

SECTION **EX**
EXHAUST SYSTEM

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PREPARATION

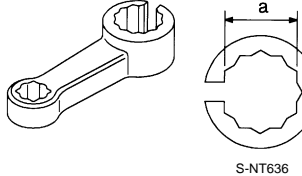
PREPARATION

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Special Service Tools

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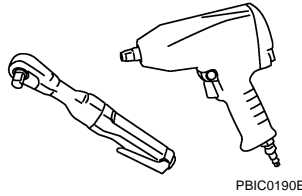
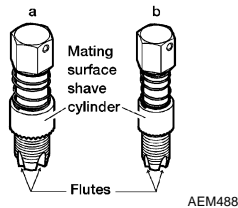
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10114400 (J-38365) Heated oxygen sensor wrench <div style="text-align: center;">  <p>S-NT636</p> </div>	Loosening or tightening heated oxygen sensor For 22 mm (0.87 in) width hexagon nut

Commercial Service Tools

NBS0028N

(Kent-Moore No.) Tool name	Description
a: (J-43897-18) b: (J-43897-12) oxygen sensor thread cleaner	Reconditioning the exhaust system threads before installing a new heated oxygen sensor (Use with anti-seize lubricant shown below.) a: J-43897-18 [18 mm (0.71 in) dia.] for zirconia heated oxygen sensor and air fuel ratio sensor b: J-43897-12 [12 mm (0.47 in) dia.] for titania heated oxygen sensor
(—) Anti-seize lubricant (Permatex 133AR or equivalent meeting MIL specification MIL-A-907)	Lubricating heated oxygen sensor thread cleaner when reconditioning exhaust system threads
Power tool	Loosening bolts and nuts



EXHAUST SYSTEM

EXHAUST SYSTEM

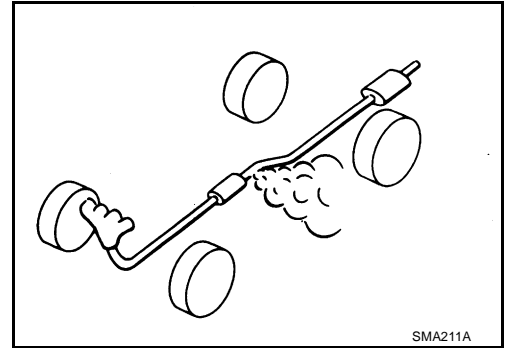
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Checking Exhaust System

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Check exhaust pipes, muffler and mounting for improper attachment, leaks, cracks, damage or deterioration.

- If anything is found, repair or replace damaged parts.



