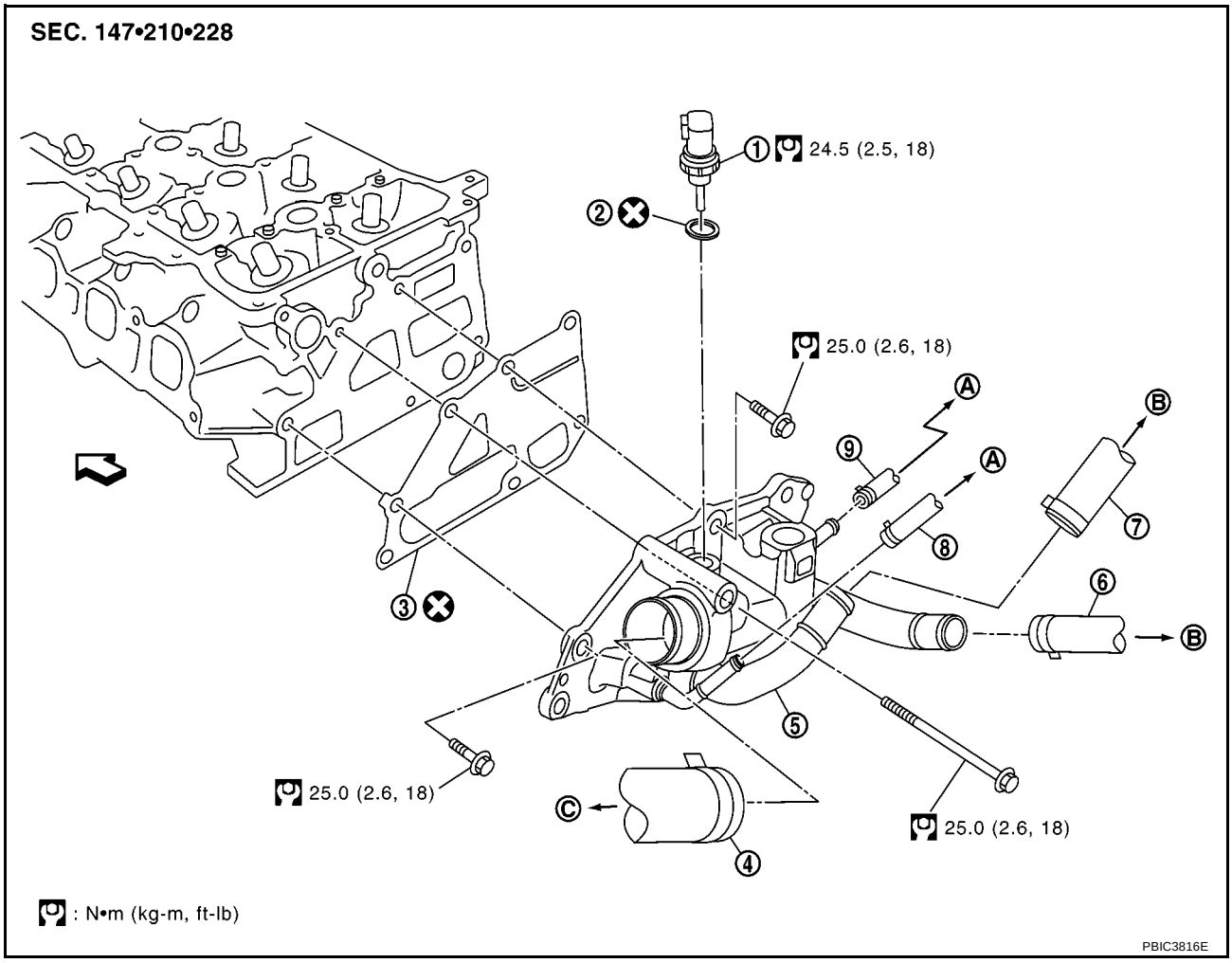
WATER OUTLET

PFP:11060

Removal and Installation

BBS002SS

REMOVAL



1.	Engine coolant temperature sensor	2.	Washer	3.	Gasket
4.	Radiator hose (upper)	5.	Water outlet	6.	Heater hose
7.	Heater hose	8.	Water hose	9.	Water hose
A.	To electric throttle control actuator	B.	To heater	C.	To radiator

Refer to GI-9, "Contents" for symbol marks in the figure.

1. Drain engine coolant from radiator. Refer to CO-28, "DRAINING ENGINE COOLANT" .

   WARNING:
   Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

   CAUTION:
   Perform step when engine is cold.
2. Remove air duct (inlet) and air duct. Refer to EM-118, "AIR CLEANER AND AIR DUCT" .
3. Disconnect radiator hose (upper). Refer to CO-31, "RADIATOR" .
4. Disconnect harness connector from engine coolant temperature sensor.
5. Remove water hose and heater hose.
6. Remove water outlet.
7. Remove engine coolant temperature sensor from water outlet, as necessary.

INSTALLATION

Installation is the reverse order of removal.

INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter (SST: EG17650301) and a radiator cap tester (commercial service tool) (without A/C models) or reservoir tank cap tester and reservoir tank cap tester adapter (with A/C models). Refer to CO-27, "LEAK CHECK" .
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit

BBS002ST

CAPACITY

Unit: ℓ (Imp qt)

Coolant capacity [With reservoir tank (MAX level)]	All models except M/T with A/C	Approximately 5.6 (4-7/8)
	M/T with A/C models	Approximately 6.0 (5-1/4)
Reservoir tank	All models except M/T with A/C	0.7 (5/8)
	M/T with A/C models	1.2 (1-1/8)

THERMOSTAT

Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8 mm/ 95°C (0.315 in/ 203°F)
Valve closing temperature	More than 77°C (171°F)

RADIATOR

Unit: kPa (bar, kg/cm^2 , psi)

Radiator cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 (0.59, 0.6, 9)
Reservoir tank cap relief pressure		140 (1.4, 1.43, 20.3)
Leakage test pressure	Without A/C models	157 (1.57, 1.6, 23)
	With A/C models	10 (0.1, 0.10, 1.5)

PRECAUTIONS

PFP:00001

Precautions For Liquid Gasket

BBS002SV

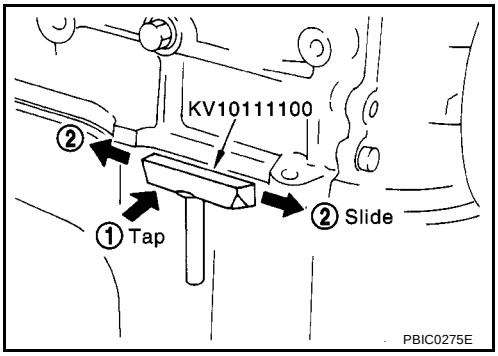
REMOVAL OF LIQUID GASKET

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

  CAUTION:
  Be careful not to damage the mating surfaces.

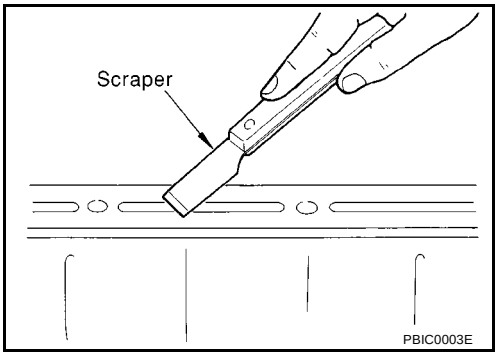
- In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the gasket applied area.

  CAUTION:
  If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

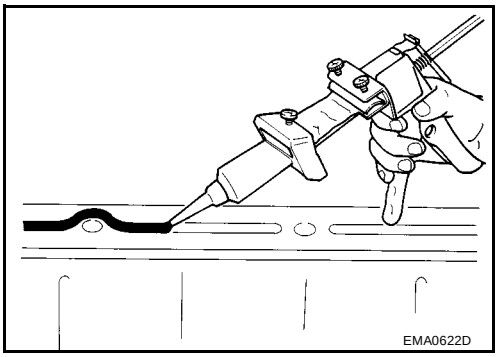


LIQUID GASKET APPLICATION PROCEDURE

1. Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
   - Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
2. Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
3. Attach the liquid gasket to the tube presser.
   Use Genuine Liquid Gasket or equivalent.

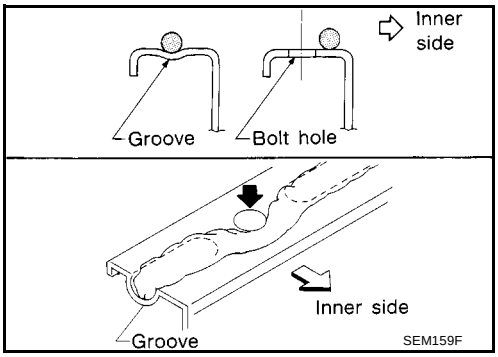


4. Apply the gasket without breaks to the specified location with the specified dimensions.
   - If there is a groove for the liquid gasket application, apply the gasket to the groove.



   - As for the bolt holes, normally apply the gasket inside the holes. If specified, it should be applied outside the holes. Make sure to read the instruction in this manual.
   - Within five minutes of gasket application, install the mating component.
   - If the liquid gasket protrudes, wipe it off immediately.
   - Do not retighten after the installation.
   - After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

   CAUTION:
   If there are instructions in this manual, observe them.

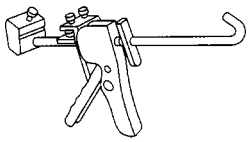
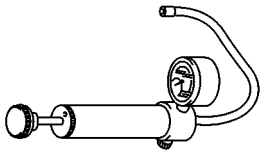
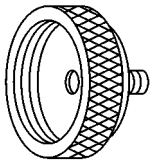
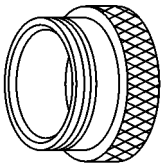


PREPARATION

PFP:00002

Special Service Tools

BBS002SW

NISSAN tool number (RENAULT too number) Tool name	Description
WS39930000 (—) Tube pressure  S-NT052	Pressing the tube of liquid gasket
— (M.S. 554_07) Tester  MLIA0012E	Leak checking Checking reservoir tank cap
— (M.S. 554_01) Reservoir tank cap tester adapter A  MLIA0013E	Adapting tester to reservoir tank
— (M.S. 554_06) Reservoir tank cap tester adapter B  MLIA0014E	Adapting tester to reservoir tank cap

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

BBS002SX

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn timing belt	—
		Thermostat stuck closed	—	
		Damaged fins	Dust contamination or paper clogging	
			Mechanical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	—	—
	Improper coolant mixture ratio	—	—	—
	Poor coolant quality	—	—	—
	Insufficient coolant	Coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
			Reservoir tank cap	Loose
				Poor sealing
			Radiator	O-ring for damage, deterioration or improper fitting
				Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
				Cylinder head gasket deterioration

