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SEAT c

FUNCTION DIAGNOSIS POWER SEAT

System Description

INFOID:000000001278449

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BCM can operate regardless of the ignition switch position, because battery power is supplied at all times to power seat switch and side support unit.

SLIDING OPERATION

While operating the sliding switch located in power seat switch, sliding motor operates and makes possible the seat front and back position adjustment.

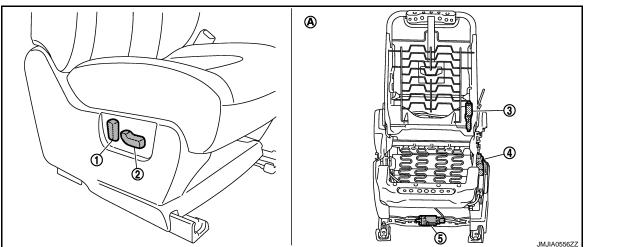
RECLINING OPERATION

While operating the reclining switch located in power seat switch, reclining motor operates and makes possible the seat back forward and backward position adjustment.

LIFTING OPERATION

While operating the lifting switch located in power seat switch, lifting motor operates and makes possible the seat cushion up and down position adjustment.

Component Parts Location



- Sliding switch and lifting switch B414 2. 1.
 - Reclining switch B414
- 4 Side support switch (seat cushion) 5. B414
- Side support (seat cushion)
- Side support switch (seat back) B414 3.

View with seat cushion pad and seat Α. back pad are removed.

Component Description

INFOID:000000001278451

Item	Function
BCM	Supplies at all times the power received from battery to power seat switch and side support unit.
Power seat switch	Built-in reclining switch, sliding switch and lifting switch, controls the power supplied to each motor.
Reclining motor	With the power supplied to power seat switch, operates the forward and backward movement of seatback.
Sliding motor	With the power supplied to power seat switch, operates the forward and backward slide of seat.
Lifting motor (front/rear)	With the power supplied to power seat switch, operates the up and down movement of seat cush- ion.
Side support switch	With a built-in cushion side and seat back side, controls the power supplied to pump and to each solenoid.
Side support unit	Built-in pump, pump relay and solenoid, operates when pressing ON/OFF on side support switch.

SE-2

< FUNCTION DIAGNOSIS >

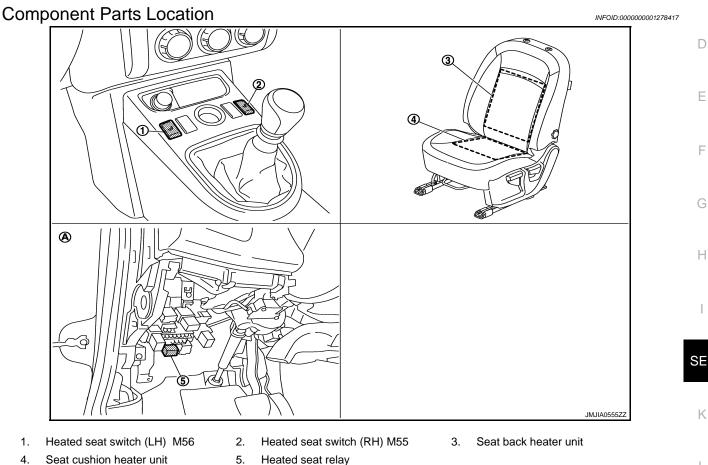
HEATED SEAT

System Description

Heated seat is a system that operates when ignition switch is in ON or START position.

HEATER OPERATION

- While operating the heated seat switch, seat cushion heater and seat back heater operate.Temperature of seat can be adjusted by operating on heated seat switch.



Seat cushion heater unit 4.

Α. Over the instrument lower panel (driver side)

Component Description

INFOID:000000001278418

Item	Function	
Heated seat switch	 Power is supplied to each heater. Depending on LOW/HIGH position of switch, operating heater number is changeable. 	Ν
Seat cushion heater	Built-in seat cushion, the heater operates with the power supplied by heater seat switch.	
Seat back heater	Built-in seatback, the heater operates with the power supplied by heater seat switch.	0

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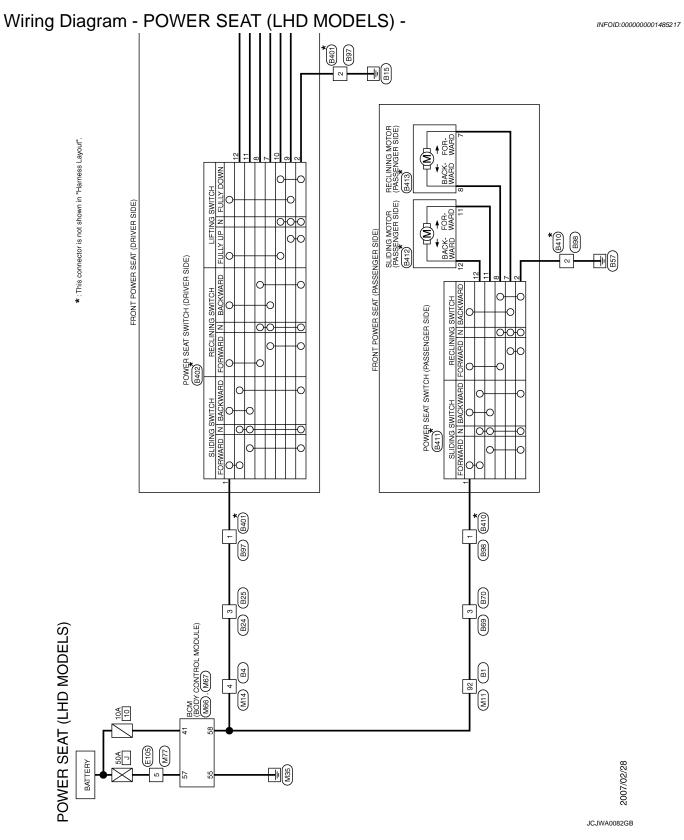
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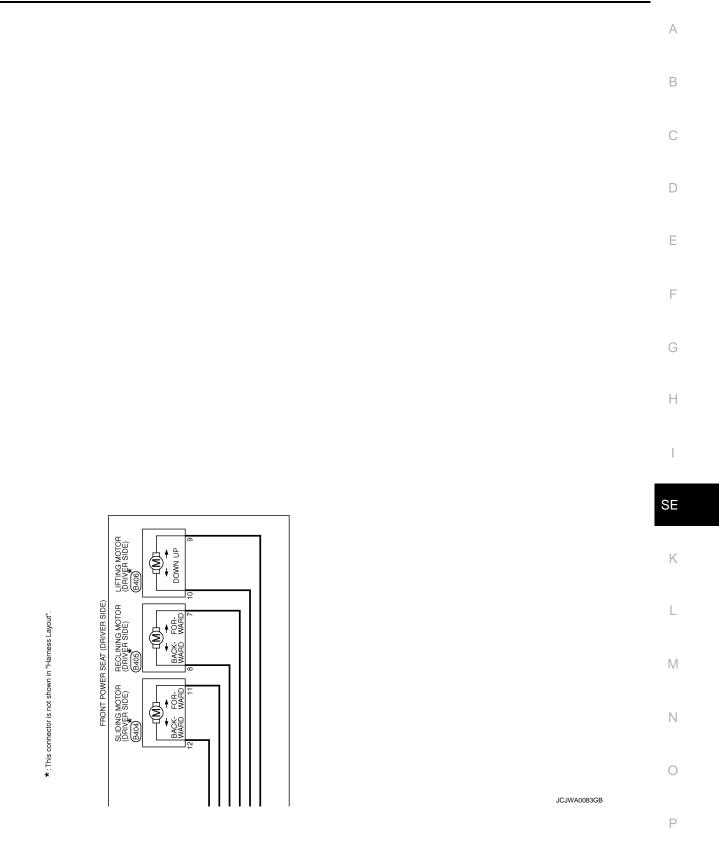
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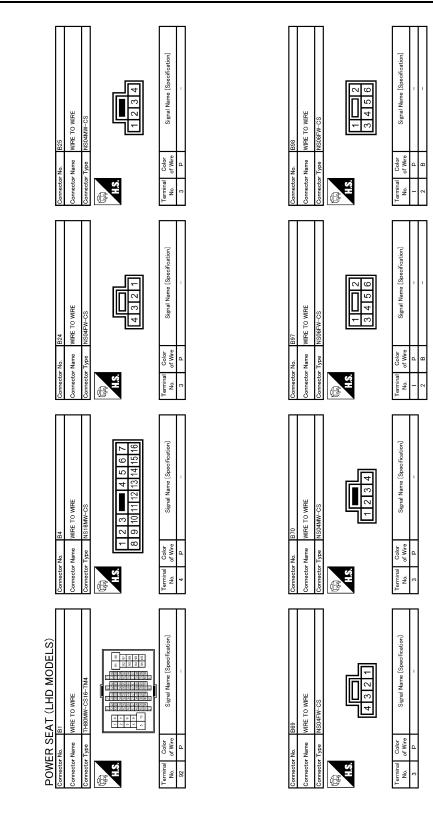


COMPONENT DIAGNOSIS POWER SEAT



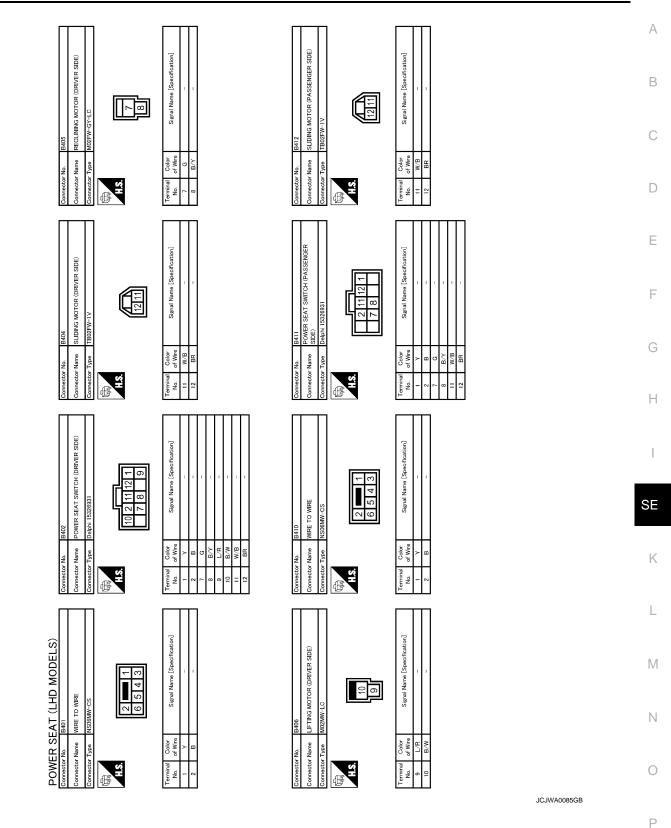
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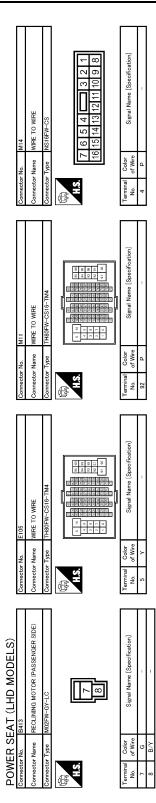


