

HEATER & AIR CONDITIONER

SECTION HA

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When you read wiring diagrams:

- Read GI section, "HOW TO READ WIRING DIAGRAMS".
- See EL section, "POWER SUPPLY ROUTING" for power distribution circuit. When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".



Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI Q45 is as follows:

- For a frontal collision
 - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision
 - The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by intentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except satellite sensor and side air bag module) covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed, compressor malfunction is likely to occur, refer to "Contaminated refrigerant" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-INF) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
 - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
 - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
 - e: Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

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Precautions for Working with HFC-134a (R-134a) (Cont'd)

Contaminated refrigerant

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact INFINITI Customer Affairs for further assistance.

General Refrigerant Precautions

WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precautions for Refrigerant Connection

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

- Expansion valve to cooling unit
- Condenser to liquid tank

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

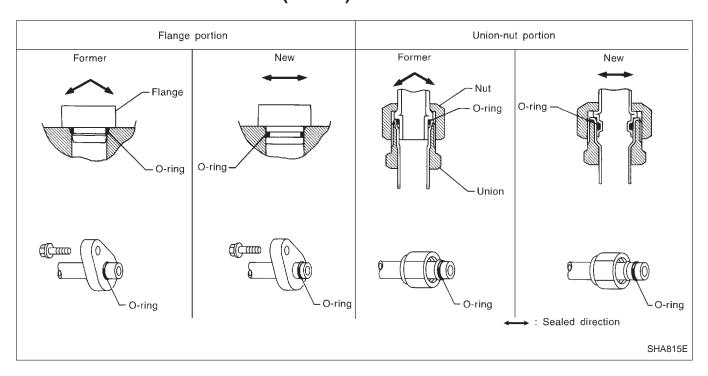
- The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.

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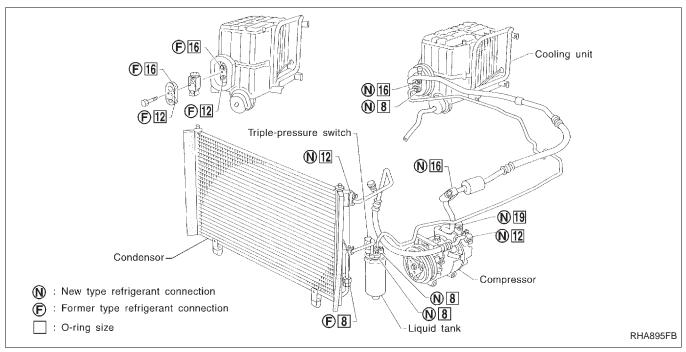
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Precautions for Refrigerant Connection (Cont'd)



O-RING AND REFRIGERANT CONNECTION



CAUTION:

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

PRECAUTIONS AND PREPARATION



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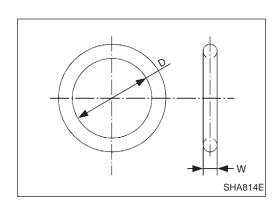
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Precautions for Refrigerant Connection (Cont'd)

O-ring part numbers and specifications

		•		
Connection type	O-ring size	Part number	D mm (in)	W mm (in)
New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
Former	0	92470 N8200	6.07 (0.2390)	1.78 (0.0701)
New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)
New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
Former	10	92475 72L00	14.3 (0.563)	2.3 (0.091)
New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

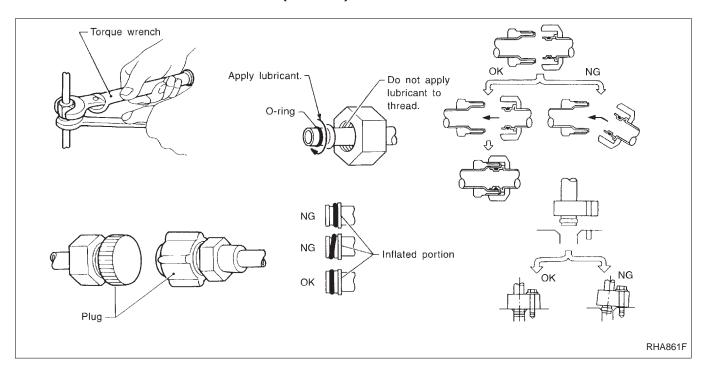
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
 When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.

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Precautions for Refrigerant Connection (Cont'd)



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-101.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

PRECAUTIONS AND PREPARATION



Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	• Gl
KV99106100 (J-41260) Clutch disc wrench	Removing center bolt	MA
		EM
	NT232	LC
		EG
		FE
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with the pin side on the clutch disc	AT
	to remove it.	PD
	NT378 Clutch disc wrench	FA
KV99232340 (J-38874)	Removing clutch disc	RA
or KV992T0001 (—) Clutch disc puller		BR
	NT376	ST
KV99106200 (J-41261) Pulley installer	Installing pulley	RS
	NT235	BT

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HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description	Note
HFC-134a (R-134a) refrigerant	NT196	Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Iarge container 1/2"-16 ACME
KLH00-PAGS0 (—) Nissan A/C System Oil Type S	NT197	Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 lmp fl oz)
(J-39500-INF) Recovery/Recycling Recharging equipment (ACR4)	NT195	Function: Refrigerant Recovery and Recycling and Recharging
(J-41995) A/C leak detector	AHA281A	Function: Checks for refrigerant leaks.
(J-39183) Manifold gauge set (with hoses and couplers)	NT199	Identification: The gauge face indicates R-134a. Fitting size: Thread size 1/2"-16 ACME

PRECAUTIONS AND PREPARATION



HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

			_
Tool number (Kent-Moore No.) Tool name	Description	Note	_ GI
Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME	MA EM
Service couplers • High side coupler (J-39500-20) • Low side coupler (J-39500-24)	NT202	Hose fitting to service hose: • M14 x 1.5 fitting is optional or permanently attached.	LC EC FE
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME	AT PD
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity: Air displacement: 4 CFM Micron rating: 20 microns Oil capacity: 482 g (17 oz) Fitting size: Thread size 1/2"-16 ACME	FA RA BR
	COMMERCIAL SERVI	CE TOOL	ST
Tool name	Description	Note	-
Refrigerant identifier equipment	e Pena	Function: Checks refrigerant purity and for system contamination.	- RS BT
	THE PROPERTY OF THE PROPERTY O		НА
	NT765		EL IDX

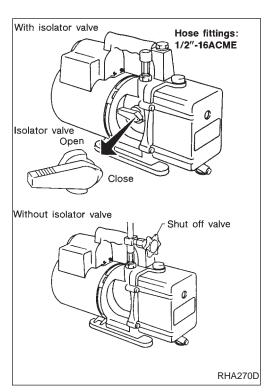


Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.



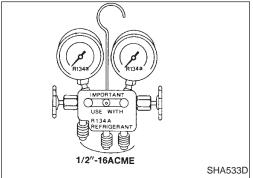
VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

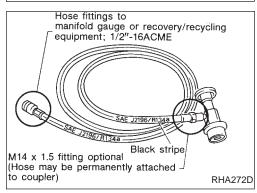
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.



SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

PRECAUTIONS AND PREPARATION



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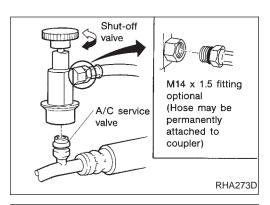
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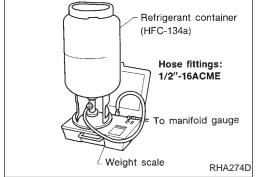
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Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every 3 months.

To calibrate the weight scale on the ACR4 (J-39500-INF):

- 1. Press **Shift/Reset** and **Enter** at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- Press 0, then press Enter, "0.00" will be displayed and change to "A2".
- 5. Place a known weight (dumbbell of similar weight), between 10 and 19 lbs., on the center of the weight scale.
- 6. Enter the known weight using 4 digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press **Shift/Reset** and **Enter** at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.





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Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally pressure equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION

Under normal operating conditions, when the AUTO is switched ON, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

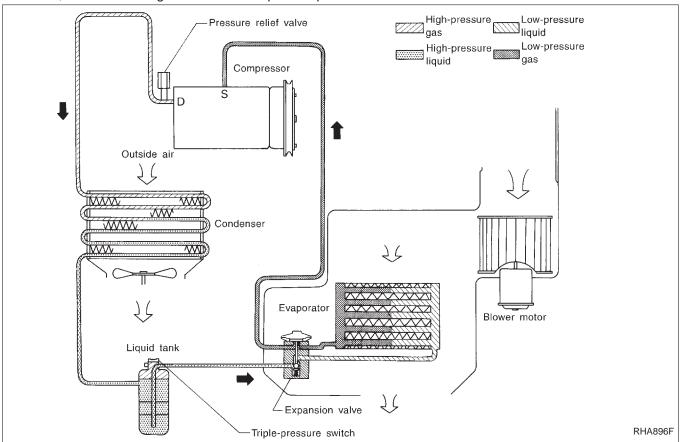
REFRIGERANT SYSTEM PROTECTION

Triple-pressure switch

The triple-pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. Triple-pressure switch closes to turn on the cooling fan to reduce system pressure.

Fusible plug

Opens at temperatures above 105°C (221°F), thereby discharging refrigerant to the atmosphere. If this plug is melted, check the refrigerant line and replace liquid tank.





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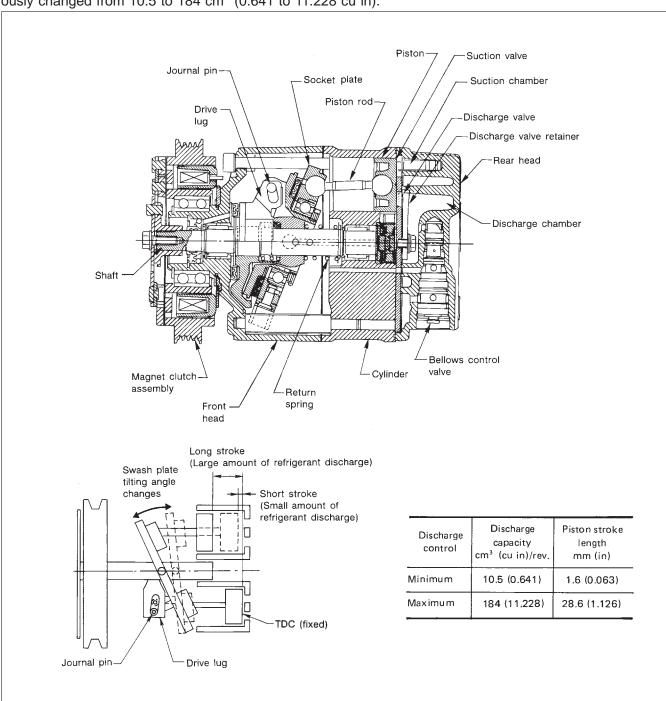
V-6 Variable Displacement Compressor

DESCRIPTION

General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 10.5 to 184 cm³ (0.641 to 11.228 cu in).



DESCRIPTION



V-6 Variable Displacement Compressor (Cont'd)

Operation

1. Operation control valve

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

2. Maximum cooling

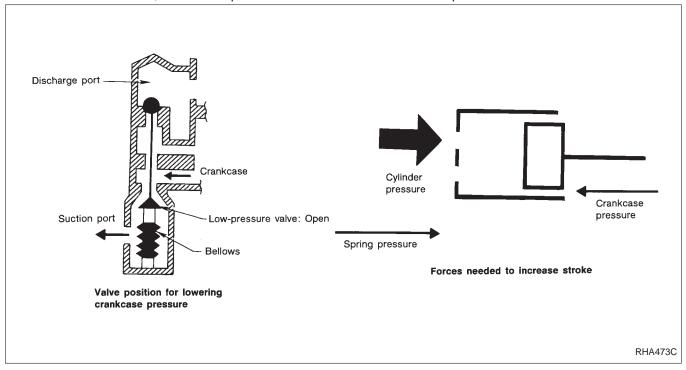
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.



DESCRIPTION



V-6 Variable Displacement Compressor (Cont'd)

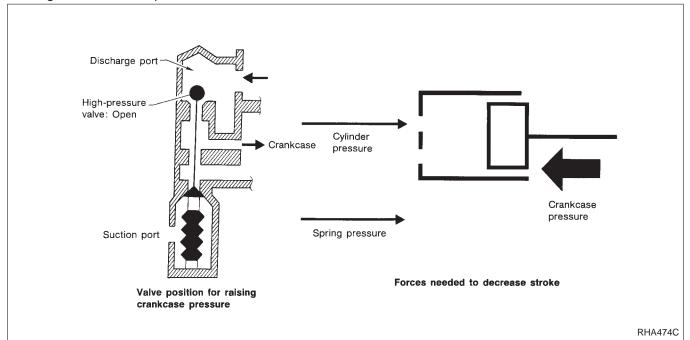
3. Capacity control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).

Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.

 The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.





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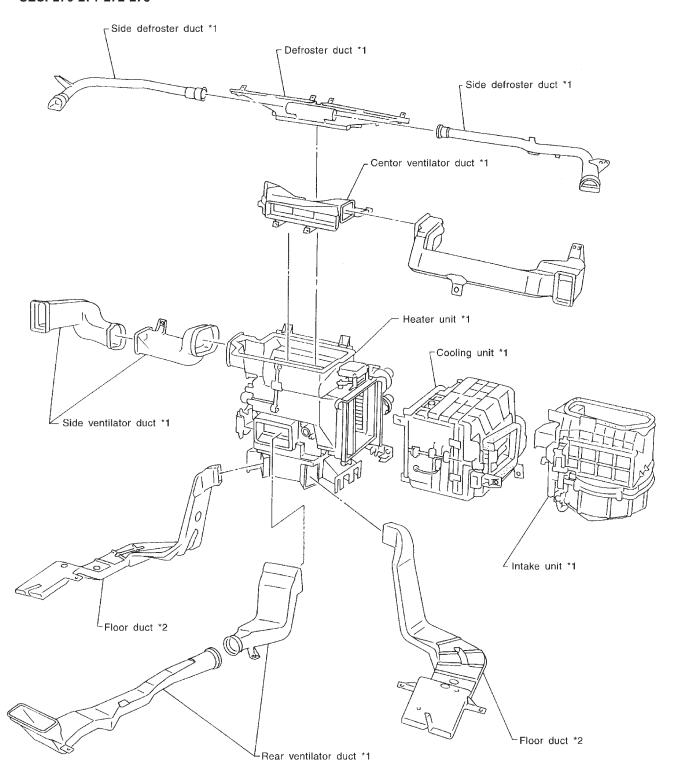
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Component Layout

SEC. 270•271•272•273



- *1 : For removal, it is necessary to remove instrument assembly.
- *2 : For removal, it is necessary to remove front seat.



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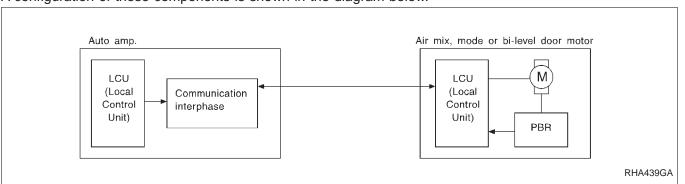
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Air Conditioner LAN System

OVERVIEW

The LAN system consists of auto amp., air mix door motor, mode door motor and bi-level door motor. A configuration of these components is shown in the diagram below.



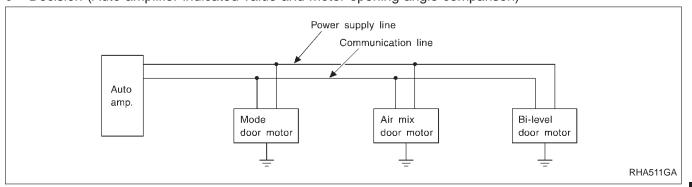
SYSTEM CONSTRUCTION

A small network is constructed between the auto amplifier, air mix door motor, mode door motor and bi-level door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the three motors.

Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and three motors.

The following functions are contained in LCUs built into the air mix door motor, the mode door motor and bilevel door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amplifier indicated value and motor opening angle comparison)



OPERATION

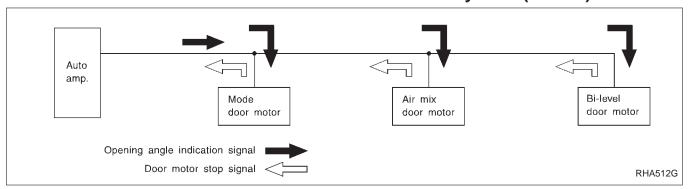
The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and bi-level opening angle data to the air mix door motor LCU, mode door motor LCU and bi-level door motor LCU. The air mix door motor, mode door motor and bi-level door motor LCU read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD, DEFROST/VENT or OPEN/CLOSE operation is selected. The new selection data is returned to the auto amplifier.

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Air Conditioner LAN System (Cont'd)



TRANSMISSION DATA AND TRANSMISSION ORDER

Amplifier data is transmitted consecutively to each of the door motors following the form shown in Figure below. Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the auto amplifier is selected according to data-based decisions made by the air mix door motor, mode door motor and bi-level door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is normal, door control begins.

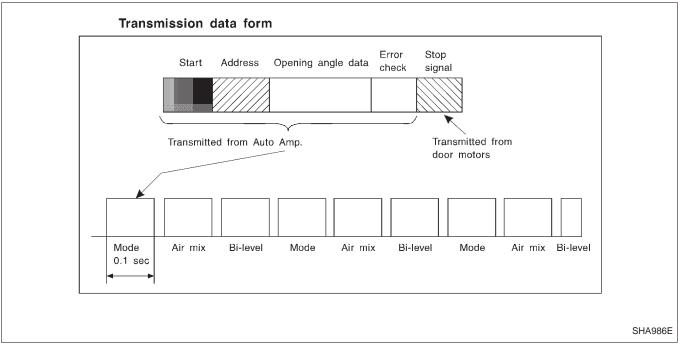
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle: Data that shows the indicated door opening angle of each door motor.

Error check: Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, mode door motor and bi-level door motor. Error data can be related to the following problems.

- Abnormal electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal: At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



DESCRIPTION



Automatic Temperature Control (ATC) System

The Automatic Temperature Control (ATC) system provides automatic regulation of the vehicles interior temperature. The operator selects "set temperature", on which the regulation is based, regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the automatic amplifier, which receives input signals from several sensors. The automatic amplifier uses these input signals (including the set temperature) to automatically control the ATC system's outlet air volume, air temperature, air distribution, bi-level door position and rear vent door position.

GI

AIR MIX DOOR CONTROL

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

MA

FAN SPEED CONTROL

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

e ^{L©}

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flow-

EC

INTAKE DOOR CONTROL

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

AT

OUTLET DOOR CONTROL

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

PD

MAGNET CLUTCH CONTROL

The ECM controls compressor operation using input signals from the throttle position sensor and auto ampli-

RA

FA

REAR VENT DOOR CONTROL

Rear vent door is controlled and operated by auto amplifier.

BF

SELF-DIAGNOSTIC SYSTEM

The self-diagnostic system consists of five steps. Each step can be accessed by pushing the switches on the automatic amplifier.

91

- STEP 1: Checks LEDs and segments of the display.
- STEP 2: Checks each sensor circuit for open or short circuit.
- STEP 3: Checks mode door position and intake door position.
- STEP 4: Checks operation of each actuator.

STEP 5: Checks temperature detected by each sensor, and detects multiplex communication error.

AUXILIARY TRIMMER MECHANISM: Set temperature trimmer.

BI

MEMORY FUNCTION

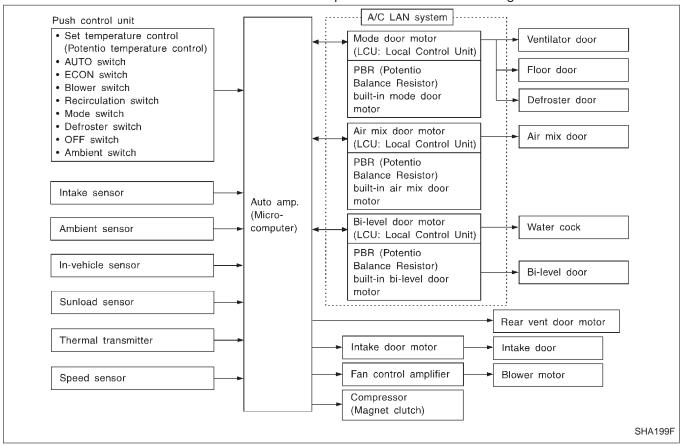
With ignition switch turned OFF, the auto amplifier stores in memory the set temperature and inputs of various switches. When the ignition switch is turned ON, the system begins operation with the information stored in memory. The system, then immediately compensates for the actual operating conditions.