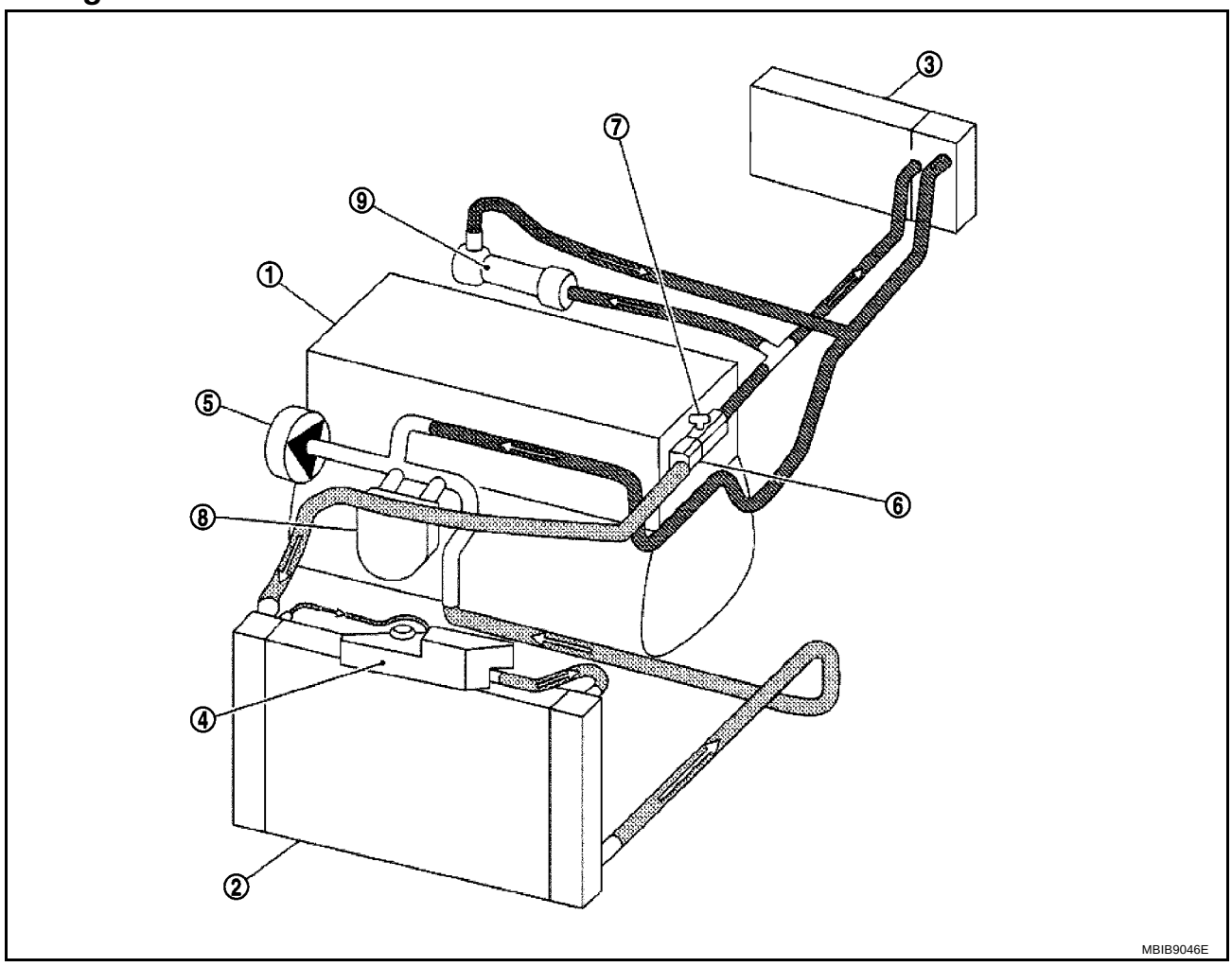
	Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load
				Driving in low gear for extended time
				Driving at extremely high speed
			Powertrain system malfunction	—
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	—	—
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	
		Blocked radiator	—	
		Blocked condenser	—	
		Installed large fog lamp		

COOLING SYSTEM

PFP:21020

Cooling Circuit

BBS002SY



1. Engine
2. Radiator
3. Heater core
4. Reservoir tank
5. Water pump
6. Thermostat
7. Air relief plug
8. Oil cooler
9. EGR cooler

ENGINE COOLANT

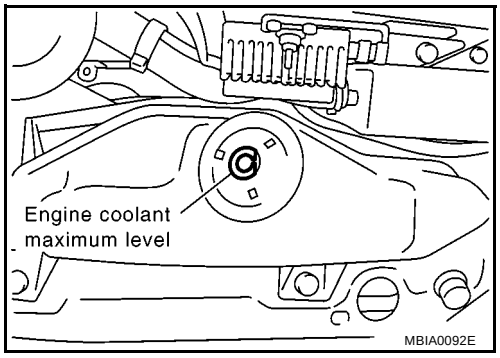
PFP:KQ100

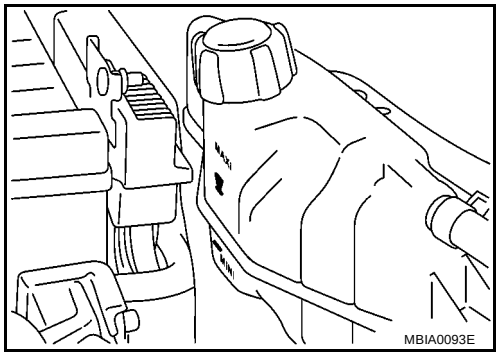
Inspection

BBS002SZ

LEVEL CHECK

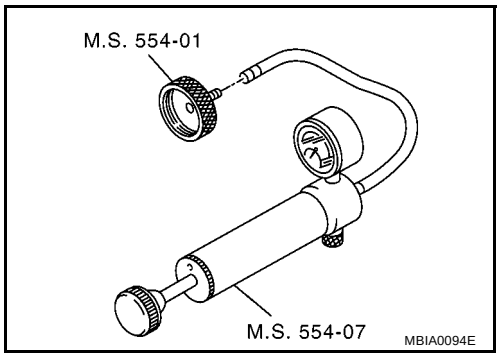
- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.