Removal and Installation

NBS0028P

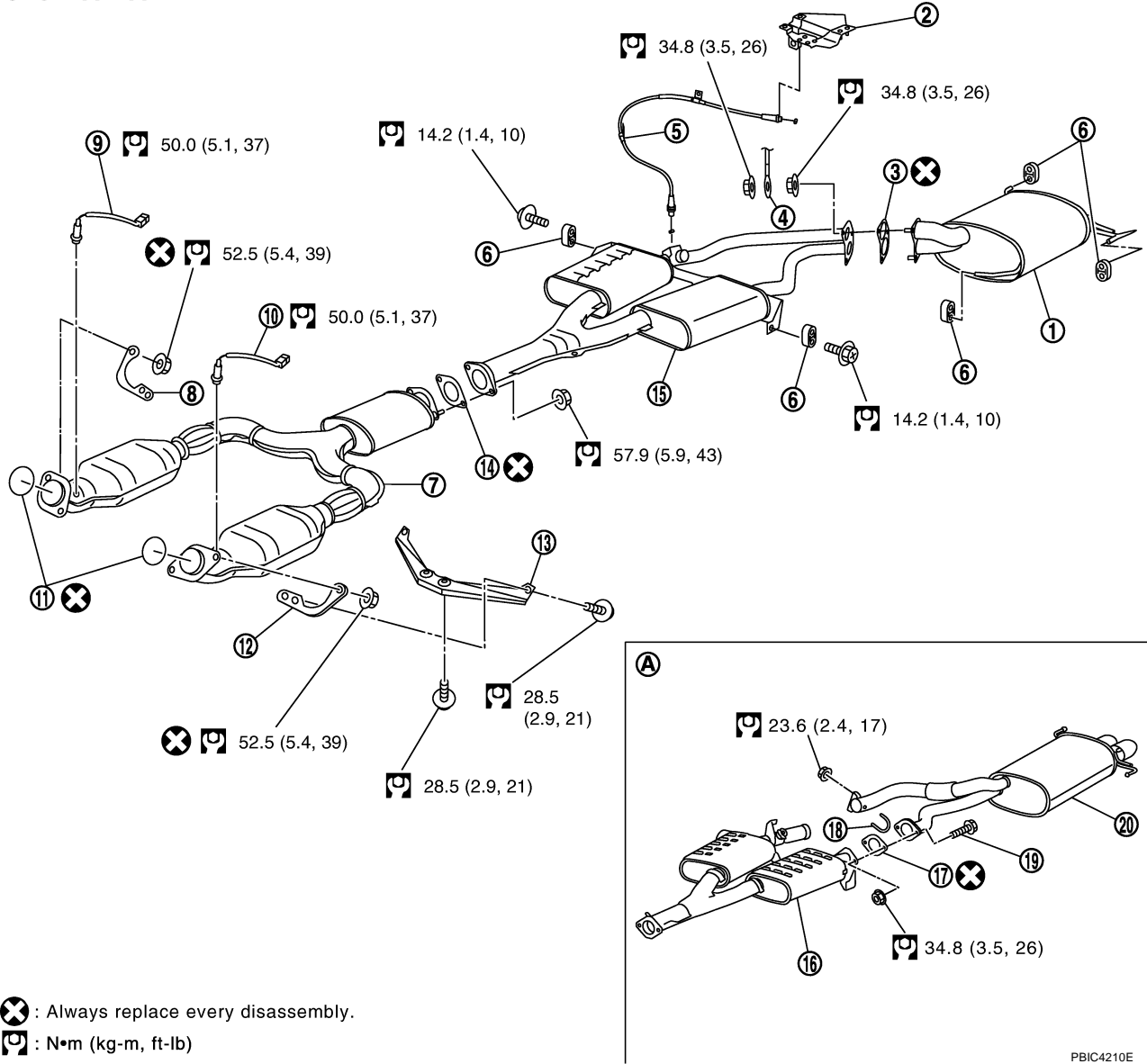
CAUTION:

- Be sure to use genuine exhaust system parts or equivalents which are specially designed for heat resistance, corrosion resistance, and shape.
- Perform the operation with the exhaust system fully cooled down because the system will be hot just after engine stops.
- Be careful not to cut your hand on the insulator edge.

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EXHAUST SYSTEM

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|------------------------------------|------------------|-----------------------------------|
| 1. Main muffler | 2. Actuator | 3. Gasket |
| 4. Ground cable | 5. Cable | 6. Mounting rubber |
| 7. Exhaust front tube | 8. Bracket | 9. Heated oxygen sensor 2 (bank2) |
| 10. Heated oxygen sensor 2 (bank1) | 11. Ring gasket | 12. Bracket |
| 13. Bracket | 14. Gasket | 15. Center muffler |
| 16. Center muffler | 17. Gasket | 18. U-clamp |
| 19. Serration bolt | 20. Main muffler | |
- A. Vehicle with rear active steer

REMOVAL

1. Remove cable from exhaust control valve. Refer to Dual mode muffler, [EX-10, "Removal and Installation"](#)
2. Disconnect harness connector of each heated oxygen sensor 2.

NOTE:

Information for parts installation/disassembly is as follows although the information is not needed in view of installation/disassembly procedure.

- Put marks to identify installation positions of each heated oxygen sensor 2.
- The harness connector shape of heated oxygen sensor 2 is varying in right and left.