HA

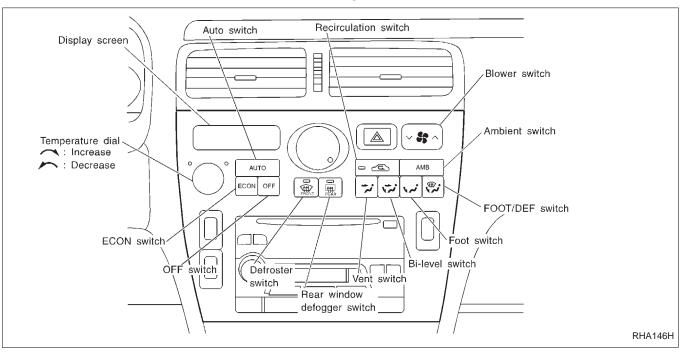


Overview of Control System

The control system consists of a) input sensors and switches, b) the auto amp. (microcomputer), and c) outputs. The relationship of these components is shown in the diagram below:



Control Operation



DESCRIPTION

LC

AT

PD

FA

RA

Control Operation (Cont'd)

Display screen

Displays the operational status of the system.

AUTO switch

The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

MA ECON switch

By pressing the ECON switch once, the auto amplifier decides whether to turn the compressor ON or OFF, depending on the ambient temperature and target temperature. Display should indicate ECON. By pressing the ECON switch once more, the compressor always turns OFF. Display should not indicate ECON. With the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will

maintain the in-vehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature. The system will set the intake doors to the outside air position.

Temperature (increase/decrease) dial

Increases or decreases the set temperature.

OFF switch

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (76% foot and 24% defrost) position.

BLOWER switch

Manual control of the blower speed. Four speeds are available for manual control (as shown on the display

low 😽 , medium low 🧩 , medium high 🧩 , high 🕰

AMBIENT switch

Shows the ambient (outside) air temperature on the display screen for 5 seconds.

RECIRCULATION switch

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle.

DEFROSTER switch

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

Rear window defogger switch

When illumination is ON, rear window is defogged.

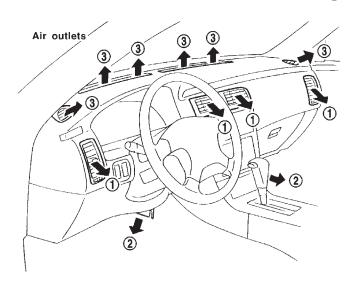
MODE (Vent, Bi-level, Foot, FOOT/DEF) switches

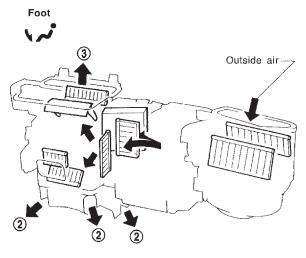
Control the air discharge outlets.

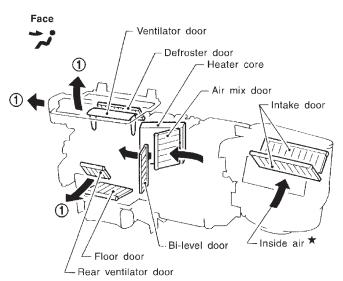
HA

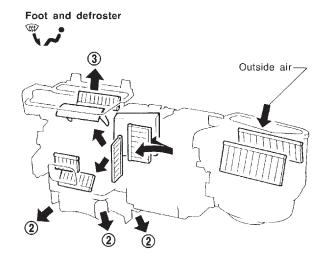


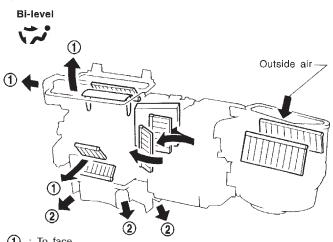
Discharge Air Flow

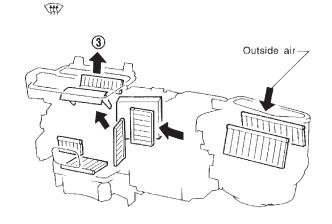












Defroster

- 1 : To face
- 2 : To floor
- 3 : To defroster
- ★ : Air flow in REC position

DESCRIPTION

GI

MA

EM

LC

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AT

PD

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BR

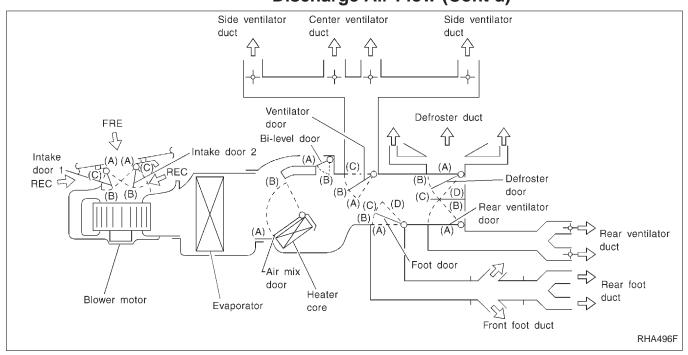
ST

RS

BT

HA

Discharge Air Flow (Cont'd)



												ı				
Position		N	MODE S	W		DEF	SW	AUTO	ECON	REC	SW		Temperature dia	al .		
or switch	VENT	B/L	B/L2*1	FOOT	F/D	ON	OFF	SW	SW	ON OFF		OFF				
						(H	W			ڪ	<u></u>					
Door	***	**	**	Ų,		-)	0	AUTO	ECON		0	18.0°C (65°F)	~	32.0°C (85°F)		
Ventilator door	(A)	(B)	(C)	(C)	(C)	(C)				_	_		_			
Foot door	(A)	(B)	(D)	(C)	(B)	(A)						_	_		_	
Defroster door	(A)	(A)	(A)	(B)	(C)	(D)				_			_			
Air mix door			_	•	•	_						_	_	(A)	AUTO	(B)
Bi-level door	(A)*2		AUTO		(A)	(A)	_	AUTO	AUTO	_						
Rear ven- tilator door	AU'	то	(A)	(A)	(A)	(A)					_			_		
Intake door 1			_	1	1	(C)				(4)	*3		_			
Intake door 2			_			(0)				(A) AUTO			_			

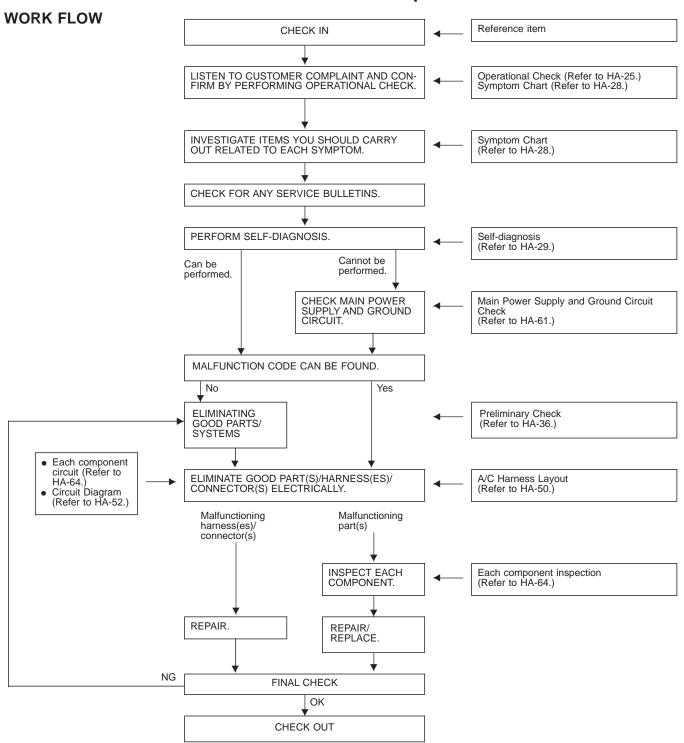
^{*1:} The B/L2 mode is selected only when the mode door is automatically controlled.

^{*2:} When the air mix door is positioned at (A), the bi-level door is set at (B).

^{*3:} Automatically controlled when REC switch is "OFF".



How to Perform Trouble Diagnoses for Quick and Accurate Repair





Operational Check

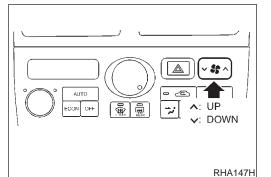
The purpose of the operational check is to confirm that the system operates properly.

CONDITIONS:

GI

Engine running at normal operating temperature.

MA



PROCEDURE:

1. Check blower

LC

Press BLOWER switch (^: Up) one time.

MANUAL should appear on the display. Blower should operate on low speed, and the fan symbol should have one blade lit (&).

FE

Press BLOWER switch one more time.

Continue checking blower speed and fan symbol until all four speeds have been checked.

AT

Leave blower on high speed.

2. Check discharge air 1) Press each mode switch.

Press BLOWER switch (∨: Down) one time. Blower should operate in third speed.

PD

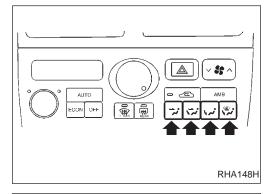
Continue checking blower speed and fan symbol until all three speeds have been checked.

FA

RA

BR

HA



Discharge air flow

	Air outlet/distribution											
Switch mode	Face	DEF	Rear vent									
نبر	80%	_	_	_	20%							
4.	50%	24%	13%	_	13%							
7.02	25%	45%	25%	_	_							
۲,	ı	46%	30%	24%	-							
√ ®;	-	37%	23%	40%	_							
(1)	ı	ı	_	100%	_							

Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow", "DESCRIPTION" (HA-22).

NOTE:

RHA167F

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF switch is pressed.

Confirm that the intake door position is at FRESH when the F/D switch is pressed.

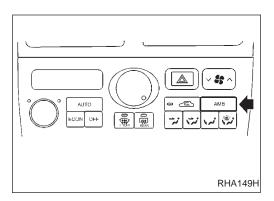


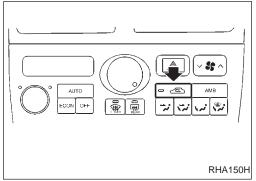
Operational Check (Cont'd)

3. Check ambient display

Press AMB switch.

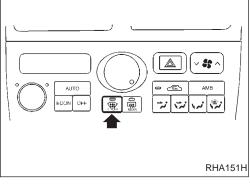
Display should show the outside (ambient) temperature for approximately 5 seconds.





4. Check recirculation

- Press RECIRCULATION switch. Recirculation indicator should illuminate.
- 2) Listen for intake door position change (you should hear blower sound change slightly).



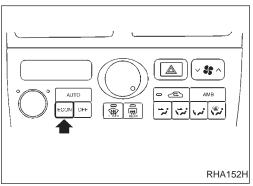


- Press DEFROSTER switch.
- 2) Check that recirculation is canceled.

The discharge air should be coming only from the defrost vents.

3) Confirm that the compressor clutch is engaged (visual inspection).

The display should indicate AUTO, MANUAL, and defrost ().



6. Check ECON mode

1) Press ECON switch once.

Defrost should be canceled.

Discharge air outlet will depend on ambient, in-vehicle, and set temperatures.

Confirm that the compressor clutch is engaged (visual inspection).

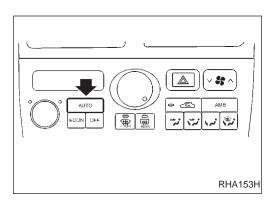
Display should indicate ECON, AUTO (no MANUAL).

Press ECON switch once more.

Display should indicate AUTO (not ECON).

Confirm that the compressor clutch is not engaged (visual inspection).

TROUBLE DIAGNOSES



Operational Check (Cont'd)

7. Check AUTO mode

- 1) Press AUTO switch.
- 2) Confirm that the compressor clutch engages (audio or visual inspection).

Display should indicate AUTO (no ECON, no MANUAL). (Discharge air will depend on ambient, in-vehicle, and set temperatures.)



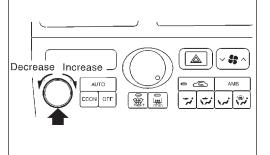
MA

FE

AT

PD

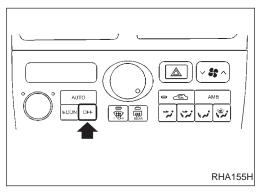
FA



RHA154H

8. Check temperature decrease and increase

- Turn temperature switch counterclockwise until 18°C (65°F) is displayed.
- 2) Check for cold air at discharge air outlets.
- 3) Turn temperature switch clockwise until 32°C (85°F) is displayed.
- 4) Listen for changes in blower speed as set temperature changes.
- 5) Check for hot air at discharge air outlets.



9. Check memory function

- 1) Press OFF switch.
- 2) Turn the ignition switch OFF.
- 3) Wait 15 seconds.
- 4) Turn the ignition switch ON.
- 5) Press the AUTO switch.
- 6) Confirm that the set temperature remained at 32°C (85°F).

RA

BR



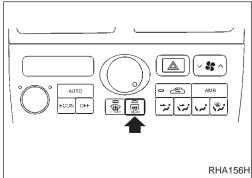
Press rear window defogger switch.
 Rear window defogger indicator should come ON.

RS

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Symptom Chart

DIAGNOSTIC TABLE

PROCEDURE		Self-diagnosis							Preliminary Check								Diagnostic Procedure								
SYMPTOM	DIAGNOSTIC ITEM AND REFERENCE PAGE	STEP 1 (HA-30)	STEP 2 (HA-31)	STEP 3 (HA-32)	STEP 4 (HA-33)	STEP 5 (HA-33)	AUXILIARY MECHANISM (HA-35)	Preliminary Check 1 (HA-36)	Preliminary Check 2 (HA-37)	Preliminary Check 3 (HA-38)	Preliminary Check 4 (HA-39)	Preliminary Check 5 (HA-40)	Preliminary Check 6 (HA-41)	Preliminary Check 7 (HA-42)	Preliminary Check 8 (HA-43)	Self-diagnosis circuit (HA-63)	Ambient sensor circuit (HA-64)	In-vehicle sensor circuit (HA-67)	Intake sensor circuit (HA-70)	Sunload sensor circuit (HA-71)	Intake door motor circuit (HA-83)	LAN system circuit (HA-80)	Blower motor circuit (HA-87)	Magnet clutch circuit (HA-91)	Rear vent door motor circuit (HA-95)
Air outlet does not change.		0	0	0	0	0		0								0	0	0	0	0	0	0	0	0	0
Intake door does not change.		0	0	0	0	0			0	_						0	0	0	0	0	0	0	0	0	
Insufficient cooling		0	0	0	0	0	0	0	0	0		0	0	0		0	0	0	0	0	0	0	0	0	0
Insufficient heating		0	0	0	0	0	0	0	0		0	0		0		0	0	0	0	0	0	0	0	0	
Blower motor operation is malfun	ctioning.	0	0		0	0						8				0	0	0	0	0	0	0	0	0	
Magnet clutch does not engage.		0	2		0	0							6			0	0	0	0	0	0	0	0	0	
Discharged air temperature does	not change.	0	2		0	0								③		0	0	0	0	0	0	0	0	0	
Noise															0										
Mode door motor does not opera	te normally.	0	2	8	4	0		0								0	0	0	0	0	0	6	0	0	
Air mix door motor does not oper	rate normally.	0	2		8	0								0		0	0	0	0	0	0	4	0	0	0
Bi-level door motor does not ope	rate normally.	0	0		0	0										0	0	0	0	0	0	4	0	0	0
Intake door motor does not opera	ate normally.	0	2	8	4	0			0							0	0	0	0	0	6	0	0	0	0
Blower motor operation is malfur of Starting Fan Speed Control.	nctioning under out	0	2		8	0						0				0	0	0	0	0	0	0	4	0	0
Magnet clutch does not operate a liminary Check 6.	fter performing Pre-	0	2		0	0							0				0			0				4	
Rear ventilator door motor does mally.	s not operate nor-	0	2		0											0	0	0	0	0	0	0	0	0	4
Self-diagnosis cannot be perform	ed.															0									
Multiplex communication error.		0	2			0										4									

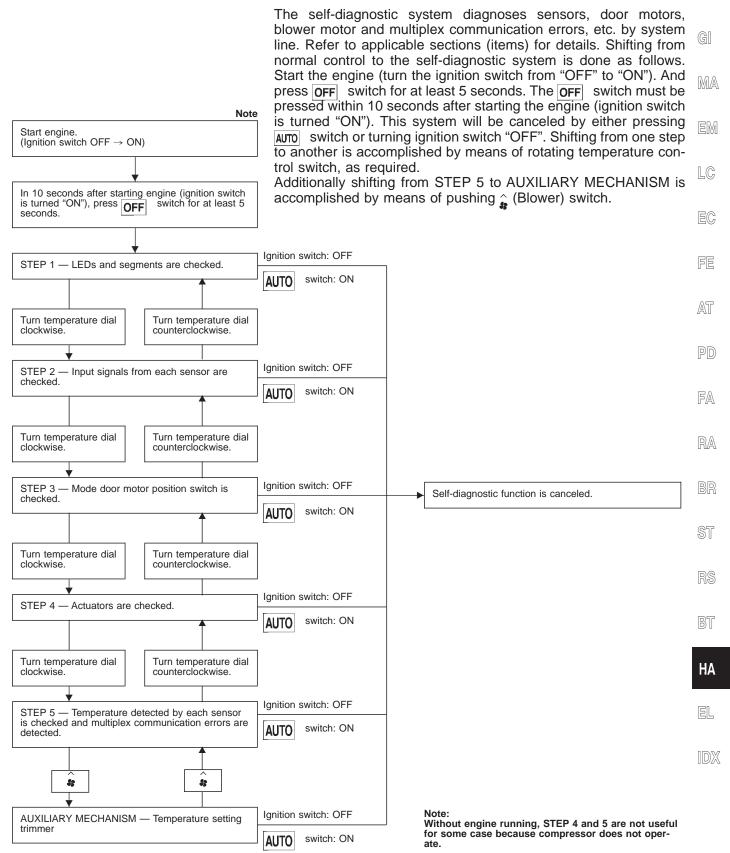
1 . 2 : The number means checking order.

O: As for the order of inspection, refer to each flow chart. (It depends on malfunctioning portion.)



Self-diagnosis

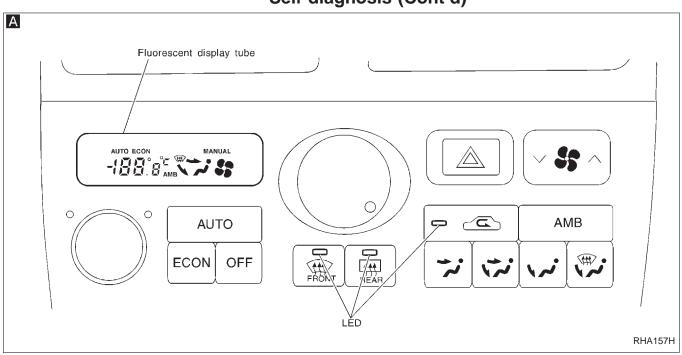
INTRODUCTION AND GENERAL DESCRIPTION

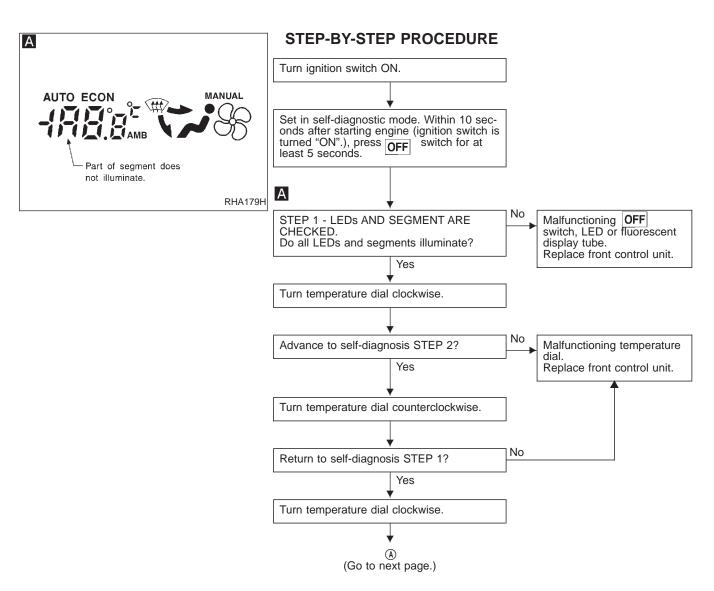


TROUBLE DIAGNOSES



Self-diagnosis (Cont'd)





TROUBLE DIAGNOSES



GI

MA

LC

FE

AT

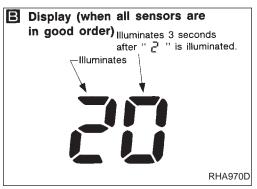
PD

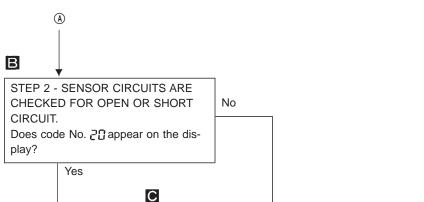
FA

RA

BR

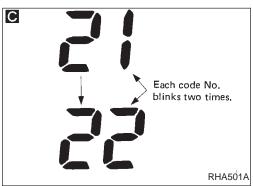






Blinks (indicating a shortcircuit) Code No. (blinks)

Illuminates



® (Go to next page.)

Turn temperature

dial clockwise.

Refer to the following chart for malfunctioning code No.