LEAK CHECK

- To check for leakage, fit the adapter to the reservoir tank, and then connect it to the tester as shown.
- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping at **10 kPa (0.1 bar, 0.10 kg/cm^2 , 1.5psi)** .
- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.



WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

Changing Engine Coolant

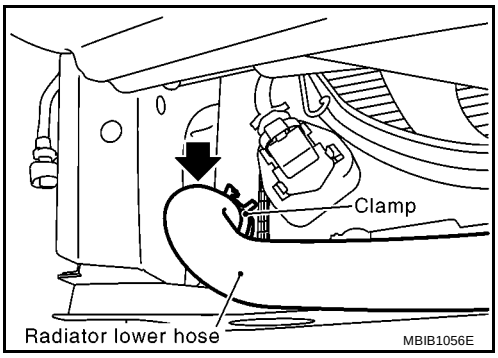
BBS002T0

WARNING:

- **To avoid being scalded, never change the coolant when the engine is hot.**
- **Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.**

DRAINING ENGINE COOLANT

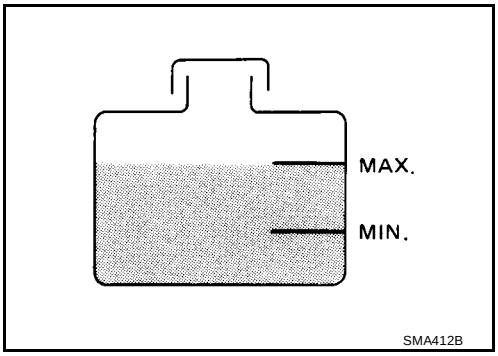
1. Remove engine undercover.
2. Disconnect lower radiator hose, and remove reservoir tank cap and air relief plug.
3. Remove reservoir tank, drain coolant, then clean reservoir tank.
4. Check drained coolant for contaminants such as rust, corrosion or discoloration.
   If contaminated, flush engine cooling system. Refer to CO-50, "FLUSHING COOLING SYSTEM" .
5. Remove air relief plug from water outlet.
   Refer to CO-57, "WATER OUTLET" .



REFILLING ENGINE COOLANT

- **Before start working, turn off the automatic air conditioner and the blower motor.**

1. Install reservoir tank, lower radiator hose and air relief plug.
2. Fill reservoir tank slowly with coolant until coolant spills from the air relief hole. Refer to CO-57, "WATER OUTLET" .
   - **Put a cloth under the air relief plug to prevent engine coolant to dampen the crankshaft position sensor.**
   - Fill coolant to the MAX level line of the reservoir tank at a rate of 2 litre (1-3/4 lmp qt)/min or lower.



3. Close the air relief plug.

   CAUTION:
   If the filling rate is too fast, this could lead to air being mixed in the coolant. Be sure to fill the coolant slowly according to the rate indicated above.
   Use Nissan Genuine Coolant L250 or equivalent mixed with water (distilled or demineralised). Refer to MA-24, "RECOMMENDED FLUIDS AND LUBRICANTS" .

   Engine coolant capacity (With reservoir tank) Approx. 6.0 ℓ (5 - 1/4 lmp qt)

   Reservoir tank capacity 1.0 ℓ (7/8 lmp qt)

4. Warm up the engine for approximately five minutes without reservoir tank cap installed, and then turn off the engine and loose air relief plug until coolant spills from air relief hole.
   - **If coolant overflows reservoir tank hole, install filler cap.**
   - **Watch engine coolant temperature warning light so as not overheat the engine during all of the operation.**

   WARNING:
   - **Be careful not be scaled with hot engine coolant or vacuum pump when operating.**

- **Radiator fan blade can start at any time and make personal injuries.**

5. Close the air relief plug and run the engine at 2,000 rpm until the upper hose comes hot and radiator fan operates. Let the engine running approximately 5 minutes at idle speed and check for sound of coolant flow while running engine from idle up to 3,000 rpm.
   - Sound may be noticeable at heater water cock.
6. If sound is heard, bleed air from cooling system by repeating steps 4 through 5 until coolant lever no longer drops.
   - Check the radiator lower hose for any signs of leakage.
7. Turn off the engine and let it cool down.
   - Cool down using a fan to reduce the time.
8. After cooling period, loose the air relief plug and check if coolant spills from the air relief hole. In other case, remove the air relief plug until the coolant spills, and then close the relief air plug. Bleed air from cooling system by repeating steps 5 through 8 until the coolant spills immediately.
9. Check the engine coolant level when engine is cool and refill to MAX level line if the level is lower.
   - Clean excess coolant from engine.

