SECTION COOLING SYSTEM o

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DESCRIPTION

FUNCTION DIAGNOSIS DESCRIPTION

Engine Cooling System



Engine Cooling System Schematic



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SYMPTOM DIAGNOSIS OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

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[HR16DE]

| | Symptom | | Check items | |
|--|--|--------------------------------------|--|---|
| | | Water pump malfunction | Worn or loose drive belt | |
| | | Thermostat stuck closed | — | |
| | Poor heat transfer | Damaged fins | Dust contamination or pa- per clogging | |
| | | | Physical damage | |
| | | Clogged radiator cooling tube | Excess foreign material (rust, dirt, sand, etc.) | |
| | | Cooling fan does not oper- ate | | |
| | Reduced air flow | High resistance to fan rota- tion | Fan assembly | _ |
| | | Damaged fan blades | | |
| | Damaged radiator shroud | _ | _ | _ |
| Cooling sys- tem parts malfunction | Improper engine coolant mixture ratio | _ | _ | _ |
| | Poor engine coolant quality | — | Engine coolant viscosity | _ |
| | | Engine coolant leaks | Cooling hose | Loose clamp |
| | | | | Cracked hose |
| | | | Water pump | Poor sealing |
| | | | Reservoir tank cap | Loose |
| | | | | Poor sealing |
| | Insufficient engine coolant | | Radiator | O-ring for damage, deterio- ration or improper fitting |
| | | | | Cracked radiator tank |
| | | | | Cracked radiator core |
| | | | Reservoir tank | Cracked reservoir tank |
| | | | Exhaust goo looks into and | Cylinder head deterioration |
| | Ov | Overflowing reservoir tank | ing system | Cylinder head gasket deteri- oration |

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OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

[HR16DE]

| | Symptom | | Check items | |
|--------------|--------------------------------|--------------------------|--|--|
| | | Overload on engine | Abusive driving | High engine rpm under no load |
| | | | | Driving in low gear for ex- tended time |
| | | | | Driving at extremely high speed |
| | | | Power train system mal- function | |
| Except cool- | | | Installed improper size wheels and tires | |
| parts mal- | | | Dragging brakes | |
| function | | | Improper ignition timing | |
| | Blocked or restricted air flow | Blocked bumper | _ | |
| | | Blocked radiator grille | Installed car brassiere | |
| | | | Mud contamination or paper clogging | _ |
| | | Blocked radiator | — | |
| | | Blocked condenser | Blocked air flow | * |
| | | Installed large fog lamp | | |

< PRECAUTION > PRECAUTION

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PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.
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< PREPARATION > PREPARATION PREPARATION

Special Service Tools

| Tool number (RENAULT tool number) Tool name | | Description |
|---|-----------------------|--|
| — (M.S. 554-07) Reservoir tank cap tester 1. Adapter A — (M.S. 554-01) 2. Adapter B — (M.S. 554-06) | 2 0 E1BIA0058ZZ | Checking radiator and reservoir tank cap |

< ON-VEHICLE MAINTENANCE > ON-VEHICLE MAINTENANCE > ENGINE COOLANT

Inspection

LEVEL

- Check if the reservoir tank engine coolant level is within the "MIN" to "MAX" when the engine is cool.
- Adjust the engine coolant level as necessary.
- Check that the reservoir tank cap is tightened.

WARNING:

Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank.

LEAKAGE

 To check for leakage, fit the adapter to the reservoir tank, and then connect it to the reservoir tank cap tester [SST: — (M.S.554-07)] (A) as shown.

Testing pressure: Refer to CO-23, "Radiator".

WARNING:

Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank. CAUTION:

Higher test pressure than specified may cause radiator damage.

• If anything is found, repair or replace damaged parts.

Draining

WARNING:

- Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank.
- Wrap a thick cloth around the reservoir tank cap. Slowly turn it a quarter of a turn to release built-up pressure. Then turn it all the way.
- Disconnect radiator hose (lower) and reservoir tank cap. When draining all of engine coolant in the system, open water drain plugs on cylinder block. Refer to <u>EM-94, "Exploded View"</u>. CAUTION:
 - Perform this step when engine is cold.
 - Never spill engine coolant on drive belt.
- Remove reservoir tank if necessary, and drain engine coolant and clean reservoir tank before installing. Refer to <u>CO-13. "Exploded View"</u>.
- 3. Check drained engine coolant for contaminants such as rust, corrosion or discoloration. If contaminated, flush the engine cooling system. Refer to <u>CO-12</u>, "<u>RADIATOR</u> : <u>Inspection</u>".

Refilling

- 1. Install reservoir tank if removed.
- 2. Connect radiator hose (lower).
 - If water drain plugs on cylinder block are removed, close and tighten them. Refer to <u>EM-94, "Exploded</u> <u>View"</u>.
- 3. Make sure that each hose clamp has been firmly tightened.

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ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

4. Disconnect heater hose (1) at position (←) in the figure.

- Enhance heater hose as high as possible, keeping heater hose end above reservoir tank MAX level.
- 5. Fill reservoir tank to specified level.
 - Pour coolant slowly of less than 2 ℓ (1-3/4 lmp qt) a minute to allow air in system to escape.
 - When coolant from heater unit starts to drain, connect heater hose and continue to fill up to reservoir tank MAX level.
 - Start engine without closing reservoir tank cap.
 - Keep engine racing at 1,500 rpm for about 2-3 minutes, filling reservoir tank up to MAX. Level, if necessary.
 - Use Genuine Nissan Engine Coolant or equivalent mixed with water (distilled or demineralized). Refer to <u>MA-27, "Fluids and</u> <u>Lubricants"</u>.

Engine coolant capacity (With reservoir tank at "MAX" level) Refer to <u>CO-23, "Periodical Maintenance Specification"</u>.

Reservoir tank engine coolant capacity (At "MAX" level) Refer to: CO-23, "Periodical Maintenance Specification".

- 6. Install reservoir tank cap.
- 7. Warm up engine until opening thermostat. Standard for warming-up time is approximately 10 minutes at 2,000 2,500 rpm.

• Make sure thermostat opening condition by touching radiator hose (lower) to see a flow of warm water. CAUTION:

Watch water temperature gauge so as not to overheat engine.

- 8. Stop the engine and cool down to less than approximately 50°C (122°F).
 - Cool down using fan to reduce the time.
- 9. Refill reservoir tank to "MAX" level line with engine coolant, if necessary.
- 10. Repeat steps 6 through 9 two or more times with reservoir tank cap installed until reservoir tank level no longer drops.
- 11. Check cooling system for leaks with engine running.
- 12. Warm up the engine, and check for sound of engine coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between "COOL" and "WARM".
 Sound may be noticeable at heater unit.
- 13. Repeat step 12 three times.
- 14. If sound is heard, bleed air from cooling system by repeating step 6 through 9 until reservoir tank level no longer drops.
- 15. Check that the reservoir tank cap is tightened.

Flushing

Install reservoir tank if removed, and connect radiator hose (lower).
 If water drain plugs on cylinder block are removed, close and tighten them. Refer to <u>EM-94</u>, <u>"Exploded View"</u>.

CO-10

[HR16DE]



ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

2. Disconnect heater hose (1) at position () in the figure.

⟨⊃ : Vehicle front

• Enhance heater hose as high as possible, keeping heater hose end above reservoir tank MAX level.



- 3. Fill reservoir tank with water.
 - · When coolant from heater unit starts to drain, connect heater hose and continue to fill up to reservoir tank MAX level.
- 4. Install reservoir tank cap.
- 5. Run the engine and warm it up to normal operating temperature.
- 6. Rev the engine two or three times under no-load.
- 7. Stop the engine and wait until it cools down.
- 8. Drain water from the system. Refer to <u>CO-9, "Draining"</u>.
- 9. Repeat steps 1 through 8 until clear water begins to drain from radiator.
- 10. Check that the reservoir tank cap is tightened.

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< ON-VEHICLE MAINTENANCE >

RADIATOR RESERVOIR TANK CAP

RESERVOIR TANK CAP : Inspection

- Fit the adapter to the reservoir tank cap tester [SST: (M.S. 554-07)] (A) as shown.
- When connecting the reservoir tank cap to the reservoir tank cap tester, apply water or LLC to the reservoir tank cap seal part.
- Check reservoir tank cap relief pressure.

Standard: Refer to CO-23, "Radiator".

• Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.

CAUTION: When installing reservoir tank cap, thoroughly wipe out the reservoir tank filler neck to remove any waxy residue or foreign material.

