AUTOMATIC TRANSMISSION

SECTION AT

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When you read wiring diagrams:

• Read GI section, "HOW TO READ WIRING DIAGRAMS".

• See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.
When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

MA

EM

DIAGNOSTIC TROUBLE CODE INDEX

Alphabetical & P No. Index for DTC P NO. INDEX FOR DTC

ALPHABETICAL INDEX FOR DTC

la como e	D'	DTC		
Items (CONSULT screen terms)	ECM*1	CONSULT GST*2	Reference page	
A/T 1ST GR FNCTN	1103	P0731	AT-94	
A/T 2ND GR FNCTN	1104	P0732	AT-99	
A/T 3RD GR FNCTN	1105	P0733	AT-103	
A/T 4TH GR FNCTN	1106	P0734	AT-107	
A/T TCC S/V FNCTN	1107	P0744	AT-119	
ATF TEMP SEN/CIRC	1208	P0710	AT-84	
ENGINE SPEED SIG	1207	P0725	AT-91	
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SFT SOL B/CIRC*3	1201	P0755	AT-134	
TCC SOLENOID/CIRC	1204	P0740	AT-115	
TP SEN/CIRC A/T*3	1206	P1705	AT-138	
VEH SPD SEN/CIR AT*4	1102	P0720	AT-88	

•			
D ⁻	тс	ltems	Reference
CONSULT GST*2	ECM*1	(CONSULT screen terms)	page
P0705	1101	PNP SW/CIRC	AT-80
P0710	1208	ATF TEMP SEN/CIRC	AT-84
P0720	1102	VEH SPD SEN/CIR AT	AT-88
P0725	1207	ENGINE SPEED SIG	AT-91
P0731	1103	A/T 1ST GR FNCTN	AT-94
P0732	1104	A/T 2ND GR FNCTN	AT-99
P0733	1105	A/T 3RD GR FNCTN	AT-103
P0734	1106	A/T 4TH GR FNCTN	AT-107
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P0750	1108	SFT SOL A/CIRC*3	AT-130
P0755	1201	SFT SOL B/CIRC*3	AT-134
P1705	1206	TP SEN/CIRC A/T*3	AT-138
P1760	1203	O/R CLTCH SOL/CIRC	AT-144

^{*1:} In Diagnostic Test Mode II (Self-diagnostic results), these numbers are controlled by NISSAN.
*2: These numbers are prescribed by SAE J2012.

^{*3:} When the fail-safe operation occurs, the MIL illuminates.

^{*4:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the failsafe condition at the same time.

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

GI

In addition to the supplemental air bag modules for a frontal collision, the supplemental side air bag used along with the seat belt helps to reduce the risk or severity of injury to the driver and front passenger in a side collision. The supplemental side air bag consists of air bag modules (located in the outer side of front seats), satellite sensor, diagnosis sensor unit (which is one of components of supplemental air bags for a frontal collision), wiring harness, warning lamp (which is one of components of supplemental air bags for a frontal collision). Information necessary to service the system safely is included in the **RS section** of this Service Manual.

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WARNING:

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 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.

FE

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.

AT

 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses (except "SEAT BELT PRE-TENSIONER" connector) can be identified with yellow harness connector (and with yellow harness protector or yellow insulation tape before the harness connectors).

PD

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

FA

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

RA

CAUTION:

BR

 Be sure to turn the ignition switch "OFF" and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.

ST

Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
dirt, bent terminals, etc.)

 Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.

RS

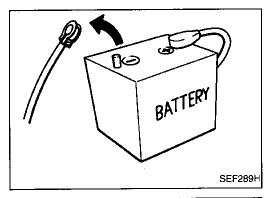
Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube
may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,
etc.

BT

 Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

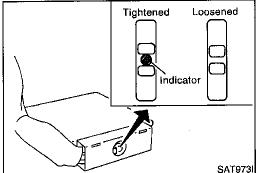
HA

EL



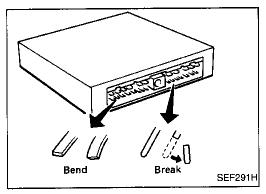
Precautions

 Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



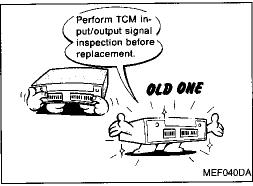
When connecting TCM harness connector, tighten securing bolt until the orange indicator appears.

📵 : 3 - 5 N·m (0.3 - 0.5 kg-m, 26 - 43 in-lb)

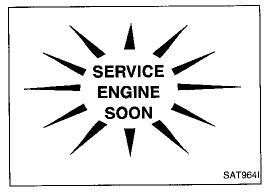


 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-76.)



 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMATION PROCEDURE" if the repair is completed.

Precautions (Cont'd)

- Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-6).
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

Fluid" in the MA section when changing A/T fluid.

Service Notice or Precautions

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration.

When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. (For "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", refer to AT-48.)

Fail-Safe may occur without electrical circuit damage if the vehicle is driven under extreme conditions (such as excessive wheel spin followed by sudden braking). To recover normal shift pattern, turn the ignition key "OFF" for 5 seconds, then "ON".

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The ST customer may resume normal driving conditions.

Always follow the "WORK FLOW" (Refer to AT-57).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.

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Service Notice or Precautions (Cont'd)

Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch
plate lining material in unit and inside the fluid filter.

• Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer.

Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning solvent and compressed air.

OBD-II SELF-DIAGNOSIS

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on AT-42 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-39 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
 - -PNP switch
 - -A/T 1st, 2nd, 3rd, or 4th gear function
 - -A/T TCC S/V function (lock-up).
 - *: For details of OBD-II, refer to EC section ("ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").
- Certain systems and components, especially those related to OBD, may use the new style slidelocking type harness connector. For description and how to disconnect, refer to EL section, "Description", "HARNESS CONNECTOR".

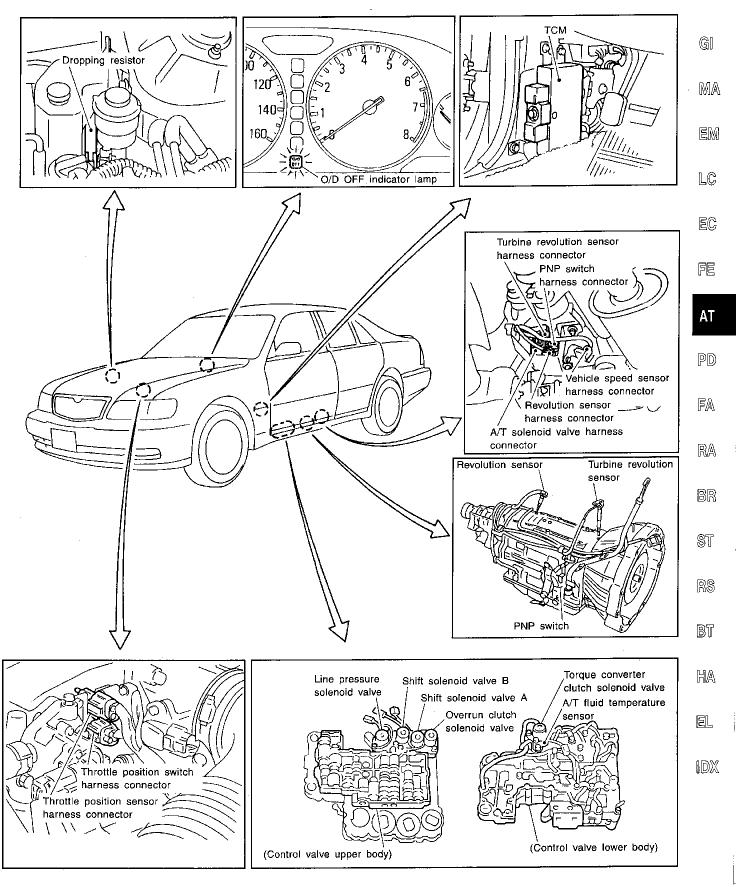
Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

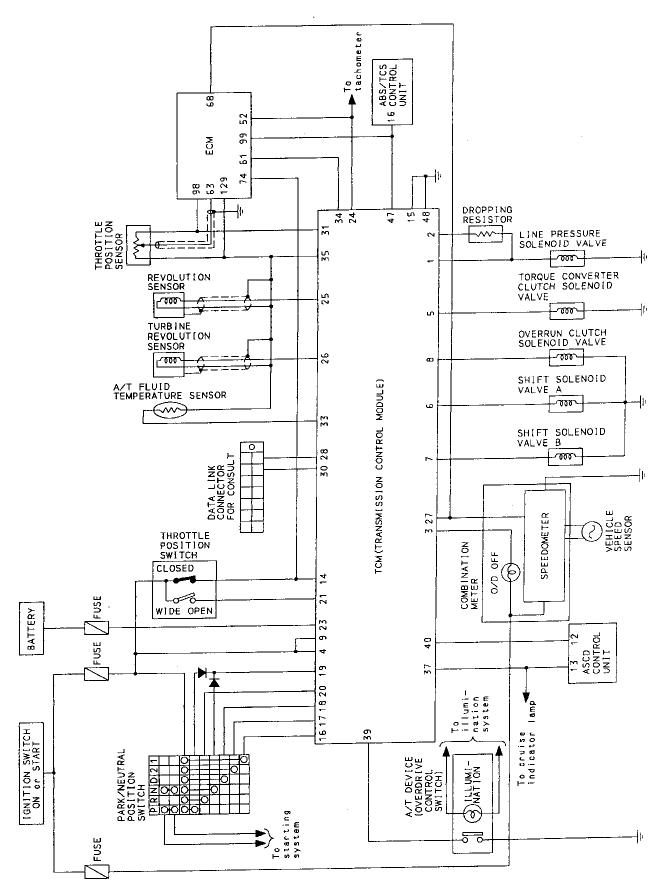
			•
Tool number (Kent-Moore No.) Tool name	Description		Gi
ST2505S001 (J34301-C) Oil pressure gauge set		Measuring line pressure	MA
① ST25051001 (—) Oil pressure gauge ② ST25052000	-0 m -3		EM
(—) Hose ③ ST25053000			LC
(—) Joint pipe (ST25054000 (—)	2		EC
Adapter ST25055000 — Adapter			FE
	NT097		AT
KV31101201 (—)		Measuring line pressure	
Oil pressure gauge adapter			PD
	NT093	Di Li	FA
ST07870000 (J37068) Transmission case stand	a	Disassembling and assembling A/T	RA
	NT421	a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)	BR
KV31102100 (J37065) Torque converter one- way clutch check tool		Checking one-way clutch in torque converter	ST
way diddin driedk tee.	NT098		RS
ST25850000 (J25721-A) Sliding hammer	a d	Removing oil pump assembly	BT
	NT422 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P	HA
ST33200000 (J26082)		Installing oil pump housing oil seal Installing rear oil seal	
Drift			IDX
	NT091	a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	

	Special Service Tools (Cont'd)				
Tool number (Kent-Moore No.) Tool name	Description				
KV31102400 (J34285 and J34285-87) Clutch spring compressor	a a a a a a a a a a a a a a a a a a a	Removing and installing clutch return springs			
	NT423	a: 320 mm (12.60 in) b: 174 mm (6.85 in)			
(J34291) Shim setting gauge set	PSPSP LIMITAL	Selecting oil pump cover bearing race and oil pump thrust washer			
	NT101				

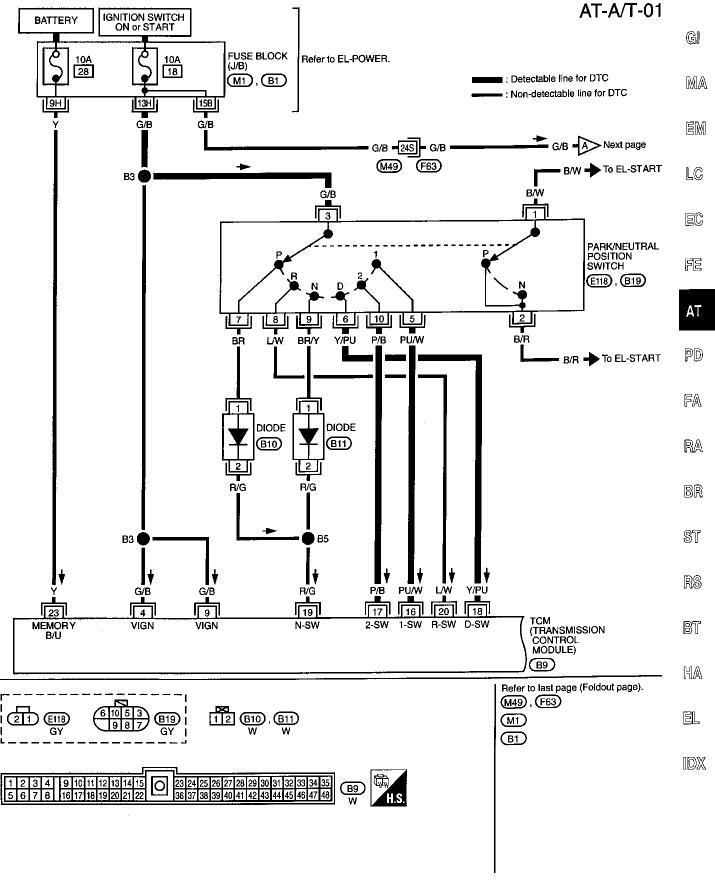
A/T Electrical Parts Location

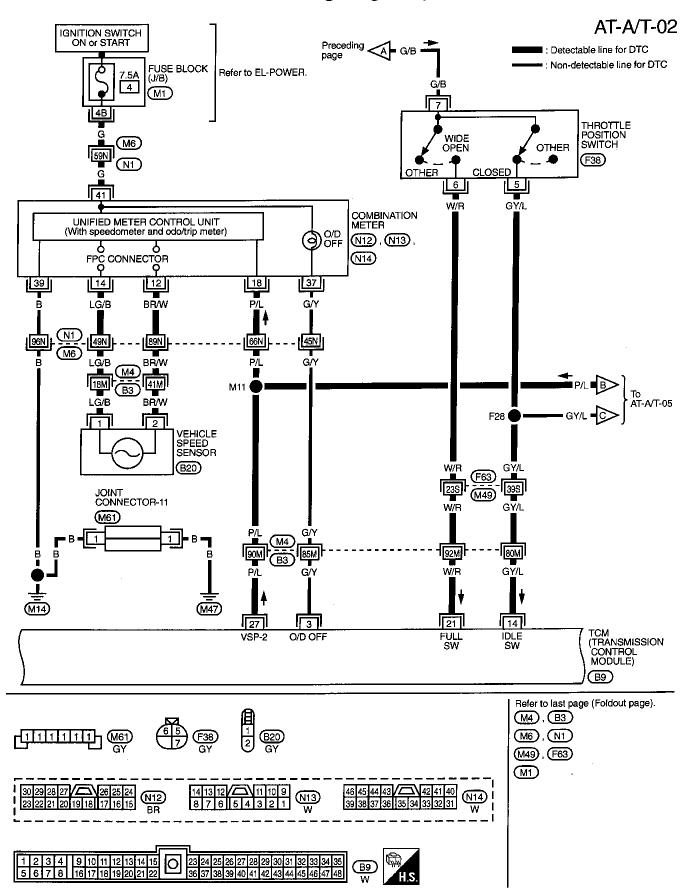


Circuit Diagram



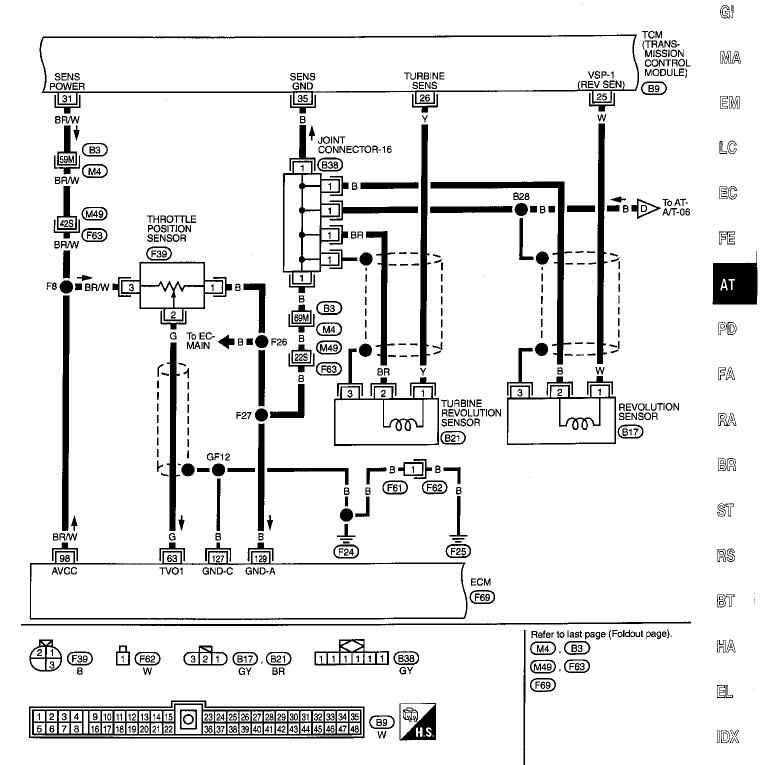
Wiring Diagram

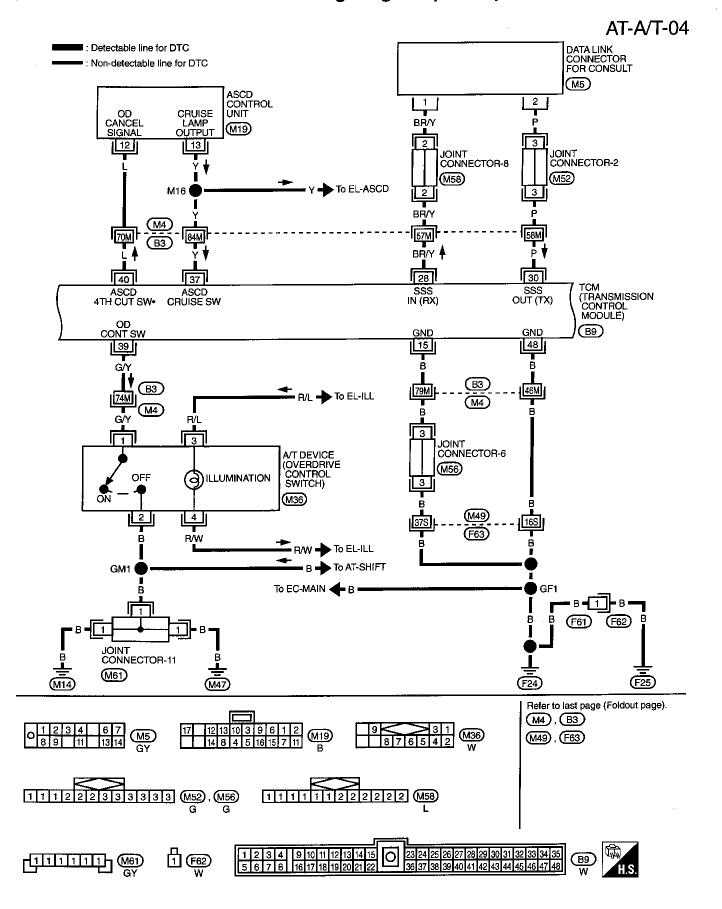


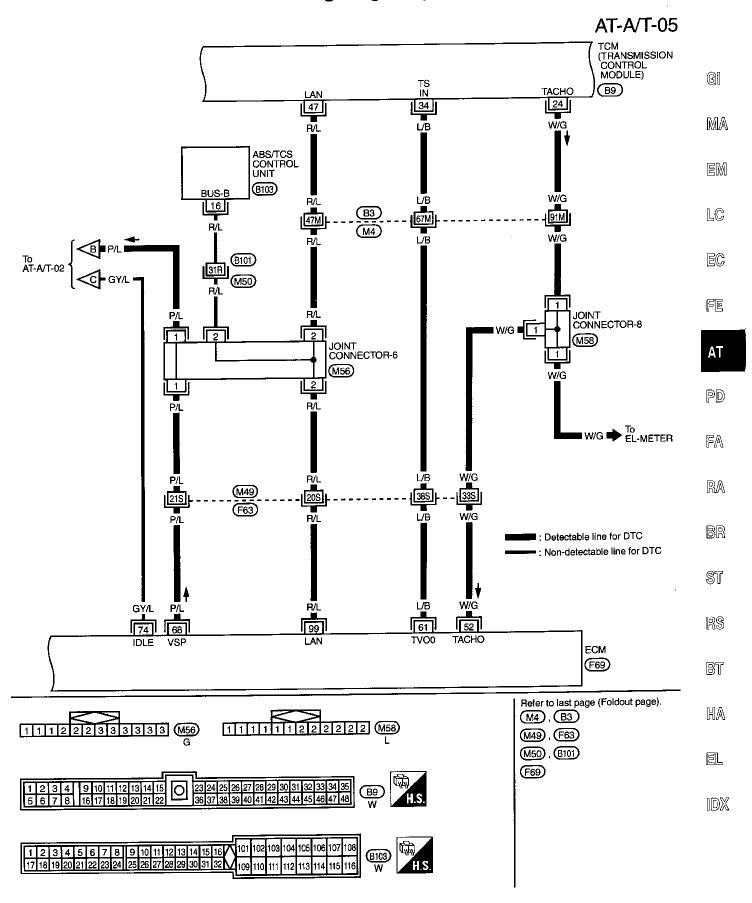


AT-A/T-03

: Detectable line for DTC
: Non-detectable line for DTC

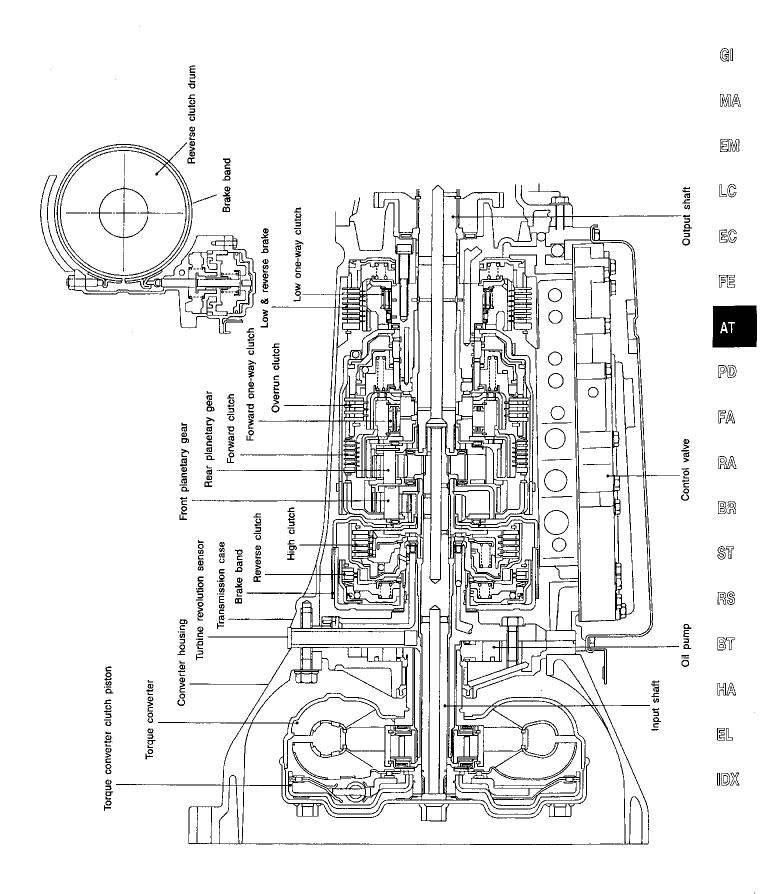




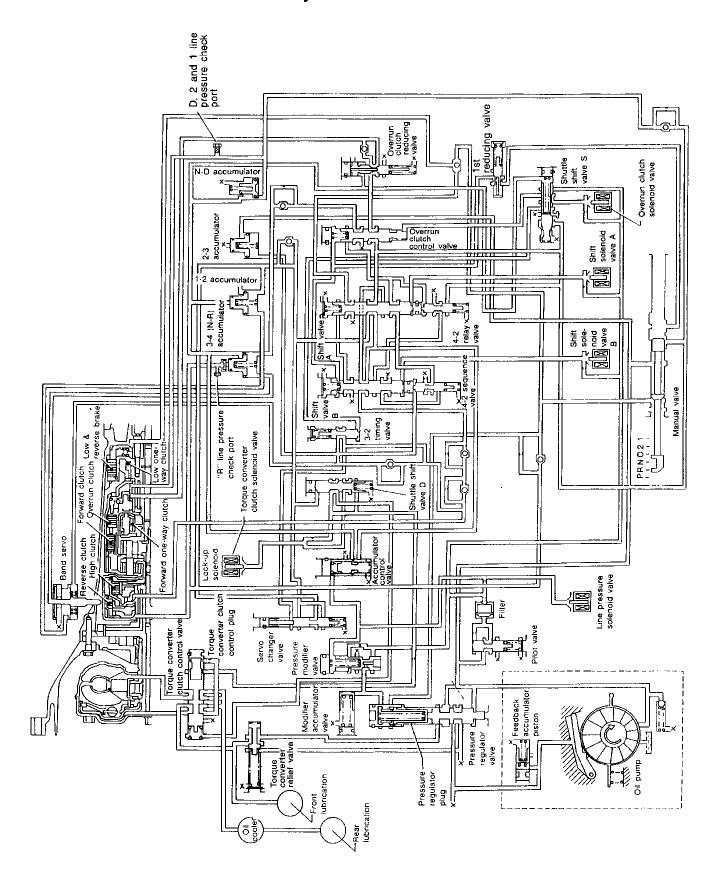


AT-A/T-06 ■: Detectable line for DTC : Non-detectable line for DTC TCM (TRANS-MISSION CONTROL MODULE) PL DUTY FLUID TEMP LU DUTY OVR/C SOL SHIFT SOL A SHIFT SOL B DUTY SOL SOL (DR) SENS SOL (B9) 6 لآيا 33 [5] 8 2 G/R R/Y LG/B W/B G/B (B3) | 48M | (M4)58K **E66** W/B DROPPING RESISTOR (E26) To AT-A/T-03 D B G/R 39K G/R **E**66 <u>M4</u> 71M G/R (B3) **B**8 A/T SOLENOID VALVE G/R G 8 LG/B (B18) 7 9 2 3 TERMINAL CORD GY ASSEMBLY AT2 (AT3) (AT1) 14 (B) 2 6 TORQUE CONVERTER CLUTCH SOLENOID OVERRUN CLUTCH SOLENOID VALVE LINE PRESSURE SOLENOID VALVE SHIFT SOLENOID VALVE A SHIFT SOLENOID VALVE B A/T FLUID TEMPERATURE SENSOR Refer to last page (Foldout page). (E66), (M12) (M4), (B3)62 AT3 *: This connector is not shown in "HARNESS LAYOUT", EL section. 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48

Cross-sectional View



Hydraulic Control Circuits



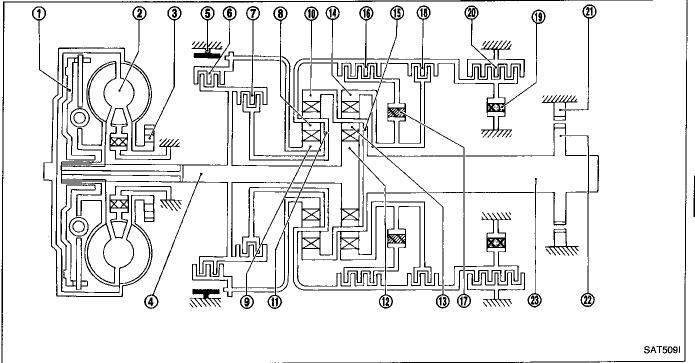
Shift Mechanism

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



- (1) Torque converter clutch piston
- 2 Torque converter
- 3 Oil pump
- (4) Input shaft
- ⑤ Brake band
- 6 Reverse clutch
- High clutch
- 8 Front pinion gear

- (9) Front sun gear
- (10) Front internal gear
- (ii) Front planetary carrier
- (12) Rear sun gear
- (3) Rear pinion gear
- (1) Rear internal gear
- Rear planetary carrier
- (6) Forward clutch

- Forward one-way clutch
- (18) Overrun clutch
- 19 Low one-way clutch
- 20 Low & reverse brake
- 2 Parking pawl
- 2 Parking gear
- ② Output shaft

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Shift Mechanism (Cont'd)

FUNCTION OF CLUTCH AND BRAKE

Control members Abbr.		Function	
Reverse clutch	R/C	To transmit input power to front sun gear ③.	
7 High clutch	H/C	To transmit input power to front planetary carrier ①.	
(i) Forward clutch	F/C	To connect front planetary carrier ① with forward one-way clutch ①.	
Overrun clutch	O/C	To connect front planetary carrier (1) with rear internal gear (1).	
⑤ Brake band	B/B	To lock front sun gear ⑨.	
① Forward one-way clutch	F/O.C	When forward clutch is engaged, to stop rear internal gear (1) from rotating in opposite direction.	
(19) Low one-way clutch	L/O.C	At D ₁ position, to prevent rear internal gear (1) from rotating in opposite direction.	
(20) Low & reverse brake	L&R/B	To lock rear internal gear (2, 1 ₂ and 1 ₁), to lock front planetary carrier (1) (R position).	

CLUTCH AND BAND CHART

	Shift position		High	Forward	Overrun		Band serv)	Forward one-	Low one-	Low &		<u> </u>
Shift p			clutch	clutch (6)	clutch ®	2nd apply	3rd release	4th apply	way clutch ①	way clutch ®	reverse brake @	Lock-up	Remarks
<u> </u>	P						-						PARK POSITION
ſ		0									0		REVERSE POSITION
	N												NEUTRAL POSITION
	1st			0	*1⊗				•	•			
_	2nd			0	*10	0			•				Automatic shift
D*4	3rd		0	0	*1()	*2(X)	(X)		•		_	*5	1 ↔ 2 ↔ 3 ↔ 4
	4th		0	(X)		*3(X)	(X)	0				0	
<u> </u>	1st			0	8				•	•			Automatic shift
2	2nd			0	0	0			•				1 ↔ 2 ← 3
	1st			0	0				•		0		Locks (held stationary) in 1st speed 1 ← 2 ← 3
1	2nd			0	0	0			•				

	switch is being set in	

*5: Operates when overdrive control switch is "OFF".

: Operates.

O: Operates when throttle opening is less than 3/16, activating engine brake.

: Operates during "progressive" acceleration.

(X): Operates but does not affect power transmission.

(3): Operates when throttle opening is less than 3/16, but does not affect engine brake.

^{*2:} Oit pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

*3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

*4: A/T will not shift to 4th when overdrive control switch is set in "OFF" position.

Shift Mechanism (Cont'd)

POWER TRANSMISSION

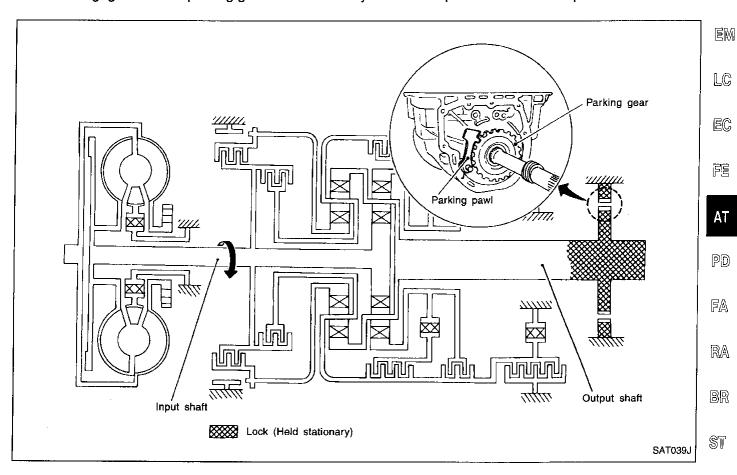
"N" and "P" positions

• "N" position

No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.

• "P" position

Similar to the "N" position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.



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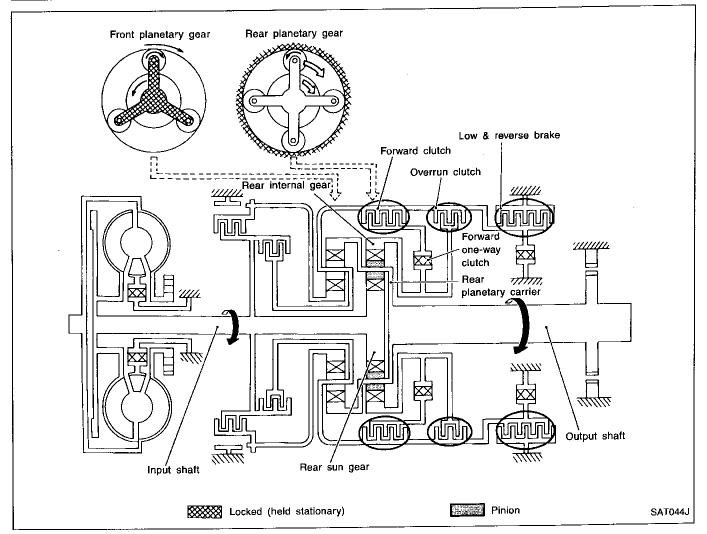
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Shift Mechanism (Cont'd)

"1₁" position

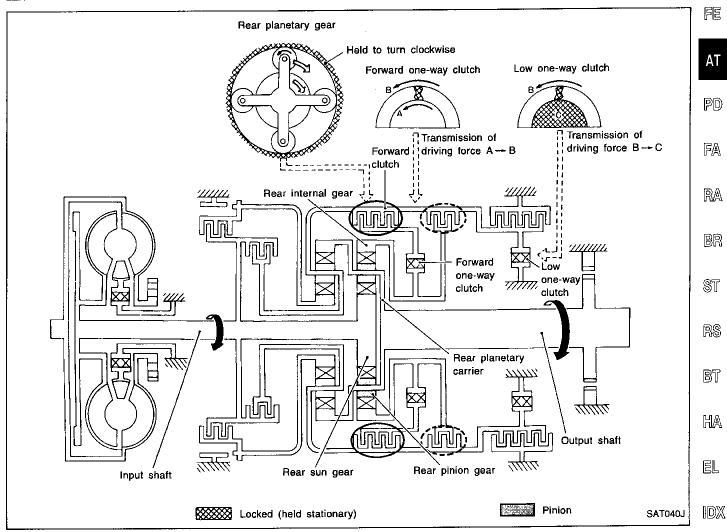
Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and 2_1 .				
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.				
Power flow	Input shaft				
	+				
	Rear sun gear				
	•				
	Rear planetary gear Output shaft				



Shift Mechanism (Cont'd)

"D₁" and "2₁" positions

Forward one-way clutch Forward clutch Low one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches. (Start-up at D_1)
Overrun clutch	D ₁ : Overdrive control switch in "OFF"
engagement conditions	Throttle opening less than 3/16 2 ₁ : Throttle opening less than 3/16
(Engine brake)	At D ₁ and 2 ₁ positions, engine brake is not activated due to free turning of low one-way clutch.
Power flow	Input shaft
	Rear sun gear
	Rear pinion gear
	Rear planetary carrier → Output shaft



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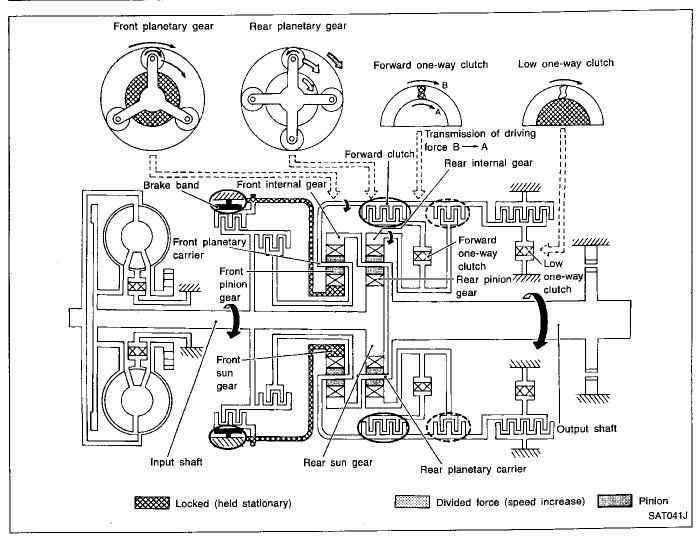
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Shift Mechanism (Cont'd)

"D₂", "2₂" and "1₂" positions

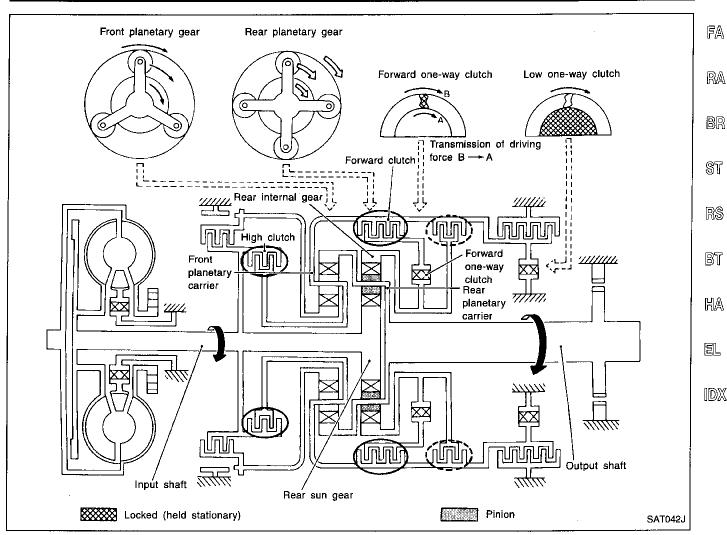
Forward clutch Forward one-way clutch Brake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.	
Overrun clutch engagement conditions	D ₂ : Overdrive control switch in "OFF" Throttle opening less than 3/16 2 ₂ : Throttle opening less than 3/16 1 ₂ : Always engaged	
Power flow	Front internal gear Rear sun gear Rear planetary carrier Front internal gear Front planetary carrier Rear internal gear	



Shift Mechanism (Cont'd)

"D₃" position

High clutch Forward clutch Forward one-way clutch	Input power is transmitted to front planetary carrier throis connected to rear internal gear by operation of forwa This rear internal gear rotation and another input (the recarrier to turn at the same speed.	ard clutch and forward one-way clutch.
Overrun clutch engagement conditions	D ₃ : Overdrive control switch in "OFF" Throttle opening less than 3/16	
Power flow	High clutch Front planetary carrier Forward clutch	Rear sun gear
	Forward one-way clutch Rear internal gear Rear planetary of	



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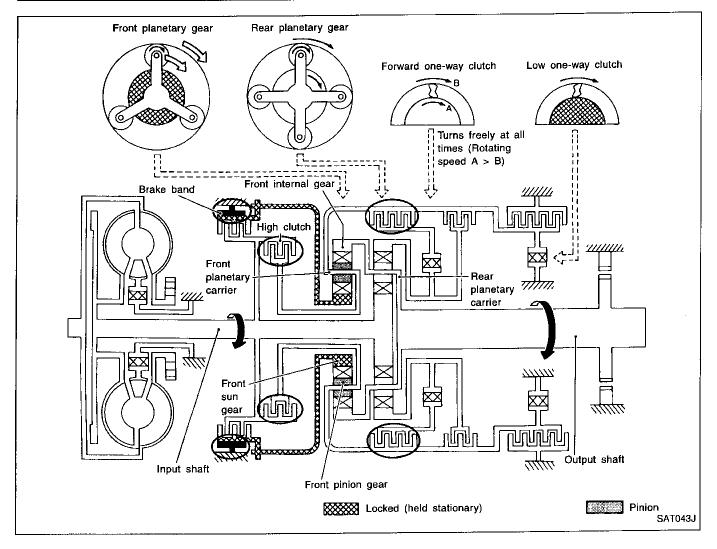
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Shift Mechanism (Cont'd)

"D₄" (OD) position

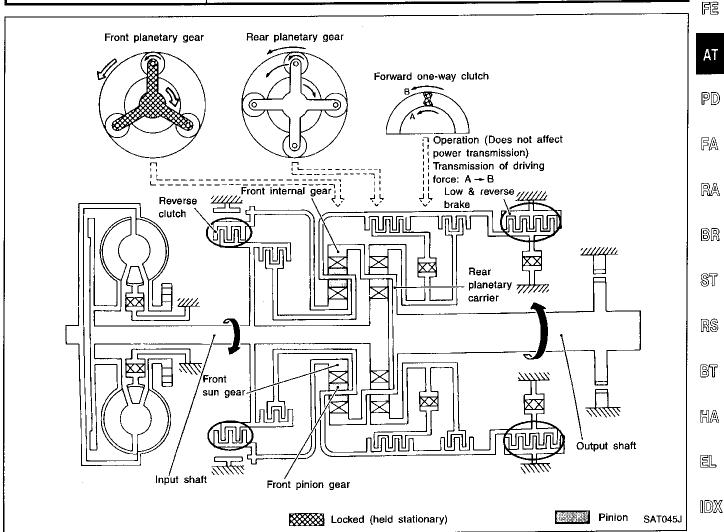
High clutch Brake band Forward clutch (Does not affect power transmission)	Input power is transmitted to front ca This front planetary carrier turns are front internal gear (output) turn faste	und the sun gear which is fixed by brake band and makes
Engine brake	At D ₄ position, there is no one-way obe obtained when decelerating.	lutch in the power transmission line and engine brake can
Power flow	Input shaft High clutch Front planetary carrier	Front internal gear Rear planetary carrier Output shaft
	Front pinion gear	<u>. </u>



Shift Mechanism (Cont'd)

"R" position

Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.
Power flow	Input shaft
	↓
	Reverse clutch
	↓
	Front pinion gear Front sun gear
	1
	Front internal gear Output shaft



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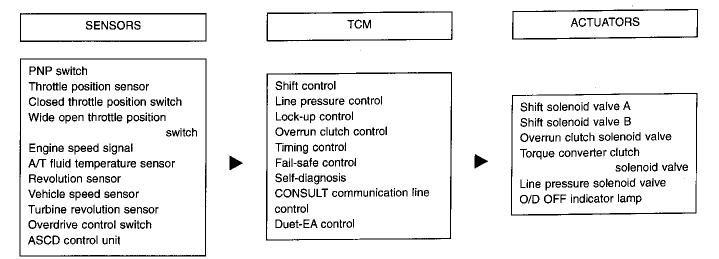
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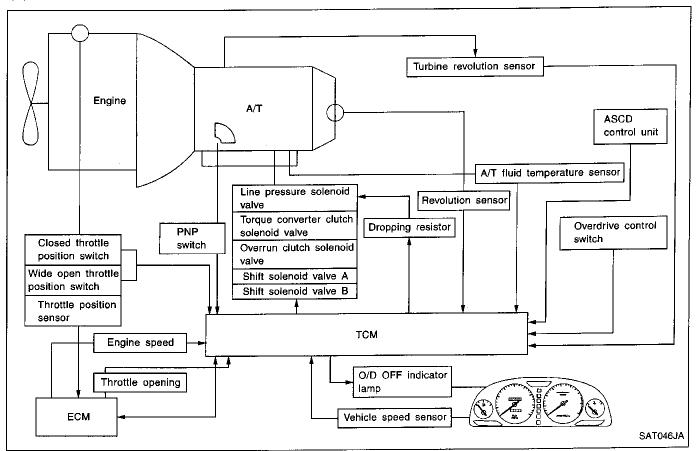
Control System

OUTLINE

The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.



CONTROL SYSTEM



Control System (Cont'd)

TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.

 Determine required line pressure, shifting point, lock-up operation, and engine brake operation.

 Send required output signals to the respective solenoids.

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INPUT/OUTPUT SIGNAL OF TCM

	Sensors and solenoid valves	Function	_
	PNP switch	Detects select lever position and sends a signal to TCM.	_
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.	
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.	_
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.	_
	Engine speed signal	From ECM.	
Input	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.	_
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.	_
	Turbine revolution sensor	Sends an input shaft revolution signal.	_
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.	_
	Overdrive control switch	Sends a signal, which prohibits a shift to "D ₄ " (overdrive) position, to the TCM.	
	ASCD control unit	Sends a cruise signal or "D ₄ " (overdrive) cancel signal to TCM.	
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.	_
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.	_
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.	_
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.	_
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.	

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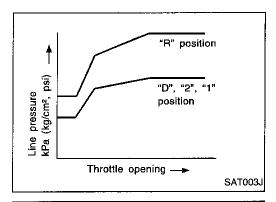
Control Mechanism

LINE PRESSURE CONTROL

TCM has the various line pressure control characteristics to meet the driving conditions.

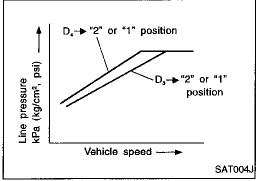
An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



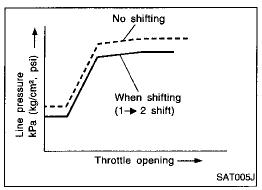
Normal control

The line pressure to throttle opening characteristics is set for suitable clutch operation.



Back-up control (Engine brake)

If the selector lever is shifted to "2" position while driving in D_4 (OD) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During shift change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At low fluid temperature

 Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.

Line pressure

-10°C (14°F)

Normal temperature

Throttle opening-

(kg/cm², psi)

KPa

(kg/cm², psi)

KPa _

Pilot pressure

To shift valve

pressure

(under normal conditions)

Line pressure corrected

(at low temperature)

Throttle opening

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SAT007J;

Control Mechanism (Cont'd)

The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



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Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



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SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

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Control of shift solenoid valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

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The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.

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Relation between shift solenoid valves A and B and gear positions

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TCM

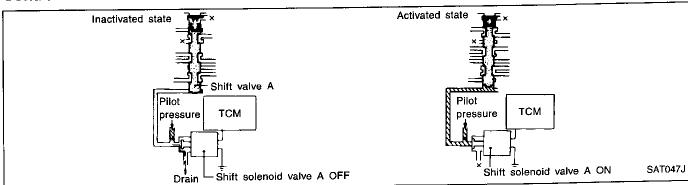
ON OFF

Shift solenoid valve

Gear position	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D ₃	D₄ (OD)	N-P
Shift solenoid valve		ε. ε. ε.			
Α	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

Control Mechanism (Cont'd)

Control of shift valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

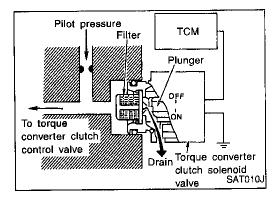
LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.

Conditions for lock-up operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

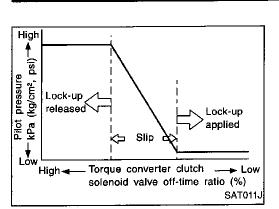
•		
Overdrive control switch	ON	OFF
Selector lever	"D" position	
Gear position	D ₄	D ₃
Vehicle speed sensor	More than set value	
Throttle position sensor	Less than set opening	
Closed throttle position switch	OFF	
A/T fluid temperature sensor	More than 40°C (104°F)	

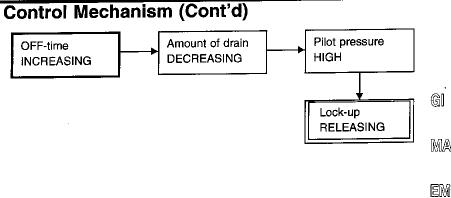


Torque converter clutch solenoid valve control

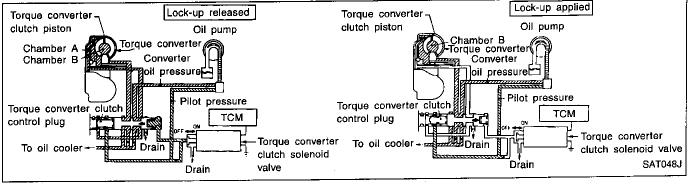
The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the "OFF" period, and opens the circuit during the "ON" period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.





Torque converter clutch control valve operation



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

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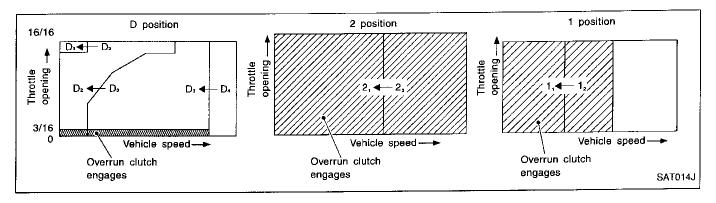
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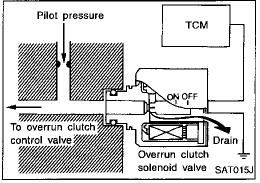
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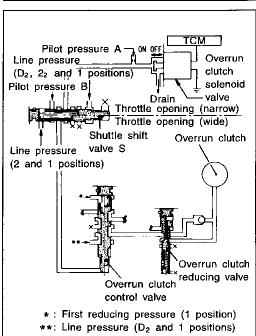
Control Mechanism (Cont'd)

Overrun clutch operating conditions

	Gear position	Throttle opening
"D" position	D ₁ , D ₂ , D ₃ gear position	Less than 3/16
"2" position	2 ₁ , 2 ₂ gear position	Less man di 10
"1" position	1 ₁ , 1 ₂ gear position	At any position







Overrun clutch solenoid valve control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

During the solenoid valve "ON" pilot pressure is applied to the end face of the overrun clutch control valve.

Overrun clutch control valve operation

When the solenoid valve is "ON", pilot pressure A is applied to the overrun clutch control valve through shuttle shift valve S. This pushes up the overrun clutch control valve. The line pressure, which is routed by the overrun clutch reducing valve, is then shut off so that the clutch does not engage.

When the solenoid valve is "OFF", pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the "1" position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

SAT049.I

Control Valve

FUNCTION OF CONTROL VALVES

Valve name	Function		
Pressure regulator valve Pressure regulator plug Pressure regulator sleeve plug	Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions.		
Pressure modifier valve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.		
Modifier accumulator piston	Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pulsations.		
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting.		
Accumulator control valve Accumulator control sleeve	Regulate accumulator backpressure to pressure suited to driving conditions.		
Manual valve	Directs line pressure to oil circuits corresponding to select positions.		
	Position Circuit ① ② ③		
	Line pressure		
	PRND21 (3)		
	1 0 0		
	Hydraulic pressure drains when the shift lever is in Neutral.		
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st→2nd→3rd→4th gears/4th→3rd→2nd→1st gears) in combination with shift valve B.		
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st→2nd→3rd→4th gears/4th→3rd→2nd→1st gears) in combination with shift valve A.		
Shuttle shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening. Inactivates the overrun clutch to prevent interlocking in "D" (D ₄) position when the throttle is wide open.		
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in "D" position. (Interlocking occurs if the overrun clutch engages during D ₄ operation.)		
4-2 relay valve	Memorizes that the transmission is in "D" (D ₄) position. Prevents the transmission from downshifting from "D" (D ₄) to "2" position in combination with 4-2 sequence valve and shift valves A and B when downshifting from "D" (D ₄) to "2" position.		
4-2 sequence valve	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshifting from "D" (D ₄) to "2" position.		
Servo charger valve	An accumulator and a one-way orifice are used in the "2" position band servo oil circuit to dampen shifting shock when shifting from "1" to "2" position. To maintain adequate flowrate when downshifting from "D" position to "2" position, the servo charger valve directs "2" position band servo hydraulic pressure to the circuit without going through the one-way orifice when downshifting from "D" position.		

