SECTION TM
TRANSAXLE & TRANSMISSION

CONTENTS

6MT: RS6F94R

6MT: RS6F52A

6AT: RE6F01A

CVT: RE0F10A

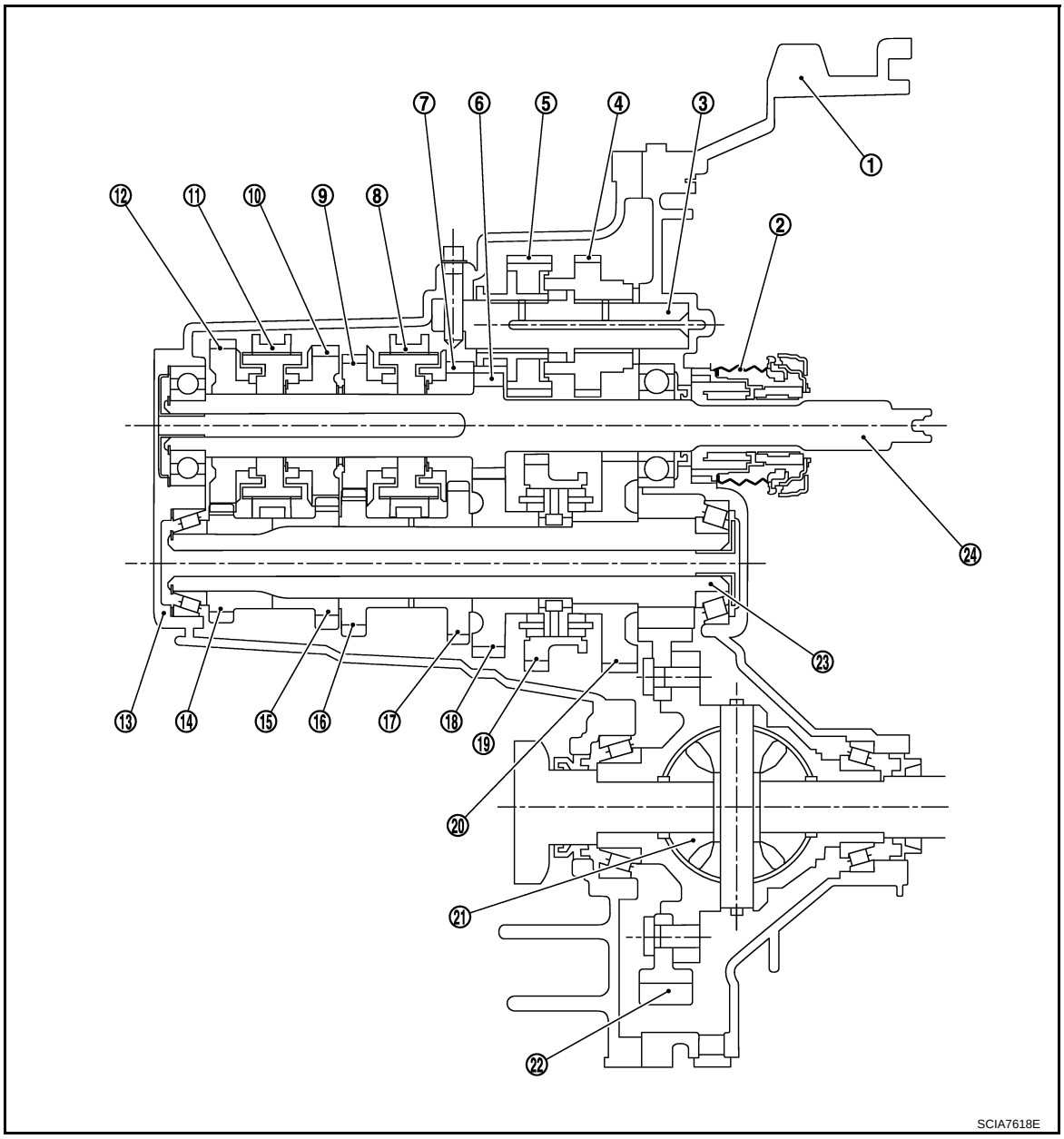
FUNCTION DIAGNOSIS

M/T SYSTEM

System Diagram

INFOID:0000000001209336

CROSS-SECTIONAL VIEW



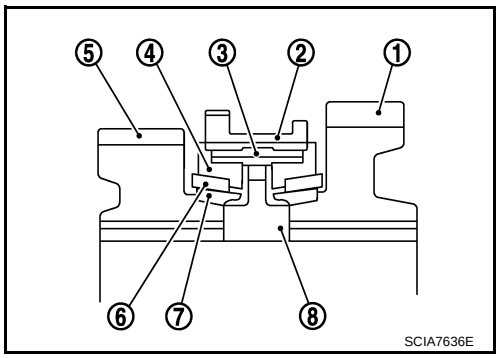
1. Clutch housing
2. CSC (Concentric Slave Cylinder)
3. Reverse idler shaft
4. Reverse input gear
5. Reverse output gear
6. 2nd input gear
7. 3rd input gear
8. 3rd-4th synchronizer assembly
9. 4th input gear
10. 5th input gear
11. 5th-6th synchronizer assembly
12. 6th input gear
13. Transaxle case
14. 6th main gear
15. 5th main gear
16. 4th main gear
17. 3rd main gear
18. 2nd main gear
19. 1st-2nd synchronizer assembly
20. 1st main gear
21. Differential assembly
22. Final gear
23. Mainshaft
24. Input shaft

System Description

INFOID:0000000001209337

TRIPLE-CONE SYNCHRONIZER

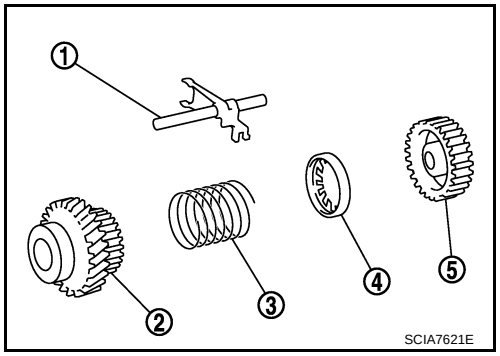
Triple-cone synchronizer is used for the 1st and the 2nd gears to reduce operating force of the control lever.



1 : 1st main gear
2 : 1st-2nd coupling sleeve
3 : Insert key
4 : Outer baulk ring
5 : 2nd main gear
6 : Synchronizer cone
7 : Inner baulk ring
8 : 1st-2nd synchronizer hub

REVERSE GEAR NOISE PREVENTION FUNCTION (SYNCHRONIZING METHOD)

Reverse gear assembly consists of reverse input gear, return spring, reverse baulk ring and reverse output gear. When the control lever is shifted to the reverse position, the construction allows smooth shift operation by stopping the reverse idler shaft rotation by frictional force of synchronizer.



1 : Reverse fork rod
2 : Reverse output gear
3 : Return spring
4 : Reverse baulk ring
5 : Reverse input gear

COMPONENT DIAGNOSIS

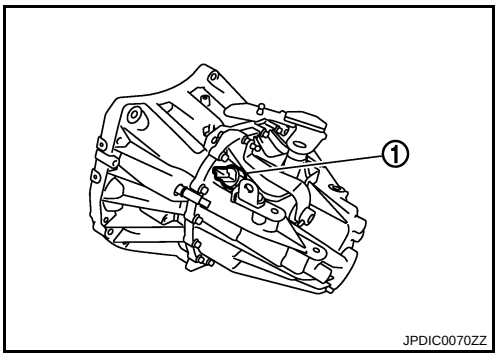
POSITION SWITCH

BACK-UP LAMP SWITCH

BACK-UP LAMP SWITCH : Component Parts Location

INFOID:0000000001209338

1 : Position switch



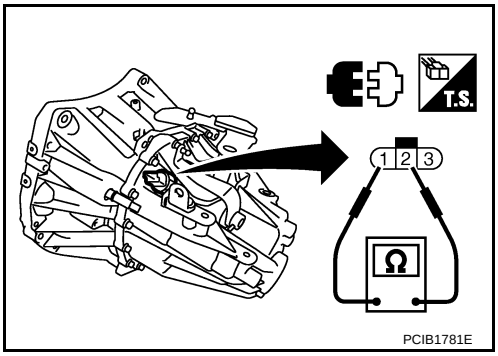
BACK-UP LAMP SWITCH : Component Inspection

INFOID:0000000001209339

1.CHECK BACK-UP LAMP SWITCH

Check continuity between position switch terminals with control lever turned to 1st to 6th and reverse position.

Terminals	Gear position	Continuity
1 – 2	Reverse	Existed
	Except reverse	Not existed



Is the inspection result normal?

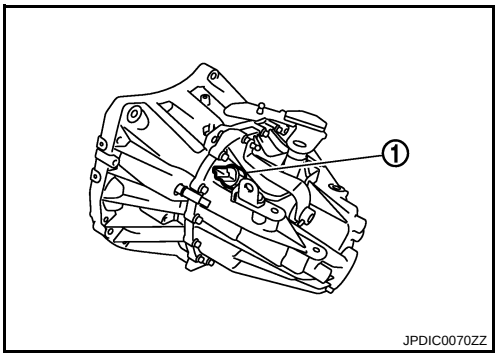
YES >> INSPECTION END
NO >> Replace position switch. Refer to TM-28, "Exploded View".

PARK/NEUTRAL POSITION (PNP) SWITCH

PARK/NEUTRAL POSITION (PNP) SWITCH : Component Parts Location

INFOID:0000000001209340

1 : Position switch



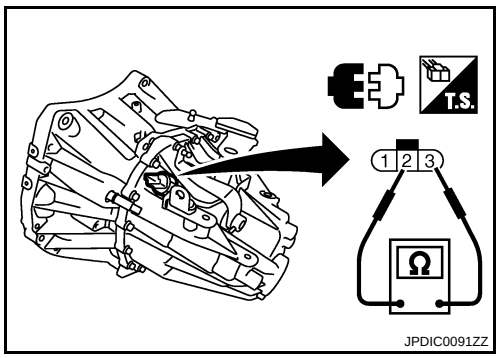
PARK/NEUTRAL POSITION (PNP) SWITCH : Component Inspection

INFOID:0000000001209341

1.CHECK PARK/NEUTRAL POSITION (PNP) SWITCH

Check continuity between position switch terminals with control lever turned to 1st to 6th and reverse position.

Terminals	Gear position	Continuity
2 – 3	Neutral	Existed
	Except neutral	Not existed



Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace position switch. Refer to TM-28, "Exploded View".

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:0000000001209342

Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference page		TM-28			TM-28			TM-21	TM-28	TM-28				
SUSPECTED PARTS (Possible cause)		OIL (Oil level is low.)	OIL (Wrong oil.)	OIL (Oil level is high.)	GASKET (Damaged)	OIL SEAL (Worn or damaged)	O-RING (Worn or damaged)	SHIFT CONTROL LINKAGE (Worn)	SHIFT FORK (Worn)	GEAR (Worn or damaged)	BEARING (Worn or damaged)	BAULK RING (Worn or damaged)	INSERT SPRING (Damaged)
Symptoms	Noise	1	2							3	3		
	Oil leakage		3	1	2	2	2						
	Hard to shift or will not shift		1	1				2				3	3
	Jumps out of gear							1	2	2			

PRECAUTION

PRECAUTIONS

Service Notice or Precautions for Manual Transaxle

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CAUTION:

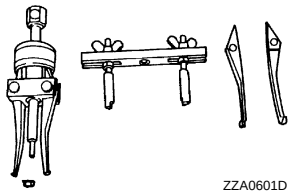
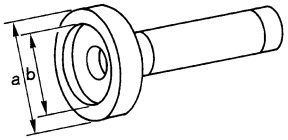
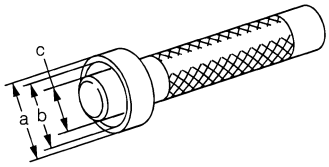
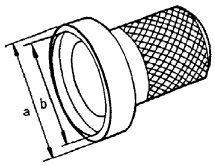
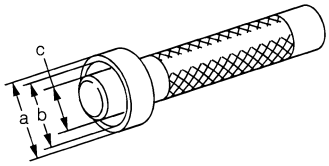
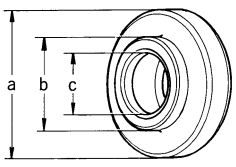
- **If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.**
- **Never reuse transaxle gear oil, once it has been drained.**
- **Check oil level or replace gear oil with vehicle on level surface.**
- **During removal or installation, keep inside of transaxle clear of dust or dirt.**
- **Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts they are applied.**
- **In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, use it.**
- **Never damage sliding surfaces and mating surfaces.**

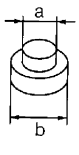
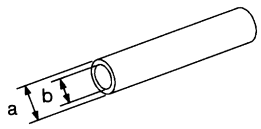
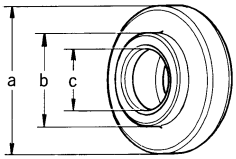
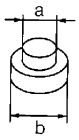
PREPARATION

PREPARATION

Special Service Tools

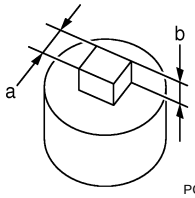
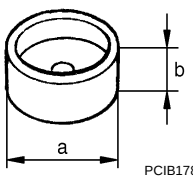
INFOID:0000000001209344

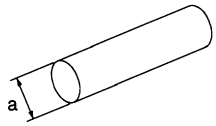
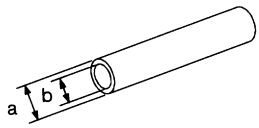
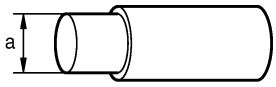
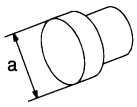
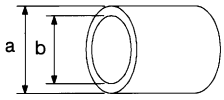
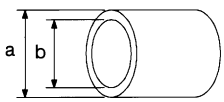
Tool number Tool name		Description
KV381054S0 Puller	 ZZA0601D	Removing mainshaft front bearing outer race
KV38100200 Drift a: 65 mm (2.56 in) dia. b: 49 mm (1.93 in) dia.	 ZZA1143D	• Installing mainshaft front bearing outer race • Installing mainshaft rear bearing outer race • Installing differential side bearing outer race (clutch housing side)
ST33220000 Drift a: 37 mm (1.46 in) dia. b: 31 mm (1.22 in) dia. c: 22 mm (0.87 in) dia.	 ZZA1046D	Installing input shaft oil seal
ST33400001 Drift a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia.	 ZZA0814D	Installing differential side bearing outer race (transaxle case side)
KV38100300 Drift a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32 mm (1.26 in) dia.	 ZZA1046D	Installing differential side oil seal
ST36720030 Drift a: 70 mm (2.76 in) dia. b: 40 mm (1.57 in) dia. c: 29 mm (1.14 in) dia.	 ZZA0978D	• Installing input shaft rear bearing • Installing mainshaft front bearing inner race

Tool number Tool name	Description
ST33052000 Drift a: 22 mm (0.87 in) dia. b: 28 mm (1.10 in) dia.  ZZA0969D	• Removing mainshaft rear bearing inner race • Removing 6th main gear • Removing 5th main gear • Removing 4th main gear • Removing 1st main gear • Removing 1st-2nd synchronizer assembly • Removing 2nd main gear • Removing bushing • Removing 3rd main gear • Removing mainshaft front bearing inner race
KV32102700 Drift a: 54 mm (2.13 in) dia. b: 32 mm (1.26 in) dia.  S-NT065	• Installing bushing • Installing 2nd main gear • Installing 3rd main gear • Installing 4th main gear • Installing 5th main gear • Installing 6th main gear
ST30901000 Drift a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.386 in) dia.  ZZA0978D	Installing mainshaft rear bearing inner race
ST33061000 Drift a: 28.5 mm (1.122 in) dia. b: 38 mm (1.50 in) dia.  ZZA0969D	Removing differential side bearing inner race (clutch housing side)

Commercial Service Tools

INFOID:0000000001209345

Tool name	Description
Socket a: 8 mm (0.31 in) b: 5 mm (0.20 in)  PCIB1776E	Removing and installing drain plug
Spacer a: 25 mm (0.98 in) dia. b: 25 mm (0.98 in)  PCIB1780E	Removing mainshaft front bearing outer race

Tool name	Description
Drift a: 17 mm (0.67 in) dia.  S-NT063	• Installing bushing • Installing shifter lever oil seal • Installing selector lever oil seal
Drift a: 35 mm (1.38 in) dia. b: 25 mm (0.98 in) dia.  S-NT065	Installing input shaft front bearing
Drift a: 24 mm (0.94 in) dia.  PCIB1779E	Removing input shaft rear bearing
Drift a: 43 mm (1.69 in) dia.  NT109	• Removing differential side bearing inner race (transaxle case side) • Installing input shaft rear bearing
Drift a: 45 mm (1.77 in) dia. b: 39 mm (1.54 in) dia.  S-NT474	Installing differential side bearing inner race (clutch housing side)
Drift a: 52 mm (2.05 in) dia. b: 45 mm (1.77 in) dia.  S-NT474	Installing differential side bearing inner race (transaxle case side)

ON-VEHICLE MAINTENANCE

GEAR OIL

Exploded View

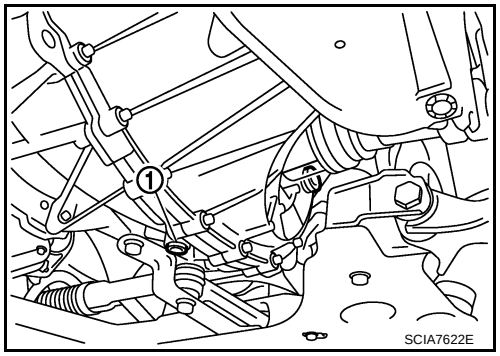
INFOID:0000000001209346

Refer to TM-28, "Exploded View".

Draining

INFOID:0000000001209347

1. Start engine and let it run to warm up transaxle.
2. Stop engine. Remove drain plug (1) and then drain gear oil.
3. Set a gasket on drain plug and install it to clutch housing. Tighten drain plug to the specified torque.
   CAUTION:
   Never reuse gasket.



Refilling

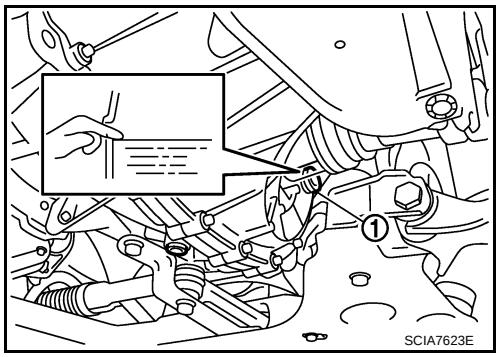
INFOID:0000000001209348

1. Remove filler plug (1). Fill with new gear oil until oil level reaches the specified limit at filler plug hole as shown.

   Oil grade and viscosity : **Refer to MA-22, "Fluids and Lubricants".**

   Oil capacity : **Refer to TM-60, "General Specification".**

2. After refilling gear oil, check oil level. Refer to TM-19, "Inspection".
3. Set a gasket on filler plug and then install it to transaxle case.
   CAUTION:
   Never reuse gasket.
4. Tighten filler plug to the specified torque.



Inspection

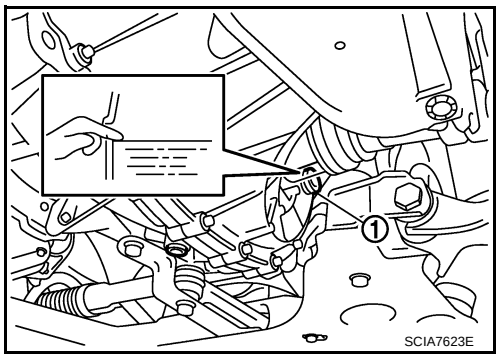
INFOID:0000000001209349

LEAKAGE

Make sure that gear oil is not leaking from transaxle or around it.

LEVEL

1. Remove filler plug (1) and check oil level at filler plug hole as shown.
   CAUTION:
   Never start engine while checking oil level.
2. Set a gasket on filler plug and then install it to transaxle case.
   CAUTION:
   Never reuse gasket.
3. Tighten filler plug to the specified torque.



ON-VEHICLE REPAIR

SIDE OIL SEAL

Exploded View

INFOID:0000000001209350

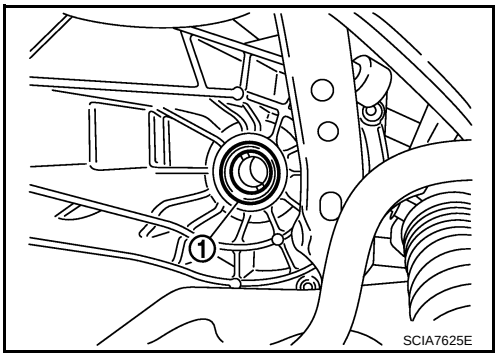
Refer to TM-28, "Exploded View".

Removal and Installation

INFOID:0000000001209351

REMOVAL

1. Remove front drive shafts. Refer to FAX-21, "MR20DE : Removal and Installation".
2. Remove differential side oil seals (1) using a suitable tool.
   CAUTION:
   Never damage transaxle case and clutch housing.



INSTALLATION

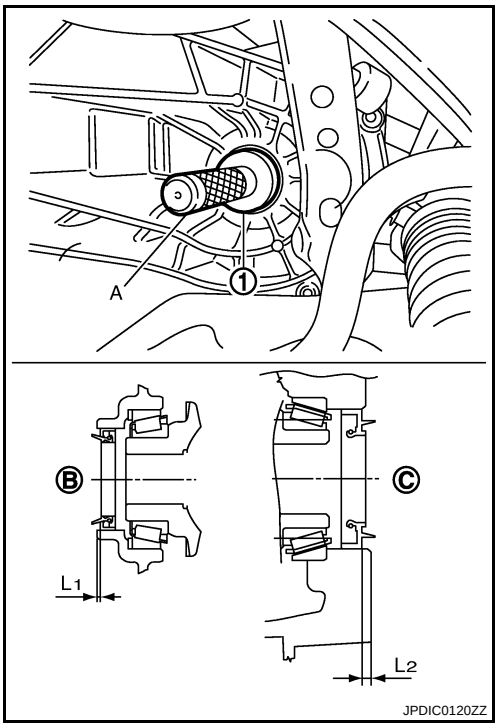
Note the following, and install in the reverse order of removal.

- Install differential side oil seals (1) to clutch housing and transaxle case using the drift (A) [SST: KV38100300].

  B : Transaxle case side
  C : Clutch housing side

  Dimension "L_1" : 1.2 - 1.8 mm (0.047 - 0.071 in)
  Dimension "L_2" : 2.7 - 3.3 mm (0.106 - 0.130 in)

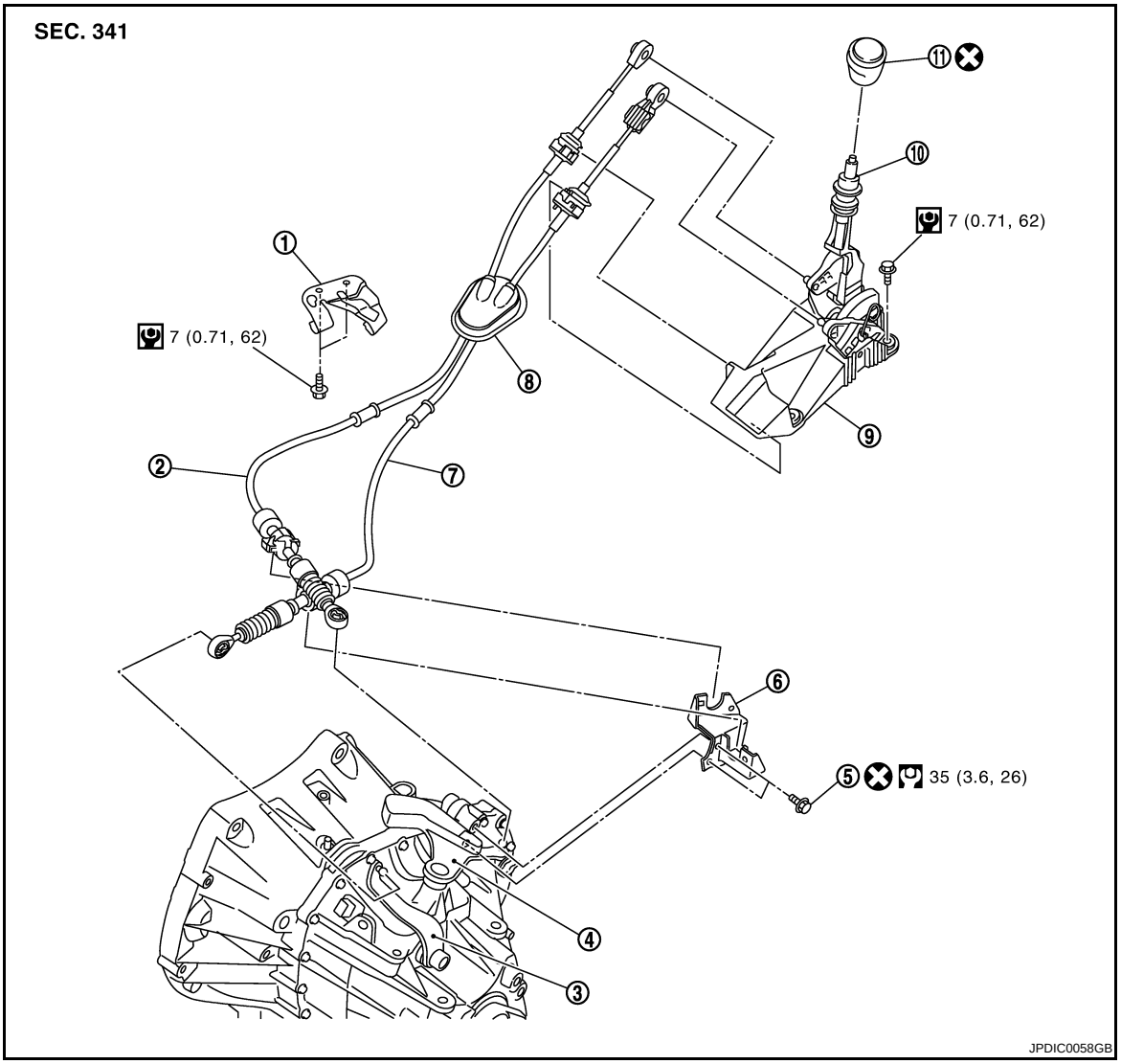
  CAUTION:
  - **Never reuse differential side oil seal.**
  - **When installing, never incline differential side oil seal.**
  - **Never damage clutch housing and transaxle case.**
- Check oil level and oil leakage after installation. Refer to TM-19, "Inspection".



CONTROL LINKAGE

Exploded View

INFOID:0000000001209352



1. Bracket
2. Shift cable
3. Selector lever
4. Shifter lever
5. Tapping bolt
6. Cable mounting bracket
7. Select cable
8. Grommet
9. Control device assembly
10. Control lever
11. Control lever knob

Refer to GI-4, "Components" for the symbols in the figure.

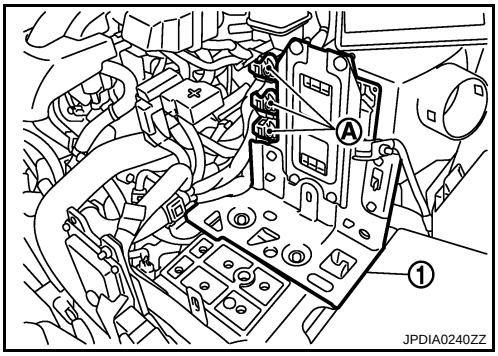
Removal and Installation

INFOID:0000000001209353

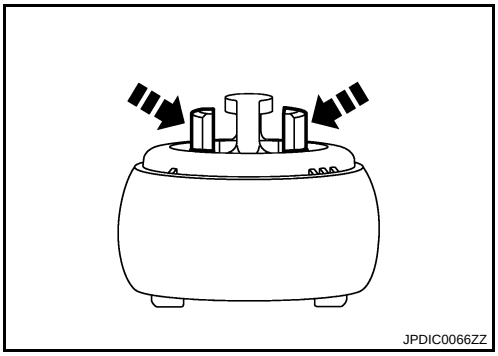
REMOVAL

1. Remove the air cleaner case and air duct (inlet) or air ducts. Refer to EM-25, "Removal and Installation".
2. Remove the battery. Refer to PG-133, "Removal and Installation".

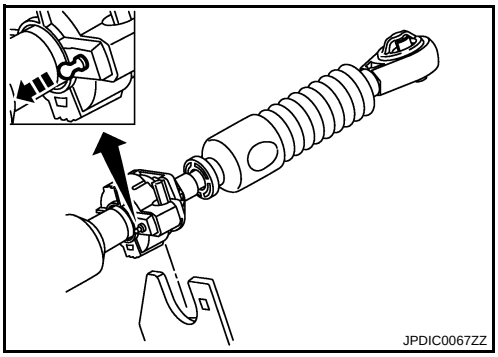
3. Disconnect connectors (A) and then remove bracket (1).



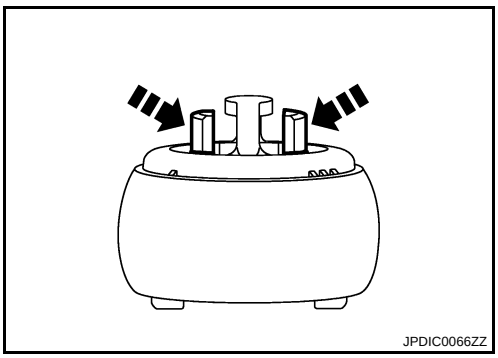
4. While pressing the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the selector lever.
5. While pressing the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the shifter lever.



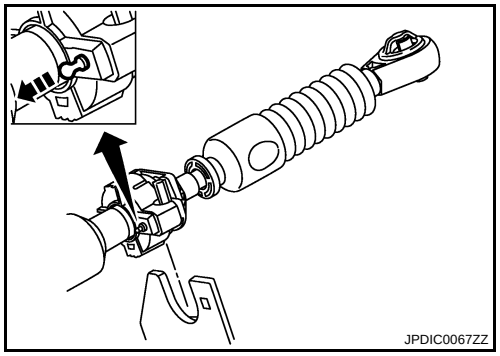
6. While pulling the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the cable mounting bracket.
7. While pulling the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the cable mounting bracket.
8. Remove the control lever knob.
   NOTE:
   Pull out the control lever knob for removal.
9. Remove console finisher assembly and the center console assembly. Refer to IP-21, "Removal and Installation".
10. Shift the control lever to the neutral position.



11. While pressing the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the control device assembly.
12. While pressing the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the control device assembly.



13. While pulling the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the control device assembly.
14. While pulling the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the control device assembly.
15. Remove the control device assembly.
16. Remove the heat plate.
17. Remove the bracket.
18. Remove the grommet and then remove the shift cable and select cable from the vehicle.



INSTALLATION

Note the following, and install in the reverse order of removal.

- Shift the control lever to the neutral position.
- Securely assemble each cable and the selector lever and shifter lever.
- Securely assemble each cable and the cable mounting bracket.
- Securely assemble each cable and the control device assembly.
- Make sure that the claws of grommet are in contact with the floor.
- Be careful about the installation direction and push the control lever knob into the control lever.

  CAUTION:

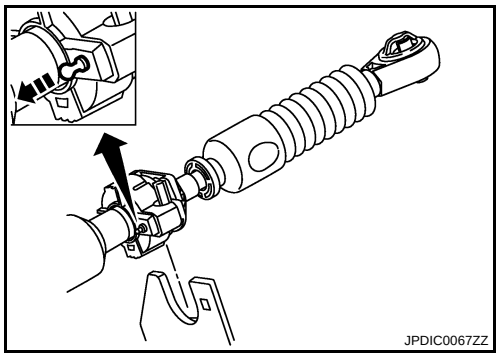
  Never reuse control lever knob.
- Tapping work for tapping bolt is not applied to new clutch housing. Do not perform tapping by other than screwing tapping bolt because tapping is formed by screwing tapping bolt into clutch housing.

  CAUTION:

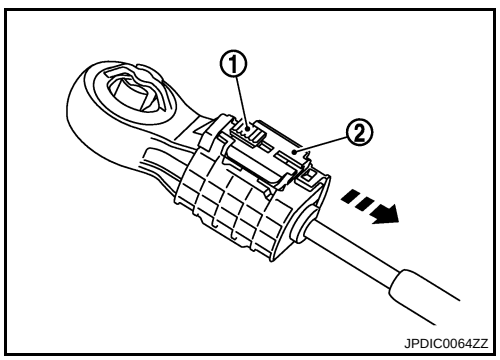
  Never reuse tapping bolt.

Install the select cable (the control device assembly side) with the following procedure.

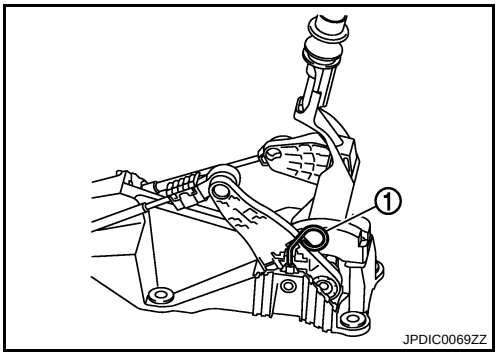
1. While pulling the lock of the select cable in the direction of the arrow shown in the figure, install the select cable to the control device assembly.

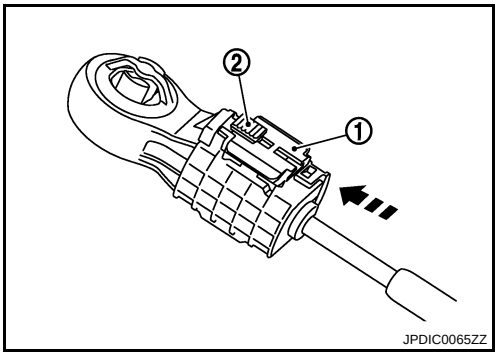


2. Slide the lock (1) of the select cable in the direction of the arrow as shown in the figure to pull up the stopper (2) of the select cable.
3. Install the end of the select cable to the pin of the control device assembly.



4. Install the lever stopper pin (1) or a pin [3 mm (0.12 in) dia.] to the control device assembly.
   CAUTION:
   Select cable cannot be adjusted accurately without a use of a lever stopper pin or a pin [3 mm (0.12 in) dia.].
   NOTE:
   A lever stopper pin is not included in control device assembly. Therefore, if the control device assembly is not replaced, prepare a pin [3 mm (0.12 in) dia.].
5. Check that the control lever does not move in the direction of the select. If it moves, repeat step 3.
6. Shift the control lever to 4th gear position.
7. With the stopper (1) of the select cable pressed into all the way, slide lock (2) of the select cable all the way in the direction of the arrow.
8. Remove the lever stopper pin or a pin [3 mm (0.12 in) dia.] from the control device assembly.
9. Shift the control lever to each gear position to check that there is no bindings. If any, repeat step 3.





Inspection

INFOID:0000000001209354

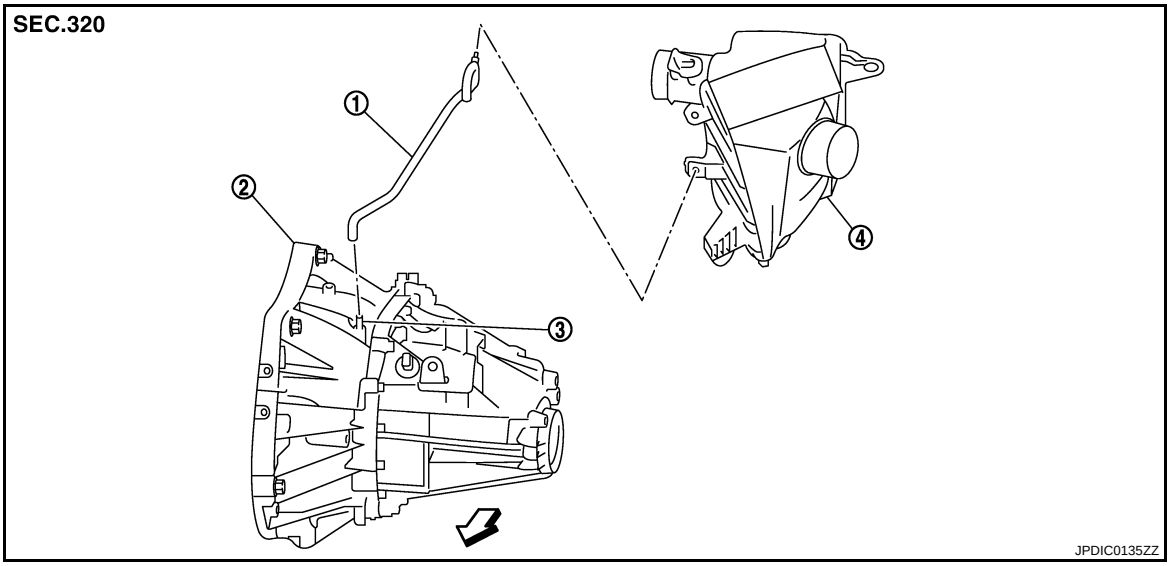
After installing, confirm the following items:

- When the control lever is shifted to 1st-2nd side and 5th-6th side, confirm the control lever returns to neutral position smoothly.
- When the control lever is shifted to each position, make sure there is no binding or disconnection in each boot.

AIR BREATHER HOSE

Exploded View

INFOID:0000000001209355



1. Air breather hose
2. Transaxle assembly
3. Two way connector
4. Air cleaner case

⇦: Vehicle front

Removal and Installation

INFOID:0000000001209356

REMOVAL

Refer to the figure for removal procedure.

CAUTION:

When removing air breather hose, be sure to hold two way connector securely.

INSTALLATION

Refer to the figure for installation procedure.

- When installing air breather hose on two way connector, aim paint mark face toward the vehicle front.
- When installing air breather hose on two way connector, push it until it hits transaxle case.
- When installing air breather hose to air cleaner case, make sure that clip are fully inserted.

CAUTION:

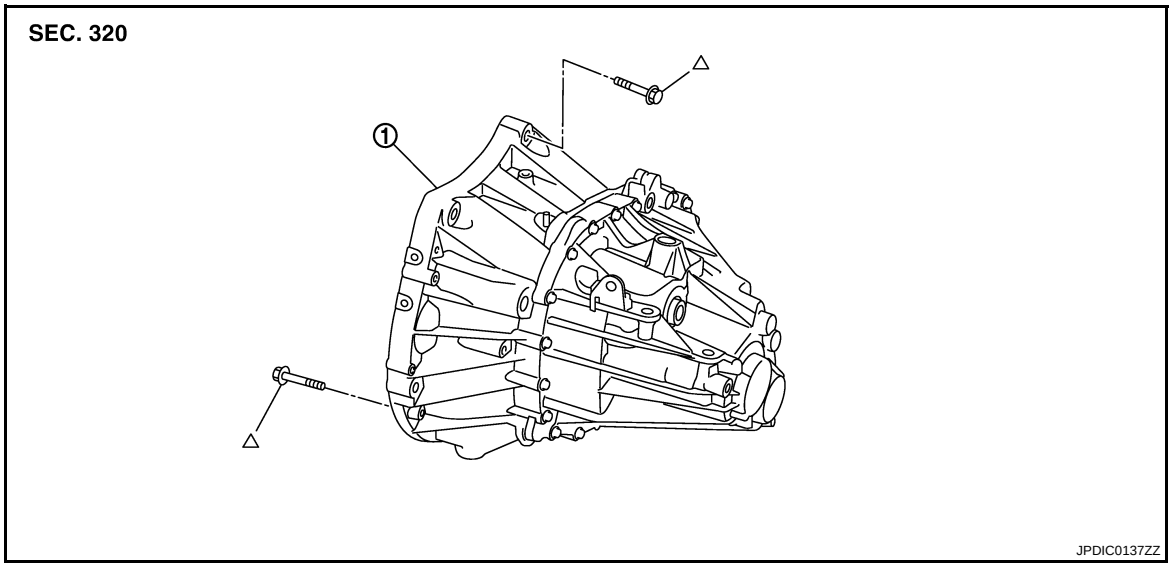
Make sure air breather hose is not collapsed or blocked due to folding or bending when installed.

REMOVAL AND INSTALLATION

TRANSAXLE ASSEMBLY

Exploded View

INFOID:0000000001209357



1. Transaxle assembly

△: For the tightening torque, refer to “INSTALLATION”.

CAUTION:

If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

Removal and Installation

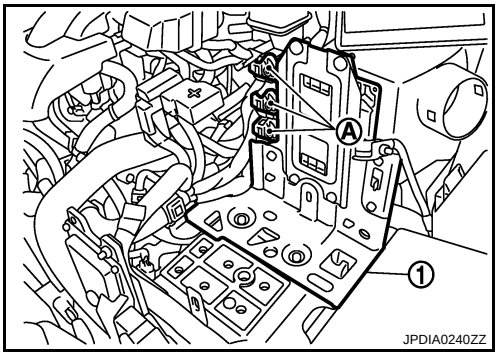
INFOID:0000000001209358

CAUTION:

If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

REMOVAL

1. Disconnect the battery cable from the negative terminal.
2. Remove air breather hose. Refer to TM-25, "Removal and Installation".
3. Remove air cleaner case and air duct (inlet). Refer to EM-25, "Removal and Installation".
4. Remove battery. Refer to PG-133, "Removal and Installation".
5. Disconnect connectors (A) and then remove bracket (1).
6. Drain clutch fluid and then remove clutch tube from CSC (Concentric Slave Cylinder). Refer to CL-15, "Removal and Installation".
   CAUTION:
   Never depress clutch pedal during removal procedure.
7. Disconnect position switch harness connector.
8. Disconnect ground cable.
9. Remove wire harnesses from transaxle assembly.
10. Disconnect select cable and shift cable from transaxle assembly. Refer to TM-21, "Removal and Installation".



11. Remove starter motor. Refer to STR-28, "MR20DE MODELS : Removal and Installation".

12. Remove engine under cover.
13. Drain gear oil. Refer to TM-19, "Draining".
14. Remove exhaust front tube. Refer to EX-5, "Removal and Installation".
15. Remove front drive shafts. Refer to FAX-21, "MR20DE : Removal and Installation".
    NOTE:
    Insert a suitable plug into differential side oil seal after removing front drive shaft.
16. Remove rear engine mounting brackets and rear torque rod. Refer to EM-76, "M/T : Removal and Installation".
17. Remove suspension member and suspension member stay. Refer to FSU-21, "Removal and Installation".
18. Set a suitable jack to transaxle assembly and then set a suitable jack to engine assembly.
    CAUTION:
    When setting a suitable jack, be careful so that it does not contact with the switch.
19. Remove transaxle assembly mounting bolts.
20. Remove engine mounting through bolt-securing nut. Refer to EM-76, "M/T : Removal and Installation".
21. Remove transaxle assembly from the vehicle.
    CAUTION:
    - **Secure transaxle assembly to a suitable jack while removing it.**
    - **The transaxle assembly must not interfere with the wire harnesses and clutch tube.**
22. Remove CSC (Concentric Slave Cylinder). Refer to CL-16, "Removal and Installation".
    CAUTION:
    If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

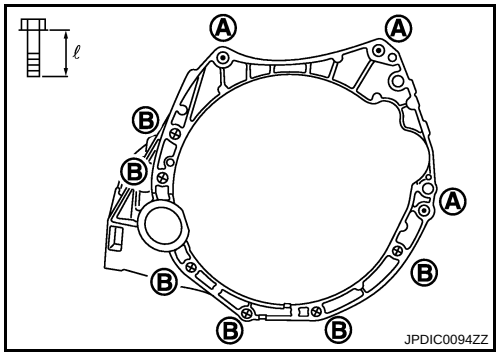
INSTALLATION

Note the following, and install in the reverse order of removal.

- Tighten transaxle assembly mounting bolts to the specified torque. The figure is the view from the engine.

: Transaxle to engine

: Engine to transaxle



Bolt symbol	A	B
Quantity	3	6
Bolt length “ℓ” mm (in)	60 (2.36)	50 (1.97)
Tightening torque N·m (kg-m, ft-lb)	62.0 (6.3, 46)	

CAUTION:

- **The transaxle assembly must not interfere with the wire harnesses and clutch tube.**
- **When installing transaxle assembly, never bring input shaft into contact with clutch cover.**
- Refer to CL-16, "Removal and Installation" for CSC (Concentric Slave Cylinder) installation procedure.
- Refer to TM-21, "Removal and Installation" for select cable and shift cable installation procedure.
- Bleed the air from the clutch hydraulic system. Refer to CL-6, "Air Bleeding Procedure".
- After installation, check for oil leakage and oil level. Refer to TM-19, "Inspection".

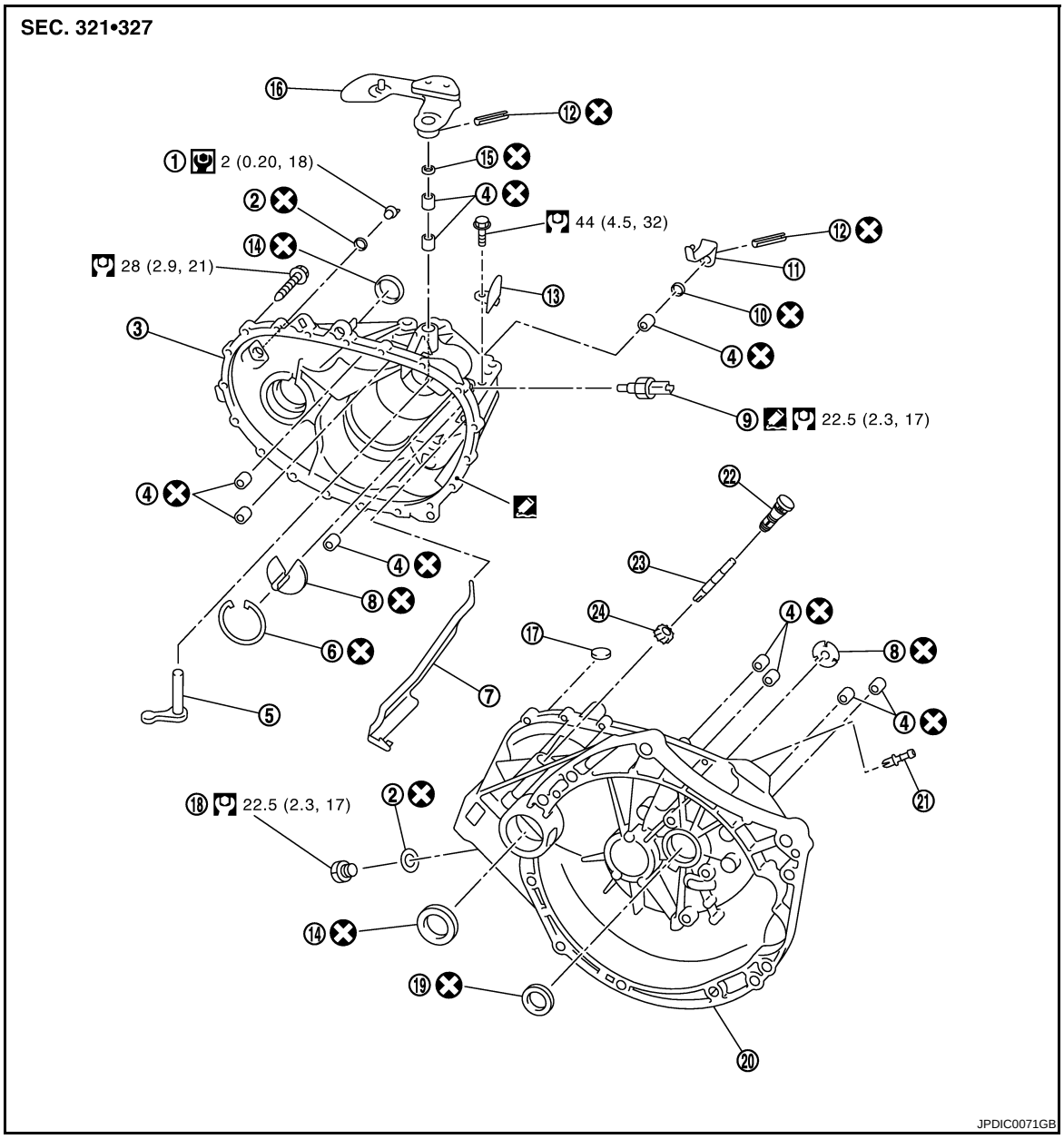
DISASSEMBLY AND ASSEMBLY

TRANSAXLE ASSEMBLY

Exploded View

INFOID:0000000001209359

CASE AND HOUSING

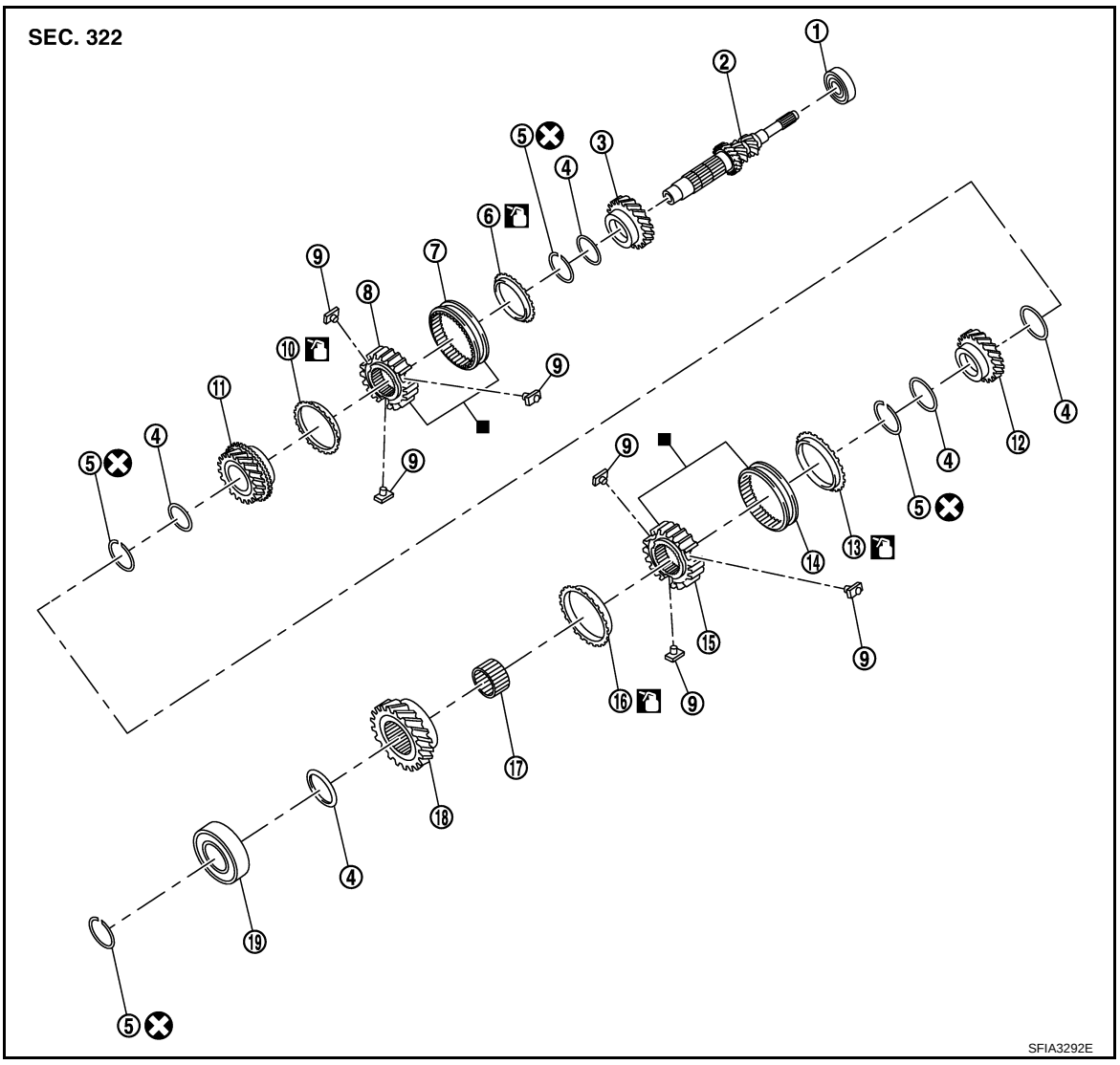


1. Filler plug
2. Gasket
3. Transaxle case
4. Bushing
5. Shift finger
6. Snap ring
7. Oil gutter
8. Oil channel
9. Position switch
10. Shifter lever oil seal
11. Shifter lever
12. Retaining pin
13. Bracket
14. Differential side oil seal
15. Selector lever oil seal
16. Selector lever
17. Magnet
18. Drain plug
19. Input shaft oil seal
20. Clutch housing
21. Two way connector
22. Plug (if equipped)
23. Pinion shaft (if equipped)
24. Pinion gear (if equipped)

: Apply Genuine Liquid Gasket, Three Bond 1215 or an equivalent.

Refer to GI-4, "Components" for symbols not described on the above.

SHAFT AND GEAR

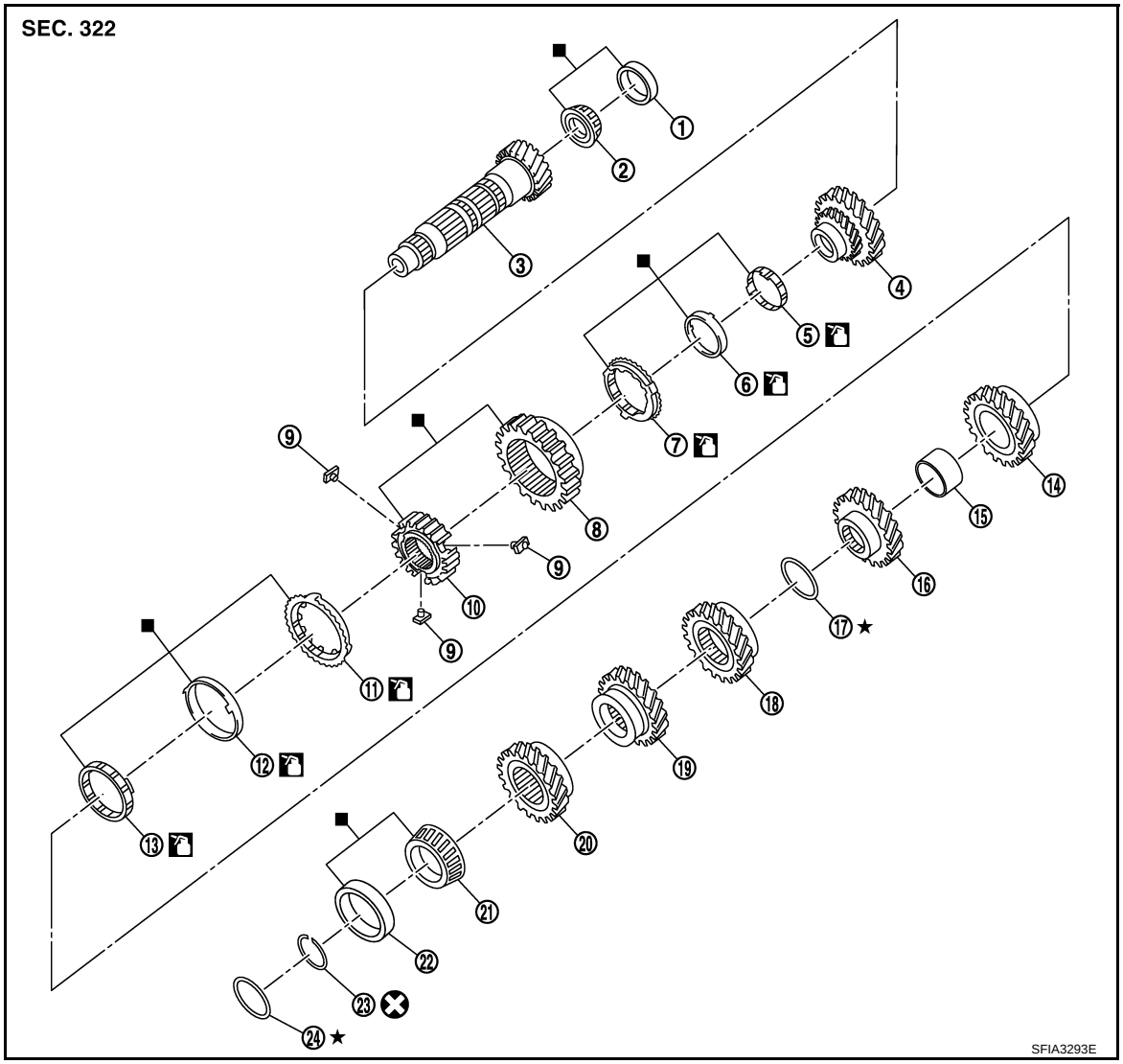


1. Input shaft front bearing
2. Input shaft
3. 3rd input gear
4. Washer
5. Snap ring
6. 3rd baulk ring
7. 3rd-4th coupling sleeve
8. 3rd-4th synchronizer hub
9. Insert key
10. 4th baulk ring
11. 4th input gear
12. 5th input gear
13. 5th baulk ring
14. 5th-6th coupling sleeve
15. 5th-6th synchronizer hub
16. 6th baulk ring
17. Needle bearing
18. 6th input gear
19. Input shaft rear bearing

: Apply gear oil.

: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

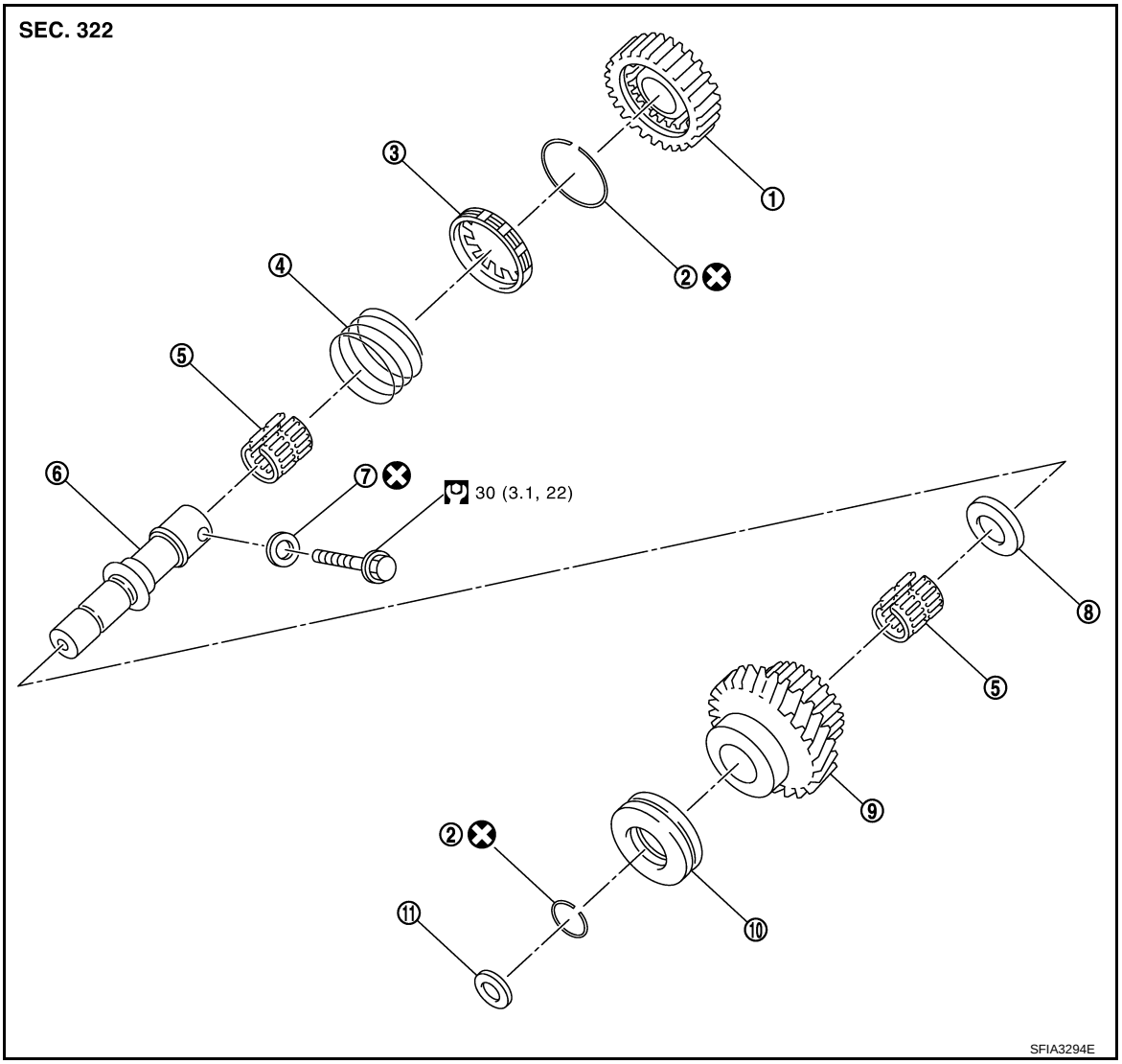


1.	Mainshaft front bearing outer race	2.	Mainshaft front bearing inner race	3.	Mainshaft
4.	1st main gear	5.	1st inner baulk ring	6.	1st synchronizer cone
7.	1st outer baulk ring	8.	1st-2nd coupling sleeve	9.	Insert key
10.	1st-2nd synchronizer hub	11.	2nd outer baulk ring	12.	2nd synchronizer cone
13.	2nd inner baulk ring	14.	2nd main gear	15.	Bushing
16.	3rd main gear	17.	Intermediate adjusting shim	18.	4th main gear
19.	5th main gear	20.	6th main gear	21.	Mainshaft rear bearing inner race
22.	Mainshaft rear bearing outer race	23.	Snap ring	24.	Bearing preloading shim

: Apply gear oil.

: Replace the parts as a set.

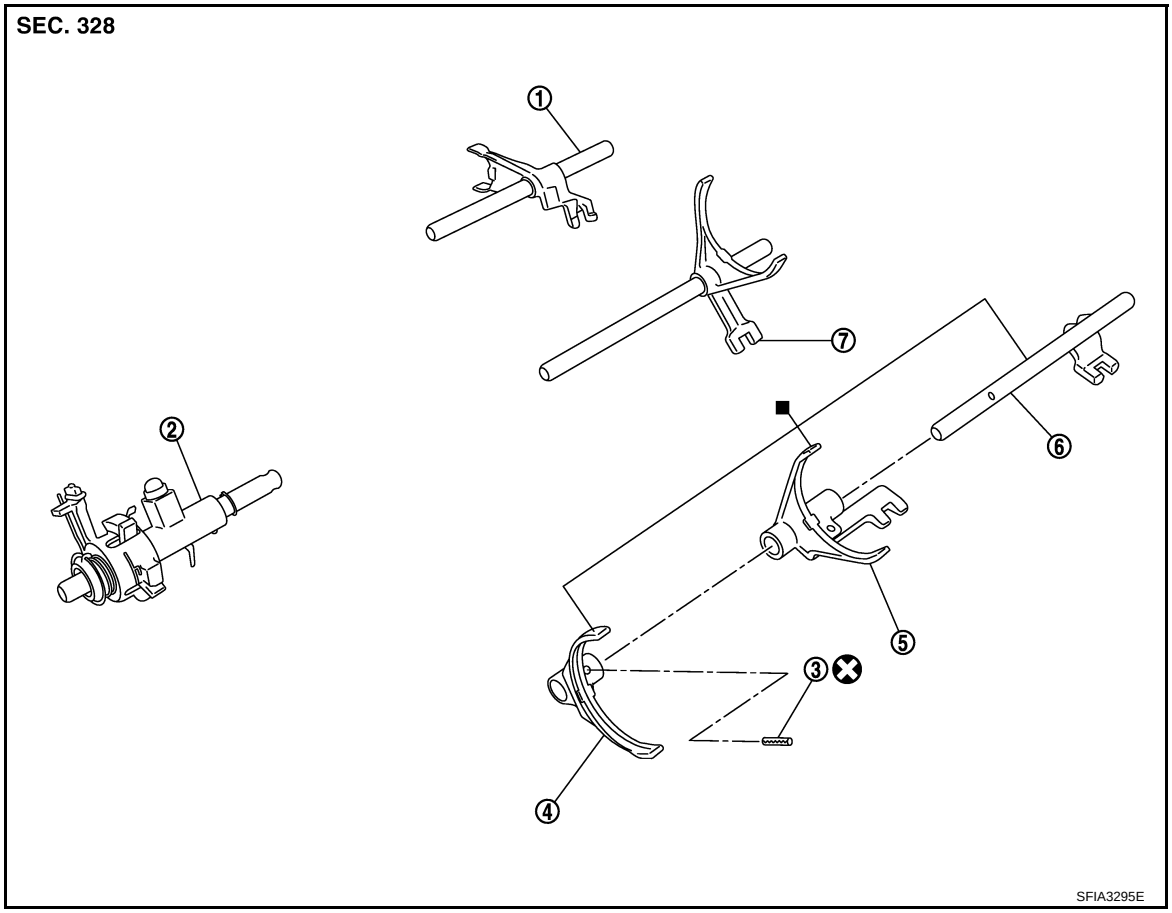
Refer to GI-4, "Components" for symbols not described on the above.



1. Reverse output gear
2. Snap ring
3. Reverse baulk ring
4. Return spring
5. Needle bearing
6. Reverse idler shaft
7. Seal washer
8. Washer
9. Reverse input gear
10. Lock washer
11. Spring washer

Refer to GI-4, "Components" for the symbols in the figure.

SHIFT FORK AND FORK ROD

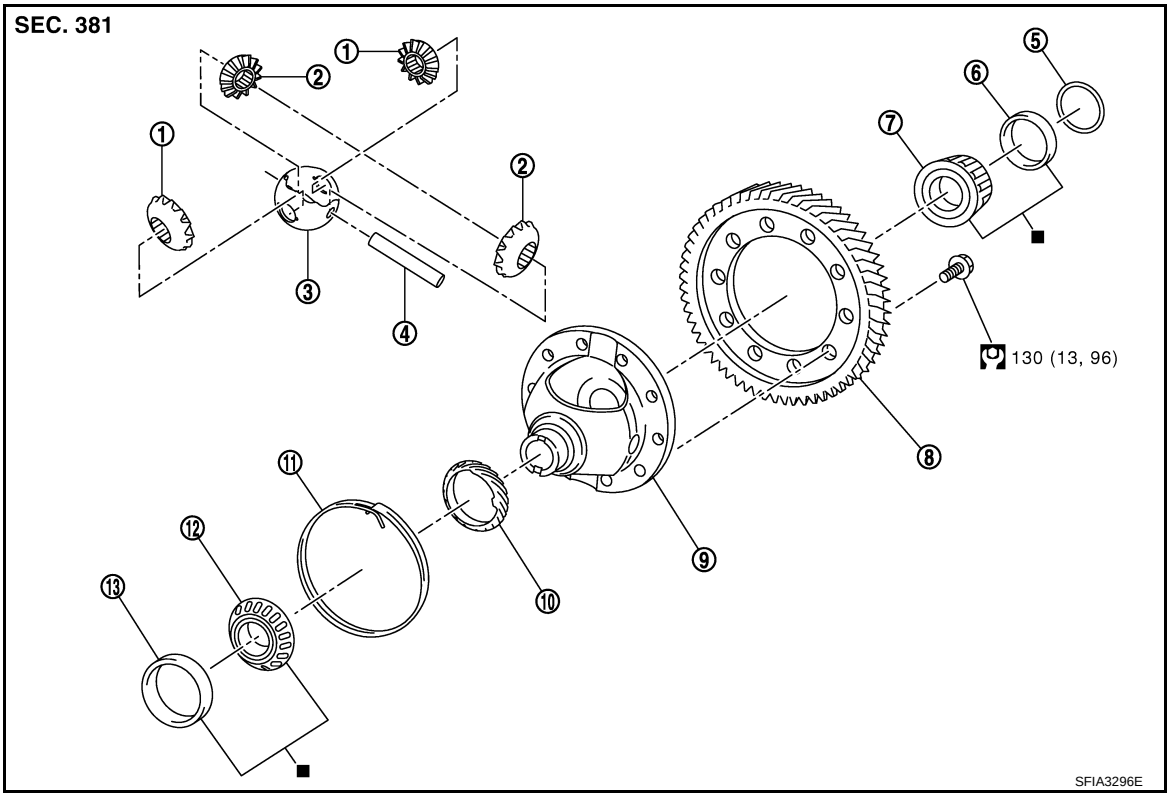


1. Reverse fork rod
2. Selector
3. Retaining pin
4. 5th-6th shift fork
5. 3rd-4th shift fork
6. 3rd-4th and 5th-6th fork rod
7. 1st-2nd fork rod

■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

FINAL DRIVE



1. Side gear
2. Pinion mate gear
3. Thrust washer
4. Pinion mate shaft
5. shim
6. Differential side bearing outer race (transaxle case side)
7. Differential side bearing inner race (transaxle case side)
8. Final gear
9. Differential case
10. Speedometer drive gear
11. Lock ring
12. Differential side bearing inner race (clutch housing side)
13. Differential side bearing outer race (clutch housing side)

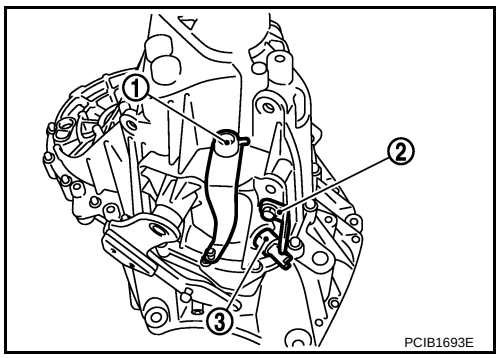
■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

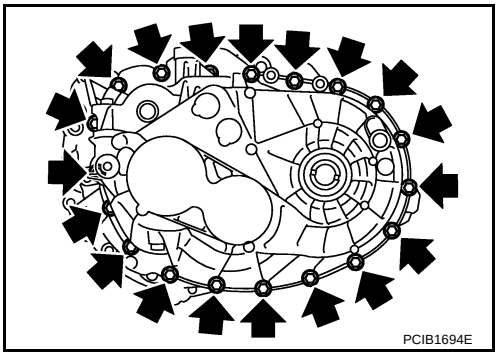
Disassembly

INFOID:0000000001209360

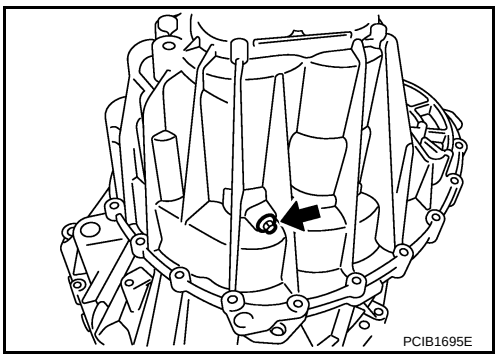
1. Remove drain plug and gasket from clutch housing using the socket [Commercial service tool] and then drain gear oil.
2. Remove filler plug and gasket from transaxle case.
3. Remove retaining pin from shifter lever (1) using a pin punch. And then remove shifter lever.
4. Remove bracket (2) and position switch (3) from transaxle case.



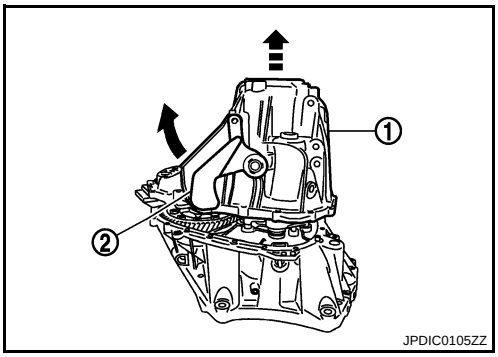
5. Remove mounting bolts.


PCIB1694E

6. Remove reverse idler shaft mounting bolt and seal washer.


PCIB1695E

7. Remove transaxle case (1) upward while rotating selector lever (2).



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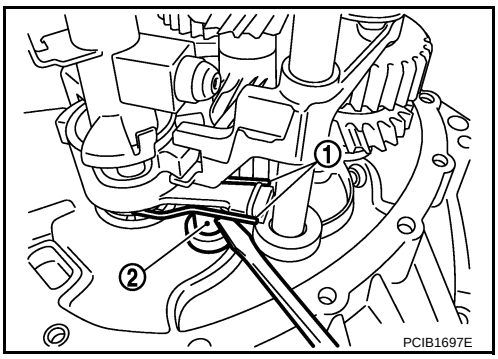
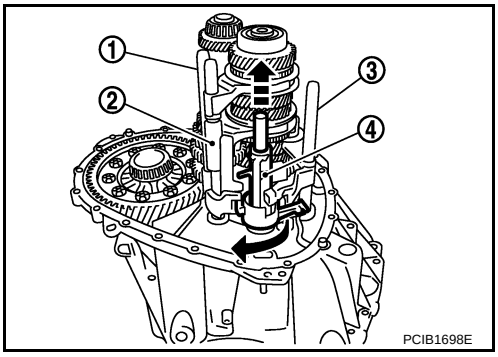
8. Remove spring (1) of selector from return bushing (2).



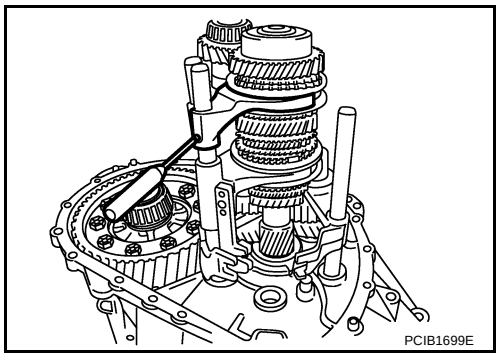
PCIB1697E

9. Move 1st-2nd fork rod (1), 3rd-4th and 5th-6th fork rod (2), and reverse fork rod (3) to neutral position.
10. Remove selector (4) from clutch housing.



PCIB1698E

11. Remove retaining pin from 5th-6th shift fork using a pin punch.

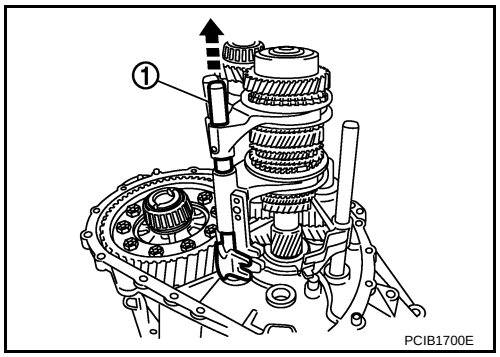

PCIB1699E

12. Remove 3rd-4th and 5th-6th fork rod (1) assembly according to the following.

a. Lift the fork rod up.

b. Remove 3rd-4th and 5th-6th fork rod (1) assembly from clutch housing.

c. Remove 3rd-4th shift fork and 5th-6th shift fork from 3rd-4th and 5th-6th fork rod.



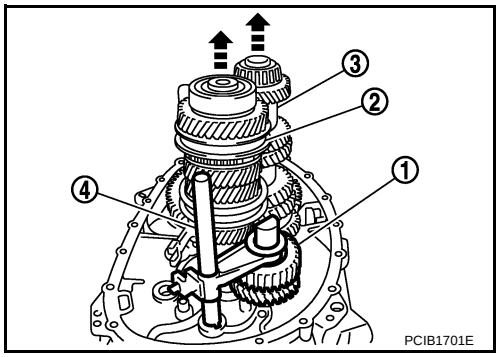
PCIB1700E

13. Remove reverse gear assembly (1) according to the following.

a. Lift up the input shaft assembly (2) and mainshaft assembly (3).

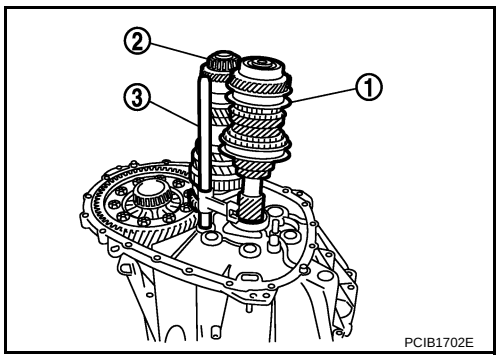
b. Remove reverse gear assembly (1) and reverse fork rod (4) from clutch housing.

14. Remove spring washer located under the reverse idler shaft.



PCIB1701E

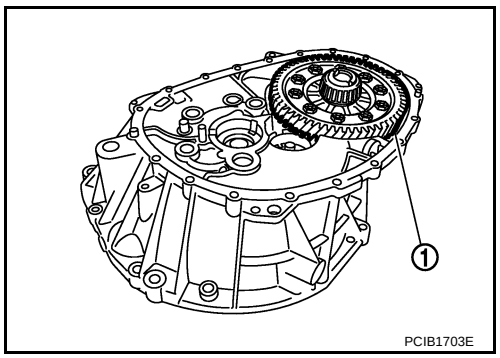
15. Remove input shaft assembly (1), mainshaft assembly (2), and 1st-2nd fork rod (3) from clutch housing.



PCIB1702E

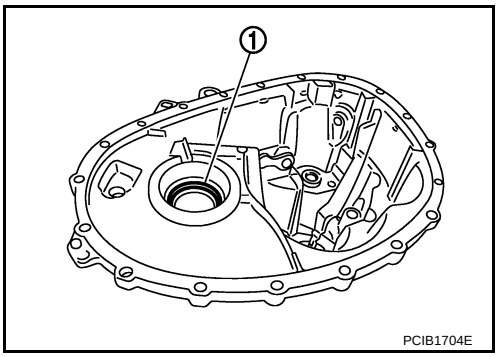
16. Remove final drive assembly (1) from clutch housing.

17. Remove magnet from clutch housing.

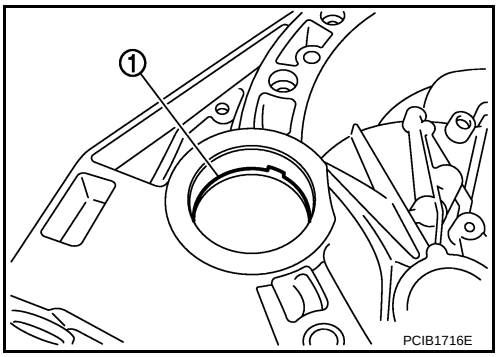


PCIB1703E

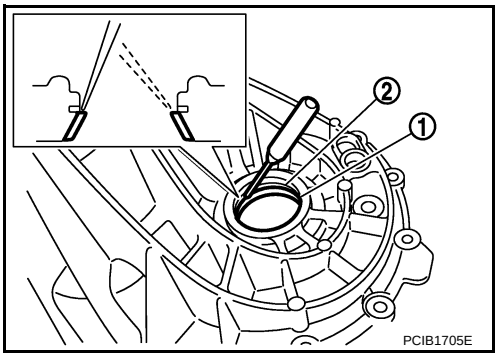
18. Remove differential side oil seals (1) from clutch housing and transaxle case using a flat-bladed screwdriver.
CAUTION:
Never damage clutch housing and transaxle case.



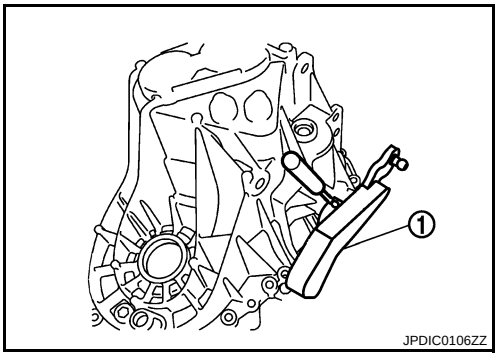
19. Remove differential side bearing outer race (1) from clutch housing using a brass bar.
CAUTION:
Never damage clutch housing.



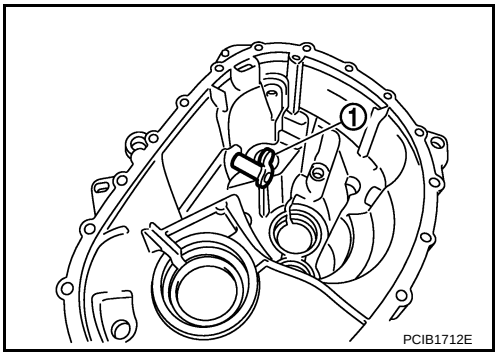
20. Remove differential side bearing outer race (1) and shim (2) from transaxle case using a brass bar as shown.
CAUTION:
Never damage transaxle case.



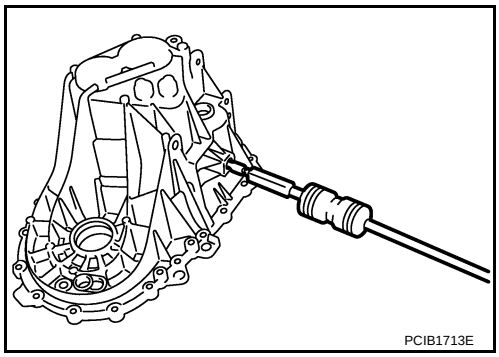
21. Remove retaining pin from selector lever (1) using a pin punch.
22. Remove selector lever.



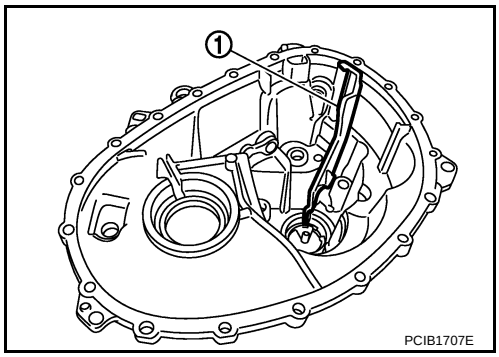
23. Remove shift finger (1) from transaxle case.



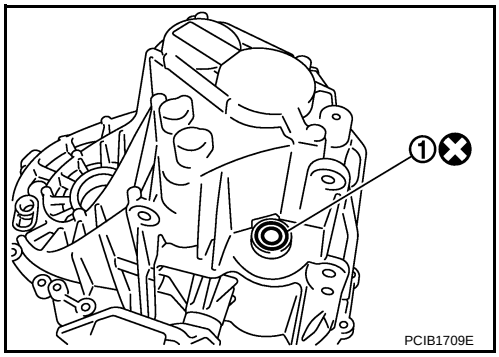
24. Remove selector lever oil seal and bushings from transaxle case using a suitable remover.



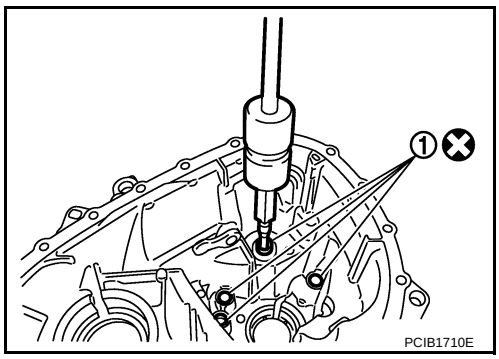
25. Remove oil gutter (1) from transaxle case.



26. Remove shifter lever oil seal (1) from transaxle case.



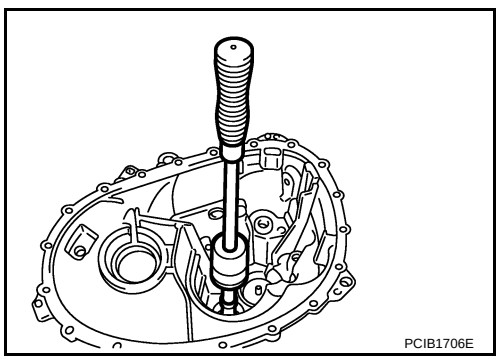
27. Remove bushings (1) from transaxle case using a suitable remover.



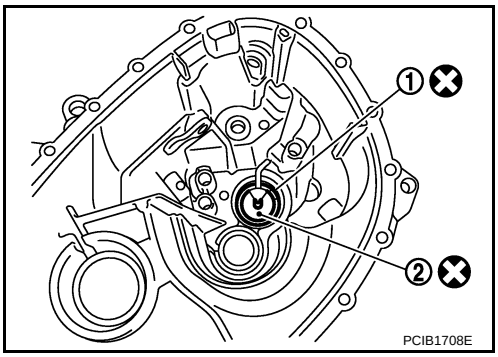
28. Remove mainshaft rear bearing outer race from transaxle case using a suitable remover and then remove bearing preloading shim.

CAUTION:

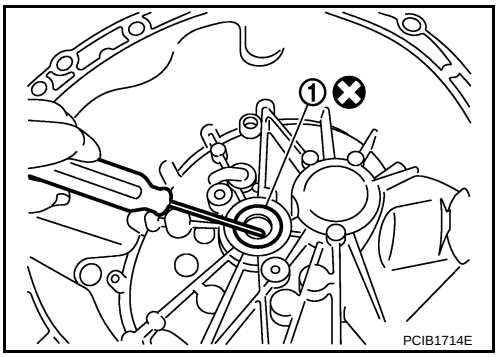
Never damage transaxle case.



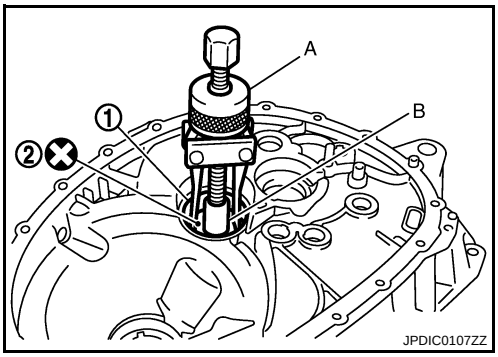
29. Remove snap ring (1) and oil channel (2) from transaxle case.



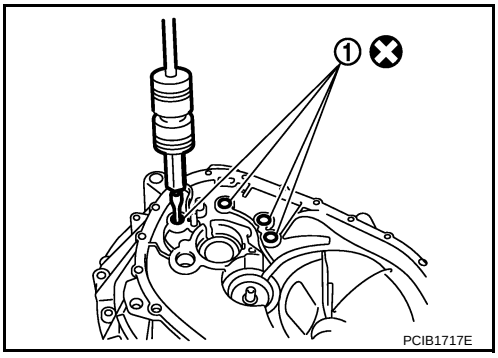
30. Remove input shaft oil seal (1) from clutch housing using a flat-bladed screwdriver.



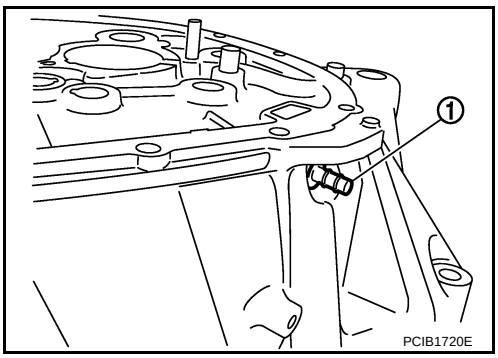
31. Remove mainshaft front bearing outer race (1) and oil channel (2) from clutch housing using the puller (A) [SST: KV381054S0] and the spacer (B) [Commercial service tool].



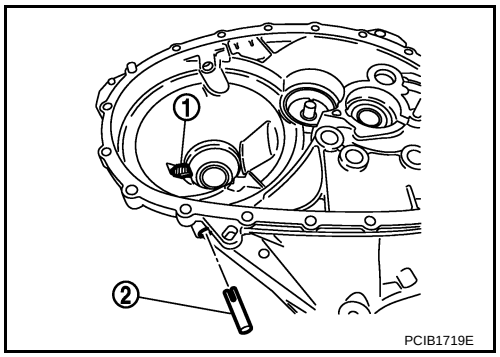
32. Remove bushings (1) from clutch housing using a suitable remover.



33. Remove two way connector (1) from clutch housing.
34. Remove plug. (If equipped)



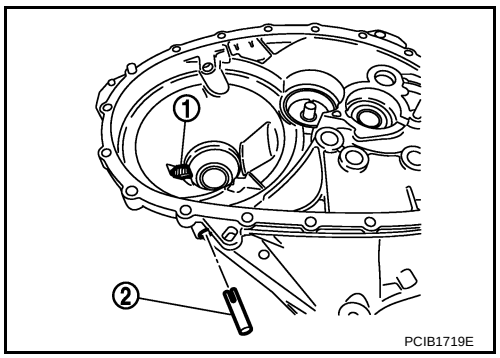
35. Remove pinion gear (1) and pinion shaft (2) from clutch housing. (If equipped)



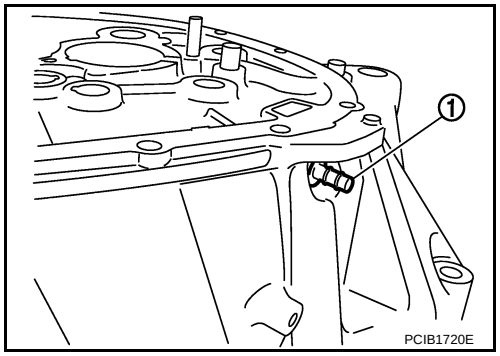
Assembly

INFOID:0000000001209361

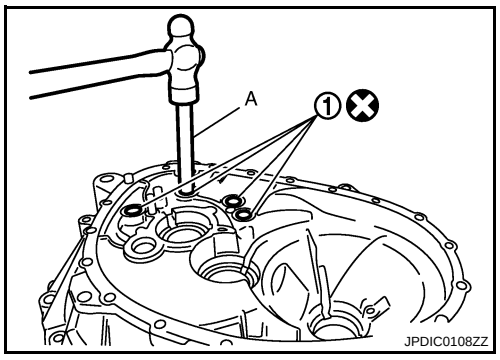
1. Install pinion gear (1) and pinion shaft (2) into clutch housing. (If equipped)
2. Install plug. (If equipped)



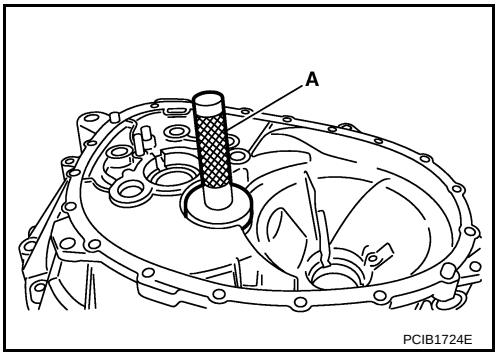
3. Install two way connector (1) into clutch housing.



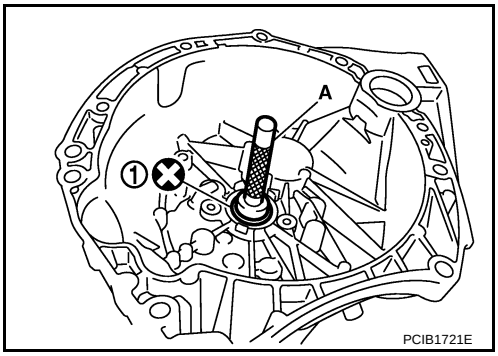
4. Install bushings (1) until they are flush with end face of clutch housing using the drift (A) [Commercial service tool].



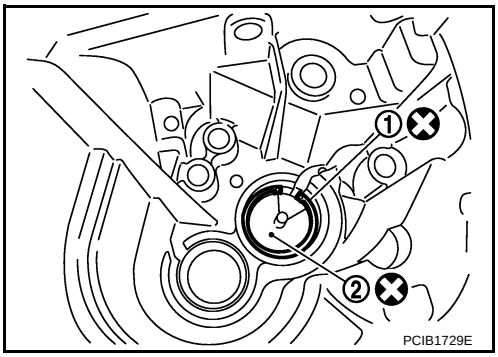
5. Install oil channel and mainshaft front bearing outer race into clutch housing using the drift (A) [SST: KV38100200].
CAUTION:
- **Never reuse oil channel.**
- **Replace mainshaft front bearing outer race and mainshaft front bearing inner race as a set.**



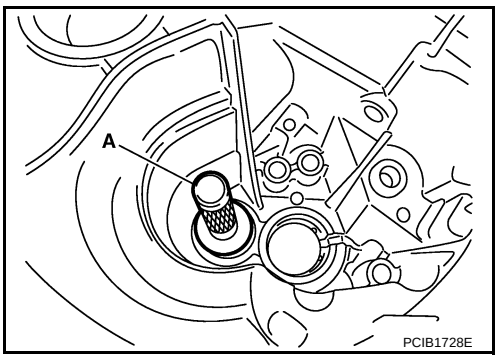
6. Install input shaft oil seal (1) into clutch housing using the drift (A) [SST: ST33220000].



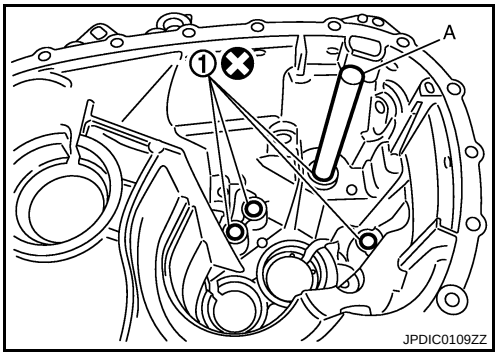
7. Install snap ring (1) and oil channel (2) onto transaxle case.



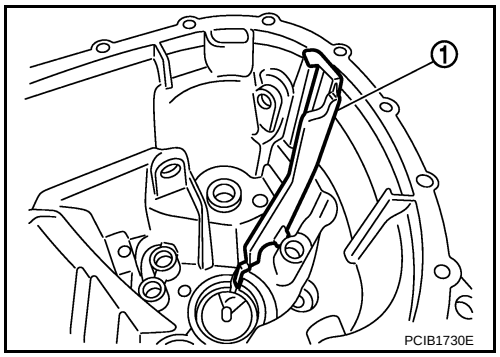
8. Install bearing preloading shim and mainshaft rear bearing outer race into transaxle case using the drift (A) [SST: KV38100200].
CAUTION:
Replace mainshaft rear bearing outer race and mainshaft rear bearing inner race as a set.



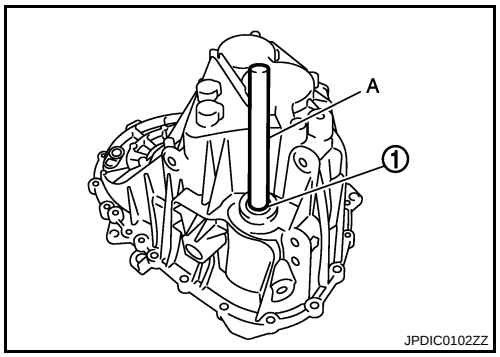
9. Install bushings (1) into transaxle case using the drift (A) [Commercial service tool].



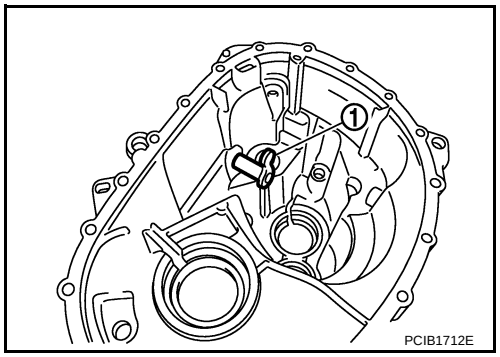
10. Install oil gutter (1) onto transaxle case.



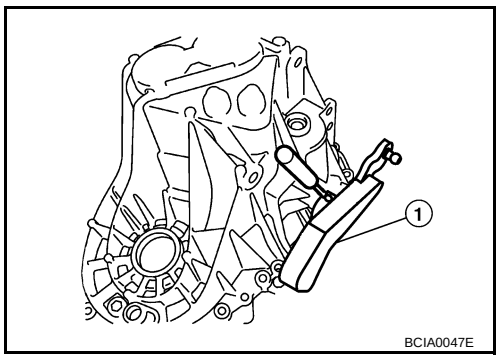
11. Install shifter lever oil seal (1) into transaxle case using the drift (A) [Commercial service tool].
12. Install selector lever oil seal and bushings into transaxle case using the drift [Commercial service tool].



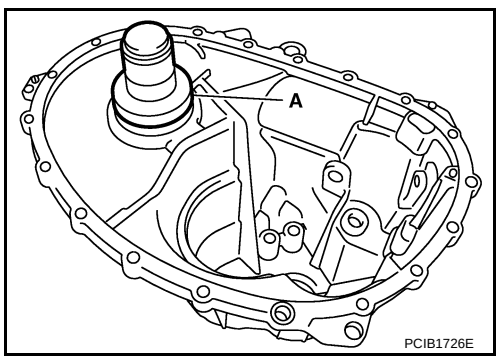
13. Install shift finger (1) into transaxle case.



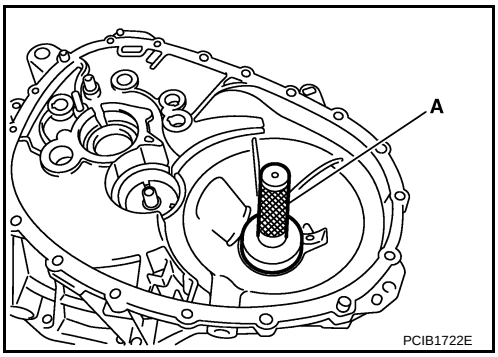
14. Install selector lever (1) and then install retaining pin.
CAUTION:
Never reuse retaining pin.



15. Install shim and differential side bearing outer race (transaxle case side) into transaxle case using the drift (A) [SST: ST33400001].
CAUTION:
Replace differential side bearing inner race and differential side bearing outer race as a set.



16. Install differential side bearing outer race (clutch housing side) into clutch housing using the drift (A) [SST: KV38100200].
CAUTION:
Replace differential side bearing inner race and differential side bearing outer race as a set.

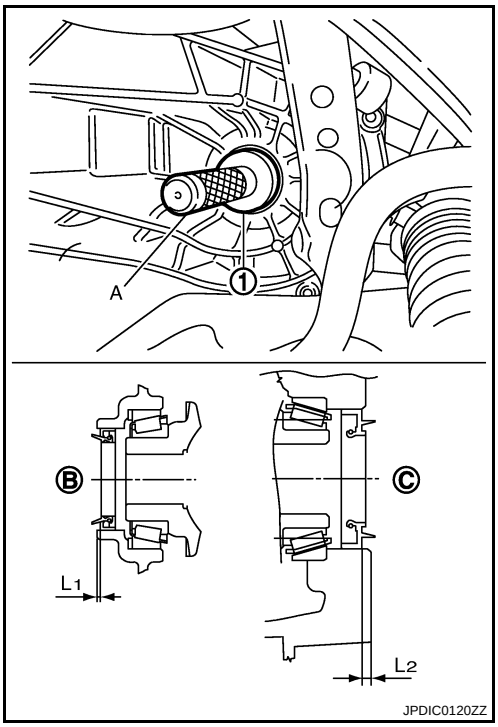


17. Install differential side oil seals (1) into clutch housing and transaxle case using the drift (A) [SST: KV38100300].

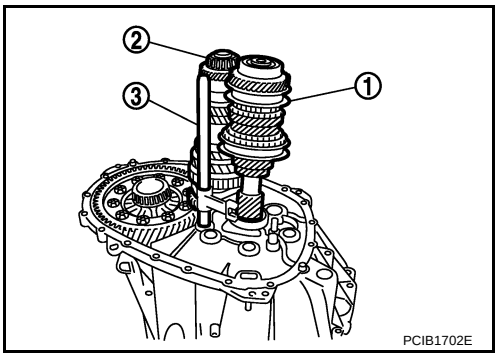
B : Transaxle case side
C : Clutch housing side

Dimension "L_1" : 1.2 - 1.8 mm (0.047 - 0.071 in)
Dimension "L_2" : 2.7 - 3.3 mm (0.106 - 0.130 in)

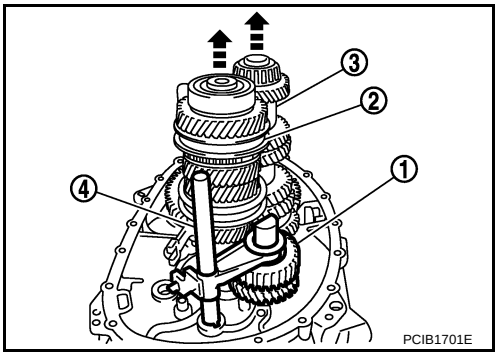
18. Install magnet onto clutch housing.
19. Install final drive assembly into clutch housing.



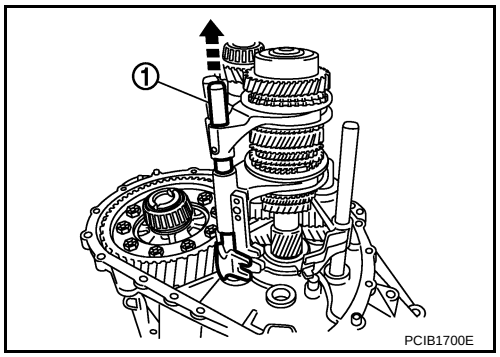
20. Install input shaft assembly (1), mainshaft assembly (2) and 1st-2nd fork rod (3) into clutch housing.
21. Install spring washer located under the reverse idler shaft.



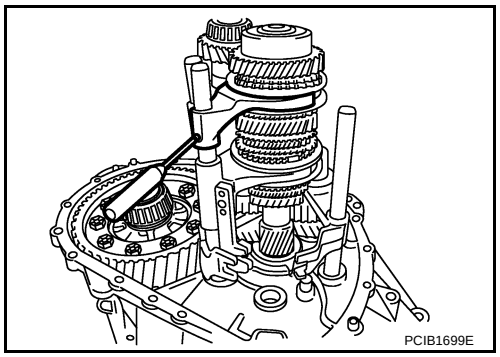
22. Install reverse gear assembly (1) according to the following.
a. Lift up the input shaft assembly (2) and mainshaft assembly (3).
b. Install reverse gear assembly and reverse fork rod (4) to clutch housing.
23. Install 3rd-4th shift fork and 5th-6th shift fork to 3rd-4th and 5th-6th fork rod.



24. While lifting up fork rod (1), install 3rd-4th and 5th-6th fork rod assembly to clutch housing.
CAUTION:
Replace the 5th-6th shift fork, the 3rd-4th shift fork, and the 3rd-4th and 5th-6th fork rod as a set.

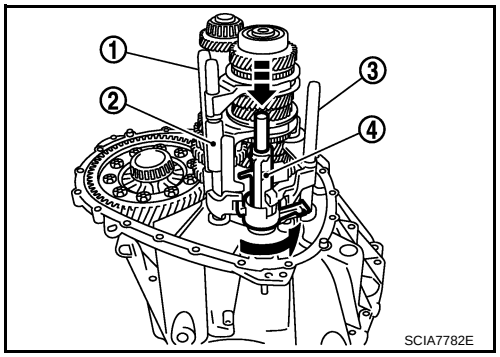


25. Install retaining pin into 5th-6th shift fork using a pin punch.
CAUTION:
Never reuse retaining pin.

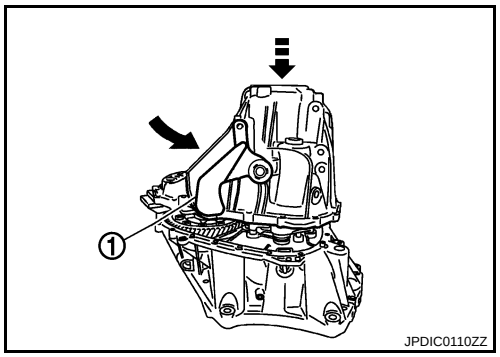


26. Move 1st-2nd fork rod (1), 3rd-4th and 5th-6th fork rod assembly (2), and reverse fork rod (3) to neutral position.
27. Install selector (4) into clutch housing.
28. Install spring of selector into return bushing.
29. Apply recommended sealant onto the mating surface of transaxle case.
- **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

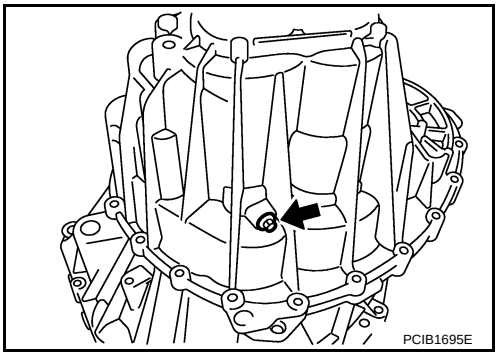
CAUTION:
- **Remove old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to both mating surfaces.**
- **Check for damage on the mating surface.**
- **Apply a continuous bead of liquid gasket to the mating surface.**



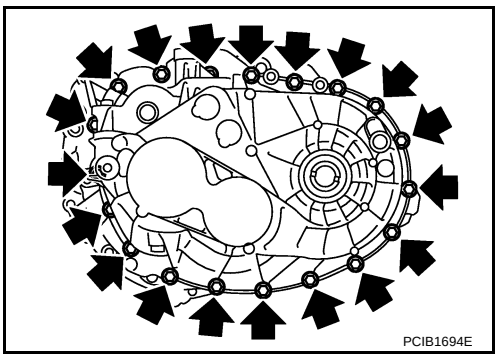
30. Engage shift finger and selector by moving selector lever (1). Install transaxle case to clutch housing.



31. Install seal washer and reverse idler shaft mounting bolt, and then tighten mounting bolt to the specified torque.
CAUTION:
Never reuse seal washer.

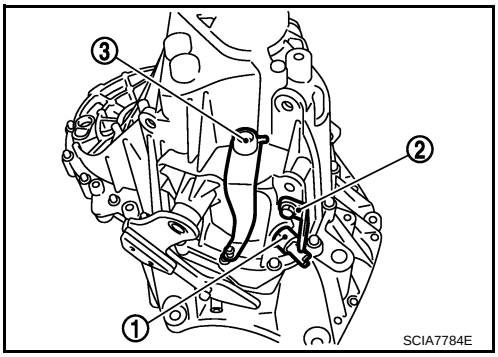


32. Tighten mounting bolts to the specified torque.



33. Apply recommended sealant to threads of position switch (1). Then install it to transaxle case and tighten to the specified torque.
- **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

34. Install bracket (2), and then mounting bolt to the specified torque.
35. Install shifter lever (3), and then install retaining pin using a pin punch.
CAUTION:
Never reuse retaining pin.



36. Install gasket onto drain plug, and then install it into clutch housing using the socket [Commercial service tool]. Tighten drain plug to the specified torque.
CAUTION:
Never reuse gasket.
37. Install gasket onto filler plug, and then install it into transaxle case. Tighten filler plug to the specified torque.
CAUTION:
- **Never reuse gasket.**
- **After gear oil is filled, tighten filler plug to specified torque.**

INPUT SHAFT AND GEAR

Exploded View

INFOID:0000000001209362

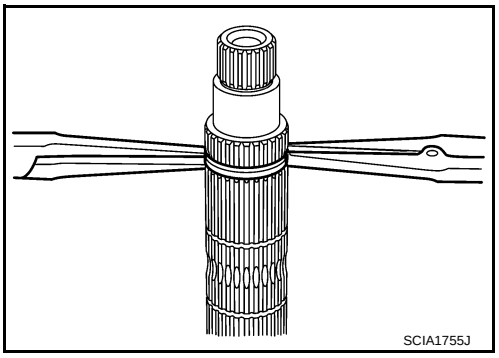
Refer to TM-28, "Exploded View".

Disassembly

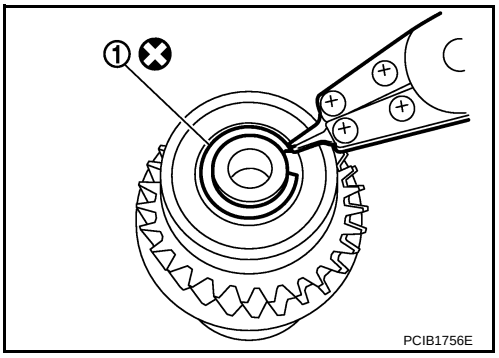
INFOID:0000000001209363

CAUTION:

- **Set input shaft on the vise with back plate and remove gears and snap rings.**
- **For installation and removal of snap ring, set snap ring pliers and flat pliers at both sides of snap ring. Stretch snap ring, and move it with flat pliers.**
- **Disassemble gear components putting matching marks on the parts that do not affect any functions.**

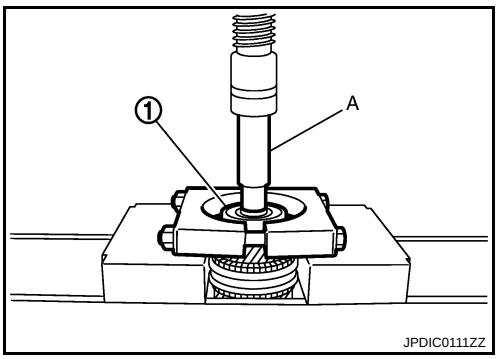

SCIA1755J

1. Remove snap ring (1).



PCIB1756E

2. Set the drift (A) [Commercial service tool] and puller to input shaft rear bearing (1), and remove input shaft rear bearing from input shaft using a press.



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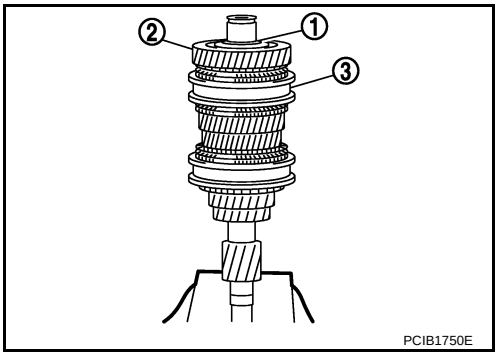
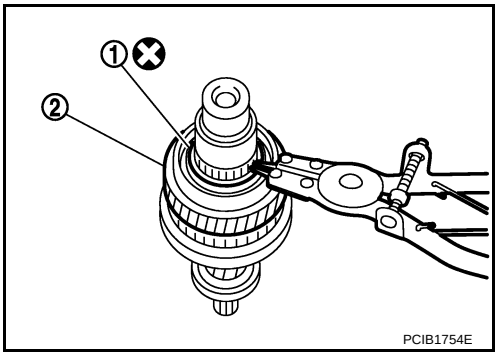
3. Remove washer (1), 6th input gear (2) and 5th-6th synchronizer assembly (3).
4. Remove needle bearing.