RADIATOR

RADIATOR : Inspection

Check radiator for mud or clogging. If necessary, clean radiator as follows. CAUTION:

- Be careful not to bend or damage radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator cooling fan assembly and horns. Then tape harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downward.
- 2. Apply water again to all radiator core surfaces once per minute.
- 3. Stop washing if any stains no longer flow out from radiator.
- 4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in).
- 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.



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< ON-VEHICLE REPAIR > **ON-VEHICLE REPAIR** RADIATOR

Exploded View



Removal and Installation

REMOVAL

WARNING:

- Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure P engine coolant escaping from reservoir tank.
- Wrap a thick cloth around reservoir tank cap. Slowly turn it a quarter of a turn to release built-up pressure. Then turn it all the way.
- 1. Drain engine coolant from radiator. Refer to CO-9, "Draining". **CAUTION:**
 - Perform this step when the engine is cold.
 - Never spill engine coolant on drive belts.

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RADIATOR

< ON-VEHICLE REPAIR >

- 2. Remove air duct (inlet). Refer to EM-28. "Exploded View".
- 3. Remove reservoir tank hose at radiator hose (upper) side.
- 4. Disconnect connector from resistor and fan motor, and move harness to aside.
- 5. Remove cooling fan assembly. Refer to <u>CO-15, "Exploded View"</u>. CAUTION:

Be careful not to damage radiator core.

- 6. Remove radiator hose (upper and lower).
- 7. Remove liquid tank bracket mounting bolts. Refer to <u>HA-39</u>, "Exploded View".
- 8. Remove mounting bracket (upper).
- 9. Lift up the A/C condenser to disengage the radiator, and then remove the radiator. CAUTION:

Be careful not to damage or scratch radiator and A/C condenser core.

INSTALLATION

Installation is the reverse order of removal.

Inspection

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INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-9</u>, "Inspection".
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

< ON-VEHICLE REPAIR > COOLING FAN

Exploded View

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COOLING FAN

< ON-VEHICLE REPAIR >

- 1. Remove resistor from fan shroud. CAUTION:
 - Handle carefully to avoid dropping and shocks.
- Remove cooling fan mounting nuts, and then remove the cooling fan.
 CAUTION: Reverse screw is used for the fan attachment nut. When removing or attaching, turn the screw the opposite way as for a normal screw.
- 3. Remove fan motor.

ASSEMBLY

- Assembly is the reverse order of disassembly.
- Apply thread locking sealant on fan motor shaft.

Inspection

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[HR16DE]

INSPECTION AFTER DISASSEMBLY

Cooling Fan

Inspect cooling fan for crack or unusual bend.

• If anything is found, replace cooling fan.

< ON-VEHICLE REPAIR > WATER PUMP

Exploded View



CO-17

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INSTALLATION

Note the following, and install in the reverse order of removal.

Water pump

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WATER PUMP

< ON-VEHICLE REPAIR >

• Tighten mounting bolts in numerical order as shown in the figure.

Water pump pulley CAUTION: Never install mounting bolts (A) to oblong holes (B).

1 : Water pump pulley

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Inspection

INSPECTION AFTER REMOVAL

- Visually check if there is no significant dirt or rusting on water pump body and vane (A).
- Make sure that there is no looseness in vane shaft, and that it turns smoothly when rotated by hand.
- Replace water pump, if necessary.

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-9</u>, "Inspection".
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.





< ON-VEHICLE REPAIR >

THERMOSTAT

Exploded View

1.

3.

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THERMOSTAT

< ON-VEHICLE REPAIR >

- Install thermostat (2) with jiggle valve (A) facing upwards.
 - 1 : Cylinder block



[HR16DE]

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Water Inlet

After installation, fix water inlet clip (A) on the oil level gauge guide (1) as shown in the figure.

B : Positioning



Inspection

INSPECTION AFTER REMOVAL

WARNING:

Use a protector to prevent a burn during the work.

Thermostat

- Place a thread (A) so that it is caught in the valves of thermostat (1). Immerse fully in a container (B) filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full open valve lift amount.
- After checking the maximum valve lift amount, lower the water temperature and check the valve closing temperature.

Standard: Refer to CO-23, "Thermostat".

• If out of the standard, replace thermostat.

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-9, "Inspection"</u>.
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.



< ON-VEHICLE REPAIR > WATER OUTLET

Exploded View

INFOID:000000001179208



7. Remove engine coolant temperature sensor from water outlet, if necessary.

INSTALLATION

5.

6.

CO-21

[HR16DE]

WATER OUTLET

< ON-VEHICLE REPAIR >

Installation is the reverse order of removal.

Inspection

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INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-9</u>, "Inspection".
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

| : | SERVICE DATA AND S | SPECIFICATIONS (SDS) | |
|------------------------------|----------------------------------|---|-----|
| < SERVICE DATA AND | D SPECIFICATIONS (SDS) | [HR16DE] | |
| SERVICE DA | ATA AND SPECIF | FICATIONS (SDS) | А |
| SERVICE DATA | AND SPECIFICATIO | NS (SDS) | / \ |
| Periodical Mainten | ance Specification | INFOID:000000001179211 | СО |
| ENGINE COOLANT C | CAPACITY (APPROXIMATE |) | |
| | | Unit: ℓ (Imp qt) | С |
| Engine coolant capacity [Wit | th reservoir tank ("MAX" level)] | 6.2 (5-1/2) | |
| Reservoir tank engine coola | nt capacity (At "MAX" level) | 0.78 (5/8) | D |
| Radiator | | INFOID:000000001179212 | D |
| RESERVOIR TANK C | AP | | E |
| | | Unit: kPa (bar, kg/cm ² , psi) | |
| Cap relief pressure | Standard | 130.2 - 149.8 (1.3 - 1.5, 1.3 - 1.5, 18.9 - 21.7) | _ |
| RADIATOR | | | F |
| | | Unit: kPa (bar, kg/cm ² , psi) | |
| Leakage testing pressure | | 150 (1.5, 1.53, 21.75) | G |
| Thermostat | | INFOID:000000001179213 | |
| | | | Н |
| Thermostat | | Standard | |
| Valve opening temperature | | 80.5 - 83.5°C (177 - 182°F) | |
| Maximum valve lift | | 8.0 mm/95°C (0.315 in/203°F) | |
| Valve closing temperature | | 77°C (171°F) | |

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< FUNCTION DIAGNOSIS >

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FUNCTION DIAGNOSIS

DESCRIPTION

M/T

M/T : Engine Cooling System



M/T : Engine Cooling System Schematic



DESCRIPTION

< FUNCTION DIAGNOSIS >

[MR20DE]

CVT





CVT : Engine Cooling System Schematic

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SYMPTOM DIAGNOSIS OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

| | Symptom | | Check items | |
|---------------------------|--|--|--|---|
| | | Water pump malfunction | Worn or loose drive belt | |
| | Poor heat transfer | Thermostat and water con- trol valve stuck closed | _ | |
| | | Damaged fins | Dust contamination or pa- per clogging | |
| | | | Physical damage | |
| | | Clogged radiator cooling tube | Excess foreign material (rust, dirt, sand, etc.) | |
| | | Cooling fan does not oper- ate | | |
| | Reduced air flow | High resistance to fan rota- tion | Fan assembly | _ |
| | | Damaged fan blades | | |
| | Damaged radiator shroud | — | — | — |
| Cooling sys- tem parts | Improper engine coolant mixture ratio | — | — | — |
| malfunction | Poor engine coolant quality | — | Engine coolant viscosity | — |
| | | Engine coolant leaks | Cooling hose | Loose clamp |
| | | | | Cracked hose |
| | | | Water pump | Poor sealing |
| | | | Posonyoir tank can | Loose |
| | | | | Poor sealing |
| | Insufficient engine coolant | | | O-ring for damage, deterio- ration or improper fitting |
| | | | Radiator | Cracked radiator tank |
| | | | | Cracked radiator core |
| | | | Reservoir tank | Cracked reservoir tank |
| | | Overflowing reservoir tank | Exhaust das leaks into cool- | Cylinder head deterioration |
| | | | ing system | Cylinder head gasket deteri- oration |

OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

[MR20DE]

| | Symptom | | Check items | | _ |
|--------------|--------------------------------|--------------------------|--|--|----|
| | | | | High engine rpm under no load | A |
| | | Overload on engine | Abusive driving | Driving in low gear for ex- tended time | CO |
| | | | | Driving at extremely high speed | - |
| Except cool- | | | Power train system mal- function | | С |
| | | | Installed improper size wheels and tires | | D |
| parts mal- | | | Dragging brakes | | |
| function | | | Improper ignition timing | | F |
| | Blocked or restricted air flow | Blocked bumper | — | | |
| | | Blocked radiator grille | Installed car brassiere | | |
| | | | Mud contamination or paper clogging | | F |
| | | Blocked radiator | — | | |
| | | Blocked condenser | Dis she di sin flavu | | G |
| | | Installed large fog lamp | | | _ |

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< PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PREPARATION

< PREPARATION > PREPARATION PREPARATION

Special Service Tools

INFOID:000000001179220

| Tool number (RENAULT tool number) Tool name | | Description | (|
|---|-------------|--|---|
| (M S, 554-07) | | Checking radiator and reservoir tank cap | г |
| Reservoir tank cap tester | | | L |
| 1. Adapter A | 001 | | F |
| (M.S. 554-01) | | | |
| | E1BIA0058ZZ | | F |
| (M.S. 554-06) | | | |

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< ON-VEHICLE MAINTENANCE > **ON-VEHICLE MAINTENANCE ENGINE COOLANT**

Inspection

LEVEL

- Check if the reservoir tank engine coolant level is within the "MIN" to "MAX" when the engine is cool.
- Adjust the engine coolant level as necessary.
- Check that the reservoir tank cap is tightened.

WARNING:

Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank.

LEAKAGE

• To check for leakage, fit the adapter to the reservoir tank, and then connect it to the reservoir tank cap tester [SST: - (M.S.554-07)] (A) as shown.

Testing pressure: Refer to CO-46, "Radiator".

WARNING:

Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank.

CAUTION:

Higher test pressure than specified may cause radiator damage.

If anything is found, repair or replace damaged parts.

Draining

WARNING:

- Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank.
- Wrap a thick cloth around the reservoir tank cap. Slowly turn it a quarter of a turn to release built-up pressure. Then turn it all the way.
- Disconnect radiator hose (lower) and reservoir tank cap. 1

When draining all of engine coolant in the system, open water drain plugs on cylinder block. Refer to EM-211, "Exploded View".

CAUTION:

- Perform this step when engine is cold.
- Never spill engine coolant on drive belt.
- 2. Remove reservoir tank if necessary, and drain engine coolant and clean reservoir tank before installing.
 - Remove of engine mounting insulator (RH) is necessary. Refer to EM-195, "M/T : Exploded View" (M/T models) or EM-200, "CVT : Exploded View" (CVT models).
- 3. Check drained engine coolant for contaminants such as rust, corrosion or discoloration. If contaminated, flush the engine cooling system. Refer to CO-33. "RADIATOR : Inspection".

Refilling

INFOID:000000001179223

INFOID:000000001179222

- 1. Install reservoir tank if removed.
- 2. Connect radiator hose (lower). If water drain plugs on cylinder block are removed, close and tighten them. Refer to EM-211, "Exploded View".





ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

- 3. Make sure that each hose clamp has been firmly tightened.
- 4. Disconnect heater hose (1) at position (←) in the figure.

<□ : Vehicle front

- Enhance heater hose as high as possible, keeping heater hose end above reservoir tank MAX level.
- 5. Fill reservoir tank to specified level.
 - Pour coolant slowly of less than 2 ℓ (1-3/4 lmp qt) a minute to allow air in system to escape.
 - When coolant from heater unit starts to drain, connect heater hose and continue to fill up to reservoir tank MAX level.
 - Start engine without closing reservoir tank cap.
 - Keep engine racing at 1,500 rpm for about 2-3 minutes, filling reservoir tank up to MAX. Level, if necessary.
 - Use Genuine Nissan Engine Coolant or equivalent mixed with water (distilled or demineralized). Refer to <u>MA-27</u>, "Fluids and <u>Lubricants"</u>.

Engine coolant capacity (With reservoir tank at "MAX" level) Refer to :<u>CO-46, "Periodical Maintenance Specification"</u>

Reservoir tank engine coolant capacity (At "MAX" level) Refer to <u>CO-46</u>, "Periodical Maintenance Specification".

- 6. Install reservoir tank cap.
- 7. Warm up engine until opening thermostat. Standard for warming-up time is approximately 10 minutes at 2,000 2,500 rpm.

• Make sure thermostat opening condition by touching radiator hose (lower) to see a flow of warm water.

Watch water temperature gauge so as not to overheat engine.

- 8. Stop the engine and cool down to less than approximately 50°C (122°F).
 Cool down using fan to reduce the time.
- 9. Refill reservoir tank to "MAX" level line with engine coolant, if necessary.
- 10. Repeat steps 6 through 9 two or more times with reservoir tank cap installed until reservoir tank level no N longer drops.
- 11. Check cooling system for leaks with engine running.
- 12. Warm up the engine, and check for sound of engine coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between "COOL" and "WARM".
 Sound may be noticeable at heater unit.
- 13. Repeat step 12 three times.
- 14. If sound is heard, bleed air from cooling system by repeating step 6 through 9 until reservoir tank level no longer drops.
- 15. Check that the reservoir tank cap is tightened.

Flushing

1. Install reservoir tank if removed, and connect radiator hose (lower).

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ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

If water drain plugs on cylinder block are removed, close and tighten them. Refer to <u>EM-211,</u> <u>"Exploded View"</u>.

2. Disconnect heater hose (1) at position (←) in the figure.

• Enhance heater hose as high as possible, keeping heater hose end above reservoir tank MAX level.



- 3. Fill reservoir tank with water.
 - When coolant from heater unit starts to drain, connect heater hose and continue to fill up to reservoir tank MAX level.
- 4. Install reservoir tank cap.
- 5. Run the engine and warm it up to normal operating temperature.
- 6. Rev the engine two or three times under no-load.
- 7. Stop the engine and wait until it cools down.
- 8. Drain water from the system. Refer to <u>CO-30, "Draining"</u>.
- 9. Repeat steps 1 through 8 until clear water begins to drain from radiator.
- 10. Check that the reservoir tank cap is tightened.

< ON-VEHICLE MAINTENANCE >

RADIATOR RESERVOIR TANK CAP

RESERVOIR TANK CAP : Inspection

- Fit the adapter to the reservoir tank cap tester [SST: (M.S.554-07)] (A) as shown.
- When connecting the reservoir tank cap to the reservoir tank cap tester, apply water or LLC to the reservoir tank cap seal part.
- Check reservoir tank cap relief pressure.

Standard: Refer to CO-46, "Radiator".

• Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.

CAUTION:

When installing reservoir tank cap, thoroughly wipe out the reservoir tank filler neck to remove any waxy residue or foreign material.

RADIATOR

RADIATOR : Inspection

Check radiator for mud or clogging. If necessary, clean radiator as follows. CAUTION:

- Be careful not to bend or damage radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator cooling fan assembly and horns. Then tape harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downward.
- 2. Apply water again to all radiator core surfaces once per minute.
- 3. Stop washing if any stains no longer flow out from radiator.
- 4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in).
- 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.

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< ON-VEHICLE REPAIR > **ON-VEHICLE REPAIR** RADIATOR

Exploded View

M/T models



- 4. 7. Bracket
- 10. Mounting rubber (lower)
- 13. Clip

1.

- 16. Radiator hose (upper)
- Α. To thermostat housing

Refer to GI-4, "Components" for symbols in the figure.

CVT models

- 5. Reservoir tank hose
- 8. Mounting rubber (upper)
- 11. Clamp
- 14. Radiator hose pipe
- 17. Cooling fan assembly
- Β. To water outlet

- 6. Clamp
- Radiator 9.
- 12. Radiator hose (lower)
- 15. Radiator hose (lower)
- C. To water inlet



Remove reservoir tank hose at radiator side (CVT models).

1.

- 4. Disconnect connector from resistor and fan motor, and move harness to aside.
- 5. Remove cooling fan assembly. Refer to CO-37, "Exploded View". **CAUTION:** Be careful not to damage radiator core.

RADIATOR

< ON-VEHICLE REPAIR >

- 6. Remove radiator hose (upper and lower).
- 7. Remove liquid tank bracket mounting bolts. Refer to <u>HA-39</u>, "Exploded View".
- 8. Remove mounting bracket (upper).
- 9. Lift up the A/C condenser to disengage the radiator, and then remove the radiator. CAUTION:

Be careful not to damage or scratch radiator and A/C condenser core.