(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)

Code No.	Malfunctioning sensor (including circuits)	Reference page		
21	Ambient sensor	HA-64		
-21	Ambient sensor	117-04		
22	In-vehicle sensor	HA-67		
-22	111-16111016 3611301	I IA-01		
24	Intake sensor	HA-70		
-24	ilitane selisoi	11/(70		
25	Sunload sensor*1	HA-71		
-25	Julioau Selisoi I	11/4-71		
28	Air mix door motor PBR	HA-76		
-28	All IIIIX GOO! IIIOIOI F DIX	11/4-70		
27	Bi-level door motor PBR	HA-78		
-27	Di-level door Hilotol PBK	11/4-70		

*1: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No.

2'5 will indicate despite that sunload sensor is functioning properly.

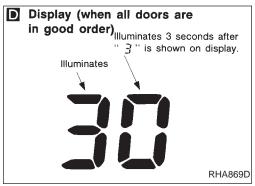
НА

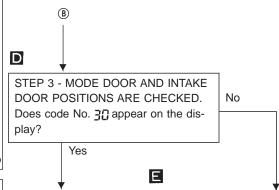
BT

EL



Self-diagnosis (Cont'd)

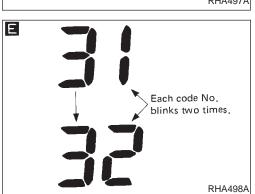




Display (when a door is out of order)

Code No. (blinks)

Illuminates



© (Go to next page.)

Turn temperature

dial clockwise.

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)

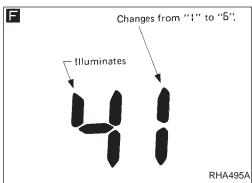
Code No.*1 *2	Mode or intake door position	Reference page
31	VENT	
32	B/L	
33	B/L 2	HA-74
34	FOOT	ΠA-74
35	FOOT/DEF	
38	DEF	
37	FRE	
38	20% FRE	HA-83
39	REC	
		•

*1: If mode door motor harness connector is disconnected, the following display pattern will appear.

*2: If intake door motor harness connector is disconnected, the following display pattern will appear.

TROUBLE DIAGNOSES

Self-diagnosis (Cont'd)



© F STEP 4 - OPERATION OF EACH ACTUA-TOR IS CHECKED. Engine running. Press DEF switch, code No. of each actuator test is indicated on the display.

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G Discharge air flow

	Air outlet/distribution										
Switch mode	Face	e Front Rear DEF		Rear vent							
٤.	80%	-	_	_	20%						
<u> </u>	50%	24%	13%	_	13%						
~ 2	25%	45%	25%	_	_						
٨,	_	46%	30%	24%	_						
, B	ı	37%	23%	40%	ı						
(3	ı	ı	-	100%	ı						
					RHA16						

discharge air flow, air temperature, blower motor voltage and compressor operation. Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Refer to the following chart and confirm

NG

• Air outlet does not

Intake door does not

does not change.

Go to preliminary check 1

Go to preliminary check 2

• Discharge air temperature

Go to preliminary check 7

Go to preliminary check 6

• Blower motor operation is

Go to preliminary check 5

• Bi-level door motor does not operate normally. Go to "DIAGNOSTIC PROCEDURE", "Bi-level Door Motor Circuit",

 Rear vent door motor does not operate nor-

Go to "DIAGNOSTIC PROCEDURE", "Rear Vent Door Motor Circuit",

Magnet clutch does not

change.

(HA-36).

change.

(HA-37).

(HA-42).

engage.

(HA-41).

(HA-40).

HA-78.

mally.

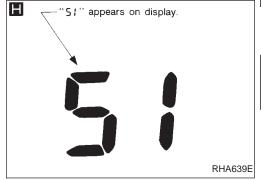
HA-95.

malfunctioning.

G

Code No.	/ totalion tool pattorn						
	Mode door	Intake door	Air mix door	Blower	Com- pres- sor	Bi- level door	Rear vent door
41	VENT	REC	Full Cold	5V	ON	Open	Open
42	VENT	REC	Full Cold	5V	ON	Open	Closed
43	B/L	REC	Full Cold	12V	ON	Open	Closed
44	B/L	20% FRE	Full Hot	7 - 9V	OFF	Closed	Closed
45	B/L 2	20% FRE	Full Hot	7 - 9V	OFF	Closed	Closed
48	FOOT	FRE	Full Hot	7 - 9V	OFF	Closed	Closed
47	F/D	FRE	Full Hot	7 - 9V	ON	Closed	Closed
48	DEF	FRE	Full Hot	12V	ON	Closed	Closed

OK



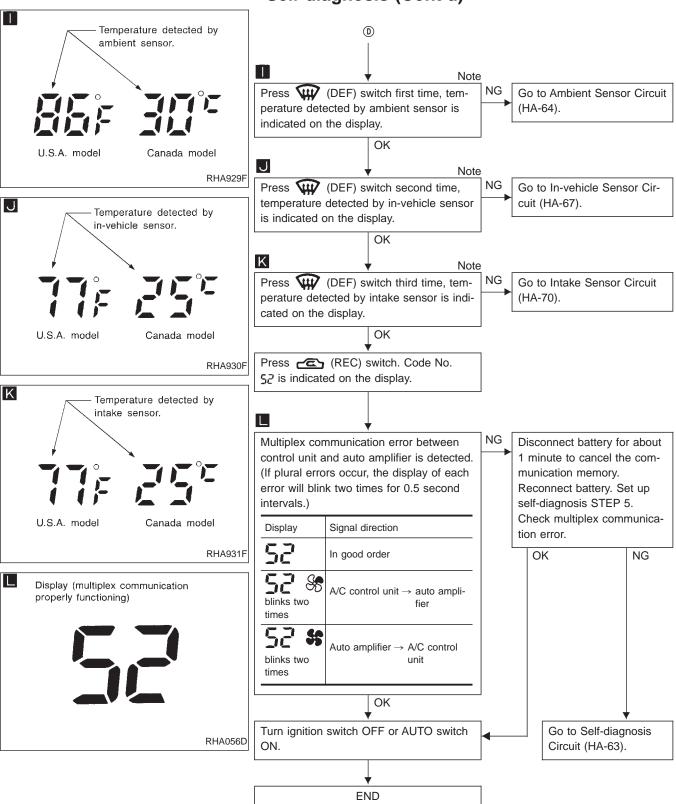
HSTEP 5 - TEMPERATURE OF EACH SENSOR IS CHECKED. Code No. 5; appears on the display.

(Go to next page.)

Turn temperature dial clockwise.







Note:

If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.



GI

MA

Self-diagnosis (Cont'd)

AUXILIARY MECHANISM: Temperature setting trimmer

This trimmer compensates for differences between temperature setting (displayed digitally) and temperature felt by driver in a range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F).

Operating procedures for this trimmer are as follows:
Starting with STEP 5 under "Self-diagnostic mode", press

(Blower) switch to set air conditioning system in auxiliary mode.
Then, set temperature dial to desired temperature. Temperature will change at a rate of 0.5°C (1°F) each time a switch is turned

will change at a rate of 0.5°C (1°F) each time a switch is turned. EM Self-diagnosis STEP 5 LC Initial display U.S.A. model Canada model FE 88 **8**€ 0.o°c O'F RIGHT TURN RIGHT TURN LEFT TURN LEFT TURN AT U.S.A. model U.S.A. model **\$** \$ PD 88 88 1°F l'F Canada model Canada model FA 0.s°c ℅ - 0.5°c æ RIGHT TURN LEFT TURN RA TURN U.S.A. model U.S.A. model \$ 86 & ۶°۶ - 5°F Canada model Canada model 3.0°c ₩ 3.0° ℅ BT

When battery cable is disconnected, trimmer operation is canceled and temperature set becomes that of initial condition, i.e. 0°C (0°F).

НА

EL

SHA733E

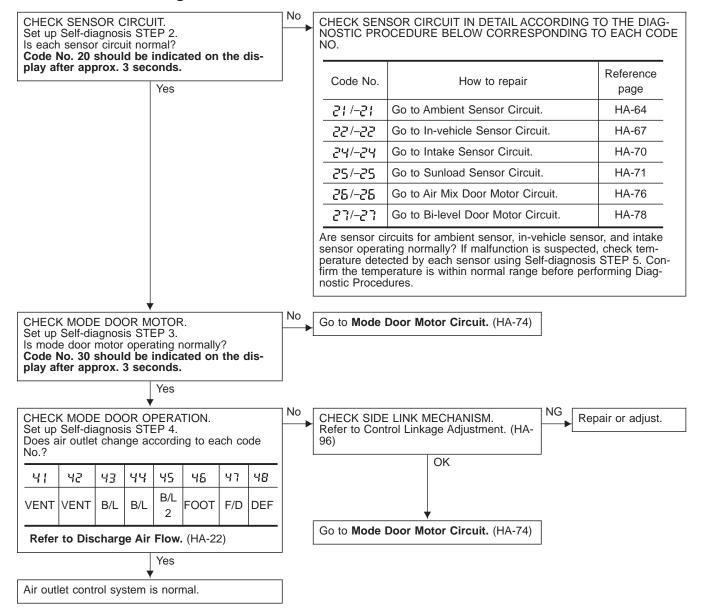
DW



Preliminary Check

PRELIMINARY CHECK 1

Air outlet does not change.

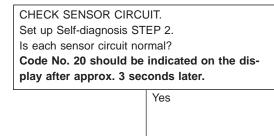




Preliminary Check (Cont'd)

PRELIMINARY CHECK 2

Intake door does not change.



CHECK SENSOR CIRCUIT IN DETAIL ACCORDING TO THE DIAGNOSTIC PROCEDURE BELOW CORRESPONDED TO EACH CODE NO.

Code No.	How to repair	Reference page
21/-21	Go to Ambient Sensor Circuit.	HA-64
22/-22	Go to In-vehicle Sensor Circuit.	HA-67
24/-24	Go to Intake Sensor Circuit.	HA-70
25/-25	Go to Sunload Sensor Circuit.	HA-71
25/-25	Go to Air Mix Door Motor Circuit.	HA-76
27/-27	Go to Bi-level Door Motor Circuit.	HA-78

Are sensor circuits for ambient sensor, in-vehicle sensor, and intake sensor operating normally? If malfunction is suspected, check temperature detected by each sensor using Self-diagnosis STEP 5. Confirm the temperature is within normal range before performing Diagnostic Procedures.

NG

Repair or adjust.

CHECK INTAKE DOOR MOTOR OPERATION. Set up Self-diagnosis STEP 4. Does intake air change according to each code No.? 41 42 44 45 46 47 48 43 20% 20% REC REC REC FRE FRE FRE FRE FRE

Yes

Intake door control system is normal.

No CHECK INTAKE DOOR ROD or LEVER MECHANISM.

Refer to Control Linkage Adjustment. (HA-97)

OK

Go to Intake Door Motor Circuit. (HA-83)

G[

MA

EM

LG

EG

FE

AT

PD

FA

RA

BR

37

200

НА

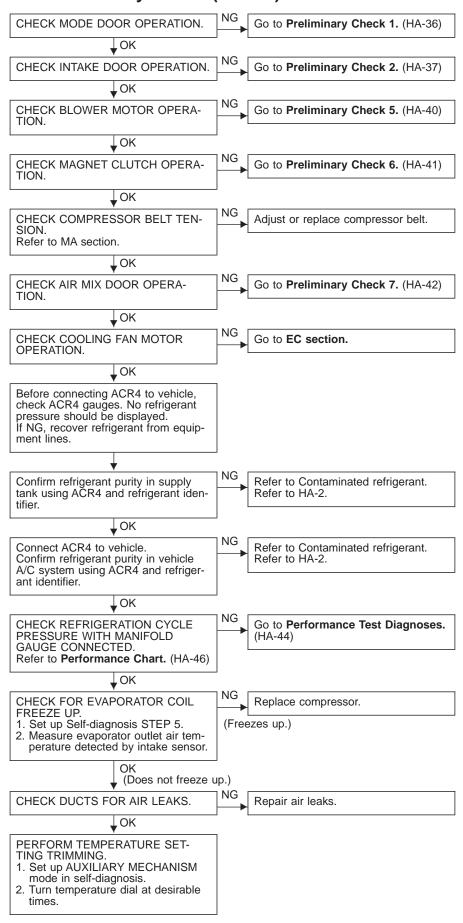
EL





PRELIMINARY CHECK 3 Insufficient cooling

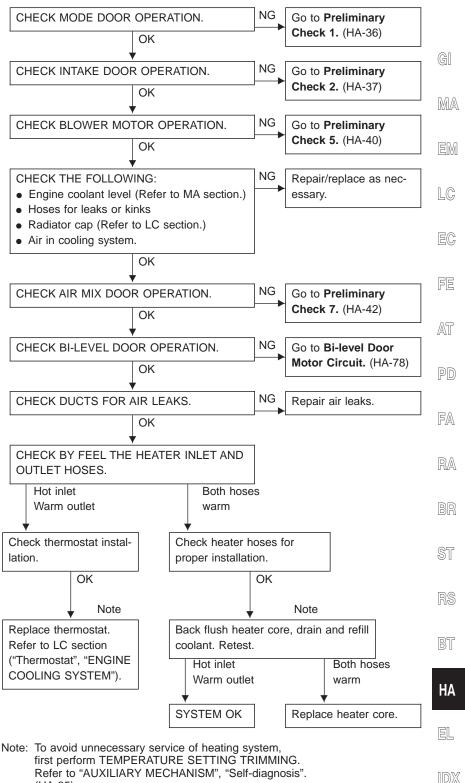
Preliminary Check (Cont'd)





Preliminary Check (Cont'd)

PRELIMINARY CHECK 4 Insufficient heating

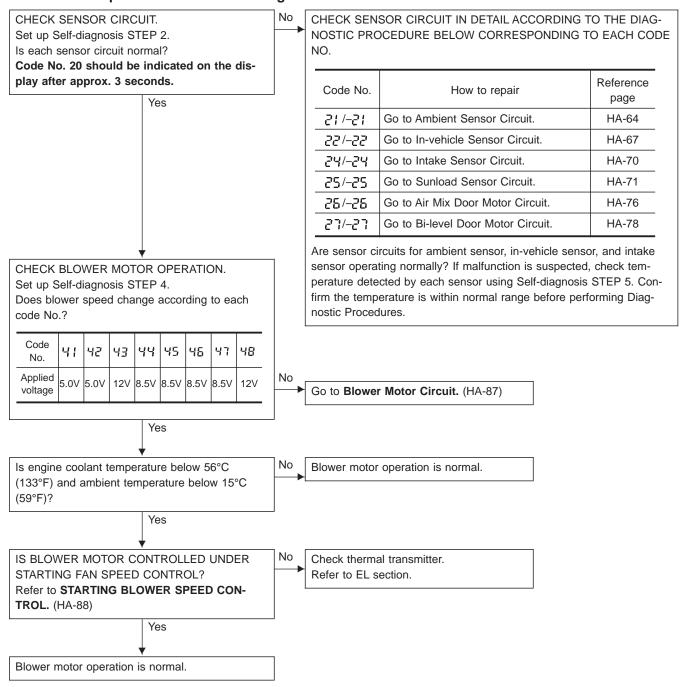




Preliminary Check (Cont'd)

PRELIMINARY CHECK 5

Blower motor operation is malfunctioning.

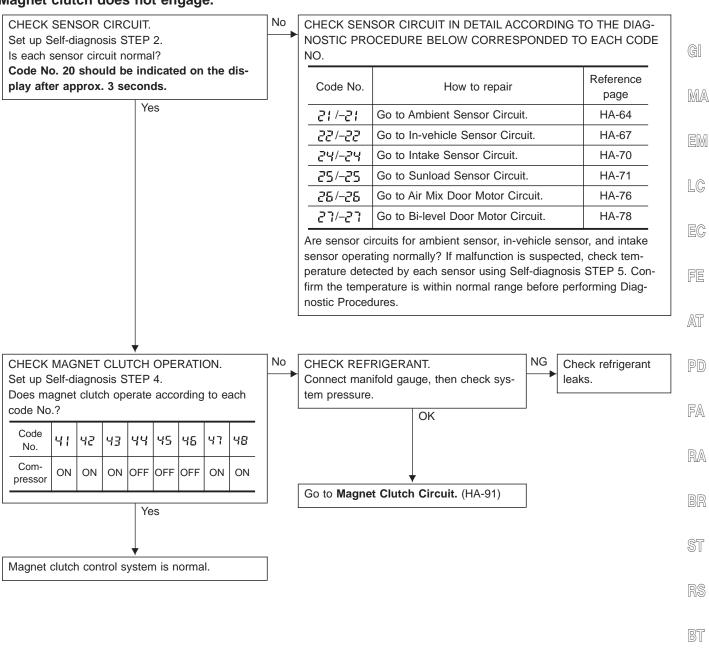




Preliminary Check (Cont'd)

PRELIMINARY CHECK 6

Magnet clutch does not engage.





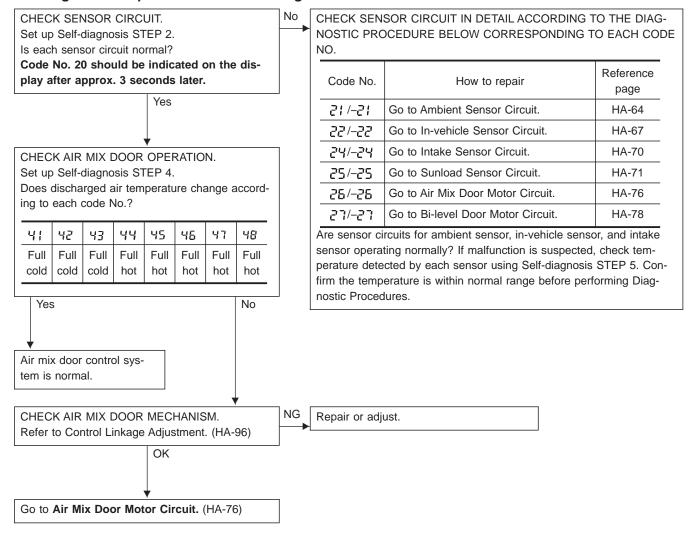
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Preliminary Check (Cont'd)

PRELIMINARY CHECK 7

Discharged air temperature does not change.

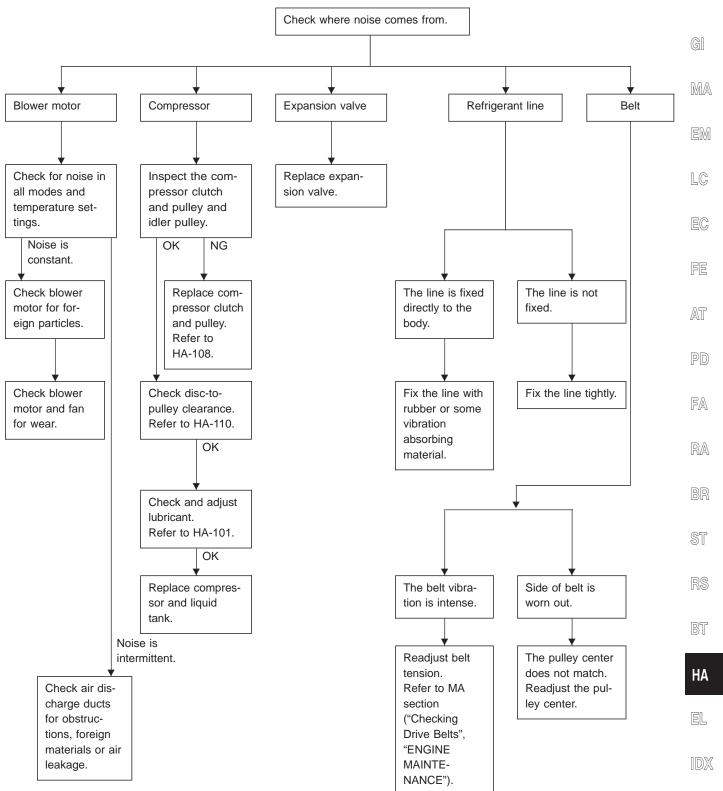




Preliminary Check (Cont'd)

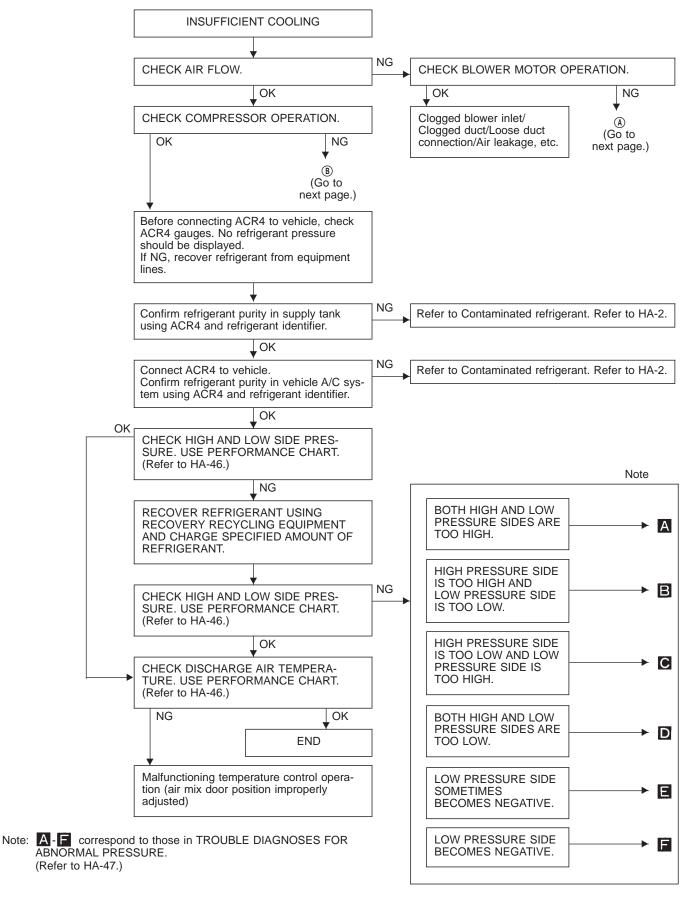
PRELIMINARY CHECK 8

Noise





Performance Test Diagnoses INSUFFICIENT COOLING





Performance Test Diagnoses (Cont'd) \bigcirc GI Malfunctioning blower motor fan Malfunctioning electrical circuit Malfunctioning blower motor internal MA circuit EM Loose fan/Improper contact of fan Discontinued wiring or component and case/Deformed fan circuits or poor connection/ Malfunctioning resistor, amplifier, LC etc./ Burned out fuse or low battery voltage FE $^{\circ}$ AT PD Magnet clutch does not engage. Magnet clutch slipping Belt slipping FA RA CHECK MAGNET CLUTCH CHECK COMPRESSOR BELT AND (coil circuit, disc-to-pulley clear-BELT TENSION. Refer to MA secance). tion. CHECK ELECTRICAL CIRCUIT Malfunctioning internal parts of (wiring, components circuit). clutch, compressor CHECK ACTIVATION OF SAFETY/ Foreign particles on clutch frictional PROTECTION DEVICES (such as surface or excessive disc clearance pressure switch, etc.). HA Malfunctioning electrical circuit (poor connection, low battery

voltage, etc.)