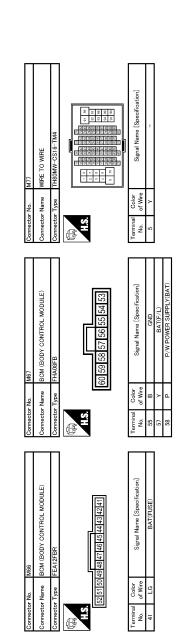


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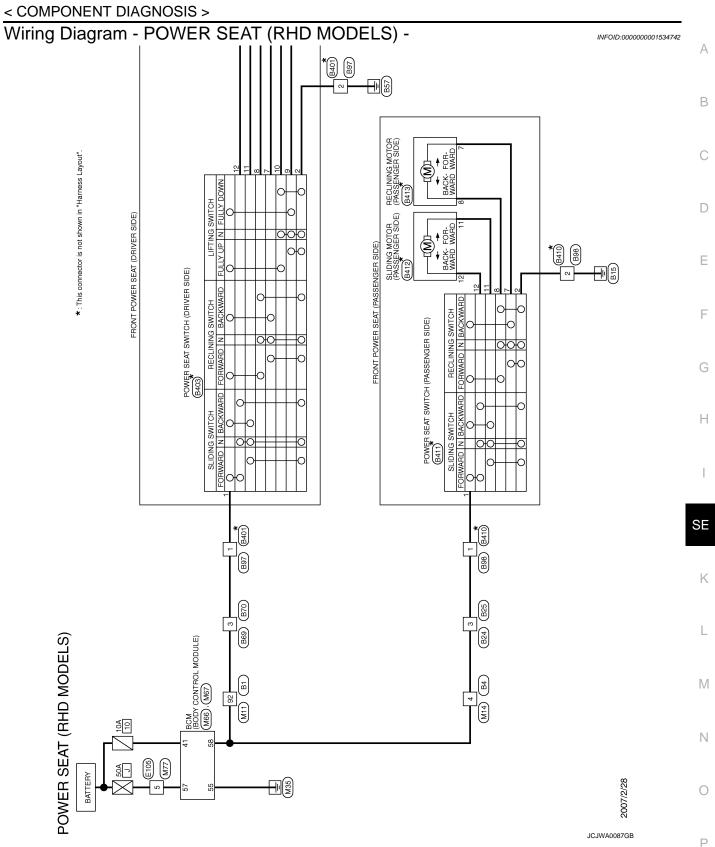
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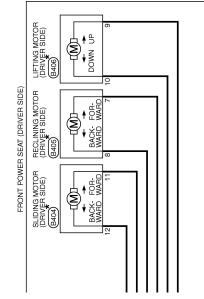




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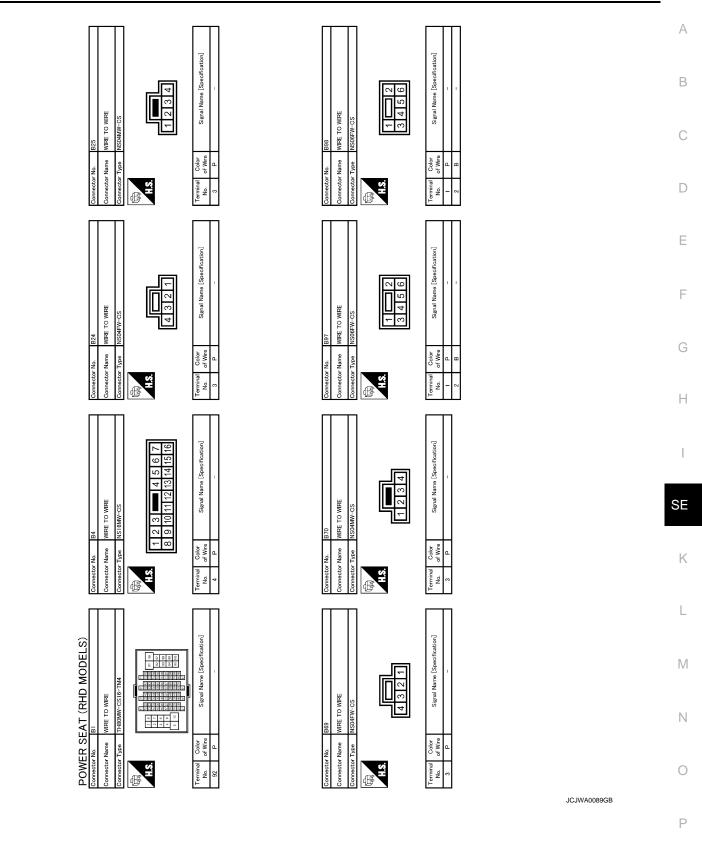


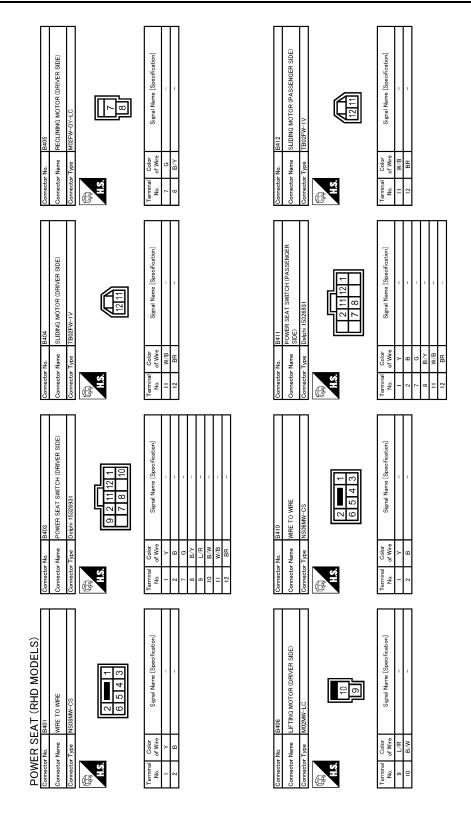




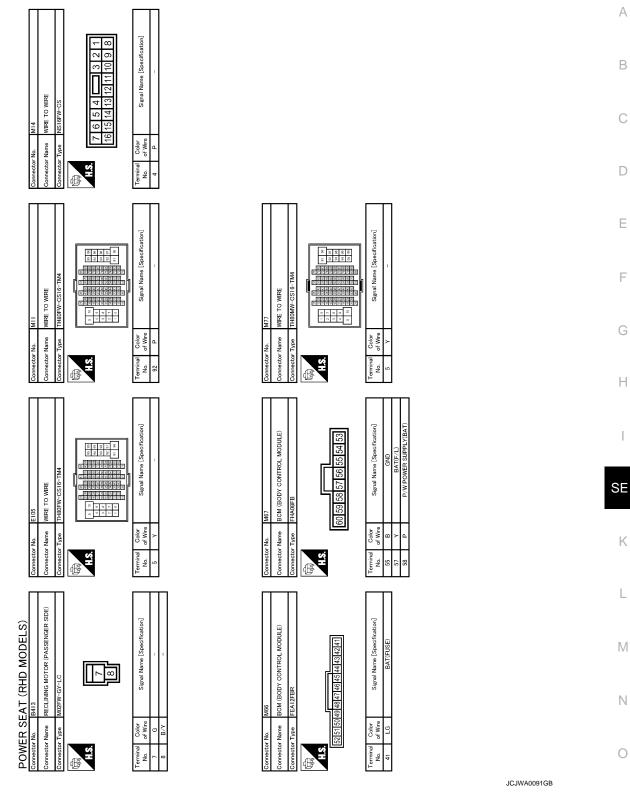
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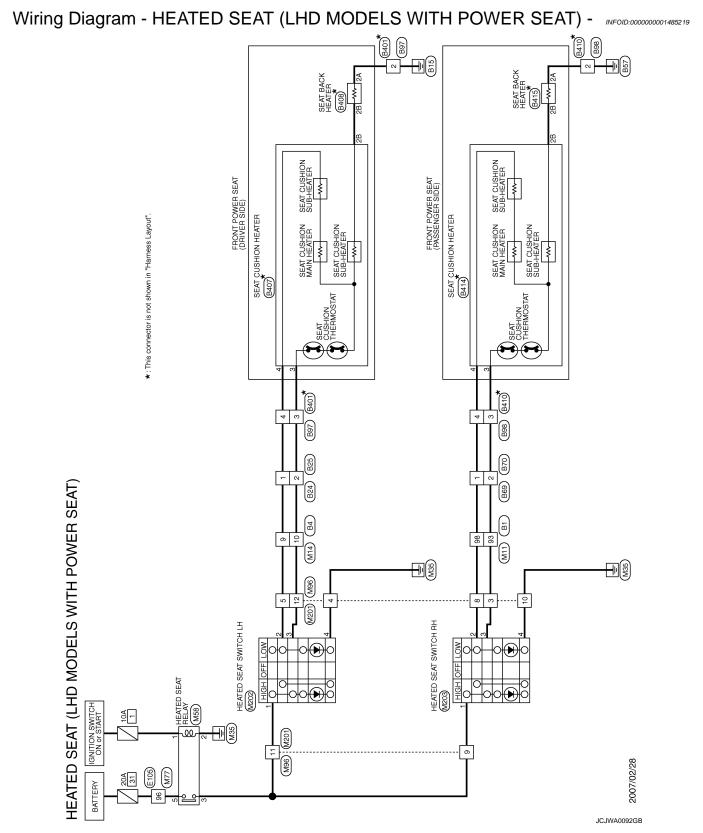