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OVERALL SYSTEM

Control Valve (Cont'd

Control valve (Cont d)			
Valve name	Function		
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from "D" to "1" or "2" position while driving in D_3 .		
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the "1" position 1 ₂ to 1 ₁ .		
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.		
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.		
Torque converter clutch control valve Torque converter clutch control plug Torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.		
Shuttle shift valve D	Switches hydraulic circuits so that output pressure of the torque converter clutch solenoid valve acts on the lock-up valve in the "D" position of D ₂ , D ₃ and D ₄ . ("1" or "R" position, lock-up is inhibited.) Lock-up control is not affected in "D" position D ₂ , D ₃ or D ₄ , unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the TCM.		

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-51.

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OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

MIL		
One trip detection	Two trip detection	
X		
X		
X		
	×	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

How to read DTC and 1st trip DTC

DTC and 1st trip DTC can be read by the following methods.

1. The number of blinks of the malfunction indicator lamp in the Diagnostic Test Mode II (Self-Diagnostic Results) Examples: 1101, 1102, 1103, 1104, etc. For details, refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. These DTCs are controlled by NISSAN.

2. CONSULT or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc. These DTCs are prescribed by SAE J2012.

(CONSULT also displays the malfunctioning component or system.)

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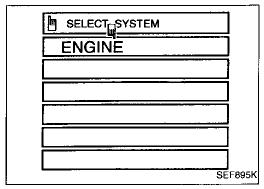




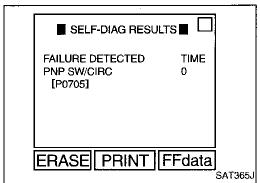
OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

• 1st trip DTC No. is the same as DTC No.

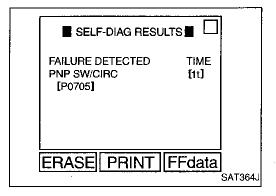
Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
However, in case of the Mode II and GST they do not indicate whether the malfunction is still
occurring or occurred in the past and returned to normal.
 CONSULT can identify them as shown below. Therefore, using CONSULT (if available) is recommended.



A sample of CONSULT display for DTC is shown at left. DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSTIC RESULTS mode for "ENGINE" with CONSULT. Time data indicates how many times the vehicle was driven after the last detection of a DTC.



If the DTC is being detected currently, the time data will be "0".



If a 1st trip DTC is stored in the ECM, the time data will be "[1t]".

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT or GST. The 1st trip freeze frame data can only be displayed on the CONSULT screen, not on the GST. For detail, refer to EC section ("CONSULT", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

Priority	ity Items		
1	Freeze frame data	Misfire — DTC: P0300 - P0306 (0701, 0603 - 0608) Fuel Injection System Function — DTC: P0171 (0115), P0172 (0114), P0174 (0209), P0175 (0210)	
2	1	Except the above items (Includes A/T related items)	
3	1st trip freeze frame data		

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT, GST or ECM DIAGNOSTIC TEST MODE as FA described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC section ("Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

HOW TO ERASE DTC (With CONSULT)

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- 2. Turn CONSULT "ON" and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice. 4.
- Touch "ENGINE" 5.
- Touch "SELF-DIAG RESULTS". 6.
- Touch "ERASE". (The DTC in the ECM will be erased.)

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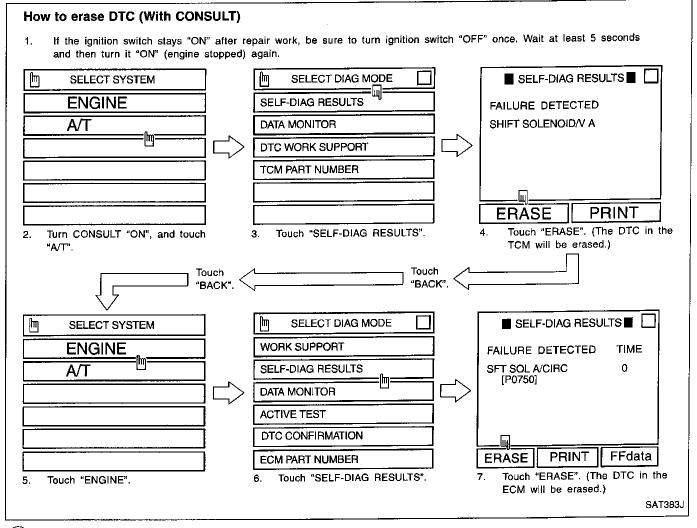
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OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

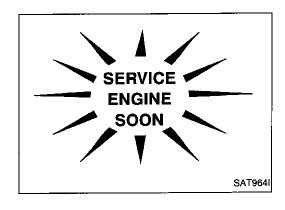


HOW TO ERASE DTC (With GST)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-48. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC section ["Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

HOW TO ERASE DTC (No Tools)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- 2. Perform "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-48. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Change the diagnostic test mode from Mode II to Mode I by turning the mode selector on the ECM. Refer to EC section ["HOW TO SWITCH DIAGNOSTIC TEST MODES", "Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



Malfunction Indicator Lamp (MIL)

- 1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the blown lamp.
- If the malfunction indicator lamp does not light up, refer to EL section ("WARNING LAMPS").
- (Or see MIL & Data Link Connectors in EC section.)

 . When the engine is started, the malfunction indicator lamp MA should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC section ("ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").



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CONSULT

NOTICE

1. The CONSULT electrically displays shift timing and lock-up timing (that is, operation timing of each sole-noid).

Check for time difference between actual shift timing and the CONSULT display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

2. Shift schedule (which implies gear position) displayed on CONSULT and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:

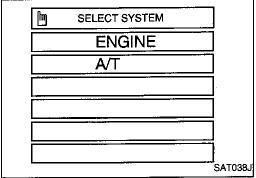
• Actual shift schedule has more or less tolerance or allowance,

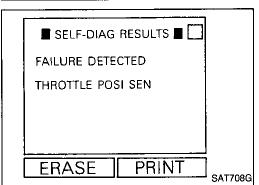
Shift schedule indicated in Service Manual refers to the point where shifts start, and

• Gear position displayed on CONSULT indicates the point where shifts are completed.

3. Shift solenoid valve "A" or "B" is displayed on CONSULT at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).

4. Additional CONSULT information can be found in the Operation Manual supplied with the CONSULT unit.





SELF-DIAGNOSIS

After performing this procedure, place check marks for results on the "DIAGNOSTIC WORKSHEET", AT-55. Reference pages are provided following the items.

SELF-DIAGNOSTIC PROCEDURE (With CONSULT)

- Turn on CONSULT and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.

 If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-76. If result is NG, refer to EL section ("POWER SUPPLY ROUTING").
- Touch "SELF-DIAG RESULTS".

 Display shows malfunction experienced since the last erasing operation.

 CONSULT performs REAL-TIME SELF-DIAGNOSIS.

 Also, any malfunction detected while in this mode will be dis-

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played at real time.

CONSULT (Cont'd)

SELF-DIAGNOSTIC RESULT TEST MODE

Detected items		TCM self-diagnosis	OBD-II (DTC)
(Screen terms for CONSULT, "SELF-DIAG RESULTS" test mode) "A/T" "ENGINE"	Malfunction is detected when	Available by O/D OFF indicator lamp or "A/T" on CONSULT	Available by malfunction indicator lamp*2, "ENGINE" on CONSULT or GST
PNP switch circuit PNP SW/CIRC	TCM does not receive the correct voltage signal (based on the gear position) from the switch.	_	P0705
Revolution sensor VHCL SPEED SEN.A/T VEH SPD SEN/CIR AT	TCM does not receive the proper voltage signal from the sensor.	Х	P0720
Vehicle speed sensor (Meter) VHCL SPEED SEN.MTR —	TCM does not receive the proper voltage signal from the sensor.	х	— <u> </u>
A/T 1st gear function A/T 1ST GR FNCTN	A/T cannot be shifted to the 1st gear position even if electrical circuit is good.	_	P0731*1
A/T 2nd gear function A/T 2ND GR FNCTN	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	_	P0732*1
A/T 3rd gear function A/T 3RD GR FNCTN	A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.		P0733*1
A/T 4th gear function A/T 4TH GR FNCTN	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	_	P0734*1
A/T TCC S/V function (Lock-up) — A/T TCC S/V FNCTN	A/T cannot perform lock-up even if electrical circuit is good.	_	P0744*1
Shift solenoid valve A SHIFT SOLENOID/V A SFT SOL A/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	Х	P0750
Shift solenoid valve B SHIFT SOLENOID/V B SFT SOL B/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	х	P0755
Overrun clutch solenoid valve OVERRUN CLUTCH S/V O/R CLUCH SOL/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	Х	P1760
T/C clutch solenoid valve T/C CLUTCH SOLV TCC SOLENOID/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	Х	P0740
Line pressure solenoid valve LINE PRESSURE S/V L/PRESS SOL/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	х	P0745
Throttle position sensor Throttle position switch THROTTLE POSI SEN TP SEN/CIRC A/T	TCM receives an excessively low or high voltage from the sensor.	х	P1705
Engine speed signal ENGINE SPEED SIG	TCM does not receive the proper voltage signal from the ECM.	Х	P0725
AT fluid temperature sensor BATT/FLUID TEMP SEN ATF TEMP SEN/CIRC	TCM receives an excessively low or high voltage from the sensor.	Х	P0710
Turbine revolution sensor TURBINE REV —	TCM does not receive the proper voltage signal from the sensor.	Х	-
Engine control A/T COMM LINE	The ECM-A/T communication line is open or shorted.	х	EC section*3
TCM (RAM) CONTROL UNIT (RAM)	TCM memory (RAM) is malfunctioning.	_	_
TCM (ROM) CONTROL UNIT (ROM) —	TCM memory (ROM) is malfunctioning.	_	<u> </u>
Initial start INITIAL START —	This is not a malfunction message (Whenever shutting off a power supply to the TCM, this message appears on the screen.)	х	
No failure (NO SELF DIAGNOSTIC FAILURE INDICATED FURTHER TESTING MAY BE REQUIRED**)	No failure has been detected.	Х	х

X : Applicable

^{-:} Not applicable

^{*1 :} These malfunctions cannot be displayed by MIL FRONT if another malfunction is assigned to MIL.

^{*2 :} Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

^{*3:} Refer to EC section ("TROUBLE DIAGNOSIS FOR DTC P0600").

CONSULT (Cont'd)

DATA MONITOR MODE (A/T)

			or item	4	
ltem	Display	ECU input signals	Main signals	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE A/T [km/h] or [mph]	x	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in "N" or "P" position with vehicle stationary, CONSULT data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	x		Vehicle speed computed from signal of vehicle speed sensor is displayed.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor	THRTL POS SEN [V]	x	_	Throttle position sensor signal voltage is displayed.	
VT fluid temperature sensor	FLUID TEMP SE [V]	х	_	A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises.	
Battery voltage	BATTERY VOLT [V]	×	_	 Source voltage of TCM is displayed. 	
Engine speed	ENGINE SPEED [rpm]	х	х	Engine speed, computed from engine speed signal, is dis- played.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Turbine revolution sensor	TURBINE REV [rpm]	х	<u> </u>	Turbine revolution computed from signal of turbine revolution sensor is displayed.	Error may occur under approx. 800 rpm and will not indicate 0 rpm even if engine is not running.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	x	<u> </u>	 ON/OFF state computed from signal of overdrive control SW is displayed. 	
P/N position switch	P/N POSI SW [ON/OFF]	Х	_	 ON/OFF state computed from signal of P/N position SW is displayed. 	
R position switch	R POSITION SW [ON/OFF]	х	_	 ON/OFF state computed from signal of R position SW is dis- played. 	
D position switch	D POSITION SW [ON/OFF]	х	_	 ON/OFF state computed from signal of D position SW is dis- played. 	
2 position switch	2 POSITION SW [ON/OFF]	х	_	 ON/OFF status, computed from signal of 2 position SW, is dis- played. 	
1 position switch	1 POSITION SW [ON/OFF]	х		 ON/OFF status, computed from signal of 1 position SW, is dis- played. 	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х	_	 Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state 	This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD OD CUT [ON/OFF]	x	_	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	 This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	 ON/OFF status, computed from signal of kickdown SW, is dis- played. 	This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	х	<u></u>	 ON/OFF status, computed from signal of closed throttle position SW, is displayed. 	
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	х	_	 ON/OFF status, computed from signal of wide open throttle position SW, is displayed. 	
Gear position	GEAR		х	 Gear position data used for computation by TCM, is dis- played. 	-

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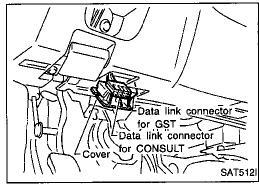
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CONSULT (Cont'd)

		Monite	or item		
ltem	Display	ECU input signals	Main signals	Description	Remarks
Selector lever position	SLCT LVR POSI	_	х	Selector lever position data, used for computation by TCM, is displayed.	 A specific value used for control is displayed if fail-safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	×	 Vehicle speed data, used for computation by TCM, is dis- played. 	
Throttle position	THROTTLE POSI [/8]	_	×	 Throttle position data, used for computation by TCM, is dis- played. 	 A specific value used for control is displayed if fail-safe is acti- vated due to error.
Line pressure duty	LINE PRES DTY [%]	_	x	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	х	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]		x	Control value of shift solenoid valve A, computed by TCM from each input signal, is dis- played.	Control value of solenoid is dis- played even if solenoid circuit is disconnected. The "OFF" signal is displayed if
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	x	Control value of shift solenoid valve B, computed by TCM from each input signal, is dis- played.	solenoid circuit is shorted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	х	Control value of overrun clutch solencid valve computed by TCM from each input signal is displayed.	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	Control status of O/D OFF indi- cator lamp is displayed.	

X: Applicable

-: Not applicable



NISSAN CONSULT **START** SUB MODE SEF392I

DTC WORK SUPPORT MODE WITH CONSULT **CONSULT** setting procedure

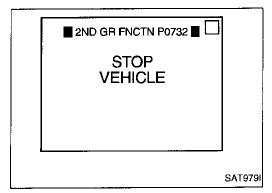
- Turn ignition switch "OFF". Connect CONSULT to Data link connector for CONSULT. Data link connector for CONSULT is located behind the cover.
- Turn ignition switch "ON". Touch "START".

	C	ONSULT (Cont'd)	
M SELECT SYSTEM ENGINE □	5.	Touch "A/T".	
A/T			Gi
			MA
SAT974H			EM
SELECT DIAG MODE SELF-DIAG RESULTS	6.	Touch "DTC WORK SUPPORT".	LC
DATA MONITOR DTC WORK SUPPORT			EC
TCM PART NUMBER			FE _
SAT384J			AT
△ SELECT ITEM □	7.	Touch select item menu (1ST, 2ND, etc.).	PD
1ST GR FNCTN P0731 2ND GR FNCTN P0732			FA
3RD GR FNCTN P0733 4TH GR FNCTN P0734			RA
TCC S/V FNCTN P0744 SAT975			BR
■ 2ND GR FNCTN P0732 ■	8.	Touch "START".	ST
THIS SUPPORT FUNCTION IS FOR DTC P0732.			RS
SEE THE SERVICE MANUAL ABOUT THE DRIVING CONDITION FOR THIS			BT
EXIT START			HA
SAT976	9.	Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".	EL
■ 2ND GR FNCTN P0732 ■ OUT OF CONDITION ======== MONITOR ====================================		PROCEDURE" IN "TROUBLE DIAGNOSIS FOR DTC.	IDX
TCC S/V DUTY 4%			

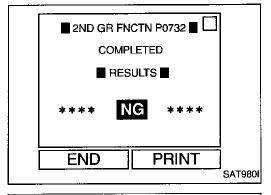
SAT977I

CONSULT (Cont'd)

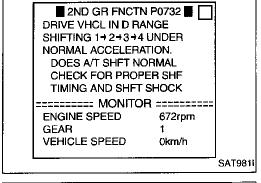
 When testing conditions are satisfied, CONSULT screen changes from "OUT OF CONDITION" to "TESTING".



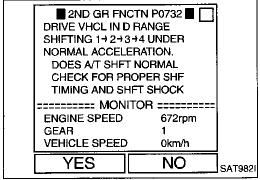
10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



11. Perform test drive to check gear shift feeling in accordance with instructions displayed.



12. Touch "YES" or "NO".



CONSULT (Cont'd)

■ 2ND GR FNCTN P0732 ■ □
COMPLETED
■ RESULTS ■

**** OK ****

END PRINT
SAT983

13. CONSULT procedure ended.
If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

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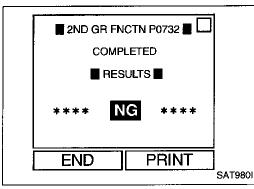
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EC

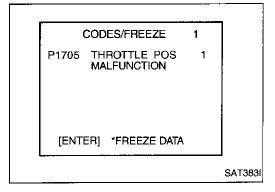
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DTC WORK SUPPORT MODE

DTC work support item	Description	Check item	_
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit 	- F# R/
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve B Each clutch Hydraulic control circuit](8](8
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve A Each clutch Hydraulic control circuit	R(- B)
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit 	
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Torque converter clutch solenoid valve Each clutch Hydraulic control circuit	

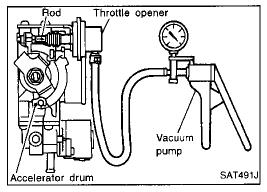


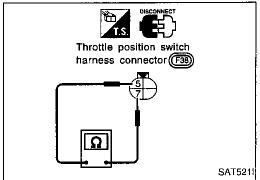
Diagnostic Procedure without CONSULT

OBD-II SELF-DIAGNOSTIC PROCEDURE (With GST)

Refer to EC section ["Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].





(NO TOOLS) TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)

Preparation

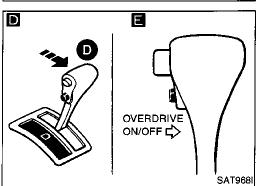
- 1. Turn ignition switch to "OFF" position.
- 2. Connect the handy type vacuum pump to the throttle opener and apply vacuum -25.3 kPa (-190 mmHg, -7.48 inHg).
- 3. Disconnect the throttle position switch harness connector.
- 4. Turn ignition switch to "ON" position.
 - Check continuity of the closed throttle position switch.

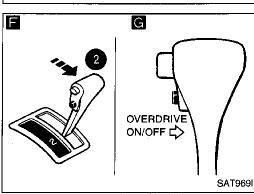
 Continuity should exist.

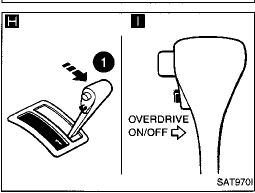
 (If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)
- Go to "DIAGOSIS START" on next page.

В **OVERDRIVE** ON/OFF SAT967I

C 160 O/D OFF indicator lamp SAT5111







Diagnostic Procedure without CONSULT (Cont'd)

DIAGNOSIS START

Start the engine with selector lever in "P" position. Warm engine to normal operating temperature.

Turn ignition switch to "OFF" position.

3. Wait 5 seconds.

ABC

4. Turn ignition switch to "ON" position. (Do not start engine.)

5. Does O/D OFF indicator lamp come on for about 2 seconds?

Yes

Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-163.

Gi

MA

EM

LC.

EC

FE

PD

FA

RA

BR

ST

RS

BT

HA

EL

IDX

(A)

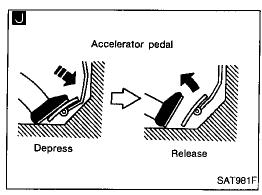
DE

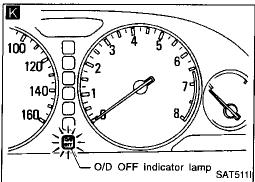
- Turn ignition switch to "OFF" position.
 Turn ignition switch to "ACC" position.
- ("Push" shift lock release knob)
- 3. Move selector lever from "P" to "D"
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Depress and hold overdrive control switch in "OFF" position (the O/D OFF indicator lamp will be "ON") until directed to release the switch. (If O/D OFF indicator lamp does not come on, go to step B on AT-180.)
- 6. Turn ignition switch to "OFF" position.
 7. Turn ignition switch to "ON" position (Do not start engine.)
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be
- 9. Wait 2 seconds after ignition switch "ON".

FG

- 1. Move selector lever to "2" position.
- 2. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON").
- 3. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "OFF") until directed to release the switch.

- 1. Move selector lever to "1" position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON").
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "OFF").
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "ON") until directed to release the switch.





Diagnostic Procedure without CONSULT (Cont'd)

1 Depress accelerator pad

- 1. Depress accelerator pedal fully and release.
- Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash "ON" and "OFF").

(A)

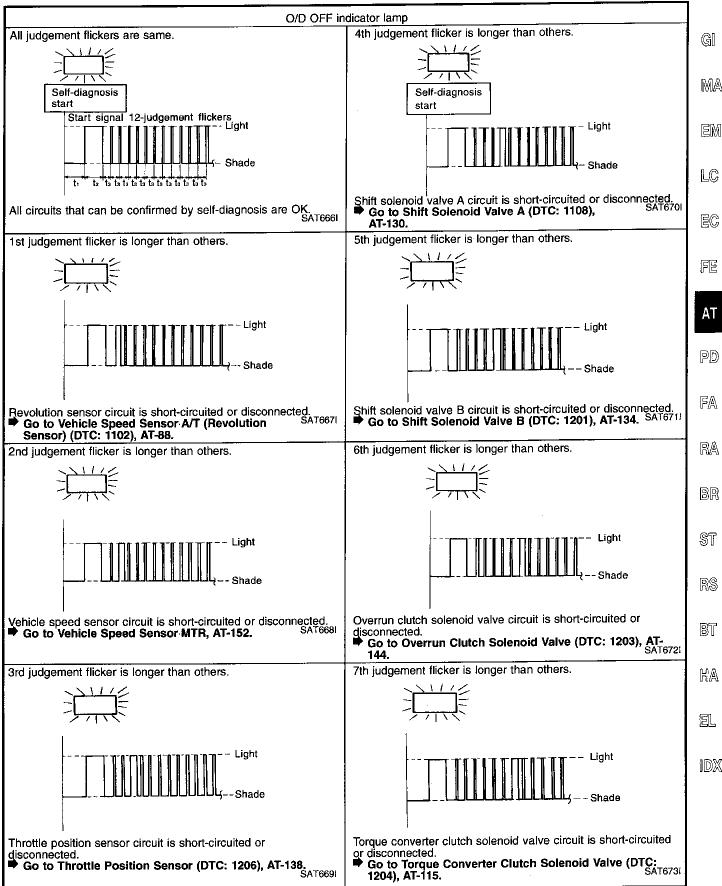
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Check O/D OFF indicator lamp. Refer to JUDGEMENT OF SELF-DIAG-NOSIS CODE, AT-51.

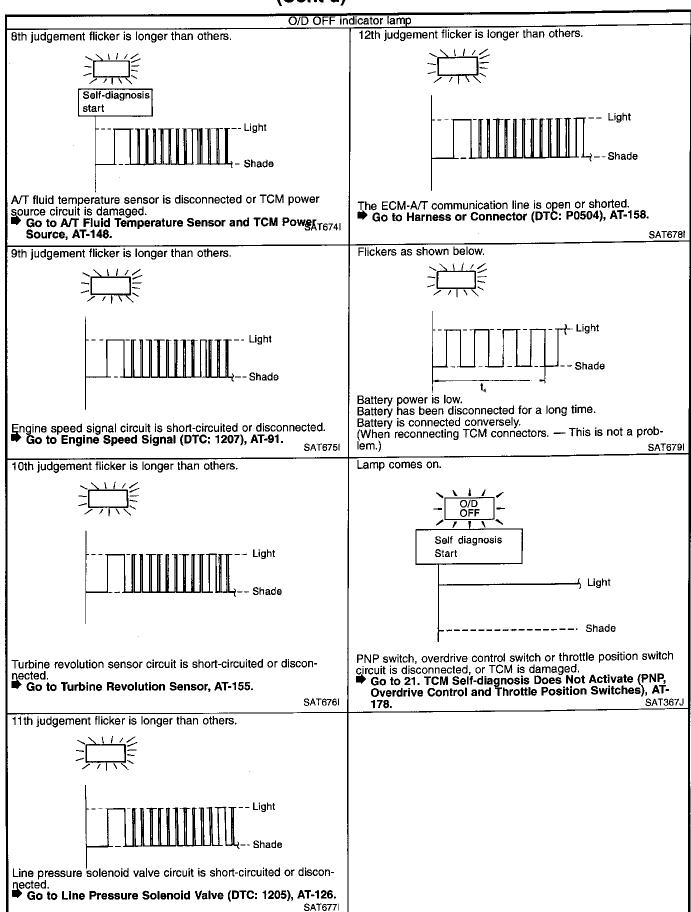
DIAGNOSIS END

Diagnostic Procedure without CONSULT (Cont'd)

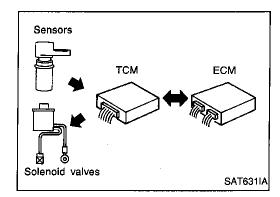
JUDGEMENT OF SELF-DIAGNOSIS CODE

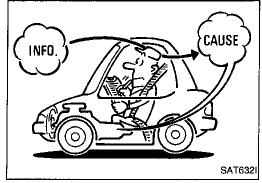


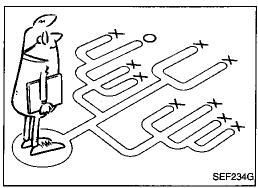
Diagnostic Procedure without CONSULT (Cont'd)



TROUBLE DIAGNOSIS — Introduction







Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or PNP switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-57.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-54) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins.































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Diagnostic Worksheet

INFORMATION FROM CUSTOMER

KEY POINTS

WHAT Vehicle & A/T model WHEN Date, Frequencies WHERE Road conditions

HOW Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN			
Trans. model	Engine	Mileage			
Incident Date	Manuf. Date	In Service Date			
Frequency	☐ Continuous ☐ Intermittent	(times a day)			
Symptoms	☐ Vehicle does not move. (☐ A	Any position Particular position)			
	\square No up-shift (\square 1st \rightarrow 2nd \square 2nd \rightarrow 3rd \square 3rd \rightarrow O/D)				
	\square No down-shift (\square O/D \rightarrow 3rd \square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)				
*	□ Lockup malfunction				
	☐ Shift point too high or too low.				
	☐ Shift shock or slip (☐ N → D ☐ Lockup ☐ Any drive position)				
	□ Noise or vibration				
	□ No kickdown				
	□ No pattern select				
	□ Others				
<u> </u>	(
O/D OFF indicator lamp	Blinks for about 8 seconds.				
	☐ Continuously lit	□ Not lit			
Malfunction indicator lamp (MIL)	☐ Continuously lit	□ Not lit			

TROUBLE DIAGNOSIS — Introduction Diagnostic Worksheet (Cont'd)

DIAGNOSTIC WORKSHEET

1.	□ Read the Fail-safe and listen to customer complaints.	AT-5		
2.	□ CHECK A/T FLUID	AT-58		
	 □ Leakage (Follow specified procedure) □ Fluid condition □ Fluid level 		G	
3.	□ Perform STALL TEST and LINE PRESSURE TEST.	AT-58, 61	Ma	
J 3.	☐ Stall test — Mark possible damaged components/others.	1 71-30, 01	<u> </u>	
	☐ Stall test — Mark possible damaged components/others. ☐ Torque converter one-way clutch ☐ Low & reverse brake		EM	
	 ☐ Reverse clutch ☐ Forward clutch ☐ Overrun clutch ☐ Dine pressure is low ☐ Forward one-way clutch ☐ Clutches and brakes except high 		L©	
	clutch and brake band are OK □ □ Line pressure test — Suspected parts:		EC	
4.	☐ Perform all ROAD TEST and mark required procedures.	AT-63	FE	
	4-1. Check before engine is started	AT-63		
	☐ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.		AT	
	☐ PNP switch, AT-80.	;		
	□ A/T fluid temperature sensor, AT-84.□ Vehicle speed sensor·A/T (Revolution sensor), AT-88.		PD	
	 ☐ Engine speed signal, AT-91. ☐ Torque converter clutch solenoid valve, AT-115. ☐ Line pressure solenoid valve, AT-126. ☐ Shift solenoid valve A, AT-130. 			
	☐ Shift solenoid valve B, AT-134. ☐ Throttle position sensor, AT-138.			
	 ☐ Overrun clutch solenoid valve, AT-144. ☐ PNP, overdrive control and throttle position switches, AT-178. 			
,	☐ A/T fluid temperature sensor and TCM power source, AT-148.			
	□ Vehicle speed sensor MTR, AT-152.□ Turbine revolution sensor, AT-155.			
	□ Battery □ Others		ST	
[4-2. Check at idle	AT-64	RS	
	☐ 1. O/D OFF Indicator Lamp Does Not Come On, AT-163.			
	 2. Engine Cannot Be Started In "P" And "N" Position, AT-164. 3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed, AT-164. 		BT	
	☐ 4. In "N" Position, Vehicle Moves, AT-165.			
	 □ 5. Large Shock. "N" → "R" Position, AT-166. □ 6. Vehicle Does Not Creep Backward In "R" Position, AT-167. 		טרעט ט	
_	☐ 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position, AT-168.		EL	
-	4-3. Cruise test	AT-66, AT-69		
	Part-1 \square 8. Vehicle Cannot Be Started From D ₁ , AT-169. \square 9. A/T Does Not Shift: D ₁ \rightarrow D ₂ Or Does Not Kickdown: D ₄ \rightarrow D ₂ , AT-170. \square 10. A/T Does Not Shift: D ₂ \rightarrow D ₃ , AT-171. \square 11. A/T Does Not Shift: D ₃ \rightarrow D ₄ , AT-172. \square 12. A/T Does Not Perform Lock-up, AT-173. \square 13. A/T Does Not Hold Lock-up Condition, AT-174. \square 14. Lock-up Is Not Released, AT-174.		IDX	
	\square 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-175.			

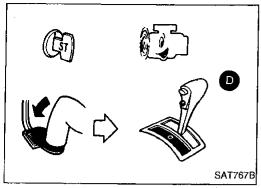
TROUBLE DIAGNOSIS — Introduction Diagnostic Worksheet (Cont'd)

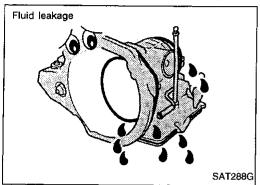
		AT 74
4.	Part-2	AT-71
	☐ 16. Vehicle Does Not Start From D ₁ , AT-176.	
	□ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-170. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-171.	
	$\square \text{ 11. A/T Does Not Shift: } D_3 \rightarrow D_4, \text{ AT-}172.$	
	Part-3	AT-72
	\square 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch "ON" \rightarrow	
	l "OFF". AT-176.	
	 □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D₃), AT-175. □ 18. A/T Does Not Shift: D₃ → 2₂, When Selector Lever "D" → "2" Position, AT-177. 	
	│ □ 15 Engine Speed Does Not Return To Idle (Engine Brake In 2₂), AT-175.	
	☐ 19. AT Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position, AT-177.	
	 20. Vehicle Does Not Decelerate By Engine Brake, AT-178. SELF-DIAGNOSTIC PROCEDURE — Mark detected items. 	
	☐ PNP switch, AT-80.	
	☐ A/T fluid temperature sensor, AT-84.	
	□ Vehicle speed sensor A/T (Revolution sensor), AT-88.□ Engine speed signal, AT-91.	
i i	☐ Torque converter clutch solenoid valve, AT-115.	
	☐ Line pressure solenoid valve, AT-126.	
	☐ Shift solenoid valve A, AT-130.	
	☐ Shift solenoid valve B, AT-134.	
	☐ Throttle position sensor, AT-138.☐ Overrun clutch solenoid valve, AT-144.	
	☐ PNP, overdrive control and throttle position switches, AT-178.	
	☐ A/T fluid temperature sensor and TCM power source, AT-148.	
	☐ Vehicle speed sensor MTR, AT-152.	
	☐ Turbine revolution sensor, AT-155.	
	Battery	
_	Others	AT-42
5.	☐ For self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	71 72
6.	☐ Perform all ROAD TEST and re-mark required procedures.	AT-63
7.	□ Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items	EC
	and check out NG items.	section
	Refer to EC section ["Emission-related Diagnostic Information", "ON BOARD	
	DIAGNOSTIC SYSTEM DESCRIPTION"].	
	☐ DTC (P0731, 1103) A/T 1st gear function, AT-94.☐ DTC (P0732, 1104) A/T 2nd gear function, AT-99.	
	☐ DTC (P0732, 1104) A/T 21d gear function, AT-99. ☐ DTC (P0733, 1105) A/T 3rd gear function, AT-103.	
	☐ DTC (P0734, 1106) A/T 4th gear function, AT-107.	
	☐ DTC (P0744, 1107) A/T TCC S/V function (lock-up), AT-119.	
8.	☐ Perform the Diagnostic Procedures for all remaining items marked NG. Repair or	AT-76
	replace the damaged parts. Refer to the Symptom Chart when you perform the precedures. (The chart also	AT-73
	Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.)	
9.	☐ Erase DTC from TCM and ECM memories.	AT-39
١~.		

Work Flow

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms (31 or conditions for a customer complaint. Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-54) and "DIAGNOS-TIC WORKSHEET" (AT-55), to perform the best troubleshooting possible. MA CHECK IN EM LISTEN TO CUSTOMER COMPLAINTS AND FILL OUT "INFORMATION Refer to FAIL-SAFE Service Notice or Precautions, AT-5. FROM CUSTOMER", AT-54. LC CHECK, PRINT OUT OR WRITE DOWN (1ST TRIP) DTC AND FREEZE FRAME DATA, THEN ERASE, PASTE IN REPAIR ORDER SHEET. ALSO CHECK RELATED SERVICE BULLETINS. CHECK AT FLUID LEVEL AND CONDITION. IF NG, PLACE CHECK ON Refer to A/T Fluid Check, AT-58 FE THE DIAGNOSTIC WORKSHEET, AT-55. PERFORM STALL TEST AND LINE PRESSURE TEST. Refer to Stall Test and Line Pressure Test, AT-58. PERFORM "DTC CONFIRMATION PROCEDURE" IF THE (1ST TRIP) DTC Follow ROAD TEST procedure, AT-63, IS AVAILABLE PERFORM ROAD TEST AND PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC WORKSHEET. FA No NG item or NG items including NG items not OBD-II (1st trip) DTC or including any OBD-II TCM self-diagnostic item DTC or TCM self-diagnostic items RA FOR OBD-II DTC or TCM SELF-DIAGNOSIS NG ITEMS: Refer to self-diagnosis, AT-41. Perform ROAD TEST for all Items. -INSPECT EACH COMPONENT. 別图 -REPAIR/REPLACE. Proceed if self-diagnosis detects no malfunction. PERFORM DTC CONFIRMATION PROCEDURE OR HOAD TEST AND (Non-self-diagnostic items, especially those that require A/T PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC WORKSHEET removal, should be repaired in the following steps.) AGAIN. ST PERFORM DTC CONFIRMATION PROCEDURE FOR FOLLOWING OBD-II Refer to EC section ["Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIP-ITEMS AND PLACE CHECKS FOR NG ITEMS ON THE DIAGNOSTIC RS WORKSHEET TION"I. A/T 1ST, 2ND, 3RD OR 4TH GEAR FUNCTION.
 A/T TCC S/V FUNCTION (LOCK-UP). BT FOR ALL REMAINING MALFUNCTIONS: Refer to INSPECT EACH COMPONENT. ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION, AT-37 REPAIR/REPLACE - AT-52 HA PERFORM ROAD TEST AND CONFIRM ALL MALFUNCTIONS ARE TROUBLE DIAGNOSIS FOR DTC, AT-80 - AT-158. ELIMINATED, TROUBLE DIAGNOSES FOR SYMPTOMS, AT-163 - AT- Symptom Chart, AT-73. EL. ERASE DTC FROM TCM AND ECM MEMORIES. Refer to HOW TO ERASE DTC, AT-39. NG FINAL CHECK Refer to DTC CONFIRMATION PROCEDURE, AT-81 - AT-159. Confirm that the incident is completely fixed by performing BASIC INSPECTION and DTC CONFIRMATION PROCEDURE. Then, erase the unnecesssary (already fixed) 1st trip DTCs in ECM and TCM. ↓οκ CHECK OUT





A/T Fluid Check

FLUID LEAKAGE CHECK

- 1. Clean area suspected of leaking for example, mating surface of converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in "D" position and wait a few minutes.
- 3. Stop engine.





FLUID CONDITION CHECK

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Vamished fluid, light to dark brown	Oxidation — Over or under filling, —
and tacky	Overheating

FLUID LEVEL CHECK

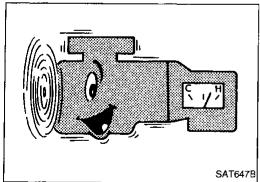
Refer to MA section ("Checking A/T Fluid", "CHASSIS AND BODY MAINTENANCE").



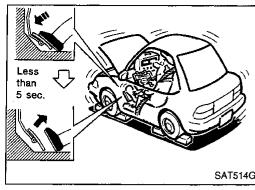
STALL TEST PROCEDURE

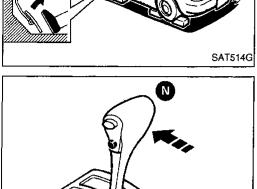
- 1. Check A/T and engine fluid levels. If necessary, add.
- Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)



- SAT513G
- Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.





Stall Test (Cont'd)

- Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

Stall revolution: 2,300 - 2,500 rpm

- Move selector lever to "N" position.
- Cool off ATF. Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in "2", "1" and "R"

positions.

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JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustration. In order to pinpoint the possible damaged components, follow the Work Flow shown in AT-57.

Note

Stall revolution is too high in "D" or "2" position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage Slippage occurs at the following gears:
- 1st through 3rd gears in "D" position and engine brake functions. 1st and 2nd gears in "2" position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in "R" position:

- Engine brake does not function in "1" position. Low & reverse brake slippage
- Engine brake functions in "1" position. Reverse clutch slippage

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Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

- Slippage occurs in 3rd and 4th gears in "D" position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in "D" position. Brake band slippage

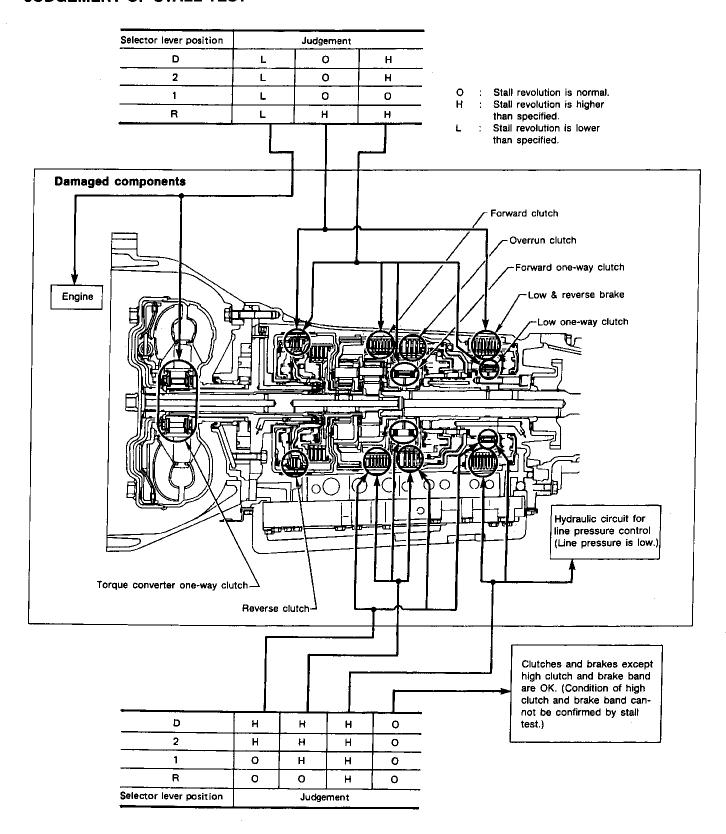
Stall revolution less than specifications:

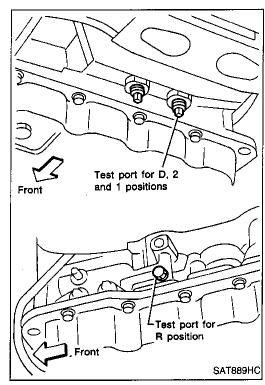
Poor acceleration during starts. One-way clutch seizure in torque converter

EL

Stall Test (Cont'd)

JUDGEMENT OF STALL TEST





Line Pressure Test

LINE PRESSURE TEST PORTS

- Location of line pressure test ports.
- Always replace line pressure plugs as they are self-sealing bolts.





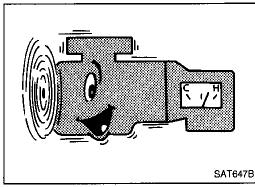








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LINE PRESSURE TEST PROCEDURE

1. Check A/T fluid and engine oil levels. If necessary, add fluid.

2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)

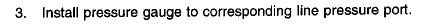


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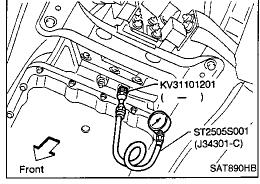


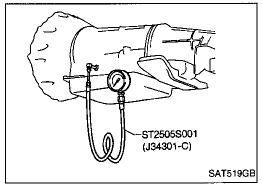






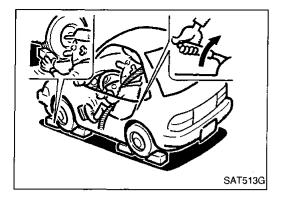


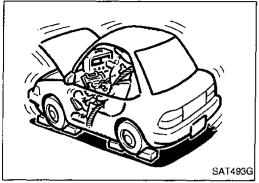




Line Pressure Test (Cont'd)

- 4. Set parking brake and block wheels.
- Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



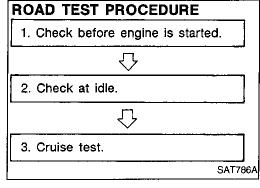


- 5. Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to SDS, AT-277.

JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts
At idle	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "R" and "1" positions, but Normal in "D" and "2" positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-20.
	Line pressure is high.	 Maladjustment of throttle position sensor A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking





Road Test

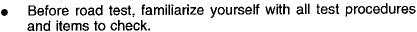
DESCRIPTION

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- Cruise test



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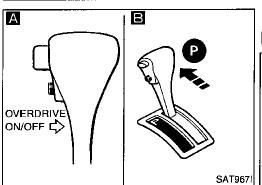
LC

 Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-37 - AT-52 and AT-163 - AT-178.

Yes

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- 1. Park vehicle on flat surface.
- 2. Move selector lever to "P" position.
- Turn ignition switch to "OFF" position.Wait at least 5 seconds.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?

Does O/D OFF indicator lamp flicker for

about 8 seconds?

Yes

No

Stop ROAD TEST.
Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-163.

Perform self-diagnosis and

Refer to TCM SELF-DIAG-

check NG items on the

WORKSHEET, AT-55.

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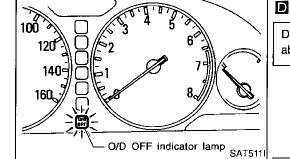
RS

BT

NOSIS PROCEDURE (No Tools), AT-48.

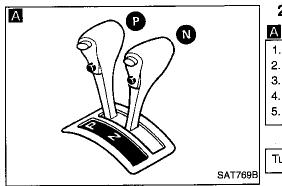
Perform self-diagnosis and note NG items.
 Refer to TCM SELF-DIAGNOSIS PROCEDURE (No Tools), AT-48.
 Go to "2. CHECK AT IDLE", AT-64.

1. Turn ignition switch to "OFF" position.



CD

Road Test (Cont'd) 2. CHECK AT IDLE



1. Park vehicle on flat surface.

2. Move selector lever to "P" position.

3. Turn ignition switch to "OFF" position.

4. Turn ignition switch to "START" position.

Yes

5. Is engine started?

Mark the box on the DIAG-NOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-164. Continue ROAD TEST.

B B D 2

1. Move selector lever to "D", "1", "2" or "R" position.

Turn ignition switch to "ACC" position.

2. Turn ignition switch to "START" position.

No

3. Is engine started?

Mark the box on the DIAG-NOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-164. Continue ROAD TEST.

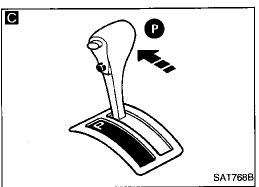


SAT770B

1. Move selector lever to "P" position.

2. Turn ignition switch to "OFF" position.

3. Release parking brake.



1. Push vehicle forward or backward.

2. Does vehicle move when it is pushed forward or backward?

No

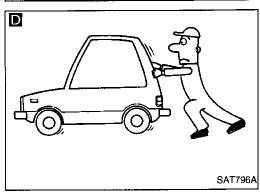
3. Apply parking brake.

Mark the box on the DIAG-NOSTIC WORKSHEET. Go to "3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed", AT-164.

Continue ROAD TEST.

Yes

Yes



1. Start engine.

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2. Move selector lever to "N" position.

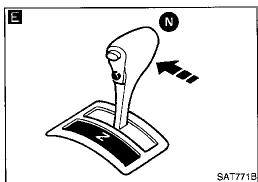
3. Release parking brake.

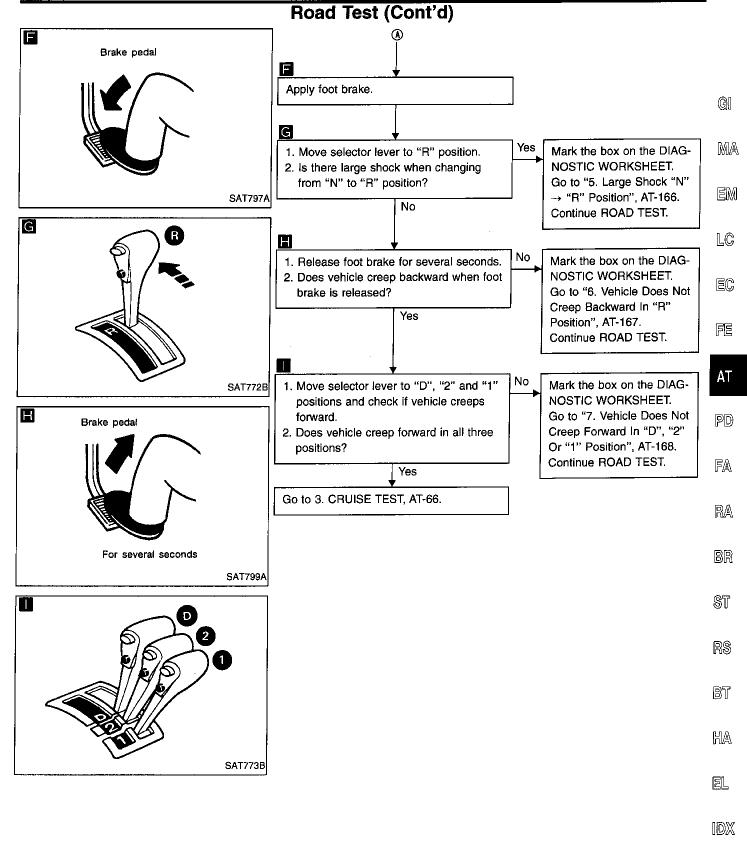
4. Does vehicle move forward or backward?

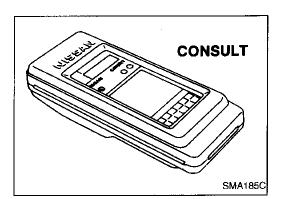
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(Go to next page.)

Mark the box on the DIAG-NOSTIC WORKSHEET. Go to "4. In "N" Position, Vehicle Moves", AT-165. Continue ROAD TEST.







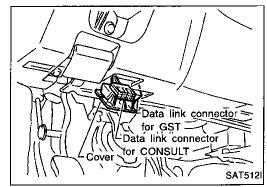
Road Test (Cont'd)

- 3. CRUISE TEST
- Check all items listed in Parts 1 through 3.



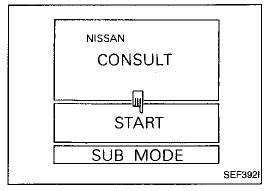
With CONSULT

- Using CONSULT, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.



CONSULT setting procedure

- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT to Data link connector for CONSULT. Data link connector for CONSULT is located behind the cover.



- 3. Turn ignition switch "ON".
- 4. Touch "START".

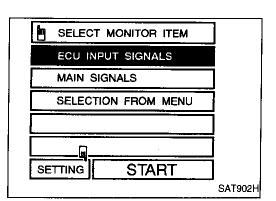
SELECT SYSTEM	;
ENGINE	
A/T	
	A T974H

5. Touch "A/T".

SELECT DIAG MODE			
SELF-DIAG ESULTS			
DATA MONITOR			
DTC WORK SUPPORT			
TCM PART NUMBER]		
	SAT385		

6. Touch "DATA MONITOR".

Road Test (Cont'd)



SET RECORDING COND

AUTO IRIG

HI SPEED

SETTING

MANU [

START

☆MONITOR ☆NO FAIL ENGINE SPEED GEAR

SLCT LVR POSI

VEHICLE SPEED

THROTTLE POSI

LINE PRES DTY

TCC S/V DUTY

SHIFT S/V A SHIFT S/V B 800rpm

0km/h

N•P

0.0/8

29%

ON

4% ON

SAT903H

SAT071H

LONG TIME

RIG

7. Touch "SETTING" to set recording condition.



MA

EM

Touch "LONG TIME" and "ENTER" key.

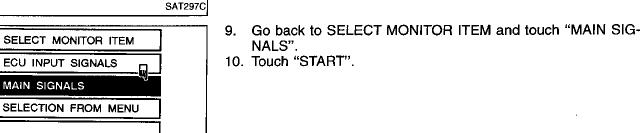


EC



AT

PD



FA

RA

BR

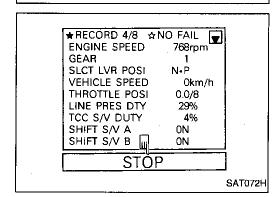
ST

11. When performing cruise test, touch "RECORD".

RS

BT

HA



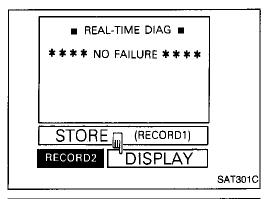
RECORD

12. After finishing cruise test part 1, touch "STOP".

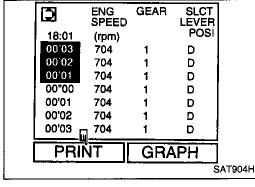
757

Road Test (Cont'd)

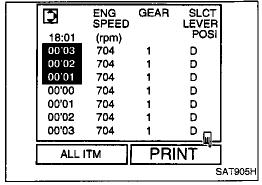
13. Touch "DISPLAY".