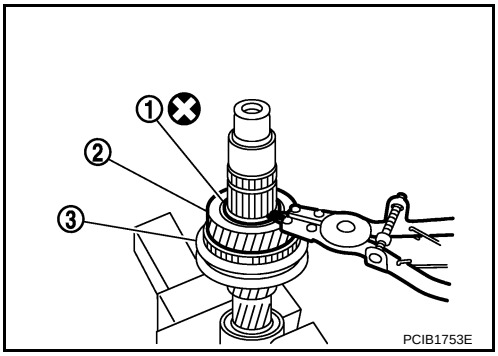


PCIB1750E

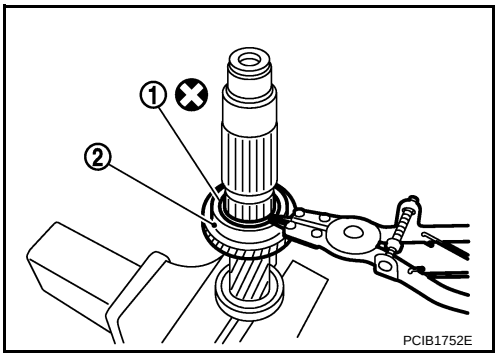
5. Remove snap ring (1), washer and 5th input gear (2).
6. Remove washer.



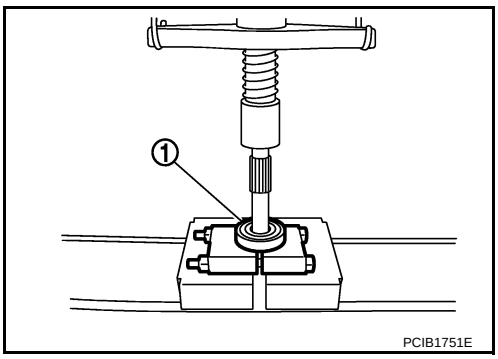
7. Remove snap ring (1), washer, 4th input gear (2) and 3rd-4th synchronizer assembly (3).



8. Remove snap ring (1), washer and 3rd input gear (2).



9. Remove input shaft front bearing (1) from input shaft using a press.

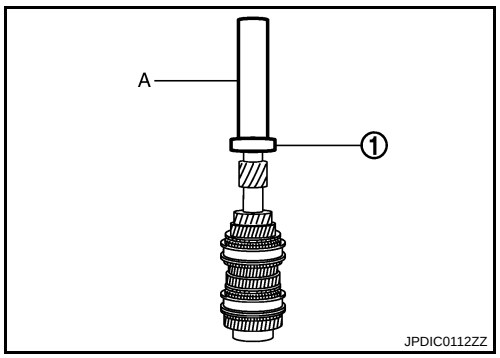


Assembly

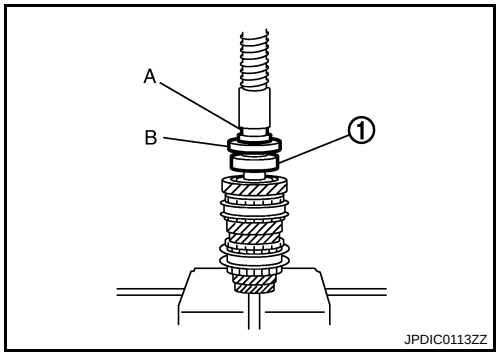
INFOID:0000000001209364

Note the following, and assembly is in the reverse order of disassembly.

- Press-fit the input shaft front bearing (1) onto the input shaft using the drift (A) [Commercial service tool] and press.

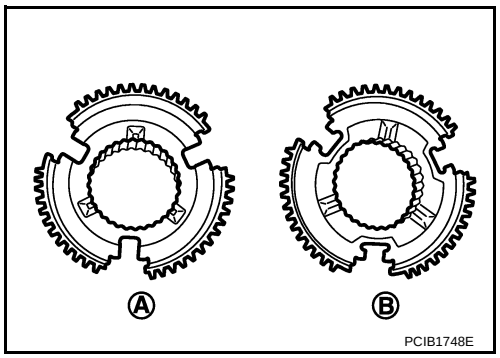


- Press-fit the input shaft rear bearing (1) onto the input shaft using the drift (A) [Commercial service tool], the drift (B) [SST: ST36720030] and press.



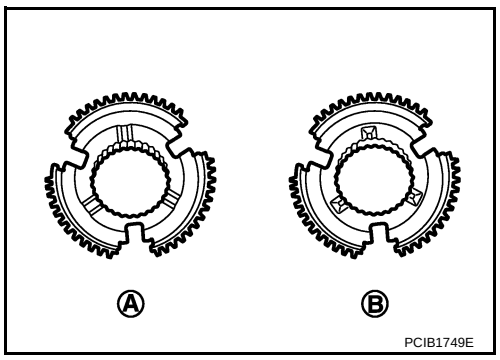
CAUTION:
- **Never reuse snap ring.**
- **Make sure that snap ring is securely installed in the groove.**
- **Apply gear oil to baulk ring.**
- **Replace coupling sleeve and synchronizer hub as a set.**
- **Be careful with the orientation of 3rd-4th synchronizer hub.**

A	: 3rd input gear side
B	: 4th input gear side



- **Be careful with the orientation of 5th-6th synchronizer hub.**

A	: 5th input gear side
B	: 6th input gear side

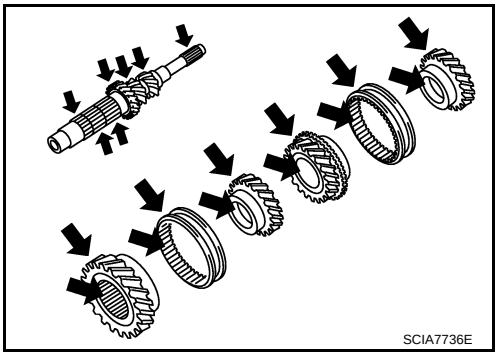


Inspection

INFOID:0000000001209365

INPUT SHAFT AND GEAR

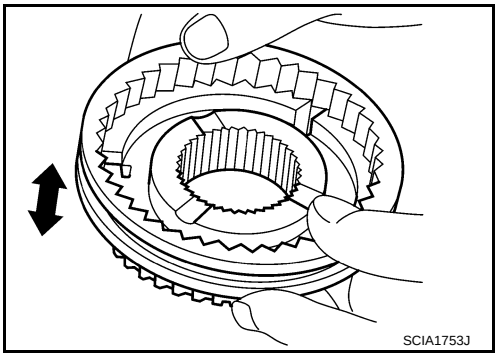
Check items below. If necessary, replace them with new ones.
- Damage, peeling, dent, uneven wear, bending, and other non-standard conditions of the shaft.
- Excessive wear, damage, peeling, and other non-standard conditions of the gears.


SCIA7736E

SYNCHRONIZER

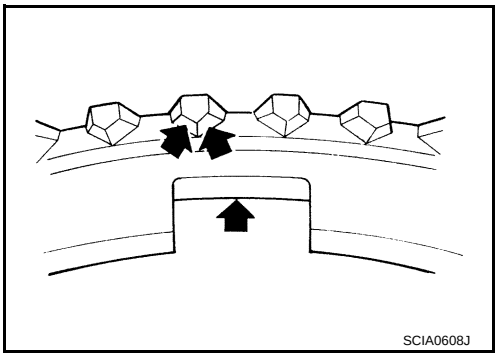
Synchronizer Hub and Coupling Sleeve

Check items below. If necessary, replace them with new ones.
- Damage and excessive wear of contact surfaces of coupling sleeve, synchronizer hub and insert key.
- Coupling sleeve and synchronizer hub must move smoothly.


SCIA1753J

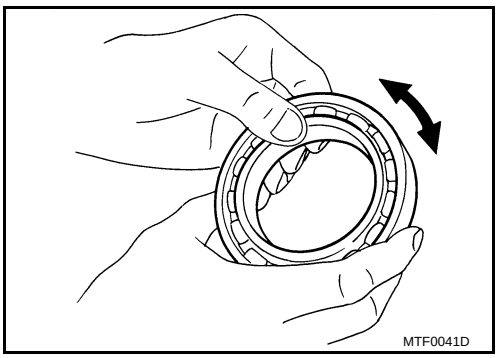
Baulk Ring

Check items below. If necessary, replace them with new ones.
- If any crack, damage, or excessive wear is found on cam face of baulk ring or working face of insert, replace it.


SCIA0608J

BEARING

Check items below. If necessary, replace them with new ones.
- Damage and rough rotation of bearing


MTF0041D

MAINSHAFT AND GEAR

Exploded View

INFOID:0000000001209366

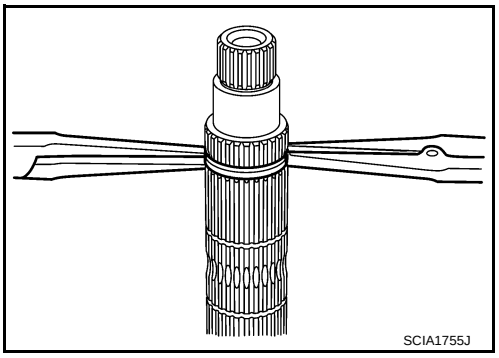
Refer to TM-28, "Exploded View".

Disassembly

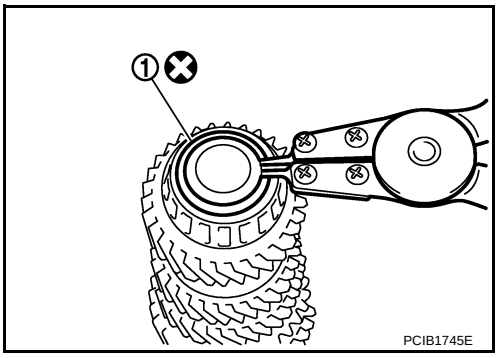
INFOID:0000000001209367

CAUTION:

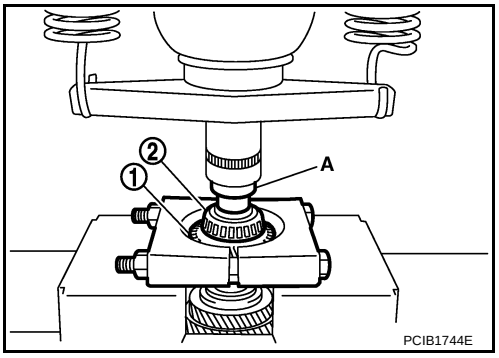
- **Set mainshaft on the vise with back plate and remove gears and snap rings.**
- **For installation and removal of snap ring, set snap ring pliers and flat pliers at both sides of snap ring. Stretch snap ring, and move it with flat pliers.**
- **Disassemble gear components putting matching marks on the parts that do not affect any functions.**



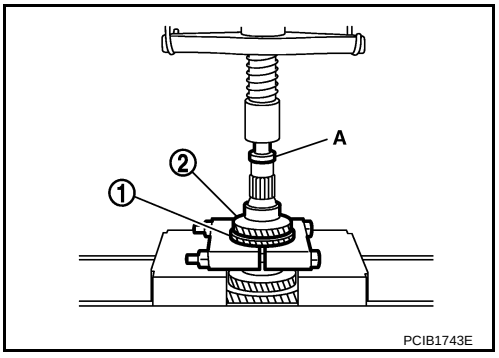
1. Remove snap ring (1).



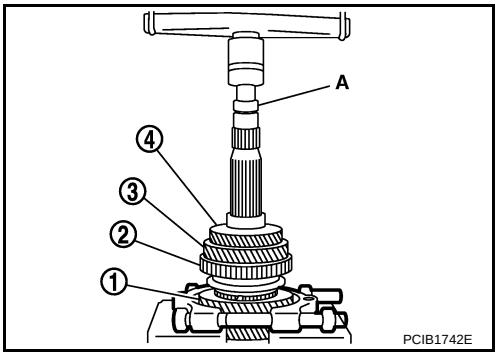
2. Set the drift (A) [SST: ST33052000] and puller on 6th main gear (1), and remove mainshaft rear bearing inner race (2) and 6th main gear from mainshaft using a press.



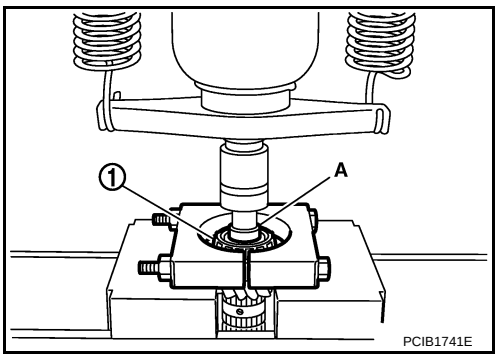
3. Set the drift (A) [SST: ST33052000] and puller on 4th main gear (1), and remove 5th main gear (2), and 4th main gear from mainshaft using a press.
4. Remove intermediate adjusting shim.



5. Set the drift (A) [SST: ST33052000] and puller on 1st main gear (1), and remove 1st main gear, 1st-2nd synchronizer assembly (2), 2nd main gear (3), bushing, and 3rd main gear (4) from mainshaft using a press.



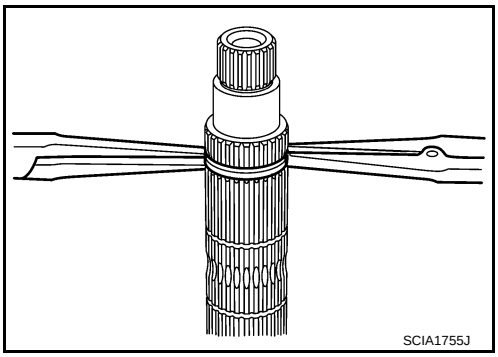
6. Set the drift (A) [SST: ST33052000] and puller on mainshaft front bearing inner race (1), and remove mainshaft front bearing inner race from mainshaft using a press.



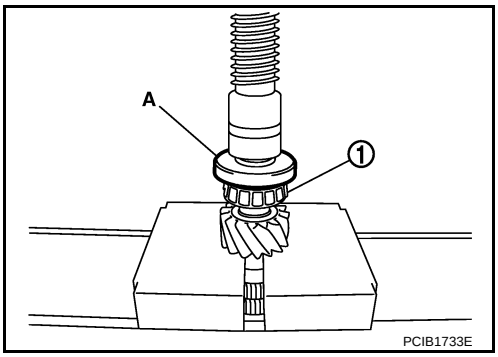
Assembly

INFOID:0000000001209368

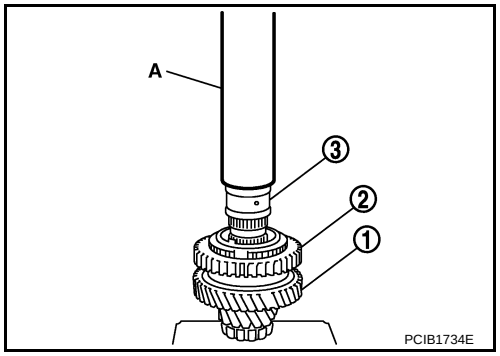
CAUTION:
For installation and removal of snap ring, set snap ring pliers and flat pliers at both sides of snap ring. Stretch snap ring, and move it with flat pliers.



1. Press-fit the mainshaft front bearing inner race (1) onto the mainshaft using the drift (A) [SST: ST36720030] and press.
CAUTION:
Replace mainshaft front bearing outer race and mainshaft front bearing inner race as a set.
2. Apply gear oil to 1st inner baulk ring, 1st synchronizer cone, 1st outer baulk ring, 2nd inner baulk ring, 2nd synchronizer cone, and 2nd outer baulk ring.

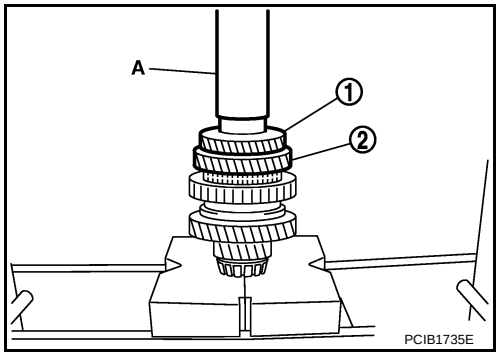


3. Install 1st main gear (1), and 1st-2nd synchronizer assembly (2) onto the mainshaft.
CAUTION:
- **Replace 1st inner baulk ring, 1st synchronizer cone and 1st outer baulk ring as a set.**
- **Replace 2nd inner baulk ring, 2nd synchronizer cone and 2nd outer baulk ring as a set.**
- **Replace 1st-2nd coupling sleeve and 1st-2nd synchronizer hub as a set.**



4. Press-fit the bushing (3) onto the mainshaft using the drift (A) [SST: KV32102700] and press.

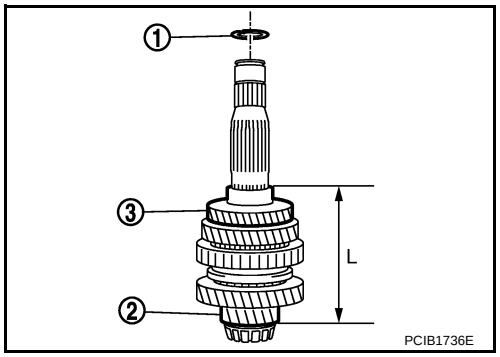
5. Press-fit 3rd main gear (1) to the mainshaft using the drift (A) [SST: KV32102700] and press after installing the 2nd main gear (2) and the 3rd main gear to the mainshaft.



6. Select the thickness of the intermediate adjusting shim (1) needed by measuring the distance “L” between the base of the mainshaft (2) and the top of the 3rd main gear (3).

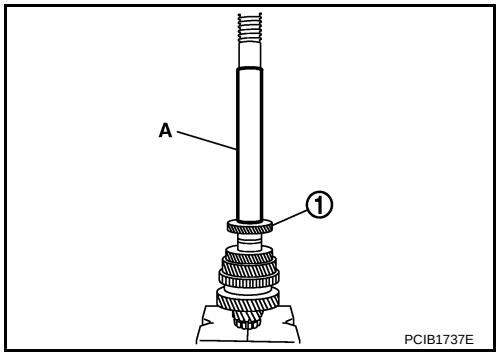
Unit: mm (in)

Distance “L”	Adjusting shim thickness
147.690 – 147.666 (5.8146 – 5.8136)	1.500 (0.0591)
147.665 – 147.641 (5.8136 – 5.8126)	1.525 (0.0600)
147.640 – 147.616 (5.8126 – 5.8116)	1.550 (0.0610)
147.615 – 147.591 (5.8116 – 5.8107)	1.575 (0.0620)
147.590 – 147.566 (5.8106 – 5.8097)	1.600 (0.0630)
147.565 – 147.541 (5.8096 – 5.8087)	1.625 (0.0640)
147.540 – 147.516 (5.8086 – 5.8077)	1.650 (0.0650)
147.515 – 147.491 (5.8077 – 5.8067)	1.675 (0.0659)
147.490 – 147.466 (5.8067 – 5.8057)	1.700 (0.0669)
147.465 – 147.441 (5.8057 – 5.8048)	1.725 (0.0679)
147.440 – 147.416 (5.8047 – 5.8038)	1.750 (0.0689)
147.415 – 147.391 (5.8037 – 5.8028)	1.775 (0.0699)

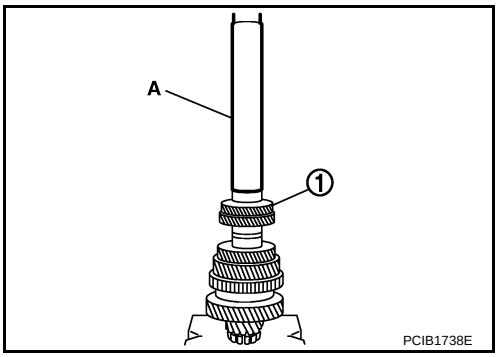


7. Install selected intermediate adjusting shim.

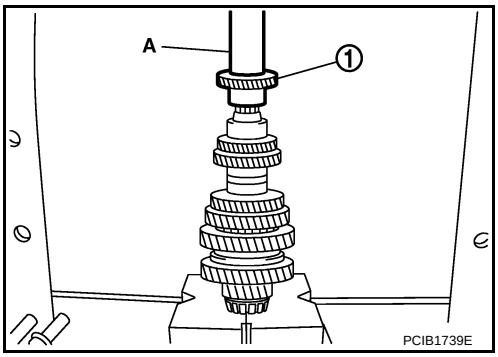
8. Press-fit the 4th main gear (1) onto the mainshaft using the drift (A) [SST: KV32102700].



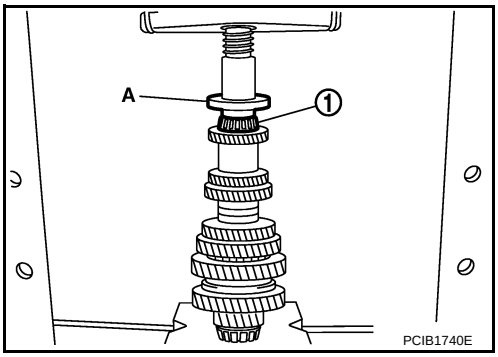
9. Press-fit the 5th main gear (1) onto the mainshaft using the drift (A) [SST: KV32102700].



10. Press-fit the 6th main gear (1) onto the mainshaft using the drift (A) [SST: KV32102700].



11. Press-fit the mainshaft rear bearing inner race (1) onto the mainshaft using the drift (A) [SST: ST30901000].
CAUTION:
Replace mainshaft rear bearing outer race and mainshaft rear bearing inner race as a set.
12. Install snap ring onto mainshaft.
CAUTION:
Never reuse snap ring.

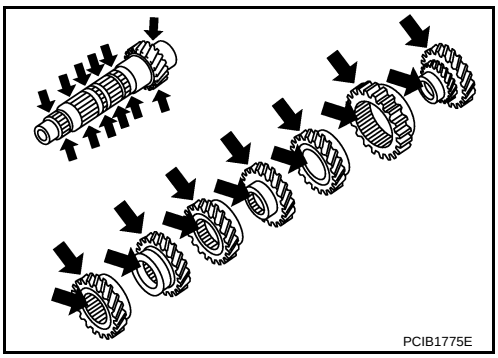


Inspection

INFOID:0000000001209369

MAINSHAFT AND GEAR

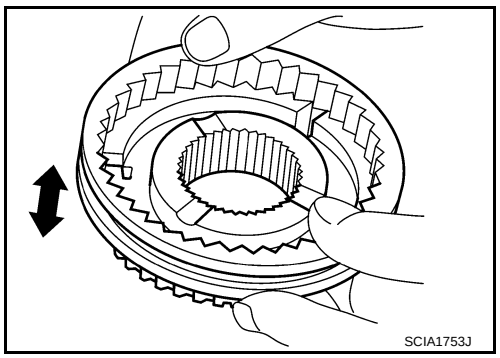
Check items below. If necessary, replace them with new ones.
- Damage, peeling, dent, uneven wear, bending, and other non-standard conditions of the shaft.
- Excessive wear, damage, peeling, and other non-standard conditions of the gears.



SYNCHRONIZER

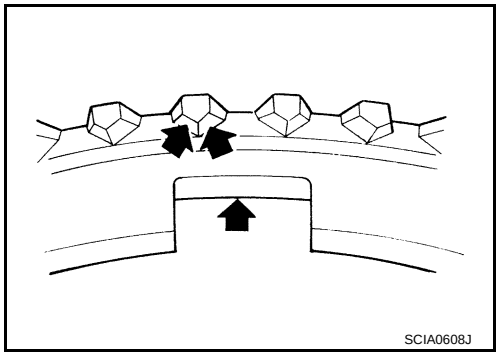
Synchronizer Hub and Coupling Sleeve

Check items below. If necessary, replace them with new ones.
- Damage and excessive wear of contact surfaces of coupling sleeve, synchronizer hub, insert key.
- Coupling sleeve and synchronizer hub must move smoothly.


SCIA1753J

Baulk Ring

Check items below. If necessary, replace them with new ones.
- If any crack, damage, or excessive wear is found on cam face of baulk ring or working face of insert, replace it.

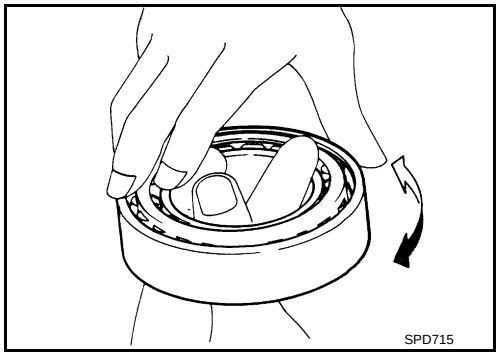

SCIA0608J

BEARING

Check for bearing damage and rough rotation. If necessary, replace with a new one.

CAUTION:

When replacing tapered roller bearing, replace outer and inner races as a set.


SPD715

CAUTION:

Bearing preloading shim: after the intermediate adjusting shim and/or the 6th main gear, 5th main gear, and 4th main gear have been replaced, it is necessary to modify the bearing preloading setting by changing the bearing preloading shim.
- **Replacing the intermediate adjusting shim.**
- **Increase the size of the bearing preloading shim, if the replaced intermediate adjusting shim is thinner than the shim used before.**
- **Decrease the size of the bearing preloading shim, if the replaced intermediate adjusting shim is thicker than the shim used before.**
- **Replacing the 6th main gear, 5th main gear, and 4th main gear.**
- **Measure the thickness of the main gear used before and the new main gear.**
- **Increase the thickness of the bearing preloading shim, if the difference is smaller than 0.025 mm (0.0010 in).**
- **Decrease the thickness of the bearing preloading shim, if the difference is greater than 0.025 mm (0.0010 in).**

REVERSE IDLER SHAFT AND GEAR

Exploded View

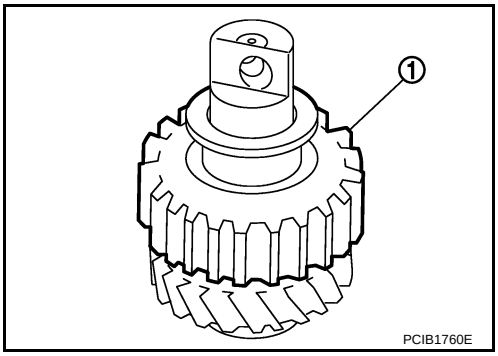
INFOID:0000000001209370

Refer to TM-28, "Exploded View".

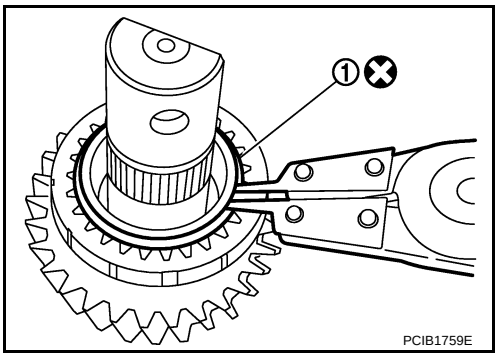
Disassembly

INFOID:0000000001209371

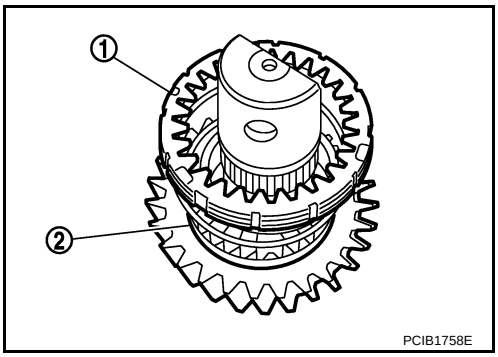
1. Remove reverse output gear (1).



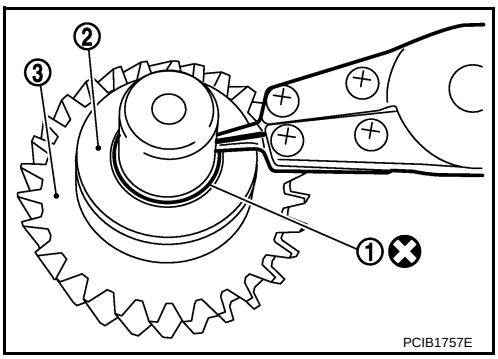
2. Remove snap ring (1).



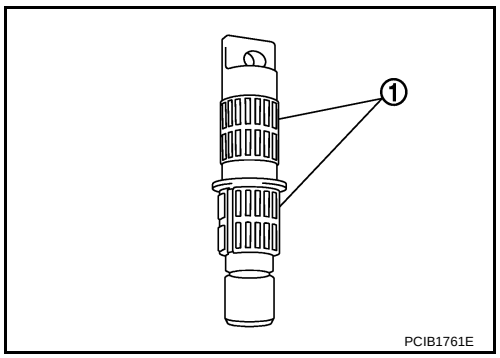
3. Remove reverse baulk ring (1) and return spring (2).



4. Remove snap ring (1), lock washer (2), reverse input gear (3) and washer.



5. Remove needle bearings (1) and washer from reverse idler shaft.



Assembly

INFOID:0000000001209372

Note the following, and assemble in the reverse order of disassembly.

CAUTION:

- **Never reuse snap ring.**
- **Make sure that snap ring is securely installed in the groove.**

FINAL DRIVE

Exploded View

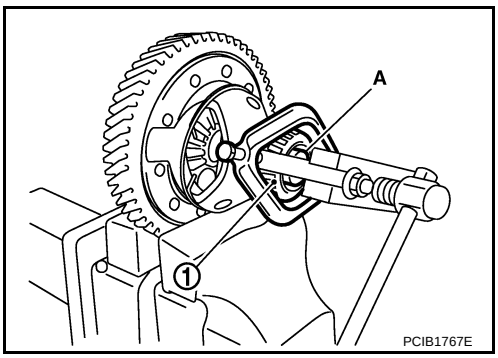
INFOID:0000000001209373

Refer to TM-28, "Exploded View".

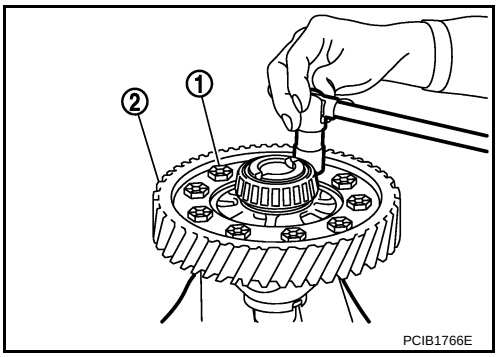
Disassembly

INFOID:0000000001209374

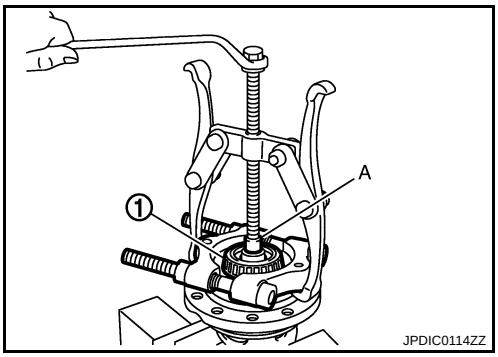
1. Remove differential side bearing inner race (clutch housing side) (1) using the drift (A) [SST: ST33061000] and a puller.
2. Remove speedometer drive gear.



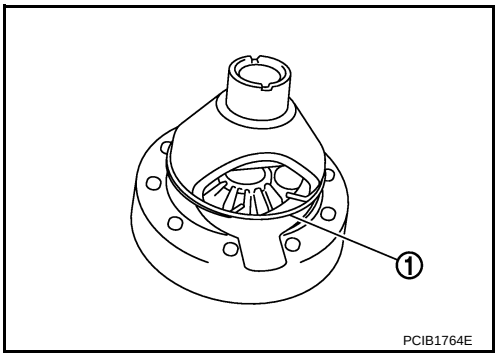
3. Remove final gear mounting bolts (1), and then separate the final gear (2) from differential case.



4. Remove differential side bearing inner race (transaxle case side) (1) using the drift (A) [Commercial service tool] and a suitable puller.



5. Remove lock ring (1) from differential case.
6. Remove pinion mate shaft, pinion mate gears, side gears and thrust washer from differential case.

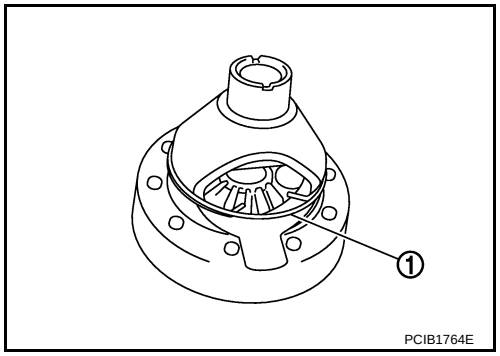


Assembly

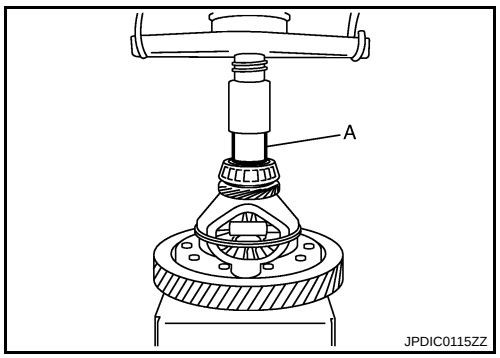
INFOID:0000000001209375

1. Install pinion mate shaft, pinion mate gears, side gears and thrust washer into differential case.

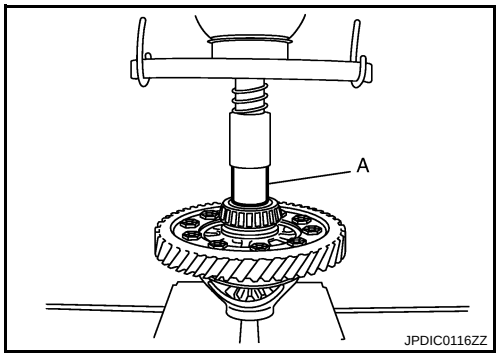
2. Install lock ring (1) onto differential case.
CAUTION:
Make sure that lock ring is securely installed in the groove.
3. Install final gear into differential case, and tighten final gear mounting bolts to the specified torque.
4. Install speedometer drive gear onto differential case.



5. Press-fit the differential side bearing inner race (clutch housing side) onto the differential case using the drift (A) [Commercial service tool] and press.
CAUTION:
Replace differential side bearing inner race and differential side bearing outer race as a set.



6. Press-fit the differential side bearing inner race (transaxle case side) onto the differential case using the drift (A) [Commercial service tool] and press.
CAUTION:
Replace differential side bearing inner race and differential side bearing outer race as a set.

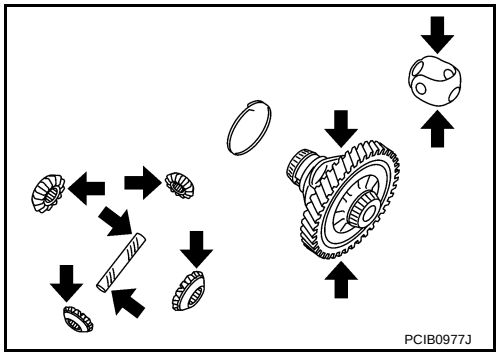


Inspection

INFOID:0000000001209376

GEAR, WASHER, SHAFT AND CASE

Check side gears, thrust washer, pinion mate shaft, pinion mate gears, lock ring and differential case. If necessary, replace with a new one.

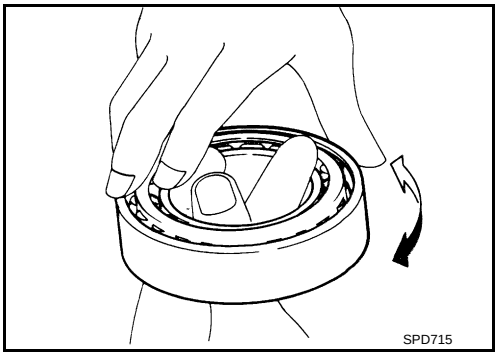


BEARING

Check for bearing damage and rough rotation. If necessary, replace with a new one.

CAUTION:

When replacing tapered roller bearing, replace outer and inner races as a set.



SHIFT FORK AND FORK ROD

Exploded View

INFOID:0000000001209377

Refer to TM-28, "Exploded View".

Disassembly

INFOID:0000000001209378

Refer to TM-33, "Disassembly" for disassembly procedure.

Assembly

INFOID:0000000001209379

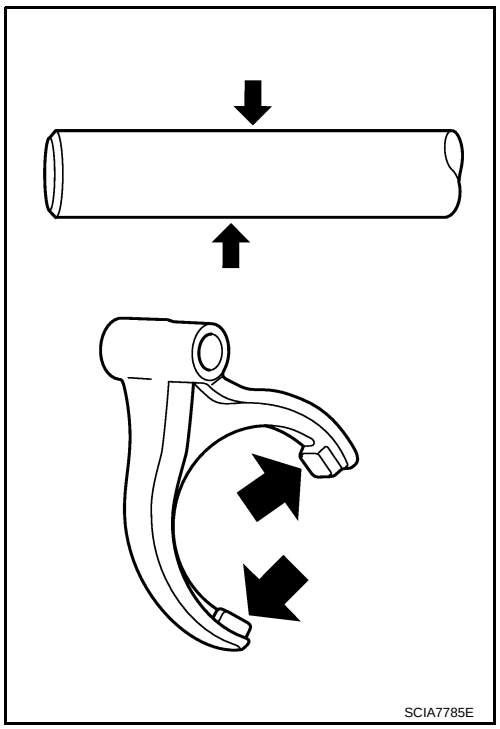
Refer to TM-39, "Assembly" for assembly procedure.

Inspection

INFOID:0000000001209380

FORK ROD AND SHIFT FORK

Check contact surface and sliding surface of fork rod and shift fork for wear, damage, and bend. Replace if necessary.



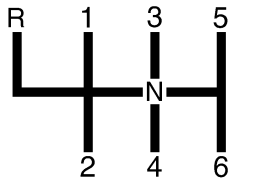
SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specification

INFOID:0000000001209381

TRANSAXLE

Engine type			MR20DE
Transaxle model			RS6F94R
Model code number			JD200
Number of speeds			6
Synchromesh type			Warner
Shift pattern			 PCIB1769E
Gear ratio	1st		3.7273
	2nd		2.1053
	3rd		1.5185
	4th		1.1714
	5th		0.9143
	6th		0.7674
	Reverse		3.6865
Number of teeth	Input gear	1st	11
		2nd	19
		3rd	27
		4th	35
		5th	35
		6th	43
		Reverse	11
	Main gear	1st	41
		2nd	40
		3rd	41
		4th	41
		5th	32
		6th	33
		Reverse	42
	Reverse idler gear	Input/Output	28/29
Oil capacity		ℓ (Imp pt)	Approx. 2.0 (3-1/2)
Remarks	Reverse synchronizer		Installed
	Triple-cone synchronizer		1st and 2nd

FINAL GEAR

Engine type		MR20DE
Transaxle model		RS6F94R
Model code number		JD200
Final gear ratio		4.4375
Number of teeth	Final gear/Pinion	71/16
	Side gear/Pinion mate gear	13/10

FUNCTION DIAGNOSIS

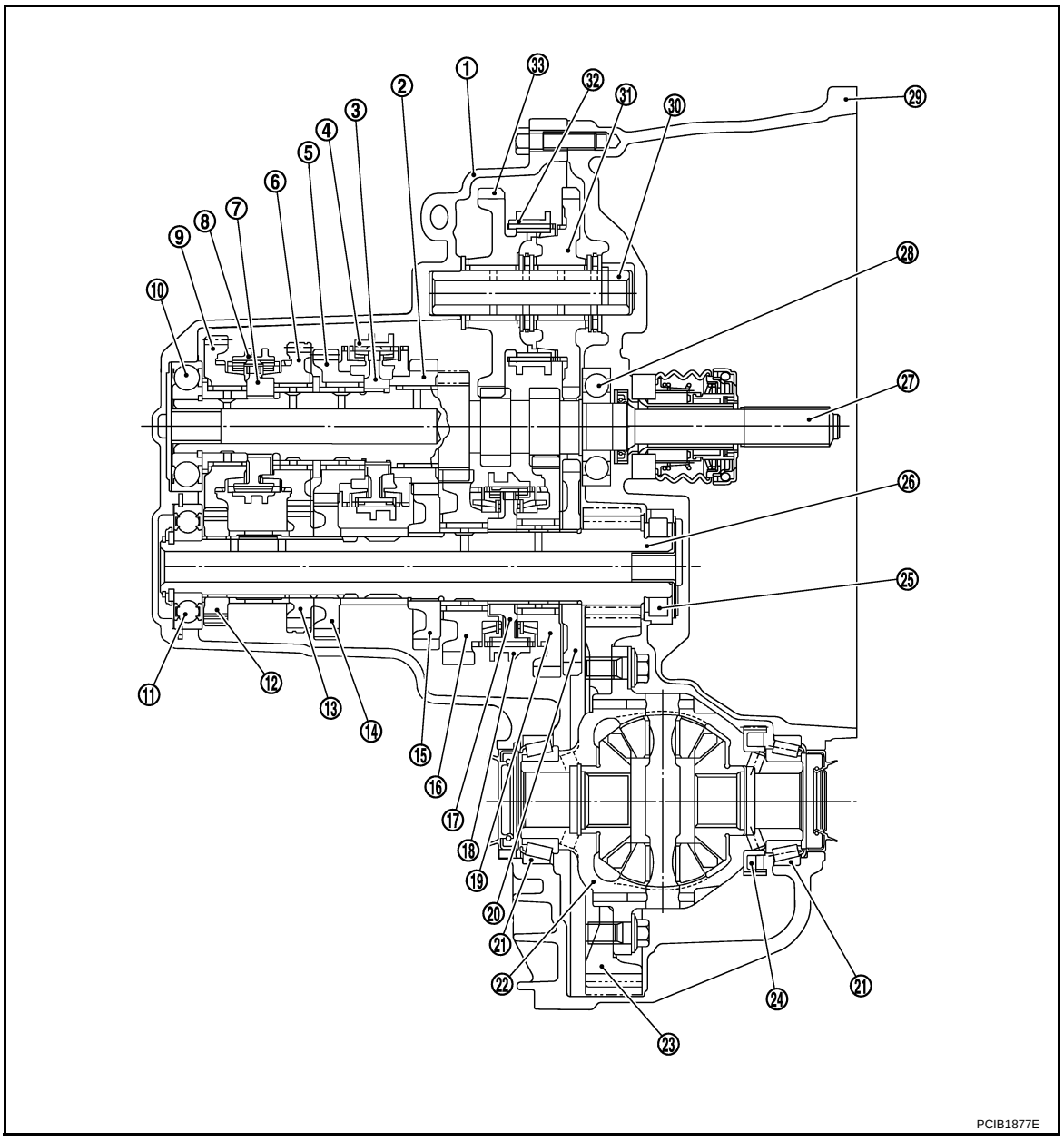
M/T SYSTEM

System Diagram

INFOID:0000000001209439

CROSS-SECTIONAL VIEW

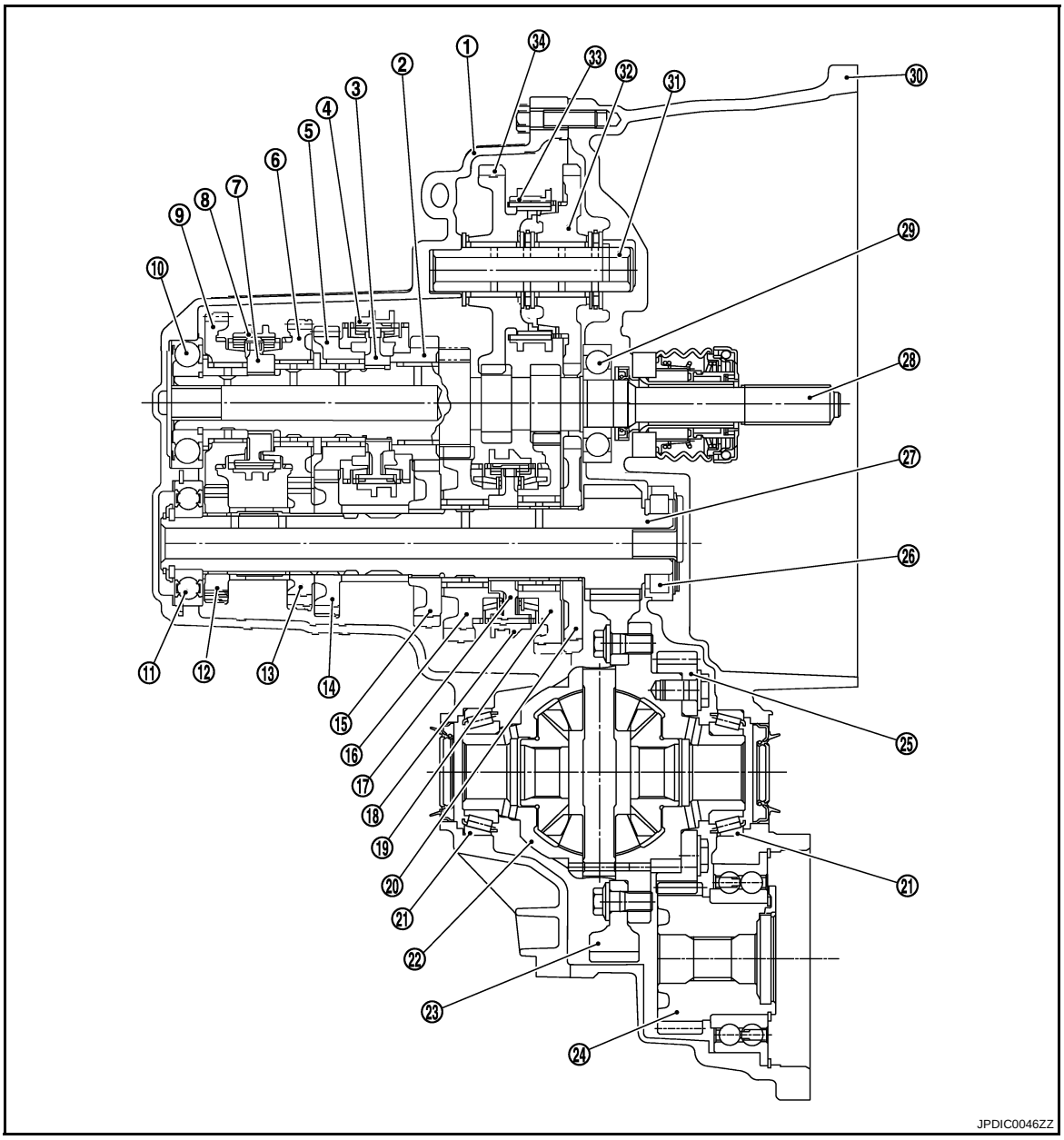
2WD



1. Transaxle case
2. 3rd input gear
3. 3rd-4th synchronizer hub
4. 3rd-4th coupling sleeve
5. 4th input gear
6. 5th input gear
7. 5th-6th synchronizer hub
8. 5th-6th coupling sleeve
9. 6th input gear
10. Input shaft rear bearing
11. Mainshaft rear bearing
12. 6th main gear
13. 5th main gear
14. 4th main gear
15. 3rd main gear
16. 2nd main gear
17. 1st-2nd synchronizer hub
18. 1st-2nd coupling sleeve
19. 1st main gear
20. Reverse main gear
21. Differential side bearing
22. Differential case assembly
23. Final gear
24. Speedometer drive gear
25. Mainshaft front bearing
26. Mainshaft
27. Input shaft

28. Input shaft front bearing
29. Clutch housing
30. Reverse idler shaft
31. Reverse idler gear (front)
32. Reverse coupling sleeve
33. Reverse idler gear (rear)

4WD



1. Transaxle case
2. 3rd input gear
3. 3rd-4th synchronizer hub
4. 3rd-4th coupling sleeve
5. 4th input gear
6. 5th input gear
7. 5th-6th synchronizer hub
8. 5th-6th coupling sleeve
9. 6th input gear
10. Input shaft rear bearing
11. Mainshaft rear bearing
12. 6th main gear
13. 5th main gear
14. 4th main gear
15. 3rd main gear
16. 2nd main gear
17. 1st-2nd synchronizer hub
18. 1st-2nd coupling sleeve
19. 1st main gear
20. Reverse main gear
21. Differential side bearing
22. Differential case assembly
23. Final gear
24. Output gear assembly
25. Reduction gear
26. Mainshaft front bearing
27. Mainshaft
28. Input shaft
29. Input shaft front bearing
30. Clutch housing
31. Reverse idler shaft
32. Reverse idler gear (front)
33. Reverse coupling sleeve
34. Reverse idler gear (rear)

System Description

INFOID:0000000001209440

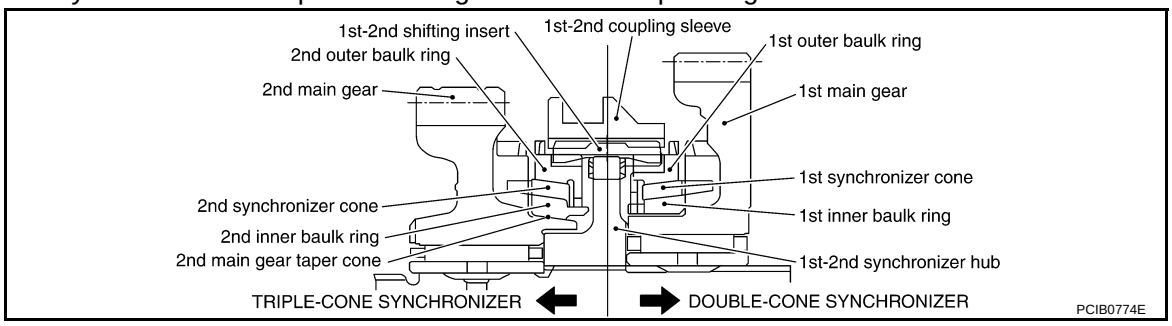
DOUBLE-CONE SYNCHRONIZER

MR20DE and QR25DE
Double-cone synchronizer are adopted for 1st and 3rd gears to reduce operating force of the control lever.

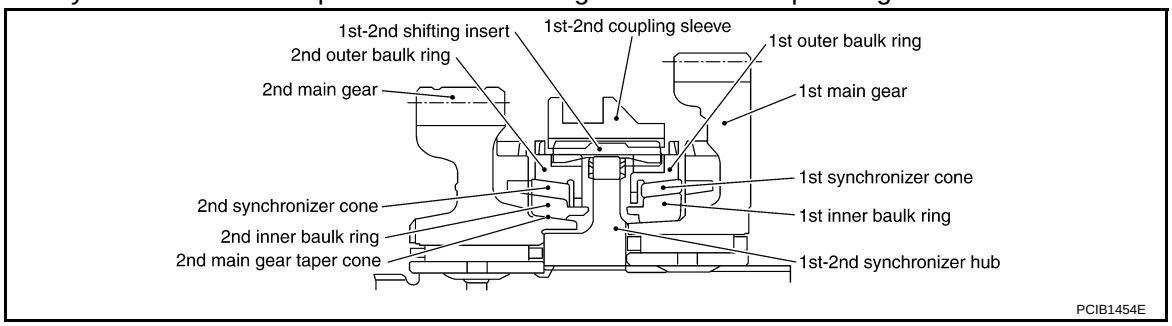
M9R
Double-cone synchronizer is adopted for 3rd gear to reduce operating force of the control lever.

TRIPLE-CONE SYNCHRONIZER

MR20DE and QR25DE
Triple-cone synchronizer is adopted for 2nd gear to reduce operating force of the control lever.



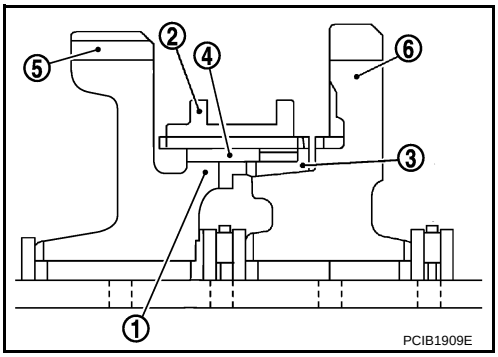
M9R
Triple-cone synchronizer are adopted for 1st and 2nd gears to reduce operating force of the control lever.



REVERSE GEAR NOISE PREVENTION FUNCTION (SYNCHRONIZING METHOD)

Reverse gear can be matched smoothly in a structure by setting synchronizer hub (1) of reverse idler gear (rear), reverse coupling sleeve (2), reverse baulk ring (3), and reverse insert spring (4) to reverse idler gears, and letting reverse gear be synchronized.

5 : Reverse idler gear (rear)
6 : Reverse idler gear (front)



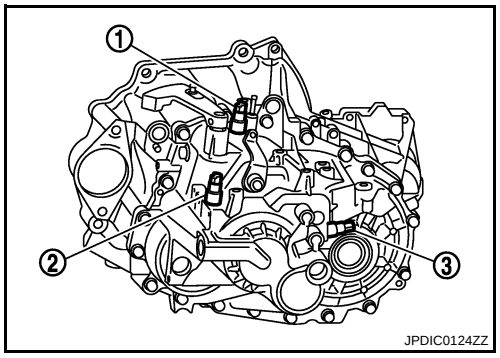
COMPONENT DIAGNOSIS

BACK-UP LAMP SWITCH

Component Parts Location

INFOID:0000000001209385

1 : Park/Neutral position (PNP) switch
2 : Back-up lamp switch
3 : 1st gear position switch



JPDIC0124ZZ

Component Inspection

INFOID:0000000001209386

1. CHECK BACK-UP LAMP SWITCH

Check continuity between back-up lamp switch terminals with control lever turned to 1st to 6th and reverse position.

Terminals	Gear position	Continuity
1 – 2	Reverse	Existed
	Except reverse	Not existed

Is the inspection result normal?

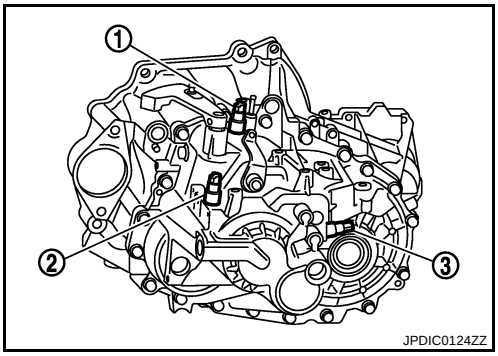
YES >> INSPECTION END
NO >> Replace back up lamp switch. Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

PARK/NEUTRAL POSITION (PNP) SWITCH

Component Parts Location

INFOID:0000000001209387

1 : Park/Neutral position (PNP) switch
2 : Back-up lamp switch
3 : 1st gear position switch



Component Inspection

INFOID:0000000001209388

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH

Check continuity between park/neutral position (PNP) switch terminals with control lever turned to 1st to 6th and reverse position.

Terminals	Gear position	Continuity
1 – 2	Neutral	Existed
	Except neutral	Not existed

Is the inspection result normal?

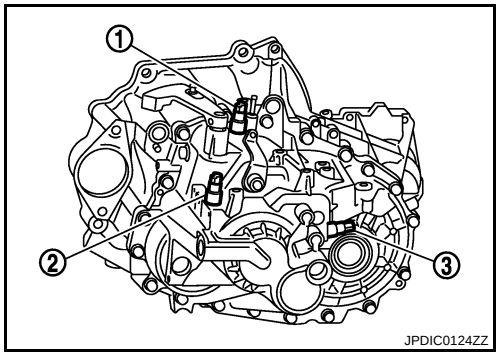
YES >> INSPECTION END
NO >> Replace park/neutral position (PNP) switch. Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

1ST GEAR POSITION SWITCH

Component Parts Location

INFOID:0000000001209511

1 : Park/Neutral position (PNP) switch
2 : Back-up lamp switch
3 : 1st gear position switch



Component Inspection

INFOID:0000000001209512

1.CHECK 1ST GEAR POSITION SWITCH

Check continuity between 1st gear position switch terminals with control lever turned to 1st to 6th and reverse position.

Terminals	Gear position	Continuity
1 – 2	1st gear	Existed
	Except 1st gear	Not existed

Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace 1st gear position switch. Refer to TM-117, "4WD : Exploded View".

SYMPTOM DIAGNOSIS

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:0000000001209389

Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference page		TM-75 (2WD), TM-76 (4WD)			TM-89 (2WD), TM-117 (4WD)		TM-79	TM-89 (2WD), TM-117 (4WD)		TM-89 (2WD), TM-117 (4WD)				
SUSPECTED PARTS (Possible cause)		OIL (Oil level is low.)	OIL (Wrong oil.)	OIL (Oil level is high.)	GASKET (Damaged)	OIL SEAL (Worn or damaged)	SHIFT CONTROL LINKAGE (Worn or damaged, defect of adjustment)	STRIKING ROD ASSEMBLY (Worn or damaged)	SHIFT FORK (Worn or damaged)	GEAR (Worn or damaged)	CAM SIDE OF CLUTCH GEAR (Worn or damaged)	BEARING (Worn or damaged)	BAULK RING (Worn or damaged)	INSERT SPRING (Damaged)
Symptoms	Noise	1	2							3		3		
	Oil leakage		3	1	2	2								
	Hard to shift or will not shift		2	2			1	3	3				3	3
	Jumps out of gear						1	2	3	3	3			

PRECAUTION

PRECAUTIONS

Service Notice or Precautions for Manual Transaxle

INFOID:0000000001209390

CAUTION:

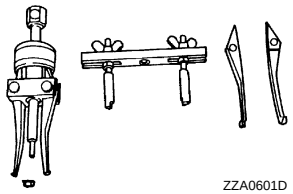
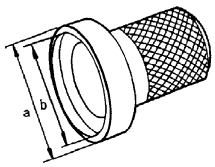
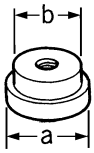
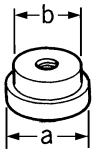
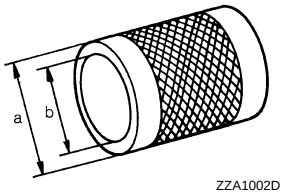
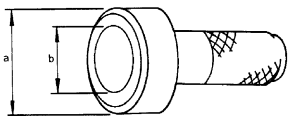
- **If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.**
- **Never reuse transaxle gear oil, once it has been drained.**
- **Check oil level or replace gear oil with vehicle on level surface.**
- **During removal or installation, keep inside of transaxle clear of dust or dirt.**
- **Check for the correct installation status prior to removal or disassembly. If matching marks are required, be certain they do not interfere with the function of the parts they are applied.**
- **In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, use it.**
- **Never damage sliding surfaces and mating surfaces.**

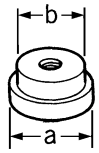
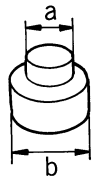
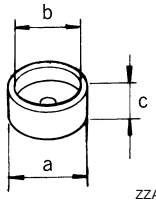
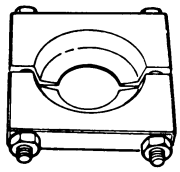
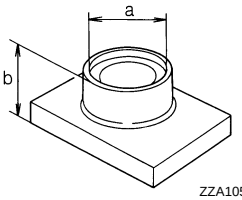
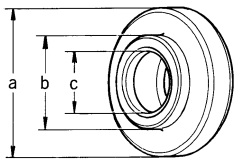
PREPARATION

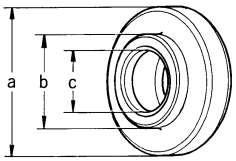
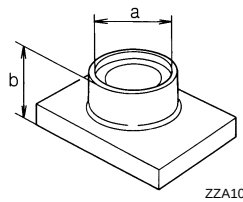
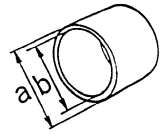
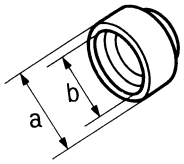
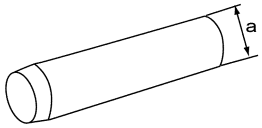
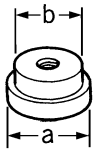
PREPARATION

Special Service Tools

INFOID:0000000001209391

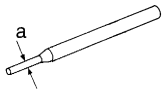
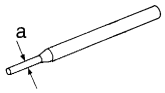
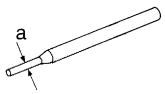
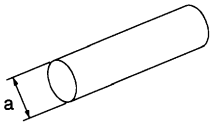
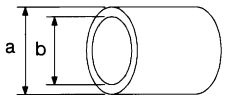
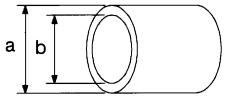
Tool number Tool name		Description
KV381054S0 Puller	 ZZA0601D	• Removing differential side bearing outer race (transaxle case side) • Removing mainshaft front bearing • Removing differential side bearing outer race (clutch housing side)
ST33400001 Drift a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia.	 ZZA0814D	Installing differential side oil seal (clutch housing side)
ST35321000 Drift a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.	 ZZA1000D	• Installing input shaft oil seal • Installing reverse main gear • Installing 1st main gear bushing • Installing 1st-2nd synchronizer hub assembly • Installing 2nd main gear bushing • Installing 3rd main gear
KV40105320 Drift a: 88 mm (3.46 in) dia. b: 80 mm (3.15 in) dia.	 ZZA1000D	Installing differential side bearing outer race (clutch housing side) (For M9R with 4WD)
ST33200000 Drift a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	 ZZA1002D	• Installing mainshaft front bearing • Installing 6th input gear bushing • Installing 4th main gear • Installing 5th main gear • Installing 6th main gear
ST30720000 Drift a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.	 ZZA0811D	• Installing differential side oil seal (transaxle case side) • Installing differential side bearing outer race (clutch housing side) • Installing differential side bearing outer race (transaxle case side) • Installing mainshaft rear bearing • Installing differential side bearing (clutch housing side) • Installing differential side bearing (transaxle case side)

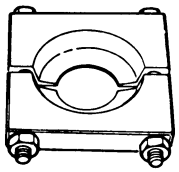
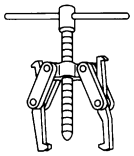
Tool number Tool name		Description
ST33061000 Drift a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia.	 ZZA1000D	• Installing bore plug • Removing differential side bearing (transaxle case side) • Removing differential side bearing (clutch housing side)
ST33052000 Drift a: 22 mm (0.87 in) dia. b: 28 mm (1.10 in) dia.	 ZZA1023D	• Removing input shaft rear bearing • Removing 6th input gear, 6th input gear bushing, 5th-6th synchronizer hub assembly, and 5th input gear • Removing 5th input gear bushing, 4th input gear, 4th input gear bushing, 3rd-4th synchronizer hub assembly, and 3rd input gear • Installing input shaft front bearing • Removing mainshaft rear bearing • Removing 6th main gear • Removing 4th main gear and 5th main gear
KV40105020 Drift a: 39.7 mm (1.563 in) dia. b: 35 mm (1.38 in) dia. c: 15 mm (0.59 in)	 ZZA1133D	Removing 3rd main gear, 2nd main gear, 2nd main gear bushing, 1st-2nd synchronizer hub assembly, 1st main gear, 1st main gear bushing, and reverse main gear
ST30031000 Puller	 ZZA0537D	Measuring wear of inner baulk ring
KV40105710 Press stand a: 46 mm (1.81 in) dia. b: 41 mm (1.61 in)	 ZZA1058D	• Installing 3rd-4th synchronizer hub assembly • Installing 4th input gear bushing • Installing 5th input gear bushing • Installing 5th-6th synchronizer hub assembly • Installing 2nd main gear bushing • Installing 3rd main gear
ST30901000 Drift a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.386 in) dia.	 ZZA0978D	• Installing input shaft rear bearing • Installing 4th main gear • Installing 5th main gear • Installing 6th main gear • Installing mainshaft rear bearing

Tool number Tool name		Description
ST30032000 Drift a: 80 mm (3.15 in) dia. b: 38 mm (1.50 in) dia. c: 31 mm (1.22 in) dia.	 ZZA0978D	Installing input shaft front bearing
ST38220000 Press stand a: 63 mm (2.48 in) dia. b: 65 mm (2.56 in)	 ZZA1058D	• Installing reverse main gear • Installing 1st main gear bushing • Installing 1st-2nd synchronizer hub assembly
KV40101630 Drift a: 68 mm (2.68 in) dia. b: 60 mm (2.36 in) dia.	 ZZA1003D	Installing reverse main gear
KV38102510 Drift a: 71 mm (2.80 in) dia. b: 65 mm (2.56 in) dia.	 ZZA0838D	• Installing 1st main gear bushing • Installing 1st-2nd synchronizer hub assembly • Installing differential side bearing (clutch housing side) (Except for M9R with 4WD) • Installing differential side bearing (transaxle case side)
ST15243000 Drift a: 30 mm (1.18 in) dia.	 SCIA1088J	Measuring end play of side gear
ST30612000 Drift b: 62 mm (2.44 in) dia. b: 40 mm (1.57 in) dia.	 ZZA1000D	Removing output gear bearing

Commercial Service Tools

INFOID:0000000001209392

Tool name	Description
Pin punch a: 4.5 mm (0.177 in) dia.  NT410	Removing and installing retaining pin
Pin punch a: 5.5 mm (0.217 in) dia.  NT410	Removing and installing retaining pin of selector lever
Pin punch a: 7.5 mm (0.295 in) dia.  NT410	Removing and installing retaining pin of each shifter lever
Drift a: 24.5 mm (0.965 in) dia.  S-NT063	Installing striking rod oil seal and shifter lever oil seal
Drift a: 57 mm (2.24 in) dia. b: 51 mm (2.01 in) dia.  S-NT474	Installing differential side bearing (clutch housing side) (For M9R with 4WD)
Drift a: 80 mm (3.15 in) dia. b: 70 mm (2.76 in) dia.  S-NT474	Installing output gear bearing

Tool name	Description
Puller  ZZA0537D	Removing each bearing, gear, and bushing
Puller  NT077	Removing each bearing, gear, and bushing

ON-VEHICLE MAINTENANCE

GEAR OIL

2WD

2WD : Exploded View

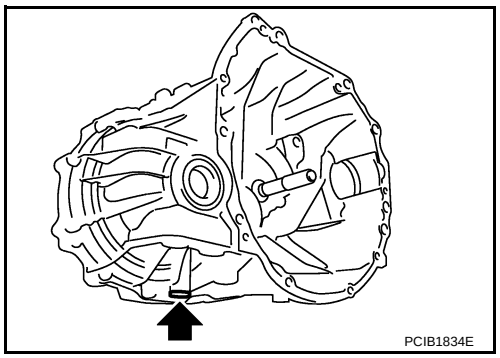
INFOID:0000000001209455

Refer to TM-89, "2WD : Exploded View".

2WD : Draining

INFOID:0000000001209456

1. Start engine and let it run to warm up transaxle.
2. Stop engine. Remove drain plug and then drain gear oil.
3. Set a gasket on drain plug and install it to clutch housing. Tighten drain plug to the specified torque.
   CAUTION:
   Never reuse gasket.



2WD : Refilling

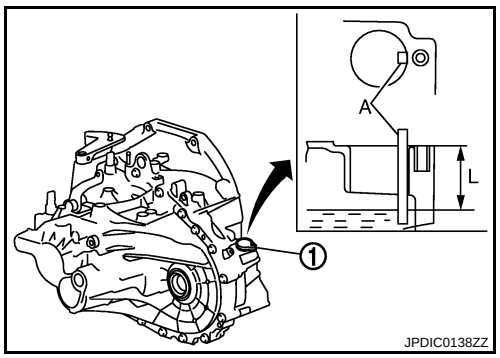
INFOID:0000000001209457

1. Remove plug (1). Fill with new gear oil to transaxle.

   A : Suitable gauge

   Oil grade and viscosity : **Refer to MA-22, "Fluids and Lubricants".**

   Oil capacity (reference) : **Refer to TM-181, "General Specifications".**



2. After refilling gear oil, check oil level. Refer to TM-75, "2WD : Inspection".
3. Set a O-ring on plug and then install it to clutch housing.
   CAUTION:
   Never reuse O-ring.
4. Tighten plug mounting bolt to the specified torque.

2WD : Inspection

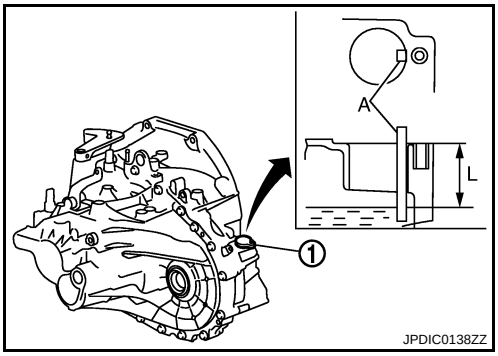
INFOID:0000000001209458

LEAKAGE

Make sure that gear oil is not leaking from transaxle or around it.

LEVEL

1. Remove plug (1).
2. Measure oil level using a suitable gauge (A) as shown in the figure and then check if it is within the specifications.



Oil level "L" **: Refer to TM-181, "General Specifications".**

CAUTION:
- **Never start engine while checking oil level.**
- **Measure suitable gauge according to the wall of the plug mounting hole.**

3. Set a O-ring on plug and then install it to transaxle case.
CAUTION:
Never reuse O-ring.
4. Tighten plug mounting bolt to the specified torque.

4WD

4WD : Exploded View

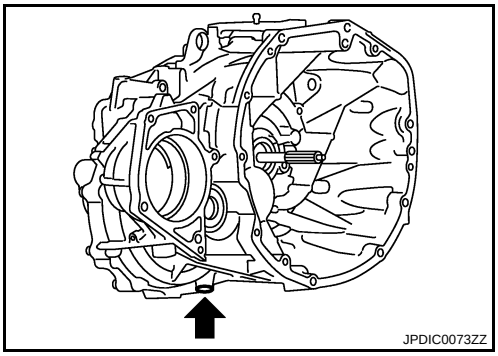
INFOID:0000000001209393

Refer to TM-117, "4WD : Exploded View".

4WD : Draining

INFOID:0000000001209394

1. Start engine and let it run to warm up transaxle.
2. Stop engine. Remove drain plug and then drain gear oil.
3. Set a gasket on drain plug and install it to clutch housing. Tighten drain plug to the specified torque.
CAUTION:
Never reuse gasket.



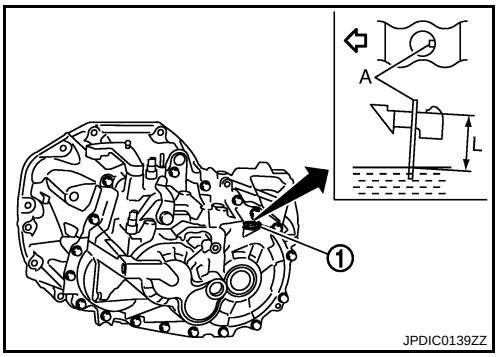
4WD : Refilling

INFOID:0000000001209395

1. Remove filler plug (1). Fill with new gear oil to transaxle.

A : Suitable gauge

⇦ : Vehicle front



Oil grade and viscosity **: Refer to MA-22, "Fluids and Lubricants".**

Oil capacity (reference) **: Refer to TM-181, "General Specifications".**

2. After refilling gear oil, check oil level. Refer to TM-76, "4WD : Inspection".
3. Set a gasket on filler plug and then install it to transaxle case.
CAUTION:
Never reuse gasket.
4. Tighten filler plug to the specified torque.

4WD : Inspection

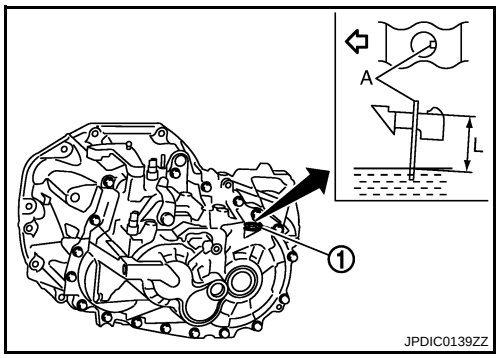
INFOID:0000000001209396

LEAKAGE

Make sure that gear oil is not leaking from transaxle or around it.

LEVEL

1. Remove filler plug (1).



⇦ : Vehicle front

2. Measure oil level using a suitable gauge (A) as shown in the figure and then check if it is within the specifications.

Oil level "L" : Refer to TM-181, "General Specifications".

CAUTION:
- **Never start engine while checking oil level.**
- **Measure suitable gauge according to the wall of the plug mounting hole.**

3. Set a gasket on filler plug and then install it to transaxle case.
CAUTION:
Never reuse gasket.
4. Tighten filler plug to the specified torque.

ON-VEHICLE REPAIR

SIDE OIL SEAL

Exploded View

INFOID:0000000001209397

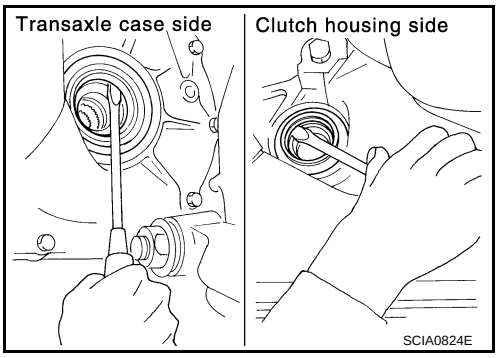
Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

Removal and Installation

INFOID:0000000001209398

REMOVAL

1. Remove front drive shafts. Refer to FAX-21, "MR20DE : Removal and Installation" (2WD), FAX-28, "M9R : Removal and Installation" (2WD), FAX-54, "MR20DE : Removal and Installation" (4WD), FAX-62, "QR25DE : Removal and Installation" (4WD), or FAX-69, "M9R : Removal and Installation" (4WD).
2. Remove differential side oil seals using a suitable tool.
   CAUTION:
   Never damage transaxle case and clutch housing.



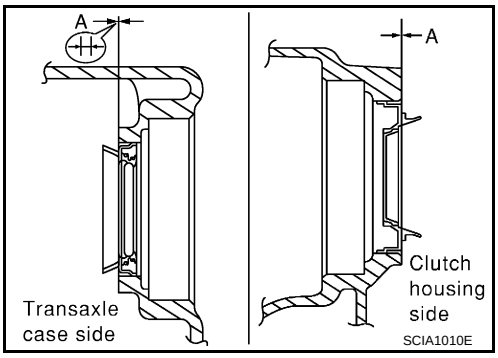
INSTALLATION

Note the following, and install in the reverse order of removal.

- Install differential side oil seal to transaxle case and clutch housing using the drift.

Dimension "A" : -0.5 - 0.5 mm (-0.020 - 0.020 in)

Transaxle case side	: Drift [SST: ST30720000]
Clutch housing side	: Drift [SST: ST33400001]



CAUTION:

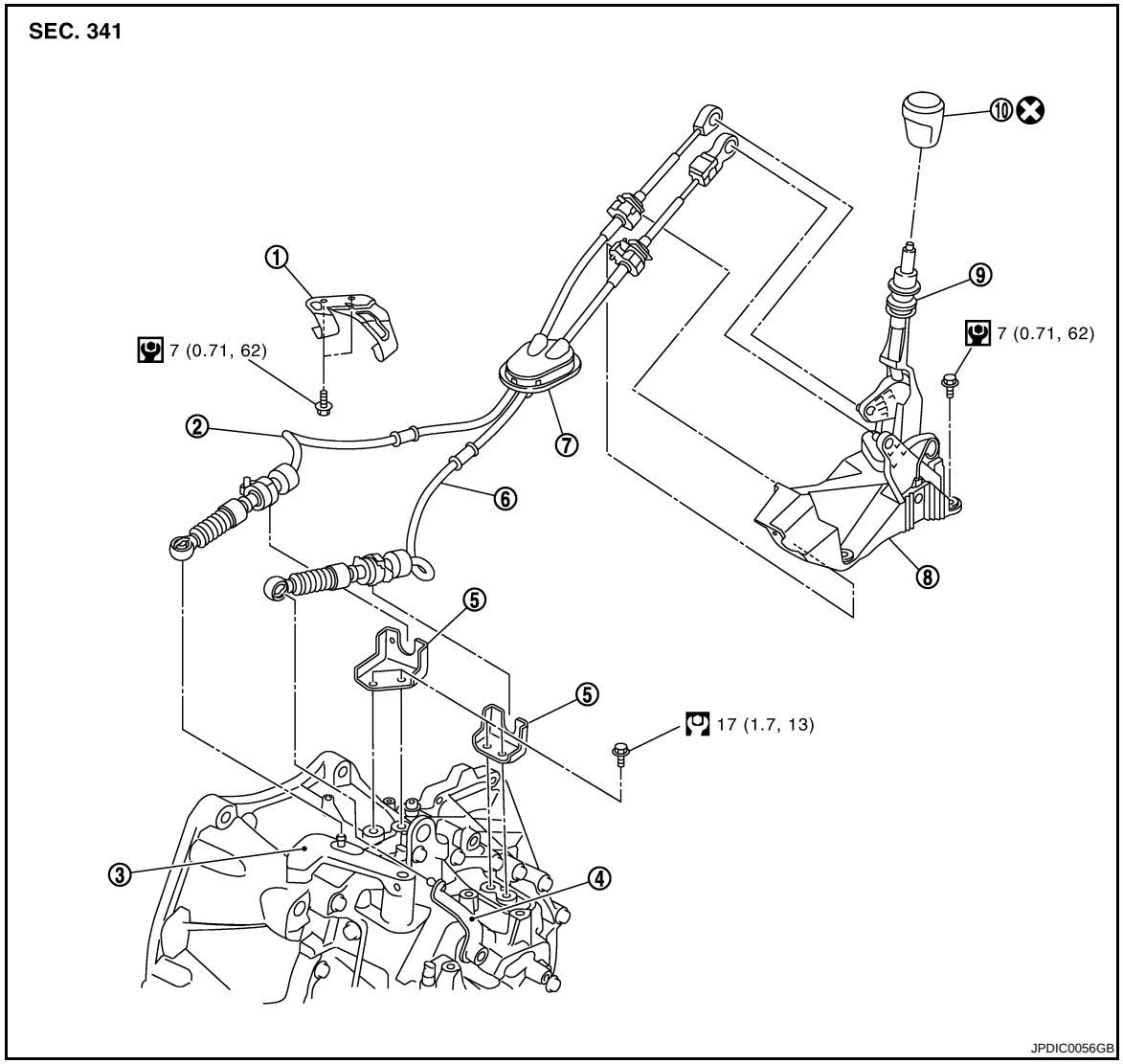
- **Never reuse differential side oil seal.**
- **When installing, never incline differential side oil seal.**
- **Never damage clutch housing and transaxle case.**

- Check oil level and oil leakage after installation. Refer to TM-75, "2WD : Inspection" or TM-76, "4WD : Inspection".

CONTROL LINKAGE

Exploded View

INFOID:0000000001209399



1. Bracket
2. Shift cable
3. Shifter lever A
4. Selector lever
5. Cable mounting bracket
6. Select cable
7. Grommet
8. Control device assembly
9. Control lever
10. Control lever knob

Refer to GI-4, "Components" for the symbols in the figure.

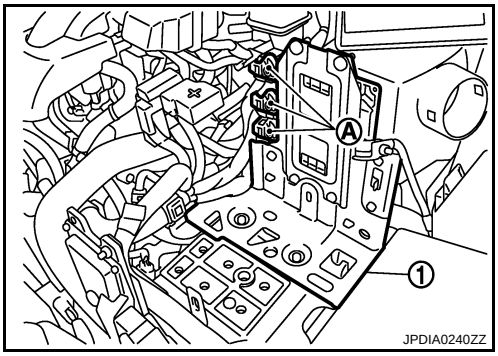
Removal and Installation

INFOID:0000000001209400

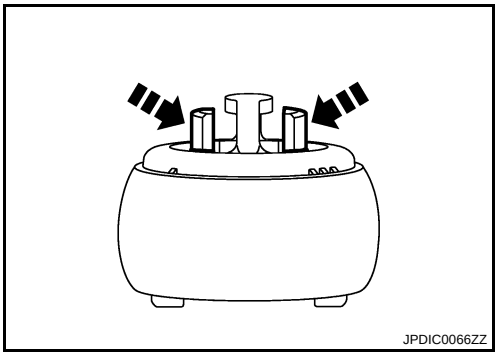
REMOVAL

1. Remove the air cleaner case and air duct (inlet). Refer to EM-25, "Removal and Installation" (MR20DE), EM-150, "Removal and Installation" (QR25DE), or EM-263, "Removal and Installation" (M9R).
2. Remove the battery. Refer to PG-133, "Removal and Installation".

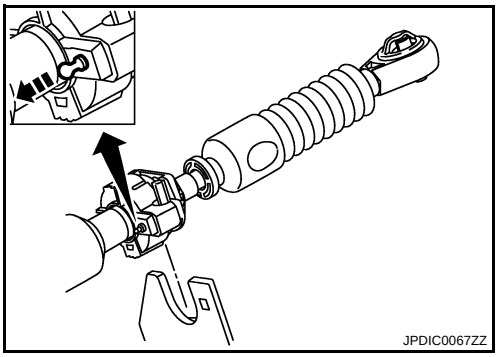
3. Disconnect connectors (A) and then remove bracket (1).



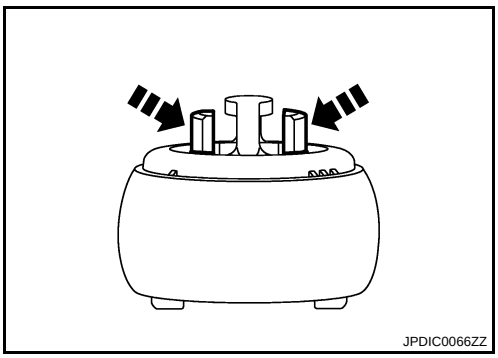
4. While pressing the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the selector lever.
5. While pressing the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the shifter lever A.



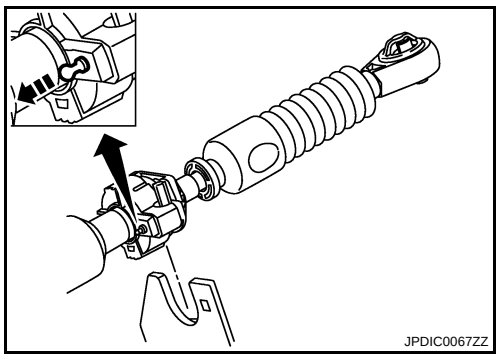
6. While pulling the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the cable mounting bracket.
7. While pulling the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the cable mounting bracket.
8. Remove the control lever knob.
   NOTE:
   Pull out the control lever knob for removal.
9. Remove console finisher assembly and the center console assembly. Refer to IP-21, "Removal and Installation".
10. Shift the control lever to the neutral position.



11. While pressing the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the control device assembly.
12. While pressing the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the control device assembly.



13. While pulling the lock of the select cable in the direction of the arrow shown in the figure, remove the select cable from the control device assembly.
14. While pulling the lock of the shift cable in the direction of the arrow shown in the figure, remove the shift cable from the control device assembly.
15. Remove the control device assembly.
16. Remove the heat plate.
17. Remove the bracket.
18. Remove the grommet and then remove the shift cable and select cable from the vehicle.


JPDIC0067ZZ

INSTALLATION

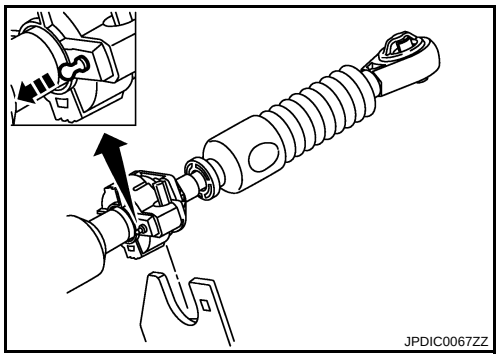
Note the following, and install in the reverse order of removal.

- Shift the control lever to the neutral position.
- Securely assemble each cable and the selector lever and shifter lever A.
- Securely assemble each cable and the cable mounting bracket.
- Securely assemble each cable and the control device assembly.
- Make sure that the claws of grommet are in contact with the floor.
- Be careful about the installation direction and push the control lever knob into the control lever.

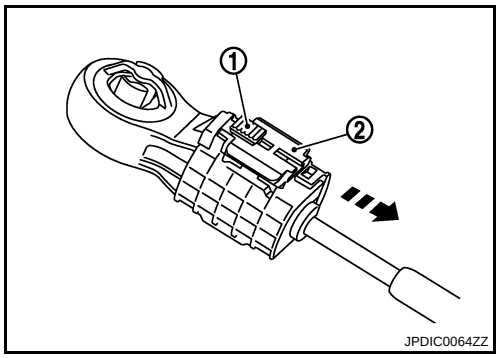
CAUTION:
Never reuse control lever knob.

Install the select cable (the control device assembly side) with the following procedure.

1. While pulling the lock of the select cable in the direction of the arrow shown in the figure, install the select cable to the control device assembly.


JPDIC0067ZZ

2. Slide the lock (1) of the select cable in the direction of the arrow as shown in the figure to pull up the stopper (2) of the select cable.
3. Install the end of the select cable to the pin of the control device assembly.

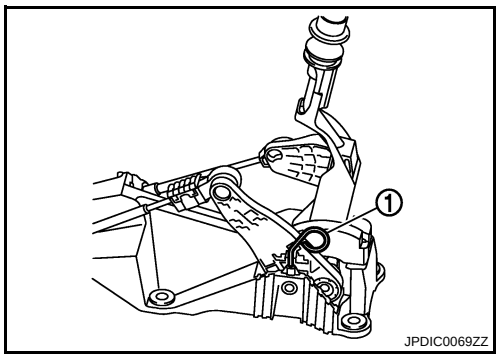


JPDIC0064ZZ

4. Install the lever stopper pin (1) or a pin [3 mm (0.12 in) dia.] to the control device assembly.

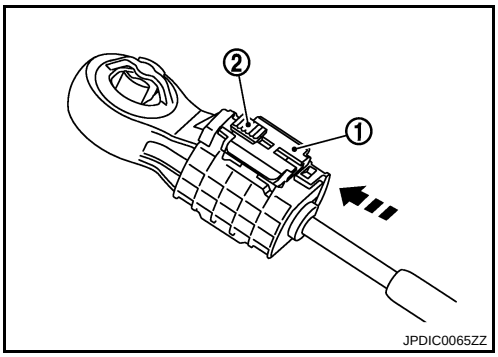
CAUTION:
Select cable cannot be adjusted accurately without a use of a lever stopper pin or a pin [3 mm (0.12 in) dia.].
NOTE:
A lever stopper pin is not included in control device assembly. Therefore, if the control device assembly is not replaced, prepare a pin [3 mm (0.12 in) dia.].

5. Check that the control lever does not move in the direction of the select. If it moves, repeat step 3.



JPDIC0069ZZ

6. Shift the control lever to 4th gear position.
7. With the stopper (1) of the select cable pressed into all the way, slide lock (2) of the select cable all the way in the direction of the arrow.
8. Remove the lever stopper pin or a pin [3 mm (0.12 in) dia.] from the control device assembly.
9. Shift the control lever to each gear position to check that there is no bindings. If any, repeat step 3.



Inspection

INFOID:0000000001209401

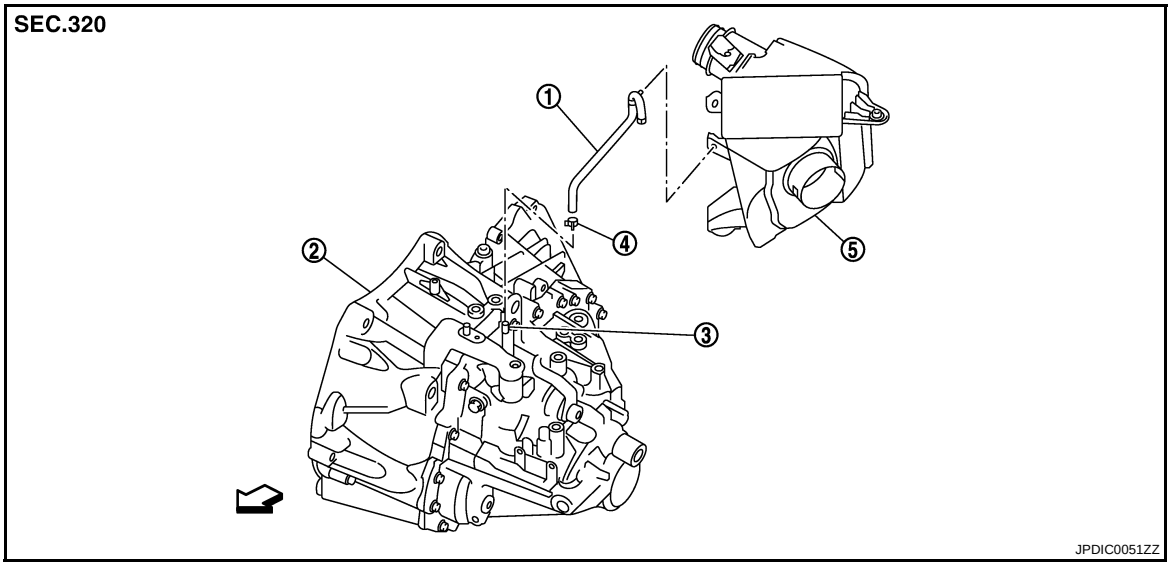
After installing, confirm the following items:
- When the control lever is shifted to 1st-2nd side and 5th-6th side, confirm the control lever returns to neutral position smoothly.
- When the control lever is shifted to each position, make sure there is no binding or disconnection in each boot.

AIR BREATHER HOSE

Exploded View

INFOID:0000000001209402

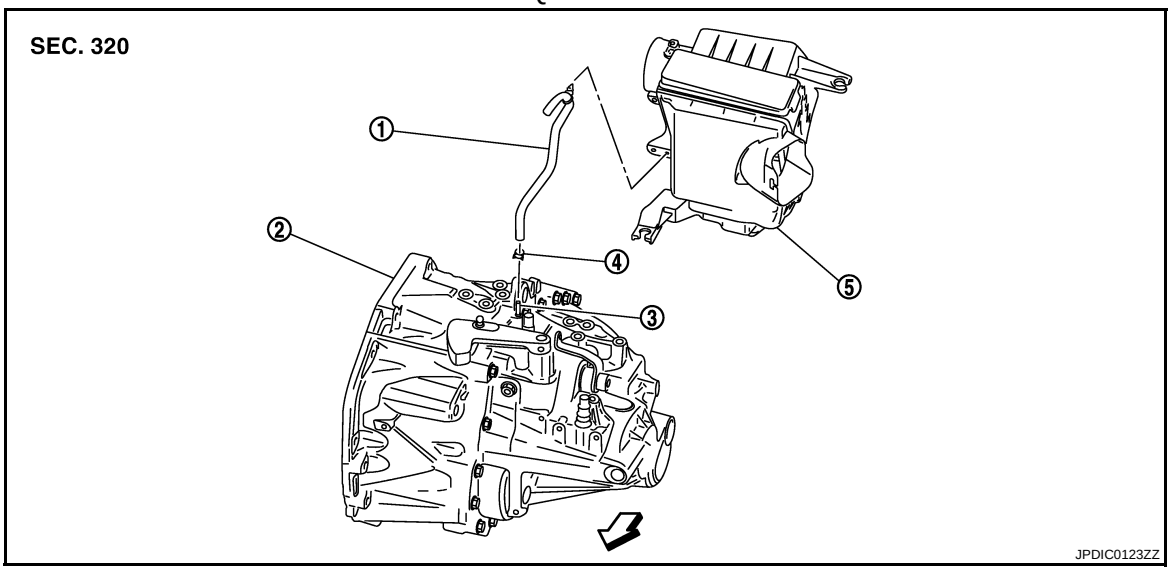
MR20DE and M9R



1. Air breather hose
2. Transaxle assembly
3. Air breather tube
4. Clamp
5. Air cleaner case

⇦: Vehicle front

QR25DE



1. Air breather hose
2. Transaxle assembly
3. Air breather tube
4. Clamp
5. Air cleaner case

⇦: Vehicle front

Removal and Installation

INFOID:0000000001209403

REMOVAL

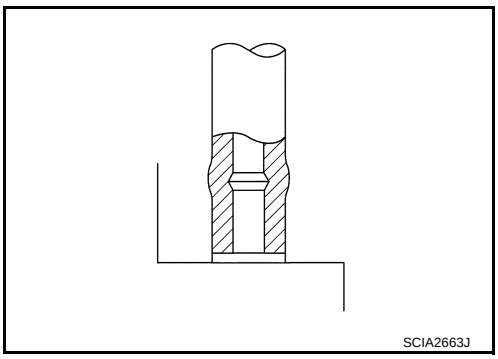
Refer to the figure for removal procedure.

INSTALLATION

Refer to the figure for installation procedure.

CAUTION:

- **Make sure there are no pinched or restricted areas on the air breather hose caused by bending or winding when installing it.**
- **Be sure to insert air breather hose into air breather tube until hose end reaches the tube's base.**
- **Set air breather hose with painted mark facing forward.**
- **Install air breather hose to air cleaner case by fully inserting the clip.**



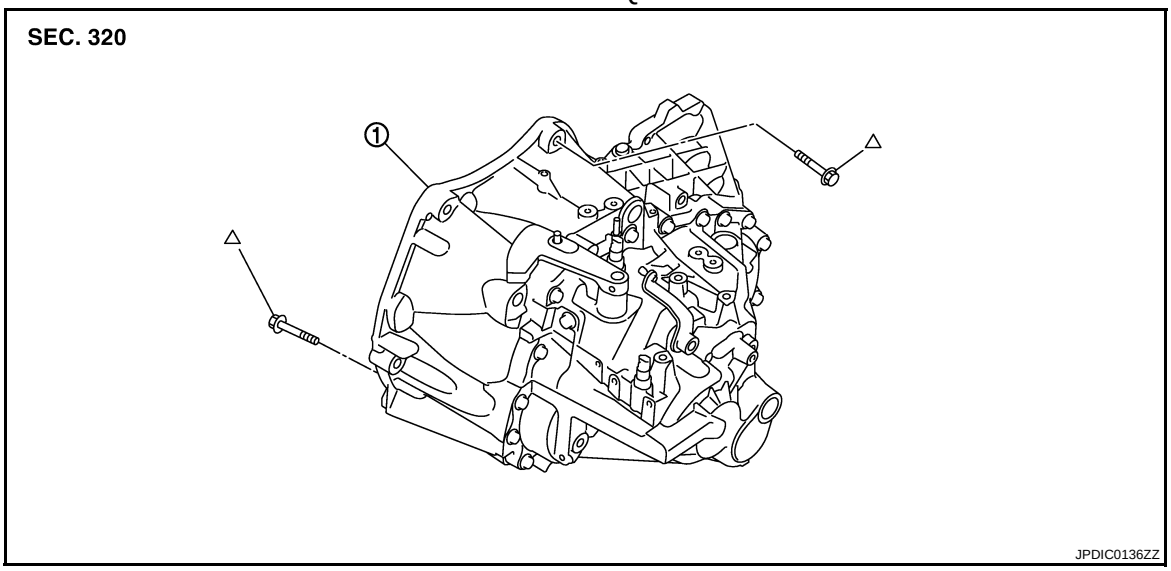
REMOVAL AND INSTALLATION

TRANSAXLE ASSEMBLY

Exploded View

INFOID:0000000001209404

MR20DE and QR25DE



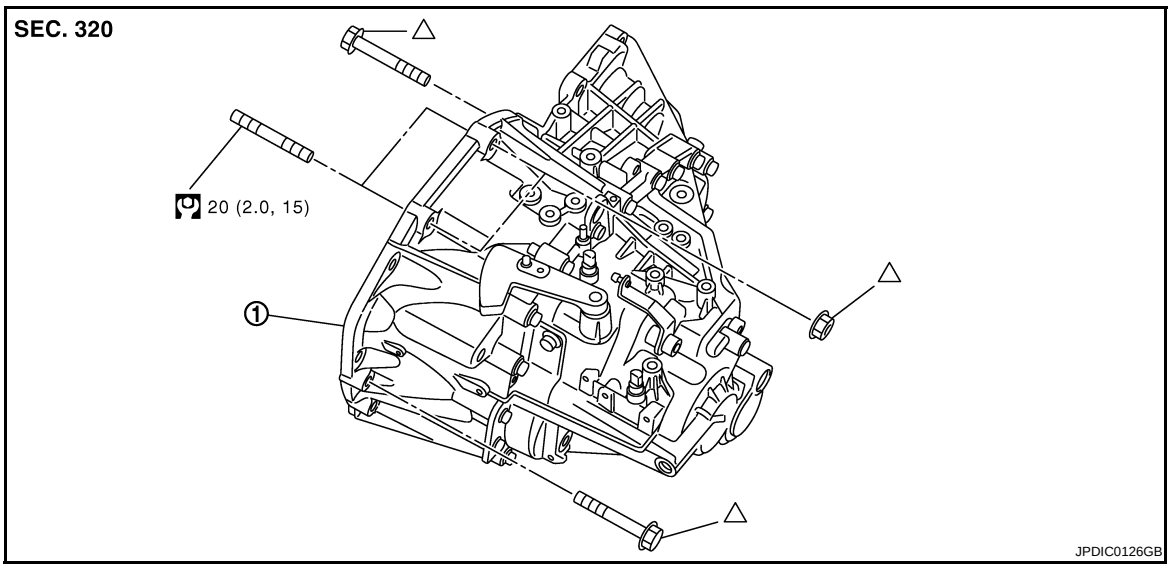
1. Transaxle assembly

△: For the tightening torque, refer to “INSTALLATION”.

CAUTION:

If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

M9R



1. Transaxle assembly

△: For the tightening torque, refer to “INSTALLATION”.

Refer to GI-4, "Components" for symbols not described on the above.

CAUTION:

If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

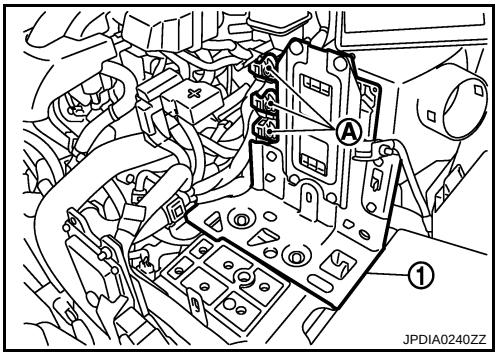
Removal and Installation

INFOID:0000000001209405

CAUTION:
If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

REMOVAL

1. Disconnect the battery cable from the negative terminal.
2. Remove air breather hose. Refer to TM-83, "Removal and Installation".
3. Remove air cleaner case and air duct (inlet). Refer to EM-25, "Removal and Installation" (MR20DE), EM-150, "Removal and Installation" (QR25DE), or EM-263, "Removal and Installation" (M9R).
4. Remove battery. Refer to PG-133, "Removal and Installation".
5. Disconnect connectors (A) and then remove bracket (1).
6. Drain clutch fluid and then remove clutch tube from CSC (Concentric Slave Cylinder). Refer to CL-15, "Removal and Installation".
   CAUTION:
   Never depress clutch pedal during removal procedure.
7. Disconnect park/neutral position (PNP) switch harness connector.
8. Disconnect back-up lamp switch harness connector.
9. Disconnect 1st gear position switch harness connector (with HDC).
10. Disconnect ground cable.
11. Remove wire harnesses from transaxle assembly.
12. Disconnect select cable and shift cable from transaxle assembly. Refer to TM-79, "Removal and Installation".
13. Remove starter motor. Refer to STR-28, "MR20DE MODELS : Removal and Installation", STR-33, "QR25DE (M/T) MODELS : Removal and Installation", or STR-23, "M9R MODELS : Removal and Installation".
14. Remove engine under cover.
15. Drain gear oil. Refer to TM-75, "2WD : Draining" or TM-76, "4WD : Draining".
16. Remove exhaust front tube. Refer to EX-5, "Removal and Installation" (MR20DE), EX-10, "Removal and Installation" (QR25DE), or EX-14, "Removal and Installation" (M9R).
17. Remove propeller shaft assembly (for 4WD). Refer to DLN-121, "Removal and Installation".
18. Remove front drive shafts. Refer to FAX-21, "MR20DE : Removal and Installation" (2WD), FAX-28, "M9R : Removal and Installation" (2WD), FAX-54, "MR20DE : Removal and Installation" (4WD), FAX-62, "QR25DE : Removal and Installation" (4WD), or FAX-69, "M9R : Removal and Installation" (4WD).
    NOTE:
    Insert a suitable plug into differential side oil seal after removing front drive shaft.
19. Remove transfer assembly (for 4WD). Refer to DLN-68, "MR20DE (M/T), QR25DE (M/T) : Removal and Installation" or DLN-71, "M9R : Removal and Installation".
20. Remove rear engine mounting brackets and rear torque rod. Refer to EM-76, "M/T : Removal and Installation" (MR20DE), EM-182, "Removal and Installation" (QR25DE), or EM-312, "Removal and Installation" (M9R).
21. Remove suspension member and suspension member stay. Refer to FSU-21, "Removal and Installation".
22. Set a suitable jack to transaxle assembly and then set a suitable jack to engine assembly.
    CAUTION:
    When setting a suitable jack, be careful so that it does not contact with the switch.
23. Remove transaxle assembly mounting bolts or nuts.



24. Remove engine mounting through bolt-securing nut (for MR20DE and QR25DE). Refer to EM-76, "M/T : Removal and Installation" (MR20DE) or EM-182, "Removal and Installation" (QR25DE).
25. Remove two mounting bolts of engine mounting insulator (LH) (for M9R). Refer to EM-312, "Removal and Installation".
26. Remove transaxle assembly from the vehicle.
    CAUTION:
    - **Secure transaxle assembly to a suitable jack while removing it.**
    - **The transaxle assembly must not interfere with the wire harnesses and clutch tube.**
27. Remove CSC (Concentric Slave Cylinder). Refer to CL-16, "Removal and Installation".
    CAUTION:
    If transaxle assembly is removed from the vehicle, always replace CSC (Concentric Slave Cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage seal of CSC and may cause clutch fluid leakage.

INSTALLATION

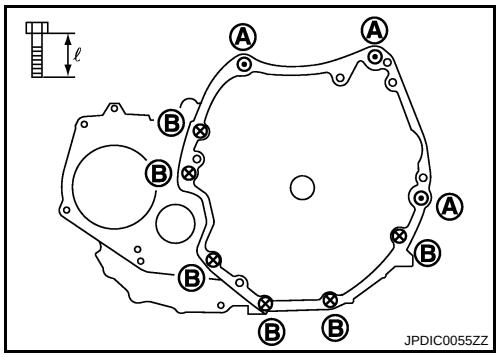
Note the following, and install in the reverse order of removal.

- Tighten transaxle assembly mounting bolts to the specified torque. The figure is the view from the engine.

- MR20DE

: Transaxle to engine

: Engine to transaxle

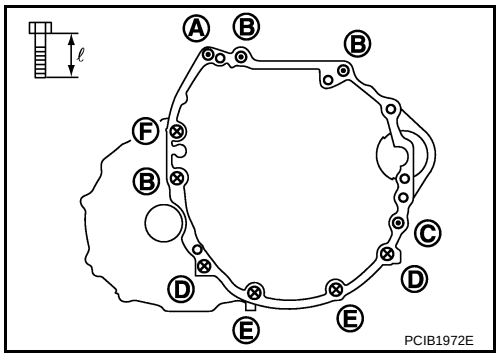


Bolt symbol	A	B
Quantity	3	6
Bolt length “ℓ” mm (in)	60 (2.36)	50 (1.97)
Tightening torque N·m (kg-m, ft-lb)	62.0 (6.3, 46)	

- QR25DE

: Transaxle to engine

: Engine to transaxle

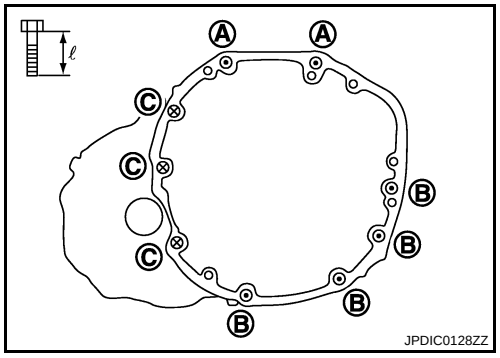


Bolt symbol	A	B	C	D	E	F
Quantity	1	3	1	2	2	1
Bolt length “ℓ” mm (in)	45 (1.77)		80 (3.15)	45 (1.77)	35 (1.38)	45 (1.77)
Tightening torque N·m (kg-m, ft-lb)	35.3 (3.6, 26)	74.5 (7.6, 55)		42.6 (4.3, 31)		48 (4.9, 35)

- M9R

: Transaxle to engine

: Engine to transaxle



Bolt and nut symbol	A*	B	C
Quantity	2	4	3

Bolt and nut symbol	A*	B	C
Bolt length "ℓ" mm (in)	—	60 (2.36)	55 (2.17)
Tightening torque N·m (kg-m, ft-lb)	48 (4.9, 35)		

*: Nut and stud

CAUTION:

- **The transaxle assembly must not interfere with the wire harnesses and clutch tube.**
- **When installing transaxle assembly, never bring input shaft into contact with clutch cover.**
- Refer to CL-16, "Removal and Installation" for CSC (Concentric Slave Cylinder) installation procedure.
- Refer to TM-79, "Removal and Installation" for select cable and shift cable installation procedure.
- Bleed the air from the clutch hydraulic system. Refer to CL-6, "Air Bleeding Procedure".
- After installation, check for oil leakage and oil level. Refer to TM-75, "2WD : Inspection" or TM-76, "4WD : Inspection".

DISASSEMBLY AND ASSEMBLY

TRANSAXLE ASSEMBLY

2WD

2WD : Exploded View

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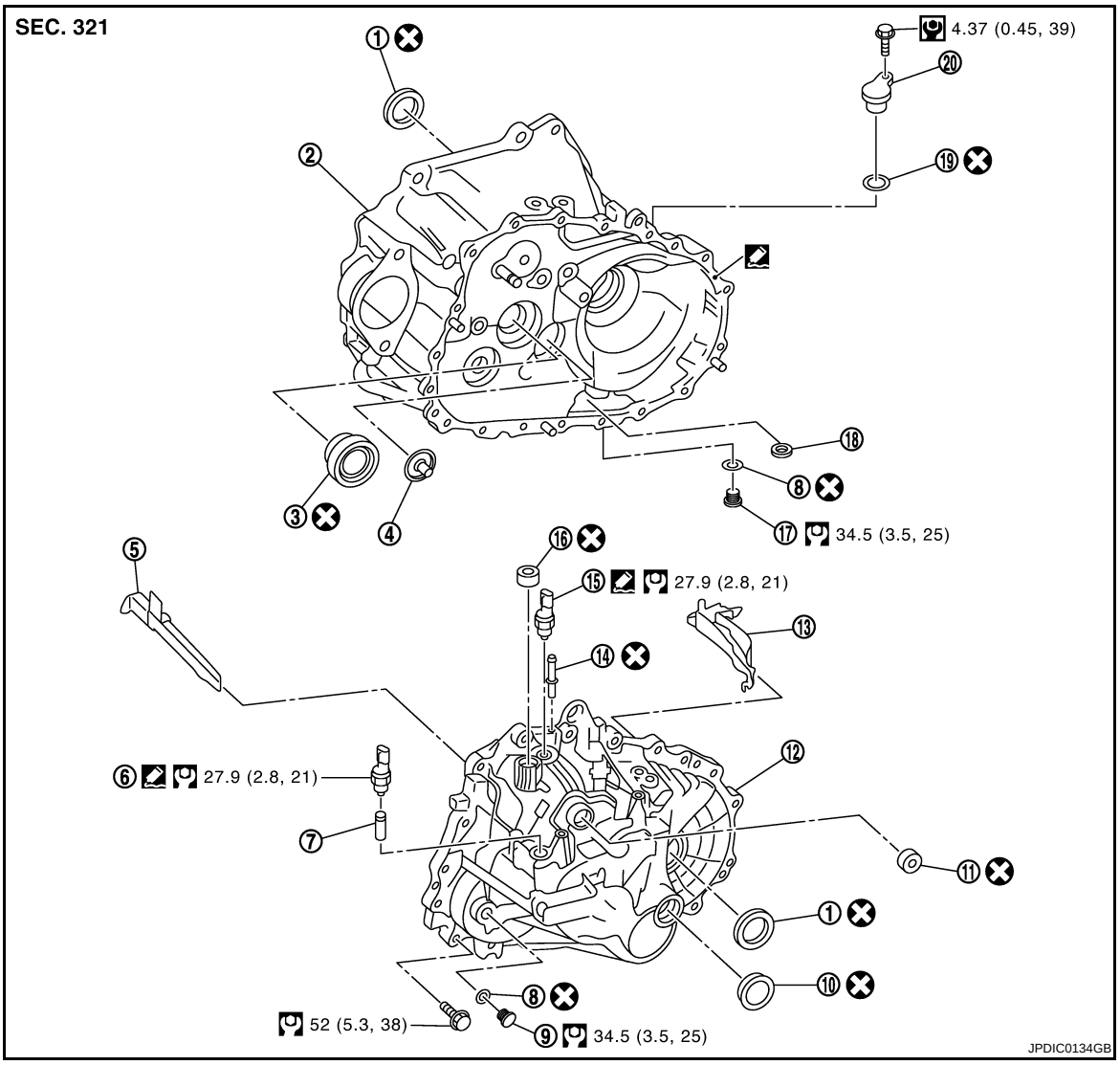
CASE AND HOUSING

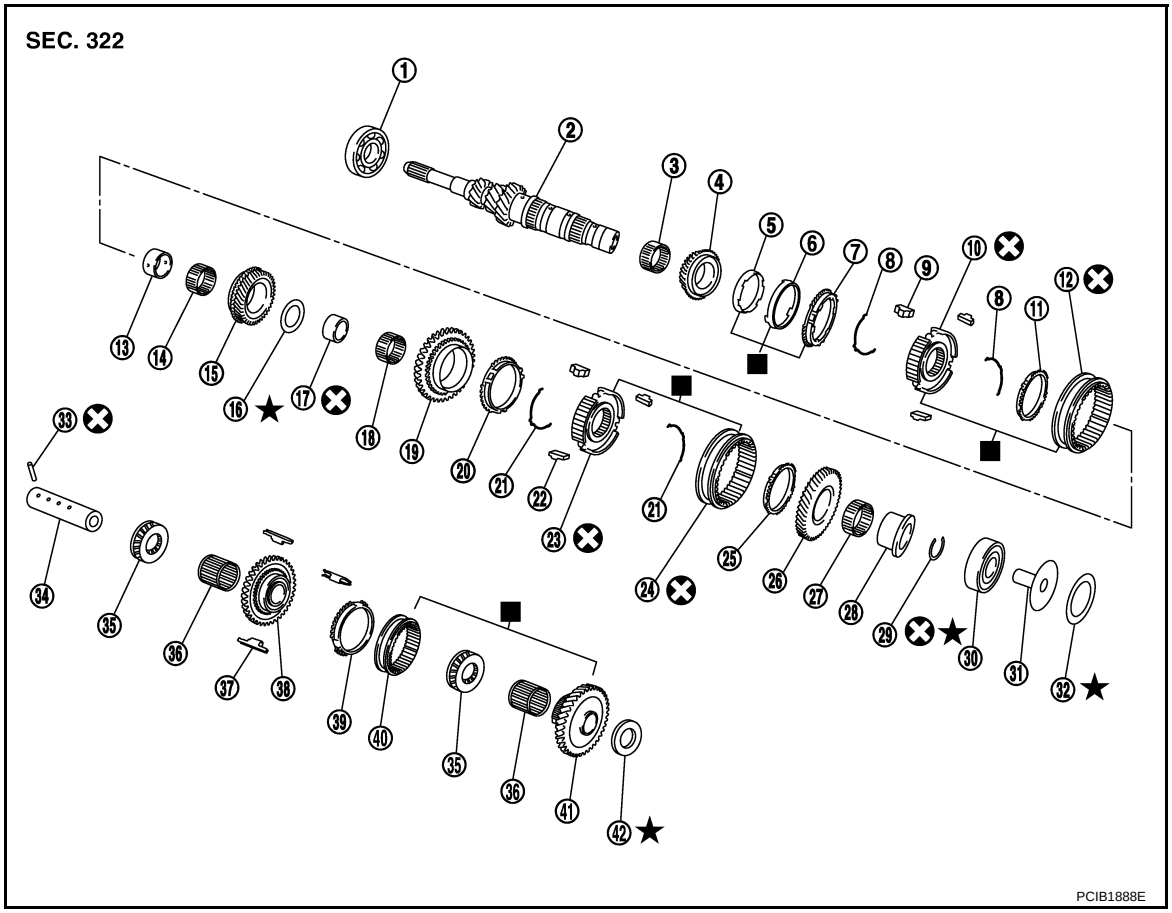


1. Differential side oil seal
2. Clutch housing
3. Input shaft oil seal
4. Oil channel
5. Oil gutter A
6. Back-up lamp switch
7. Plunger
8. Gasket
9. Plug
10. Bore plug
11. Striking rod oil seal
12. Transaxle case
13. Oil gutter B
14. Air breather tube
15. Park/Neutral position (PNP) switch
16. Shifter lever oil seal
17. Drain plug
18. Magnet
19. O-ring
20. Plug

: Apply Genuine Liquid Gasket, Three Bond 1215 or an equivalent.