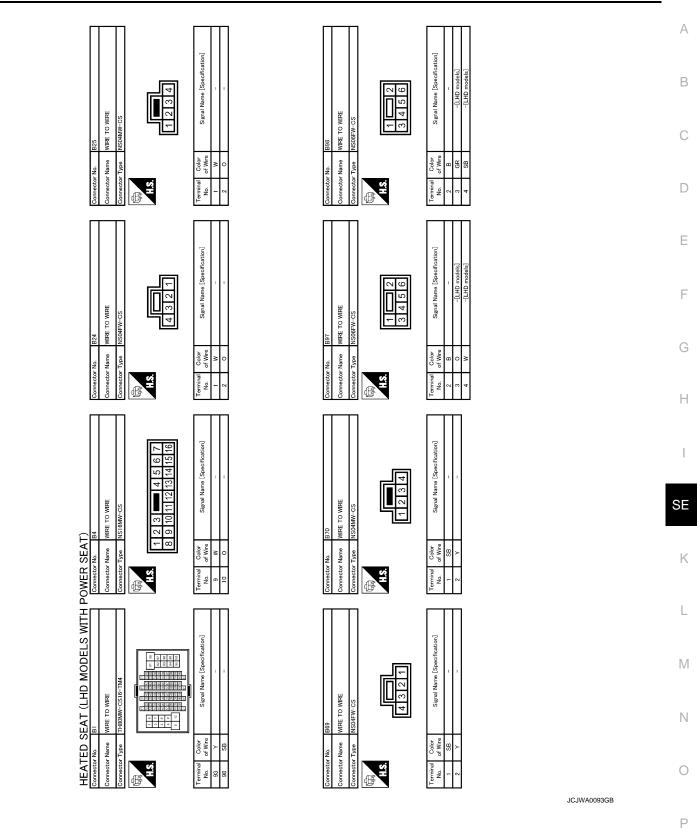
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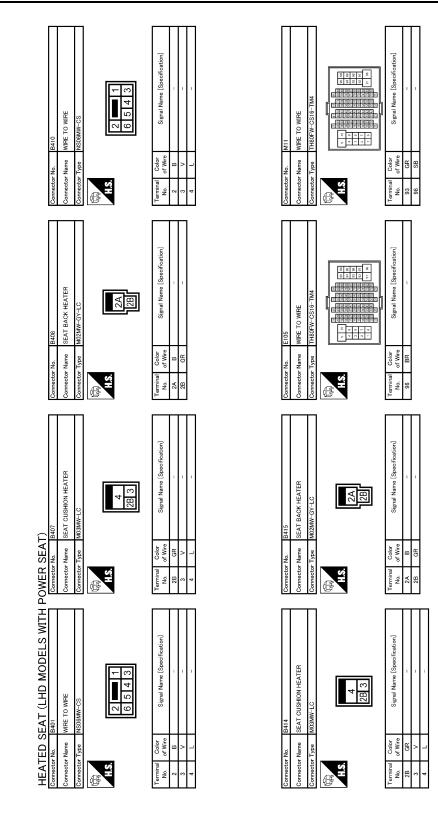
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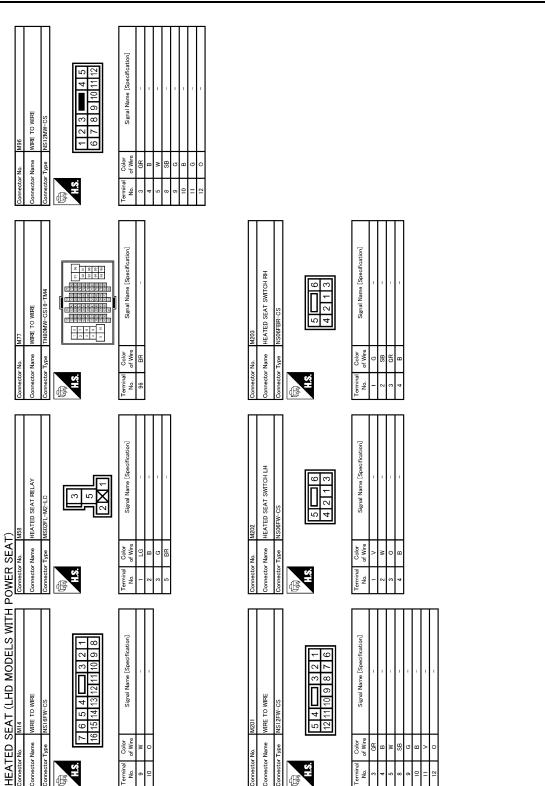
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WIRE TO WIRE

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HEATED SEAT

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WIRE TO WIRE

Connector Name

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< COMPONENT DIAGNOSIS > Wiring Diagram - HEATED SEAT (RHD MODELS WITH POWER SEAT) B410 SEAT BACK HEATER (B415) SEAT BACK HEATER (B408) ł ł â SEAT CUSHION SUB-HEATER SEAT CUSHION SUB-HEATER FRONT POWER SEAT (DRIVER SIDE) FRONT POWER SEAT (PASSENGER SIDE) ş ş SEAT CUSHION HEATER SEAT CUSHION HEATER *: This connector is not shown in "Harness Layout". SEAT CUSHION SUB-HEATER SEAT CUSHION MAIN HEATER SEAT CUSHION SUB-HEATER SEAT CUSHION MAIN HEATER ş ş (B401) B410 4 4 З Bgg B97 B25 HEATED SEAT (RHD MODELS WITH POWER SEAT) B24 **B** 8 9 ი M14 Ē M96 12 5 ω 9 4 ო M201) HEATED SEAT SWITCH RH M203 HEATED SEAT SWITCH LH M202 §C $(\blacksquare$ \cap

RELAY M58

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IGNITION SWITCH ON or START

BATTERY

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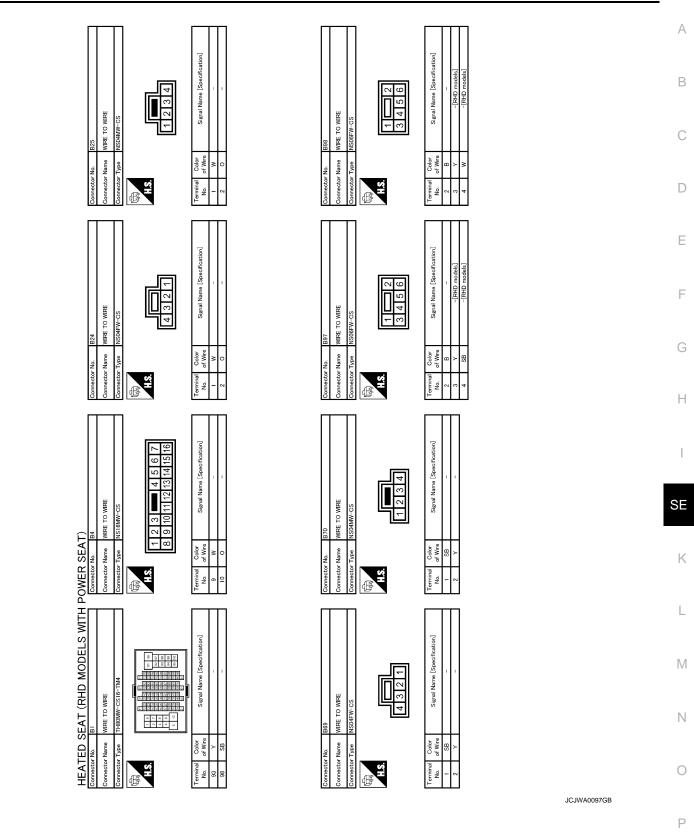
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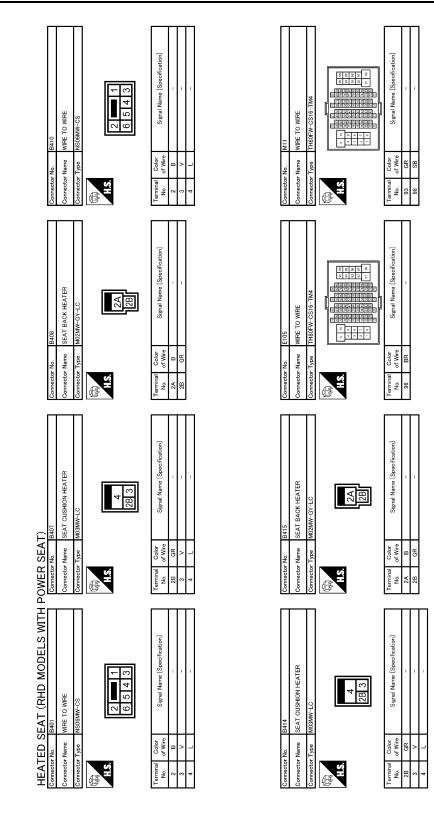
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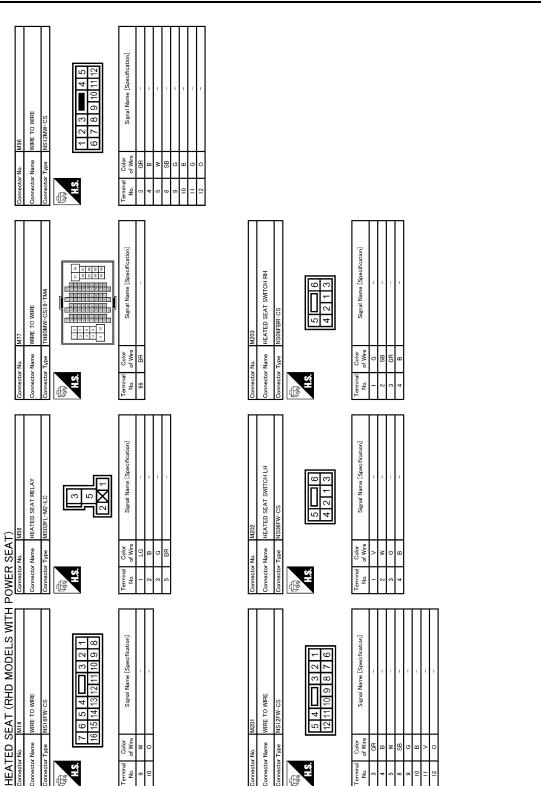
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< COMPONENT DIAGNOSIS >

WIRE TO WIRE

Connector Name

Signal Name [Specification] 1 6 WIRE TO WIRE 4 5 4 **[** 12 11 1 5 9 7 6 Color of Wire W nector Name HS. Terminal No. AHS. F ſ