EXHAUST SYSTEM

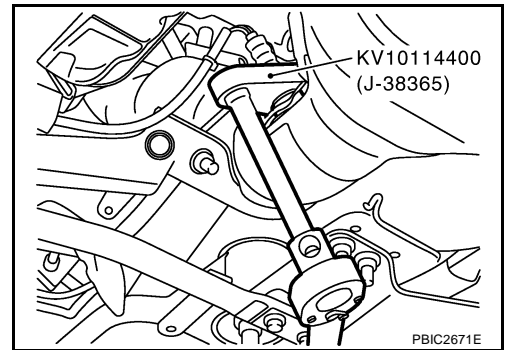
- Using heated oxygen sensor wrench (SST), remove heated oxygen sensor 2 (bank1 and bank2).

CAUTION:

Be careful not to damage heated oxygen sensor.

NOTE:

Figure is shown as an example of right bank.



3. Disconnect each joint and mounting rubber using power tool.

Models with rear active steer

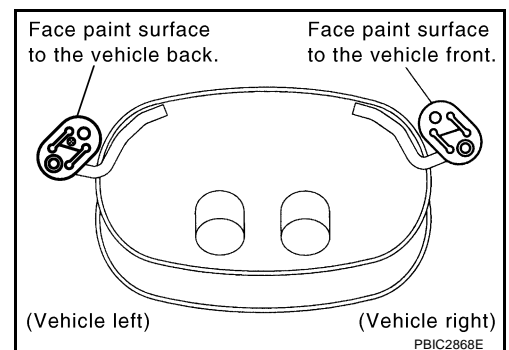
- Remove U-clamp.
- Remove nut, then remove serration bolt.
- Remove main muffler from the center muffler.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

- Always replace exhaust gaskets with new ones when reassembling.
- Discard any heated oxygen sensor which has been dropped onto a hard surface such as a concrete floor; use a new one.
- Before installing a new heated oxygen sensor, clean exhaust system threads using the heated oxygen sensor thread cleaner [commercial service tool: J-43897-18 or J-43897-12], and apply the anti-seize lubricant (commercial service tool).
- Do not over torque heated oxygen sensor. Doing so may cause damage to heated oxygen sensor, resulting in the "MIL" coming on.
- If the insulator is badly deformed, repair or replace it. If deposits such as mud pile up on the insulator, remove them.
- When installing insulator avoid large gaps or interference between insulator and each exhaust pipe.
- Remove deposits and left over gasket material from the sealing surface of each connection. Connect them securely to avoid gas leakage.
- Temporarily tighten mounting nuts on the exhaust manifold side and mounting bolts on the vehicle side. Make sure that each part for unusual interference, and then tighten them to the specified torque.
- When installing each mounting rubber, avoid twisting or unusual extension in up/down and right/left directions.
- Install mounting rubbers on rear main muffler as shown.



INSPECTION AFTER INSTALLATION

Note the following, and install in the reverse order of removal.

- Make sure that clearance between tail tube and bumper is even.
- With engine running, make sure that exhaust tube joints for gas leakage and unusual noises.

EXHAUST SYSTEM

- Make sure that mounting brackets and mounting insulators are installed properly and free from undue stress. Improper installation could result in excessive noise and vibration.

DUAL MODE MUFFLER

DUAL MODE MUFFLER

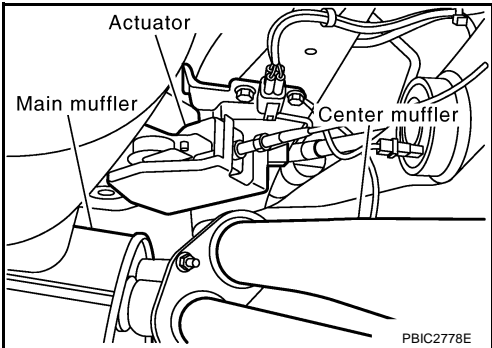
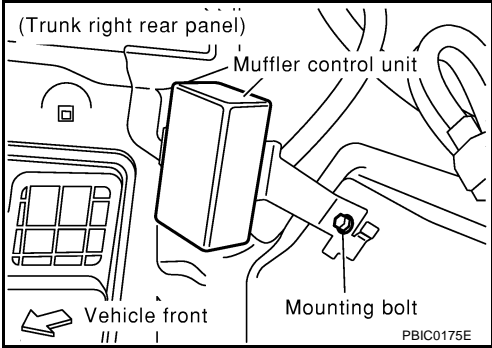
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Component Parts Location

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NOTE:

Refer to [EX-10, "Removal and Installation"](#) about Muffler control unit and Cable.