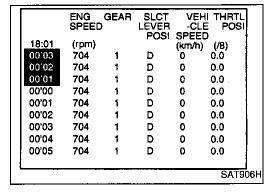
14. Touch "PRINT".



15. Touch "PRINT" again.



- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

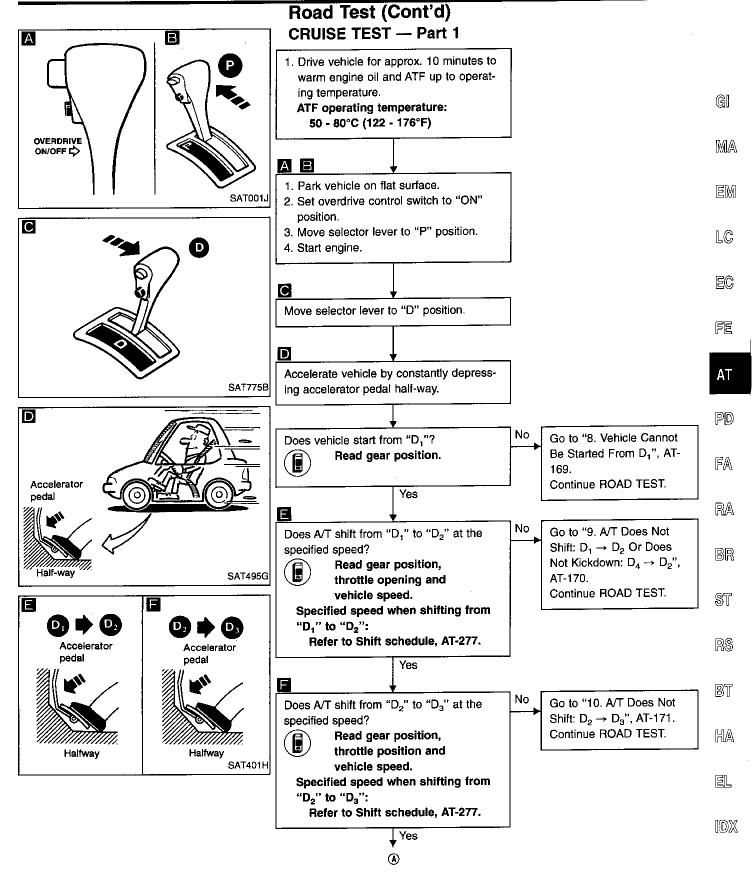


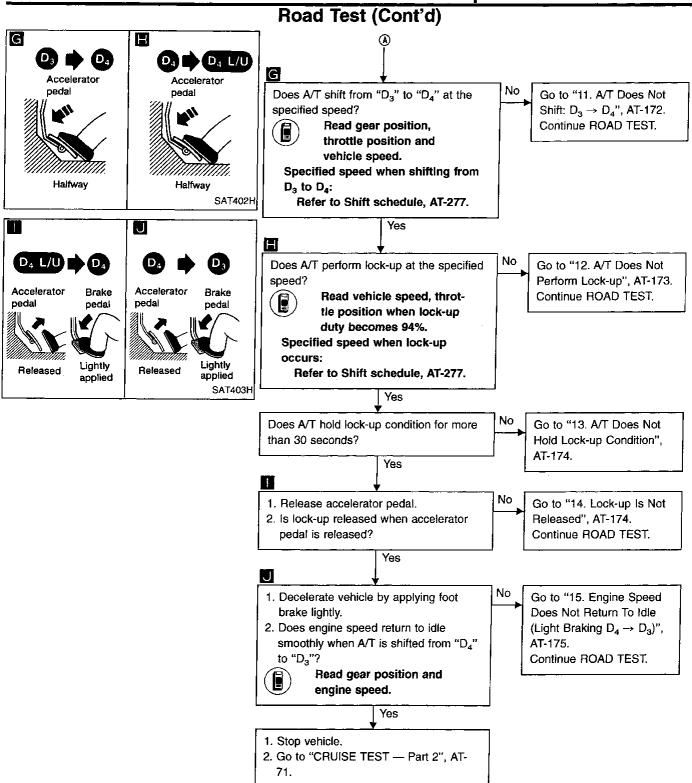
L/B

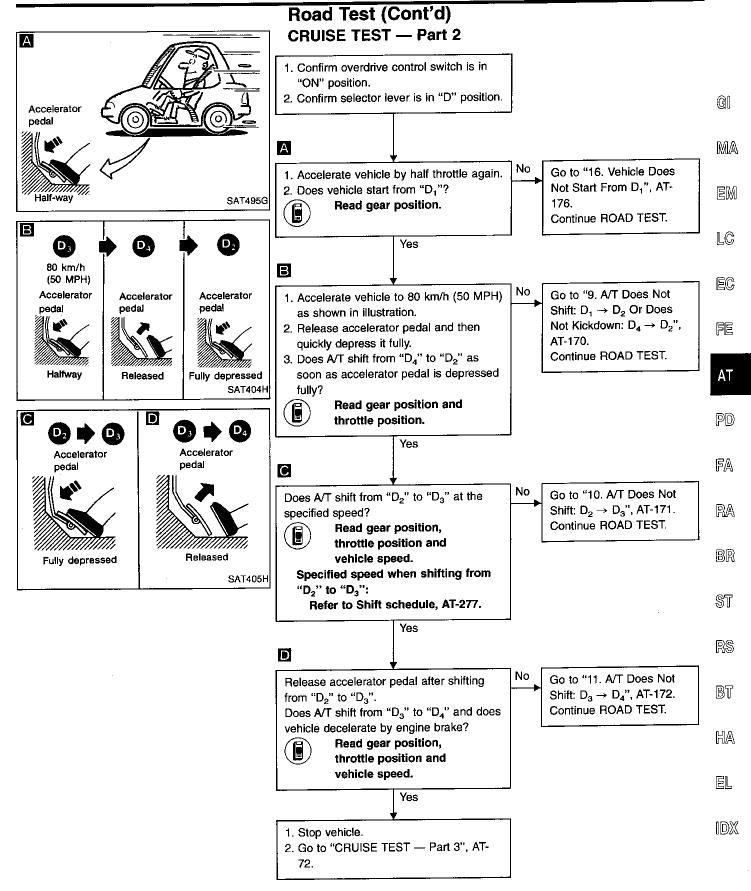
SAT908IA



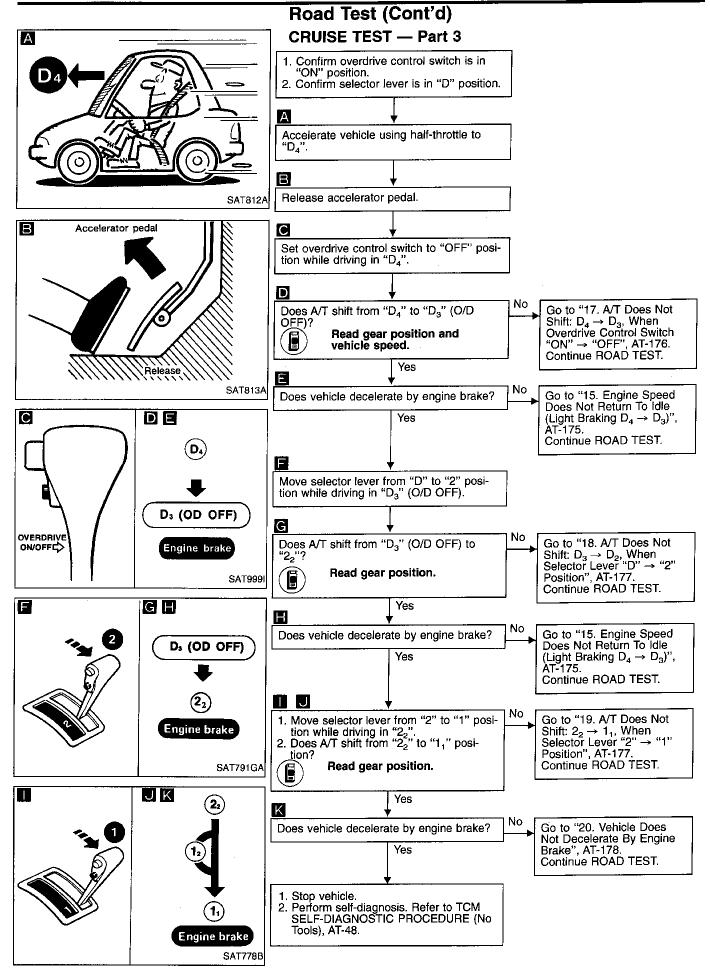
Throttle position sensor can be checked by voltage across terminals (3) and (3) of TCM.







TROUBLE DIAGNOSIS — Basic Inspection



Symptom Chart

					_	ON v	ehicle				→	-		· OFF	vehicle			
	Reference page (AT-)	58, 198	198, 138	88, 91 152	61	130, 222	134, 129	115, 144	84, 196	196	196	206, 218	235, 239	241, 251	241, 249	210, 245	157, 257	(GI
Reference page (AT-)	Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle.		PNP switch adjustment Throttle position sensor (Adjustment)	Revolution sensor and vehicle speed sensor Engine speed signal	Engine idling speed Line pressure	Control valve assembly Shift solenoid valve A	Shift solenoid valve B Line pressure solenoid valve	Torque converter clutch solenoid valve Overrun clutch solenoid valve	A/T fluid temperature sensor Accumulator N-D	Accumulator 1-2 Accumulator 2-3	Accumulator 3-4 (N-R) Ignition switch and starter	Torque converter Oit pump	Reverse clutch High clutch	Forward clutch Forward one-way clutch	Overrun clutch Low one-way clutch	Low & reverse brake Brake band	Turbine revolution sensor Parking components	MA EM LC EC
164	Engine does not start in "N", "P" positions.	. 2	3 .	, .						, .	. 1			<u> </u>		- •		
164	Engine starts in position other than "N" and "P".	. 1	2 .															
_	Transmission noise in "P" and "N" positions.	1 .	. 3	4 5	. 2				. ,			76				- •		AT
164	Vehicle moves when changing into "P" position or parking gear does not disengage when shifted out of "P" position.	. 1			. ,				, .								. ②	PD
165	Vehicle runs in "N" position.	, 1					, -				2 .		④ .	3	5 .			
167	Vehicle will not run in "R" position (but runs in "D", "2" and "1" positions). Clutch slips. Very poor acceleration.	. 1			. 2	4 .	. з		, -				56	Ø .	® .	9 .		FA
_	Vehicle braked when shifting into "R" position.	1 2			. 3	5 .	. 4						. 6	8 .	9 .	. ②		RA
_	Sharp shock in shifting from "N" to "D" position.		. 2	. 5	1 3	7 .	. 6		4 8					10 -			9	BR
	Vehicle will not run in "D" and "2" positions (but runs in "1" and "R" position).	. 1											, .		. ②			וועפו
168	Vehicle will not run in "D", "1" and "2" posi- tions (but runs in "R" position). Clutch slips. Very poor acceleration.	1.	, .		. 2	4 .	. 3		. 5				6 7	89	. 10			ST
1	Clutches or brakes slip somewhat in starting.	1 2	. 3	. ,	. 4	6 .	. 5		. 7		8 .	(1) (1)	9	9	- •	①	. ,	. R\$
	Excessive creep.		<u> </u>	. ,	1 .				. ,				- •			• -		
167 - 168	No creep at all.	1 .			. 2	3 .						6 5	- •	④ ·				BT
	Failure to change gear from " D_1 " to " D_2 ".	. 2	} _	5 .		4 3							· ·			. 6		
-	Failure to change gear from "D2" to "D3".	. 2		5		4 .	3 .		-				. 6		 	. ⑦ . ⑥	 	HA
	Failure to change gear from "D ₃ " to "D ₄ ".	. 2	1 .	4 .		. 3		<u> </u>	5 .			<u> </u>		<u> </u>		. 6		
170 - 171, 172	Too high a gear change point from "D ₁ " to "D ₂ ", from "D ₂ " to "D ₃ ", from "D ₃ " to "D ₄ ".		. 1	2 .	• •	. 3	4 .									- •		EL
	Gear change directly from "D ₁ " to "D ₃ " occurs.	1 .		- <i>.</i>			. ,			2 .						. ③		u E-> o a
_	Engine stops when shifting lever into "R", "D", "2" and "1".				1 .	3 ,		2 .				④ ·						IDX
_	Too sharp a shock in change from " D_1 " to " D_2 ".	. <i>.</i>	. 1	. ,	. 2	4 .		, ,	5 .	з.						. ⑥		
_	Too sharp a shock in change from "D2" to "D3".		. 1		. 2	4 .			, .	. 3			. ⑤			. 6		

AT-73 763

TROUBLE DIAGNOSIS — General Description Symptom Chart (Cont'd)

ı	ı	4		y	pio						, •	L		- OFF	vehicle		
	<u> </u>					ON	ehicle		1	1			 !	T UFF	Veriicie		Τ
	Reference page (AT-)	58, 198	198, 138	88, 91, 152	61	130, 222	134, 129	115, 144	84, 196	196	196	206, 218	235, 239	241, 251	241, 249	210, 245	157, 257
Reference page (AT-)	Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle.	Fluid level Control linkage adjustment	PNP switch adjustment Throttle position sensor (Adjustment)	Revolution sensor and vehicle speed sensor Engine speed signal	Engine idling speed Line pressure	Control valve assembly Shift solenoid valve A	Shift solenoid valve B Line pressure solenoid valve	Torque converter clutch solenoid valve Overrun clutch solenoid valve	A/T fluid temperature sensor Accumulator N-D	Accumulator 1-2 Accumulator 2-3	Accumulator 3-4 (N-R) Ignition switch and starter	Torque converter Oil pump	Reverse clutch High clutch	Forward clutch Forward one-way clutch	Overrun clutch Low one-way clutch	Low & reverse brake Brake band	Turbine revolution sensor Parking components
	Too sharp a shock in change from "D ₃ " to "D ₄ ".		. 1		. 2	4 .					3 .				6	. ⑤	
	Almost no shock or clutches slipping in change from " D_1 " to " D_2 ".	1 .	. 2		. 3	5 .			, .	4 .			. ,			. ⑥	
	Almost no shock or slipping in change from " D_2 " to " D_3 ".	1.	. 2		. 3	5 .				. 4			. 6			. ⑦	- •
_	Almost no shock or slipping in change from " D_3 " to " D_4 ".	1.	. 2		. 3	5 .					4 .		. 6			. ⑦	
_	Vehicle braked by gear change from " D_1 " to " D_2 ".	1 .		. ,						, .			24		. (5)	3 .	
_	Vehicle braked by gear change from " D_2 " to " D_3 ".	1 .		. ,							, .					. ②	
-	Vehicle braked by gear change from "D ₃ " to "D ₄ ".	1 .					, .						④ .	. ③	② ·		
	Maximum speed not attained. Acceleration poor.	1 .	2 .			5 3	4 .					(1) (1)	6 7			98	- •
	Failure to change gear from "D ₄ " to "D ₃ ".	1 .	. 2			6 4	. 5	. 3					, .		(B) .	⑦ ·	
	Failure to change gear from " D_3 " to " D_2 " or from " D_4 " to " D_2 ".	1 .	. 2			5 3	4 .				• •	- •	. 6	- •		. ⑦	
_	Failure to change gear from " D_2 " to " D_1 " or from " D_3 " to " D_1 ".	1 .	. 2	, .		5 3	4 .		, .				. ⑦		. 6	. 8	• •
_	Gear change shock felt during deceleration by releasing accelerator pedal.		. 1		. 2	4 .		. 3		, ,	• •						- •
_	Too high a change point from " D_4 " to " D_3 ", from " D_2 " to " D_1 ", from " D_2 " to " D_1 ".		. 1	2 .	- 1				. ,		• •						
	Kickdown does not operate when depressing pedal in " D_4 " within kickdown vehicle speed.		, 1	2 .	- •	. 3	4 .		. ,						, -		
<u></u>	Kickdown operates or engine overruns when depressing pedal in "D ₄ " beyond kickdown vehicle speed limit.		. 2	1 .	•	. 3	4 .			. ,							
	Races extremely fast or slips in changing from " D_4 " to " D_3 " when depressing pedal.	1.	. 2		. 3	5 .	. 4						. ⑥	⑦ ·			
	Races extremely fast or slips in changing from " $\mathrm{D_4}$ " to " $\mathrm{D_2}$ " when depressing pedal.	1 .	. 2		. 3	6 5	. 4					- •		® .		. ⑦	
	Races extremely fast or slips in changing from " D_3 " to " D_2 " when depressing pedal.	1 .	. 2		. 3	5 .	. 4		6 .	. 7			. @	9 .		. (8)	
_	Races extremely fast or slips in changing from " D_4 " or " D_3 " to " D_1 " when depressing pedal.	1 .	. 2			5 .	. 4					, .		6 7	. 🕲		
	Vehicle will not run in any position.	1 2	<u> </u>		. 3	<u> </u>	. 4					95	. 6			® 7	. 19
	Transmission noise in "D", "2", "1" and "R" positions.	1 .	, .									② .					• •

TROUBLE DIAGNOSIS — General Description

		_	•				•		•		_						
	 		<u> </u>	<u> </u>	ON v	vehicle	_				┢		OFF	vehicle	, —		-
Reference page (AT-)	58, 198	198, 138	88, 91, 152	61	130, 222	134, 129	115, 144	84, 196	196	196	206, 218	235, 239	241, 251	241, 249	210, 245	157, 257	
and work up. Circled numbers indicate that		PNP switch adjustment Throttle position sensor (Adjustment)	Revolution sensor and vehicle speed sensor Engine speed signal	Engine idling speed Line pressure	Control valve assembly Shift solenoid valve A	Shiff solenoid valve B Line pressure solenoid valve	Torque converter clutch solenoid valve Overrun clutch solenoid valve	A/T fluid temperature sensor Accumulator N-D	Accumulator 1-2 Accumulator 2-3	Accumulator 3-4 (N-R) Ignition switch and starter	Torque converter Oil pump	Reverse clutch High clutch	Forward clutch Forward one-way clutch	Overrun clutch Low one-way clutch	Low & reverse brake Brake band	Turbine revolution sensor Parking components	MA EM LC
Failure to change from "D ₃ " to "2" when changing lever into "2" position.	. 7	1 2			6 5	4 .	3				, .			9 .	. 📵		
Gear change from "22" to "23" in "2" position.		1 .															FE
Engine brake does not operate in "1" position.	. 2	1 3	4 .		6 5		. 7							8 .	9 .]
Gear change from "1 ₁ " to "1 ₂ " in "1" position.	. 2	1 .															
Does not change from " 1_2 " to " 1_1 " in "1" position.		1 .	2 .		4 3		. 5							6 .	⑦ ·		AT
Large shock changing from "12" to "11" in "1" position.					1 .		•								② .		PD
Transmission overheats.	1 .	. 3		2 4	6 .	. 5					19 Ø	89	① .	① .	(1) (1)		
ATF shoots out during operation. White smoke emitted from exhaust pipe during operation.	1 .								 			23	⑤ .	6 .	74		FA
Offensive smell at fluid charging pipe.	1 .										23	45	⑦ .	⑧ .	96		E 0
Torque converter is not locked up.		3 1	2 4	. 6	8 .]	7 .	5.			9 .						RA
Torque converter clutch piston slip	1 .	. 2		. 3	6 .	. 5	4 .	, .]]	⑦ .]]]
Lock-up point is extremely high or low.]	. 1	2 .		4		3 .]]	<u> </u>						BR
		2 1	з.	. 8	6 4		. 5	7.						(B)	. 9		ال ال ال
Engine is stopped at "R", "D", "2" and "1" positions.	1 .]		5 4	3 .	2 .										ST
	Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle. Failure to change from "D ₃ " to "2" when changing lever into "2" position. Gear change from "2 ₂ " to "2 ₃ " in "2" position. Engine brake does not operate in "1" position. Gear change from "1 ₁ " to "1 ₂ " in "1" position. Does not change from "1 ₂ " to "1 ₁ " in "1" position. Large shock changing from "1 ₂ " to "1 ₁ " in "1" position. Transmission overheats. ATF shoots out during operation. White smoke emitted from exhaust pipe during operation. Offensive smell at fluid charging pipe. Torque converter is not locked up. Torque converter clutch piston slip Lock-up point is extremely high or low. A/T does not shift to "D ₄ " when driving with overdrive control switch "ON". Engine is stopped at "R", "D", "2" and "1"	Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle. Failure to change from "D ₃ " to "2" when changing lever into "2" position. Gear change from "2 ₂ " to "2 ₃ " in "2" position. Engine brake does not operate in "1" position. Gear change from "1 ₂ " to "1 ₁ " in "1" position. Large shock changing from "1 ₂ " to "1 ₁ " in "1" position. Large shock changing from "1 ₂ " to "1 ₁ " in "1" position. Transmission overheats. ATF shoots out during operation. White smoke emitted from exhaust pipe during operation. Offensive smell at fluid charging pipe. Torque converter is not locked up. Torque converter is not locked up. Torque converter clutch piston slip Lock-up point is extremely high or low. A/T does not shift to "D ₄ " when driving with overdrive control switch "ON". Engine is stopped at "H", "D", "2" and "1"	Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle. Failure to change from "D ₃ " to "2" when changing lever into "2" position. Gear change from "2," to "2," in "2" position. Engine brake does not operate in "1" position. Gear change from "1," to "1," in "1" position. Does not change from "1," to "1," in "1" position. Large shock changing from "1," to "1," in "1" position. Transmission overheats. ATF shoots out during operation. White smoke emitted from exhaust pipe during operation. Offensive smell at fluid charging pipe. Torque converter is not locked up. Torque converter short ocked up. Torque converter clutch piston slip Lock-up point is extremely high or low. AT does not shift to "D ₄ " when driving with overdrive control switch "ON". Engine is stopped at "R", "D", "2" and "1" 1.	Reference page (AT-)	Reference page (AT-)	Reference page (AT-) 58, 198, 198, 198, 191, 152 61 130, 222 Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle. Failure to change from "D ₃ " to "2" when changing lever into "2" position. Gear change from "2" to "2," in "2" position. Gear change from "1," to "1," in "1" position. Engine brake does not operate in "1" position. Gear change from "1," to "1," in "1" position. Does not change from "1," to "1," in "1" position. Large shock changing from "1," to "1," in "1" position. Large shock changing from "1," to "1," in "1" position. ATF shoots out during operation. White smoke emitted from exhaust pipe during operation. Offensive smell at fluid charging pipe. Torque converter clutch piston slip Lock-up point is extremely high or low. AT does not shift to "D ₄ " when driving with overdrive control switch "ON".	Reference page (AT-) 58, 198, 198, 198, 199, 191, 191, 191, 19	Numbers are arranged in the order of inspection. 198, 198 19	See 198	Numbers are arranged in the order of inspection. 198 1	Numbers are arranged in the order of inspection. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle.	See 1986 1	Reference page (AT -)	Reference page (AT-) 58, 198, 38, 198, 91, 198,	Reference page (AT) 58, 198, 198, 198, 198, 198, 198, 198, 19	Reference page (AT-)	Reference page (AT-)

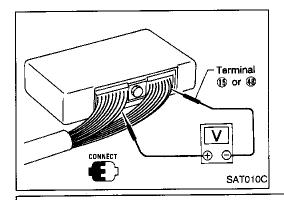
RS

BT

HA

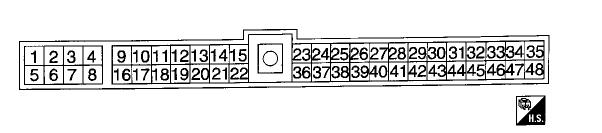
EL

TROUBLE DIAGNOSIS — General Description



TCM Terminals and Reference Value PREPARATION

TCM HARNESS CONNECTOR TERMINAL LAYOUT



SAT207I

TCM INSPECTION TABLE

(Data are reference values.)

Terminal No.	Wire color	ltem		Condition	Judgement standard
.		Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	G/R	solenoid valve	When depressing accelerator p fully after warming up engine.		0.5V or less
		Line pressure solenoid valve	(La)	When releasing accelerator pedal after warming up engine.	5 - 14V
2	W/B	(with dropping resistor)	r	When depressing accelerator pedal fully after warming up engine.	0.5V or less
<u>. </u>		O/D OFF indicator		When setting overdrive control switch in "OFF" position.	1V or less
3	G/Y	lamp		When setting overdrive control switch in "ON" position.	Battery voltage
				When turning ignition switch to "ON".	Battery voltage
4	G/B	Power source	(Con) or (Cor)	When turning ignition switch to "OFF".	1V or less

TROUBLE DIAGNOSIS — General Description TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	ltem		Condition	Judgement standard
_	6/5	Torque converter		When A/T performs lock-up.	8 - 15V
5	G/B	clutch solenoid valve		When A/T does not perform lock-up.	1V or less
	504	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
6	R/Y	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less
7	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
,	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less
a	ř	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
8	L	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less
9	G/B	Power source		Same as No. 4	· · · · · · · · · · · · · · · · · · ·
10					
11		<u></u>			_
12	ı	_		<u> </u>	
13		<u></u>		-	_
		Closed throttle		When releasing accelerator pedal after warming up engine. (Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-48.)	Battery voltage
14	GY/L	(in throttle position switch)		When depressing accelerator pedal after warming up engine. (Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-48.)	1V or less
15	В	Ground	X 2		
16	PU/W	PNP switch "1"		When setting selector lever to "1" position.	Battery voltage
, ,	. 0,11	position		When setting selector lever to other positions.	1V or less
17	P/B	PNP switch "2"		When setting selector lever to "2" position.	Battery voltage
1.4	170	position		When setting selector lever to other positions.	1V or less
19	Y/PU	PNP switch "D"		When setting selector lever to "D" position.	Battery voltage
18	1/20	position		When setting selector lever to other positions.	1V or less

TROUBLE DIAGNOSIS — General Description TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	ltem		Condition	Judgement standard
19	R/G	PNP switch "N" or		When setting selector lever to "N" or "P" position.	Battery voltage
	į Ma	"P" position		When setting selector lever to other positions.	1V or less
20	L∕W	PNP switch "R"		When setting selector lever to "R" position.	Battery voltage
20	D vv	position		When setting selector lever to other positions.	1V or less
21	W/R	Wide open throttle position switch	X	When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		(in throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less
22	1			_	
00	Y	Power source	@n _ @n	When turning ignition switch to "OFF".	Battery voltage
23	ĭ	(Memory back-up)	(Con) or (Con)	When turning ignition switch to "ON".	Battery voltage
04	VALICO	Engine speed sig-	(A) A5.2	When engine runs at idle speed.	Approximately 1.2V
24	W/G	nal		When engine runs at 3,000 rpm.	Approximately 3.4V
25	w	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
İ	ı			When vehicle parks.	OV
26	Y	Turbine revolution sensor (Measure in AC range)			Approximately 1.2V Voltage rises gradually in response to engine speed.
27	P/L	Vehicle speed sen- sor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
28*	BR/Y			_	
29			(A)	_	
30*	Р	_	(Lay)	_	-
31	BR/W	Throttle position sensor (Power source)	X [2]	_	4.5 - 5.5V
	F		V \		

^{*:} These terminals are connected to the Data link connector for CONSULT.

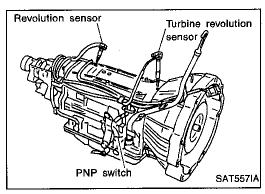
TROUBLE DIAGNOSIS — General Description TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard	
22		A/T fluid tempera-		When ATF temperature is 20°C (68°F).	Approximately 1.5V	(G
33	G	ture sensor		When ATF temperature is 80°C (176°F).	Approximately 0.5V	. M
34	L/B	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V	
35	В	Throttle position sensor (Ground)		.—	_	E (
36						F
,				When ASCD cruise is being performed. ("CRUISE" light comes on.)	Battery voltage	A1
37	Y	ASCD cruise sig- nal		When ASCD cruise is not being per- formed. ("CRUISE" light does not comes on.)	1V or less	PI
38	_	_			-	
		Overdrive control	(Çov)	When setting overdrive control switch in "ON" position	Battery voltage	F/
39	G/Y	switch		When setting overdrive control switch in "OFF" position	1V or less	R/
		ASCD OD cut sig-		When "ACCEL" set switch on ASCD cruise is released.	5 - 8V	8
40	L :	nal		When "ACCEL" set switch on ASCD cruise is applied.	1V or less	
41	_			-		\$1
42	<u> </u>				_	
43		_	(Say)	-		RS
44			- -		_	
45		_		_		Bī
46			86.7.J	_	<u> </u>	
47*	R/L	LAN	لـر <u></u> ۸ <u>۸</u>			HÆ
48	В	Ground		_	<u> </u>	

^{*} This terminal is connected to the ECM.



EL



Park/Neutral Position (PNP) Switch DESCRIPTION

- The PNP switch assemble includes a transmission range switch.
- The transmission range switch detects the selector position and sends a signal to the TCM.

TCM TERMINALS AND REFERENCE VALUE

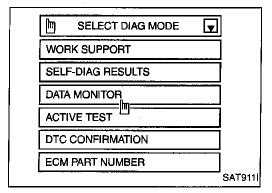
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	Judgement standard
		PNP switch "1"	When setting selector lever to "1" position.	Battery voltage
16	PU/W	position	When setting selector lever to other positions.	1V or less
		PNP switch "2"	When setting selector lever to "2" position.	Battery voltage
17	P/B	position	When setting selector lever to other positions.	1V or less
		PNP switch "D"	When setting selector lever to "D" position.	Battery voltage
18	Y/PU	position	When setting selector lever to other positions.	1V or less
		PNP switch "N"	When setting selector lever to "N" or "P" position.	Battery voltage
19	R/G	or "P" position	When setting selector lever to other positions.	1V or less
		PNP switch "R"	When setting selector lever to "R" position.	Battery voltage
20 L/W		position	When setting selector lever to other positions.	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: PNP SW/CIRC : P0705 NO (700LS) : MIL Code No. 1101	TCM does not receive the correct voltage signal from the switch based on the gear position.	 Harness or connectors (The PNP switch circuit is open or shorted.) PNP switch

	SELECT SYSTEM	
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	Si	F895K



Park/Neutral Position (PNP) Switch (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

(NO)

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

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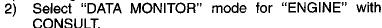
After the repair, perform the following procedure to confirm the malfunction is eliminated.



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1) Turn ignition switch "ON".





3) Start engine and maintain the following conditions for at least 5 consecutive seconds.



VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (OD "ON" or "OFF")

- OR -

- OR -



1) Start engine.



2) Drive vehicle under the following conditions: Selector lever in "D", overdrive control switch in "ON" or "OFF" position, vehicle speed higher than 10 km/h (6 MPH), throttle position sensor more than 1.3V and driving for more than 5 seconds.



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3) Select "MODE 7" with GST.



1) Start engine.



2) Drive vehicle under the following conditions: Selector lever in "D", overdrive control switch in "ON" or "OFF" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 5 seconds.

"ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



Perform self-diagnosis for ECM.
Refer to EC section ["Malfunction Indicator Lamp (MIL)"



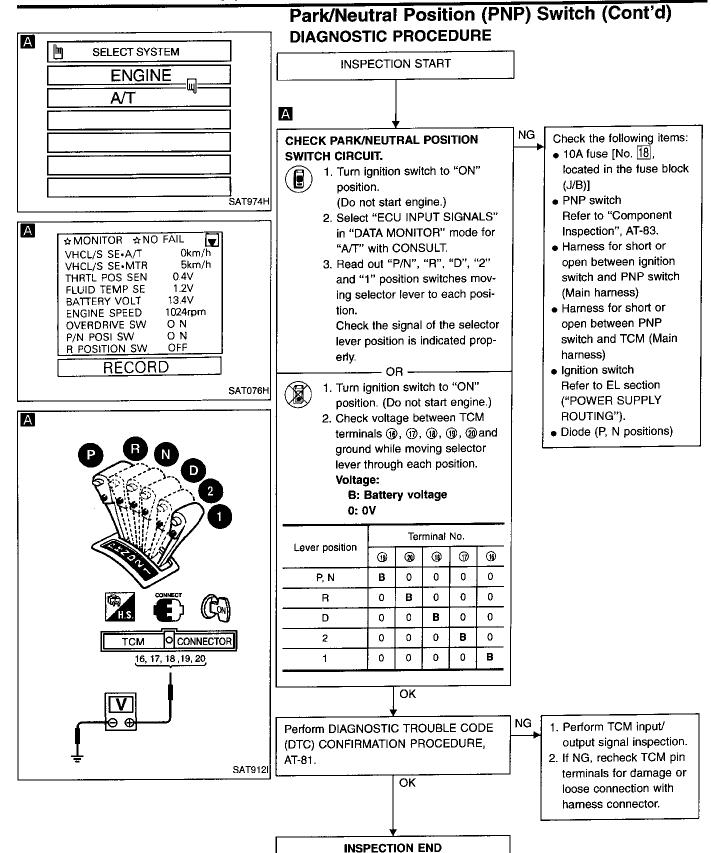
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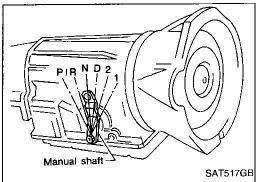
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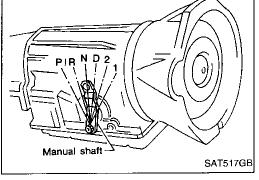
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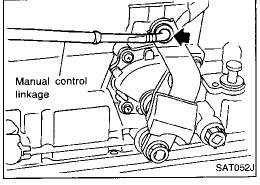
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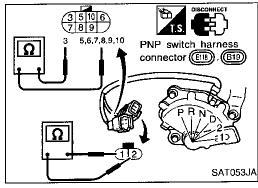






PNP switch	DISCONNECT T.S.
	PNP switch harness connector (E118), (B19)
	3 5 10 6 7 8 9 3 5,6,7,8,9,10
	(1]2)
	SAT051JA





Park/Neutral Position (PNP) Switch (Cont'd) **COMPONENT INSPECTION**

Park/neutral position switch

Check continuity between terminals ① and ② and between terminals 3 and 5, 6, 7, 8, 9, 10 while moving manual shaft through each position.

Lever position	Termir	nal No.
Р	① -②	3 - 7
R	3 - 8	
N	① -②	3 - 9
D	3-6	
2	3 — 10	
1	3 - 5	













ΑT

If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.



If OK on step 2, adjust manual control linkage. Refer to AT-198.





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If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.



If OK on step 4, adjust PNP switch. Refer to AT-198.

If NG on step 4, replace PNP switch.

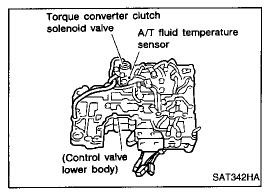








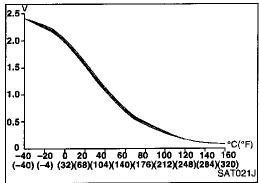




A/T Fluid Temperature Sensor

DESCRIPTION

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
	Cold [20°C (68°F)]	Approximately 1.5V	
A/T fluid temperature sensor	+ Hot [80°C (176°F)]	Approximately 0.5V	

TCM TERMINALS AND REFERENCE VALUE

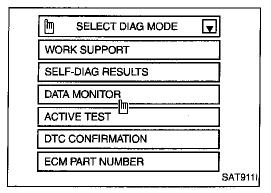
Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem	Condition		Judgement standard
		A/T fluid tem-	(Ca)	When ATF temperature is 20°C (68°F).	Approximately 1.5V
33	G	perature sensor		When ATF temperature is 80°C (176°F).	Approximately 0.5V
35	В	Throttie position sensor (Ground)		_	

ON BOARD DIAGNOSIS LOGIC

: ATF TEMP SEN/CIRC TCM receives an excessive high voltage from the sense.	
NO : MIL Code No. 1208	· ·

	SELECT SYSTEM	
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}		
		SEF895K



A/T Fluid Temperature Sensor (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

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After the repair, perform the following procedure to confirm the malfunction is eliminated.



Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.

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Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

EC

CMPS-RPM (REF): 450 rpm or more VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON") - OR -

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2)

Start engine. 1)

Drive vehicle under the following conditions:

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Selector lever in "D" (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes (Total).

Select "MODE 7" with GST. 3) — OR -

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Start engine. 1)

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2) Drive vehicle under the following conditions: Selector lever in "D" (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes (Total).

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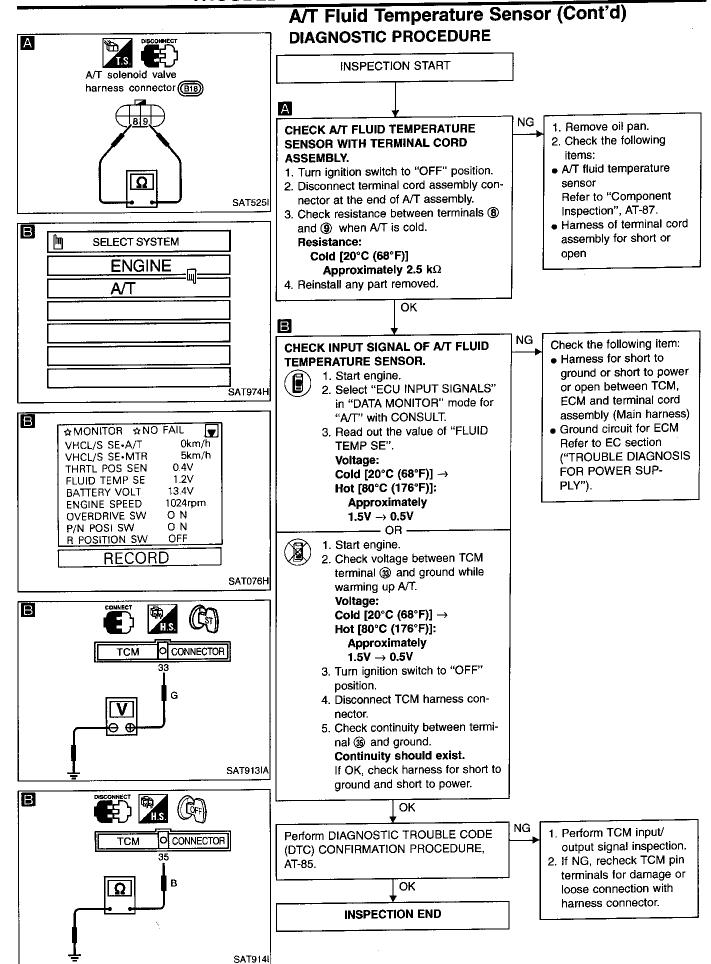
3) Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

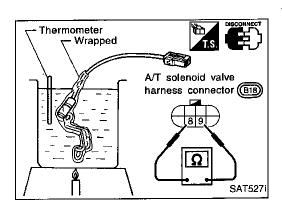
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A/T Fluid Temperature Sensor (Cont'd) COMPONENT INSPECTION

A/T fluid temperature sensor

- For removal, refer to AT-196.
- Check resistance between terminals (8) and (9) while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ



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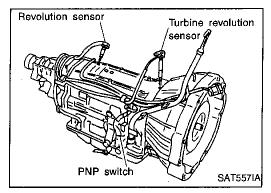
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Vehicle Speed Sensor-A/T (Revolution sensor) DESCRIPTION

The revolution sensor detects the revolution of the output shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

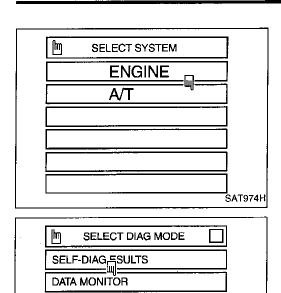
TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

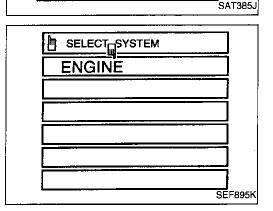
Terminal No.	Wire color	Item	Condition		Judgement standard	
25	w	Revolution sen- sor (Measure in AC range)		- - - -	When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				<u></u>	When vehicle parks.	0V
35	В	Throttle position sensor (Ground)	Ca) X		_	_

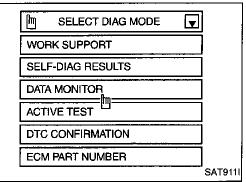
ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: VEH SPD SEN/CIR AT : P0720 NO : MIL Code No. 1102	TCM does not receive the proper voltage signal from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.) Revolution sensor



DTC WORK SUPPORT





Vehicle Speed Sensor A/T (Revolution sensor) (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

 Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT.

2) Drive vehicle and check for an increase of "VHCL/S SE-A/T" value in response to "VHCL/S SE-MTR" value increase.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-154.

If the check result is OK, go to following step.

3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT.

4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-90.

If the check result is OK, go to following step.
 Maintain the following conditions for at least 5 consecutive seconds.

CMPS RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

-- OR -

1) Start engine.

2) Drive vehicle under the following conditions: Selector lever in "D" (OD "ON"), vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

3) Select "MODE 7" with GST.

OR

) 1) Start engine.

2) Drive vehicle under the following conditions: Selector lever in "D" (OD "ON"), vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



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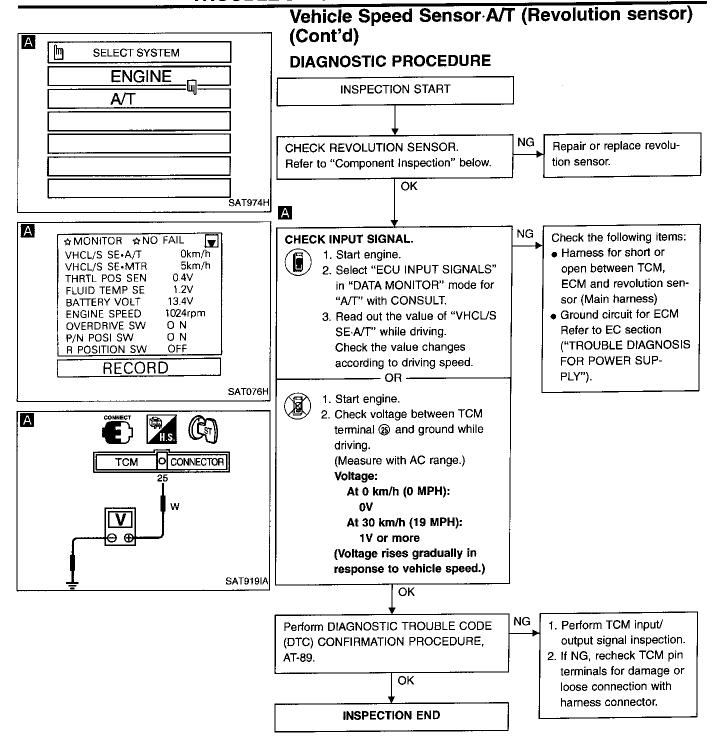


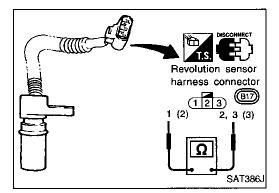












COMPONENT INSPECTION

Revolution sensor

• For removal, refer to AT-196.

Check resistance between terminals ①, ② and ③.

Termir	nal No.	Resistance
①	2	500 - 650Ω
2	3	No continuity
①	3	No continuity

Engine Speed Signal

DESCRIPTION

The engine speed signal is sent from the ECM to the TCM.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
		Engine speed	00 A52	When engine runs at idle speed.	Approximately 1.2V
24	W/G	Engine speed signal		When engine runs at 3,000 rpm.	Approximately 3.4V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
ENGINE SPEED SIG P0725 NO MOLS MIL Code No. 1207	TCM does not receive the proper voltage signal from ECM.	Harness or connectors (The sensor circuit is open or shorted.)











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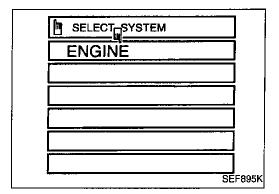
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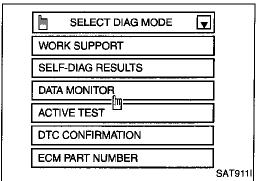
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Engine Speed Signal (Cont'd)
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

- OR -

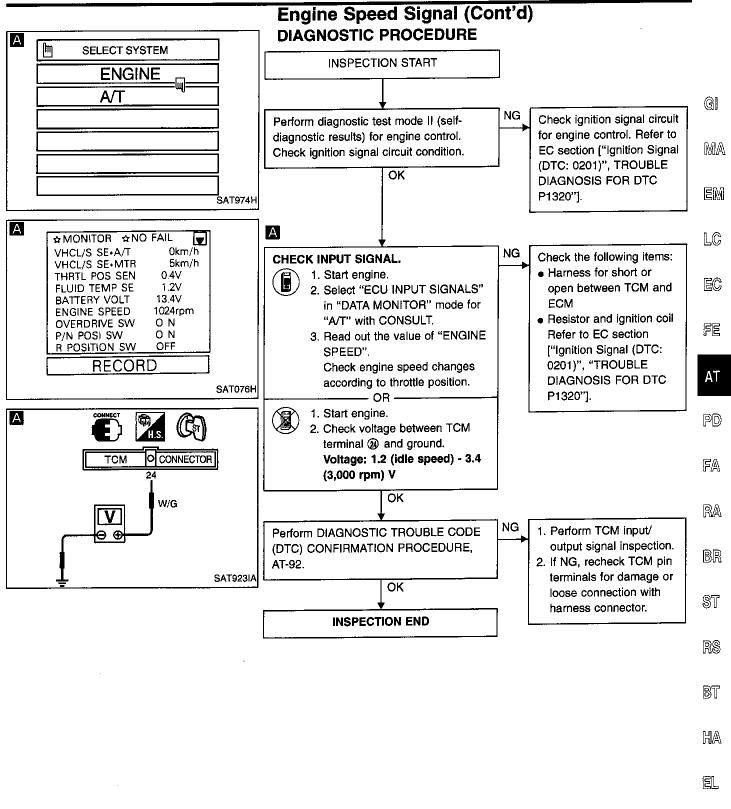


- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 consecutive seconds.
- 3) Select "MODE 7" with GST.

– OR -

(NO)

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 consecutive seconds.
- 3) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



IDX

A/T 1st Gear Function

DESCRIPTION

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM.
 This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard	
		Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	
6	R/Y	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less	
_		Shift solenoid	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
7 LG/B valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less			

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

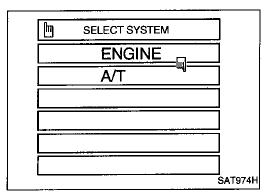
If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

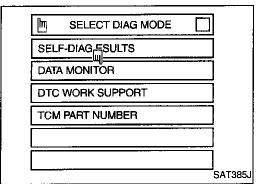
This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

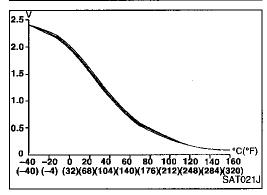
A/T 1st Gear Function (Cont'd)					
Gear position supposed by TCM	1	2	3	4	
In case of gear position with no malfunctions	1	2	3	4	
In case of gear position with shift solenoid valve A stuck open	2	2	3	3	
In case of gear position with shift solenoid valve B stuck open	4	3	3	4	

O: P0731 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(F): A/T 1ST GR FNCTN		Shift solenoid valve A	
(: P0731		Shift solenoid valve B	[
	position even if electrical circuit is good.	Hydraulic control circuit	
MOLS : MIL Code No. 1103		- Tydradio osimor oroan	[6







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "1ST GR FNCTN P0731" of "DTC WORK SUP-PORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4)

Selector lever: D position (OD "ON")
Check that "GEAR" shows "2" after releasing pedal.

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A/T 1st Gear Function (Cont'd)

- 5) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

 If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-97.

 If "STOP VEHICLE" appears on CONSULT screen, go
- to the following step.
 Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	
	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$	
Malfunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$	

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-97. Refer to shift schedule, AT-277.

– OR



- 1) Start engine and warm up ATF.
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8
Selector lever: D position (OD "ON")

- Refer to shift schedule, AT-277.
- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH). (It will take approximately 3 seconds.)
- 4) Select "MODE 7" with GST.

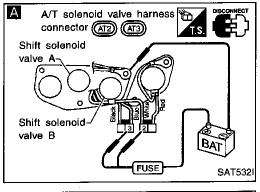
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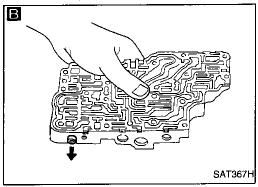


- Start engine and warm up ATF.
- 2) Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

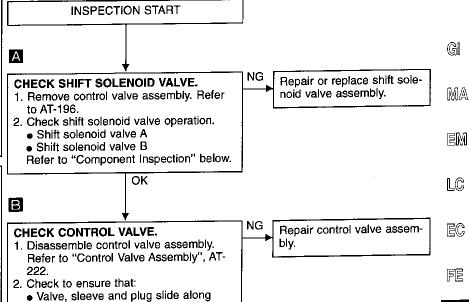
THROTTLE POSI: Less than 1/8
Selector lever: D position (OD "ON")
Refer to shift schedule, AT-277.

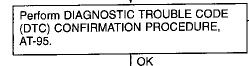
- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH). (It will take approximately 3 seconds.)
- 4) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].





A/T 1st Gear Function (Cont'd) DIAGNOSTIC PROCEDURE





valve bore under their own weight.

• Valve, sleeve and plug are free from

 Control valve springs are free from damage, deformation and fatigue.

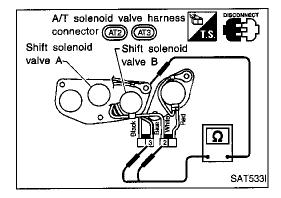
Hydraulic line is free from obstacles.

OK

burrs, dents and scratches.

Check control valve again.
Repair or replace control valve assembly.

alve assembly. RA



COMPONENT INSPECTION

INSPECTION END

Shift solenoid valve A and B

• For removal, refer to AT-196. **Resistance check**

Check resistance between two terminals.

Solenoid valve Terminal No. Resistance (Approx.)						
Shift solenoid valve A	3	- Ground	20 - 40Ω	- HA		
Shift solenoid valve B	2	Giodila	20 4012	E L		

ΑT

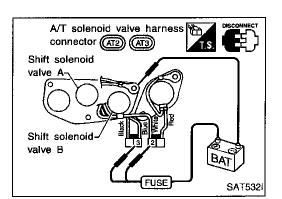
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A/T 1st Gear Function (Cont'd)



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

A/T 2nd Gear Function

DESCRIPTION

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.

• This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

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 This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

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Terminal No.	Wire color	Item	Condition		Judgement standard
		Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
7	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less



ON BOARD DIAGNOSTIC LOGIC

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This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

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Torque converter slip ratio = A x C/B

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A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

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If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

ST

This malfunction will be caused when shift solenoid valve B is stuck open.