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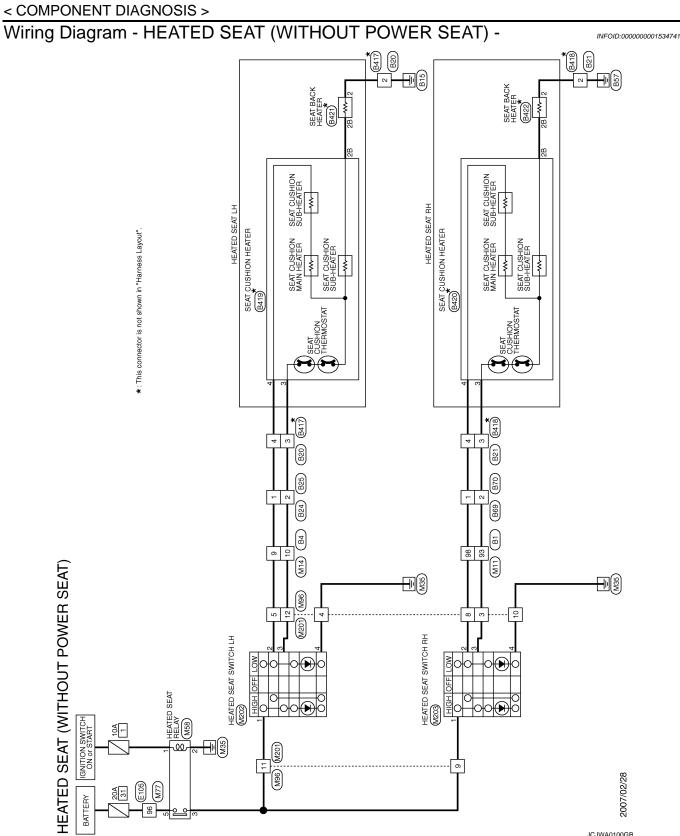
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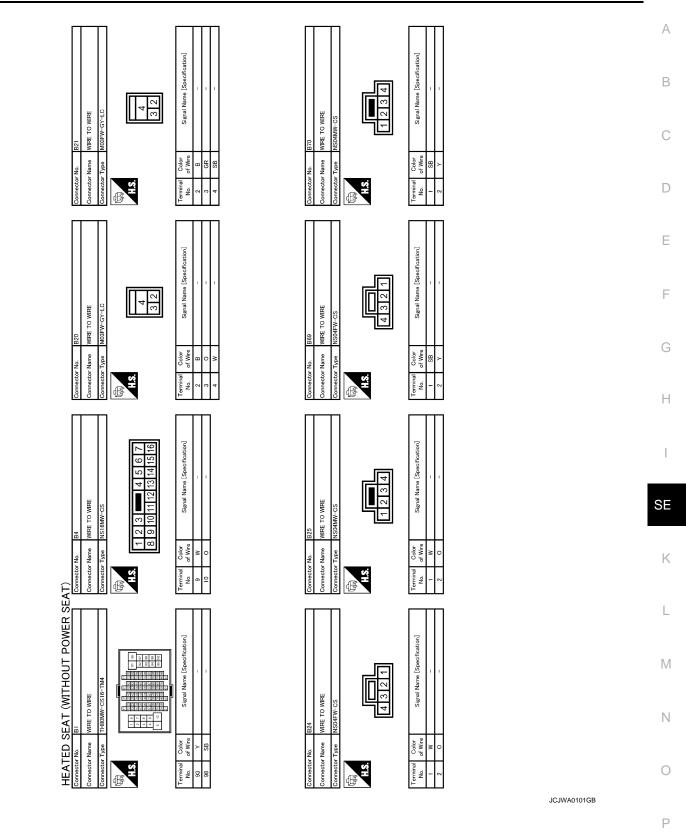
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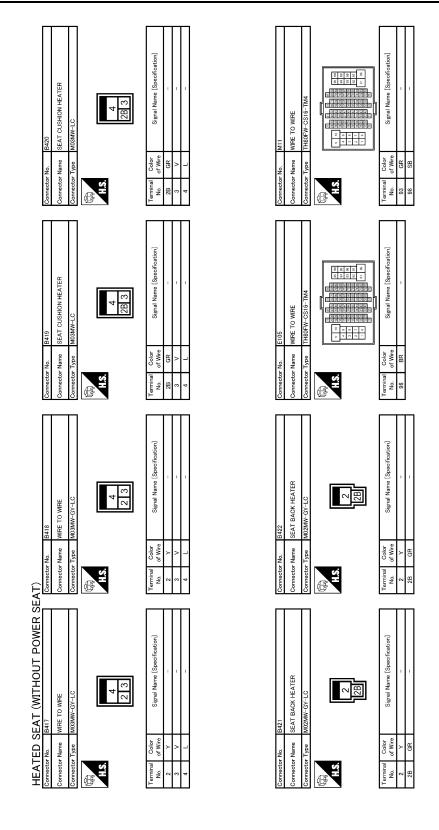
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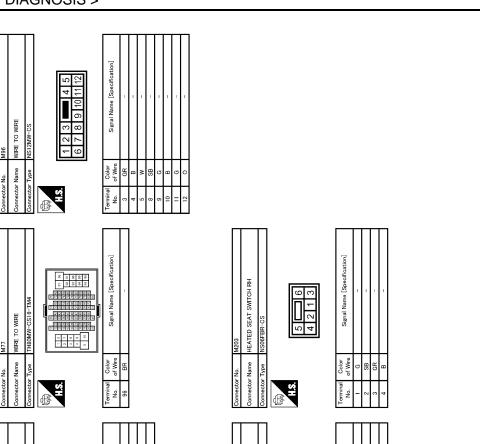
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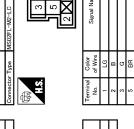
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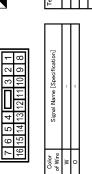
HEATED SEAT RELAY M58 HEATED SEAT (WITHOUT POWER SEAT) Connector No. M14 Connector Name Connector Name MIRE TO WRE

Signal Name [Specification] Z 7 5 3 Color of Wire СG Terminal No.

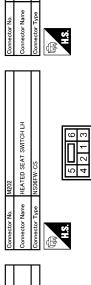
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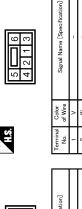


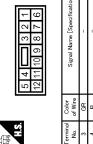
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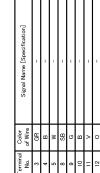


WIRE TO WIRE

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Signal Name [Specification]	-	-	-	-	-	-	-	-
Color of Wire	GR	в	W	SB	G	в	V	С

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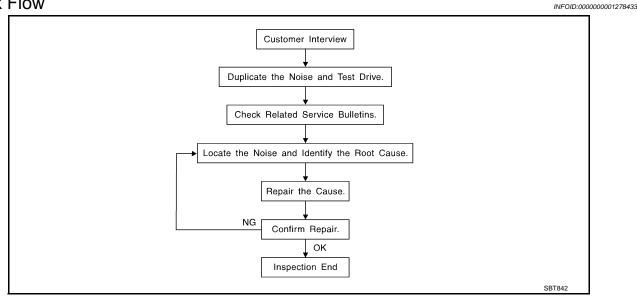
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< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS SQUEAK AND RATTLE TROUBLE DIAGNOSIS

Work Flow



CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any of the customer's comments; refer to <u>SE-30</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by a test drive with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak (Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping
- Creak (Like walking on an old wooden floor) Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle (Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock (Like a knock on a door) Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick (Like a clock second hand) Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump (Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz (Like a bumble bee) Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

SE-26

< SYMPTOM DIAGNOSIS >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to	А
duplicate the same conditions when you confirm the repair. If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:	В
 Close a door. Tap or push/pull around the area where the noise appears to be coming from. Rev the engine. Use a floor jack to recreate vehicle "twist". 	С
 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model). 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer. Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs. If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body. 	D
LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE	Е
 Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Engine Ear or mechanics stethoscope). 	
2. Narrow down the noise to a more specific area and identify the cause of the noise by:	F
 removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fastener can be broken or lost during the repair, resulting in the creation of new noise. 	G
 tapping or pushing/pulling the component that you suspect is causing the noise. Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily. 	0
 feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise. 	Н
 placing a piece of paper between components that you suspect are causing the noise. looking for loose components and contact marks. Refer to <u>SE-28, "Inspection Procedure"</u>. 	I
REPAIR THE CAUSE	
 If the cause is a loose component, tighten the component securely. If the cause is insufficient clearance between components: 	SE
 separate components by repositioning or loosening and retightening the component, if possible. insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape are available through your authorized Nissan Parts Department. 	Κ
CAUTION: Do not use excessive force as many components are constructed of plastic and may be damaged.	
NOTE: • URETHANE PADS	L
Insulates connectors, harness, etc. • INSULATOR (Foam blocks)	в. Л
Insulates components from contact. Can be used to fill space behind a panel.INSULATOR (Light foam block)	Μ
 FELT CLOTHTAPE Used to insulate where movement does not occur. Ideal for instrument panel applications. The following materials, not available through NISSAN Parts Department, can also be used to repair 	Ν
 squeaks and rattles. UHMW(TEFLON) TAPE Insulates where slight movement is present. Ideal for instrument panel applications. 	0
SILICONE GREASE Used in place of UHMW tape that will be visible or not fit	
Used in place of UHMW tape that will be visible or not fit. Note: Will only last a few months.	Ρ
 Used in place of UHMW tape that will be visible or not fit. Note: Will only last a few months. SILICONE SPRAY Use when grease cannot be applied. 	Ρ
Used in place of UHMW tape that will be visible or not fit. Note: Will only last a few months. • SILICONE SPRAY	Ρ

CONFIRM THE REPAIR

< SYMPTOM DIAGNOSIS >

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Inspection Procedure

INFOID:000000001278434

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. Cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

- 1. Trunk lid dumpers out of adjustment
- 2. Trunk lid striker out of adjustment
- 3. Trunk lid torsion bars knocking together
- 4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- 1. Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- 2. Sunvisor shaft shaking in the holder
- 3. Front or rear windshield touching headlining and squeaking

SE-28

< SYMPTOM DIAGNOSIS >

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

SEATS

When isolating seat noise it is important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

- 1. Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- 3. Rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- 3. Engine wall mounts and connectors
- 4. Loose radiator mounting pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

