SECTION LUBRICATION SYSTEM

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PRECAUTIONS PFP:00001

Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET SEALING

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 After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the old liquid gasket sealing.

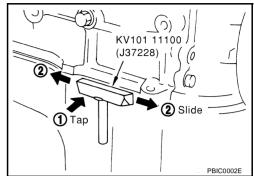
CAUTION:

Be careful not to damage the mating surfaces.

 In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the areas where the liquid gasket is applied.

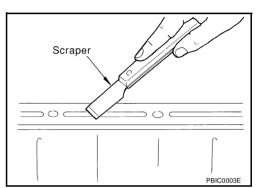
CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

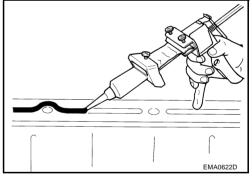


LIQUID GASKET APPLICATION PROCEDURE

- 1. Using a scraper, remove the old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the groove of the liquid gasket application surface, mounting bolts, and bolt holes.
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach genuine liquid gasket tube to the tube presser.
 Use Genuine Thread sealant or equivalent. Refer to GI-46.
 "RECOMMENDED CHEMICAL PRODUCTS AND SEAL-ANTS".



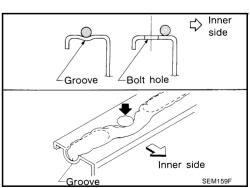
- 4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.



- As for the bolt holes, normally apply the liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the text of this manual.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and engine coolant.

CAUTION:

If there are specific instructions in this manual, observe them.



PREPARATION

PREPARATION PFP:00002

Special Service Tools

Power tool

EBS0024S

| Tool number (Kent-Moore No.) Tool name | | Description |
|--|-------------------------|---|
| ST25051001 (J25695-1) Oil pressure gauge | | Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm2, 356 psi) |
| | S-NT050 | |
| ST25052000 (J25695-2) Hose | PS1/4x19/in PS1/4x19/in | Adapting oil pressure gauge to cylinder block |
| KV10115801 | S-NT559 | Removing and installing oil filter |
| (J38956) Oil filter wrench | a | a: 64.3 mm (2.531 in) |
| | S-NT375 | |
| WS39930000 (—) Tube presser | | Pressing the tube of liquid gasket |
| | S-NT052 | |
| ommercial Service Tool | S | EBS003GF |
| Tool name | | Description |
| Deep socket | | Removing and installing oil pressure switch Deep socket 26 mm (1.02 in) |

Loosening bolts and nuts

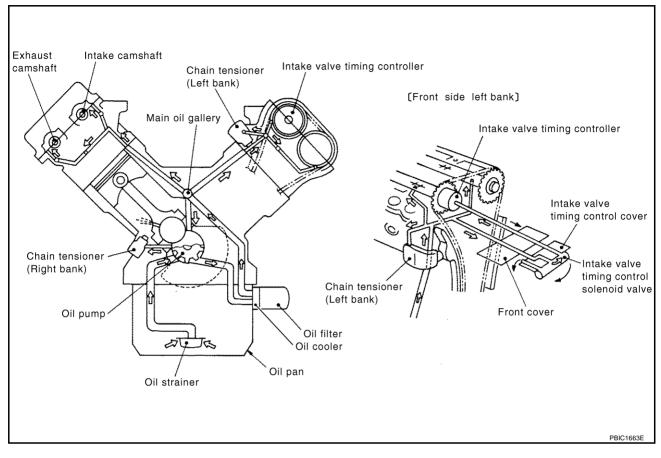
LUBRICATION SYSTEM

LUBRICATION SYSTEM

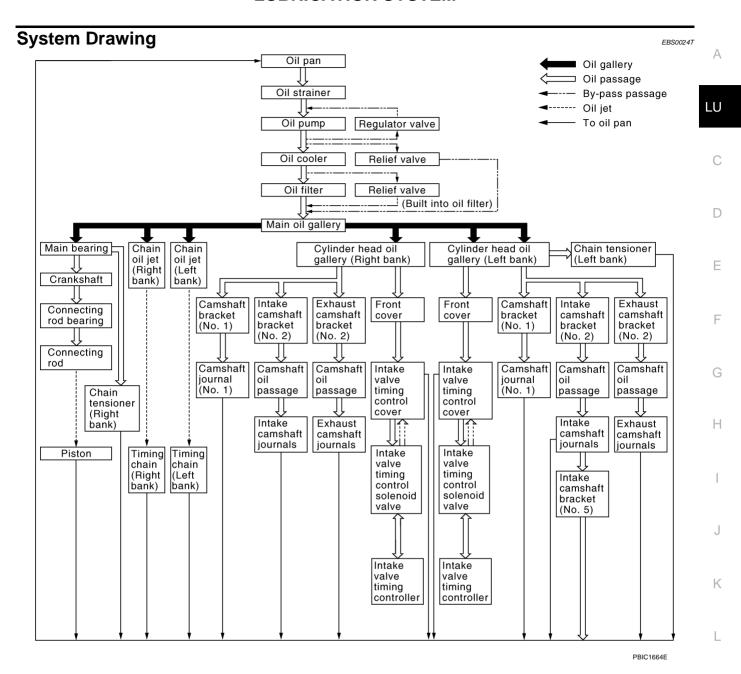
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Lubrication Circuit