Refer to GI-4, "Components" for symbols not described on the above.

SHAFT AND GEAR

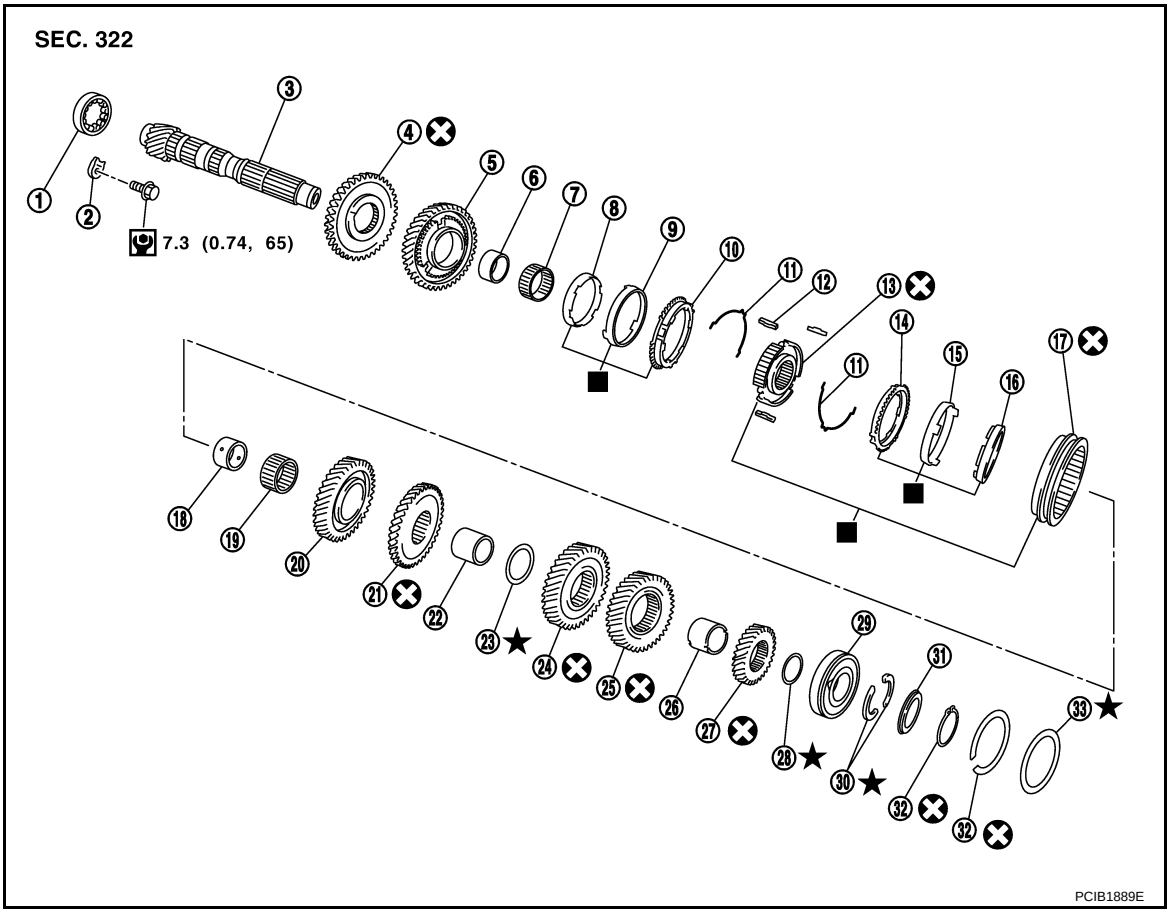


1. Input shaft front bearing
2. Input shaft
3. 3rd needle bearing
4. 3rd input gear
5. 3rd inner baulk ring
6. 3rd synchronizer cone
7. 3rd outer baulk ring
8. 3rd-4th spread spring
9. 3rd-4th shifting insert
10. 3rd-4th synchronizer hub
11. 4th baulk ring
12. 3rd-4th coupling sleeve
13. 4th input gear bushing
14. 4th needle bearing
15. 4th input gear
16. Thrust washer
17. 5th input gear bushing
18. 5th needle bearing
19. 5th input gear
20. 5th baulk ring
21. 5th-6th spread spring
22. 5th-6th shifting insert
23. 5th-6th synchronizer hub
24. 5th-6th coupling sleeve
25. 6th baulk ring
26. 6th input gear
27. 6th needle bearing
28. 6th input gear bushing
29. Snap ring
30. Input shaft rear bearing
31. Oil channel
32. Input shaft rear bearing adjusting shim
33. Retaining pin
34. Reverse idler shaft
35. Thrust needle bearing
36. Reverse idler gear needle bearing
37. Reverse insert spring
38. Reverse idler gear (front)
39. Reverse baulk ring
40. Reverse coupling sleeve
41. Reverse idler gear (rear)
42. Reverse idler gear adjusting shim

■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

- Apply gear oil to gears, shafts, synchronizers, and bearings when assembly.



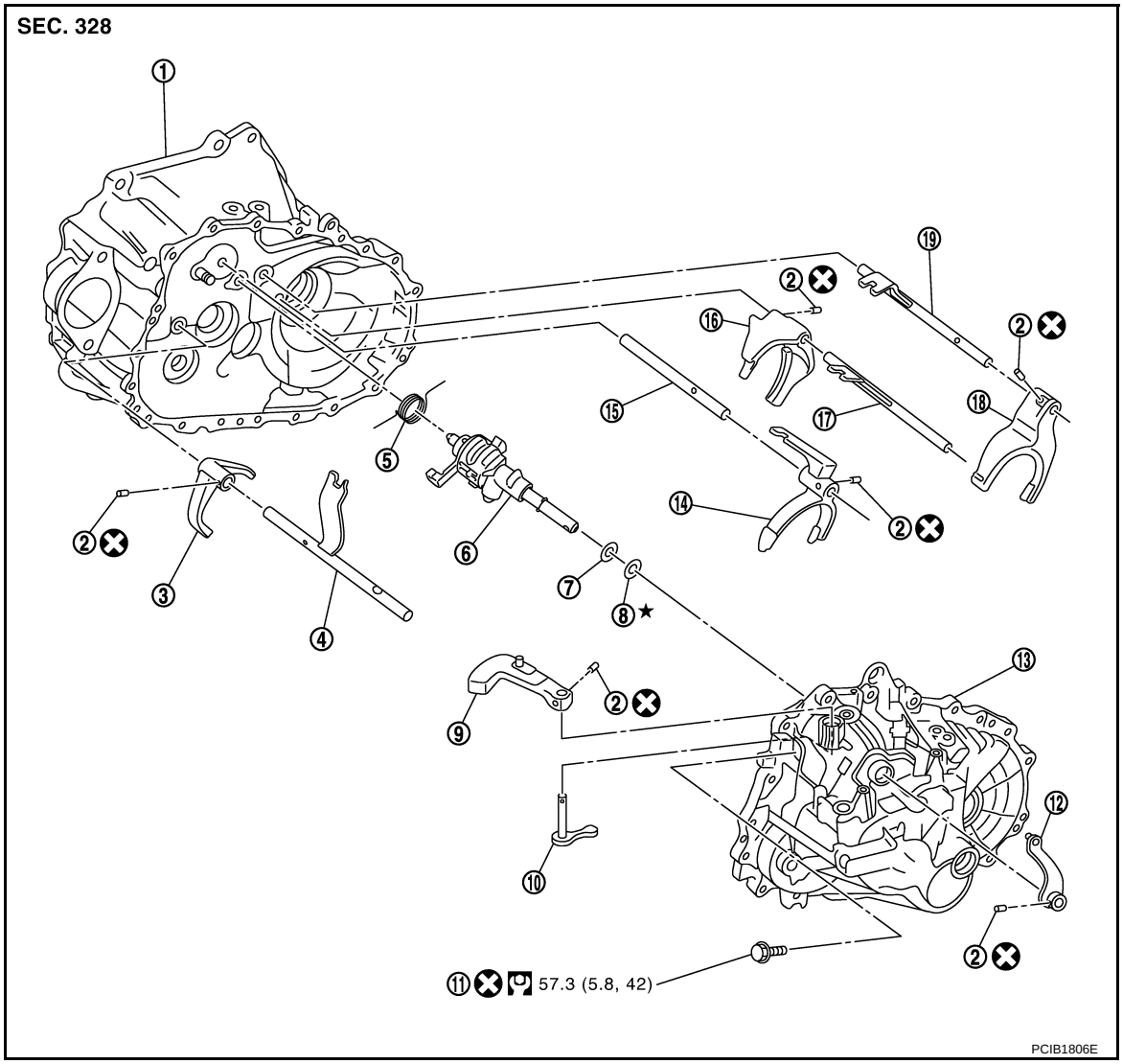
1. Mainshaft front bearing
2. Mainshaft bearing retainer
3. Mainshaft
4. Reverse main gear
5. 1st main gear
6. 1st main gear bushing
7. 1st needle bearing
8. 1st inner baulk ring
9. 1st synchronizer cone
10. 1st outer baulk ring
11. 1st-2nd spread spring
12. 1st-2nd shifting insert
13. 1st-2nd synchronizer hub
14. 2nd outer baulk ring
15. 2nd synchronizer cone
16. 2nd inner baulk ring
17. 1st-2nd coupling sleeve
18. 2nd main gear bushing
19. 2nd needle bearing
20. 2nd main gear
21. 3rd main gear
22. 3rd-4th mainshaft spacer
23. 4th main adjusting shim
24. 4th main gear
25. 5th main gear
26. 5th-6th mainshaft spacer
27. 6th main gear
28. 6th main gear adjusting shim
29. Mainshaft rear bearing
30. Mainshaft C-ring
31. C-ring holder
32. Snap ring
33. Mainshaft rear bearing adjusting shim

■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

- Apply gear oil to gears, shafts, synchronizers, and bearings when assembly.

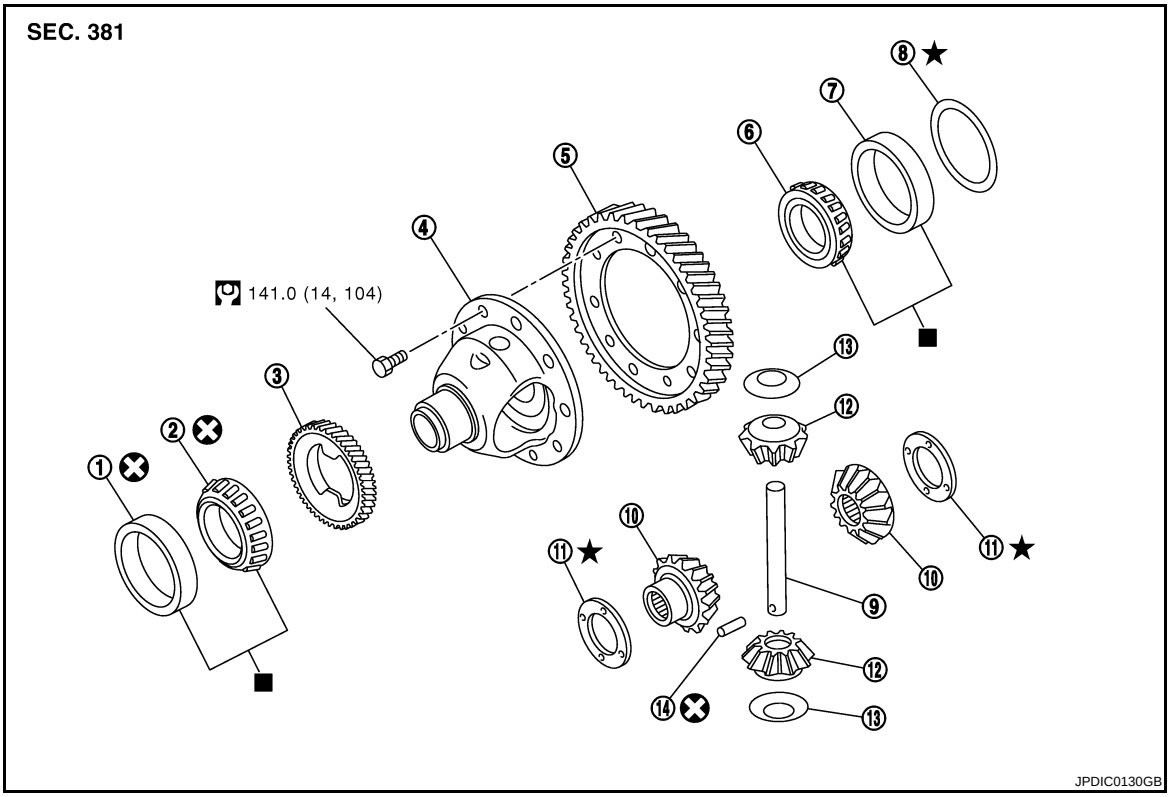
SHIFT FORK AND FORK ROD



1. Clutch housing
2. Retaining pin
3. Reverse shift fork
4. Reverse fork rod
5. Return spring
6. Striking rod assembly
7. Striking rod shim
8. Striking rod adjusting shim
9. Shifter lever A
10. Shifter lever B
11. Guide bolt
12. Selector lever
13. Transaxle case
14. 3rd-4th shift fork
15. 3rd-4th fork rod
16. 1st-2nd shift fork
17. 1st-2nd fork rod
18. 5th-6th shift fork
19. 5th-6th fork rod

Refer to GI-4, "Components" for the symbols in the figure.

FINAL DRIVE



1. Differential side bearing outer race (clutch housing side)	2. Differential side bearing (clutch housing side)	3. Speedometer drive gear
4. Differential case	5. Final gear	6. Differential side bearing (transaxle case side)
7. Differential side bearing outer race (transaxle case side)	8. Differential side bearing adjusting shim	9. Pinion mate shaft
10. Side gear	11. Side gear thrust washer	12. Pinion mate gear
13. Pinion mate thrust washer	14. Retaining pin	

■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

2WD : Disassembly

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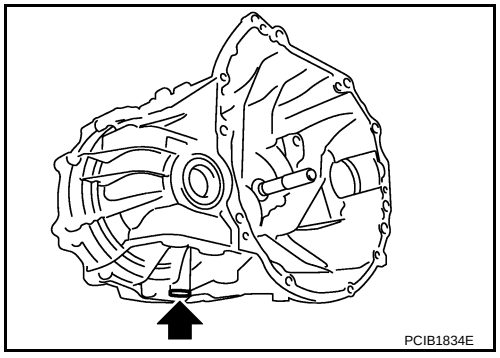
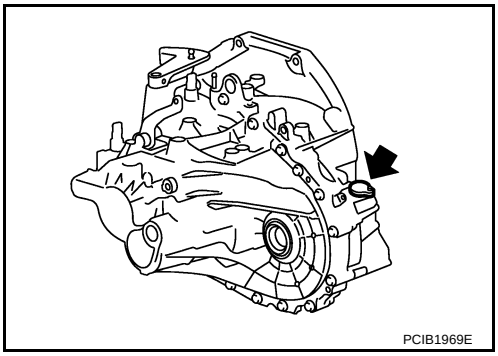
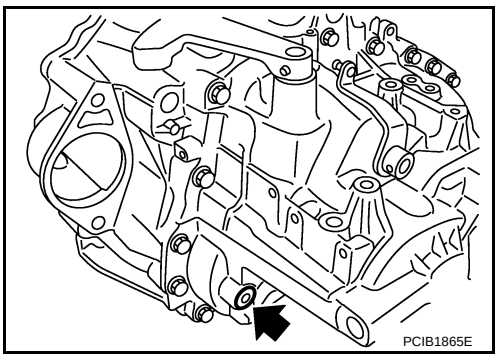
1. Remove drain plug and gasket from clutch housing.



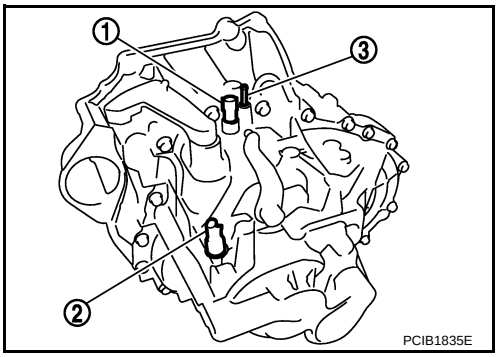
2. Remove plug mounting bolt and then plug and O-ring from clutch housing.


PCIB1969E

3. Remove plug and gasket from transaxle case.

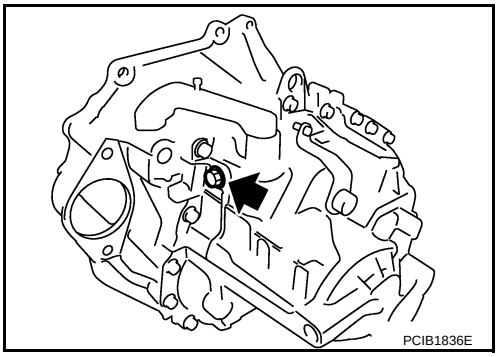

PCIB1865E

4. Remove park/neutral position (PNP) switch (1) from transaxle case.
5. Remove back-up lamp switch (2) and plunger from transaxle case.
   CAUTION:
   Never lose plunger.
6. Remove air breather tube (3) from transaxle case.

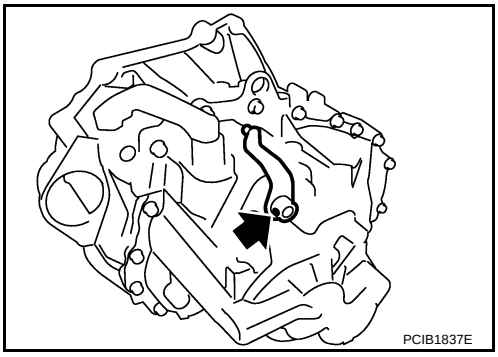


PCIB1835E

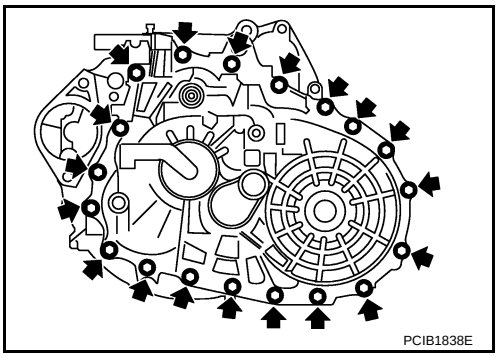
7. Remove guide bolt from transaxle case.


PCIB1836E

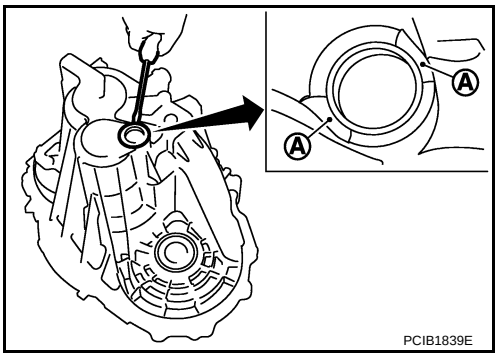
8. Remove retaining pin using a pin punch and then remove selector lever from transaxle case.


PCIB1837E

9. Remove transaxle case mounting bolts.

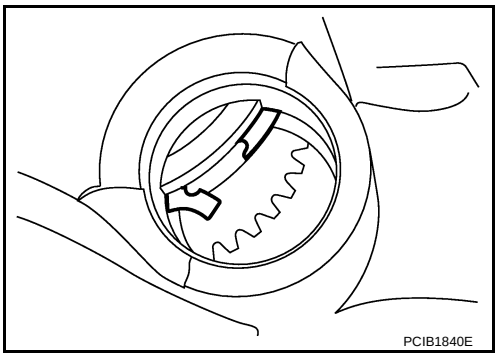


10. Remove bore plug from transaxle case.
CAUTION:
- **Never damage transaxle case.**
- **Access bore plug from cutout (A) of transaxle case when removing.**

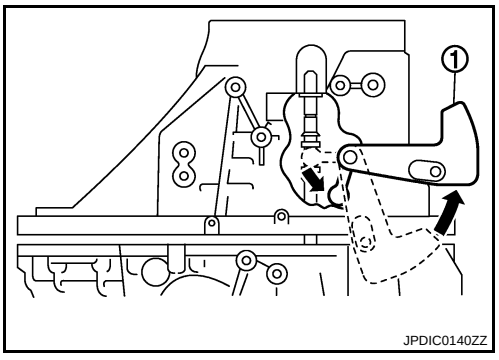


11. Remove transaxle case following the procedures below.

a. Expand snap ring at mainshaft rear bearing accessing from the bore plug hole. Then pull up transaxle case from clutch housing until snap ring comes off.

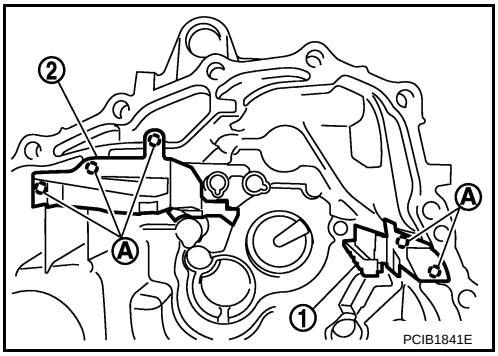


b. With shifter lever A (1) held in the position shown in the figure, remove transaxle case from clutch housing.
CAUTION:
Never drop each adjusting shim.
NOTE:
Make sure to hold shifter lever A in the position shown in the figure. Otherwise transaxle case cannot be removed from clutch housing.

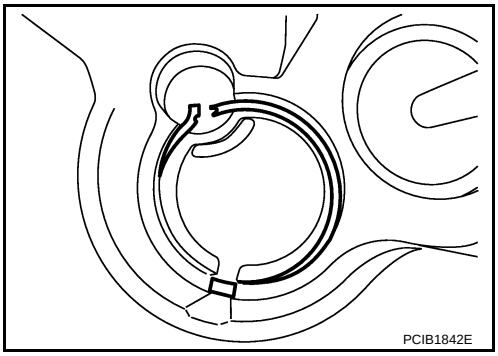


12. Remove oil gutter A (1) and oil gutter B (2) from transaxle case.

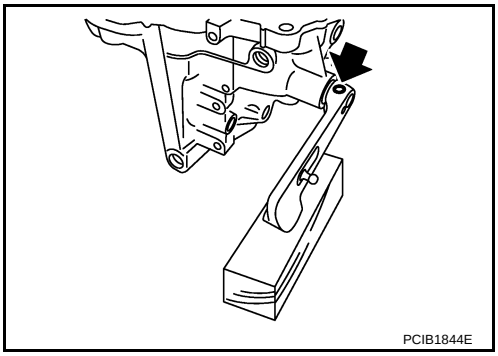
A : Tab of oil gutter



13. Remove snap ring from transaxle case.



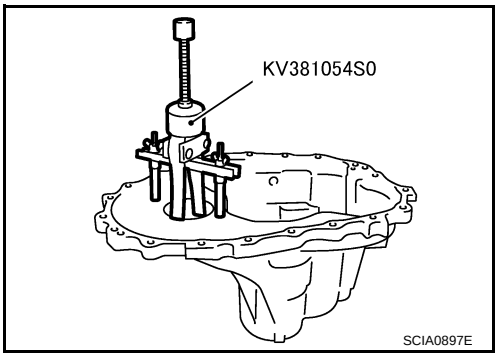
14. Remove retaining pin using a pin punch and then remove shifter lever A and shifter lever B from transaxle case.



15. Remove differential side bearing outer race (transaxle case side) from transaxle case using the puller and then remove differential side bearing adjusting shim from transaxle case.

CAUTION:

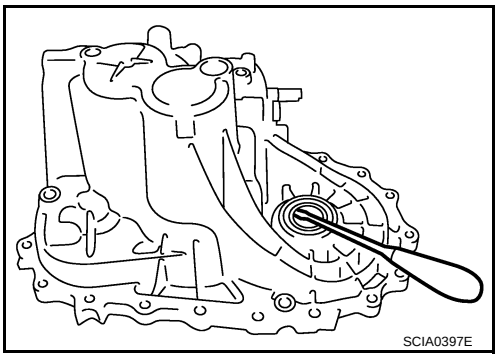
Never damage transaxle case and differential side bearing outer race.



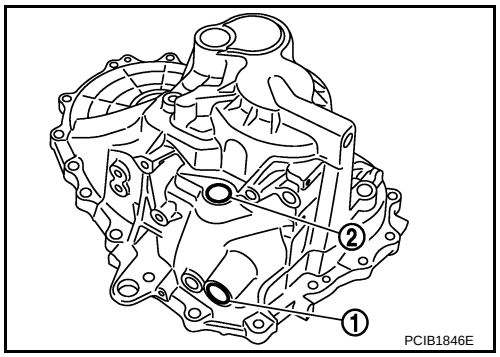
16. Remove differential side oil seal from transaxle case.

CAUTION:

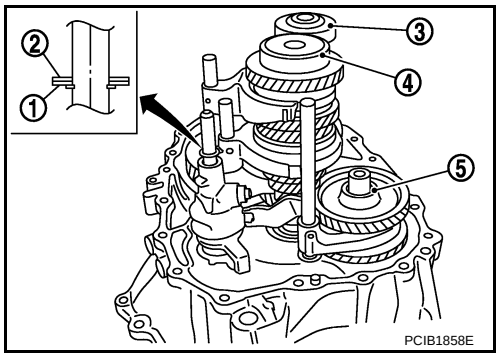
Never damage transaxle case.



17. Remove shifter lever oil seal (1) and striking rod oil seal (2) from transaxle case.
CAUTION:
Never damage transaxle case.

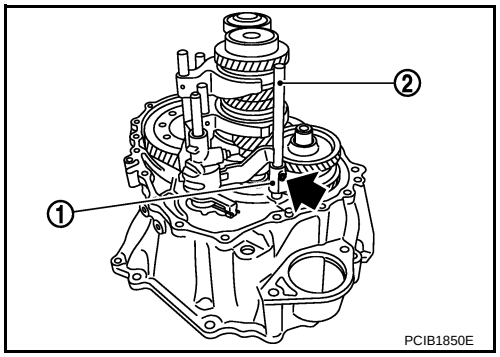


18. Remove striking rod shim (1), striking rod adjusting shim (2), mainshaft rear bearing adjusting shim (3), input shaft rear bearing adjusting shim (4), and reverse idler gear adjusting shim (5).

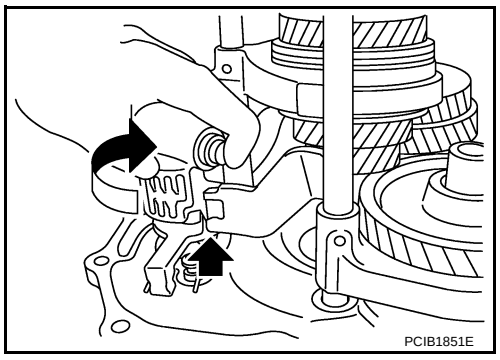


19. Remove retaining pin of reverse shift fork (1) using a pin punch.

2 : Reverse fork rod

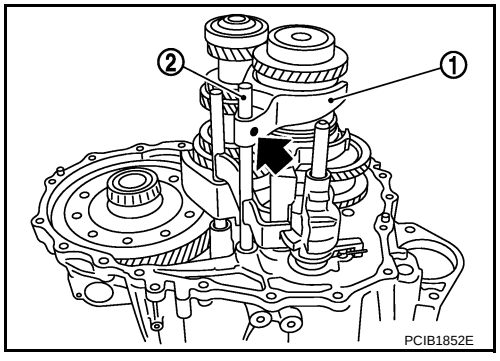


20. Rotate striking lever of striking rod assembly as shown in the figure. Then rotate reverse fork rod to a position where bracket of reverse fork rod does not interfere with striking lever of striking rod assembly.
21. Pull out reverse shift fork and reverse fork rod.

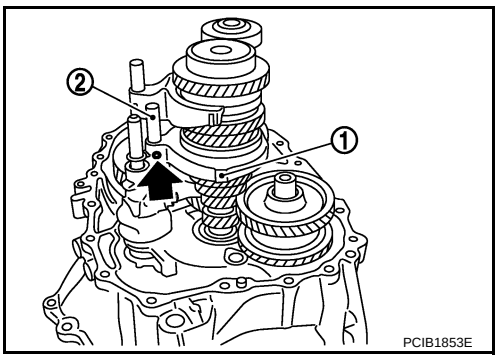


22. Remove retaining pin of 5th-6th shift fork (1) using a pin punch.

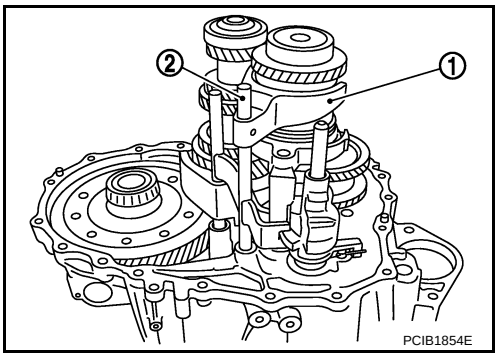
2 : 5th-6th fork rod



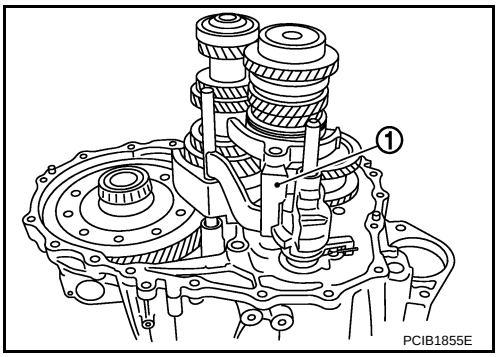
23. Remove retaining pin of 3rd-4th shift fork (1) using a pin punch.
24. Pull out 3rd-4th fork rod (2).



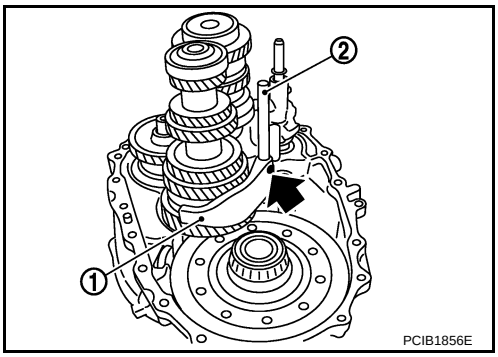
25. Pull out 5th-6th shift fork (1) and 5th-6th fork rod (2).



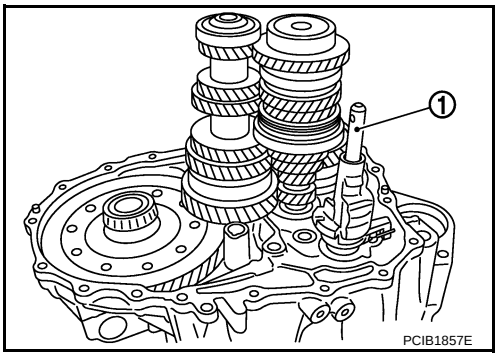
26. Pull out 3rd-4th shift fork (1).



27. Remove retaining pin of 1st-2nd shift fork (1) using a pin punch.
28. Pull out 1st-2nd shift fork and 1st-2nd fork rod (2).



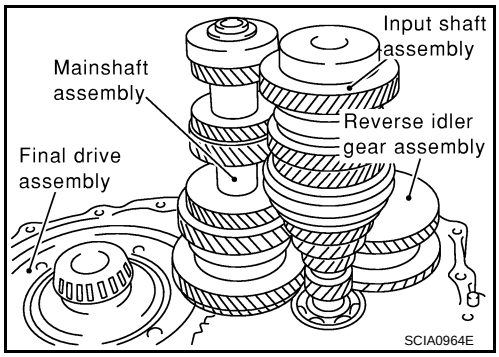
29. Remove striking rod assembly (1).



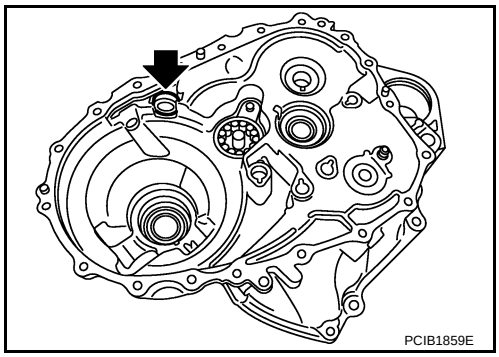
30. Remove gear components from clutch housing in the following procedure.

a. Remove a set of input shaft assembly, mainshaft assembly, and reverse idler gear assembly by tapping the tip of input shaft from the back of the clutch housing with a plastic hammer.
CAUTION:
Always withdraw mainshaft straight out. Failure to do so can damage resin oil channel on clutch housing side.

b. Remove final drive assembly.

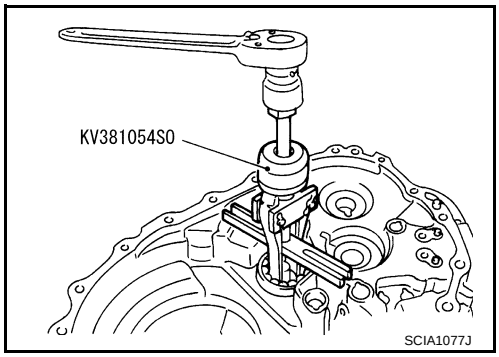


31. Remove magnet from clutch housing.

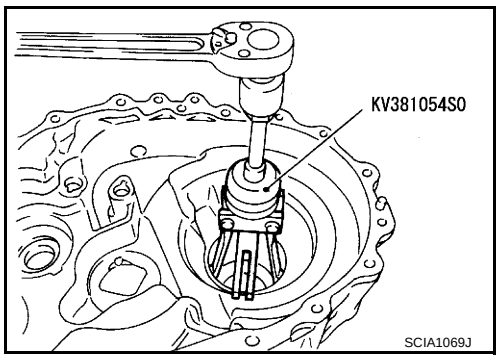


32. Remove mainshaft bearing retainer and then mainshaft front bearing from clutch housing using the puller.
CAUTION:
Never damage clutch housing, mainshaft front bearing, and oil channel.

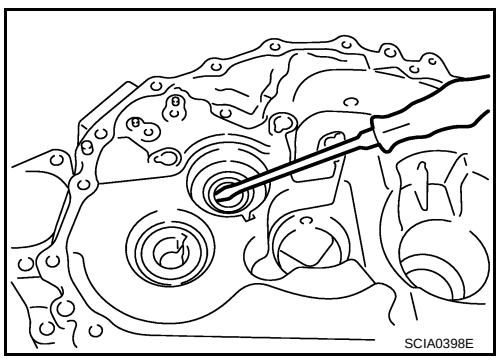
33. Remove oil channel from clutch housing.



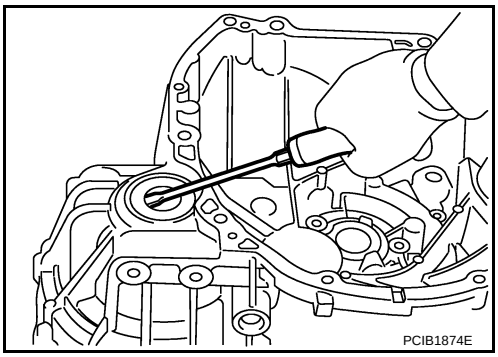
34. Remove differential side bearing outer race (clutch housing side) from clutch housing using the puller.
CAUTION:
Never damage clutch housing and differential side bearing outer race.



35. Remove input shaft oil seal from clutch housing.
CAUTION:
Never damage clutch housing.



36. Remove differential side oil seal from clutch housing.
CAUTION:
Never damage clutch housing.



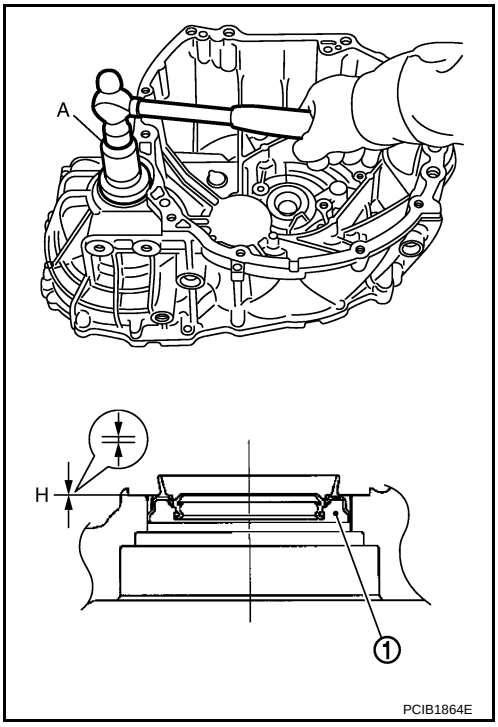
2WD : Assembly

INFOID:0000000001209443

1. Install differential side oil seal (1) to clutch housing using the drift (A) [SST: ST33400001].

Dimension “H” : -0.5 - 0.5 mm (-0.020 - 0.020 in)

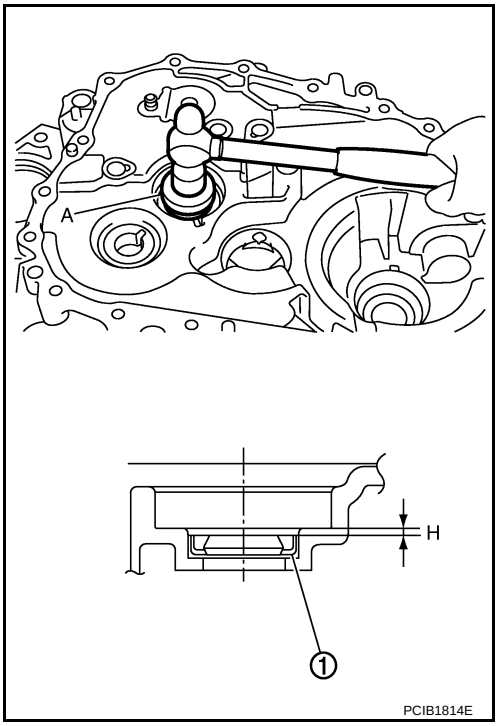
CAUTION:
- **Never reuse differential side oil seal.**
- **When installing, never incline differential side oil seal.**
- **Never damage clutch housing.**



2. Install input shaft oil seal (1) to clutch housing using the drift (A) [SST: ST35321000].

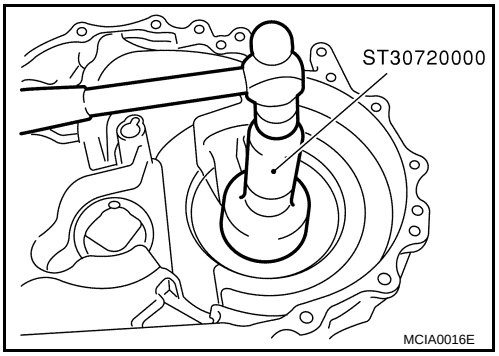
Dimension "H" : 1.1 - 2.1 mm (0.043 - 0.083 in)

CAUTION:
- **Never reuse input shaft oil seal.**
- **When installing, never incline input shaft oil seal.**
- **Never damage clutch housing.**



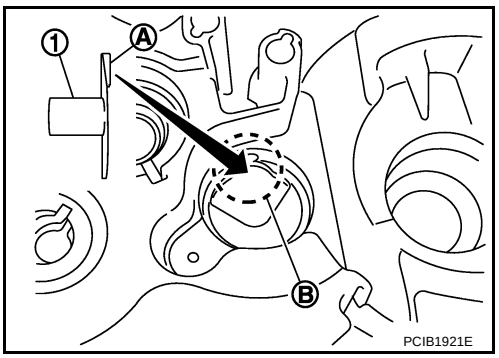
3. Install differential side bearing outer race (clutch housing side) to clutch housing using the drifts.

CAUTION:
- **Never reuse differential side bearing and differential side bearing outer race.**
- **Replace differential side bearing and differential side bearing outer race as a set.**



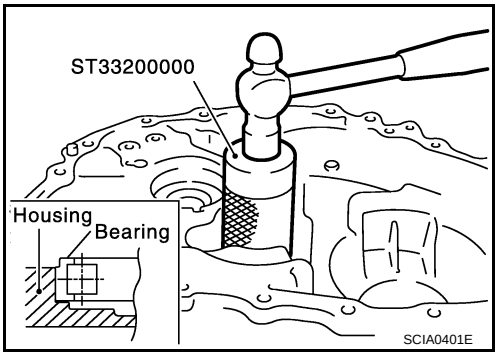
4. Install oil channel (1) on mainshaft side.

CAUTION:
When installing oil channel, fit the rib (A) of oil channel into the processed area of the spot facing (B).



5. Install mainshaft front bearing to clutch housing using the drift.

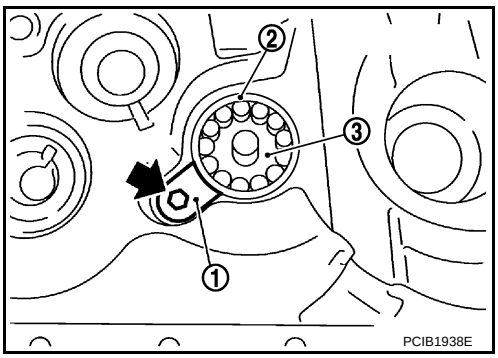
CAUTION:
Be careful with the orientation of mainshaft front bearing.



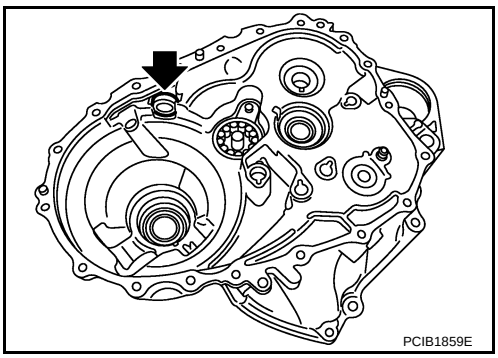
6. Install mainshaft bearing retainer (1) to clutch housing and tighten mounting bolt to the specified torque.

   2 : Mainshaft front bearing
   3 : Oil channel

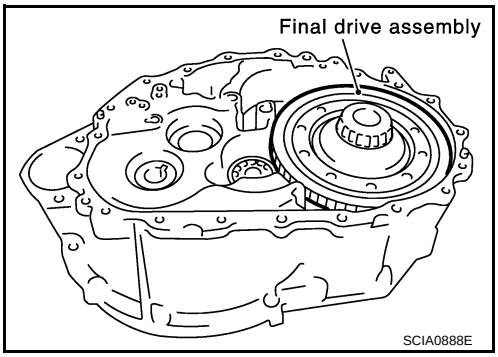
   CAUTION:
   Install with punched surface facing up.



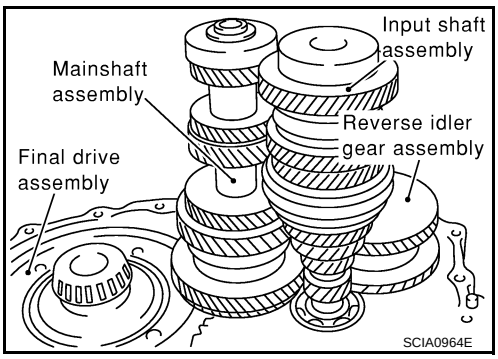
7. Install magnet to clutch housing.



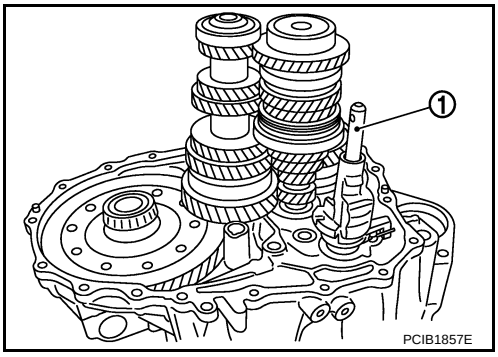
8. Install final drive assembly into clutch housing.



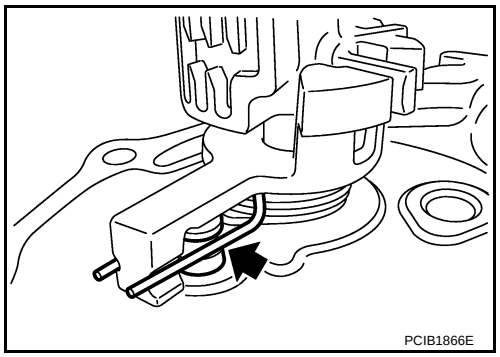
9. Install input shaft assembly, mainshaft assembly, and reverse idler gear assembly into clutch housing.
   CAUTION:
   - **Wrap a tape, etc. to the spline of input shaft so as not to damage the input shaft oil seal.**
   - **Be careful with the orientation of reverse idler shaft.**



10. Install striking rod assembly (1) into clutch housing.

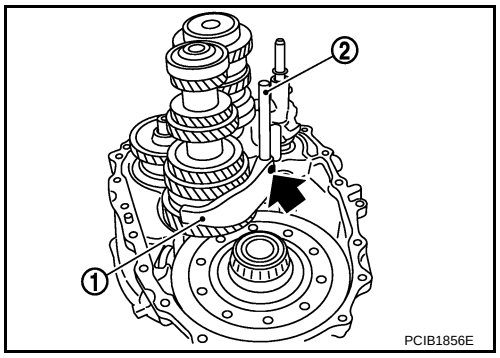


CAUTION:
- **Check that return spring is securely seated in the groove on return pin.**



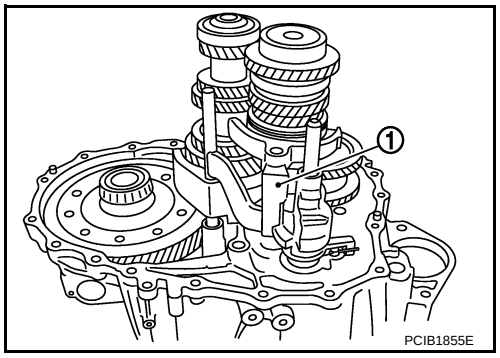
11. Install 1st-2nd shift fork (1) and 1st-2nd fork rod (2) and then install retaining pin to 1st-2nd shift fork.

CAUTION:
- **Never reuse retaining pin.**
- **Be careful with the orientation of 1st-2nd shift fork and 1st-2nd fork rod.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of 1st-2nd shift fork.**



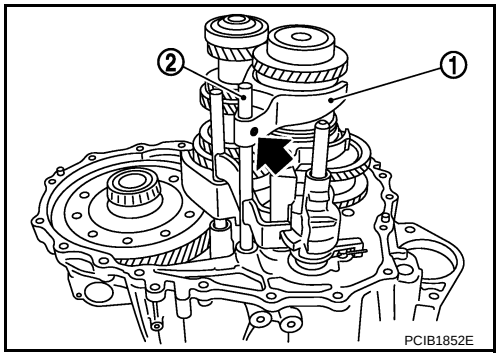
12. Install 3rd-4th shift fork (1) to 3rd-4th coupling sleeve.

CAUTION:
Be careful with the orientation of 3rd-4th shift fork.

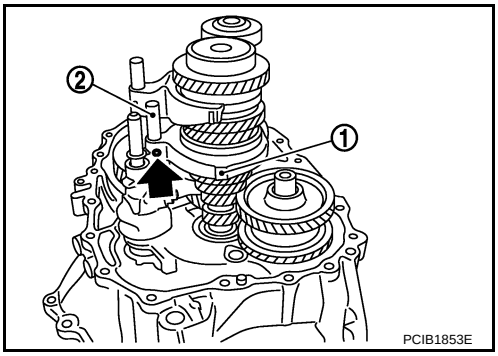


13. Install 5th-6th shift fork (1) and 5th-6th fork rod (2) and then install retaining pin to 5th-6th shift fork.

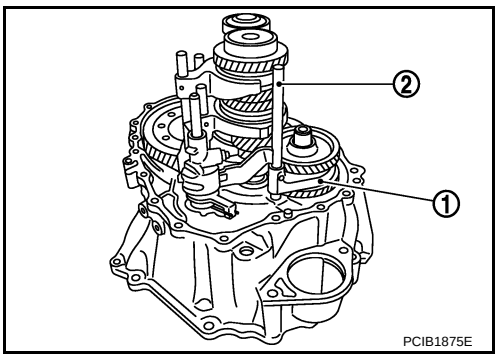
CAUTION:
- **Never reuse retaining pin.**
- **Be careful with the orientation of 5th-6th shift fork and 5th-6th fork rod.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of 5th-6th shift fork.**



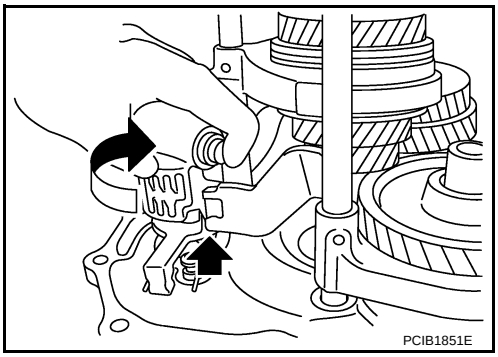
14. Install 3rd-4th fork rod (2) and then install retaining pin to 3rd-4th shift fork (1).
CAUTION:
- **Never reuse retaining pin.**
- **Be careful with the orientation of 3rd-4th fork rod.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of 3rd-4th shift fork.**



15. Install reverse shift fork (1) and reverse fork rod (2).
CAUTION:
Be careful with the orientation of reverse shift fork and reverse fork rod.



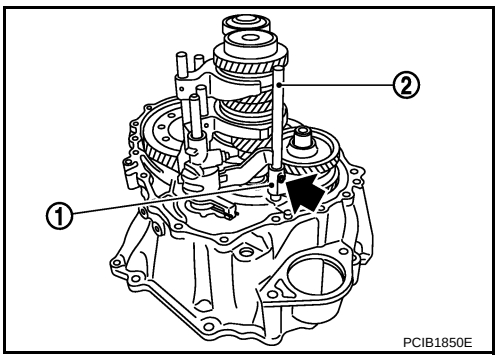
16. Rotate striking lever of striking rod assembly as shown in the figure. Then rotate reverse fork rod to a position where bracket of reverse fork rod does not interfere with striking lever of striking rod assembly.



17. Install retaining pin to reverse shift fork (1).

2 : Reverse fork rod

CAUTION:
- **Never reuse retaining pin.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of reverse shift fork.**



18. Install selected differential side bearing adjusting shim(s) and differential side bearing outer race (transaxle case side).
- For selection of adjusting shim, refer to TM-110, "2WD : Adjustment".

19. Install selected reverse idler gear adjusting shim onto reverse idler gear assembly.
- For selection of adjusting shim, refer to TM-110, "2WD : Adjustment".

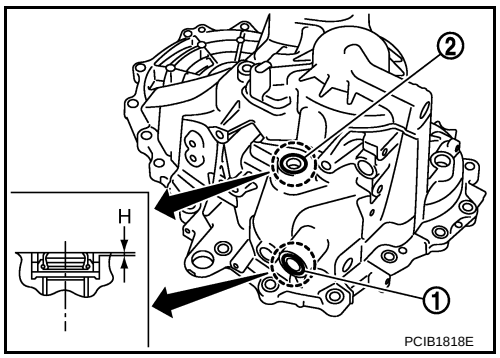
20. Install selected input shaft rear bearing adjusting shim onto input shaft.
- For selection of adjusting shim, refer to TM-110, "2WD : Adjustment".

21. Install selected striking rod adjusting shim and striking rod shim onto striking rod assembly.
- For selection of adjusting shim, refer to TM-110, "2WD : Adjustment".

22. Install shifter lever oil seal (1) and striking rod oil seal (2) to transaxle case using the drift [Commercial service tool].

Dimension "H" : 0 - 1.0 mm (0 - 0.039 in)

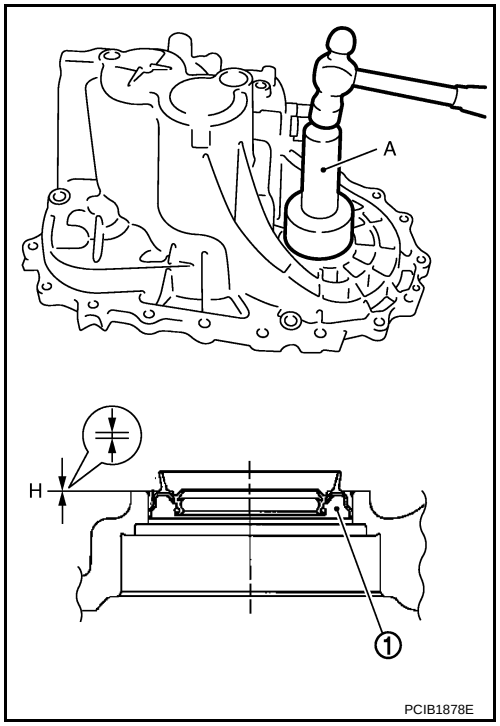
CAUTION:
- **Never reuse shifter lever oil seal and striking rod oil seal.**
- **When installing, never incline shifter lever oil seal and striking rod oil seal.**
- **Never damage transaxle case.**



23. Install differential side oil seal (1) to transaxle case using the drift (A) [SST: ST30720000].

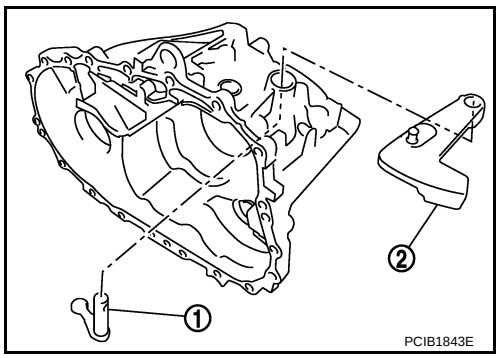
Dimension "H" : -0.5 - 0.5 mm (-0.020 - 0.020 in)

CAUTION:
- **Never reuse differential side oil seal.**
- **When installing, never incline differential side oil seal.**
- **Never damage transaxle case.**



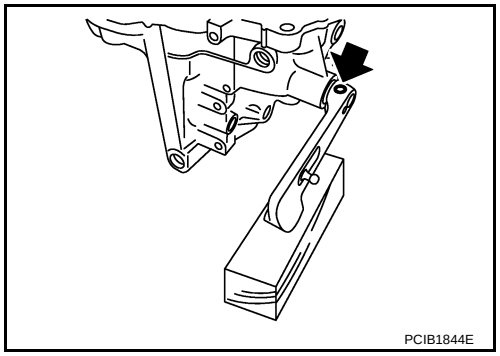
24. Install shifter lever B (1) and shifter lever A (2) to transaxle case.

CAUTION:
Be careful with the orientation of shifter lever B and shifter lever A.



25. Install retaining pin to shifter lever A.

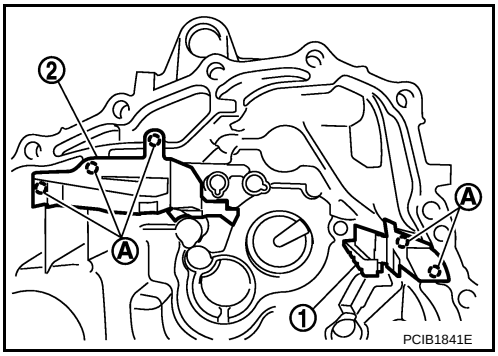
CAUTION:
- **Never reuse retaining pin.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of shifter lever A.**



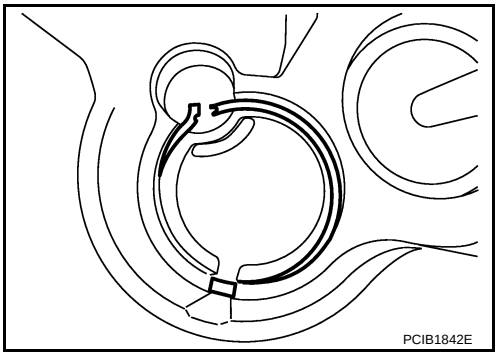
26. Install transaxle case following the procedures below.

a. Install selected mainshaft rear bearing adjusting shim into transaxle case.
   • For selection of adjusting shim, refer to TM-110, "2WD : Adjustment".

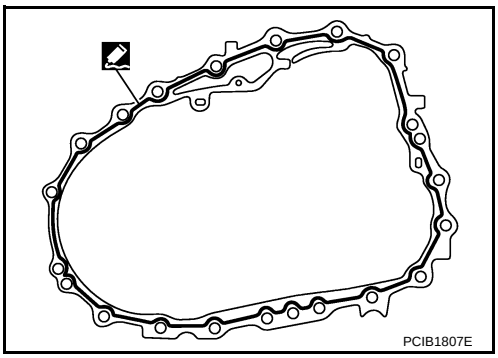
b. Install oil gutter A (1) and oil gutter B (2) to transaxle case.
   CAUTION:
   Insert the tab (A) of oil gutter A and oil gutter B into transaxle case.



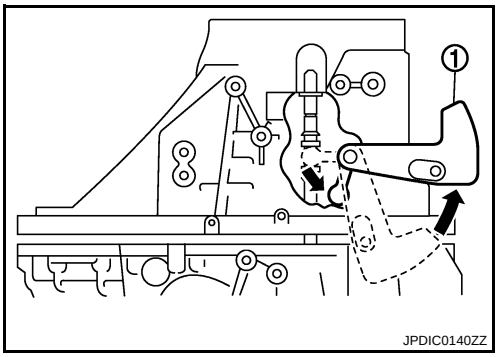
c. Temporarily install snap ring of mainshaft rear bearing into transaxle case.
   CAUTION:
   Never reuse snap ring.



d. Apply recommended sealant to mating surface of clutch housing as shown in the figure.
   • **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**
   CAUTION:
   • **Remove old sealant adhering to the mounting surfaces. Also remove any moisture, oil, or foreign material adhering to both mounting surfaces.**
   • **Apply sealant so as not to break the bead.**
   • **The width of sealant bead is 1 - 2 mm (0.04 - 0.08 in).**
   • **The height of sealant bead is 0.4 - 1 mm (0.016 - 0.04 in).**
   • **The overlap length of both ends of sealant bead is 3 - 5 mm (0.12 - 0.20 in).**

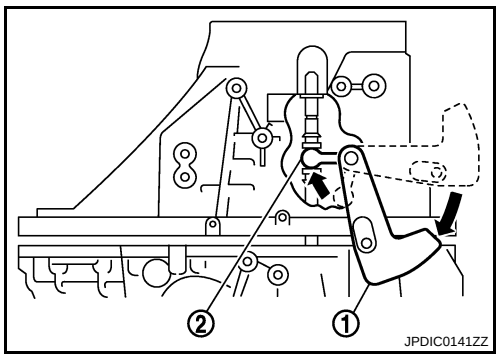


e. With shifter lever A (1) held in the position shown in the figure, temporarily assemble transaxle case to clutch housing.
   CAUTION:
   Never damage striking rod oil seal.
   NOTE:
   Make sure to hold shifter lever A in the position shown in the figure. Otherwise transaxle case cannot be installed to clutch housing.



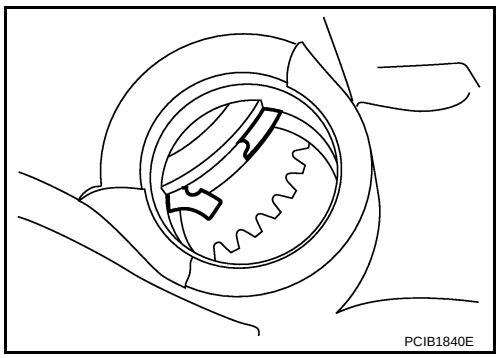
f. While rotating shifter lever A (1) in the direction of the arrow in the figure, assemble transaxle case to clutch housing.

2 : Shifter lever B

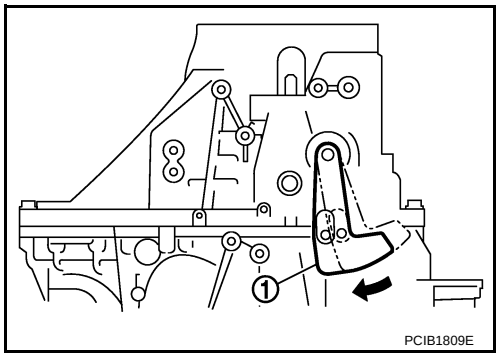


g. Accessing from the bore plug hole, expand snap ring at mainshaft rear bearing so that the ring catches the periphery of mainshaft rear bearing.

h. Temporarily tighten transaxle case mounting bolts.

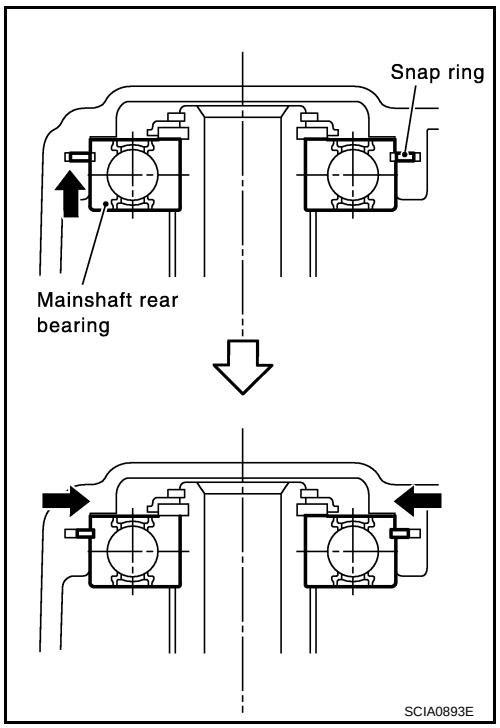


i. Shift the shifter lever A (1) to 2nd gear position.
NOTE:
- The 2nd gear position is attained when shifter lever A is in the position shown in the figure.

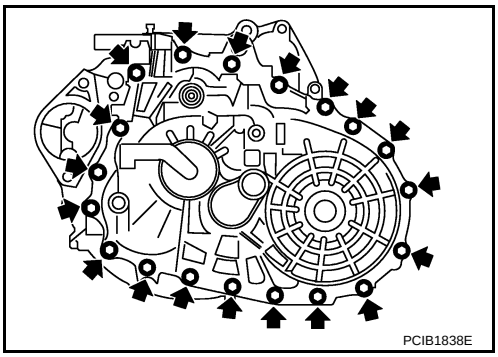


- When transaxle is shifted to the 2nd gear position, mainshaft assembly is lifted.

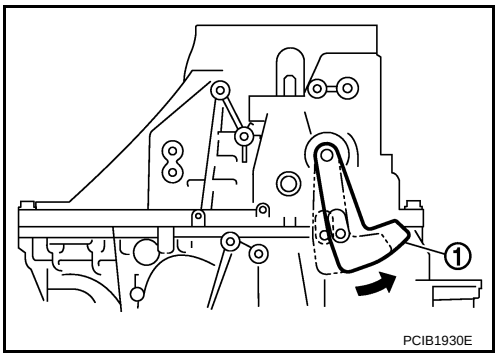
j. Seat snap ring in the groove on mainshaft rear bearing. If snap ring is not seated in the groove on mainshaft rear bearing, remove transaxle case and repeat the procedure from step d.



k. Tighten transaxle case mounting bolts to the specified torque.

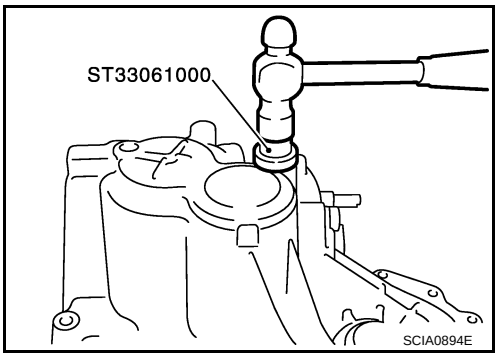

PCIB1838E

l. Shift the shifter lever A (1) to neutral position.
NOTE:
The neutral position is attained when shifter lever A is in the position shown in the figure.



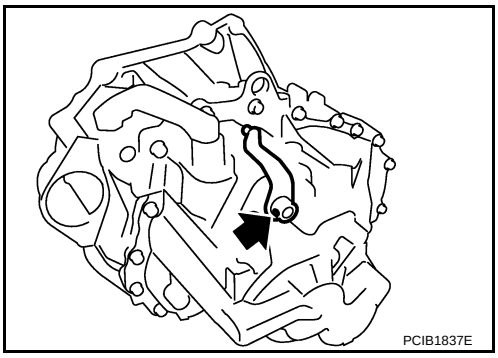
PCIB1930E

27. Install bore plug to transaxle case using the drift.
CAUTION:
Never reuse bore plug.



SCIA0894E

28. Install selector lever to transaxle case and then install retaining pin to selector lever.
CAUTION:
- **Never reuse retaining pin.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of selector lever.**


PCIB1837E

29. Install guide bolt following the procedures below.

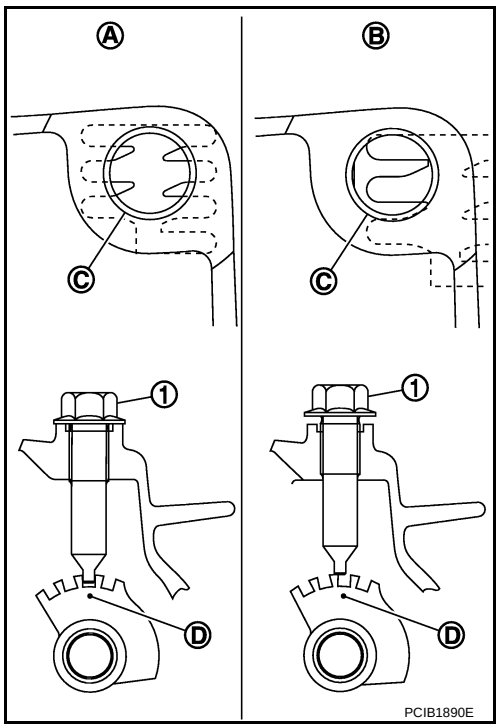
a. Shift the shifter lever A and selector lever to neutral position.

b. Visually confirm from the guide bolt mounting hole (C) that the lever is securely set to neutral position. If it is not in the neutral position, repeat the procedure from step a.

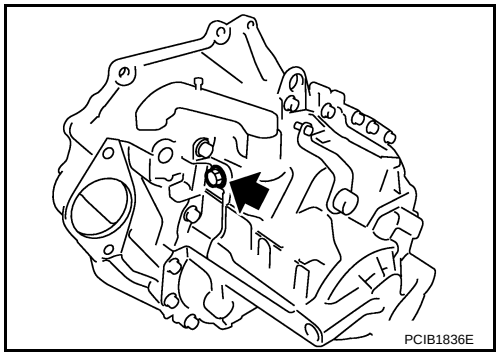
1 : Guide bolt
A : Neutral position
B : Except neutral position

CAUTION:
The guide groove (D) of striking rod assembly will be damaged when assembling guide bolt with the lever is in except neutral position.

c. Check continuity between terminals of park/neutral position (PNP) switch to confirm it in the neutral position. If it is not in the neutral position, remove park/neutral position (PNP) switch and repeat the procedure from step a. Refer to TM-66, "Component Inspection".



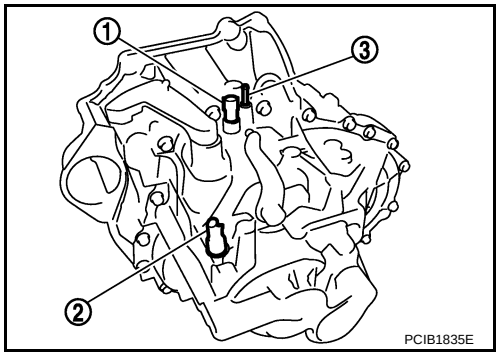
d. Install guide bolt to transaxle case and then tighten guide bolt to the specified torque.
CAUTION:
Never reuse guide bolt.



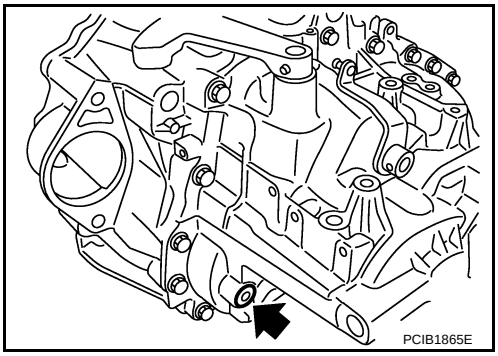
30. Apply recommended sealant to threads of park/neutral position (PNP) switch (1). Then install it to transaxle case and tighten to the specified torque.
    - **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

    CAUTION:
    Remove old sealant and oil adhering to threads.
31. Install plunger to transaxle case.
32. Apply recommended sealant to threads of back-up lamp switch (2). Then install it to transaxle case and tighten to the specified torque.
    - **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

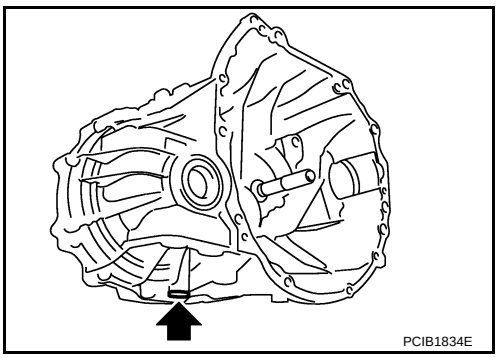
    CAUTION:
    Remove old sealant and oil adhering to threads.
33. Install air breather tube (3) to transaxle case.
    CAUTION:
    - **Never reuse air breather tube.**
    - **Assemble air breather tube until its collar element contacts with transaxle case.**



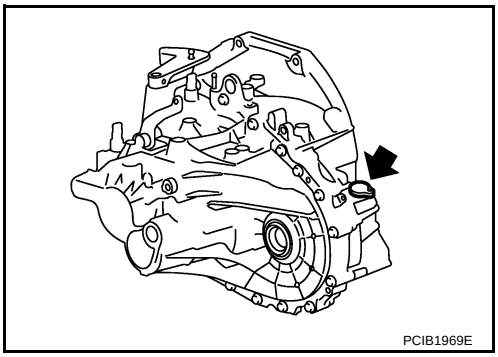
34. Install gasket onto plug and then install them into transaxle case. Tighten plug to the specified torque.
CAUTION:
Never reuse gasket.



35. Install gasket onto drain plug and then install them into clutch housing. Tighten drain plug to the specified torque.
CAUTION:
Never reuse gasket.



36. Install O-ring onto plug and then install it into clutch housing. Tighten mounting bolt to the specified torque.
CAUTION:
- **Never reuse O-ring.**
- **After oil is filled, tighten mounting bolt to specified torque.**



2WD : Adjustment

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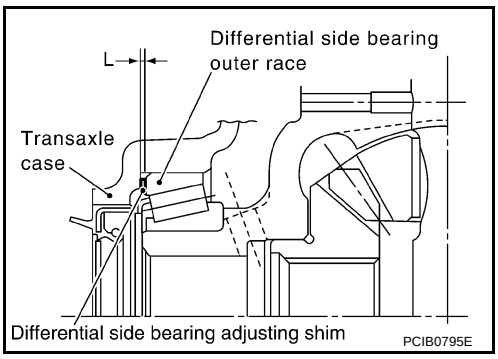
DIFFERENTIAL SIDE BEARING PRELOAD

- When adjusting differential side bearing preload, select adjusting shim for differential side bearing. To select adjusting shim, measure clearance “L” between transaxle case and differential side bearing outer race.
CAUTION:
Up to 2 adjusting shims can be selected.
- Calculate dimension “L” (thickness of adjusting shim) using the following procedure to satisfy specification of preload for differential side bearing.



Preload : Refer to TM-184, "Differential Side Bearing Preload".

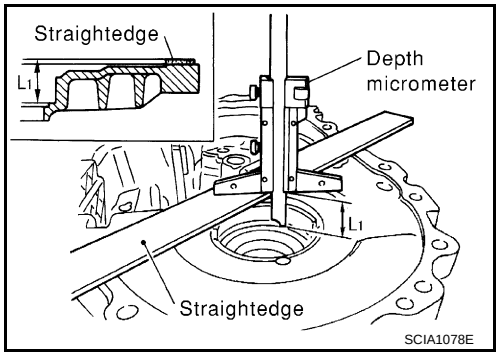
Dimension “L” = (L_1 - L_2) + Preload

L : Thickness of adjusting shim

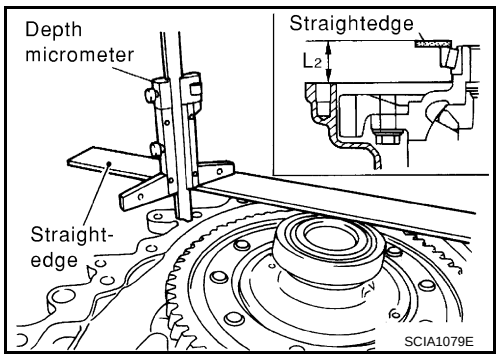
L_1 : Distance between transaxle case end face and mounting face of adjusting shim

L_2 : Distance between differential side bearing outer race and clutch housing end face

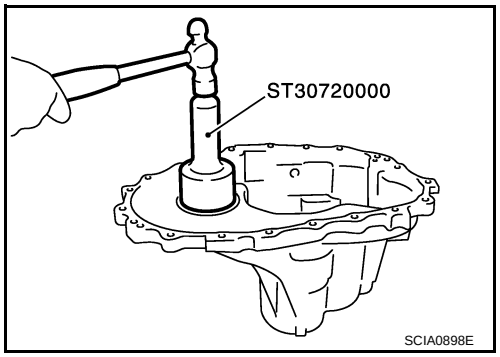
1. Using a depth micrometer and straightedge, measure dimension "L_1" between transaxle case end face and mounting face of adjusting shim.
   CAUTION:
   "L_1": Measure at 4 point by approximately 90 degrees and use the average value.
2. Install differential side bearing outer race onto differential side bearing on final gear side. Holding lightly differential side bearing outer race horizontally by hand, rotate final gear five times or more (for smooth movement of bearing roller).



3. Using a depth micrometer and straightedge as shown in the figure, measure dimension "L_2" between differential side bearing outer race and clutch housing end face.
   CAUTION:
   "L_2": Measure at 4 point by approximately 90 degrees and use the average value.

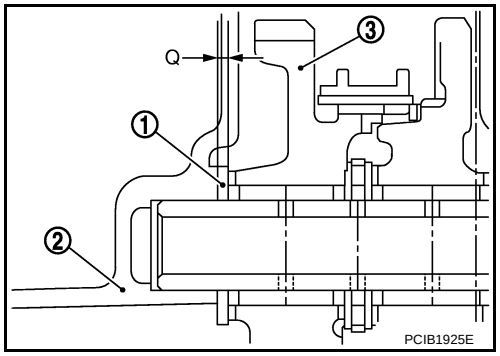


4. Install selected differential side bearing adjusting shim and then install differential side bearing outer race (transaxle case side) using the drift.
   CAUTION:
   Replace differential side bearing and differential side bearing outer race as a set.



REVERSE IDLER GEAR END PLAY

- When adjusting reverse idler gear end play, select adjusting shim for reverse idler gear. To select adjusting shim (1), measure clearance between transaxle case (2) and reverse idler gear (rear) (3).
  CAUTION:
  Only 1 adjusting shim can be selected.
- Calculate dimension "Q" (thickness of adjusting shim) using the following procedure to satisfy specification of end play for reverse idler gear.



End play : Refer to TM-182, "End Play".

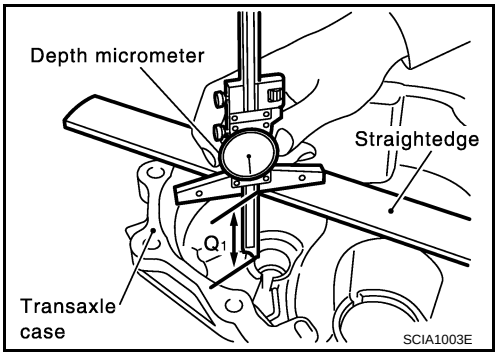
Dimension "Q" = (Q_1 - Q_2) - End play

Q : Thickness of adjusting shim

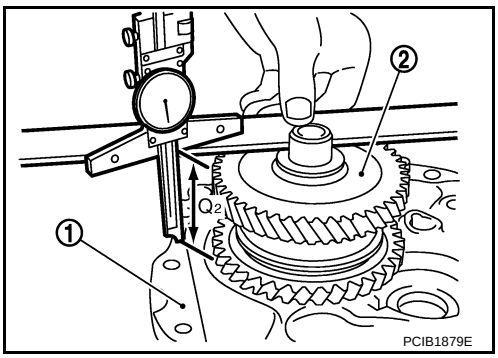
Q_1 : Distance between transaxle case end face and mounting face of adjusting shim

Q_2 : Distance between clutch housing end face and end face of reverse idler gear (rear)

1. Using a depth micrometer and straightedge, measure dimension “Q_1” between transaxle case end face and mounting face of adjusting shim.

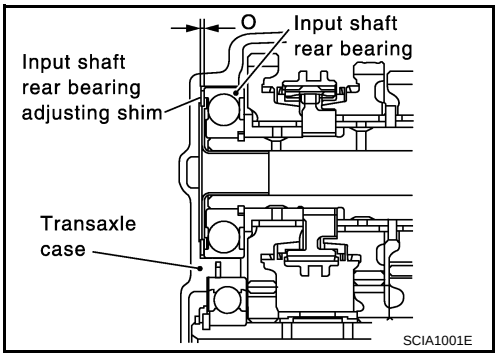


2. Using a depth micrometer and straightedge as shown in the figure, measure dimension “Q_2” between clutch housing (1) end face and end face of reverse idler gear (rear) (2).
   CAUTION:
   “Q_2”: Measure at 4 point by approximately 90 degrees and use the average value.
3. Install selected reverse idler gear adjusting shim onto reverse idler gear (rear).



INPUT SHAFT END PLAY

- When adjusting input shaft end play, select adjusting shim for input shaft rear bearing. To select adjusting shim, measure clearance between transaxle case and input shaft rear bearing.
  CAUTION:
  Only 1 adjusting shim can be selected.
- Calculate dimension “O” (thickness of adjusting shim) using the following procedure to satisfy specification of end play for input shaft rear bearing.



End play : Refer to TM-182, "End Play".

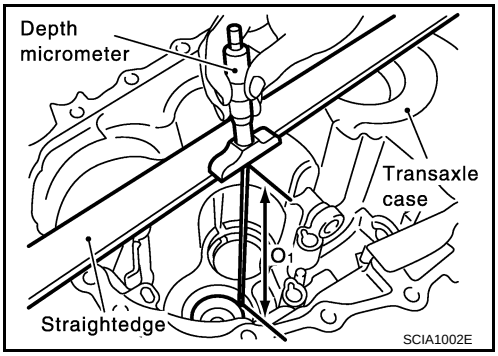
Dimension “O” = (O_1 - O_2) - End play

O : Thickness of adjusting shim

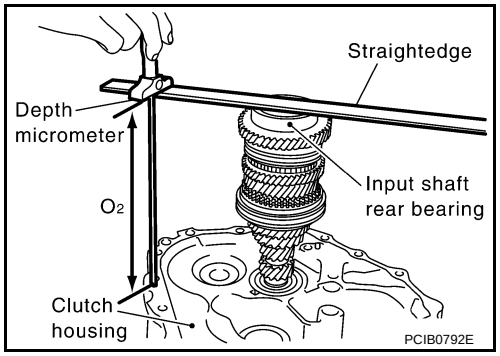
O_1 : Distance between transaxle case end face and mounting face of adjusting shim

O_2 : Distance between clutch housing end face and end face of input shaft rear bearing

1. Using a depth micrometer and straightedge, measure dimension “O_1” between transaxle case end face and mounting face of adjusting shim.
   CAUTION:
   “O_1”: Measure at 4 point by approximately 90 degrees and use the average value.



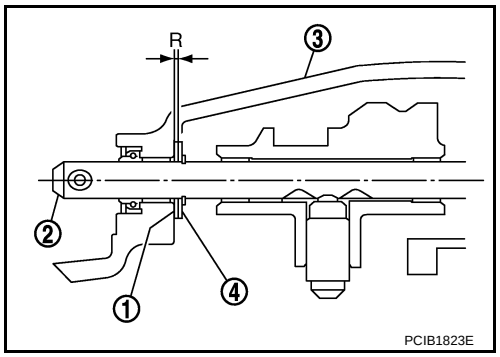
2. Using a depth micrometer and straightedge as shown in the figure, measure dimension "O_2" between clutch housing end face and end face of input shaft rear bearing.
CAUTION:
"O_2": Measure at 4 point by approximately 90 degrees and use the average value.
3. Install selected input shaft rear bearing adjusting shim onto input shaft.



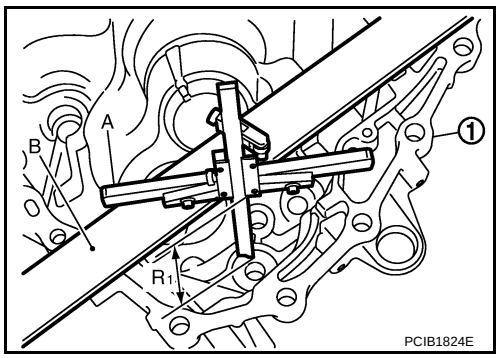
STRIKING ROD END PLAY

- When adjusting striking rod end play, select adjusting shim (1) for striking rod (2). To select adjusting shim, measure clearance between transaxle case (3) and striking rod shim (4).
CAUTION:
Only 1 adjusting shim can be selected.
- Calculate dimension "R" (thickness of adjusting shim) using the following procedure to satisfy specification of end play for striking rod.

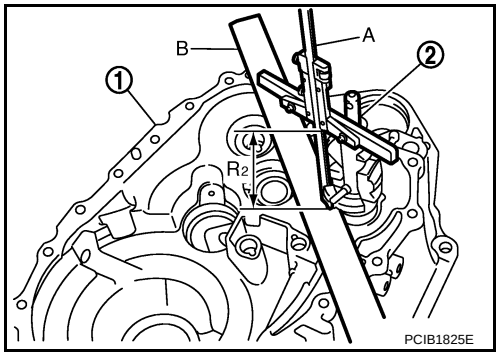
End play : Refer to TM-182, "End Play".
Dimension "R" = (R_1 - R_2) - End play
R : Thickness of adjusting shim
R_1 : Distance between transaxle case end face and mounting face of adjusting shim
R_2 : Distance between clutch housing end face and end face of striking rod shim



1. Using a depth micrometer (A) and straightedge (B), measure dimension "R_1" between transaxle case (1) end face and mounting face of adjusting shim.
CAUTION:
"R_1": Measure at 4 point by approximately 90 degrees and use the average value.

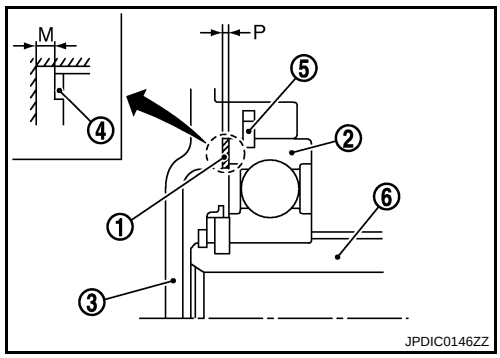


2. Using a depth micrometer (A) and straightedge (B) as shown in the figure, measure dimension "R_2" between clutch housing (1) end face and end face of striking rod shim (2).
CAUTION:
- **"R_2": Measure at 4 point by approximately 90 degrees and use the average value.**
- **When measuring, be careful for the inclination of striking rod assembly and striking rod shim.**
3. Install selected striking rod adjusting shim onto striking rod assembly.



MAINSHAFT END PLAY

- When adjusting mainshaft end play, select adjusting shim (1) for mainshaft rear bearing (2). To select adjusting shim, measure clearance “M” between transaxle case (3) and dummy adjusting shim (4) on mainshaft rear bearing.



5 : Snap ring
6 : Mainshaft

CAUTION:
Only 1 adjusting shim can be selected.

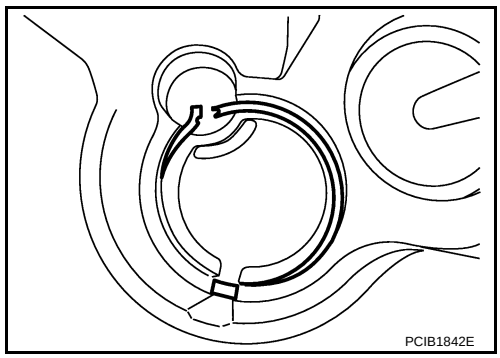
- Calculate dimension “P” (thickness of adjusting shim) using the following procedure to satisfy specification of end play for mainshaft rear bearing.

End play : Refer to TM-182, "End Play".
Dimension “P” = (M + N) - End play
P : Thickness of adjusting shim
M : Distance between dummy adjusting shim on mainshaft rear bearing end face and transaxle case end face
N* : Thickness of dummy adjusting shim

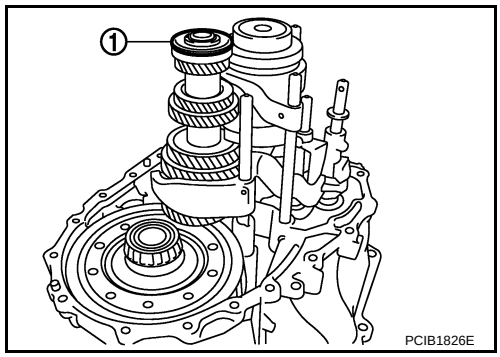
*: Refer to the latest parts information to use a dummy adjusting shim of which part number is the thinnest in thickness.

1. Install transaxle case following the procedures below.

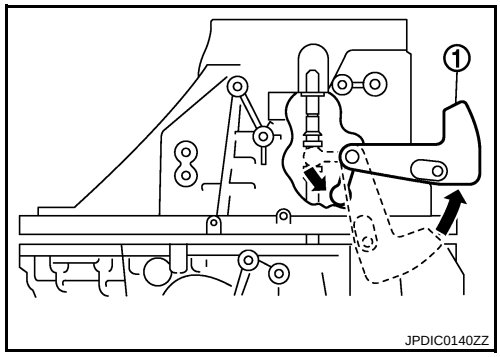
a. Temporarily install snap ring of mainshaft rear bearing into transaxle case.
CAUTION:
Never reuse snap ring.



b. Install dummy adjusting shim (1) to mainshaft assembly.

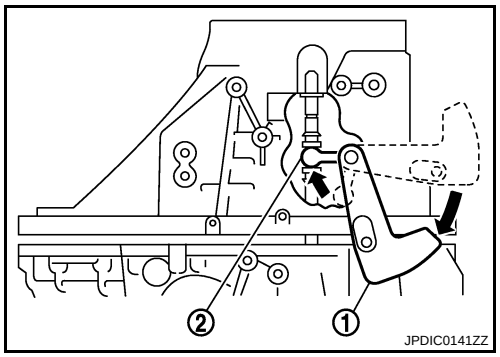


c. With shifter lever A (1) held in the position shown in the figure, temporarily assemble transaxle case to clutch housing.
CAUTION:
Never damage striking rod oil seal.
NOTE:
Make sure to hold shifter lever A in the position shown in the figure. Otherwise transaxle case cannot be installed to clutch housing.



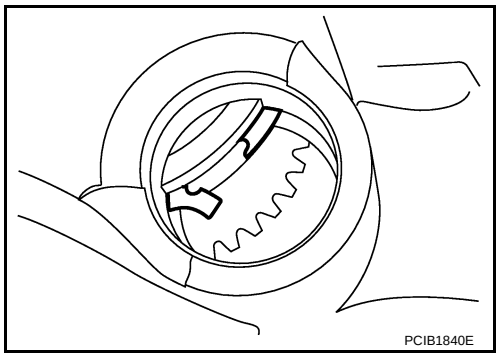
d. While rotating shifter lever A (1) in the direction of the arrow shown in the figure, assemble transaxle case to clutch housing.

2 : Shifter lever B

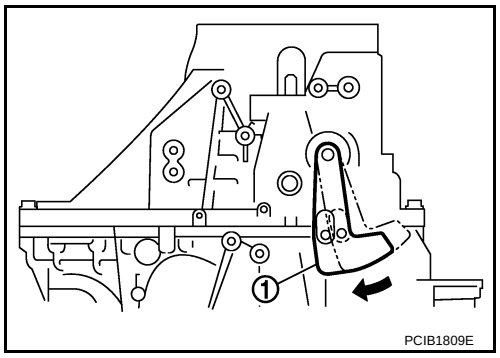


e. Accessing from the bore plug hole, expand snap ring at mainshaft rear bearing so that the ring catches the periphery of mainshaft rear bearing.

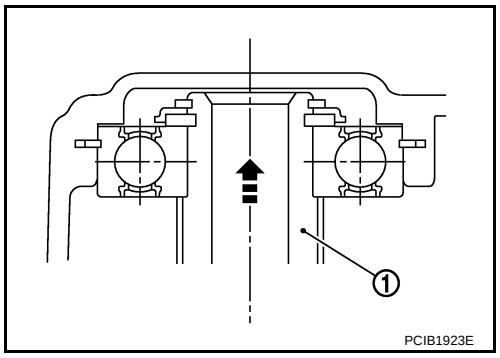
f. Temporarily tighten transaxle case mounting bolts.



2. Shift the shifter lever A to 2nd gear position.
NOTE:
- The 2nd gear position is attained when shifter lever A (1) is in the position shown in the figure.

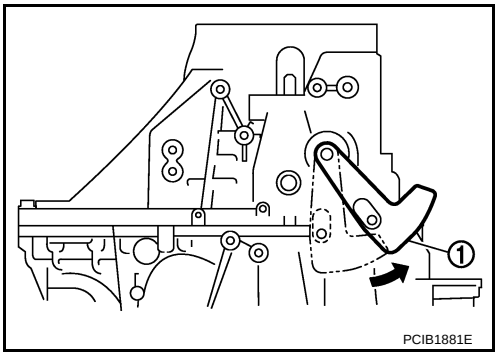


- When transaxle is shifted to the 2nd gear position, mainshaft assembly (1) is lifted.

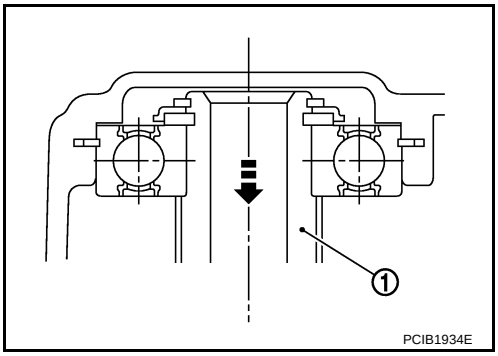


3. Seat snap ring in the groove on mainshaft rear bearing. If snap ring is not seated in the groove on mainshaft rear bearing, remove transaxle case and repeat the procedure 1 from step c.
4. Shift the shifter lever A to 1st gear position, and then shift it to 2nd gear position. Repeat 3 times.
NOTE:
- The mainshaft rear bearing position will be stabilized by shifting between 1st gear position and 2nd gear position alternately.

- The 1st gear position is attained when shifter lever A (1) is in the position shown in the figure.

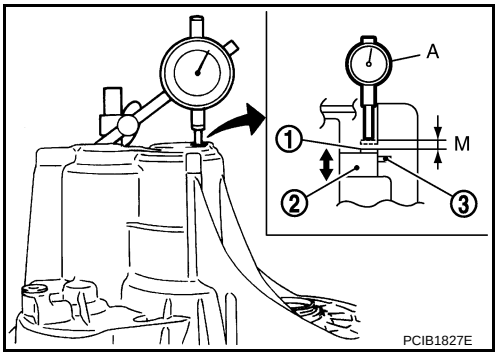


- When transaxle is shifted to the 1st gear position, mainshaft assembly (1) is declined.

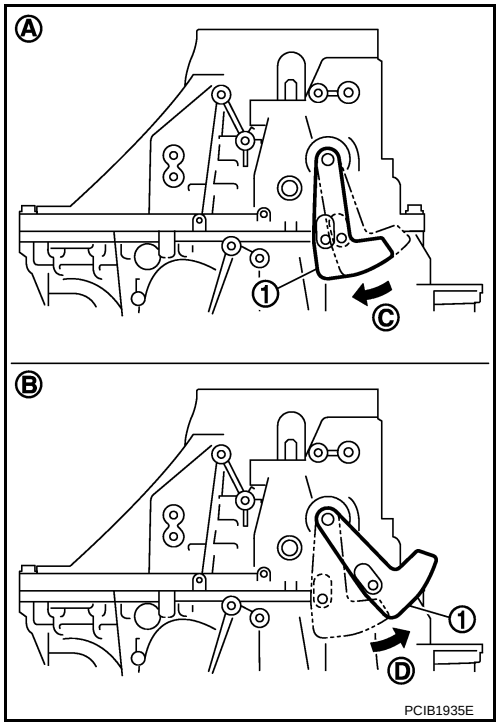


5. Set the dial indicator (A) to dummy adjusting shim (1) through the bore plug mounting hole.

   2 : Mainshaft rear bearing
   3 : Snap ring



6. Shift the shifter lever A (1) to 2nd gear position (A), and then rotate it in the direction of the arrow (C) in the figure until it stops. Using this position as the reference point, measure the amount of movement when shifting shifter lever A to 1st gear position (B) and rotating it in the direction of the arrow (D) in the figure until it stops. This measurement is the "M" dimension.
7. When measurement "M" is 0 - 0.06 mm (0 - 0.0024 in), adjustment terminates, and the dummy adjusting shim becomes regular adjusting shim. Select adjusting shim from the computed expressions when measurement "M" is over 0.06 mm (0.0024 in).



4WD

4WD : Exploded View

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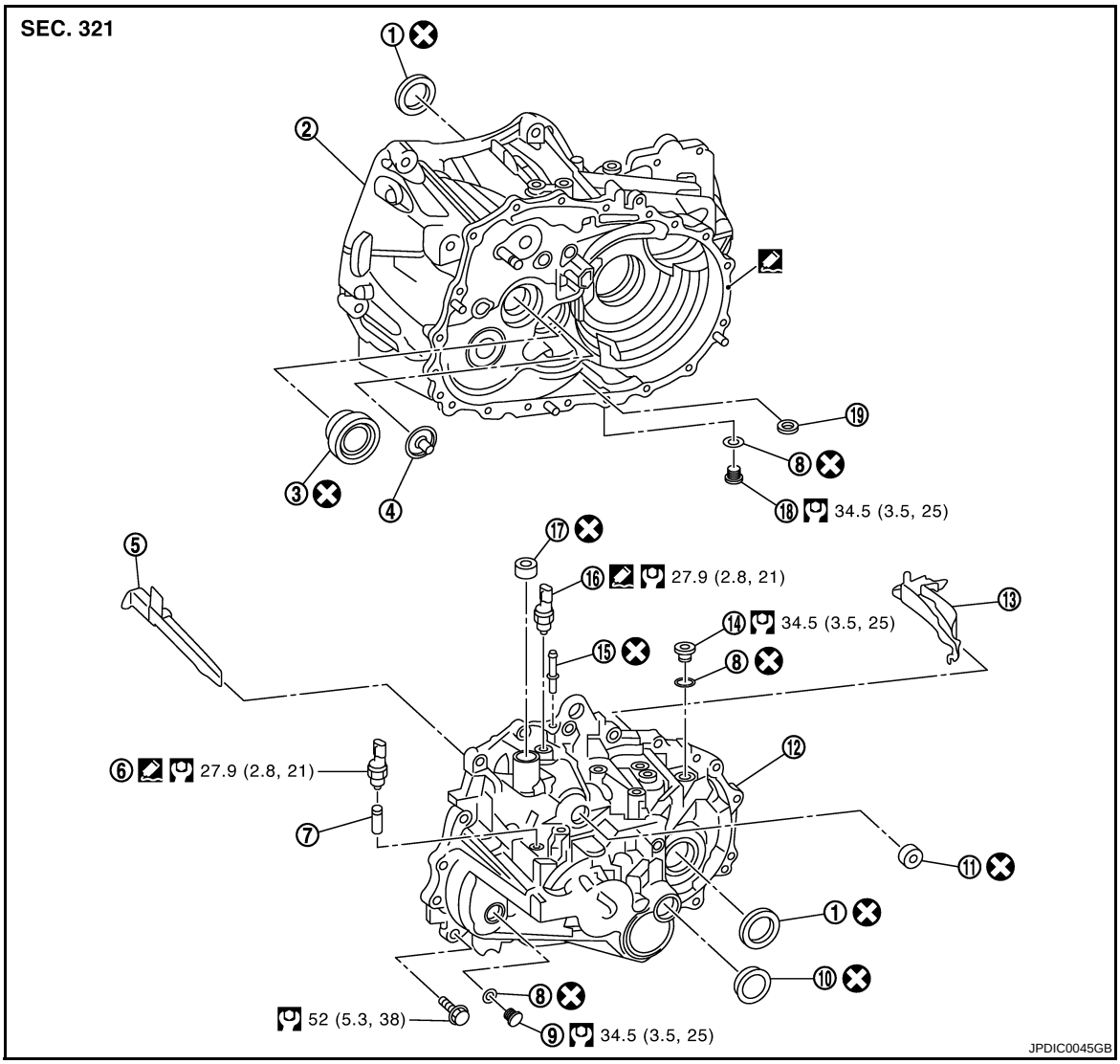
CASE AND HOUSING

Without HDC

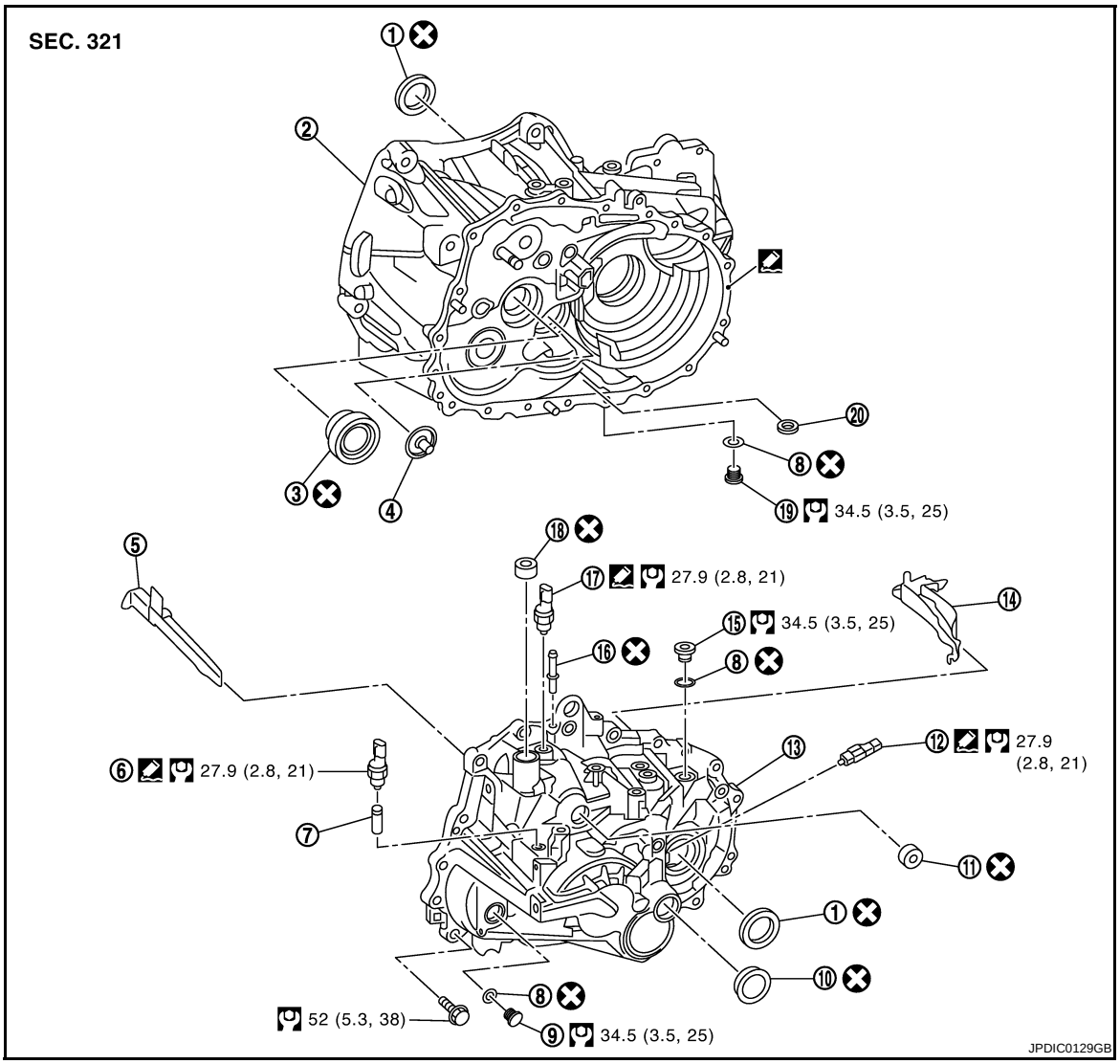


1. Differential side oil seal
2. Clutch housing
3. Input shaft oil seal
4. Oil channel
5. Oil gutter A
6. Back-up lamp switch
7. Plunger
8. Gasket
9. Plug
10. Bore plug
11. Striking rod oil seal
12. Transaxle case
13. Oil gutter B
14. Filler plug
15. Air breather tube
16. Park/Neutral position (PNP) switch
17. Shifter lever oil seal
18. Drain plug
19. Magnet

: Apply Genuine Liquid Gasket, Three Bond 1215 or an equivalent.

Refer to GI-4, "Components" for symbols not described on the above.

With HDC

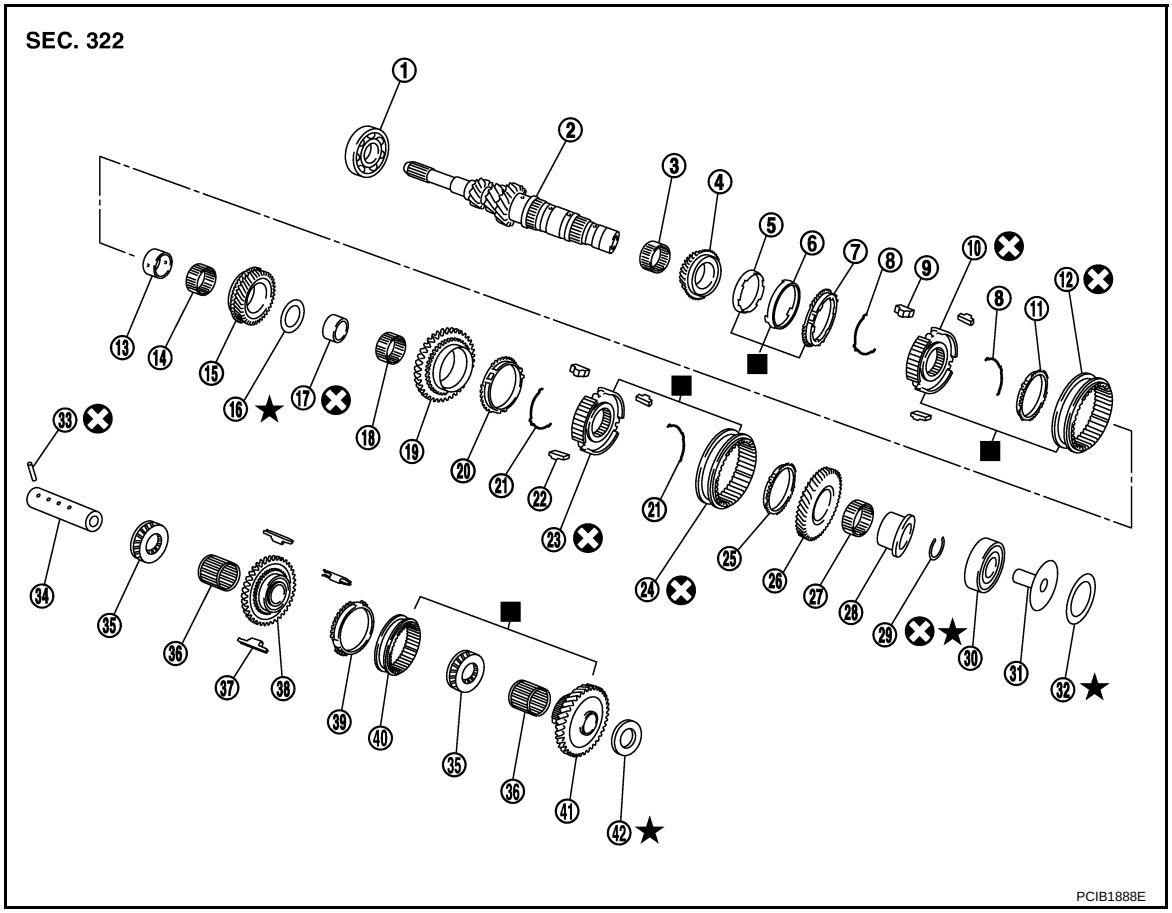


1. Differential side oil seal
2. Clutch housing
3. Input shaft oil seal
4. Oil channel
5. Oil gutter A
6. Back-up lamp switch
7. Plunger
8. Gasket
9. Plug
10. Bore plug
11. Striking rod oil seal
12. 1st gear position switch
13. Transaxle case
14. Oil gutter B
15. Filler plug
16. Air breather tube
17. Park/Neutral position (PNP) switch
18. Shifter lever oil seal
19. Drain plug
20. Magnet

: Apply Genuine Liquid Gasket, Three Bond 1215 or an equivalent.

Refer to GI-4, "Components" for symbols not described on the above.