2) II

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3	3	4

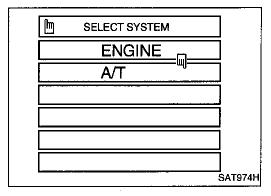


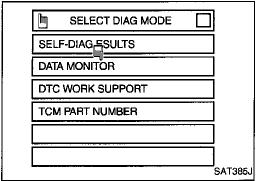
: P0732 is detected.

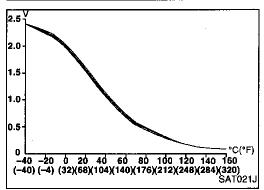
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Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	_
: A/T 2ND GR FNCTN : P0732 NO: MIL Code No. 1104	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	Shift solenoid valve B Each clutch Hydraulic control circuit	EL IDX







A/T 2nd Gear Function (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the volt-

age (cool down the fluid).

3) Select "2ND GR FNCTN P0732" of "DTC WORK SUP-PORT" mode for "A/T" with CONSULT and touch "START".

4) Accelerate vehicle to 70 to 75 km/h (43 to 47 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4)

Selector lever: D position (OD "ON")

Check that "GEAR" shows "3" or "4" after releasing pedal.

5) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 70 to 75 km/h (43 to 47 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT screen, go

to "DIAGNOSTIC PROCEDURE", AT-102.
If "STOP VEHICLE" appears on CONSULT screen, go

to following step.

 Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.

 If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

Stop vehicle.

7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4	
No malfunction exists	$1 \to 2 \to 3 \to 4$	
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$	

2nd	Gear Function (Cont'd)
8)	Make sure that "OK" is displayed. (If "NG" is displayed refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-102. Refer to shift schedule, AT-277.
1)	Start engine and warm up ATE



Accelerate vehicle to 70 to 75 km/h (43 to 47 MPH) under the following condition and release the accelerator pedal completely.

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THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-277.

EM

Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 70 to 75 km/h (43 to 47 MPH). (It will take approximately 3 seconds.)



Select "MODE 7" with GST. 4) - OR

EC



Start engine and warm up ATF. 1)

Accelerate vehicle to 70 to 75 km/h (43 to 47 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON")

ΑT

Refer to shift schedule, AT-277. Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 70 to 75 km/h (43 to 47 MPH). (It will take approximately 3 seconds.)



Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)" "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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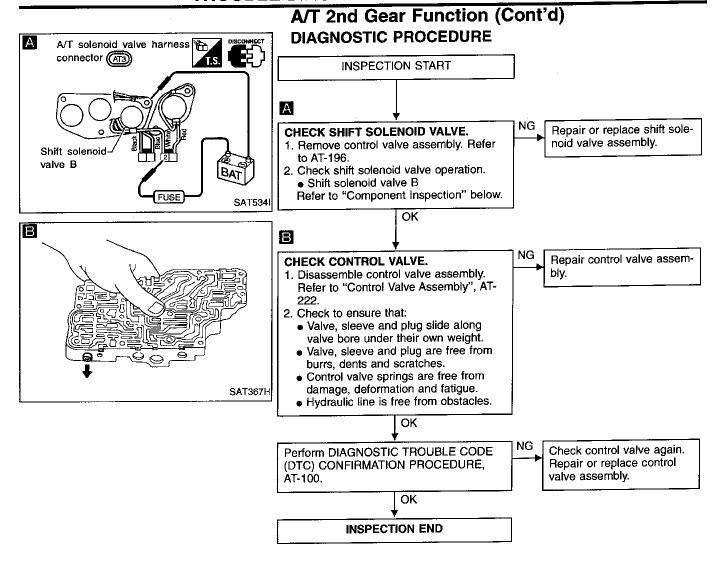
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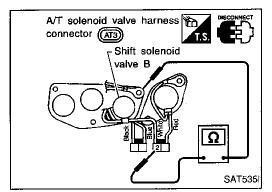
RS

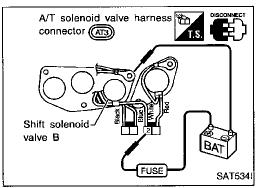
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COMPONENT INSPECTION

Shift solenoid valve B

For removal, refer to AT-196.

Resistance check

Check resistance between two terminals.

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve B	2	Ground	20 - 40Ω

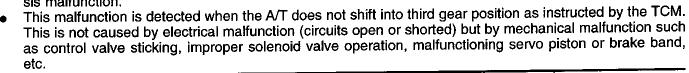
Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

A/T 3rd Gear Function

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.



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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	Judgement standard
6 R/Y Shift solenoid valve A	Shift solenoid	When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	
	When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less		

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck closed	1	1	4	4

: P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: A/T 3RD GR FNCTN : P0733 ***Ools : MIL Code No. 1105	LAT connot be chiffed to the 3rd dear	Shift solenoid valve A Each clutch Hydraulic control circuit	

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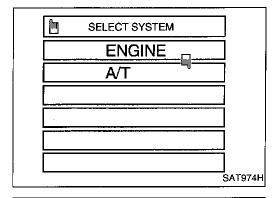
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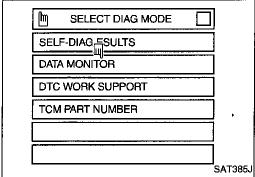
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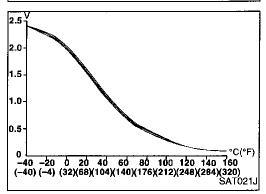
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A/T 3rd Gear Function (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "3RD GR FNCTN P0733" of "DTC WORK SUP-PORT" mode for "A/T" with CONSULT and touch "START".

4) Accelerate vehicle to 82 to 97 km/h (51 to 60 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5) Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 82 to 97 km/h (51 to 60 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-106.

If "STOP VEHICLE" appears on CONSULT screen, go to following step.

 Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".

 If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

6) Stop vehicle.

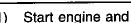
7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$

A/T 3rd Gear Function (Cont'd)

Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-106. Refer to shift schedule, AT-277.

- OR -



Start engine and warm up ATF.

Accelerate vehicle to 82 to 97 km/h (51 to 60 MPH) 2) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-277.

Depress accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 82 to 97 km/h (51 to 60 MPH). (It will take approximately 3 seconds.)

Select "MODE 7" with GST.

NO TOOLS Start engine and warm up ATF. 1)

Accelerate vehicle to 82 to 97 km/h (51 to 60 MPH) 2) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-277.

Depress accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 82 to 97 km/h (51 to 60 MPH). (It will take approximately 3 seconds.)

Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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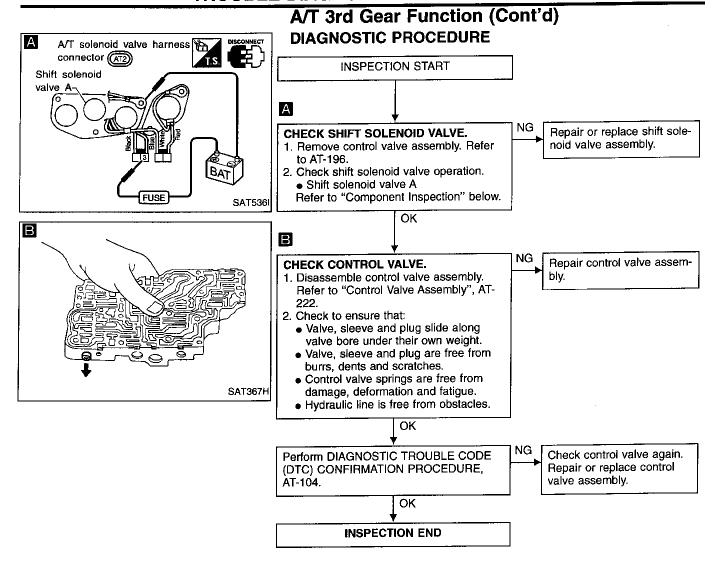
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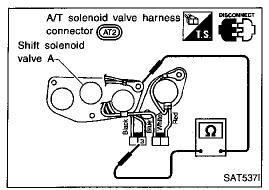
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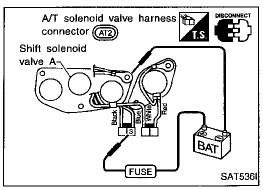
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COMPONENT INSPECTION

Shift solenoid valve A

For removal, refer to AT-196.

Resistance check

Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve A	3	Ground	20 - 40Ω	

Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

A/T 4th Gear Function

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% ↓ Approximately 94%
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) Large throttle opening (High line pressure)	Approximately 29% ↓ Approximately 95%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard	R/ -
	0/17	Line pressure	@n	When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	_ BF
1	G/R	solenoid valve	enoid valve ((Çov)) [When depressing accelerator pedal fully after warming up engine.	0.5V or less	_
_		Line pressure solenoid valve (with dropping resistor)	ر <u>د</u> کے کے ا	When releasing accelerator pedal after warming up engine.	5 - 14V	Sī -
2	W/B		X 2	When depressing accelerator pedal fully after warming up engine.	0.5V or less	R
_		Torque converter		When A/T performs lock-up.	8 - 15V	_
5	5 G/B	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	- _ B1
, ,	6 R/Y	Shift solenoid valve A		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	- U. - H/
6				When shift solenoid valve A does operate. (When driving in "D ₂ " or "D ₃ ".)		1V or less
_		Shift solenoid valve B		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage	
/				When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less	- [D
		, Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	_
8		solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less	_

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A/T 4th Gear Function (Cont'd)

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

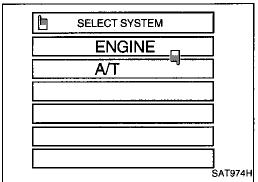
C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	①

: P0734 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: A/T 4TH GR FNCTN : P0734 NO. : MIL Code No. 1106	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit Torque converter clutch solenoid valve



SELECT DIAG MODE	
SELF-DIAG SULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

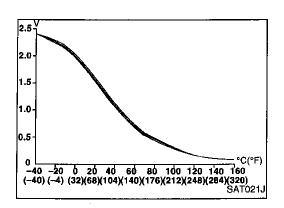
After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).



A/T 4th Gear Function (Cont'd)

- Select "4TH GR FNCTN P0734" of "DTC WORK SUP-PORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 40 to 50 km/h (25 to 31 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "3" after releasing pedal.
- Depress accelerator pedal steadily with 1/8 2/8 of "THROTTLE POSI" from a speed of 40 to 50 km/h (25 to 31 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-111. If "STOP VEHICLE" appears on CONSULT screen, go to following step.

Check that "GEAR" shows "4" when depressing accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI".

- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4	
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	
Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$	

Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-111. Refer to shift schedule, AT-277.

- OR -

Start engine and warm up ATF. 1)

Accelerate vehicle to 40 to 50 km/h (25 to 31 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-277.

- Depress accelerator pedal with 1/8 2/8 of "THROTTLE POSI" from a speed of 40 to 50 km/h (25 to 31 MPH). (It will take approximately 3 seconds.)
- Select "MODE 7" with GST. · OR ·

Start engine and warm up ATF. 1)

Accelerate vehicle to 40 to 50 km/h (25 to 31 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-277.

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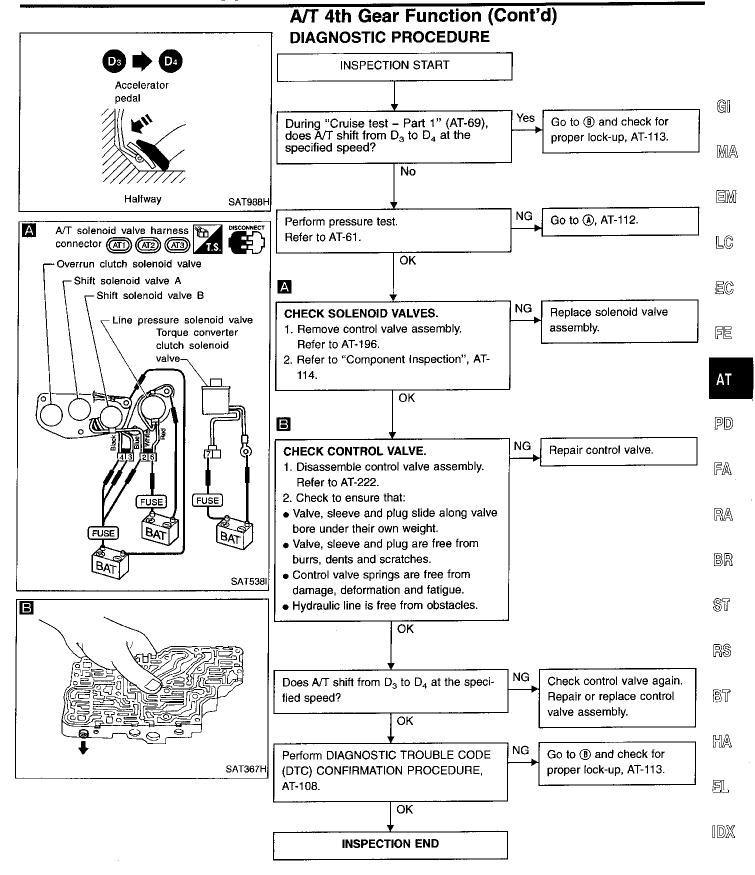
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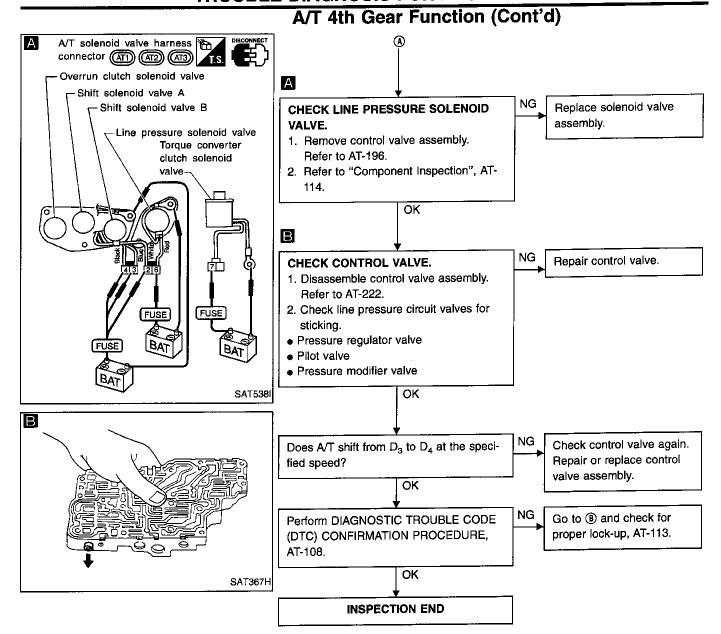
RS

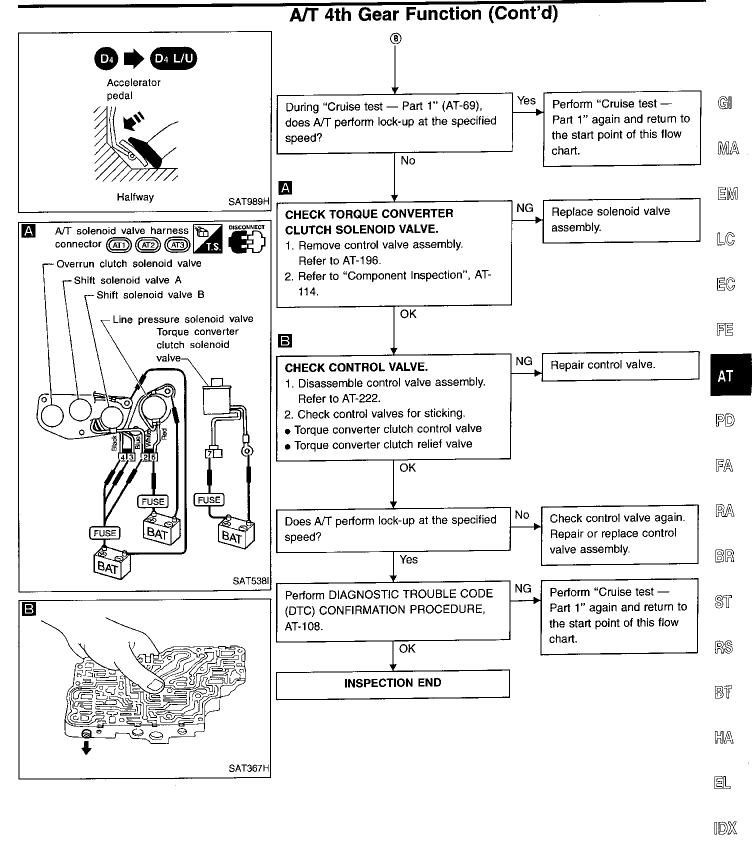
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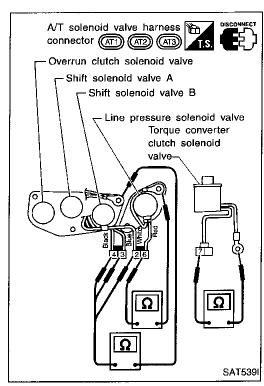
A/T 4th Gear Function (Cont'd)

- 3) Depress accelerator pedal with 1/8 2/8 of "THROTTLE POSI" from a speed of 40 to 50 km/h (25 to 31 MPH). (It will take approximately 3 seconds.)
- 4) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].









A/T 4th Gear Function (Cont'd) COMPONENT INSPECTION

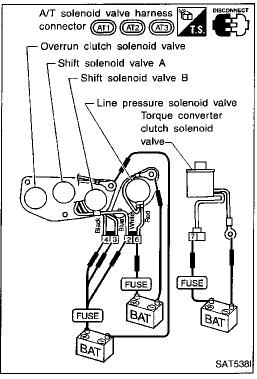
Solenoid valves

For removal, refer to AT-196.

Resistance check

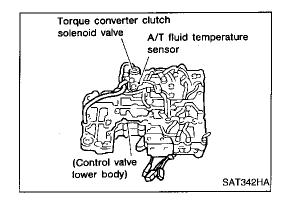
Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	3		
Shift solenoid valve B	2		20 - 40Ω
Overrun clutch solenoid valve	4	Ground	
Line pressure solenoid valve	6		2.5 - 5Ω
Torque converter clutch solenoid valve	Ø		10 - 20Ω



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



Torque Converter Clutch Solenoid Valve DESCRIPTION

The torque converter clutch solenoid valve is activated, with the gear in "D4", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

GI

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

MA

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.



CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
	Lock-up "OFF"	Approximately 4%	Ę.
Torque converter clutch solenoid valve duty	↓	↓	
·	Lock-up "ON"	Approximately 94%	Ī

EC

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

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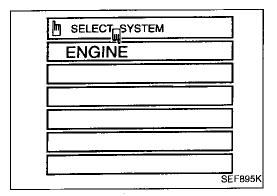
Terminal No.	Wire color	Item	Condition		Judgement standard	PD
_		Torque converter		When A/T performs lock-up.	8 - 15V	FA
5	G/B	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	- Ra

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TCC SOLENOID/CIRC : P0740 NO (1001s): MIL Code No. 1204	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) T/C clutch solenoid valve 	ST RS
(roots): MIL Code No. 1204			BT

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[lm]	SELECT DIAG MODE	v	
WOR:	K SUPPORT		
SELF	-DIAG RESULTS		
DATA	MONITOR		
ACTIV	/E TEST		
DTC (CONFIRMATION		
ECM	PART NUMBER		
			SAT91

Torque Converter Clutch Solenoid Valve (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Turn ignition switch "ON".
- 2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT and wait at least 1 second.

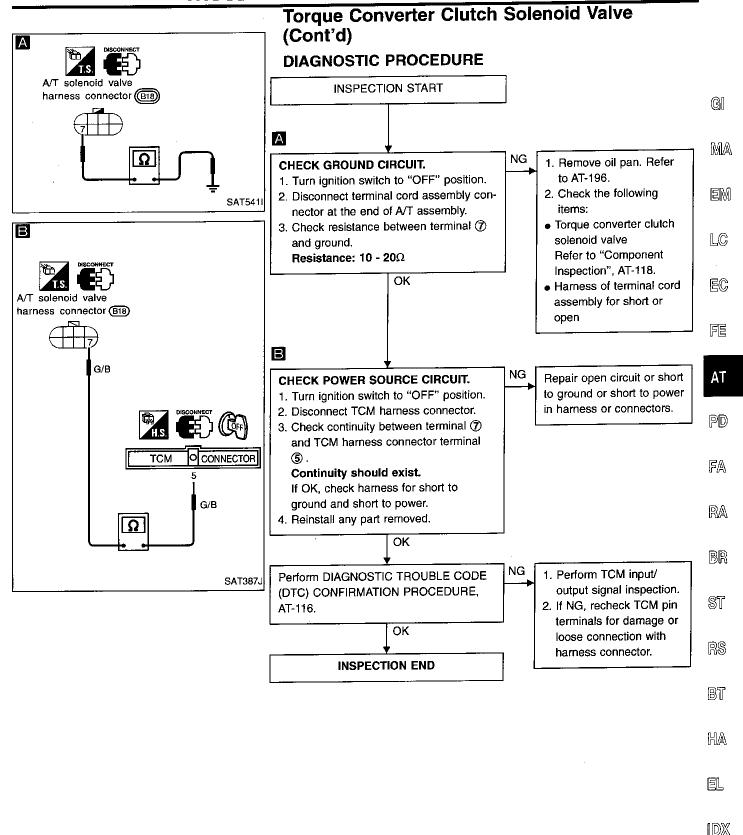


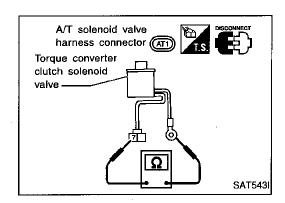
- 1) Turn ignition switch "ON".
- 2) Select "MODE 7" with GST.

- OR -



- 1) Turn ignition switch "ON".
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].





Torque Converter Clutch Solenoid Valve (Cont'd)

COMPONENT INSPECTION

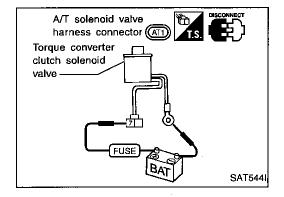
Torque converter clutch solenoid valve

• For removal, refer to AT-196.

Resistance check

• Check resistance between two terminals.

Solenoid valve	Termir	Resistance (Approx.)	
Torque converter clutch solenoid valve	Ø	Ground	10 - 20Ω



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

A/T TCC S/V Function (Lock-up)

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

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CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up "OFF"	Approximately 4% ↓
Torquo dornorios diatam esteriosa tarvo daty	Lock-up "ON"	Approximately 94%

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TCM TERMINALS AND REFERENCE VALUE

Terminal No.	Wire color	ltem	Condition		Judgement standard	
	0/5	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	
1	G/R	solenoid valve		When depressing accelerator pedal fully after warming up engine.	0.5V or less	
		Line pressure solenoid valve	<u></u>	When releasing accelerator pedal after warming up engine.	5 - 14V	_
2	W/B	(with dropping resistor)	X 3	When depressing accelerator pedal fully after warming up engine.	0.5V or less	
		Torque converter		When A/T performs lock-up.	8 - 15V	_
5	G/B	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	
		Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	_
6	R/Y	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less	_
		Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage	_
7	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less	_
		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	
8	<u> </u>	solenoid valve	·	When overrun clutch solenoid valve does not operate.	1V or less	_

A/T TCC S/V Function (Lock-up) (Cont'd)

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

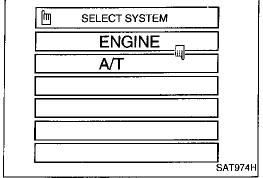
C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	①

: P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: A/T TCC S/V FNCTN P0744 NO MIL Code No. 1107	A/T cannot perform lock-up even if electrical circuit is good.	 Torque converter clutch solenoid valve Each clutch Hydraulic control circuit



DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER	SELF-DIAG-SULTS	
	DATA MONITOR	
TCM PART NUMBER	DTC WORK SUPPORT	
	TCM PART NUMBER	•

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

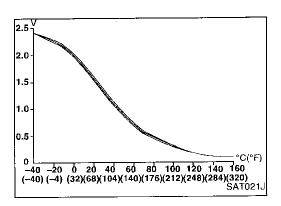


- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "TCC S/V FNCTN P0744" of "DTC WORK SUP-PORT" mode for "A/T" with CONSULT and touch "START".



A/T TCC S/V Function (Lock-up) (Cont'd)

Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.) THROTTLE POSI: 1/8 - 2/8 (at all times during step

Selector lever: D position (OD "ON")

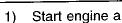
TCC S/V DUTY: More than 94% VHCL/S SE-A/T: Constant speed of more than 80 km/h (50 MPH)

Check that "GEAR" shows "4".

For shift schedule, refer to SDS, AT-277.

- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-122. Refer to shift schedule, AT-277.

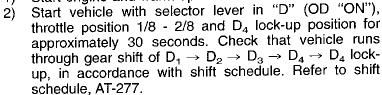
- OR



Start engine and warm up ATF. Start vehicle with selector lever in "D" (OD "ON"), 2) throttle position 1/8 - 2/8 and D₄ lock-up position for approximately 30 seconds. Check that vehicle runs through gear shift of $D_1 \to D_2 \to D_3 \to D_4 \to D_4$ lockup, in accordance with shift schedule. Refer to shift schedule, AT-277.

Select "MODE 7" with GST.

- OR (NO TOOLS) Start engine and warm up ATF. 1)



3) Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)" "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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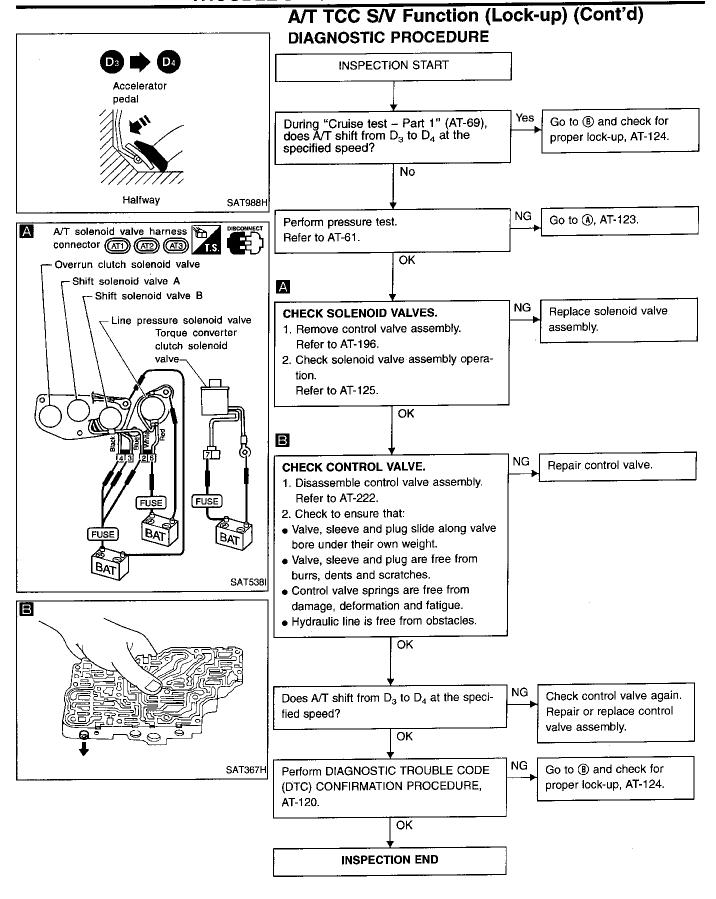


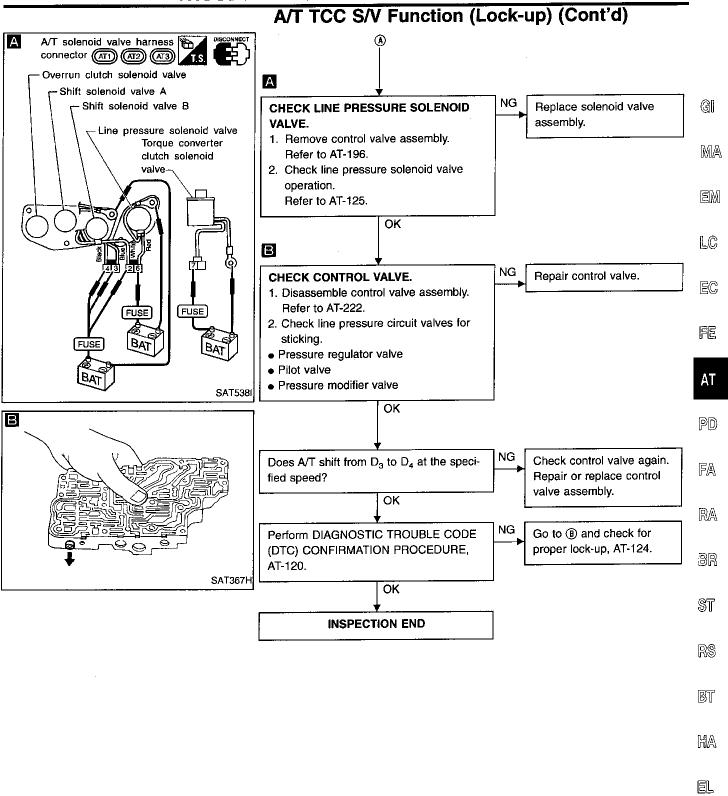


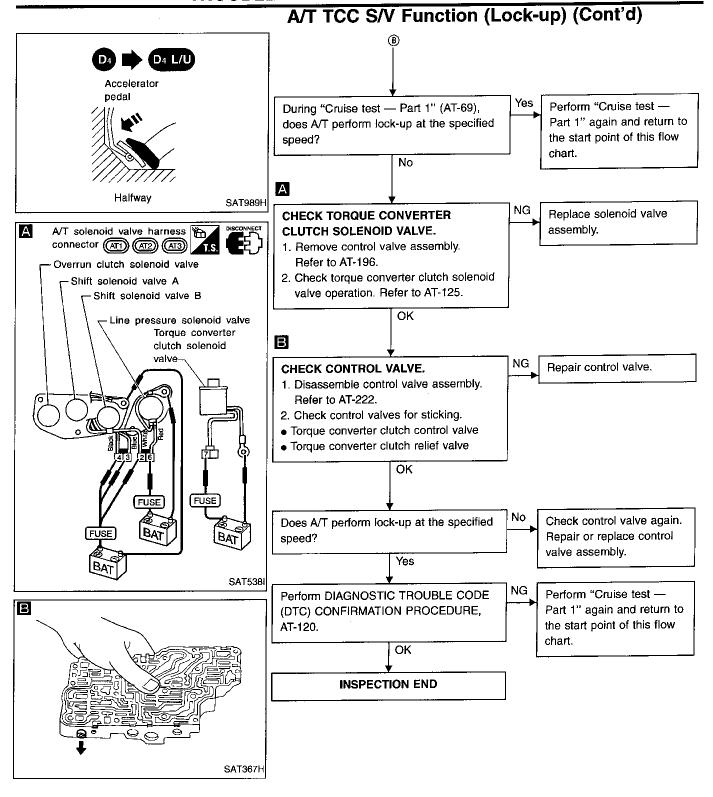












A/T solenoid valve harness connector (ATD)
A/T TCC S/V Function (Lock-up) (Cont'd) COMPONENT INSPECTION

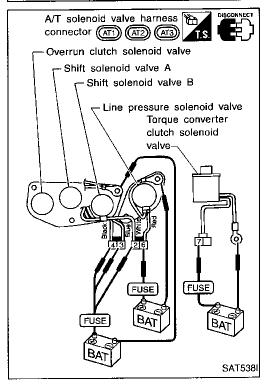
Solenoid valves

• For removal, refer to AT-196.

Resistance check

• Check resistance between two terminals.

Solenoid valve	Termi	Resistance (Approx.)	
Shift solenoid valve A	3		
Shift solenoid valve B	2		20 - 40Ω
Overrun clutch solenoid valve	4	Ground	
Line pressure solenoid valve	6		2.5 - 5Ω
Torque converter clutch solenoid valve	Ø		10 - 20Ω



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

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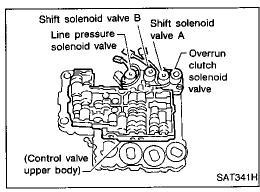
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Line Pressure Solenoid Valve

DESCRIPTION

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 29% ↓ Approximately 95%

Note: The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

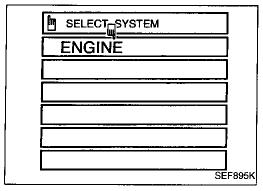
TCM TERMINALS AND REFERENCE VALUE

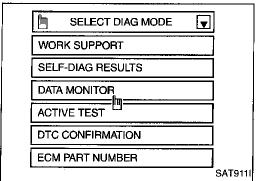
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgemen standard
		Line pressure	æ	When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	G/R	solenoid valve	(San)	When depressing accelerator pedal fully after warming up engine.	0.5V or less
		Line pressure		When releasing accelerator pedal after warming up engine.	5 - 14V
2	W/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected wheп	Check item (Possible caus	
: L/PRESS SOL/CIRC : P0745 NO : MIL Code No. 1205	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Line pressure solenoid valve 	





Line Pressure Solenoid Valve (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

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After the repair, perform the following procedure to confirm the malfunction is eliminated.

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 Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.

EM

Depress accelerator pedal completely and wait at least 1 second.

OR

LC



1) Turn ignition switch "ON".

2) Depress accelerator pedal completely and wait at least 1 second.

EC

3) Select "MODE 7" with GST.

FE

(NO) 1) Turn ignition switch "ON".

2) Depress accelerator pedal completely and wait at least 1 second.

ΑT

3) Perform self-diagnosis for ECM.
Refer to EC section ["Malfunction Indicator Lamp (MIL)",
"ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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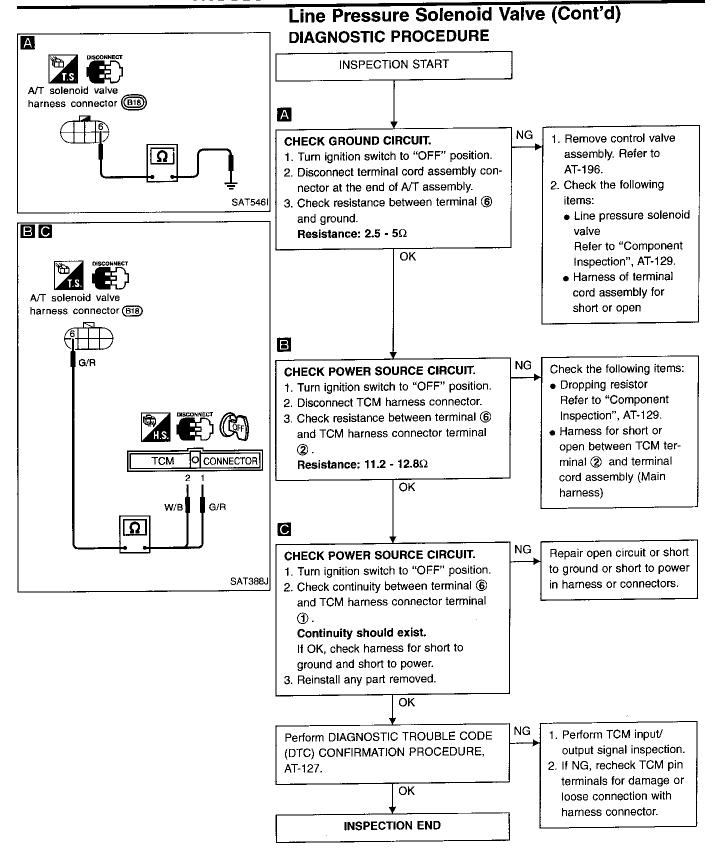
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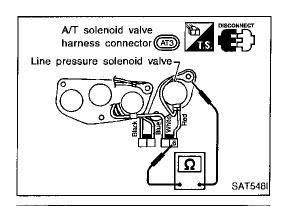
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Line Pressure Solenoid Valve (Cont'd) COMPONENT INSPECTION

Line pressure solenoid valve

• For removal, refer to AT-196.

Resistance check

• Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	6	Ground	2.5 - 5Ω



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Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

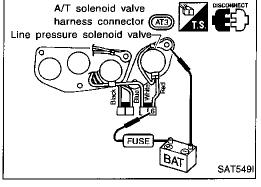


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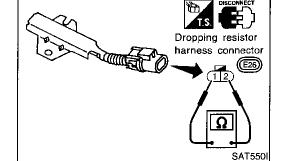




Dropping resistor

Check resistance between two terminals.

Resistance: 11.2 - 12.8 Ω





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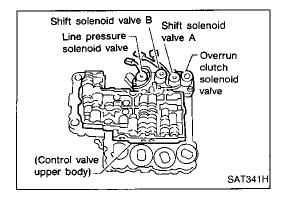












Shift Solenoid Valve A

DESCRIPTION

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

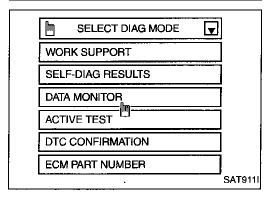
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
		Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
6	R/Y	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: SFT SOL A/CIRC P0750 NO OND OND OND OND OND OND OND OND OND	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve A

SELECT SYSTEM	1
ENGINE	
SE	F895K



Shift Solenoid Valve A (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

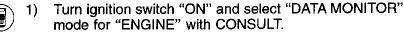
NOTE:

(GSF

(NO TOOLS)

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



2) Start engine.

Drive vehicle in "D" position and allow the transmission to shift "1" → "2" ("GEAR").

1) Start engine.

2) Drive vehicle in $D_1 \rightarrow D_2$ position.

3) Select "MODE 7" with GST.

1) Start engine.

2) Drive vehicle in $D_1 \rightarrow D_2$ position.

Perform self-diagnosis for ECM.
Refer to EC section ["Malfunction Indicator Lamp (MIL)",
"ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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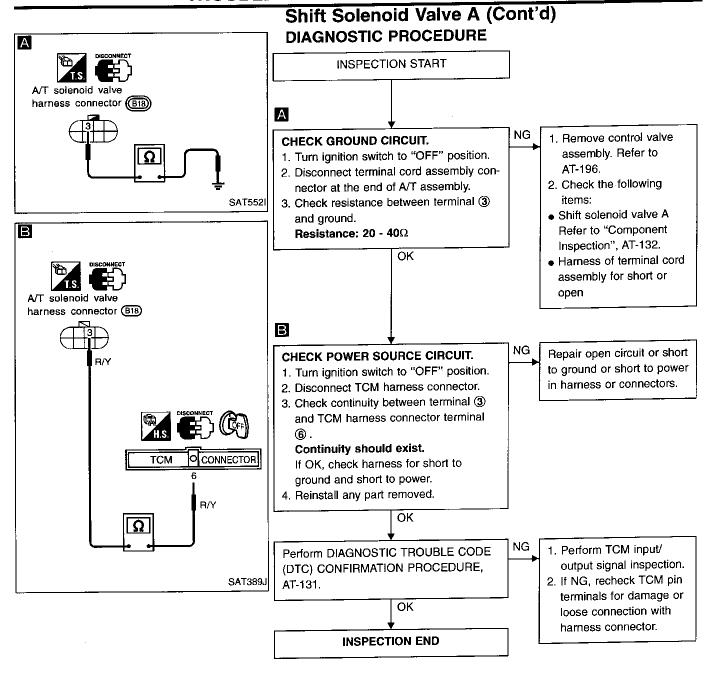
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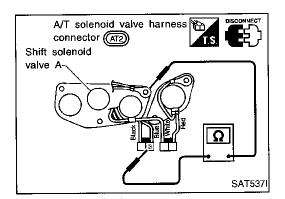
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COMPONENT INSPECTION

Shift solenoid valve A

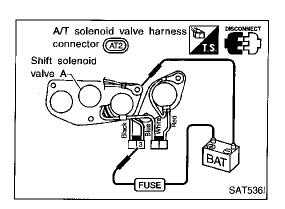
For removal, refer to AT-196.

Resistance check

Check resistance between two terminals.

Solenoid valve	Termir	nal No.	Resistance (Approx.)
Shift solenoid valve A	3	Ground	20 - 40Ω

Shift Solenoid Valve A (Cont'd)



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

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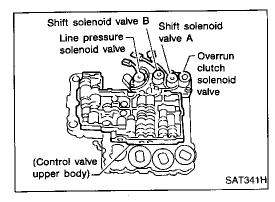
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Shift Solenoid Valve B

DESCRIPTION

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

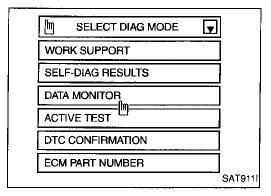
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	Judgement standard
<u></u>		Shift solenoid	When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
7	LG/B	valve B	When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: SFT SOL B/CIRC : P0755 (1001s): MIL Code No. 1201	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve B

	SELECT SYSTEM	
	ENGINE	
<u> </u>		
j. 		
l	SEF	=895K



Shift Solenoid Valve B (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- 2) Start engine.
- 3) Drive vehicle in "D" position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").



- 1) Start engine.
- 2) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.
- 3) Select "MODE 7" with GST.



- OR -

(NO 1)

- l) Start engine.
- 2) Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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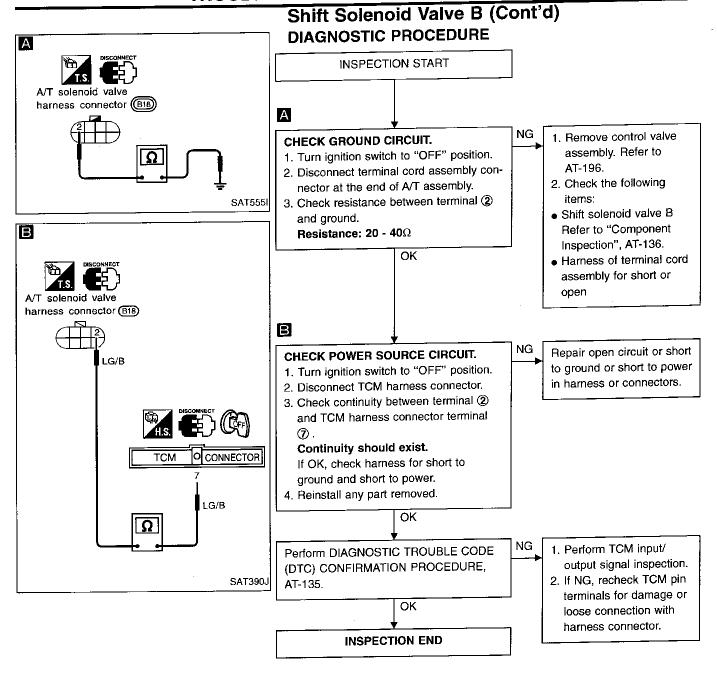
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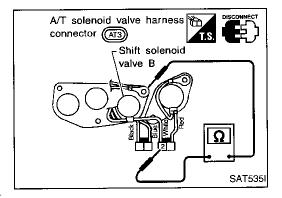
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COMPONENT INSPECTION

Shift solenoid valve B

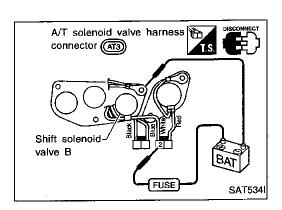
• For removal, refer to AT-196.

Resistance check

Check resistance between two terminals.

Solenoid valve	Termi	nal No.	Resistance (Approx.)
Shift solenoid valve B	2	Ground	20 - 40Ω

Shift Solenoid Valve B (Cont'd)



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

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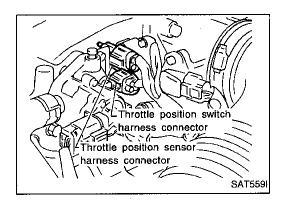
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Throttle Position Sensor

DESCRIPTION

 Throttle position sensor
 The throttle position sensor detects the throttle valve position and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
	Fully-closed throttle	Approximately 0.5V
Throttle position sensor		Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem	(Condition	Judgement standard
		Closed throttle		When releasing accelerator pedal after warming up engine. (Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-48.)	Battery voltage
14	GY/L	(in throttle position switch)		When depressing accelerator pedal after warming up engine. (Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (No Tools)", AT-48.)	1V or less
21	W/R	Wide open throttle position switch	<i>@</i>	When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		(in throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less
31	BR/W	Throttle position sensor (Power source)		_	4.5 - 5.5V
34	L/B	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V
35	В	Throttle position sensor (Ground)		_	_

Throttle Position Sensor (Cont'd)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TP SEN/CIRC A/T : P1705 : MIL Code No. 1206	TCM receives an excessively low or high voltage from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.) Throttle position sensor Throttle position switch 	

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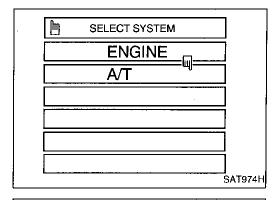
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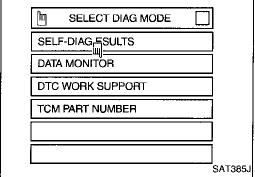
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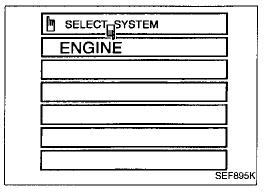
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SELECT DIAG MODE	V
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC CONFIRMATION	
ECM PART NUMBER	
	SAT91

Throttle Position Sensor (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT.
- Apply vacuum to the throttle opener, then check the fol-2) lowing. Refer to steps 1 and 2 of "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-48.

Accelerator pedal	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P-SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-141.

If the check result is OK, go to following step.

- Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less Selector lever: D position (OD "ON")

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-141.

If the check result is OK, go to following step.

Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (OD "ON")

- OR

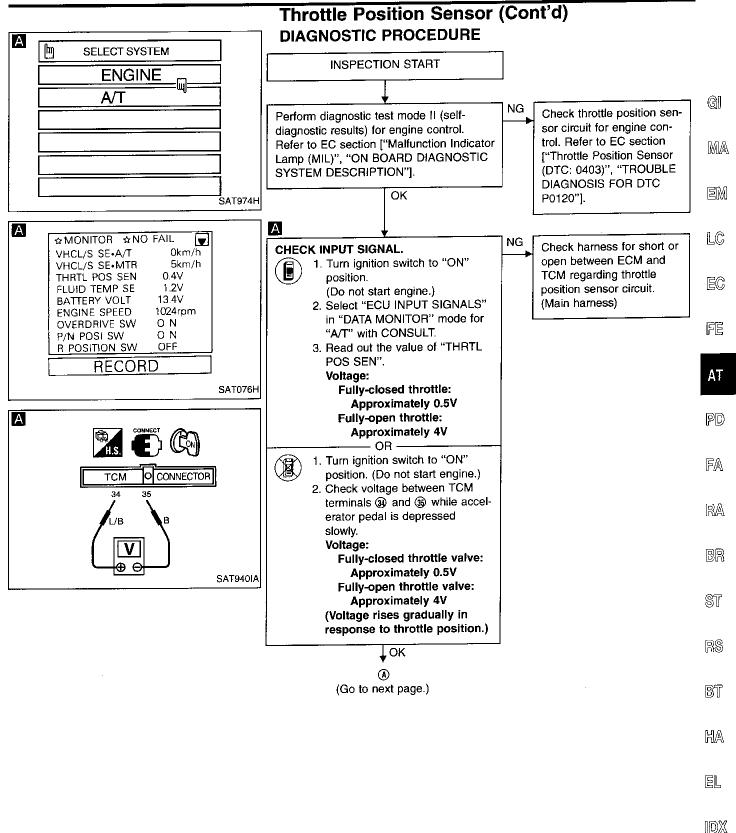
– OR ·



(NO) TOOLS

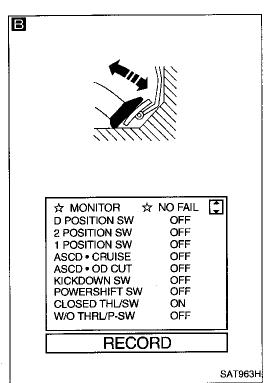
- Start engine. 1)
- Drive vehicle under the following conditions: Selector lever in "D" (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.
- Select "MODE 7" with GST. 3)

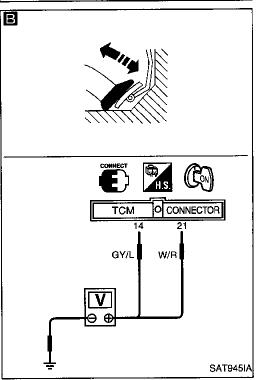
- 1) Start engine.
- Drive vehicle under the following conditions: 2) Selector lever in "D" (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.
- Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)" "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



В

Throttle Position Sensor (Cont'd)







CIRCUIT.

1. Turn ignition switch to "ON" position.

(Do not start engine.)

- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for A/T with CONSULT.
- 3. Apply vacuum to the throttle opener. Refer to steps 1 and 2 of "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-48.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal.

Check the signal of throttle position switch is indicated properly.

tion officer to materior property.				
Accelerator pedal condi- tion	Data monitor			
	CLOSED THL/SW	W/O THRL/ P-SW		
Released	ON	OFF		
Fully depressed	OFF	ON		

1. Turn ignition switch to "ON" position.

(Do not start engine.)

OR

2. Check voltage between TCM terminals (14), (2) and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)

Accelrator	Voltage	
pedal condi- tion	Terminal No.	Terminal No.
Released	Battery volt- age	1V or less
Fully depressed	1V or less	Battery volt- age

OK

OK

NG Check the following items:

- Throttle position switch Refer to "Components Inspection", AT-143.
- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Hamess for short or open between throttle position switch and TCM (Main harness)

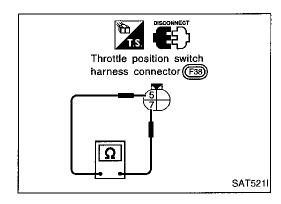
Perform DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE, AT-140.

INSPECTION END

1. Perform TCM input/ output signal inspection.

NG

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



Throttle Position Sensor (Cont'd) COMPONENT INSPECTION

Throttle position switch

Closed throttle position switch (idle position)

Check continuity between terminals ⑤ and ⑦. (Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-48.)

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

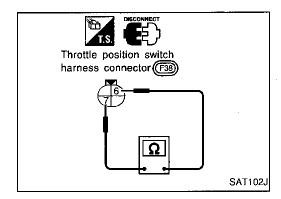
To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").



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Wide open throttle position switch

Check continuity between terminals 6 and 7.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes













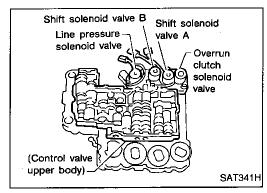


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Overrun Clutch Solenoid Valve

DESCRIPTION

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the PNP switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
8	<u>L</u>	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause	
: O/R CLTCH SOL/CIRC P1760 MD MD MIL Code No. 1203	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Overrun clutch solenoid valve 	

TROUBLE DIAGNOSIS FOR DTC P1760

SELEC	SYSTEM	
ENG	INE	
	SE	F895K

SELECT DIAG MODE	
WORK SUPPORT]
SELF-DIAG RESULTS	
DATA MONITOR]
ACTIVE TEST	
DTC CONFIRMATION	
ECM PART NUMBER	
	SAT9111

Overrun Clutch Solenoid Valve (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-**TION PROCEDURE**

CAUTION:

Always drive vehicle at a safe speed.