EBS001KC



LUBRICATION SYSTEM



Revision; 2004 April **LU-5** 2003 Q45

ENGINE OIL PFP:KLA92

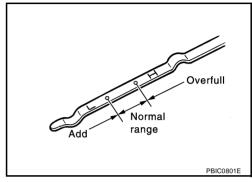
Inspection ENGINE OIL LEVEL

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NOTE:

Before starting the engine, check the oil level. If the engine is already started, stop it and allow 15 minutes before checking.

- 1. Put vehicle horizontally.
- 2. Pull out oil level gauge and wipe it clean.
- 3. Insert oil level gauge and check that the engine oil level is within the range shown in the figure.
- 4. If it is out of range, adjust it.



ENGINE OIL APPEARANCE

- Check the oil for a white milky appearance or excessive contamination.
- If the oil is milky, it is highly probable that it is contaminated with engine coolant. Repair the broken parts.

ENGINE OIL LEAKAGE

Check for engine oil leakage around the following area.

- Oil pan
- Oil pan drain plug
- Oil pressure switch
- Oil filter
- Intake valve timing control cover
- Front cover
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover
- Crank oil seal (front and rear)

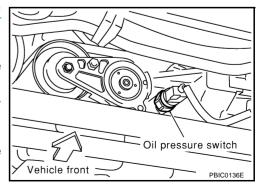
OIL PRESSURE CHECK

WARNING:

- Be careful not to burn yourself, as the engine oil is hot.
- Engine oil pressure check should be done in "Parking position".
- Check the engine oil level. Refer to <u>LU-6, "ENGINE OIL LEVEL"</u>
- 2. Remove the engine undercover with power tool.
- Remove the oil pressure switch to connect the oil pressure gauge.
- After warming up the engine, check that engine oil pressure corresponding to the engine speed is produced.

NOTE:

When engine oil temperature is low, the engine oil pressure becomes high.



ENGINE OIL

| Engine oil pressure [Engine oil temperature at 80 °C (176 °F)] | | | | |
|--|------------------------------|-------------------------------|-------------------------------|--|
| Engine speed (rpm) | Idle speed | 2,000 | 6,000 | |
| Oil pressure kPa (kg/cm² , psi) | Approx. 98 (1.0, 14) or more | Approx. 294 (3.0, 43) or more | Approx. 392 (4.0, 57) or more | |

If difference is extreme, check oil passage and oil pump for engine oil leaks.

- After checking, install the oil pressure switch as follows.
- Remove old sealant adhering to the oil pressure switch and mating surface.
- Apply thread sealant and tighten the oil pressure switch to specification. Use Genuine Thread Sealant or equivalent. Refer to GI-46, "RECOMMENDED CHEMICAL PROD-**UCTS AND SEALANTS".**

Oil pressure switch:

(1.25 - 1.75 kg-m, 10 - 12 ft-lb)

Changing Engine Oil

WARNING:

- Be careful not to burn yourself, as the engine oil is hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- 1. Remove the engine undercover with power tool.
- 2. Warm up engine, and check for engine oil leakage from engine components.
- Stop engine and wait for 15 minutes.
- 4. Remove drain plug and oil filler cap.
- Drain engine oil.
- 6. Install drain plug with new washer. Refer to EM-25, "OIL PAN AND OIL STRAINER".
- 7. Refill engine oil.

Engine oil specification and viscosity

Refer to MA-11. "RECOMMENDED FLUIDS AND LUBRICANTS" for further detail.

Engine oil capacity (Approximate);

Unit: Liter (US qt, Imp qt)

| Drain and refill | With oil filter change Approximately 5.6 (5-7/8 | |
|------------------------------|---|----------------------------------|
| | Without oil filter change | Approximately 5.0 (5-1/4, 4-3/8) |
| Dry engine (engine overhaul) | | Approximately 6.7 (7-1/8, 5-7/8) |

CAUTION:

Be sure to clean drain plug and install with new washer.