SHAFT AND GEAR

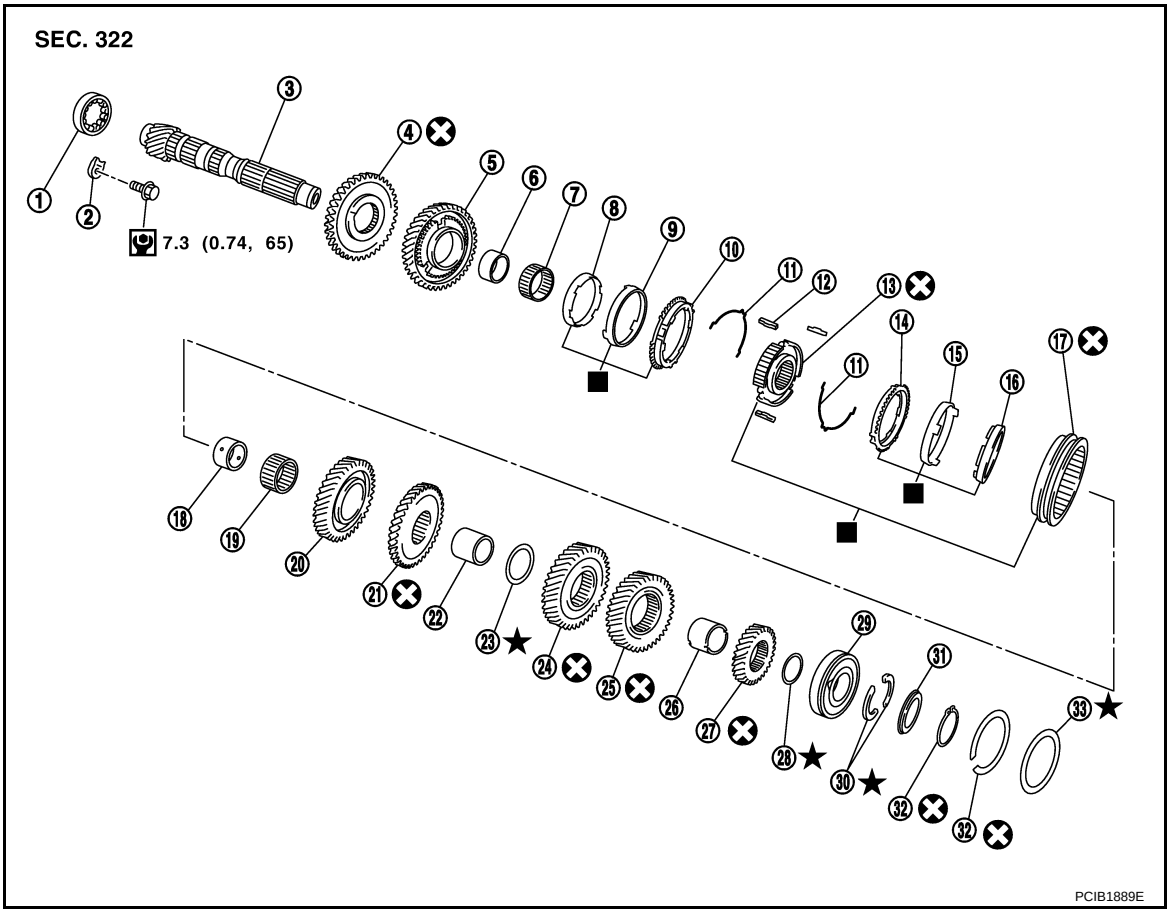


1. Input shaft front bearing
2. Input shaft
3. 3rd needle bearing
4. 3rd input gear
5. 3rd inner baulk ring
6. 3rd synchronizer cone
7. 3rd outer baulk ring
8. 3rd-4th spread spring
9. 3rd-4th shifting insert
10. 3rd-4th synchronizer hub
11. 4th baulk ring
12. 3rd-4th coupling sleeve
13. 4th input gear bushing
14. 4th needle bearing
15. 4th input gear
16. Thrust washer
17. 5th input gear bushing
18. 5th needle bearing
19. 5th input gear
20. 5th baulk ring
21. 5th-6th spread spring
22. 5th-6th shifting insert
23. 5th-6th synchronizer hub
24. 5th-6th coupling sleeve
25. 6th baulk ring
26. 6th input gear
27. 6th needle bearing
28. 6th input gear bushing
29. Snap ring
30. Input shaft rear bearing
31. Oil channel
32. Input shaft rear bearing adjusting shim
33. Retaining pin
34. Reverse idler shaft
35. Thrust needle bearing
36. Reverse idler gear needle bearing
37. Reverse insert spring
38. Reverse idler gear (front)
39. Reverse baulk ring
40. Reverse coupling sleeve
41. Reverse idler gear (rear)
42. Reverse idler gear adjusting shim

■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

- Apply gear oil to gears, shafts, synchronizers, and bearings when assembly.



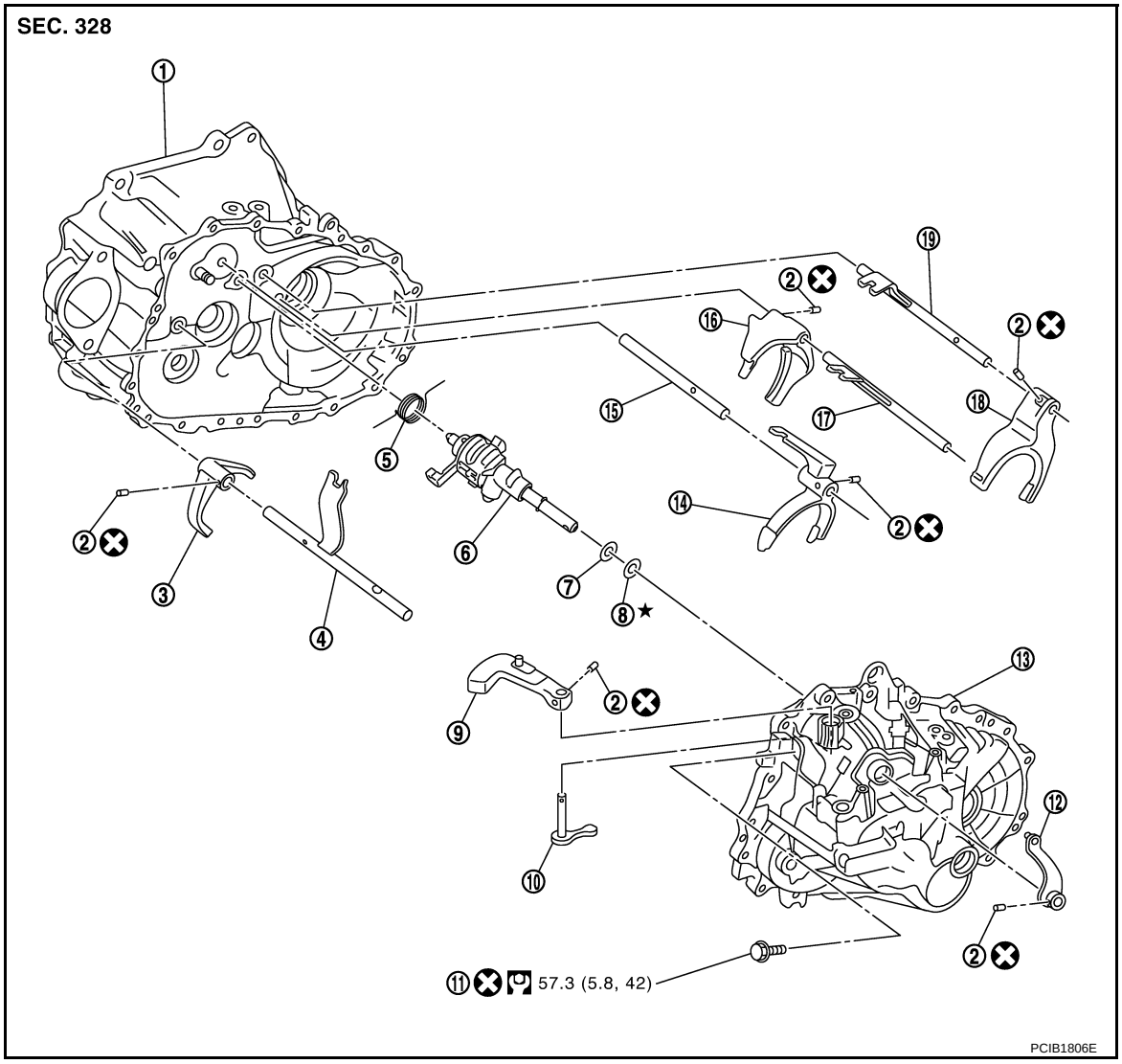
1. Mainshaft front bearing
2. Mainshaft bearing retainer
3. Mainshaft
4. Reverse main gear
5. 1st main gear
6. 1st main gear bushing
7. 1st needle bearing
8. 1st inner baulk ring
9. 1st synchronizer cone
10. 1st outer baulk ring
11. 1st-2nd spread spring
12. 1st-2nd shifting insert
13. 1st-2nd synchronizer hub
14. 2nd outer baulk ring
15. 2nd synchronizer cone
16. 2nd inner baulk ring
17. 1st-2nd coupling sleeve
18. 2nd main gear bushing
19. 2nd needle bearing
20. 2nd main gear
21. 3rd main gear
22. 3rd-4th mainshaft spacer
23. 4th main gear adjusting shim
24. 4th main gear
25. 5th main gear
26. 5th-6th mainshaft spacer
27. 6th main gear
28. 6th main gear adjusting shim
29. Mainshaft rear bearing
30. Mainshaft C-ring
31. C-ring holder
32. Snap ring
33. Mainshaft rear bearing adjusting shim

■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

- Apply gear oil to gears, shafts, synchronizers, and bearings when assembly.

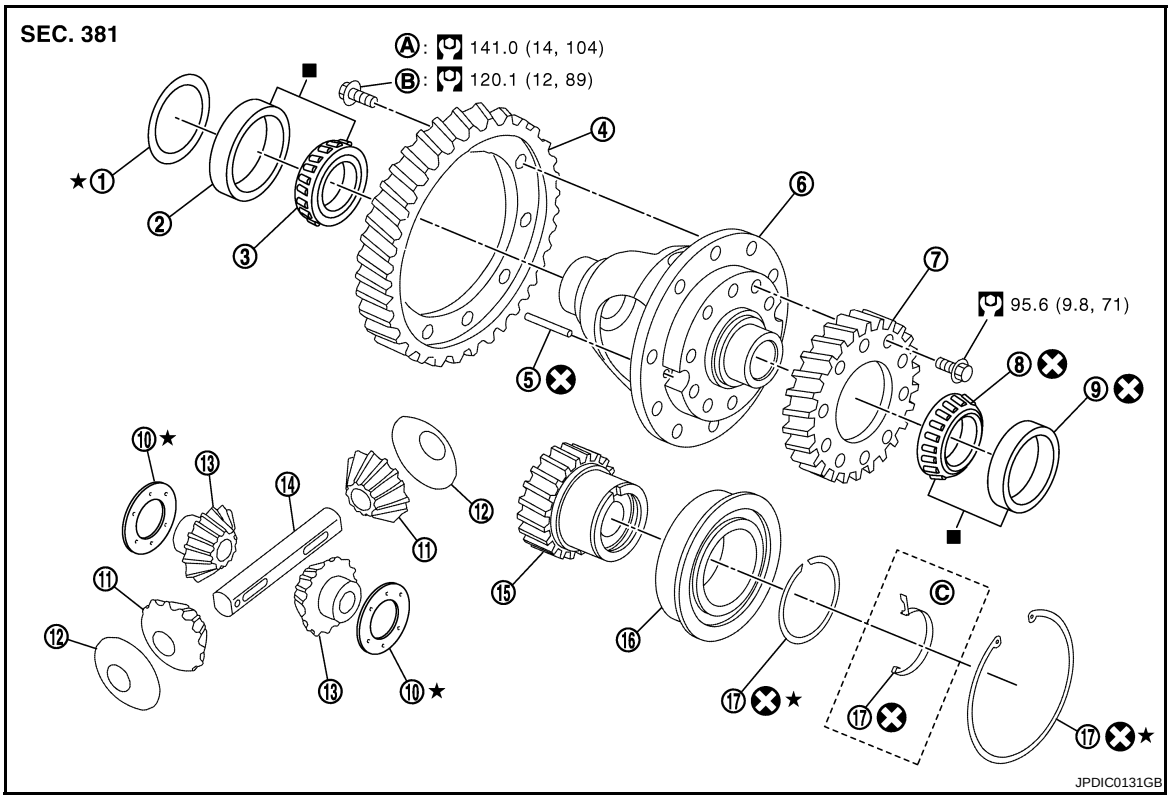
SHIFT FORK AND FORK ROD



1. Clutch housing
2. Retaining pin
3. Reverse shift fork
4. Reverse fork rod
5. Return spring
6. Striking rod assembly
7. Striking rod shim
8. Striking rod adjusting shim
9. Shifter lever A
10. Shifter lever B
11. Guide bolt
12. Selector lever
13. Transaxle case
14. 3rd-4th shift fork
15. 3rd-4th fork rod
16. 1st-2nd shift fork
17. 1st-2nd fork rod
18. 5th-6th shift fork
19. 5th-6th fork rod

Refer to GI-4, "Components" for the symbols in the figure.

FINAL DRIVE



1. Differential side bearing adjusting shim	2. Differential side bearing outer race (transaxle case side)	3. Differential side bearing (transaxle case side)
4. Final gear	5. Retaining pin	6. Differential case
7. Reduction gear	8. Differential side bearing (clutch housing side)	9. Differential side bearing outer race (clutch housing side)
10. Side gear thrust washer	11. Pinion mate gear	12. Pinion mate thrust washer
13. Side gear	14. Pinion mate shaft	15. Output gear
16. Output gear bearing	17. Snap ring	
A. M9R	B. MR20DE and QR25DE	C. MR20DE

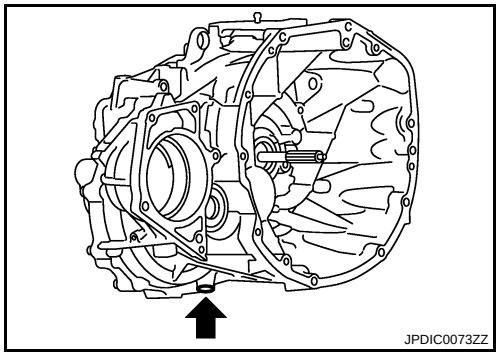
■: Replace the parts as a set.

Refer to GI-4, "Components" for symbols not described on the above.

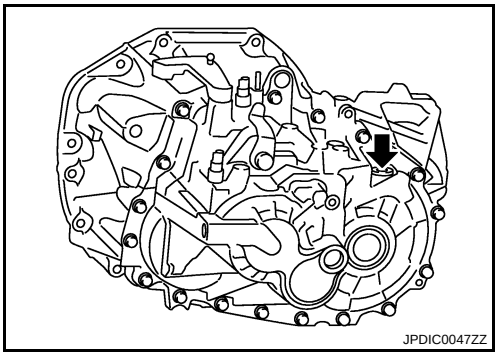
4WD : Disassembly

INFOID:0000000001209407

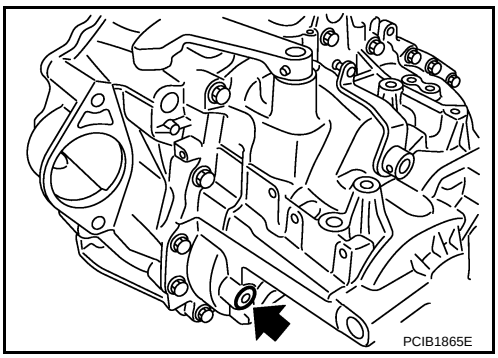
1. Remove drain plug and gasket from clutch housing.



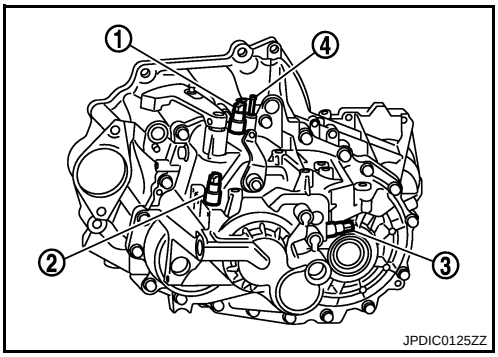
2. Remove filler plug and gasket from transaxle case.


JPDIC0047ZZ

3. Remove plug and gasket from transaxle case.

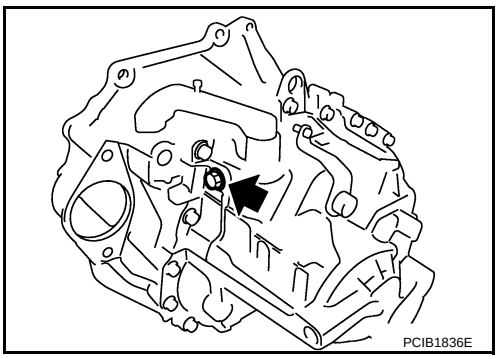

PCIB1865E

4. Remove park/neutral position (PNP) switch (1) from transaxle case.
5. Remove back-up lamp switch (2) and plunger from transaxle case.
   CAUTION:
   Never lose plunger.
6. Remove 1st gear position switch (3) from transaxle case (with HDC).
7. Remove air breather tube (4) from transaxle case.

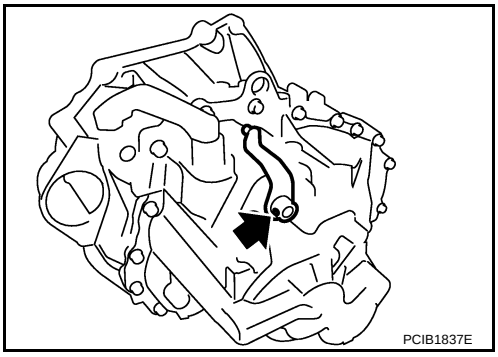


JPDIC0125ZZ

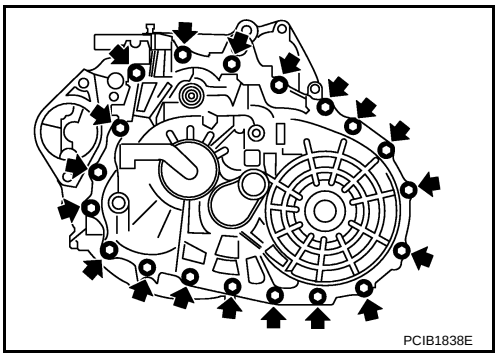
8. Remove guide bolt from transaxle case.


PCIB1836E

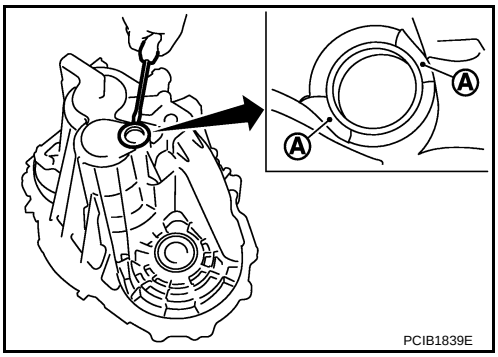
9. Remove retaining pin using a pin punch and then remove selector lever from transaxle case.


PCIB1837E

10. Remove transaxle case mounting bolts.


PCIB1838E

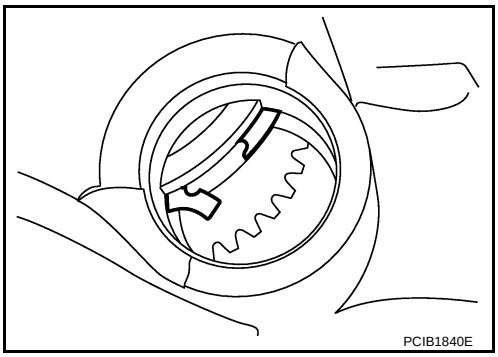
11. Remove bore plug from transaxle case.
CAUTION:
- **Never damage transaxle case.**
- **Access bore plug from cutout (A) of transaxle case when removing.**



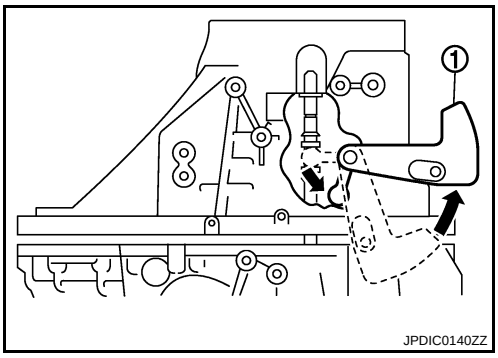
PCIB1839E

12. Remove transaxle case following the procedures below.

a. Expand snap ring at mainshaft rear bearing accessing from the bore plug hole. Then pull up transaxle case from clutch housing until snap ring comes off.


PCIB1840E

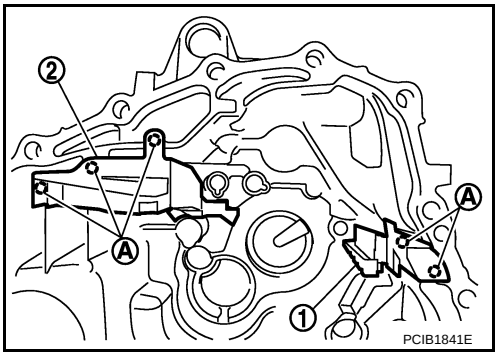
b. With shifter lever A (1) held in the position shown in the figure, remove transaxle case from clutch housing.
CAUTION:
Never drop each adjusting shim.
NOTE:
Make sure to hold shifter lever A in the position shown in the figure. Otherwise transaxle case cannot be removed from clutch housing.



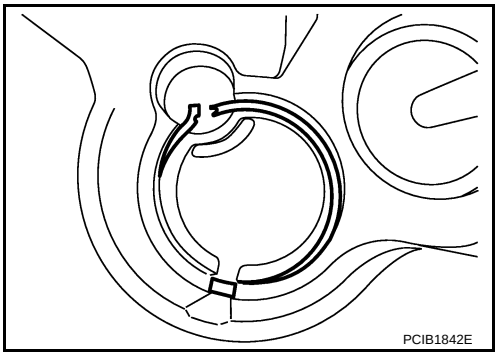
JPDIC0140ZZ

13. Remove oil gutter A (1) and oil gutter B (2) from transaxle case.

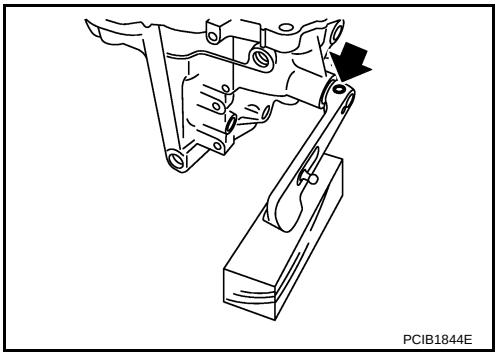
A : Tab of oil gutter



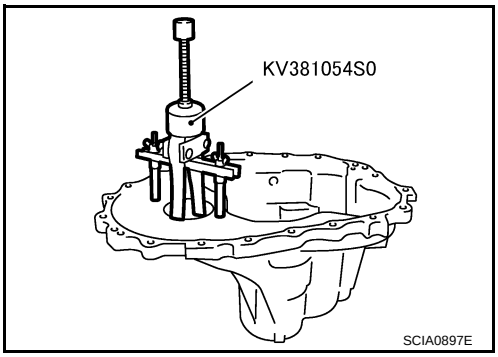
14. Remove snap ring from transaxle case.



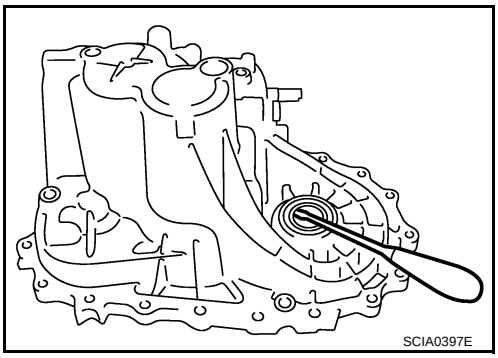
15. Remove retaining pin using a pin punch and then remove shifter lever A and shifter lever B from transaxle case.



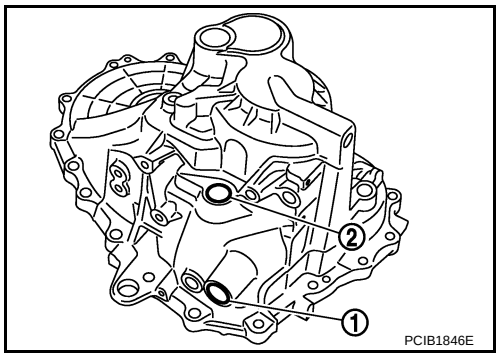
16. Remove differential side bearing outer race (transaxle case side) from transaxle case using the puller and then remove differential side bearing adjusting shim from transaxle case.
CAUTION:
Never damage transaxle case and differential side bearing outer race.



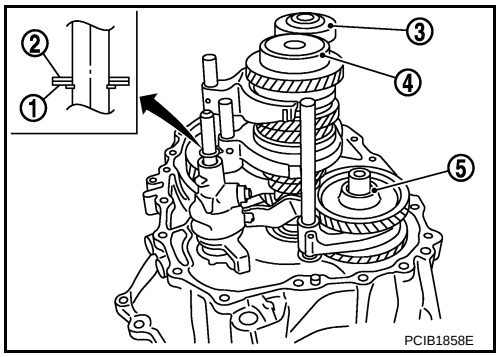
17. Remove differential side oil seal from transaxle case.
CAUTION:
Never damage transaxle case.



18. Remove shifter lever oil seal (1) and striking rod oil seal (2) from transaxle case.
CAUTION:
Never damage transaxle case.

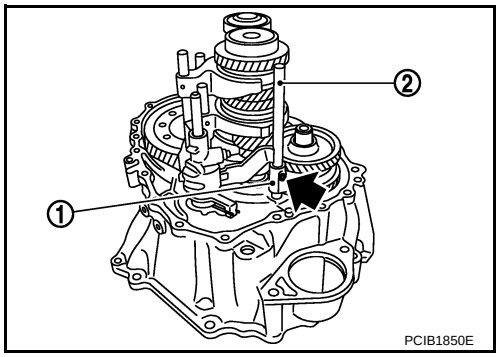


19. Remove striking rod shim (1), striking rod adjusting shim (2), mainshaft rear bearing adjusting shim (3), input shaft rear bearing adjusting shim (4), and reverse idler gear adjusting shim (5).

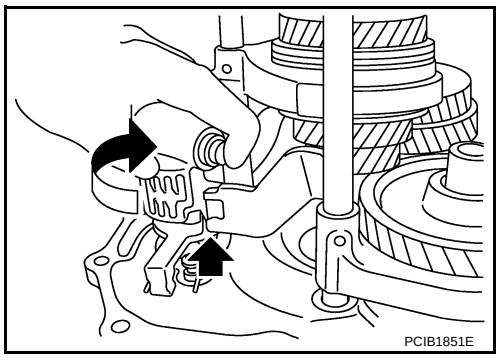


20. Remove retaining pin of reverse shift fork (1) using a pin punch.

2 : Reverse fork rod

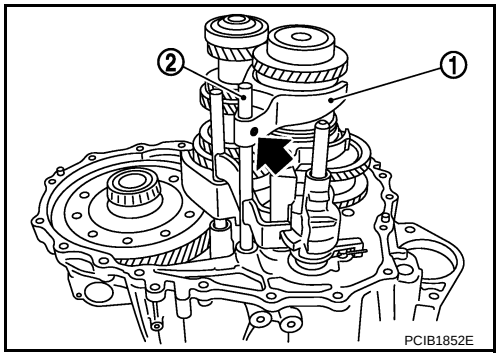


21. Rotate striking lever of striking rod assembly as shown in the figure. Then rotate reverse fork rod to a position where bracket of reverse fork rod does not interfere with striking lever of striking rod assembly.
22. Pull out reverse shift fork and reverse fork rod.

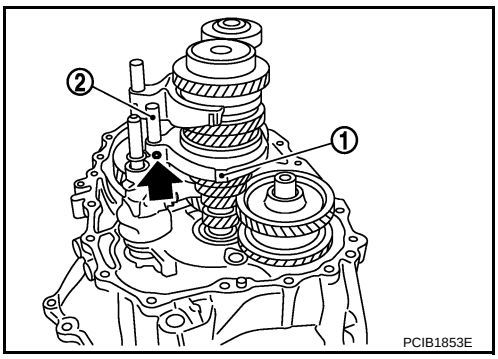


23. Remove retaining pin of 5th-6th shift fork (1) using a pin punch.

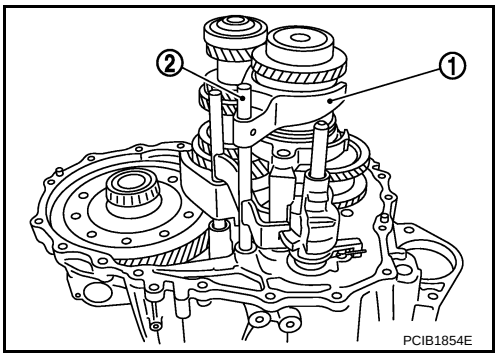
2 : 5th-6th fork rod



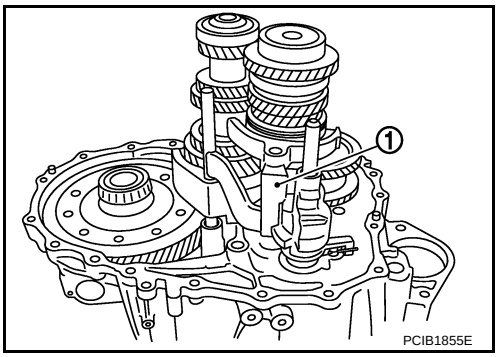
24. Remove retaining pin of 3rd-4th shift fork (1) using a pin punch.
25. Pull out 3rd-4th fork rod (2).



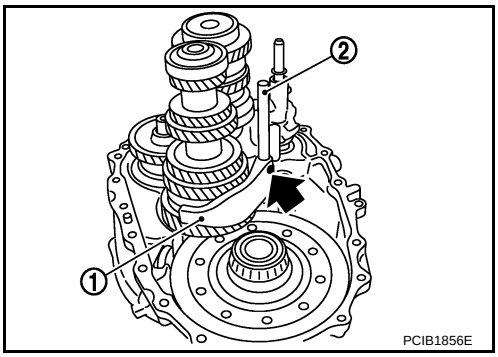
26. Pull out 5th-6th shift fork (1) and 5th-6th fork rod (2).



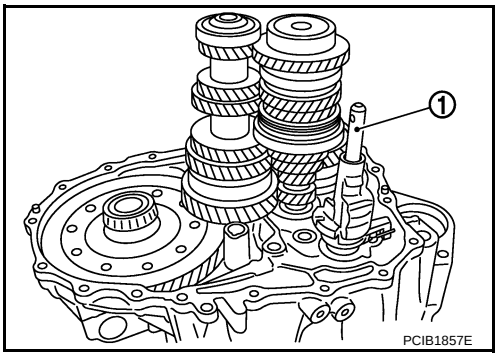
27. Pull out 3rd-4th shift fork (1).



28. Remove retaining pin of 1st-2nd shift fork (1) using a pin punch.
29. Pull out 1st-2nd shift fork and 1st-2nd fork rod (2).



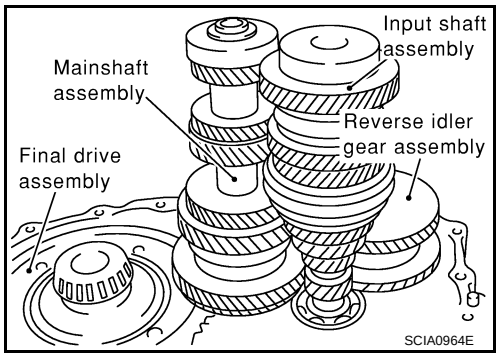
30. Remove striking rod assembly (1).



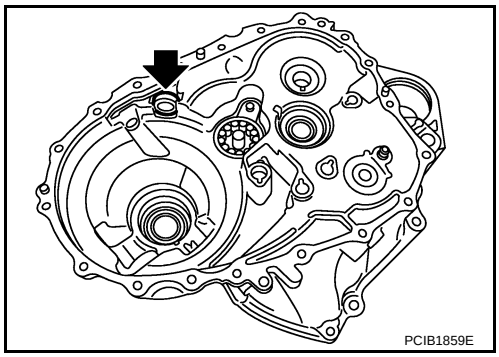
31. Remove gear components from clutch housing in the following procedure.

a. Remove a set of input shaft assembly, mainshaft assembly, and reverse idler gear assembly by tapping the tip of input shaft from the back of the clutch housing with a plastic hammer.
CAUTION:
Always withdraw mainshaft straight out. Failure to do so can damage resin oil channel on clutch housing side.

b. Remove final drive assembly.

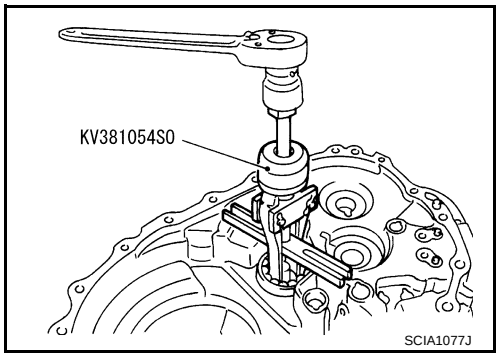


32. Remove magnet from clutch housing.

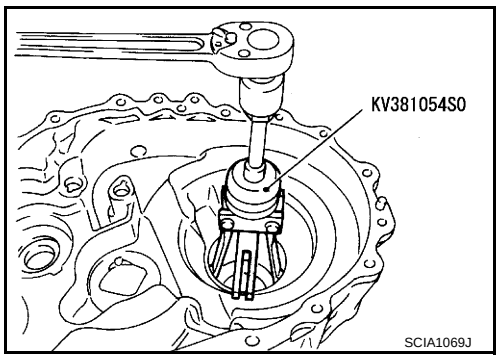


33. Remove mainshaft bearing retainer and then mainshaft front bearing from clutch housing using the puller.
CAUTION:
Never damage clutch housing, mainshaft front bearing, and oil channel.

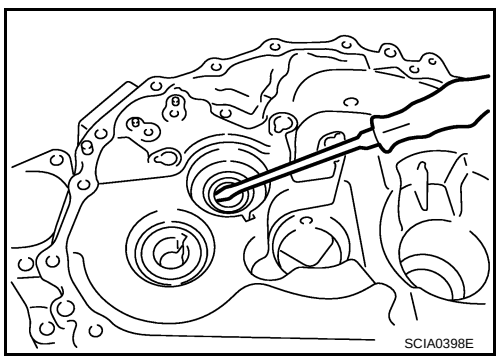
34. Remove oil channel from clutch housing.



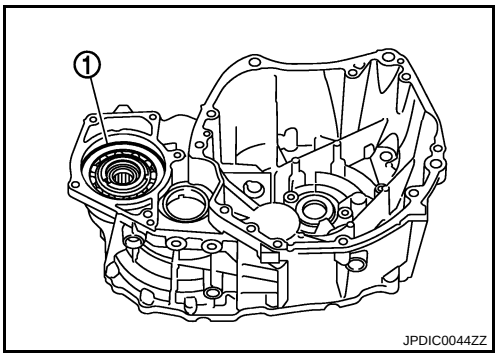
35. Remove differential side bearing outer race (clutch housing side) from clutch housing using the puller.
CAUTION:
Never damage clutch housing and differential side bearing outer race.



36. Remove input shaft oil seal from clutch housing.
CAUTION:
Never damage clutch housing.

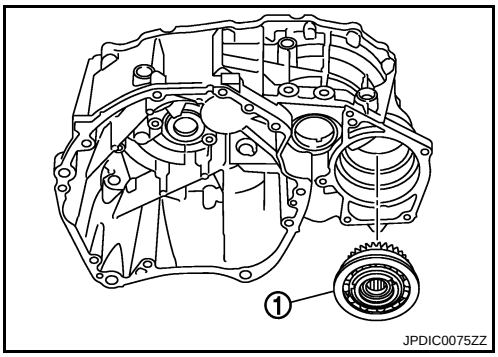


37. Remove snap ring (1) from clutch housing.
CAUTION:
Never damage clutch housing.



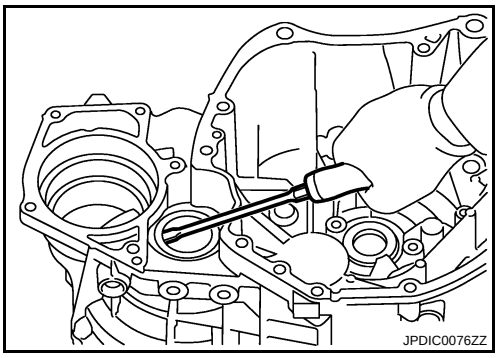
38. With output gear assembly (1) held by hand, turn clutch housing upside down as shown in the figure.
CAUTION:
- **When turning clutch housing upside down, hold output gear assembly by hand so that it will not become detached.**
- **Never damage clutch housing.**

NOTE:
Output gear assembly spontaneously falls when changing the clutch housing direction as shown in the figure.



39. With output gear assembly held by hand, slowly remove output gear assembly from clutch housing. If output gear assembly can not be removed, tap it with a plastic hammer from the transaxle case contact surface side of clutch housing for removal.

40. Remove differential side oil seal from clutch housing.
CAUTION:
Never damage clutch housing.



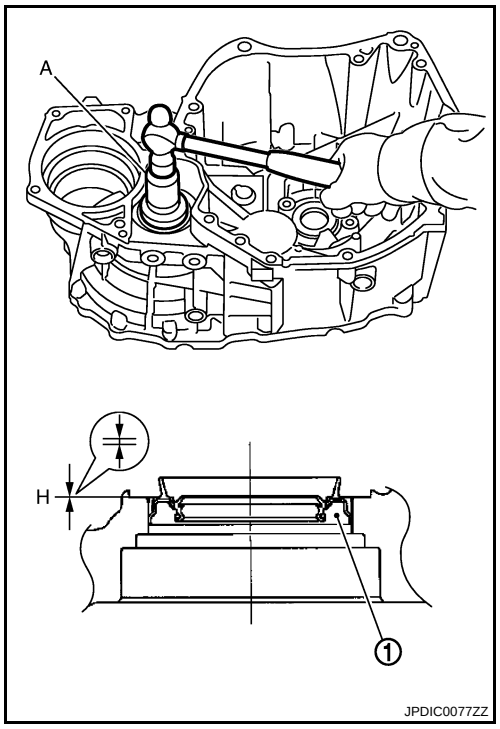
4WD : Assembly

INFOID:0000000001209408

1. Install differential side oil seal (1) to clutch housing using the drift (A) [SST: ST33400001].

Dimension "H" : -0.5 - 0.5 mm (-0.020 - 0.020 in)

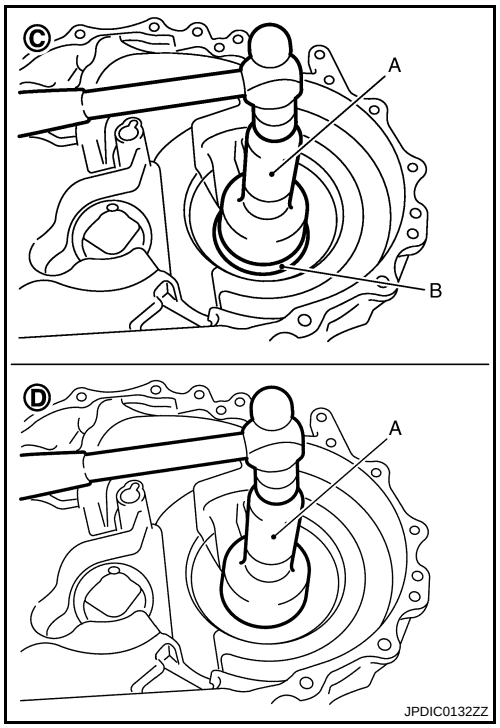
CAUTION:
- **Never reuse differential side oil seal.**
- **When installing, never incline differential side oil seal.**
- **Never damage clutch housing.**



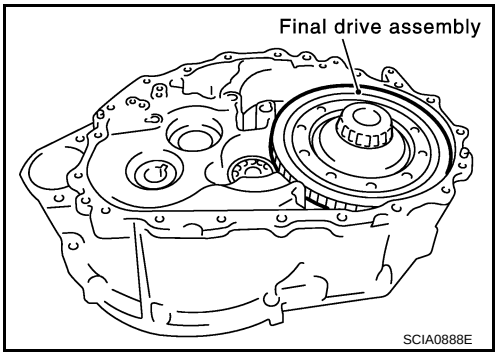
2. Install differential side bearing outer race (clutch housing side) to clutch housing using the drifts.

CAUTION:
- **Never reuse differential side bearing and differential side bearing outer race.**
- **Replace differential side bearing and differential side bearing outer race as a set.**

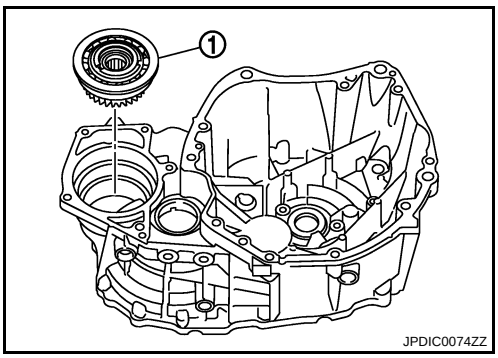
A : Drift [SST: ST30720000]
B : Drift [SST: KV40105320]
C : M9R
D : MR20DE and QR25DE



3. Install final drive assembly into clutch housing.
4. Select differential side bearing adjusting shim. Refer to TM-142, "4WD : Adjustment".
   CAUTION:
   Never select differential side bearing adjusting shim with output gear assembly installed on clutch housing.
5. Remove final drive assembly.



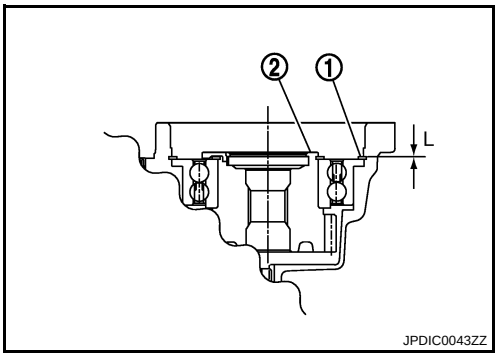
6. Turn clutch housing upside down as shown in the figure. And then install output gear assembly (1) into clutch housing.
   CAUTION:
   - **Gently install it, aligning the clutch housing hole with the center of output gear assembly.**
   - **Install output gear assembly, straightening it with a magnet.**
   - **Never damage clutch housing and output gear assembly.**



7. Install snap ring (1) onto clutch housing and make sure that end play (gap between snap ring and groove) of output gear assembly (2) satisfies the standard value.

   End play standard value "L" : **Refer to TM-182, "End Play".**

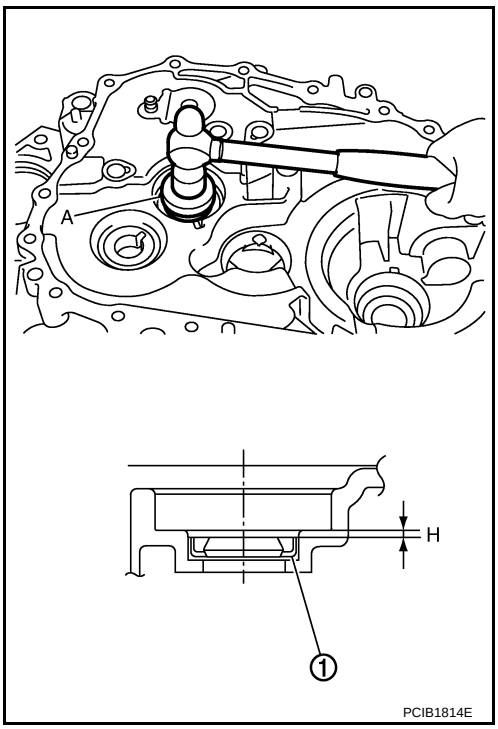
   CAUTION:
   - **Only one snap ring can be selected.**
   - **Never reuse snap ring.**
   - **Never damage clutch housing.**



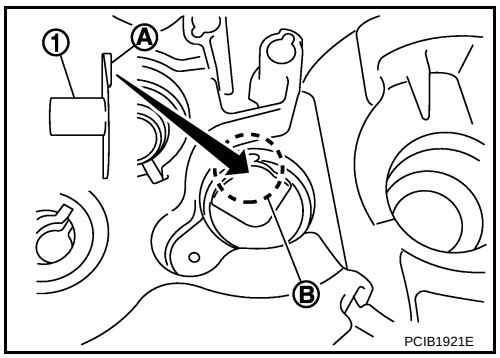
8. Install input shaft oil seal (1) to clutch housing using the drift (A) [SST: ST35321000].

   Dimension "H" : **1.1 - 2.1 mm (0.043 - 0.083 in)**

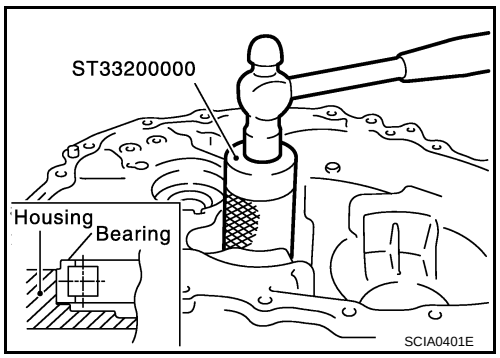
   CAUTION:
   - **Never reuse input shaft oil seal.**
   - **When installing, never incline input shaft oil seal.**
   - **Never damage clutch housing.**



9. Install oil channel (1) on mainshaft side.
CAUTION:
When installing oil channel, fit the rib (A) of oil channel into the processed area of the spot facing (B).



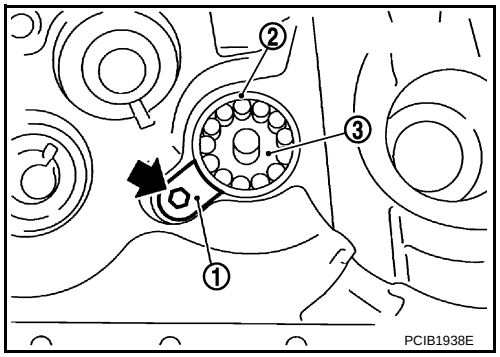
10. Install mainshaft front bearing to clutch housing using the drift.
CAUTION:
Be careful with the orientation of mainshaft front bearing.



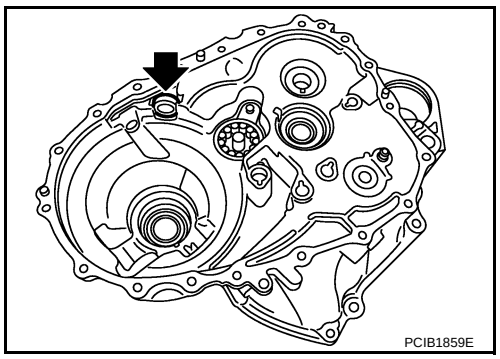
11. Install mainshaft bearing retainer (1) to clutch housing and tighten mounting bolt to the specified torque.

2 : Mainshaft front bearing
3 : Oil channel

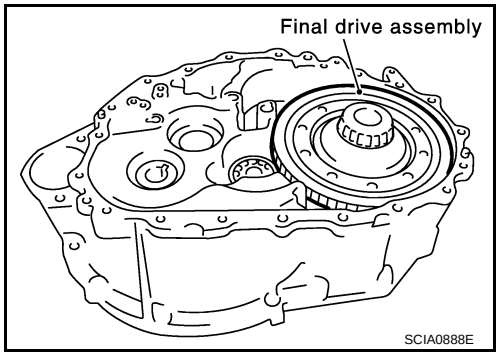
CAUTION:
Install with punched surface facing up.



12. Install magnet to clutch housing.



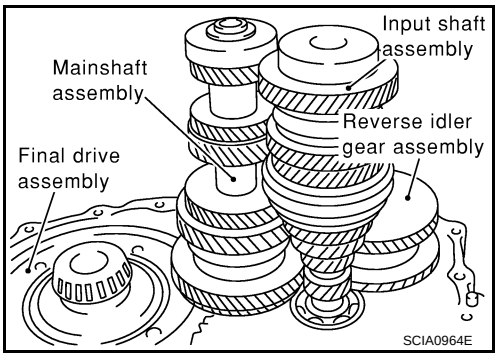
13. Install final drive assembly into clutch housing.
CAUTION:
Engage reduction gear teeth in output gear teeth.



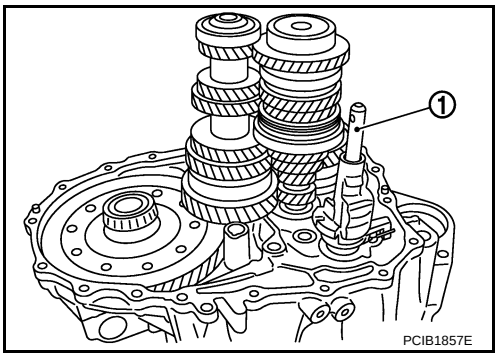
14. Install input shaft assembly, mainshaft assembly, and reverse idler gear assembly into clutch housing.

CAUTION:

- **Wrap a tape, etc. to the spline of input shaft so as not to damage the input shaft oil seal.**
- **Be careful with the orientation of reverse idler shaft.**

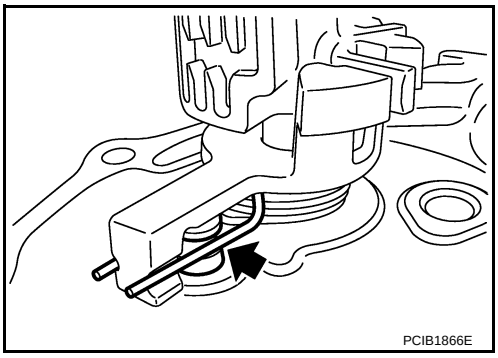


15. Install striking rod assembly (1) into clutch housing.



CAUTION:

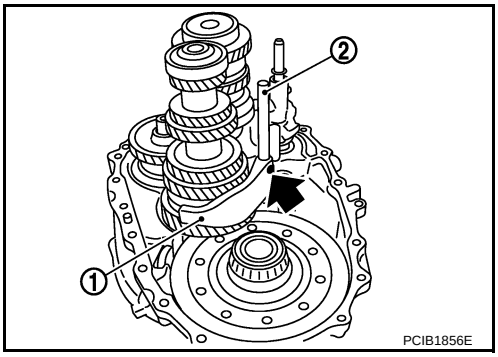
Check that return spring is securely seated in the groove on return pin.



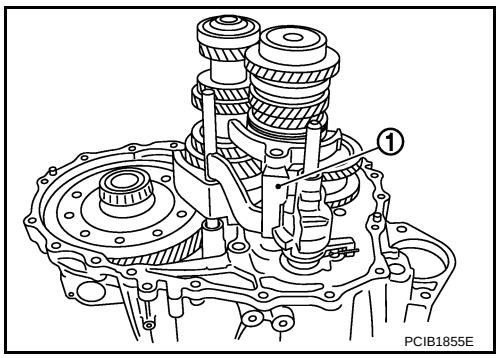
16. Install 1st-2nd shift fork (1) and 1st-2nd fork rod (2) and then install retaining pin to 1st-2nd shift fork.

CAUTION:

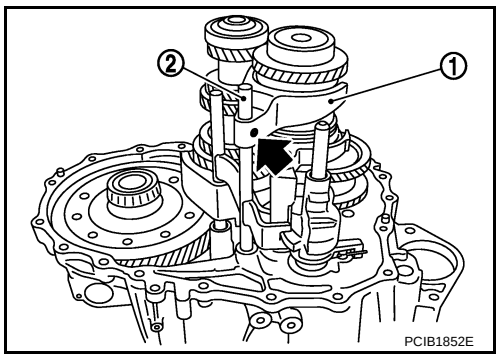
- **Never reuse retaining pin.**
- **Be careful with the orientation of 1st-2nd shift fork and 1st-2nd fork rod.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of 1st-2nd shift fork.**



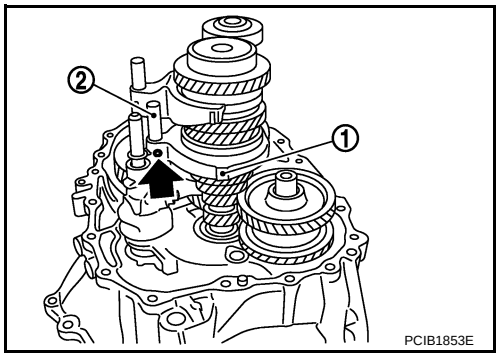
17. Install 3rd-4th shift fork (1) to 3rd-4th coupling sleeve.
CAUTION:
Be careful with the orientation of 3rd-4th shift fork.



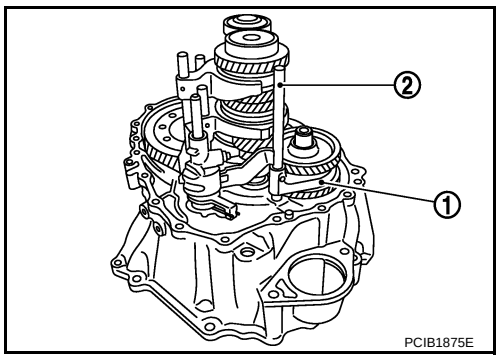
18. Install 5th-6th shift fork (1) and 5th-6th fork rod (2) and then install retaining pin to 5th-6th shift fork.
CAUTION:
- **Never reuse retaining pin.**
- **Be careful with the orientation of 5th-6th shift fork and 5th-6th fork rod.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of 5th-6th shift fork.**



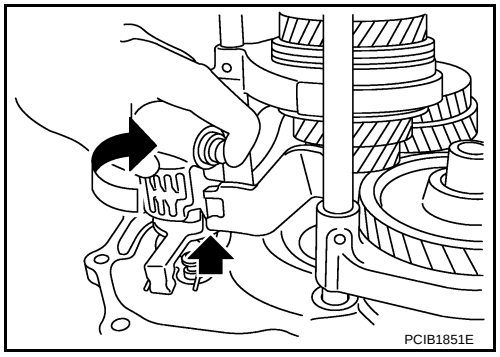
19. Install 3rd-4th fork rod (2) and then install retaining pin to 3rd-4th shift fork (1).
CAUTION:
- **Never reuse retaining pin.**
- **Be careful with the orientation of 3rd-4th fork rod.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of 3rd-4th shift fork.**



20. Install reverse shift fork (1) and reverse fork rod (2).
CAUTION:
Be careful with the orientation of reverse shift fork and reverse fork rod.



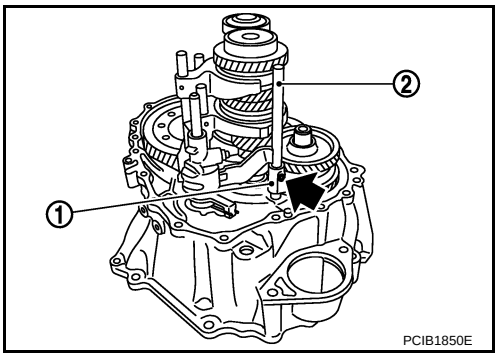
21. Rotate striking lever of striking rod assembly as shown in the figure. Then rotate reverse fork rod to a position where bracket of reverse fork rod does not interfere with striking lever of striking rod assembly.



22. Install retaining pin to reverse shift fork (1).

2 : Reverse fork rod

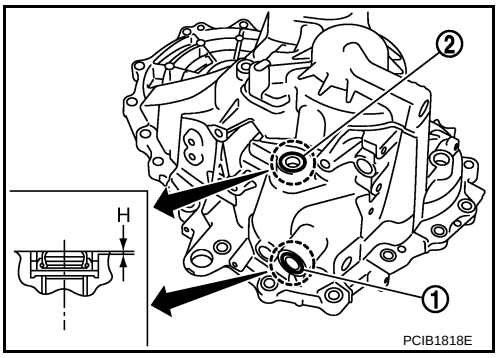
CAUTION:
- **Never reuse retaining pin.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of reverse shift fork.**



23. Install selected differential side bearing adjusting shim and differential side bearing outer race (transaxle case side).
    - For selection of adjusting shim, refer to TM-142, "4WD : Adjustment".
24. Install selected reverse idler gear adjusting shim onto reverse idler gear assembly.
    - For selection of adjusting shim, refer to TM-142, "4WD : Adjustment".
25. Install selected input shaft rear bearing adjusting shim onto input shaft.
    - For selection of adjusting shim, refer to TM-142, "4WD : Adjustment".
26. Install selected striking rod adjusting shim and striking rod shim onto striking rod assembly.
    - For selection of adjusting shim, refer to TM-142, "4WD : Adjustment".
27. Install shifter lever oil seal (1) and striking rod oil seal (2) to transaxle case using the drift [Commercial service tool].

Dimension “H” : 0 - 1.0 mm (0 - 0.039 in)

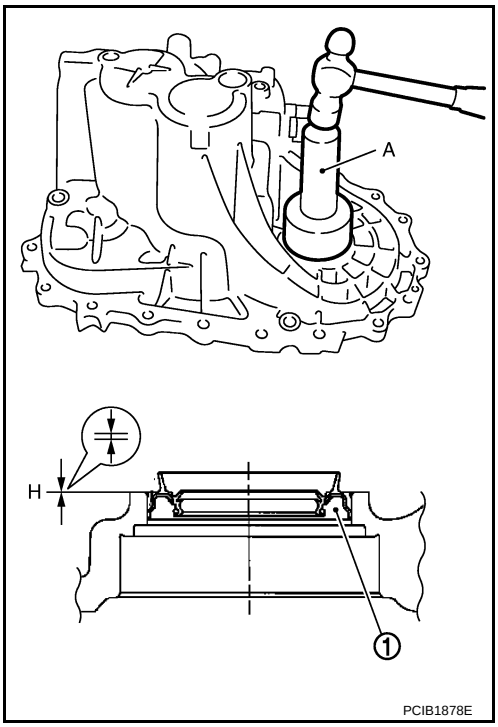
CAUTION:
- **Never reuse shifter lever oil seal and striking rod oil seal.**
- **When installing, never incline shifter lever oil seal and striking rod oil seal.**
- **Never damage transaxle case.**



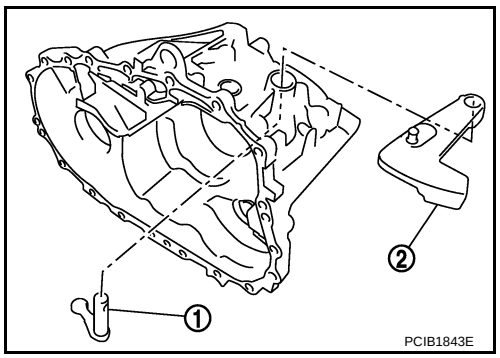
28. Install differential side oil seal (1) to transaxle case using the drift (A) [SST: ST30720000].

Dimension “H” : -0.5 - 0.5 mm (-0.020 - 0.020 in)

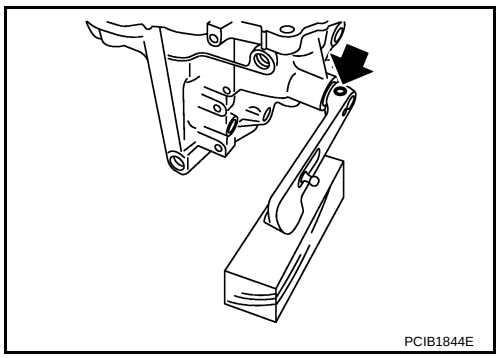
CAUTION:
- **Never reuse differential side oil seal.**
- **When installing, never incline differential side oil seal.**
- **Never damage transaxle case.**



29. Install shifter lever B (1) and shifter lever A (2) to transaxle case.
CAUTION:
Be careful with the orientation of shifter lever B and shifter lever A.



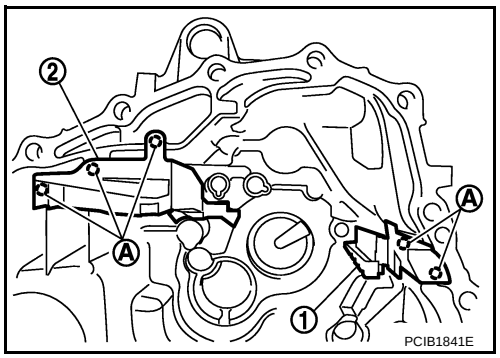
30. Install retaining pin to shifter lever A.
CAUTION:
- **Never reuse retaining pin.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of shifter lever A.**



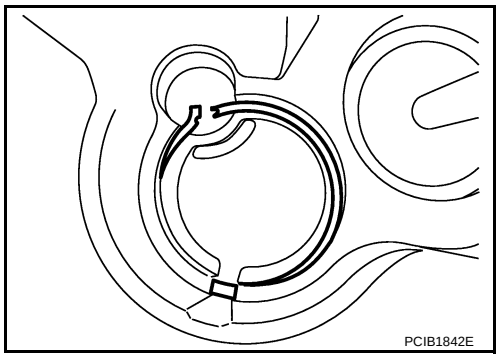
31. Install transaxle case following the procedures below.

a. Install selected mainshaft rear bearing adjusting shim into transaxle case.
- For selection of adjusting shim, refer to TM-142, "4WD : Adjustment".

b. Install oil gutter A (1) and oil gutter B (2) to transaxle case.
CAUTION:
Insert the tab (A) of oil gutter A and oil gutter B into transaxle case.

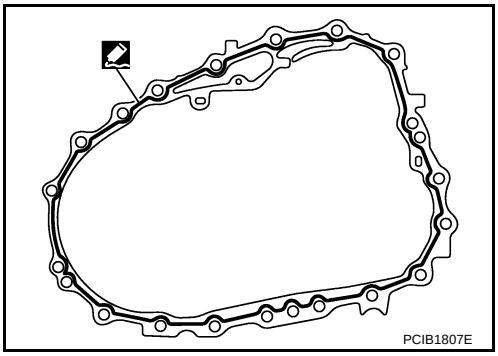


c. Temporarily install snap ring of mainshaft rear bearing into transaxle case.
CAUTION:
Never reuse snap ring.



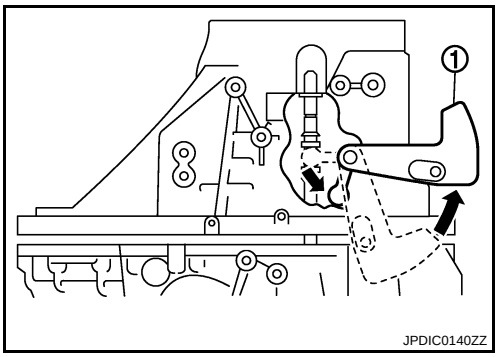
d. Apply recommended sealant to mating surface of clutch housing as shown in the figure.
   - **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

   CAUTION:
   - **Remove old sealant adhering to the mounting surfaces. Also remove any moisture, oil, or foreign material adhering to both mounting surfaces.**
   - **Apply sealant so as not to break the bead.**
   - **The width of sealant bead is 1 - 2 mm (0.04 - 0.08 in).**
   - **The height of sealant bead is 0.4 - 1 mm (0.016 - 0.04 in).**
   - **The overlap length of both ends of sealant bead is 3 - 5 mm (0.12 - 0.20 in).**


PCIB1807E

e. With shifter lever A (1) held in the position shown in the figure, temporarily assemble transaxle case to clutch housing.

   CAUTION:
   Never damage striking rod oil seal.
   NOTE:
   Make sure to hold shifter lever A in the position shown in the figure. Otherwise transaxle case cannot be installed to clutch housing.



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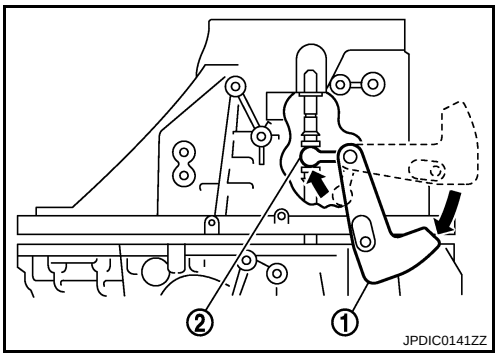
f. While rotating shifter lever A (1) in the direction of the arrow in the figure, assemble transaxle case to clutch housing.

   2 : Shifter lever B



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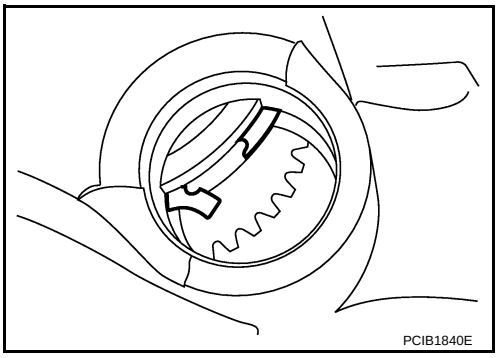
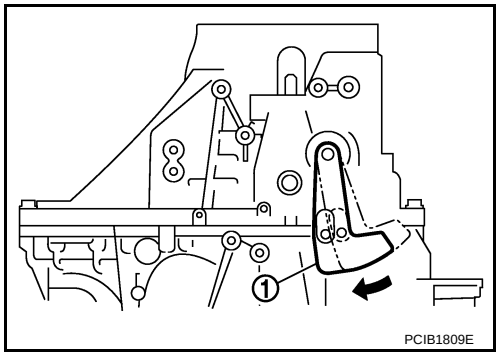
g. Accessing from the bore plug hole, expand snap ring at mainshaft rear bearing so that the ring catches the periphery of mainshaft rear bearing.

h. Temporarily tighten transaxle case mounting bolts.

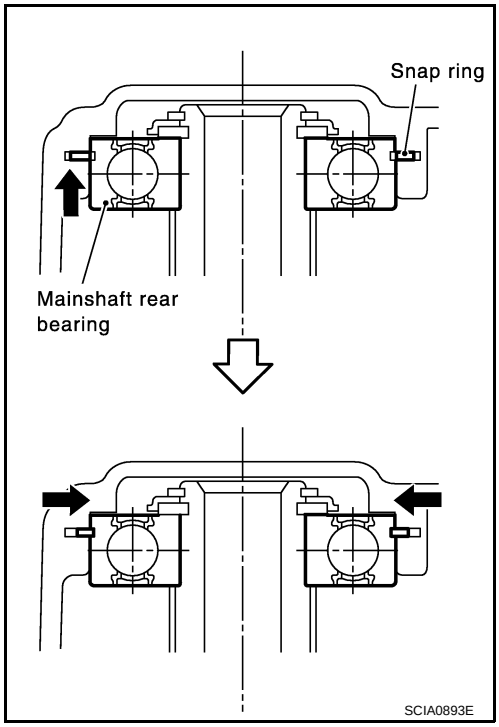

PCIB1840E

i. Shift the shifter lever A (1) to 2nd gear position.
NOTE:
- The 2nd gear position is attained when shifter lever A is in the position shown in the figure.

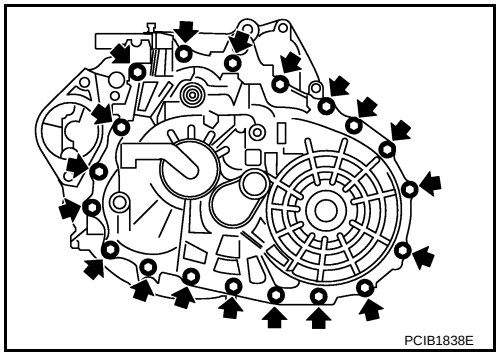


- When transaxle is shifted to the 2nd gear position, mainshaft assembly is lifted.

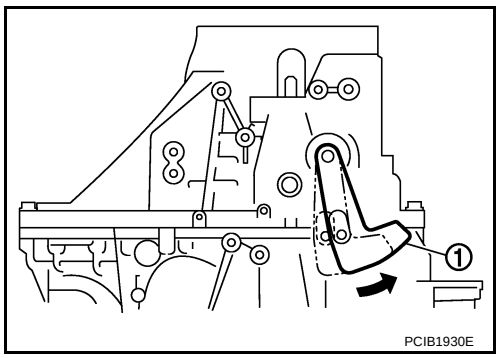
j. Seat snap ring in the groove on mainshaft rear bearing. If snap ring is not seated in the groove on mainshaft rear bearing, remove transaxle case and repeat the procedure from step d.



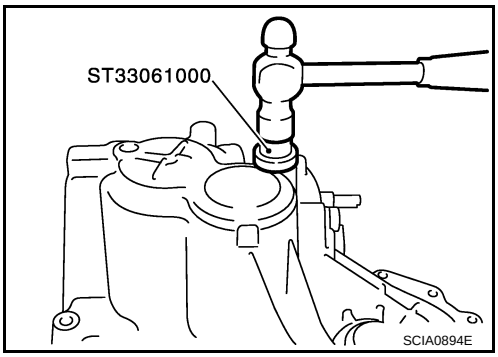
k. Tighten transaxle case mounting bolts to the specified torque.



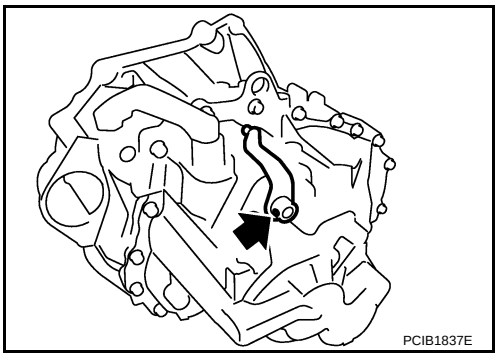
l. Shift the shifter lever A (1) to neutral position.
NOTE:
The neutral position is attained when shifter lever A is in the position shown in the figure.



32. Install bore plug to transaxle case using the drift.
CAUTION:
Never reuse bore plug.



33. Install selector lever to transaxle case and then install retaining pin to selector lever.
CAUTION:
- **Never reuse retaining pin.**
- **Assemble retaining pin from the direction shown by the arrow in the figure until it becomes flush with the end surface of selector lever.**



34. Install guide bolt following the procedures below.

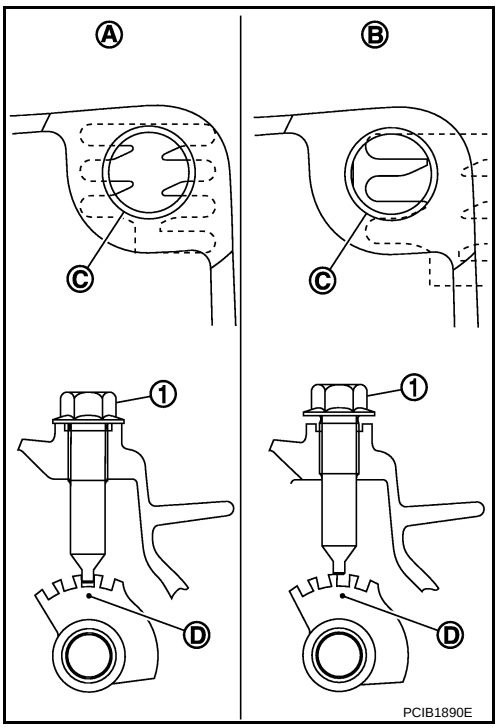
a. Shift the shifter lever A and selector lever to neutral position.

b. Visually confirm from the guide bolt mounting hole (C) that the lever is securely set to neutral position. If it is not in the neutral position, repeat the procedure from step a.

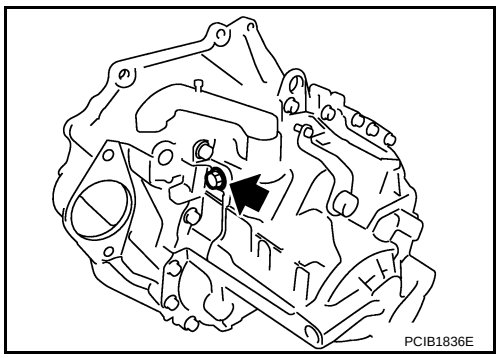
1 : Guide bolt
A : Neutral position
B : Except neutral position

CAUTION:
The guide groove (D) of striking rod assembly will be damaged when assembling guide bolt with the lever is in except neutral position.

c. Check continuity between terminals of park/neutral position (PNP) switch to confirm it in the neutral position. If it is not in the neutral position, remove park/neutral position (PNP) switch and repeat the procedure from step a. Refer to TM-66, "Component Inspection".



d. Install guide bolt to transaxle case and then tighten guide bolt to the specified torque.
CAUTION:
Never reuse guide bolt.

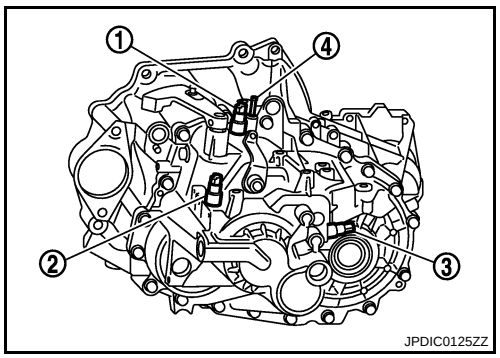

PCIB1836E

35. Apply recommended sealant to threads of park/neutral position (PNP) switch (1). Then install it to transaxle case and tighten to the specified torque.
- **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

CAUTION:
Remove old sealant and oil adhering to threads.

36. Install plunger to transaxle case.
37. Apply recommended sealant to threads of back-up lamp switch (2). Then install it to transaxle case and tighten to the specified torque.
- **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

CAUTION:
Remove old sealant and oil adhering to threads.



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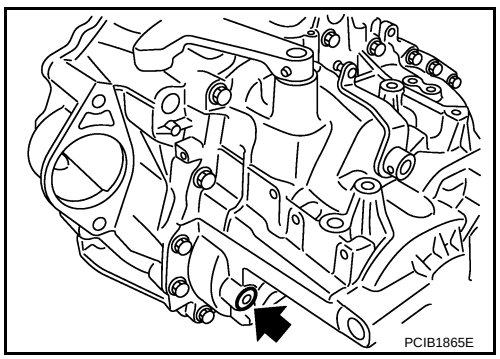
38. Apply recommended sealant to threads of 1st gear position switch (3). Then install it to transaxle case and tighten to the specified torque. (With HDC)
- **Use Genuine Liquid Gasket, Three Bond 1215 or an equivalent.**

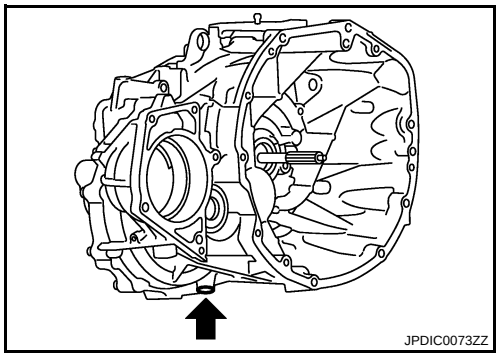
CAUTION:
Remove old sealant and oil adhering to threads.

39. Install air breather tube (4) to transaxle case.
CAUTION:
- **Never reuse air breather tube.**
- **Assemble air breather tube until its collar element contacts with transaxle case.**

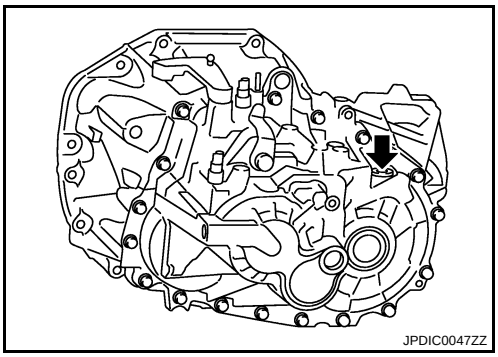
40. Install gasket onto plug and then install them into transaxle case. Tighten plug to the specified torque.
CAUTION:
Never reuse gasket.


PCIB1865E

41. Install gasket onto drain plug and then install them into clutch housing. Tighten drain plug to the specified torque.
CAUTION:
Never reuse gasket.


JPDIC0073ZZ

42. Install gasket onto filler plug and then install them into transaxle case. Tighten filler plug to the specified torque.
CAUTION:
- **Never reuse gasket.**
- **After gear oil is filled, tighten filler plug to specified torque.**

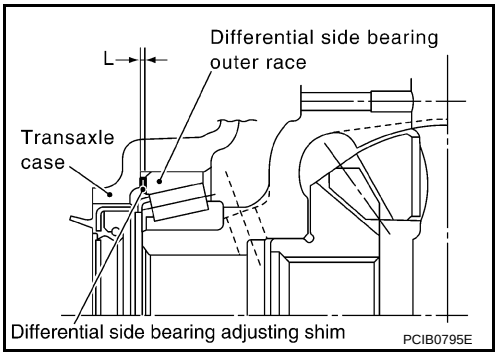

JPDIC0047ZZ

4WD : Adjustment

INFOID:0000000001209409

DIFFERENTIAL SIDE BEARING PRELOAD

- When adjusting differential side bearing preload, select adjusting shim for differential side bearing. To select adjusting shim, measure clearance “L” between transaxle case and differential side bearing outer race.
CAUTION:
Up to 2 adjusting shims can be selected.
- Calculate dimension “L” (thickness of adjusting shim) using the following procedure to satisfy specification of preload for differential side bearing.



Preload : Refer to TM-184, "Differential Side Bearing Preload".

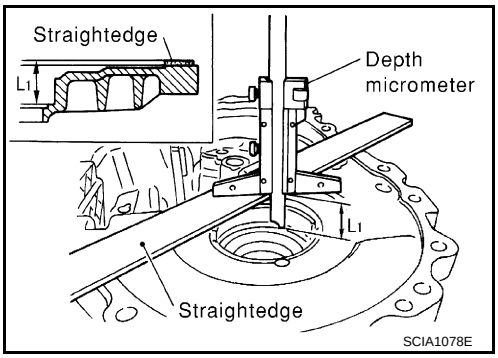
Dimension “L” = (L_1 - L_2) + Preload

L : Thickness of adjusting shim

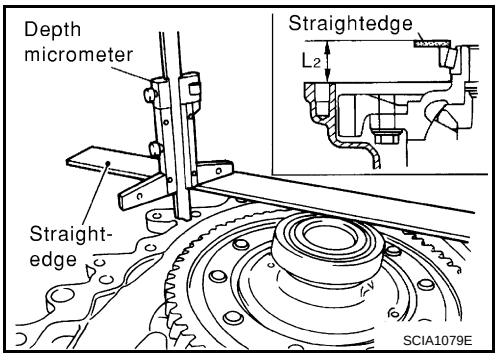
L_1 : Distance between transaxle case end face and mounting face of adjusting shim

L_2 : Distance between differential side bearing outer race and clutch housing end face

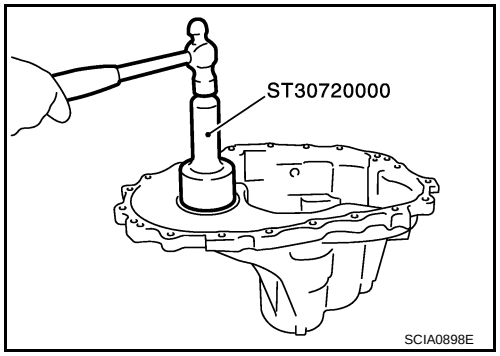
1. Using a depth micrometer and straightedge, measure dimension “L_1” between transaxle case end face and mounting face of adjusting shim.
CAUTION:
“L_1”: Measure at 4 point by approximately 90 degrees and use the average value.
2. Install differential side bearing outer race onto differential side bearing on final gear side. Holding lightly differential side bearing outer race horizontally by hand, rotate final gear five times or more (for smooth movement of bearing roller).



3. Using a depth micrometer and straightedge as shown in the figure, measure dimension “L_2” between differential side bearing outer race and clutch housing end face.
CAUTION:
“L_2”: Measure at 4 point by approximately 90 degrees and use the average value.

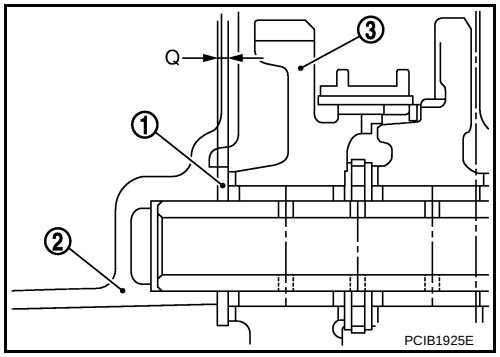


4. Install selected differential side bearing adjusting shim and then install differential side bearing outer race (transaxle case side) using the drift.
CAUTION:
Replace differential side bearing and differential side bearing outer race as a set.



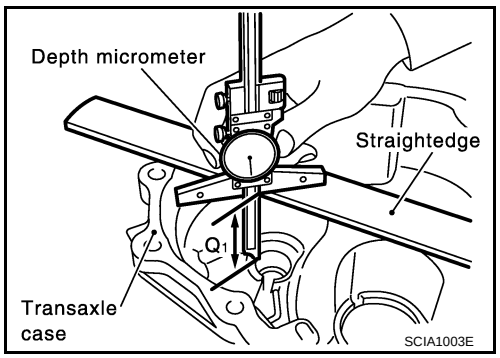
REVERSE IDLER GEAR END PLAY

- When adjusting reverse idler gear end play, select adjusting shim for reverse idler gear. To select adjusting shim (1), measure clearance between transaxle case (2) and reverse idler gear (rear) (3).
CAUTION:
Only 1 adjusting shim can be selected.
- Calculate dimension "Q" (thickness of adjusting shim) using the following procedure to satisfy specification of end play for reverse idler gear.

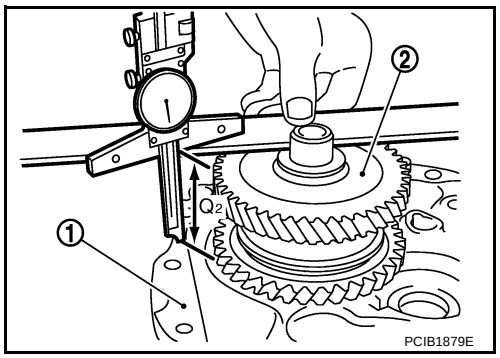


End play : Refer to TM-182, "End Play".
Dimension "Q" = (Q_1 - Q_2) - End play
Q : Thickness of adjusting shim
Q_1 : Distance between transaxle case end face and mounting face of adjusting shim
Q_2 : Distance between clutch housing end face and end face of reverse idler gear (rear)

1. Using a depth micrometer and straightedge, measure dimension "Q_1" between transaxle case end face and mounting face of adjusting shim.

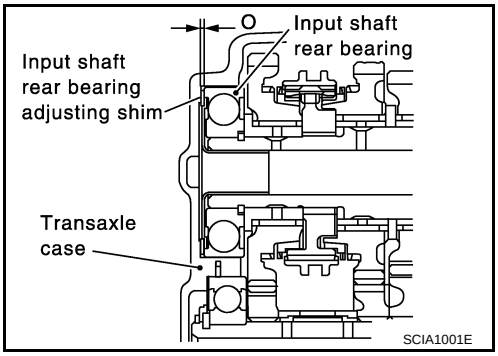


2. Using a depth micrometer and straightedge as shown in the figure, measure dimension "Q_2" between clutch housing (1) end face and end face of reverse idler gear (rear) (2).
CAUTION:
"Q_2": Measure at 4 point by approximately 90 degrees and use the average value.
3. Install selected reverse idler gear adjusting shim onto reverse idler gear (rear).



INPUT SHAFT END PLAY

- When adjusting input shaft end play, select adjusting shim for input shaft rear bearing. To select adjusting shim, measure clearance between transaxle case and input shaft rear bearing.
  CAUTION:
  Only 1 adjusting shim can be selected.
- Calculate dimension “O” (thickness of adjusting shim) using the following procedure to satisfy specification of end play for input shaft rear bearing.



End play : Refer to TM-182, "End Play".

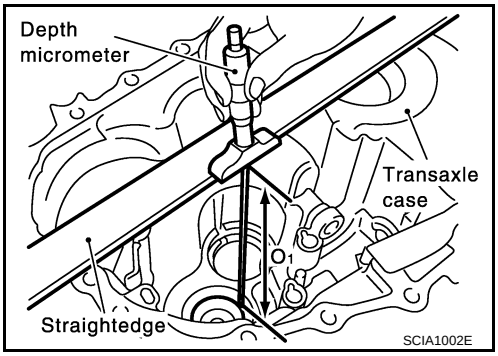
Dimension “O” = (O_1 - O_2) - End play

O : Thickness of adjusting shim

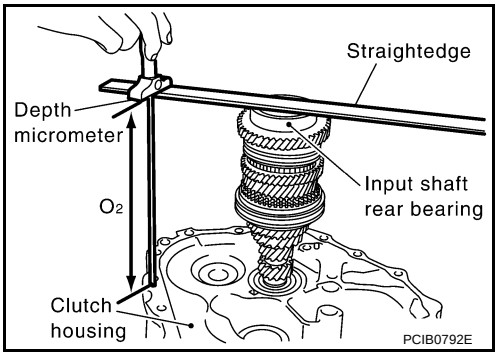
O_1 : Distance between transaxle case end face and mounting face of adjusting shim

O_2 : Distance between clutch housing end face and end face of input shaft rear bearing

1. Using a depth micrometer and straightedge, measure dimension “O_1” between transaxle case end face and mounting face of adjusting shim.
   CAUTION:
   “O_1”: Measure at 4 point by approximately 90 degrees and use the average value.

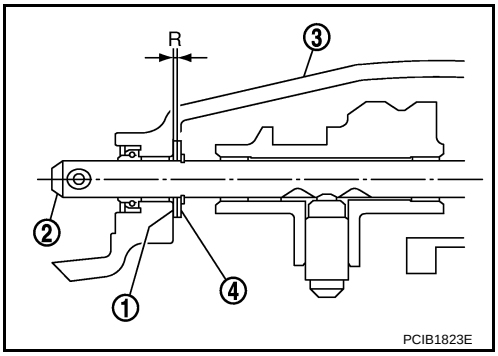


2. Using a depth micrometer and straightedge as shown in the figure, measure dimension “O_2” between clutch housing end face and end face of input shaft rear bearing.
   CAUTION:
   “O_2”: Measure at 4 point by approximately 90 degrees and use the average value.
3. Install selected input shaft rear bearing adjusting shim onto input shaft.



STRIKING ROD END PLAY

- When adjusting striking rod end play, select adjusting shim (1) for striking rod (2). To select adjusting shim, measure clearance between transaxle case (3) and striking rod shim (4).
  CAUTION:
  Only 1 adjusting shim can be selected.
- Calculate dimension “R” (thickness of adjusting shim) using the following procedure to satisfy specification of end play for striking rod.



End play : Refer to TM-182, "End Play".

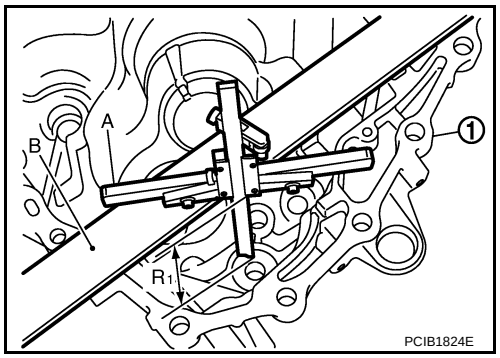
Dimension “R” = (R_1 - R_2) - End play

R : Thickness of adjusting shim

R_1 : Distance between transaxle case end face and mounting face of adjusting shim

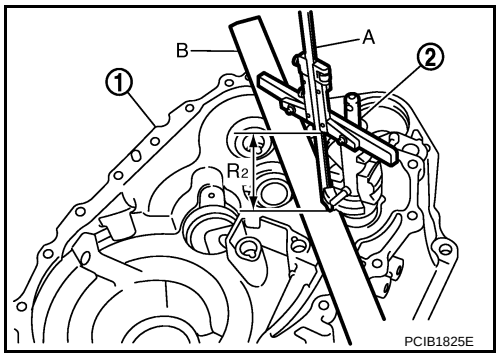
R_2 : Distance between clutch housing end face and end face of striking rod shim

1. Using a depth micrometer (A) and straightedge (B), measure dimension "R_1" between transaxle case (1) end face and mounting face of adjusting shim.



CAUTION:
"R_1": Measure at 4 point by approximately 90 degrees and use the average value.

2. Using a depth micrometer (A) and straightedge (B) as shown in the figure, measure dimension "R_2" between clutch housing (1) end face and end face of striking rod shim (2).

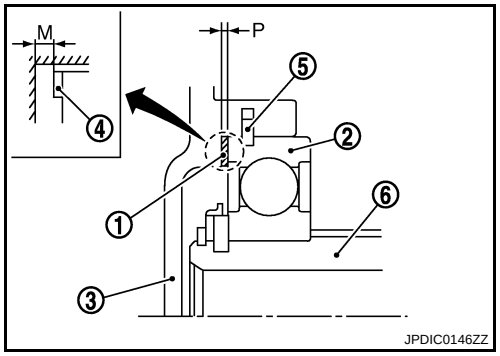


CAUTION:
- **"R_2": Measure at 4 point by approximately 90 degrees and use the average value.**
- **When measuring, be careful for the inclination of striking rod assembly and striking rod shim.**

3. Install selected striking rod adjusting shim onto striking rod assembly.

MAINSHAFT END PLAY

- When adjusting mainshaft end play, select adjusting shim (1) for mainshaft rear bearing (2). To select adjusting shim, measure clearance "M" between transaxle case (3) and dummy adjusting shim (4) on mainshaft rear bearing.



5 : Snap ring
6 : Mainshaft

CAUTION:
Only 1 adjusting shim can be selected.

- Calculate dimension "P" (thickness of adjusting shim) using the following procedure to satisfy specification of end play for mainshaft rear bearing.

End play : Refer to TM-182, "End Play".

Dimension "P" = (M + N) - End play

P : Thickness of adjusting shim

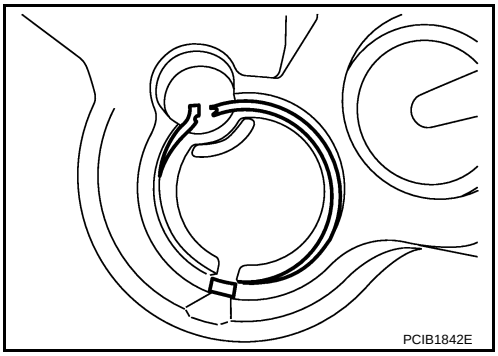
M : Distance between dummy adjusting shim on mainshaft rear bearing end face and transaxle case end face

N* : Thickness of dummy adjusting shim

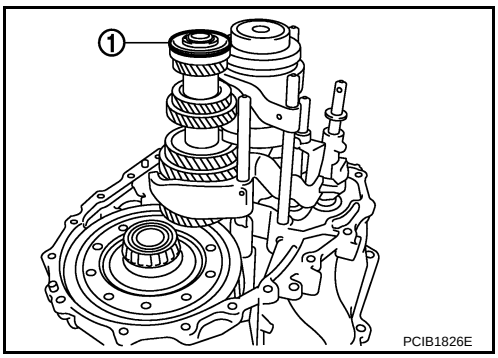
*: Refer to the latest parts information to use a dummy adjusting shim of which part number is the thinnest in thickness.

1. Install transaxle case following the procedures below.

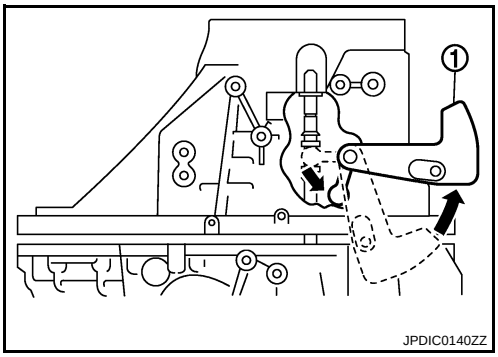
a. Temporarily install snap ring of mainshaft rear bearing into transaxle case.
CAUTION:
Never reuse snap ring.



b. Install dummy adjusting shim (1) to mainshaft assembly.

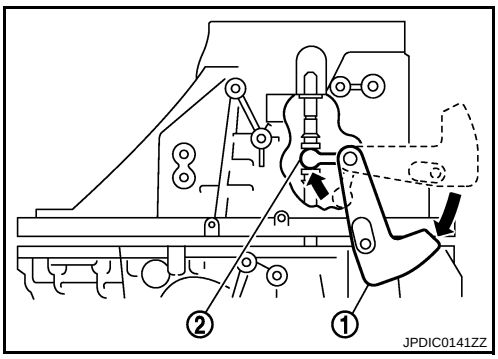


c. With shifter lever A (1) held in the position shown in the figure, temporarily assemble transaxle case to clutch housing.
CAUTION:
Never damage striking rod oil seal.
NOTE:
Make sure to hold shifter lever A in the position shown in the figure. Otherwise transaxle case cannot be installed to clutch housing.



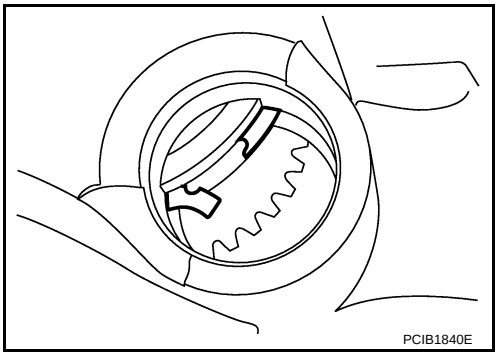
d. While rotating shifter lever A (1) in the direction of the arrow shown in the figure, assemble transaxle case to clutch housing.

2 : Shifter lever B

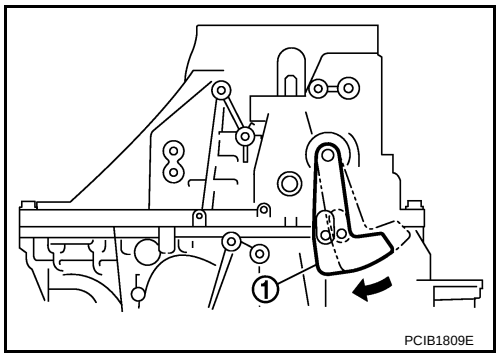


e. Accessing from the bore plug hole, expand snap ring at mainshaft rear bearing so that the ring catches the periphery of mainshaft rear bearing.

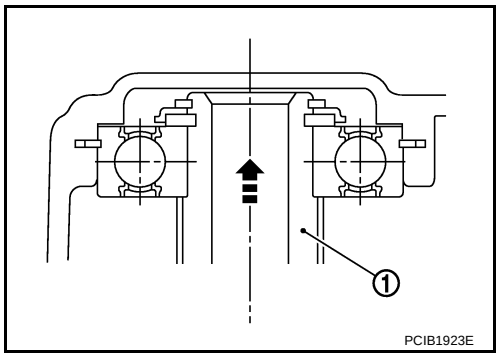
f. Temporarily tighten transaxle case mounting bolts.



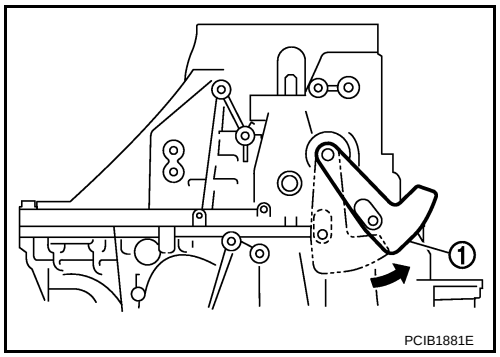
2. Shift the shifter lever A (1) to 2nd gear position.
NOTE:
• The 2nd gear position is attained when shifter lever A is in the position shown in the figure.



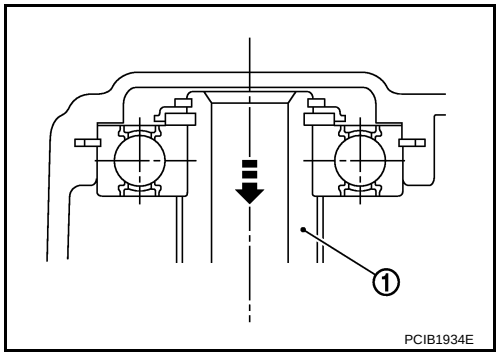
• When transaxle is shifted to the 2nd gear position, mainshaft assembly (1) is lifted.



3. Seat snap ring in the groove on mainshaft rear bearing. If snap ring is not seated in the groove on mainshaft rear bearing, remove transaxle case and repeat the procedure 1 from step c.
4. Shift the shifter lever A to 1st gear position, and then shift it to 2nd gear position. Repeat 3 times.
NOTE:
• The mainshaft rear bearing position will be stabilized by shifting between 1st gear position and 2nd gear position alternately.
• The 1st gear position is attained when shifter lever A (1) is in the position shown in the figure.

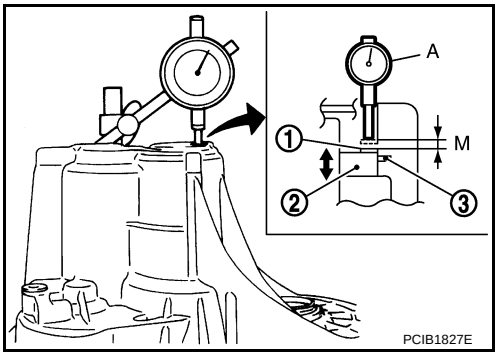


• When transaxle is shifted to the 1st gear position, mainshaft assembly (1) is declined.

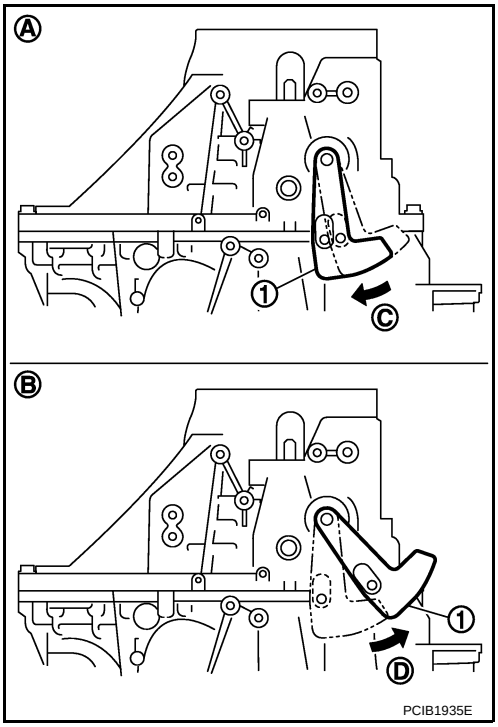


5. Set the dial indicator (A) to dummy adjusting shim (1) through the bore plug mounting hole.

   2 : Mainshaft rear bearing
   3 : Snap ring



6. Shift the shifter lever A (1) to 2nd gear position (A), and then rotate it in the direction of the arrow (C) in the figure until it stops. Using this position as the reference point, measure the amount of movement when shifting shifter lever A to 1st gear position (B) and rotating it in the direction of the arrow (D) in the figure until it stops. This measurement is the "M" dimension.
7. When measurement "M" is 0 - 0.06 mm (0 - 0.0024 in), adjustment terminates, and the dummy adjusting shim becomes regular adjusting shim. Select adjusting shim from the computed expressions when measurement "M" is over 0.06 mm (0.0024 in).



INPUT SHAFT AND GEAR

Exploded View

INFOID:0000000001209410

Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

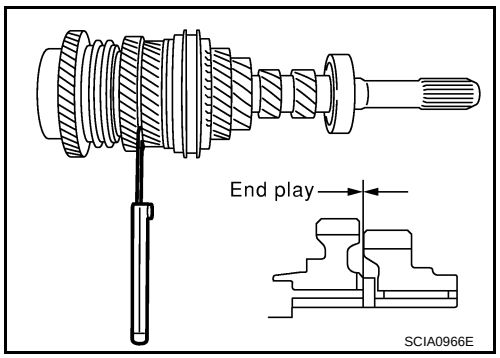
Disassembly

INFOID:0000000001209411

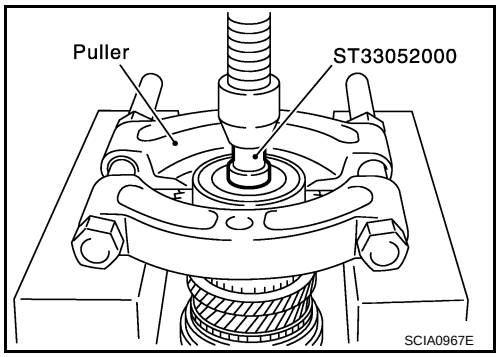
1. Before disassembling, measure end play for 3rd, 4th, 5th, and 6th input gears.

End play standard value : Refer to TM-182, "End Play".

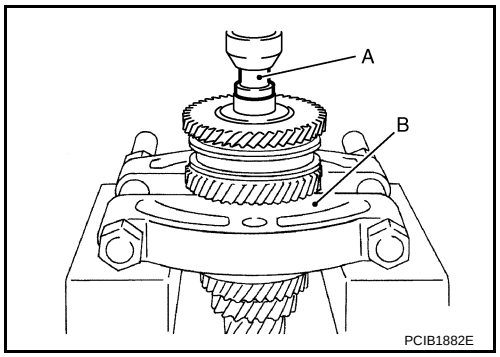
2. Remove oil channel.



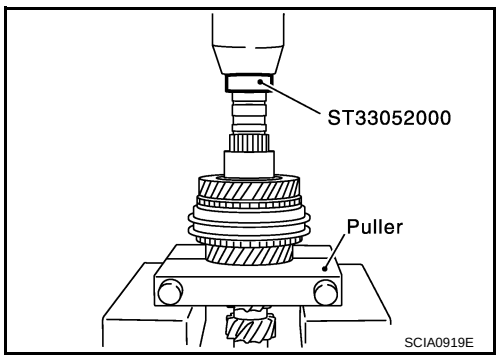
3. Press out input shaft rear bearing using the drift and a puller.
4. Remove snap ring.



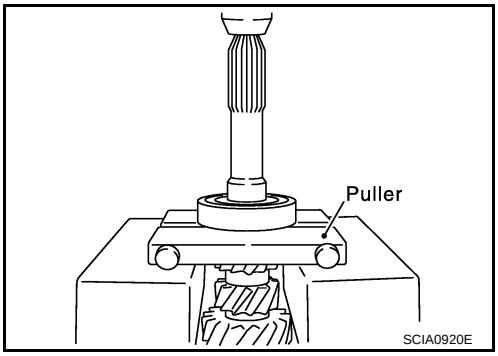
5. Press out 6th input gear, 6th needle bearing, 6th input gear bushing, 5th-6th synchronizer hub assembly, and 5th input gear using the drift (A) [SST: ST33052000] and a puller (B).
6. Remove 5th needle bearing.



7. Press out 5th input gear bushing, thrust washer, 4th input gear, 4th needle bearing, 4th input gear bushing, 3rd-4th synchronizer hub assembly, and 3rd input gear using the drift and a puller.
8. Remove 3rd needle bearing.



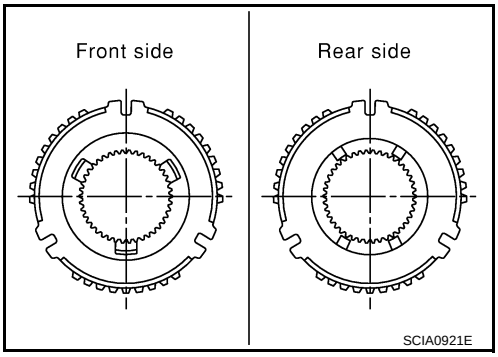
9. Press out input shaft front bearing using a puller.



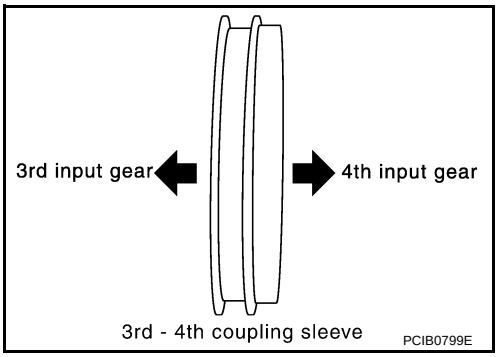
Assembly

INFOID:0000000001209412

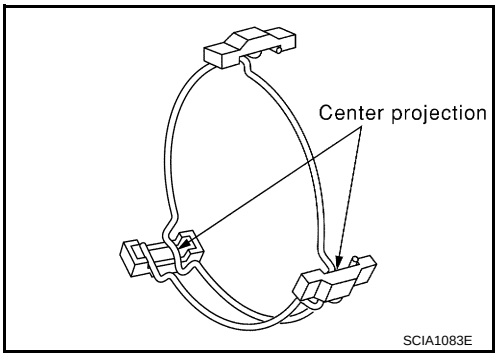
1. Install 3rd needle bearing to input shaft.
2. Install 3rd input gear, 3rd inner baulk ring, 3rd synchronizer cone, and 3rd outer baulk ring to input shaft.
   CAUTION:
   Replace 3rd inner baulk ring, 3rd synchronizer cone, and 3rd outer baulk ring as a set.
3. Install 3rd-4th spread springs, 3rd-4th shifting inserts, and 3rd-4th synchronizer hub onto 3rd-4th coupling sleeve.
   CAUTION:
   - **Be careful with orientation of 3rd-4th synchronizer hub.**
   - **Never reuse 3rd-4th synchronizer hub and 3rd-4th coupling sleeve.**
   - **Replace 3rd-4th synchronizer hub and 3rd-4th coupling sleeve as a set.**



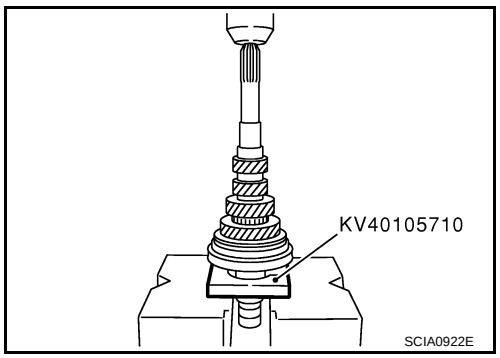
- **Be careful with orientation of 3rd-4th coupling sleeve.**



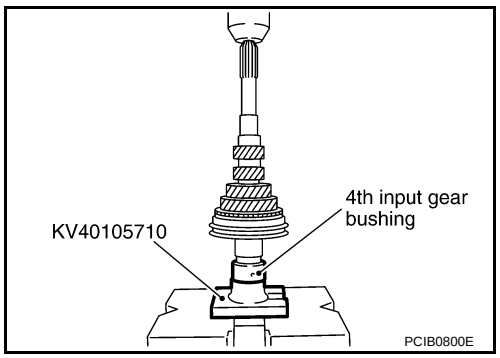
- **Be sure not to hook center projection of 2 spread springs on same shifting insert.**



4. Press in 3rd-4th synchronizer hub assembly using the press stand.
CAUTION:
Align grooves of 3rd-4th shifting insert and 3rd outer baulk ring.



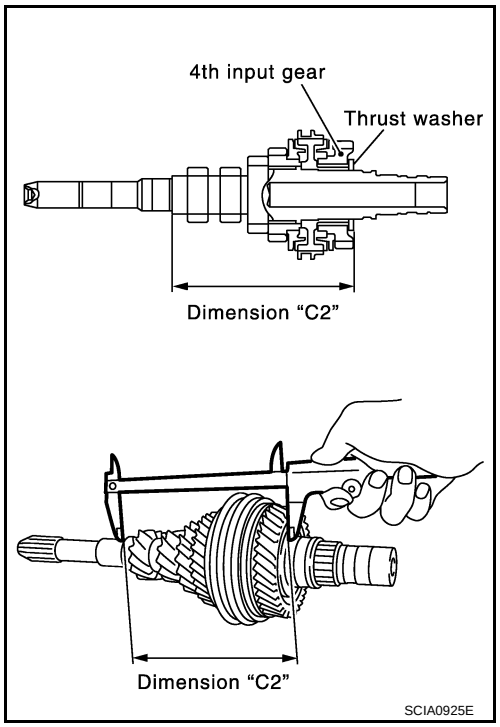
5. Press in 4th input gear bushing using the press stand.
6. Install 4th baulk ring.
7. Install 4th needle bearing and 4th input gear to input shaft.



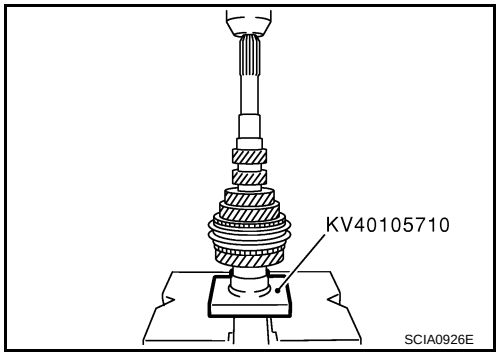
8. Select thrust washer so that dimension “C2” satisfies the standard value below. Then install thrust washer onto input shaft.

Standard value for dimension “C2”	**: Refer to TM-183, "Dimension".**

CAUTION:
Only one thrust washer can be selected.



9. Press in 5th input gear bushing using the press stand.
CAUTION:
Never reuse 5th input gear bushing.
10. Install 5th needle bearing and 5th input gear to input shaft.
11. Install 5th baulk ring.



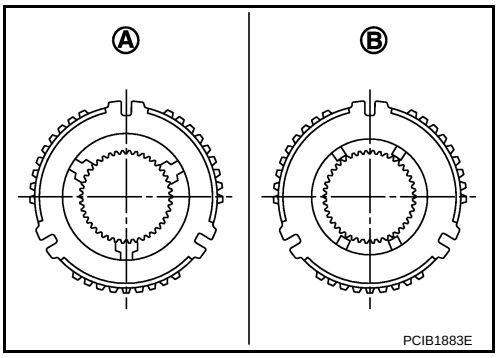
12. Install 5th-6th synchronizer hub, 5th-6th spread springs, and 5th-6th shifting inserts onto 5th-6th coupling sleeve.

CAUTION:

- **Be careful with orientation of 5th-6th synchronizer hub.**

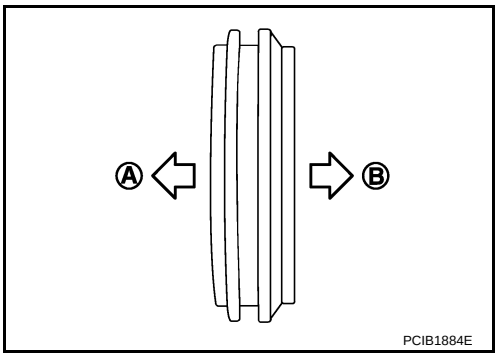
A :Transaxle front side
B :Transaxle rear side

- **Never reuse 5th-6th synchronizer hub and 5th-6th coupling sleeve.**
- **Replace 5th-6th synchronizer hub and 5th-6th coupling sleeve as a set.**

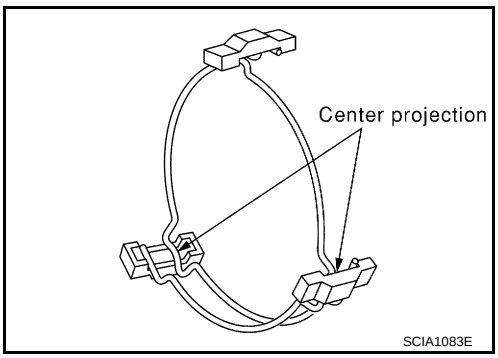


- **Be careful with orientation of 5th-6th coupling sleeve.**

A : 5th input gear side
B : 6th input gear side



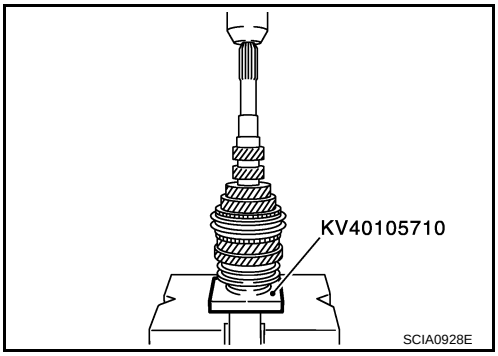
- **Be sure not to hook center projection of 2 spread springs on same shifting insert.**



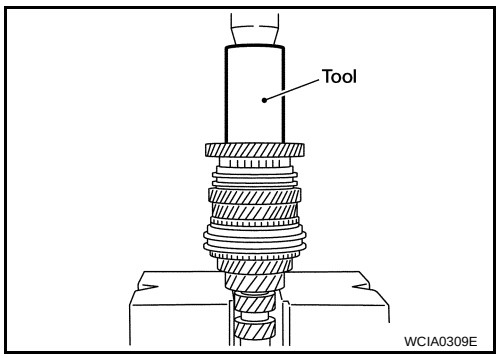
13. Press in 5th-6th synchronizer hub assembly using the press stand.