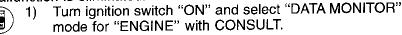
NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



Start engine.

Accelerate vehicle to a speed of more than 10 km/h (6 MPH) in "D" position (OD "ON").

Release accelerator pedal completely in "D" position (OD "OFF").

--- OR -

Start engine.

Drive vehicle under the following conditions: Selector lever in "D", overdrive control switch in "ON" or PD "OFF" position and vehicle speed higher than 10 km/h (6 MPH).

Select "MODE 7" with GST.

— OR —

(NO TOOLS Start engine. 1)

Drive vehicle under the following conditions: Selector lever in "D", overdrive control switch in "ON" or "OFF" position and vehicle speed higher than 10 km/h (6 MPH).

Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. BR

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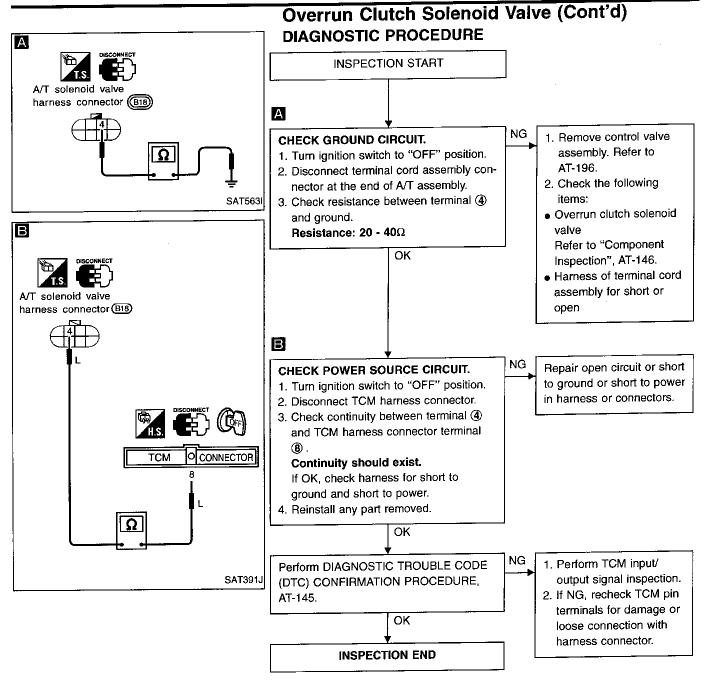
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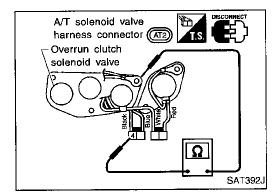
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TROUBLE DIAGNOSIS FOR DTC P1760





COMPONENT INSPECTION

Overrun clutch solenoid valve

• For removal, refer to AT-196.

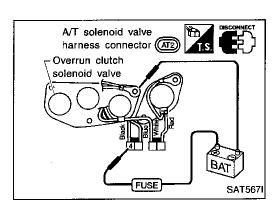
Resistance check

Check resistance between two terminals.

Solenoid valve Term		inal No.	Resistance (Approx.)	
Overrun clutch solenoid valve	4	Ground	20 - 40Ω	

TROUBLE DIAGNOSIS FOR DTC P1760

Overrun Clutch Solenoid Valve (Cont'd)



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.

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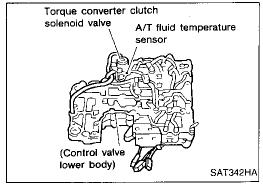
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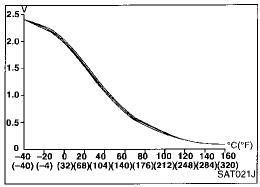
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A/T Fluid Temperature Sensor Circuit and TCM Power Source

DESCRIPTION

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
	Cold [20°C (68°F)]	Approximately 1.5V
A/T fluid temperature sensor	↓ Hot [80°C (176°F)]	↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

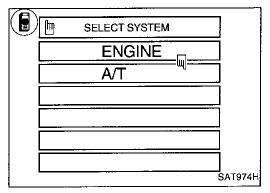
Remarks: Specification data are reference values.

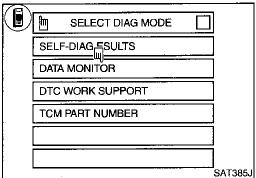
Terminal No.	Wire color	Item		Condition		
			(Can)	When turning ignition switch to "ON".	Battery voltage	
4	G/B	B Power source	, , , , , , , , , , , , , , , , , , ,	When turning ignition switch to "OFF".	1V or less	
9	G/B	Power source		Same as No. 4		
		Power source		When turning ignition switch to "OFF".	Battery voltage	
23	Y	Y (Memory back- up)	(Con) or (Coff)	When turning ignition switch to "ON".	Battery voltage	
		A/T fluid tem-		When ATF temperature is 20°C (68°F).	Approximately 1.5V	
33 G	G 	perature sensor	1 ((\(\Corongo \))	When ATF temperature is 80°C (176°F).	Approximately 0.5V	
35	В	Throttle position sensor (Ground)		_	_	

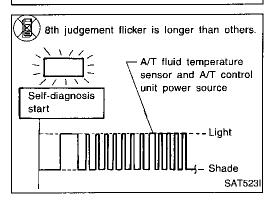
A/T Fluid Temperature Sensor Circuit and TCM Power Source (Cont'd)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: BATT/FLUID TEMP SEN : 8th judgement flicker	TCM receives an excessively low or high voltage from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.) A/T fluid temperature sensor 	gi Ma







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.



Start engine. Select "DATA MONITOR" mode for "A/T" with CON-SULT.

Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH). – OR ––

Start engine. 1)

Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).

Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-48.



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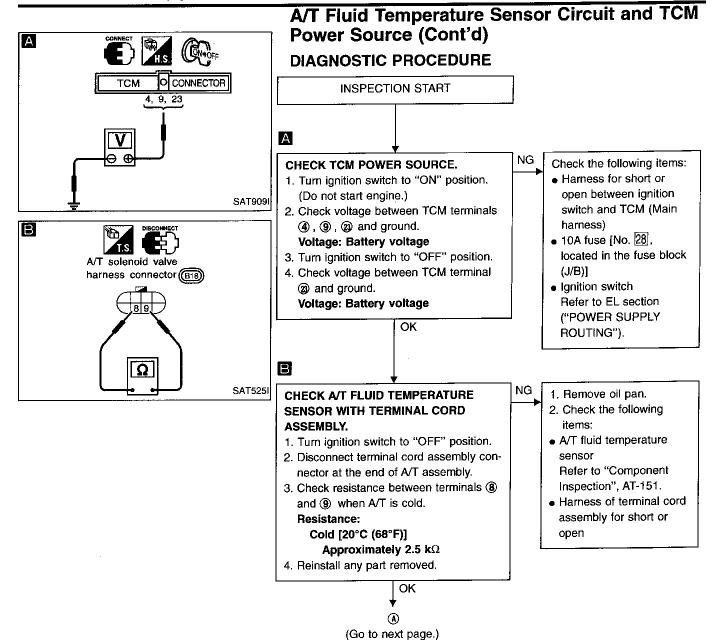


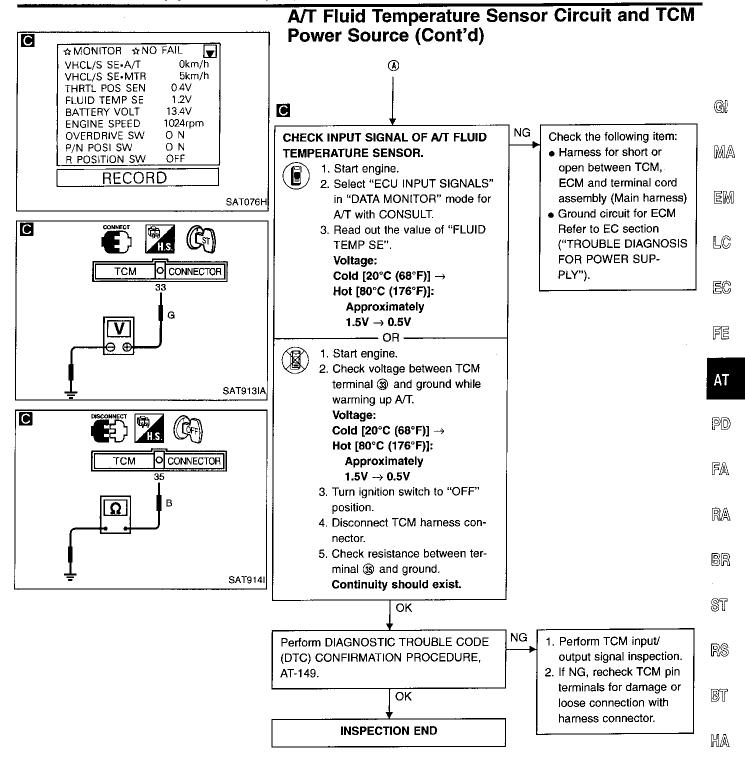


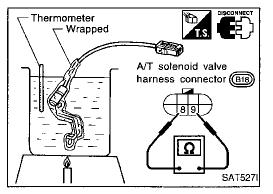




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COMPONENT INSPECTION

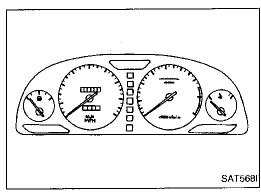
A/T fluid temperature sensor

• For removal, refer to AT-196.

 Check resistance between terminals ® and ® while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN MTR



Vehicle Speed Sensor MTR DESCRIPTION

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

TCM TERMINALS AND REFERENCE VALUE

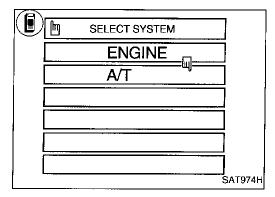
Remarks: Specification data are reference values.

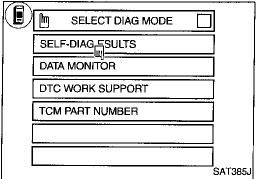
Terminal No.	Wire color	ltem	Condition		Judgement standard
27	P/L	Vehicle speed sensor		Trings include the	Voltage varies between less than 1V and more than 4.5V

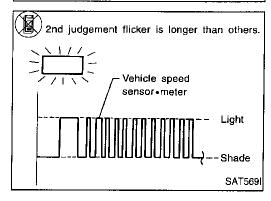
ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: VHCL SPEED SEN·MTR : 2nd judgement flicker	TCM does not receive the proper voltage signal from the sensor.	Harness or connectors (The sensor circuit is open or shorted.) Vehicle speed sensor

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN MTR





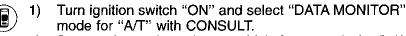


Vehicle Speed Sensor MTR (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- OR --

2) Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

1) Start engine.

 Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 25 km/h (16 MPH).

Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-48.

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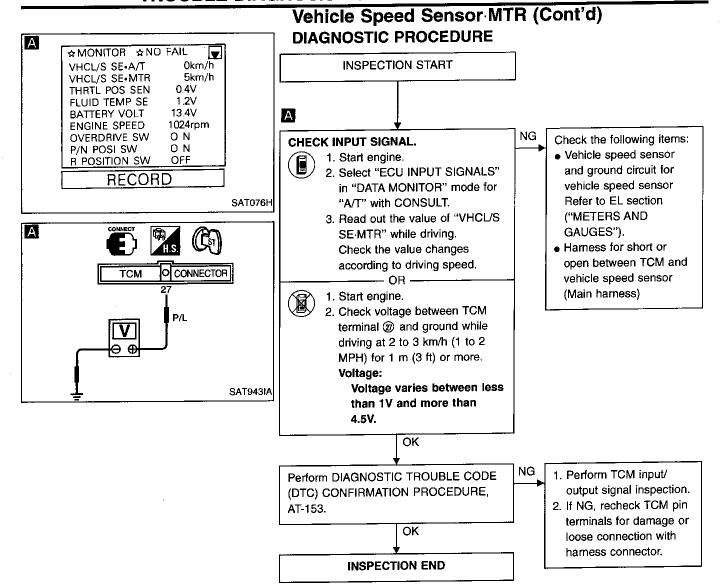
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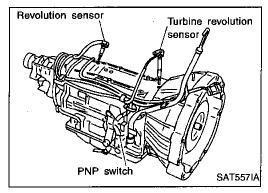
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TROUBLE DIAGNOSIS FOR VHCL SPEED SEN MTR



TROUBLE DIAGNOSIS FOR TURBINE REV



Turbine Revolution Sensor DESCRIPTION

The turbine revolution sensor detects input shaft rpm (revolutions per minute). It is located on the input side of the automatic transmission. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transmission. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.



TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
26	Υ	Turbine revolu- tion sensor (Measure in AC range)	Co (I)	When engine is running at 1,000 rpm	Approximately 1.2V Voltage rises gradually in response to engine speed.
35 B	Throttle position	Con			
	В			_	. -

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause) Harness or connectors (The sensor circuit is open or short.) Turbine revolution sensor	
: TURBINE REV 10th judgement flicker	TCM does not receive the proper voltage signal from the sensor.		

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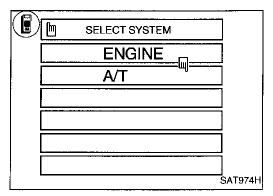
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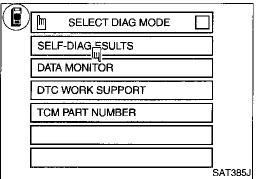
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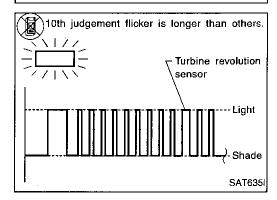
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TROUBLE DIAGNOSIS FOR TURBINE REV







Turbine Revolution Sensor (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

• If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



1) Start engine.

 Select "DATA MONITOR" mode for "A/T" with CON-SULT.

3) Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

- OR -

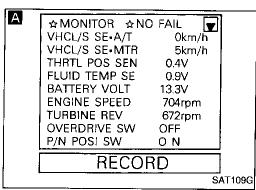


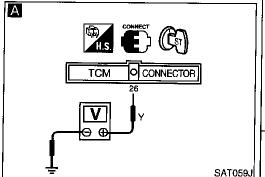
1) Start engine.

2) Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

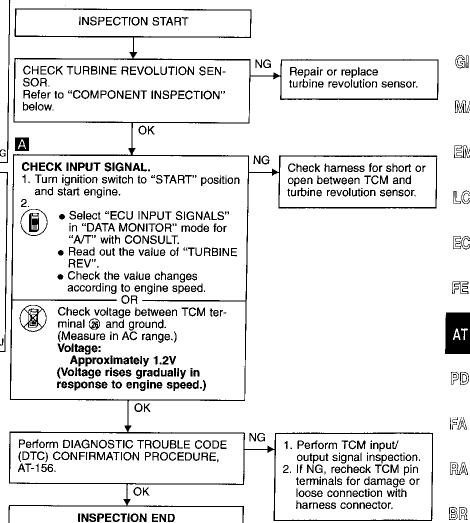
Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-48.

TROUBLE DIAGNOSIS FOR TURBINE REV





Turbine Revolution Sensor (Cont'd) DIAGNOSTIC PROCEDURE

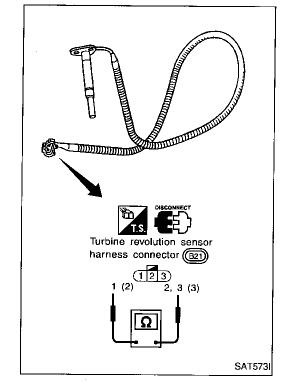




Turbine revolution sensor

Check resistance between terminals (1), (2) and (3).

Termir	nal No.	Resistance
①	2	2,200 - 2,800Ω
1	3	No continuity
2	3	No continuity



GI

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EC

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HA

TROUBLE DIAGNOSIS FOR A/T COMM LINE

A/T Communication Line

DESCRIPTION

The ECM and TCM provide mutual communication in relation to engine output control signal (ignition timing retard signal) during rapid standing starts/acceleration. With this consistent real-time control, the shifting feel is substantially improved.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

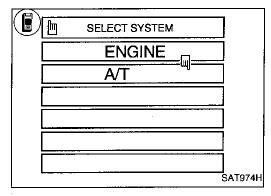
Terminal No.	Wire color	ltem	Condition	
47*	R/L	LAN	Con	_
47 HAL LAIN	LAIV			

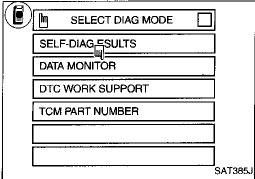
^{*:} This terminal is connected to the ECM.

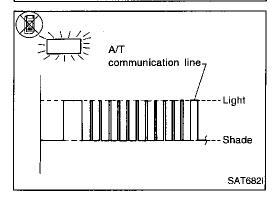
ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: A/T COMM LINE : 12th judgement flicker	The ECM-A/T communication line is open or shorted.	Harness or connector	

TROUBLE DIAGNOSIS FOR A/T COMM LINE







A/T Communication Line (Cont'd) **DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE**

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Turn ignition switch "ON".
- Select "DATA MONITOR" mode for "A/T" with CON-SULT.
- 3) Wait at least 6 seconds or start engine and wait for at least 6 seconds.

MA



- OR -Turn ignition switch "ON". 1)
- Wait at least 6 seconds or start engine and wait for at least 6 seconds.
- 3) Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-48.

LC

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RA

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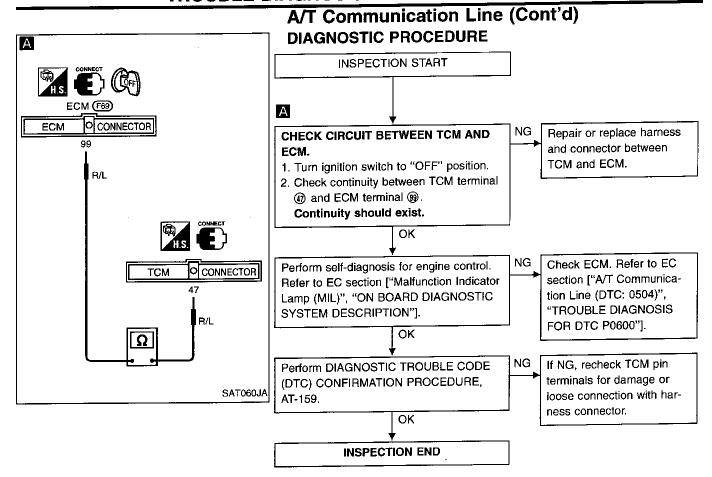
ST

RS

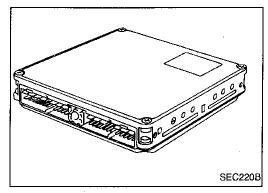
BT

MA

TROUBLE DIAGNOSIS FOR A/T COMM LINE



CONTROL UNIT (RAM), CONTROL UNIT (ROM)



TCM (Transmission Control Module) DESCRIPTION

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

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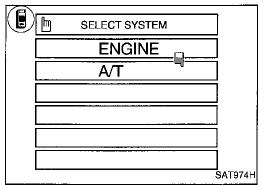
EM

10

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
CONTROL UNIT (RAM)	TCM memory (RAM) or (ROM) is mal-	тсм	<u> </u>
CONTROL UNIT (ROM)	functioning.		FE

ΑТ



SELF-DIAG MODE SELF-DIAG SULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT385J

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.



- Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

PD

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BR

ST

RS

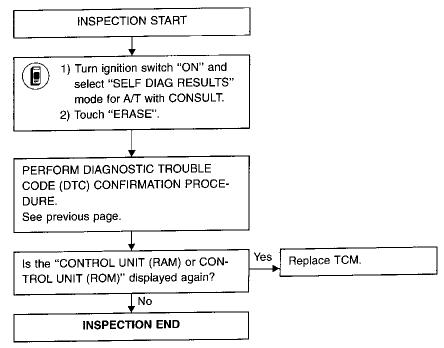
BT

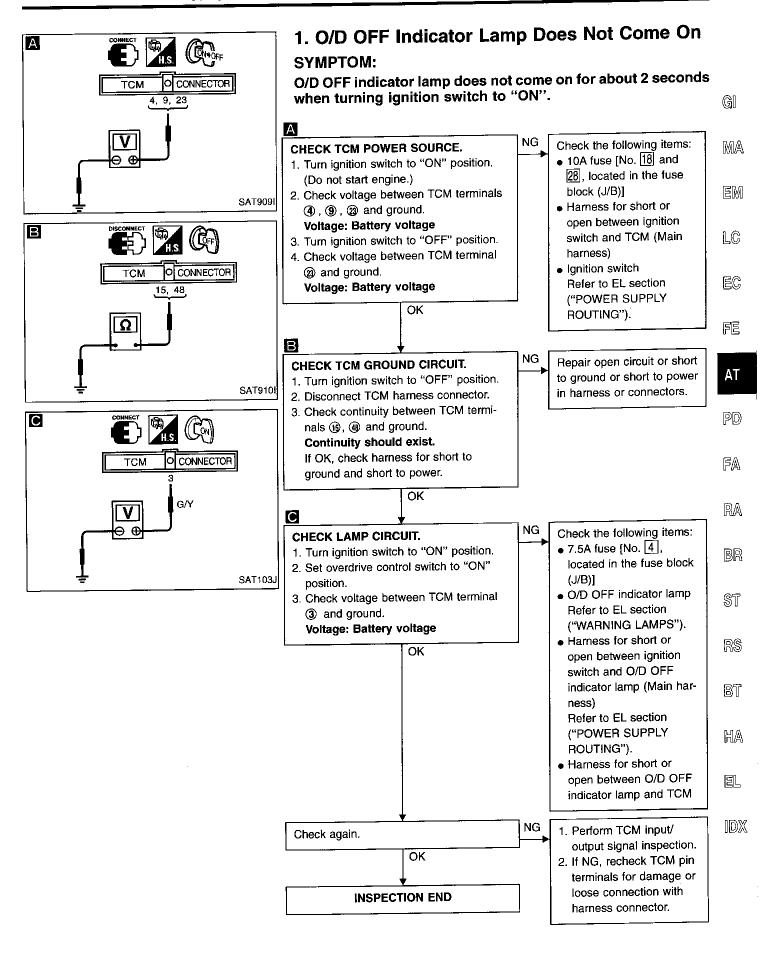
HA

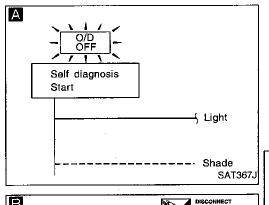
EL

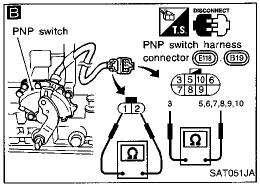
CONTROL UNIT (RAM), CONTROL UNIT (ROM)

TCM (Transmission Control Module) (Cont'd) DIAGNOSTIC PROCEDURE





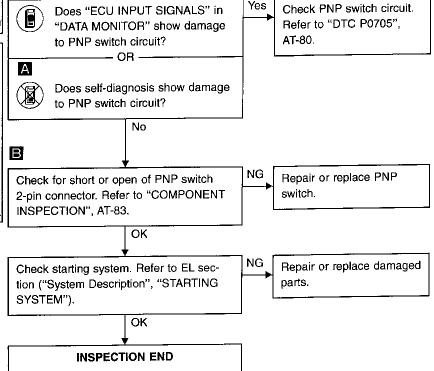


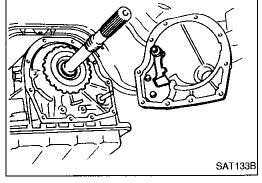


2. Engine Cannot Be Started In "P" and "N" Position

SYMPTOM:

- Engine cannot be started with selector lever in "P" or "N" position.
- Engine can be started with selector lever in "D", "2", "1" or "R" position.

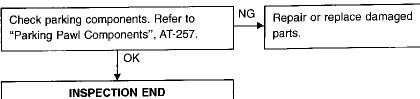


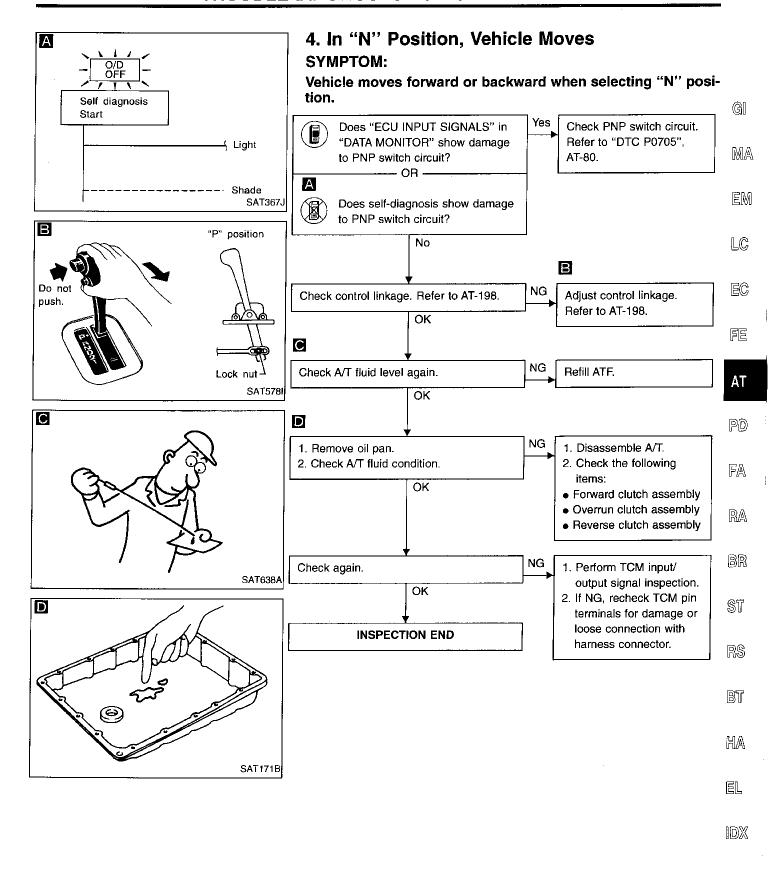


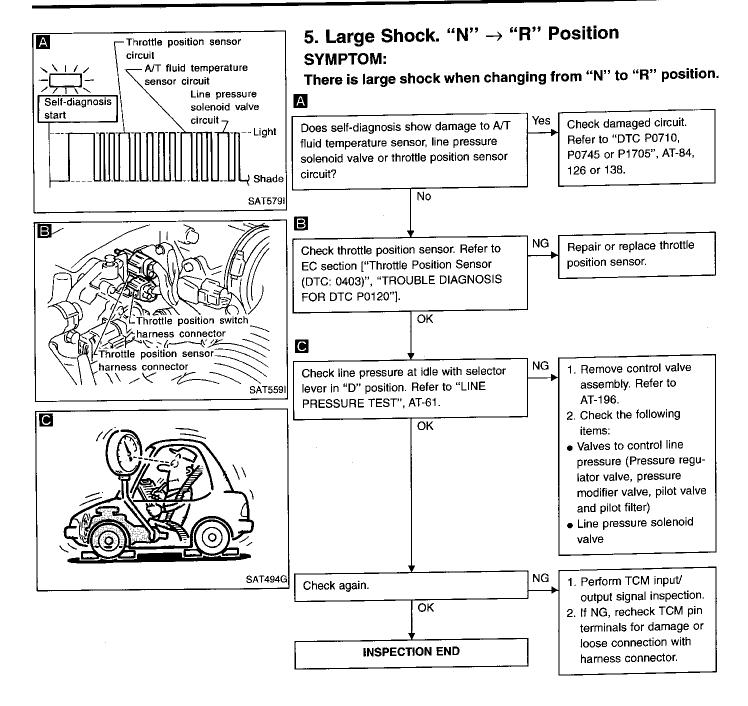
3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

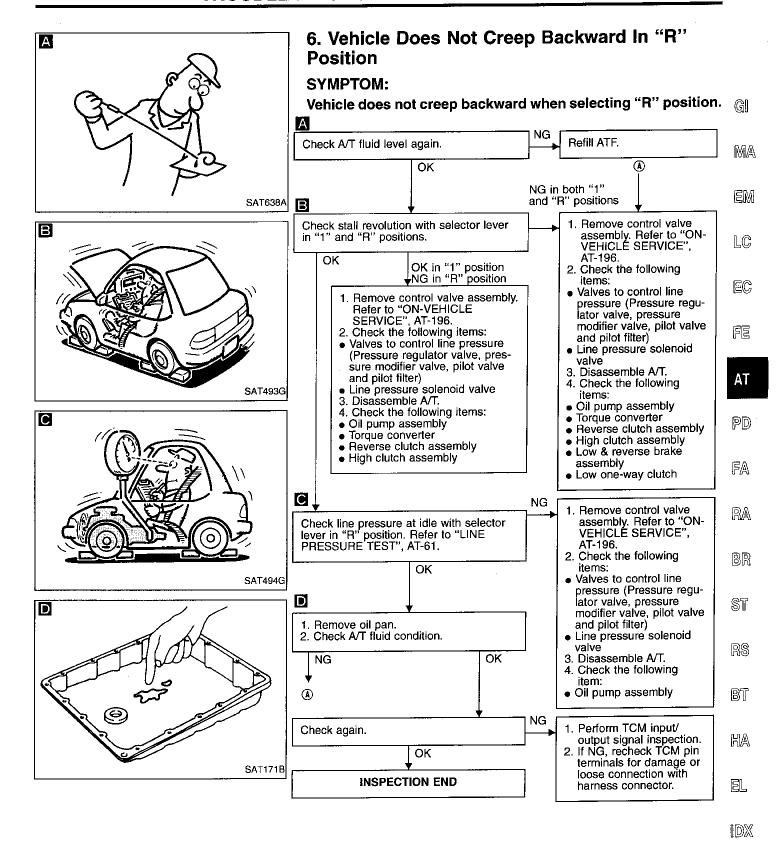
SYMPTOM:

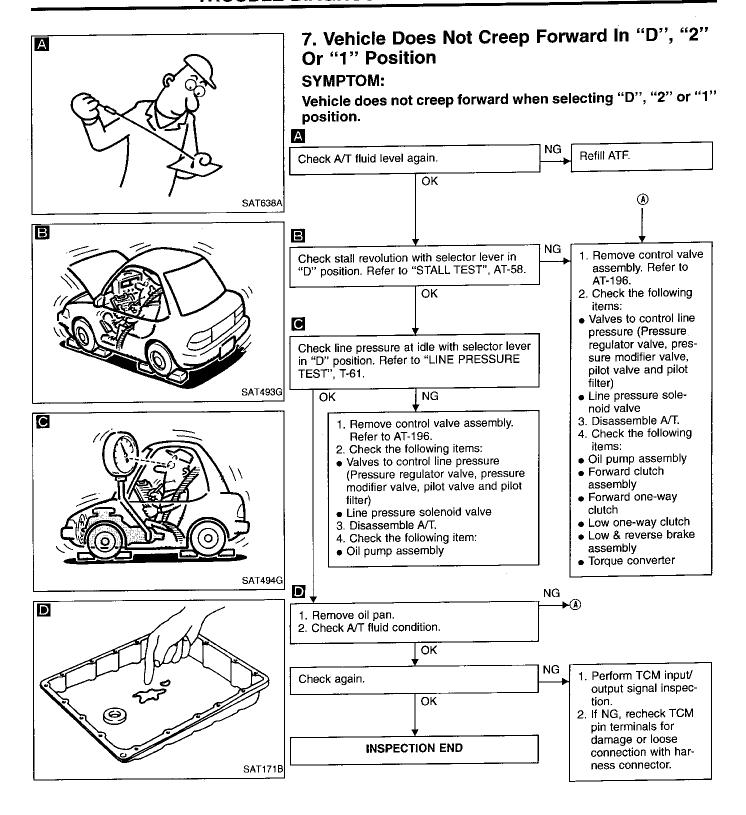
Vehicle moves when it is pushed forward or backward with selector lever in "P" position.

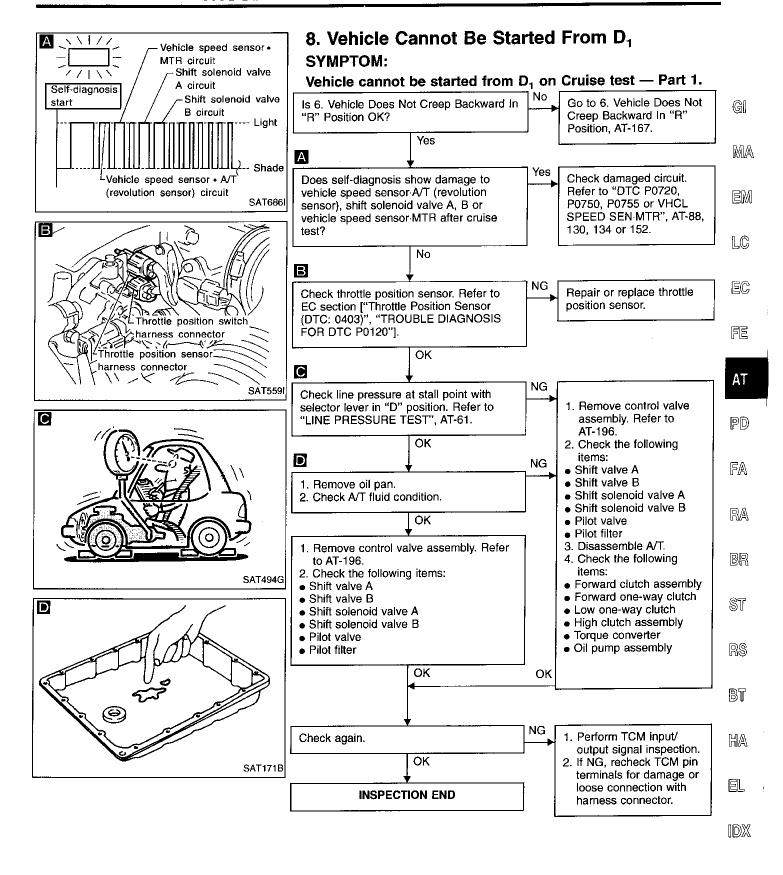


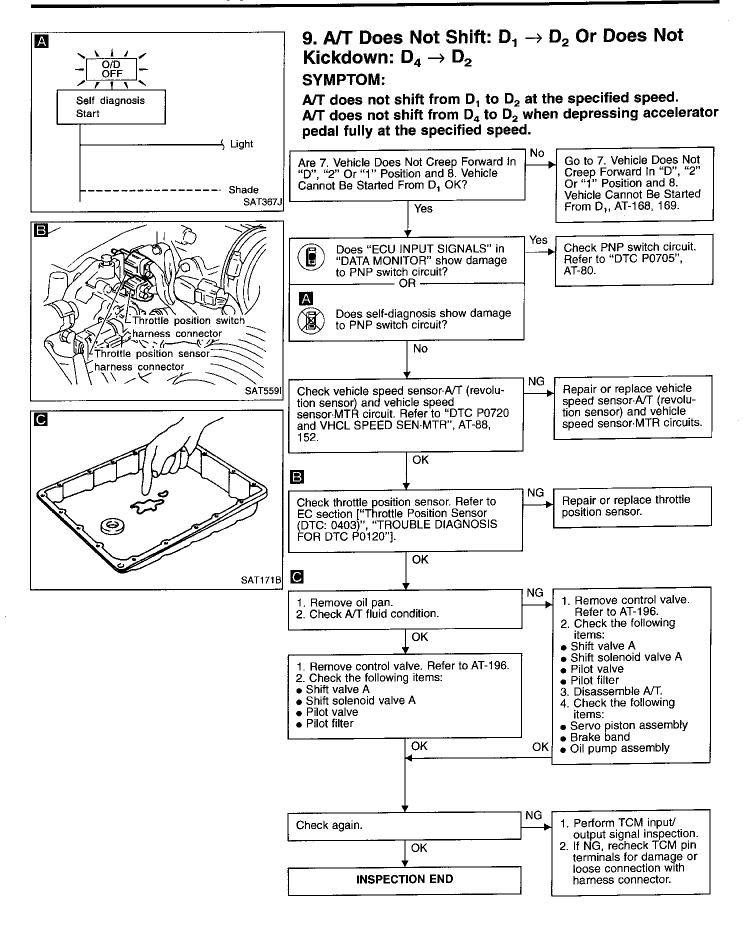


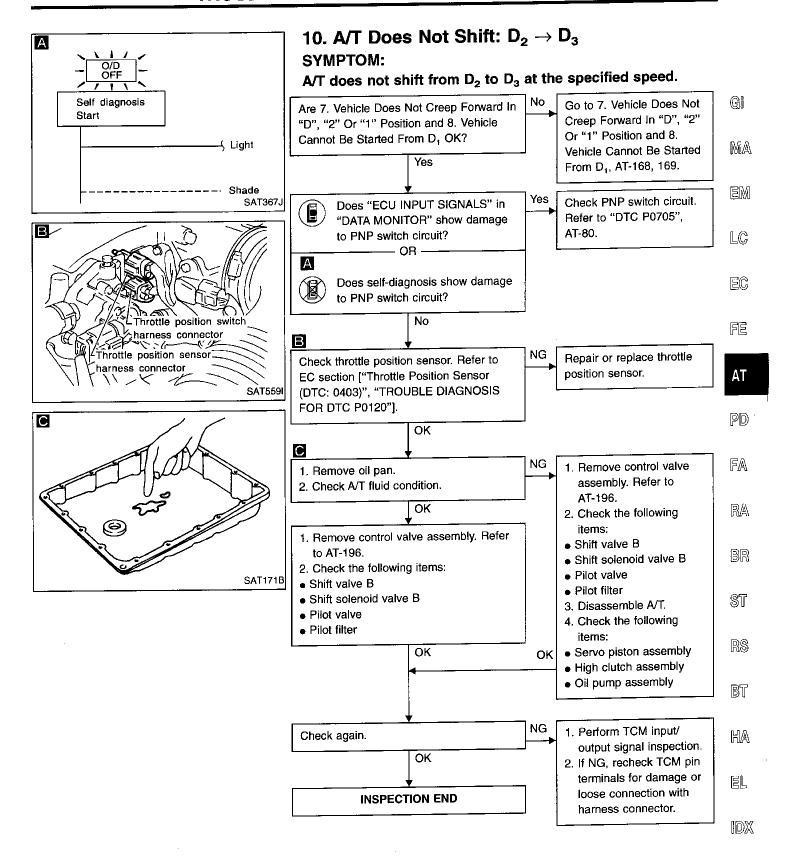


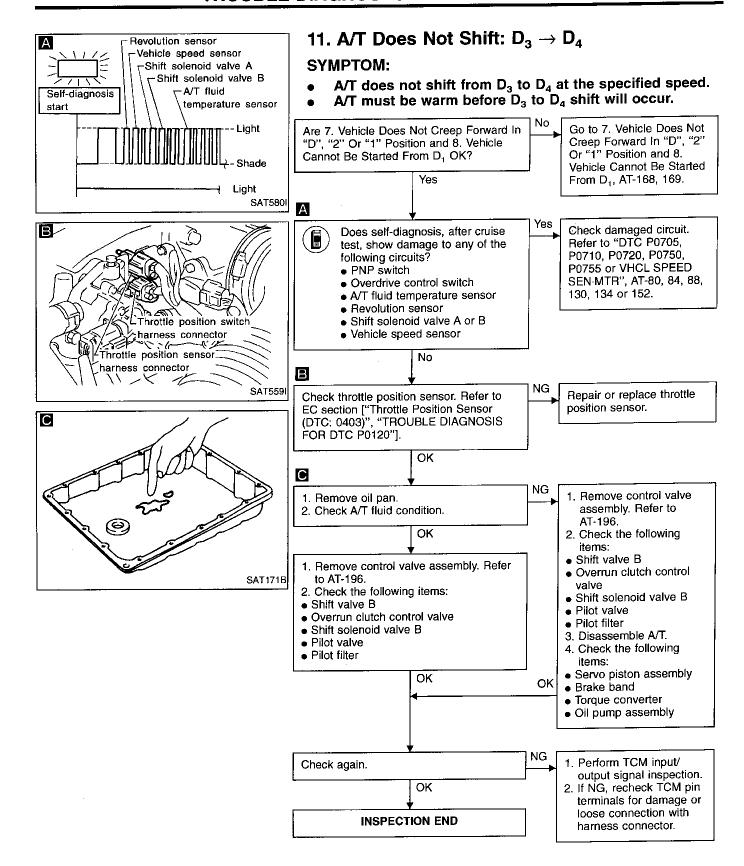




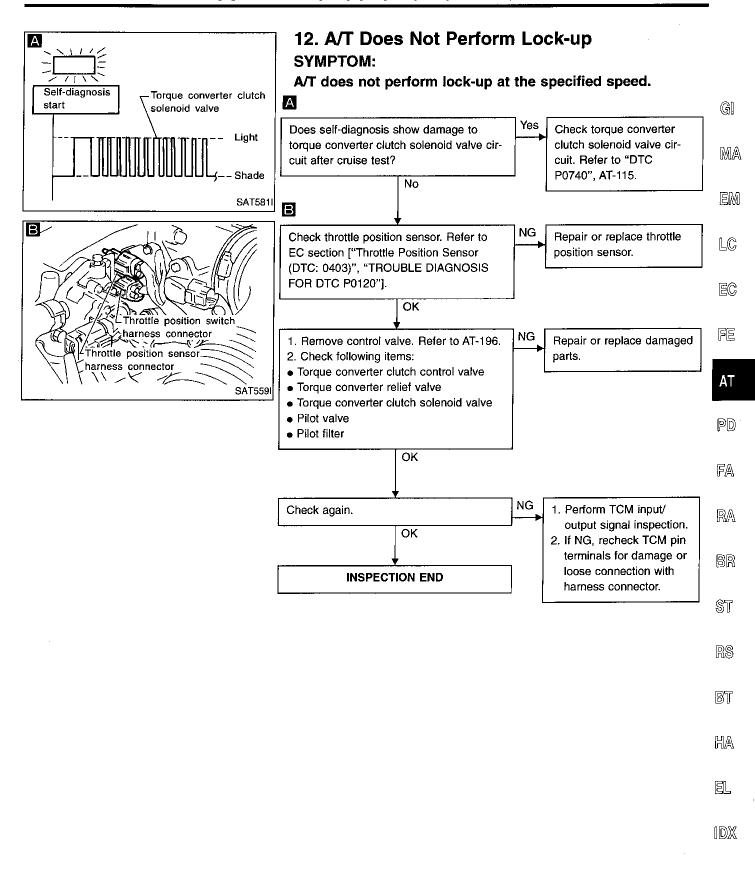


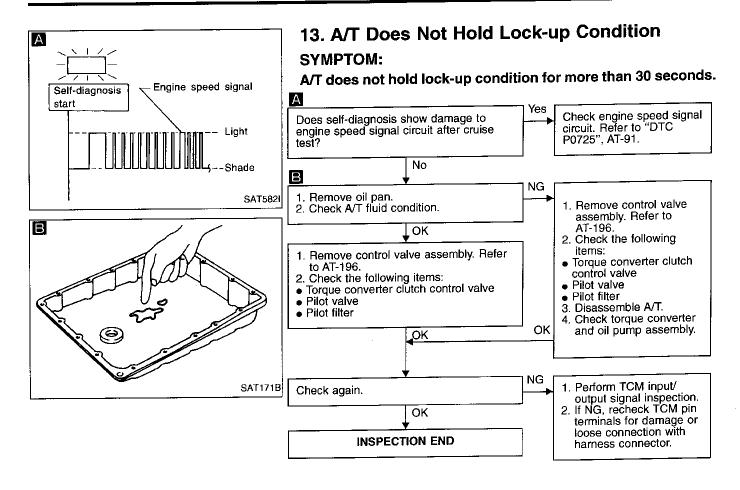


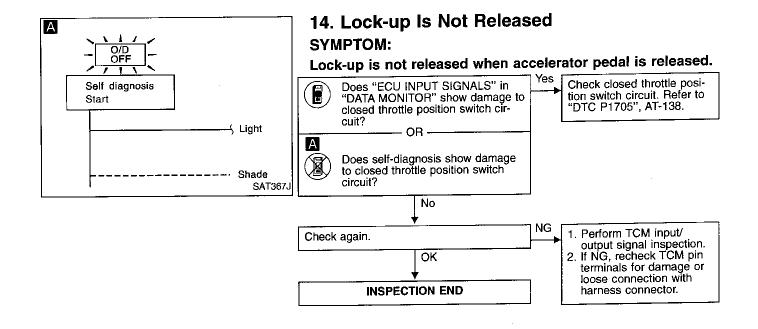


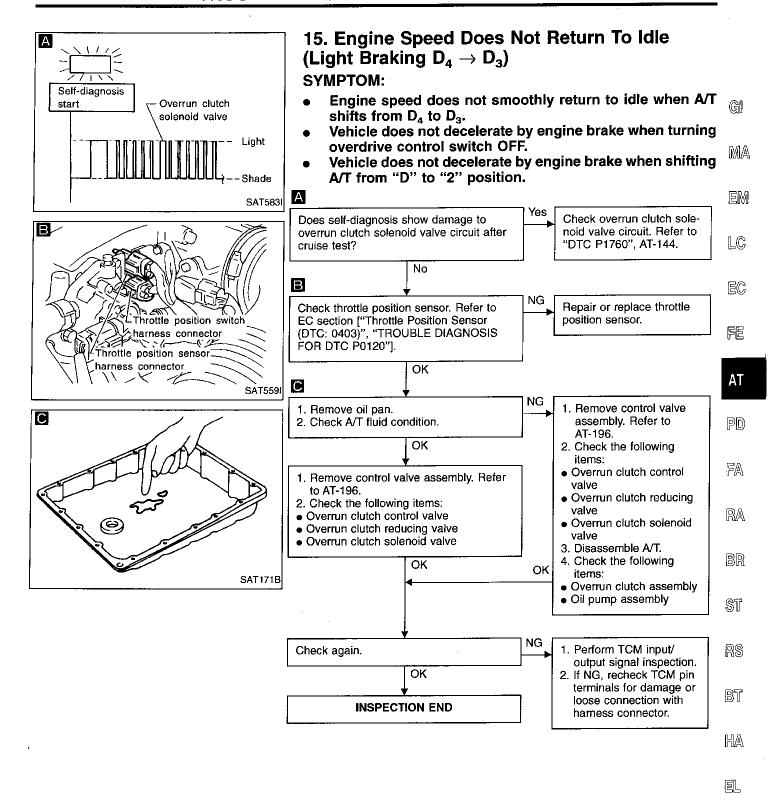


TROUBLE DIAGNOSES FOR SYMPTOMS



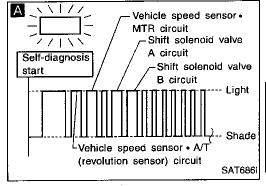






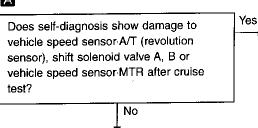
IDX

TROUBLE DIAGNOSES FOR SYMPTOMS



16. Vehicle Does Not Start From D₁ SYMPTOM:

Vehicle does not start from D₁ on Cruise test — Part 2.



Go to 8. Vehicle Cannot Be Started From D₁, AT-169.

Check again.

Perform TCM input/
output signal inspection.

Check damaged circuit.

Refer to "DTC P0720,

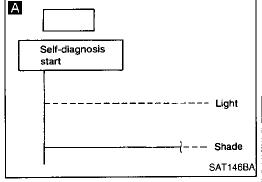
130, 134 or 152.

NG

P0750, P0755 or VHCL

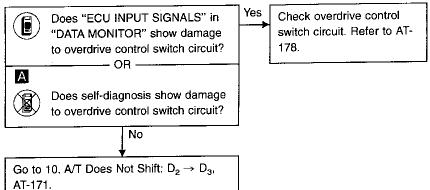
SPEED SEN.MTR", AT-88,

If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

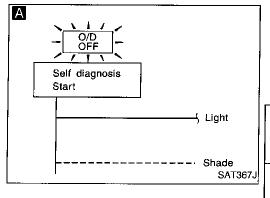


17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF" SYMPTOM:

A/T does not shift from D_4 to D_3 when changing overdrive control switch to "OFF" position.



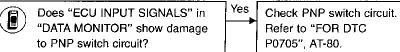
TROUBLE DIAGNOSES FOR SYMPTOMS



18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position

SYMPTOM:

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever from "D" to "2" position.



— OR -

A

Does self-diagnosis show damage to PNP switch circuit?

No

Go to 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-170.

PD

FA

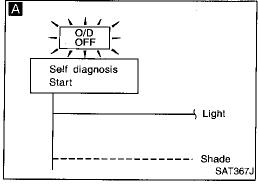
RA

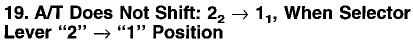
MA

LC

EC

FE

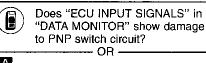






A/T does not shift from 22 to 11 when changing selector lever from "2" to "1" position.

NG



to PNP switch circuit?

Does self-diagnosis show damage

OK

INSPECTION END

Check PNP switch circuit. Refer to "DTC P0705". AT-80.

> BR ST

> > RS

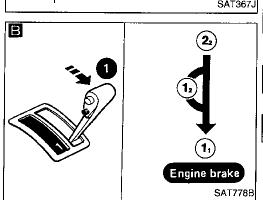
В Check again.

1. Perform TCM input/ output signal inspection. 2. If NG, recheck TCM pin

terminals for damage or loose connection with BT harness connector.

HA

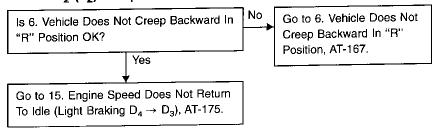
EL

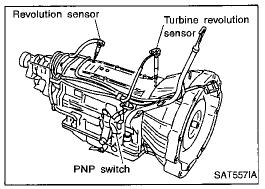


20. Vehicle Does Not Decelerate By Engine Brake

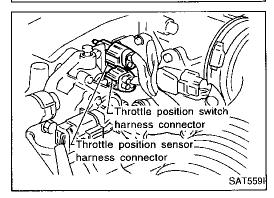
SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .





Overdrive control switch SAT558I



21. TCM Self-diagnosis Does Not Activate (Park/Neutral Position, Overdrive Control and Throttle Position Switch Circuit Checks)

SYMPTOM:

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even the lamp circuit is good.

DESCRIPTION

PNP switch

The PNP switch assemble includes a transmission range switch. The transmission range switch detects the selector position and sends a signal to the TCM.

Overdrive control switch

Detects the overdrive control switch position ("ON" or "OFF") and sends a signal to the TCM.