Performance Chart

TEST CONDITION

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well-ventilated

place)

Doors: Closed

Door window: Open (Front driver side only)

Hood: Open AUTO switch: ON

Temperature dial (PTC): Max. COLD set Mode switch: (Ventilation) set

Rear ventilator switch: ON

(REC) switch: (Recirculation) set

\$\$ (blower) switch: Max. speed set

Engine speed: Idle speed

Operate the air conditioning system for 10 minutes before tak-

ing measurements.

TEST READING

Recirculating-to-discharge air temperature table

Inside air (Recirculating a	Discharge air temperature at center venti-	
Relative humidity %	Air temperature °C (°F)	°C (°F)
	25 (77)	6.2 - 9.2 (43 - 49)
50 - 60	30 (86)	10.4 - 13.5 (51 - 56)
	35 (95)	15.5 - 19.0 (60 - 66)
	25 (77)	9.2 - 12.2 (49 - 54)
60 - 70	30 (86)	13.5 - 17.0 (56 - 63)
	35 (95)	19.0 - 22.3 (66 - 72)

Ambient air temperature-to-operating pressure table

Ambient air		High-pressure	Low proceure (Suction cide)
Relative humidity %	Air temperature °C (°F)	(Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm ² , psi)
50 - 70	25 (77)	1,089 - 1,500 (11.1 - 15.3, 158 - 218)	196 - 275 (2.0 - 2.8, 28 - 40)
	30 (86)	1,226 - 1,657 (12.5 - 16.9, 178 - 240)	245 - 324 (2.5 - 3.3, 36 - 47)
	35 (95)	1,383 - 1,844 (14.1 - 18.8, 201 - 267)	284 - 382 (2.9 - 3.9, 41 - 55)
	40 (104)	1,569 - 2,099 (16.0 - 21.4, 228 - 304)	343 - 451 (3.5 - 4.6, 50 - 65)



Trouble Diagnoses for Abnormal Pressure

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-46 ("Ambient air temperature-to-operating pressure table").

operating pressure table").				GI
Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Both high and low-pressure sides are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.	MA
				EM
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance 1 Condenser fins are clogged. 2 Improper fan rotation of	Clean condenser.Check and repair cooling fan as necessary.	LG
		cooling fan		EC
(ro (H)	Low-pressure pipe is not cold. When compressor is stopped	Poor heat exchange in con- denser (After compressor operation	Evacuate repeatedly and recharge system.	FE
무 무 무	high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It	stops, high pressure decreases too slowly.) Air in refrigeration evole		AT
AC359A	then decreases gradually thereafter.	Air in refrigeration cycle		
	Engine tends to overheat.	Engine cooling systems mal-	Check and repair each engine	PD
	- An area of the law process	function. • Excessive liquid refrigerant	cooling system. Replace expansion valve.	
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	on low-pressure side • Excessive refrigerant dis-	Replace expansion valve.	FA
	Plates are sometimes covered with frost.	charge flow Expansion valve is open a little compared with the		RA
		specification.		BR
		Improper thermal valve installation Improper expansion valve adjustment		ST
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so	High-pressure tube or parts located between compressor and condenser are clogged or	 Check and repair or replace malfunctioning parts. Check lubricant for contami- 	RS
B	hot.	crushed.	nation.	BT
				НА
				EL
FO HI				IDX
AC360A				





Trouble Diagnoses for Abnormal Pressure (Cont'd)

	(Cont'd)		
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Damaged inside compressor packings	Replace compressor.
LO HI AC356A	No temperature difference between high and low-pressure sides	Compressor pressure operation is improper. Damaged inside compressor packings.	Replace compressor.
Both high- and low-pressure sides are too low.	 There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	 Replace liquid tank. Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side 	High-pressure pipe located between receiver drier and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
AC353A	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge	Check refrigerant for leaks. Refer to "Checking Refrigerant Leaks", HA-104.
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. 1 Improper expansion valve adjustment 2 Malfunctioning thermal valve 3 Outlet and inlet may be clogged.	Remove foreign particles by using compressed air. Check lubricant for contamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen. Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Replace compressor.



Trouble Diagnoses for Abnormal Pressure (Cont'd)

	(Oont a)			
Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Low-pressure side sometimes becomes negative.	Air conditioning system does not function and does not cyclically cool the compart- ment air.	Refrigerant does not discharge cyclically.	Drain water from refrigerant or replace refrigerant. Replace liquid tank.	GI
	The system constantly functions for a certain period of	valve outlet and inlet.		MA
	time after compressor is stopped and restarted.	Water is mixed with refrigerant.		EM
				LG
FO (HI)				EG
AC354A				FE
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow.	Leave the system at rest until no frost is present. Start it again to check whether or not	AT
		Expansion valve or liquid tank is frosted.	the problem is caused by water or foreign particles.	PD
			If water is the cause, initially cooling is okay. Then the water freezes, causing a blockage. Drain water from	FA
			refrigerant or replace refrigerant.	RA
(TO (HI)			If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not)	BR
u			shop air). • If either of the above meth-	ST
AC362A			ods cannot correct the problem, replace expansion valve.	RS
			Replace liquid tank. Check lubricant for contamination.	BT

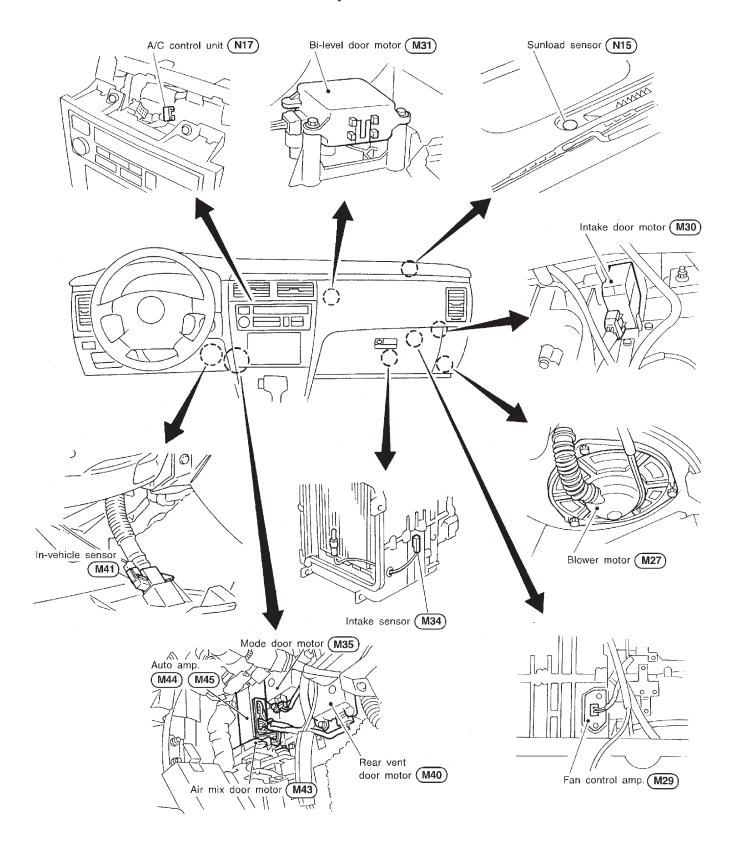
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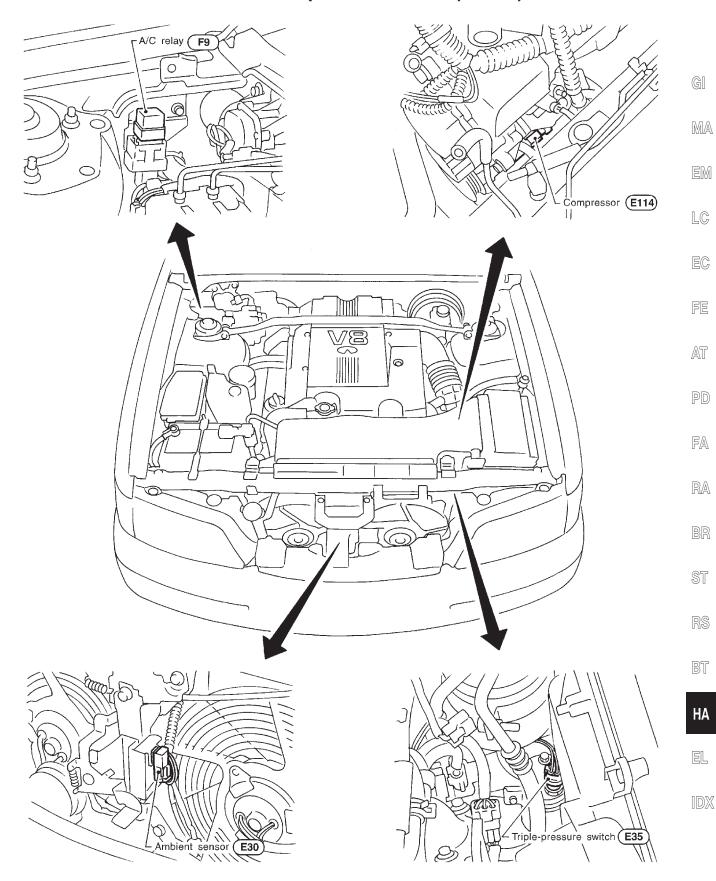




Component Location

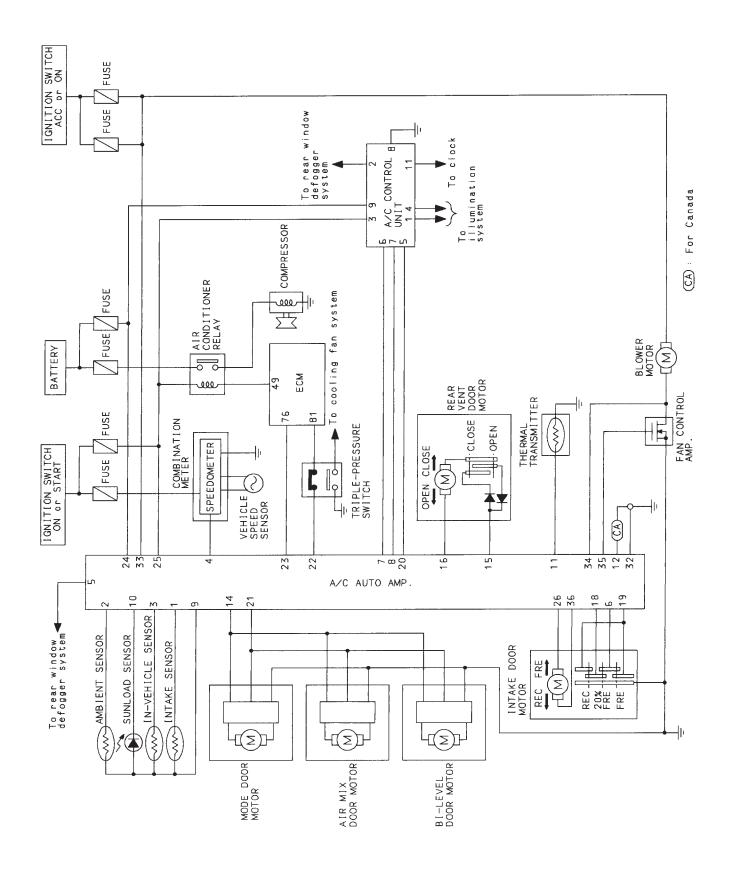


Component Location (Cont'd)