INSTALLATION

Installation is the reverse order of removal.

Inspection

INFOID:000000001179229

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-30, "Inspection"</u>.
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.
< ON-VEHICLE REPAIR > COOLING FAN

Exploded View

INFOID:000000001179230



DISASSEMBLY

[MR20DE]

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COOLING FAN

< ON-VEHICLE REPAIR >

- 1. Remove resistor from fan shroud. CAUTION:
 - Handle carefully to avoid dropping and shocks.
- Remove cooling fan mounting nut, and then remove the cooling fan.
 CAUTION:
 Reverse screw is used for the fan attachment screw. When removing or a

Reverse screw is used for the fan attachment screw. When removing or attaching, turn the screw the opposite way as for a normal screw.

3. Remove fan motor.

ASSEMBLY

- Assembly is the reverse order of disassembly.
- Apply thread locking sealant on fan motor shaft.

Inspection

INFOID:000000001179233

INSPECTION AFTER DISASSEMBLY

Cooling Fan

Inspect cooling fan for crack or unusual bend.

• If anything is found, replace cooling fan.

< ON-VEHICLE REPAIR > WATER PUMP

Exploded View

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- Make sure that there is no looseness in vane shaft, and that it turns smoothly when rotated by hand.
- Replace water pump, if necessary.



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WATER PUMP

< ON-VEHICLE REPAIR >

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
 Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to CO-30, "Inspection".
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

< ON-VEHICLE REPAIR >

THERMOSTAT

Exploded View

4.

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- Drain engine coolant from radiator. Refer to CO-30, "Draining". 1. **CAUTION:**
 - · Perform this step when engine is cold.
 - Never spill engine coolant on drive belt.
- 2. Disconnect the battery cable from the negative terminal. Refer to PG-113. "Exploded View".
- Add paint mark, then disconnect radiator hose (lower) from water inlet. Refer to <u>CO-34. "Exploded View"</u>.
- 4. Remove water inlet and thermostat. • Engine coolant will leak from cylinder block, so have a receptacle ready below.
- Remove thermostat housing with the following procedure: 5.
- Remove water pump. Refer to CO-39, "Exploded View". a.

CO-41

THERMOSTAT

< ON-VEHICLE REPAIR >

b. Remove alternator. Refer to CHG-30, "MR20DE MODELS : Exploded View".

c. Disconnect water hoses.

INSTALLATION

Note the following, and install in the reverse order of removal.

• Install thermostat (1) with jiggle valve (A) facing upwards.

Thermostat

• Install thermostat with making rubber ring (1) groove fit to thermostat flange (A) with the whole circumference.





INFOID:000000001179239

Inspection

INSPECTION AFTER REMOVAL

2 : Cylinder block

WARNING:

Use a protector to prevent a burn during the work.

Thermostat

- Place a thread (A) so that it is caught in the valves of thermostat (1). Immerse fully in a container (B) filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full open valve lift amount.
- After checking the maximum valve lift amount, lower the water temperature and check the valve closing temperature.

Standard: Refer to CO-46, "Thermostat".

• If out of the standard, replace thermostat.

Heater Thermostat (CVT models)



THERMOSTAT

< ON-VEHICLE REPAIR >

- Fully immerse the heater thermostat (1) in a container (A) filled with water. Continue heating the water while stirring.
- Continue heating the heater thermostat for 5 minutes or more after bringing the water to a boil.
- Quickly take the heater thermostat out of the hot water, measure the heater thermostat within 10 seconds.



• Place dial indicator (A) on the pellet (B) and measure the elongation from the initial state.

Standard

: Refer to CO-46, "Heater Thermostat (CVT models)".

• If out of the standard, replace heater thermostat.



INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-30, "Inspection"</u>.

CO-43

• Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

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< ON-VEHICLE REPAIR > WATER OUTLET

Exploded View

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4. Washer

1.

- 7. Gasket
- 10. Water hose
- 13. Water hose (CVT models)
- To heater Α.
- To oil cooler D.
- : Engine front

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

REMOVAL

- Drain engine coolant from radiator. Refer to CO-30, "Draining". 1. **CAUTION:**
 - Perform this step when engine is cold.
 - Never spill engine coolant on drive belt.
- Disconnect radiator hose (upper). Refer to <u>CO-34, "Exploded View"</u>.
- 3. Disconnect harness connector from engine coolant temperature sensor.
- Remove reservoir tank hose (M/T models). Refer to <u>CO-34, "Exploded View"</u>.
- Remove water hoses and heater hoses. 5.
- 6. Remove water outlet.

- 5. Water hose
- Water control valve 8.
- Reservoir tank hose (M/T models) 11.
- 14. Heater hose
- To electric throttle control actuator Β.
- Ε. To radiator

- Engine coolant temperature sensor
- 6. Water hose
- 9. Rubber ring
- 12. Radiator hose (upper)
- C. To reservoir tank
- F. To CVT fluid cooler

INFOID:000000001179241

[MR20DE]

CO-44

WATER OUTLET

(1)

< ON-VEHICLE REPAIR >

7. Remove engine coolant temperature sensor from water outlet, if necessary.

INSTALLATION

Note the following, and install in the reverse order of removal.

Water Control Valve

• Install water control valve with making rubber ring (1) groove fit to water control valve flange (A) with the whole circumference.

- Install water control valve (2) with the arrow (A) facing up and the frame center part (B) facing upwards.
 - 1 : Water outlet



Inspection

INSPECTION AFTER REMOVAL

WARNING:

Use a protector to prevent a burn during the work.

Water Control Valve

- Place a thread (A) so that it is caught in the valves of water control valve (1). Immerse fully in a container (B) filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the continuous valve lifting toward maximum valve lift.

NOTE:

The maximum valve lift amount standard temperature for water control valve is the reference value.

• After checking the maximum valve lift amount, lower the water temperature and check the valve closing temperature.

Standard: Refer to CO-46, "Water Control Valve".

• If out of the standard, replace water control valve.

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-30, "Inspection"</u>.
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.





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SERVICE DATA AND SPECIFICATIONS (SDS)

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SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

Periodical Maintenance Specification

Valve closing temperature

ENGINE COOLANT CAPACITY (APPROXIMATE)

| | | | Unit: ℓ (Imp qt) |
|------------------------------------|----------------------------|-----------------------------|---|
| Engine coolant capacity (With reso | rvoir tank at "MAX" loval) | M/T models | 6.8 (6) |
| Engine coolant capacity (With lese | | CVT models | 8.2 (7-1/4) |
| Reservoir tank engine coolant capa | acity (At "MAX" level) | | 0.78 (5/8) |
| Radiator | | | INFOID:000000001179244 |
| RESERVOIR TANK CAP | | | |
| | | | Unit: kPa (bar. kg/cm ² . psi) |
| Reservoir tank cap relief pressure | Standard | 130.2 - 149.8 (1.3 - 1.5, 1 | .3 - 1.5, 18.9 - 21.7) |
| RADIATOR | | | |
| | | | Unit: kPa (bar, kg/cm ² , psi) |
| Leakage testing pressure | | 150 (1.5, 1.53 | , 21.75) |
| Thermostat | | | INEC ID-00000001170245 |
| | | | INI 012.00000000 1113240 |
| Standard | | | |
| Valve opening temperature | | 80.5 - 83.5°C (1 | 77 - 182°F) |
| Maximum valve lift | | 8.0 mm/95°C (0.3 | 15 in/203°F) |
| Valve closing temperature | | 77°C (17 | 1°F) |
| Heater Thermostat (CV | T models) | | INFOID:000000001179246 |
| Standard | | | |
| Valve lift | | More than 4.5 mr | m (0.177 in) |
| Reference value | | | |
| Valve opening temperature | | 82°C (18 | D°F) |
| Maximum valve lift | | 5.0 mm/95°C (0.1 | 97 in/203°F) |
| Water Control Valve | | | INFOID:000000001179247 |
| Standard | | | |
| Valve opening temperature | | 93.5 - 96.5°C (20 | 00 - 206°F) |
| Maximum valve lift | | 8.0 mm/108°C (0.3 | 315 in/226°F) |

INFOID:000000001179243

90°C (194°F)

DESCRIPTION

< FUNCTION DIAGNOSIS >

FUNCTION DIAGNOSIS DESCRIPTION

Engine Cooling System

INFOID:000000001179248 СО

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7. Air relief plug

1.