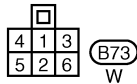
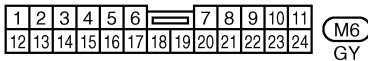
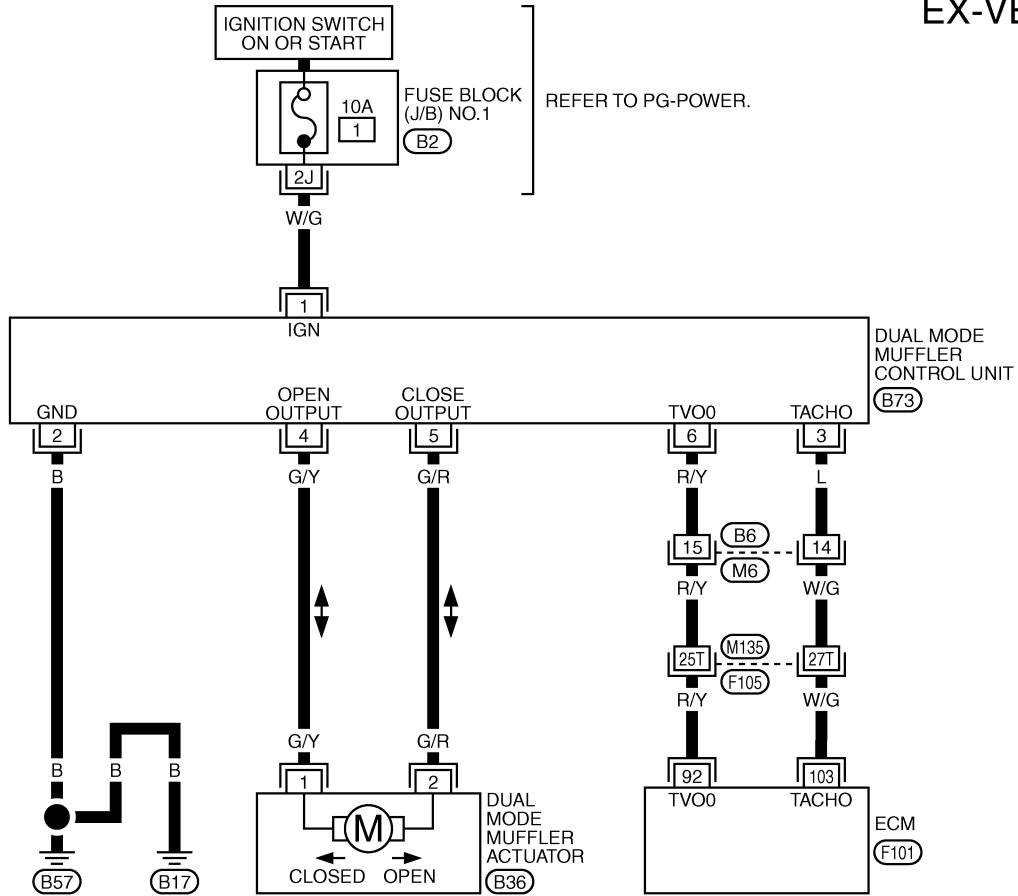
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DUAL MODE MUFFLER

Wiring Diagram -VEXH-

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EX-VEXH-01



REFER TO THE FOLLOWING.

(F105) -SUPER MULTIPLE JUNCTION (SMJ)