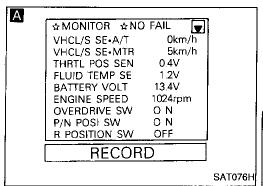
Throttle position switch

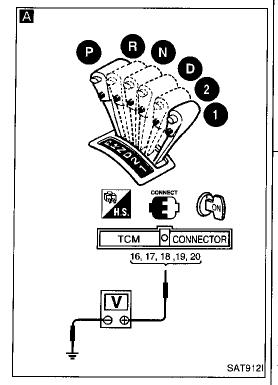
Consists of a wide open throttle position switch and a closed

throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

TROUBLE DIAGNOSES FOR SYMPTOMS





21. TCM Self-diagnosis Does Not Activate (Park/Neutral Position, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

DIAGNOSTIC PROCEDURE

Α

CHECK PARK/NEUTRAL POSITION SWITCH CIRCUIT.



- Turn ignition switch to "ON" position.
 (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR".
- 3. Read out "P/N", "R", "D", "2" and "1" position switches moving selector lever to each position.

Check that the signal of the selector lever position is indicated properly.



1. Turn ignition switch to "ON" position. (Do not start engine.)

OR

2. Check voltage between TCM terminals (a), (b), (a), (b), (a) and ground while moving selector lever through each position.

Voltage:

B: Battery voltage

0: 0V

Lever position	Terminal No.				
	1	20	(1)	T)	16
P, N	В	O	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

▼ ④ (Go to next page.)

OK

NG Check the following items:

- 10A fuse [No. 18], located in the fuse block (J/B)]
- PNP switch (Refer to "Components Inspection", AT-182.)
- Harness for short or open between ignition switch and PNP switch (Main harness)
- Harness for short or open between PNP switch and TCM (Main harness)
- Ignition switch Refer to EL section ("POWER SUPPLY ROUTING").
- Diode (P, N positions)

Gl

























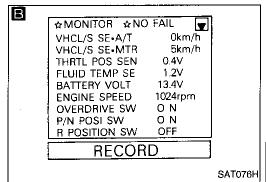
ST

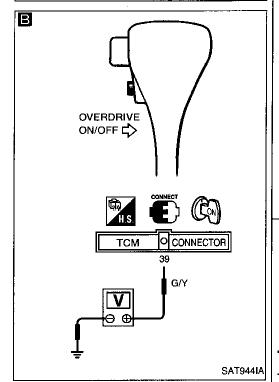
RS

BT

HA

EL





21. TCM Self-diagnosis Does Not Activate (Park/Neutral Position, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

NG



SWITCH CIRCUIT.

1. Turn ignition switch to "ON" position.

(Do not start engine.)

- Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- 3. Read out "OVERDRIVE SWITCH".
 Check the signal of the over-drive control switch is indicated properly.

(Overdrive control switch "ON" displayed on CONSULT means overdrive "OFF".)

OR

- Turn ignition switch to "ON" position.
 (Do not start engine.)
- Check voltage between TCM terminal (®) and ground when

terminal (3) and ground when overdrive control switch is "ON" and "OFF".

Switch position Voltage

ON Battery voltage

OFF 1V or less

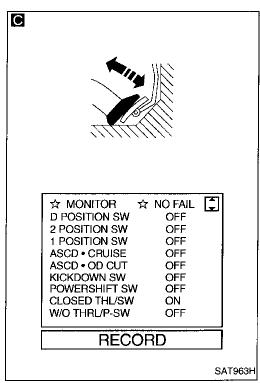
OK

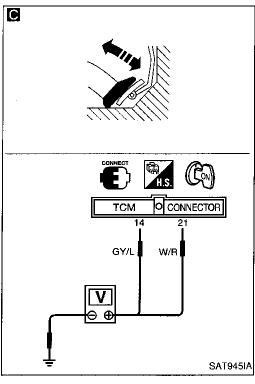
(B)

(Go to next page.)

Check the following items:

- Overdrive control switch Refer to "Components Inspection", AT-182.
- Harness for short or open between TCM and overdrive control switch (Main harness)
- Harness of ground circuit for overdrive control switch (Main harness) for short or open





21. TCM Self-diagnosis Does Not Activate (Park/Neutral Position, Overdrive Control and **Throttle Position Switch Circuit Checks)** (Cont'd)

NG

C **CHECK THROTTLE POSITION SWITCH** CIRCUIT.

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- 3. Apply vacuum to the throttle opener. Refer to steps 1 and 2 of "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-48.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal.

Check the signal of throttle position switch is indicated properly.

Accelerator	Data monitor	
pedal condi- tion	CLOSED THL/SW	W/O THRL/ P-SW
Released	ON	OFF
Fully depressed	OFF	ON

- OR 1. Turn ignition switch to "ON" position.
 - (Do not start engine.)
- 2. Check voltage between TCM terminals (4), (2) and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)

Accelerator	Volt	age
pedal condi- tion	Terminal No.	Terminal No.
Released	Battery volt- age	1V or less
Fully depressed	1V or less	Battery volt- age

Check the following items:

- 10A fuse [No. 18], located in the fuse block (J/B)
- Refer to "Components inspection", AT-183.
- open between ignition tion switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)
- Ignition switch ROUTING").

- Throttle position switch
- Harness for short or switch and throttle posi-
- Refer to EL section ("POWER SUPPLY

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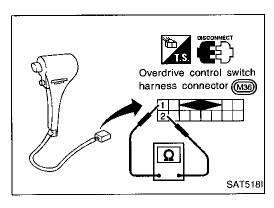
NG Perform self-diagnosis again after driving for a while. OK INSPECTION END

QK

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

output signal inspection.

1. Perform TCM input/



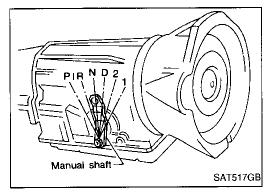
21. TCM Self-diagnosis Does Not Activate (Park/Neutral Position, Overdrive Control and **Throttle Position Switch Circuit Checks)** (Cont'd)

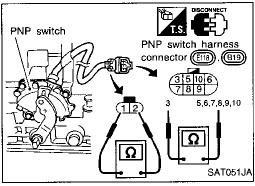
COMPONENT INSPECTION

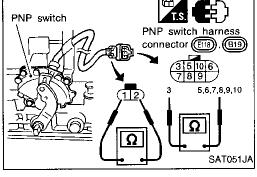
Overdrive control switch

Check continuity between two terminals.

Switch position	Continuity
ON	No
OFF	Yes



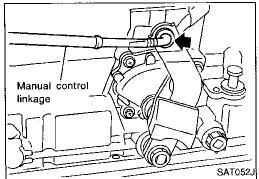




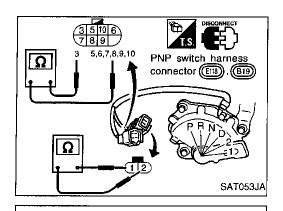
Park/neutral position switch

Check continuity between terminals (1) and (2) and between terminals 3 and 5, 6, 7, 8, 9, 10 while moving manual shaft through each position.

Lever position	Termir	nal No.
Р	① -②	3 - 7
R	3-8	
N	① -②	3-9
D	3-6	
2	3 — 10	
1	3-5	



- If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- If OK on step 2, adjust manual control cable. Refer to AT-198.



Throttle position switch

harness connector (F3B)

SAT521

21. TCM Self-diagnosis Does Not Activate (Park/Neutral Position, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.

If OK on step 4, adjust PNP switch. Refer to AT-198.

If NG on step 4, replace PNP switch.

MA

G

Throttle position switch

Closed throttle position switch (idle position)

LC

EM

Check continuity between terminals 5 and 7. (Refer to "Preparation", "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-48.)

EC

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

FE

To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS --- Basic Inspection").

AT

PD

FA

BR

Wide open throttle position switch

ST

Continuity Accelerator pedal condition No Released Depressed Yes

Check continuity between terminals 6 and 7.

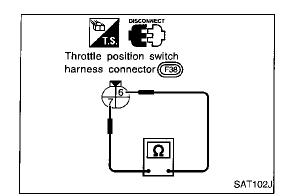
RS

HA

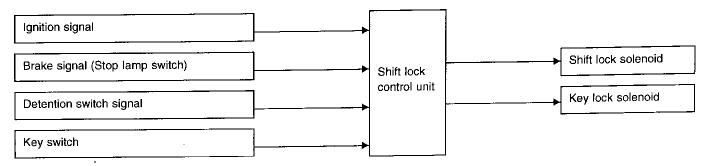
BT

EL

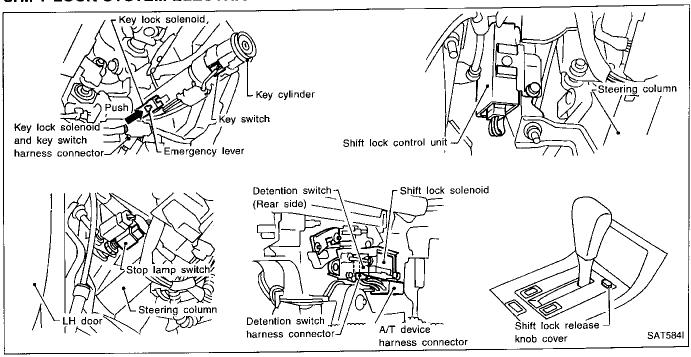
HDX



A/T Shift Lock System INPUT/OUTPUT SIGNAL FLOW



SHIFT LOCK SYSTEM ELECTRICAL PARTS LOCATION



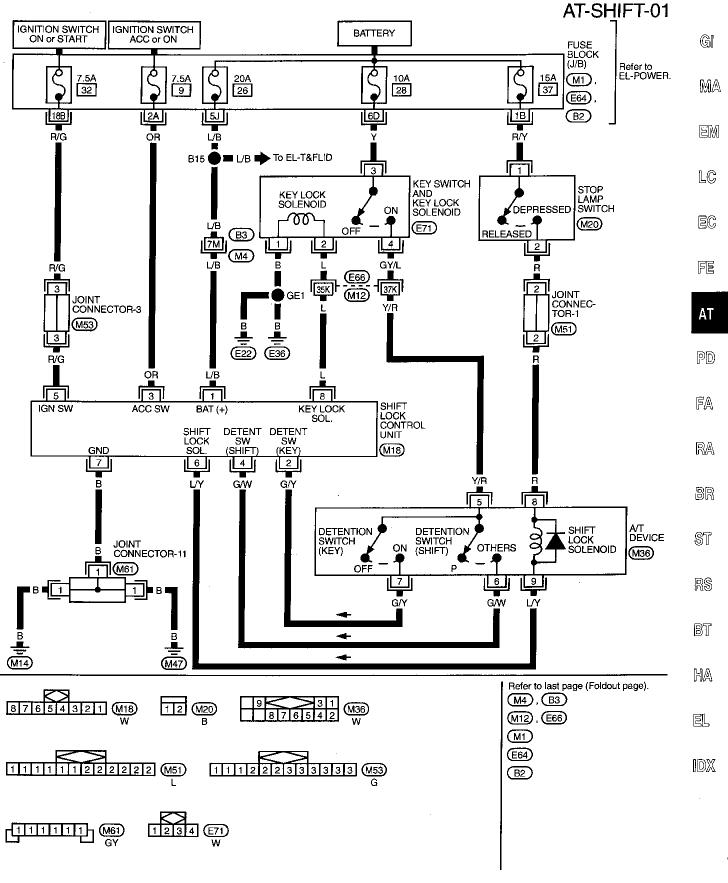
Emergency lever: Used only in case of emergency (when the battery runs down and the ignition key cannot be removed from the key cylinder).

DESCRIPTION

• The electrical key interlock mechanism also operates as a shift lock: With the key switch turned to "ON", the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed. With the key switch turned to "OFF" or with the key removed, the selector lever cannot be shifted from "P" to any other position. The key cannot be removed unless the selector lever is placed in "P".

The shift lock and key interlock mechanisms are controlled by shift lock control unit.
 The shift lock control unit sends each ON-OFF signal to the shift lock solenoid and the key lock solenoid.
 Then the shift lock solenoid operates the lock lever to hold the shift lever in "P" position.
 And the key lock solenoid operates the stopper to prevent removing the ignition key from the key cylinder.

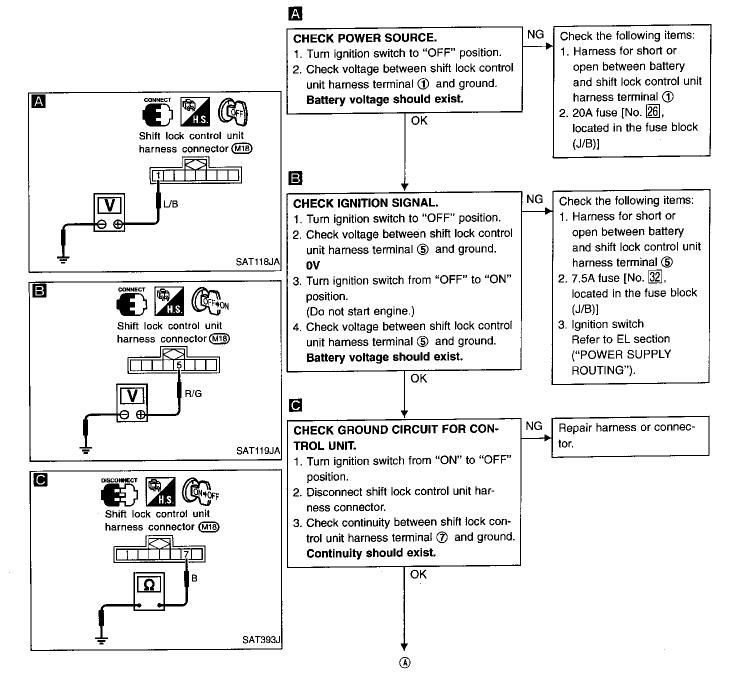
Wiring Diagram

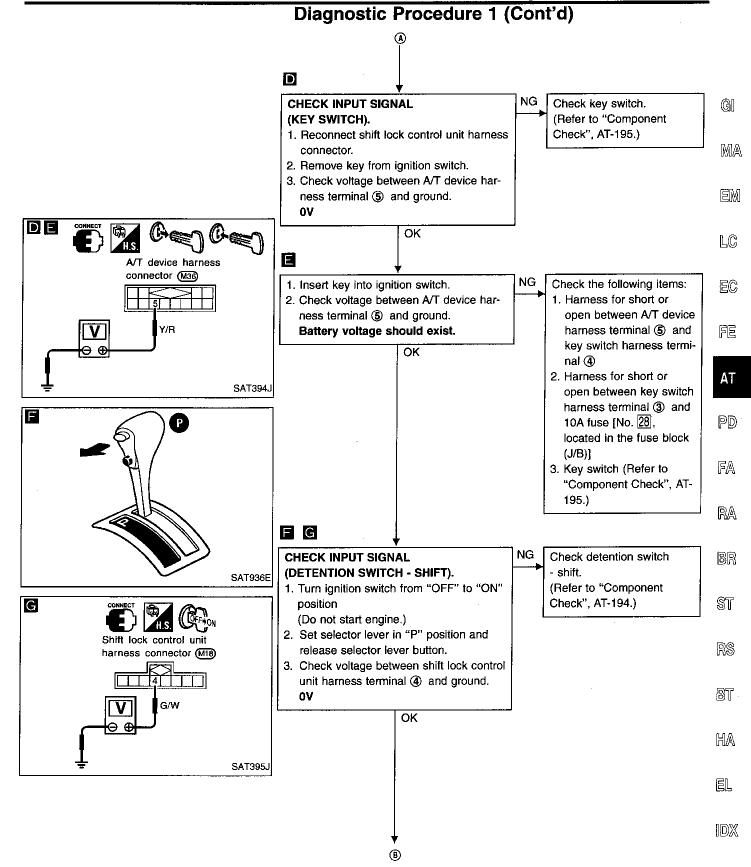


Diagnostic Procedure 1

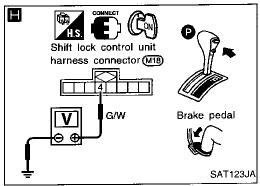
SYMPTOM:

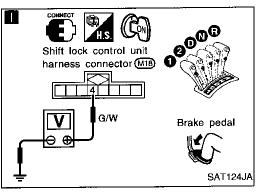
Selector lever cannot be moved from "P" position when applying brake pedal. It can be moved when releasing brake pedal. Selector lever can be moved from "P" position when key is removed from key cylinder.

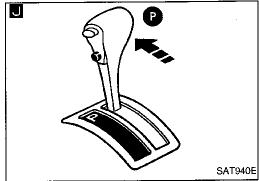


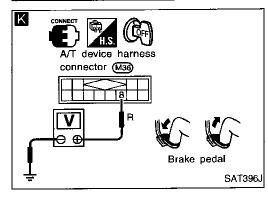


Diagnostic Procedure 1 (Cont'd)











CHECK INPUT SIGNAL (DETENTION SWITCH - SHIFT).

- Turn ignition switch to "ON" position. (Do not start engine.)
- Depress brake pedal. Push selector lever button. Check voltage between shift lock control unit harness terminal
 and ground.

Battery voltage should exist.

 Set selector lever in any position except "P". Check voltage between shift lock control unit harness terminal (4) and ground.

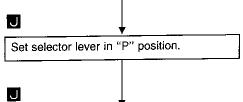
When selector lever cannot be moved from "P" position with brake pedal depressed, push shift lock release knob. (Remove shift lock release knob cover.)

ÖΚ

Battery voltage should exist.

NG Check the following items:

- Harness for short or open between shift lock control unit harness terminal (a) and detention switch harness terminal
 (6)
- Harness for short or open between detention switch harness terminal
 and key switch harness terminal
- 3. Detention switch shift (Refer to "Component Check", AT-194.)



CHECK INPUT SIGNAL (STOP LAMP SWITCH).

Turn ignition switch to "ON" position. (Do not start engine.)

Check voltage between A/T device harness terminal (8) and ground.

Brake pedal	Voltage
Depressed	Battery voltage
Released	0V
	OK

©

NG Check the following items:

- Harness for short or open between A/T device harness terminal ® and stop lamp switch harness terminal ②
- Harness for short or open between stop lamp switch harness terminal
 and 15A fuse [No. 37], located in the fuse block (J/B)]
- 3. Stop lamp switch (Refer to "Component Check", AT-195.)

position.

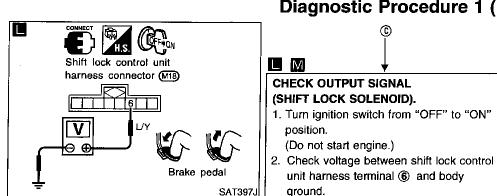
ground.

Brake pedal

Depressed

Released

(Do not start engine.)



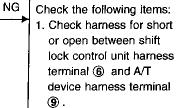


Voltage

Battery voltage

ΟV

NG



2. Check shift lock solenoid. (Refer to "Component Check", AT-194.)

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EC

1. Reconnect A/T device harness connec-

ОК

ОК

INSPECTION END

unit harness terminal 6 and body

- 2. Turn ignition switch from "OFF" to "ON" position.
- 3. Recheck shift lock operation.
- (Do not start engine.)

1. Perform control unit input/output signal inspection test.

2. If NG, recheck harness connector connection.

FE

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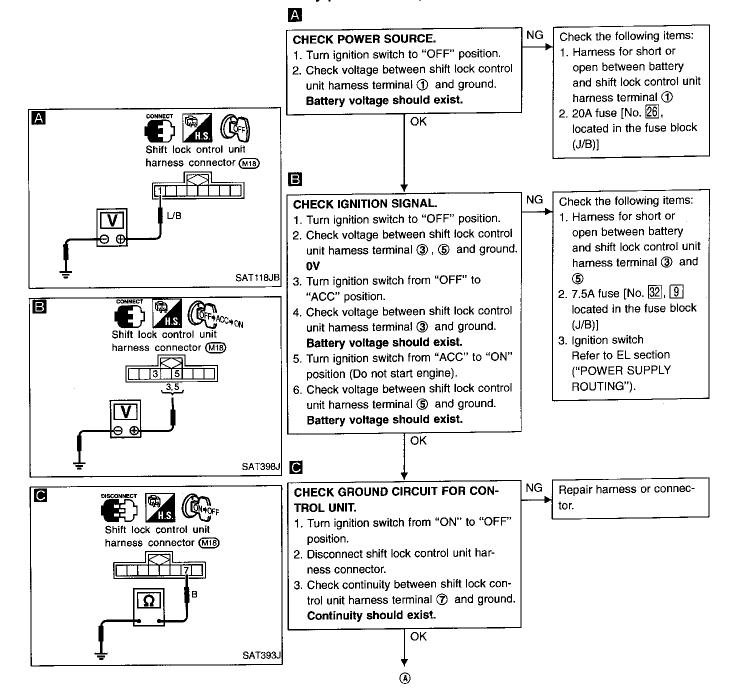
EL

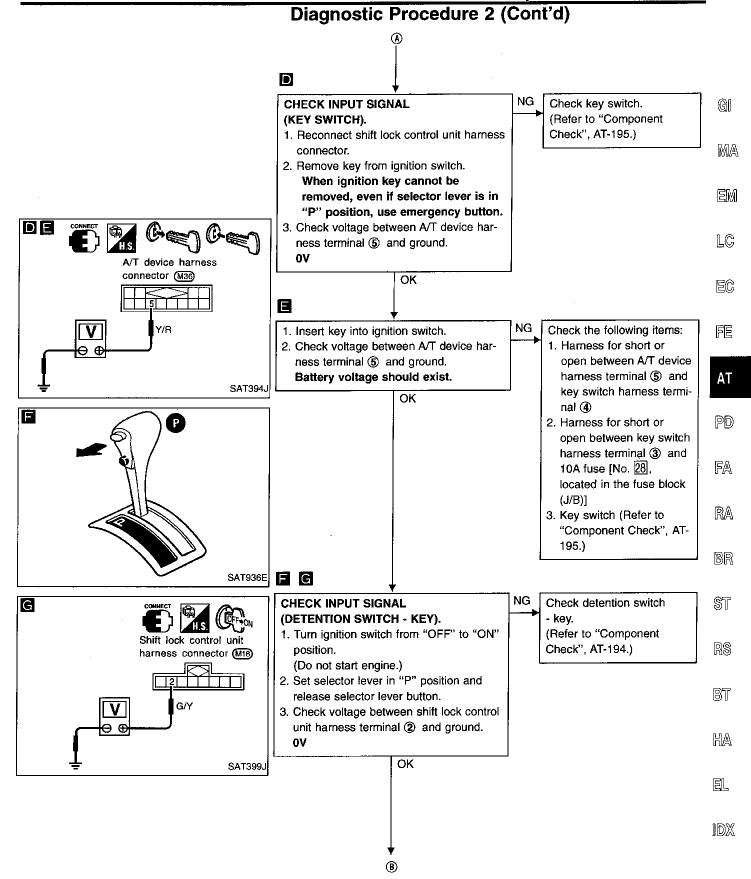
IDX

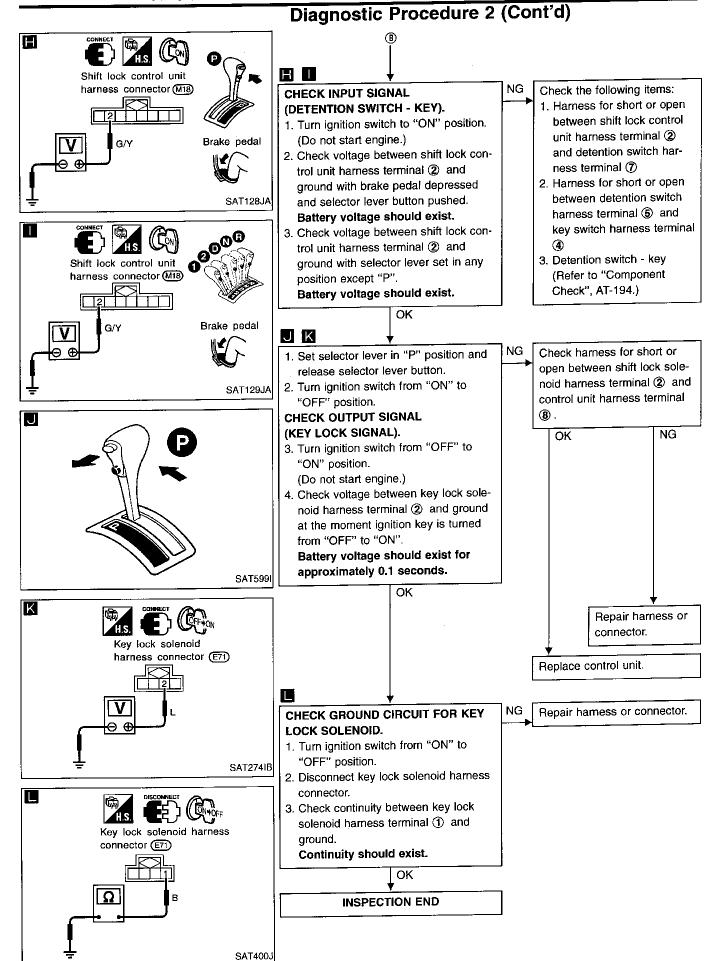
Diagnostic Procedure 2

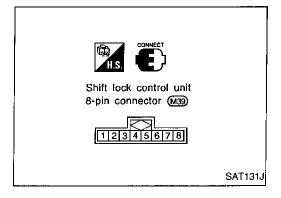
SYMPTOM:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".









Shift Lock Control Unit Inspection

- Measure voltage between each terminal by following "SHIFT LOCK CONTROL UNIT INSPECTION TABLE".
- Pin connector terminal layout.

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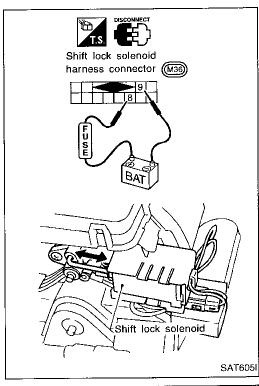
EM

LC

Shift Lock Control Unit Inspection Table

(Data are reference values.)

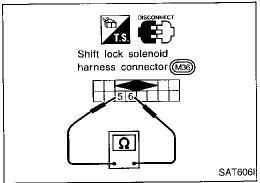
Termi	nal No.		0	li danna ant ata a da na	EĈ
\oplus	Θ	Item	Condition	Judgment standard	
1		Power source	COFF	Battery voltage	FE
2		Detention switch (Key)	 When the key is in key cylinder, selector lever is in "P" position, and selector lever button pushed. When the key is in key cylinder, selector lever is set in any position except "P", and selector lever button released. 	Battery voltage	AT PD:
			Except above	0V	 FA
3		ACC signal	(CC) or (CO)	Battery voltage	RA
			Except above	0V	
④	T	Detention switch (Shift)	 When the key is in key cylinder, selector lever is in "P" position, and selector lever button pushed. When the key is in key cylinder, selector lever is set in any position except "P", and selector lever button 	Battery voltage	BR ST
			released. Except above	OV	— RS
⑤		Ignition signal	Con	Battery voltage	 BT
6		Shift lock signal	When selector lever is set in "P" position and brake pedal is depressed	Battery voltage	 HA
	j		Except above	0V	
8		Key lock signal	When ignition switch is turned from LOCK, "OFF" or "ACC" to "ON". Except above	Battery voltage (Approximately 0.1 seconds) OV	<u></u>
			Except above		— IDX



Component Check

SHIFT LOCK SOLENOID

 Check operation by applying battery voltage to shift lock solenoid harness connector.

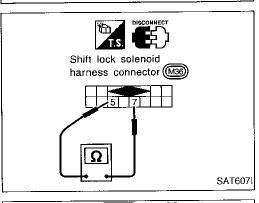


DETENTION SWITCH

Shift

Check continuity between terminals (5) and (6) of shift lock solenoid harness connector.

Condition	Continuity
 When selector lever is set in "P" position, and selector lever button pushed. When selector lever is set in any position except "P", and selector lever button released. 	
Except the above	No



Key

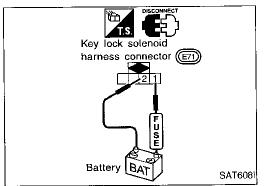
 Check continuity between terminals (5) and (7) of shift lock solenoid harness connector.

Condition	Continuity
 When selector lever is set in "P" position, and selector lever button pushed. When selector lever is set in any position except "P", and selector lever button released. 	Yes
Except the above	No

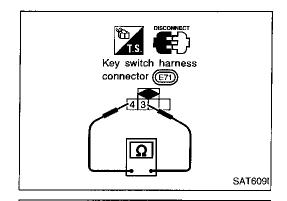
KEY LOCK SOLENOID

 Check operation by applying battery voltage to key lock solenoid harness connector.

Operating sound must be emitted.



harness connector.



Component Check (Cont'd) KEY SWITCH

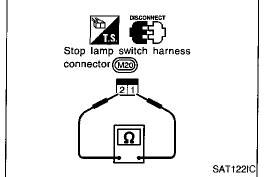
Check continuity between terminals ③ and ④ of key switch

Condition	Continuity
When key is inserted into key cylinder	Yes
When key is removed from key cylinder	No









STOP LAMP SWITCH

Check continuity between terminals ① and ② of stop lamp L© witch harness connector.

Condition	Continuity
When brake pedal is depressed	Yes
When brake pedal is released	No



Check stop lamp switch after adjusting brake pedal. Refer to BR section ("Adjustment", "BRAKE PEDAL AND BRACKET").









BR

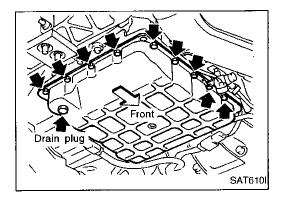
ST

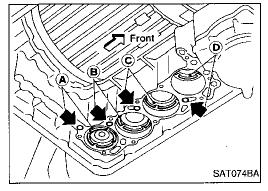
RS

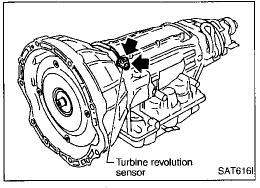
BT

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Control Valve Assembly and Accumulators REMOVAL

- 1. Drain ATF.
- 2. Remove oil pan and gasket.
- 3. Remove oil strainer.
- Remove control valve assembly by removing fixing bolts and disconnecting harness connector.

Bolt length and location

Bolt symbol	ℓ mm (in) 🚉 ℓ
®	33 (1.30)
(B)	45 (1.77)

- Be careful not to drop manual valve out of valve body.
- 5. Remove solenoids and valves from valve body if necessary.
- 6. Remove terminal cord assembly if necessary.

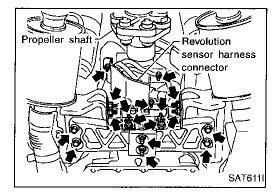
- 7. Remove accumulators (A), (B), (C) and (D) by applying compressed air if necessary.
- Hold each piston with rag.

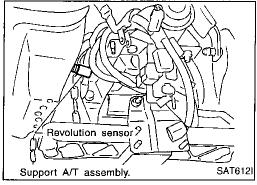
Note

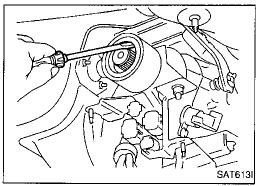
- (A): N-D accumulator
- (B): 2-3 accumulator
- ©: 1-2 accumulator
- ①: 3-4 (N-R) accumulator
- Reinstall any part removed.
- Always use new sealing parts.

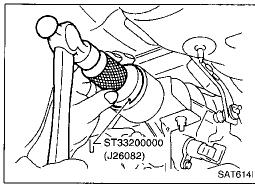
Turbine Revolution Sensor Replacement

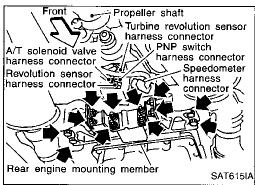
- Remove A/T assembly, Refer to "Removal", "REMOVAL AND INSTALLATION", AT-199.
- Remove turbine revolution sensor from A/T assembly upper side.
- 3. Reinstall any part removed.
- Always use new sealing parts.











Revolution Sensor Replacement

- Remove exhaust tube, muffler and heat insulator. Refer to FE section ("EXHAUST SYSTEM").
- Remove propeller shaft from vehicle. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Remove rear engine mounting member from body while supporting A/T with a jack. Tighten rear engine mounting member bolts to the specified torque. Refer to EM section ("ENGINE REMOVAL").



G

- Remove revolution sensor from A/T assembly.
- Reinstall any part removed.
- Always use new sealing parts.



EM



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Rear Oil Seal Replacement

- Remove exhaust tube, muffler and heat insulator. Refer to FE section ("EXHAUST SYSTEM").
- Remove propeller shaft from vehicle. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Remove rear oil seal.

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- Install rear oil seal.
- Apply ATF before installing.
- Reinstall any part removed.

RS

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KA

Parking Pawl Components Inspection

REMOVAL

- Remove exhaust tube, muffler and heat insulator. Refer to FE section ("EXHAUST SYSTEM").
- Remove propeller shaft from vehicle. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Disconnect A/T harness connectors. 3.
- Remove rear engine mounting member from A/T assembly while supporting A/T with a jack. Tighten rear engine mounting member bolts to the specified torque. Refer to EM section ("ENGINE REMOVAL").

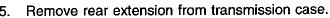
DX

EL

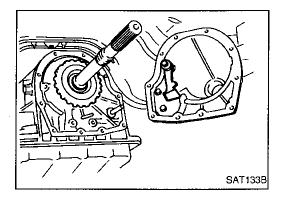
887

ON-VEHICLE SERVICE

Parking Pawl Components Inspection (Cont'd)

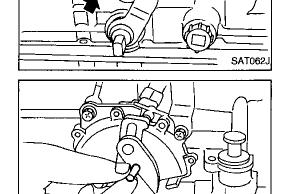


- 6. Replace parking pawl components if necessary.
- 7. Reinstall any part removed.
- Always use new sealing parts.

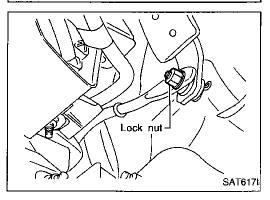


Park/Neutral Position (PNP) Switch Adjustment

- Remove manual control linkage from manual shaft of A/T assembly.
- 2. Set manual shaft of A/T assembly in "N" position.
- 3. Loosen PNP switch fixing bolts.



- 4. Insert pin into adjustment holes in both PNP switch and manual shaft of A/T assembly as near vertical as possible.
- 5. Reinstall any part removed.
- 6. Check continuity of PNP switch. Refer to "Component Inspection", AT-83.



Pin dia. 4 mm (0.16 in)

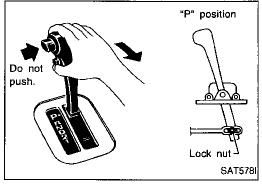
SAT063J

Manual Control Linkage Adjustment

Move selector lever from "P" position to "1" position. You should be able to feel the detents in each position.

If the detents cannot be felt or the position pointer is improperly aligned, adjust the linkage.

- 1. Place selector lever in "P" position.
- Loosen lock nuts.



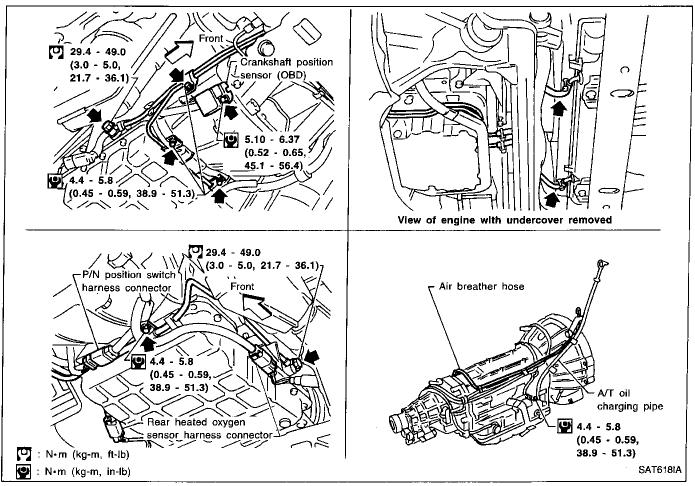
- 3. Place manual shaft in "P" position.
- 4. Tighten lock nut to the specified torque.

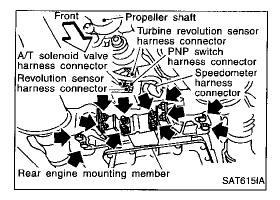
Lock nut:

(D): 18 - 23 N m (1.8 - 2.3 kg-m, 13 - 17 ft-lb)

Move selector lever from "P" position to "1" position. Make sure that selector lever can move smoothly.

Removal





CAUTION:

When removing the A/T assembly from engine, first remove the crankshaft position sensor (OBD) from the assembly. Be careful not to damage sensor edge.

- 1. Remove battery negative terminal.
- 2. Remove crankshaft position sensor (OBD) from A/T assembly.
- 3. Remove rear heated oxygen sensor harness connector.
- Remove exhaust tube, muffler and heat insulator. Refer to FE section ("EXHAUST SYSTEM").
- 5. Remove fluid charging pipe from A/T assembly.
- 6. Remove oil cooler pipe clamps.
- 7. Remove oil cooler pipe from A/T assembly.
- 8. Plug up openings such as the oil charging pipe hole, etc.
- 9. Disconnect A/T harness connectors.
- 10. Remove control linkage from selector lever.
- 11. Remove propeller shaft. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Insert plug into rear oil seal after removing propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil seal, when removing propeller shaft.

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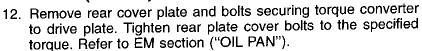
RS

BT

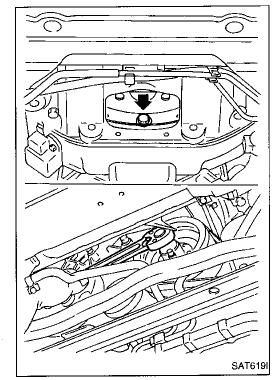
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REMOVAL AND INSTALLATION

Removal (Cont'd)

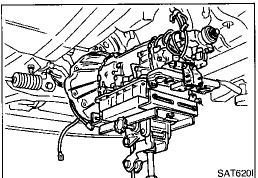


- 13. Remove engine under cover.
- Remove the bolts by turning crankshaft.



- 14. Support A/T assembly by placing a jack under oil pan.15. Remove rear engine mounting member from body. Tighten rear engine mounting member bolts to the specified torque.
- Refer to EM section ("ENGINE REMOVAL").

 16. Remove bolts securing A/T assembly to engine.
- 17. Lower A/T assembly.



Installation

• Check drive plate runout.

CAUTION:

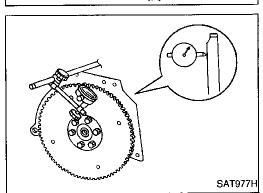
Do not allow any magnetic materials to contact the ring gear teeth.

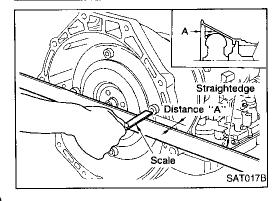
Maximum allowable runout:

Refer to EM section ("Inspection", "CYLINDER BLOCK").

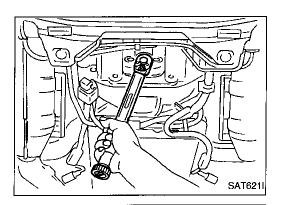
- If this runout is out of specification, replace drive plate with ring gear.
- When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.
 Distance "A":

22.0 mm (0.866 in) or more





REMOVAL AND INSTALLATION



⊙ A/T to engine **⊗** A/T to oil pan

Installation (Cont'd)

- Install bolts securing converter to drive plate.
- After installing converter to drive plate, rotate crankshaft several turns. Make sure that transmission rotates freely without binding.







Tighten bolts securing transmission to engine.

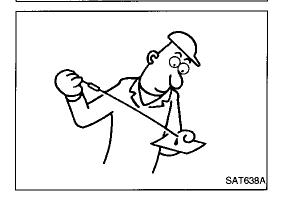


Bolt No.	Tightening torque N·m (kg-m, ft-lb)	Bolt length "ℓ" mm (in)
①	108 - 118 (11.0 - 12.0, 80 - 87)	70 (2.76)
2	69 - 78 (7.0 - 8.0, 51 - 58)	90 (3.54)



Reinstall any part removed.





SAT622

Check fluid level in transmission.

PD

AT

 Move selector lever through all positions to be sure that transmission operates correctly.

FA

With parking brake applied, rotate engine at idling. Move selector lever thorough "N" to "D", to "2", to "1" and to "R". A slight shock should be felt by hand gripping selector each time transmission is shifted.

RA

Perform road test. Refer to "ROAD TEST", AT-63.

BR

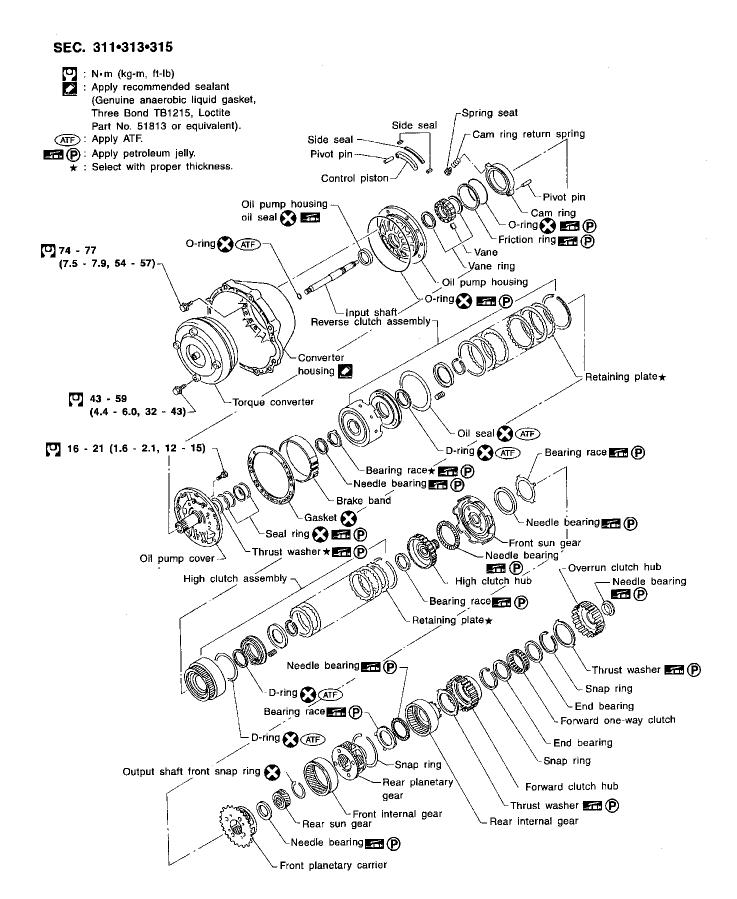
ST

RS

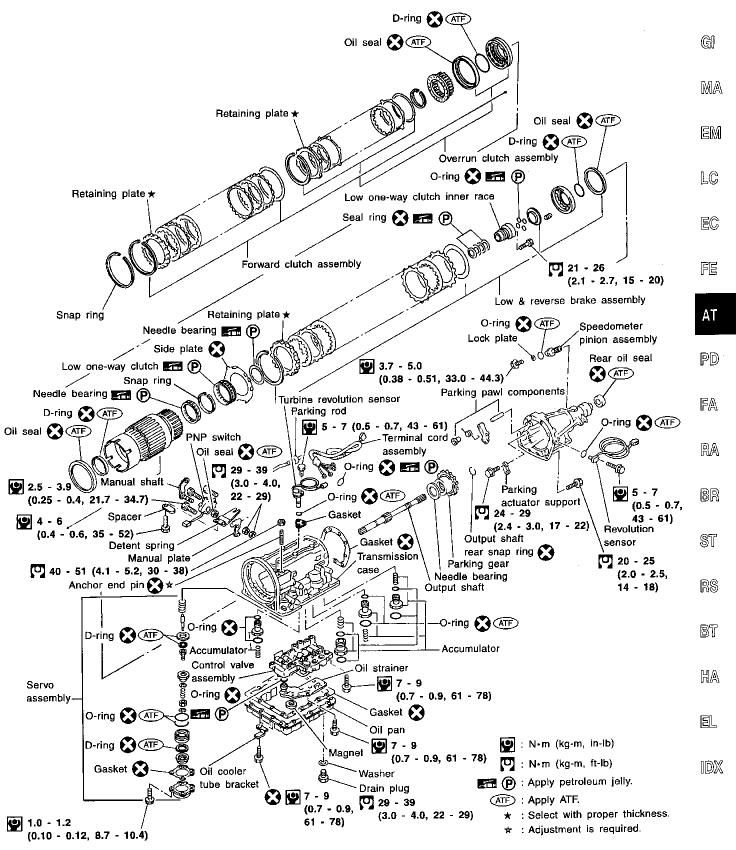
BT

HA

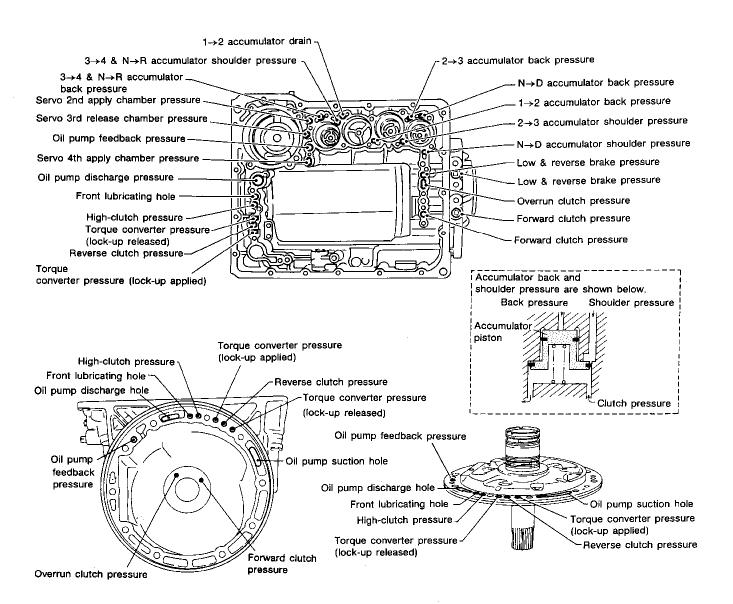
EL

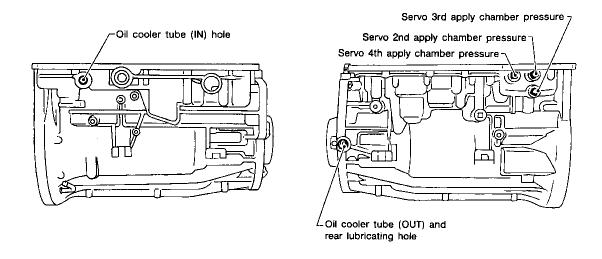


SEC. 311-315-317



Oil Channel



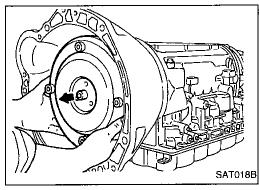


Locations of Needle Bearings, Thrust Washers and Snap Rings

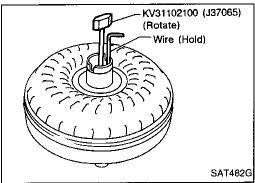
	G
Ster of snap rings Cuter diameter mm (in) 164.0 (6.46) 176.0 (6.93) 176.0 (6.93) 172.0 (6.77) Black White White mm (in) 43.5 (1.713) 82.0 (3.228) 63.2 (2.488) 63.2 (2.488) 63.2 (2.488) for side Rear side Rear side Rear side 11 22 23 24 25 25 26 27 28 29 20 20 20 20 20 20 20 20 20	MA
Outer diameter of snap rings 16m	
See	
Miller and number in item and number in item and number in item in ite	AT
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 Remove torque converter by holding it firmly and turning while pulling straight out.

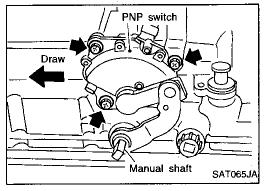


2. Check torque converter one-way clutch.

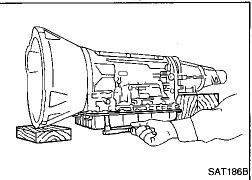
a. Insert Tool into spline of one-way clutch inner race.

b. Hook bearing support unitized with one-way clutch outer race with suitable wire.

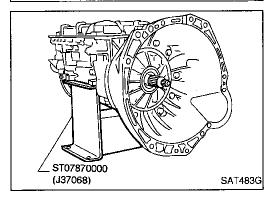
 Check that one-way clutch inner race rotates only clockwise with Tool while holding bearing support with wire.



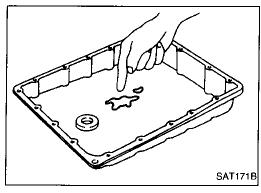
3. Remove PNP switch from transmission case.

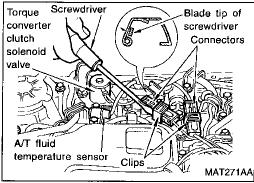


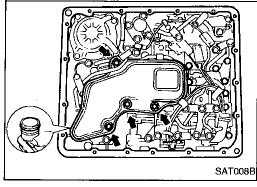
- 4. Remove oil pan.
- a. Drain ATF from drain plug.
- b. Raise oil pan by placing wooden blocks under converter housing and rear extension.
- c. Separate the oil pan and transmission case.
- Always place oil pan straight down so that foreign particles inside will not move.

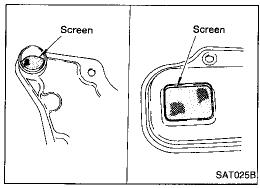


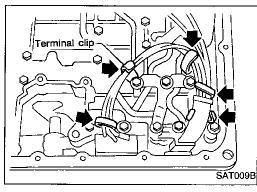
5. Place transmission into Tool with the control valve facing up.











- Check oil pan and oil strainer for accumulation of foreign par-
- If materials of clutch facing are found, clutch plates may be
- If metal filings are found, clutch plates, brake bands, etc. may be worn.
- If aluminum filings are found, bushings or aluminum cast parts may be worn.

In above cases, replace torque converter and check unit for cause of particle accumulation.

- Remove torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.
- Be careful not to damage connector.

- Remove oil strainer. 8.
- Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.

Check oil strainer screen for damage.

- Remove control valve assembly.
- Straighten terminal clips to free terminal cords then remove terminal clips.

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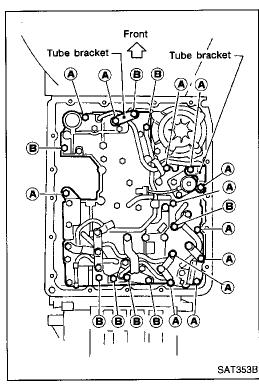
ST

RS

BT

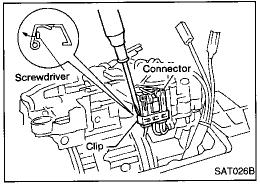
HA

EL

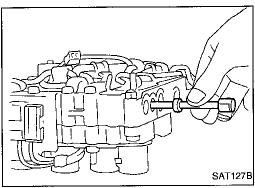


b. Remove bolts (A) and (B), and remove control valve assembly from transmission.