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- 8. Oil cooler

9. EGR cooler А

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SYMPTOM DIAGNOSIS OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

| | Symptom | | Check items | | |
|--------------|--------------------------------|--------------------------------------|--|---|--|
| | | Water pump malfunction | Worn timing belt | | |
| | | Thermostat stuck closed | — | | |
| | Poor heat transfer | Damaged fins | Dust contamination or pa- per clogging | | |
| | | | Mechanical damage | | |
| | | Clogged radiator cooling tube | Excess foreign material (rust, dirt, sand, etc.) | | |
| | | Cooling fan does not oper- ate | | | |
| | Reduced air flow | High resistance to fan rota- tion | Fan assembly | — | |
| | | Damaged fan blades | | | |
| | Damaged radiator shroud | _ | _ | _ | |
| Cooling sys- | Improper coolant mixture ratio | _ | _ | _ | |
| malfunction | Poor coolant quality | — | — | — | |
| | | | Cooling hose | Loose clamp | |
| | | | | Cracked hose | |
| | | | Water pump | Poor sealing | |
| | | | Poponyoir tank oon | Loose | |
| | | Coolant leaks | | Poor sealing | |
| Insuffic | Insufficient coolant | | Radiator | O-ring for damage, deterio- ration or improper fitting | |
| | | | | Cracked radiator tank | |
| | | | | Cracked radiator core | |
| | | | Reservoir tank | Cracked reservoir tank | |
| | | | Exhaust das leaks into cool- | Cylinder head deterioration | |
| | | Overflowing reservoir tank | ing system | Cylinder head gasket deteri- oration | |

OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

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| | Syı | nptom | Chec | k items | _ |
|----------------------------|--------------------------------|--------------------------|--|--|-----|
| | | | | High engine rpm under no load | - A |
| | | | Abusive driving | Driving in low gear for ex- tended time | CO |
| | | | | Driving at extremely high speed | - |
| | _ | Overload on engine | Powertrain system malfunc- tion | | С |
| Except cool- ing system | | | Installed improper size wheels and tires | | D |
| parts mal- | | | Dragging brakes | - | |
| function | | | Improper ignition timing | | |
| | | Blocked bumper | _ | | - |
| | | | Installed car brassiere | | |
| | Blocked or restricted air flow | Blocked radiator grille | Mud contamination or paper clogging | | F |
| | | Blocked radiator | _ | | |
| | | Blocked condenser | | | G |
| | | Installed large fog lamp | | | _ |

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< PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Liquid Gasket

REMOVAL OF LIQUID GASKET

 After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.
 CAUTION:

Be careful not to damage the mating surfaces.

 In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the gasket applied area.
 CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

LIQUID GASKET APPLICATION PROCEDURE

- 1. Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- 2. Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- 3. Attach the liquid gasket to the tube presser. Use Genuine Liquid Gasket or equivalent.
- 4. Apply the gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply the gasket to the groove.



• As for the bolt holes, normally apply the gasket inside the holes. If specified, it should be applied outside the holes. Make sure to read the instruction in this manual.

- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

CAUTION:

If there are instructions in this manual, observe them.









PREPARATION

< PREPARATION > PREPARATION PREPARATION

[K9K]

INFOID:000000001179251 CO NISSAN tool number С (RENAULT tool number) Description Tool name Leak checking (M.S. 554-07) D Checking reservoir tank cap Reservoir tank cap tester 1. Adapter A Ε (M.S. 554-01) 2. Adapter B E1BIA0058ZZ (M.S. 554-06) F **Commercial Service Tools** INFOID:000000001179252 NISSAN tool number Description Tool name WS39930000 Pressing the tube of liquid gasket Н Tube pressure S

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< ON-VEHICLE MAINTENANCE > **ON-VEHICLE MAINTENANCE** ENGINE COOLANT

Inspection

LEVEL

- 1. Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- 2. Adjust coolant if too much or too little.





LEAKAGE

- To check for leakage, fit the adapter to the reservoir tank, and then connect it to the tester [SST: - (M.S. 554-07)] (A) as shown.
- Warm up the engine and turn it off.
- To check for leaks, apply pressure to the cooling system with the radiator cap tester and radiator reservoir cap tester adapter.

Testing pressure : Refer to CO-64, "Radiator".

- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

Draining

INFOID:000000001179254

WARNING:

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.
- 1. Remove engine undercover.
- 2. Disconnect reservoir tank hose (lower) (1) from radiator and remove reservoir tank cap.
- 3. Remove air relief plug from water outlet. Refer to CO-62, "Exploded View".
- 4. Remove reservoir tank, then clean reservoir tank.
- 5. Check drained coolant for contaminants such as rust, corrosion or discoloration. If contaminated, flush engine cooling system. Refer to CO-53. "Flushing".



Refilling

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Before start working, turn off the automatic air conditioner and the blower motor.

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[K9K]

ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

- 1. Install reservoir tank, lower radiator hose and air relief plug.
- Fill reservoir tank slowly with coolant until coolant spills from the air relief hole. Refer to <u>CO-62</u>, "Exploded <u>View"</u>.
 - Put a cloth under the air relief plug to prevent engine coolant to dampen the crankshaft position sensor.
 - Pour coolant to the MAX level line of the reservoir tank at a rate of 2 liter (1-3/4 lmp qt)/min or lower.
- 3. Close the air relief plug.
 - CAUTION:

If the filling rate is too fast, this could lead to air being mixed in the coolant. Be sure to fill the coolant slowly according to the rate indicated above.

Use Genuine NISSAN Engine Coolant or equivalent in its quality mixed with water (distilled or demineralized). Refer to <u>MA-29, "Engine Coolant Mixture Ratio"</u>.



| | | | F |
|-----|--|--|---|
| | Engine coolant capacity | : Refer to <u>CO-64,</u> | |
| | (With reservoir tank) | "Periodical Maintenance Specification". | |
| | Reservoir tank capacity | : Refer to <u>CO-64,</u> "Periodical Maintenance Specification". | G |
| 4. | Start engine without closing reservoir If necessary, pour engine coolant up t • If coolant overflows reservoir tan | tank cap and keep engine racing at 1,500 rpm for about 2-3 minutes. o MAX level. k hole, install filler cap. | Н |
| | Watch engine coolant temperature | re gauge so as not overheat the engine during all of the opera- | |
| | | | |
| | Be careful not be scaled with hot Radiator fan blade can start at an | engine coolant or vacuum pump when operating. y time and make personal injuries. | I |
| 5. | Turn off the engine and loose air relie | f plug until coolant spills from air relief hole. | J |
| 6. | Close the air relief plug and run the e operates. Let the engine running app flow while running engine from idle up • Sound may be noticeable at heater | ngine at 2,000 rpm until the upper hose comes hot and radiator fan proximately 5 minutes at idle speed and check for sound of coolant to 3,000 rpm. water cock. | K |
| 7. | If sound is heard, bleed air from coo drops. | ling system by repeating steps 4 to 6 until coolant lever no longer | L |
| | Check the radiator lower hose for a | ny signs of leakage. | |
| 8. | Turn off the engine and let it cool dow Cool down using a fan to reduce the | n. e time. | M |
| 9. | After cooling period, loose the air rel case, remove the air relief plug until cooling system by repeating steps 6 to | ief plug and check if coolant spills from the air relief hole. In other the coolant spills, and then close the relief air plug. Bleed air from the coolant spills immediately. | Ν |
| 10. | Check the engine coolant level when • Clean excess coolant from engine. | engine is cool and refill to MAX level line if the level is lower. | |
| 11. | Check that the reservoir tank cap is tig | ghtened. | 0 |
| Flu | shing | INFOID:000000001179256 | |
| 1. | Fill reservoir tank with water until wa | ter spills from the air relief hole, then close air relief plug. Reinstall | Ρ |

- reservoir tank cap.
- 2. Run engine and warm it up to normal operating temperature.
- 3. Rev engine two or three times under no-load.
- 4. Stop engine and wait until it cools down.
- 5. Drain water.
- 6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

CO-53

ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

7. Blow compressed air into cooling circuit through the reservoir tank valve hole to drain all the water.

< ON-VEHICLE MAINTENANCE > RADIATOR

RADIATOR CAP

RADIATOR CAP : Inspection

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester [SST: -(M.S. 554-07)] (A), apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

Standard : Refer to <u>CO-64, "Radiator"</u>.

• Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.