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< SYMPTOM DIAGNOSIS >

Diagnostic Worksheet



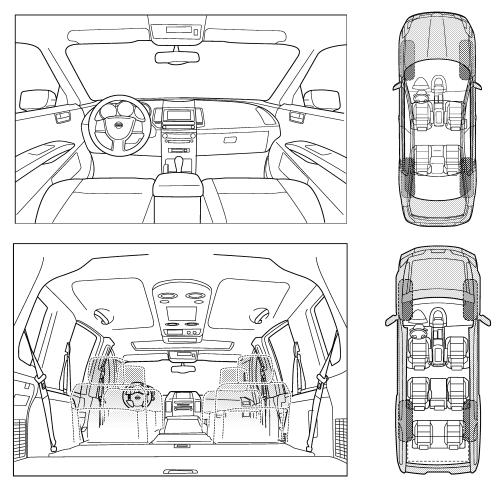
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

Dear Nissan Customer:

We are concerned about your satisfaction with your Nissan vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Nissan right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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INFOID:000000001278435

< SYMPTOM DIAGNOSIS >

YES NO Initials of person performing	Briefly describe the location where the no	oise occurs:
anytime after sitting out in the rain Ist time in the morning when it is raining or wet only when it is cold outside dry or dusty conditions only when it is hot outside other: III. WHEN DRIVING: IV. WHAT TYPE OF NOISE through driveways squeak (like tennis shoes on a clean floor) over rough roads creak (like walking on an old wooden floor) over rough roads creak (like a knock at the door) only aboutmph knock (like a knock at the door) on acceleration tick (like a clock second hand) coming to a stop thump (heavy, muffled knock noise) on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo other: after drivingmiles orminutes TO BE COMPLETED BY DEALERSHIP PERSONNEL Test Drive Notes:		
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Image: Second state is not outside is not	anytime	\Box after sitting out in the rain
III. WHEN DRIVING: IV. WHAT TYPE OF NOISE III. WHEN DRIVING: IV. WHAT TYPE OF NOISE III. WHEN DRIVING: Squeak (like tennis shoes on a clean floor) over rough roads creak (like walking on an old wooden floor) over speed bumps rattle (like shaking a baby rattle) only aboutmph knock (like a knock at the door) on acceleration tick (like a clock second hand) coming to a stop thump (heavy, muffled knock noise) on turms: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo buzz (like a bumble bee) other:	1st time in the morning	when it is raining or wet
III. WHEN DRIVING: IV. WHAT TYPE OF NOISE		
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over rough roads creak (like walking on an old wooden floor) over speed bumps rattle (like shaking a baby rattle) only aboutmph knock (like a knock at the door) on acceleration tick (like a clock second hand) coming to a stop thump (heavy, muffled knock noise) on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo other:	II. WHEN DRIVING:	IV. WHAT TYPE OF NOISE
over rough roads creak (like walking on an old wooden floor) over speed bumps rattle (like shaking a baby rattle) only aboutmph knock (like a knock at the door) on acceleration tick (like a clock second hand) coming to a stop thump (heavy, muffled knock noise) on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo other:	through driveways	□ squeak (like tennis shoes on a clean floor)
only aboutmph knock (like a knock at the door) on acceleration tick (like a clock second hand) coming to a stop thump (heavy, muffled knock noise) on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo buzz (like a bumble bee) other: after drivingmiles orminutes TO BE COMPLETED BY DEALERSHIP PERSONNEL Test Drive Notes: Vehicle test driven with customer		
on acceleration tick (like a clock second hand) coming to a stop thump (heavy, muffled knock noise) on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo other: after driving miles or minutes TO BE COMPLETED BY DEALERSHIP PERSONNEL Test Drive Notes: YES NO Vehicle test driven with customer Noise verified on test drive Noise source located and repaired Follow up test drive performed to confirm repair Customer Name:		
coming to a stop thump (heavy, muffled knock noise) on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo other: after driving miles or minutes TO BE COMPLETED BY DEALERSHIP PERSONNEL Test Drive Notes: YES NO Vehicle test driven with customer Noise verified on test drive Noise source located and repaired Follow up test drive performed to confirm repair Customer Name:	☐ only about mph	knock (like a knock at the door)
on turns: left, right or either (circle) buzz (like a bumble bee) with passengers or cargo other: after driving miles or after driving miles or minutes minutes TO BE COMPLETED BY DEALERSHIP PERSONNEL Test Drive Notes: YES NO Vehicle test driven with customer Noise verified on test drive Noise source located and repaired Follow up test drive performed to confirm repair Customer Name:	on acceleration	
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TO BE COMPLETED BY DEALERSHIP PERSONNEL Test Drive Notes: YES NO Initials of person performing Vehicle test driven with customer	otner:	
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Vehicle test driven with customer Image:	after driving miles or miles	inutes
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Vehicle test driven with customer Image:	TO BE COMPLETED BY DEALERSHIP	
Noise verified on test drive Noise source located and repaired Noise source located and repaired Follow up test drive performed to confirm repair	TO BE COMPLETED BY DEALERSHIP	
Noise source located and repaired Outright of the source located and	TO BE COMPLETED BY DEALERSHIP	PERSONNEL
- Follow up test drive performed to confirm repair	TO BE COMPLETED BY DEALERSHIF Test Drive Notes:	P PERSONNEL YES NO Initials of person performing
VIN: Customer Name:	TO BE COMPLETED BY DEALERSHIF Test Drive Notes:	P PERSONNEL YES NO Initials of person performing
	TO BE COMPLETED BY DEALERSHIF Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive	P PERSONNEL YES NO Initials of person performing
W.O.# Date:	TO BE COMPLETED BY DEALERSHIP Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired	P PERSONNEL YES NO Initials of person performing
	TO BE COMPLETED BY DEALERSHIP Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confin	P PERSONNEL YES NO Initials of person Performing rm repair Customer Name:
	O BE COMPLETED BY DEALERSHIP est Drive Notes: ehicle test driven with customer Noise verified on test drive Noise source located and repaired Follow up test drive performed to confin IN:	PERSONNEL YES NO Initials of person performing Image: Ima
PIIB8/42E	FO BE COMPLETED BY DEALERSHIP Test Drive Notes: /ehicle test drive Notes: /ehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confin /IN:	YES NO Initials of person performing Image: Ima

< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Service Notice

INFOID:000000001485181

- When removing or installing various parts, place a cloth or padding onto the vehicle body to prevent scratches.
- Handle trim, molding, instruments, grille, etc. carefully during removing or installing. Be careful not to oil or damage them.
- Apply sealing compound where necessary when installing parts.
- When applying sealing compound, be careful that the sealing compound does not protrude from parts.
- When replacing any metal parts (for example body outer panel, members, etc.), be sure to take rust prevention measures.

Precaution for Work

INFOID:000000001485182

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and keep them.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After re-installation is completed, be sure to check that each part works normally.
- Follow the steps below to clean components.
- Water soluble foul: Dip a soft cloth into lukewarm water, and wring the water out of the cloth to wipe the fouled area.

Then rub with a soft and dry cloth.

- Oily foul: Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%), and wipe the fouled area.

Then dip a cloth into fresh water, and wring the water out of the cloth to wipe the detergent off. Then rub with a soft and dry cloth.

- Do not use organic solvent such as thinner, benzene, alcohol, and gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

PREPARATION

< PREPARATION > PREPARATION

PREPARATION

Commercial Service Tool

INFOID:000000001278439

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Tool name	РІІВ7923Ј	Description		
Engine ear	SIIA0995E	Locating the noise		
Remover tool		Remove the clips, pawls and metal clips		
Hook and pick tool		Remove the snap pins.		

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FRONT SEAT

< ON-VEHICLE REPAIR > ON-VEHICLE REPAIR FRONT SEAT

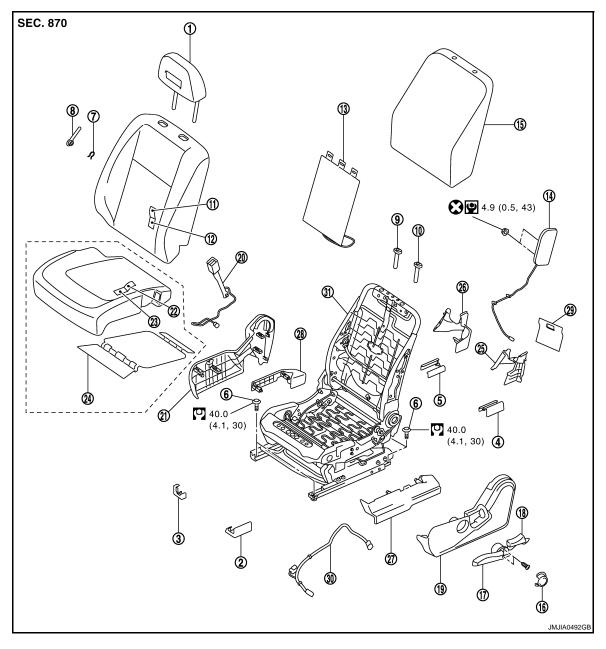
Exploded View

INFOID:000000001278441

CAUTION:

Do not disassemble the component parts of only front passenger seat in the dotted lines shown in the figure below.

MANUAL SEAT



- 1. Headrest
- 4. Rear outer slide cover
- 7. Snap ring
- 10. Headrest holder (locked)
- 13. Seatback heater unit
- 16. Lifter lever knob finisher
- 19. Seat cushion outer finisher
- 2. Front outer slide cover
- 5. Rear inner slide cover
- 8. Lumbar support lever knob
- 11. Seatback trim
- 14. Side air bag module
- 17. Lifter lever knob
- 20. Seat belt buckle
 - SE-34

- 3. Front inner slide cover
- 6. TORX bolt
- 9. Headrest holder (free)
- 12. Seatback pad
- 15. Seatback silencer
- 18. Reclining lever knob
- 21. Seat cushion inner finisher

FRONT SEAT

< ON-VEHICLE REPAIR >

- 22. Seat cushion trim
- 25. Reclining device outer cover
- 28. Seat slide inner finisher
- 31. Seat frame assembly

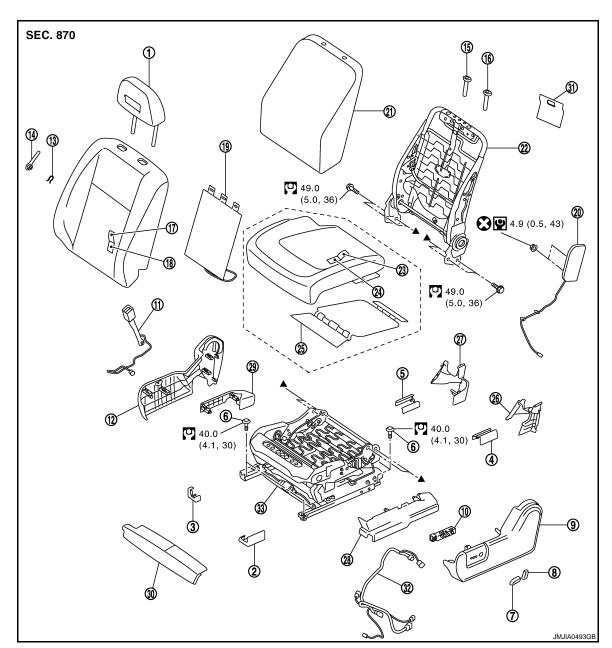
23. Seat cushion pad

29.