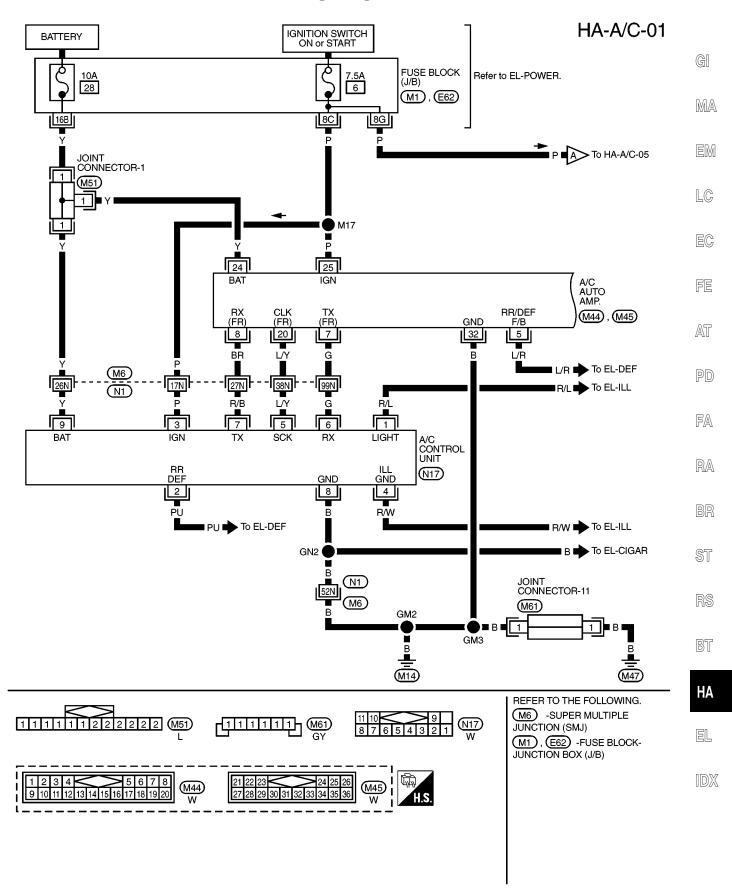


Circuit Diagram

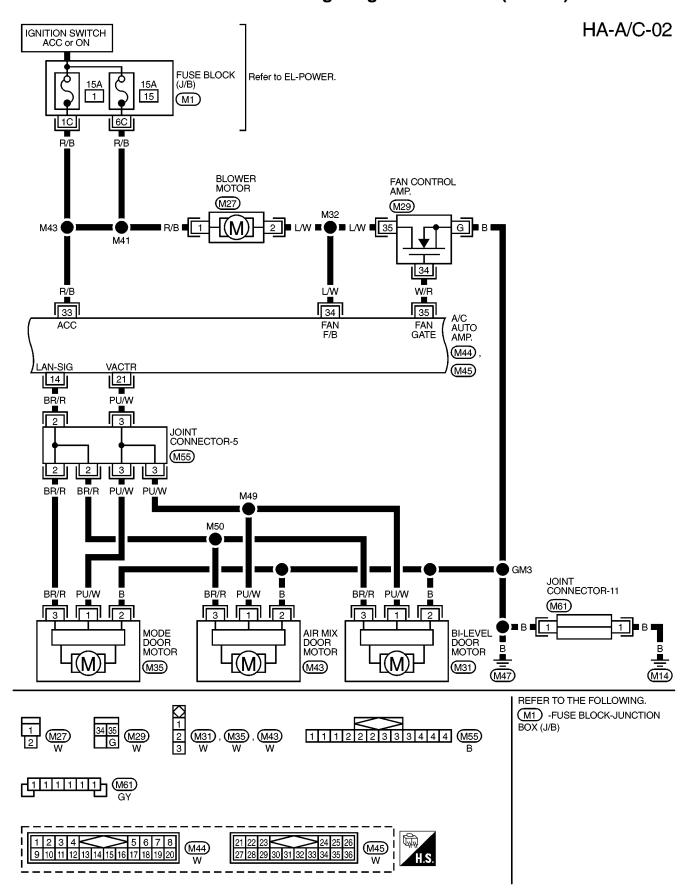


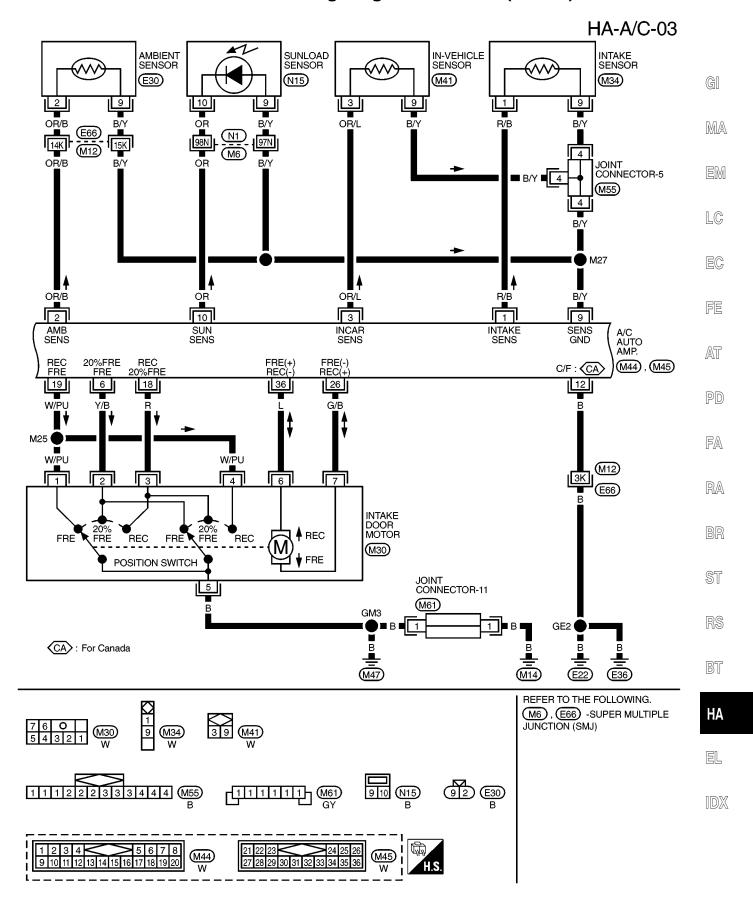


Wiring Diagram — A/C —

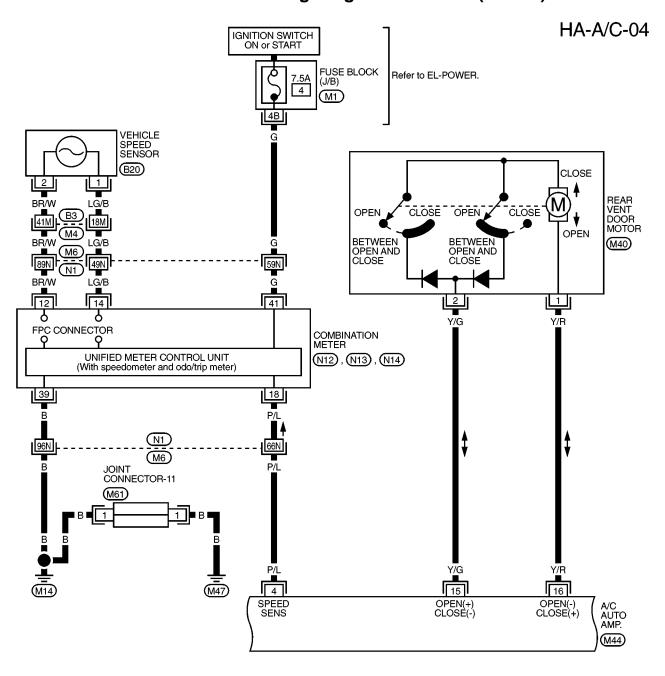


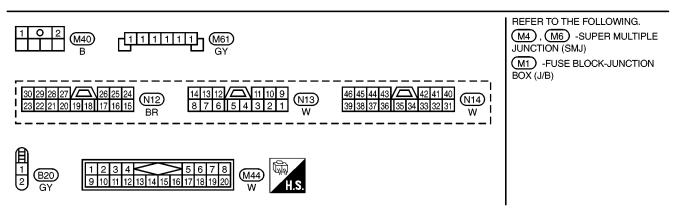




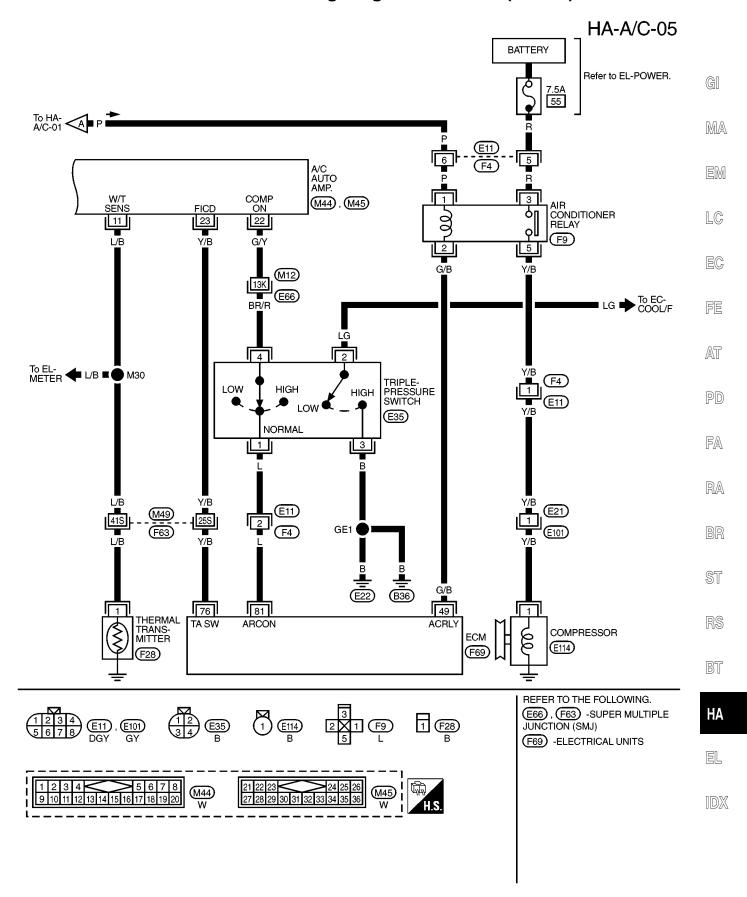




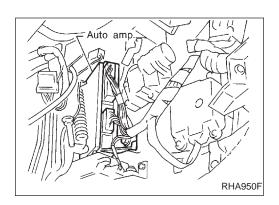








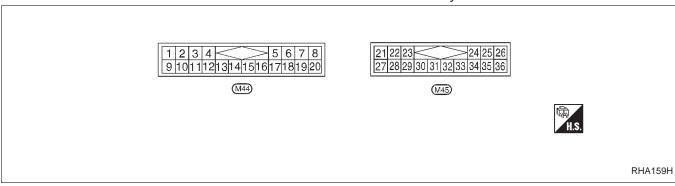




Auto Amp. Terminals and Reference Value INSPECTION OF AUTO AMP.

Measure voltage between each terminal and body ground by following "AUTO AMP. INSPECTION TABLE".

Pin connector terminal layout



G[

MA

EM

LC

EC

FE

AT

PD

FA

RA

BR

ST

RS

BT

HA

EL

Auto Amp. Terminals and Reference Value (Cont'd)

AUTO AMP. INSPECTION TABLE

TERMINAL NO.	ITEM	CONDITION			Voltage V
1	Intake sensor	_			_
2	Ambient sensor	_		_	
3	In-vehicle sensor		_		_
4	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH).		Varies from 0 to 5
5	Rear window defogger		Defogger switch	ON	Approximately 12
	33	(CON)	330	OFF	Approximately 0
6	Intake door position switch)	Intake door position	FRESH or 20% FRESH	Approximately 0
	A 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			RECIRCULATION	Approximately 4.6
7	Multiplex communication (TX) signal				
8	Multiplex communication (RX) signal	<u> </u>			_
9	Sensor ground	(Con)	_	_	Approximately 0
10	Sunload sensor		_		_
				Approximately 56°C (133°F)	Approximately 9.8
11	Thermal transmitter		Engine coolant tempera- ture	Approximately 80°C (176°F)	Approximately 7 - 8
				Approximately 105°C (221°F)	Approximately 2.2
12	Ground (for Canada)				Approximately 0
14	A/C LAN signal				
15	Power supply for rear vent door motor		Mode switch: VENT	Set temperature: 18°C (65°F)	Approximately 0
		(Lon)	Except	above	Approximately 12
16			Mode switch: VENT	Set temperature: 18°C (65°F)	Approximately 12
			Except above		Approximately 0
18	Intake door position switch		Intake door position	20% FRESH or RECIR- CULATION	Approximately 0
				FRESH	Approximately 4.6
19	Intake door position switch		Intake door position	FRESH or RECIRCULA- TION	Approximately 0
				20% FRESH	Approximately 4.6
20	Multiplex communication (CLK) signal		_		
21	Power supply for mode door motor, air mix door motor and bi-level door motor	CON	_	_	Approximately 12
22	Compressor ON signal	M-2-7	Compressor	ON	Approximately 0
			23	OFF	Approximately 4.6
23	IACV-FICD solenoid valve	(A)	Ambient air temperature	Above 23.5°C (74.3°F)	Approximately 0
	WOVELTOD SUICITURE VALVE	(Son)	Ambient all temperature	Below 20.5°C (68.9°F)	Approximately 12
24	Power supply for BAT.	COFF	_	_	Approximately 12
25	Power supply for IGN.		_	_	Approximately 12
26	Power supply for intake door motor	(Con)	Recirculation switch	$OFF \to ON$	*1
32	Ground		_	_	Approximately 0



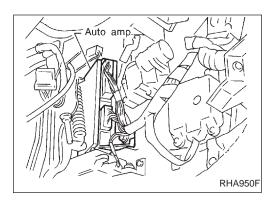


Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM	CONDITION		Voltage V	
33	Power source for ACC	— — — — — — — — — — — — — — — — — — —		Approximately 12	
34	Blower motor feed back		Fan spe	ed: Low	Approximately 7
35	Fan control AMP. control signal	Con	Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.0
				High	Approximately 9.0
36	Power supply for intake door motor		Recirculation switch	$ON \to OFF$	*1

^{*1:} When the motor is working, approx. 0V will be indicated. When the motor stops, approx. 12V will exist.





Main Power Supply and Ground Circuit Check **COMPONENT DESCRIPTION**

Automatic amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The mode door motor (LCU), air mix door motor (LCU) and bi-level door motor (LCU), intake door motor, blower motor, rear vent door motor and compressor are then controlled.

The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.



LC

MA

AT

PD

A/C control unit

By means of multiplex communication, the A/C control unit sends signals to the auto amp. the switch position and display mode.



RA

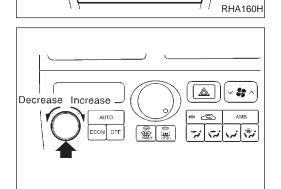
BR

Potentio temperature control (PTC)

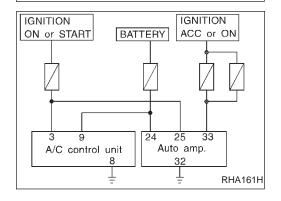
The PTC is built into the A/C control unit. It can be set at an interval of 0.5°C (1.0°F) in the 18°C (65°F) to 32°C (85°F) temperature range by rotating the temperature dial. The set temperature is digitally displayed.

HA

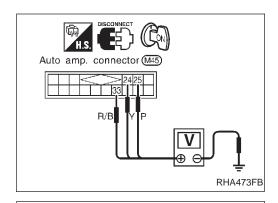
DIAGNOSTIC PROCEDURE



RHA154H





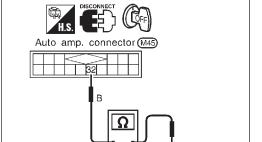


Main Power Supply and Ground Circuit Check (Cont'd)

Auto amp. check

Check power supply circuit for auto amp. with ignition switch ON. Measure voltage across terminal Nos. ②, ②, ③, ③ and body ground.

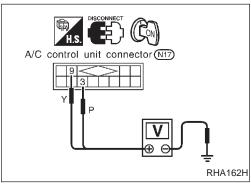
Voltmeter terminal		
⊕ ⊝		
Body ground	Approx. 12V	
	\ominus	



RHA475FA

Check body ground circuit for auto amp. with ignition switch OFF. Check for continuity between terminal No. ③ and body ground.

Ohmmete	Continuity		
\oplus	Continuity		
32)	Body ground	Yes	



A/C control unit check

Check power supply circuit for A/C control unit with ignition switch ON.

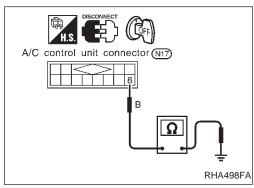
Measure voltage across terminal Nos. (3), (9) and body ground.

Voltmete	Voltago		
\oplus	Θ	Voltage	
3	Pody ground	Approx 12\/	
9	Body ground	Approx. 12V	

Check body ground circuit for A/C control unit with ignition switch OFF.

Check for continuity between terminal No. (8) and body ground.

Ohmmete	Continuity	
\oplus	Continuity	
8	Body ground	Yes



MA

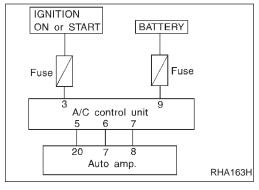
LC

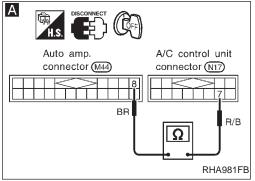
AT

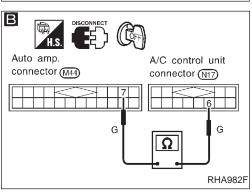
PD

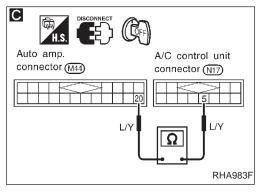
FA

RA









Self-diagnosis Circuit DIAGNOSTIC PROCEDURE

For description of self-diagnosis, refer to HA-29.

SYMPTOM: • Self-diagnosis cannot be performed.

• Multiplex communication circuit is open or shorted. (52 or 52 is indicated on the display as a result of conducting self-diagnosis STEP 5.)

CHECK MAIN POWER SUPPLY AND GROUND CIRCUIT FOR AUTO AMP. (Refer to HA-62.)

Repair Main Power Supply and Ground Circuit.

Note

Check circuit continuity between auto amp. harness terminal No. (a) and A/C control unit harness terminal No. (b).

Continuity should exist.

If OK, check harness for short.

OK

OK

Check circuit continuity between auto amp. harness terminal No. ⑦ and A/C control unit harness terminal No. ⑥.

Continuity should exist.

If OK, check harness for short.

OK

Check circuit continuity between auto amp.

Check circuit continuity between auto amp. harness terminal No. ② and A/C control unit harness terminal No. ⑤ .

Continuity should exist.

If OK, check harness for short.

OK

Replace auto amp.

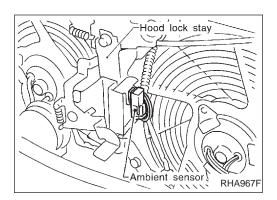
Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

НА

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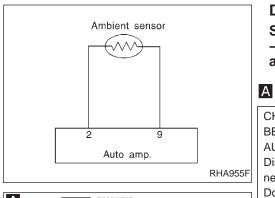
Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is attached in front of the driver's side condenser. It detects ambient temperature and converts it into a resistance value which is then input to the auto amplifier.

AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.



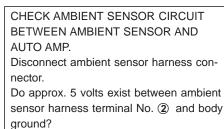


Ambient Sensor Circuit (Cont'd) DIAGNOSTIC PROCEDURE

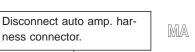
SYMPTOM: Ambient sensor circuit is open or shorted. (2; or -2; appears on the display as a result of conducting Self-diagnosis STEP 2.)

No

C



Yes



GI

AT

PD

FA

RA



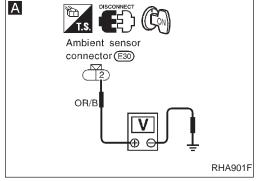
between ambient sensor harness terminal No. 2 and auto amp. harness terminal No. (2).

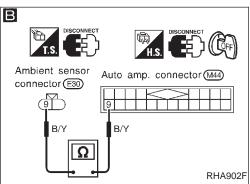
Continuity should exist. If OK, check harness for short.

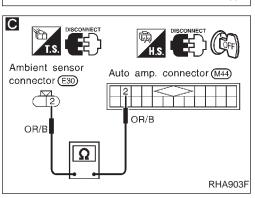
ness connector.

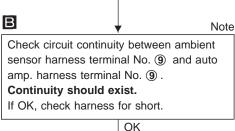
Replace auto amp.

OK

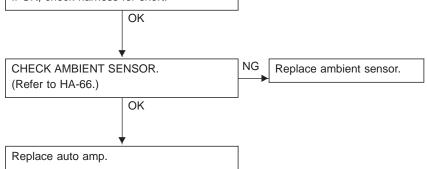








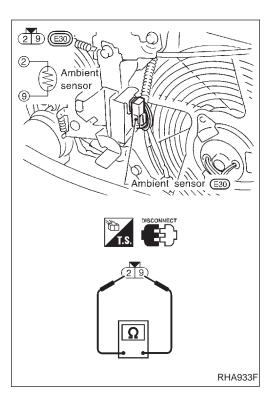
Disconnect auto amp, harness connector.



HA

If the result is NG or No after checking circuit continuity, repair harness or connector.





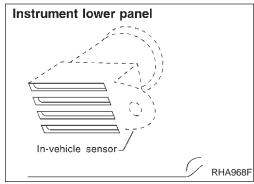
Ambient Sensor Circuit (Cont'd) COMPONENT INSPECTION

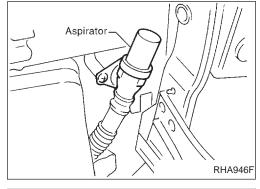
Ambient sensor

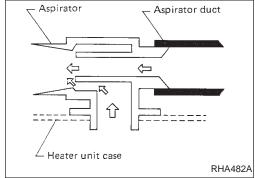
After disconnecting ambient sensor harness connector, measure resistance between terminals (9) and (2) at sensor harness side, using the table below.

Temperature °C (°F)	Resistance k Ω
-35 (-31)	38.35
-30 (-22)	28.62
-25 (-13)	21.61
-20 (-4)	16.50
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07
50 (122)	0.91
55 (131)	0.77
60 (140)	0.66
65 (149)	0.57









In-vehicle Sensor Circuit **COMPONENT DESCRIPTION**

In-vehicle sensor

The in-vehicle sensor is located on instrument lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier.



MA

LC

Aspirator

The aspirator is located in front of heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.



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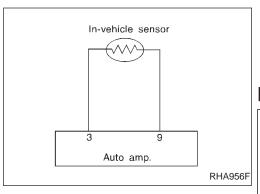
ST

BT

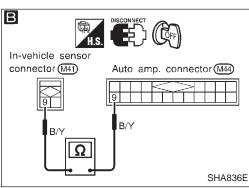
HA

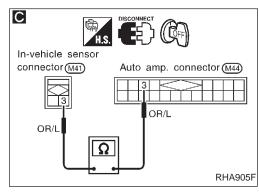






In-vehicle sensor connector (M41) OR/L RHA904F



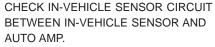


In-vehicle Sensor Circuit (Cont'd) DIAGNOSTIC PROCEDURE

SYMPTOM: In-vehicle sensor circuit is open or shorted. (22 or -22 appears on the display as a result of conducting Self-diagnosis STEP 2.)

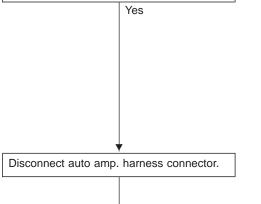
No

Α



Disconnect in-vehicle sensor harness connector.

Do approx. 5 volts exist between in-vehicle sensor harness terminal No. ③ and body ground?



Disconnect auto amp. harness connector.

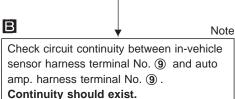
Check circuit continuity
between in-vehicle sensor
harness terminal No. ③

and auto amp. harness terminal No. ③ .

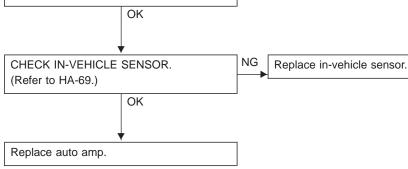
OK

Continuity should exist. If OK, check harness for short.

Replace auto amp.



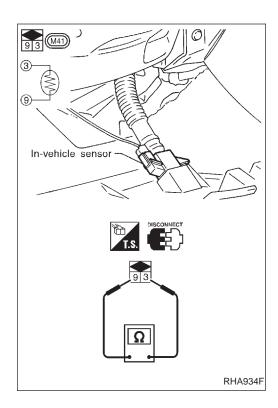
If OK, check harness for short.



Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.





In-vehicle Sensor Circuit (Cont'd) **COMPONENT INSPECTION**

In-vehicle sensor

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals \P and \P at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ	MA
-35 (-31)	38.35	
-30 (-22)	28.62	
-25 (-13)	21.61	EM
-20 (-4)	16.50	
-15 (5)	12.73	LC
-10 (14)	9.92	
-5 (23)	7.80	- EG
0 (32)	6.19	
5 (41)	4.95	- - FE
10 (50)	3.99	
15 (59)	3.24	
20 (68)	2.65	AT
25 (77)	2.19	
30 (86)	1.81	PD
35 (95)	1.51	- 12
40 (104)	1.27	PΛ
45 (113)	1.07	- FA
50 (122)	0.91	
55 (131)	0.77	RA
60 (140)	0.66	
65 (149)	0.57	BR

AR

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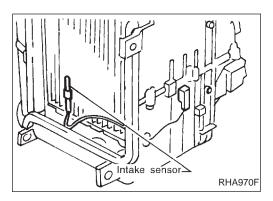
RS

BT

HA

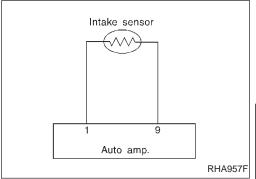
EL





Intake Sensor Circuit COMPONENT DESCRIPTION

The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value. The value is then input to the auto amplifier.

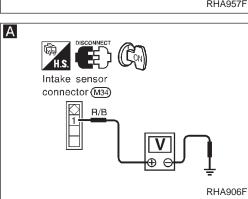


DIAGNOSTIC PROCEDURE

SYMPTOM: Intake sensor circuit is open or shorted. (24 or -∂4 appears on the display as a result of conducting Self-diagnosis STEP 2.)

No

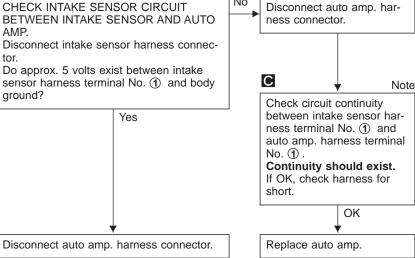
Α

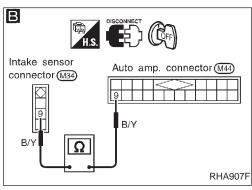


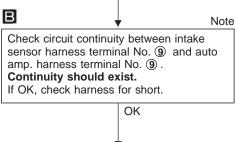


Do approx. 5 volts exist between intake

sensor harness terminal No. 1 and body ground?









С Intake sensor Auto amp. connector (M44) connector (M34) R/B RHA908F

If the result is NG or No after checking circuit continuity, repair harness or connector.



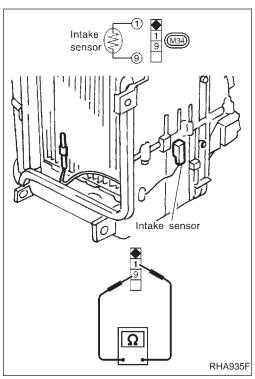
MA

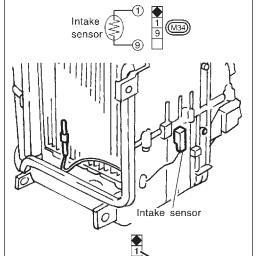
LC

AT

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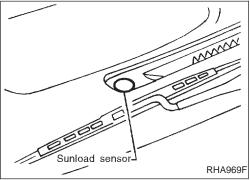


Intake Sensor Circuit (Cont'd) COMPONENT INSPECTION

Intake sensor

After disconnecting intake sensor harness connector, measure resistance between terminals 1 and 9 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance k Ω
-20 (-4)	16.2
-10 (14)	9.8
0 (32)	6.0
10 (50)	3.94
20 (68)	2.64
25 (77)	2.12
30 (86)	1.82
40 (104)	1.27



Sunload Sensor Circuit COMPONENT DESCRIPTION

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input to the auto amplifier.