RADIATOR

RADIATOR : Inspection

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downwards.
- 2. Apply water again to all radiator core surface once per minute.
- 3. Stop washing if any stains no longer flow out from the radiator.
- 4. Blow air into the back side of radiator core vertically downwards.
- Use compressed air lower than 490 kPa (4.9 bar 5 kg/cm², 71psi) and keep distance more than 30 cm (11.8 in).
- 5. Blow air again into all the radiator core surface once per minute until no water sprays out.



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< ON-VEHICLE REPAIR > **ON-VEHICLE REPAIR** RADIATOR

Exploded View

INFOID:000000001179259



- 7. Reservoir tank hose
- 10. Clamp

1.

4.

13. Cooling fan assembly

Removal and Installation

Α. To water inlet 11. Radiator hose (upper)

To water outlet

- 9. Reservoir tank cap
- 12. Radiator hose (lower)

INFOID:000000001179260

WARNING:

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

REMOVAL

Remove engine cover. Refer to EM-267, "Removal and Installation". 1.

В.

- 2. Remove air cleaner case and air duct (inlet). Refer to EM-266, "Removal and Installation".
- 3. Remove reservoir tank hose bracket bolt from radiator upper mounting bracket (RH side).
- 4. Remove radiator fan motor harnesses.
- 5. Remove engine undercover.
- 6. Drain engine coolant. Refer to <u>CO-52, "Draining"</u>.

RADIATOR

| < ON-VEHICLE REPAIR > | [K9K] | |
|---|-------------------------|----|
| CAUTION: Borform when engine is cold | | ^ |
| Disconnect radiator upper hose, reservoir tank hose and mounting bracket. | | А |
| Release charge air cooler from the radiator. Refer to <u>EM-267, "Removal and Installation"</u>. | | |
| 9. Remove radiator and radiator fan assembly. | | CO |
| NOTE: Remove radiator and condenser assembly. Refer to <u>HA-104, "Removal and Installation"</u> <u>"Removal and Installation"</u> . | and <u>HA-261.</u> | С |
| CAUTION: | | |
| | | D |
| Reinstall any parts removed in reverse order of removal. Check for engine coolant leaks. Refer to <u>CO-52, "Inspection"</u>. | | U |
| Inspection | INFOID:0000000001179261 | Ε |
| INSPECTION AFTER INSTALLATION Check for engine coolant leaks using reservoir tank cap tester. Refer to <u>CO-52, "Inspection"</u>. | | F |
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< ON-VEHICLE REPAIR > COOLING FAN

Exploded View

INFOID:000000001179262



Apply thread locking sealant.

Refer to <u>GI-4, "Components"</u> for symbols not described on the above.

Removal and Installation

INFOID:000000001179263

INFOID:000000001179264

REMOVAL

1.

4.

Α.

- 1. Remove air duct (inlet). Refer to EM-266, "Exploded View".
- 2. Disconnect harness connector from resistor and fan motor, and move harness to aside.
- 3. Remove cooling fan assembly. CAUTION:

Be careful not to damage or scratch on radiator core.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Only use genuine parts for fan shroud mounting bolt and observe the specified torque (to prevent radiator from being damaged).

NOTE:

Cooling fan is controlled by ECM. For details, refer to ECK-57, "System Description".

Disassembly and Assembly

DISASSEMBLY

CO-58

COOLING FAN

| < ON-VEHICLE REPAIR > [K | €γ] |
|---|--------|
| Remove resistor from fan shroud. CAUTION: Handle carefully to avoid dropping and shocks. | А |
| 2. Remove cooling fan mounting nut, and then remove the cooling fan. | |
| Reverse screw is used for the fan attachment screw. When removing or attaching, turn the sc the opposite way as for a normal screw. | rew |
| 3. Remove fan motor. | С |
| ASSEMBLY Assembly is the reverse order of disassembly. • Apply thread locking sealant on fan motor shaft. | D |
| Inspection | 179265 |
| INSPECTION AFTER DISASSEMBLY | E |
| Cooling Fan Inspect cooling fan for crack or unusual bend. • If anything is found, replace cooling fan. | F |
| | G |
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< ON-VEHICLE REPAIR > WATER PUMP

Exploded View

INFOID:000000001179266



 1. Water pump
 2. Gasket

 Refer to GI-4, "Components" for symbols not described on the above.

Removal and Installation

INFOID:000000001179267

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

- 1. Remove the following parts.
 - Battery ground cable
 - Undercover
 - RH front wheel
- 2. Remove right side splash cover.
- 3. Remove drive belt. Refer to EM-260, "Removal and Installation".
- Drain engine coolant. Refer to <u>CO-52, "Draining"</u>. CAUTION:

Perform when engine is cold.

- 5. Remove timing belt and inner cover. Refer to EM-288, "Removal and Installation".
- 6. Remove the water pump.
 - Coolant will leak from the cylinder block, so have a receptacle ready below. CAUTION:
 - Handle the water pump vane so that it does not contact any other parts.
 - Water pump cannot be disassembled and should be replaced as a unit.

INSTALLATION

Install in the reverse order of removal.

Inspection

INSPECTION AFTER REMOVAL

WATER PUMP

< ON-VEHICLE REPAIR >

[K9K]

- Visually make sure there is no significant dirt or rusting on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusualness, replace the water pump assembly.



INSPECTION AFTER INSTALLATION

• Check for engine coolant leaks using reservoir tank cap tester. Refer to CO-52, "Inspection".

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WATER OUTLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

WATER OUTLET AND THERMOSTAT ASSEMBLY

Exploded View

INFOID:000000001179269



9.

Lock plate

12. Water outlet and thermostat assembly

4. Water pipe

1.

7.

- 5.
- Engine coolant temperature sensor 8.
- 10. Clamp
- 13. Air relief plug

To radiator hose (upper) A. To EGR volume control valve housing B. C. To heater core Refer to GI-4, "Components" for symbols not described on the above.

O-ring

11. Gasket

Removal and Installation

REMOVAL

- Remove engine cover. Refer to EM-267, "Removal and Installation". 1.
- 2. Remove air cleaner case and air duct (inlet). Refer to EM-266, "Removal and Installation".
- Remove rear engine slinger. Refer to <u>EM-303</u>, "Exploded View".
- 4. Remove vacuum hose.
- 5. Remove vacuum pump. Refer to EM-277, "Removal and Installation".
- Drain engine coolant. Refer to <u>CO-52</u>, "<u>Draining</u>". CAUTION:
 - Perform when engine is cold.
- 7. Remove radiator upper hose. Refer to CO-56, "Exploded View".
- 8. Remove heater hose.
- Disconnect reservoir tank hose. Refer to <u>CO-56, "Exploded View"</u>.
- 10. Remove water outlet.

INSTALLATION

Install in the reverse order of removal.

Inspection

INSPECTION AFTER REMOVAL

INFOID:000000001179271

CO-62

INFOID:000000001179270

[K9K]

WATER OUTLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace water inlet and thermostat assembly.



| | Temperature °C (°F) |
|------------------|----------------------|
| Start of opening | 89 (192) |
| End of opening | 97 - 101 (207 - 214) |

INSPECTION AFTER INSTALLATION

• Check for engine coolant leaks using reservoir tank cap tester. Refer to CO-52, "Inspection".



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SERVICE DATA AND SPECIFICATIONS (SDS)

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SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

Periodical Maintenance Specification

ENGINE COOLANT CAPACITY (APPROXIMATE)

| | Unit: ℓ (Imp_qt) |
|---|------------------|
| Engine coolant capacity [With reservoir tank ("MAX" level)] | 7.0 (6-1/8) |
| Reservoir tank engine coolant capacity (At "MAX" level) | 0.8 (3/4) |

Radiator

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INFOID:000000001179272

| | Unit: kPa (kg/cm ² , psi, bar) |
|------------------------------------|---|
| Reservoir tank cap relief pressure | 130 - 150 (1.33 - 1.53, 18.9 - 21.8, 1.3 - 1.5) |
| Leakage testing pressure | 10 (0.10, 1.5, 0.1) |

Thermostat

INFOID:000000001179274

| Unit: | °C | (°F) |
|-------|----|------|
|-------|----|------|

| Temperature of start opening | 89 (192) |
|------------------------------|----------------------|
| Temperature of end opening | 97 - 101 (207 - 214) |

[K9K]

DESCRIPTION

< FUNCTION DIAGNOSIS >

FUNCTION DIAGNOSIS

DESCRIPTION

M/T





M/T : Engine Cooling System Schematic



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CO

[M9R]