CAUTION:

Align grooves of 5th-6th shifting insert and 5th baulk ring.



14. Install 6th needle bearing, 6th input gear, 6th baulk ring onto 6th input gear bushing and then press in 6th input gear bushing onto input shaft using the drift [SST: ST33200000].

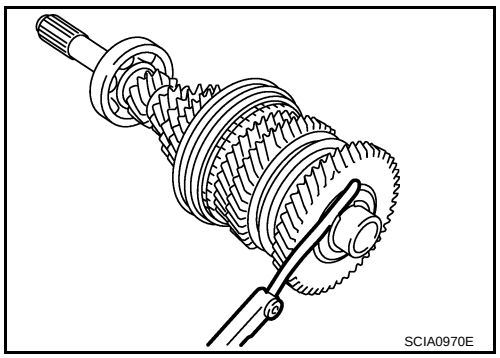


15. Install snap ring onto input shaft and make sure that end play (gap between snap ring and groove) of 6th input gear bushing satisfies the standard value.

End play standard value :Refer to TM-182, "End Play".

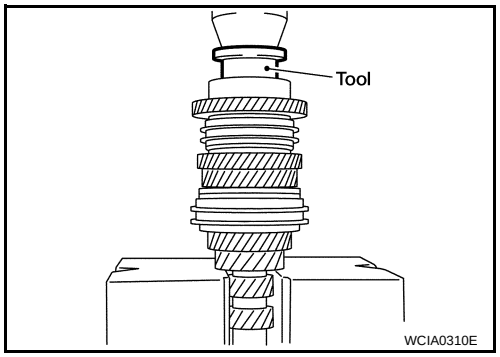
- If measurement is outside the standard range, select snap ring.

CAUTION:
Never reuse snap ring.

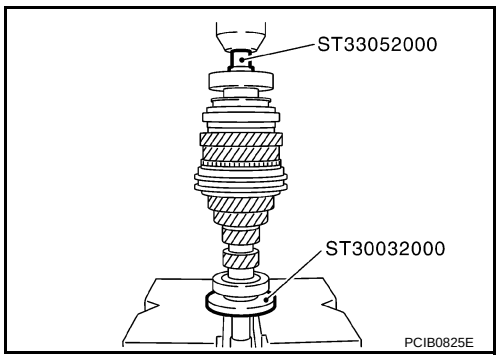


16. Press in input shaft rear bearing using the drift [SST: ST30901000].

CAUTION:
Install input shaft rear bearing with its brown surface facing the 6th input gear side.

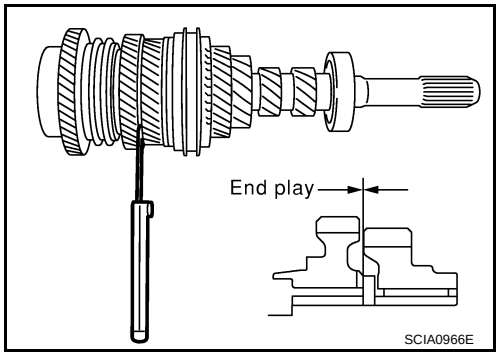


17. Press in input shaft front bearing using the drifts.
18. Install oil channel onto input shaft.



19. Check end play of 3rd, 4th, 5th, and 6th input gears.

End play standard value : Refer to TM-182, "End Play".



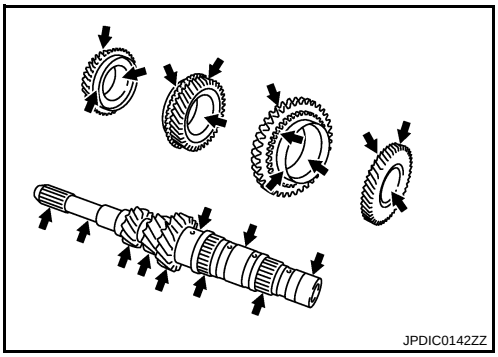
Inspection

INFOID:0000000001209413

INPUT SHAFT AND GEAR

Check items below. If necessary, replace them with new ones.

- Damage, peeling, dent, uneven wear, bending, etc. of shaft
- Excessive wear, damage, peeling, etc. of gears
- Excessive wear, damage, peeling, etc. of cam side of clutch gears

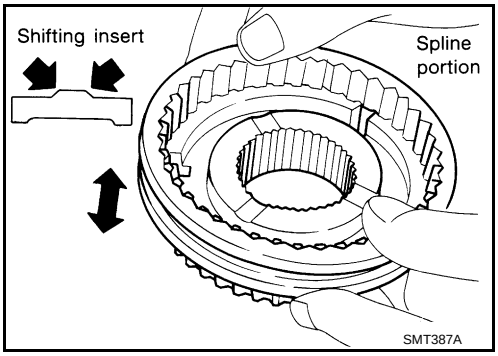


SYNCHRONIZER

Synchronizer Hub and Coupling Sleeve

Check items below. If necessary, replace them with new ones.

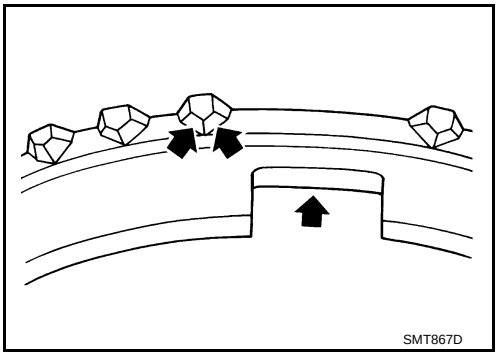
- Damage and excessive wear of contact surfaces of coupling sleeve, synchronizer hub and shifting insert
- Coupling sleeve and synchronizer hub must move smoothly.



Baulk Ring and Spread Spring

Check items below. If necessary, replace them with new ones.

- If any crack, damage, or excessive wear is found on cam face of baulk ring or working face of insert, replace it.

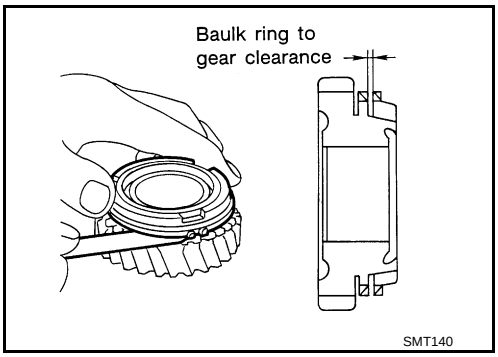


Baulk Ring Clearance for Single Cone Synchronizer (4th, 5th, and 6th)

Push baulk ring on the cone and measure the clearance between baulk ring and cone. If measurement is below limit, replace it with a new one.

Clearance

Standard value	**: Refer to TM-182, "Baulk Ring Clearance".**
Limit value	**: Refer to TM-182, "Baulk Ring Clearance".**

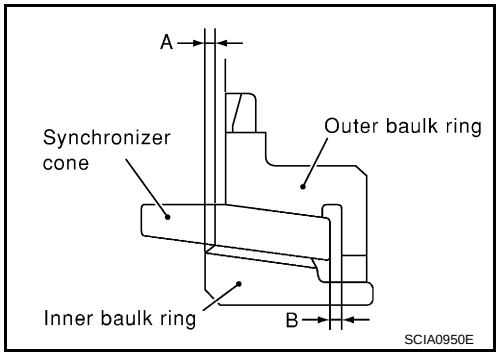


Baulk Ring Clearance for Double Cone Synchronizer (3rd)

Check the clearance between outer baulk ring, synchronizer cone, and inner baulk ring as follows.

CAUTION:

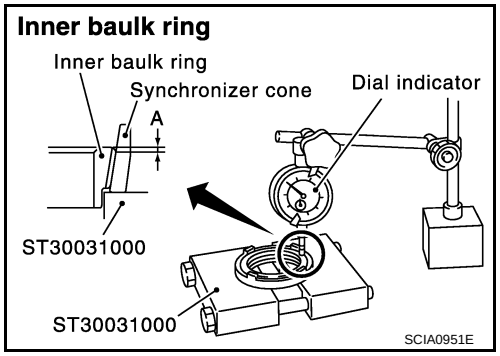
The clearances “A” and “B” are controlled with outer baulk ring, synchronizer cone, and inner baulk ring as a set. Replace them as a set if the clearances are outside the limit value.



1. Measure the clearance “A” at 2 points or more diagonally opposite using a dial indicator. And then calculate mean value.

Clearance “A”

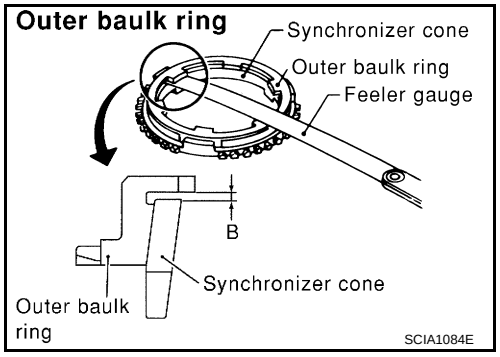
Standard value	**: Refer to TM-182, "Baulk Ring Clearance".**
Limit value	**: Refer to TM-182, "Baulk Ring Clearance".**



2. Measure the clearance “B” at 2 points or more diagonally opposite using a feeler gauge. And then calculate mean value.

Clearance “B”

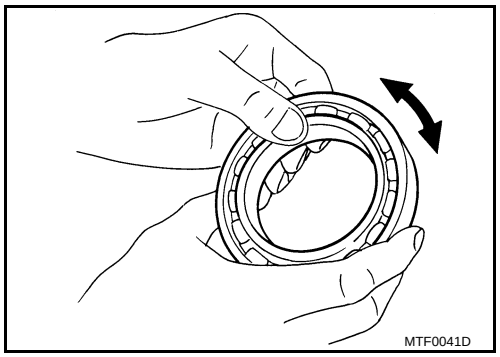
Standard value	**: Refer to TM-182, "Baulk Ring Clearance".**
Limit value	**: Refer to TM-182, "Baulk Ring Clearance".**



BEARING

Check items below. If necessary, replace them with new ones.

- Damage and rough rotation of bearing



MAINSHAFT AND GEAR

Exploded View

INFOID:0000000001278606

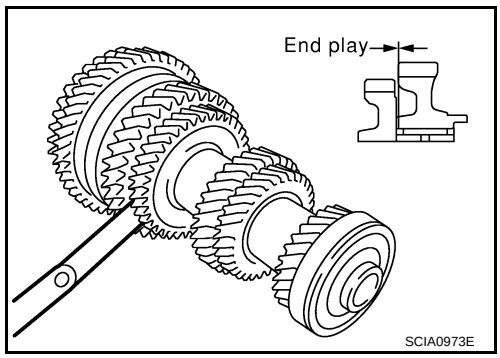
Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

Disassembly

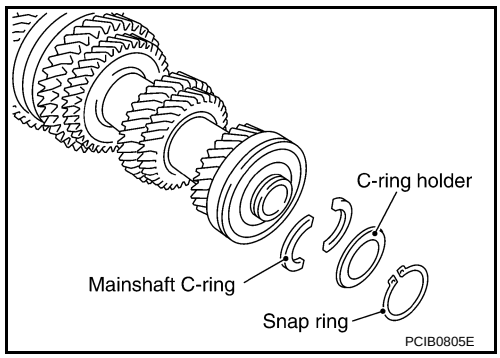
INFOID:0000000001278607

1. Before disassembling, measure the end play of 1st and 2nd main gears.

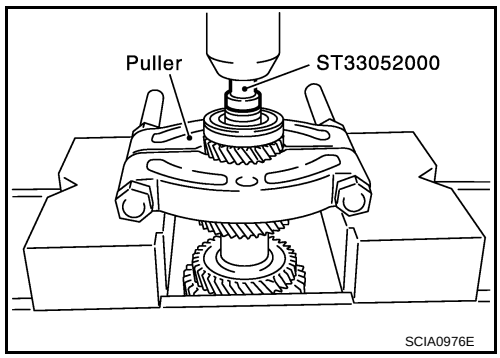
End play standard value : Refer to TM-182, "End Play".



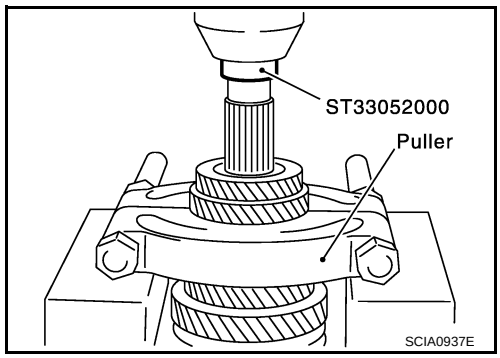
2. Remove snap ring.
3. Remove C-ring holder and then remove mainshaft C-rings.



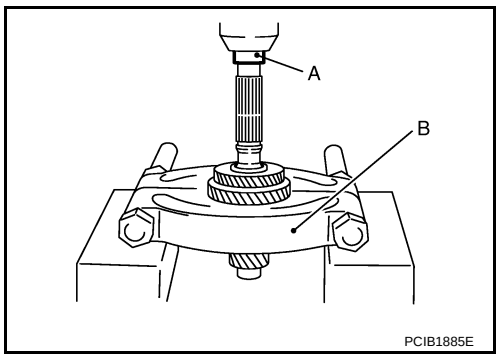
4. Press out mainshaft rear bearing, 6th main gear adjusting shim, and 6th main gear using the drift and a puller.
5. Remove 5th-6th mainshaft spacer.



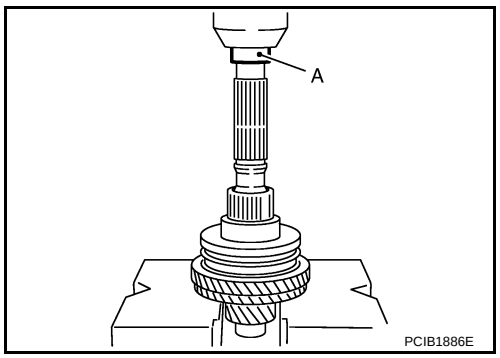
6. Press out 4th main gear and 5th main gear using the drift and a puller.
7. Remove 4th main gear adjusting shim.
8. Remove 3rd-4th mainshaft spacer.



9. Press out 3rd main gear and 2nd main gear using the drift (A) [SST: KV40105020] and a puller (B).
10. Remove 2nd needle bearing.



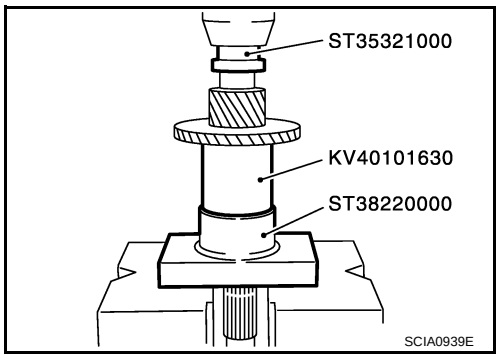
11. Press out 2nd main gear bushing, 1st-2nd synchronizer hub assembly, 1st main gear, 1st needle bearing, 1st main gear bushing, and reverse main gear using the drift (A) [SST: KV40105020].



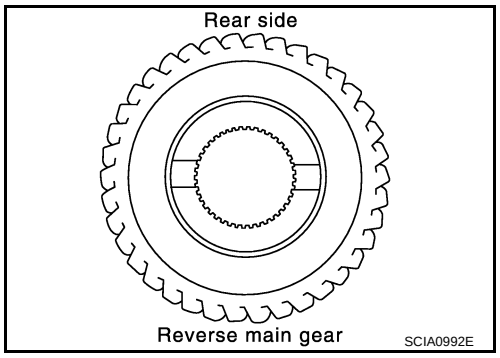
Assembly

INFOID:0000000001278608

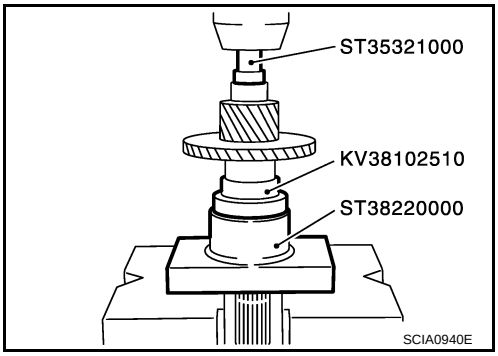
1. Press in reverse main gear using the drifts and the press stand.



CAUTION:
- **Be careful with orientation of reverse main gear.**
- **Never reuse reverse main gear.**



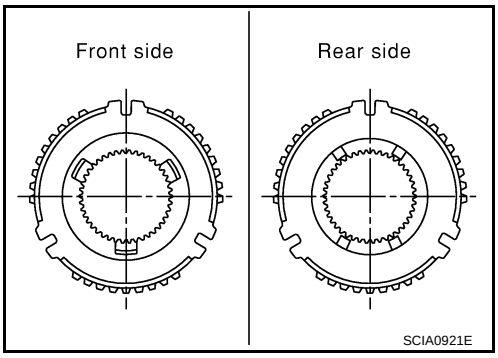
2. Press in 1st main gear bushing using the drifts and the press stand.
3. Install 1st needle bearing and then 1st main gear.



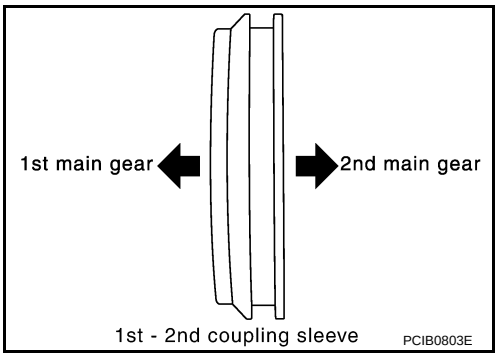
4. Install 1st-2nd spread springs, 1st-2nd shifting inserts, and 1st-2nd synchronizer hub onto 1st-2nd coupling sleeve.

CAUTION:

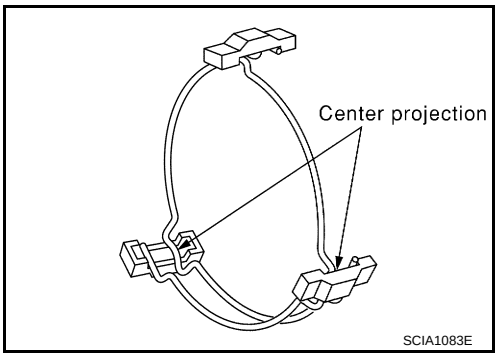
- **Be careful with orientation of 1st-2nd synchronizer hub.**
- **Never reuse 1st-2nd synchronizer hub and 1st-2nd coupling sleeve.**
- **Replace 1st-2nd synchronizer hub and 1st-2nd coupling sleeve as a set.**



- **Be careful with orientation of 1st-2nd coupling sleeve.**

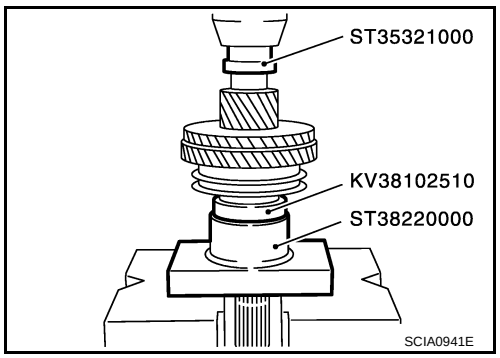


- **Be sure not to hook center projection of 2 spread springs on same 1st-2nd shifting insert.**



5. Install 1st inner baulk ring, 1st synchronizer cone, and 1st outer baulk ring onto mainshaft and then press in 1st-2nd synchronizer hub assembly onto mainshaft using the drifts and the press stand.

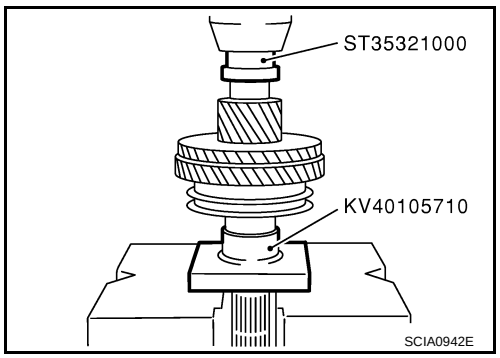
CAUTION:
- **Outer baulk ring, synchronizer cone, and inner baulk ring on 2nd gear-side must have been removed.**
- **Be careful with orientation of coupling sleeve.**
- **Replace 1st inner baulk ring, 1st synchronizer cone, and 1st outer baulk ring as a set.**



6. Press in 2nd main gear bushing using the drift and the press stand.
7. Install 2nd outer baulk ring, 2nd synchronizer cone, and 2nd inner baulk ring.

CAUTION:
Replace 2nd outer baulk ring, 2nd synchronizer cone, and 2nd inner baulk ring as a set.

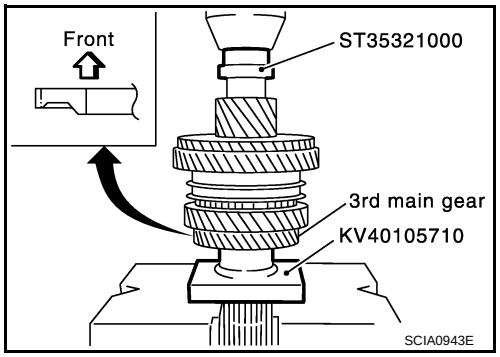
8. Install 2nd needle bearing and 2nd main gear.



9. Press in 3rd main gear using the drift and the press stand.

CAUTION:
- **Be careful with orientation of 3rd main gear.**
- **Never reuse 3rd main gear.**

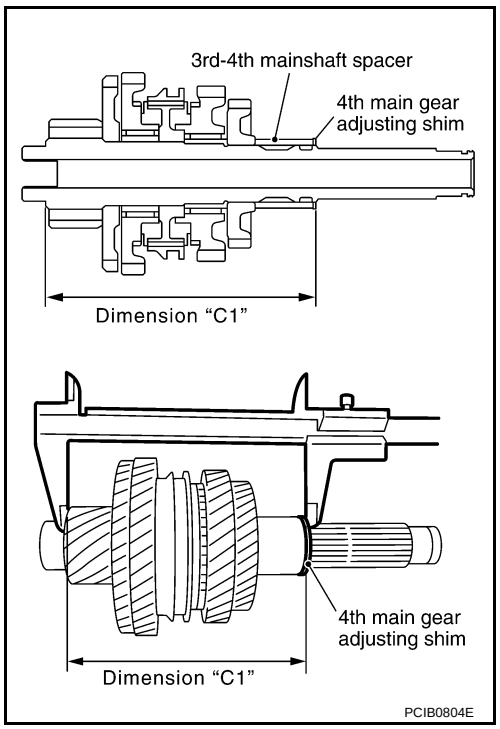
10. Install 3rd-4th mainshaft spacer.



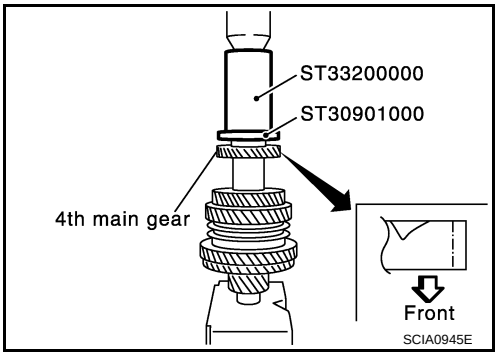
11. Select 4th main gear adjusting shim so that dimension “C1” satisfies the standard value below and install 4th main gear adjusting shim onto mainshaft.

Standard value for dimension “C1” : Refer to TM-183, "Dimension".

CAUTION:
Only one adjusting shim can be selected.

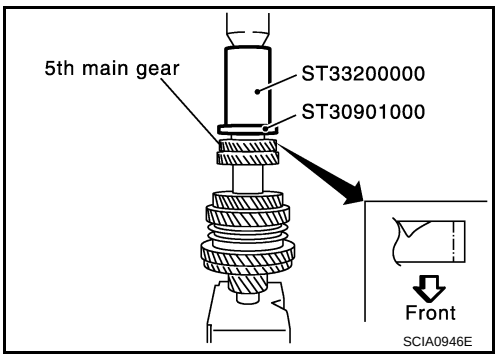


12. Press in 4th main gear using the drifts.
CAUTION:
- **Be careful with orientation of 4th main gear.**
- **Never reuse 4th main gear.**

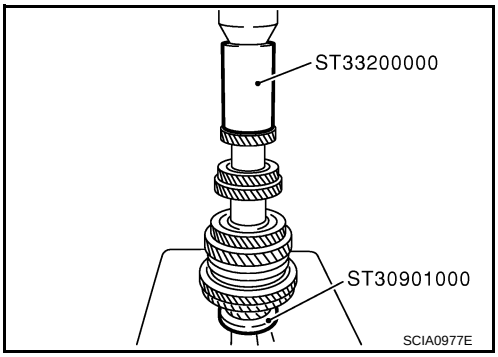


13. Press in 5th main gear using the drifts.
CAUTION:
- **Be careful with orientation of 5th main gear.**
- **Never reuse 5th main gear.**

14. Install 5th-6th mainshaft spacer.



15. Press in 6th main gear using the drifts.
CAUTION:
Never reuse 6th main gear.



16. Select 6th main gear adjusting shim and then install it onto mainshaft.
- Calculate thickness “S” of 6th main gear adjusting shim following the procedure below so that end play dimension between 6th main gear and mainshaft rear bearing becomes the dimension shown below.

End play :Refer to TM-182, "End Play".

Dimension “S” = (S_1 - S_2) - End play

S : Thickness of adjusting shim

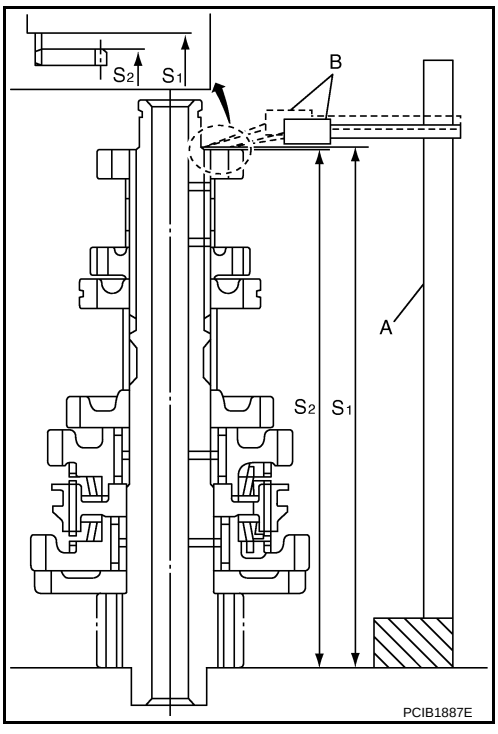
S_1 : Dimension from mainshaft standard face to mainshaft rear bearing press-fit end face

S_2 : Dimension from mainshaft standard face to 6th main gear end face

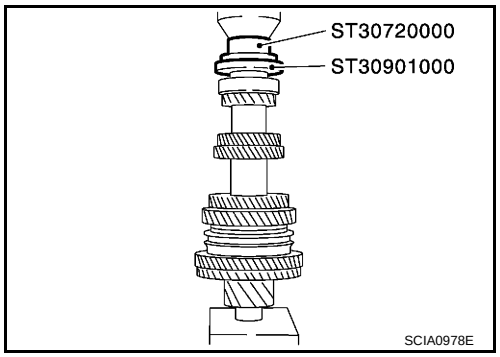
CAUTION:
Only one adjusting shim can be selected.

a. Measure dimension “S_1” and “S_2” using a height gauge (A) and pick tester (B).

b. Install selected 6th main gear adjusting shim to mainshaft.



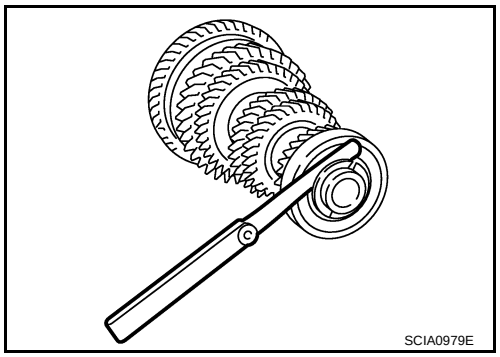
17. Press in mainshaft rear bearing using the drifts.



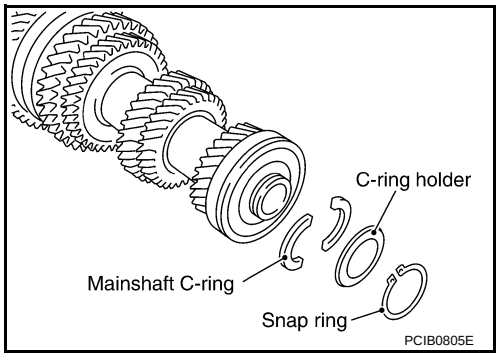
18. Install mainshaft C-rings onto mainshaft and check that end play of mainshaft rear bearing satisfies the standard value.

End play standard value : Refer to TM-182, "End Play".

- If measurement is outside the standard range, reselect mainshaft C-rings.

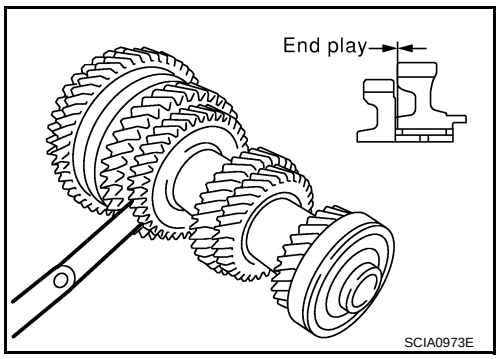


19. Install C-ring holder and then install snap ring.
CAUTION:
Never reuse snap ring.



20. Check end play of 1st and 2nd main gears.

End play standard value : Refer to TM-182, "End Play".

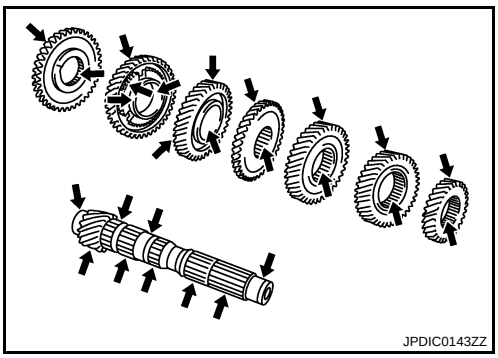


Inspection

INFOID:0000000001278609

MAINSHAFT AND GEAR

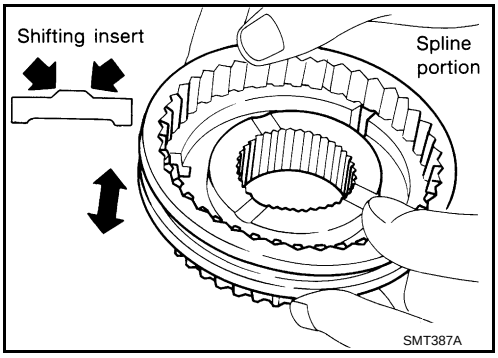
Check items below. If necessary, replace them with new ones.
- Damage, peeling, dent, uneven wear, bending, etc. of shaft
- Excessive wear, damage, peeling, etc. of gears
- Excessive wear, damage, peeling, etc. of cam side of clutch gears


JPDIC0143ZZ

SYNCHRONIZER

Synchronizer Hub and Coupling Sleeve

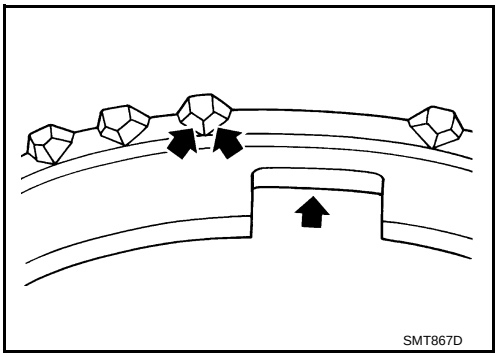
Check items below. If necessary, replace them with new ones.
- Damage and unusual wear on contact surfaces of coupling sleeve, synchronizer hub and shifting insert.
- Coupling sleeve and synchronizer hub must move smoothly.



SMT387A

Baulk Ring and Spread Spring

Check items below. If necessary, replace them with new ones.
- If any crack, damage, or excessive wear is found on cam face of baulk ring or working face of insert, replace it.


SMT867D

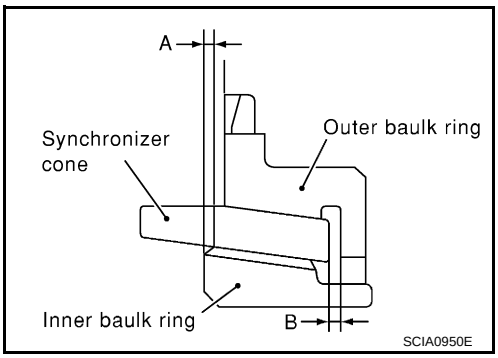
Baulk Ring Clearance for Double Cone Synchronizer

MR20DE and QR25DE	: 1st
M9R	: —

Check the clearance between outer baulk ring, synchronizer cone, and inner baulk ring as follows.

CAUTION:

The clearances “A” and “B” are controlled with outer baulk ring, synchronizer cone, and inner baulk ring as a set. Replace them as a set if the clearances are outside the limit value.



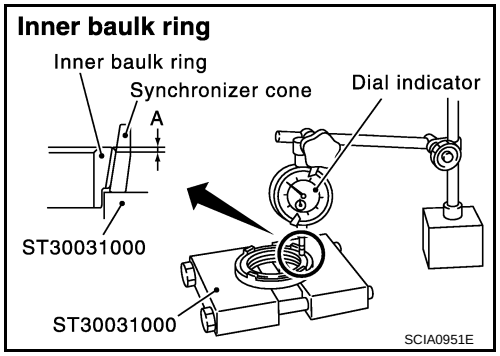
SCIA0950E

1. Measure the clearance “A” at 2 points or more diagonally opposite using a dial indicator. And then calculate mean value.

Clearance “A”

Standard value **: Refer to TM-182, "Baulk Ring Clearance".**

Limit value **: Refer to TM-182, "Baulk Ring Clearance".**

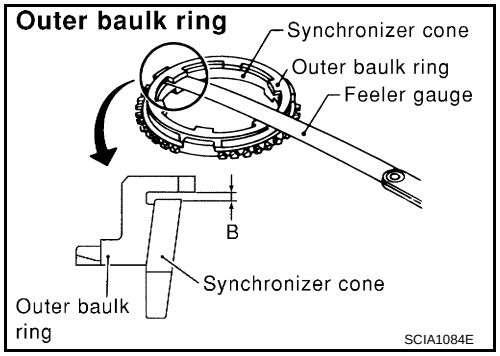


2. Measure the clearance “B” at 2 points or more diagonally opposite using a feeler gauge. And then calculate mean value.

Clearance “B”

Standard value **: Refer to TM-182, "Baulk Ring Clearance".**

Limit value **: Refer to TM-182, "Baulk Ring Clearance".**



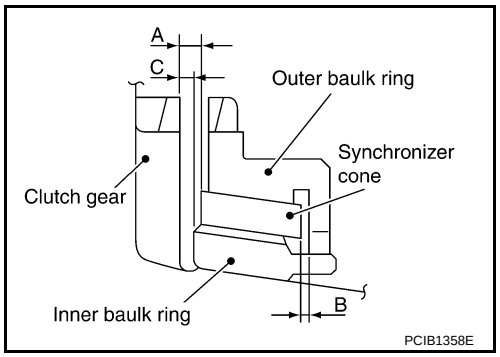
Baulk Ring Clearance for Triple Cone Synchronizer

MR20DE and QR25DE	: 2nd
M9R	: 1st and 2nd

Check the clearance between outer baulk ring, synchronizer cone, and inner baulk ring as follows.

CAUTION:

The clearances “A”, “B”, and “C” are controlled with outer baulk ring, synchronizer cone, and inner baulk ring as a set. Replace them as a set if the clearances are outside the limit value.

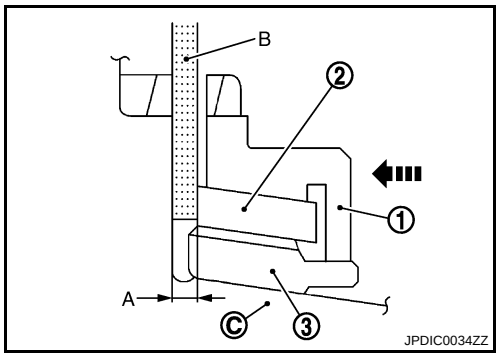


1. Measure the clearance “A” at 2 points or more diagonally opposite using a feeler gauge (B) when pressing outer baulk ring (1), synchronizer cone (2), and inner baulk ring (3) toward gear taper cone (C). And then calculate mean value.

Clearance “A”

Standard value **: Refer to TM-182, "Baulk Ring Clearance".**

Limit value **: Refer to TM-182, "Baulk Ring Clearance".**

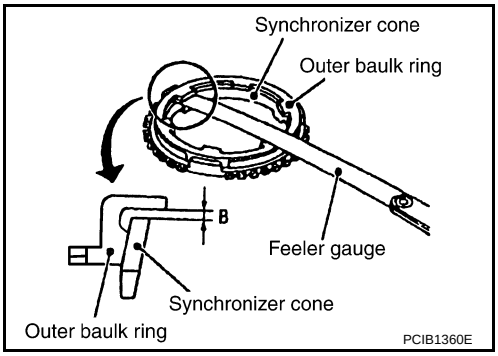


2. Measure the clearance “B” at 2 points or more diagonally opposite using a feeler gauge. And then calculate mean value.

Clearance “B”

Standard value **: Refer to TM-182, "Baulk Ring Clearance".**

Limit value **: Refer to TM-182, "Baulk Ring Clearance".**

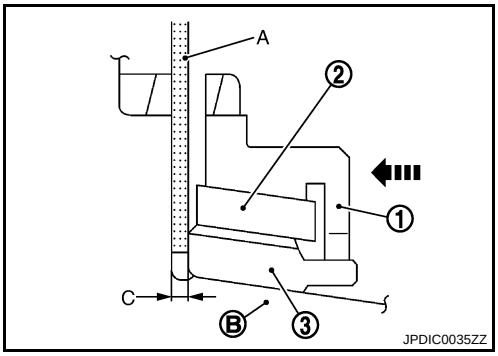


3. Measure the clearance “C” at 2 points or more diagonally opposite using a feeler gauge (A) when pressing outer baulk ring (1), synchronizer cone (2), and inner baulk ring (3) toward gear taper cone (B). And then calculate mean value.

Clearance “C”

Standard value **: Refer to TM-182, "Baulk Ring Clearance".**

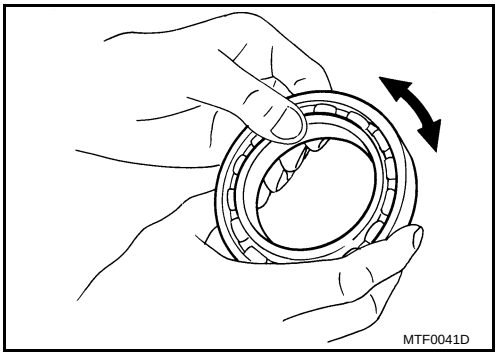
Limit value **: Refer to TM-182, "Baulk Ring Clearance".**



BEARING

Check items below. If necessary, replace them with new ones.

- Damage and rough rotation of bearing



REVERSE IDLER SHAFT AND GEAR

Exploded View

INFOID:0000000001209418

Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

Disassembly

INFOID:0000000001209419

1. Remove reverse idler gear (rear), reverse coupling sleeve, and reverse insert springs simultaneously.
2. Remove reverse idler gear needle bearing.
3. Remove thrust needle bearing.
4. Remove reverse baulk ring.
5. Remove reverse idler gear (front).
6. Remove reverse idler gear needle bearing.
7. Remove thrust needle bearing.
8. Remove retaining pin from reverse idler shaft.

Assembly

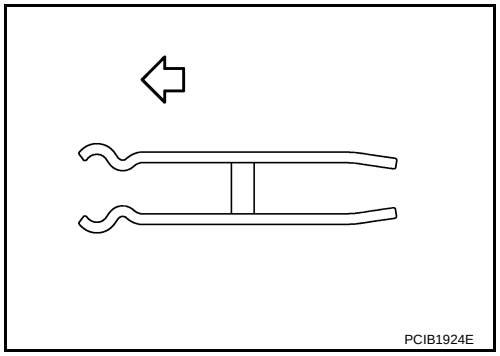
INFOID:0000000001209420

Note the following, and assemble in the reverse order of disassembly.

CAUTION:

- **Be careful with orientation of reverse insert spring.**

⇦ : Transaxle front side


PCIB1924E

- **Never reuse retaining pin.**

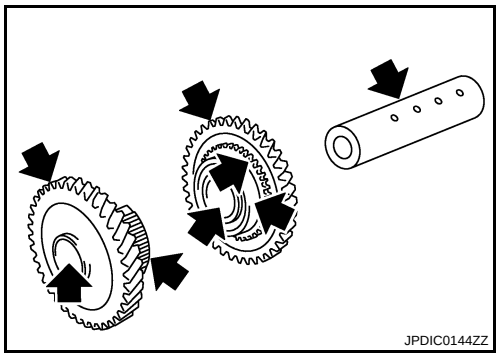
Inspection

INFOID:0000000001209421

REVERSE IDLER SHAFT AND GEAR

Check items below. If necessary, replace them with new ones.

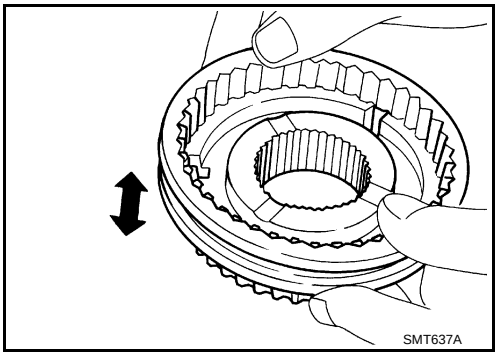
- Damage, peeling, dent, uneven wear, bending, etc. of shaft
- Excessive wear, damage, peeling, etc. of gears
- Excessive wear, damage, peeling, etc. of cam side of clutch gears


JPDIC0144ZZ

SYNCHRONIZER

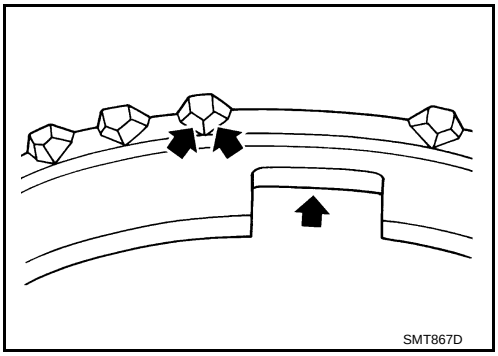
Synchronizer Hub and Coupling Sleeve

Check items below. If necessary, replace them with new ones.
- Damage and unusual wear on contact surfaces of coupling sleeve, synchronizer hub of reverse idler gear (rear), and insert spring.
- Coupling sleeve and synchronizer hub of reverse idler gear (rear) must move smoothly.


SMT637A

Baulk Ring

Check damage, or excessive wear on cam face of baulk ring or working face of insert. If necessary, replace it with new ones.

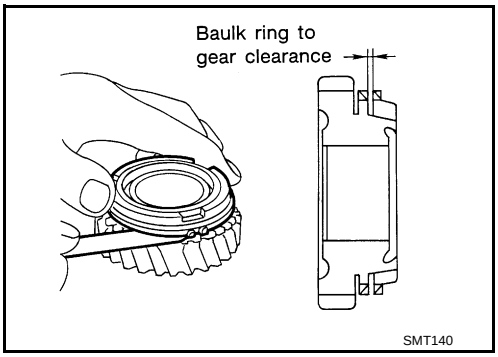

SMT867D

Baulk Ring Clearance for Single Cone Synchronizer (Reverse)

Push baulk ring on the cone and measure the clearance between baulk ring and cone. If the measurement is below limit, replace it with a new one.

Clearance

Standard value	**: Refer to TM-182, "Baulk Ring Clearance".**
Limit value	**: Refer to TM-182, "Baulk Ring Clearance".**



SMT140

BEARING

Check items below. If necessary, replace them with new ones.
- Damage and rough rotation of bearing

FINAL DRIVE

2WD

2WD : Exploded View

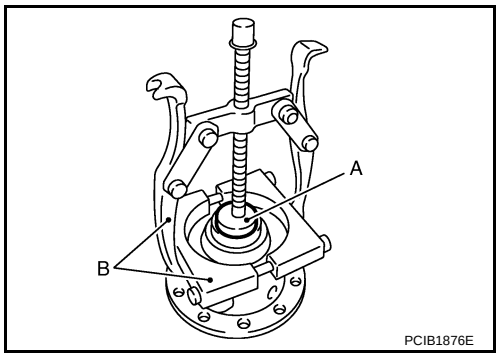
INFOID:0000000001209445

Refer to TM-89, "2WD : Exploded View".

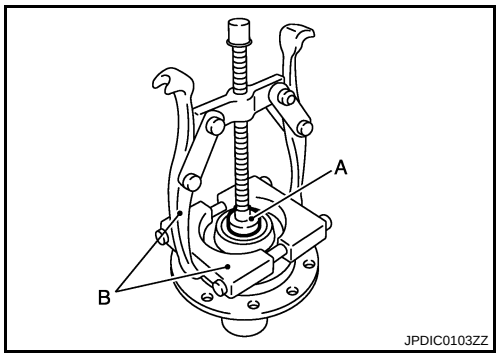
2WD : Disassembly

INFOID:0000000001209446

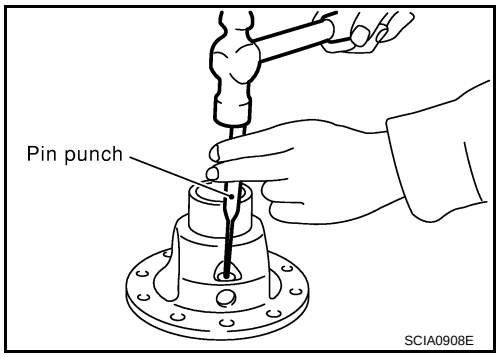
1. Remove final gear mounting bolts and then separate the final gear from differential case.
2. Remove differential side bearing (clutch housing side) using the drift (A) [SST: ST33061000] and pullers (B).
   CAUTION:
   Hook a puller on the cage of differential side bearing.
3. Remove speedometer drive gear.



4. Remove differential side bearing (transaxle case side) using the drift (A) [SST: ST33061000] and pullers (B).
   CAUTION:
   Hook a puller on the inner race of differential side bearing.



5. Remove retaining pin from differential case using a pin punch and then remove pinion mate shaft.
6. Rotate pinion mate gears and remove pinion mate gears, pinion mate thrust washers, side gears, and side gear thrust washers from differential case.

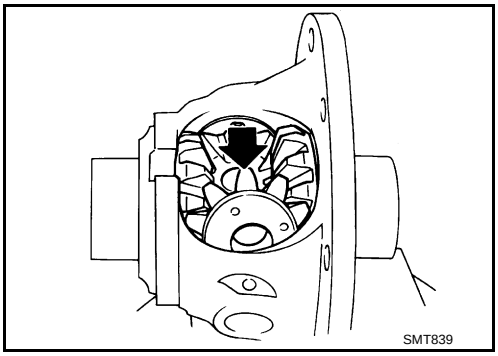


2WD : Assembly

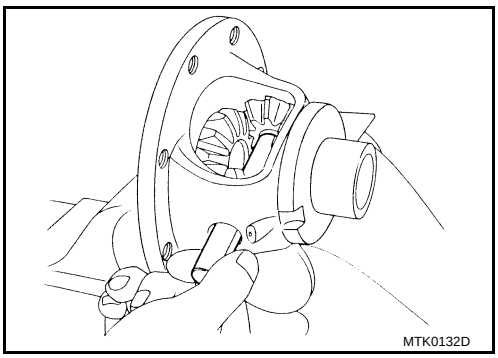
INFOID:0000000001209447

1. Apply gear oil to sliding area of differential case, each gear, and thrust washer.

2. Install side gear thrust washers and side gears into differential case.
3. While rotating pinion mate thrust washers and pinion mate gears, aligning them diagonally, install them into differential case.



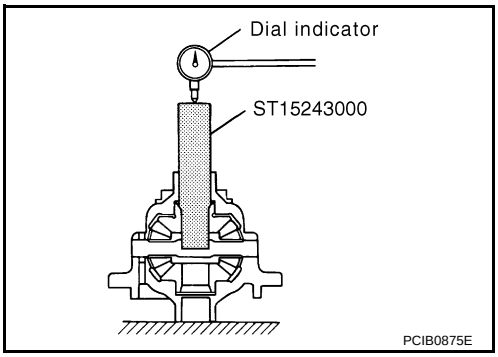
4. Insert pinion mate shaft into differential case.
CAUTION:
Be sure not to damage pinion mate thrust washers.



5. Measure end play of side gears following the procedure below. Then select side gear thrust washer.

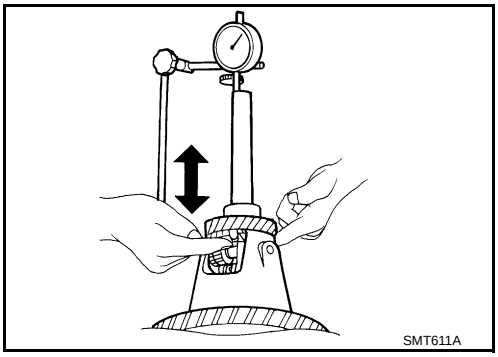
a. Put differential case vertically so that its side gear to be measured faces upward.

b. Place the drift and a dial indicator onto side gears.



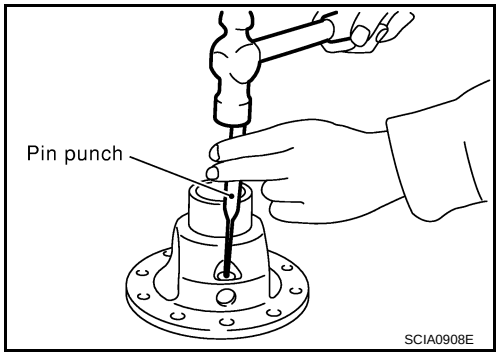
c. Move side gears up and down to measure the clearance and select thrust washer so that it satisfies the standard value.

Allowable Clearance between side gear and differential case with thrust washer	**: Refer to TM-184, "Differential Side Gear Clearance".**

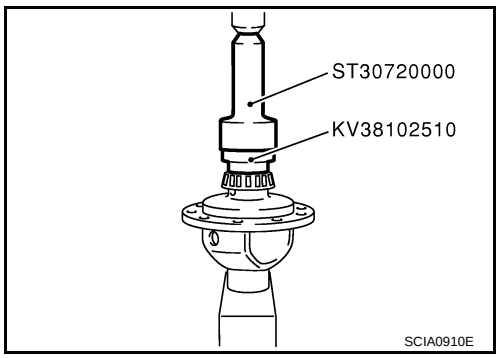


CAUTION:
- **There should be no resistance and gears should rotate freely.**
- **Place differential case upside down. Measure the end play for opposite side-gears likewise securely.**
- **Only one thrust washer can be selected.**

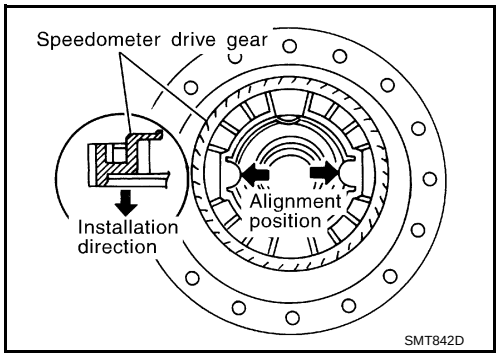
6. Install retaining pin into pinion mate shaft using a pin punch.
CAUTION:
Never reuse retaining pin.



7. Press in differential side bearing (transaxle case side) to differential case using the drifts.
CAUTION:
Replace differential side bearing and differential side bearing outer race as a set.



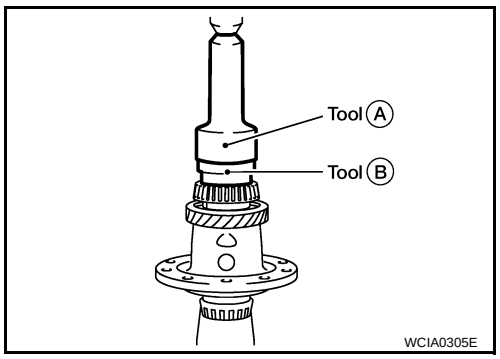
8. Align and install speedometer drive gear onto differential case.



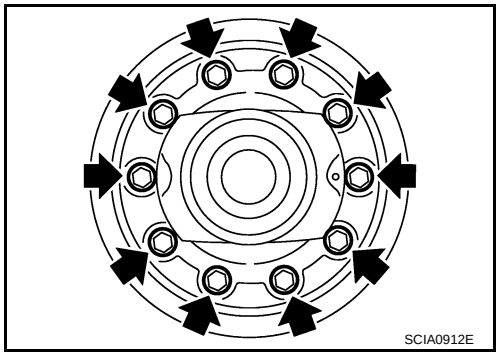
9. Press in differential side bearing (clutch housing side) to differential case using the drifts.

A : Drift [SST: ST30720000]
B : Drift [SST: KV38102510]

CAUTION:
- **Never reuse differential side bearing and differential side bearing outer race.**
- **Replace differential side bearing and differential side bearing outer race as a set.**



10. Install final gear into differential case and tighten final gear mounting bolts to the specified torque.



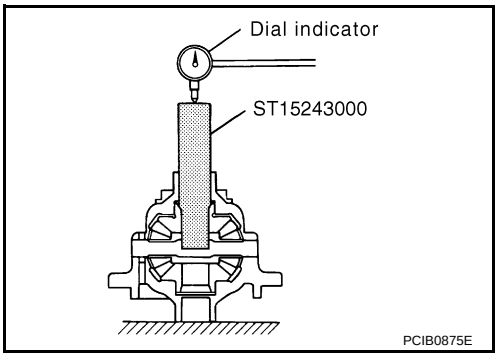
2WD : Inspection

INFOID:0000000001209448

INSPECTION BEFORE DISASSEMBLY

- Check the clearance between side gear and differential case as follows.

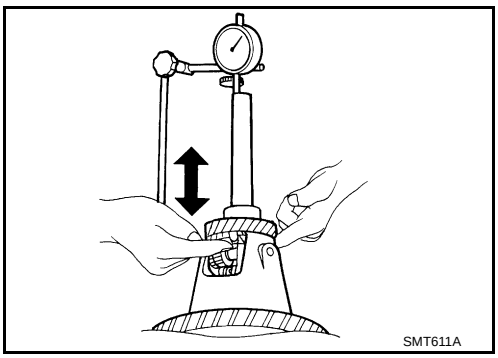
1. Clean final drive assembly sufficiently to prevent side gear thrust washer, differential case, side gear, and other parts from sticking by gear oil.



2. Put differential case vertically so that side gear to be measured faces upward.
3. Place the drift and a dial indicator onto side gear. Move side gear up and down, and measure the clearance.

Allowable Clearance between side gear and differential case with thrust washer	**: Refer to TM-184, "Differential Side Gear Clearance".**

CAUTION:
There should be no resistance and gears should rotate freely.

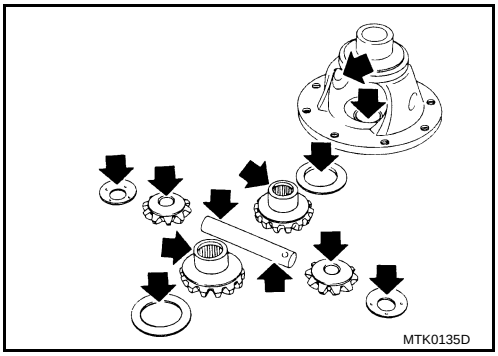


4. If not within specification, adjust the clearance by changing side gear thrust washer thickness.
5. Turn differential case upside down and measure the clearance between side gear and differential case on the other side in the same way.

INSPECTION AFTER DISASSEMBLY

Gear, Washer, Shaft, And Case

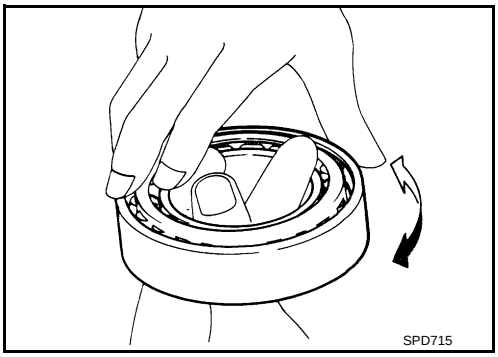
- Check side gears, side gear thrust washers, pinion mate shaft, pinion mate gears, pinion mate thrust washers and differential case. If necessary, replace with a new one.



Bearing

- Check for bearing damage and rough rotation. If necessary, replace with a new one.

CAUTION:
When replacing tapered roller bearing, replace outer and inner races as a set.



4WD

4WD : Exploded View

INFOID:0000000001209422

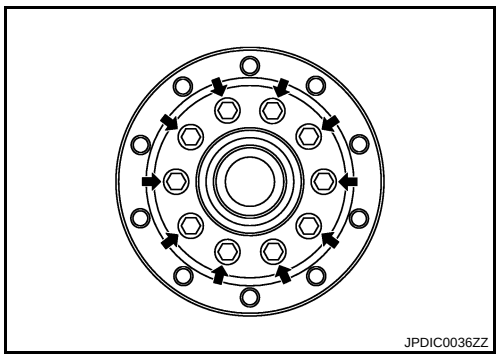
Refer to TM-117, "4WD : Exploded View".

4WD : Disassembly

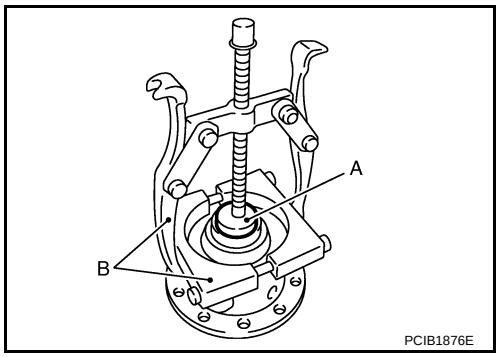
INFOID:0000000001209423

DIFFERENTIAL CASE

1. Remove final gear mounting bolts and then separate the final gear from differential case.
2. Remove reduction gear mounting bolts.

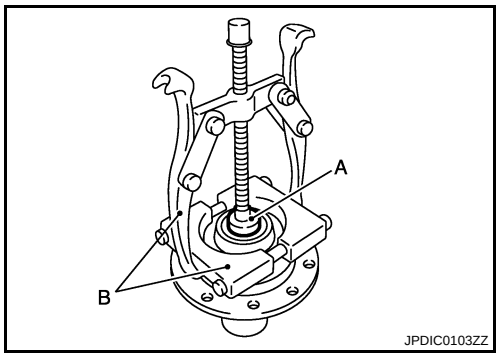

JPDIC0036ZZ

3. Remove differential side bearing (clutch housing side) using the drift (A) [SST: ST33061000] and pullers (B).
   CAUTION:
   Hook a puller on the inner race of differential side bearing.
4. Remove reduction gear.



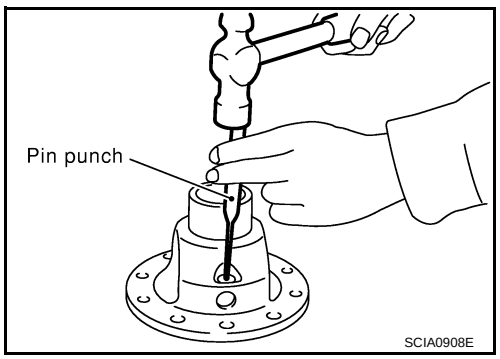
PCIB1876E

5. Remove differential side bearing (transaxle case side) using the drift (A) [SST: ST33061000] and pullers (B).
   CAUTION:
   Hook a puller on the inner race of differential side bearing.



JPDIC0103ZZ

6. Remove retaining pin from differential case using a pin punch and then remove pinion mate shaft.
7. Rotate pinion mate gears and remove pinion mate gears, pinion mate thrust washers, side gears, and side gear thrust washers from differential case.

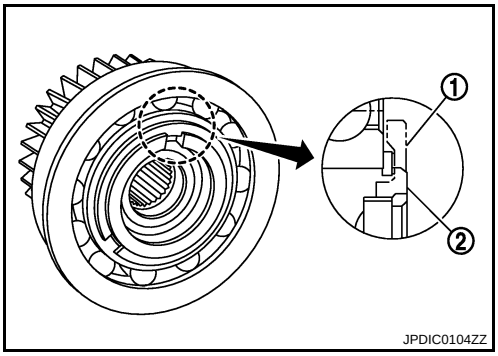


SCIA0908E

OUTPUT GEAR

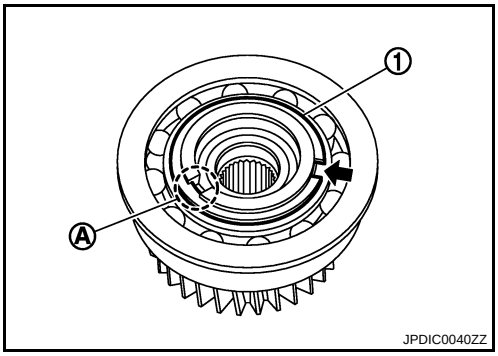
1. Remove snap ring (1). (For MR20DE)

2 : Output gear

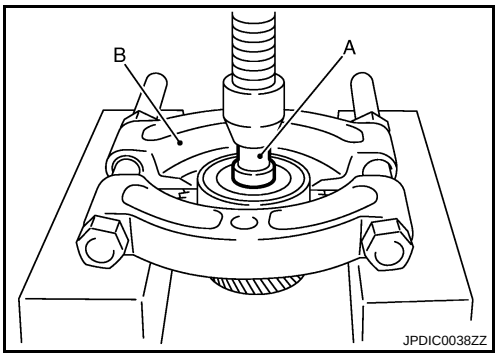


2. Remove snap ring (1).

A : Output gear groove
⬅ : Snap ring notch



3. Remove output gear bearing using the drift (A) [SST: ST30612000] and a puller (B).

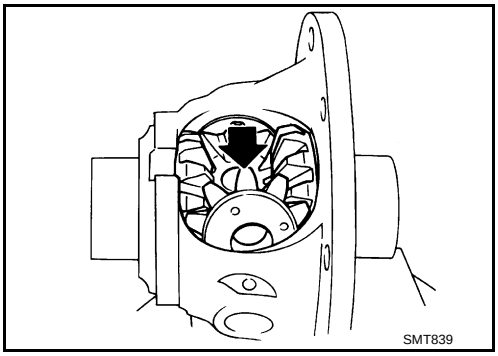


4WD : Assembly

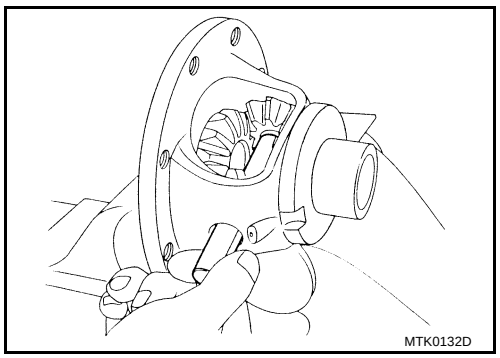
INFOID:0000000001209424

DIFFERENTIAL CASE

1. Apply gear oil to sliding area of differential case, each gear, and thrust washer.
2. Install side gear thrust washers and side gears into differential case.
3. While rotating pinion mate thrust washers and pinion mate gears, aligning them diagonally, install them into differential case.



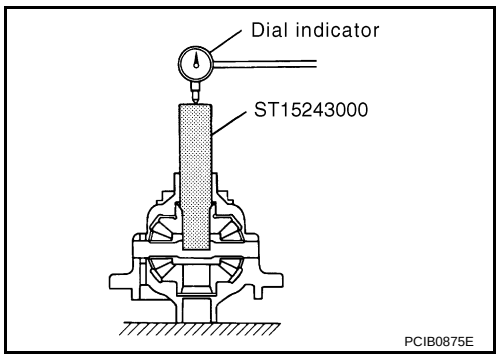
4. Insert pinion mate shaft into differential case.
CAUTION:
Be sure not to damage pinion mate thrust washers.



5. Measure end play of side gears following the procedure below. Then select side gear thrust washer.

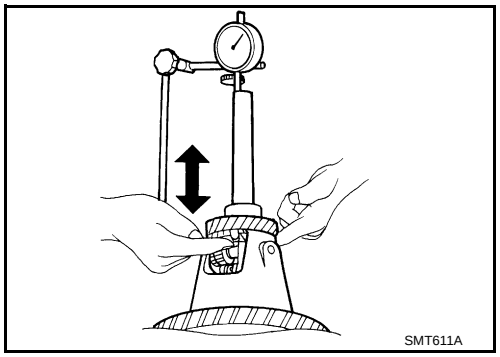
a. Put differential case vertically so that its side gear to be measured faces upward.

b. Place the drift and a dial indicator onto side gears.



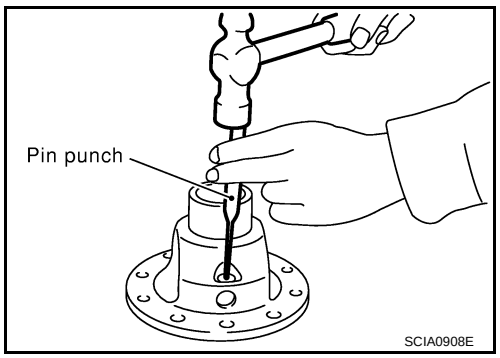
c. Move side gears up and down to measure the clearance and select thrust washer so that it satisfies the standard value.

Allowable Clearance between side gear and differential case with thrust washer	**: Refer to TM-184, "Differential Side Gear Clearance".**

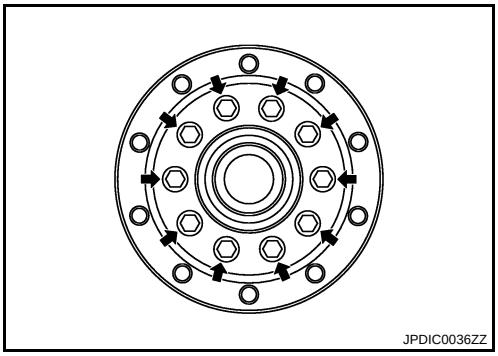


CAUTION:
- **There should be no resistance and gears should rotate freely.**
- **Place differential case upside down. Measure the end play for opposite side-gears likewise securely.**
- **Only one thrust washer can be selected.**

6. Install retaining pin into pinion mate shaft using a pin punch.
CAUTION:
Never reuse retaining pin.



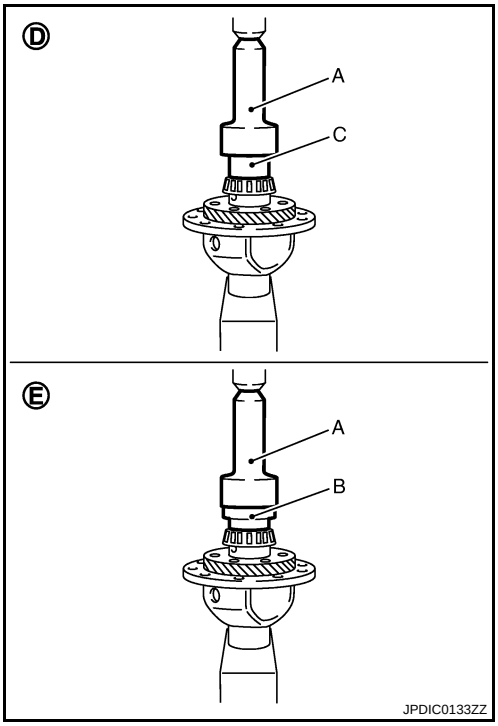
7. Install reduction gear into differential case and tighten reduction gear mounting bolts to the specified torque.



8. Press in differential side bearing (clutch housing side) to differential case using the drifts.

   A : Drift [SST: ST30720000]
   B : Drift [SST: KV38102510]
   C : Drift [Commercial service tool]
   D : M9R
   E : MR20DE and QR25DE

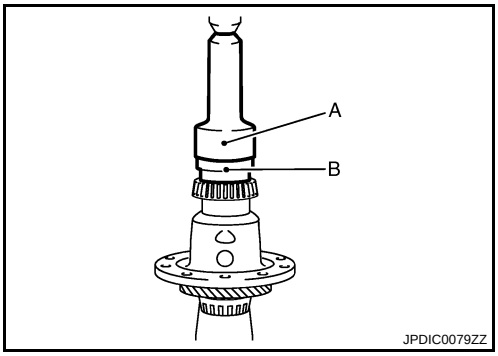
CAUTION:
- **Never reuse differential side bearing and differential side bearing outer race.**
- **Replace differential side bearing and differential side bearing outer race as a set.**



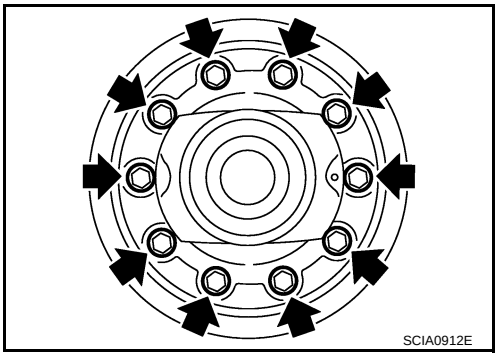
9. Press in differential side bearing (transaxle case side) to differential case using the drifts.

   A : Drift [SST: ST30720000]
   B : Drift [SST: KV38102510]

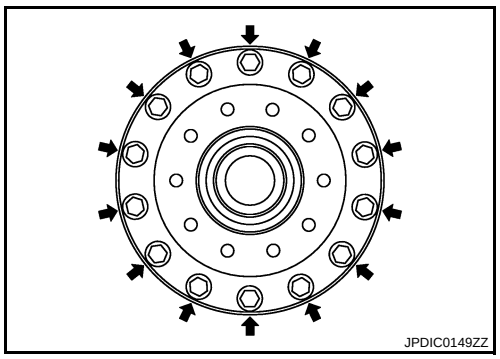
CAUTION:
Replace differential side bearing and differential side bearing outer race as a set.



10. Install final gear into differential case and tighten final gear mounting bolts to the specified torque.
    - MR20DE and QR25DE

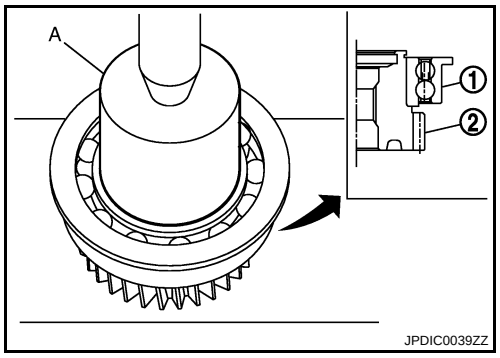


- M9R



OUTPUT GEAR

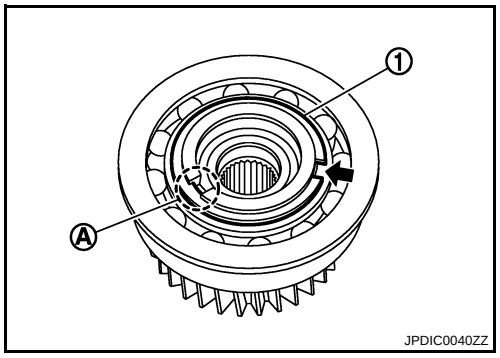
1. Install output gear bearing (1) to output gear (2) using the drift (A) [Commercial service tool].
CAUTION:
Be careful with the orientation of output gear bearing.



2. Install snap ring (1) onto output gear and make sure that end play (gap between snap ring and groove) of output gear bearing satisfies the standard value.

End play standard value : Refer to TM-182, "End Play".

CAUTION:
- **Only one snap ring can be selected.**
- **Never reuse snap ring.**
- **Never align snap ring notch with output gear groove (A) when assembling.**

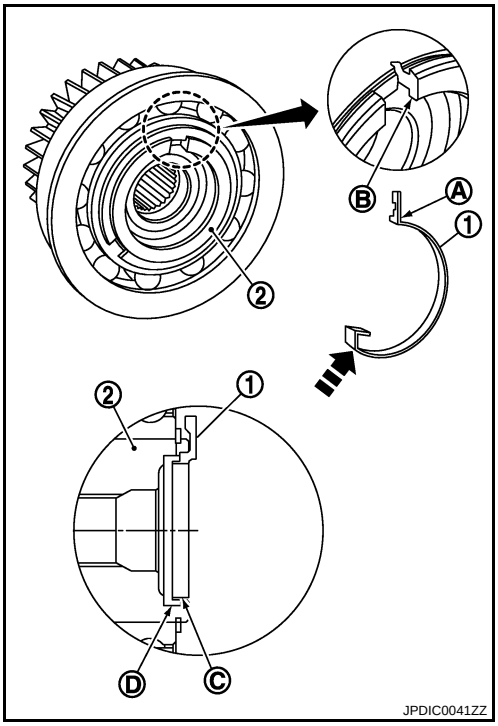


3. Install snap ring following the procedures below. (For MR20DE)
CAUTION:
If the following steps b and c are not performed when installing snap ring, it may become detached from output gear.

a. Press (A) of the snap ring (1) against (B) of the output gear (2).
CAUTION:
Never reuse snap ring.

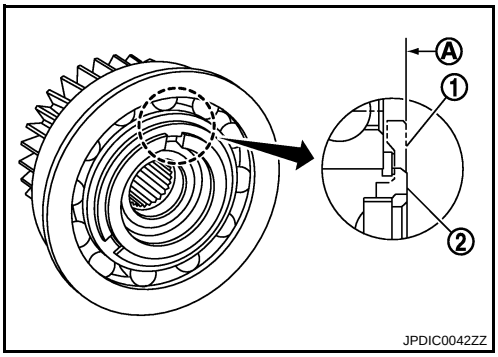
b. Press snap ring from the direction shown in the figure. Temporarily install it so that the rim of snap ring contacts with (C) of output gear.
CAUTION:
- **When compressing snap ring, outside diameter of snap ring must not become 46 mm (1.81 in) or less.**
- **Never press snap ring excessively.**
- **Never insert snap ring in (D) of output gear.**

c. Evenly press snap ring in the axial direction to install it on (D) of output gear.
CAUTION:
- **Securely install snap ring on (D) of output gear.**



JPDIC0041ZZ

- **Snap ring (1) must not lie off (A) of output gear (2).**



JPDIC0042ZZ

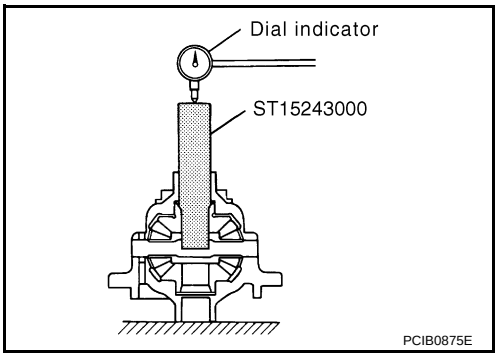
4WD : Inspection

INFOID:0000000001209425

INSPECTION BEFORE DISASSEMBLY

Check the clearance between side gear and differential case as follows.

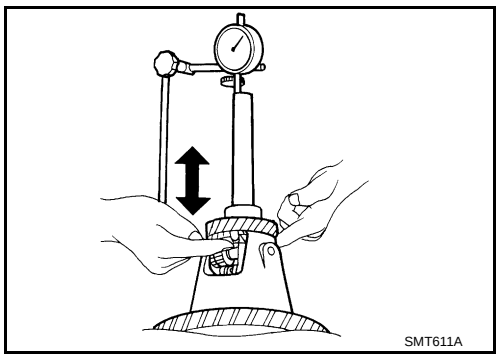
1. Clean final drive assembly sufficiently to prevent side gear thrust washer, differential case, side gear, and other parts from sticking by gear oil.



PCIB0875E

2. Put differential case vertically so that side gear to be measured faces upward.

3. Place the drift and a dial indicator onto side gear. Move side gear up and down, and measure the clearance.



Allowable Clearance between side gear and differential case with thrust washer	**: Refer to TM-184, "Differential Side Gear Clearance".**

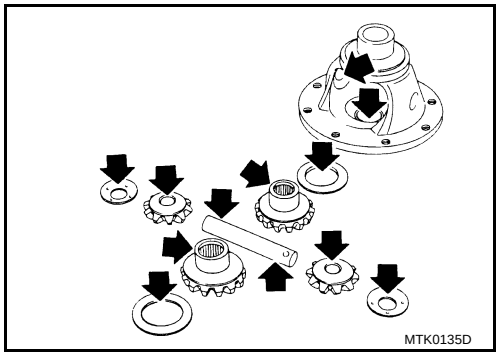
CAUTION:
There should be no resistance and gears should rotate freely.

4. If not within specification, adjust the clearance by changing side gear thrust washer thickness.
5. Turn differential case upside down and measure the clearance between side gear and differential case on the other side in the same way.

INSPECTION AFTER DISASSEMBLY

Gear, Washer, Shaft, and Case

- Check side gears, side gear thrust washers, pinion mate shaft, pinion mate gears, pinion mate thrust washers and differential case. If necessary, replace with a new one.



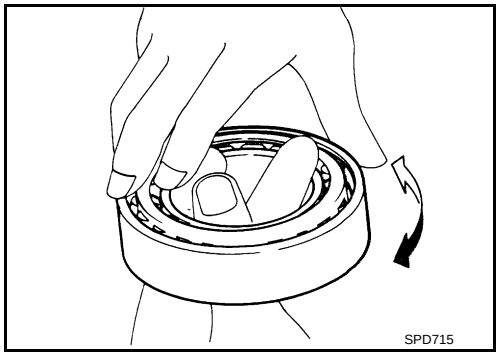
Gear

- Check output gear and reduction gear. If necessary, replace with a new one.

Bearing

Check for bearings damage and rough rotation. If necessary, replace with a new one.

CAUTION:
When replacing tapered roller bearing, replace outer and inner races as a set.



SHIFT FORK AND FORK ROD

Exploded View

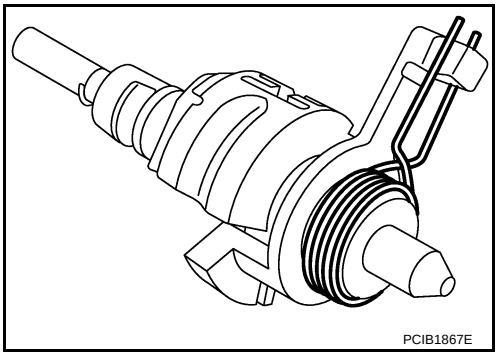
INFOID:0000000001209426

Refer to TM-89, "2WD : Exploded View" or TM-117, "4WD : Exploded View".

Disassembly

INFOID:0000000001209427

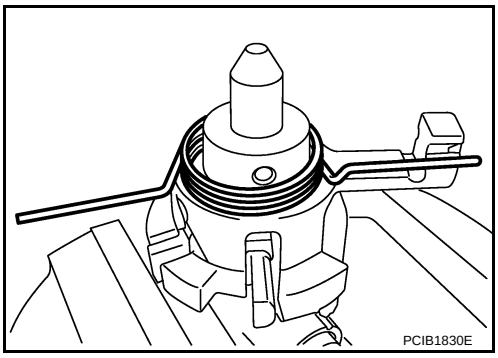
Remove return spring to striking rod assembly.


PCIB1867E

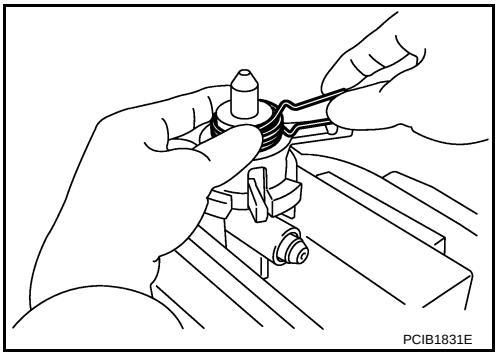
Assembly

INFOID:0000000001209428

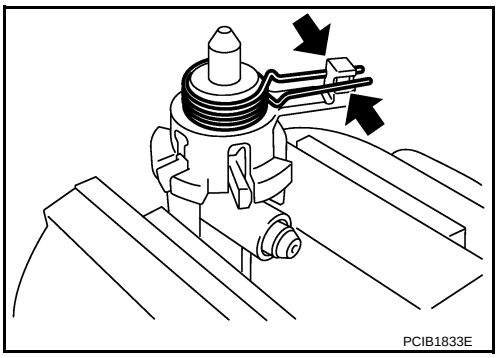
1. Temporarily install return spring to striking rod assembly.
   CAUTION:
   Be careful with the orientation of return spring.


PCIB1830E

2. Attach one end of the return spring to striking interlock of striking rod assembly while holding return spring.


PCIB1831E

CAUTION:
When installing, check that return spring is securely seated in the groove of striking interlock of striking rod assembly.

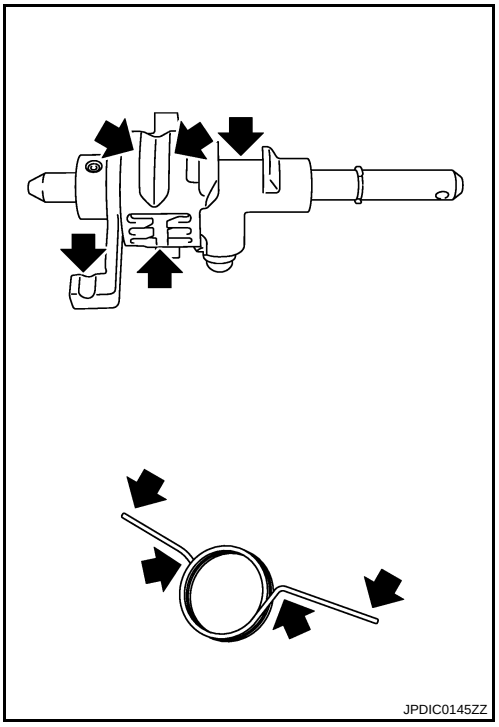

PCIB1833E

Inspection

INFOID:0000000001209429

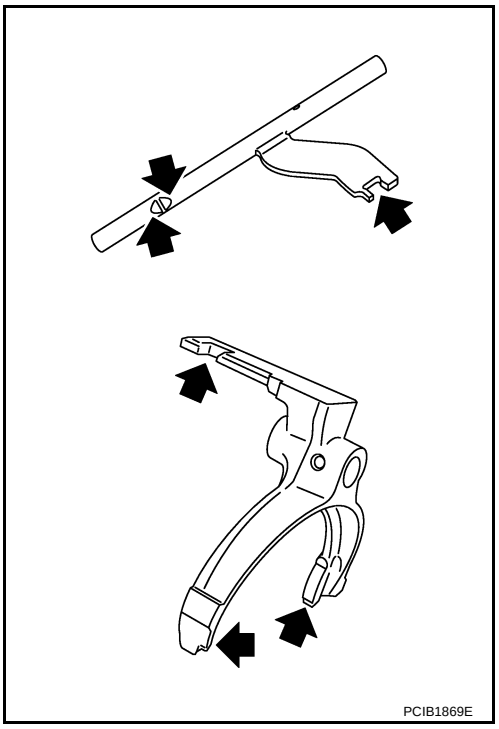
STRIKING ROD ASSEMBLY AND RETURN SPRING

Check contact surfaces and sliding area for wear, damage, bending, etc. If necessary, replace parts.



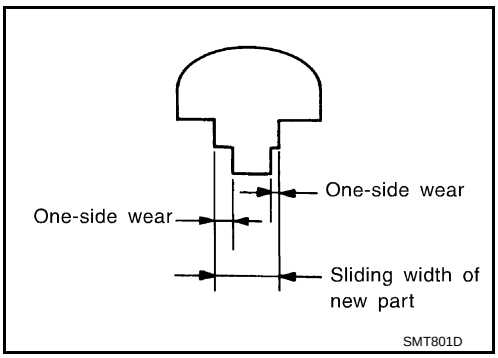
FORK ROD AND SHIFT FORK

- Check contact surfaces and sliding area for wear, damage, bending, etc. If necessary, replace parts.



• Check if the width of shift fork hook (sliding area with coupling sleeve) is within allowable specification below.

Item	One-side wear specification	Sliding width of new part
1st-2nd	0.2 mm (0.008 in)	7.80 - 7.93 mm (0.3071 - 0.3122 in)
3rd-4th	0.2 mm (0.008 in)	7.80 - 7.93 mm (0.3071 - 0.3122 in)
5th-6th	0.2 mm (0.008 in)	6.10 - 6.23 mm (0.2402 - 0.2453 in)
Reverse	0.2 mm (0.008 in)	12.80 - 12.93 mm (0.5039 - 0.5091 in)



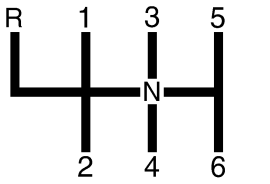
SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

INFOID:0000000001209430

TRANSAXLE

Engine type			MR20DE	QR25DE	M9R		
Transaxle model			RS6F52A				
Axle type			4WD		2WD	4WD	
Model code number			JG20C	JG20D*	JG70E	JG75E	JG76E*
Number of speed			6				
Synchromesh type			Warner				
Shift pattern			 PCIB1769E				
Gear ratio	1st		3.727				
	2nd		2.043				
	3rd		1.392		1.322		
	4th		1.055		0.947		
	5th		0.865		0.723		
	6th		0.732		0.596		
	Reverse		3.641				
Number of teeth	Input gear	1st	11				
		2nd	23				
		3rd	28		31		
		4th	36		38		
		5th	52		47		
		6th	56		52		
		Reverse	11				
	Main gear	1st	41				
		2nd	47				
		3rd	39		41		
		4th	38		36		
		5th	45		34		
		6th	41		31		
		Reverse	38				
	Reverse idler gear	Front	37				
		Rear	39				
Oil level “L”		mm (in)	85.0 - 90.0 (3.346 - 3.543)		43.0 - 48.0 (1.693 - 1.890)	87.0 - 92.0 (3.425 - 3.622)	
Oil capacity (Reference)		ℓ (Imp pt)	2.0 (3-1/2)				

Engine type		MR20DE	QR25DE	M9R		
Transaxle model		RS6F52A				
Axle type		4WD		2WD	4WD	
Model code number		JG20C	JG20D*	JG70E	JG75E	JG76E*
Remarks	Reverse synchronizer	Installed				
	Double-cone synchronizer	1st and 3rd		3rd		
	Triple-cone synchronizer	2nd		1st and 2nd		
	1st gear position switch	—	Installed	—		Installed

*: With HDC

FINAL GEAR

Engine type		MR20DE	QR25DE	M9R		
Transaxle model		RS6F52A				
Axle type		4WD		2WD	4WD	
Model code number		JG20C	JG20D	JG70E	JG75E	JG76E
Final gear ratio		4.687	4.428	4.266		
Number of teeth	Final gear/Pinion	75/16	62/14	64/15		
	Side gear/Pinion mate gear	14/10				

End Play

INFOID:0000000001209431

Unit: mm (in)

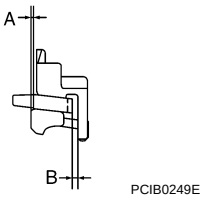
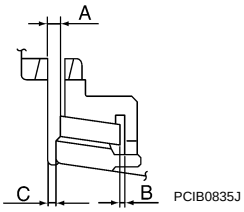
Items	Standard value
1st main gear	0.20 - 0.30 (0.0079 - 0.0118)
2nd main gear	0.06 - 0.16 (0.0024 - 0.0063)
6th main gear	0 - 0.1 (0 - 0.004)
3rd input gear	0.18 - 0.31 (0.0071 - 0.0122)
4th input gear	0.20 - 0.30 (0.0079 - 0.0118)
5th input gear	0.06 - 0.16 (0.0024 - 0.0063)
6th input gear	0.06 - 0.16 (0.0024 - 0.0063)
Reverse idler gear	0.04 - 0.10 (0.0016 - 0.0039)
6th input gear bushing	0 - 0.1 (0 - 0.004)
Input shaft	0 - 0.06 (0 - 0.0024)
Mainshaft	0 - 0.06 (0 - 0.0024)
Mainshaft C-ring	0 - 0.06 (0 - 0.0024)
Striking rod	0.05 - 0.152 (0.0020 - 0.0060)
Output gear bearing (For 4WD)	0 - 0.06 (0 - 0.0024)
Output gear assembly (For 4WD)	0 - 0.06 (0 - 0.0024)

Baulk Ring Clearance

INFOID:0000000001209432

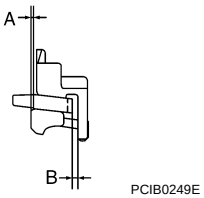
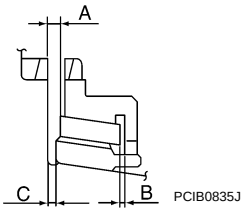
MR20DE and QR25DE

Unit: mm (in)

Measurement point		Standard value	Limit value
1st and 3rd (Double-cone synchronizer)  PCIB0249E	Clearance between synchronizer cone and inner baulk ring end face “A”	0.6 - 0.8 (0.024 - 0.031)	0.2 (0.008)
	Clearance between outer baulk ring pawl and synchronizer cone “B”	0.6 - 1.1 (0.024 -0.043)	0.2 (0.008)
2nd (Triple-cone synchronizer)  PCIB0835J	Clearance between synchronizer cone and clutch gear end face “A”	0.6 - 1.2 (0.024 - 0.047)	0.3 (0.012)
	Clearance between outer baulk ring pawl and synchronizer cone “B”	0.6 - 1.1 (0.024 - 0.043)	0.2 (0.008)
	Clearance between inner baulk ring and clutch gear end face “C”	0.7 - 1.1 (0.028 - 0.043)	0.3 (0.012)
4th		0.9 - 1.45 (0.035 - 0.0571)	0.7 (0.028)
5th		0.95 - 1.4 (0.0374 - 0.055)	0.7 (0.028)
6th		0.95 - 1.4 (0.0374 - 0.055)	0.7 (0.028)
Reverse		0.95 - 1.4 (0.0374 - 0.055)	0.7 (0.028)

M9R

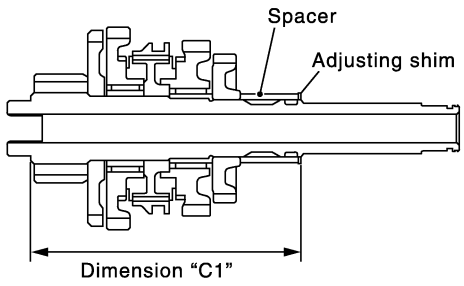
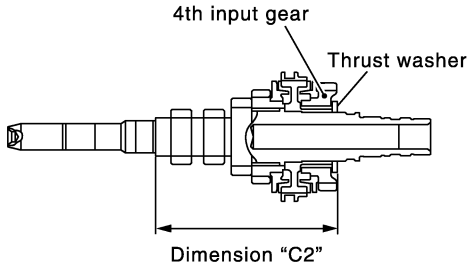
Unit: mm (in)

Measurement point		Standard value	Limit value
3rd (Double-cone synchronizer)  PCIB0249E	Clearance between synchronizer cone and inner baulk ring end face “A”	0.6 - 0.8 (0.024 - 0.031)	0.2 (0.008)
	Clearance between outer baulk ring pawl and synchronizer cone “B”	0.6 - 1.1 (0.024 -0.043)	0.2 (0.008)
1st and 2nd (Triple-cone synchronizer)  PCIB0835J	Clearance between synchronizer cone and clutch gear end face “A”	0.6 - 1.2 (0.024 - 0.047)	0.3 (0.012)
	Clearance between outer baulk ring pawl and synchronizer cone “B”	0.6 - 1.1 (0.024 - 0.043)	0.2 (0.008)
	Clearance between inner baulk ring and clutch gear end face “C”	0.7 - 1.1 (0.028 - 0.043)	0.3 (0.012)
4th		0.9 - 1.45 (0.035 - 0.057)	0.7 (0.028)
5th		0.95 - 1.4 (0.037 - 0.055)	0.7 (0.028)
6th		0.95 - 1.4 (0.037 - 0.055)	0.7 (0.028)
Reverse		0.95 - 1.4 (0.037 - 0.055)	0.7 (0.028)

Dimension

INFOID:0000000001209433

Unit: mm (in)

Measurement point		Standard value
Mainshaft: Dimension “C1”  SCIA1009E	JG20C and JG20D	173.85 - 173.95 (6.844 - 6.848)
	JG70E, JG75E, and JG76E	182.85 - 182.95 (7.199 - 7.203)
Input shaft: Dimension “C2”  SCIA1008E	JG20C and JG20D	154.7 - 154.8 (6.091 - 6.094)
	JG70E, JG75E, and JG76E	161.8 - 161.9 (6.370 - 6.374)

Differential Side Bearing Preload

INFOID:0000000001209434

Unit: mm (in)

Differential side bearing preload: L*	JG20C, JG20D, and JG70E	0.15 - 0.21 (0.0059 - 0.0083)
	JG75E and JG76E	0.11 - 0.17 (0.0043 - 0.0067)

*: Install shims which are “deflection of differential case” + “L” in thickness.

Differential Side Gear Clearance

INFOID:0000000001209435

Unit: mm (in)

Allowable clearance between side gear and differential case with thrust washer	0.1 - 0.2 (0.004 - 0.008)

BASIC INSPECTION

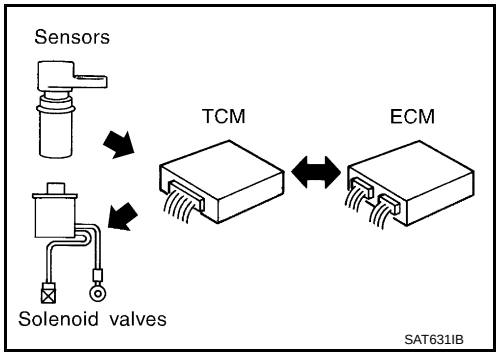
DIAGNOSIS AND REPAIR WORKFLOW

Work Flow

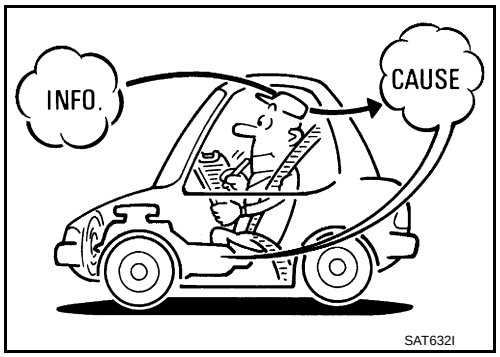
INFOID:0000000001303733

INTRODUCTION

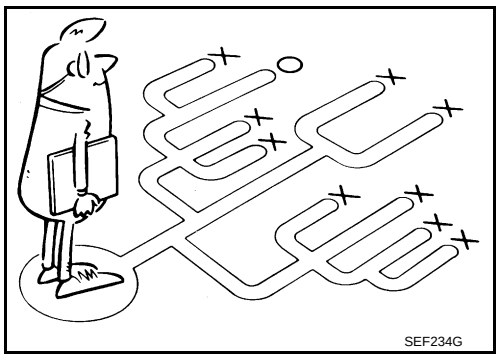
The TCM receives a signal from the vehicle speed sensor, accelerator pedal position sensor (throttle position sensor) or PNP switch. Then provides shift control or lock-up control via A/T solenoid valves. The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.
Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.



It is much more difficult to diagnose an error that occurs intermittently rather than continuously. Most intermittent errors are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.
A visual check only may not find the cause of the errors. A road test with CONSULT-III (or GST) or a circuit tester connected should be performed. Follow the “DETAILED FLOW”.



Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such errors, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A “Diagnostic work sheet” as shown on the example (Refer to TM-186) should be used.
Start your diagnosis by looking for “conventional” errors first. This will help troubleshoot driveability errors on an electronically controlled engine vehicle.
Also check related Service bulletins.



DETAILED FLOW

1. COLLECT THE INFORMATION FROM THE CUSTOMER

Get the detailed information from the customer about the symptom (the condition and the environment when the incident/malfunction occurred) using diagnosis worksheet. Refer to TM-186, "Diagnostic Work Sheet".

>> GO TO 2.

2. CHECK SYMPTOM 1

Check the following items based on the information obtained from the customer.
- Fail-safe. Refer to TM-299, "Fail-Safe".
- A/T fluid inspection. Refer to TM-329, "Inspection and Adjustment".
- Line pressure test. Refer to TM-333, "Inspection and Judgment".
- Stall test. Refer to TM-332, "Inspection and Judgment".

>> GO TO 3.

3.CHECK DTC

1. Check DTC.
2. Perform the following procedure if DTC is detected.

- Record DTC.
- Erase DTC.

Is any DTC detected?

YES >> GO TO 4.
NO >> GO TO 6.

4.PERFORM DIAGNOSTIC PROCEDURE

Perform “Diagnostic Procedure” for the displayed DTC.

>> GO TO 5.

5.PERFORM DTC CONFIRMATION PROCEDURE

Perform “DTC CONFIRMATION PROCEDURE” for the displayed DTC.

Is DTC detected?

YES >> GO TO 4.
NO >> GO TO 6.

6.CHECK SYMPTOM 2

Try to confirm the symptom described by the customer.

Is any malfunction present?

YES >> GO TO 7.
NO >> INSPECTION END

7.ROAD TEST

Perform “ROAD TEST”. Refer to TM-335, "Description".

>> GO TO 8.

8.CHECK SYMPTOM 3

Try to confirm the symptom described by the customer.

Is any malfunction present?

YES >> GO TO 2.
NO >> INSPECTION END

Diagnostic Work Sheet

INFOID:0000000001303734

INFORMATION FROM CUSTOMER

KEY POINTS

- **WHAT**..... Vehicle and A/T model
- **WHEN**..... Date, Frequencies
- **WHERE**... Road conditions
- **HOW**..... Operating conditions, Symptoms

Customer name MR/MS	Model and Year	VIN
Trans. Model	Engine	Mileage
Malfunction Date	Manuf. Date	In Service Date
Frequency	❑ Continuous ❑ Intermittent (times a day)	

Symptoms	❑ Vehicle does not move. (❑ Any position ❑ Particular position)	
	❑ No up-shift (❑ 1st → 2nd ❑ 2nd → 3rd ❑ 3rd → 4th ❑ 4th → 5th ❑ 5th → 6th)	
	❑ No down-shift (❑ 6th → 5th ❑ 5th → 4th ❑ 4th → 3rd ❑ 3rd → 2nd ❑ 2nd → 1st)	
	❑ Lock-up malfunction	
	❑ Shift point too high or too low.	
	❑ Shift shock or slip (❑ N → D ❑ N → R ❑ Lock-up ❑ Any drive position)	
	❑ Noise or vibration	
	❑ No kick down	
	❑ No pattern select	
	❑ Others ( )	
A/T CHECK indicator lamp	❑ Continuously lit	❑ Not lit
Malfunction indicator (MI)	❑ Continuously lit	❑ Not lit

DIAGNOSTIC WORK SHEET

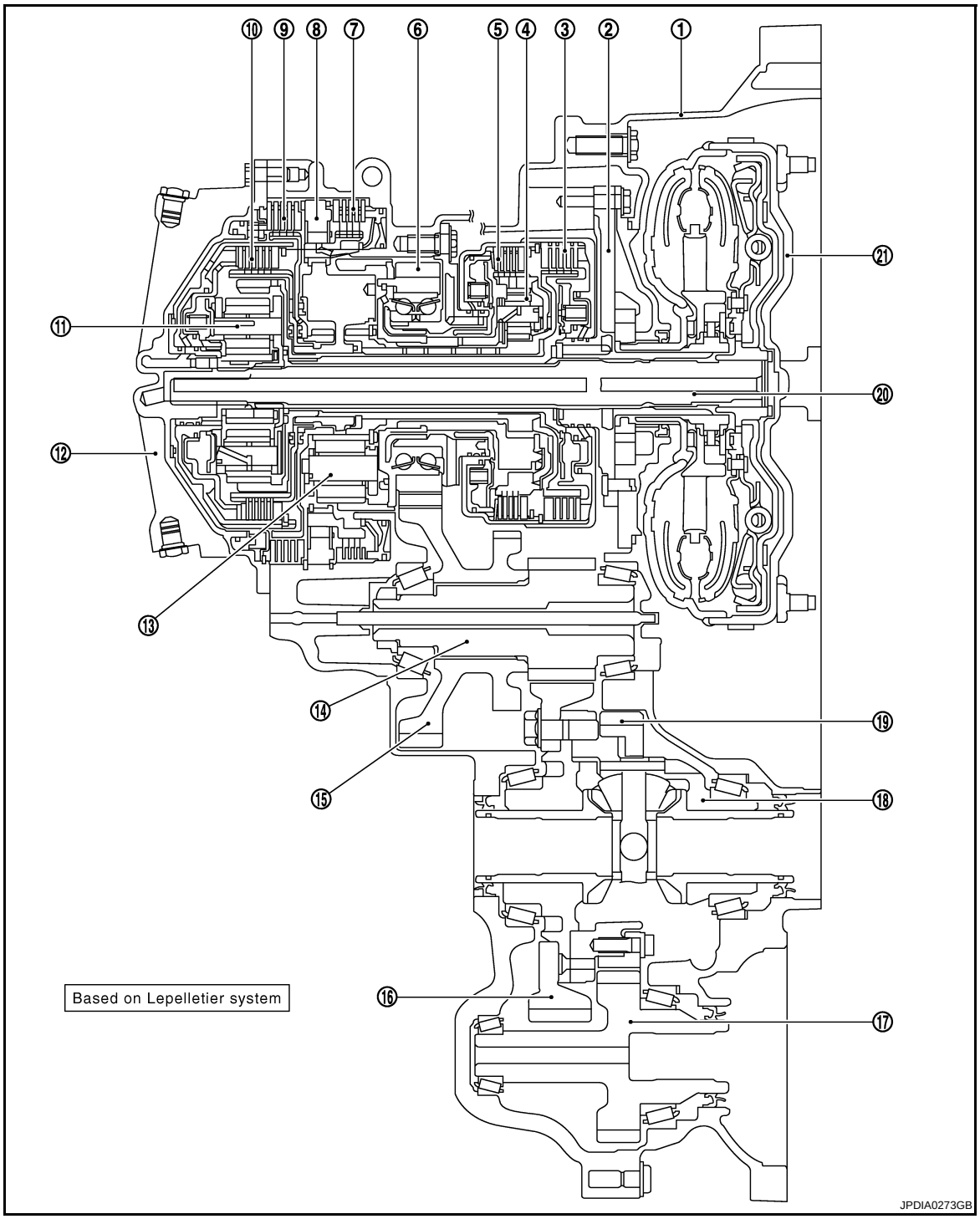
1	❑ Read the item on cautions concerning fail-safe and understand the customer's complaint.			TM-299
2	❑ A/T fluid inspection, stall test and line pressure test			
		❑ A/T fluid inspection		TM-329
			❑ Leak (Repair leak location.) ❑ State ❑ Amount	
		❑ Stall test		TM-332
			❑ Torque converter one-way clutch ❑ Front brake ❑ Low and reverse brake ❑ One-way clutch ❑ Engine ❑ Line pressure low	
		❑ Line pressure test — Suspected part:		TM-333
3	❑ Perform self-diagnosis. — Check detected items to repair or replace malfunctioning part.			TM-218
4	❑ Perform road test.			
	4-1	❑ Check before engine is started		TM-335
	4-2	❑ Check starting the engine		TM-335
	4-3	Cruise test	❑ Part 1	TM-336
			❑ Part 2	TM-337
			❑ Part 3	TM-337
	❑ Check malfunction phenomena to repair or replace malfunctioning part after completing all road test. Refer to TM-304, "Symptom Table".			
5	❑ Drive vehicle to check that the malfunction phenomenon has been resolved.			
6	❑ Erase the results of the self-diagnosis from the TCM and the ECM.			

FUNCTION DIAGNOSIS

A/T SYSTEM

Cross-Sectional View

INFOID:0000000001303735

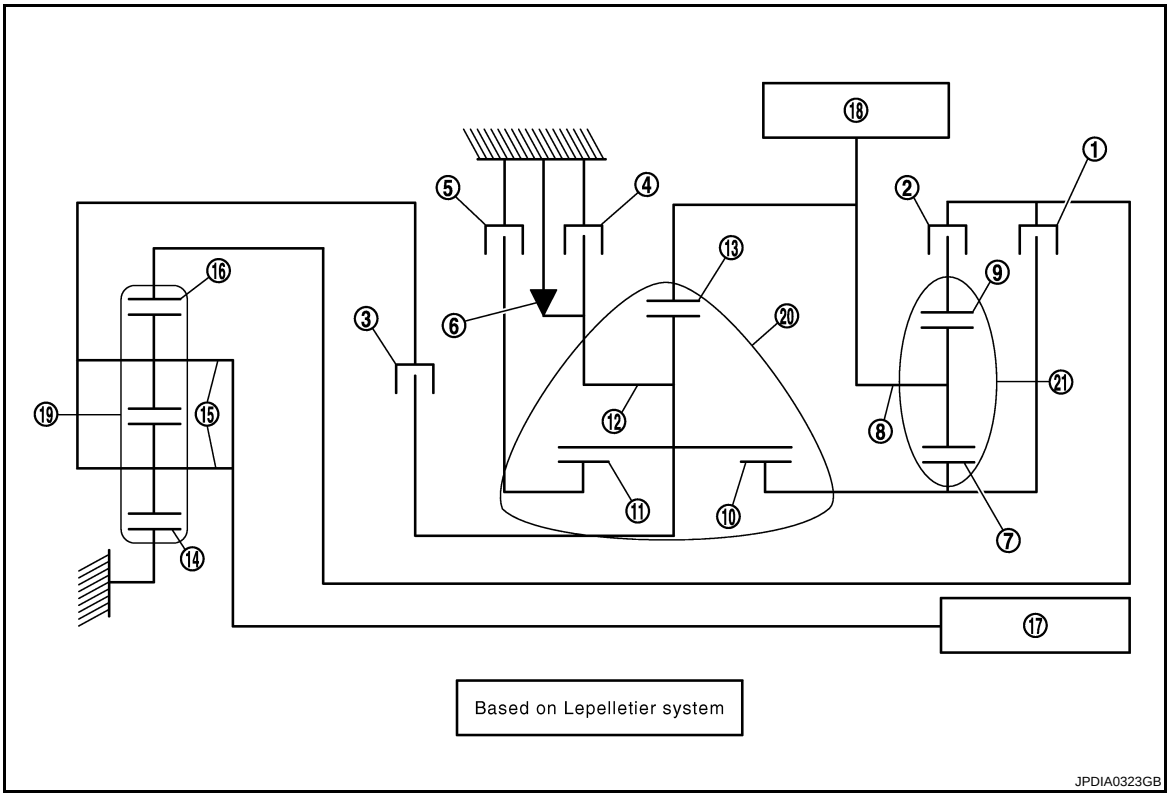


1. Converter housing
2. Oil pump
3. 3-5 reverse clutch
4. FR planetary gear
5. Low clutch
6. Output gear
7. Low and reverse brake
8. One-way clutch
9. 2-6 brake
10. High clutch
11. RDCN planetary gear
12. Side cover
13. RR planetary gear
14. Reduction pinion gear
15. Idler gear

16. Final gear
17. Transfer driven gear
18. Differential case
19. Transfer drive gear
20. Input shaft
21. Torque converter

System Diagram

INFOID:0000000001303736



1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier
13. RR internal gear
14. RDCN sun gear
15. RDCN carrier
16. RDCN carrier
17. Input shaft
18. Output gear
19. RDCN planetary gear
20. RR planetary gear
21. FR planetary gear

System Description

INFOID:0000000001303737

DESCRIPTION

In combination with three planetary gear sets, three multiple-disc clutch sets, two multiple-disc brake sets, and a one-way clutch set, this transaxle shifts gears among 6 forward speeds, and 1 reverse speed.