Measure voltage between auto amp. terminal (1) and body ground.

SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.



BR









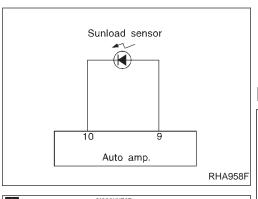




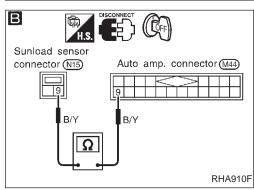


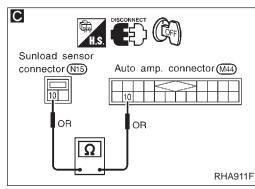


Note



Α Sunload sensor connector (N15) OR RHA909F





Sunload Sensor Circuit (Cont'd) **DIAGNOSTIC PROCEDURE**

SYMPTOM: Sunload sensor circuit is open or shorted. (25 or -25 appears on the display as a result of conducting Self-diagnosis STEP 2.)

No

Disconnect auto amp. har-

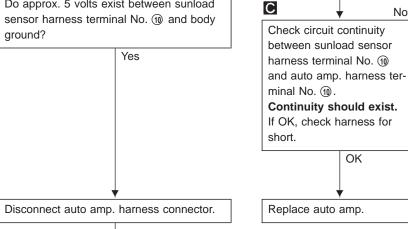
OK

ness connector.

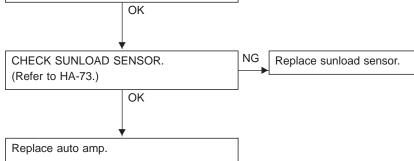
Α



Do approx. 5 volts exist between sunload ground?

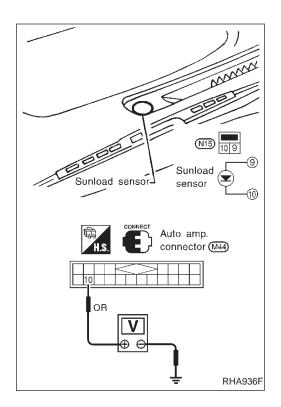


В Note Check circuit continuity between sunload sensor harness terminal No. (9) and auto amp. harness terminal No. (9). Continuity should exist. If OK, check harness for short.



If the result is NG or No after checking circuit continuity, repair harness or connector.





Sunload Sensor Circuit (Cont'd) **COMPONENT INSPECTION**

Sunload sensor

When checking sunload sensor, select a place where sun shines directly on it.

GI

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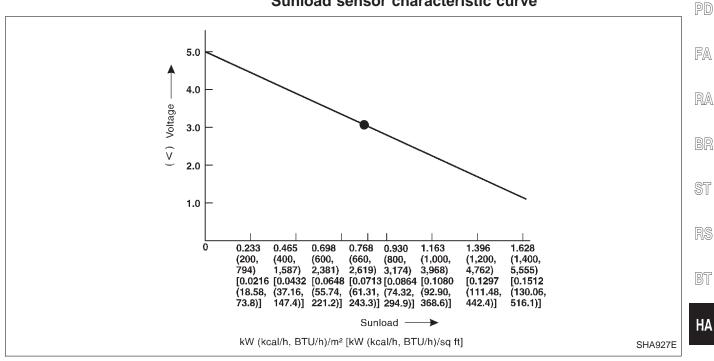
EM

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Sunload sensor characteristic curve



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Mode Door Motor Circuit (LAN)

SYSTEM DESCRIPTION

Component parts

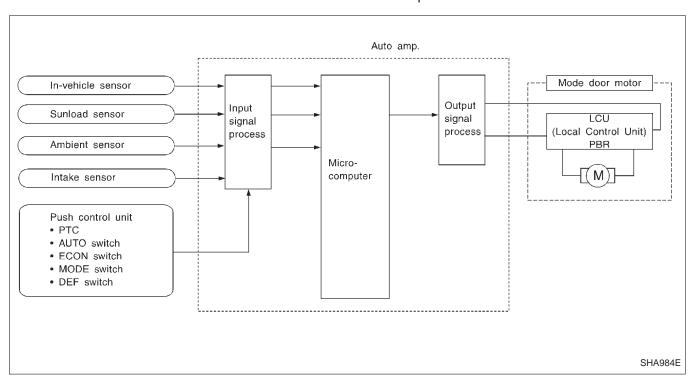
Mode door control system components are:

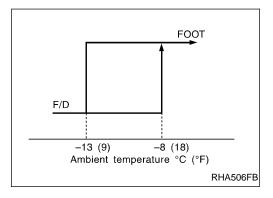
- 1) Auto amp.
- 2) Mode door motor (LCU: Local Control Unit)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System operation

The auto amplifier receives data from each of the sensors. The amplifier sends mode door, air mix door, bi-level door motor LCU opening angle data to the mode door motor LCU, air mix door motor LCU and bi-level motor LCU.

The mode door motor, air mix door motor and bilevel door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or OPEN/CLOSE operation is selected. The new selection data is returned to the auto amplifier.

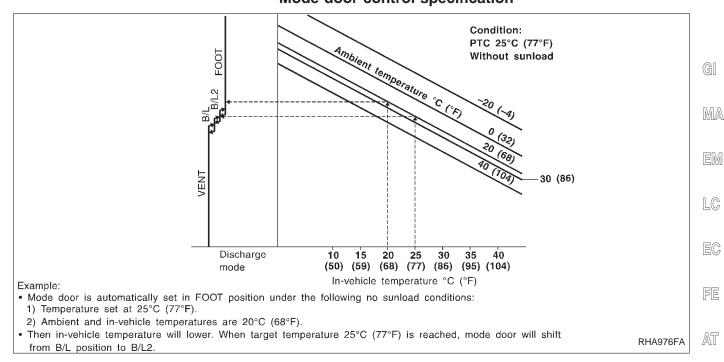


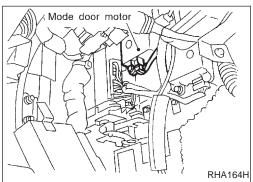


FOOT/DEF mode specification

- When the ambient temperature decreases to -13°C (9°F), air outlet is changed from FOOT to F/D.
- When the ambient temperature increases to −8°C (18°F), air outlet is changed from F/D to FOOT.

Mode Door Motor Circuit (LAN) (Cont'd) Mode door control specification





COMPONENT DESCRIPTION

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door and mode door position is fed back to the auto amplifier by the PBR built-in mode door motor (LCU).

DIAGNOSTIC PROCEDURE

SYMPTOM: If PBR circuit is open or shorted. Perform diagnostic procedure for LAN system circuit. Refer to HA-80.





























Air Mix Door Motor Circuit (LAN)

SYSTEM DESCRIPTION Component parts

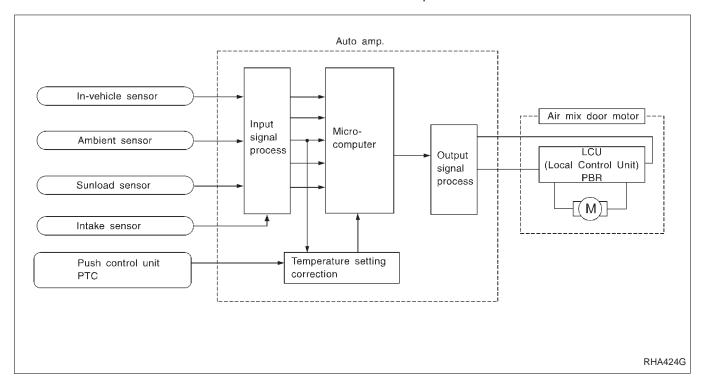
Air mix door control system components are:

- 1) Auto amp.
- 2) Air mix door motor (LCU: Local Control Unit)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System operation

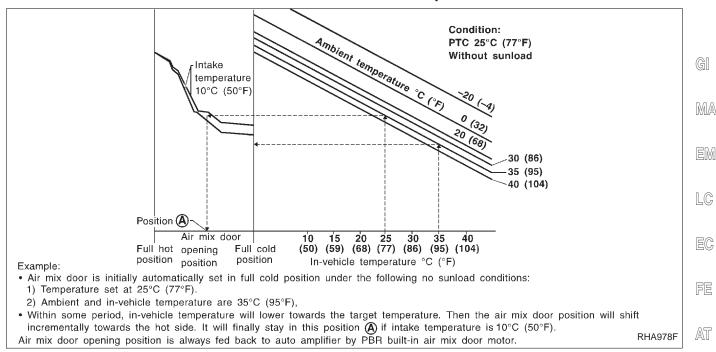
The auto amplifier receives data from each of the sensors. The amplifier sends mode door, air mix door, bi-level door motor LCU opening angle data to the mode door motor LCU, air mix door motor LCU and bi-level motor LCU.

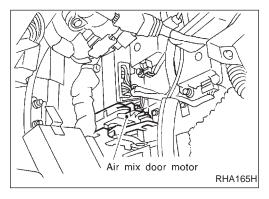
The mode door motor, air mix door motor and bilevel door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or OPEN/CLOSE operation is selected. The new selection data is returned to the auto amplifier.



Air Mix Door Motor Circuit (LAN) (Cont'd)

Air mix door control specification





COMPONENT DESCRIPTION

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor (LCU).

DIAGNOSTIC PROCEDURE

SYMPTOM: If PBR circuit is open or shorted. (-25 or 25 appears on the display as a result of conducting Self-diagnosis STEP 2.)

Perform diagnostic procedure for LAN system circuit. Refer to HA-80.



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Bi-level Door Motor Circuit (LAN)

SYSTEM DESCRIPTION

Component parts

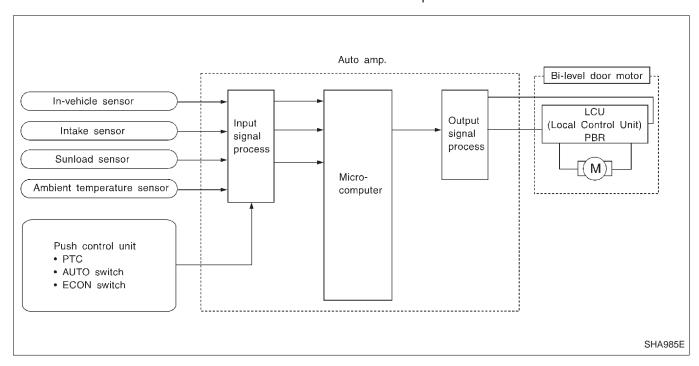
Bi-level door control system components are:

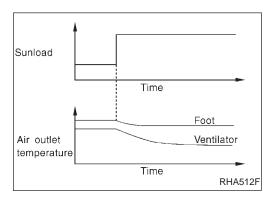
- 1) Auto amplifier
- 2) Bi-level door motor (LCU: Local Control Unit)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor
- 7) Control unit (PTC)

System operation

The auto amplifier receives data from each of the sensors. The amplifier sends mode door, air mix door, bi-level door motor LCU opening angle data to the mode door motor LCU, air mix door motor LCU and bi-level motor LCU.

The mode door motor, air mix door motor and bilevel door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or OPEN/CLOSE operation is selected. The new selection data is returned to the auto amplifier.





When the amount of sunload suddenly changes, the extra heat caused by sunload is counteracted by adjusting the air outlet temperature, but leaving the temperature around foot area as it is.



Bi-level Door Motor Circuit (LAN) (Cont'd)

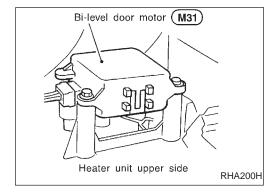
In FOOT mode, bi-level door is controlled according to blower operation. When blower is operating, auto amplifier automatically computes target DEF vent air temperature in relation to set temperature, ambient temperature, compartment temperature and sunload. It then determines whether relationship between inlet air temperature, air-mix door position and current bi-level door position on one hand, and target DEF vent air temperature on the other hand is adequate, thus opening, closing or stopping bi-level door as required. A moderate level (not too warm) of air temperature will then be discharged to head level. Bi-level door is held in fully closed position when air vents are set in F/D or DEF mode.



Call

MA

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COMPONENT DESCRIPTION

The bi-level door motor is attached to the heater unit's upper side. It rotates so that the bi-level door motor is opened or closed to a position set by the auto amplifier. Motor rotation is then fed back to the auto amplifier by the PBR built-in bi-level door motor (LCU).

ĒC,

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DIAGNOSTIC PROCEDURE

HA-80.

SYMPTOM: If PBR circuit is open or shorted. (-27 or 27 appears on the display as a result of conducting Self-diagnosis STEP 2.)

Perform diagnostic procedure for LAN system circuit. Refer to

FA

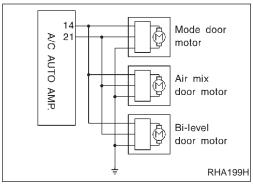
PD

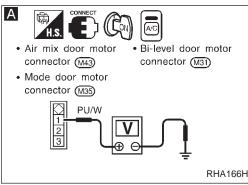
RA

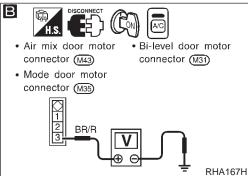
@T

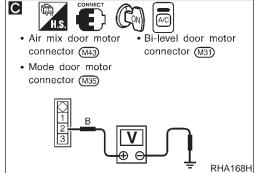
RS

НА





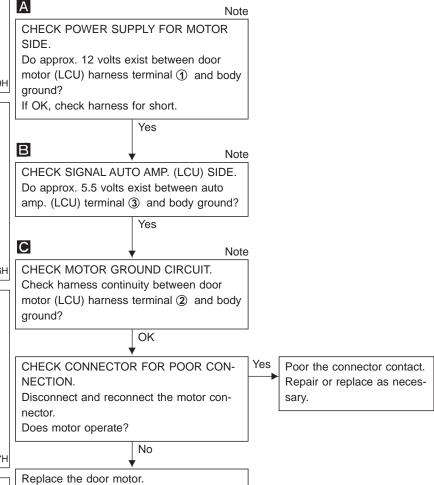




LAN System Circuit

DIAGNOSTIC PROCEDURE

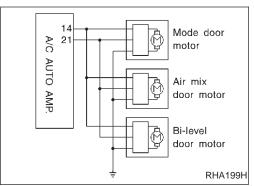
SYMPTOM: Any of these three mode door motor or bi-level door motor or air mix door motor does not operate normally.

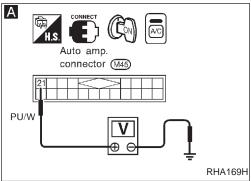


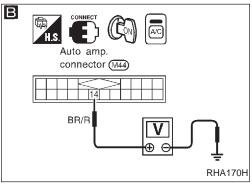
Note:

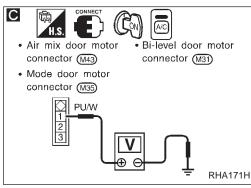
If the result is NG or No after checking circuit continuity, repair harness or connector.

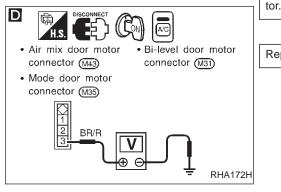






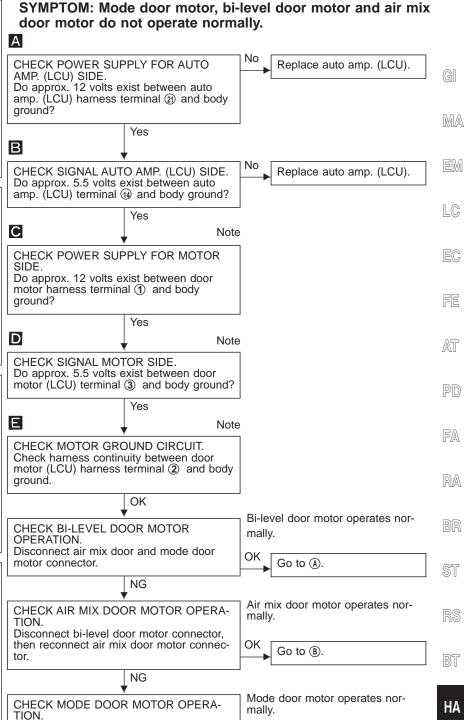






LAN System Circuit (Cont'd)

SYMPTOM: Mode door motor, bi-level door motor and air mix door motor do not operate normally.



Go to ©.

Replace auto amp. (LCU).

Disconnect air mix door motor connector,

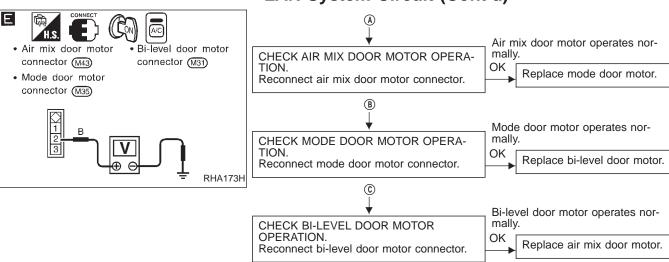
then reconnect mode door motor connec-

NG





LAN System Circuit (Cont'd)



Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.



Intake Door Motor Circuit

SYSTEM DESCRIPTION

Component parts

Intake door control system components are:

GI

- 1) Auto amplifier
- 2) Intake door motor
- 3) A/C LAN system (PBR)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor
- 8) A/C control unit (PTC, AUTO, ECON, DEFROST, REC, OFF switches)

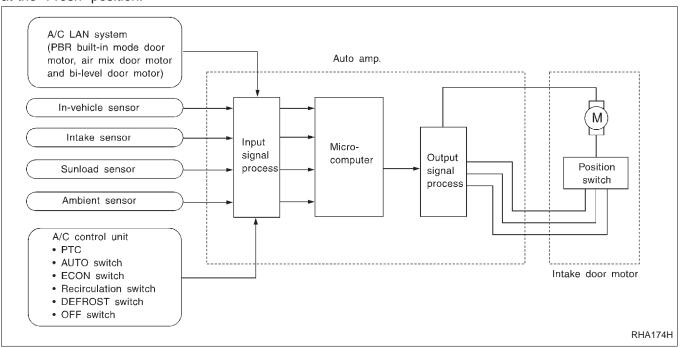
LC

EC

MA

System operation

The intake door control determines intake door position based on the ambient temperature and the in-vehicle temperature. When the ECON, DEFROST, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh" position.



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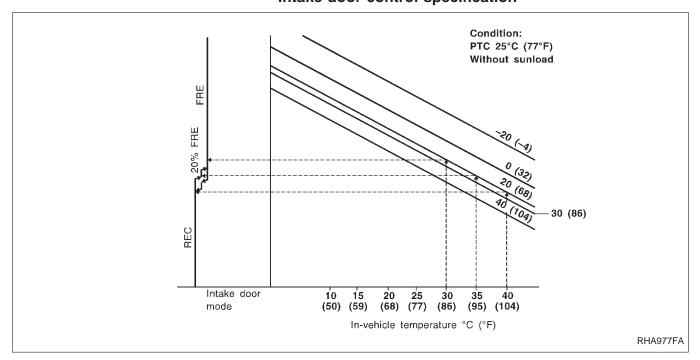
RS

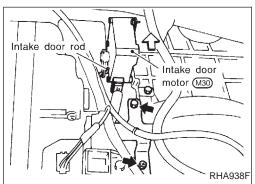
НА

El



Intake Door Motor Circuit (Cont'd) Intake door control specification





COMPONENT DESCRIPTION

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.



GI

MA

LC

FE

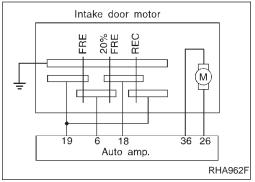
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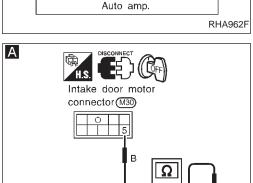
PD

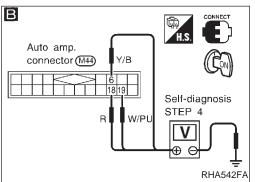
FA

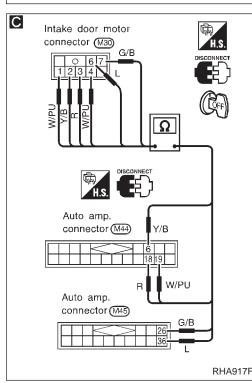
RA

Note







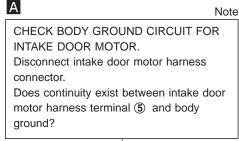


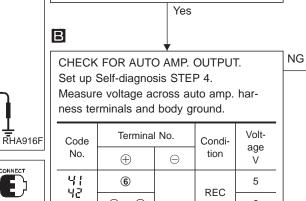
Intake Door Motor Circuit (Cont'd) DIAGNOSTIC PROCEDURE

SYMPTOM: Intake door motor does not operate normally.