- 26. Reclining device inner cover Seatback protector
- 24. Seat cushion heater unit 27. Seat slide outer finisher
- 30. Seat harness

Refer to GI-4, "Components" for symbols in the figure.

POWER SEAT



- Headrest 1.
- 4. Rear outer slide cover
- Seat slide and lifter switch knob 7.
- Power seat switch 10.
- Snap ring 13.
- Headrest holder (locked) 16.
- 19. Seatback heater unit
- 22. Seatback frame
- Seat cushion heater unit 25.

- 2. Front outer slide cover
- 5. Rear inner slide cover
- Reclining switch knob 8.
- Seat belt buckle 11.
- Lumbar support lever knob 14.
- Seatback trim 17.
- 20. Side air bag module
- 23. Seat cushion trim
- Reclining device outer cover 26.

- Front inner slide cover 3.
- 6. TORX bolt
- Seat cushion outer finisher 9.
- Seat cushion inner finisher 12.
- 15. Headrest holder (free)
- Seatback pad 18.
- 21. Seatback silencer
- 24. Seat cushion pad
- 27. Reclining device inner cover

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< ON-VEHICLE REPAIR >

- 28. Seat slide outer finisher
- 31. Seatback protector
- 32. Seat harness Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

REMOVAL

CAUTION:

- When removing and installing, use shop cloths to protect parts from damage.
- Before removal, turn ignition switch OFF, disconnect both battery cables, and then wait for at least 3 minutes.

FRONT SEAT

29. Seat slide inner finisher

NOTE:

Confirming a position of connector before work.

- Remove the headrest. 1.
- 2. Remove the rear outer and inner slide cover.
- Remove the rear inner mounting TORX bolt.
- 4. Remove the rear outer mounting TORX bolt.
- Remove the front outer and inner slide cover. 5.
- Remove the front outer mounting TORX bolt.
- 7. Remove the front inner mounting TORX bolt.
- 8. Set seatback in a standing position.
- 9. Disconnect harness connector under the seat and remove harness clamps.
- 10. Remove seat from the vehicle.

INSTALLATION

Install in the reverse order of removal.

CAUTION:

- Before installation, turn ignition switch OFF, disconnect both battery cables, and then wait for at least 3 minutes.
- Clamp the harness in position.

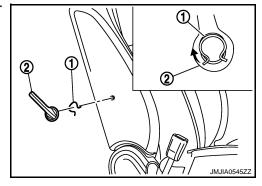
Disassembly and Assembly

SEATBACK (MANUAL SEAT)

Disassembly

1. Remove the lumbar support lever knob. (Driver's seat only) Pull snap ring (1) upward, and remove lumbar support lever knob (2) from seatback frame. Using a hook and pick tool.

2. Remove the seatback trim and seatback pad.



30. Seat cushion front finisher

33. Seat cushion frame

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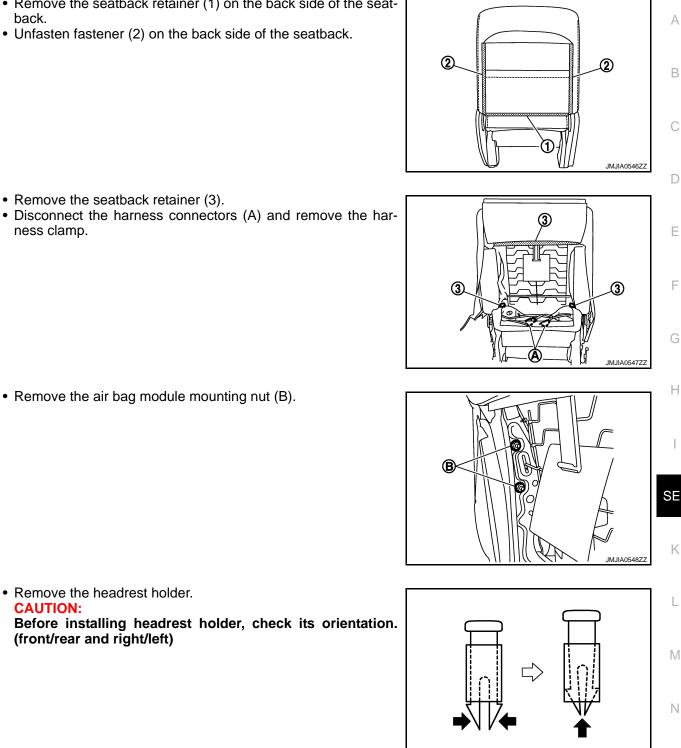
< ON-VEHICLE REPAIR >

ness clamp.

Remove the seatback retainer (3).

• Remove the air bag module mounting nut (B).

- Remove the seatback retainer (1) on the back side of the seatback.
- Unfasten fastener (2) on the back side of the seatback.



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- Remove the seatback trim and seatback pad from the seat frame assembly.
- Remove the air bag module. Refer to <u>SR-13, "Removal and Installation"</u>.
- Remove the hog rings to separate the seatback trim and seatback pad.
- 3. Remove the seatback silencer.

· Remove the headrest holder.

(front/rear and right/left)

CAUTION:

Assembly

Assemble in the reverse order of disassembly.

CAUTION:

Install the hog rings of seatback trim in position, and then securely connect the trim or trim cord with the pad side wire.

SE-37

< ON-VEHICLE REPAIR >

SEAT CUSHION (MANUAL SEAT)

Disassembly

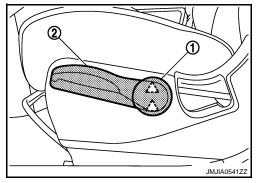
CAUTION:

Do not disassemble front passenger seat cushion. Always replace as an assembly. For front passenger seat service parts, refer to the service part catalogue.

- 1. Remove the seat cushion outer finisher.
 - Remove the pawls, and then remove lifter lever knob finisher (1). (Driver's seat only)

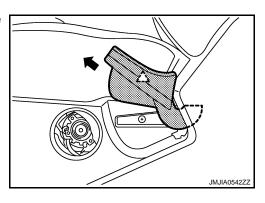
2 : Pawl

• Remove the mounting screws, and remove lifter lever knob (2). (Driver's seat only)



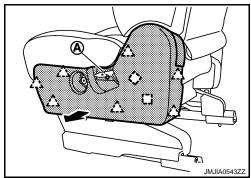
• Pull out the reclining lever knob while holding and raising the pawls.

∠___ : Pawl



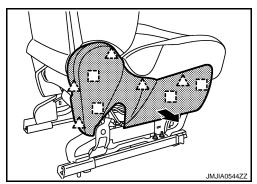
- Remove the screw (A).
- Remove the metal clips and pawls, and then pull out seat cushion outer finisher.

· Metal clip



- 2. Remove the seat belt buckle. Refer to <u>SB-7, "SEAT BELT BUCKLE : Removal and Installation"</u>.
- Remove the seat cushion inner finisher. Remove the metal clips and pawls, and then pull out seat cushion inner finisher.

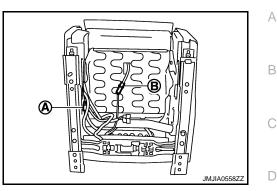
[_] ∶Metal clip ♪ ∶Pawl



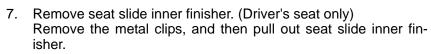
4. Remove the seat cushion trim and seat cushion pad.

< ON-VEHICLE REPAIR >

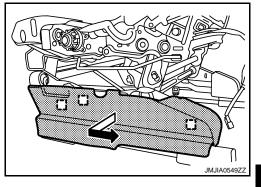
- Remove the seat cushion retainer.
- Disconnect the heater unit harness connector (A).
- Disconnect the occupant detection unit harness connector (B). (Passenger's seat only)

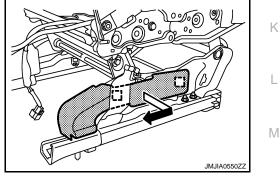


- Remove the seat cushion trim and seat cushion pad from the seat frame assembly.
- Remove the hog rings, and separate the seat cushion trim and seat cushion pad. (Driver's seat only)
- 5. Remove the reclining device outer cover and inner cover.
- Remove the seat slide outer finisher. (Driver's seat only) Remove the metal clips, and then pull out seat slide outer finisher.
 - : Metal clip



[]] : Metal clip





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Assembly

Assemble in the reverse order of disassembly.

CAUTION:

Install the hog rings of seat cushion trim in position, and then securely connect the trim or trim cord $_{\bigcirc}$ with the pad side wire.

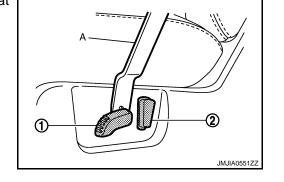
SEATBACK (POWER SEAT)

Disassembly

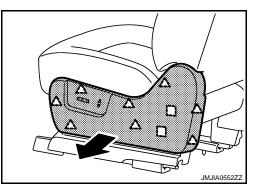
1. Remove the seat cushion outer finisher.

< ON-VEHICLE REPAIR >

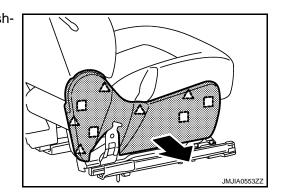
• Remove the seat slide and lifter switch knob (1) and seat reclining switch knob (2). Using a remover tool (A).