CLUTCH/BRAKE, PRESSURE SWITCH, SOLENOID VALVE AND BAND CHART

◌: Operated

Shift position	Clutch/brake						Pressure switch					Linear solenoid valve					Shift solenoid valve	
	L/C	2-6/B	3-5R/C	H/C	L&R/B	OWC	L/C	2-6/B	3-5R/C	H/C	L&R/B	L/C	2-6/B	3-5R/C	H/C	L/U & L&R/B	L/C	L&R/B
P														◌	◌			◌
R			◌		◌				◌		◌				◌	◌		◌

Shift position		Clutch/brake						Pressure switch					Linear solenoid valve					Shift solenoid valve	
		L/C	2-6/B	3-5R/C	H/C	L&R/B	OWC	L/C	2-6/B	3-5R/C	H/C	L&R/B	L/C	2-6/B	3-5R/C	H/C	L/U & L&R/B	L/C	L&R/B
N															◌	◌			◌
D	1st	◌					◌	◌					◌		◌	◌			
	1st engine brake	◌				◌		◌				◌	◌		◌	◌	◌		◌
	2nd	◌	◌					◌	◌				◌	◌	◌	◌			
	2nd L/U	◌	◌					◌	◌				◌	◌	◌	◌	◌		
	3rd	◌		◌				◌		◌			◌			◌			
	3rd L/U	◌		◌				◌		◌			◌			◌	◌		
	4th	◌			◌			◌			◌		◌		◌				
	4th L/U	◌			◌			◌			◌		◌		◌		◌		
	5th			◌	◌					◌	◌							◌	
	5th L/U			◌	◌					◌	◌						◌	◌	
	6th		◌		◌				◌		◌			◌	◌			◌	
	6th L/U		◌		◌				◌		◌			◌	◌		◌	◌	

Part name (Abbreviation)	Function
Low clutch (L/C)	It works at the 1st, 2nd, 3rd and 4th speed to transmit the input from 3-5 R/C drum to the FR internal gear.
2-6 brake (2-6/B)	It works at the 2nd and 6th speed to fix rotation of the RR sun gear.
3-5 reverse clutch (3-5R/C)	It works at the 3rd, 5th speed and the reverse position to transmit the input of the RDCN internal gear to the FR sun gear.
High clutch (H/C)	It works at the 4th, 5th and 6th speed to transmit the input of the input shaft to the RR carrier.
Low and reverse brake (L&R/B)	It works at the 1st speed and the reverse position to operate the engine brake and to fix the RR carrier.
One-way clutch (OWC)	It works at the 1st speed when accelerating to fix the RR carrier.
L/C pressure switch	TM-270, "Description"
2-6/B pressure switch	TM-272, "Description"
3-5R/C pressure switch	TM-274, "Description"
H/C pressure switch	TM-276, "Description"
L&R/B pressure switch	TM-278, "Description"
L/C linear solenoid valve	TM-256, "Description"
2-6/B linear solenoid valve	TM-258, "Description"
3-5R/C linear solenoid valve	TM-260, "Description"
H/C linear solenoid valve	TM-262, "Description"
L/U & L&R/B linear solenoid valve	TM-254, "Description"
L/C shift solenoid valve	TM-264, "Description"
L&R/B shift solenoid valve	TM-266, "Description"

POWER TRANSMISSION

“N” Position

Driving force from input shaft is not conveyed to output gear because low clutch, 3-5 reverse clutch, and high clutch are open.

"P" Position

- Driving force from input shaft is not conveyed to output gear because low clutch, 3-5 reverse clutch, and high clutch are open.
- Reduction pinion gear is also fixed because the parking pawl geared to the manual shaft secures parking gear that is spline-coupled to reduction pinion gear.

"D1" and "M1" Positions

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

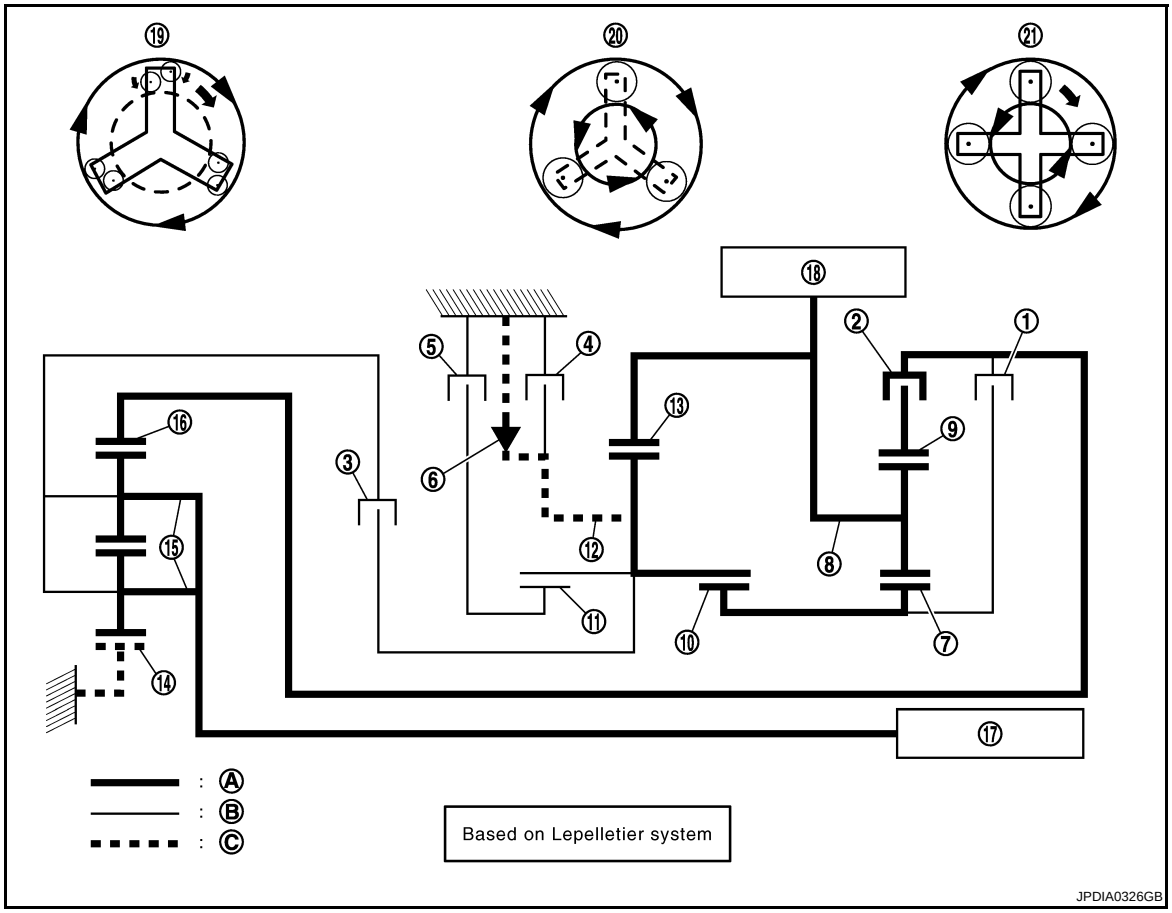
5. L/C gets engaged and connects RDCN internal gear with FR internal gear.
6. FR internal gear rotates clockwise; FR carrier rotates clockwise and decelerates.
7. RR internal gear rotates clockwise because FR carrier and RR internal gear are spline-coupled.
8. FR planetary gear enters the state described below.

Name	FR sun gear	FR carrier	FR internal gear
Condition	Input	Output	Input
Direction of rotation	Counterclockwise revolution	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RR sun gear (front side)	Deceleration from FR internal gear	Same number of revolutions as RDCN internal gear

9. One-way clutch is activated when RR internal gear rotates clockwise, and limits Left-hand revolution of RR carrier.
10. RR sun gear (front side) rotates counterclockwise and accelerates.
11. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Output	—	Fixed (counterclockwise revolution only)	Output/Input
Direction of rotation	Counterclockwise revolution	—	—	Clockwise revolution
Number of revolutions	Acceleration from RR internal gear	—	—	Deceleration from FR internal gear

12. FR sun gear rotates counterclockwise because RR sun gear (front side) and FR sun gear are spline-coupled.
13. RR internal gear rotates clockwise and decelerates.
14. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier
13. RR internal gear
14. RDCN sun gear
15. RDCN carrier
16. RDCN carrier
17. Input shaft
18. Output gear
19. RDCN planetary gear
20. RR planetary gear
21. FR planetary gear

A. Torque transmitting condition
B. Free condition
C. Fixed condition

"D1" and "M1" Positions Engine Brake

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

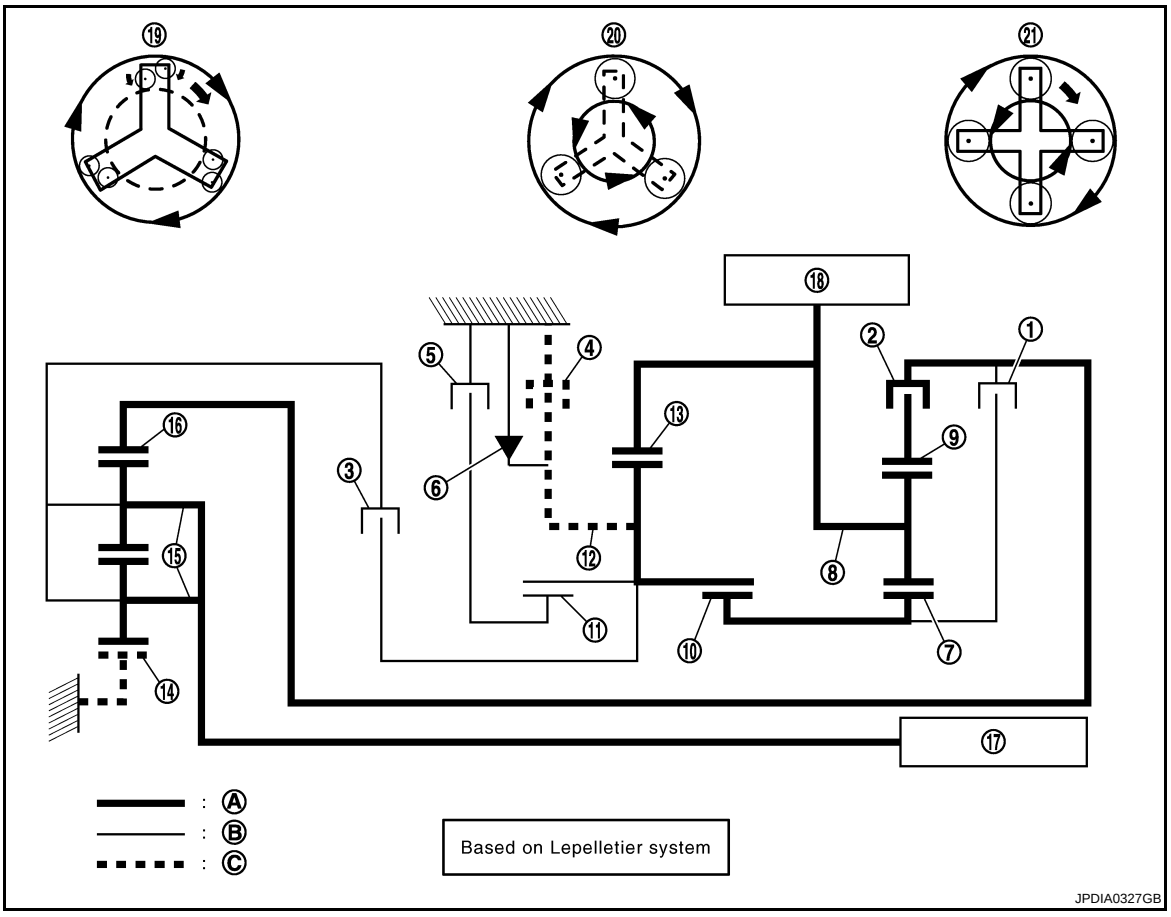
5. L/C gets engaged and connects RDCN internal gear with FR internal gear.
6. FR internal gear rotates clockwise; FR carrier rotates clockwise and decelerates.
7. RR internal gear rotates clockwise because FR carrier and RR internal gear are spline-coupled.
8. FR planetary gear enters the state described below.

Name	FR sun gear	FR carrier	FR internal gear
Condition	Input	Output	Input
Direction of rotation	Counterclockwise revolution	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RR sun gear (front side)	Deceleration from FR internal gear	Same number of revolutions as RDCN internal gear

9. L&R/B gets engaged and fixes RR carrier.
10. RR sun gear (front side) rotates counterclockwise and accelerates.
11. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Output	—	Fixed	Output/Input
Direction of rotation	Counterclockwise revolution	—	—	Clockwise revolution
Number of revolutions	Acceleration from RR internal gear	—	—	Deceleration from FR internal gear

12. FR sun gear rotates counterclockwise because RR sun gear (front side) and FR sun gear are spline-coupled.
13. RR internal gear rotates clockwise and decelerates.
14. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier
13. RR internal gear
14. RDCN sun gear
15. RDCN carrier

16. RDCN carrier
17. Input shaft
18. Output gear
19. RDCN planetary gear
20. RR planetary gear
21. FR planetary gear

A. Torque transmitting condition
B. Free condition
C. Fixed condition

“D2” and “M2” Positions

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

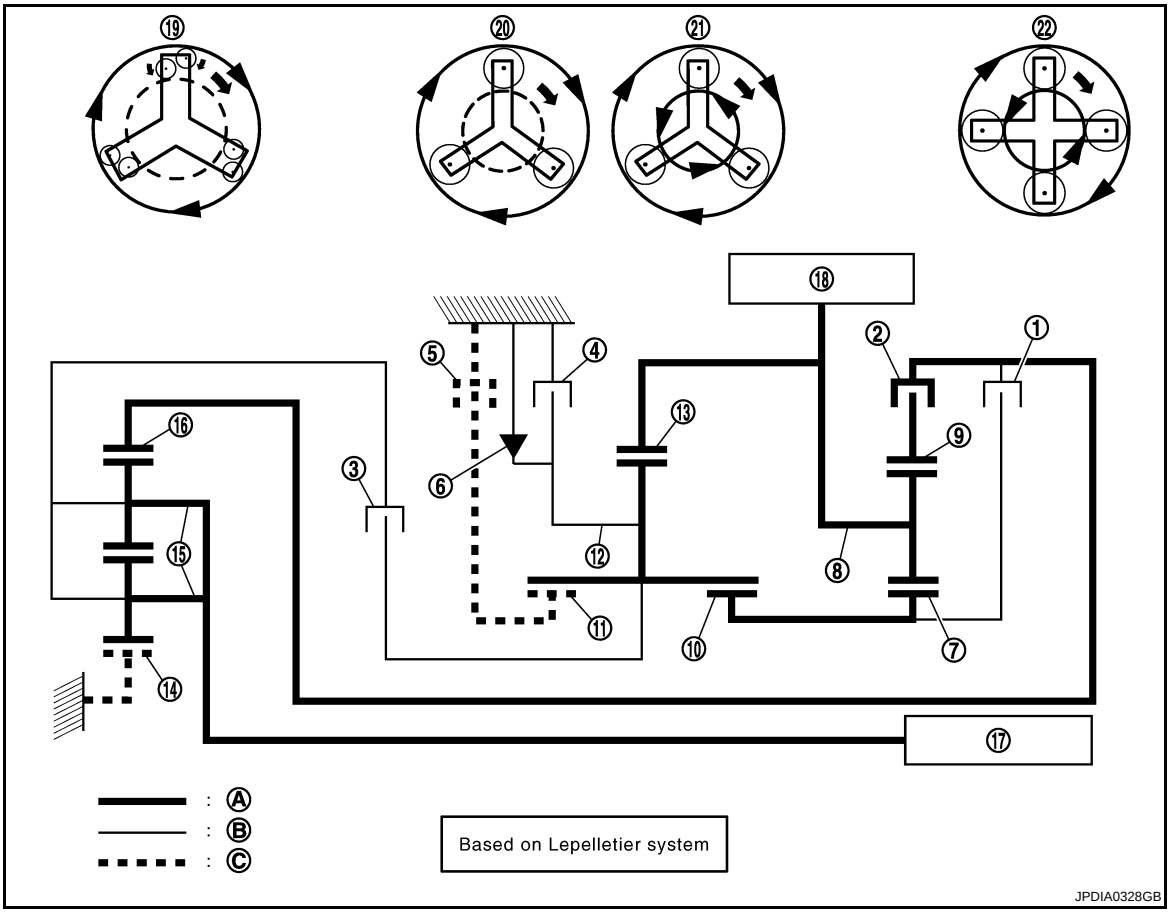
5. L/C gets engaged and connects RDCN internal gear with FR internal gear.
6. FR internal gear rotates clockwise; FR carrier rotates clockwise and decelerates.
7. RR internal gear rotates clockwise because FR carrier and RR internal gear are spline-coupled.
8. FR planetary gear enters the state described below.

Name	FR sun gear	FR carrier	FR internal gear
Condition	Input	Output	Input
Direction of rotation	Counterclockwise revolution	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RR sun gear (front side)	Deceleration from FR internal gear	Same number of revolutions as RDCN internal gear

9. 2-6/B gets engaged and fixes RR sun gear (rear side).
10. RR carrier rotates clockwise and decelerates.
11. RR sun gear (front side) rotates counterclockwise and decelerates.
12. FR sun gear rotates counterclockwise because RR sun gear (front side) and FR sun gear are spline-coupled.
13. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Output	Fixed	—	Input
Direction of rotation	Counterclockwise revolution	—	Clockwise revolution	Clockwise revolution
Number of revolutions	Deceleration from RR internal gear	—	Deceleration from RR internal gear	Deceleration from FR internal gear

14. FR sun gear rotates counterclockwise because RR sun gear (front side) and FR sun gear are spline-coupled.
15. RR internal gear rotates clockwise and decelerates.
16. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch	2. Low clutch	3. High clutch
4. Low and reverse brake	5. 2-6 brake	6. One-way clutch
7. FR sun gear	8. FR carrier	9. FR internal gear
10. RR sun gear (front side)	11. RR sun gear (rear side)	12. RR carrier
13. RR internal gear	14. RDCN sun gear	15. RDCN carrier
16. RDCN carrier	17. Input shaft	18. Output gear
19. RDCN planetary gear	20. RR planetary gear (rear side)	21. RR planetary gear (front side)
22. FR planetary gear		
A. Torque transmitting condition	B. Free condition	C. Fixed condition

"D3" and "M3" Positions

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

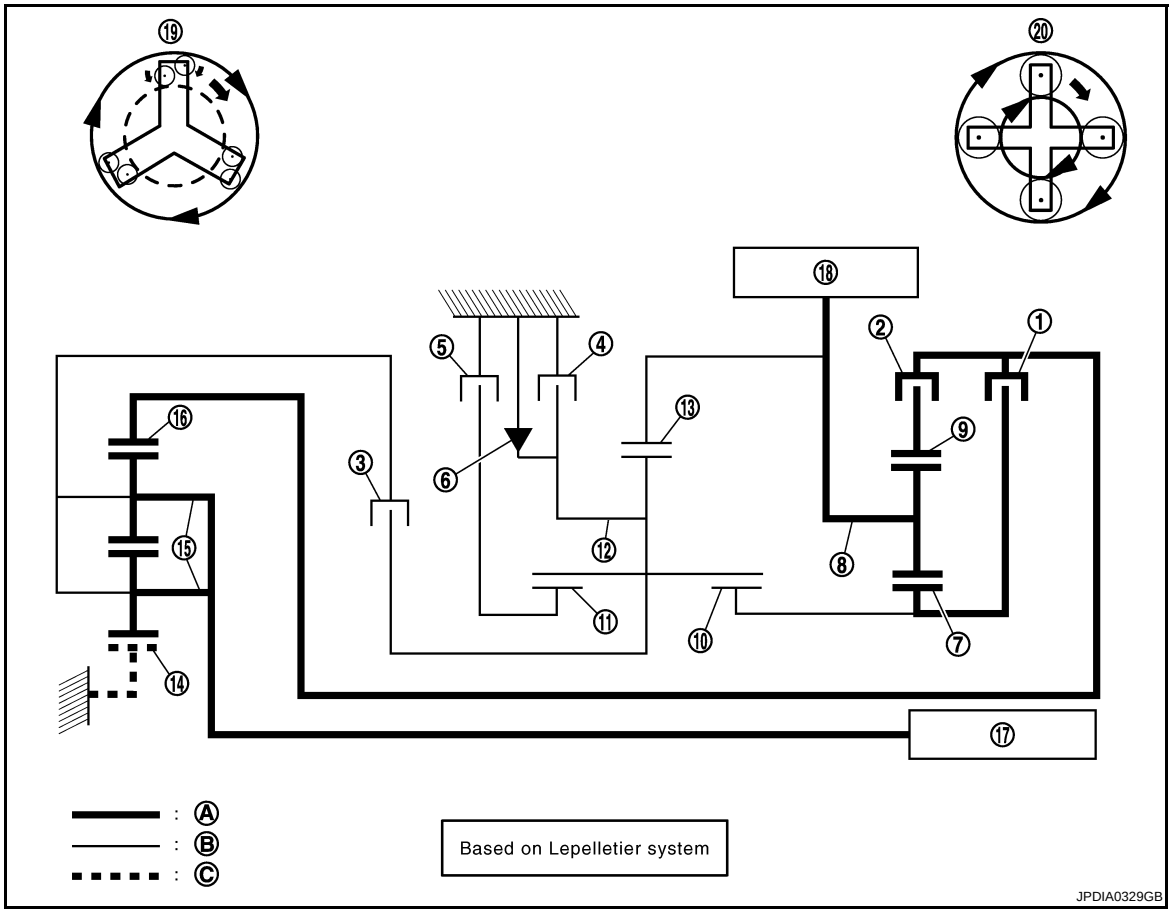
5. L/C gets engaged and connects RDCN internal gear with FR internal gear.
6. 3-5R/C gets engaged and connects RDCN internal gear with FR sun gear.
7. Both FR sun gear and FR internal gear rotate clockwise at same number of revolutions.
8. FR carrier also rotates clockwise at the same number of revolutions as FR sun gear and FR internal gear.
9. FR planetary gear enters the state described below.

Name	FR sun gear	FR carrier	FR internal gear
Condition	Input	Output	Input
Direction of rotation	Clockwise revolution	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RDCN internal gear	Same number of revolutions as RDCN internal gear	Same number of revolutions as RDCN internal gear

10. RR internal gear rotates clockwise because FR carrier and RR internal gear are spline-coupled.
11. RR sun gear (front side) rotates clockwise because FR sun gear and RR sun gear (front side) are spline-coupled.
12. Both RR internal gear and RR sun gear (front side) rotate clockwise at same number of revolutions.
13. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Input	—	Output	Input
Direction of rotation	Clockwise revolution	—	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RDCN internal gear	—	Same number of revolutions as RDCN internal gear	Same number of revolutions as RDCN internal gear

14. RR carrier also rotates clockwise at the same number of revolutions as RR sun gear (front side) and RR internal gear. However, RR carrier becomes idle because L&R/B, 2-6/B and H/C are not engaged.
15. RR internal gear rotates clockwise at the same number of revolutions as RDCN internal gear.
16. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier

13. RR internal gear
14. RDCN sun gear
15. RDCN carrier
16. RDCN carrier
17. Input shaft
18. Output gear
19. RDCN planetary gear
20. FR planetary gear
A. Torque transmitting condition
B. Free condition
C. Fixed condition

"D4" and "M4" Positions

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

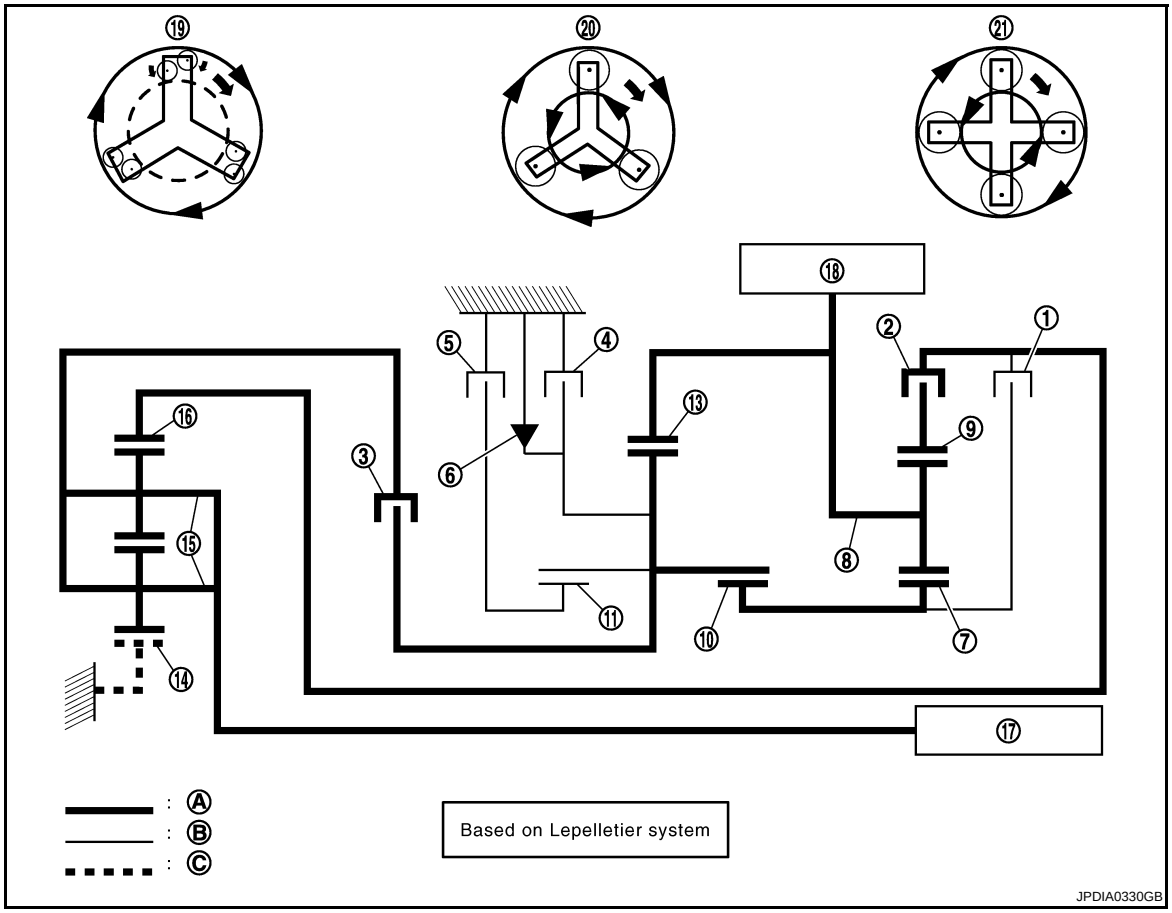
5. L/C gets engaged and connects FR internal gear with RDCN internal gear.
6. FR internal gear rotates clockwise; FR carrier rotates clockwise and decelerates.
7. RR internal gear rotates clockwise because FR carrier and RR internal gear are spline-coupled.
8. FR planetary gear enters the state described below.

Name	FR sun gear	FR carrier	FR internal gear
Condition	Input	Output	Input
Direction of rotation	Counterclockwise revolution	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RR sun gear (front side)	Deceleration from FR internal gear	Same number of revolutions as RDCN internal gear

9. H/C gets engaged and connects RDCN carrier with RR carrier.
10. RR carrier rotates clockwise.
11. RR internal gear rotates clockwise and accelerates.
12. RR sun gear (front side) rotates counterclockwise and decelerates.
13. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Output	—	Input	Output
Direction of rotation	Counterclockwise revolution	—	Clockwise revolution	Clockwise revolution
Number of revolutions	Deceleration from RDCN carrier	—	Acceleration from RDCN carrier	Same number of revolutions as RDCN carrier

14. RR internal gear rotates clockwise and decelerates.
15. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch	2. Low clutch	3. High clutch
4. Low and reverse brake	5. 2-6 brake	6. One-way clutch
7. FR sun gear	8. FR carrier	9. FR internal gear
10. RR sun gear (front side)	11. RR sun gear (rear side)	12. RR carrier
13. RR internal gear	14. RDCN sun gear	15. RDCN carrier
16. RDCN carrier	17. Input shaft	18. Output gear
19. RDCN planetary gear	20. RR planetary gear	21. FR planetary gear
A. Torque transmitting condition	B. Free condition	C. Fixed condition

“D5” and “M5” Positions

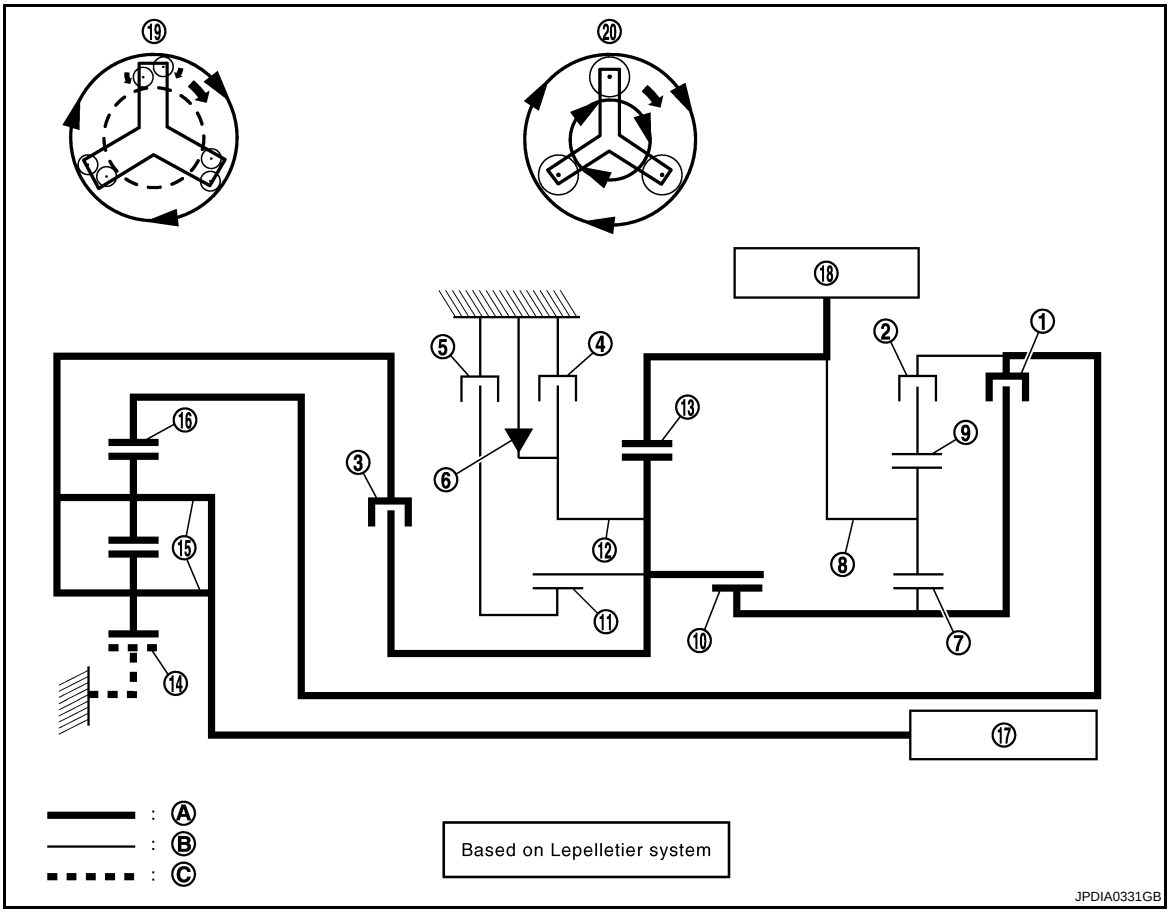
1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

5. 3-5R/C gets engaged and connects RDCN internal gear with FR sun gear.
6. RR sun gear (front side) rotates clockwise and decelerates because FR sun gear and RR sun gear (front side) are spline-coupled.
7. H/C gets engaged and connects RDCN carrier with RR carrier.
8. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Input	—	Input	Output
Direction of rotation	Clockwise revolution	—	Clockwise revolution	Clockwise revolution
Number of revolutions	Same number of revolutions as RDCN carrier	—	Deceleration from RDCN carrier	Acceleration from RR carrier

9. RR internal gear clockwise and accelerates.
10. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier
13. RR internal gear
14. RDCN sun gear
15. RDCN carrier
16. RDCN carrier
17. Input shaft
18. Output gear
19. RDCN planetary gear
20. RR planetary gear

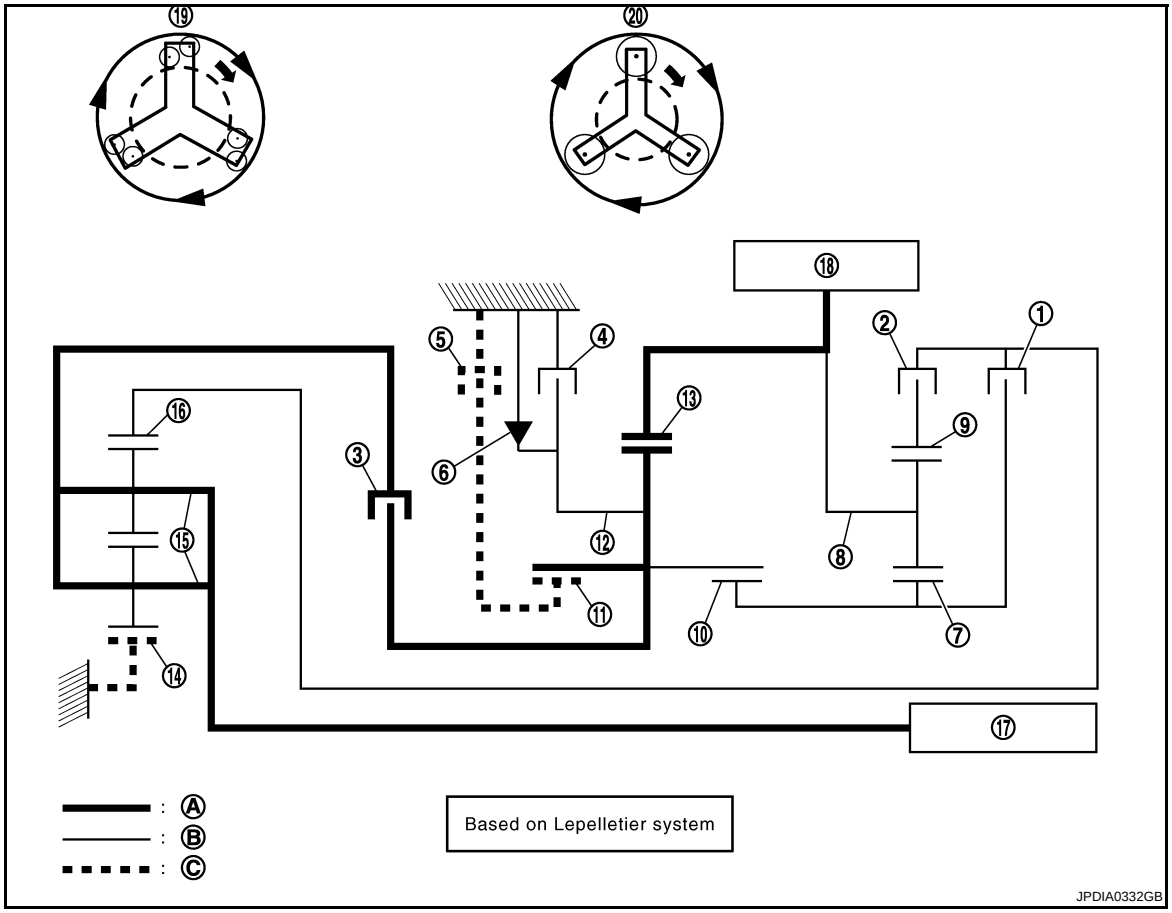
A. Torque transmitting condition
B. Free condition
C. Fixed condition

“D6” and “M6” Positions

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. H/C gets engaged and connects RDCN carrier with RR carrier.
4. 2-6/B gets engaged and fixes RR sun gear (rear side).
5. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	—	Fixed	Input	Output
Direction of rotation	—	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Same number of revolutions as RDCN carrier	Acceleration from RR carrier

6. RR internal gear clockwise and accelerates.
7. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier
13. RR internal gear
14. RDCN sun gear
15. RDCN carrier
16. RDCN carrier
17. Input shaft
18. Output gear
19. RDCN planetary gear
20. RR planetary gear

A. Torque transmitting condition
B. Free condition
C. Fixed condition

“R” Position

1. Input shaft rotates clockwise.
2. RDCN carrier rotates clockwise because input shaft and RDCN carrier are spline-coupled.
3. RDCN internal gear rotates clockwise and decelerates because RDCN sun gear is fixed with side cover.
4. RDCN planetary gear enters the state described below.

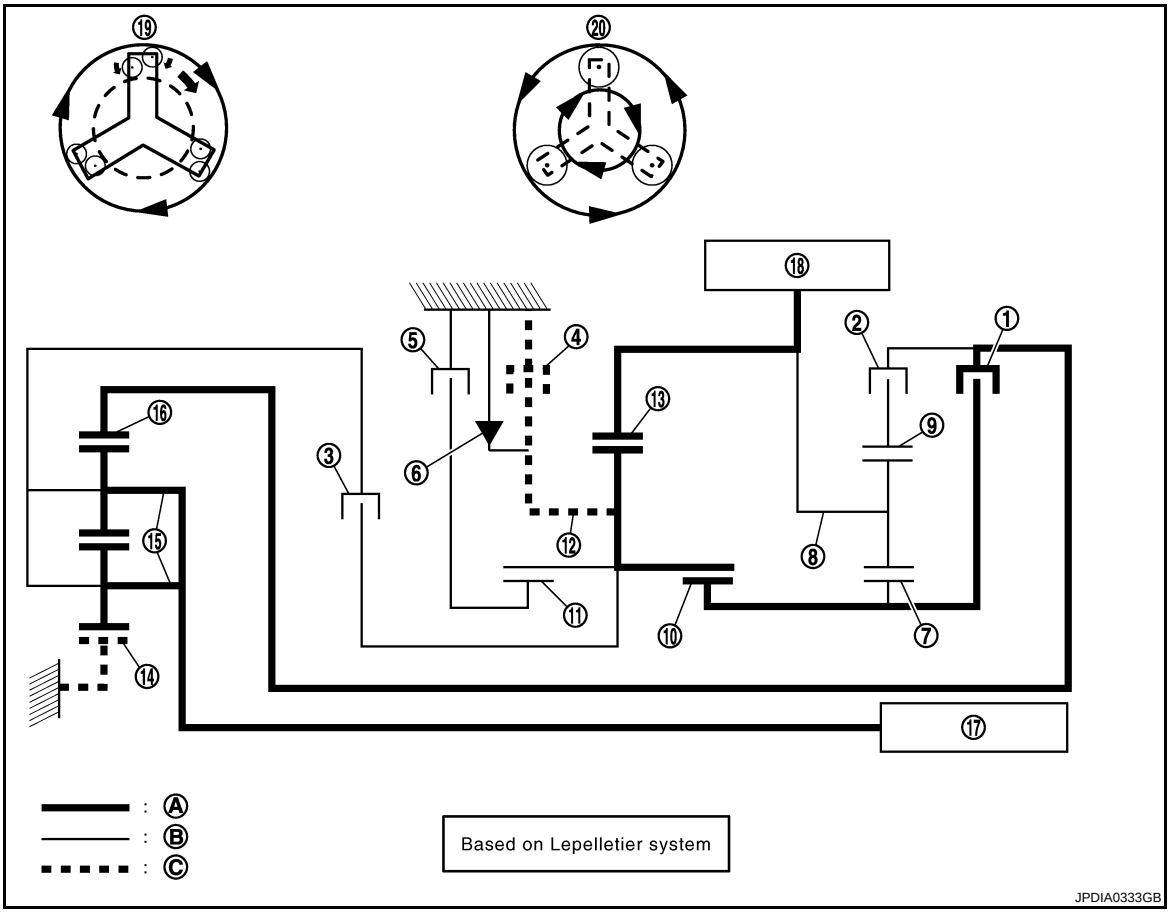
Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Condition	Fixed	Input	Output

Name	RDCN sun gear	RDCN carrier	RDCN internal gear
Direction of rotation	—	Clockwise revolution	Clockwise revolution
Number of revolutions	—	—	Deceleration from RDCN carrier

5. 3-5R/C gets engaged and connects RDCN internal gear with FR sun gear.
6. RR sun gear (front side) rotates clockwise because FR sun gear and RR sun gear (front side) are spline-coupled.
7. L&R/B gets engaged and fixes RR carrier.
8. RR planetary gear enters the state described below.

Name	RR sun gear (front side)	RR sun gear (rear side)	RR carrier	RR internal gear
Condition	Input	—	Fixed	Output
Direction of rotation	Clockwise revolution	—	—	Counterclockwise revolution
Number of revolutions	Same number of revolutions as RDCN internal gear	—	—	Deceleration from RDCN internal gear

9. RR internal gear rotates counterclockwise and decelerates.
10. RR internal gear conveys driving force to output gear because RR internal gear is coupled to output gear.



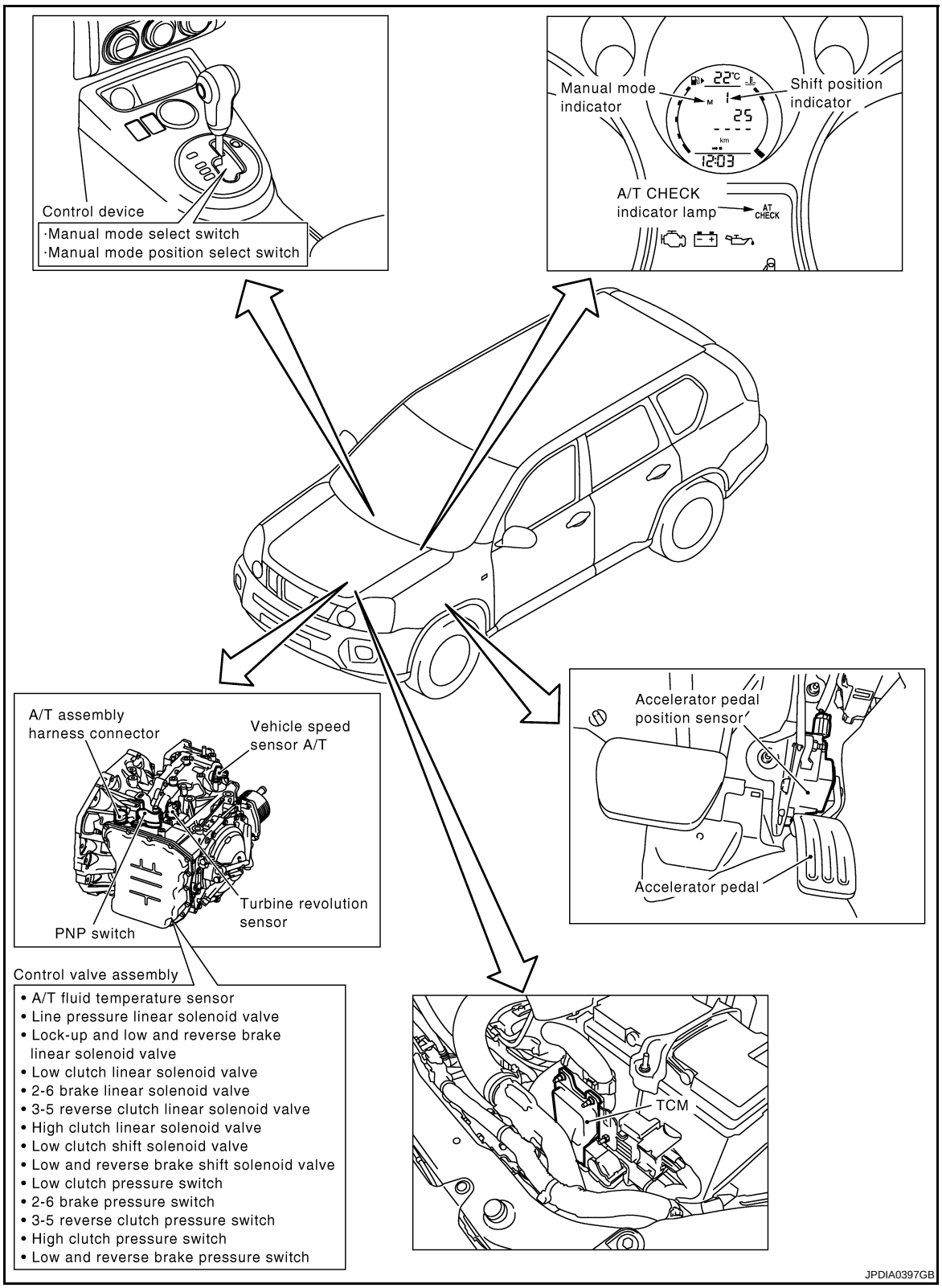
1. 3-5 reverse clutch
2. Low clutch
3. High clutch
4. Low and reverse brake
5. 2-6 brake
6. One-way clutch
7. FR sun gear
8. FR carrier
9. FR internal gear
10. RR sun gear (front side)
11. RR sun gear (rear side)
12. RR carrier
13. RR internal gear
14. RDCN sun gear
15. RDCN carrier
16. RDCN carrier
17. Input shaft
18. Output gear

19. RDCN planetary gear
20. RR planetary gear

A. Torque transmitting condition
B. Free condition
C. Fixed condition

Component Parts Location

INFOID:0000000001303738



Component Description

INFOID:0000000001303739

Part name (Abbreviation)	Function
Low clutch (L/C)	It works at the 1st, 2nd, 3rd and 4th speed to transmit the input from 3-5 R/C drum to the FR internal gear.
2-6 brake (2-6/B)	It works at the 2nd and 6th speed to fix rotation of the RR sun gear.
3-5 reverse clutch (3-5R/C)	It works at the 3rd, 5th speed and the reverse position to transmit the input of the RDCN internal gear to the FR sun gear.
High clutch (H/C)	It works at the 4th, 5th and 6th speed to transmit the input of the input shaft to the RR carrier.
Low and reverse brake (L&R/B)	It works at the 1st speed and the reverse position to operate the engine brake and to fix the RR carrier.
One-way clutch (OWC)	It works at the 1st speed when accelerating to fix the RR carrier.
Input shaft	It is splined to the RDCN carrier and transmits driving power from the torque converter. Inside-holes of the shaft are two kinds: one is the hole for supplying lubricating fluid to the sliding portions inside the unit, and the other is the hole for distributing lock-up ON-OFF fluid pressure.
FR planetary gear	It consists of the carrier, pinion planet, pinion shaft and internal gear. By fixing or releasing the carrier, sun gear and the internal gear, it increases / decreases output rotation speed corresponding to input power.
RR planetary gear	It consists of the same components as those of the FR planetary gear. By fixing or releasing the carrier, sun gear and the internal gear, it increases / decreases output rotation speed corresponding to input power, or switches the rotation direction between normal and reverse.
RDCN planetary gear	It consists of the same components as those of the FR planetary gear. By fixing or releasing the carrier, sun gear and the internal gear, it increases / decreases output rotation speed corresponding to input power.
Five-gear train	Driving power is transmitted from the RR internal gear to the output gear → the idler gear → the reduction pinion gear → the final gear → the transfer driven gear.
Control valve	It adjusts the original pressure from the oil pump to the level which is suitable for each of the line pressure control system, shift control system, lock-up control system and the lubrication system.
Torque converter	It consists of the cover converter, turbine assembly, stator, pump impeller assembly etc. It increases engine torque and transmits driving power to the transaxle.
Oil pump	It consists of the gear, housing, cover etc. It generates fluid pressure that is necessary to circulate ATF and to activate the clutches and the brakes.

A/T CONTROL SYSTEM

System Diagram

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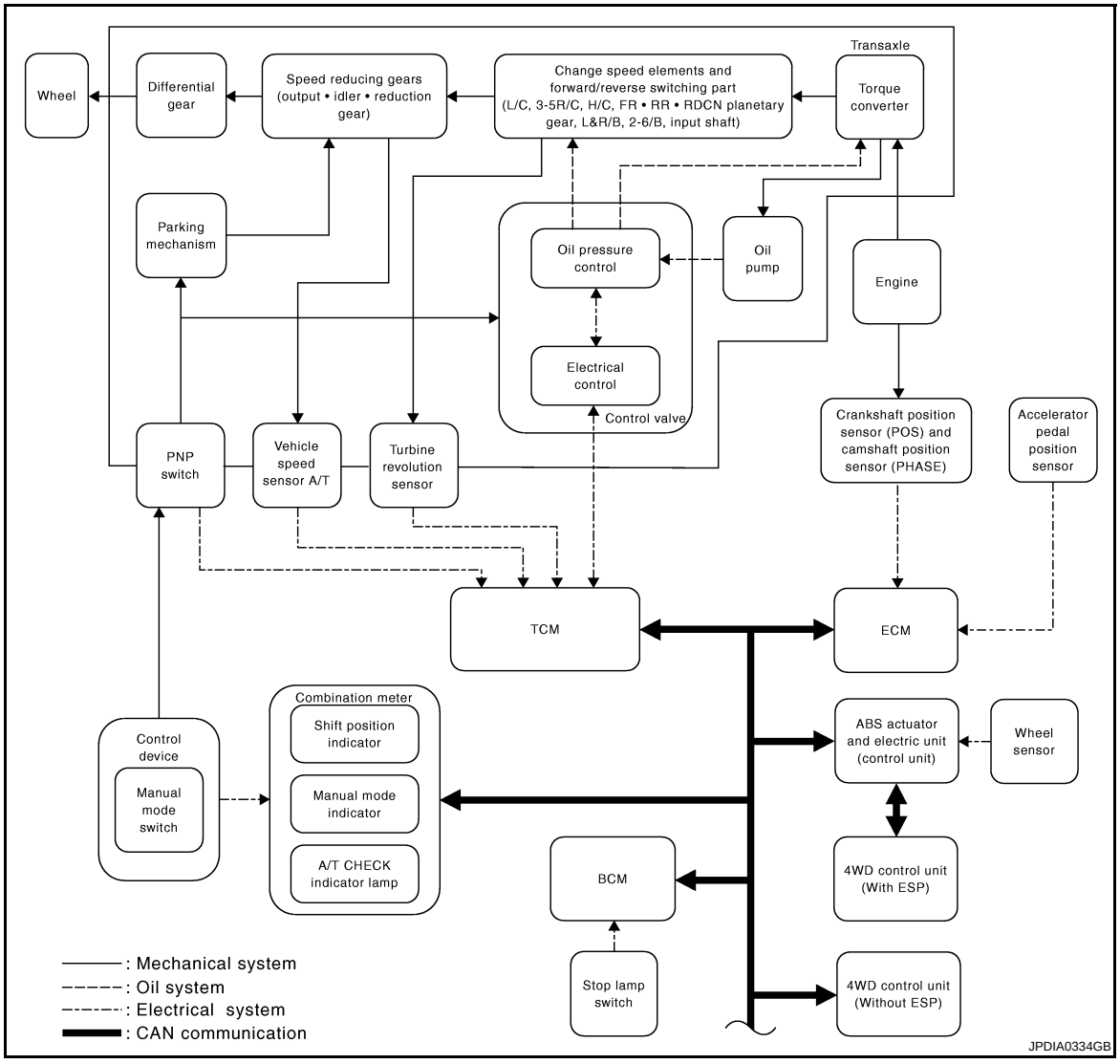
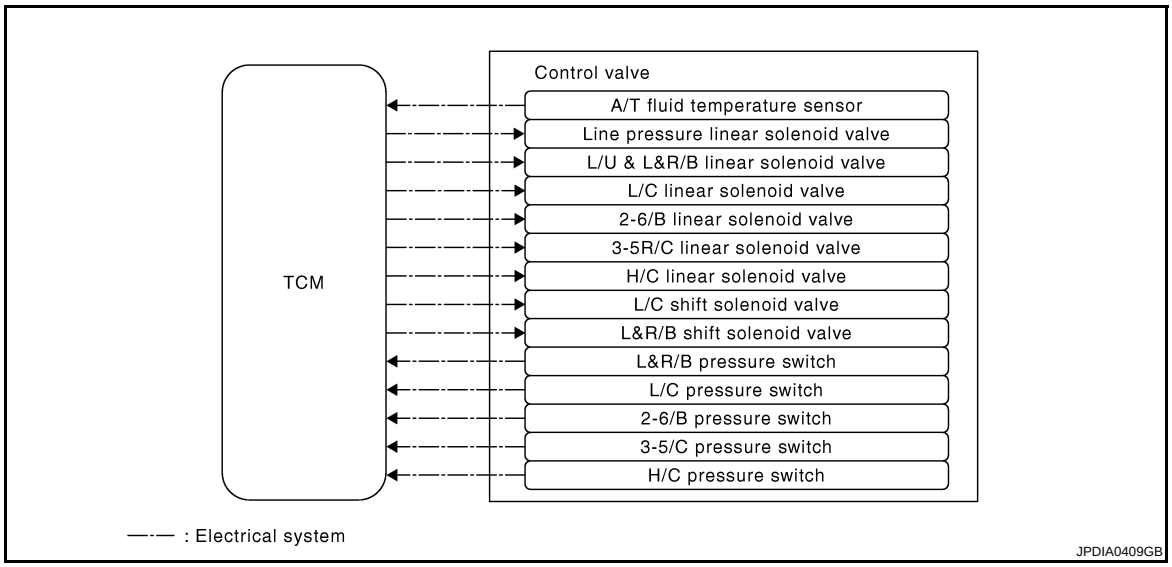




System Description

INFOID:0000000001303741

The A/T senses vehicle operating conditions through various sensors or signals. It always controls the optimum shift position and reduces shifting and lock-up shocks.

TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, engine brake operation, etc.
- Send required output signals to the respective solenoids.

Sensors (or signals)		TCM		Actuators
PNP switch Vehicle speed sensor A/T Turbine revolution sensor A/T fluid temperature sensor Manual mode switch signal Each pressure switch Accelerator pedal position signal Engine speed signal Engine torque signal Shift inhibit signal Engine coolant temperature signal Stop lamp switch signal Torque converter state signal	⇒	Duet-EA control Shift control Line pressure control Lock-up control Torque management ASC (Adoptive shift control) Neutral idle control Fail-safe control Self-diagnosis CONSULT-III communication line CAN system	⇒	Line pressure linear solenoid valve L/U & L&R/B linear solenoid valve L/C linear solenoid valve 2-6/B linear solenoid valve 3-5R/C linear solenoid valve H/C linear solenoid valve L/C shift solenoid valve L&R/B shift solenoid valve A/T CHECK indicator lamp Shift position indicator Manual mode indicator

Input/Output Signal of TCM

Control item		Shift control	Line pressure control	Lock-up control	Torque management	ASC (Adoptive shift control)	Neutral idle control	Fail-safe function (*1)	Self-diagnostics function
Input	PNP switch signal	X	X	X	X	X	X	X	X
	Vehicle speed sensor A/T	X	X	X	X	X	X	X	X
	Turbine revolution sensor	X	X	X	X	X	X	X	X
	A/T fluid temperature sensor	X	X	X		X	X	X	X
	Manual mode switch signal (*2)	X				X		X	X
	L/C pressure switch	X					X	X	X
	2-6/B pressure switch	X						X	X
	3-5R/C pressure switch	X						X	X
	H/C pressure switch	X						X	X
	L&R/B pressure switch	X						X	X
	Accelerator pedal position signal(*2)	X	X	X	X	X	X	X	X
	Engine speed signal(*2)	X	X	X	X	X	X		
	Engine torque signal(*2)		X	X	X	X	X		
	Shift inhibit signal(*2)	X				X			
	Engine coolant temperature signal(*2)					X			
	Stop lamp switch signal(*2)			X		X	X		

Control item		Shift control	Line pressure control	Lock-up control	Torque management	ASC (Adoptive shift control)	Neutral idle control	Fail-safe function (*1)	Self-diagnostics function
Output	Line pressure linear solenoid valve		X					X	X
	L/U & L&R/B linear solenoid valve	X						X	X
	L/C linear solenoid valve	X					X	X	X
	2-6/B linear solenoid valve	X					X	X	X
	3-5R/C linear solenoid valve	X						X	X
	H/C linear solenoid valve	X						X	X
	L/C shift solenoid valve	X						X	X
	L&R/B shift solenoid valve	X						X	X
	Torque converter state signal(*2)				X	X			

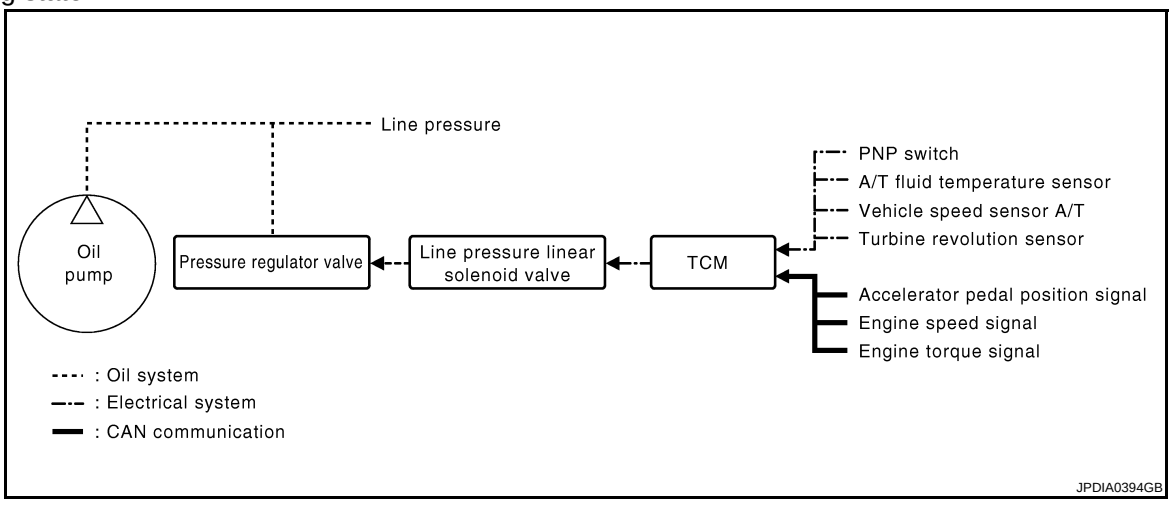
- *1: If these input and output signals are different, the TCM triggers the fail-safe function.
- *2: CAN communications.

CAN COMMUNICATION

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only. Refer to LAN-21, "CAN System Specification Chart".

LINE PRESSURE CONTROL

- When an engine torque signal equivalent to the engine drive force is sent from the ECM to the TCM, the TCM controls the line pressure linear solenoid valve.
- This line pressure linear solenoid controls the pressure regulator valve as the signal pressure and adjusts the pressure of the operating oil discharged from the oil pump to the line pressure most appropriate to the driving state.

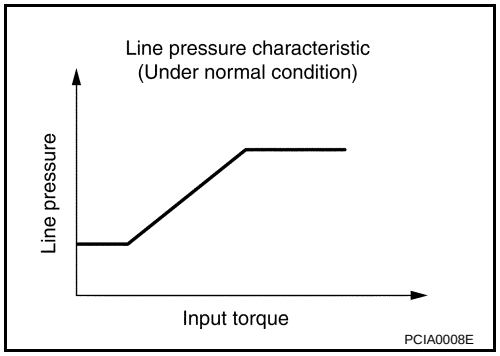


Line Pressure Control is Based On The TCM Line Pressure Characteristic Pattern

- The TCM has stored in memory a number of patterns for the optimum line pressure characteristic for the driving state.
- In order to obtain the most appropriate line pressure characteristic to meet the current driving state, the TCM controls the line pressure solenoid current value and thus controls the line pressure.

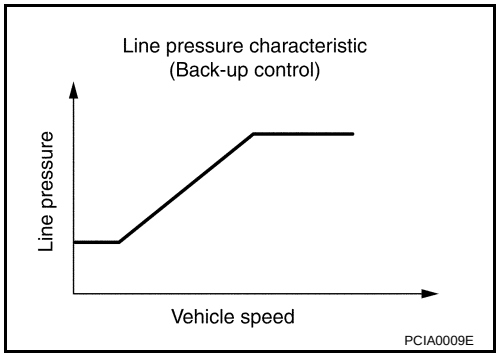
Normal Control

- Each clutch is adjusted to the necessary pressure to match the engine drive force.



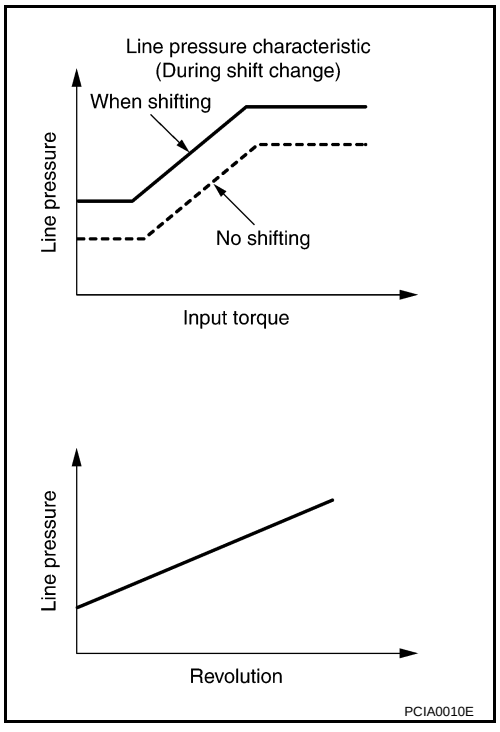
Back-up Control (Engine Brake)

- When the select operation is performed during driving and the A/T is shifted down, the line pressure is set according to the vehicle speed.



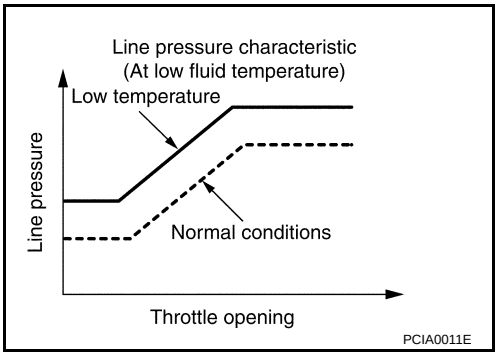
During Shift Change

- The necessary and adequate line pressure for shift change is set. For this reason, line pressure pattern setting corresponds to input torque and gearshift selection. Also, line pressure characteristic corresponds to engine speed, during engine brake operation.



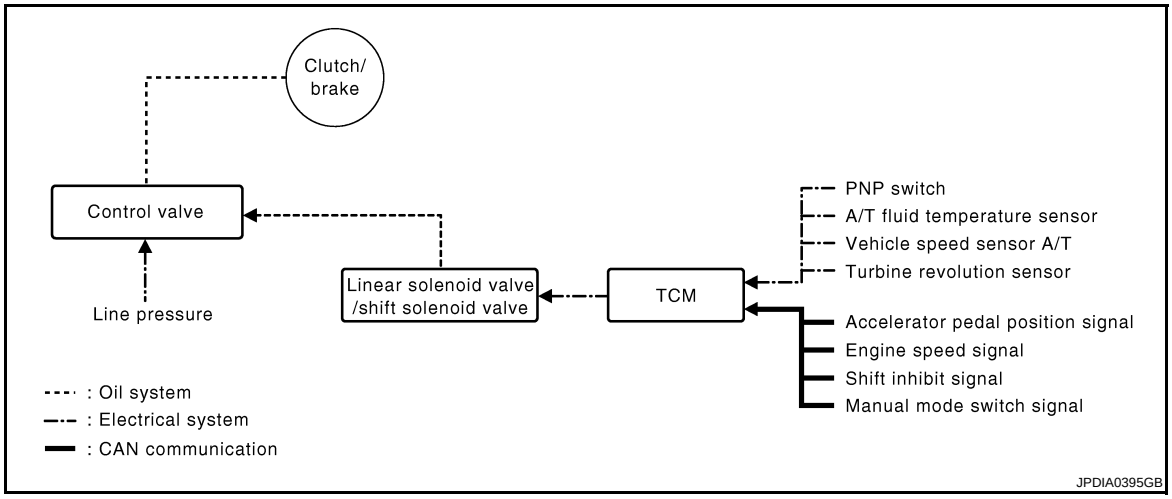
At Low Fluid Temperature

- When the A/T fluid temperature drops below the prescribed temperature, in order to speed up the action of each friction element, the line pressure is set higher than the normal line pressure characteristic.



SHIFT CONTROL

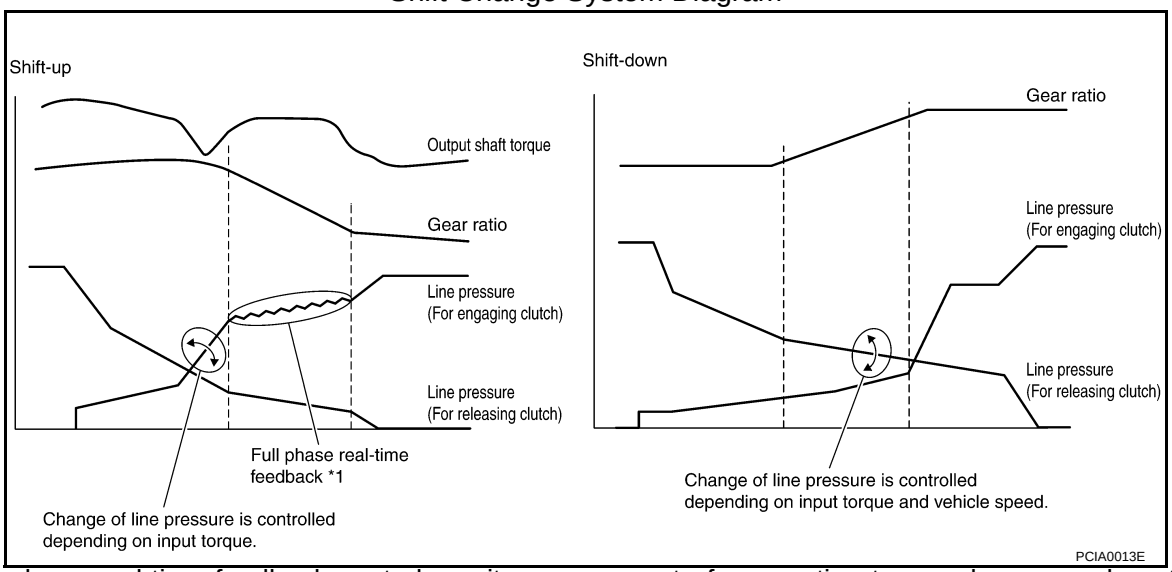
The clutch pressure control solenoid is controlled by the signals from the switches and sensors. Thus, the clutch pressure is adjusted to be appropriate to the engine load state and vehicle driving state. It becomes possible to finely control the clutch hydraulic pressure with high precision and a smoother shift change characteristic is attained.



Shift Change

The clutch is controlled with the optimum timing and oil pressure by the engine speed, engine torque information, etc.

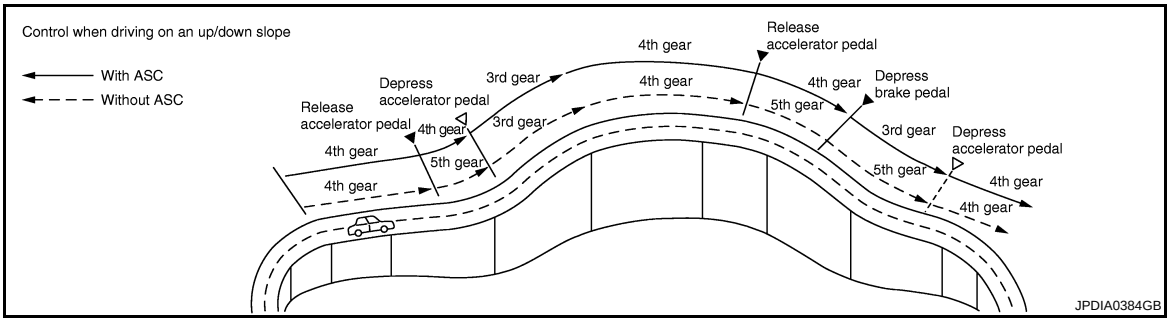
Shift Change System Diagram



*1: Full phase real-time feedback control monitors movement of gear ratio at gear change, and controls oil pressure at real-time to achieve the best gear ratio.

ASC (Adoptive Shift Control)

ASC automatically shifts gear to an optimum gear by holding a gear condition or shifting gear down, depending on road conditions (up/down slope) and driving conditions.

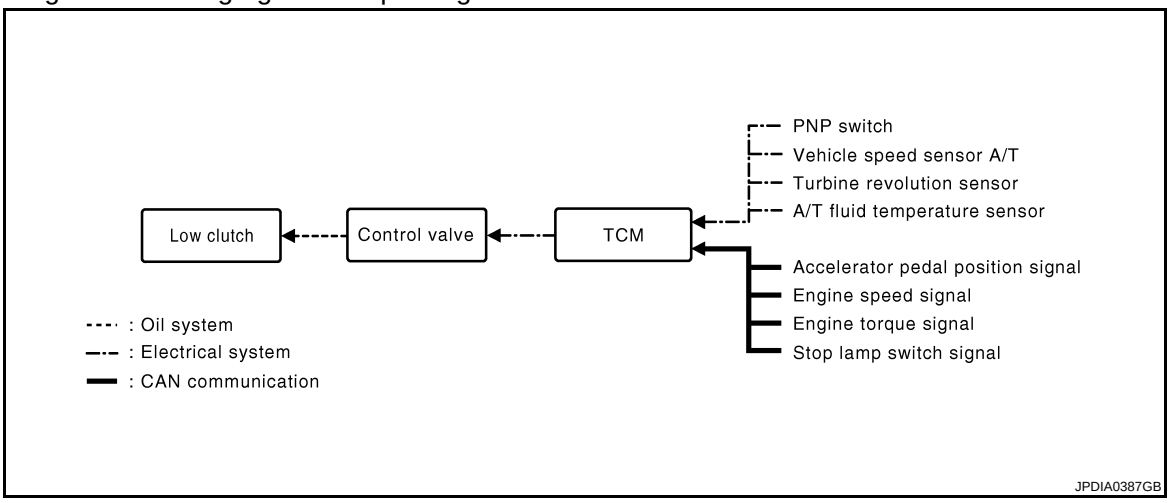


When Driving On an Up/Down Slope

- ASC judges up/down slope according to engine torque data transmitted from the ECM and vehicle speed. Holding gear at the 3rd or 4th on an up-slope prevents shift hunting and controls the vehicle to gain optimum driving force. On a down-slope, automatic shift-down to the 3rd or 4th gear controls to gain optimum engine brake.

NEUTRAL IDLE CONTROL

By sliding the low clutch while parking in idle with D-rang, decreased torque fluctuations are conveyed to outputs and engine idling vibrations are reduced.
Neutral idle controls the number of revolutions (slip revolutions) of low clutch and torque converter to reduce shock or lag when starting again after parking the vehicle.



LOCK-UP CONTROL

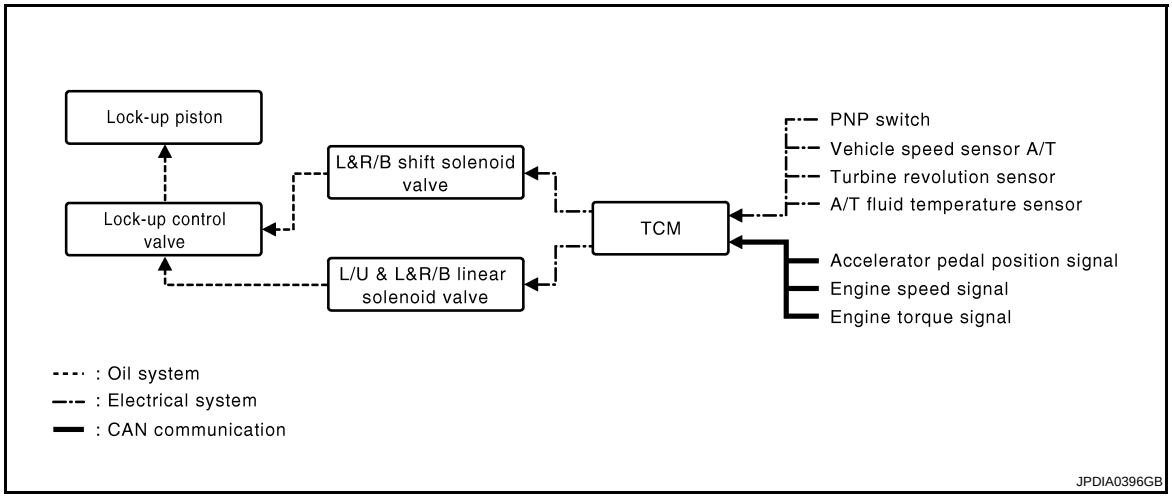
The torque converter clutch piston in the torque converter is engaged to eliminate torque converter slip to increase power transmission efficiency.
The torque converter clutch control valve operation is controlled by the lock-up and low and reverse brake linear solenoid valve, which is controlled by a signal from TCM, and the torque converter clutch control valve engages or releases the torque converter clutch piston.

Lock-up operation condition table

×: Applicable, –: Not applicable

Selector lever	"D" position					"M" position				
Gear position	6	5	4	3	2	6	5	4	3	2
Lock-up	×	×	×	×	×	×	×	×	×	×
Slip lock-up	×	×	×	×	×	–	–	–	–	–

Torque Converter Clutch Control Valve Control
Lock-up control system diagram



Lock-up Released

- In the lock-up released state, the torque converter clutch control valve is set into the unlocked state by the torque converter clutch solenoid and the lock-up apply pressure is drained.
  In this way, the torque converter clutch piston is not coupled.

Lock-up Applied

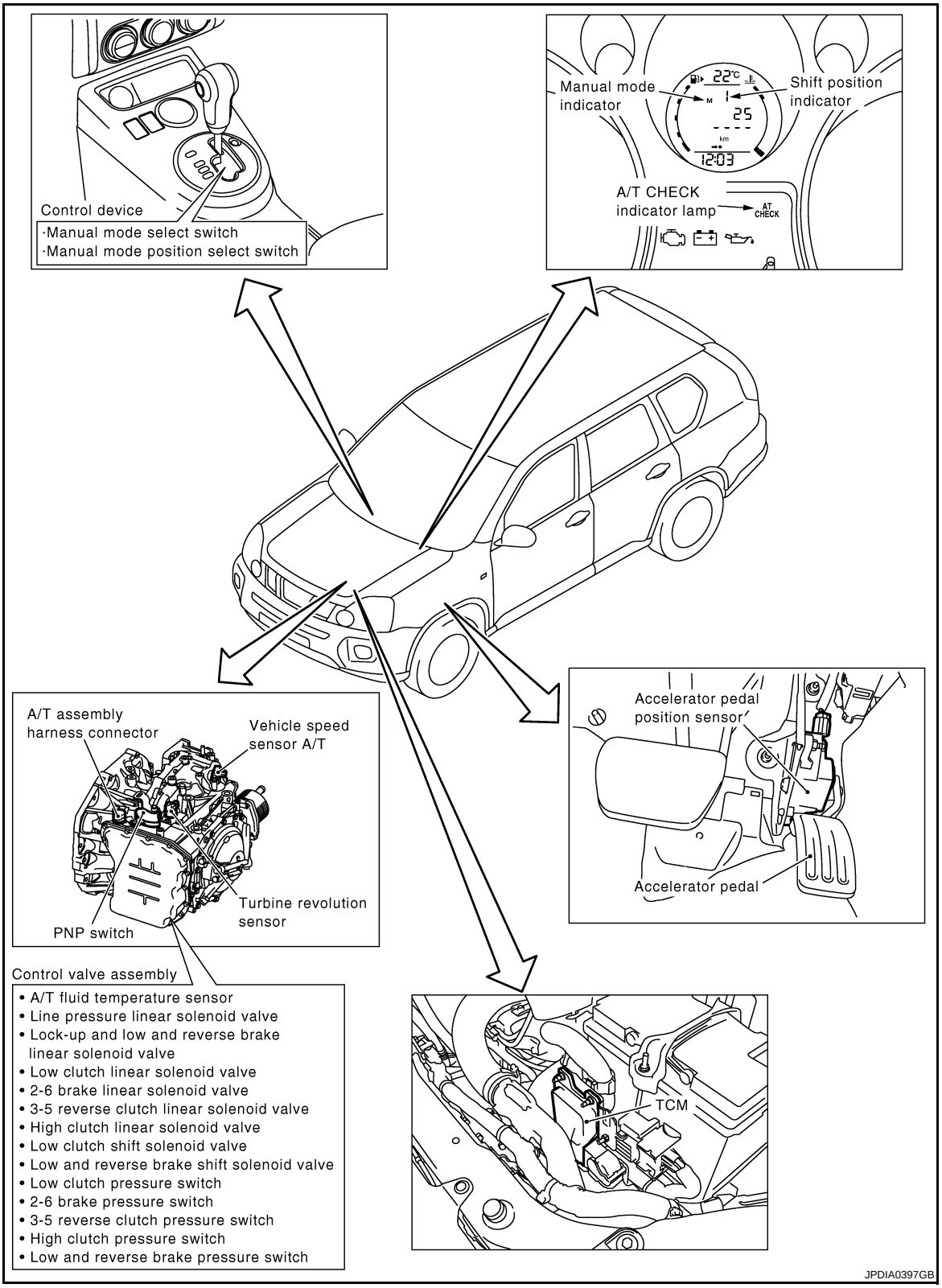
- In the lock-up applied state, the torque converter clutch control valve is set into the locked state by the torque converter clutch solenoid and lock-up apply pressure is generated.
  In this way, the torque converter clutch piston is pressed and coupled.

Slip Lock-up Control (Except Driving in Manual Mode)

In the slip region, the torque converter clutch solenoid current is controlled with the TCM to put it into the half-clutched state. This absorbs the engine torque fluctuation and lock-up operates from low speed.
This raises the fuel efficiency for 2nd, 3rd, 4th, 5th and 6th gears at both low speed and when the accelerator has a low degree of opening.

Component Parts Location

INFOID:0000000001303742



Component Description

INFOID:0000000001303743

A/T ASSEMBLY

Part name	Function
TCM	TCM controls transaxle and consists of microcomputer and a wiring connector for signal inputs/ outputs and power supply.
L/C linear solenoid valve	TM-256, "Description"
2-6/B linear solenoid valve	TM-258, "Description"
3-5R/C linear solenoid valve	TM-260, "Description"
H/C linear solenoid valve	TM-262, "Description"
L/U & L&R/B linear solenoid valve	TM-254, "Description"
L/C shift solenoid valve	TM-264, "Description"
L&R/B shift solenoid valve	TM-266, "Description"
Line pressure linear solenoid valve	TM-240, "Description"
Manual valve	It distributes the line pressure to each hydraulic circuit in accordance with each selector lever position.
Pilot valve	It retains the line pressure at a constant pressure and distributes to each solenoid.
Lock-up control valve	It regulates the lock-up operation transitionally for smooth operation of lock-up.
L/C accumulator	It prevents pulsation of L/C pressure.
Torque converter regulator valve	It regulates the supply pressure to torque converter to the optimum pressure in accordance with the driving condition.
Pressure regulator valve	It regulates the outlet pressure from oil pump to the optimum pressure in accordance with the driving condition.
3-5R/C accumulator	It prevents pulsation of 3-5R/C pressure.
H/C accumulator	It prevents pulsation of H/C pressure.
2-6/B accumulator	It prevents pulsation of 2-6/B pressure.
Lock-up solenoid shift valve	It switches the destination of the control pressure in accordance with the selected range. (L/U control⇔L&R/B control)
L&R/B control valve	It supplies the line pressure as regulated by the control pressure to L&R/B.
L&R/B shift valve	It supplies the hydraulic pressure to L&R/B by operating L&R/B shift solenoid.
3-5R/C shuttle valve	It switches the supplier line pressure in accordance with each range of D and R.
3-5R/C control valve	It supplies the line pressure as regulated by the control pressure to 3-5R/C.
3-5R/C reverse stall valve	It switches the supply pressure when in R range in accordance with the driving condition.
H/C control valve	It supplies the line pressure as regulated by the control pressure to H/C.
H/C hold valve	It opens the hydraulic circuit to the H/C control valve by the supply pressure from L&R/B shift solenoid and the pilot pressure. (Self-retention function)
L/C fail-safe valve	It blocks the supply of hydraulic pressure to L/C when L/C shift solenoid is operating (5th and 6th speeds).
L/C shift valve	It switches the hydraulic pressure supplied to L/C control valve by the control pressure and the pilot pressure.
L/C control valve	It supplies the line pressure as regulated by the control pressure to L/C.
2-6/B control valve	It supplies the line pressure as regulated by the control pressure to 2-6/B.
PNP switch	TM-223, "Description"
Vehicle speed sensor A/T	TM-232, "Description"
Turbine revolution sensor	TM-228, "Description"
A/T fluid temperature sensor	TM-226, "Description"

EXCEPT A/T ASSEMBLY

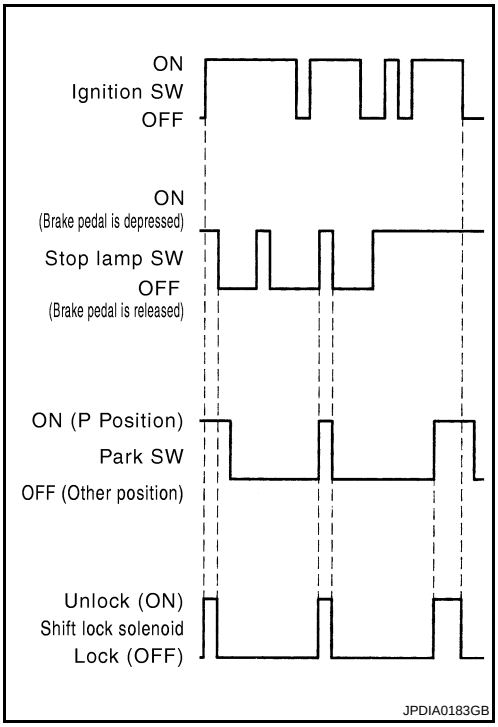
Part name	Function
Accelerator pedal position sensor	TM-242, "Description"
Manual mode switch	TM-280, "Description"

SHIFT LOCK SYSTEM

System Description

INFOID:0000000001303744

It is designed so that it cannot be shifted from the P position unless the brake pedal is depressed while the ignition switch is set to ON. The shift lock is unlocked by turning the shift lock solenoid ON when the ignition switch is set to ON, the park switch is turned ON (selector lever is in P position), and the stop lamp switch is turned ON (brake pedal is depressed) as shown in the operation chart in the figure. Therefore, the shift lock solenoid receives no ON signal and the shift lock remains locked if all of the above conditions are not fulfilled. (However, selector operation is allowed if the shift lock release button is pressed.)

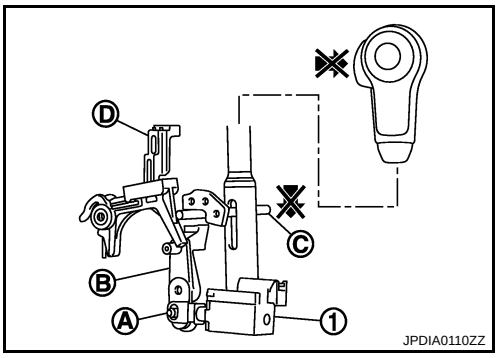


SHIFT LOCK OPERATION at P POSITION

When Brake Pedal Is Not Depressed (No Selector Operation Allowed)

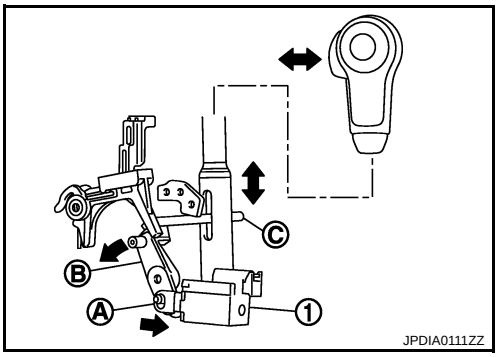
The shift lock solenoid (1) is turned OFF (not energized) and the solenoid rod (A) is extended with the spring when the brake pedal is not depressed (no selector operation allowed) with the ignition switch ON.

The connecting lock lever (B) is located at the position shown in the figure when the solenoid rod is extended. It prevents the movement of the detent rod (C). The selector lever cannot be shifted from the P position for this reason. However, the lock lever is forcibly moved to the direction opposite to that of the arrow when the shift lock release button (D) is pressed. Selector operation can be performed.



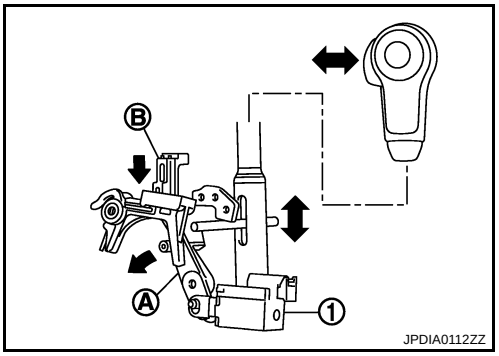
When Brake Pedal Is Depressed (Shift Operation Allowed)

The shift lock solenoid (1) is turned ON (energized) when the brake pedal is depressed with the ignition switch ON. The solenoid rod (A) is compressed with the electromagnetic force. The connecting lock lever (B) rotates when the solenoid is compressed. Therefore, the detent rod (C) can be moved. The selector lever can be shifted to other positions for this reason.



P POSITION HOLD MECHANISM (IGNITION SWITCH LOCK)

The shift lock solenoid (1) is not energized when the ignition switch is in any position other than ON. The shift mechanism is locked and P position is held. The operation cannot be performed from P position if the brake pedal is depressed with the ignition switch ON when the operation system of shift lock solenoid is malfunctioning. However, the lock lever (A) is forcibly rotated and the shift lock is released when the shift lock release button (B) is pressed from above. The selector operation from P position can be performed.



JPDIA0112ZZ

CAUTION:

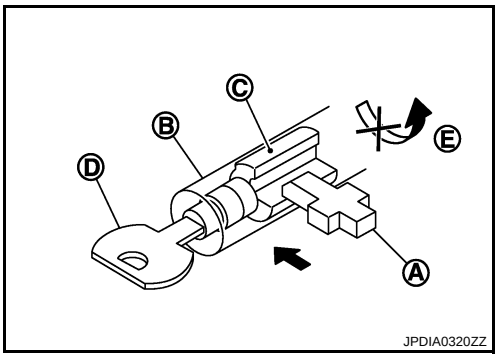
Use the shift lock release button only when the selector lever cannot be operated even if the brake pedal is depressed with the ignition switch ON.

KEY LOCK MECHANISM

The key is not set to LOCK when the selector lever is not selected to P position. This prevents the key from being removed from the key cylinder.

Key Lock Status

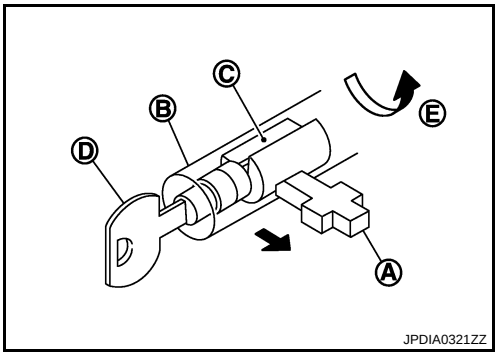
The slider (A) in the key cylinder (B) is moved to the left side of the figure when the selector lever is in any position other than P position. The rotator (C) that rotates together with the key (D) cannot be rotated for this reason. The key cannot be removed from the key cylinder because it cannot be turned to LOCK (E).



JPDIA0320ZZ

Key Unlock Status

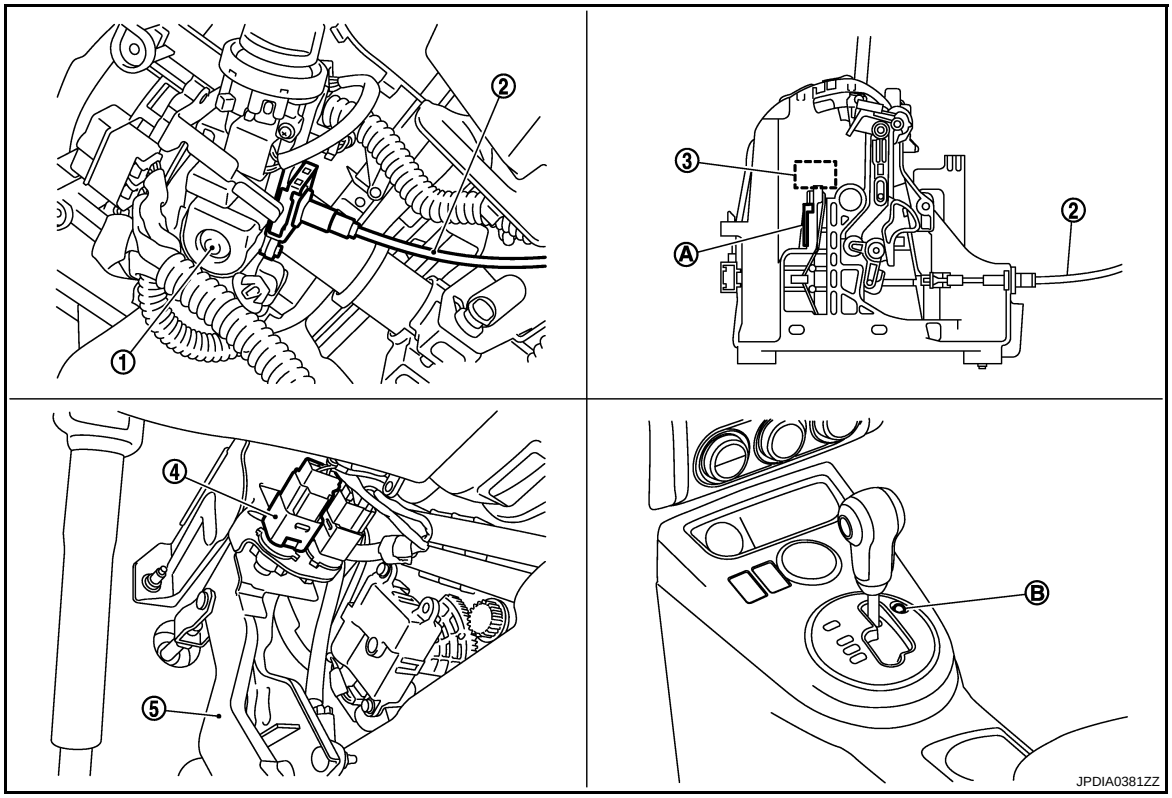
The slider (A) in the key cylinder (B) is moved to the right side of the figure when the selector lever is in P position and the finger is removed from the selector button. The rotator (C) can be rotated for this reason. The key (D) can be removed from the key cylinder because it can be turned to LOCK (E).



JPDIA0321ZZ

Component Parts Location

INFOID:0000000001303745



1. Key cylinder
2. Key interlock cable
3. Shift lock solenoid
4. Stop lamp switch
5. Brake pedal
A. Park position switch
B. Shift lock release button

Component Description

INFOID:0000000001303746

SHIFT LOCK

Component	Function
Shift lock solenoid	Refer to TM-285, "Description"
Lock lever	
Detent rod	
Park position switch	
Key interlock cable and rod	
Shift lock release button	

KEY LOCK

Component		Function
Key cylinder	Rotator	It rotates together with the key and restricts the slider movement when the ignition switch is in LOCK position.
	Slider	It moves according to the rotation of the lock lever.
Key interlock cable and key interlock rod		Actuation of lock lever is conveyed to slider in the key cylinder.

ON BOARD DIAGNOSTIC (OBD) SYSTEM

Diagnosis Description

INFOID:0000000001303747

DESCRIPTION

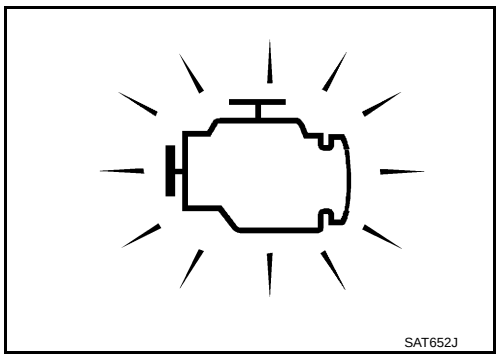
The A/T system has two self-diagnostic systems.
The first is the emission-related on board diagnostic system (OBD) performed by the TCM in combination with the ECM. The malfunction is indicated by the MI (malfunction indicator) and is stored as a DTC in the ECM memory, and the TCM memory.
The second is the TCM original self-diagnosis performed by the TCM. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD self-diagnostic items. For detail, refer to TM-218, "CONSULT-III Function (TRANSMISSION)".

MALFUNCTION INDICATOR (MI)

Description

The MI is located on the instrument panel.

1. The MI will light up when the ignition switch is turned ON without the engine running. This is a bulb check.
2. When the engine is started, the MI should go off.
   If the MI remains on, the on board diagnostic system has detected an engine system malfunction.



DIAGNOSIS SYSTEM (TCM)

CONSULT-III Function (TRANSMISSION)

INFOID:0000000001303748

CONSULT-III APPLICATION ITEMS

Diagnostic test mode	Function
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.
Data monitor	Input/Output data in the ECU can be read.
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.
ECU part number	TCM part number can be read.

SELF-DIAGNOSTIC RESULTS

Display Items List

X: Applicable, —: Not applicable

Items (CONSULT-III screen terms)	TCM self-diagnosis	OBD (DTC)	Reference
	"TRANSMISSION" with CONSULT-III	MI[*1] or GST	
PNP SW/CIRC	P0705	P0705	TM-223
ATF TEMP SEN/CIRC	P0710	P0710	TM-226
TURBINE REV S/CIRC	P0717	P0717	TM-228
VEH SPD SEN/CIR AT	P0720	P0720	TM-232
ENGINE SPEED SIG	P0725	—	TM-236
A/T TCC S/V FNCTN	P0744	P0744	TM-238
L/PRESS SOL/CIRC	P0745	P0745	TM-240
TP SEN/CIRC A/T	P1705	—	TM-242
ESTM VEH SPD SIG	P1721	—	TM-244
A/T INTERLOCK	P1730	P1730	TM-246
A/T 1ST E/BRAKING	P1731	P1731	TM-249
GEAR RATIO	P1732	P1732	TM-251
L/U L&R/B SOL/CIRC	P1743	P1743	TM-254
LOW/C SOL/CIRC	P1746	P1746	TM-256
26/B SOL/CIRC	P1747	P1747	TM-258
35R/C SOL/CIRC	P1748	P1748	TM-260
H/C SOL/CIRC	P1749	P1749	TM-262
L/C SFT SOL/CIRC	P1750[*2]	—	TM-264
L&R/B SFT SOL/CIRC	P1755	P1755	TM-266
MEAN EFF TRQ SIG	P1787	P1787	TM-268
ENGINE TRQ INF SIG	P1788	P1788	TM-269
LOW/C SOL FNCT	P1790	—	TM-270
26/B SOL FNCT	P1792	—	TM-272
35R/C SOL FNCT	P1793	—	TM-274
H/C SOL FNCT	P1794	—	TM-276
L&R/B SOL FNCT	P1795	—	TM-278
MANU MODE SW/CIRC	P1815	—	TM-280
CAN COMM CIRCUIT	U1000[*3]	U1000	TM-221

Items (CONSULT-III screen terms)	TCM self-diagnosis	OBD (DTC)	Reference
	"TRANSMISSION" with CONSULT-III	MI*1 or GST	
CONTROL UNIT(CAN)	U1010	U1010	TM-222
NO DTC IS DETECTED FURTHER TESTING MAY BE REQUIRED	X	X	—

- *1: Refer to ECR-97, "Diagnosis Description".
- *2: A/T CHECK indicator lamp turns ON when "P1750" is detected.
- *3: Two of "U1000" may be indicated simultaneously.

DATA MONITOR

Display Items List

Monitored item (Unit)	Remarks
INIT GR RATIO	Initial gear ratio
FINL GR RATIO	Final gear ratio
TORQ CONV STS	Torque converter status
CRNT GR POSI	Current gear position
TRGT GR POSI	Target gear position
TQ CONT TYPE	Indicated but nonusable
FAST TRQ (Nm)	Indicated but nonusable
SLOW TRQ (Nm)	Indicated but nonusable
MEAN ENG TRQ (Nm)	Indicated but nonusable
NO REQ GB TRQ (Nm)	Indicated but nonusable
TIME COUNT (mint)	Time indication while ignition switch ON
INIT GR RATIO	Initial gear ratio
FINL GR RATIO	Final gear ratio
SLCT LVR POSI	Selector lever position that is being recognized by TCM
SHIFT MODE	Indicated but nonusable
GEAR POS ASC	Gear position in the ASC mode
ACCELE POSI (%)	Accelerator pedal position signal input through CAN communication
THROTTLE POSI (%)	Throttle position signal input through CAN communication
KICK DOWN (On/Off)	Wide open throttle position signal input through CAN communication
BRAKESW	Stop lamp switch signal input through CAN communication
L&R/B PRESS SW (On/Off)	The status of L&R/B pressure switch
H/C PRESS SW (On/Off)	The status of H/C pressure switch
26/B PRESS SW (On/Off)	The status of 2-6/B pressure switch
35R/C PRESS SW (On/Off)	The status of 3-5R/C pressure switch
L/C PRESS SW (On/Off)	The status of L/C pressure switch
SFT DWN SW (On/Off)	The status of Down Switch in the manual mode
SFT UP SW (On/Off)	The status of Up Switch in the manual mode
NON M-MODE SW (On/Off)	The status of manual mode
MANU MODE SW (On/Off)	The status of manual mode
D POSITION SW (On/Off)	The status of PNP switch
N POSITION SW (On/Off)	
R POSITION SW (On/Off)	
P POSITION SW (On/Off)	

Monitored item (Unit)	Remarks
VHCL/S SE-A/T (km/h)	Vehicle speed that is being recognized by TCM
TURBINE REV (rpm)	Turbine revolution that is being recognized by TCM
ATF TEMP SE 1 (deg)	A/T fluid temperature that is being recognized by TCM
BATTERY VOLT (V)	Battery voltage that is being recognized by TCM
OIL PRESS (kPa)	Line pressure command value indicated by TCM
ENGINE SPEED (rpm)	Engine speed signal input through CAN communication
PRST MALFNCT1	Currently stored undefined detection data
PRST MALFNCT2	
PRST MALFNCT3	
PRST MALFNCT4	
PRST MALFNCT5	
PRST MALFNCT6	
PAST MALFNCT1	Previous malfunction data
PAST MALFNCT2	
PAST MALFNCT3	
PAST MALFNCT4	
PAST MALFNCT5	
PAST MALFNCT6	
LOW/C SOL (mA)	Output control current from TCM to each solenoid
35R/C SOL (mA)	
H/C SOL (mA)	
L/U&R/B SOL (mA)	
26/B SOL (mA)	
PL SOL (mA)	
LOW/C SOL MON (mA)	Actual output current of output control current from TCM to each solenoid
35R/C SOL MON (mA)	
H/C SOL MON (mA)	
L/U&R/B MON (mA)	
26/B SOL MON (mA)	
PL SOL MON (mA)	
L/C SFT SOL (On/Off)	Status of check signal for output control signal from TCM to each solenoid
L&R/B SFT SOL (On/Off)	
Voltage (V)	Displays the value measured by the voltage probe.
Frequency (Hz)	The value measured by the pulse probe is displayed.
DUTY-HI (high) (%)	
DUTY-LOW (low) (%)	
PLS WIDTH-HI (ms)	
PLS WIDTH-LOW (ms)	

Diagnostic Tool Function

INFOID:0000000001303749

GST OBD SELF-DIAGNOSTIC PROCEDURE (WITH GST)
Refer to ECR-108, "Diagnosis Tool Function" (WITH EURO-OBD).

COMPONENT DIAGNOSIS

U1000 CAN COMM CIRCUIT

Description

INFOID:0000000001303750

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent malfunction detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

INFOID:0000000001303751

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
U1000	CAN COMM CIRCUIT	When TCM is not transmitting or receiving CAN communication signal for 2 seconds or more.	Harness or connectors (CAN communication line is open or shorted.)

NOTE:

Two of “U1000” may be indicated simultaneously.

DTC CONFIRMATION PROCEDURE

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSLULT-III

1. Start engine.
2. Run engine for at least 2 consecutive seconds at idle speed.
3. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

With GST

Follow the procedure “With CONSULT-III”.

Is “U1000 CAN COMM CIRCUIT” detected?

YES >> Go to TM-221, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303752

1. CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-III

1. Start engine.
2. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “U1000 CAN COMM CIRCUIT” indicated?

YES >> Go to LAN section. Refer to LAN-21, "CAN System Specification Chart".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

U1010 CONTROL UNIT (CAN)

Description

INFOID:0000000001303753

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent malfunction detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

INFOID:0000000001303754

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
U1010	CONTROL UNIT(CAN)	When detecting error during the initial diagnosis of CAN controller to TCM.	Harness or connectors (CAN communication line is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:
If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Start engine and wait for at least 6 seconds.
3. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

With GST
Follow the procedure “With CONSULT-III”.

Is “U1010 CONTROL UNIT(CAN)” detected?

YES >> Go to TM-222, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303755

1. CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-III
1. Start engine.
2. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “U1010 CONTROL UNIT” indicated?

YES >> Go to LAN section. Refer to LAN-21, "CAN System Specification Chart".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

P0705 PARK/NEUTRAL POSITION SWITCH

Description

INFOID:0000000001303756

- The PNP switch assembly includes the transaxle range switch.
- The transaxle range switch detects the selector lever position and transmits a signal to the TCM.

DTC Logic

INFOID:0000000001303757

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0705	PNP SW/CIRC	• TCM receives no input signal from PNP switch. • TCM simultaneously detects two or more signals from PNP switch.	• Harness or connectors (Switch circuit is open or shorted.) • PNP switch mounting angle • PNP switch • TCM

DTC CONFIRMATION PROCEDURE

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Shift the selector lever to each position. Hold it for at least 5 seconds at each position.
3. Perform “SELF-DIAG RESULT” mode for “TRANSMISSION”.

With GST

Follow the procedure “With CONSULT-III”.

Is “P0705 PNP SW/CIRC” detected?

YES >> Go to TM-223, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303758

1.CHECK INPUT SIGNALS

1. Turn ignition switch ON.
2. Check voltage between TCM harness connector terminals and ground.

TCM harness connector			Condition	Voltage (Approx.)
Connector	Terminal			
F23	1	Ground	Selector lever in “R” position	Battery voltage
			Other than the above position	0 V
	2		Selector lever in “N” position	Battery voltage
			Other than the above position	0 V
	3		Selector lever in “D” position	Battery voltage
			Other than the above position	0 V
	11		Selector lever in “P” position	Battery voltage
			Other than the above position	0 V

Is the inspection result normal?

OK >> GO TO 7.
NG >> GO TO 2.

2.CHECK POWER SOURCE

1. Turn ignition switch OFF.
2. Disconnect PNP switch harness connector.
3. Check voltage between PNP switch harness connector terminal and ground.

PNP switch harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F22	3		Ignition switch ON	Battery voltage
			Ignition switch OFF	0 V

Is the inspection result normal?

OK >> GO TO 3.
NG >> GO TO 5.

3.CHECK HARNESS BETWEEN TCM AND PNP SWITCH

1. Disconnect TCM harness connector.
2. Check continuity between TCM harness connector terminals and PNP switch harness connector terminals.

TCM harness connector		PNP switch harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	1	F22	9	Existed
	2		8	
	3		5	
	11		2	

3. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

OK >> GO TO 4.
NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK PNP SWITCH

1. Check PNP switch. Refer to TM-225, "Component Inspection".
2. Reinstall any part removed.

Is the inspection result normal?

OK >> GO TO 7.
NG >> Repair or replace damaged parts.

5.CHECK HARNESS BETWEEN IPDM E/R AND PNP SWITCH

1. Disconnect IPDM E/R harness connector.
2. Check continuity between IPDM E/R harness connector terminal and PNP switch harness connector terminal.

IPDM E/R harness connector		PNP switch harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	60	F22	3	Existed

3. If OK, check harness for short to ground and short to power.
4. Reinstall any part removed.

Is the inspection result normal?

OK >> GO TO 6.
NG >> Repair open circuit or short to ground or short to power in harness or connectors.

6.CHECK IPDM E/R

Check voltage between IPDM E/R harness connector terminal and ground.

IPDM E/R harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
E15	60		Ignition switch ON	Battery voltage
			Ignition switch OFF	0 V

Is the inspection result normal?

OK >> GO TO 7.
NG >> Check the following. If NG, repair or replace damaged parts.
- Harness for short or open between ignition switch and IPDM E/R
- 10 A fuse (No. 60, located in IPDM E/R)
- Ignition switch

7.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NG >> Replace TCM. Refer to TM-340, "Exploded View".

Component Inspection

INFOID:0000000001303759

1.CHECK PNP SWITCH

Check continuity between PNP switch connector terminals.

Selector lever position	PNP switch connector			Continuity
	Connector	Terminal		
P	F22	10	7	Existed
		3	2	
R		3	9	
N		10	7	
		3	8	
D		3	5	

Is the inspection result normal?

YES >> INSPECTION END
NO >> GO TO 2.

2.CHECK A/T POSITION

1. Disconnect control cable. Refer to TM-343, "Exploded View".
2. Check PNP switch. (Refer to step 1.)

Is the inspection result normal?

YES >> Adjust A/T position. Refer to TM-339, "Inspection and Adjustment".
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

P0710 A/T FLUID TEMPERATURE SENSOR

Description

INFOID:0000000001303760

The A/T fluid temperature sensor detects the A/T fluid temperature and transmits a signal to the TCM.

DTC Logic

INFOID:0000000001303761

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0710	ATF TEMP SEN/CIRC	• TCM detects A/T oil temperature of 180 degrees or more continuously for 10 minutes while driving at 10 km/h (6 MPH) or more with an accelerator opening of 10%. • TCM detects A/T oil temperature of 40 degrees below zero or less while driving at 10 km/h (6 MPH) or more.	• Harness or connectors (Sensor circuit is open or shorted.) • A/T fluid temperature sensor • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 10 minutes.

SLCT LVR POSI	: “D” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P0710 ATF TEMP SEN/CIRC” detected?

YES >> Go to TM-226, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303762

1.CHECK OUTPUT SIGNALS

1. Turn ignition switch ON.
2. Check voltage between TCM harness connector terminals.

TCM harness connector			Condition	Voltage (Approx.)
Connector	Terminal			
F23	12	13	When A/T fluid temperature is 20°C (68°F)	2.52 V
			When A/T fluid temperature is 80°C (176°F)	0.69 V

Is the inspection result normal?

YES >> GO TO 4.

NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Disconnect TCM harness connector and A/T assembly harness connector.
2. Check continuity between TCM harness connector terminals and A/T assembly harness connector terminals.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	12	F56	3	Existed
	13		2	

3. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK A/T FLUID TEMPERATURE SENSOR

1. Check A/T fluid temperature sensor. Refer to TM-227, "Component Inspection".
2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

Component Inspection

INFOID:0000000001303763

1.CHECK A/T FLUID TEMPERATURE SENSOR

1. Turn ignition switch OFF.
2. Disconnect A/T assembly harness connector.
3. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	2	3	When A/T fluid temperature is 10°C (50°F)	6.62 kΩ
			When A/T fluid temperature is 25°C (77°F)	3.51 kΩ
			When A/T fluid temperature is 80°C (176°F)	0.55 kΩ
			When A/T fluid temperature is 110°C (230°F)	0.25 kΩ

Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

P0717 TURBINE REVOLUTION SENSOR

Description

INFOID:0000000001303764

Turbine revolution sensor is mounted on the input side of A/T. It detects revolutions of low clutch drum by pulse signals and transmits them to TCM.

DTC Logic

INFOID:0000000001303765

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0717	TURBINE REV S/CIRC	TCM detects turbine speed of 305 rpm or less while driving at 40 km/h (25 MPH) or more with engine speed of 1,600 rpm or more.	• Harness or connectors (Sensor circuit is open or shorted.) • Turbine revolution sensor • TCM • Low clutch drum

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
VHCL/S SE-A/T	: 40 km/h (25 MPH) or more
ENGINE SPEED	: 1,600 rpm or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P0717 TURBINE REV S/CIRC” detected?

YES >> Go to TM-228, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303766

1.CHECK TURBINE REVOLUTION SENSOR

With CONSULT-III

1. Start engine.
2. Check power supply to turbine revolution sensor by voltage between TCM connector terminals.

TCM harness connector			Voltage (Approx.)
Connector	Terminal		
F23	46	23	Battery voltage
	48		

3. If OK, check the pulse when vehicle idling.

TCM harness connector		Condition	Data (Approx.)
Connector	Terminal		
F23	33	When idling in “D” position (during vehicle stop), use the CONSULT-III pulse frequency measuring function. **CAUTION:** **Connect the data link connector to the vehicle-side diagnosis connector.**	332 Hz

Is the inspection result normal?

YES >> GO TO 8.
NO >> GO TO 2.

2.CHECK POWER AND SENSOR GROUND

1. Turn ignition switch OFF.
2. Disconnect turbine revolution sensor harness connector.
3. Turn ignition switch ON.
4. Check voltage between turbine revolution sensor harness connector terminals.

Turbine revolution sensor harness connector			Voltage (Approx.)
Connector	Terminal		
F54	3	1	Battery voltage

5. Check voltage between turbine revolution sensor harness connector terminal and ground.

Turbine revolution sensor harness connector		Ground	Voltage (Approx.)
Connector	Terminal		
F54	3		Battery voltage

6. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO-1 >> Battery voltage is not supplied between terminals 1 and 3, neither terminal 3 and ground: GO TO 5.
NO-2 >> Battery voltage is not supplied between terminals 1 and 3 only: GO TO 7.

3.CHECK HARNESS BETWEEN TCM AND TURBINE REVOLUTION SENSOR

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector.
3. Check continuity between TCM harness connector terminal and turbine revolution sensor harness connector terminal.

TCM harness connector		Turbine revolution sensor harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	33	F54	2	Existed

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK TCM SHORT

1. Replace same type TCM. Refer to TM-340, "Exploded View".
2. Erase self-diagnostic results.
3. Perform “DTC CONFIRMATION PROCEDURE”. Refer to TM-228, "DTC Logic".

Is “P0717 TURBINE REV S/CIRC” detected again?

YES >> Replace A/T assembly. Refer to TM-351, "Exploded View".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

5. CHECK HARNESS BETWEEN IPDM E/R AND TCM AND TURBINE REVOLUTION SENSOR

1. Turn ignition switch OFF.
2. Disconnect IPDM E/R harness connector and TCM harness connector.
3. Check continuity between IPDM E/R harness connector terminal and TCM harness connector terminals.

IPDM E/R harness connector		TCM harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	58	F23	46	Existed
			48	

4. Check continuity between IPDM E/R harness connector terminal and turbine revolution sensor harness connector terminal.

IPDM E/R harness connector		Turbine revolution sensor harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	58	F54	3	Existed

5. If OK, check harness for short to ground and short to power.
6. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK IPDM E/R

Check voltage between IPDM E/R harness connector terminal and ground.

IPDM E/R harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
E15	58		Ignition switch ON	Battery voltage
			Ignition switch OFF	0 V

Is the inspection result normal?