(B2) -FUSE BLOCK-JUNCTION BOX (J/B) NO.1

(F101) -ELECTRICAL UNITS

TBWM0594E

DUAL MODE MUFFLER

Terminals and Reference Value for Dual Mode Muffler Control Unit

NBS0028S

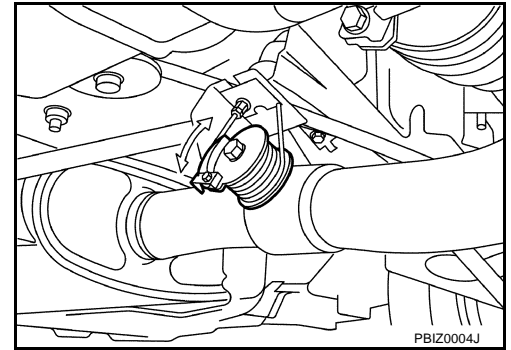
Terminal No. (Wire color)	Item	Condition		Voltage (V)
		Ignition switch	Operation or condition	
1 (W/G)	Ignition switch	OFF		0
		ON		Battery voltage
2 (B)	Ground	ON		0
3 (L)	Engine speed signal	—	Idling	Approx. 4 - 6
4 (G/Y)	Exhaust control valve signal (Open)	ON	CLOSE	0 - 1
			OPEN	Battery voltage
5 (G/R)	Exhaust control valve signal (Close)		CLOSE	Battery voltage
			OPEN	0 - 1
6 (R/Y)	Accelerator pedal position signal	ON	Over half	More than approx. 2.4
			Below half	Approx. 0 - 2.4

Components Inspection EXHAUST CONTROL VALVE

NBS0028T

Check operation of valve and actuator by revving engine.

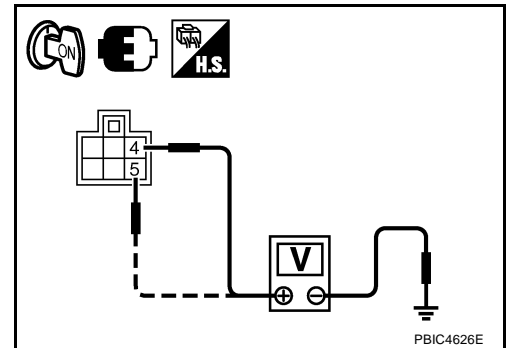
Condition		Exhaust control valve
Accelerator pedal opening	Engine rpm	
Below half (no-load)	Above approximate 4,830 rpm	Open
	Below approximate 4,730 rpm	Close
Over half (loaded)	—	Open



DUAL MODE MUFFLER ACTUATOR

Check voltage between terminals 4 and 5 of dual mode muffler control unit harness connector and ground.

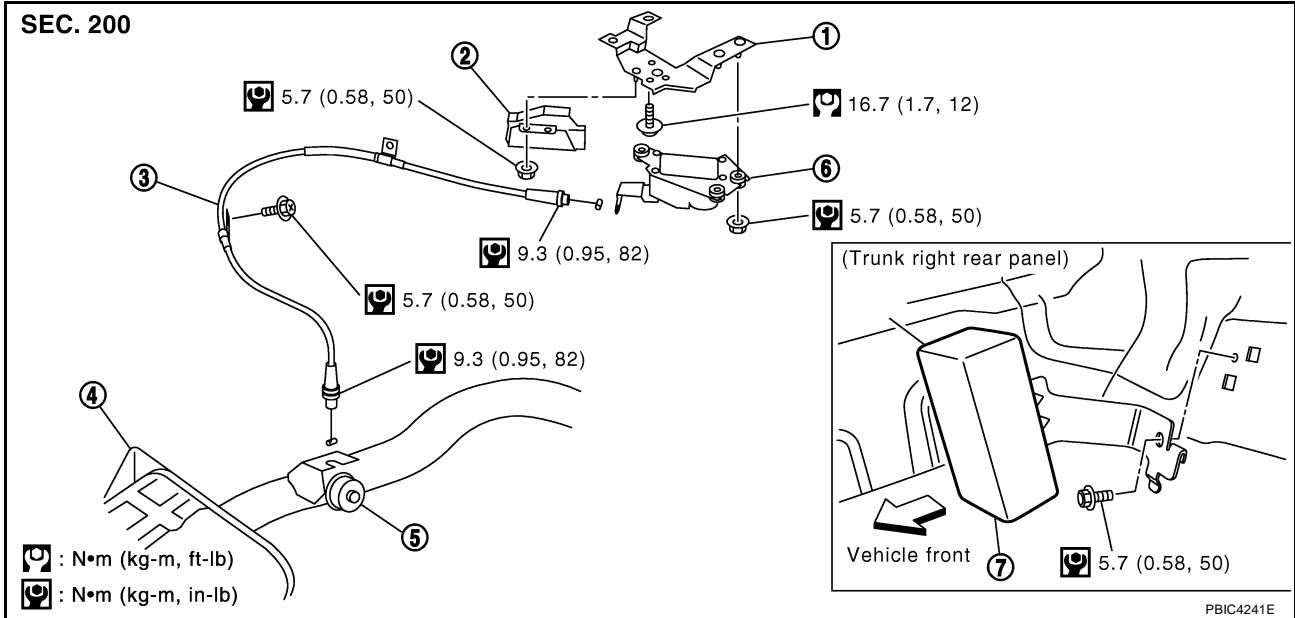
Terminals		Exhaust control valve	
(+)	(-)		
Connector	Terminal (Wire color)	Open	Close
	B73	4 (G/Y)	Battery voltage
5 (G/R)		0 - 1V	Battery voltage