FLUSHING COOLING SYSTEM

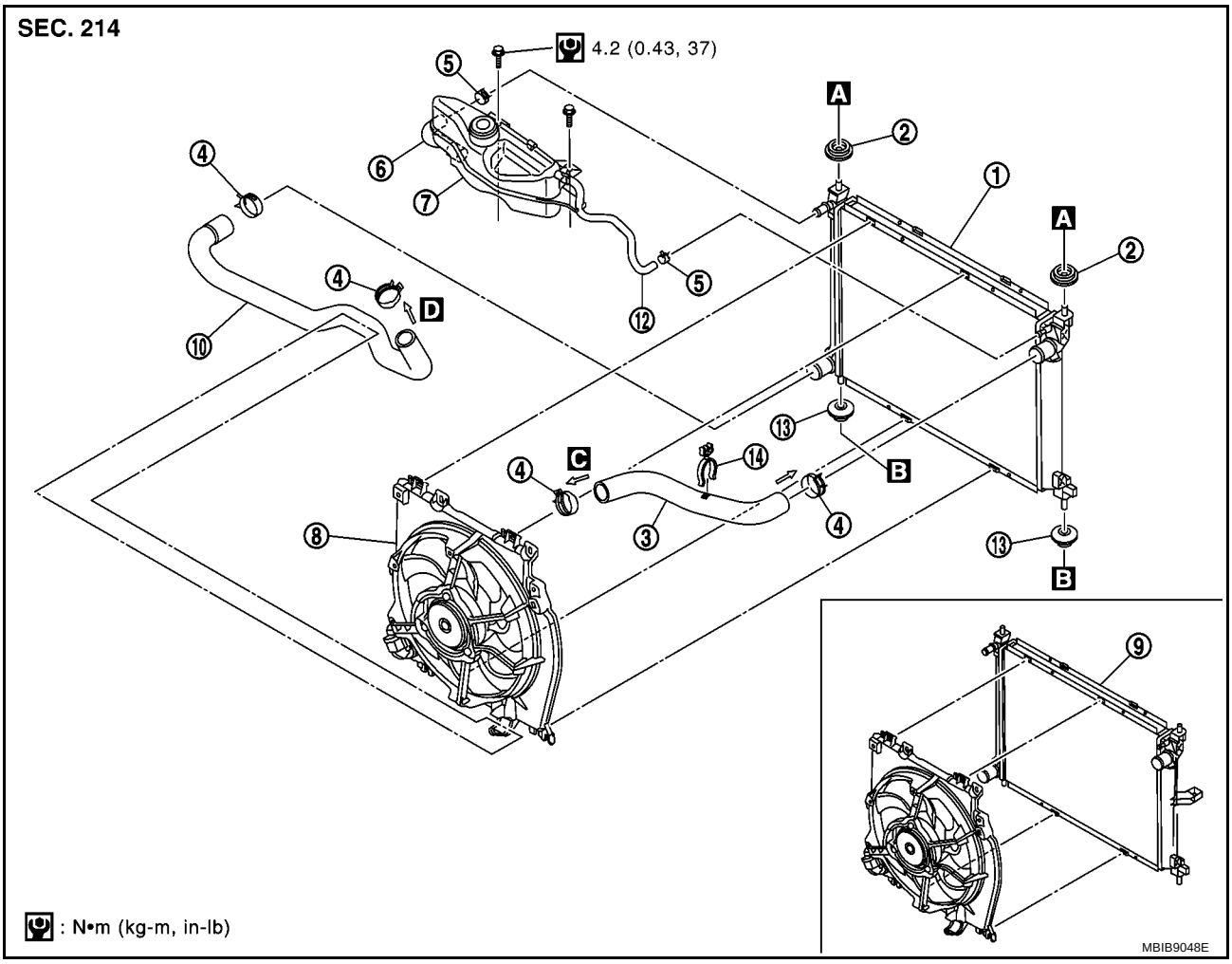
1. Fill reservoir tank with water until water spills from the air relief hole, then close air relief plug. Reinstall reservoir tank cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.
7. Blow compressed air into cooling circuit through the reservoir tank valve hole to drain all the water.

RADIATOR

PFP:21400

Removal and Installation

BBS002T1



1. Radiator (models with A/C)
2. Mounting rubber
3. Radiator hose (upper)
4. Hose clamp
5. Hose clamp
6. Reservoir tank hose
7. Reservoir tank
8. Cooling fan assembly
9. Radiator (models without A/C)
10. Radiator hose (lower)
11. Hose clamp
12. Reservoir tank hose
13. Mounting rubber
14. Hose clip

WARNING:

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

REMOVAL

1. Remove engine room cover. Refer to EM-241, "ENGINE ROOM COVER" .
2. Remove air cleaner case and air duct (inlet). Refer to EM-245, "AIR CLEANER AND AIR DUCT" .
3. Remove reservoir tank hose bracket bolt from radiator upper mounting bracket (RH side).
4. Remove radiator fan motor harnesses.
5. Remove engine undercover.
6. Drain engine coolant. Refer to CO-49, "DRAINING ENGINE COOLANT" .

   CAUTION:

   Perform when engine is cold.
7. Disconnect radiator upper hose, reservoir tank hose and mounting bracket.
8. Release charge air cooler from the radiator. Refer to EM-247, "Removal and Installation (For 50kW)" , EM-249, "Removal and Installation (For 65kW)" .

9. Remove radiator and radiator fan assembly.

- For model with A/C, remove radiator and condenser assembly. Refer to ATC-135, "REFRIGERANT LINES" , MTC-81, "REFRIGERANT LINES" .