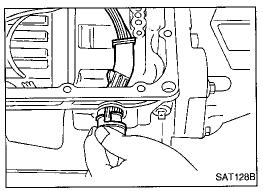
Bolt	ℓ mm (in)
(A)	33 (1.30)
(B)	45 (1.77)



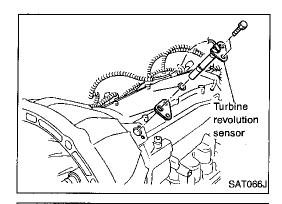
- c. Remove solenoid connector.
- Be careful not to damage connector.



d. Remove manual valve from control valve assembly.



- 10. Remove terminal cord assembly from transmission case while pushing on stopper.
- Be careful not to damage cord.
- Do not remove terminal cord assembly unless it is damaged.



11. Remove turbine revolution sensor.



MA





12. Remove converter housing.a. Remove converter housing from transmission case.

LC

b. Remove traces of sealant.

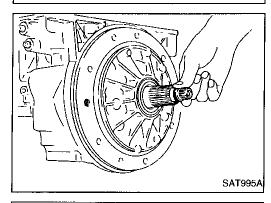
Be careful not to scratch converter housing.

EC



FE





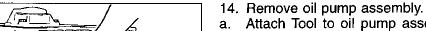
13. Remove O-ring from input shaft.

PD



RA

BR



SAT027B

SAT792C

ST

Attach Tool to oil pump assembly and extract it evenly from transmission case.

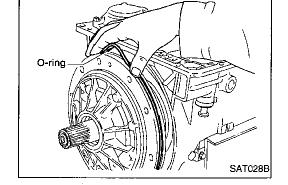
RS

87

HA

EL

IDX

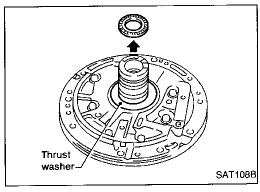


ST25850000 (J25721-A)

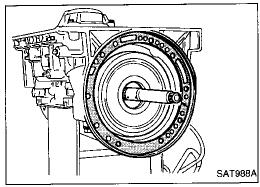
Remove O-ring from oil pump assembly.

Remove traces of sealant from oil pump housing.

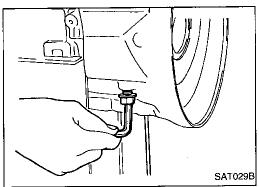
Be careful not to scratch pump housing.



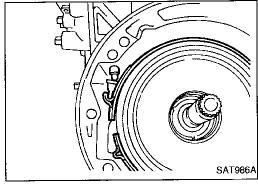
d. Remove needle bearing and thrust washer from oil pump assembly.



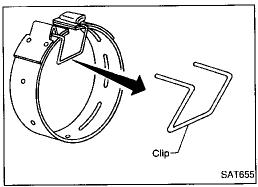
15. Remove input shaft and oil pump gasket.



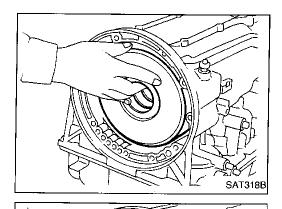
- 16. Remove brake band and band strut.
- a. Loosen lock nut and remove band servo anchor end pin from transmission case.



b. Remove brake band and band strut from transmission case.



Hold brake band in a circular shape with clip.
 Check brake band facing for damage, cracks, wear or burns.



- 17. Remove front side clutch and gear components.
- Remove reverse clutch assembly from transmission case.



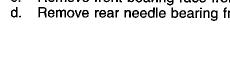
MA

Remove high clutch assembly from transmission case.



EC

FE



PD

FA

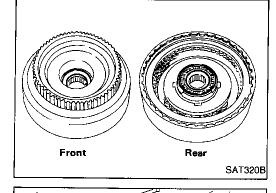
RA

RS

ST

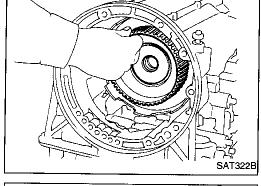
BT

HA



Remove front bearing race from high clutch assembly.

Remove rear needle bearing from high clutch assembly.



Remove high clutch hub from transmission case.

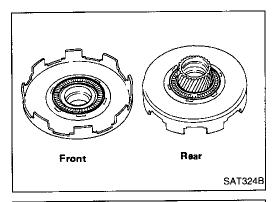
SAT323B

SAT319B

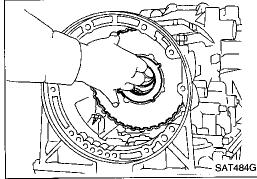
Remove front sun gear from transmission case.



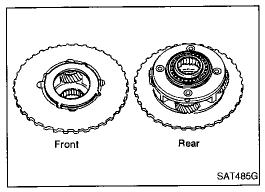
901



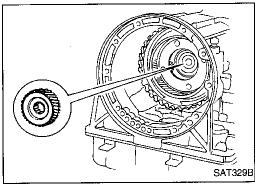
- Remove front needle bearing from front sun gear.
- Remove rear needle bearing from front sun gear.



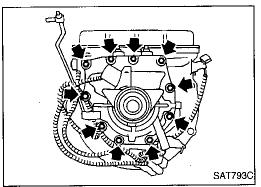
Remove front planetary carrier from transmission case.



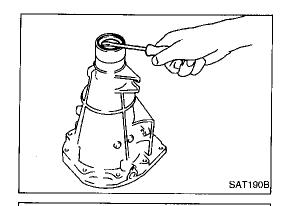
- Remove front bearing race from front planetary carrier.
- j. Remove rear needle bearing from front planetary carrier. k.



Remove rear sun gear from transmission case.



- 18. Remove rear extension.
- a. Remove rear extension from transmission case.
- Remove rear extension gasket from transmission case.



SAT191B

SAT960A

SAT957A

Pliers location

- c. Remove oil seal from rear extension.
- Do not remove oil seal unless it is to be replaced.



MA

EM

- d. Remove revolution sensor from rear extension.
- e. Remove O-ring from revolution sensor.



EC

FE

ΑT

PD

- 19. Remove output shaft and parking gear.
- a. Remove rear snap ring from output shaft.



 $\mathbb{R}\mathbb{A}$

BR

- Slowly push output shaft all the way forward.
- Do not use excessive force.
- c. Remove snap ring from output shaft.

RS

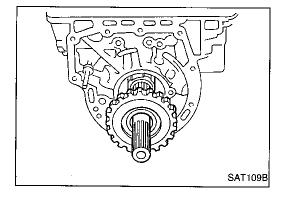
BT

HA

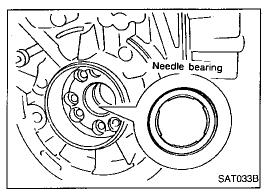
U.A.J

- d. Remove output shaft and parking gear as a unit from transmission case.
- e. Remove parking gear from output shaft.

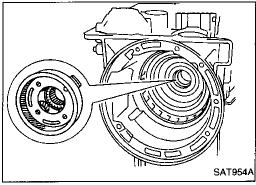
EL



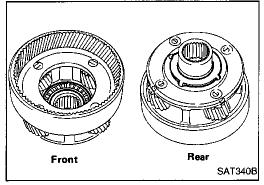
903



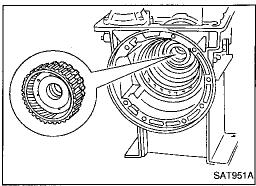
f. Remove needle bearing from transmission case.



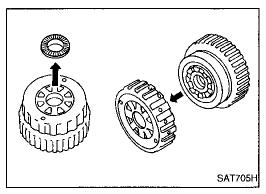
- 20. Remove rear side clutch and gear components.
- a. Remove front internal gear.



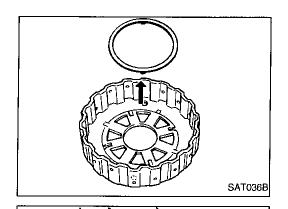
- b. Remove front needle bearing from front internal gear.
- c. Remove rear bearing race from front internal gear.



d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.



- e. Remove needle bearing from overrun clutch hub.
- f. Remove overrun clutch hub from rear internal gear and forward clutch hub.



SAT037B

SAT038B

SAT039B

Remove thrust washer from overrun clutch hub.



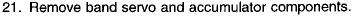
MA

Remove forward clutch assembly from transmission case.

LC

EC

FE



Remove band servo retainer from transmission case.

PD

FA

RA

BR

ST

- Apply compressed air to oil hole until band servo piston comes out of transmission case.
- Hold piston with a rag and gradually direct air to oil hole.
- Remove return spring.

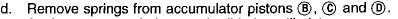
RS

BT

HA

IDX

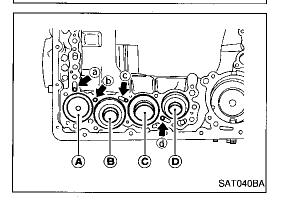
EL

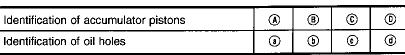


Apply compressed air to each oil hole until piston comes out.

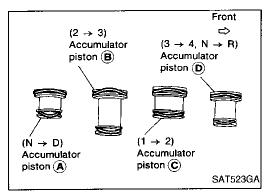
Hold piston with a rag and gradually direct air to oil hole.

(c) (b)

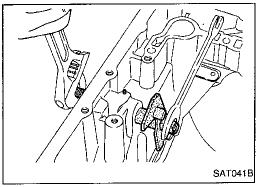




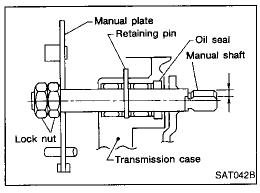
DISASSEMBLY



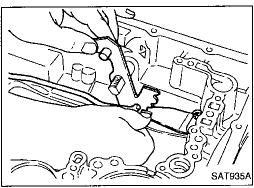
f. Remove O-ring from each piston.



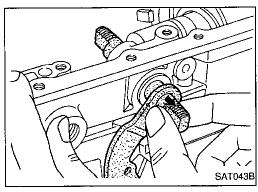
22. Remove manual shaft components, if necessary.a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.



Remove retaining pin from transmission case.

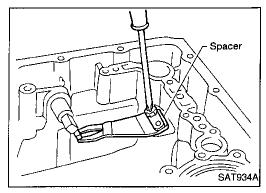


While pushing detent spring down, remove manual plate and parking rod from transmission case.



Remove manual shaft from transmission case.

DISASSEMBLY



e. Remove spacer and detent spring from transmission case.



 $\mathbb{M}\mathbb{A}$

EM

f. Remove oil seal from transmission case.

LC

EC

FE

ΑT

PD

FA

RA

BR

ST

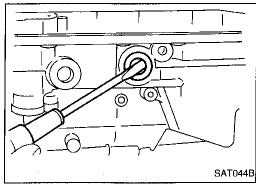
RS

BT

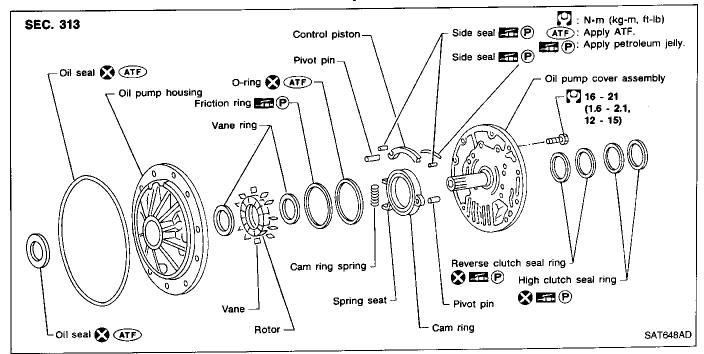
HA

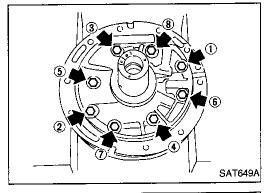
EL

IDX



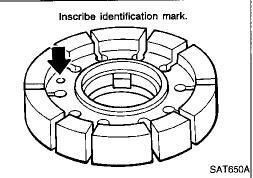
Oil Pump



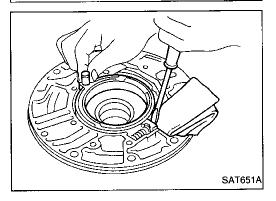


DISASSEMBLY

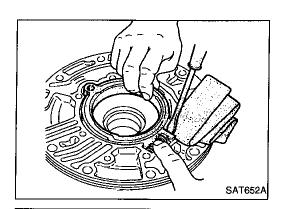
Loosen bolts in numerical order and remove oil pump cover.



- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.



- 3. While pushing on cam ring remove pivot pin.
- Be careful not to scratch oil pump housing.



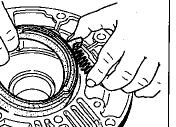
Oil Pump (Cont'd)

- 4. While holding cam ring and spring lift out cam ring spring.
- Be careful not to damage oil pump housing.
- Hold cam ring spring to prevent it from jumping.

GI

MA

EM



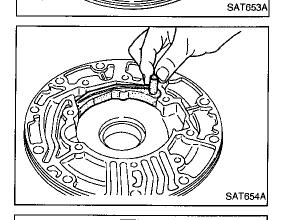
Remove cam ring and cam ring spring from oil pump housing.

LC

EC

FE

АТ



6. Remove pivot pin from control piston and remove control piston assembly.

PD

FA

RA

BR

ST

- 7. Remove oil seal from oil pump housing.
 - Be careful not to scratch oil pump housing.

RS

BT

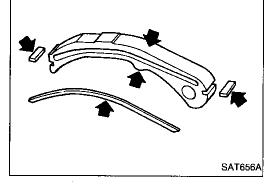
HA

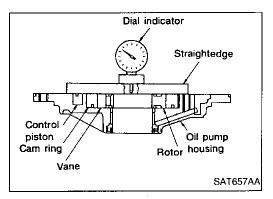


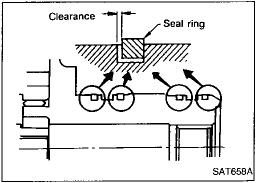
SAT655A

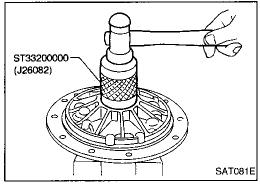
Oil pump cover, rotor, vanes, control piston, side seals, cam ring and friction ring

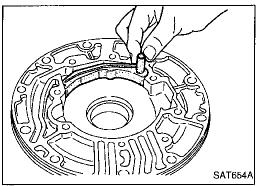
Check for wear or damage.

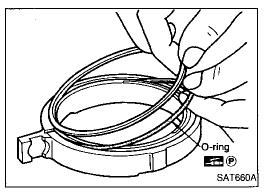












Oil Pump (Cont'd)

Side clearances

- Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston in at least four places along their circumferences. Maximum measured values should be within specified ranges.
- Before measuring side clearance, check that friction rings,
 O-ring, control piston side seals and cam ring spring are removed.

Standard clearance:

Cam ring

0.01 - 0.024 mm (0.0004 - 0.0009 in)

Rotor, vanes, control piston

0.03 - 0.044 mm (0.0012 - 0.0017 in)

 If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

Seal ring clearance

• Measure clearance between seal ring and ring groove.

Standard clearance:

0.17 - 0.37 mm (0.0067 - 0.0146 in)

Wear limit:

0.37 mm (0.0146 in)

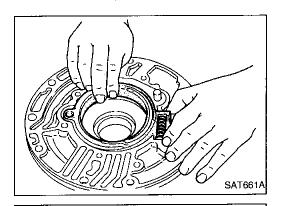
• If not within wear limit, replace oil pump cover assembly.

ASSEMBLY

- 1. Drive oil seal into oil pump housing.
- Apply ATF to outer periphery and lip surface.

- 2. Install cam ring in oil pump housing by the following steps.
- a. Install side seal on control piston.
- Pay attention to its direction Black surface goes toward control piston.
- Apply petroleum jelly to side seal.
- b. Install control piston on oil pump.
- c. Install O-ring and friction ring on cam ring.
- Apply petroleum jelly to O-ring.

Oil Pump (Cont'd)



d. Assemble cam ring, cam ring spring and spring seat. Install spring by pushing it against pump housing.



MA

EM

While pushing on cam ring install pivot pin.

LC

EC

FE

AT

Install rotor, vanes and vane rings. Pay attention to direction of rotor.

PD

FA

RA

BR

Install oil pump housing and oil pump cover.

ST

Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.

RS

Tighten bolts in a criss-cross pattern. b.

BT

HA

Install seal rings carefully after packing ring grooves with petroleum jelly. Press rings down into jelly to a close fit.

EL

Seal rings come in two different diameters. Check fit carefully in each groove.

IDX

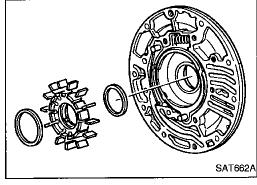
Small dia. seal ring:

No mark

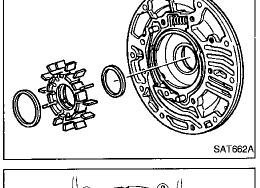
Large dia. seal ring:

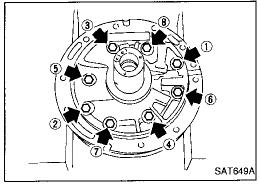
Yellow mark in area shown by arrow

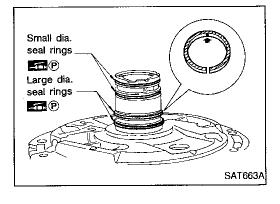
Do not spread gap of seal ring excessively while installing. It may deform ring.



SAT651A

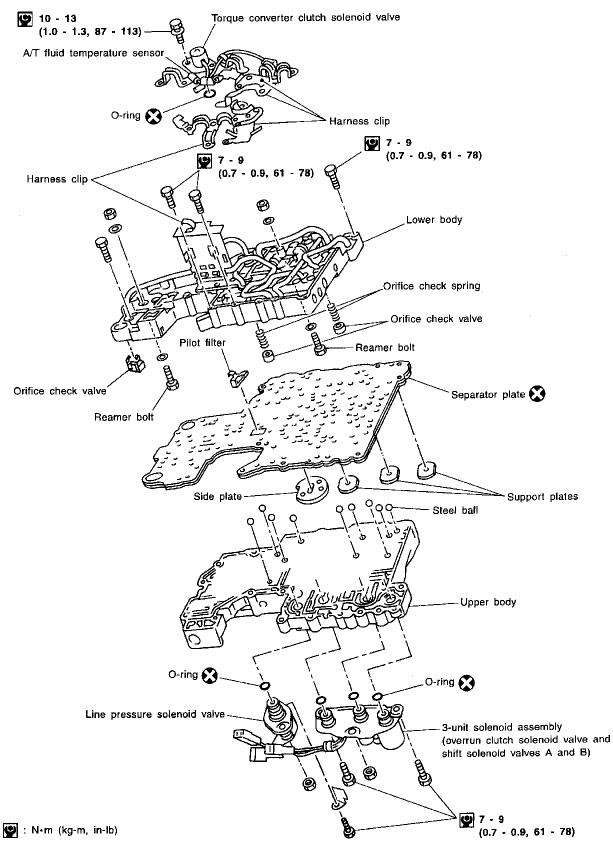






Control Valve Assembly

SEC. 317



SAT194B

Control Valve Assembly (Cont'd) **DISASSEMBLY**

- Remove solenoids.
- Remove torque converter clutch solenoid valve and side plate from lower body.
- Remove O-ring from solenoid.





EM



SAT667A

SAT481G

SAT195B

Shift solenoid valve

Overrun clutch solenoid valve

Shift solenoid valve B

- Remove line pressure solenoid valve from upper body.
- Remove O-ring from solenoid.









- Remove 3-unit solenoid assembly from upper body.
- f. Remove O-rings from solenoids.









BR







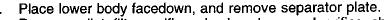
RS

- Place upper body facedown, and remove bolts, reamer bolts and support plates.
- Remove lower body, separator plate as a unit from upper body.
- Be careful not to drop pilot filter, orifice check valve,
 - spring and steel balls.

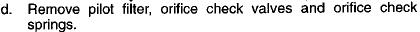




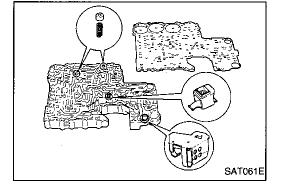
HA



EL



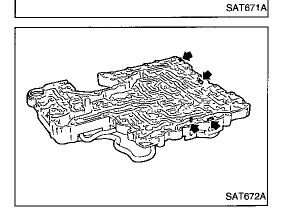






Control Valve Assembly (Cont'd)

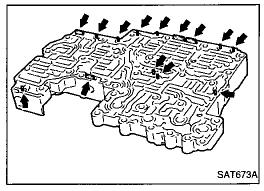
 Check to see that steel balls are properly positioned in upper body and then remove them from upper body.



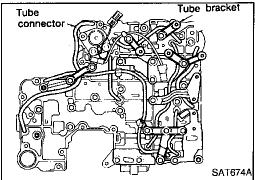
INSPECTION

Lower and upper bodies

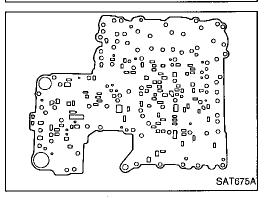
 Check to see that there are pins and retainer plates in lower body.



- Check to see that there are pins and retainer plates in upper body.
- Be careful not to lose these parts.



- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.



Separator plate

 Check to make sure that separator plate is free of damage and not deformed and oil holes are clean.

Orifice check valve Pilot filter SAT443E

Control Valve Assembly (Cont'd)

Pilot filter

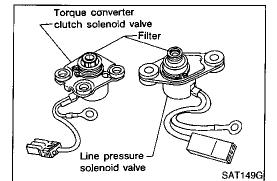
Check to make sure that filter is not clogged or damaged.

Orifice check valve

Check that orifice check valve is not damaged.

G

MA



Torque converter clutch solenoid valve

Check that filter is not clogged or damaged.

LC.

Measure resistance. Refer to "Component Inspection", AT-118.

EG

Line pressure solenoid valve

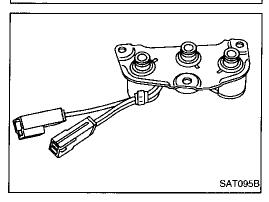
AT-129.

Check that filter is not clogged or damaged.

Measure resistance. Refer to "Component Inspection",



FE



A/T fluid temperature

SAT196BA

3-unit solenoid assembly (Overrun clutch solenoid valve and shift solenoid valves A and B)

PD

Measure resistance of each solenoid. Refer to "Component Inspection", AT-125.

FA

RA

BR

A/T fluid temperature sensor

ST

Measure resistance. Refer to "Component Inspection", AT-87.

RS

BT

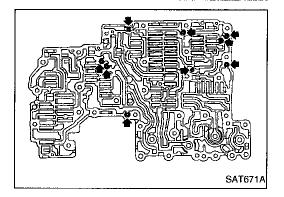
HA

ASSEMBLY

EL

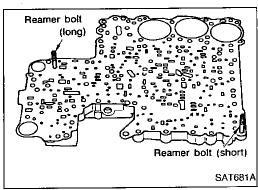
Install upper and lower bodies.

Place oil circuit of upper body face up. Install steel balls in their proper positions.

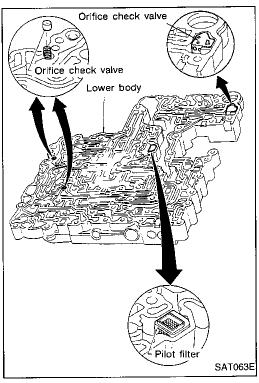


Control Valve Assembly (Cont'd)

b. Install reamer bolts from bottom of upper body.

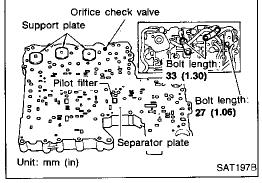


c. Place oil circuit of lower body face up. Install orifice check springs, orifice check valves and pilot filter.

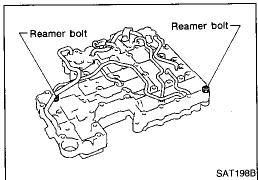


d. Install separator plate on lower body.

e. Install and temporarily tighten support plates, fluid temperature sensor and tube brackets.



- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
- Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.



SAT199BA

Side plate

Control Valve Assembly (Cont'd)

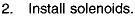
Install and temporarily tighten bolts and tube brackets in their proper locations.

Bolt length and location:

ltem -		Bolt symbol			
		а	Ъ	©	0
Bolt length	mm (in)	70 (2.76)	50 (1.97)	33 (1.30)	27 (1.06)

GI





Attach O-ring and install torque converter clutch solenoid valve and side plates onto lower body.



LC





Attach O-rings and install 3-unit solenoids assembly onto



upper body. Attach O-ring and install fine pressure solenoid valve onto upper body.

FA

3. Tighten all bolts.



RA

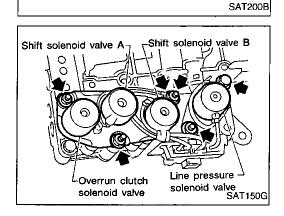
ST

RS

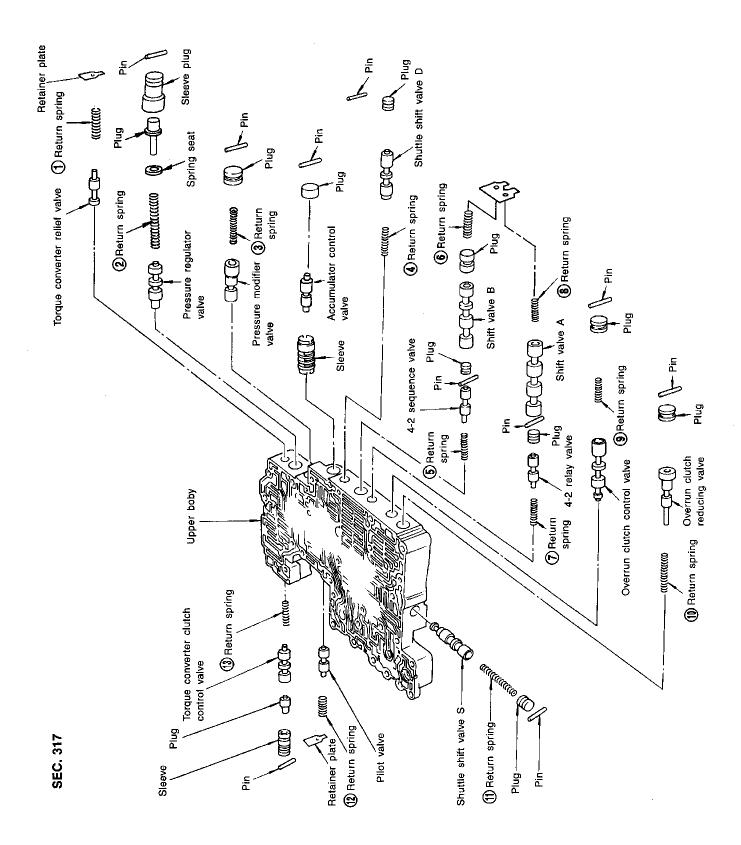
BT

HA

EL



Control Valve Upper Body



Number preceding valve spring correspond with those shown in SDS table on page AT-278. Apply ATF to all components before their installation.

SAT834A

Wire paper clip

Control Valve Upper Body (Cont'd) **DISASSEMBLY**

- Remove valves at parallel pins. 1.
- Do not use a magnetic hand.



MA

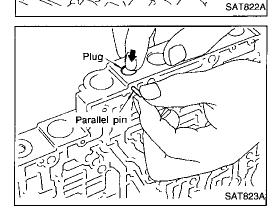
EM

Use a wire paper clip to push out parallel pins.



EC

FE



Remove parallel pins while pressing their corresponding plugs and sleeves.

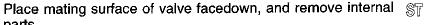


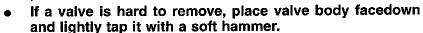
Remove plug slowly to prevent internal parts from jumping out.



RA

BR







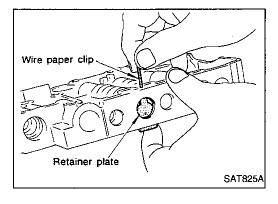
Be careful not to drop or damage valves and sleeves.



HA

EL





Soft hammer

SAT824A

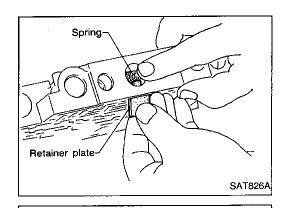
Remove valves at retainer plates.

Pry out retainer plate with wire paper clip.

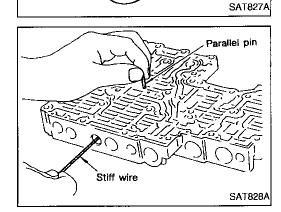


Control Valve Upper Body (Cont'd)

b. Remove retainer plates while holding spring.

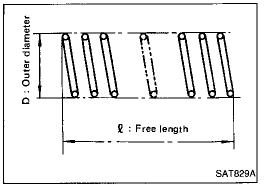


- Place mating surface of valve facedown, and remove internal parts.
- If a valve is hard to remove, lightly tap valve body with a soft hammer.
- Be careful not to drop or damage valves, sleeves, etc.



Soft hammer

- 4-2 sequence valve and relay valve are located far back in upper body. If they are hard to remove, carefully push them out using stiff wire.
- Be careful not to scratch sliding surface of valve with wire.



INSPECTION

Valve springs

Measure free length and outer diameter of each valve spring.
 Also check for damage or deformation.

Inspection standard:

Refer to SDS, AT-278.

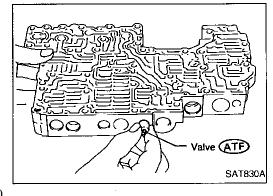
Replace valve springs if deformed or fatigued.

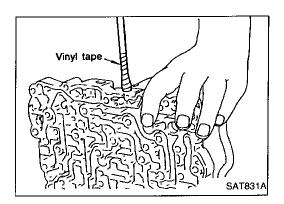
Control valves

Check sliding surfaces of valves, sleeves and plugs for damage.



- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.





Lightly push sleeve in while turning it.

> Center plug in spool bore

> > SAT834A

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Control Valve Upper Body (Cont'd)

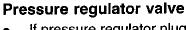
Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.



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If pressure regulator plug is not centered properly, sleeve cannot be inserted into bore in upper body.

If this happens, use vinyl tape wrapped screwdriver to center sleeve until it can be inserted.

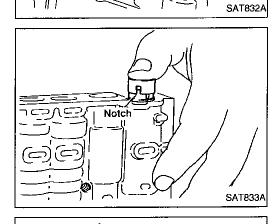
Turn sleeve slightly while installing.



FE

AT

PD



Vinyl tape

Screwdriver

Accumulator control plug

Align protrusion of accumulator control sleeve with notch in plug.

Align parallel pin groove in plug with parallel pin, and install accumulator control valve.



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ST

Install parallel pins and retainer plates.



BT

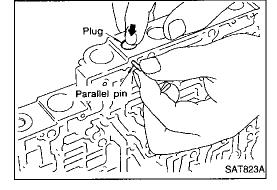
HA

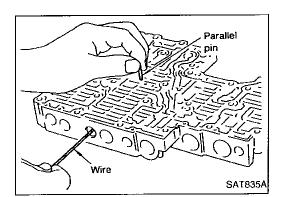
While pushing plug, install parallel pin.



EL

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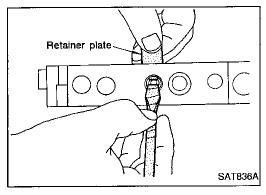




Control Valve Upper Body (Cont'd)

4-2 sequence valve and relay valve

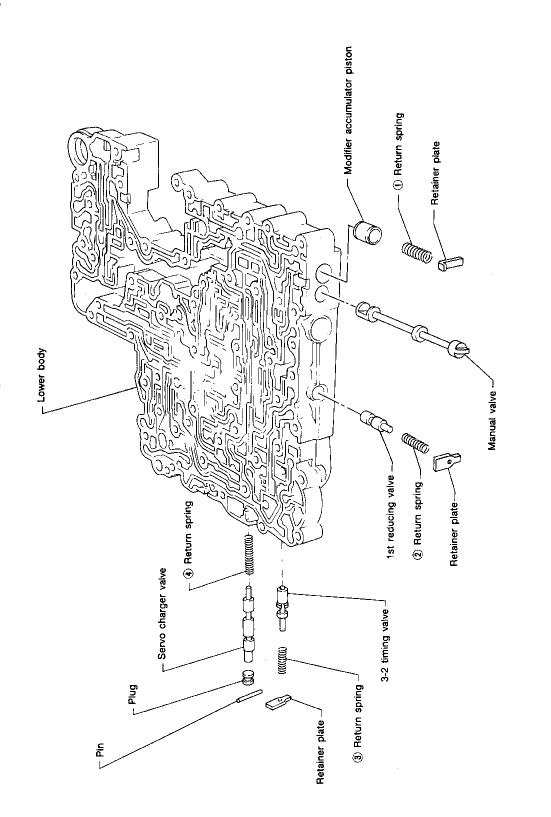
 Push 4-2 sequence valve and relay valve with wire wrapped in vinyl tape to prevent scratching valve body. Install parallel pins.



Insert retainer plate while pushing spring.

Control Valve Lower Body

SEC. 317



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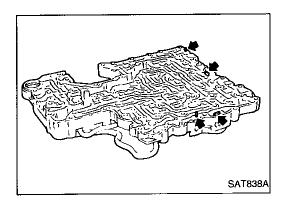
ST

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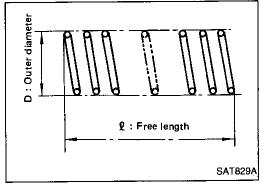
HA

EL



Control Valve Lower Body (Cont'd) DISASSEMBLY

- 1. Remove valves at parallel pins.
- Remove valves at retainer plates.
 For removal procedures, refer to "DISASSEMBLY" in "Control Valve Upper Body", AT-229.



INSPECTION

Valve springs

 Check each valve spring for damage or deformation. Also measure free length and outer diameter.

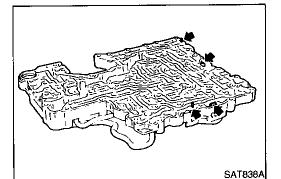
Inspection standard:

Refer to SDS, AT-278.

• Replace valve springs if deformed or fatigued.

Control valves

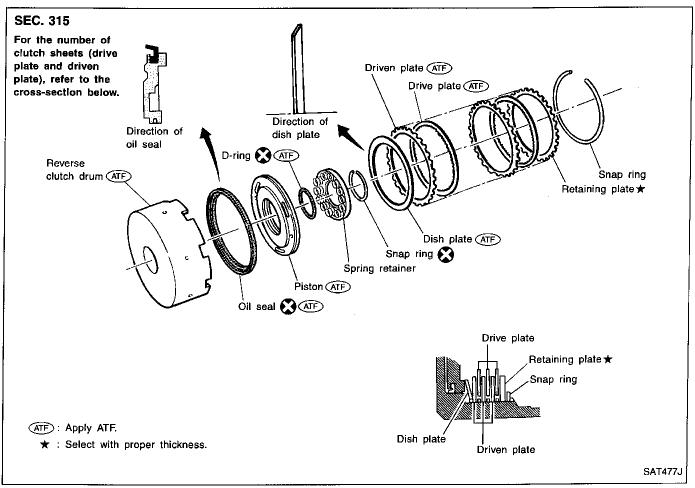
 Check sliding surfaces of control valves, sleeves and plugs for damage.

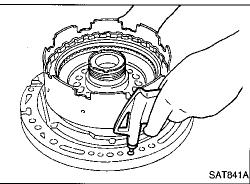


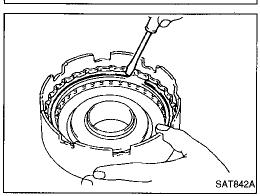
ASSEMBLY

Install control valves.
For installation procedures, refer to "ASSEMBLY" in "Control Valve Upper Body", AT-230.

Reverse Clutch







DISASSEMBLY

Check operation of reverse clutch.

Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.

b. Check to see that retaining plate moves to snap ring.

If retaining plate does not contact snap ring,

• D-ring might be damaged.

Oil seal might be damaged.

• Fluid might be leaking past piston check ball.

Remove drive plates, driven plates, retaining plate, dish plate and snap ring.

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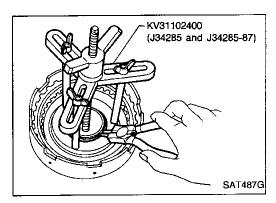
ST

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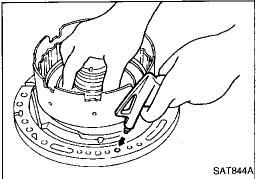
HA

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- 3. Remove snap ring from clutch drum while compressing clutch springs.
- Do not expand snap ring excessively.
- 4. Remove spring retainer and return spring.

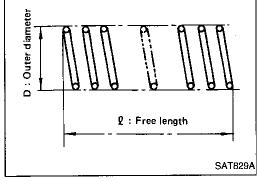


- 5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.
- Do not apply compressed air abruptly.
- 6. Remove D-ring and oil seal from piston.

INSPECTION

Reverse clutch snap ring and spring retainer

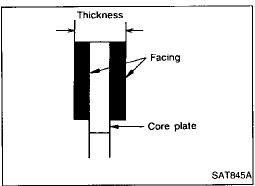
• Check for deformation, fatigue or damage.



Reverse clutch return springs

 Check for deformation or damage. Also measure free length and outside diameter.

> Inspection standard: Refer to SDS, AT-278.



Reverse clutch drive plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

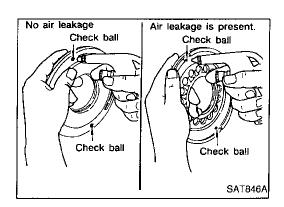
Thickness of drive plate:

Standard value 1.90 - 2.05 mm (0.0748 - 0.0807 in) Wear limit 1.8 mm (0.071 in)

If not within wear limit, replace.

Reverse clutch dish plate

Check for deformation or damage.



Reverse Clutch (Cont'd)

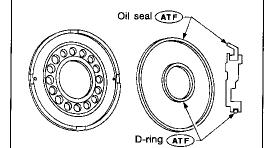
Reverse clutch piston

- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring to assure that there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.









ASSEMBLY

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SAT848A

Install D-ring and oil seal on piston.

LC.

Apply ATF to both parts.





Install piston assembly by turning it slowly and evenly.



Apply ATF to inner surface of drum.



RA



- BR

Install return springs and spring retainer.



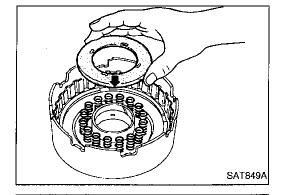
ST

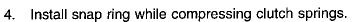




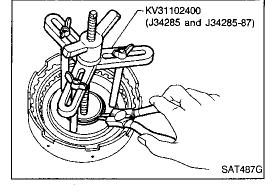
MA



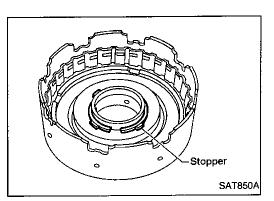




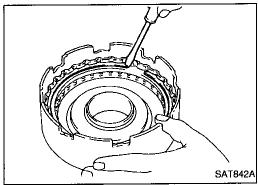




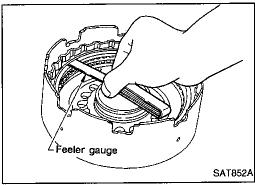
Reverse Clutch (Cont'd)



- Do not align snap ring gap with spring retainer stopper.
- 5. Install drive plates, driven plates, retaining plate and dish plate.



6. Install snap ring.



 Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard

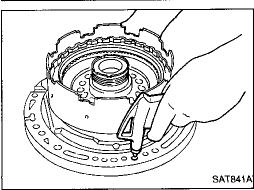
0.6 - 0.9 mm (0.024 - 0.035 in)

Allowable limit

1.5 mm (0.059 in)

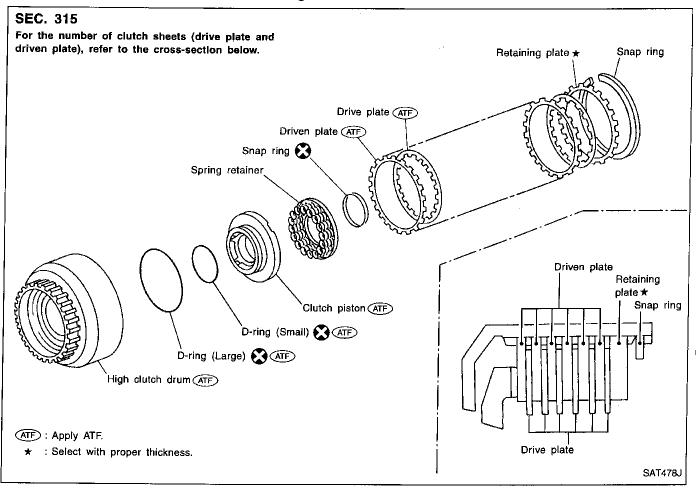
Retaining plate:

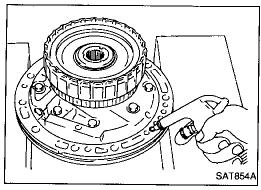
Refer to SDS, AT-279.

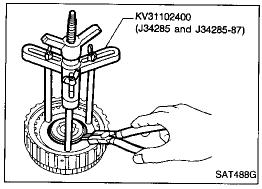


 Check operation of reverse clutch. Refer to "DISASSEMBLY" in "Reverse Clutch", AT-235.

High Clutch







DISASSEMBLY AND ASSEMBLY

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exception:

Check of high clutch operation

Removal and installation of return spring

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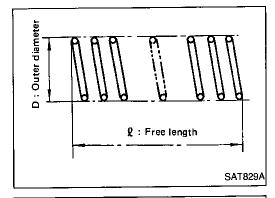
HA

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High Clutch (Cont'd)

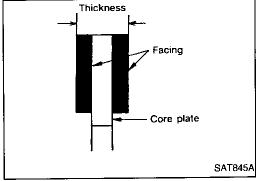
High clutch snap ring and spring retainer

• Check for deformation, fatigue or damage.

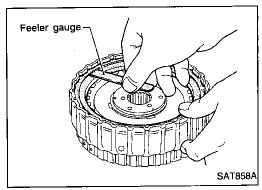


High clutch return springs

Inspection of high clutch return springs
 Inspection standard:
 Refer to SDS, AT-278.



Inspection of high clutch drive plate
 Thickness of drive plate:
 Standard
 1.52 - 1.67 mm (0.0598 - 0.0657 in)
 Wear limit
 1.4 mm (0.055 in)



Measurement of clearance between retaining plate and snap ring

Specified clearance:

Standard

1.8 - 2.2 mm (0.071 - 0.087 in)

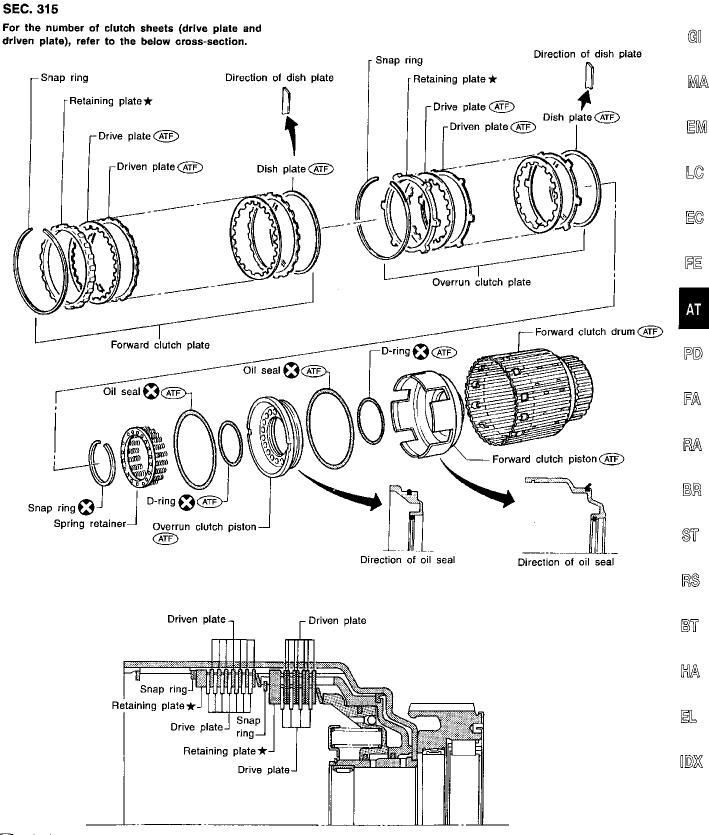
Allowable limit

3.4 mm (0.134 in)

Retaining plate:

Refer to SDS, AT-279.

Forward and Overrun Clutches



(ATF): Apply ATF.

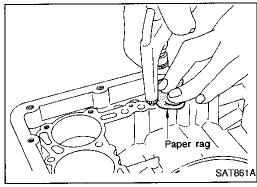
* : Select with proper thickness.

SATB60A

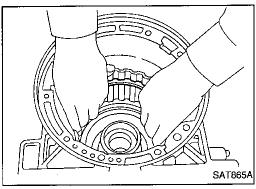
Forward and Overrun Clutches (Cont'd) DISASSEMBLY AND ASSEMBLY

Service procedures for forward and overrun clutches are essentially the same as those for reverse clutch, with the following exception:

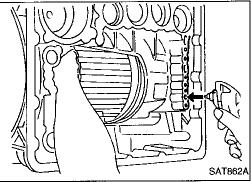
Check of forward clutch operation



Check of overrun clutch operation

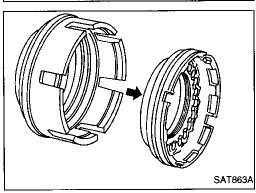


 Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

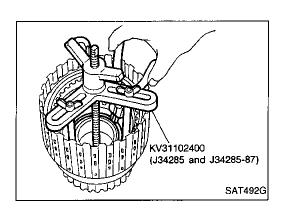


Removal of forward clutch and overrun clutch pistons
 White balding program clutch piston gradually and

1. While holding overrun clutch piston, gradually apply compressed air to oil hole.



2. Remove overrun clutch from forward clutch.



Forward and Overrun Clutches (Cont'd)

Removal and installation of return springs

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INSPECTION

Forward and overrun clutch snap rings and spring retainers

Check for deformation, fatigue or damage.

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diameter Outer 2: Free length SAT829A

Thickness

Forward and overrun clutch return springs

Inspection of forward clutch and overrun clutch return springs

Inspection standard: Refer to SDS, AT-278.

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Inspection of forward clutch drive plates ST

Thickness of drive plate:

Standard

1.90 - 2.05 mm (0.0748 - 0.0807 in)

Wear limit

1.8 mm (0.071 in)

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Inspection of overrun clutch drive plates

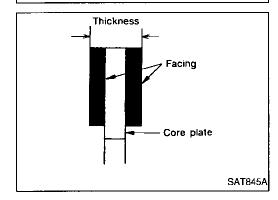
Thickness of drive plate:

Standard

1.52 - 1.67 mm (0.0598 - 0.0657 in)

Wear limit

1.4 mm (0.055 in)



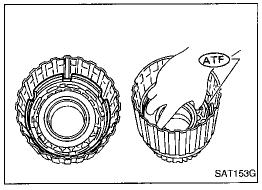
Core plate

SAT845A

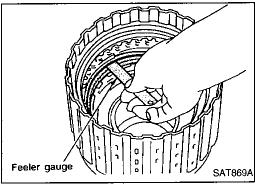
SAT741G

Forward and Overrun Clutches (Cont'd)

- Installation of forward clutch piston and overrun clutch piston
- 1. Install forward clutch piston by turning it slowly and evenly.
- Apply ATF to inner surface of clutch drum.



- Align notch in forward clutch piston with groove in forward clutch drum.
- 2. Install overrun clutch by turning it slowly and evenly.
- Apply ATF to inner surface of forward clutch piston.



 Measurement of clearance between retaining plate and snap ring of overrun clutch

Specified clearance:

Standard

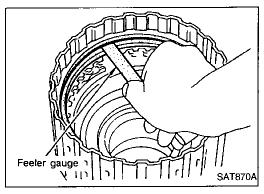
1.0 - 1.4 mm (0.039 - 0.055 in)

Allowable limit

2.2 mm (0.087 in)

Retaining plate:

Refer to SDS, AT-279.



 Measurement of clearance between retaining plate and snap ring of forward clutch

Specified clearance:

Standard

0.35 - 0.75 mm (0.0138 - 0.0295 in)

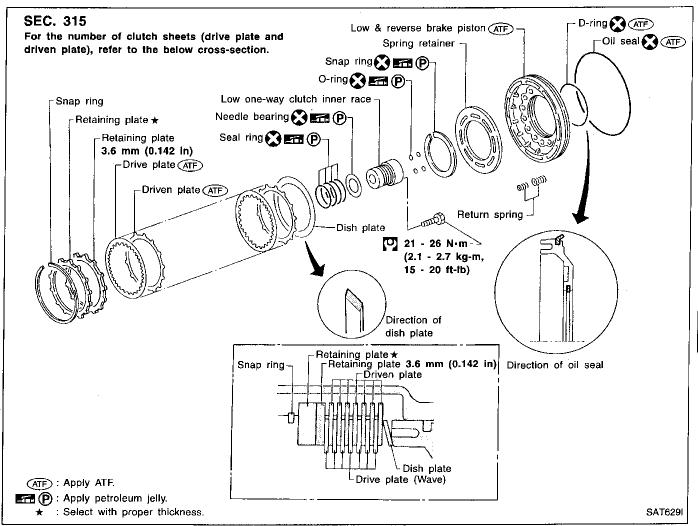
Allowable limit

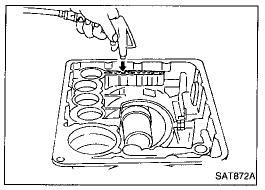
2.2 mm (0.087 in)

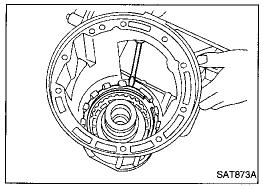
Retaining plate:

Refer to SDS, AT-279.

Low & Reverse Brake







DISASSEMBLY

- . Check operation of low and reverse brake.
- Install seal ring onto oil pump cover and install reverse clutch.
 Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring,
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.

Remove snap ring, low and reverse brake drive plates, driven plates and dish plate.

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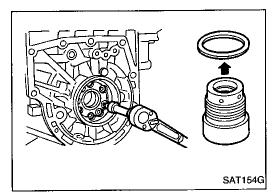
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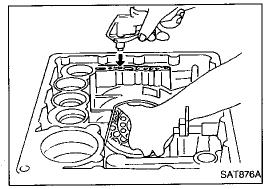
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Low & Reverse Brake (Cont'd)



- 3. Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- 4. Remove seal rings from low one-way clutch inner race.
- Remove needle bearing from low one-way clutch inner race.