- Remove the metal clips and pawls, and then pull out seat cushion outer finisher.
 - · Metal clip



- Remove the power seat switch. Refer to SE-51, "Removal and Installation".
- 2. Remove the seat belt buckle. Refer to SB-7, "SEAT BELT BUCKLE : Removal and Installation".
- Remove the seat cushion inner finisher. Remove the metal clips and pawls, and then pull out seat cushion inner finisher.
 - [] : Metal clip
 - کے : Pawl

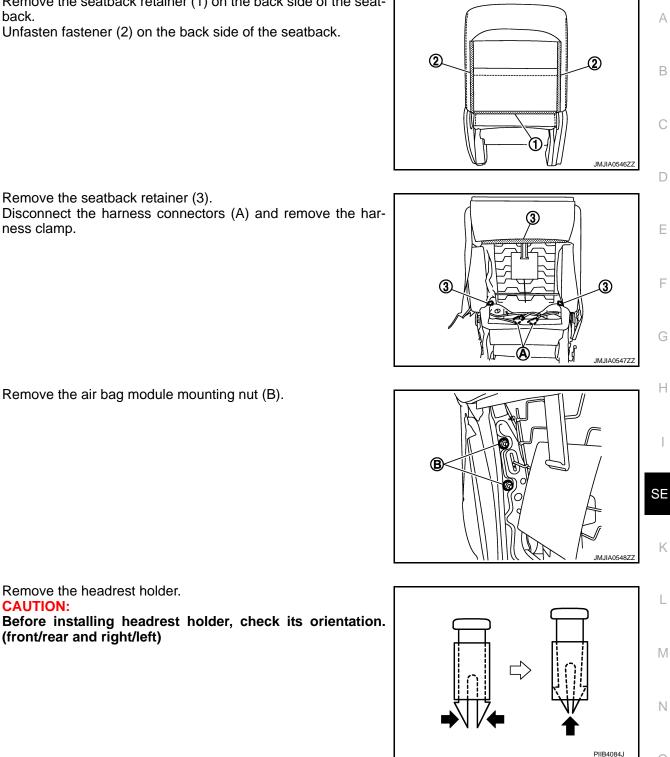


- 4. Remove the lumbar support lever knob. (Driver's seat only) Pull snap ring (1) upward, and remove lumbar support lever knob (2) from seatback frame. Using a hook and pick tool.

5. Remove the seatback trim and seatback pad.

< ON-VEHICLE REPAIR >

- Remove the seatback retainer (1) on the back side of the seatback.
- Unfasten fastener (2) on the back side of the seatback.



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- Remove the seatback retainer (3).
- Disconnect the harness connectors (A) and remove the harness clamp.

• Remove the air bag module mounting nut (B).

- Remove the seatback trim and seatback pad from the seat frame assembly.
- Remove the air bag module. Refer to <u>SR-13, "Removal and Installation"</u>.
- Remove the hog rings to separate the seatback trim and seatback pad.
- 6. Remove the seatback silencer.

· Remove the headrest holder.

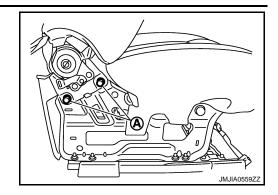
(front/rear and right/left)

CAUTION:

7. Remove the seatback frame.

< ON-VEHICLE REPAIR >

Remove the seatback frame mounting bolt (A).



Assembly

Assemble in the reverse order of disassembly.

CAUTION:

Install the hog rings of seatback trim in position, and then securely connect the trim or trim cord with the pad side wire.

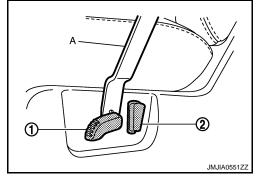
SEAT CUSHION (POWER SEAT)

Disassembly

CAUTION:

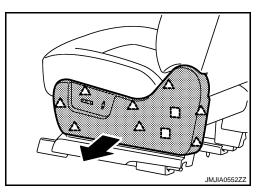
Do not disassemble front passenger seat cushion. Always replace as an assembly. For front passenger seat service parts, refer to the service part catalogue.

- 1. Remove the seat cushion outer finisher.
 - Remove the seat slide and lifter switch knob (1) and seat reclining switch knob (2). Using a remover tool (A).



- Remove the metal clips and pawls, and then pull out seat cushion outer finisher.
 - : Metal clip

کے : Pawl



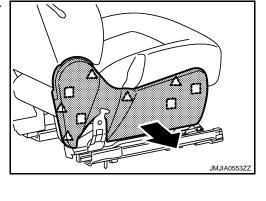
- Remove the power seat switch. Refer to SE-51, "Removal and Installation".
- 2. Remove the seat belt buckle. Refer to <u>SB-7, "SEAT BELT BUCKLE : Removal and Installation"</u>.
- 3. Remove the seat cushion inner finisher.

< ON-VEHICLE REPAIR >

Remove the metal clips and pawls, and then pull out seat cushion outer finisher.

- : Metal clip
- Pawl : Pawl
- 4. Remove the seatback assembly. Remove the seatback frame mounting bolt (A).

- 5. Remove the seat cushion trim and seat cushion pad.
 - Remove the seat cushion retainer.
 - Disconnect the heater unit harness connector (A).
 - Disconnect the occupant detection unit harness connector (B). (Passenger's seat only)



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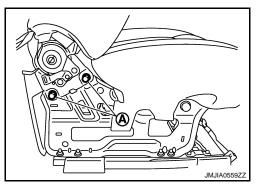
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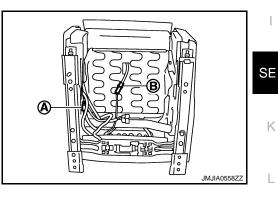
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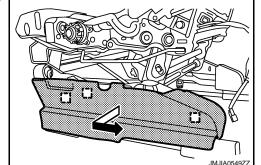
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- Remove the seat cushion trim and seat cushion pad from the seat cushion assembly.
- Remove the hog rings, and separate the seat cushion trim and seat cushion pad. (Driver's seat only)
- 6. Remove the reclining device outer cover and inner cover.
- Remove the seat slide outer finisher. (Driver's seat only) Remove the metal clips, and then pull out seat slide outer finisher.

: Metal clip



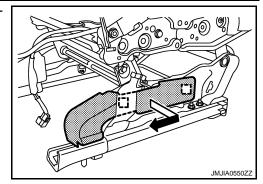
8. Remove seat slide inner finisher. (Driver's seat only)



< ON-VEHICLE REPAIR >

Remove the metal clips, and then pull out seat slide inner finisher.

: Metal clip



9. Remove the seat cushion front finisher.

Assembly

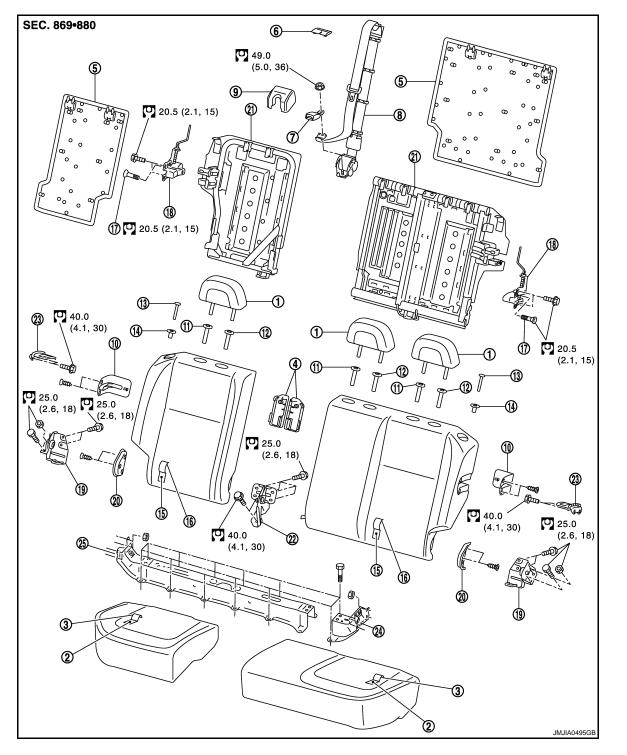
Assemble in the reverse order of disassembly. **CAUTION:**

Install the hog rings of seat cushion trim in position, and then securely connect the trim or trim cord with the pad side wire.

< ON-VEHICLE REPAIR > REAR SEAT

Exploded View

6:4 SEAT



- 1. Headrest
- 4. Seatback center bracket cover
- 7. Seat belt buckle
- 10. Seatback lock protector
- 13. Seatback lock knob
- 2. Seat cushion pad
- 5. Seatback board
- 8. Center seat belt retractor
- 11. Headrest holder (free)
- 14. Seatback lock knob finisher

SE-45

- 3. Seat cushion trim
- 6. Seat belt finisher
- 9. Retractor cover
- 12. Headrest holder (locked)
- 15. Seatback pad

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19. Seatback side bracket

22. Seatback center bracket

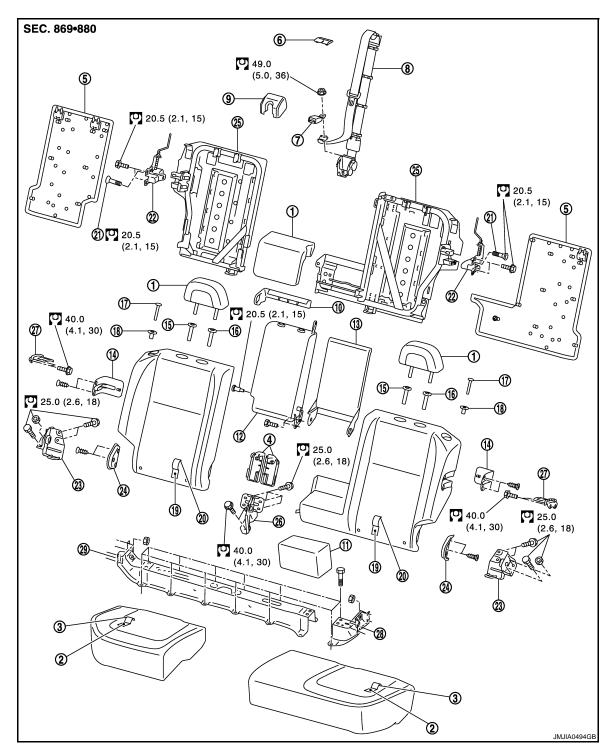
- 16. Seatback trim
- 17. TORX bolt
- 20. Reclining device cover
 - 23. Seat striker

- 18. Seatback lock assembly
- 21. Seatback frame
- 24. Seatback mounting outer bracket

25. Seatback lower support

Refer to GI-4, "Components" for symbols in the figure.