Oil pan drain plug:

(3.0 - 4.0 kg-m, 22 - 28 ft-lb)

- The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.
- Always use the oil level gauge to determine when the proper amount of engine oil is in the engine.
- Warm up engine and check area around drain plug and oil filter for engine oil leakage.
- Stop engine and wait for 15 minutes.
- 10. Check engine oil level. Refer to LU-6, "ENGINE OIL LEVEL".

Oil filler cap Drain plug (Under oil pan) LU

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OIL FILTER PFP:15208

Removal and Installation

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Oil filter cover for

work

removal/installation

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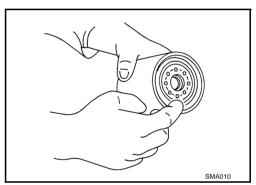
- 1. Open the oil filter installation/removal cover on the engine undercover.
- 2. Using an oil filter wrench, remove the oil filter.

CAUTION:

- The oil filter is provided with a relief valve.
 Use genuine NISSAN oil filter or equivalent.
- Be careful not to get burned when the engine and engine oil are hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to the drive belts.
- Completely wipe off any engine oil that adhere to the engine and the vehicle.

INSTALLATION

- 1. Remove foreign materials adhering to the oil filter installation surface.
- 2. Apply engine oil to the oil seal circumference of the new oil filter.



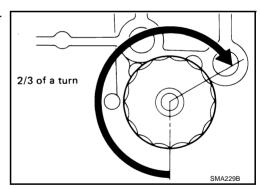
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Vehicle front

3. Screw the oil filter manually until it touches the installation surface, then tighten it by 2/3 turn.

Oil filter:

(1.5 - 2.1 kg-m, 11 - 15 ft-lb)



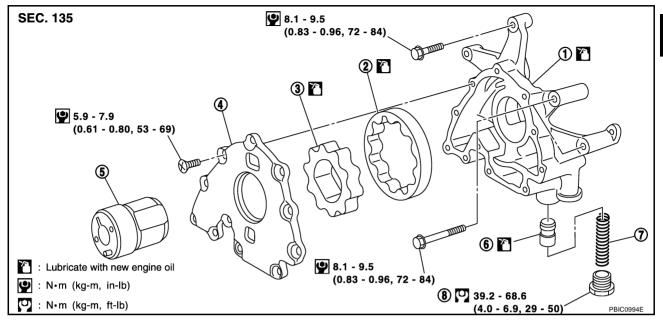
INSPECTION AFTER INSTALLATION

- 1. After warming up the engine, check for engine oil leakage.
- 2. Stop engine and wait for 15 minutes.
- 3. Check engine oil level and add engine oil. Refer to LU-6, "ENGINE OIL".

OIL PUMP PFP:15010

Removal and Installation

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- 1. Oil pump body
- 4. Oil pump cover
- 7. Regulator spring

- 2. Outer rotor
- 5. Oil pump drive spacer
- 8. Regulator plug

- 3. Inner rotor
- 6. Regulator valve

CAUTION:

Before installation, apply new engine oil to the parts as instructed in the figure.

REMOVAL

- Remove front cover. Refer to Timing Chain, <u>EM-35</u>, "<u>Removal and Installation</u>".
- 2. Remove the oil pump drive spacer.
 - Set bolts in the two bolts holes [M6 x 1.0 mm (0.039 in)] on the front surface. Using a small puller, remove the oil pump drive spacer from the crankshaft.

NOTE:

The dimension between the centers of the two bolt holes is 33 mm (1.30 in).

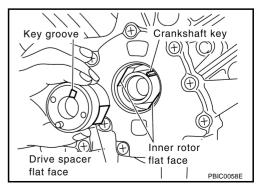
In the figure, a commercial steering puller is used.

Remove the oil pump.

Oil pump Puller (Commercial prodnct) Oil pump drive spacer

INSTALLATION

- Install the oil pump.
- 2. Install the oil pump drive spacer as follows.
- a. When inserting the oil pump drive spacer, align the crankshaft key and the flat face of the inner rotor.
 - If they are not aligned, rotate the inner rotor by hand.
- b. Make sure that the each part is aligned. Using a tool such as a plastic hammer, tap lightly until it reaches the end.
- Install in the reverse order of removal.



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Disassembly and Assembly DISASSEMBLY

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- 1. Remove oil pump cover.
- 2. Remove inner rotor and outer rotor from front cover.
- 3. After removing regulator plug, remove regulator spring and regulator valve.