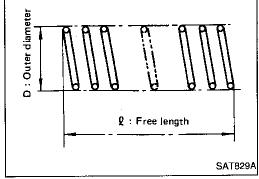


- 6. Remove low and reverse brake piston using compressed air.
- 7. Remove oil seal and D-ring from piston.

INSPECTION

Low and reverse brake snap ring and spring retainer

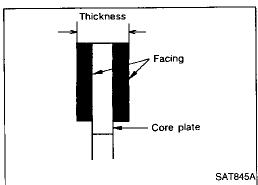
Check for deformation, fatigue or damage.



Low and reverse brake return springs

 Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard: Refer to SDS, AT-278.



Low and reverse brake drive plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

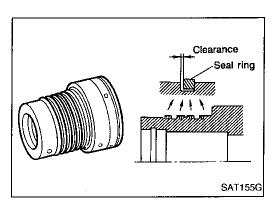
Standard value

1.52 - 1.67 mm (0.0598 - 0.0657 in)

Wear limit

1.4 mm (0.055 in)

If not within wear limit, replace.



Low & Reverse Brake (Cont'd)

Low one-way clutch inner race

- Check frictional surface of inner race for wear or damage.
- Install new seal rings onto low one-way clutch inner race.
- Be careful not to expand seal ring gap excessively.
- Measure seal ring-to-groove clearance.

Inspection standard:

Standard value

0.17 - 0.37 mm (0.0067 - 0.0146 in)

Allowable limit

0.37 mm (0.0146 in)

 If not within allowable limit, replace low one-way clutch inner race.



EM

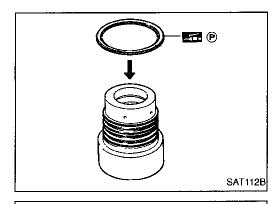
Gl

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AT



Oil seal (ATF)

SAT879A

ASSEMBLY

I. Install needle bearing onto one-way clutch inner race.

PD

 Pay attention to its direction — Black surface goes to rear side.

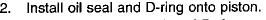
FA

Apply petroleum jelly to needle bearing.



BR

2,5 0 0



ST

Apply ATF to oil seal and D-ring.

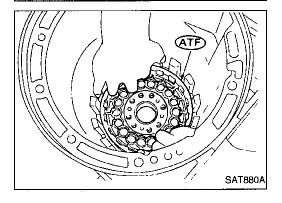


BT

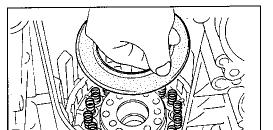
Install piston by rotating it slowly and evenly.

EL

Apply ATF to inner surface of transmission case.



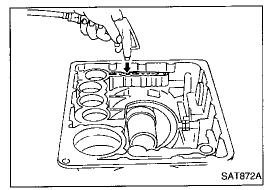
D-ring (ATF)



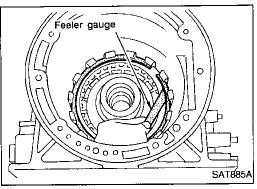
SAT881A

Low & Reverse Brake (Cont'd)

- 4. Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
- 5. Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.
- 6. Install snap ring on transmission case.



7. Check operation of low and reverse brake clutch piston. Refer to "DISASSEMBLY", AT-245.



Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard

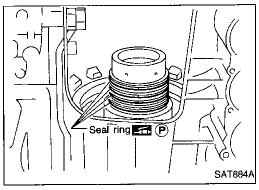
0.50 - 0.80 mm (0.0197 - 0.0315 in)

Allowable limit

2.2 mm (0.087 in)

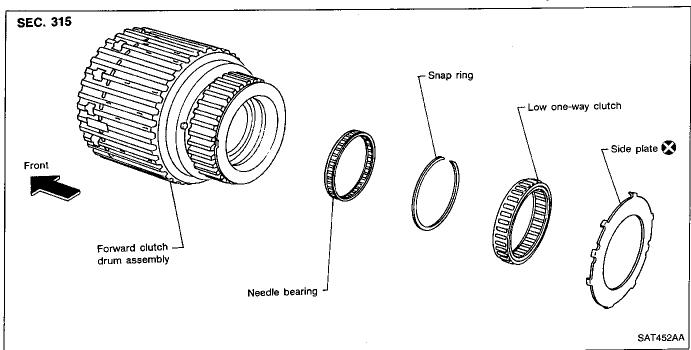
Retaining plate:

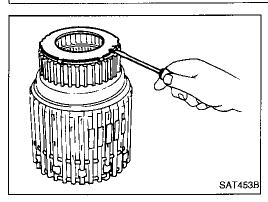
Refer to SDS, AT-280.



- 9. Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.

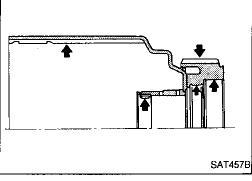
Forward Clutch Drum Assembly







- Remove side plate from forward clutch drum. 1.
- Remove low one-way clutch from forward clutch drum.
- Remove snap ring from forward clutch drum.
- Remove needle bearing from forward clutch drum.



INSPECTION

Forward clutch drum

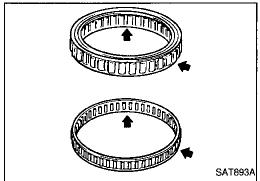
- Check spline portion for wear or damage.
- Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.



Needle bearing and low one-way clutch

Check frictional surface for wear or damage.





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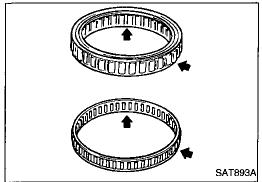
別A

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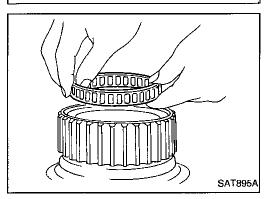
Forward Clutch Drum Assembly (Cont'd) **ASSEMBLY**

- Install needle bearing in forward clutch drum.
- Install snap ring onto forward clutch drum.

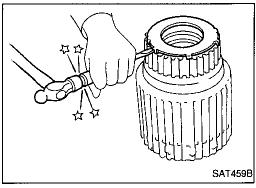


SAT450B

Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.

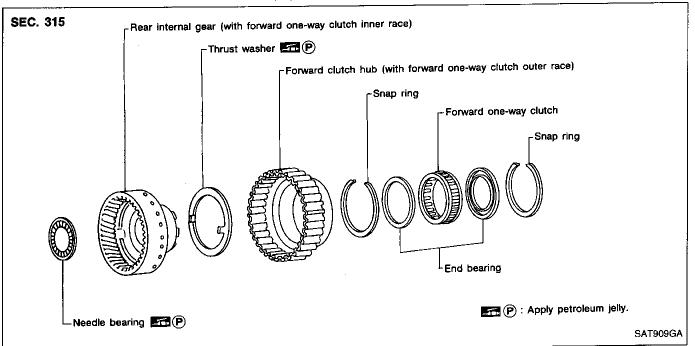


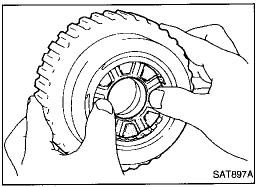
Install low one-way clutch with flange facing rearward.

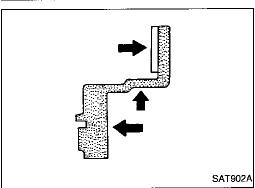


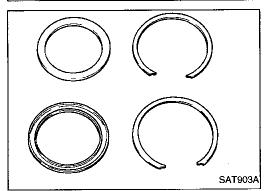
4. Install side plate onto forward clutch drum.

Rear Internal Gear and Forward Clutch Hub









DISASSEMBLY

- 1. Remove needle bearing from rear internal gear.
- 2. Remove rear internal gear by pushing forward clutch hub forward.
- 3. Remove thrust washer from rear internal gear.
- 4. Remove snap ring from forward clutch hub.
- 5. Remove end bearing.
- 6. Remove forward one-way clutch and end bearing as a unit from forward clutch hub.
- 7. Remove snap ring from forward clutch hub.

INSPECTION

Rear internal gear and forward clutch hub

- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.

Snap ring and end bearing

Check for deformation or damage.

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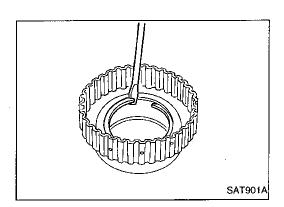
ST

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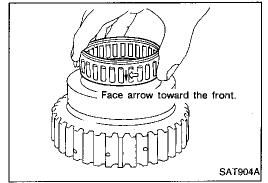
EL



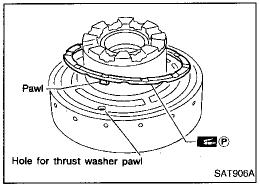
Rear Internal Gear and Forward Clutch Hub (Cont'd)

ASSEMBLY

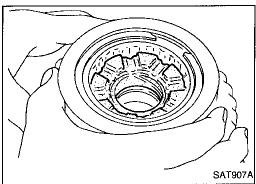
- 1. Install snap ring onto forward clutch hub.
- 2. Install end bearing.



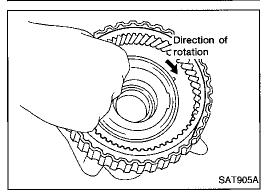
- 3. Install forward one-way clutch onto clutch hub.
- Install forward one-way clutch with flange facing rearward.
- 4. Install end bearing.
- 5. Install snap ring onto forward clutch hub.



- 6. Install thrust washer onto rear internal gear.
- Apply petroleum jelly to thrust washer.
- Securely insert pawls of thrust washer into holes in rear internal gear.

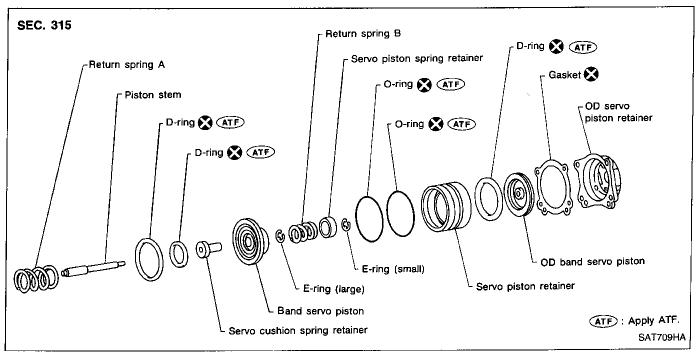


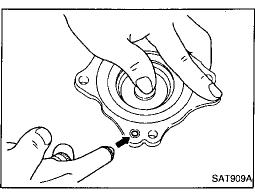
7. Position forward clutch hub in rear internal gear.



8. After installing, check to assure that forward clutch hub rotates clockwise.

Band Servo Piston Assembly



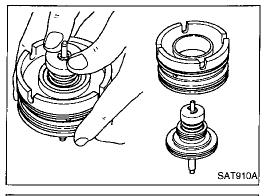




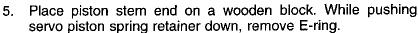
Block one oil hole in OD servo piston retainer and the center hole in OD band servo piston.

2. Apply compressed air to the other oil hole in piston retainer to remove OD band servo piston from retainer.

Remove D-ring from OD band servo piston.



Remove band servo piston assembly from servo piston retainer by pushing it forward.





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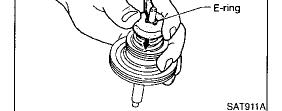




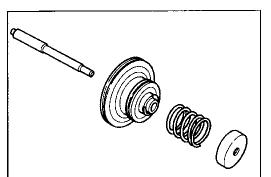




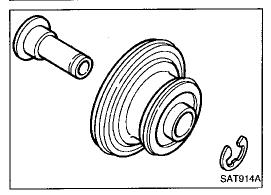




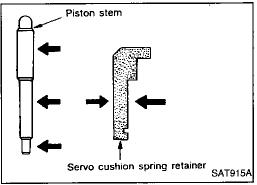
Band Servo Piston Assembly (Cont'd)



- 6. Remove servo piston spring retainer, return spring B and piston stem from band servo piston.
- 7. Remove E-ring from band servo piston.



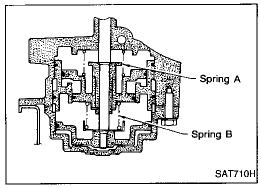
- 8. Remove servo cushion spring retainer from band servo piston.
- 9. Remove D-rings from band servo piston.
- 10. Remove O-rings from servo piston retainer.



INSPECTION

Pistons, retainers and piston stem

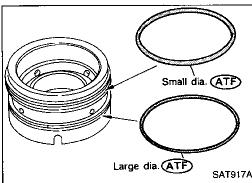
Check frictional surfaces for abnormal wear or damage.



Return springs

 Check for deformation or damage. Measure free length and outer diameter.

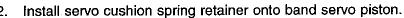
Inspection standard: Refer to SDS, AT-278.



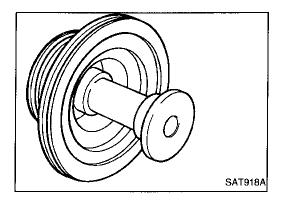
ASSEMBLY

- 1. Install O-rings onto servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.

Band Servo Piston Assembly (Cont'd)



Install E-ring onto servo cushion spring retainer.



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- Install D-rings onto band servo piston.
- Apply ATF to D-rings.

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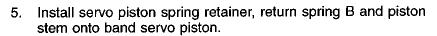
SAT920A

E-ring

SAT912A

SAT921A

AT-255



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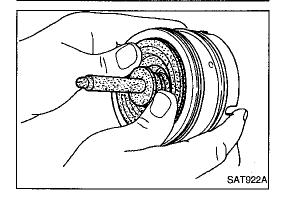
Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

RS

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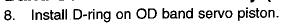
HA

EL Install band servo piston assembly onto servo piston retainer by pushing it inward.

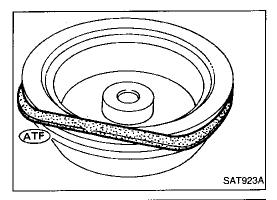


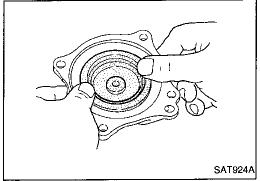


Band Servo Piston Assembly (Cont'd)



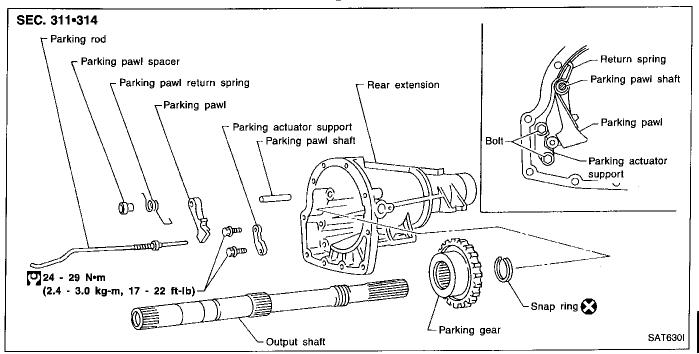
Apply ATF to D-ring.

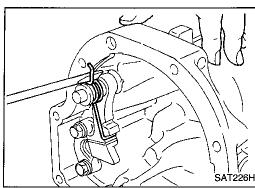




 Install OD band servo piston onto servo piston retainer by pushing it inward.

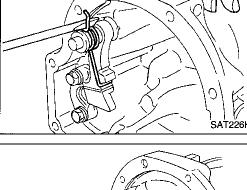
Parking Pawl Components



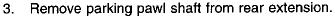




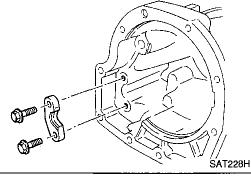
Slide return spring to the front of rear extension flange.



Remove return spring, pawl spacer and parking pawl from rear extension.



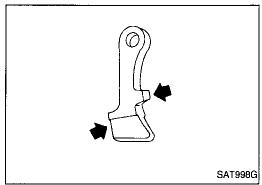
Remove parking actuator support from rear extension.



INSPECTION

Parking pawl and parking actuator support

Check contact surface of parking rod for wear.



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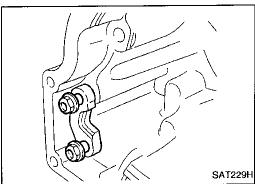
RA

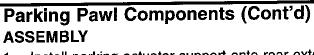
BR

ST RS

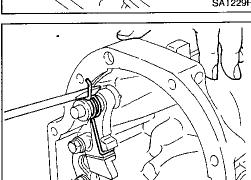
BT

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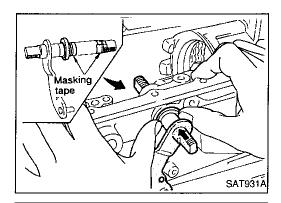




- 1. Install parking actuator support onto rear extension.
- Insert parking pawl shaft into rear extension.
- 3. Install return spring, pawl spacer and parking pawl onto parking pawl shaft.



4. Bend return spring upward and install it onto rear extension.



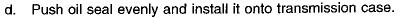
Assembly (1)

- Install manual shaft components. 1.
- Install oil seal onto manual shaft. a.
- Apply ATF to oil seal.
- Wrap threads of manual shaft with masking tape.
- Insert manual shaft and oil seal as a unit into transmission case.
- Remove masking tape. C.

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Align groove in shaft with drive pin hole, then drive pin into position as shown in figure at left.

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Install detent spring and spacer.

RS

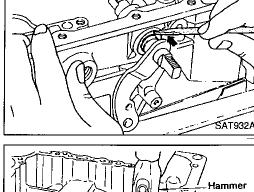
BT

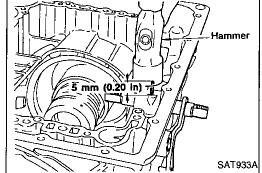
HA

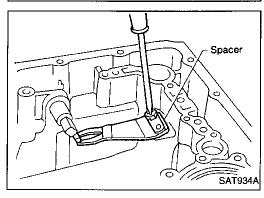
While pushing detent spring down, install manual plate onto

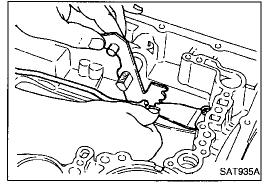
EL

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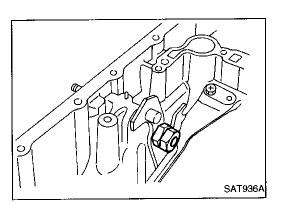




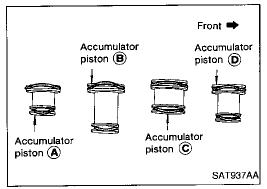




Assembly (1) (Cont'd)



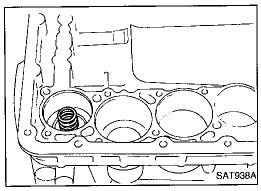
h. Install lock nuts onto manual shaft.



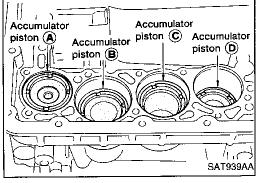
2. Install accumulator piston.

a. Install O-rings onto accumulator piston.

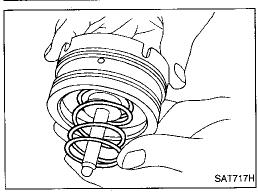
Apply ATF to O-rings.
 Accumulator piston O-rings:
 Refer to SDS, AT-279.



b. Install return spring for accumulator (A) onto transmission case.
 Free length of return spring:
 Refer to SDS, AT-278.



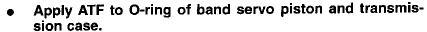
- c. Install accumulator pistons (A), (B), (C) and (D).
- Apply ATF to transmission case.



- 3. Install band servo piston.
- a. Install return spring onto servo piston.

Assembly (1) (Cont'd)





Install gasket for band servo onto transmission case.

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Install band servo retainer onto transmission case.

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Install rear side clutch and gear components. Place transmission case in vertical position.

PD

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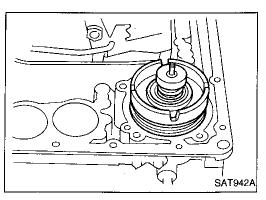
Slightly lift forward clutch drum assembly and slowly rotate it clockwise until its hub passes fully over the clutch inner race inside transmission case.

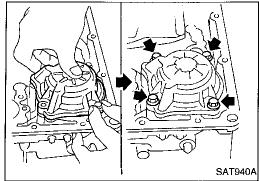
RS

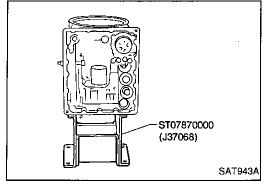
BT

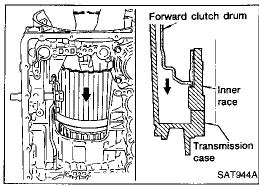
HA

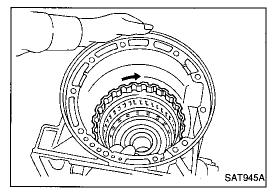
Check to be sure that rotation direction of forward clutch assembly is correct.



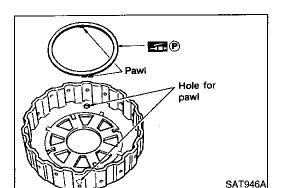




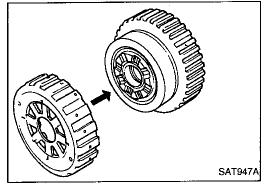




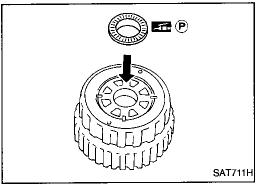
Assembly (1) (Cont'd)



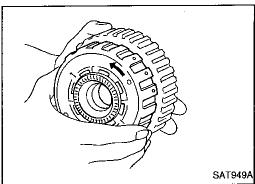
- d. Install thrust washer onto front of overrun clutch hub.
- Apply petroleum jelly to the thrust washer.
- Insert pawls of thrust washer securely into holes in overrun clutch hub.



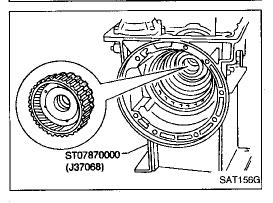
e. Install overrun clutch hub onto rear internal gear assembly.



- f. Install needle bearing onto rear of overrun clutch hub.
- Apply petroleum jelly to needle bearing.

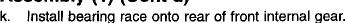


- G. Check that overrun clutch hub rotates as shown while holding forward clutch hub.
- h. Place transmission case into horizontal position.



- i. Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.
- j. Install needle bearing onto rear internal gear.
- Apply petroleum jelly to needle bearing.

Assembly (1) (Cont'd)





Securely engage pawls of bearing race with holes in front internal gear.



MM



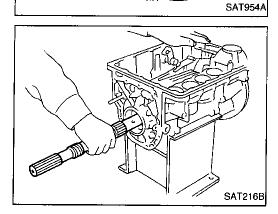
SAT953A

1. Install front internal gear on transmission case.



EC





Pliers location

SAT957A

Hole for pawl

Paw!

AT P

Install output shaft and parking gear.

Insert output shaft from rear of transmission case while slightly lifting front internal gear.



PD

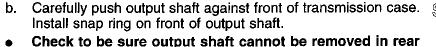
Do not force output shaft against front of transmission case.



BR



ST





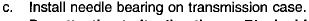
direction.



BT







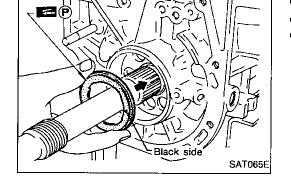


Pay attention to its direction — Black side goes to rear.

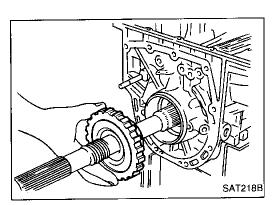




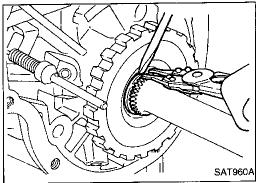




Assembly (1) (Cont'd)

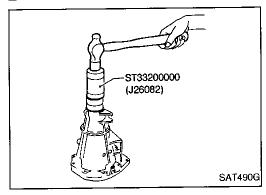


d. Install parking gear on transmission case.

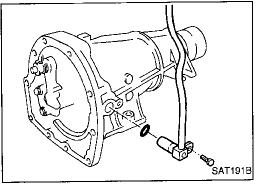


e. Install snap ring on rear of output shaft.

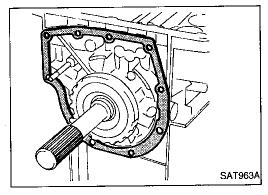
• Check to be sure output shaft cannot be removed in forward direction.



- 6. Install rear extension.
- a. Install oil seal on rear extension.
- Apply ATF to oil seal.

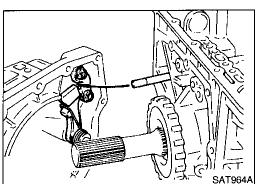


- b. Install O-ring on revolution sensor.
- Apply ATF to O-ring.
- c. Install revolution sensor on rear extension.

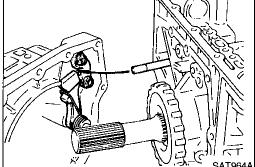


d. Install rear extension gasket on transmission case.

Assembly (1) (Cont'd)



Install parking rod on transmission case.



Install rear extension on transmission case. f.



MA

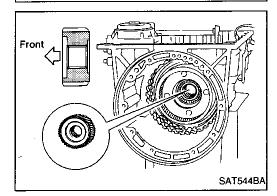


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SAT793C

SAT545B

Install front side clutch and gear components.

Install rear sun gear on transmission case.

Pay attention to its direction.



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- Install needle bearing race on front of front planetary carrier. b.
- Apply petroleum jelly to needle bearing.
- Install needle bearing on rear of front planetary carrier.

Apply petroleum jelly to bearing.

Pay attention to its direction — Black side goes to front.



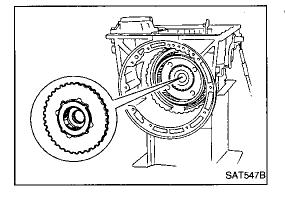
Bī

HA

Install front planetary carrier on forward clutch drum.

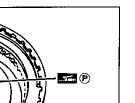
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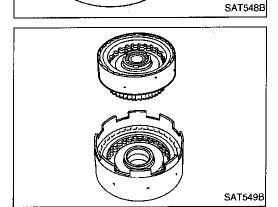


Front

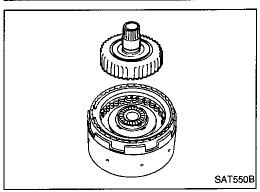
Assembly (1) (Cont'd)



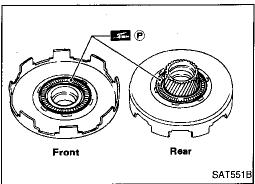
- e. Install needle bearing on rear of high clutch.
- Apply petroleum jelly to bearing.



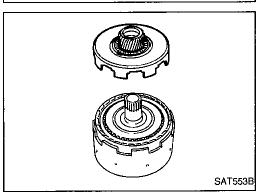
f. Install high clutch assembly onto reverse clutch assembly.



g. Install high clutch hub onto high clutch assembly.



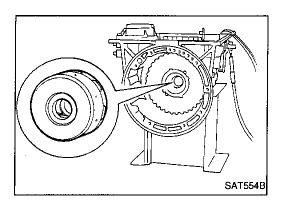
- h. Install needle bearings onto front sun gear.
- Apply petroleum jelly to needle bearings.



i. Install front sun gear onto reverse clutch assembly.

Assembly (1) (Cont'd)

j. Install clutch pack into transmission case.



GI

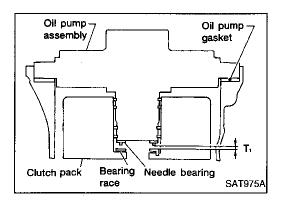
MA

EM

Adjustment

When any parts listed below are replaced, adjust total end play and reverse clutch end play.

	ltem			
Part name	Total end play	Reverse clutch end play		
Transmission case	•	•	_	
Low one-way clutch inner race	•	•	AT	
Overrun clutch hub	•	•		
Rear internal gear	•	•	– PD	
Rear planetary carrier	•	•		
Rear sun gear	•	•	- FA	
Front planetary carrier	•	•		
Front sun gear	•	•	RA	
High clutch hub	•	•		
High clutch drum	•	•	_ BR	
Oil pump cover	•	•		
Reverse clutch drum	_	•	ST	



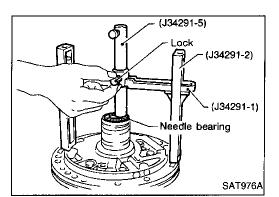
Adjust total end play.
 Total end play "T₁":
 0.25 - 0.55 mm (0.0098 - 0.0217 in)

EL

RS

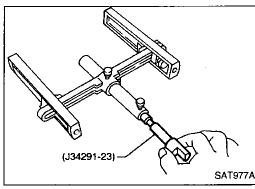
BT

HA

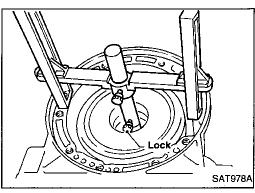


Adjustment (Cont'd)

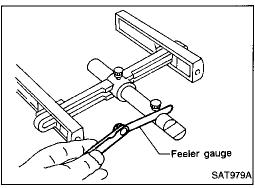
a. With needle bearing installed, place J34291-1 (bridge), J34291-2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly and gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set screw.



b. Install J34291-23 (gauging plunger) into gauging cylinder.



c. With original bearing race installed inside reverse clutch drum, place shim selecting gauge with its legs on machined surface of transmission case (no gasket) and allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set screw.



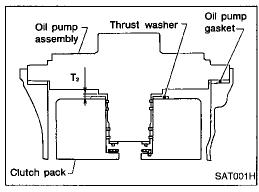
d. Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement should give exact total end play.

Total end play "T₁":

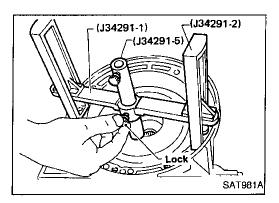
0.25 - 0.55 mm (0.0098 - 0.0217 in)

If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

Available oil pump cover bearing race: Refer to SDS, AT-280.



 Adjust reverse clutch drum end play.
 Reverse clutch drum end play "T₂": 0,55 - 0.90 mm (0.0217 - 0.0354 in)



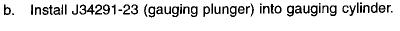
Adjustment (Cont'd)

Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gauging cylinder) on machined surface of transmission case (no gasket) and allow gauging cylinder to rest on front thrust surface of reverse clutch drum. Lock cylinder in place with set screw.



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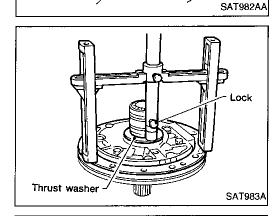
EM











J34291-23)

Feeler gauge

SAT984A

With original thrust washer installed on oil pump, place shim setting gauge legs onto machined surface of oil pump assembly and allow gauging plunger to rest on thrust washer. Lock plunger in place with set screw.

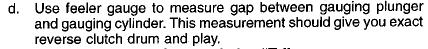


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Reverse clutch drum end play "T2": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.



Available oil pump thrust washer: Refer to SDS, AT-280.

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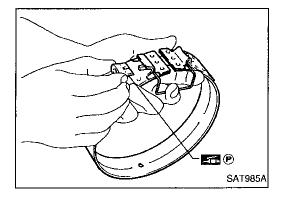


EL

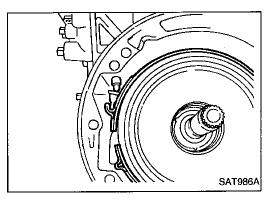


- Install brake band and band strut.
- Install band strut on brake band.

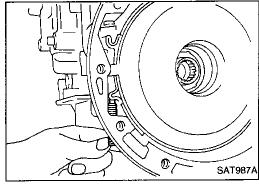
Apply petroleum jelly to band strut.



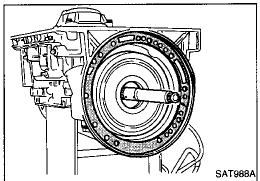
Assembly (2) (Cont'd)



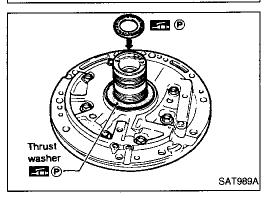
 Place brake band on periphery of reverse clutch drum, and insert band strut into end of band servo piston stem.



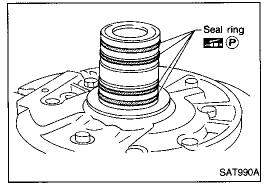
c. Install anchor end pin on transmission case. Then, tighten anchor end pin just enough so that reverse clutch drum (clutch pack) will not tilt forward.



- 2. Install input shaft on transmission case.
- Pay attention to its direction O-ring groove side is front.
- 3. Install gasket on transmission case.

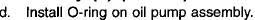


- 4. Install oil pump assembly.
- a. Install needle bearing on oil pump assembly.
- Apply petroleum jelly to the needle bearing.
- b. Install selected thrust washer on oil pump assembly.
- Apply petroleum jelly to thrust washer.

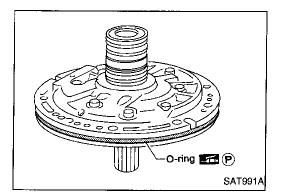


 Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.

Assembly (2) (Cont'd)



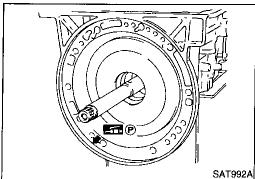
Apply petroleum jelly to O-ring.



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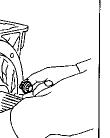


Apply petroleum jelly to mating surface of transmission case and oil pump assembly.

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Oil pump assembly

SAT993A

Install oil pump assembly.

PD

Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.

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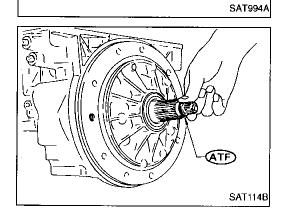
BR

Insert oil pump assembly to the specified position in ST

RS

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Inserting direction

Transmission case

Approximately 1 mm (0.04 in)

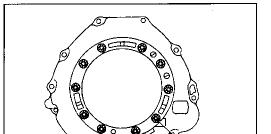
Install O-ring on input shaft.

transmission, as shown at left.

Apply ATF to O-rings.

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Assembly (2) (Cont'd)



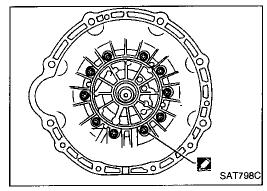
SAT397C

6. Install converter housing.

 Apply recommended sealant to outer periphery of bolt holes in converter housing.

Recommended sealant:

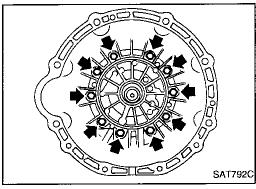
Refer to "MAJOR OVERHAUL", AT-202.



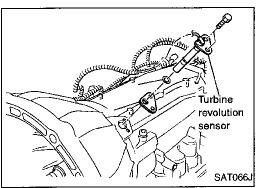
b. Apply recommended sealant to seating surfaces of bolts that secure front of converter housing.

Recommended sealant:

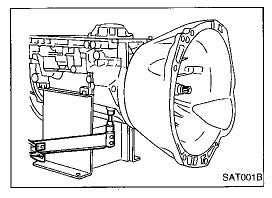
Refer to "MAJOR OVERHAUL", AT-202.



c. Install converter housing on transmission case.



7. Install turbine revolution sensor.



8. Adjust brake band.

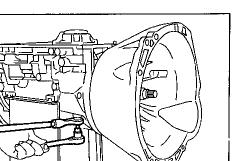
a. Tighten anchor end pin to specified torque.

Anchor end pin:

(0.4 - 0.6 kg-m, 35 - 52 in-lb)

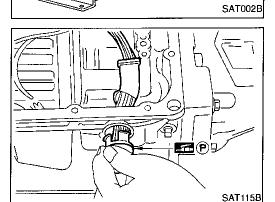
b. Back off anchor end pin two and a half turns.

Assembly (2) (Cont'd)



While holding anchor end pin, tighten lock nut.





Install terminal cord assembly.

Install O-ring on terminal cord assembly.

Apply petroleum jelly to O-ring. Compress terminal cord assembly stopper and install terminal b. cord assembly on transmission case.

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Spring (C) Spring (D) SAT004BA 10. Install control valve assembly.

Install accumulator piston return springs (B), (C) and (D).

Free length of return springs: Refer to SDS, AT-278.

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Install manual valve on control valve.

Apply ATF to manual valve.

RS

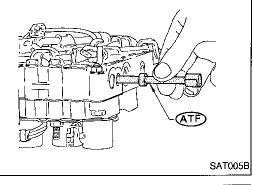
BT

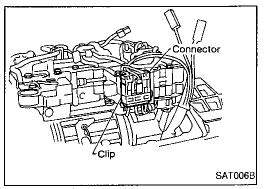
HA

Place control valve assembly on transmission case. Connect C. solenoid connector for upper body.

Install connector clip. d.

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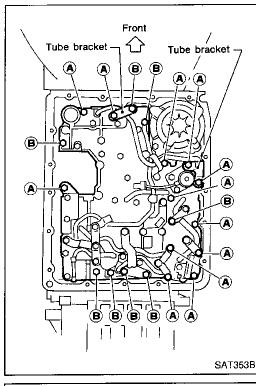




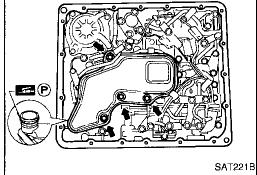
Assembly (2) (Cont'd)

- Install control valve assembly on transmission case. Install connector tube brackets and tighten bolts (A) and (B).
- f.
- Check that terminal assembly harness does not catch.

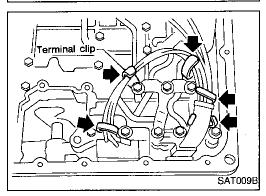
Bolt	ℓ mm (in)
®	33 (1.30)
B	45 (1.77)



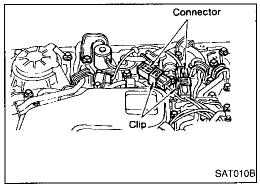
- Install O-ring on oil strainer. g.
- Apply petroleum jelly to O-ring.
- Install oil strainer on control valve.



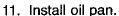
Securely fasten terminal harness with clips.



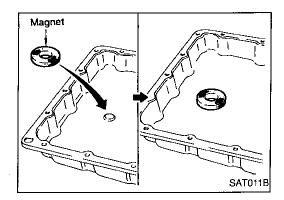
Install torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.

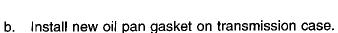


Assembly (2) (Cont'd)



a. Attach a magnet to oil pan.





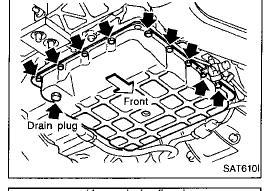
c. Install oil pan and bracket on transmission case.

Always replace oil pan bolts as they are self-sealing bolts.

 Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.

• Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.

d. Tighten drain plug.

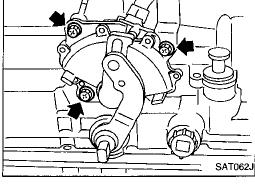


12. Install PNP switch.

a. Check that manual shaft is in "1" position.

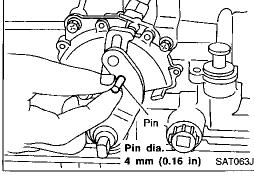
b. Temporarily install PNP switch on manual shaft.

c. Move manual shaft to "N".



d. Tighten bolts while inserting 4.0 mm (0.157 in) dia. pin verti- sq cally into locating holes in PNP switch and manual shaft.

cally into locating holes in PNP switch and manual shaft.

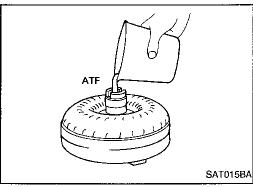


13. Install torque converter.

a. Pour ATF into torque converter.

 Approximately 2 liters (2-1/8 US qt, 1-3/4 lmp qt) of fluid are required for a new torque converter.

When reusing old torque converter, add the same amount of fluid as was drained.



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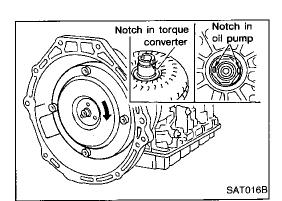
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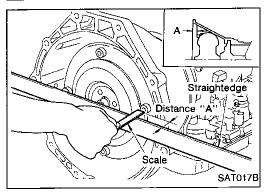
IDX

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Assembly (2) (Cont'd)



b. Install torque converter while aligning notches and oil pump.



Measure distance A to check that torque converter is in proper position.

Distance "A":

22 mm (0.87 in) or more

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

Facian	VH41DE		
Engine	VITATUL		
Automatic transmission model	RE4R03A		
Transmission model code number	52X14		
Stall torque ratio	1.84 : 1		
Transmission gear ratio			
1st	2.569		
2nd	1.479		
Тор	1.000		
OD	0.694		
Reverse	2.275		
Recommended fluid	Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*		
Fluid capacity ℓ (US qt, Imp qt)	10.5 (11-1/8, 9-1/4)		

^{*:} Refer to MA section ("Fluids and Lubricants", "RECOMMENDED FLUIDS AND LUBRICANTS").

Specifications and Adjustment

SHIFT SCHEDULE

Vehicle speed when shifting gears

			Ver	nicle speed km/h (M	PH)		
Throttle position	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	D ₃ -> D ₂	$D_2 \rightarrow D_1$	1 ₂ → 1 ₁
Full throttle	66 - 70	120 - 128	183 - 193	177 - 187	114 - 122	43 - 47	53 - 57
	(41 - 43)	(75 - 80)	(114 - 120)	(110 - 116)	(71 - 76)	(27 - 29)	(33 - 35)
Half throttle	44 - 48	80 - 86	119 - 127	81 - 89	35 - 39	7 - 11	53 - 57
	(27 - 30)	(50 - 53)	(74 - 79)	(50 - 55)	(22 - 24)	(4 - 7)	(33 - 35)

Vehicle speed when performing and releasing lock-up

-	Selector lever	Vehicle speed km/h (MPH)		
Throttle position	position [Shift position]	Lock-up "ON"	Lock-up "OFF"	
Full throttle	D [D₄]	184 - 192 (114 - 119)	178 - 186 (111 - 116)	
	D [D₃]	124 - 128 (77 - 80)	114 - 122 (71 - 76)	
Half throttle	D [D ₄]	134 - 142 (83 - 88)	120 - 128 (75 - 80)	
	D [D ₃]	91 - 99 (57 - 62)	81 - 89 (50 - 55)	

STALL REVOLUTION

 Stall revolution rpm	_
2,300 - 2,500	ľ

LINE PRESSURE

Engine speed	Line pressure kPa (kg/cm², psi)		
rpm	D, 2 and 1 positions	R position	
Idle	431 - 470 (4.4 - 4.8, 63 - 68)	598 - 637 (6.1 - 6.5, 87 - 92)	
Stall	1,039 - 1,117 (10.6 - 11.4, 151 - 162)	1,450 - 1,539 (14.8 - 15.7, 210 - 223)	





































SERVICE DATA AND SPECIFICATIONS (SDS) Specifications and Adjustment (Cont'd)

RETURN SPRINGS

Unit: mm (in)

·				<u> </u>		Unit: in
		Parts	_		îtem	·
		rans		Part No.	Free length	Outer diameter
		1	Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)
		2	Pressure regulator valve spring	31742-41X24	44.02 (1.7331)	14.0 (0.551)
		3	Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)
		4	Shuttle shift valve D spring	31762-41X00	26.5 (1.043)	5.75 (0.226)
		(5)	4-2 sequence valve sprig	31756-41X00	29.1 (1.146)	6.95 (0.2736)
		6	Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
	Upper body	Ø	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
	200,	8	Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
Control valve		9	Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)
		(1)	Overrun clutch reducing valve spring	31742-41X63	32.5 (1.280)	7.0 (0.276)
		(1)	Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)
		19	Pilot valve spring	31742-41X13	25.7 (1.012)	9.1 (0.358)
		13	Torque converter clutch control valve spring	317 4 2-41X22	18.5 (0.728)	13.0 (0.512)
	Lower body	1	Modifier accumulator pis- ton spring	31742-27X70	31.4 (1.236)	9.8 (0.386)
		2	1st reducing valve spring	31756-41X05	25.4 (1.000)	6.75 (0.266)
		3	3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)
		4	Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)
Reverse clu	tch		12 pcs	31521-51X02 (Assembly)	40.0 (1.575)	14.8 (0.583)
High clutch			10 pcs	31521-51X03 (Assembly)	24.2 (0.953)	11.6 (0.457)
Forward clu Overrun clu			20 pcs	32521-51X01 (Assembly)	36.8 (1.449)	10.7 (0.421)
a	aa baala		Inner spring 16 pcs	31505-51X06	20.43 (0.8043)	10.3 (0.406)
_ow & revei	ise Diake		Outer spring 16 pcs	31505-51X05	20.35 (0.8012)	13.0 (0.512)
			Spring (A)	31605-41X17	52.0 (2.047)	38.7 (1.524)
Band servo			Spring ®	31605-41X01	29.7 (1.169)	27.6 (1.087)
			Accumulator (1)	31605-41X02	43.0 (1.693)	18.0 (0.709)
Accumulato	r		Accumulator ®	31605-41X10	66.0 (2.598)	20.0 (0.787)
Accomulato			Accumulator ©	31605-51X01	45.0 (1.772)	29.3 (1.154)
			Accumulator ®	31605-41X06	58.4 (2.299)	17.3 (0.681)

SERVICE DATA AND SPECIFICATIONS (SDS)

Specifications and Adjustment (Cont'd)

ACCUMULATOR O-RING

	Diameter mm (in)				
Accumulator	(4)	8	©	®	
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)	
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)	

CLUTCHES AND BRAKES

Reverse clutch			
Number of drive plates	3		
Number of driven plates		3	
Thickness of drive plate mm (in)			
Standard	1.90 - 2.05 (0.	.0748 - 0.0807)	
Wear limit	1.8 (0.071)	
Clearance mm (in)		•	
Standard	0.6 - 0.9 (0.	.024 - 0.035)	
Allowable limit	1.5 (0	0.059)	
	Thickness mm (in)	Part number	
Thickness of retaining plate	4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197)	31537-51X61 31537-51X00 31537-51X01 31537-51X02	
High clutch			
Number of drive plates	6		
Number of driven plates	6		
Thickness of drive plate			
Standard	1.52 - 1.67 (0.0598 - 0.0657)		
Wear limit	1.4 (0	0.055)	
Clearance mm (in)			
Standard	1.8 - 2.2 (0.	071 - 0.087)	
Allowable limit	3.4 (0).134)	
	Thickness mm (in)	Part number	
Thickness of retaining plate	4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213)	31537-51X61 31537-51X00 31537-51X01 31537-51X02 31537-51X03 31537-51X04	

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For	ward clutch				
•	Number of drive plate	s	7		- .
	Number of driven plat	es	7		-
	Thickness of drive pla	te mm (in)			GI
	Standard		1.90 - 2.05 (0	.0748 - 0.0807)	
	Wear limit		1.8 (0.071)	MA
	Clearance	mm (in)			
	Standard		0.35 - 0.75 (0	.0138 - 0.0295)	
	Allowable limit		2.2 (0.087)	
			Thickness mm (in)	Part number	LC
	Thickness of retaining	plate	4.6 (0.181) 4.8 (0.189) 5.0 (0.197) 5.2 (0.205)	31537-51X06 31537-51X07 31537-51X08 31537-51X09	EC
			5.4 (0.213) 5.6 (0.220)	31537-51X10 31537-51X69	FE
Ove	errun clutch	į			
	Number of drive plates	·	4		AT
	Number of driven plate	₃s	•	7	
	Thickness of drive plat	te mm (in)			PD
	Standard	i	1.52 - 1.67 (0.0598 - 0.0657)		
	Wear limit		1.4 (0.055)		FA
	Clearance	mm (in)			
	Standard	1.0 - 1.4 (0.039 - 0.055)		RA	
	Allowable limit		2.2 (0	0.087)	
			Thickness mm (in)	Part number	BR
	Thickness of retaining	plate	3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189)	31537-51X11 31537-51X12 31537-51X13 31537-51X14 31537-51X15 31537-51X64	ST RS
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SERVICE DATA AND SPECIFICATIONS (SDS)

Specifications and Adjustment (Cont'd) TOTAL END PLAY

Low & reverse brake		
Number of drive plates		7
Number of driven plates		7
Thickness of drive plate mm (in)		
Standard	1.52 - 1.67 (0.	0598 - 0.0657)
Wear limit	1.4 (0	0.055)
Clearance mm (in)		
Standard	0.50 - 0.80 (0.	0197 - 0.0315)
Allowable limit	2.2 (0	0.087)
	Thickness mm (in)	Part number
Thickness of retaining plate	3.6 (0.142) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220) 5.8 (0.228) 6.0 (0.236) 6.2 (0.244)	31667-51X12 31667-51X11 31667-51X10 31667-51X00 31667-51X01 31667-51X02 31667-51X03 31667-51X04 31667-51X05 31667-51X06 31667-51X07 31667-51X08 31667-51X09
Brake band Anchor end pin tightening	4	- 6
torque N·m (kg-m, in-lb)	(0.4 - 0.6	, 35 - 52)
Number of returning revolutions for anchor end pin	2	.5

OIL PUMP AND LOW ONE-WAY CLUTCH

Oil pump clearance mm (in)	
Cam ring — oil pump housing	
Standard	0.01 - 0.024 (0.0004 - 0.0009)
Rotor, vanes and control piston — oil pump housing	
Standard	0.03 - 0.044 (0.0012 - 0.0017)
Seal ring clearance mm (in)	·
Standard	0.17 - 0.37 (0.0067 - 0.0146)
Allowable limit	0.37 (0.0146)

0.25 - 0.55 mm Total end play "T₁" (0.0098 - 0.0217 in) Thickness Part number mm (in) 31435-41X01 0.8 (0.031) 1.0 (0.039) 31435-41X02 Thickness of oil pump 31435-41X03 1.2 (0.047) cover bearing race 31435-41X04 1.4 (0.055) 31435-41X05 1.6 (0.063) 31435-41X06 1.8 (0.071) 31435-41X07 2.0 (0.079)

REVERSE CLUTCH DRUM END PLAY

Reverse clutch drum end play "T ₂ "	0.55 - 0.90 mm (0.0217 - 0.0354 in)	
	Thickness mm (in)	Part number
Thickness of oil pump thrust washer	0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	31528-21X01 31528-21X02 31528-21X03 31528-21X04 31528-21X05 31528-21X06

REMOVAL AND INSTALLATION

Manual control linkage	
Number of returning revolutions for lock nut	1
Lock nut tightening torque	11 - 15 N·m (1.1 - 1.5 kg-m, 8 - 11 ft-lb)
Distance between end of converter housing and torque converter	22.0 mm (0.866 in) or more