DUAL MODE MUFFLER

NBS0028U

Removal and Installation



- | | | |
|------------------------------|---|-------------|
| 1. Actuator mounting bracket | 2. Cover | 3. Cable |
| 4. Center muffler | 5. Exhaust control valve
(Do not disassemble.) | 6. Actuator |
| 7. Muffler control unit | | |

NOTE:

Exhaust control valve is provided in center muffler and not permitted to disassemble.

REMOVAL (CABLE)

NOTE:

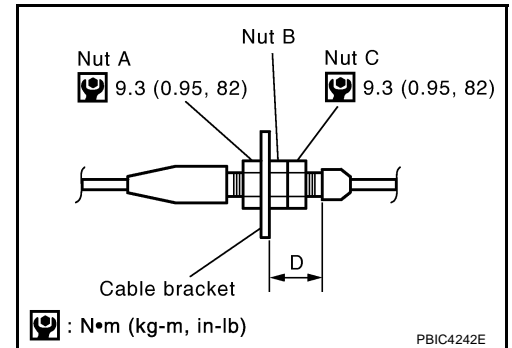
Removal and installation procedure is the same on both side of actuator and exhaust control valve.

- Remove cable from actuator and exhaust control valve.
 - Loosen lock nut A.

CAUTION:

Do not loosen positioning nuts B and C.

- Remove middle clamp bolt and cable.



INSTALLATION (CABLE)

Note the following, and install in the reverse order of removal.

- Install cable on cable bracket and then tighten lock nut A to specified torque.
- To avoid twisting the cable when tightening the lock nut A, hold the positioning nut B or C with a wrench.
- If the positioning nuts B and C are loosened, place the nut B so that span D becomes 17.0 mm (0.669 in). Hold the nut B with a wrench and tighten the nut C to specified torque.

NOTE:

Additional adjustment is unnecessary.

REMOVAL (ACTUATOR)

- Remove insulator on lower side of actuator.
- Disconnect harness connector and cable from actuator.
Refer to [EX-10, "REMOVAL \(CABLE\)"](#).
- Remove actuator.

DUAL MODE MUFFLER

INSTALLATION (ACTUATOR)

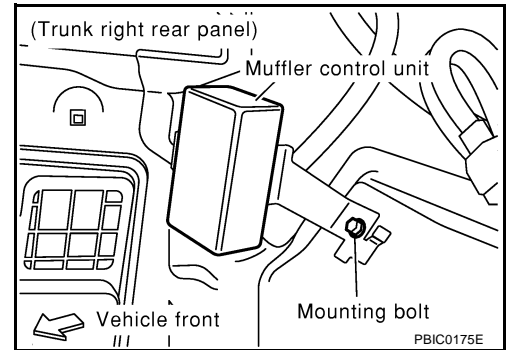
Install in the reverse order of removal.

REMOVAL (MUFFLER CONTROL UNIT)

1. Open trunk lid, and remove trunk side finisher (right).
2. Remove muffler control unit mounting bolt.
3. Disconnect harness connector and remove muffler control unit along with bracket.

CAUTION:

Do not drop or damage muffler control unit when removing.



INSTALLATION

Install in the reverse order of removal.

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DUAL MODE MUFFLER