INFOID:000000001366157

INFOID:000000001366158

CO-65

DESCRIPTION

< FUNCTION DIAGNOSIS >

INFOID:000000001603587

A/T

A/T : Engine Cooling System



A/T : Engine Cooling System Schematic



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SYMPTOM DIAGNOSIS OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

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[M9R]

| | Symptom | | Check items | |
|--------------|--|--------------------------------------|--|---|
| | | Water pump malfunction | Worn or loose drive belt | |
| | Thermostat stuck closed | _ | | |
| | Poor heat transfer | Damaged radiator fins | Dust contamination or pa- per clogging | _ |
| | | | Physical damage | |
| | | Clogged radiator cooling tube | Excess foreign material (rust, dirt, sand, etc.) | |
| | | Cooling fan does not oper- ate | | |
| | Reduced air flow | High resistance to fan rota- tion | Fan assembly | _ |
| | | Damaged fan blades | | |
| | Damaged radiator shroud | — | — | _ |
| Cooling sys- | Improper engine coolant mixture ratio | _ | _ | _ |
| malfunction | Poor engine coolant quality | _ | Engine coolant viscosity | _ |
| | | | Cooling hose | Loose clamp |
| | | | | Cracked hose |
| | | | Water pump | Poor sealing |
| | | | Reservoir tank cap | Loose |
| | | Engine coolant leakage | | Poor sealing |
| | Insufficient engine coolant | | Radiator | O-ring for damage, deterio- ration or improper fitting |
| | | | | Cracked radiator tank |
| | | | | Cracked radiator core |
| | | | Reservoir tank | Cracked reservoir tank |
| | | | | Cylinder head deterioration |
| | Overflowing reservoir tank | cooling system | Cylinder head gasket deteri- oration | |

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OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

| | Symptom | | Check items | |
|--|--------------------------------|--------------------------|--|--|
| Except cool- ing system parts mal- function | | Overload on engine | Abusive driving | High engine rpm under no load |
| | | | | Driving in low gear for ex- tended time |
| | | | | Driving at extremely high speed |
| | | | Power train system mal- function | - |
| | | | Installed improper size wheels and tires | |
| | | | Dragging brakes | |
| | | | Improper ignition timing | |
| | Blocked or restricted air flow | Blocked bumper | — | - |
| | | Blocked radiator grille | Installed car brassiere | |
| | | | Mud contamination or paper clogging | |
| | | Blocked radiator | — | |
| | | Blocked condenser | Blocked air flow | |
| | | Installed large fog lamp | | |

< PRECAUTION > PRECAUTION PRECAUTIONS

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Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.
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< PREPARATION > PREPARATION PREPARATION

Special Service Tools

| Tool number (RENAULT tool number) Tool name | | Description |
|---|-----------------------|--|
| — (M.S. 554-07) Reservoir tank cap tester 1. Adapter A — (M.S. 554-01) 2. Adapter B — (M.S. 554-06) | 2 0 E1BIA0058ZZ | Checking radiator and reservoir tank cap |

< ON-VEHICLE MAINTENANCE > ON-VEHICLE MAINTENANCE > ENGINE COOLANT

Inspection

LEVEL

- Check if the reservoir tank engine coolant level is within the "MIN" to "MAX" when the engine is cool.
- Adjust the engine coolant level as necessary.
- Check that the reservoir tank cap is tightened.

WARNING:

Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank.

LEAKAGE

 To check for leakage, fit the adapter to the reservoir tank, and then connect it to the reservoir tank cap tester [SST: — (M.S.554-07)] (A) as shown.

Testing pressure: Refer to CO-86, "Radiator".

WARNING:

Never remove reservoir tank cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from reservoir tank. CAUTION:

Higher test pressure than specified may cause radiator damage.

• If anything is found, repair or replace damaged parts.

Draining

WARNING:

- Never remove reservoir tank cap when engine is hot. Serious burns may occur from high-pressure engine coolant escaping from radiator and reservoir tank.
- Wrap a thick cloth around the caps. Slowly turn it a quarter of a turn to release built-up pressure. Then turn it all the way.
- 1. Remove engine undercover.
- Disconnect radiator hose (lower), and then remove reservoir tank cap. Refer to <u>CO-75, "Exploded View"</u>. CAUTION:

Perform this step when engine is cold.

- Remove reservoir tank if necessary, and drain engine coolant and clean reservoir tank before installing.
 Removal of engine mounting insulator (RH) is necessary. Refer to <u>EM-403</u>, "<u>Exploded View</u>".
- Check drained engine coolant for contaminants such as rust, corrosion or discoloration. If contaminated, C flush the engine cooling system. Refer to <u>CO-72, "Flushing"</u>.

Refilling

- 1. Install reservoir tank if removed.
- 2. Connect radiator hose (lower). Refer to CO-75. "Exploded View".
- 3. Make sure that each hose clamp has been firmly tightened.



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ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

4. Disconnect heater hose (1) at position (←) in the figure.

- Enhance heater hose as high as possible, keeping heater hose end above reservoir tank MAX level.
- 5. Fill reservoir tank to specified level.
 - Pour coolant slowly of less than 2 ℓ (1-3/4 lmp qt) a minute to allow air in system to escape.
 - When coolant from heater unit starts to drain, connect heater hose and continue to fill up to reservoir tank MAX level.
 - Start engine without closing reservoir tank cap.
 - Keep engine racing at 1,500 rpm for about 2-3 minutes, filling reservoir tank up to MAX. Level, if necessary.
 - Use Genuine Nissan Engine Coolant or equivalent mixed with water (distilled or demineralized). Refer to <u>MA-27, "Fluids and</u> <u>Lubricants"</u>.

Engine coolant capacity (With reservoir tank at "MAX" level) Refer to <u>CO-86, "Periodical Maintenance Specification"</u>.

Reservoir tank engine coolant capacity (At "MAX" level)

Refer to: <u>CO-86, "Periodical Maintenance Specification"</u>.

- 6. Install reservoir tank cap.
- 7. Warm up engine until opening thermostat. Standard for warming-up time is approximately 10 minutes at 2,000 2,500 rpm.

• Make sure thermostat opening condition by touching radiator hose (lower) to see a flow of warm water. CAUTION:

Watch water temperature gauge so as not to overheat engine.

- 8. Stop the engine and cool down to less than approximately 50°C (122°F).
 - Cool down using fan to reduce the time.
- 9. Refill reservoir tank to "MAX" level line with engine coolant, if necessary.
- 10. Repeat steps 6 through 9 two or more times with reservoir tank cap installed until reservoir tank level no longer drops.
- 11. Check cooling system for leaks with engine running.
- 12. Warm up the engine, and check for sound of engine coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between "COOL" and "WARM".
 Sound may be noticeable at heater unit.
- 13. Repeat step 12 three times.
- 14. If sound is heard, bleed air from cooling system by repeating step 6 through 9 until reservoir tank level no longer drops.
- 15. Check that the reservoir tank cap is tightened.

Flushing

- 1. Install reservoir tank if removed.
- 2. Connect radiator hose (lower). Refer to CO-75, "Exploded View".




ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

3. Disconnect heater hose (1) at position () in the figure.

 \triangleleft : Vehicle front

• Enhance heater hose as high as possible, keeping heater hose end above reservoir tank MAX level.



- 4. Fill reservoir tank with water.
 - When coolant from heater unit starts to drain, connect heater hose and continue to fill up to reservoir tank MAX level.
- 5. Install reservoir tank cap.
- 6. Run the engine and warm it up to normal operating temperature.
- 7. Rev the engine two or three times under no-load.
- 8. Stop the engine and wait until it cools down.
- 9. Drain water from the system. Refer to CO-71, "Draining".
- 10. Repeat steps 1 through 9 until clear water begins to drain from radiator.
- 11. Check that the reservoir tank cap is tightened.

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< ON-VEHICLE MAINTENANCE >

RADIATOR RESERVOIR TANK CAP

RESERVOIR TANK CAP : Inspection

- Fit the adapter to the reservoir tank cap tester [SST: (M.S. 554-07)] (A) as shown.
- When connecting the reservoir tank cap to the reservoir tank cap tester, apply water or LLC to the reservoir tank cap seal part.
- Check reservoir tank cap relief pressure.

Standard: Refer to CO-86, "Radiator".

• Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.

CAUTION: When installing reservoir tank cap, thoroughly wipe out the reservoir tank filler neck to remove any waxy residue or foreign material.