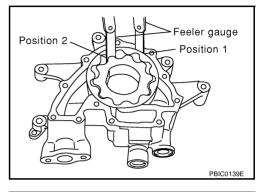
INSPECTION AFTER DISASSEMBLY Clearance of Oil Pump Parts

Measure clearance with feeler gauge.
 Clearance between outer rotor and oil pump body (position 1)

Standard : 0.114 - 0.200 mm (0.0045 - 0.0079 in)

Tip clearance between inner rotor and outer rotor (position 2)

Standard : Below 0.180 mm (0.0071in)

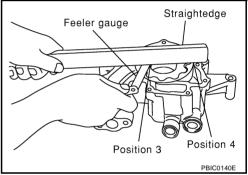


Measure clearance with feeler gauge and straightedge.
 Side clearance between inner rotor and oil pump body (position 3)

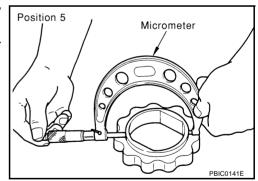
Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

Side clearance between outer rotor and oil pump body (position 4)

Standard : 0.030 - 0.090 mm (0.0012 - 0.0035 in)

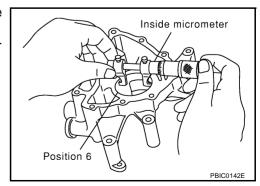


- Calculate the clearance between inner rotor and oil pump body as follows.
- 1. Measure the outer diameter of protruded portion of inner rotor (Position 5)



2. Measure the inner diameter of oil pump body with inside micrometer (Position 6) (Clearance) = (Inner diameter of oil pump body) – (Outer diameter of inner rotor)

Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)



OIL PUMP

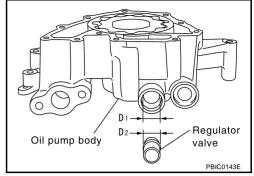
Regulator Valve Clearance

(Clearance) = D1 (Valve hole diameter) - D2 (Outer diameter of valve)

Standard : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

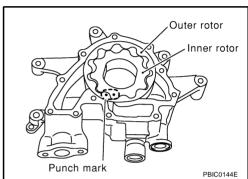
CAUTION:

- Coat regulator valve with engine oil.
- Check that it falls smoothly into the regulator valve hole by its own weight.



ASSEMBLY

- Installation is in the reverse order of removal.
- Install the inner rotor and outer rotor with the punched marks on the oil pump cover side.



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SERVICE DATA AND SPECIFICATIONS (SDS)

| SERVICE DATA AND SPECIFICATIONS (| SDS) PFP:00030 | | |
|--|--|--|--|
| Standard and Limit | EBS003Q7 | | |
| OIL PRESSURE | Approvimento disebergo preseuro | | |
| Engine speed rpm | Approximate discharge pressure kPa (kg/cm² , psi) | | |
| Idle speed 2,000 6,000 | More than 98 (1.0, 14) 294 (3.0, 43) 392 (4.0, 57) | | |
| OIL PUMP | Unit: mm (in) | | |
| Body to outer rotor radial clearance | 0.114 - 0.200 (0.0045 - 0.0079) | | |
| Inner rotor to outer rotor tip clearance | Below 0.18 (0.0071) | | |
| Body to inner rotor axial clearance | 0.030 - 0.070 (0.0012 - 0.0028) | | |
| Body to outer rotor axial clearance | 0.030 - 0.900 (0.0012 - 0.0035) | | |
| Inner rotor to brazed portion of housing clearance | 0.045 - 0.091 (0.0018 - 0.0036) | | |
| REGULATOR VALVE | Unit: mm (in) | | |
| Regulator valve to oil pump cover clearance | 0.040 - 0.097 (0.0016 - 0.0038) | | |
| ENGINE OIL CAPACITY | Unit: ℓ (US qt, Imp qt) | | |
| With oil filter change | Approximately 5.6 (5-7/8, 4-7/8) | | |
| Without oil filter change | Approximately 5.0 (5-1/4, 4-3/8) | | |
| Dry engine (engine overhaul) | Approximately 6.7 (7-1/8, 5-7/8) | | |
| Fightening Torque | EBS002NE | | |
| | Unit: N·m (kg-m, ft-lb) Unit: N·m (kg-m, in-lb)* | | |
| Oil pressure switch | 12.3 - 17.2 (1.25 - 1.75, 10 - 12) | | |
| Oil pan drain plug | 29.4 - 39.2 (3.0 - 4.0, 22 - 28) | | |
| Oil filter | 14.7 - 20.6 (1.5 - 2.1, 11 - 15) | | |
| Oil pump body | 8.1 - 9.5 (0.83 - 0.96, 72 - 84)* | | |
| Oil pump cover | 5.9 - 7.9 (0.61 - 0.81, 53 - 69)* | | |
| Regulator plug | 39.2 - 68.6 (4.0 - 6.9, 29 - 50) | | |