4:2:4 SEAT



- 1. Headrest
- 4. Seatback center bracket cover
- 7. Seat belt buckle
- 10. Armrest hinge cover
- 2. Seat cushion pad
- 5. Seatback board
- 8. Center seat belt retractor
- 11. Seatback pad (center)
- 3. Seat cushion trim
- 6. Seat belt finisher
- 9. Retractor cover
- 12. Armrest assembly



14. Seatback lock protector

23. Seatback side bracket

26. Seatback center bracket

29. Seatback lower support

17. Seatback lock knob

20. Seatback trim

< ON-VEHICLE REPAIR >

- 13. Armrest lid
- 16. Headrest holder (locked)
- 19. Seatback pad
- 22. Seatback lock assembly
- 25. Seatback frame
- 28. Seatback mounting outer bracket

Refer to <u>GI-4, "Components"</u> for symbols in the figure.

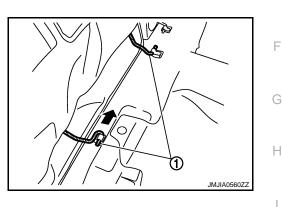
Removal and Installation

REMOVAL

CAUTION:

When removing and installing, use shop cloths to protect parts from damage.

- 1. Remove the seat cushion.
 - Lift to fold seat cushion up.
 - Compress the seat cushion hinge (1) to remove it through the body side hook.
 - Remove the seat cushion assembly (RH/LH) from the vehicle.



15. Headrest holder (free)

24. Reclining device cover

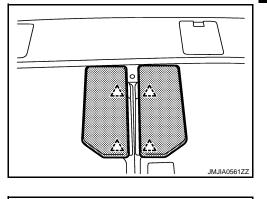
21. TORX bolt

27. Seat striker

18. Seatback lock knob finisher

- 2. Remove the headrest.
- 3. Remove the seatback.
 - Remove the center seat belt anchor nut. Refer to <u>SB-10, "SEAT BELT RETRACTOR : Removal and</u> <u>Installation"</u>.
 - Remove the pawl, and then remove the seatback center bracket cover.

2 : Pawl



• Remove the seatback center bracket mounting bolt (A).

• Remove the luggage finisher mask. Refer to INT-28, "Removal and Installation".

SE-47

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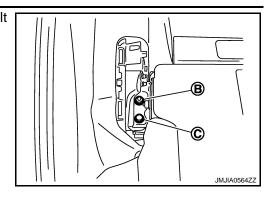
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- Remove the seatback side bracket mounting nut (B) and bolt (C).
- Remove the seatback assembly (RH/LH) from the vehicle.



- 4. Remove the seatback center bracket.
 - Remove the luggage floor center finisher. Refer to INT-28, "Removal and Installation".
 - Remove the seatback center bracket mounting bolt.
 - Remove the seatback center bracket from the vehicle.
- 5. Remove the seat striker.
 - Remove the luggage side lower finisher. Refer to INT-28, "Removal and Installation".
 - Remove the seat striker mounting bolt.
 - Remove the seat striker from the vehicle.
- 6. Remove the seatback mounting outer bracket.
 - Remove the seatback mounting outer bracket mounting bolts and nuts.
 - Remove the seatback mounting outer bracket from the vehicle.
- 7. Remove the seatback lower support.
 - Remove the seatback lower support mounting bolt.
 - Remove the seatback lower support from the vehicle.

INSTALLATION

Install in the reverse order of removal.

CAUTION:

When removing and installing, use shop cloths to protect parts from damage.

Disassembly and Assembly

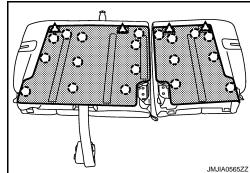
SEATBACK

Disassembly

- 1. Remove the seatback board.
- a. 6:4 SEAT

Remove the clip, disengage the pawl while pulling downward the seatback board to remove it.

- (]) : Clip
- 六 : Pawl



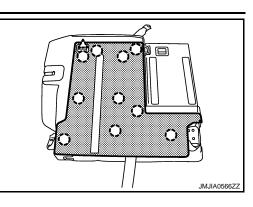
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b. 4:2:4 SEAT

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Remove the clip, disengage the pawl while pulling downward the seatback board to remove it.

: Clip : Pawl



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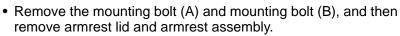
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- 2. Remove the center seat belt retractor. Refer to <u>SB-10, "SEAT BELT RETRACTOR : Removal and Installa-</u> tion".
- 3. Remove the armrest assembly. (4:2:4 SEAT only) • Remove the metal clip, and then armrest hinge cover.

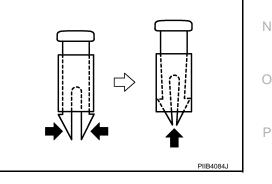


· Remove the hog ring from the back side of the seatback, fold the armrest lower side seatback trim to remove the seatback pad (center).

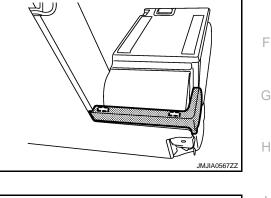


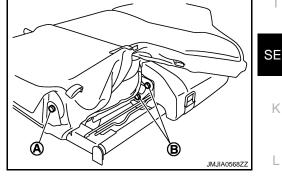
- 4. Remove the seatback trim and seatback pad.
 - Remove the mounting screw, and then remove seatback lock protector.
 - Remove the seatback retainer on the back side of the seatback.
 - · Remove the headrest holder. **CAUTION:**

Before installing headrest holder, check its orientaion. (front/rear and right/left)



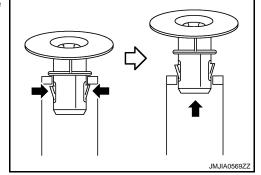
Turn seatback lock knob counterclockwise to remove.



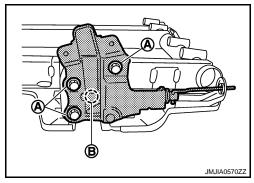


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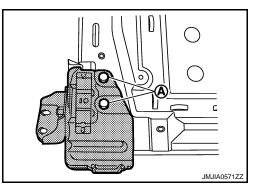
• Push the seatback lock knob finisher pawl upward through the seatback pad and the seatback frame to remove it.



- Remove the seatback trim and seatback pad from the seatback frame.
- Remove the hog rings to separate the seatback trim and seatback pad.
- 5. Remove the seatback lock assembly. Remove the mounting bolt (A) and TORX bolt (B), and then remove seatback lock assembly.



 Remove the seatback side bracket. Remove the mounting bolt (A), and then remove seatback side bracket.



Assembly

Assemble in the reverse order of disassembly.

CAUTION:

Install the hog rings of seatback trim in position, and then securely connect the trim or trim cord with the seatback frame and pad wire.

SEAT CUSHION

Disassembly

- 1. Remove the fastener and fold the seatback trim.
- 2. Remove the hog rings to separate the seat cushion trim and seat cushion pad.

Assembly

Assemble in the reverse order of disassembly.

CAUTION:

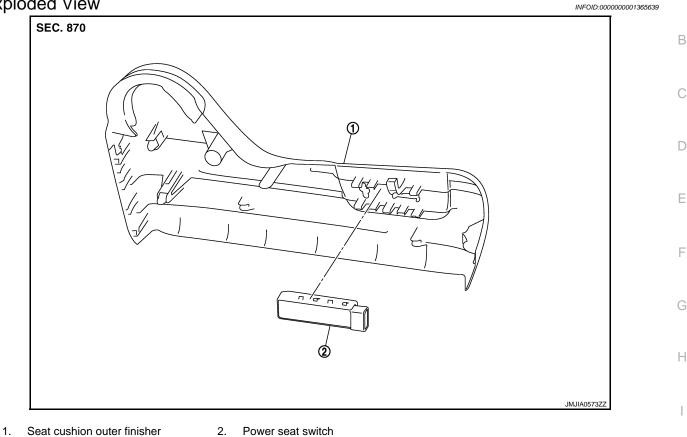
Install the hog rings of seat cushion trim in position, and then securely connect the trim cord with the seat cushion frame and pad wire,

POWER SEAT SWITCH

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POWER SEAT SWITCH





Removal and Installation

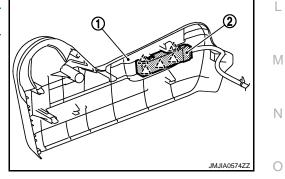
REMOVAL **CAUTION:**

When removing and installing, use shop cloths to protect parts from damage.

- 1. Remove the seat cushion outer finisher (1). Refer to SE-36. "Removal and Installation".
- 2. Remove the power seat switch (2) from the seat cushion outer finisher (1).

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INSTALLATION Install in the reverse order of removal.

HEATED SEAT SWITCH

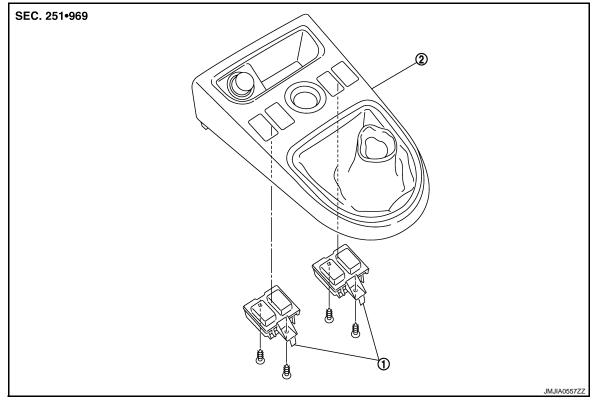
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HEATED SEAT SWITCH

Exploded View

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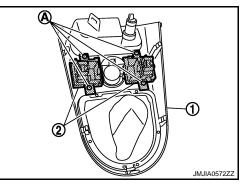


- 1. Heated seat switch
- 2. Console switch panel

Removal and Installation

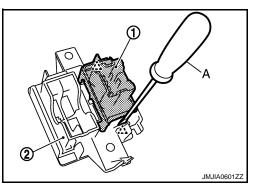
REMOVAL

- 1. Remove the console switch panel (1). Refer to IP-21, "Removal and Installation"
- 2. Remove the mounting screw (A).
- 3. Remove heated seat switch bracket (2) from console switch panel(1).



4. Remove heated seat switch (1) from heated seat switch bracket (2).Using minus driver (A).

: Pawl



HEATED SEAT SWITCH

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INSTALLATION	
Install in the reverse order of removal.	

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