CAUTION:

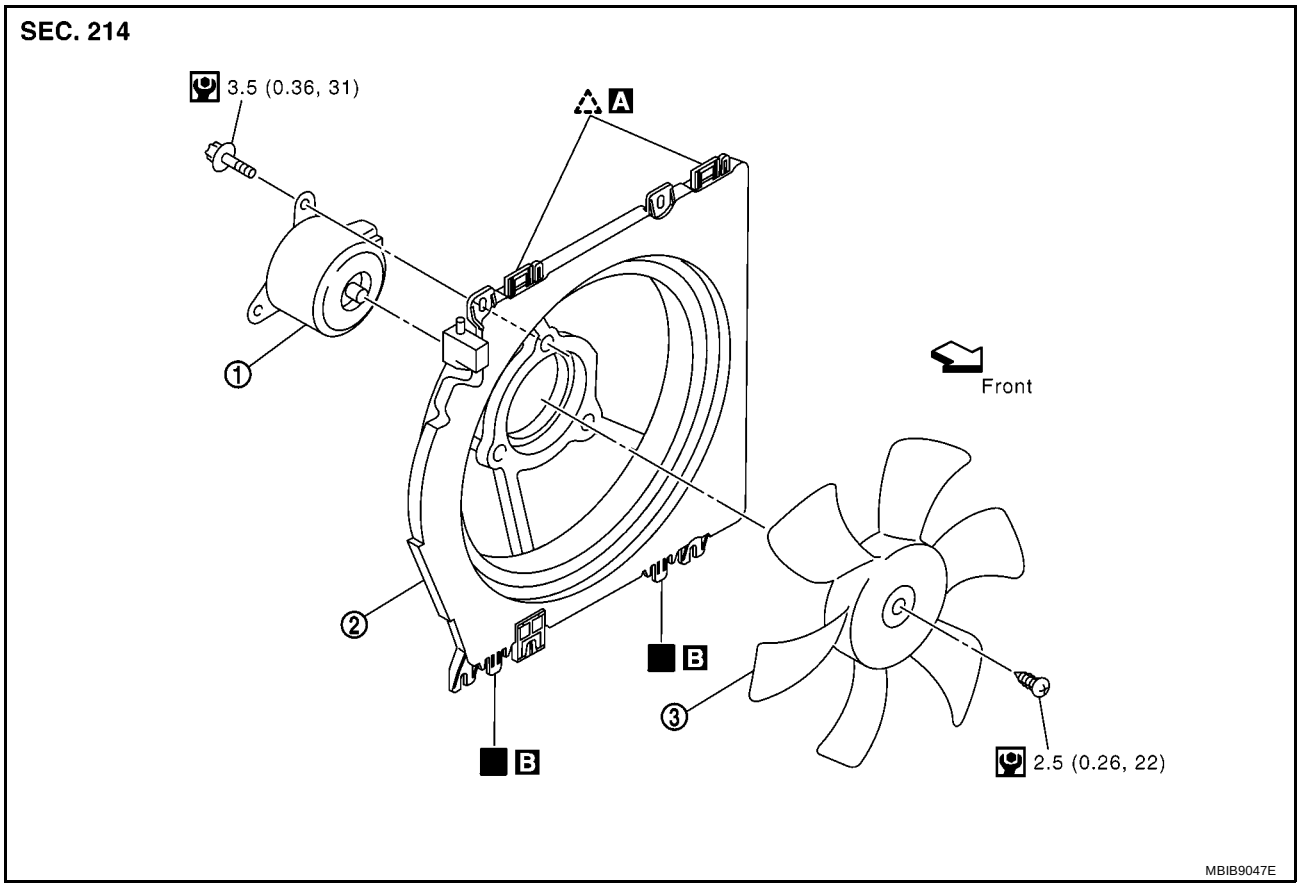
- **Do not damage or scratch radiator core when removing.**

INSTALLATION

- Reinstall any parts removed in reverse order of removal.
- Check for engine coolant leaks. Refer to CO-48, "LEAK CHECK" .

Disassembly and Assembly Radiator Fan

BBS002T2

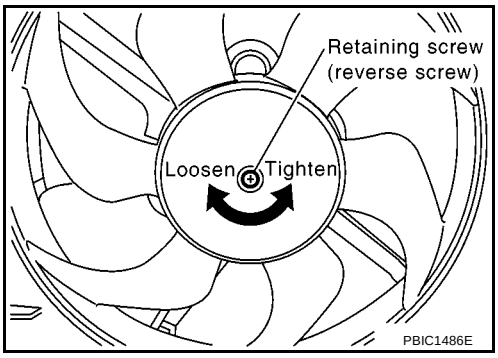


1. Radiator fan motors
2. Radiator fan shroud
3. Radiator fan

: Moulded clip
: Insertion
A : To radiator core upper
B : To radiator core lower

DISASSEMBLY

1. Remove radiator fan and shroud assembly.
2. Remove radiator fan reverse screw.
3. Remove fan motor from fan shroud.



ASSEMBLY

Install in the reverse order of removal.

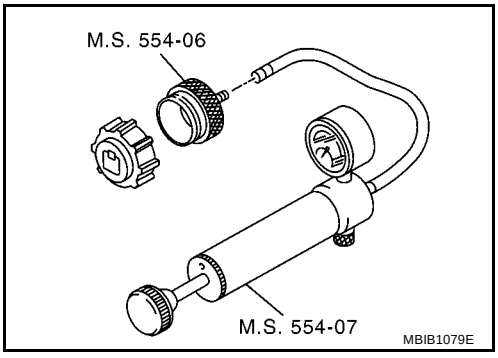
Checking Reservoir Tank Cap

BBS002T3

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

130 - 150 kPa (1.3 - 1.5 bar, 1.33 - 1.53 kg/cm^2 , 18.9 - 21.8 psi)

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



Checking Radiator

BBS002T4

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.