RADIATOR

RADIATOR : Inspection

Check radiator for mud or clogging. If necessary, clean radiator as follows. **CAUTION:**

- Be careful not to bend or damage radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator cooling fan assembly and horns. Then tape harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downward.
- 2. Apply water again to all radiator core surfaces once per minute.
- 3. Stop washing if any stains no longer flow out from radiator.
- 4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (4.9 bar, 5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in).
- 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.



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< ON-VEHICLE REPAIR > **ON-VEHICLE REPAIR** RADIATOR

Exploded View

REMOVAL



- D. To turbocharger cooling pump
- В. To water outlet
- Ε. To EGR cooler tube

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

REMOVAL

1.

4.

7.

Α.

WARNING:

• Never remove reservoir tank cap when engine is hot. Serious burns may occur from high-pressure engine coolant escaping from radiator and reservoir tank.

F.

To oil cooler

 Wrap a thick cloth around the caps. Slowly turn it a quarter of a turn to release built-up pressure. Then turn it all the way.

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CO-75

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RADIATOR

< ON-VEHICLE REPAIR >

- 1. Remove engine undercover.
- 2. Drain engine coolant from radiator. Refer to <u>CO-71, "Draining"</u>. CAUTION:

Perform this step when the engine is cold.

- 3. Remove air duct (inlet). Refer to <u>EM-354, "Exploded View"</u>.
- 4. Remove front grille and air guide. Refer to EXT-17, "Exploded View".
- 5. Remove air inlet hose, air inlet pipe and bracket. Refer to <u>EM-357, "Exploded View"</u>.
- 6. Remove liquid tank pipe fixing screw from radiator right side. Refer to <u>HA-315, "Exploded View"</u>.
- 7. Remove mounting bracket and mounting rubber (upper).
- 8. Disconnect harness connector from resistor and fan motors, and move harness to aside.
- 9. Disconnect radiator hose (upper).
- 10. Remove cooling fan assembly. CAUTION:

Be careful not to damage radiator core when removing.

- 11. Disconnect reservoir tank hose (upper) from radiator.
- 12. Disconnect radiator hose (lower).
- 13. Remove radiator. **CAUTION: Be careful not to damage or scratch radiator core.**

INSTALLATION Installation is the reverse order of removal.

Inspection

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INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-71, "Inspection"</u>.
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

< ON-VEHICLE REPAIR > COOLING FAN

Exploded View

INFOID:000000001542710



Be careful not to damage radiator core when removing.

INSTALLATION Note the following, and install in the reverse order of removal. CAUTION:

CO-77

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COOLING FAN

[M9R]

INFOID:000000001542712

Only use genuine parts for fan shroud mounting bolt and observe the specified torque (to prevent radiator from being damaged). NOTE:

Cooling fan is controlled by ECM. For details, refer to ECR-283, "Description".

Disassembly and Assembly

DISASSEMBLY

- Remove resistor from fan shroud.
 CAUTION: Handle carefully to avoid dropping and shocks.
- Remove cooling fan mounting nuts, and then remove the cooling fan.
 CAUTION: Reverse screw is used for the fan attachment nut. When removing or attaching, turn the screw the opposite way as for a normal screw.
- 3. Remove fan motor.

ASSEMBLY

Assembly is the reverse order of disassembly.

• Apply thread locking sealant on fan motor shaft.

Inspection

INFOID:000000001603890

INSPECTION AFTER DISASSEMBLY

Cooling Fan

Inspect cooling fan for crack or unusual bend.

• If anything is found, replace cooling fan.

< ON-VEHICLE REPAIR > WATER PIPING

Exploded View

INFOID:000000001366181



Note the following, and install in the reverse order of removal.

• When inserting water suction pipe end into cylinder block, apply a neutral detergent to O-ring. Then insert it immediately.

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WATER PIPING

< ON-VEHICLE REPAIR >

Inspection

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-71. "Inspection"</u>.
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

WATER OUTLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

WATER OUTLET AND THERMOSTAT ASSEMBLY

Exploded View

M/T models



A/T models

1.

4.

7.

Α.

D.

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INFOID:000000001366184

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WATER OUTLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >



16. Clip

1.

4.

7.

- A. To heater core
- D. To EGR cooler tube

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

REMOVAL

- Drain engine coolant from radiator. Refer to CO-71, "Draining". 1. CAUTION: Perform this step when engine is cold.
- 2. Remove battery. Refer to PG-113, "Exploded View".
- Remove air duct assembly and air cleaner case. Refer to <u>EM-354</u>, "Exploded View".
- 4. Disconnect radiator hose (upper). Refer to CO-75, "Exploded View".
- Disconnect harness connector from engine coolant temperature sensor. 5.

Β.

To turbocharger

C.

To radiator

- 6. Disconnect water hoses and heater hoses.
- 7. Remove heater pipes.
- 8. Remove water outlet and thermostat assembly.
- 9. Remove engine coolant temperature sensor from water outlet and thermostat assembly, if necessary. **CAUTION:**

Handle carefully to avoid any shock to engine coolant temperature sensor.

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WATER OUTLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

INFOID:000000001603896

INSTALLATION

Note the following, and install in the reverse order of removal.

- Water outlet and thermostat assembly
- Check that installation of the thermostat (1) and the rubber ring (2) to the cylinder head.
 - A : Air relief plug



Inspection

INSPECTION AFTER REMOVAL

Water outlet and thermostat assembly

- 1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
- 2. Check valve operation.
 - If the malfunctioning condition, when valve seating at ordinary room temperature, or measured values are out of the standard, replace water outlet and thermostat assembly.

Standard: Refer to <u>CO-86, "Water Outlet and Thermostat</u> <u>Assembly"</u>.



INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leaks of engine coolant using the adapter and the reservoir tank cap tester [SST: (M.S. 554-07). Refer to <u>CO-71, "Inspection"</u>.
- Start and warm up the engine. Visually make sure that there is no leaks of engine coolant.

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< DISASSEMBLY AND ASSEMBLY > DISASSEMBLY AND ASSEMBLY

WATER PUMP

Exploded View

INFOID:000000001366187



1. Water pump pulley2. Water pumpRefer to GI-4, "Components" for symbols in the figure.

3. O-ring

Disassembly and Assembly

REMOVAL

1. Remove engine assembly. Refer to <u>EM-403</u>, "<u>Exploded View</u>". **NOTE:**

Water pump cannot be removed with an onboard condition.

- 2. Remove water pump pulley.
- 3. Remove water pump.
 - Loosen mounting bolts in reverse order as shown in the figure. CAUTION:
 - Handle water pump vane so that it does not contact any other parts.
 - Water pump cannot be disassembled and should be replaced as a unit.



INSTALLATION

Note the following, and install in the reverse order of removal.

CO-84

WATER PUMP

< DISASSEMBLY AND ASSEMBLY >

Water pump

- Tighten mounting bolts in numerical order as shown in the figure.
- When inserting water pump end into cylinder block, apply a neutral detergent to O-ring. Then insert it immediately.



Inspection

INSPECTION AFTER DISASSEMBLY

- Visually check if there is no significant dirt or rusting on water pump body and vane (A).
- Check that there is no looseness in vane shaft, and that it turns smoothly when rotated by hand.
- Replace water pump, if necessary.



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CO-85

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

Periodical Maintenance Specification

ENGINE COOLANT CAPACITY (APPROXIMATE)

| | | | Unit: ℓ (Imp qt) |
|--|-------------------------------|---|---|
| Engine coolant capacity (With reservoir tank at "MAX" level) | | M/T models | 8.0 (7) |
| | | A/T models | 8.4 (7-3/8) |
| Reservoir tank engine coola | ant capacity (At "MAX" level) | | 0.78 (5/8) |
| Radiator | | | INFOID:00000000136619 |
| RESERVOIR TANK C | AP | | |
| | | | Unit: kPa (bar, kg/cm ² , psi) |
| Cap relief pressure | Standard | 130.2 - 149.8 (1.3 - 1.5, 1.3 - 1.5, 18.9 - 21.7) | |
| RADIATOR | | | |
| | | | Unit: kPa (bar, kg/cm ² , psi) |
| Leakage testing pressure | | 150 (1.5, 1.53, 21.75) | |
| Water Outlet and Thermostat Assembly | | | INFOID:000000001585912 |
| Standard | | | |
| Valve opening temperature | | 86 - 89°C (187 - 192°F) | |
| Maximum valve lift | | 8.5 mm/101°C (0.335 in/214°F) | |

[M9R]