 Perform Preliminary Check 2 before referring to the following flow chart.

C





0 (18) or (19) 43 5 (19) 44 20% Body 45 FRE ground 6 or (18) 0 48 (18) 5 FRE 47 6 or 19 0 48 0V: Approx. 0V 5V: Approx. 5V

OK

INSPECTION END

door motor. Terminal No. Continu-Intake Auto ity door amp. motor (19) 4 6 2 (18) 3 Yes (19) 1 26) 7 36) 6

Check circuit continuity

between each terminal on

auto amp. and on intake

If OK, check harness for short.

OK

(Go to next page.)

Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

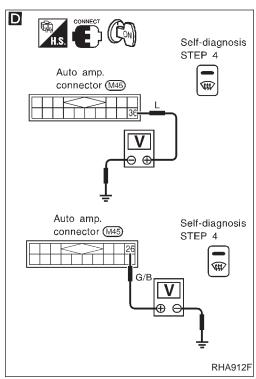
НА

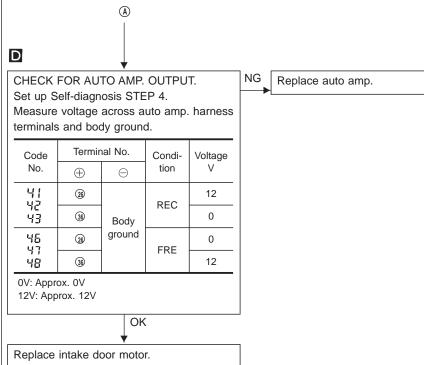
BT

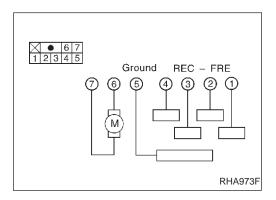
EL



Intake Door Motor Circuit (Cont'd)







COMPONENT INSPECTION

Intake door motor

6	7	Intake door operation	Movement of link rotation
\oplus	Θ	$REC \to FRE$	Counterclockwise
_	_	STOP	STOP
\ominus	\oplus	$FRE \to REC$	Clockwise



MA

LC

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PD

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Blower Motor Circuit

SYSTEM DESCRIPTION

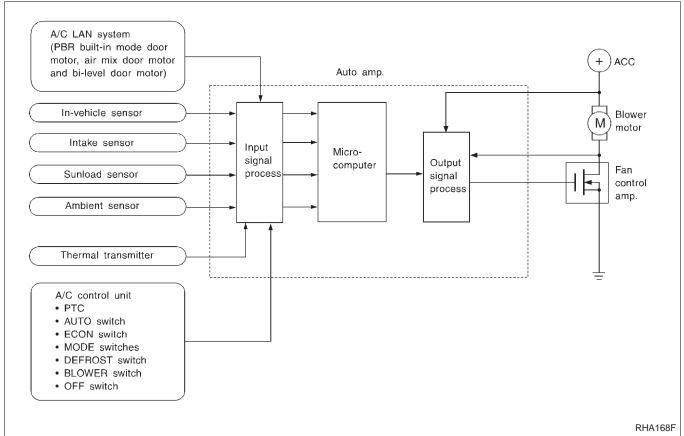
Component parts

Fan speed control system components are:

- 1) Auto amplifier
- 2) Fan control amplifier
- 3) A/C LAN system (PBR)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor
- 8) Thermal transmitter
- 9) A/C control unit (PTC, AUTO, ECON, MODE, DEFROST, BLOWER, OFF switches)

System operation

For description of system operation, see next page.



Automatic mode

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, and ambient sensor. The blower motor applied voltage ranges from approximately 4 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 4 to 12V), the automatic amplifier supplies a signal to the fan control amplifier. Based on this signal, the fan control amplifier controls the current flow from the blower motor to ground. If the computed blower voltage (from automatic amplifier) is above 10.5 volts, the high blower relay is activated. The high blower relay provides a direct path to ground (bypassing the fan control amplifier), and the blower motor operates at high speed.



Blower Motor Circuit (Cont'd)

Starting blower speed control

Start up from "COLD SOAK" condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 56°C (133°F) and the ambient temperature is below 15°C (59°F), the blower will not operate for a short period of time (up to 90 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 32°C (90°F), at which time the blower speed will increase to the objective speed.

Start up from normal or "HOT SOAK" condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

Blower speed compensation

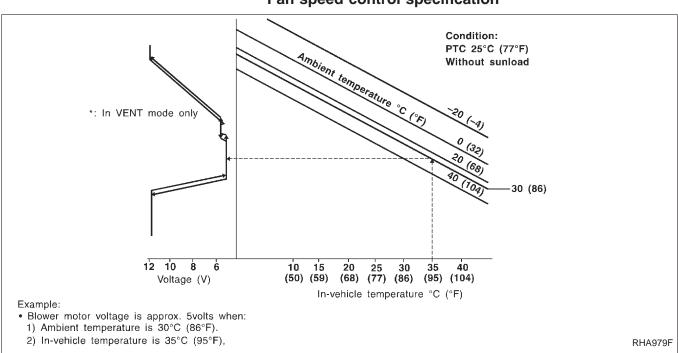
Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

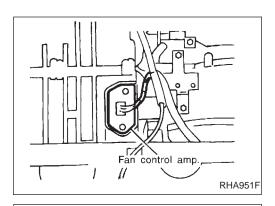
Ambient

When the ambient temperature is in the "moderate" range [10 - 15°C (50 - 59°F)], the computed blower voltage will be compensated (reduced) by up to 3.5V (depending on the blower speed). In the "extreme" ambient ranges [below 0°C (32°F) and above 20°C (68°F)] the computed objective blower voltage is not compensated at all. In the ambient temperature ranges between "moderate" and "extreme" [0 - 10°C (32 - 50°F) and 15 - 20°C (59 - 68°F)], the amount of compensation (for a given blower speed) varies depending on the ambient temperature.

Fan speed control specification







Blower Motor Circuit (Cont'd) COMPONENT DESCRIPTION

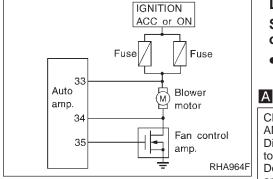
Fan control amplifier

The fan control amplifier is located on the cooling unit. It amplifies the base current flowing from the auto amplifier to change the blower speed within the range of 4V to 12V.



MA



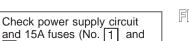


DIAGNOSTIC PROCEDURE

SYMPTOM: Blower motor operation is malfunctioning under out of starting Fan Speed Control.

Perform Preliminary Check 5 before referring to the following flow chart.



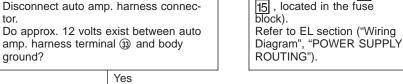




FA

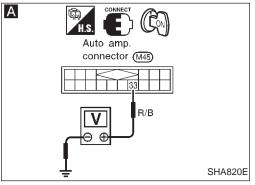
RA

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E

Nο

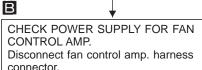


Fan control amp.

connector (M29)

L/W

В



CHECK POWER SUPPLY FOR AUTO

Do approx. 12 volts exist between fan control amp. harness terminal 35 and body ground?

CHECK BODY GROUND CIRCUIT FOR

Check harness continuity between fan

control amp. harness terminal (6) and

Reconnect fan control amp. harness

(Go to next page.)

FAN CONTROL AMP.

Continuity should exist.

If OK, check harness for short.

body ground.

Yes

OK

CHECK POWER SUPPLY FOR BLOWER MOTOR. Disconnect blower motor harness connector. Do approx. 12 volts exist

between blower motor harness terminal (1) and body ground?

Yes

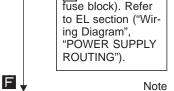


No

Check power supply circuit and 15A fuses (No. 1 and 15, located in the fuse block). Refer to EL section ("Wiring Diagram". "POWER SUPPLY

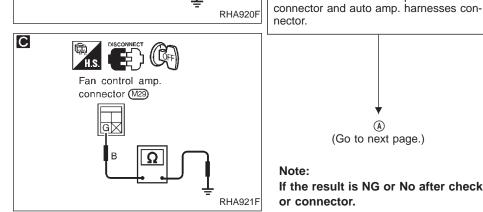


HA



Check circuit continuity between blower motor har-

ness terminal 2 and fan control amp, harness terminal 35. Continuity should exist. If OK, check harness for short. **↓**OK (C) (Go to next page.)

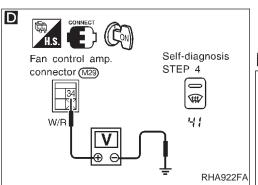


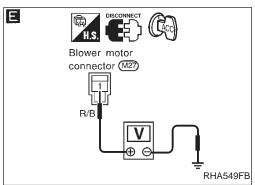
Note:

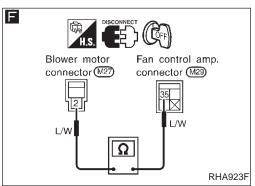
C

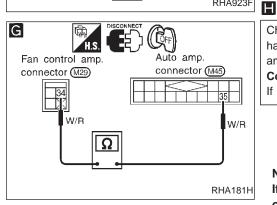
If the result is NG or No after checking circuit continuity, repair harness or connector.

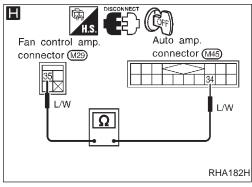


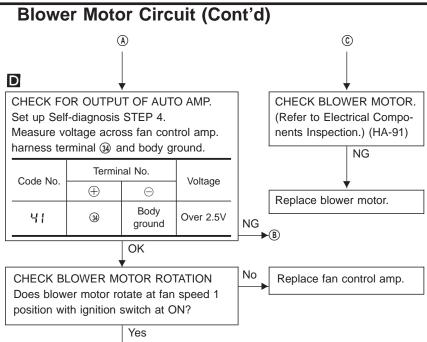












Yes

Check circuit continuity between auto amp. harness terminal No. ③ and fan control amp. harness terminal No. ④.

Continuity should exist.

If OK, check harness for short.

Disconnect auto amp. and fan control

amp. harness connector.

Check circuit continuity between auto amp. harness terminal No. ③ and fan control amp harness terminal No. ⑤.

Continuity should exist.

If OK, check harness for short.

OK

①

(Go to next page.)

Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

Note



MA

LC

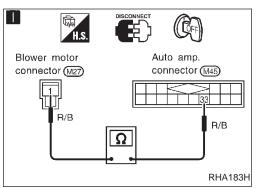
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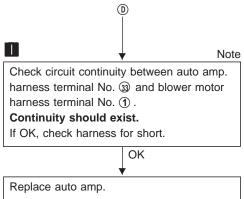
PD

FA

RA

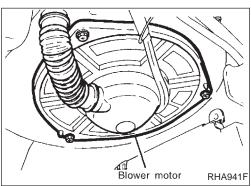
Blower Motor Circuit (Cont'd)





Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

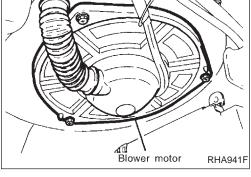


COMPONENT INSPECTION

Blower motor

Confirm smooth rotation of the blower motor.

Ensure that there are no foreign particles inside the intake unit.



ON

1.7 (35)

ON

Ambient temperature °C (°F)

OFF

OFF

-1 (30)

Magnet Clutch Circuit SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by temperature, intake temperature, and signal from ECM.

Low temperature protection control

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient sensor and intake sensor.

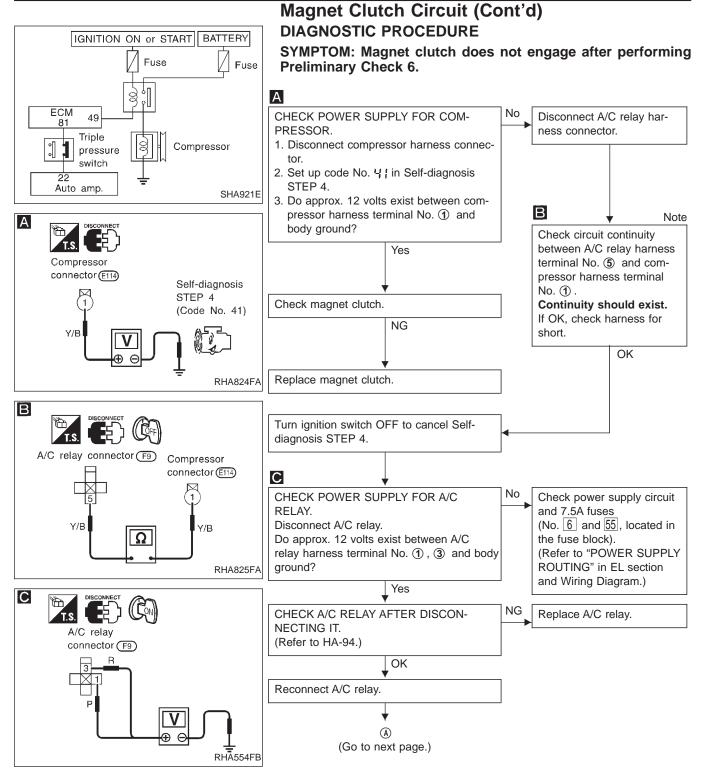
When ambient temperatures are greater than 1.7°C (35°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than -1°C (30°F).

When ambient temperature is lower than 13°C (55°F) and the temperature detected by intake sensor is less than 7°C (45°F), the compressor turns OFF after receiving a signal from ECM.





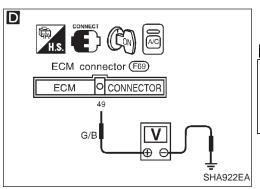


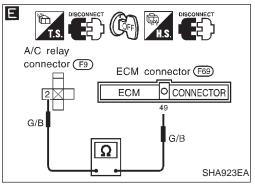


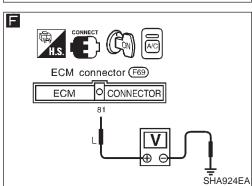
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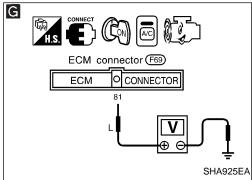
If the result is NG or No after checking circuit continuity, repair harness or connector.

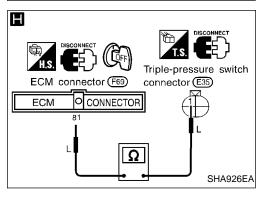


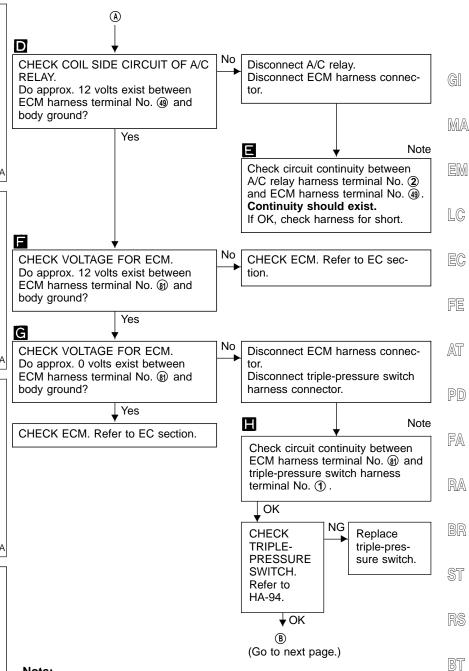










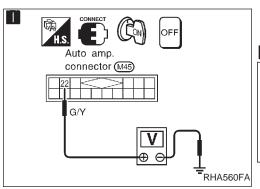


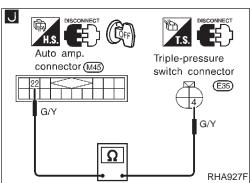
If the result is NG or No after checking circuit continuity, repair harness or connector.

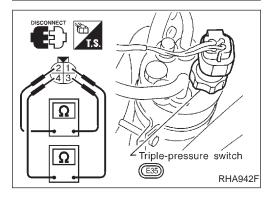
HA

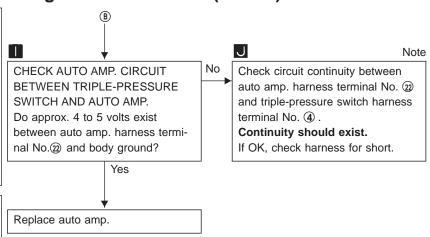


Magnet Clutch Circuit (Cont'd)









Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

COMPONENT INSPECTION

Triple-pressure switch

	Terminals	High-pressure side line pressure kPa (kg/cm², psi)	Operation	Continuity
Low-pres-	(1) - (4)	Increasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	ON	Exists.
sure side		Decreasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	152.0 - 201.0 OFF	
Medium-	② - ③	Increasing to 1,422 - 1,618 (14.5 - 16.5, 206 - 235)	ON	Exists.
pressure side*		Decreasing to 1,128 - 1,422 (11.5 - 14.5, 164 - 206)	OFF	Does not exist.
High-pres-		Decreasing to 2,059 - 2,256 (21 - 23, 299 - 327)	ON	Exists.
sure side	(1) - (4)	Increasing to 2,648 - 2,844 (27 - 29, 384 - 412)	OFF	Does not exist.

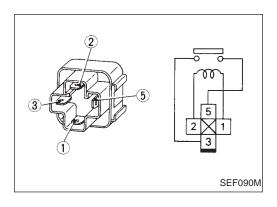
^{*} For cooling fan motor operation.

A/C relay

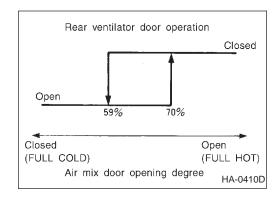
Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity
12V direct current supply between terminal Nos. ① and ②.	Yes
No current supply	No

If NG, replace relay.







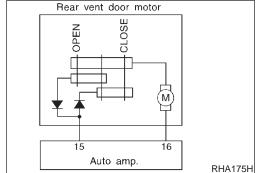
Rear Vent Door Motor Circuit COMPONENT DESCRIPTION

Rear vent door is opened or closed by rear vent door motor. Rear vent door operation is controlled by auto amplifier.





LC



Α

Rear vent door

motor connector (M40)

Y/R

DIAGNOSTIC PROCEDURE

CHECK MAIN POWER SUPPLY AND

GROUND CIRCUIT FOR AUTO AMP.

CHECK FOR AUTO AMP. OUTPUT.

 \oplus

1

2

1

(2)

Do approx. 12 volts exist between rear

ventilator door harness terminal Nos. 1,

Terminal No.

 \bigcirc

Body

ground

Yes

OK

(Refer to HA-62.)

2 and body ground?

Rear vent

switch

ON

OFF

RHA695FA

Α

SYMPTOM: Rear vent door motor does not operate normally.

NG

No

Voltage

Approx.

12

0

0

Approx.

12

В

Repair Main Power Supply and Ground Circuit.



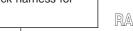
AT

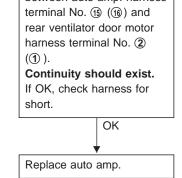
PD

FA



Check circuit continuity between auto amp. harness





CHECK REAR VENT DOOR MOTOR.

В Rear vent door Auto amp. motor connector (M40) connector (M46) Y/F Ω Ω RHA178H

 \oplus \ominus

Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

HA

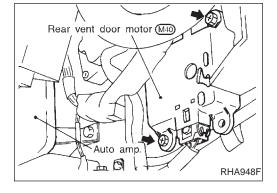
COMPONENT INSPECTION

Rear vent door motor

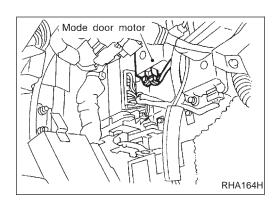
Set up code No. 4; in Self-diagnosis STEP 4.

Check rear ventilator door operates properly when changing code No. ५१ to ५८ by pushing 🚊 (DEF) switch.

Open Close





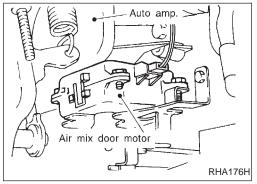


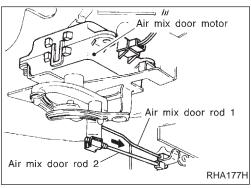
Control Linkage Adjustment

MODE DOOR

- 1. Install mode door motor to heater unit and connect it to body harness.
- 2. Attach mode door motor rod to side link holder.
- 3. Check mode door operates properly when changing code No. પ; to પશ્ by pushing 🚊 (DEF) switch.

41	42	43	44	45	45	77	48
VENT	VENT	B/L	B/L	B/L2	FOOT	F/D	DEF



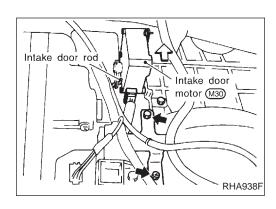


AIR MIX DOOR

- Install air mix door motor to heater unit and connect it to body harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4.
- Move air mix door lever by hand and hold it at full cold position.
- 4. Attach air mix door rod 1 to rod holder.
- 5. Push air mix door rod 2 in arrow direction.
- 6. Check air mix door operates properly when changing code No. પુ; to પુષ્ઠ by pushing 🚊 (DEF) switch.