1. Apply water by hose to the back side of the radiator core vertically downwards.
2. Apply water again to all radiator core surface once per minute.
3. Stop washing if any stains no longer flow out from the radiator.
4. Blow air into the back side of radiator core vertically downwards.

- Use compressed air lower than 490 kPa (4.9 bar 5 kg/cm^2 , 71psi) and keep distance more than 30 cm (11.8 in).

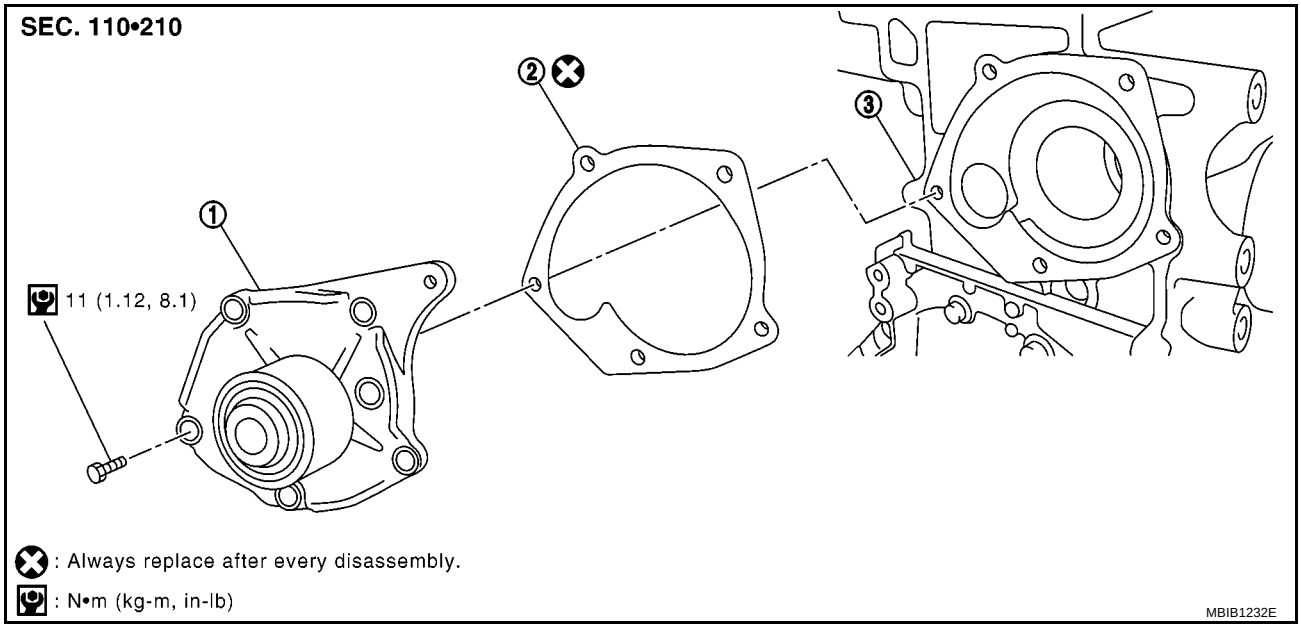
5. Blow air again into all the radiator core surface once per minute until no water sprays out.

WATER PUMP

PFP:21020

Removal and Installation

BBS002T5



1. Water pump
2. Gasket
3. Cylinder block

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

1. Remove the following parts.
   - Battery ground cable
   - Undercover
   - RH front wheel
2. Remove right side splash cover.
3. Remove drive belt. Refer to EM-242, "DRIVE BELTS" .
4. Drain engine coolant. Refer to CO-49, "DRAINING ENGINE COOLANT" .

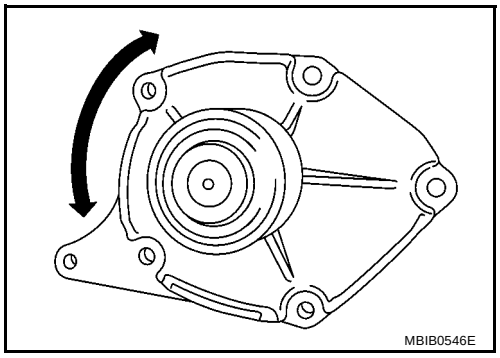
   CAUTION:

   Perform when engine is cold.
5. Remove timing belt and inner cover. Refer to EM-272, "TIMING BELT" .
6. Remove the water pump.
   - Coolant will leak from the cylinder block, so have a receptacle ready below.

   CAUTION:
   - **Handle the water pump vane so that it does not contact any other parts.**
   - **Water pump cannot be disassembled and should be replaced as a unit.**

INSPECTION AFTER REMOVAL

- Visually make sure there is no significant dirt or rusting on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusualness, replace the water pump assembly.



INSTALLATION

- Install in the reverse order of removal.

INSPECTION AFTER INSTALLATION

- Check for engine coolant leaks using reservoir tank cap tester. Refer to CO-48, "LEAK CHECK" .