41	45	43	44	45	46	[]-	48
	Full Cold				Full Hot		

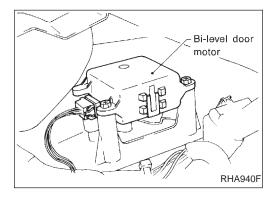




Control Linkage Adjustment (Cont'd) INTAKE DOOR

- Install intake door motor to intake unit and connect it to body harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4.
- 3. Move intake door link by hand and hold it at REC position.
- 4. Attach intake door lever to rod holder.
- 5. Check intake door operates properly when changing code No. પુ to પક by pushing 🚊 (DEF) switch.

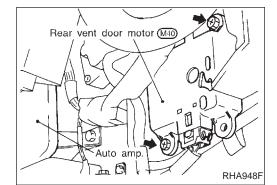
4!	42	43	44	45	45	47	48
	REC		20% FRE			FRE	



BI-LEVEL DOOR

- 1. Install bi-level door motor to heater unit and connect it to body harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4.
- 3. Move water valve rod by hand and hold it at closed position.
- 4. Attach water valve rod to rod holder.
- 5. Check bi-level door operates properly when changing code No. ५; to ५८ by pushing (DEF) switch.

4;	42	43	44	45	45	47	48
	Open				Close		



REAR VENTILATOR DOOR

- . Install rear ventilator door motor to heater unit and connect it to body harness.
- 2. Set up code No. ५; in Self-diagnosis STEP 4.
- 3. Check rear ventilator door operates properly when changing code No. પુ; to પુષ્ઠ by pushing 🚊 (DEF) switch.

4!	42	43	44	45	45	["-]"-	48
Open				Close			



GI











AT



FA



ST

RS

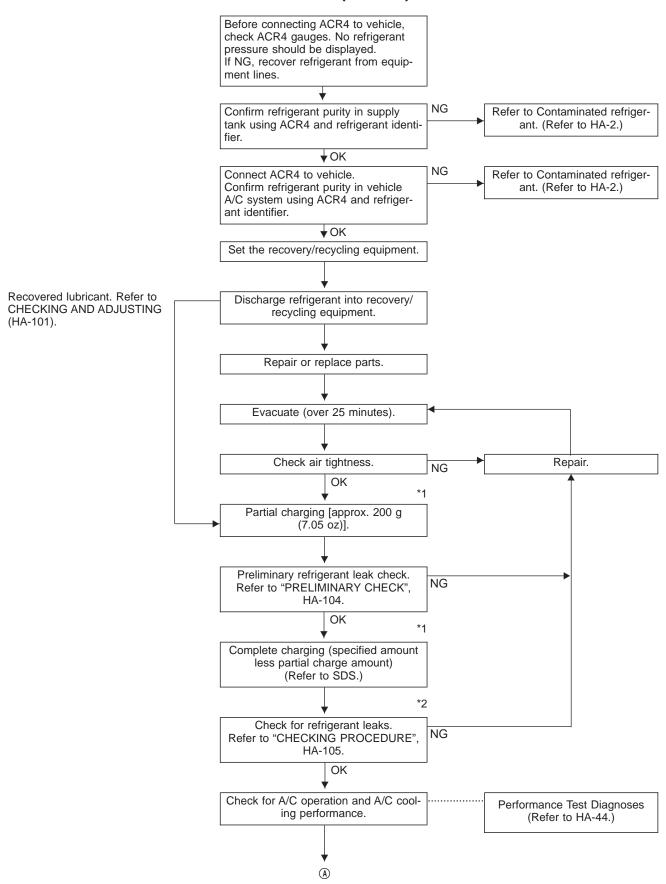
BT

HA

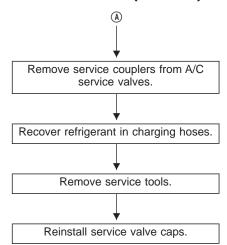
EL



HFC-134a (R-134a) Service Procedure



HFC-134a (R-134a) Service Procedure (Cont'd)



GI

MA

EM

LC

EG

FE

AT

PD

FA

RA

BR

ST

RS

BT

HA

Note: *1 Before charging refrigerant, ensure engine is off.
*2 Before checking for leaks, start engine to activate air conditioning system then turn engine off. Service valve caps must be installed to prevent leakage.

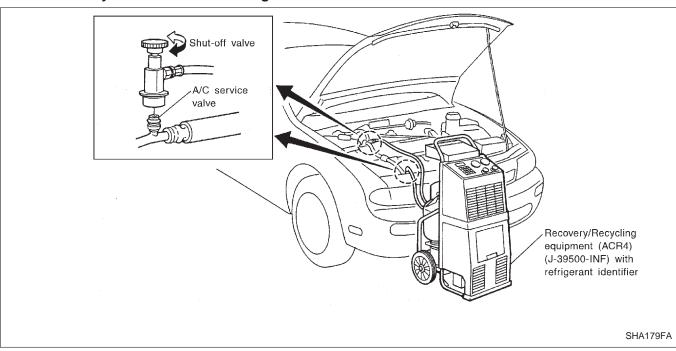


HFC-134a (R-134a) Service Procedure (Cont'd) SETTING OF SERVICE TOOLS AND EQUIPMENT

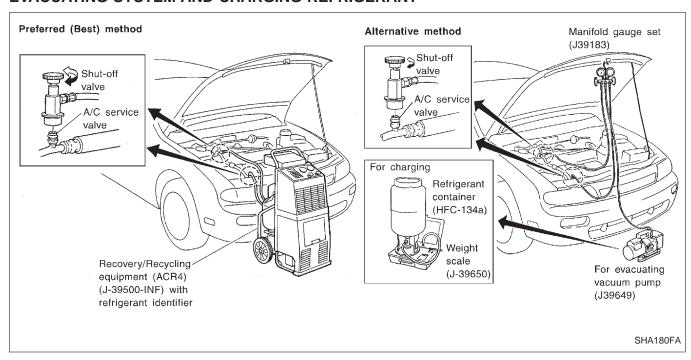
DISCHARGING REFRIGERANT

WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



EVACUATING SYSTEM AND CHARGING REFRIGERANT





Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

MA

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

Yes

Yes

Yes

(A) (Go to next page.) Name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0

LC

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.

Can lubricant return operation be performed?

Should the compressor be replaced?

No

- A/C system works properly.
- There is no evidence of a large amount of lubricant leakage.

No

START

Perform lubricant return operation, proceeding as follows:

PD

- 1. Start engine, and set the following conditions: Test condition

Engine speed: Idling to 1,200 rpm A/C or AUTO switch: ON Blower speed: Max. position

Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]

FA

RA

- 2. Next item is for V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure is 588 kPa (6 kg/cm², 85 psi) or higher.
- If less than the reference level, attach a cover to the front face of the condenser to raise the pressure.
- Perform lubricant return operation for about 10 minutes.
- Stop engine.

CAUTION:

If excessive lubricant leakage is noted, do not perform the lubricant return operation.

After replacing any of the following major components, add the correct

Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)

Carry out the A/C performance test.

Nο

amount of lubricant to the system. Amount of lubricant to be added

Dest sendered	Lubricant to be added to system	Damada	
Part replaced	Amount of lubricant	Remarks	
	$m\ell$ (US fl oz, Imp fl oz)		
Evaporator	75 (2.5, 2.6)	_	
Condenser	75 (2.5, 2.6)	_	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not	
Liquid tarik	5 (0.2, 0.2)	replaced. *1	
In case of refrigerant leak	30 (1.0, 1.1)	Large leak	
in case of refligerant leak	_	Small leak*2	

HA

^{*1:} If compressor is replaced, addition of lubricant is included in the flow chart.

^{*2:} If refrigerant leak is small, no addition of lubricant is needed.



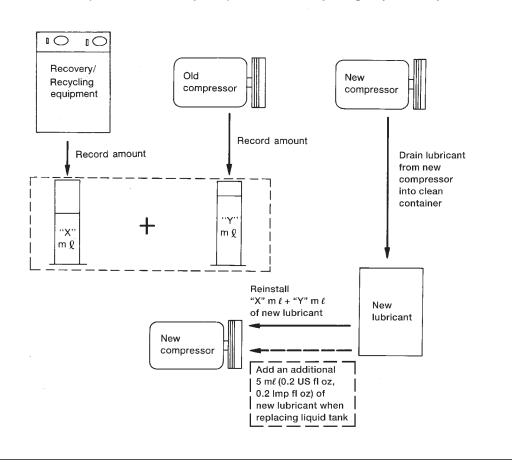
AHA374

Maintenance of Lubricant Quantity in Compressor (Cont'd)



Lubricant adjusting procedure for COMPRESSOR REPLACEMENT

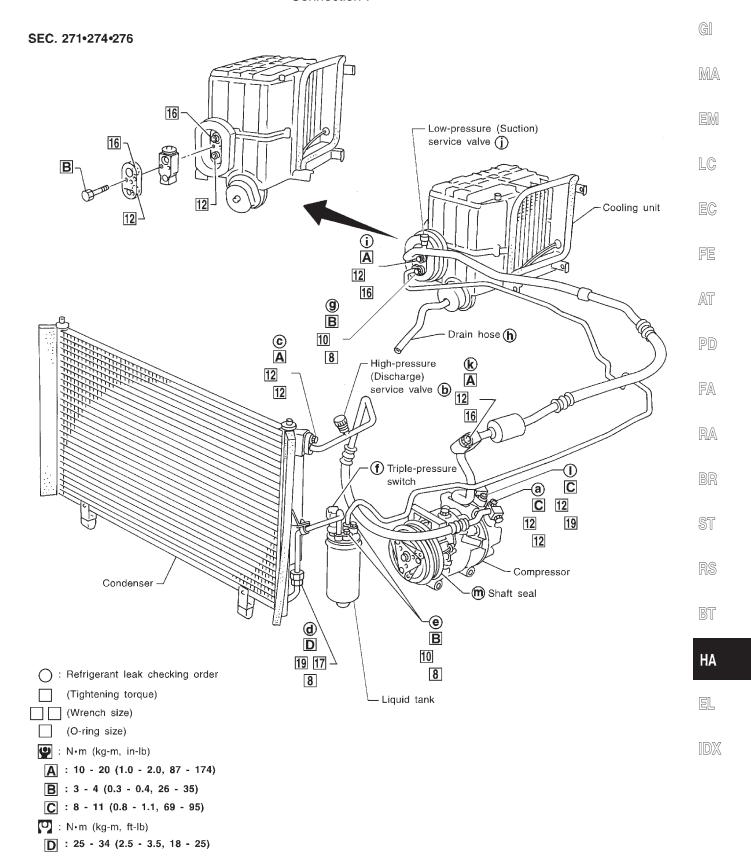
- 1. Check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- 2. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "Contaminated refrigerant", HA-2.
- 3. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "Contaminated refrigerant", HA-2.
- 4. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 5. Drain the lubricant from the "old" (removed) compressor into a graduated container and record the amount of lubricant drained.
- 6. Drain the lubricant from the "new" compressor into a separate, clean container
- 7. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of "new" lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9. If the liquid tank also needs to be replaced, add an additional 5 mℓ (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. Do not add this 5 mℓ (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if replacing only the compressor.





Refrigerant Lines

 Refer to page HA-3 regarding "Precautions for Refrigerant Connection".

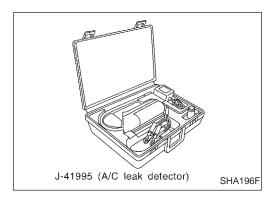




Checking Refrigerant Leaks

PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion. Take note of the areas with A/C lubricant leakage to allow extra time in these areas with an electronic leak detector.

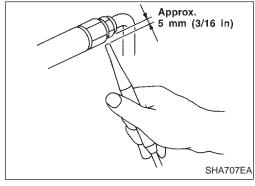


PRECAUTIONS FOR HANDLING LEAK DETECTOR

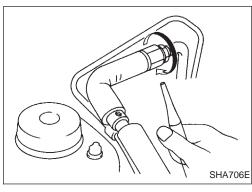
When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

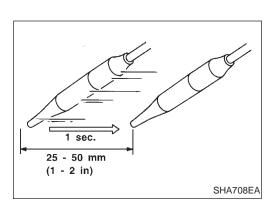
Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to contact any substance. This can also cause false readings and may damage the detector.



1. Position probe approximately 5 mm (3/16 in) away from point to be checked.



2. When testing, circle each fitting completely with probe.



Checking Refrigerant Leaks (Cont'd)

3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

G[

MA

CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

EG

LC

- 1. Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.

Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recovery/evacuate and recharge the system with the specified amount of refrigerant.

PD

NOTE: At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

FA

4. Conduct the leak test from the high side (compressor discharge ⓐ to evaporator inlet ⓐ) to the low side (drain hose ⓑ to shaft seal ⓓ). Refer to HA-103.

RA

Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

ST

Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

RS

Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

BT

NOTE: After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

НА

Cooling unit (Evaporator)

With engine "off", turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of ten minutes accumulation time* before inserting the leak detector probe into the drain hose. (Keep the probe inserted for at least ten seconds.) Use caution not to contaminate the probe tip with water or dirt that may be in the drain

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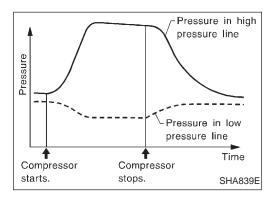
hose.
*: (Refer to the manufacturer's recommended procedure for actual wait time.)

5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.



Checking Refrigerant Leaks (Cont'd)

- 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 10.
- 7. Start engine.
- 8. Set the heater A/C control as follows:
 - a. A/C switch ON
 - b. Face mode
 - c. Recirculation switch ON
 - d. Max cold temperature
 - e. Fan speed high
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again, following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "Contaminated refrigerant", HA-2.
- 13. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "Contaminated refrigerant", HA-2.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.



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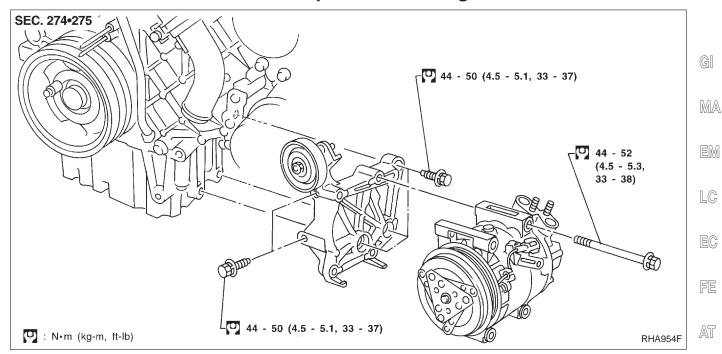
RS

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Compressor Mounting



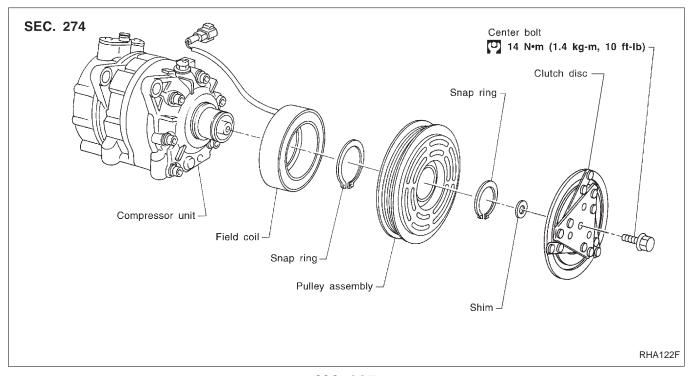
Belt Tension

• Refer to MA section.

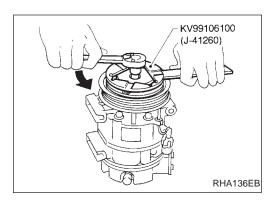
Fast Idle Control Device (FICD)

Refer to EC section.

Compressor

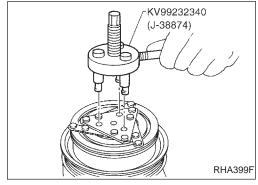




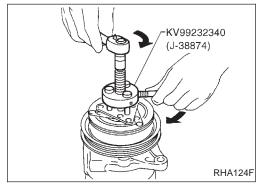


Compressor Clutch REMOVAL

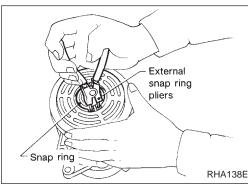
When removing center bolt, hold clutch disc with clutch disc wrench.



Remove the clutch disc using the clutch disc puller.
 Insert the holder's three pins into the holes in the clutch disc.
 Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc.
 After removing the clutch disc, remove the shims from either the drive shaft or the clutch disc.



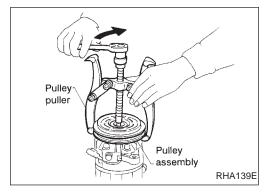
Remove the snap ring using external snap ring pliers.

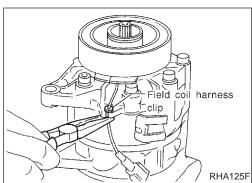


Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

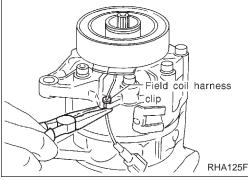
To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.





Compressor Clutch (Cont'd)

Remove the field coil harness clip using a pair of pliers.

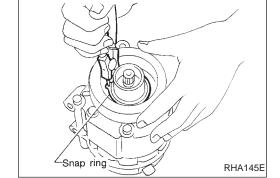


Remove the snap ring using external snap ring pliers.



GI

MA



Pulley

Field coil

Clutch disc

Pin

AT

INSPECTION







If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.



Coil

RHA126F

RA

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

BR

Coil

Check coil for loose connection or cracked insulation.



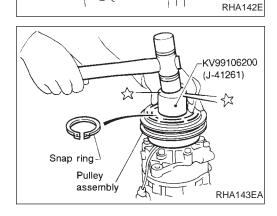
INSTALLATION

Install the field coil.

Be sure to align the coil's pin with the hole in the compressor's front head.

Install the field coil harness clip using a screwdriver.

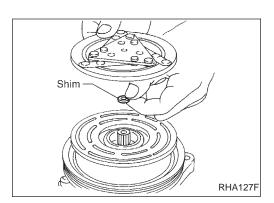
HA



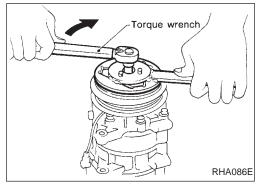
Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.



Compressor Clutch (Cont'd)

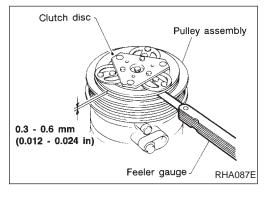


• Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.



 Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque.

After tightening the bolt, check that the pulley rotates smoothly.



• Check clearance around the entire periphery of clutch disc.

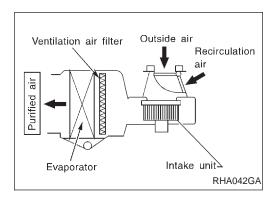
Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.

BREAK-IN OPERATION

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

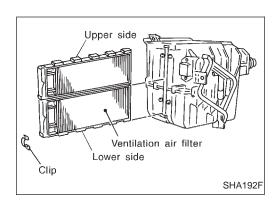


Ventilation Air Filter

FUNCTION

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing ventilation air filter into cooling unit.





Ventilation Air Filter (Cont'd) REPLACEMENT PROCEDURES

- 1. Remove undercover.
- 2. Remove glove box.
- 3. Remove instrument reinforcement from instrument panel.
- 4. Remove ventilation air filter fixed clip.
- 5. Take out the lower side ventilation air filter from cooling unit.
- 6. Then slide upper side filter to the bottom position and take off the ventilation air filter from the cooling unit.
- 7. Replace with new one and reinstall on cooling unit.
- 8. Reinstall instrument reinforcement, glove box and undercover.

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General Specifications

COMPRESSOR

Model	CALSONIC make V-6
Туре	V-6 variable displacement
Displacement cm³ (cu in)/rev.	
Max.	184 (11.228)
Min.	10.5 (0.641)
Cylinder bore x stroke mm (in)	37 (1.46) x [1.6 - 28.6 (0.063 - 1.126)]
Direction of rotation	Clockwise (viewed from drive end)
Drive belt	Poly V

LUBRICANT

Model	CALSONIC make V-6
Name	Nissan A/C System Oil Type S
Part number	KLH00-PAGS0
Capacity $m\ell \; (\text{US fl oz, Imp fl oz})$	
Total in system	200 (6.8, 7.0)
Compressor (Service part) charging amount	200 (6.8, 7.0)

REFRIGERANT

Туре		HFC-134a (R-134a)
Capacity	kg (lb)	0.675 - 0.725 (1.488 - 1.599)

Inspection and Adjustment

ENGINE IDLING SPEED (When A/C is ON)

Refer to EC section.

BELT TENSION

• Refer to Checking Drive Belts (MA section).