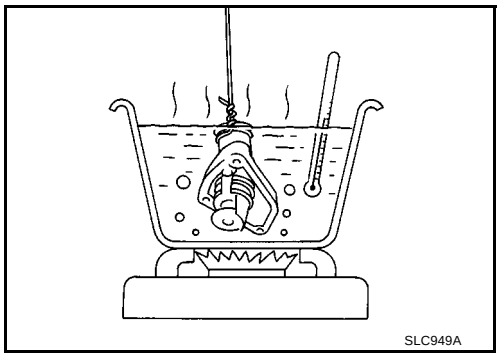
THERMOSTAT

PFP:21200

Inspection

BBS002T6

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace water inlet and thermostat assembly.



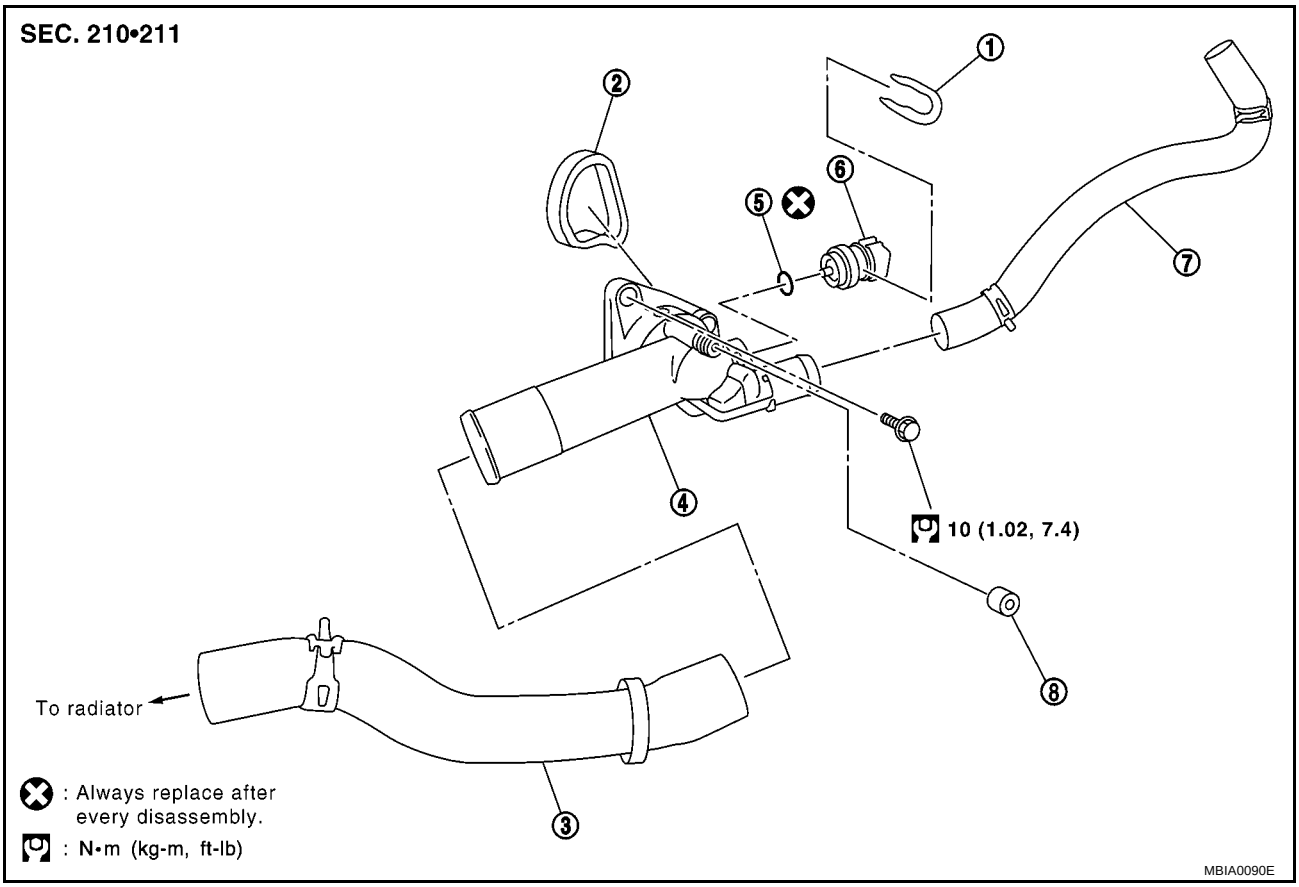
	Temperature °C (°F)
Start of opening	89 (192)
End of opening	97 - 101 (207 - 214)

WATER OUTLET

PFP:11060

Removal and Installation

BBS002T7



1.	Clip	2.	Gasket	3.	Radiator upper hose
4.	Water outlet	5.	O-ring	6.	Water temperature sensor
7.	Heater hose	8.	Air relief plug		

REMOVAL

1. Remove engine room cover. Refer to EM-241, "ENGINE ROOM COVER" .
2. Remove air cleaner case and air duct (inlet). Refer to EM-245, "AIR CLEANER AND AIR DUCT" .
3. Remove rear engine slinger. Refer to EM-280, "REMOVAL" .
4. Remove vacuum hose.
5. Remove vacuum pump. Refer to EM-261, "VACUUM PUMP" .
6. Drain engine coolant. Refer to CO-49, "DRAINING ENGINE COOLANT" .

   CAUTION:
   Perform when engine is cold.
7. Remove radiator upper hose. Refer to CO-51, "RADIATOR" .
8. Remove heater hose.
9. Disconnect reservoir tank hose. Refer to CO-51, "RADIATOR" .
10. Remove water outlet.

INSTALLATION

Install in the reverse order of removal.