YES >> GO TO 7.
NO >> Check the following. If NG, repair or replace damaged parts.
- Harness for short or open between ignition switch and IPDM E/R
- 10 A fuse (No. 58, located in IPDM E/R)
- Ignition switch

7. CHECK HARNESS BETWEEN TCM AND TURBINE REVOLUTION SENSOR (SENSOR GROUND)

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and turbine revolution sensor harness connector.
3. Check continuity between TCM harness connector terminal.

TCM harness connector		Turbine revolution sensor harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	23	F54	1	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 8.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

8. CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P0720 VEHICLE SPEED SENSOR A/T

Description

INFOID:0000000001303767

The vehicle speed sensor A/T detects the revolution of the idler gear and emits a pulse signal. The pulse signal is transmitted to the TCM which converts it into vehicle speed.

DTC Logic

INFOID:0000000001303768

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0720	VEH SPD SEN/CIR AT	TCM receives no input signal from vehicle speed sensor A/T.	• Harness or connectors (Sensor circuit is open or shorted.) • Vehicle speed sensor A/T • TCM • Idler gear

DTC COMFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
VHCL/S SE-A/T	: 20 km/h (12 MPH) or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

Is “P0720 VEH SPD SEN/CIR AT” detected?

YES >> Go to TM-232, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303769

1.CHECK VEHICLE SPEED SENSOR A/T

With CONSULT-III

1. Start engine.
2. Check power supply to vehicle speed sensor A/T by voltage between TCM connector terminals.

TCM harness connector			Voltage (Approx.)
Connector	Terminal		
F23	46	24	Battery voltage
	48		

3. If OK, check pulse when vehicle cruises.

TCM harness connector		Condition	Data (Approx.)
Connector	Terminal		
F23	34	When driving at 20 km/h (12 MPH) in “D” position, use the CONSULT-III pulse frequency measuring function. **CAUTION:** **Connect the data link connector to the vehicle-side diagnosis connector.**	383 Hz

Is the inspection result normal?

YES >> GO TO 8.
NO >> GO TO 2.

2.CHECK POWER AND SENSOR GROUND

1. Turn ignition switch OFF.
2. Disconnect vehicle speed sensor A/T harness connector.
3. Turn ignition switch ON.
4. Check voltage between vehicle speed sensor A/T harness connector terminals.

Vehicle speed sensor A/T harness connector			Voltage (Approx.)
Connector	Terminal		
F57	1	3	Battery voltage

5. Check voltage between vehicle speed sensor A/T harness connector terminal and ground.

Vehicle speed sensor A/T harness connector		Ground	Voltage (Approx.)
Connector	Terminal		
F57	1		Battery voltage

6. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO-1 >> Battery voltage is not supplied between terminals 1 and 3, neither terminal 1 and ground: GO TO 5.
NO-2 >> Battery voltage is not supplied between terminals 1 and 3 only: GO TO 7.

3.CHECK HARNESS BETWEEN TCM AND VEHICLE SPEED SENSOR A/T

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector.
3. Check continuity between TCM harness connector terminal and vehicle speed sensor A/T harness connector terminal.

TCM harness connector		Vehicle speed sensor A/T harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	34	F57	2	Existed

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK TCM SHORT

1. Replace same type TCM. Refer to TM-340, "Exploded View".
2. Erase self-diagnostic results.
3. Perform “DTC CONFIRMATION PROCEDURE”. Refer to TM-232, "DTC Logic".

Is “P0720 VEH SPD SEN/CIR AT” detected again?

YES >> Replace A/T assembly. Refer to TM-351, "Exploded View".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

5. CHECK HARNESS BETWEEN IPDM E/R AND TCM AND VEHICLE SPEED SENSOR A/T

1. Turn ignition switch OFF.
2. Disconnect IPDM E/R harness connector and TCM harness connector.
3. Check continuity between IPDM E/R harness connector terminal and TCM harness connector terminals.

IPDM E/R harness connector		TCM harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	58	F23	46	Existed
			48	

4. Check continuity between IPDM E/R harness connector terminal and vehicle speed sensor A/T harness connector terminal.

IPDM E/R harness connector		Vehicle speed sensor A/T harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	58	F57	1	Existed

5. If OK, check harness for short to ground and short to power.
6. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK IPDM E/R

Check voltage between IPDM E/R harness connector terminal and ground.

IPDM E/R harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
E15	58		Ignition switch ON	Battery voltage
			Ignition switch OFF	0 V

Is the inspection result normal?

YES >> GO TO 7.
NO >> Check the following. If NG, repair or replace damaged parts.
- Harness for short or open between ignition switch and IPDM E/R
- 10 A fuse (No. 58, located in IPDM E/R)
- Ignition switch

7. CHECK HARNESS BETWEEN TCM AND VEHICLE SPEED SENSOR A/T (SENSOR GROUND)

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector.
3. Check continuity between TCM harness connector terminal and vehicle speed sensor A/T harness connector terminal.

TCM harness connector		Vehicle speed sensor A/T harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	24	F57	3	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 8.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

8. CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P0725 ENGINE SPEED SIGNAL

Description

INFOID:0000000001303770

The engine speed signal is transmitted from the ECM to the TCM with CAN communication line.

DTC Logic

INFOID:0000000001303771

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0725	ENGINE SPEED SIG	Engine speed signal is not input from ECM to TCM.	• Harness or connectors (CAN communication line is open or shorted.) (Sensor circuit is open or shorted.) • Crankshaft position sensor (POS) • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ENGINE SPEED	: 305 rpm or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

Is “P0725 ENGINE SPEED SIG” detected?

YES >> Go to TM-236, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303772

1.CHECK DTC WITH ECM

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “ENGINE”.

Is the inspection result normal?

YES >> GO TO 2.
NO >> Check DTC detected item. Refer to ECR-318, "DTC Index".

2.CHECK DTC WITH TCM

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Check DTC detected item. Refer to TM-302, "DTC Index".

3.CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Check for engine speed change corresponding to “ACCELE POSI” while monitoring “ENGINE SPEED”.

Item name	Condition	Value
ENGINE SPEED	Engine running	Closely matches the tachometer reading.
ACCELE POSI	Released accelerator pedal	0%
	Fully depressed accelerator pedal	100%

Is the inspection result normal?

YES >> GO TO 4.
NO >> Perform “SELF-DIAG RESULTS” mode for “ENGINE”.

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P0744 A/T TCC S/V FUNCTION (LOCK -UP)

Description

INFOID:0000000001303773

This malfunction is detected when the torque converter clutch does not lock-up as instructed by the TCM. This is not only caused by electrical malfunction (circuits open or shorted) but also by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

DTC Logic

INFOID:0000000001303774

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0744	A/T TCC S/V FUNTN	• Slip revolution of torque converter exceeds the specified value in the lock-up operating area. • Number of revolutions of torque converter continuously keeps a very low state for the specified period of time in the lock-up non-operating area.	• Harness or connectors (Solenoid valve circuit is open or shorted.) (Sensor circuit is open or shorted.) • L/U & L&R/B linear solenoid valve circuit • A/T fluid temperature sensor • Turbine revolution sensor • Vehicle speed sensor A/T • Engine assembly and A/T assembly are improperly installed. (Axial deviation.) • Torque converter • Control valve

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 30 consecutive seconds.

SLCT LVR POSI	: “D” position
VHCL/S SE-A/T	: 80 km/h (50 MPH) or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P0744 A/T TCC S/V FUNTN” detected?

YES >> Go to TM-238, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303775

1.CHECK LINE PRESSURE

Check line pressure. Refer to TM-333, "Inspection and Judgment".

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace damaged parts. Refer to TM-333, "Inspection and Judgment".

2.CHECK LOCK-UP AND LOW AND REVERSE BRAKE LINEAR SOLENOID VALVE SYSTEM

Check lock-up and low and reverse brake linear solenoid valve system. Refer to TM-254, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK A/T FLUID TEMPERATURE SENSOR

Check A/T fluid temperature sensor system. Refer to TM-227, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4. CHECK TURBINE REVOLUTION SENSOR SIGNALS

Check turbine revolution sensor signals. Refer to TM-228, "Diagnosis Procedure".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK VEHICLE SPEED SENSOR A/T SIGNALS

Check vehicle speed sensor A/T signals. Refer to TM-232, "Diagnosis Procedure".

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair or replace damaged parts.

6. CHECK TCM SHORT

1. Replace same type TCM.
2. Erase self-diagnostic results.
3. Perform “DTC CONFIRMATION PROCEDURE”. Refer to TM-238, "DTC Logic".

Is “P0744 A/T TCC S/V FUNTN” detected?

YES >> GO TO 7.
NO >> Replace TCM. Refer to TM-340, "Exploded View".

7. CHECK INSTALLATION OF ENGINE ASSEMBLY AND A/T ASSEMBLY

1. Check the installation of engine assembly and A/T assembly.
2. Check the installation of drive plate and torque converter.

Is the inspection result normal?

YES >> Replace A/T assembly. Refer to TM-351, "Exploded View".
NO >> Repair or replace damaged parts.

P0745 LINE PRESSURE LINEAR SOLENOID VALVE

Description

INFOID:0000000001303776

The line pressure linear solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal transmitted from the TCM.

DTC Logic

INFOID:0000000001303777

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P0745	L/PRESS SOL/CIRC	• Five seconds break or short in the circuit of line pressure linear solenoid valve is detected. • Control current of line pressure linear solenoid valve is abnormally high or low.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • Line pressure linear solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine and wait for at least 5 consecutive seconds.
2. Perform “SELF-DIAG RESULT” mode for “TRANSMISSION”.

With GST

Follow the procedure “With CONSULT-III”.

Is “P0745 L/PRESS SOL/CIRC” detected?

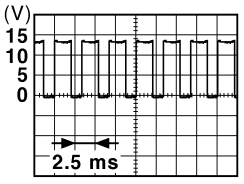
YES >> Go to TM-240, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303778

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F23	38		Engine start	 JPDIA0393ZZ
			Engine stop	0 V

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.

2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	38	F56	9	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK LINE PRESSURE LINEAR SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	9	13	When A/T fluid temperature is 20°C (68°F)	5.3 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1705 THROTTLE POSITION SENSOR

Description

INFOID:0000000001303780

Electric throttle control actuator consists of throttle control motor, accelerator pedal position sensor, throttle position sensor, etc. The actuator transmits a signal to the ECM, and ECM transmits signals to TCM with CAN communication.

DTC Logic

INFOID:0000000001303781

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1705	TP SEN/CIRC A/T	TCM does not receive the proper accelerator pedal position signals (input by CAN communication) from ECM.	• Harness or connectors (CAN communication line is open or shorted.) (Sensor circuit is open or shorted.) • Accelerator pedal position sensor • ECM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
VHCL/S SE-A/T	: 5 km/h (3 MPH) or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

Is “P1705 TP SEN/CIRC A/T” detected?

YES >> Go to TM-242, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303782

1. CHECK INPUT SIGNALS

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Read out the value of “ACCELE POSI”.

Item name	Condition	Display value
ACCELE POSI	Released accelerator pedal	0%
	Fully depressed accelerator pedal	100%

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

NO >> GO TO 2.

2.CHECK DTC WITH ECM

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “ENGINE”.

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Check DTC detected item. Refer to ECR-318, "DTC Index".

P1721 ESTM VEHICLE SPEED SIGNAL

Description

INFOID:0000000001303783

The vehicle speed signal is transmitted from ABS actuator and electric unit (control unit) to TCM by CAN communication line.

DTC Logic

INFOID:0000000001303784

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1721	ESTM VEH SPD SIG	• Signal (CAN communication) with ABS actuator and electric unit (control unit) is malfunctioning. • There is a great difference between the vehicle speed signal from ABS actuator and electric unit (control unit) and vehicle speed sensor signal.	• Harness or connectors (CAN communication line is open or shorted.) (Sensor circuit is open or shorted.) • ABS actuator and electric unit (control unit) • Wheel sensor

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 60 consecutive seconds.

SLCT LVR POSI	: “D” position
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

Is “P1721 ESTM VEH SPD SIG” detected?

YES >> Go to TM-244, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303785

1.CHECK ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “ABS”.

Is the inspection result normal?

YES >> GO TO 2.
NO >> Check DTC detected item. Refer to BRC-17, "CONSULT-III Function (ABS)" (with ABS), BRC-104, "CONSULT-III Function (ABS)" (with ESP/TCS/ABS).

2.CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and read out the value of “VHCL/S SE-A/T”.

Item name	Condition	Display value
VHCL/S SE-A/T	During driving	Approximately matches the speedometer reading

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> GO TO 3.

3. CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1730 A/T INTERLOCK

Description

INFOID:0000000001303786

Fail-safe function to detect interlock conditions.

DTC Logic

INFOID:0000000001303787

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1730	A/T INTERLOCK	• An abrupt acceleration which exceeds a set time is detected under normal conditions of both the stop lamp switch signal and the vehicle speed sensor A/T. • Solenoid valve has both an electrical malfunction and a functional malfunction. • An interlock pattern is due to a pressure switch operation.	• Harness or connectors (Solenoid valve and switch circuit are open or shorted.) • Vehicle speed sensor A/T circuit • L/U & L&R/B linear solenoid valve circuit • L/C linear solenoid valve circuit • 2-6/B linear solenoid valve circuit • 3-5R/C linear solenoid valve circuit • H/C linear solenoid valve circuit • L/C shift solenoid valve circuit • L&R/B shift solenoid valve circuit • L/C pressure switch circuit • 2-6/B pressure switch circuit • 3-5R/C pressure switch circuit • H/C pressure switch circuit • L&R/B pressure switch circuit

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1730 A/T INTERLOCK” detected?

YES >> Go to TM-246, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Judgment of A/T Interlock

INFOID:0000000001303788

Refer to TM-299, "Fail-Safe".

Diagnosis Procedure

INFOID:0000000001303789

1.CHECK INDICATED DTC

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is any DTC other than “P1730 A/T INTERLOCK” detected?

YES >> Go to TM-302, "DTC Index".
NO >> GO TO 2.

2.CHECK VEHICLE SPEED SENSOR SYSTEM

Check vehicle speed sensor system. Refer to TM-232, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK LOCK-UP AND LOW AND REVERSE BRAKE LINEAR SOLENOID VALVE SYSTEM

Check lock-up and low and reverse brake linear solenoid valve system. Refer to TM-254, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK LOW CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check low clutch linear solenoid valve system. Refer to TM-256, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5.CHECK 2-6 BRAKE LINEAR SOLENOID VALVE SYSTEM

Check 2-6 brake linear solenoid valve system. Refer to TM-258, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair or replace damaged parts.

6.CHECK 3-5 REVERSE CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check 3-5 reverse clutch linear solenoid valve system. Refer to TM-260, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 7.
NO >> Repair or replace damaged parts.

7.CHECK HIGH CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check high clutch linear solenoid valve system. Refer to TM-262, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 8.
NO >> Repair or replace damaged parts.

8.CHECK LOW CLUTCH SHIFT SOLENOID VALVE SYSTEM

Check low clutch shift solenoid valve system. Refer to TM-264, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 9.
NO >> Repair or replace damaged parts.

9.CHECK LOW AND REVERSE BRAKE SHIFT SOLENOID VALVE SYSTEM

Check low and reverse brake shift solenoid valve system. Refer to TM-266, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 10.
NO >> Repair or replace damaged parts.

10.CHECK LOW CLUTCH PRESSURE SWITCH SYSTEM

Check low clutch pressure switch system. Refer to TM-270, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 11.

NO >> Repair or replace damaged parts.

11. CHECK 2-6 BRAKE PRESSURE SWITCH SYSTEM

Check 2-6 brake pressure switch system. Refer to TM-272, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 12.
NO >> Repair or replace damaged parts.

12. CHECK 3-5 REVERSE CLUTCH PRESSURE SWITCH SYSTEM

Check 3-5 reverse clutch pressure switch system. Refer to TM-274, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 13.
NO >> Repair or replace damaged parts.

13. CHECK HIGH CLUTCH PRESSURE SWITCH SYSTEM

Check high clutch pressure switch system. Refer to TM-276, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 14.
NO >> Repair or replace damaged parts.

14. CHECK LOW AND REVERSE BRAKE PRESSURE SWITCH SYSTEM

Check low and reverse brake pressure switch system. Refer to TM-278, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 15.
NO >> Repair or replace damaged parts.

15. CHECK TCM SHORT

1. Replace same type TCM.
2. Erase self-diagnostic results.
3. Perform “DTC CONFIRMATION PROCEDURE”. Refer to TM-246, "DTC Logic".

Is “P1730 A/T INTERLOCK” detected?

YES >> Replace A/T assembly. Refer to TM-351, "Exploded View".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1731 A/T 1ST ENGINE BRAKING

Description

INFOID:0000000001303790

Fail-safe function to prevent sudden decrease in speed by engine brake other than at manual mode.

DTC Logic

INFOID:0000000001303791

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1731	A/T 1ST E/BRAKING	The correlation between control current of L/U & L&R/B linear solenoid valve and ON-OFF of L&R/B pressure switch is abnormal with a position other than manual mode and an accelerator opening of 75% or less.	• A/T assembly power train parts • Control valve (pressure valve malfunction or pressure switch malfunction) • TCM • L/U & L&R/B linear solenoid valve • L&R/B pressure switch • L/C pressure switch • L/C linear solenoid valve • L&R/B shift solenoid valve • L/C • L&R/B

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
ACCELE POSI	: 75% or less
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1731 A/T 1ST E/BRAKING” detected?

YES >> Go to TM-249, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303792

1.CHECK TURBINE REVOLUTION SENSOR SIGNAL

Check turbine revolution sensor signal. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> GO TO 2.
NO >> GO TO 3.

2.CHECK VEHICLE SPEED SENSOR SIGNAL

Check vehicle speed sensor signal. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 3.

3. CHECK INDICATED DTC

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “P0717 TURBINE REV S/CIRC” or “P0720 VEH SPD SEN/CIR AT”

YES-1 >> “P0717 TURBINE REV S/CIRC”: Go to TM-228, "DTC Logic".
YES-2 >> “P0720 VEH SPD SEN/CIR AT”: Go to TM-232, "DTC Logic".
NO >> GO TO 4.

4. CHECK LOCK-UP AND LOW AND REVERSE BRAKE LINEAR SOLENOID VALVE SYSTEM

Check lock-up and low and reverse brake linear solenoid valve system. Refer to TM-254, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK LOW AND REVERSE BRAKE PRESSURE SWITCH SYSTEM

Check low and reverse brake pressure switch system. Refer to TM-278, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair or replace damaged parts.

6. CHECK LOW CLUTCH PRESSURE SWITCH SYSTEM

Check low clutch pressure switch system. Refer to TM-270, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 7.
NO >> Repair or replace damaged parts.

7. CHECK LOW CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check low clutch linear solenoid valve system. Refer to TM-256, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 8.
NO >> Repair or replace damaged parts.

8. CHECK LOW AND REVERSE BRAKE SHIFT SOLENOID VALVE SYSTEM

Check low and reverse brake shift solenoid valve system. Refer to TM-266, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 9.
NO >> Repair or replace damaged parts.

9. CHECK TCM SHORT

1. Replace same type TCM.
2. Erase self-diagnostic results.
3. Perform “DTC CONFIRMATION PROCEDURE”. Refer to TM-249, "DTC Logic".

Is “P1731 A/T 1ST E/BRAKING” detected?

YES >> Replace A/T assembly. Refer to TM-351, "Exploded View".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1732 GEAR RATIO

Description

INFOID:0000000001303793

This malfunction code is detected when an actual gear ratio to the target gear ratio tilts toward the direction of larger or lower engine (turbine) revolutions.

DTC Logic

INFOID:0000000001303794

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1732	GEAR RATIO	• After driving for two seconds or more in 1st gear, an abnormal gear ratio for two consecutive seconds is detected, or 250 msec or more of engine idling is detected. • After driving for two seconds or more in 2nd, 3rd, 4th, 5th, 6th and reverse gear, 250 msec or more of engine idling is detected.	• A/T assembly power train parts • Turbine revolution sensor • Vehicle speed sensor A/T • Line pressure linear solenoid valve circuit • L/C linear solenoid valve circuit • 2-6/B linear solenoid valve circuit • 3-5R/C linear solenoid valve circuit • H/C linear solenoid valve circuit • L/U & L&R/B linear solenoid valve circuit • L&R/B shift solenoid valve circuit • L/C shift solenoid valve circuit • L/C • OWC • 2-6/B • 3-5R/C • H/C • L&R/B • Control valve assembly

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” or “R” position
CRNT GR POSI	: “1”, “2”, “3”, “4”, “5”, “6” or “R” position
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1732 GEAR RATIO” detected?

YES >> Go to TM-251, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303795

1.CHECK TURBINE REVOLUTION SENSOR SIGNAL

Check turbine revolution sensor signal. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> GO TO 2.
NO >> GO TO 3.

2. CHECK VEHICLE SPEED SENSOR SIGNAL

Check vehicle speed sensor signal. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 3.

3. CHECK INDICATED DTC

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “P0717 TURBINE REV S/CIRC” or “P0720 VEH SPD SEN/CIR AT” detected?

YES-1 >> “P0717 TURBINE REV S/CIRC”: Go to TM-228, "DTC Logic".
YES-2 >> “P0720 VEH SPD SEN/CIR AT”: Go to TM-232, "DTC Logic".
NO >> GO TO 4.

4. CHECK LINE PRESSURE LINEAR SOLENOID VALVE SYSTEM

Check line pressure linear solenoid valve system. Refer to TM-240, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK LOW CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check low clutch linear solenoid valve system. Refer to TM-256, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair or replace damaged parts.

6. CHECK 2-6 BRAKE LINEAR SOLENOID VALVE SYSTEM

Check 2-6 brake linear solenoid valve system. Refer to TM-258, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 7.
NO >> Repair or replace damaged parts.

7. CHECK 3-5 REVERSE CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check 3-5 reverse clutch linear solenoid valve system. Refer to TM-260, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 8.
NO >> Repair or replace damaged parts.

8. CHECK HIGH CLUTCH LINEAR SOLENOID VALVE SYSTEM

Check high clutch linear solenoid valve system. Refer to TM-262, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 9.
NO >> Repair or replace damaged parts.

9. CHECK LOCK-UP AND LOW AND REVERSE BRAKE LINEAR SOLENOID VALVE SYSTEM

Check lock-up and low and reverse brake linear solenoid valve system. Refer to TM-254, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 10.
NO >> Repair or replace damaged parts.

10. CHECK LOW AND REVERSE BRAKE SHIFT SOLENOID VALVE SYSTEM

Check low and reverse brake shift solenoid valve system. Refer to TM-266, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 11.
NO >> Repair or replace damaged parts.

11. CHECK LOW CLUTCH SHIFT SOLENOID VALVE SYSTEM

Check low clutch shift solenoid valve system. Refer to TM-264, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 12.
NO >> Repair or replace damaged parts.

12. CHECK TCM SHORT

1. Replace same type TCM.
2. Erase self-diagnostic results.
3. Perform “DTC CONFIRMATION PROCEDURE”. Refer to TM-251, "DTC Logic".

Is “P1732 GEAR RATIO” detected?

YES >> Replace A/T assembly. Refer to TM-351, "Exploded View".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1743 LOCK-UP AND LOW AND REVERSE BRAKE LINEAR SOLENOID VALVE

Description

INFOID:0000000001303796

- Lock-up and low and reverse brake linear solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- Lock-up and low and reverse brake linear solenoid valve controls the low and reverse brake control valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303797

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1743	L/U L&R/B SOL/CIRC	• Five seconds of break or short in the circuit of L/U & L&R/B linear solenoid valve is detected. • Control current of L/U & L&R/B linear solenoid valve is abnormally high or low.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • L/U & L&R/B linear solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” or “M-MODE” position
CRNT GR POSI	: “1”, “2”, “3”, “4”, “5” or “6” position (Position “1” is only for driving in the M-MODE)
TORQ CONV STS	: LOCKUP (Except “1” position)
Drive location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1743 L/U L&R/B SOL/CIRC” detected?

YES >> Go to TM-254, "Diagnosis Procedure".

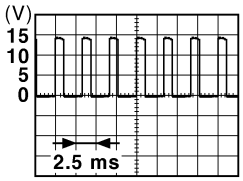
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303798

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition		Voltage (Approx.)
Connector	Terminal				
F23	39	Ground	When driving	When “R” position selected, coasting in 1st speed position, and lock-up is working	 JPDIA0401ZZ
				Other than the above	0 V

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	39	F56	4	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK LOCK-UP AND LOW AND REVERSE BRAKE LINEAR SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	4	13	When A/T fluid temperature is 20°C (68°F)	5.3 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1746 LOW CLUTCH LINEAR SOLENOID VALVE

Description

INFOID:0000000001303800

- Low clutch linear solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- Low clutch linear solenoid valve controls the low clutch control valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303801

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1746	LOW/C SOL/CIRC	• Five seconds of break or short in the circuit of L/C linear solenoid valve is detected. • Control current of L/C linear solenoid valve is abnormally high or low.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • L/C linear solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “1”, “2”, “3” or “4” position
Drive location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1746 LOW/C SOL/CIRC” detected?

YES >> Go to TM-256, "Diagnosis Procedure".

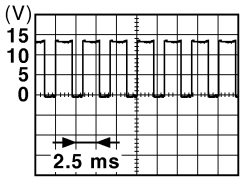
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303802

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition		Voltage (Approx.)
Connector	Terminal				
F23	37		When driving	L/C engaged	 JPDIA0393ZZ
				L/C disengaged	0 V

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	37	F56	1	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK LOW CLUTCH LINEAR SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	1	13	When A/T fluid temperature is 20°C (68°F)	5.3 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1747 2-6 BRAKE LINEAR SOLENOID VALVE

Description

INFOID:0000000001303804

- 2-6 brake linear solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- 2-6 brake linear solenoid valve controls the 2-6 brake control valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303805

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1747	26/B SOL/CIRC	• Five seconds of break or short in the circuit of the 2-6/B linear solenoid valve is detected. • Control current of the 2-6/B linear solenoid valve is abnormally high or low.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • 2-6/B linear solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSUTL-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “2” or “6” position
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1747 26/B SOL/CIRC” detected?

YES >> Go to TM-258, "Diagnosis Procedure".

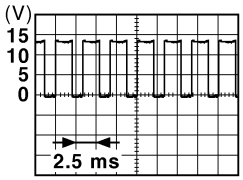
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303806

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition		Voltage (Approx.)
Connector	Terminal				
F23	40		When driving	2-6/B engaged	 JPDIA0393ZZ
				2-6/B disengaged	0 V

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	40	F56	6	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK 2-6 BRAKE LINEAR SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	6	13	When A/T fluid temperature is 20°C (68°F)	5.3 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1748 3-5 REVERSE CLUTCH LINEAR SOLENOID VALVE

Description

INFOID:0000000001303808

- 3-5 reverse clutch linear solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- 3-5 reverse clutch linear solenoid valve controls the 3-5 reverse clutch control valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303809

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1748	35R/C SOL/CIRC	• Five seconds of break or short in the circuit of 3-5R/C linear solenoid valve is detected. • Control current of 3-5R/C linear solenoid valve is abnormally high or low.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • 3-5R/C linear solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “1”, “2”, “4” or “6” position
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1748 35R/C SOL/CIRC” detected?

YES >> Go to TM-260, "Diagnosis Procedure".

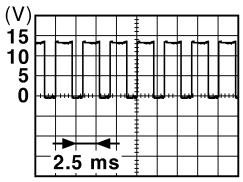
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303810

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector			Condition		Voltage (Approx.)
Connector	Terminal				
F23	35	Ground	When driving	3-5R/C engaged	0 V
				3-5R/C disengaged	

JPDIA0393ZZ

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	35	F56	14	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK 3-5 REVERSE CLUTCH LINEAR SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	14	13	When A/T fluid temperature is 20°C (68°F)	5.3 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1749 HIGH CLUTCH LINEAR SOLENOID VALVE

Description

INFOID:0000000001303812

- High clutch linear solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- High clutch linear solenoid valve controls the high clutch control valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303813

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1749	H/C SOL/CIRC	• Five seconds of break or short in the circuit of H/C linear solenoid valve is detected. • Control current of H/C linear solenoid valve is abnormally high or low.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • H/C linear solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “1”, “2” or “3” position
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1749 H/C SOL/CIRC” detected?

YES >> Go to TM-262, "Diagnosis Procedure".

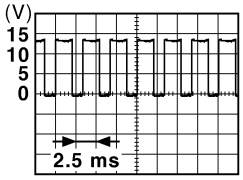
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303814

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition		Voltage (Approx.)
Connector	Terminal				
F23	36	Ground	When driving	H/C engaged	0 V
				H/C disengaged	

JPDIA0393ZZ

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	36	F56	19	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK HIGH CLUTCH LINEAR SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	19	13	When A/T fluid temperature is 20°C (68°F)	5.3 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1750 LOW CLUTCH SHIFT SOLENOID VALVE

Description

INFOID:0000000001303816

- Low clutch shift solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- Low clutch shift solenoid valve controls the low clutch shift valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303817

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1750	L/C SFT SOL/CIRC	• While driving in 1st, 2nd, 3rd, or 4th (with lock-up clutch not engaged), 200 msec of break in the circuit of L/C shift solenoid valve is detected. • While driving in 5th or 6th gear (with lock-up clutch not engaged), 200 msec of short in the circuit of L/C shift solenoid valve is detected.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • L/C shift solenoid valve • TCM

NOTE:

A/T CHECK indicator lamp turns ON when “P1750” is detected.

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “1”, “2”, “3”, “4”, “5” or “6” position
TORQ CONV STS	: UNLOCK
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

Is “P1750 L/C SFT SOL/CIRC” detected?

YES >> Go to TM-264, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303818

1. CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM connector terminal and ground.

TCM harness connector		Ground	Condition		Voltage (Approx.)
Connector	Terminal				
F23	30		When driving	When 5th, 6th speed gear are selected	Battery voltage
				Other than the above	0 V

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2. CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	30	F56	22	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3. CHECK LOW CLUTCH SHIFT SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	22	13	When A/T fluid temperature is 20°C (68°F)	28 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4. CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1755 LOW AND REVERSE BRAKE SHIFT SOLENOID VALVE

Description

INFOID:0000000001303820

- Low and reverse brake shift solenoid valve is installed on the control valve. It is controlled by signals from TCM.
- Low and reverse brake shift solenoid valve controls the low and reverse brake shift valve of the control valve, according to signals from TCM.

DTC Logic

INFOID:0000000001303821

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1755	L&R/B SFT SOL/CIRC	A break or 200 msec of break or short in the circuit of L&R/B shift solenoid valve is detected.	• Harness or connectors (Solenoid valve circuit is open or shorted.) • L&R/B shift solenoid valve • TCM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Maintain the following condition for at least 5 consecutive seconds.

SLCT LVR POSI : “P”, “R” or “N” position

With GST

Follow the procedure “With CONSULT-III”.

Is “P1755 L&R/B SFT SOL/CIRC” detected?

YES >> Go to TM-276, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303822

1.CHECK OUTPUT SIGNALS

1. Start engine.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition		Voltage (Approx.)
Connector	Terminal				
F23	29		When driving	When “P”, “R”, “N” positions selected, and coasting in 1st speed position	Battery voltage
				Other than the above	0 V

Is the inspection result normal?

YES >> GO TO 4.

NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	29	F56	17	Existed
	42		13	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK LOW AND REVERSE BRAKE SHIFT SOLENOID VALVE

1. Check resistance between A/T assembly harness connector terminals.

A/T assembly harness connector			Condition	Resistance (Approx.)
Connector	Terminal			
F56	17	13	When A/T fluid temperature is 20°C (68°F)	28 Ω

2. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1787 MEAN EFFECTIVE TORQUE SIGNAL

Description

INFOID:0000000001303824

The engine torque signal is transmitted from ECM to TCM by CAN communication line.

DTC Logic

INFOID:0000000001303825

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1787	MEAN EFF TRQ SIG	TCM does not receive a signal (Mean effective torque signal) input from ECM via CAN communication line, or abnormal signals.	• Harness or connectors (CAN communication line is open or shorted.) • ECM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
Drive location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1787 MEAN EFF TRQ SIG” detected?

YES >> Go to TM-268, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303826

1.CHECK ECM

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “ENGINE”.

Is the inspection result normal?

YES >> GO TO 2.
NO >> Check DTC detected item. Refer to ECR-318, "DTC Index".

2.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1788 ENGINE TORQUE WITHOUT GB REQUEST SIGNAL

Description

INFOID:0000000001303827

The engine torque signal is transmitted from ECM to TCM by CAN communication line.

DTC Logic

INFOID:0000000001303828

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1788	ENGINE TRQ INF SIG	TCM does not receive a signal (Engine torque without GB request signal) input from ECM via CAN communication line, or abnormal signals.	• Harness or connectors (CAN communication line is open or shorted.) • ECM

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.

SLCT LVR POSI	: “D” position
Drive location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1788 ENGINE TRQ INF SIG” detected?

YES >> Go to TM-269, "Diagnosis Procedure".

NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303829

1. CHECK ECM

With CONSULT-III

Perform “SELF-DIAG RESULTS” mode for “ENGINE”.

Is the inspection result normal?

YES >> GO TO 2.

NO >> Check DTC detected item. Refer to ECR-318, "DTC Index".

2. CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1790 LOW CLUTCH PRESSURE SWITCH

Description

INFOID:0000000001303830

- Low clutch pressure switch is installed on the control valve. It detects oil pressure applied to the low clutch to transmit signals to TCM.
- Fail-safe function to detect low clutch linear solenoid valve condition.

DTC Logic

INFOID:0000000001303831

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1790	LOW/C SOL FNCT	While driving from 1st gear to 4th gear with a non-detected malfunction code, two seconds of pressure switch OFF is detected. (Detected twice with 1 D/C* and continued 2 D/C*)	• Harness or connectors (Pressure switch circuit is open or shorted.) • L/C pressure switch • TCM • Control valve assembly (hydraulic circuit valve abnormal)

*: D/C is an abbreviation of “DRIVE CYCLE” and means a sequence of driving cycle of “ignition switch OFF→ON→driving→OFF.” 1 D/C and 2 D/C show the required number of cycles for a malfunction detection.

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “1”, “2”, “3” or “4” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1790 LOW/C SOL FNCT” detected?

YES >> Go to TM-270, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303832

1.CHECK SYMPTOM

Drive vehicle.

Is there a poor shifting, or a slide of clutch or brake?

YES >> Check symptom. Refer to TM-304, "Symptom Table".
NO >> GO TO 2.

2.CHECK OUTPUT SIGNALS

1. Drive vehicle.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F23	17		L/C engaged	0 V
			Other than the above	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 3.

3.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	17	F56	8	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK LOW CLUTCH PRESSURE SWITCH CIRCUIT

1. Drive vehicle.
2. Check continuity between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Continuity
Connector	Terminal			
F23	17		L/C engaged	Existed
			Other than the above	Not existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

5.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1792 2-6 BRAKE PRESSURE SWITCH

Description

INFOID:0000000001303833

- 2-6 brake pressure switch is installed on the control valve. It detects oil pressure applied to the 2-6 brake to transmit signals to TCM.
- Fail-safe function to detect 2-6 brake linear solenoid valve condition.

DTC Logic

INFOID:0000000001303834

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1792	26/B SOL FNCT	While driving in 2nd gear or 6th gear with a non-detected malfunction code, two seconds of pressure switch OFF is detected. (Detected twice with 1 D/C* and continued 2 D/C*)	• Harness or connectors (Pressure switch circuit is open or shorted.) • 2-6/B pressure switch • TCM • Control valve assembly (Hydraulic circuit valve abnormal)

*: D/C is an abbreviation of “DRIVE CYCLE” and means a sequence of driving cycle of “ignition switch OFF→ON→driving→OFF.” 1 D/C and 2 D/C show the required number of cycles for a malfunction detection.

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “2” or “6” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1792 26/B SOL FNCT” detected?

YES >> Go to TM-272, "Diagnosis Procedure".
NO >> Check Intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303835

1.CHECK SYMPTOM

Drive vehicle.

Is there a poor shifting, or a slide of clutch or brake?

YES >> Check symptom. Refer to TM-304, "Symptom Table".
NO >> GO TO 2.

2.CHECK OUTPUT SIGNALS

1. Drive vehicle.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F23	15		2-6/B engaged	0 V
			Other than the above	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 3.

3.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	15	F56	10	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK 2-6 BRAKE PRESSURE SWITCH CIRCUIT

1. Drive vehicle.
2. Check continuity between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Continuity
Connector	Terminal			
F23	15		2-6/B engaged	Existed
			Other than the above	Not existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

5.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1793 3-5 REVERSE CLUTCH PRESSURE SWITCH

Description

INFOID:0000000001303836

- 3-5 reverse clutch pressure switch is installed on the control valve. It detects oil pressure applied to the 3-5 reverse clutch to transmit signals to TCM.
- Fail-safe function to detect 3-5 reverse clutch linear solenoid valve condition.

DTC Logic

INFOID:0000000001303837

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1793	35R/C SOL FNCT	While driving in 3rd gear, 5th gear, or reverse gear with a non-detected malfunction code, two seconds of pressure switch OFF is detected. (Detected twice with 1 D/C* and continued 2 D/C*)	• Harness or connectors (Pressure switch circuit is open or shorted.) • 3-5R/C pressure switch • TCM • Control valve assembly (Hydraulic circuit valve abnormal)

*: D/C is an abbreviation of “DRIVE CYCLE” and means a sequence of driving cycle of “ignition switch OFF→ON→driving→OFF.” 1 D/C and 2 D/C show the required number of cycles for a malfunction detection.

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

SLCT LVR POSI	: “D” or “R” position
CRNT GR POSI	: “3”, “5” or “R” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1793 35R/C SOL FNCT” detected?

YES >> Go to TM-274, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303838

1.CHECK SYMPTOM

Drive vehicle.

Is there a poor shifting, or a slide of clutch or brake?

YES >> Check symptom. Refer to TM-304, "Symptom Table".
NO >> GO TO 2.

2.CHECK OUTPUT SIGNALS

1. Drive vehicle.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F23	16		3-5R/C engaged	0 V
			Other than the above	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 3.

3.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	16	F56	11	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK 3-5 REVERSE CLUTCH PRESSURE SWITCH CIRCUIT

1. Drive vehicle.
2. Check continuity between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Continuity
Connector	Terminal			
F23	16		3-5R/C engaged	Existed
			Other than the above	Not existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

5.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1794 HIGH CLUTCH PRESSURE SWITCH

Description

INFOID:0000000001303839

- High clutch pressure switch is installed on the control valve. It detects oil pressure applied to the high clutch to transmit signals to TCM.
- Fail-safe function to detect high clutch linear solenoid valve condition.

DTC Logic

INFOID:0000000001303840

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1794	H/C SOL FNCT	While driving from 4th gear to 6th gear with a non-detected malfunction code, two seconds of pressure switch OFF is detected. (Detected twice with 1 D/C* and continued 2 D/C*)	• Harness or connectors (Pressure switch circuit is open or shorted.) • H/C pressure switch • TCM • Control valve assembly (Hydraulic circuit valve abnormal)

*: D/C is an abbreviation of “DRIVE CYCLE” and means a sequence of driving cycle of “ignition switch OFF→ON→driving→OFF.” 1 D/C and 2 D/C show the required number of cycles for a malfunction detection.

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

SLCT LVR POSI	: “D” position
CRNT GR POSI	: “4”, “5” or “6” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1794 H/C SOL FNCT” detected?

YES >> Go to TM-276, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303841

1.CHECK SYMPTOM

Drive vehicle.

Is there a poor shifting, or a slide of clutch or brake?

YES >> Check symptom. Refer to TM-304, "Symptom Table".
NO >> GO TO 2.

2.CHECK OUTPUT SIGNALS

1. Drive vehicle.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F23	18		H/C engaged	0 V
			Other than the above	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 3.

3.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	18	F56	5	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK HIGH CLUTCH PRESSURE SWITCH CIRCUIT

1. Drive vehicle.
2. Check continuity between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Continuity
Connector	Terminal			
F23	18		H/C engaged	Existed
			Other than the above	Not existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

5.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1795 LOW AND REVERSE BRAKE PRESSURE SWITCH

Description

INFOID:0000000001303842

- Low and reverse brake pressure switch is installed on the control valve. It detects oil pressure applied to the low and reverse brake to transmit signals to TCM.
- Fail-safe function to detect lock-up and low and reverse brake linear solenoid valve condition.

DTC Logic

INFOID:0000000001303843

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1795	L&R/B SOL FNCT	While driving in reverse gear with a non-detected malfunction code, two seconds of pressure switch OFF is detected. (Detected twice with 1 D/C* and continued 2 D/C*)	• Harness or connectors (Pressure switch circuit is open or shorted.) • L&R/B pressure switch • TCM • Control valve assembly (Hydraulic circuit valve abnormal)

*: D/C is an abbreviation of “DRIVE CYCLE” and means a sequence of driving cycle of “ignition switch OFF→ON→driving→OFF.” 1 D/C and 2 D/C show the required number of cycles for a malfunction detection.

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

SLCT LVR POSI	: “R” position
CRNT GR POSI	: “R” position
VHCL/S SE-A/T	: 10 km/h (6 MPH) or more
ACCELE POSI	: 10% or more
Driving location	: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure “With CONSULT-III”.

Is “P1795 L&R/B SOL FNCT” detected?

YES >> Go to TM-278, "Diagnosis Procedure".
NO >> Check Intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303844

1.CHECK SYMPTOM

Drive vehicle.

Is there a poor shifting, or a slide of clutch or brake?

YES >> Check symptom. Refer to TM-304, "Symptom Table".
NO >> GO TO 2.

2.CHECK OUTPUT SIGNALS

1. Drive vehicle.
2. Check voltage between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F23	14		L&R/B engaged	0 V
			Other than the above	Battery voltage

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 3.

3.CHECK HARNESS BETWEEN TCM AND A/T ASSEMBLY

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector and A/T assembly harness connector.
3. Check continuity between TCM harness connector terminal and A/T assembly harness connector terminal.

TCM harness connector		A/T assembly harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F23	14	F56	7	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK LOW CLUTCH PRESSURE SWITCH CIRCUIT

1. Drive vehicle.
2. Check continuity between TCM harness connector terminal and ground.

TCM harness connector		Ground	Condition	Continuity
Connector	Terminal			
F23	14		L&R/B engaged	Existed
			Other than the above	Not existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Replace A/T assembly. Refer to TM-351, "Exploded View".

5.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

P1815 MANUAL MODE SWITCH

Description

INFOID:0000000001303845

Manual mode switch is installed in control device. It transmits manual mode switch, shift up and shift down switch signals to combination meter. Then combination meter transmits signals to TCM with CAN communication line.
TCM transmits the switch signals to combination meter by CAN communication line. Then manual mode switch position is indicated on shift position indicator.

DTC Logic

INFOID:0000000001303846

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen terms)	Diagnostic item is detected when...	Possible cause
P1815	MANU MODE SW/CIRC	TCM monitors manual mode, non manual mode, up or down switch signal, and detects as irregular when impossible input pattern occurs 2 second or more.	• Harness or connectors (These switches circuit is open or shorted.) (TCM and combination meter circuit are open or shorted.) (CAN communication line is open or shorted.) • Manual mode select switch (Built into control device) • Manual mode position select switch (Built into control device) • TCM

DTC CONFIRMATION PROCEDURE

NOTE:
If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

MANU MODE SW : On

Is “P1815 MANU MODE SW/CIRC” detected?

YES >> Go to TM-280, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001303847

1.CHECK INPUT SIGNALS

With CONSULT-III
1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Read out On/Off switching action of the “SFT DWN SW”, “SFT UP SW”, “NON M-MODE SW” and “MANU MODE SW”

Item name	Condition	Display value
SFT DWN SW	Selector lever: DOWN (– side)	On
	Other than the above position	Off

Item name	Condition	Display value
SFT UP SW	Selector lever: UP (+ side)	On
	Other than the above position	Off
NON M-MODE SW	Manual shift gate position (neutral, + side, – side)	Off
	Other than the above position	On
MANU MODE SW	Manual shift gate position (neutral)	On
	Other than the above position	Off

Without CONSULT-III

Drive vehicle in the manual mode, and confirm that the actual gear position and the meter's indication of the position mutually coincide when the selector lever is shifted to the “+ (up)” or “– (down)” side (1st ⇔ 6th gear).

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 2.

2.CHECK MANUAL MODE SWITCH

Check manual mode switch. Refer to TM-282, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK SELF-DIAGNOSTIC RESULTS (COMBINATION METER)

Perform “SELF-DIAG RESULTS” mode for “METER/M&A”.

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system. Refer to MWI-64, "DTC Index".
NO >> GO TO 4.

4.CHECK HARNESS BETWEEN CONTROL DEVICE AND COMBINATION METER, CONTROL DEVICE AND GROUND

1. Turn ignition switch OFF.
2. Disconnect control device harness connector and combination meter harness connector.
3. Check continuity between control device harness connector terminals and combination meter harness connector terminals.

Control device harness connector		Combination meter harness connector		Continuity
Connector	Terminal	Connector	Terminal	
M57	7	M34	40	Existed
	8		38	
	9		39	
	11		37	

4. Check continuity between control device harness connector terminal and ground.

Control device harness connector		Ground	Continuity
Connector	Terminal		
M57	10		Existed

5. If OK, check harness for short to ground and short to power.
6. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

Component Inspection

INFOID:0000000001303848

MANUAL MODE SWITCH

1.CHECK MANUAL MODE SWITCH

Check continuity between control device harness connector terminals.

Control device harness connector			Condition	Continuity
Connector	Terminal			
M57	10	11	Selector lever: Auto	Existed
			Other than the above position	Not existed
	7	10	Selector lever: Manual (neutral)	Existed
			Other than the above position	Not existed
	9	10	Selector lever: UP (+ side)	Existed
			Other than the above position	Not existed
	8	10	Selector lever: DOWN (– side)	Existed
			Other than the above position	Not existed

Is the inspection result normal?

YES >> INSPECTION END
NO >> Repair or replace damaged parts.

MAIN POWER SUPPLY AND GROUND CIRCUIT

Description

INFOID:0000000001303849

Supply power to TCM.

Diagnosis Procedure

INFOID:0000000001303850

1.CHECK TCM POWER SOURCE

1. Turn ignition switch OFF.
2. Disconnect TCM harness connector.
3. Check voltage between TCM harness connector and ground.

Name	TCM harness connector		Ground	Condition	Voltage (Approx.)
	Connector	Terminal			
Power supply	F23	46		Ignition switch ON	Battery voltage
				Ignition switch OFF	0 V
		48		Ignition switch ON	Battery voltage
				Ignition switch OFF	0 V
Power supply (memory back-up)		45		Always	Battery voltage
		47			

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.DETECT MALFUNCTIONING ITEM

Check the following.
- Harness for short or open between battery and TCM harness connector terminals 45, 47
- Harness for short or open between ignition switch and TCM harness connector terminals 46, 48
- 10 A fuse (No. 38, located in the fuse, fusible link and relay box)
- 10 A fuse (No. 58, located in the IPDM E/R)
- Ignition switch. Refer to PG-52, "Wiring Diagram - IGNITION POWER SUPPLY -".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK TCM GROUND CIRCUIT

1. Check continuity between TCM harness connector terminals and ground.

TCM harness connector		Ground	Continuity
Connector	Terminal		
F23	20		Existed
	44		

2. If OK, check harness for short to ground and short to power.
3. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK TCM

Check TCM input/output signals. Refer to TM-290, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-340, "Exploded View".

SHIFT POSITION INDICATOR CIRCUIT

Description

INFOID:0000000001303851

- TCM sends position indicator signals to combination meter by CAN communication line.
- Manual mode switch position is indicated on shift position indicator.

Component Function Check

INFOID:0000000001303852

1.CHECK SHIFT POSITION INDICATOR

1. Start engine.
2. Drive vehicle in the manual mode, and confirm that the actual gear position and the meter's indication of the position mutually coincide when the selector lever is shifted to the “UP (+ side)” or “DOWN (– side)” side (1st ⇔ 6th gear).

Is the inspection result normal?

YES >> INSPECTION END
NO >> Go to TM-284, "Diagnosis Procedure".

Diagnosis Procedure

INFOID:0000000001303853

1.CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Select “CRNT GR POSI” on “DATA MONITOR” and read out the value.
3. Drive vehicle in the manual mode, and confirm that the actual gear position and the meter's indication of the position mutually coincide when the selector lever is shifted to the “UP (+ side)” or “DOWN (– side)” side (1st ⇔ 6th gear).

Is the inspection result normal?

YES >> INSPECTION END
NO-1 >> The actual gear position does not change, or shifting into the manual mode is not possible (no gear shifting in the manual mode possible). Or the shift position indicator is not indicated.
- Check manual mode switch. Refer to TM-282, "Component Inspection".
- Check A/T main system (Fail-safe function actuated).
  - Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

NO-2 >> The actual gear position changes, but the shift position indicator is not indicated.
- Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

NO-3 >> The actual gear position and the indication on the shift position indicator do not coincide.
- Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

NO-4 >> Only a specific position or positions is/are not indicated on the shift position indicator.
- Check the combination meter. Refer to MWI-24, "CONSULT-III Function (METER/M&A)".

SHIFT LOCK SYSTEM

Description

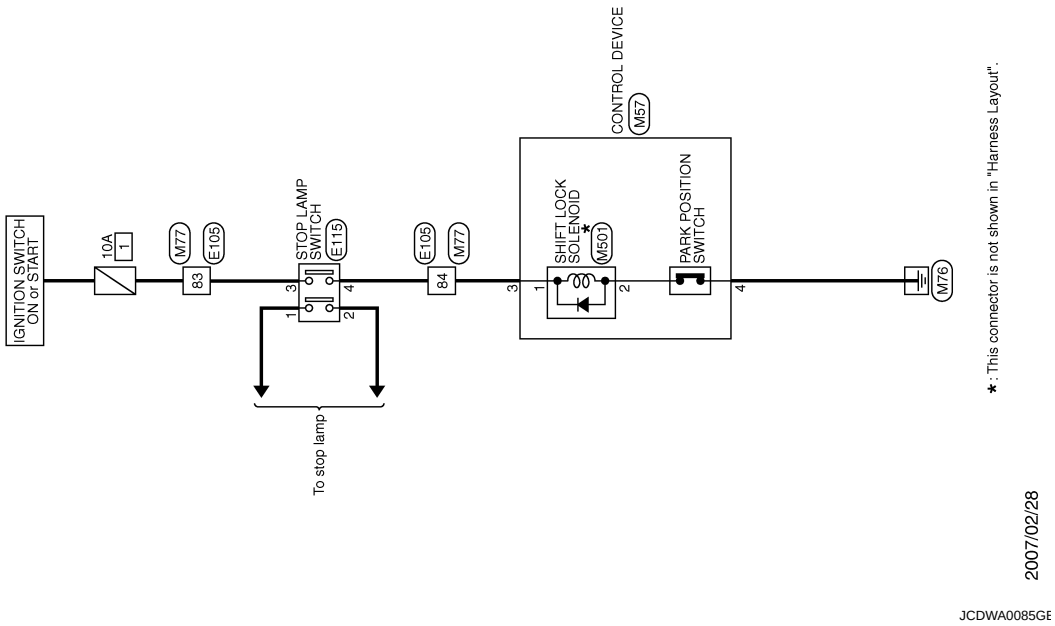
INFOID:0000000001303854

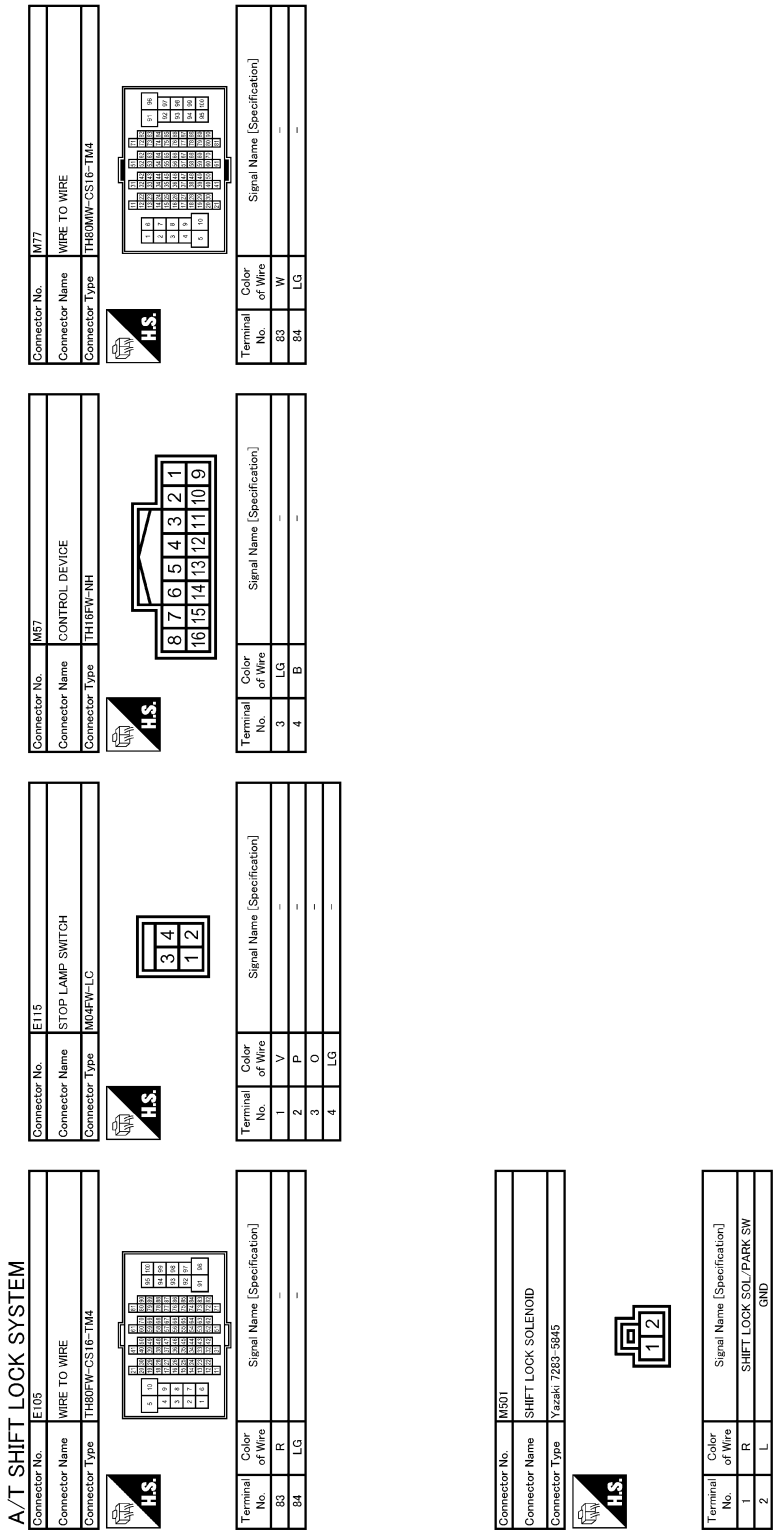
Component	Function
Shift lock solenoid	It operates according to the signal from the stop lamp switch and moves the lock lever.
Lock lever	It moves according to the operation of the shift lock solenoid and performs the release of the shift lock.
Detent rod	It links with the selector button and restricts the selector lever movement.
Park position switch	It detects that the selector lever is in P position.
Key interlock cable and key interlock rod	It transmits the lock lever operation to the slider in the key cylinder.
Shift lock release button	It moves the lock lever forcibly.

Wiring Diagram - A/T SHIFT LOCK SYSTEM -

INFOID:0000000001303855

A/T SHIFT LOCK SYSTEM





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Component Function Check

INFOID:0000000001324319

1. CHECK SHIFT LOCK OPERATION

1. Turn ignition switch ON.
2. Shift the selector lever to the “P” position.
3. Attempt to shift the selector lever to any other position with the brake pedal released.

Can the selector lever be shifted to any other position?

YES >> INSPECTION END.
NO >> GO TO 2.

2. CHECK SHIFT LOCK OPERATION

Attempt to shift the selector lever to any other position with the brake pedal depressed.

Can the selector lever be shifted to any other position?

YES >> INSPECTION END.
NO >> Go to TM-288, "Diagnosis Procedure".

Diagnosis Procedure

INFOID:0000000001303856

1. CHECK POWER SOURCE

1. Turn ignition switch ON.
2. Check voltage between control device harness connector and ground.

Stop lamp switch harness connector		Ground	Voltage (Approx.)
Connector	Terminal		
E115	3		Battery Voltage

Is the inspection result normal?

YES >> GO TO 2.
NO >>
- Harness for short or open between ignition switch and stop lamp switch harness connector terminal 3
- 10 A fuse (No. 1, located in the fuse, fusible link and relay box)
- Ignition switch

2. CHECK STOP LAMP SWITCH

Check stop lamp switch. Refer to TM-289, "Component Inspection (Stop Lamp Switch)".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK HARNESS BETWEEN STOP LAMP SWITCH AND CONTROL DEVICE

1. Turn ignition switch OFF.
2. Disconnect stop lamp switch harness connector and control device harness connector.
3. Check continuity between control device harness connector terminal and stop lamp switch connector terminal.

Stop lamp switch harness connector		Control device harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E115	4	M57	3	Existed

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK GROUND CIRCUIT

Check continuity between stop lamp switch harness connector terminal and ground.

Control device harness connector		Ground	Continuity
Connector	Terminal		
M57	4		Existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5.CHECK CONTROL DEVICE

1. Shift selector lever to “P” position.
2. Check continuity between control device harness connector terminals.

Control device harness connector			Continuity
Connector	Terminal		
M57	3	4	Existed

Is the inspection result normal?

YES >> GO TO 6.
NO >> Replace control device. Refer to TM-341, "Exploded View".

6.CHECK SHIFT LOCK SOLENOID

1. Check shift lock solenoid. Refer to TM-289, "Component Inspection (Shift Lock Solenoid)".
2. Reinstall any part removed.

Is the inspection result normal?

YES >> INSPECTION END
NO >> Repair or replace damaged parts.

Component Inspection (Stop Lamp Switch)

INFOID:0000000001303857

1.CHECK STOP LAMP SWITCH

1. Disconnect stop lamp switch harness connector.
2. Check continuity between stop lamp switch connector terminals.

Stop lamp switch connector			Condition	Continuity
Connector	Terminal			
E115	3	4	Depressed brake pedal	Existed
			Released brake pedal	Not existed

Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace stop lamp switch. Refer to BR-17, "Exploded View" (LHD), BR-67, "Exploded View" (RHD).

Component Inspection (Shift Lock Solenoid)

INFOID:0000000001303858

1.CHECK SHIFT LOCK SOLENOID

1. Remove shift lock solenoid. Refer to TM-341, "Exploded View".
2. Apply voltage to terminals 1 and 2 of shift lock solenoid harness connector, and then shift lock solenoid is activated.

CAUTION:
Connect the fuse between the terminals when applying the voltage.

(+) (fuse)		(–)	Condition	Status
Shift lock solenoid harness connector				
Connector	Terminal			
M501	1	2	Apply 12 V direct current between terminals 1 and 2.	Shift lock solenoid operates

Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace shift lock solenoid. Refer to TM-341, "Exploded View".

ECU DIAGNOSIS

TCM

Reference Value

INFOID:0000000001303859

VALUES ON DIAGNOSIS TOOL

NOTE:

1. The CONSULT-III electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
   Check for time difference between actual shift timing and the CONSULT-III display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
2. Shift schedule (which implies gear position) displayed on CONSULT-III and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:

- Actual shift schedule has more or less tolerance or allowance
- Shift schedule indicated in Service Manual refers to the point where shifts start
- Gear position displayed on CONSULT-III indicates the point where shifts are completed

3. Display of solenoid valves on CONSULT-III changes at the start of shifting, while gear position is displayed upon completion of shifting (which is computed by TCM).

CONSULT-III MONITOR ITEM

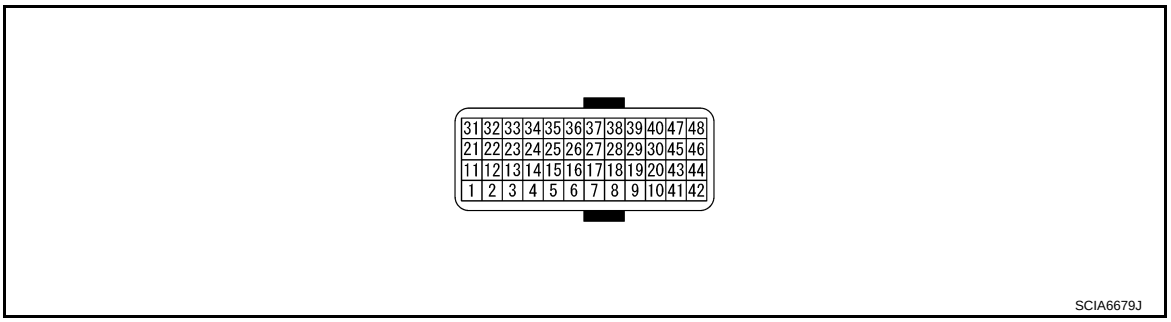
Item name	Condition	Value / Status (Approx.)
INIT GR RATIO	During driving	N/P, R, 1, 2, 3, 4, 5, 6
FINL GR RATIO	During driving	N/P, R, 1, 2, 3, 4, 5, 6
TORQ CONV STS	Lock-up is active	LOCKUP
	Slip lock-up is active	SLIP
	Other than the above	UNLOCK
CRNT GR POSI	During driving	N/P, R, 1, 2, 3, 4, 5, 6
TRGT GR POSI	During driving	N/P, R, 1, 2, 3, 4, 5, 6
TIME COUNT	Ignition switch ON	Updated at 10-minute intervals
INIT GR RATIO	During driving	N/P, R, 1, 2, 3, 4, 5, 6
FINL GR RATIO	During driving	N/P, R, 1, 2, 3, 4, 5, 6
SLCT LVR POSI	Selector lever in “P” position	P
	Selector lever in “R” position	R
	Selector lever in “N” position	N
	Selector lever in “D” position	D
	Selector lever in “M” position	M-MODE
GEAR POS ASC	During driving in the ASC mode	1, 2, 3, 4, 5, 6
ACCELE POSI	Released accelerator pedal	0%
	Fully depressed accelerator pedal	100%
THROTTLE POSI	Released accelerator pedal	0%
	Fully depressed accelerator pedal	100%
KICK DOWN	Fully depressed accelerator pedal	On
	Released accelerator pedal	Off
BRAKESW	Depressed brake pedal	On
	Released brake pedal	Off
	Abnormal stop lamp switch signal	INVALD
L&R/B PRESS SW	L&R/B engaged. Refer to TM-189.	On
	L&R/B disengaged. Refer to TM-189.	Off

Item name	Condition	Value / Status (Approx.)
H/C PRESS SW	H/C engaged. Refer to TM-189.	On
	H/C disengaged. Refer to TM-189.	Off
26/B PRESS SW	2-6/B engaged. Refer to TM-189.	On
	2-6/B disengaged. Refer to TM-189.	Off
35R/C PRESS SW	3-5R/C engaged. Refer to TM-189.	On
	3-5R/C disengaged. Refer to TM-189.	Off
L/C PRESS SW	L/C engaged. Refer to TM-189.	On
	L/C disengaged. Refer to TM-189.	Off
SFT DWN SW	Selector lever: DOWN (– side)	On
	Other than the above position	Off
SFT UP SW	Selector lever: UP (+ side)	On
	Other than the above position	Off
NON M-MODE SW	Manual shift gate position (neutral, + side, – side)	Off
	Other than the above position	On
MANU MODE SW	Manual shift gate position (neutral)	On
	Other than the above position	Off
D POSITION SW	Selector lever in “D” position	On
	Other than the above position	Off
N POSITION SW	Selector lever in “N” position	On
	Other than the above position	Off
R POSITION SW	Selector lever in “R” position	On
	Other than the above position	Off
P POSITION SW	Selector lever in “P” position	On
	Other than the above position	Off
VHCL/S SE-A/T	During driving	Approximately matches the speedometer reading.
TURBINE REV	During driving	Approximately matches the engine speed.
ATF TEMP SE 1	Ignition switch ON	Measured ATF temperature is displayed.
BATTERY VOLT	Ignition switch ON	Battery voltage
OIL PRESS	Idle speed with selector lever in “D” or “M” position	441 kPa
	Stall speed with selector lever in “D” or “M” position	1451 kPa
ENGINE SPEED	Engine running	Closely matches the tachometer reading.
PRST MALFNCT1	Ignition switch ON	Number of currently stored undefined malfunctions.
PRST MALFNCT2	Ignition switch ON	Number of currently stored undefined malfunctions.
PRST MALFNCT3	Ignition switch ON	Number of currently stored undefined malfunctions.
PRST MALFNCT4	Ignition switch ON	Number of currently stored undefined malfunctions.

Item name	Condition	Value / Status (Approx.)
PRST MALFNCT5	Ignition switch ON	Number of currently stored undefined malfunctions.
PRST MALFNCT6	Ignition switch ON	Number of currently stored undefined malfunctions.
PAST MALFNCT1	Ignition switch ON	Number of previously stored undefined malfunctions.
PAST MALFNCT2	Ignition switch ON	Number of previously stored undefined malfunctions.
PAST MALFNCT3	Ignition switch ON	Number of previously stored undefined malfunctions.
PAST MALFNCT4	Ignition switch ON	Number of previously stored undefined malfunctions.
PAST MALFNCT5	Ignition switch ON	Number of previously stored undefined malfunctions.
PAST MALFNCT6	Ignition switch ON	Number of previously stored undefined malfunctions.
LOW/C SOL	L/C engaged. Refer to TM-189.	1000 mA
	L/C disengaged. Refer to TM-189.	0 mA
35R/C SOL	3-5R/C engaged. Refer to TM-189.	0 mA
	3-5R/C disengaged. Refer to TM-189.	1000 mA
H/C SOL	H/C engaged. Refer to TM-189.	0 mA
	H/C disengaged. Refer to TM-189.	1000 mA
L/U&R/B SOL	When “R” position selected, coasting in 1st speed position, and lock-up is working. Refer to TM-189.	1000 mA
	other than the above	0 mA
26/B SOL	2-6/B engaged. Refer to TM-189.	1000 mA
	2-6/B disengaged. Refer to TM-189.	0 mA
PL SOL	During driving	0 – 1000 mA
LOW/C SOL MON	L/C engaged. Refer to TM-189.	1000 mA
	L/C disengaged. Refer to TM-189.	0 mA
35R/C SOL MON	3-5R/C engaged. Refer to TM-189.	0 mA
	3-5R/C disengaged. Refer to TM-189.	1000 mA
H/C SOL MON	H/C engaged. Refer to TM-189.	0 mA
	H/C disengaged. Refer to TM-189.	1000 mA
L/U&R/B SOL MON	When “R” position selected, coasting in 1st speed position, and lock-up is working. Refer to TM-189.	1000 mA
	other than the above	0 mA
26/B SOL MON	2-6/B engaged. Refer to TM-189.	1000 mA
	2-6/B disengaged. Refer to TM-189.	0 mA
PL SOL MON	During driving	0 – 1000 mA
L/C SFT SOL	When 5th, 6th speed gear are selected. Refer to TM-189.	On
	other than the above	Off

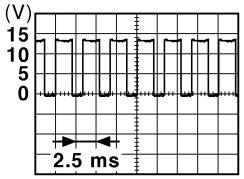
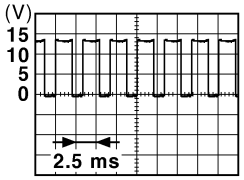
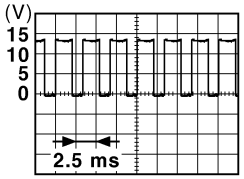
Item name	Condition	Value / Status (Approx.)
L&R/B SFT SOL	When “P”, “R”, “N” position selected, and coasting in 1st speed position. Refer to TM-189.	On
	other than the above	Off

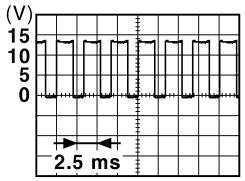
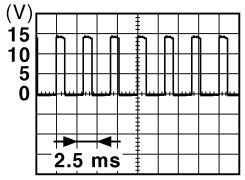
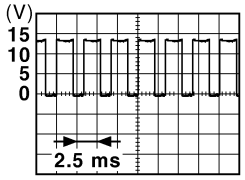
TERMINAL LAYOUT



PHYSICAL VALUES

Terminal No. (Wire color)		Description		Condition		Value (Approx.)
+	–	Signal name	Input/Output			
1 (G)	Ground	R range switch	Input	Ignition switch ON	Selector lever in “R” position	Battery voltage
					Other than the above position	0 V
2 (Y)	Ground	N range switch	Input	Ignition switch ON	Selector lever in “N” position	Battery voltage
					Other than the above position	0 V
3 (W)	Ground	D range switch	Input	Ignition switch ON	Selector lever in “D” position	Battery voltage
					Other than the above position	0 V
11 (L)	Ground	P range switch	Input	Ignition switch ON	Selector lever in “P” position	Battery voltage
					Other than the above position	0 V
12 (SB)	Ground	ATF temperature sensor (–)	Input	Always		0 V
13 (P)	12 (SB)	ATF temperature sensor (+)	Output	Ignition switch ON	When A/T fluid temperature is 20°C (68°F)	2.52 V
					When A/T fluid temperature is 80°C (176°F)	0.69 V
14 (GR)	Ground	L&R/B pressure switch	Output	When driving	L&R/B engaged	0 V
					Other than the above	Battery voltage
15 (R)	Ground	2-6/B pressure switch	Output	When driving	2-6/B engaged	0 V
					Other than the above	Battery voltage
16 (O)	Ground	3-5R/C pressure switch	Output	When driving	3-5R/C engaged	0 V
					Other than the above	Battery voltage
17 (BR)	Ground	L/C pressure switch	Output	When driving	L/C engaged	0 V
					Other than the above	Battery voltage

Terminal No. (Wire color)		Description		Condition		Value (Approx.)
+	–	Signal name	Input/Output			
18 (V)	Ground	H/C pressure switch	Output	When driving	H/C engaged	0 V
					Other than the above	Battery voltage
20 (B)	Ground	Ground	Output	Always		0 V
23 (V)	Ground	Turbine revolution sensor (–)	Input	Always		0 V
24 (Y)	Ground	Vehicle speed sensor A/T (–)	Input	Always		0 V
29 (GR)	Ground	L&R/B shift solenoid	Output	When driving	When “P”, “R”, “N” positions selected, and coasting in 1st speed position	Battery voltage
					Other than the above	0 V
30 (V)	Ground	L/C shift solenoid	Output	When driving	When 5th, 6th speed gear are selected	Battery voltage
					Other than the above	0 V
31 (P)	—	CAN-L	Input/Output	—		—
32 (L)	—	CAN-H	Input/Output	—		—
33 (R)	Ground	Turbine revolution sensor (+)	Input	When idling in “D” position (during vehicle stop)		332 Hz
34 (O)	Ground	Vehicle speed sensor A/T (+)	Input	When driving at 20 km/h (12 MPH) in “D” position		383 Hz
35 (LG)	Ground	3-5R/C linear solenoid valve	Output	When driving	3-5R/C engaged	0 V
					3-5R/C disengaged	 JPDIA0393ZZ
36 (SB)	Ground	H/C linear solenoid valve	Output	When driving	H/C engaged	0 V
					H/C disengaged	 JPDIA0393ZZ
37 (G)	Ground	L/C linear solenoid valve	Output	When driving	L/C engaged	 JPDIA0393ZZ
					L/C disengaged	0 V

Terminal No. (Wire color)		Description		Condition		Value (Approx.)
+	–	Signal name	Input/Output			
38 (Y)	Ground	Line pressure linear solenoid valve	Output	Engine start		 JPDIA0393ZZ
				Engine stop		0 V
39 (W)	Ground	L/U & L&R/B linear solenoid valve	Output	When driving	When “R” position selected, coasting in 1st speed position, and lock-up is working	 JPDIA0401ZZ
					Other than the above	0 V
40 (L)	Ground	2-6/B linear solenoid valve	Output	When driving	2-6/B engaged	 JPDIA0393ZZ
					2-6/B disengaged	0 V
42 (R)	Ground	Ground return	Input	Always		0 V
44 (B)	Ground	Ground	Output	Always		0 V
45 (W)	Ground	Power supply (Memory back-up)	Input	Always		Battery voltage
46 (GR)	Ground	Power supply	Input	Ignition switch ON	—	Battery voltage
				Ignition switch OFF	—	0 V
47 (O)	Ground	Power supply (Memory back-up)	Input	Always		Battery voltage
48 (V)	Ground	Power supply	Input	Ignition switch ON	—	Battery voltage
				Ignition switch OFF	—	0 V

Wiring Diagram — A/T CONTROL SYSTEM —

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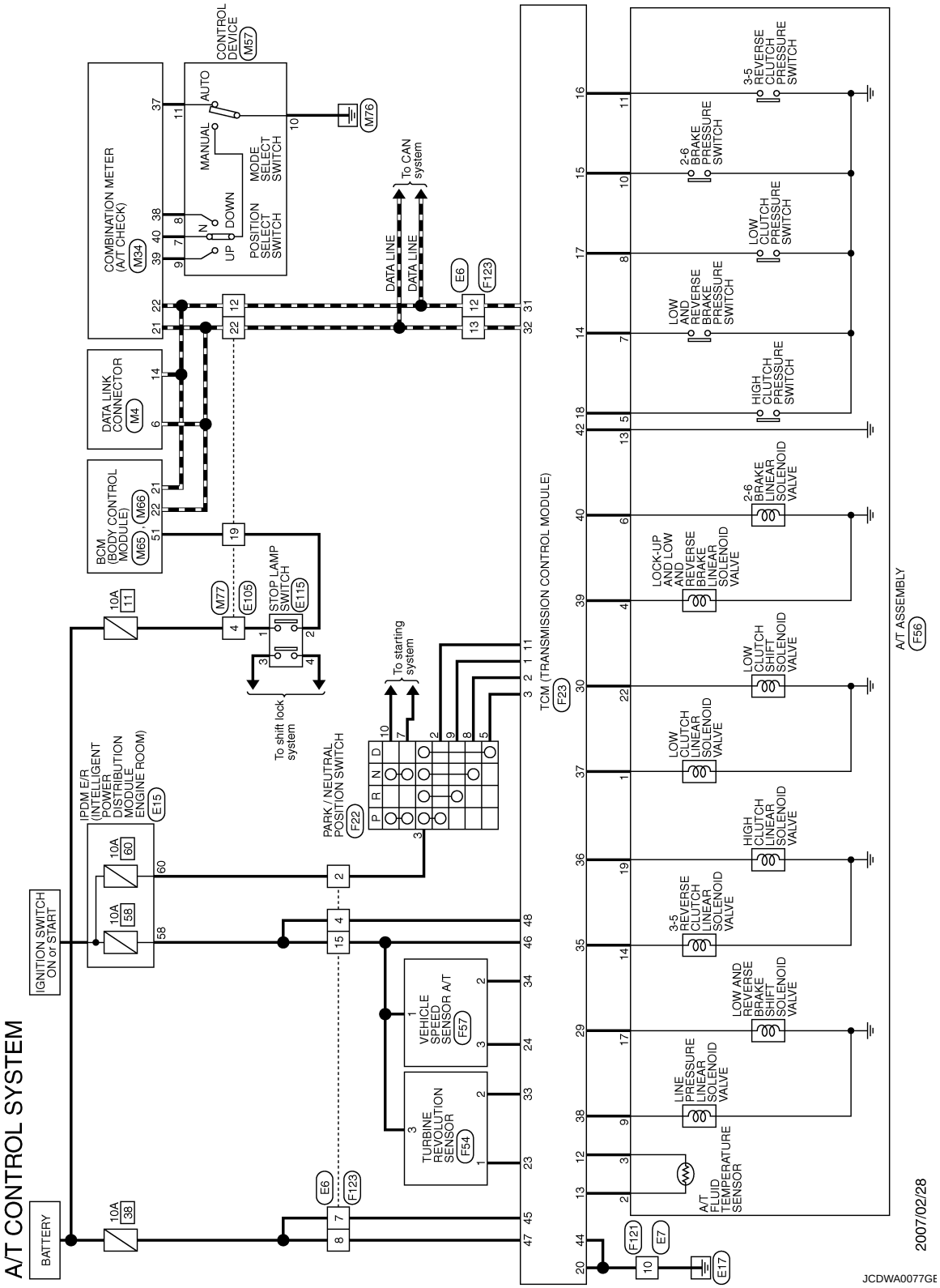

A/T CONTROL SYSTEM

Connector No.	E6
Connector Name	WIRE TO WIRE
Connector Type	TK24MW-1V

Terminal No.	Color of Wire	Signal Name [Specification]
2	SB	–
4	LG	–[Except M/T]
7	W	–
8	W	–
12	P	–[Except M/T]
13	L	–[Except M/T]
15	LG	–

Connector No.	E7
Connector Name	WIRE TO WIRE
Connector Type	NS16MW-CS

Terminal No.	Color of Wire	Signal Name [Specification]
10	B	–

Connector No.	E15
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Type	NS16FW-CS

Terminal No.	Color of Wire	Signal Name [Specification]
58	LG	–[Except M/T]
60	SB	–

Connector No.	E105
Connector Name	WIRE TO WIRE
Connector Type	TH80FW-CS16-TM4

Terminal No.	Color of Wire	Signal Name [Specification]
4	V	–
12	P	–
19	R	–
22	L	–

Connector No.	E115
Connector Name	STOP LAMP SWITCH
Connector Type	M04FW-LC

Terminal No.	Color of Wire	Signal Name [Specification]
1	V	–
2	P	–
3	O	–
4	LG	–

Connector No.	F22
Connector Name	PARK / NEUTRAL POSITION SWITCH
Connector Type	YAZAKI 7283-8700-30

Terminal No.	Color of Wire	Signal Name [Specification]
2	L	P RANGE SWITCH
3	SB	VIGN
5	W	D RANGE SWITCH
7	Y	–
8	Y	N RANGE SWITCH
9	G	R RANGE SWITCH
10	GR	–

Connector No.	F23
Connector Name	TCM (TRANSMISSION CONTROL MODULE)
Connector Type	MAA40FB-MEA8-LH

Terminal No.	Color of Wire	Signal Name [Specification]
1	G	R RANGE SWITCH
2	Y	N RANGE SWITCH
3	W	D RANGE SWITCH
11	L	P RANGE SWITCH
12	SB	ATF TEMPERATURE SENSOR (–)
13	P	ATF TEMPERATURE SENSOR (+)
14	GR	L&R/B PRESSURE SWITCH
15	R	2–6/B PRESSURE SWITCH
16	O	3–5R/C PRESSURE SWITCH
17	BR	L/C PRESSURE SWITCH
18	V	H/C PRESSURE SWITCH
20	B	GND
23	V	TURBINE REVOLUTION SENSOR (–)
24	Y	VEHICLE SPEED SENSOR A/T (–)
29	GR	L&R/B SHIFT SOLENOID
30	V	L/C SHIFT SOLENOID
31	P	CAN–L
32	L	CAN–H
33	R	TURBINE REVOLUTION SENSOR (+)
34	O	VEHICLE SPEED SENSOR A/T (+)
35	LG	3–5R/C LINEAR SOLENOID VALVE
36	SB	H/C LINEAR SOLENOID VALVE
37	G	L/C LINEAR SOLENOID VALVE
38	Y	LINE PRESSURE LINEAR SOLENOID VALVE
39	W	L/U & L&R/B LINEAR SOLENOID VALVE
40	L	2–6/B LINEAR SOLENOID VALVE
42	R	GROUND RETURN
44	B	GND
45	W	VBATT
46	GR	VIGN
47	O	VBATT
48	L	VIGN

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A/T CONTROL SYSTEM

Connector No.	F54
Connector Name	TURBINE REVOLUTION SENSOR
Connector Type	RK03FB

Terminal No.	Color of Wire	Signal Name [Specification]
1	V	TURBINE REVOLUTION SENSOR (-)
2	R	TURBINE REVOLUTION SENSOR (+)
3	LG	VIGN

Connector No.	F56
Connector Name	A/T ASSEMBLY
Connector Type	YAZAKI 7283-8750-30

Terminal No.	Color of Wire	Signal Name [Specification]
1	G	L/C LINEAR SOLENOID VALVE
2	P	ATF TEMPERATURE SENSOR (+)
3	SB	ATF TEMPERATURE SENSOR (-)
4	W	L/U & L&R/B LINEAR SOLENOID VALVE
5	V	H/C PRESSURE SWITCH
6	L	2-6/B LINEAR SOLENOID VALVE
7	GR	L&R/B PRESSURE SWITCH
8	BR	L/C PRESSURE SWITCH
9	Y	LINE PRESSURE LINEAR SOLENOID VALVE
10	R	2-6/B PRESSURE SWITCH
11	O	3-5R/C PRESSURE SWITCH

Connector No.	F121
Connector Name	WIRE TO WIRE
Connector Type	NS16FW-CS

Terminal No.	Color of Wire	Signal Name [Specification]
10	B	-

Connector No.	F123
Connector Name	WIRE TO WIRE
Connector Type	TK24FW-1V

Terminal No.	Color of Wire	Signal Name [Specification]
2	SB	-
4	L	-
7	W	-
8	O	-
12	P	-[Except M/T]
13	L	-[Except M/T]
15	GR	-

13	R	GROUND RETURN
14	LG	3-5R/C LINEAR SOLENOID VALVE
17	GR	L&R/B SHIFT SOLENOID
19	SB	H/C LINEAR SOLENOID VALVE
22	V	L/C SHIFT SOLENOID

Connector No.	M4
Connector Name	DATA LINK CONNECTOR
Connector Type	BD16FW

Terminal No.	Color of Wire	Signal Name [Specification]
6	L	-
14	P	-

Connector No.	F57
Connector Name	VEHICLE SPEED SENSOR A/T
Connector Type	RK03FB

Terminal No.	Color of Wire	Signal Name [Specification]
1	LG	VIGN
2	O	VEHICLE SPEED SENSOR A/T (+)
3	Y	VEHICLE SPEED SENSOR A/T (-)

Connector No.	M34
Connector Name	COMBINATION METER
Connector Type	SAB40FW

Terminal No.	Color of Wire	Signal Name [Specification]
21	L	CAN-H
22	P	CAN-L
37	Y	NOT MANUAL MODE SW
38	O	SHIFT DOWN
39	V	SHIFT UP
40	LG	MANUAL MODE SW

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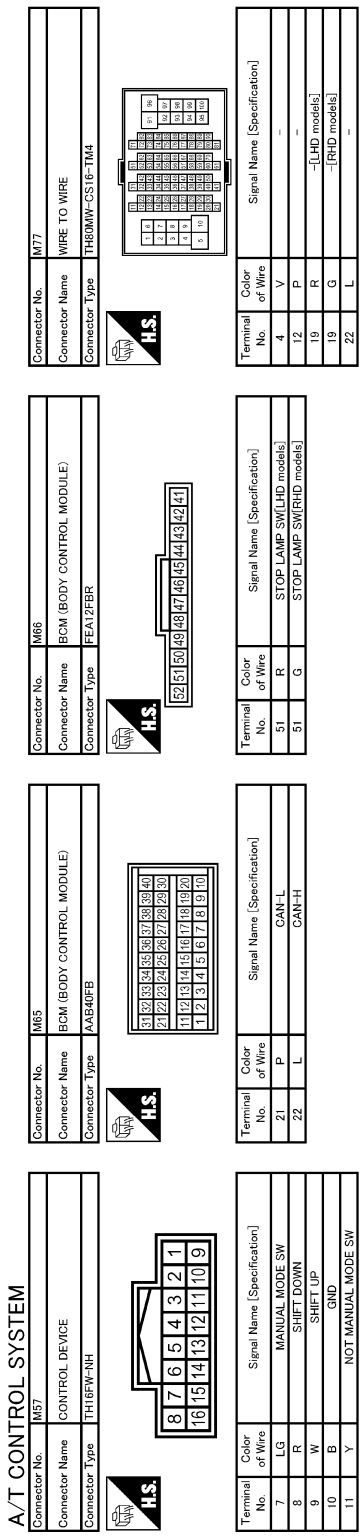

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Fail-Safe

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The TCM has an electrical fail-safe mode. This mode makes it possible to operate even if there is an error in a main electronic control input/output signal circuit.
In fail-safe mode, even if the selector lever is “D” or “M” mode, the A/T is fixed in 2nd, 3rd, 4th, 5th and 6th (depending on the breakdown position), so the customer should feel “slipping” or “poor acceleration”.
Even when the electronic circuits are normal, under special conditions (for example, when slamming on the brake with the wheels spinning drastically and stopping the tire rotation), the A/T can go into fail-safe mode. If

this happens, switch OFF the ignition switch for 10 seconds. Then switch it ON again to return to the normal shift pattern. Therefore, the customer's vehicle has returned to normal, so handle according to the “Work Flow” (Refer to TM-185, "Work Flow").

FAIL-SAFE FUNCTION

If any malfunction occurs in a sensor or solenoid, this function controls the A/T to make driving possible.

DTC	Detected items	Transaxle operating condition in fail-safe mode	Reference
P0705	PNP switch	• It locks transmission in D range. • It prohibits driving in the manual mode. • It continuously keeps low and reverse brake shift solenoid OFF. • It sets the line pressure at the maximum pressure. • It does not show shift position indicator.	TM-223
P0710	A/T fluid temperature sensor	• While driving, it locks transmission in the gear which was used at the time of malfunction detection. • After the vehicle is stopped, it locks transmission in the 3rd gear. • It prohibits driving in the manual mode.	TM-226
P0717	Turbine revolution sensor	• While driving, it locks transmission in the gear which was used at the time of malfunction detection. • After the vehicle is stopped, it locks transmission in the 3rd gear. • It prohibits driving in the manual mode. • It locks turbine revolution sensor signal at 600 rpm. • It prohibits driving with lock-up.	TM-228
P0720	Vehicle speed sensor A/T	• While driving, it locks transmission in the gear which was used at the time of malfunction detection. • After the vehicle is stopped, it locks transmission in the 3rd gear. • It prohibits driving in the manual mode. • It uses vehicle speed signal (CAN communication) from ABS actuator and electric unit (control unit).	TM-232
P0725	Engine speed signal	• It locks engine speed signal at 0 rpm. • It makes judgment only using vehicle speed and expands the stall criteria.	TM-236
P0744	Torque converter clutch	• It commands to turn lock-up OFF.	TM-238
P0745	Line pressure linear solenoid valve	• It sets the line pressure at the maximum pressure.	TM-240
P1705	Accelerator pedal position sensor	• It locks accelerator pedal position sensor signal (opening signal) at 25%. • It prohibits driving with lock-up.	TM-242
P1730	A/T interlock	• While driving, it shifts the transmission into the 5th gear. • After the vehicle is stopped, it locks the transmission in the 3rd gear. (There are some exceptions depending on the failing component.) • It prohibits driving with lock-up.	TM-246
P1731	A/T 1st engine brake	• It prohibits 1st engine brake. - It continuously keeps low and reverse shift solenoid OFF. - It turns low and reverse linear solenoid valve OFF when driving in the 1st gear.	TM-249

DTC	Detected items	Transaxle operating condition in fail-safe mode	Reference
P1732	Gear ratio	• It locks transmission in the gear to be shifted into. (It depends on the failing component.) - It locks transmission in the 2nd gear for 2-6/B malfunctions. - It locks transmission in the 3rd gear for 3-5R/C malfunctions. - It locks transmission in the 4th gear for H/C malfunctions.	TM-251
	Neutral detection	• While driving forward (selector lever position “D” or “M”): - It keeps transmission in neutral until the vehicle speed lowers below the specification; when the vehicle speed is below the specification, it locks transmission in the gear to be shifted into (a gear speed to be locked at is set for each gear used at the time of malfunction occurrence). • A malfunction detected in the 1st gear: Transmission is locked in the 5th gear for L/C malfunctions. Transmission is locked in the 4th gear for H/C malfunctions. Transmission is locked in the 3rd gear for 3-5R/C malfunctions. Transmission is locked in the 2nd gear for 2-6/B malfunctions. • A malfunction detected in the 2nd gear: Transmission is locked in the 5th gear. • A malfunction detected in the 3rd gear: Transmission is locked in the 6th gear. • A malfunction detected in the 4th gear. Transmission is locked in the 5th gear for L/C malfunctions. Transmission is locked in the 3rd gear for H/C malfunctions. • A malfunction detected in the 5th gear: Transmission is locked in the 2nd gear. • A malfunction detected in the 6th gear: Transmission is locked in the 3rd gear. • While driving backward (selector lever position “R”): - It keeps transmission in neutral until the vehicle speed lowers below the specification; when the vehicle speed is below the specification, it sets the line pressure at the maximum pressure with idle switch signal ON and brake switch signal ON. • When the vehicle is at a stop with transmission in forward ranges (selector lever position “D” or “M”): - It locks transmission in the 5th gear when the engine speed is below the specification and brake switch signal is ON. • When the vehicle is at a stop with transmission in the reverse range (selector lever position “R”): - It sets the line pressure at the maximum pressure when the engine speed is below the specification and brake switch signal is ON.	
P1743	L/U & L&R/B linear solenoid valve	• While driving, it locks transmission in the 5th gear. • After the vehicle is stopped, it locks transmission in the 3rd gear. • It prohibits driving with lock-up.	TM-254
P1746	L/C linear solenoid valve	• It locks transmission in the 5th gear.	TM-256
P1747	2-6/B linear solenoid valve	• While driving, it locks transmission in the 5th gear. • After the vehicle is stopped, it locks transmission in the 3rd gear.	TM-258
P1748	3-5R/C linear solenoid valve	• While driving, it locks transmission in the 5th gear. • After the vehicle is stopped, it locks transmission in the 3rd gear.	TM-260
P1749	H/C linear solenoid valve	• It locks transmission in the 5th gear.	TM-262
P1755	L&R/B shift solenoid valve	• While driving, it locks transmission in the 5th gear. • After the vehicle is stopped, it locks transmission in the 3rd gear.	TM-266
P1787	Mean effective torque signal	• While driving, it shifts the transmission into the 5th gear. • After the vehicle is stopped, it locks the transmission in the 3rd gear. • It prohibits driving with lock-up.	TM-268
P1788	Engine torque without GB request signal	• While driving, it shifts the transmission into the 5th gear. • After the vehicle is stopped, it locks the transmission in the 3rd gear. • It prohibits driving with lock-up.	TM-269
P1790	L/C pressure switch	• It handles L/C pressure switch as if it is continuously ON.	TM-270
P1792	2-6/B pressure switch	• It handles 2-6/B pressure switch as if it is continuously ON.	TM-272

DTC	Detected items	Transaxle operating condition in fail-safe mode	Reference
P1793	3-5R/C pressure switch	• It handles 3-5R/C pressure switch as if it is continuously ON.	TM-274
P1794	H/C pressure switch	• It handles H/C pressure switch as if it is continuously ON.	TM-276
P1795	L&R/B pressure switch	• It handles L&R/B pressure switch as if it is continuously ON.	TM-278
P1815	Manual mode switch	• It prohibits driving in the manual mode.	TM-280

DTC Inspection Priority Chart

INFOID:0000000001303862

If some DTCs are displayed at the same time, perform inspections one by one based on the following priority chart.

NOTE:
If DTC “U1000 CAN COMM CIRCUIT” is displayed with other DTC, first perform the trouble diagnosis for “DTC U1000 CAN COMMUNICATION LINE”. Refer to TM-221, "Description".

Priority	Detected items (DTC)
1	• U1000 CAN COMM CIRCUIT • U1010 CONTROL UNIT (CAN)
2	Except above

DTC Index

INFOID:0000000001303863

NOTE:
If DTC “U1000” is displayed with other DTC, first perform the trouble diagnosis for “DTC U1000 CAN COMMUNICATION LINE”. Refer to TM-221, "Description".

DTC		Items (CONSULT-III screen terms)	Reference
EURO-OBD	Except EURO-OBD		
GST*1	CONSULT-III only “TRANSMISSION”		
P0705	P0705	PNP SW/CIRC	TM-223
P0710	P0710	ATF TEMP SEN/CIRC	TM-226
P0717	P0717	TURBINE REV S/CIRC	TM-228
P0720	P0720	VEH SPD SEN/CIR AT	TM-232
—	P0725	ENGINE SPEED SIG	TM-236
P0744	P0744	A/T TCC S/V FNCTN	TM-238
P0745	P0745	L/PRESS SOL/CIRC	TM-240
—	P1705	TP SEN/CIRC A/T	TM-242
—	P1721	ESTM VEH SPD SIG	TM-244
P1730	P1730	A/T INTERLOCK	TM-246
P1731	P1731	A/T 1ST E/BRAKING	TM-249
P1732	P1732	GEAR RATIO	TM-251
P1743	P1743	L/U L&R/B SOL/CIRC	TM-254
P1746	P1746	LOW/C SOL/CIRC	TM-256
P1747	P1747	26/B SOL/CIRC	TM-258
P1748	P1748	35R/C SOL/CIRC	TM-260
P1749	P1749	H/C SOL/CIRC	TM-262
—	P1750*2	L/C SFT SOL/CIRC	TM-264
P1755	P1755	L&R/B SFT SOL/CIRC	TM-266
P1787	P1787	MEAN EFF TRQ SIG	TM-268
P1788	P1788	ENGINE TRQ INF SIG	TM-269
—	P1790	LOW/C SOL FNCT	TM-270

DTC		Items (CONSULT-III screen terms)	Reference
EURO-OBD	Except EURO-OBD		
GST*1	CONSULT-III only "TRANSMISSION"		
—	P1792	26/B SOL FNCT	TM-272
—	P1793	35R/C SOL FNCT	TM-274
—	P1794	H/C SOL FNCT	TM-276
—	P1795	L&R/B SOL FNCT	TM-278
—	P1815	MANU MODE SW/CIRC	TM-280
U1000	U1000*3	CAN COMM CIRCUIT	TM-221
U1010	U1010	CONTROL UNIT(CAN)	TM-222

- *1: These numbers are prescribed by ISO 15031-5.
- *2: A/T CHECK indicator lamp turns ON when "P1750" is detected.
- *3: Two of "U1000" may be indicated simultaneously.

SYMPTOM DIAGNOSIS

SYSTEM SYMPTOM

Symptom Table

INFOID:0000000001303864

The diagnostics item numbers show the sequence for inspection. Inspect in order from item 1.

No.	Item	Symptom	Condition	Diagnostic item	Reference
1	Shift Shock	Large shock. (“N” → “D” position)	ON vehicle	1. Engine idle speed	ECR-11
				2. Engine speed signal	TM-236
				3. Accelerator pedal position sensor	TM-242
				4. A/T position	TM-339
				5. A/T fluid temperature sensor	TM-226
				6. Low clutch linear solenoid valve	TM-256
				7. CAN communication line	TM-221
				8. A/T fluid level and state	TM-329
				9. Line pressure test	TM-333
				10. TCM	TM-290
			OFF vehicle	11. Control valve	TM-351
				12. Low clutch	TM-351
2		Shock is too large when changing D_1 → D_2 or M1 → M2.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. 2-6 brake linear solenoid valve	TM-258
				4. CAN communication line	TM-221
				5. Engine speed signal	TM-236
				6. Turbine revolution sensor	TM-228
				7. Vehicle speed sensor A/T	TM-232
				8. A/T fluid level and state	TM-329
				9. TCM	TM-290
			OFF vehicle	10. Control valve	TM-351
				11. 2-6 brake	TM-351
3		Shock is too large when changing D_2 → D_3 or M2 → M3.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. CAN communication line	TM-221
				5. Engine speed signal	TM-236
				6. Turbine revolution sensor	TM-228
				7. Vehicle speed sensor A/T	TM-232
				8. A/T fluid level and state	TM-329
				9. TCM	TM-290
			OFF vehicle	10. Control valve	TM-351
				11. 3-5 reverse clutch	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
4	Shift Shock	Shock is too large when changing D3 → D4 or M3 → M4.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. High clutch linear solenoid valve	TM-262
				4. CAN communication line	TM-221
				5. Engine speed signal	TM-236
				6. Turbine revolution sensor	TM-228
				7. Vehicle speed sensor A/T	TM-232
				8. A/T fluid level and state	TM-329
				9. TCM	TM-290
			OFF vehicle	10. Control valve	TM-351
				11. High clutch	TM-351
5		Shock is too large when changing D4 → D5 or M4 → M5.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. 3-5 reverse clutch linear solenoid valve	TM-274
				4. CAN communication line	TM-221
				5. Engine speed signal	TM-236
				6. Turbine revolution sensor	TM-228
				7. Vehicle speed sensor A/T	TM-232
				8. A/T fluid level and state	TM-329
				9. TCM	TM-290
			OFF vehicle	10. Control valve	TM-351
				11. 3-5 reverse clutch	TM-351
6		Shock is too large when changing D5 → D6 or M5 → M6.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. 2-6 brake linear solenoid valve	TM-258
				4. CAN communication line	TM-221
				5. Engine speed signal	TM-236
				6. Turbine revolution sensor	TM-228
				7. Vehicle speed sensor A/T	TM-232
				8. A/T fluid level and state	TM-329
				9. TCM	TM-290
			OFF vehicle	10. Control valve	TM-351
				11. 2-6 brake	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
7	Shift Shock	Shock is too large for downshift when accelerator pedal is depressed.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. CAN communication line	TM-221
				4. Engine speed signal	TM-236
				5. Turbine revolution sensor	TM-228
				6. Vehicle speed sensor A/T	TM-232
				7. A/T fluid level and state	TM-329
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Low clutch	TM-351
				11. 3-5 reverse clutch	TM-351
				12. High clutch	TM-351
				13. 2-6 brake	TM-351
8		Shock is too large for upshift when accelerator pedal is released.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. Engine speed signal	TM-236
				4. CAN communication line	TM-221
				5. Turbine revolution sensor	TM-228
				6. Vehicle speed sensor A/T	TM-232
				7. A/T fluid level and state	TM-329
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Low clutch	TM-351
				11. 3-5 reverse clutch	TM-351
				12. High clutch	TM-351
				13. 2-6 brake	TM-351
9		Shock is too large for lock-up.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. Engine speed signal	TM-236
				4. CAN communication line	TM-221
				5. Turbine revolution sensor	TM-228
				6. Vehicle speed sensor A/T	TM-232
				7. A/T fluid level and state	TM-329
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Torque converter	TM-351
				11. Oil pump assembly	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
10	Shift Shock	Shock is too large during engine brake.	ON vehicle	1. Accelerator pedal position sensor	TM-242
				2. A/T position	TM-339
				3. CAN communication line	TM-221
				4. A/T fluid level and state	TM-329
				5. TCM	TM-290
			OFF vehicle	6. Control valve	TM-351
				7. Low clutch	TM-351
				8. 3-5 reverse clutch	TM-351
				9. High clutch	TM-351
				10. 2-6 brake	TM-351
11	No Up Shift	Gear does not change from $D_1 \rightarrow D_2$ or from $M1 \rightarrow M2$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. Line pressure test	TM-333
				5. CAN communication line	TM-221
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. 2-6 brake	TM-351
12		Gear does not change from $D_2 \rightarrow D_3$ or from $M2 \rightarrow M3$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. Line pressure test	TM-333
				5. CAN communication line	TM-221
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. 3-5 reverse clutch	TM-351
13		Gear does not change from $D_3 \rightarrow D_4$ or from $M3 \rightarrow M4$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. High clutch linear solenoid valve	TM-262
				4. Line pressure test	TM-333
				5. CAN communication line	TM-221
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. High clutch	TM-351
14		Gear does not change from $D_4 \rightarrow D_5$ or from $M4 \rightarrow M5$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. Turbine revolution sensor	TM-228
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 3-5 reverse clutch	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
15	No Up Shift	Gear does not change from $D_5 \rightarrow D_6$ or from $M5 \rightarrow M6$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. Turbine revolution sensor	TM-228
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 2-6 brake	TM-351
16	No Down Shift	In “D” or “M” position, does not downshift to 5th gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. 3-5 reverse clutch	TM-351
17		In “D” or “M” position, does not downshift to 4th gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Low clutch linear solenoid valve	TM-256
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Low clutch	TM-351
18		In “D” or “M” position, does not downshift to 3rd gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. Low clutch linear solenoid valve	TM-256
				5. CAN communication line	TM-221
				6. Line pressure test	TM-333
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 3-5 reverse clutch	TM-351
				10. Low clutch	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
19	No Down Shift	In “D” or “M” position, does not downshift to 2nd gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. Low clutch linear solenoid valve	TM-256
				5. CAN communication line	TM-221
				6. Line pressure test	TM-333
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 2-6 brake	TM-351
				10. Low clutch	TM-351
20		In “D” or “M” position, does not downshift to 1st gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Lock-up and low and reverse brake linear solenoid valve	TM-254
				4. Low clutch linear solenoid valve	TM-256
				5. CAN communication line	TM-221
				6. Line pressure test	TM-333
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Low and reverse brake	TM-351
				10. Low clutch	TM-351
21	Slips/Will Not Engage	When “D” or “M” position, remains in 1st gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Low clutch linear solenoid valve	TM-256
				4. Lock-up and low and reverse brake linear solenoid valve	TM-254
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. One-way clutch	TM-351
				10. Gear system	TM-351
				11. Low clutch	TM-351
				12. Low and reverse brake	TM-351
22		When “D” or “M” position, remains in 2nd gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Low clutch linear solenoid valve	TM-256
				4. 2-6 brake linear solenoid valve	TM-258
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Low clutch	TM-351
				10. Gear system	TM-351
				11. 2-6 brake	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
23	Slips/Will Not Engage	When “D” or “M” position, remains in 3rd gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Low clutch linear solenoid valve	TM-256
				4. 3-5 reverse clutch linear solenoid valve	TM-260
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Low clutch	TM-351
				10. Gear system	TM-351
				11. 3-5 reverse clutch	TM-351
24		When “D” or “M” position, remains in 4th gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Low clutch linear solenoid valve	TM-256
				4. High clutch linear solenoid valve	TM-260
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Low clutch	TM-351
				10. Gear system	TM-351
				11. High clutch	TM-351
25		When “D” or “M” position, remains in 5th gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. High clutch linear solenoid valve	TM-260
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 3-5 reverse clutch	TM-351
				10. Gear system	TM-351
				11. High clutch	TM-351
26		When “D” or “M” position, remains in 6th gear.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. High clutch linear solenoid valve	TM-260
				5. Line pressure test	TM-333
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 2-6 brake	TM-351
				10. Gear system	TM-351
				11. High clutch	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
27	Slips/Will Not Engage	Vehicle cannot take off from D_1.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Accelerator pedal position sensor	TM-242
				3. Line pressure test	TM-333
				4. CAN communication line	TM-221
				5. TCM	TM-290
			OFF vehicle	6. Control valve	TM-351
				7. Torque converter	TM-351
				8. Oil pump assembly	TM-351
				9. Low clutch	TM-351
				10. Gear system	TM-351
				11. One-way clutch	TM-351
28		Does not lock-up.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Engine speed signal	TM-236
				4. Turbine revolution sensor	TM-228
				5. Lock-up and low and reverse brake linear solenoid valve	TM-254
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
29		Does not hold lock-up condition.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Engine speed signal	TM-236
				4. Turbine revolution sensor	TM-228
				5. Lock-up and low and reverse brake linear solenoid valve	TM-254
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
30		Lock-up is not released.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Engine speed signal	TM-236
				4. Turbine revolution sensor	TM-228
				5. Lock-up and low and reverse brake linear solenoid valve	TM-254
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
31	Slips/Will Not Engage	No shock at all or the clutch slips when vehicle changes speed $D_1 \rightarrow D_2$ or $M1 \rightarrow M2$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 2-6 brake	TM-351
				11. Gear system	TM-351
32		No shock at all or the clutch slips when vehicle changes speed $D_2 \rightarrow D_3$ or $M2 \rightarrow M3$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 3-5 reverse clutch	TM-351
				11. Gear system	TM-351
33		No shock at all or the clutch slips when vehicle changes speed $D_3 \rightarrow D_4$ or $M3 \rightarrow M4$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. High clutch linear solenoid valve	TM-262
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. High clutch	TM-351
				11. Gear system	TM-351
34		No shock at all or the clutch slips when vehicle changes speed $D_4 \rightarrow D_5$ or $M4 \rightarrow M5$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 3-5 reverse clutch	TM-351
				11. Gear system	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
35	Slips/Will Not Engage	No shock at all or the clutch slips when vehicle changes speed $D_5 \rightarrow D_6$ or $M5 \rightarrow M6$.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 2-6 brake	TM-351
				11. Gear system	TM-351
36		When accelerator pedal is depressed and speed is shifted to $D_6 \rightarrow D_5$ or $M6 \rightarrow M5$ the engine idles or the A/T slips.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 3-5 reverse clutch	TM-351
				11. Gear system	TM-351
37		When accelerator pedal is depressed and speed is shifted to $D_5 \rightarrow D_4$ or $M5 \rightarrow M4$ the engine idles or the A/T slips.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Low clutch linear solenoid valve	TM-256
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. Low clutch	TM-351
				11. Gear system	TM-351
38		When accelerator pedal is depressed and speed is shifted to $D_4 \rightarrow D_3$ or $M4 \rightarrow M3$ the engine idles or the A/T slips.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 3-5 reverse clutch	TM-351
				11. Gear system	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
39	Slips/Will Not Engage	When accelerator pedal is depressed and speed is shifted to $D_3 \rightarrow D_2$ or M3 → M2 the engine idles or the A/T slips.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. 2-6 brake linear solenoid valve	TM-258
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. 2-6 brake	TM-351
				11. Gear system	TM-351
40		When accelerator pedal is depressed and speed is shifted to $D_2 \rightarrow D_1$ or M2 → M1 the engine idles or the A/T slips.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Vehicle speed sensor A/T	TM-232
				3. Lock-up and low and reverse brake linear solenoid valve	TM-254
				4. CAN communication line	TM-221
				5. Line pressure test	TM-333
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. One-way clutch	TM-351
				11. Low and reverse brake	TM-351
				12. Gear system	TM-351
41		With selector lever in “D” position, acceleration is extremely poor.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. Low clutch linear solenoid valve	TM-256
				5. CAN communication line	TM-221
				6. PNP switch	TM-223
				7. A/T position	TM-339
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Torque converter	TM-351
				11. Oil pump assembly	TM-351
				12. One-way clutch	TM-351
				13. Gear system	TM-351
				14. Low clutch	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
42	Slips/Will Not Engage	With selector lever in “R” position, acceleration is extremely poor.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. 3-5 reverse clutch linear solenoid valve	TM-260
				5. Lock-up and low and reverse brake linear solenoid valve	TM-254
				6. CAN communication line	TM-221
				7. PNP switch	TM-223
				8. A/T position	TM-339
				9. TCM	TM-290
			OFF vehicle	10. Control valve	TM-351
				11. Gear system	TM-351
				12. 3-5 reverse clutch	TM-351
				13. Low and reverse brake	TM-351
43		While starting off by accelerating in 1st, engine races or slippage occurs.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. Low clutch linear solenoid valve	TM-256
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. Low clutch	TM-351
				11. One-way clutch	TM-351
				12. Gear system	TM-351
44		While accelerating in 2nd, engine races or slippage occurs.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. 2-6 brake linear solenoid valve	TM-258
				6. Low clutch linear solenoid valve	TM-256
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
				11. 2-6 brake	TM-351
				12. Low clutch	TM-351
				13. Gear system	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
45	Slips/Will Not Engage	While accelerating in 3rd, engine races or slippage occurs.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. 3-5 reverse clutch linear solenoid valve	TM-260
				6. Low clutch linear solenoid valve	TM-256
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
				11. 3-5 reverse clutch	TM-351
				12. Low clutch	TM-351
				13. Gear system	TM-351
46		While accelerating in 4th, engine races or slippage occurs.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. High clutch linear solenoid valve	TM-262
				6. Low clutch linear solenoid valve	TM-256
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
				11. High clutch	TM-351
				12. Low clutch	TM-351
				13. Gear system	TM-351
47		While accelerating in 5th, engine races or slippage occurs.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. High clutch linear solenoid valve	TM-262
				6. 3-5 reverse clutch linear solenoid valve	TM-260
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
				11. High clutch	TM-351
				12. 3-5 reverse clutch	TM-351
				13. Gear system	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
48	Slips/Will Not Engage	While accelerating in 6th, engine races or slippage occurs.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. High clutch linear solenoid valve	TM-262
				6. 2-6 brake linear solenoid valve	TM-258
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
				11. High clutch	TM-351
				12. 2-6 brake	TM-351
				13. Gear system	TM-351
49		Slips at lock-up.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Engine speed signal	TM-236
				4. Turbine revolution sensor	TM-228
				5. Lock-up and low and reverse brake linear solenoid valve	TM-254
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Torque converter	TM-351
				10. Oil pump assembly	TM-351
50		No creep at all.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. Low clutch linear solenoid valve	TM-256
				5. PNP switch	TM-223
				6. CAN communication line	TM-221
				7. A/T position	TM-339
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Torque converter	TM-351
				11. Oil pump assembly	TM-351
				12. One-way clutch	TM-351
				13. Gear system	TM-351
				14. Low clutch	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
51	Slips/Will Not Engage	Vehicle cannot run in all positions.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. PNP switch	TM-223
				4. Low clutch linear solenoid valve	TM-256
				5. 3-5 reverse clutch linear solenoid valve	TM-260
				6. Lock-up and low and reverse brake linear solenoid valve	TM-254
				7. A/T position	TM-339
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Torque converter	TM-351
				11. Oil pump assembly	TM-351
				12. One-way clutch	TM-351
				13. Gear system	TM-351
				14. Low clutch	TM-351
				15. 3-5 reverse clutch	TM-351
				16. Low and reverse brake	TM-351
52		With selector lever in “D” position, driving is not possible.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. PNP switch	TM-223
				4. Low clutch linear solenoid valve	TM-256
				5. A/T position	TM-339
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
				9. Oil pump assembly	TM-351
				10. One-way clutch	TM-351
				11. Gear system	TM-351
				12. Low clutch	TM-351
53		With selector lever in “R” position, driving is not possible.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. PNP switch	TM-223
				4. 3-5 reverse clutch linear solenoid valve	TM-260
				5. Lock-up and low and reverse brake linear solenoid valve	TM-254
				6. A/T position	TM-339
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Gear system	TM-351
				10. 3-5 reverse clutch	TM-351
				11. Low and reverse brake	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
54	Does Not Change	Does not change M6 → M5.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. A/T position	TM-339
				5. Manual mode switch	TM-280
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 3-5 reverse clutch	TM-351
55		Does not change M5 → M4.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. Low clutch linear solenoid valve	TM-256
				4. A/T position	TM-339
				5. Manual mode switch	TM-280
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Low clutch	TM-351
56		Does not change M4 → M3.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. 3-5 reverse clutch linear solenoid valve	TM-260
				4. A/T position	TM-339
				5. Manual mode switch	TM-280
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 3-5 reverse clutch	TM-351
57		Does not change M3 → M2.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. 2-6 brake linear solenoid valve	TM-258
				4. A/T position	TM-339
				5. Manual mode switch	TM-280
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. 2-6 brake	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
58	Does Not Change	Does not change M2 → M1.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. Lock-up and low and reverse brake linear solenoid valve	TM-254
				4. A/T position	TM-339
				5. Manual mode switch	TM-280
				6. CAN communication line	TM-221
				7. TCM	TM-290
			OFF vehicle	8. Control valve	TM-351
				9. Low and reverse brake	TM-351
59		Cannot be changed to manual mode.	ON vehicle	1. Manual mode switch	TM-280
				2. Turbine revolution sensor	TM-228
				3. CAN communication line	TM-221
60	Others	Shift point is high in “D” position.	ON vehicle	1. Vehicle speed sensor A/T	TM-232
				2. Accelerator pedal position sensor	TM-242
				3. CAN communication line	TM-221
				4. A/T fluid temperature sensor	TM-226
				5. TCM	TM-290
			OFF vehicle	6. Control valve	TM-351
61		Shift point is low in “D” position.	ON vehicle	1. Vehicle speed sensor A/T	TM-232
				2. Accelerator pedal position sensor	TM-242
				3. CAN communication line	TM-221
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
62		Judder occurs during lock-up.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Engine speed signal	TM-236
				3. Turbine revolution sensor	TM-228
				4. Vehicle speed sensor A/T	TM-232
				5. Accelerator pedal position sensor	TM-242
				6. CAN communication line	TM-221
				7. Lock-up and low and reverse brake linear solenoid valve	TM-254
				8. TCM	TM-290
			OFF vehicle	9. Control valve	TM-351
				10. Torque converter	TM-351
63		Strange noise in “R” position.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Engine speed signal	TM-236
				3. CAN communication line	TM-221
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
				6. Torque converter	TM-351
				7. Oil pump assembly	TM-351
				8. Gear system	TM-351
				9. 3-5 reverse clutch	TM-351
				10. Low and reverse brake	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
64	Others	Strange noise in “N” position.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Engine speed signal	TM-236
				3. CAN communication line	TM-221
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
				6. Torque converter	TM-351
				7. Oil pump assembly	TM-351
				8. Gear system	TM-351
65		Strange noise in “D” position.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Engine speed signal	TM-236
				3. CAN communication line	TM-221
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
				6. Torque converter	TM-351
				7. Oil pump assembly	TM-351
				8. Gear system	TM-351
				9. Low clutch	TM-351
66		Vehicle does not decelerate by engine brake.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. A/T position	TM-339
				4. Manual mode switch	TM-280
				5. CAN communication line	TM-221
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Low clutch	TM-351
				9. 3-5 reverse clutch	TM-351
				10. High clutch	TM-351
67		Maximum speed low.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Line pressure test	TM-333
				3. Accelerator pedal position sensor	TM-242
				4. CAN communication line	TM-221
				5. TCM	TM-290
			OFF vehicle	6. Control valve	TM-351
				7. Torque converter	TM-351
				8. Oil pump assembly	TM-351
				9. High clutch	TM-351
				10. Gear system	TM-351
				11. 2-6 brake	TM-351
				12. 3-5 reverse clutch	TM-351
68		Extremely large creep.	ON vehicle	1. Engine idle speed	ECR-11
				2. CAN communication line	TM-221
			OFF vehicle	3. Torque converter	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
69	Others	With selector lever in “P” position, vehicle does not enter parking condition or, with selector lever in another position, parking condition is not cancelled.	ON vehicle	1. PNP switch	TM-223
				2. A/T position	TM-339
			OFF vehicle	3. Parking components	TM-351
70		Vehicle runs with A/T in “P” position.	ON vehicle	1. PNP switch	TM-223
				2. A/T position	TM-339
			OFF vehicle	3. Parking components	TM-351
				4. Gear system	TM-351
71		Vehicle runs with A/T in “N” position.	ON vehicle	1. PNP switch	TM-223
				2. A/T fluid level and state	TM-329
				3. A/T position	TM-339
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
				6. Low clutch	TM-351
				7. Gear system	TM-351
				8. 3-5 reverse clutch	TM-351
				9. High clutch	TM-351
				10. 2-6 brake	TM-351
				11. Low and reverse brake	TM-351
72		Engine does not start in “N” or “P” position.	ON vehicle	1. Ignition switch and starter	PG-52, STR-2
				2. A/T position	TM-339
				3. PNP switch	TM-223
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
73		Engine starts in positions other than “N” or “P” position.	ON vehicle	1. Ignition switch and starter	PG-52, STR-2
				2. A/T position	TM-339
				3. PNP switch	TM-223
				4. TCM	TM-290
			OFF vehicle	5. Control valve	TM-351
74		Engine stall.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Engine speed signal	TM-236
				3. Turbine revolution sensor	TM-228
				4. Lock-up and low and reverse brake linear solenoid valve	TM-254
				5. CAN communication line	TM-221
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351

No.	Item	Symptom	Condition	Diagnostic item	Reference
75	Others	Engine stalls when selector lever shifted “N” → “D” or “R”.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Engine speed signal	TM-236
				3. Turbine revolution sensor	TM-228
				4. Lock-up and low and reverse brake linear solenoid valve	TM-254
				5. CAN communication line	TM-221
				6. TCM	TM-290
			OFF vehicle	7. Control valve	TM-351
				8. Torque converter	TM-351
76		Engine speed does not return to idle.	ON vehicle	1. A/T fluid level and state	TM-329
				2. Accelerator pedal position sensor	TM-242
				3. Vehicle speed sensor A/T	TM-232
				4. CAN communication line	TM-221
				5. TCM	TM-290
			OFF vehicle	6. Control valve	TM-351
				7. Low and reverse brake	TM-351
77		A/T CHECK indicator lamp does not come on.	ON vehicle	1. CAN communication line	TM-221
				2. Combination meters	MWI-83
				3. TCM power supply and ground	TM-283
78		When brake pedal is depressed with ignition switch ON, selector lever cannot be shifted from “P” position to other position.	ON vehicle	1. Stop lamp switch	TM-285
				2. Shift lock solenoid	
				3. Control device	
79		When brake pedal is not depressed with ignition switch ON, selector lever can be shifted from “P” position to other position.	ON vehicle	1. Stop lamp switch	TM-285
				2. Shift lock solenoid	
				3. Control device	

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:0000000001303865

The Supplemental Restraint System such as “AIR BAG” and “SEAT BELT PRE-TENSIONER”, used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the “SRS AIRBAG” and “SEAT BELT” of this Service Manual.

WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the “SRS AIRBAG”.**
- **Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.**

Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:0000000001303866

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the ″LOCK″ position.
- Always use CONSULT-III to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

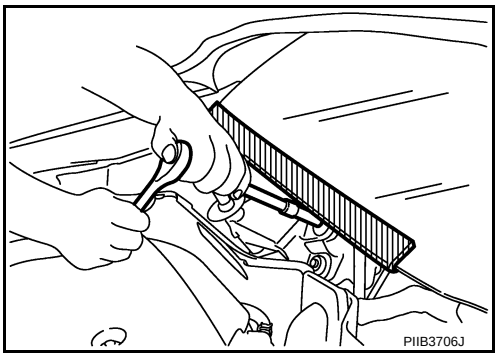
OPERATION PROCEDURE

1. Connect both battery cables.
   NOTE:
   Supply power using jumper cables if battery is discharged.
2. Use the Intelligent Key or mechanical key to turn the ignition switch to the ″ACC″ position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.
5. When the repair work is completed, return the ignition switch to the ″LOCK″ position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT-III.

Precaution for Procedure without Cowl Top Cover

INFOID:0000000001303867

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



On Board Diagnosis (OBD) System of A/T and Engine

INFOID:0000000001303868

The ECM has an on board diagnostic system. It will light up the malfunction indicator (MI) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

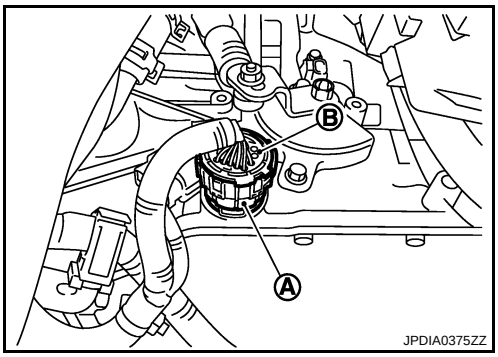
- **Be sure to turn the ignition switch OFF and disconnect the battery cable from the negative terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MI to light up.**
- **Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MI to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)**
- **Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MI to light up due to a short circuit.**
- **Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MI to light up due to a malfunction of the EGR system or fuel injection system, etc.**
- **Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.**

Removal and Installation Procedure for A/T Assembly Connector

INFOID:0000000001303869

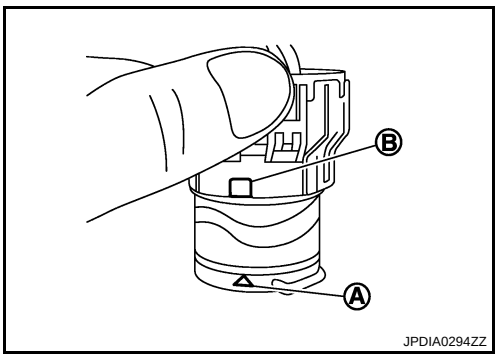
REMOVAL

Rotate bayonet ring (A) counterclockwise. Pull out A/T assembly harness connector (B) upward and remove it.

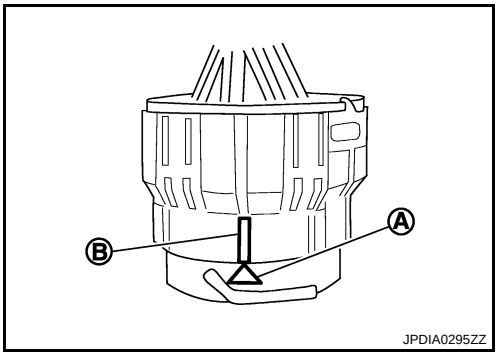


INSTALLATION

1. Align marking (A) on A/T assembly harness connector terminal body with marking (B) on bayonet ring. Insert A/T assembly harness connector. Then rotate bayonet ring clockwise.

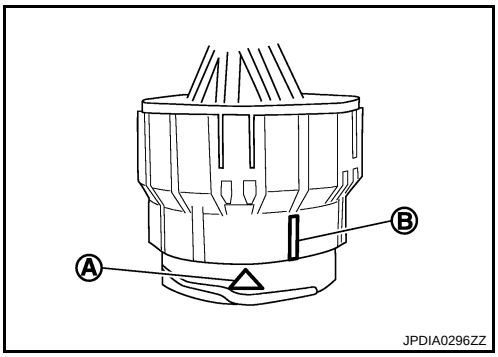


2. Rotate bayonet ring clockwise until marking (A) on A/T assembly harness connector terminal body is aligned with the slit (B) on bayonet ring as shown in the figure (correctly fitting condition). Install A/T assembly harness connector to A/T assembly harness connector terminal body.



CAUTION:

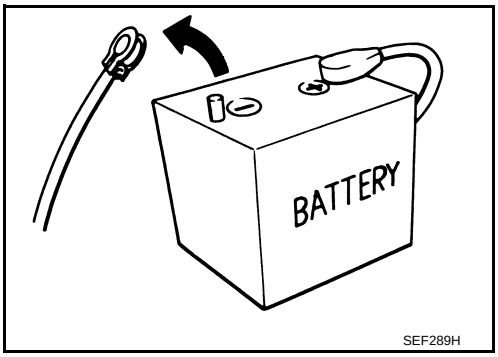
- **Securely align marking (A) on A/T assembly harness connector terminal body with bayonet ring slit (B). Then, be careful not to make a half fit condition as shown in the figure.**
- **Never mistake the slit of bayonet ring for other dent portion.**



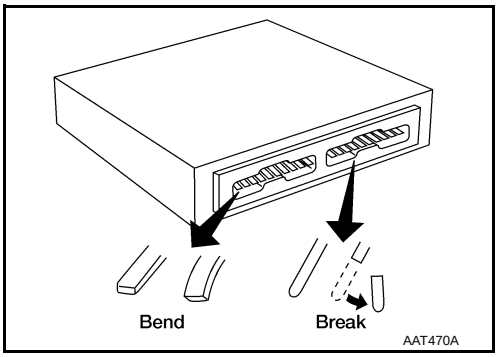
General Precautions

INFOID:0000000001303870

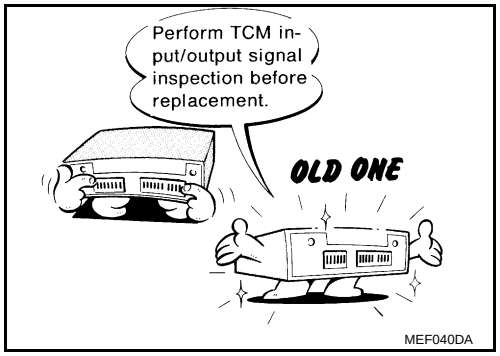
- **Turn ignition switch OFF and disconnect the battery cable from the negative terminal before connecting or disconnecting the A/T assembly harness connector. Because battery voltage is applied to TCM even if ignition switch is turned OFF.**



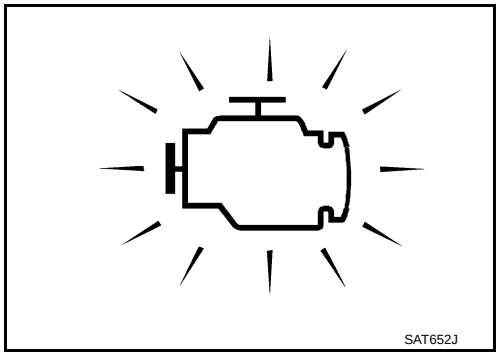
- **When connecting or disconnecting pin connectors into or from TCM, do not damage pin terminals (bend or break).**
  Check that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



- **Perform TCM input/output signal inspection and check whether TCM functions normally or not before replacing TCM. (Refer to TM-290, "Reference Value".)**



- **Perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCEDURE".**
  If the repair is completed DTC should not be displayed in the "DTC CONFIRMATION PROCEDURE".



- Always use the specified brand of ATF. Refer to MA-22, "Fluids and Lubricants".
- Use lint-free paper not cloth rags during work.
- Dispose of the waste oil using the methods prescribed by law, ordinance, etc. after replacing the ATF.

Service Notice or Precaution

INFOID:0000000001303871

OBD SELF-DIAGNOSIS

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the A/T CHECK indicator or the malfunction indicator (MI). Refer to the table on "SELF-DIAGNOSTIC RESULTS" for the indicator used to display each self-diagnostic result. Refer to TM-218, "CONSULT-III Function (TRANSMISSION)".
- The self-diagnostic results indicated by the MI are automatically stored in both the ECM and TCM memories. **Always perform the procedure on "How to Erase DTC" to complete the repair and avoid unnecessary blinking of the MI. Refer to TM-217, "Diagnosis Description".**

For details of OBD, refer to ECR-97, "Diagnosis Description".

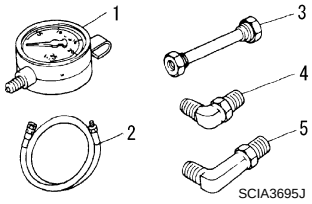
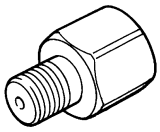
- **Certain systems and components, especially those related to OBD, may use the new style slide-locking type harness connector. For description and how to disconnect, refer to PG-120, "Description".**

PREPARATION

PREPARATION

Special Service Tool

INFOID:0000000001303872

Tool number Tool name	Description
ST2505S001 Oil pressure gauge set 1. ST25051001 Oil pressure gauge 2. ST25052000 Hose 3. ST25053000 Joint pipe 4. ST25054000 Adapter 5. ST25055000 Adapter  SCIA3695J	Measuring line pressure
KV31103600 Joint pipe adapter  ZZA1227D	Measuring line pressure

ON-VEHICLE MAINTENANCE

A/T FLUID

Inspection and Adjustment

INFOID:0000000001303873

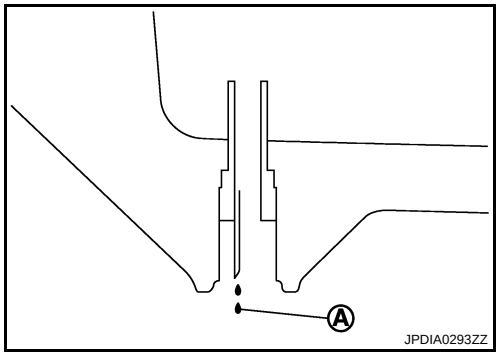
A/T FLUID LEAKAGE AND A/T FLUID LEVEL CHECK

1. Check for A/T fluid leakage.
2. Park vehicle on level surface and set parking brake.
3. Start engine.
4. Move selector lever through each gear position.
5. Set selector lever in “P” position.
6. Make the A/T fluid temperature approximately 40°C (104°F).

CAUTION:
A/T fluid temperature must be checked at 40°C (104°F).
NOTE:
- Start the engine and allow A/T fluid temperature to increase in idle (with air conditioner OFF).
- A/T fluid temperature reaches 30°C (86°F) approximately five minutes after idling. The operation must be started after checking this.
- A/T fluid temperature reaches 40°C (104°F) approximately ten minutes after idling. The operation must be performed quickly.

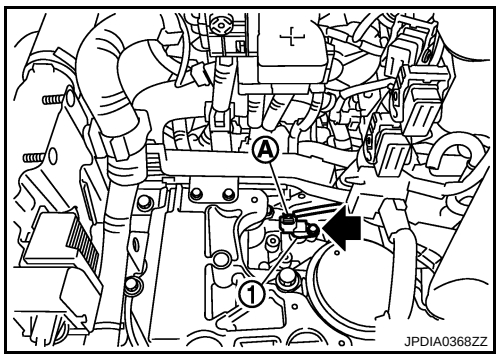
a. Connect CONSULT-III to data link connector. Refer to GI-47, "Description".
b. Select “DATA MONITOR”.
c. Read out the value of “ATF TEMP SE 1”.
7. Remove drain plug.
8. Remove O-ring from drain plug.
9. Check A/T fluid level.

a. If ATF overflows from the drain hole, adjust A/T fluid level according to the following steps.
i. Continue draining ATF until ATF (A) becomes drips.



b. If ATF does not overflow from the drain hole, adjust A/T fluid level according to the following steps.
i. Remove battery. Refer to PG-133, "Exploded View".
ii. Remove ECM and bracket as a set.
iii. Disconnect turbine revolution sensor harness connector (A).

⬅ : Bolt



iv. Remove turbine revolution sensor (1).
v. Remove O-ring from turbine revolution sensor.
vi. Inject ATF into the mounting hole of turbine revolution sensor.

NOTE:
- If the amount of discharge is known beforehand, add 0.5 liters (4/8 Imp qt) of ATF to the amount of discharge and inject the total amount in the mounting hole of turbine revolution sensor.

- If whole quantity of ATF has been discharged, add 0.5 liters (4/8 Imp qt) of ATF to fluid capacity and inject the total amount in the mounting hole of turbine revolution sensor.

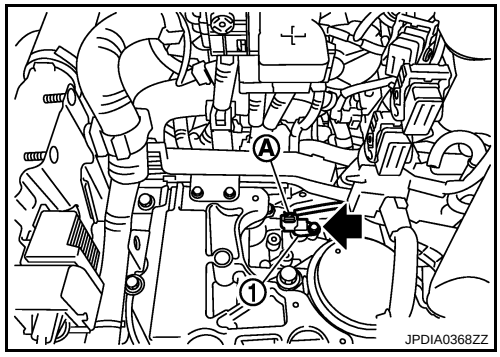
ATF	**: Refer to TM-355, "General Specification".**
Fluid capacity	**: Refer to TM-355, "General Specification".**

CAUTION:
- **Use only Genuine NISSAN Matic J ATF. Do not mix with other ATF.**
- **Using ATF other than Genuine NISSAN Matic J ATF will cause deterioration in driveability and A/T durability, and may damage the A/T, which is not covered by the warranty.**
- **When filling ATF, be careful not to scatter heat generating parts such as exhaust.**

vii. Install O-ring to turbine revolution sensor.

CAUTION:
- **Never reuse O-ring.**
- **Apply ATF to O-ring.**

viii. Install turbine revolution sensor (1). Refer to TM-351, "Exploded View".



⬅ : Bolt

ix. Connect turbine revolution sensor harness connector (A).

x. Install ECM and bracket as a set.

xi. Install battery. Refer to PG-133, "Exploded View".

xii. Check A/T fluid level again.

10. Install O-ring to drain plug.

CAUTION:
- **Never reuse O-ring.**
- **Apply ATF to O-ring.**

11. Install drain plug. Refer to TM-351, "Exploded View".

A/T FLUID CONDITION CHECK

Check A/T fluid condition.

Fluid condition	Conceivable Cause	Required Operation
Varnished (viscous varnish state)	Clutch, brake scorched	Replace the ATF and check the A/T main unit and the vehicle for malfunctions (wire harnesses, cooler pipes, etc.).
Milky white or cloudy	Water in the fluid	Replace the ATF and check for places where water is getting in.
Large amount of metal powder mixed in	Unusual wear of sliding parts within A/T	Replace the ATF and check for improper operation of the A/T.

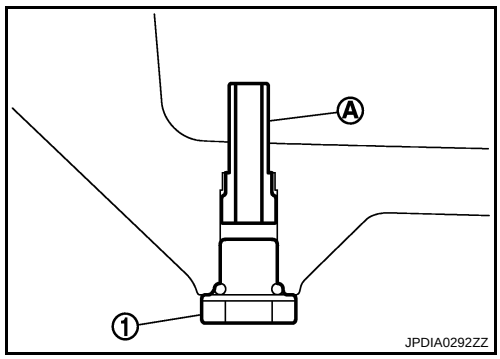
Changing

INFOID:0000000001303874

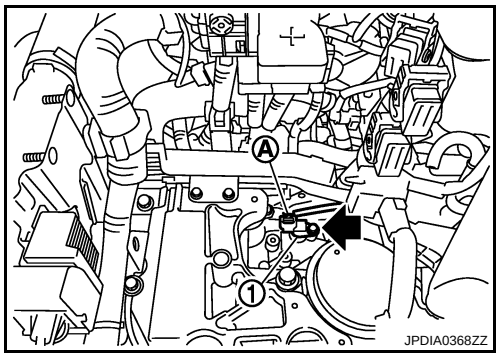
1. Warm up ATF.
2. Stop engine.
3. Remove drain plug (1).
4. Remove A/T fluid level tube (A).
5. Drain ATF from drain hole.
6. Install A/T fluid level tube. Refer to TM-351, "Exploded View".
7. Install drain plug. Refer to TM-351, "Exploded View".
8. Inject ATF according to the following steps.

a. Remove battery. Refer to PG-133, "Exploded View".

b. Remove ECM and bracket as a set.



c. Disconnect turbine revolution sensor harness connector (A).



⬅ : Bolt

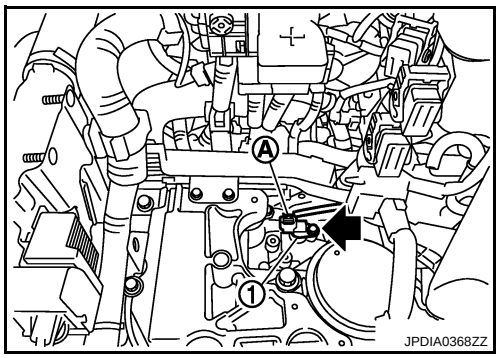
d. Remove turbine revolution sensor (1).

e. Inject ATF into the mounting hole of turbine revolution sensor.
NOTE:
- If the amount of discharge is known beforehand, add 0.5 liters (4/8 Imp qt) of ATF to the amount of discharge and inject the total amount in the mounting hole of turbine revolution sensor.
- If whole quantity of ATF has been discharged, add 0.5 liters (4/8 Imp qt) of ATF to fluid capacity and inject the total amount in the mounting hole of turbine revolution sensor.

ATF	**: Refer to TM-355, "General Specification".**
Fluid capacity	**: Refer to TM-355, "General Specification".**

CAUTION:
- **Use only Genuine NISSAN Matic J ATF. Do not mix with other ATF.**
- **Using ATF other than Genuine NISSAN Matic J ATF will cause deterioration in driveability and A/T durability, and may damage the A/T, which is not covered by the warranty.**
- **When filling ATF, be careful not to scatter heat generating parts such as exhaust.**

f. Install turbine revolution sensor (1). Refer to TM-351, "Exploded View".



⬅ : Bolt

g. Connect turbine revolution sensor harness connector (A).

h. Install ECM and bracket as a set.

i. Install battery. Refer to PG-133, "Exploded View".

9. Check A/T fluid level. Refer to TM-329, "Inspection and Adjustment".

10. Repeat steps from 3 to 9 three times.

CAUTION:
- **Since ATF in the A/T assembly cannot be fully drained in a single operation, the steps (from 3 to 9) must be performed three times.**
- **Replace O-rings of the drain plug and the turbine revolution sensor with new ones during the third attempt (steps from 3 to 9).**
- **Apply ATF to O-rings.**

STALL TEST

Inspection and Judgment

INFOID:0000000001303875

INSPECTION

1. Inspect the amount of engine oil. Replenish the engine oil if necessary.
2. Drive for about 10 minutes to warm up the vehicle so that the A/T fluid temperature is 50 to 80°C (122 to 176°F). Inspect the amount of ATF. Replenish if necessary.
3. Securely engage the parking brake so that the tires do not turn.
4. Start engine, apply foot brake, and place selector lever in “D” position.
5. Gradually press down accelerator pedal while holding down the foot brake.
6. Quickly read off the stall speed, then quickly remove your foot from accelerator pedal.
   CAUTION:
   Never hold down accelerator pedal for more than 5 seconds during this test.

   Stall speed : Refer to TM-356, "Stall Speed".
7. Move selector lever to “N” position.
8. Cool down ATF.
   CAUTION:
   Run the engine at idle for at least 1 minute.
9. Repeat steps 5 through 8 with selector lever in “R” position.

JUDGMENT OF STALL TEST

	Selector lever position		Possible location of malfunction
	“D” and “M”	“R”	
Stall speed	H	O	One-way clutch
	O	H	Low and reverse brake
	L	L	Engine and torque converter one-way clutch
	H	H	Line pressure low

O: Stall speed within standard value position

H: Stall speed higher than standard value

L: Stall speed lower than standard value

Stall test standard value position

Does not shift-up “D” or “M” position 1 → 2	Slipping in 2nd gear	2-6 brake slippage
Does not shift-up “D” or “M” position 2 → 3	Slipping in 3rd or 5th gear	3-5 reverse clutch slippage
Does not shift-up “D” or “M” position 3 → 4	Slipping in 4th, 5th or 6th gear	High clutch slippage
Does not shift-up “D” or “M” position 4 → 5	Slipping in 5th gear	3-5 reverse clutch slippage
Does not shift-up “D” or “M” position 5 → 6	Slipping in 6th gear	2-6 brake slippage

LINE PRESSURE TEST

Inspection and Judgment

INFOID:0000000001303876

INSPECTION

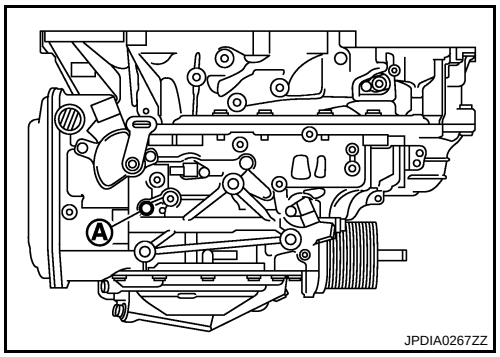
Line Pressure Test Procedure

1. Inspect the amount of engine oil and replenish if necessary.
2. Drive the car for about 10 minutes to warm it up so that the ATF reaches in range of 50 to 80°C (122 to 176°F). Then inspect the amount of ATF and replenish if necessary.
   NOTE:
   The A/T fluid temperature rises in range of 50 to 80°C (122 to 176°F) during 10 minutes of driving.
3. After warming up, install oil pressure gauge on A/T assembly according to the following steps.

a. Remove battery. Refer to PG-133, "Exploded View".

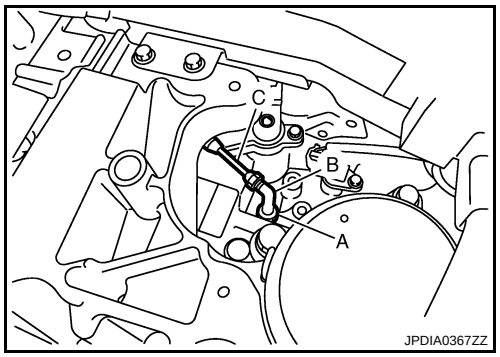
b. Remove ECM and bracket as a set.

c. Remove oil pressure detection plug (A).



d. Install oil pressure gauge (SST: ST2505S001).

A : Joint pipe adapter (SST: KV31103600)
B : Adapter (SST: ST25055000)
C : Joint pipe (SST: ST2505300)



CAUTION:
When using joint pipe adapter, be sure to use O-ring attached to oil pressure detection plug.

e. Reinstall any part removed.

4. Securely engage the parking brake so that the tires do not turn.
5. Start engine, then measure line pressure at both idle and stall speed.
   CAUTION:
   - **Keep the brake pedal pressed all the way down during measurement.**
   - **When measuring the line pressure at the stall speed, refer to TM-332, "Inspection and Judgment".**

   LINE PRESSURE : Refer to TM-356, "Line Pressure".
6. Install oil pressure detection plug after the measurements are complete.
   CAUTION:
   - **Never reuse O-ring.**
   - **Apply ATF to O-ring.**
7. Tighten oil pressure detection plug to the specified torque. Refer to TM-351, "Exploded View".

JUDGMENT OF LINE PRESSURE TEST

Judgment		Possible cause
Idle speed	Low for all positions (“P”, “R”, “N”, “D”, “M”)	Possible causes include malfunctions in the pressure supply system and low oil pump output. For example • Oil pump wear • Pressure regulator valve or plug sticking or spring fatigue • Oil strainer ⇒ oil pump ⇒ pressure regulator valve passage oil leak • Engine idle speed too low
	Only low for a specific position	Possible causes include an oil pressure leak in a passage or device related to the position after the pressure is distributed by the manual valve.
	High	Possible causes include a sensor malfunction or malfunction in the line pressure adjustment function. For example • Accelerator pedal position signal malfunction • A/T fluid temperature sensor malfunction • Line pressure solenoid malfunction (sticking in OFF state, filter clog, cut line) • Pressure regulator valve or plug sticking
Stall speed	Oil pressure does not rise higher than the oil pressure for idle.	Possible causes include a sensor malfunction or malfunction in the pressure adjustment function. For example • Accelerator pedal position signal malfunction • TCM breakdown • Line pressure linear solenoid malfunction • Pressure regulator valve or plug sticking • Pilot valve sticking or pilot filter clogged
	The pressure rises, but does not enter the standard position.	Possible causes include malfunctions in the pressure supply system and malfunction in the pressure adjustment function. For example • Accelerator pedal position signal malfunction • Line pressure linear solenoid malfunction • Pressure regulator valve or plug sticking • Pilot valve sticking or pilot filter clogged
	Only low for a specific position	Possible causes include an oil pressure leak in a passage or device related to the position after the pressure is distributed by the manual valve.

ROAD TEST

Description

INFOID:0000000001303877

- The road test inspects overall performance of the A/T and analyzes possible malfunction causes.
- The road test is performed out in the following three stages.

1. TM-335, "Check Before Engine Is Started".
2. TM-335, "Check Starting The Engine".
3. Cruise test
   - TM-336, "Cruise Test - Part 1"
   - TM-337, "Cruise Test - Part 2"
   - TM-337, "Cruise Test - Part 3"

   CAUTION:
   Always drive vehicle at a safe speed.

- Check the test procedure and inspection items before beginning the road test.
- Test all inspection items until the symptom is uncovered. Diagnose NG items when all road tests are complete.

Check Before Engine Is Started

INFOID:0000000001303878

1.CHECK A/T CHECK INDICATOR LAMP

1. Park vehicle on level surface.
2. Shift the selector lever to “P” position.
3. Turn ignition switch OFF and wait at least 10 seconds.
4. Turn ignition switch ON. (Do not start engine.)

Does A/T CHECK indicator lamp light up for about 2 seconds?

YES >> Go to TM-335, "Check Starting The Engine".
NO >> Stop the road test and go to TM-304, "Symptom Table".

Check Starting The Engine

INFOID:0000000001303879

1.CHECK STARTING THE ENGINE

1. Park vehicle on level surface.
2. Shift selector lever to “P” or “N” position.
3. Turn ignition switch OFF.
4. Start engine.

Does engine start?

YES >> GO TO 2.
NO >> Stop the road test and go to TM-304, "Symptom Table".

2.CHECK STARTING THE ENGINE

1. Turn ignition switch ON. (Do not start engine.)
2. Shift selector lever to “D”, “M” or “R” position.
3. Start engine.

Does engine start in any positions?

YES >> Stop the road test and go to TM-304, "Symptom Table".
NO >> GO TO 3.

3.CHECK “P” POSITION FUNCTIONS

1. Shift selector lever to “P” position.
2. Turn ignition switch OFF.
3. Release parking brake.
4. Push the vehicle forward or backward.
5. Engage parking brake.

When you push the vehicle with disengaging parking brake, does it move?

YES >> Record the malfunction, then continue the road test.
NO >> GO TO 4.

4.CHECK “N” POSITION FUNCTIONS

1. Start engine.
2. Shift selector lever to “N” position.
3. Release parking brake.

Does vehicle move forward or backward?

YES >> Record the malfunction, then continue the road test.
NO >> GO TO 5.

5.CHECK SHIFT SHOCK

1. Engage brake.
2. Shift selector lever to “D” position.

When the A/T is shifted from “N” to “D”, is there an excessive shock?

YES >> Record the malfunction, then continue the road test.
NO >> GO TO 6.

6.CHECK “R” POSITION FUNCTIONS

1. Shift selector lever to “R” position.
2. Release brake for 4 to 5 seconds.

Does the vehicle creep backward?

YES >> GO TO 7.
NO >> Record the malfunction, then continue the road test.

7.CHECK “D” POSITION FUNCTIONS

Inspect whether the vehicle creep forward when the A/T is put into the “D” position.

Does the vehicle creep forward in the “D” position?

YES >> Go to TM-336, "Cruise Test - Part 1".
NO >> Record the malfunction and go to TM-336, "Cruise Test - Part 1".

Cruise Test - Part 1

INFOID:0000000001303880

1.CHECK STARTING OUT FROM D1

1. Drive the vehicle for about 10 minutes to warm up the engine oil and ATF.
   Appropriate temperature for the ATF: 50 to 80°C (122 to 176°F)
2. Park the vehicle on a level surface.
3. Shift selector lever to “D” position.
4. Press accelerator pedal about half way down to accelerate the vehicle.

With CONSULT-III

Read the value of “SLCT LVR POSI” with “DATA MONITOR” mode.

Starts from D1?

YES >> GO TO 2.
NO >> Record the malfunction, then continue the road test.

2.CHECK SHIFT-UP

Depress accelerator pedal about half-way and inspect if the vehicle shifts up ($D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_5 \rightarrow D_6$) at the appropriate speed. Refer to TM-355, "Vehicle Speed at Which Gear Shifting Occurs".

With CONSULT-III

Read the value of “CRNT GR POSI”, “ACCELE POSI” and “VHCL/S SE-A/T” with “DATA MONITOR” mode.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Record the malfunction, then continue the road test.

3.CHECK LOCK-UP

When releasing accelerator pedal from D6, check lock-up from D6 to L/U. Refer to TM-356, "Vehicle Speed at Which Lock-up Occurs/Releases".

With CONSULT-III

Select “TORQ CONV STS” with “DATA MONITOR” mode.

Does it lock-up?

YES >> GO TO 4.
NO >> Record the malfunction, then continue the road test.

4. CHECK LOCK-UP HOLD

Check hold lock-up.

With CONSULT-III

Select “TORQ CONV STS” with “DATA MONITOR” mode.

Does it maintain lock-up status?

YES >> GO TO 5.
NO >> Record the malfunction, then continue the road test.

5. CHECK LOCK-UP RELEASE

Check lock-up cancellation by depressing brake pedal lightly to decelerate.

With CONSULT-III

Select “TORQ CONV STS” with “DATA MONITOR” mode.

Does lock-up cancel?

YES >> GO TO 6.
NO >> Record the malfunction, then continue the road test.

6. CHECK SHIFT-DOWN D6 → D5

Decelerate by pressing lightly on brake pedal.

With CONSULT-III

Read the value of “CRNT GR POSI” and “ENGINE SPEED” with “DATA MONITOR” mode.

When the A/T shift-down D6 → D5, does the engine speed drop smoothly back to idle?

YES >> 1. Stop the vehicle.
2. Go to TM-337, "Cruise Test - Part 2".
NO >> Record the malfunction and go to TM-337, "Cruise Test - Part 2".

Cruise Test - Part 2

INFOID:0000000001303881

1. CHECK SHIFT-UP

Depress accelerator pedal down all the way and inspect whether or not the A/T shifts up (D1 → D2 → D3) at the correct speed. Refer to TM-355, "Vehicle Speed at Which Gear Shifting Occurs".

With CONSULT-III

Read the value of “CRNT GR POSI”, “ACCELE POSI” and “VHCL/S SE-A/T” with “DATA MONITOR” mode.

Is the inspection result normal?

YES >> GO TO 2.
NO >> Record the malfunction, then continue the road test.

2. CHECK SHIFT-UP D3 → D4 AND ENGINE BRAKE

When the A/T changes speed D3→ D4, release accelerator pedal.

With CONSULT-III

Read the value of “CRNT GR POSI” with “DATA MONITOR” mode.

Does the A/T shift-up D3 → D4 and apply the engine brake?

YES >> 1. Stop the vehicle.
2. Go to TM-337, "Cruise Test - Part 3".
NO >> Record the malfunction and go to TM-337, "Cruise Test - Part 3".

Cruise Test - Part 3

INFOID:0000000001303882

1. MANUAL MODE FUNCTION

Shift selector lever to manual mode from “D” position.

Does it switch to manual mode?

YES >> GO TO 2.

NO >> Record the malfunction, then continue the road test.

2.CHECK SHIFT-DOWN

During manual mode driving, is downshift from M6 → M5 → M4 → M3 → M2 → M1 performed?

With CONSULT-III

Read the value of “CRNT GR POSI” and “ENGINE SPEED” with “DATA MONITOR” mode.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Record the malfunction, then continue the road test.

3.CHECK ENGINE BRAKE

Check engine brake.

Does engine braking effectively reduce speed in M1 position?

YES >> Check malfunction phenomena to repair or replace malfunctioning part. Refer to TM-304, "Symptom Table".
NO >> 1. Record the malfunction.
2. Check malfunction phenomena to repair or replace malfunctioning part. Refer to TM-304, "Symptom Table".

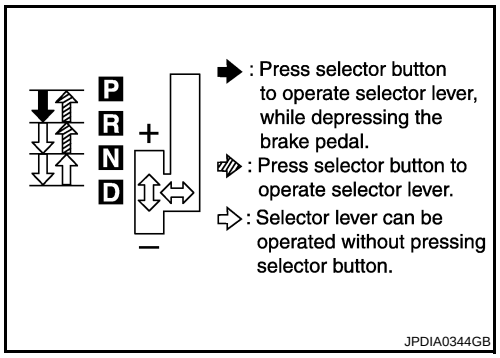
A/T POSITION

Inspection and Adjustment

INFOID:0000000001303883

INSPECTION

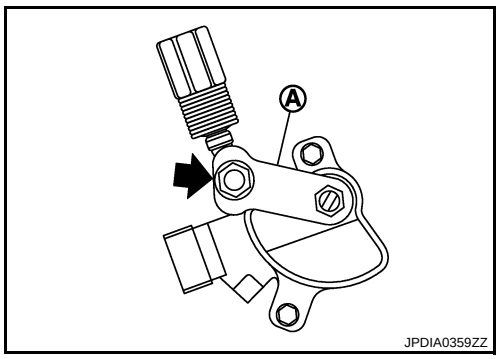
1. Place selector lever in “P” position, and turn ignition switch ON (engine stop).
2. Check that selector lever can be shifted to other than “P” position when brake pedal is depressed. Also check that selector lever can be shifted from “P” position only when brake pedal is depressed.
3. Move the selector lever and check for excessive effort, sticking, noise or rattle.
4. Confirm the selector lever stops at each position with the feel of engagement when it is moved through all the positions. Check that the actual position of the selector lever matches the position shown by the shift position indicator and the manual lever on the A/T body.
5. The method of operating the selector lever to individual positions correctly should be as shown.
6. When selector button is pressed in “P”, “R”, or “N” position without applying forward/backward force to selector lever, check button operation for sticking.
7. Confirm the back-up lamps illuminate only when selector lever is placed in the “R” position. Confirm the back-up lamps does not illuminate when selector lever is pushed toward the “R” position when in the “P” or “N” position.
8. Confirm the engine can only be started with the selector lever in the “P” and “N” positions.



9. Make sure that A/T is locked completely in “P” position.
10. When selector lever is set to manual shift gate, make sure that manual mode is displayed on combination meter.
    Shift selector lever to “+” and “–” sides, and check that set shift position changes.

ADJUSTMENT

1. Place selector lever in “P” position.
   CAUTION:
   Turn wheels more than 1/4 rotations and apply the park lock.
2. Loosen nut (⬅).
   CAUTION:
   Never apply any force to the manual lever (A).
3. Place manual lever in “P” position.
4. Tighten nut. Refer to TM-343, "Exploded View".
   CAUTION:
   Fix manual lever when tightening.

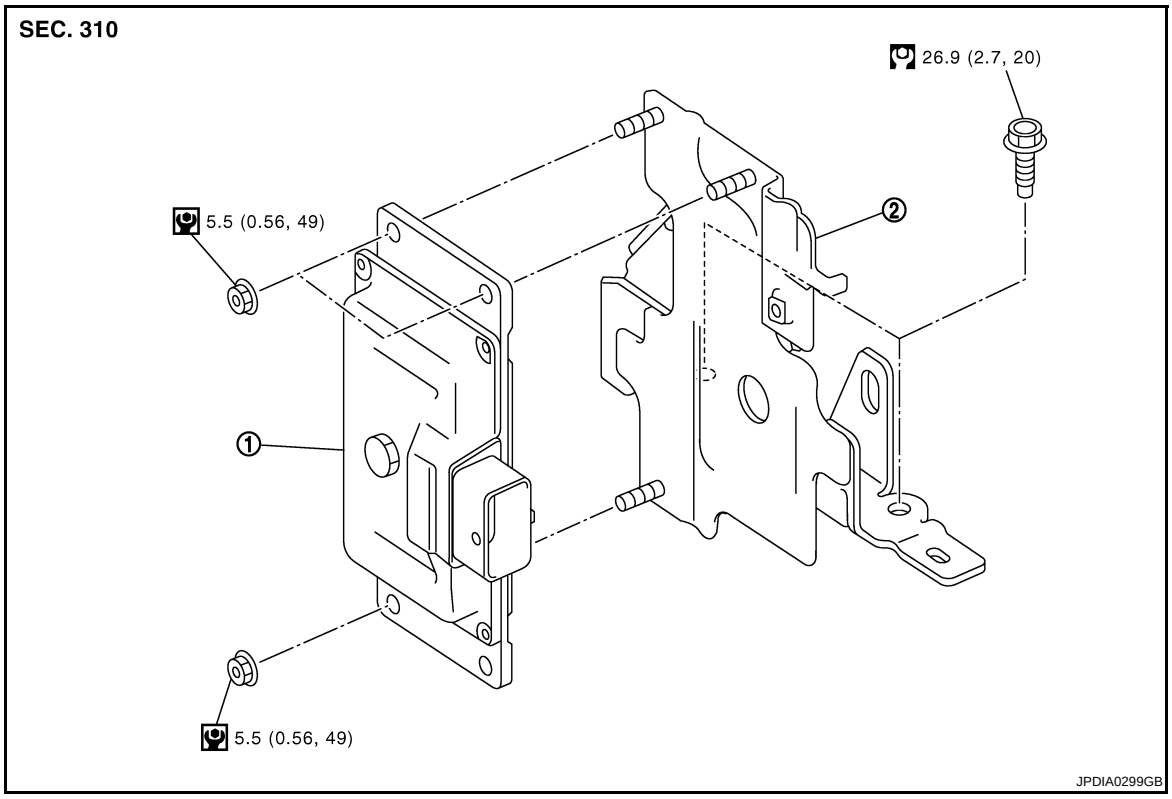


ON-VEHICLE REPAIR

TRANSMISSION CONTROL MODULE

Exploded View

INFOID:0000000001303884



1. TCM
2. Bracket

Refer to GI-4, "Components" for symbols in the figure.

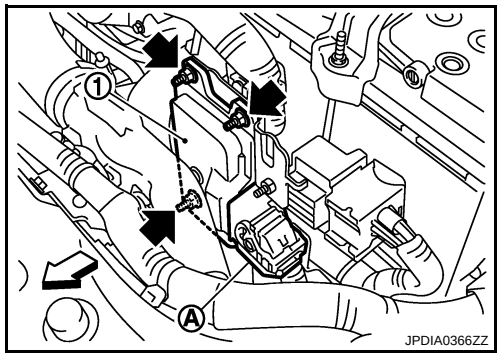
Removal and Installation

INFOID:0000000001303885

CAUTION:
Never impact on TCM when removing or installing TCM.

REMOVAL

1. Disconnect the battery cable from the negative terminal. Refer to PG-133, "Exploded View".
2. Remove air duct (inlet). Refer to EM-263, "Exploded View".
3. Disconnect TCM harness connector (A).



⇦ : Vehicle front

⬅ : Nut

4. Remove TCM (1) from bracket.

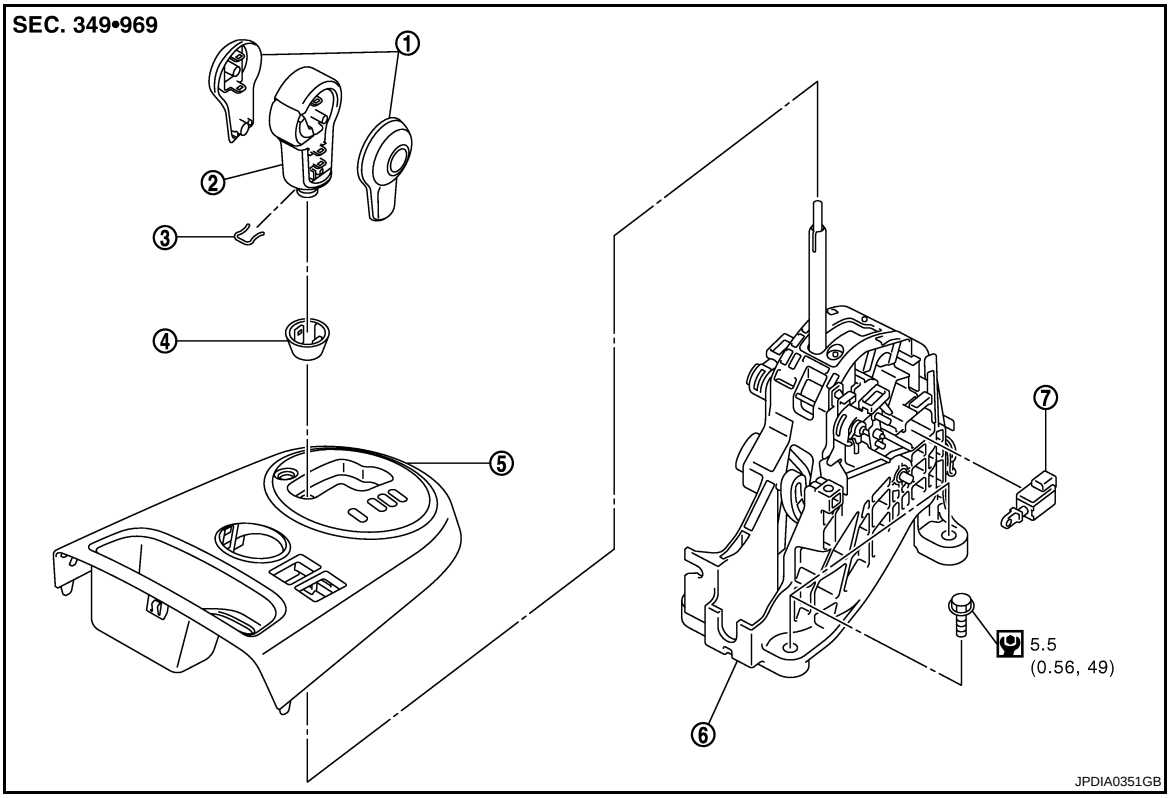
INSTALLATION

Note the following, and install in the reverse order of removal.

CONTROL DEVICE

Exploded View

INFOID:0000000001303886



1. Knob fin
2. Selector lever knob
3. Lock pin
4. Knob cover
5. Console finisher
6. Control device assembly
7. Shift lock solenoid

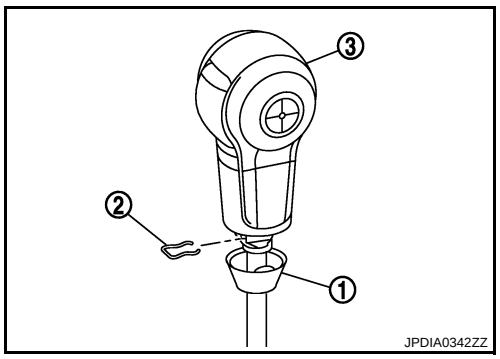
Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

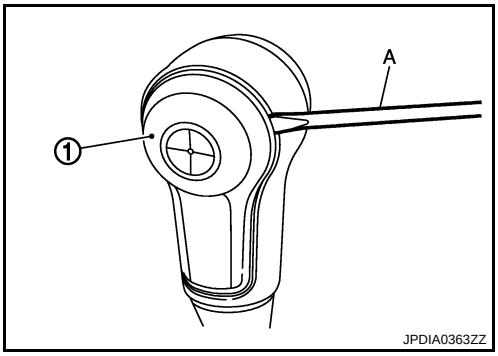
INFOID:0000000001303887

REMOVAL

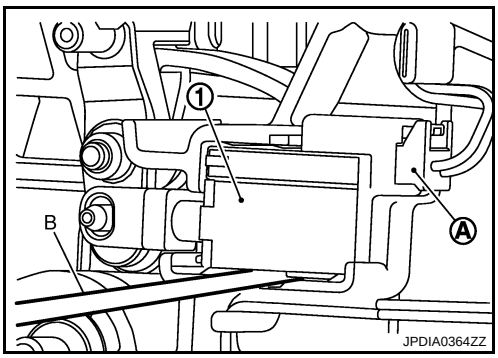
1. Disconnect the battery cable from the negative terminal. Refer to PG-133, "Exploded View".
2. Move selector lever to “N” position.
3. Remove knob cover (1) below selector lever downward.
   CAUTION:
   Be careful not to damage the knob cover.
4. Pull lock pin (2) out of selector lever knob (3).
5. Remove selector lever knob and knob cover.



6. Remove knob fin (1) using a flat-bladed screwdriver (A).
CAUTION:
Be careful not to damage the selector lever knob.
7. Remove console finisher assembly. Refer to IP-21, "Exploded View".
8. Remove center console assembly. Refer to IP-21, "Exploded View".

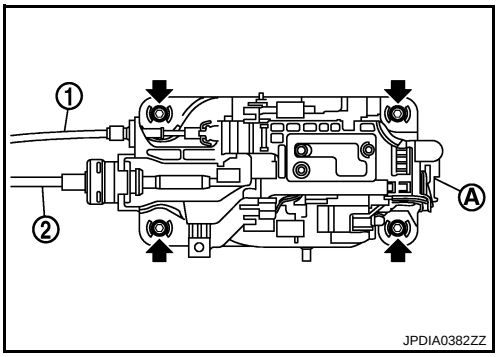


9. Remove shift lock solenoid connector (A).
10. Remove shift lock solenoid (1) using a feeler gauge (B).



11. Disconnect A/T device harness connector (A).
12. Move selector lever to “P” position.
13. Disconnect key interlock cable (1) from control device assembly. Refer to TM-345, "Exploded View".
14. Disconnect control cable (2) from control device assembly. Refer to TM-343, "Exploded View".
15. Remove control device assembly.

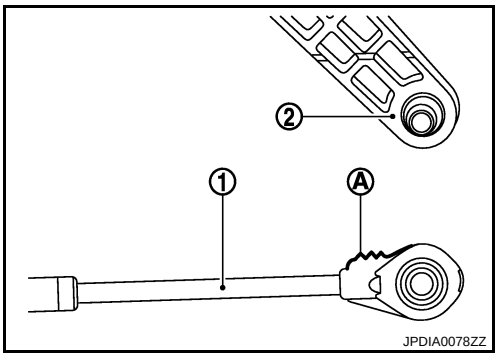
⬅ : Bolt



INSTALLATION

Note the following, and install in the reverse order of removal.

- When installing the control cable (1) to the control device assembly (2), check that the control cable is fully pressed in with the ribbed (A) surface facing upward.



Inspection and Adjustment

INFOID:0000000001303888

ADJUSTMENT AFTER INSTALLATION

Adjust A/T positions after installing control device. Refer to TM-339, "Inspection and Adjustment".

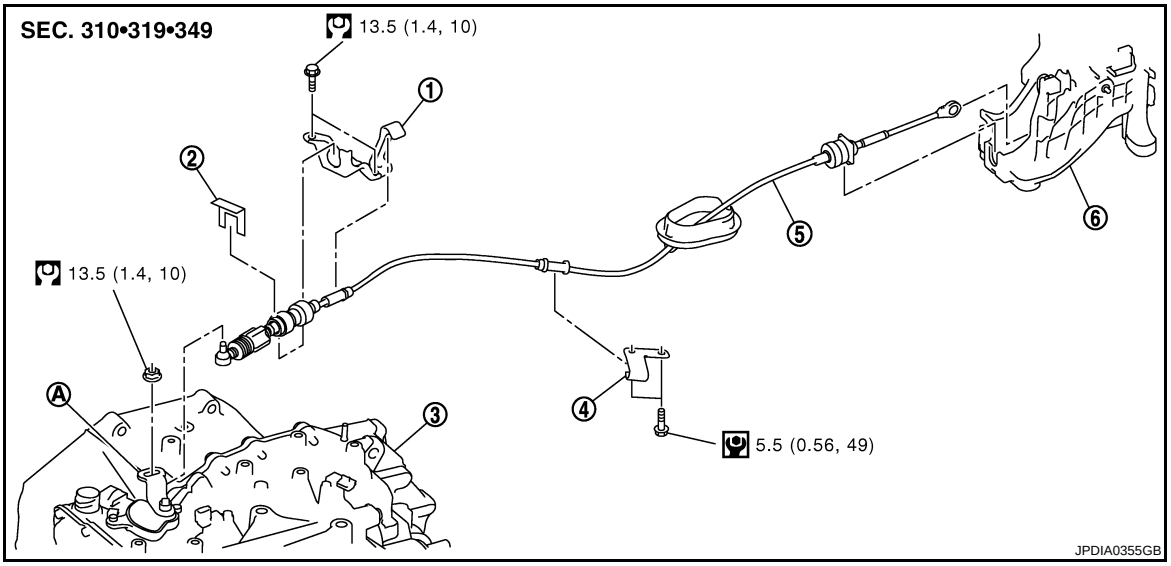
INSPECTION AFTER INSTALLATION

Check A/T positions after adjusting A/T positions. Refer to TM-339, "Inspection and Adjustment".

CONTROL CABLE

Exploded View

INFOID:0000000001303889



1. Bracket
2. Lock plate
3. A/T assembly
4. Bracket
5. Control cable
6. Control device assembly

A. Manual lever

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

INFOID:0000000001303890

REMOVAL

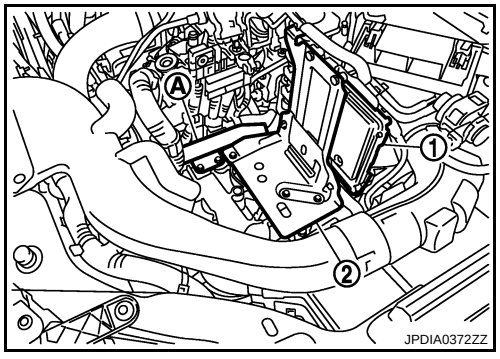
WARNING:

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the reservoir tank.

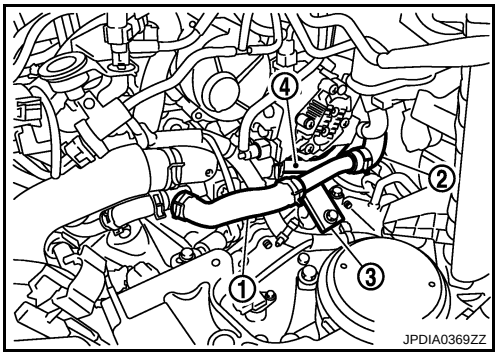
CAUTION:

Make sure that parking brake is applied before removal/installation.

1. Disconnect control cable from control device assembly. Refer to TM-341, "Exploded View".
2. Drain engine coolant. Refer to CO-68, "Draining".
3. Remove battery. Refer to PG-133, "Exploded View".
4. Remove ECM (1) and bracket (2) as a set.
5. Remove harness bracket (A).



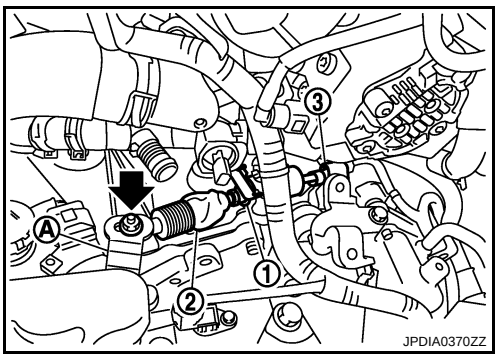
6. Remove heater hose (1), (2) and heater tube (3), (4).



7. Remove lock nut (⬅).

A : Manual lever

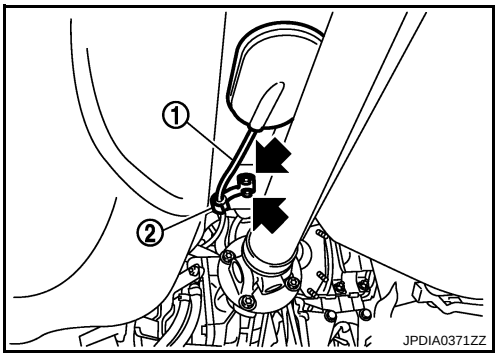
8. Remove lock plate (1) from control cable (2).
9. Remove control cable from bracket (3).
10. Remove exhaust front tube. Refer to EX-14, "Exploded View".



11. Remove control cable (1) from bracket (2).

⬅ : Bolt

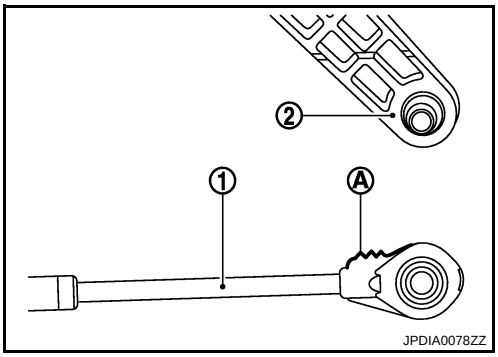
12. Remove control cable from the vehicle.



INSTALLATION

Note the following, and install in the reverse order of removal.

- When installing control cable (1) to control device assembly (2), make sure that control cable is fully pressed in with ribbed (A) surface facing upward.



Inspection and Adjustment

INFOID:0000000001303891

ADJUSTMENT AFTER INSTALLATION

Adjust A/T positions after installing control device. Refer to TM-339, "Inspection and Adjustment".

INSPECTION AFTER INSTALLATION

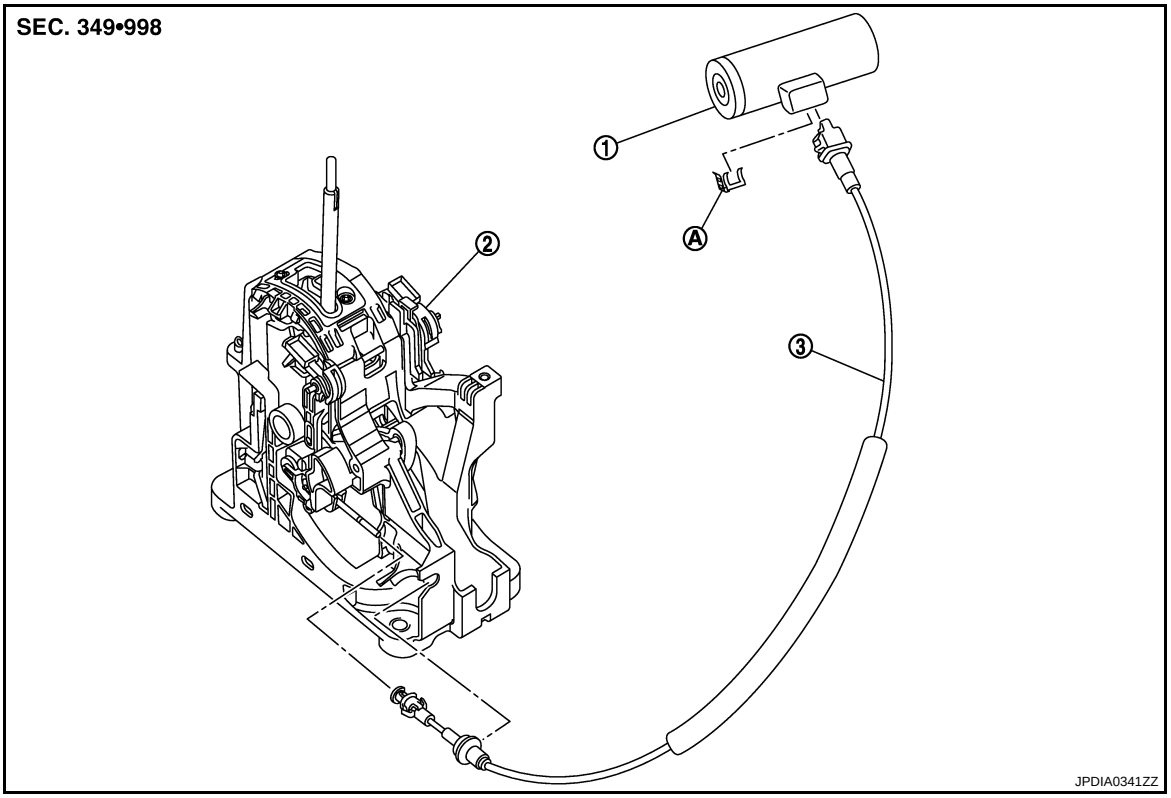
Check the following after completing installation.

- Engine coolant leakage and engine coolant level. Refer to CO-68, "Inspection".
- A/T positions. Refer to TM-339, "Inspection and Adjustment".

KEY INTERLOCK CABLE

Exploded View

INFOID:0000000001303892



1. Key cylinder
2. Control device assembly
3. Key interlock cable

A. Clip

Removal and Installation

INFOID:0000000001303893

REMOVAL

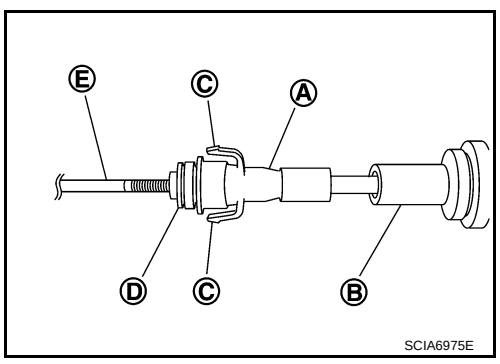
CAUTION:

Check that parking brake is applied before removal/installation.

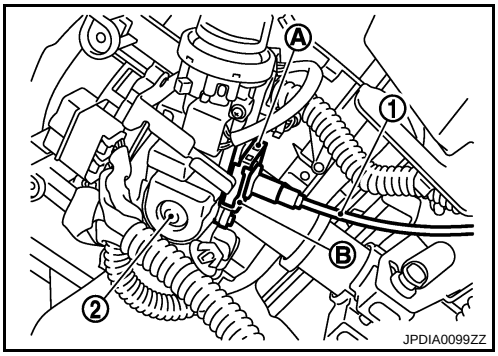
1. Move selector lever to “P” position.
2. Remove selector lever knob. Refer to TM-341, "Exploded View".
3. Remove console finisher assembly. Refer to IP-21, "Exploded View".
4. Removal center console assembly. Refer to IP-21, "Exploded View".
5. Slide slider (A) toward casing cap (B) while pressing tabs (C) on slider to separate slider from adjust holder (D).

   E : Key interlock rod

6. Remove steering column cover lower and instrument driver lower panel. Refer to IP-11, "Exploded View".



7. Remove clip (A) from holder (B) and remove key inter lock cable (1) from key cylinder (2).
8. Remove key inter lock cable.



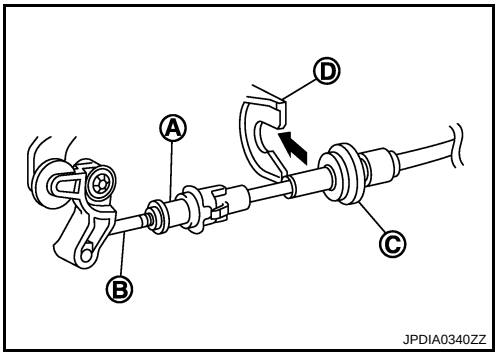
INSTALLATION

Note the following, and install in the reverse order of removal.

- Temporarily install adjust holder (A) to key interlock rod (B). Install casing cap (C) to cable bracket (D) on control device assembly.

CAUTION:

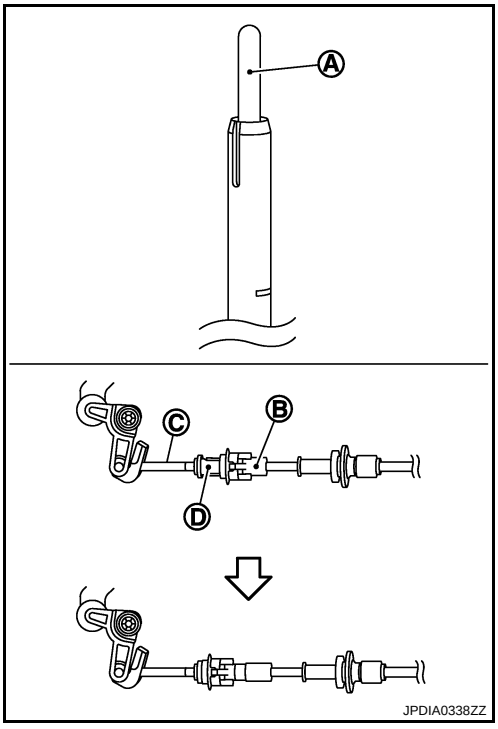
- **Never bend or twist key interlock cable excessively when installing.**
- **Check casing caps is firmly secured in cable bracket on control device assembly after installing key interlock cable to cable bracket on control device assembly.**
- **If casing cap is loose [less than 39.2 N (4.0 kg, 8.8 lb) removing force], replace key interlock cable.**



- With the detent rod (A) pressed fully to the end, slider the key interlock cable slider (B) to the key interlock rod side (C), and install adjust holder (D) and key interlock rod.

CAUTION:

- **Never press tabs when holding slider.**
- **Never apply any force at the right angle to key interlock rod when slider.**



Inspection

INFOID:0000000001452155

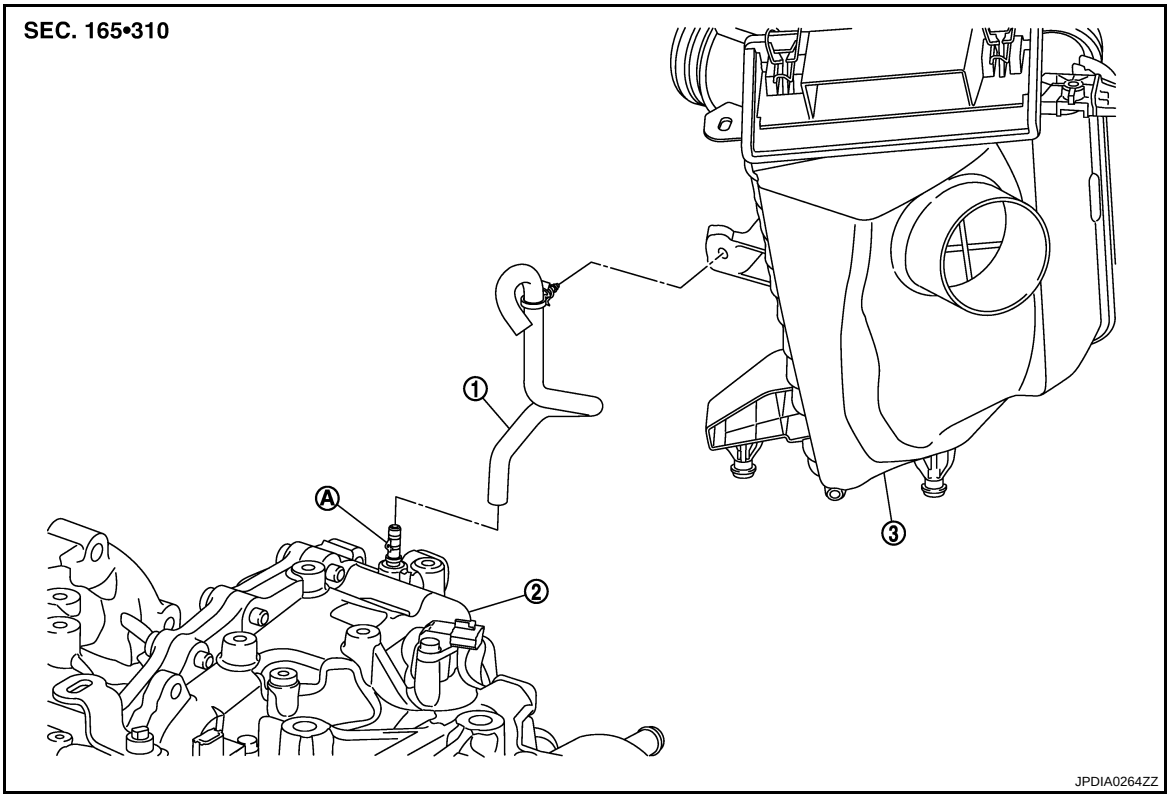
INSPECTION AFTER INSTALLATION

Check the shift lock system after installing the key interlock cable. Refer to TM-339, "Inspection and Adjustment".

AIR BREATHER HOSE

Exploded View

INFOID:0000000001303894



1. Air breather hose
2. A/T assembly
3. Air cleaner case
A. Air breather tube

Removal and Installation

INFOID:0000000001303895

REMOVAL

1. Remove battery. Refer to PG-133, "Exploded View".
2. Remove ECM and bracket as a set.
3. Remove clip from air cleaner case.
4. Remove air breather hose.

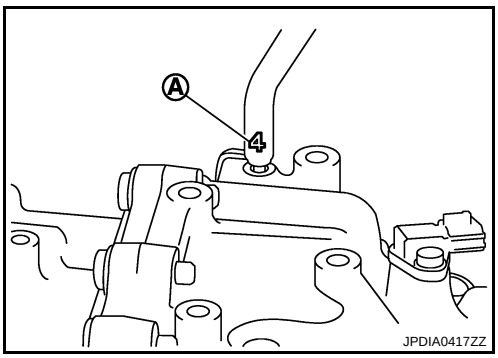
INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

- **When installing an air breather hose, be careful not to be crushed or blocked by folding or bending the hose.**
- **When inserting an air breather hose into air breather tube, insert it fully into air breather tube.**
- **When inserting an air breather hose to air cleaner case, make sure to fully insert the hose with clip.**

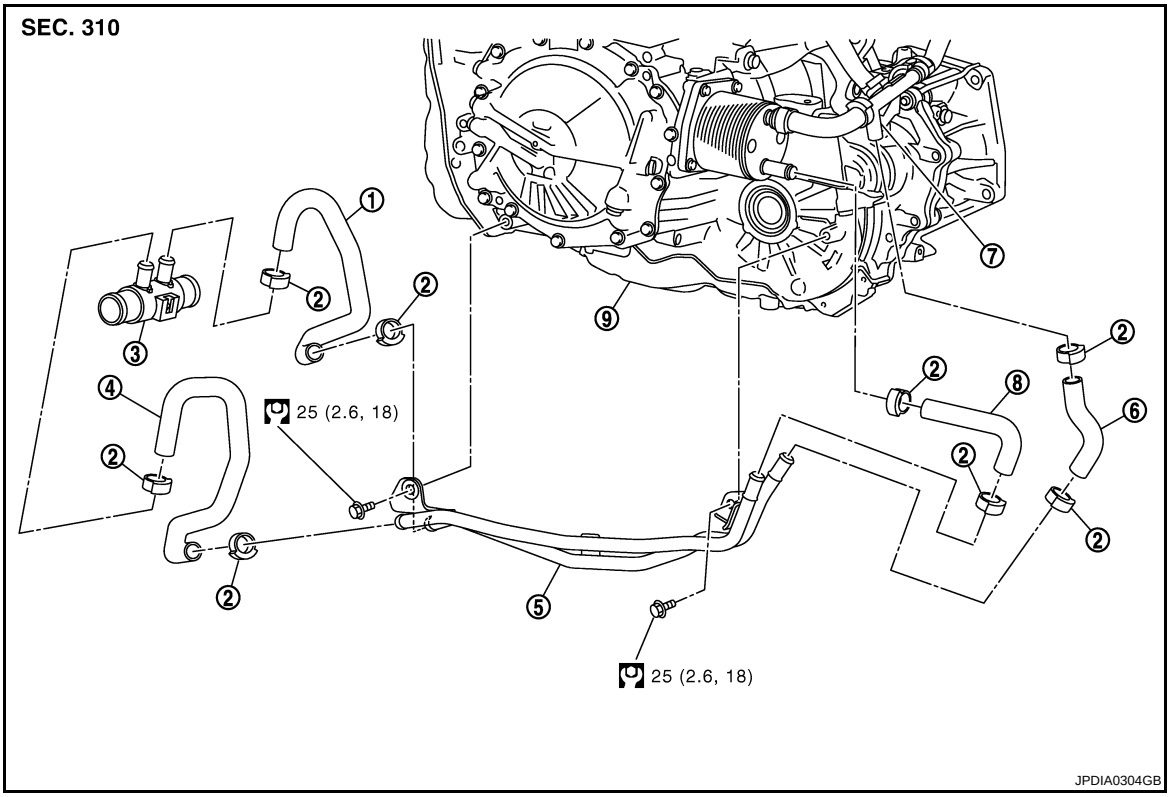
- **Install air breather hose to air breather tube so that the paint mark (A) is facing forward.**



FLUID COOLER SYSTEM
WATER HOSE

WATER HOSE : Exploded View

INFOID:0000000001303896



1. Water hose A
2. Clamp
3. Radiator hose pipe (A/T models)
4. Water hose B
5. Water tube
6. Water hose D
7. Water pipe
8. Water hose C
9. A/T assembly

Refer to GI-4, "Components" for symbols in the figure.

WATER HOSE : Removal and Installation

INFOID:0000000001303897

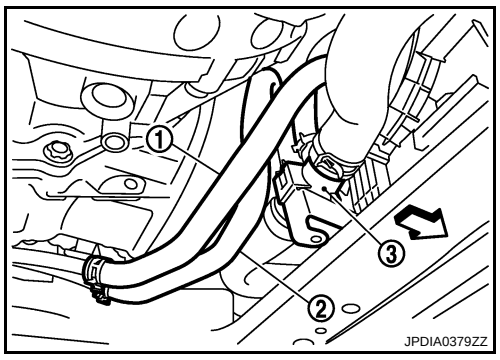
WARNING:
Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the reservoir tank.

REMOVAL

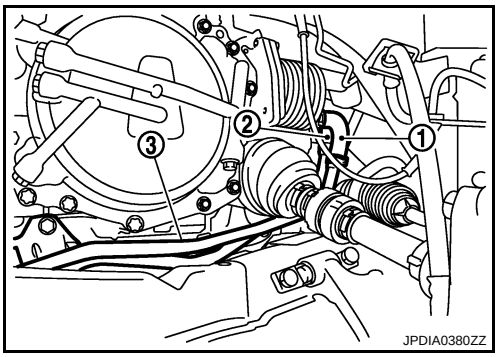
1. Remove engine undercover with power tool.
2. Remove splash guard. Refer to EXT-21, "Exploded View".
3. Drain engine coolant. Refer to CO-68, "Draining".
4. Remove water hose A (1) and water hose B (2).

⇦ : Vehicle front

5. Remove radiator hose pipe (A/T models) (3).



6. Remove water hose C (1) and water hose D (2).
7. Remove water tube (3).

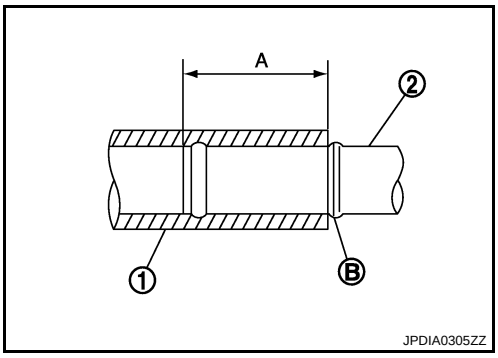


INSTALLATION

Note the following, and install in the reverse order of removal.

Water hose	Hose end	Paint mark	Position of hose clamp tab
A	Radiator hose pipe (A/T models)	Facing backward	Facing backward
	Water tube side	Facing downward	Facing downward
B	Radiator hose pipe (A/T models)	Facing backward	Facing backward
	Water tube side	Facing downward	Facing downward
C	Water tube side	Facing backward	Facing backward
	Fluid cooler side	Facing downward	Facing to the left of the vehicle
D	Water tube side	Facing backward	Facing backward
	Water pipe side	Facing backward	Facing backward

- Insert water hose A, B, C and D (1) from the end of water tube (2) according to dimension (A) described below.
- Insert water hose D (1) from the end of water pipe (2) according to dimension (A) described below.
- Insert water hose A and B (1) from the end of radiator hose pipe (A/T models) (2) according to dimension (A) described below.
- Insert water hose C (1) from the end of fluid cooler (2) according to dimension (A) described below.

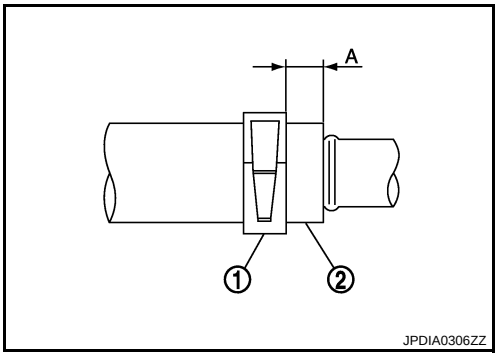


Dimension	Water tube, water pipe and radiator hose pipe (A/T models)	Fluid cooler
A	27 mm (1.06 in)	33 mm (1.30 in)

- When inserting water hose into water tube, insert it until it reaches bulge (B) of the water tube.
- Set hose clamps (1) from the end of water hose (2) according to dimension (A) described below.

Dimension A : 5 – 7 mm (0.20 – 0.28 in)

- Hose clamp should not interfere with the bulge of water tube.



WATER HOSE : Inspection

INFOID:0000000001303898

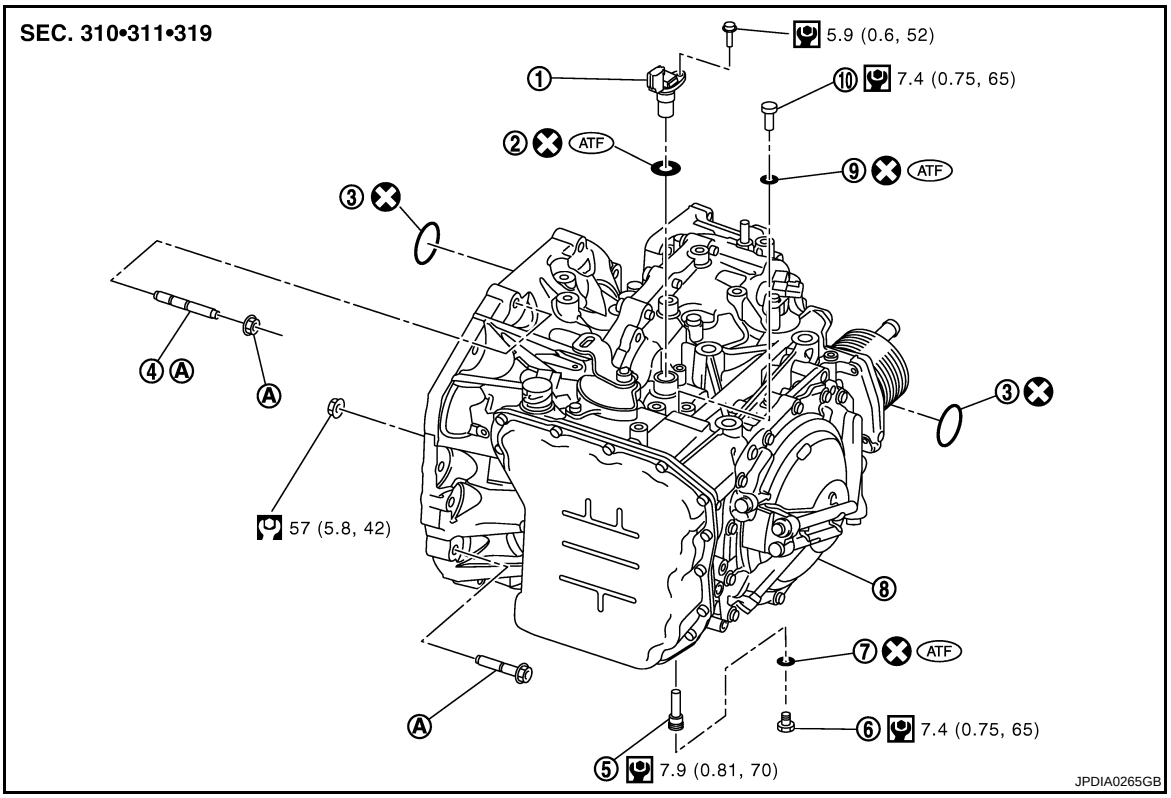
Check the following after completing installation.
- Engine coolant leakage and engine coolant level. Refer to CO-68, "Inspection".
- A/T fluid leakage and A/T fluid level. Refer to TM-329, "Inspection and Adjustment".

REMOVAL AND INSTALLATION

TRANSMISSION ASSEMBLY

Exploded View

INFOID:0000000001303899



1.	Turbine revolution sensor	2.	O-ring	3.	O-ring
4.	Stud bolt	5.	A/T fluid level tube	6.	Drain plug
7.	O-ring	8.	A/T assembly	9.	O-ring
10.	Oil pressure detection plug				
A.	For tightening torque, Refer to TM-351, "Removal and Installation".				

Refer to GI-4, "Components" for symbols in the figure.

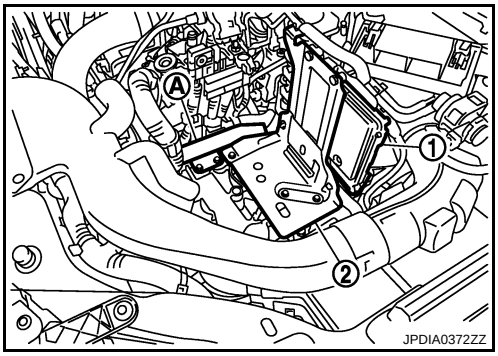
Removal and Installation

INFOID:0000000001303900

WARNING:
Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the reservoir tank.

REMOVAL

1. Remove engine undercover with power tool.
2. Remove front fender protectors (left side and right side). Refer to EXT-21, "Exploded View".
3. Remove drain plug and A/T fluid level tube to drain ATF. Refer to TM-351, "Exploded View".
4. Drain engine coolant. Refer to CO-68, "Draining".
5. Remove battery. Refer to PG-133, "Exploded View".

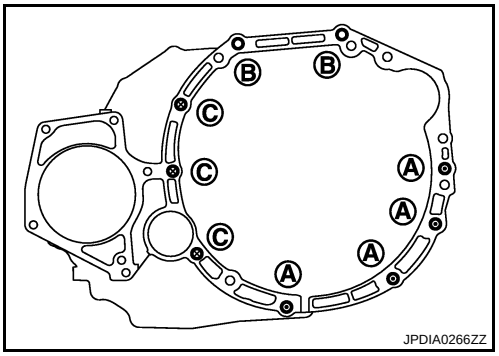


6. Remove ECM (1) and bracket (2) as a set.
7. Remove harness bracket (A) from engine mounting frame support LH.
8. Remove air breather hose. Refer to TM-347, "Exploded View".
9. Remove air duct (inlet), air duct, air cleaner case and bracket. Refer to EM-263, "Exploded View".
10. Remove TCM and bracket. Refer to TM-340, "Exploded View".
11. Remove heater hose, hearer pipe and mounting bracket. Refer to CO-83, "Exploded View".
12. Disconnect the following.
    - A/T assembly harness connector
    - PNP switch harness connector
    - Turbine revolution sensor harness connector
    - Vehicle speed sensor A/T harness connector
    - Ground harness
13. Remove wiring harness and clip from A/T assembly.
14. Remove control cable from A/T assembly. Refer to TM-343, "Exploded View".
15. Remove cooling fan assembly. Refer to CO-73, "Exploded View".
16. Remove starter motor. Refer to STR-22, "M9R MODELS : Exploded View".
17. Turn crankshaft to access and remove four nuts for drive plate and torque converter.
    CAUTION:
    When turning crankshaft, turn it clockwise as viewed from front of engine.
18. Remove water hoses (A/T models) and water pipe. Refer to EM-275, "Exploded View".
19. Remove water hose A, water hose B, water tube, water hose C and water hose D. Refer to TM-349, "WATER HOSE : Exploded View".
20. Remove turbocharger cooling pump assembly. Refer to EM-275, "Exploded View".
21. Remove exhaust front tube. Refer to EX-14, "Exploded View".
22. Remove propeller shaft assembly. Refer to DLN-121, "Exploded View".
23. Remove drive shafts (left side and right side). Refer to FAX-68, "M9R : Exploded View".
24. Remove rear torque rod. Refer to EM-312, "Exploded View".
25. Remove front suspension member. Refer to FSU-20, "Exploded View".
26. Remove catalyst insulator. Refer to EM-273, "Exploded View".
27. Remove water pipe from gusset. Refer to EM-275, "Exploded View".
28. Remove gusset. Refer to DLN-70, "M9R : Exploded View".
29. Remove diesel drain tube (lower). Refer to EM-288, "Exploded View".
30. Support A/T assembly with a transmission jack.
31. Support engine assembly with a transmission jack.
32. Remove nuts, stud bolts and bolts fixing A/T assembly to engine assembly.
33. Remove bolts fixing engine mounting bracket (LH) from engine mounting insulator (LH). Refer to EM-312, "Exploded View".
34. Remove A/T assembly with transfer assembly from engine assembly.
    CAUTION:
    - **Secure torque converter to prevent it from dropping.**
    - **Secure A/T assembly to a transmission jack.**
35. Remove transfer assembly from A/T assembly with power tool. Refer to DLN-70, "M9R : Exploded View".
36. Remove engine mounting bracket (LH) from A/T assembly. Refer to EM-312, "Exploded View".
37. Remove bracket of control cable from A/T assembly. Refer to TM-343, "Exploded View".

INSTALLATION

Install the removed parts in the reverse order of the removal, while paying attention to the following work.

- When installing A/T assembly to engine assembly, attach the fixing bolts in accordance with the following standard.



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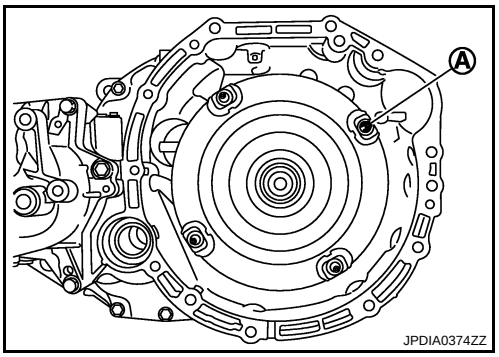
Insertion direction	A/T assembly to engine assembly			Engine assembly to A/T assembly
Symbol	A	B		C
Number	4	2*1	2*2	3
Bolt length mm (in)	55 (2.17)	—	70 (2.76)	55 (2.17)
Tightening torque N·m (kg-m, ft-lb)	48 (4.9, 35)		20 (2.0, 15)	48 (4.9, 35)

- *1: Nut
- *2: Stud bolt

- When installing A/T assembly to engine assembly, align the positions of torque converter and drive plate, according to the following steps.

- Set stud bolt (A) of the torque converter in the position shown in the figure.

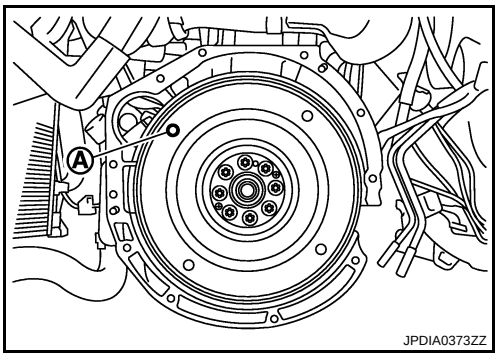


JPDIA0374ZZ

- Set stud bolt insertion hole (A) on drive plate for torque converter in the position shown in the figure.

CAUTION:

- **When turning crankshaft, turn it clockwise as viewed from front of engine.**
- **Be careful not to strike the drive plate when installing the torque converter stud bolt.**
- **When tightening the nuts for torque converter after fixing crankshaft pulley bolts, be sure to confirm tightening torque of crankshaft pulley bolt. Refer to EM-293, "Exploded View".**
- **Rotate crankshaft several turns and check to be sure that A/T rotates freely without binding after converter is installed to drive plate.**



JPDIA0373ZZ

Inspection

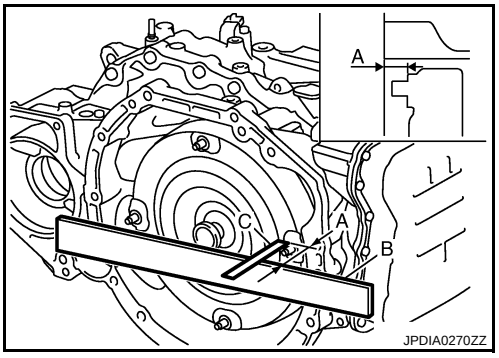
INFOID:0000000001303901

INSPECTION BEFORE INSTALLATION

Before installing A/T assembly to engine assembly, Check that dimension (A) between torque converter and converter housing is within reference value limit.

B : Straightedge
C : Scale

Dimension A : Refer to TM-356, "Torque Converter".



JPDIA0270ZZ

INSPECTION AFTER INSTALLATION

Check the following after completing installation.
- Engine coolant leakage and engine coolant level. Refer to CO-68, "Inspection".
- A/T fluid leakage and A/T fluid level. Refer to TM-329, "Inspection and Adjustment".
- A/T positions. Refer to TM-339, "Inspection and Adjustment".

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specification

INFOID:0000000001303902

Applied model		M9R 4WD
Automatic transmission model		RE6F01A
Transmission model code number		1XN0A
Stall torque ratio		1.75
Transmission gear ratio	1st	4.199
	2nd	2.405
	3rd	1.583
	4th	1.161
	5th	0.855
	6th	0.685
	Reverse	3.457
Recommended fluid		Genuine NISSAN Matic J ATF*
Fluid capacity		7.5 liter (6-5/8 Imp qt)

CAUTION:
- **Use only Genuine NISSAN Matic J ATF. Do not mix with other fluid.**
- **Using ATF other than Genuine NISSAN Matic J ATF will cause deterioration driveability and A/T durability, and may damage the A/T, which is not covered by the warranty.**

*: Refer to MA-22, "Fluids and Lubricants".

Vehicle Speed at Which Gear Shifting Occurs

INFOID:0000000001303903

Unit: km/h (MPH)

Gear position		Throttle position	
		Half throttle	Full throttle
UP	D1→D2	19 – 23 (11 – 14)	31 – 35 (19 – 21)
	D2→D3	34 – 40 (21 – 24)	54 – 60 (33 – 37)
	D3→D4	60 – 68 (37 – 42)	87 – 95 (54 – 59)
	D4→D5	80 – 88 (49 – 54)	115 – 125 (71 – 77)
	D5→D6	121 – 129 (75 – 80)	156 – 166 (96 – 103)
DOWN	D6→D5	81 – 89 (50 – 55)	145 – 155 (90 – 96)
	D5→D4	56 – 64 (34 – 39)	108 – 118 (67 – 73)
	D4→D3	39 – 45 (24 – 27)	76 – 84 (47 – 52)
	D3→D2	21 – 25 (13 – 15)	45 – 51 (27 – 31)
	D2→D1	8 – 12 (4 – 7)	8 – 12 (4 – 7)

At half throttle, the accelerator opening is 50% of the full opening.

Vehicle Speed at Which Lock-up Occurs/Releases

INFOID:0000000001303904

Unit: km/h (MPH)

Lock-up	Gear position	Throttle position	
		Closed throttle	Half throttle
ON	2nd	29 – 37 (18 – 22)	29 – 37 (18 – 22)
	3rd	37 – 45 (22 – 27)	47 – 55 (29 – 34)
	4th	49 – 57 (30 – 35)	68 – 76 (42 – 47)
	5th	83 – 91 (51 – 56)	83 – 91 (51 – 56)
	6th	98 – 106 (60 – 65)	121 – 129 (75 – 80)
OFF	6th	83 – 91 (51 – 56)	102 – 110 (63 – 68)
	5th	78 – 86 (48 – 53)	78 – 86 (48 – 53)
	4th	43 – 51 (26 – 31)	52 – 60 (32 – 37)
	3rd	32 – 40 (19 – 24)	37 – 45 (22 – 27)
	2nd	26 – 34 (16 – 21)	26 – 34 (16 – 21)

- At closed throttle, the accelerator opening is less than 10% condition.
- At half throttle, the accelerator opening is 50% of the full opening.

Stall Speed

INFOID:0000000001303905

Stall speed	2,440 – 2,740 rpm

Line Pressure

INFOID:0000000001303906

Unit: kPa (bar, kg/cm^2, psi)

Selector lever position	Engine speed	
	At idle speed	At stall speed
D, M	410 – 524 (4.1 – 5.2, 4.1 – 5.3, 4.1 – 76)	1,477 – 1,623 (14.8 – 16.2, 15.1 – 16.6, 214 – 235)

Turbine Revolution Sensor

INFOID:0000000001303907

Name	Condition	Data (Approx.)
Turbine revolution sensor	When idling in “D” position (during vehicle stop)	332 Hz

Vehicle Speed Sensor A/T

INFOID:0000000001303908

Name	Condition	Data (Approx.)
Vehicle speed sensor A/T	When driving at 20 km/h (12 MPH) in “D” position.	383 Hz

Torque Converter

INFOID:0000000001303909

Unit: mm (in)

Distance between end of converter housing and torque converter	20.4 (0.803) or more

BASIC INSPECTION

DIAGNOSIS AND REPAIR WORKFLOW

Work Flow

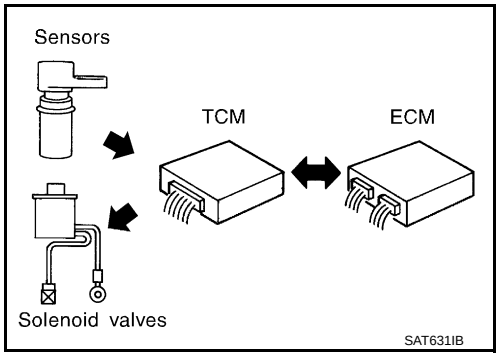
INFOID:0000000001203849

INTRODUCTION

The TCM receives a signal from the vehicle speed sensor, PNP switch. Then provides shift control or lock-up control via CVT solenoid valves.

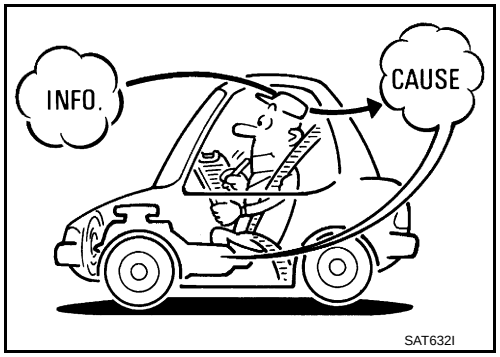
The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the CVT system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the CVT system. The CVT system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.



It is much more difficult to diagnose an error that occurs intermittently rather than continuously. Most intermittent errors are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

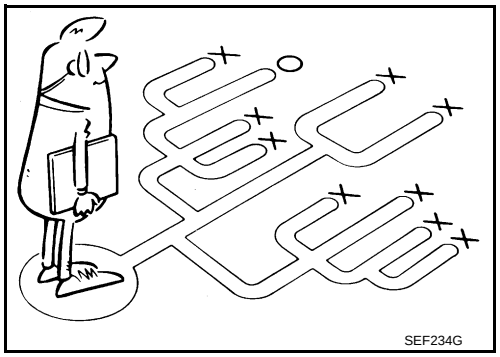
A visual check only may not find the cause of the errors. A road test with CONSULT-III (or GST) or a circuit tester connected should be performed. Follow the “DETAILED FLOW”.



Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such errors, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A “Diagnostic Work Sheet” as shown on the example (Refer to TM-358) should be used.

Start your diagnosis by looking for “conventional” errors first. This will help troubleshoot driveability errors on an electronically controlled engine vehicle.

Also check related Service bulletins.



DETAILED FLOW

1. COLLECT THE INFORMATION FROM THE CUSTOMER

Get the detailed information from the customer about the symptom (the condition and the environment when the incident/malfunction occurred) using diagnosis worksheet. Refer to TM-358, "Diagnostic Work Sheet".

>> GO TO 2.

2. CHECK SYMPTOM 1

Check the following items based on the information obtained from the customer.

- Fail-safe. Refer to TM-476, "Fail-safe".
- CVT fluid inspection. Refer to TM-499, "Inspection".
- Line pressure test. Refer to TM-503, "Inspection and Judgment".

• Stall test. Refer to TM-501, "Inspection and Judgment".

>> GO TO 3.

3.CHECK DTC

1. Check DTC.
2. Perform the following procedure if DTC is detected.

• Record DTC.
• Erase DTC. Refer to TM-392, "Diagnosis Description".

Is any DTC detected?

YES >> GO TO 4.
NO >> GO TO 5.

4.PERFORM DIAGNOSTIC PROCEDURE

Perform “Diagnostic Procedure” for the displayed DTC.

>> GO TO 5.

5.PERFORM DTC CONFIRMATION PROCEDURE

Perform “DTC CONFIRMATIOM PROCEDURE” for the displayed DTC.

Is DTC detected?

YES >> GO TO 4.
NO >> GO TO 6.

6.CHECK SYMPTOM 2

Confirm the symptom described by the customer.

Is any malfunction present?

YES >> GO TO 7.
NO >> **INSPECTION END**

7.ROAD TEST

Perform “ROAD TEST”. Refer to TM-506, "Description".

>> GO TO 8.

8.CHECK SYMPTOM 3

Confirm the symptom described by the customer.

Is any malfunction present?

YES >> GO TO 2.
NO >> **INSPECTION END**

Diagnostic Work Sheet

INFOID:0000000001203850

INFORMATION FROM CUSTOMER

KEY POINTS

• **WHAT**..... Vehicle & CVT model
• **WHEN**..... Date, Frequencies
• **WHERE**..... Road conditions
• **HOW**..... Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN
Trans. Model	Engine	Mileage
Malfunction Date	Manuf. Date	In Service Date
Frequency	❑ Continuous ❑ Intermittent (times a day)	

Symptoms	❑ Vehicle does not move. (❑ Any position ❑ Particular position)	
	❑ No shift	
	❑ Lock-up malfunction	
	❑ Shift shock or slip (❑ N → D ❑ N → R ❑ Lock-up ❑ Any drive position)	
	❑ Noise or vibration	
	❑ No pattern select	
	❑ Others ( )	
Malfunction indicator (MI)	❑ Continuously lit	❑ Not lit

DIAGNOSTIC WORKSHEET

1	❑ Read the item on cautions concerning fail-safe and understand the customer's complaint.			TM-476
2	❑ CVT fluid inspection, stall test and line pressure test			
		❑ CVT fluid inspection		TM-499
			❑ Leak (Repair leak location.) ❑ State ❑ Amount	
		❑ Stall test		TM-501, TM-503
			❑ Torque converter one-way clutch ❑ Reverse brake ❑ Forward clutch ❑ Steel belt	❑ Engine ❑ Line pressure low ❑ Primary pulley ❑ Secondary pulley
		❑ Line pressure inspection - Suspected part:		
3	❑ Perform self-diagnosis.			TM-394
		Enter checks for detected items.		
4	❑ Perform road test.			TM-506
	4-1.	Check before engine is started		TM-506
	4-2.	Check at idle		TM-507
	4-3.	Cruise test		TM-508
	❑ Check malfunction phenomena to repair or replace malfunctioning part after completing all rode test.Refer to TM-479, "Symptom Table".			
5	❑ Drive vehicle to check that the malfunction phenomenon has been resolved.			
6	❑ Erase the results of the self-diagnosis from the TCM and the ECM.			TM-392, TM-394

INSPECTION AND ADJUSTMENT
ADDITIONAL SERVICE WHEN REPLACING CONTROL UNIT
ADDITIONAL SERVICE WHEN REPLACING CONTROL UNIT : Service After Replacing TCM and Transaxle Assembly

INFOID:0000000001203851

SERVICE AFTER REPLACING TCM AND TRANSAXLE ASSEMBLY

Perform the applicable service in the following sheet when replacing TCM or transaxle assembly.

CAUTION:

- **Never start the engine until the service is completed.**
- **"TCM- POWER SUPPLY [P1701]" may be indicated soon after replacing TCM or transaxle assembly (after erasing the memory at the pattern B). Restart the self-diagnosis after erasing the self-diagnosis result. Check that no error is detected.**

TCM	CVT assembly	Service pattern
Replace the new unit.	Do not replace the unit.	"PATTERN A"
Do not replace the unit.	Replace either the old unit or new unit.	"PATTERN B"
Replace the old unit.	Do not replace the unit.	
	Replace either the old unit or new unit.	
Replace the new unit.	Replace either the old unit or new unit.	"PATTERN C"

NOTE:

Old unit means that the unit has been already used for another vehicle.

PATTERN A

1. Shift the selector lever to "P" position after replacing TCM. Turn the ignition switch ON.
2. Check that the shift position indicator in the combination meter turns ON (It indicates approximately 1 or 2 seconds after turning the ignition switch ON.)
   - Check the following items if the shift position indicator does not turn ON. Repair or replace the shift position indicator if necessary.
   - The harness between TCM and ROM ASSY in the transaxle assembly is open or short.
   - Cable disconnected, loosen, or bent from the connector housing.

PATTERN B

1. Turn the ignition switch ON after replacing each part.
2. Start engine.
   CAUTION:
   Never start the driving.
3. Select "DATA MONITOR".
4. Warm up the transaxle assembly until "ATFTEMP COUNT" indicates 47 [approximately 20°C (68°)] or more. Turn the ignition switch OFF.
5. Turn the ignition switch ON.
   CAUTION:
   Never start engine.
6. Select "SELF-DIAG RESULTS".
7. Shift the selector lever to "R" position.
8. Depress slightly the accelerator pedal (Pedal angle: 2/8) while depressing the brake pedal.
9. Perform "ERASE".
10. Shift the selector lever to "R" position after replacing TCM. Turn the ignition switch OFF.
11. Wait approximately 10 seconds after turning the ignition switch OFF.
12. Turn the ignition switch ON while shifting the selector lever to "R" position.
    CAUTION:
    Never start engine.
13. Select "Special function".
14. Check that the value on "CALIBRATION DATA" is same as the data after erasing "Calibration Data".

- Restart the procedure from step 3 if the values are not same.

15. Shift the selector lever to “P” position.
16. Check that the shift position indicator in the combination meter turns ON (It indicates approximately 1 or 2 seconds after shifting the selector lever to “P” position.)
    - Check the following items if the shift position indicator does not turn ON. Repair or replace the shift position indicator if necessary.
    - The harness between TCM and ROM ASSY in the transaxle assembly is open or short.
    - Cable disconnected, loosen, or bent from the connector housing.
    - Power supply and ground of TCM. Refer to TM-442, "Description".

Calibration Data

Data after deletion

Item name	Display value	Item name	Display value
UNIT CLB ID 1	0000	GAIN PL	256
UNIT CLB ID 2	0000	OFFSET PL	40
UNIT CLB ID 3	0000	OFFSET2 PL	0
UNIT CLB ID 4	0000	MAP NO SEC	32
UNIT CLB ID 5	0000	GAIN SEC	256
UNIT CLB ID 6	0000	OFFSET SEC	40
MAP NO LU	33	OFFSET2 SEC	0
GAIN LU	256	MAP NO SL	32
OFFSET LU	40	GAIN SL	256
OFFSET2 LU	0	OFFSET SL	40
MAP NO PL	32	OFFSET2 SL	0

PATTERN C

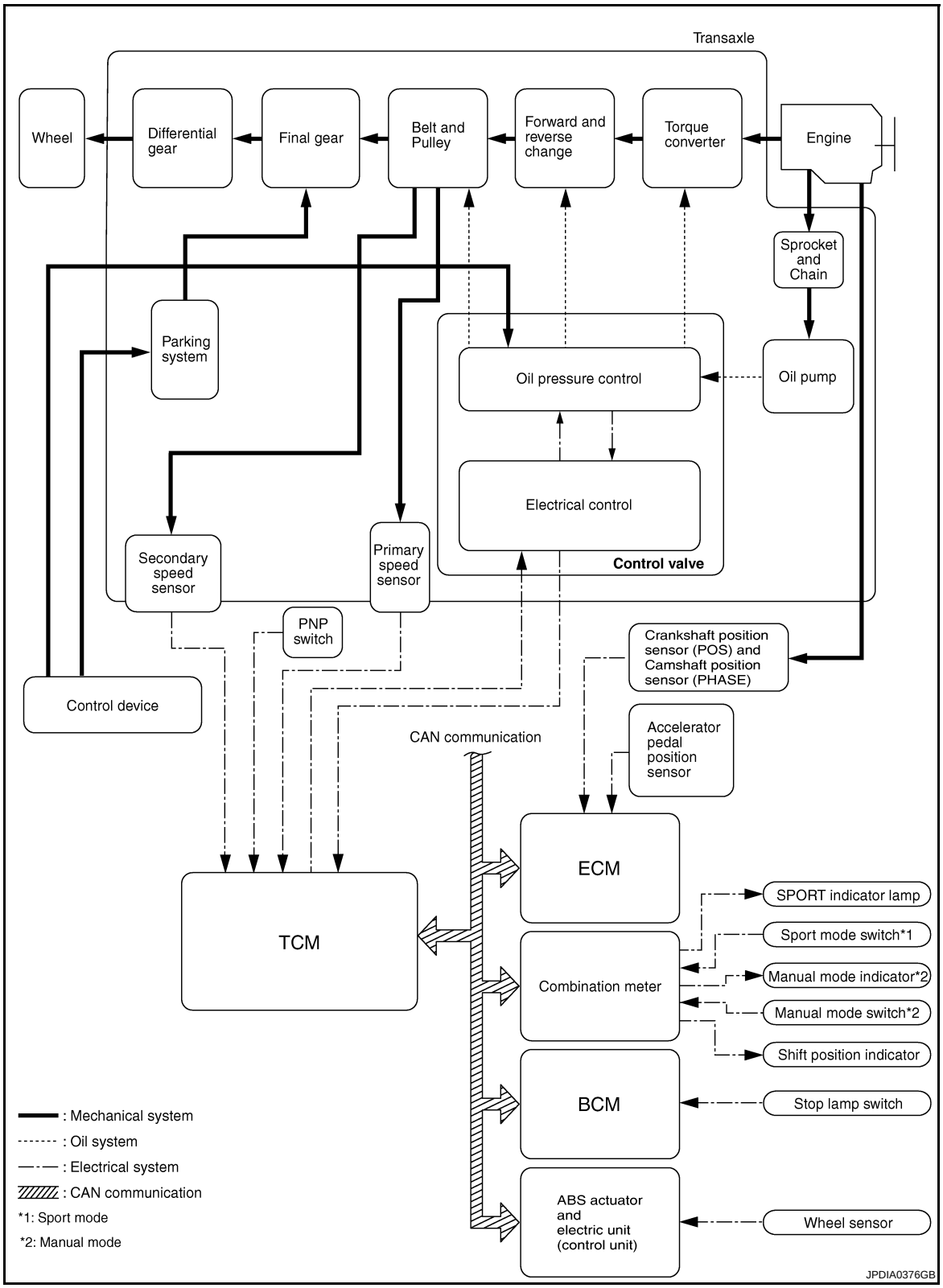
1. Replace the transaxle assembly first, and then replace TCM.
2. Perform the service of “PATTERN A”.
   (Perform the service of “PATTERN B” if TCM is replaced first.)

FUNCTION DIAGNOSIS

CVT SYSTEM

System Diagram

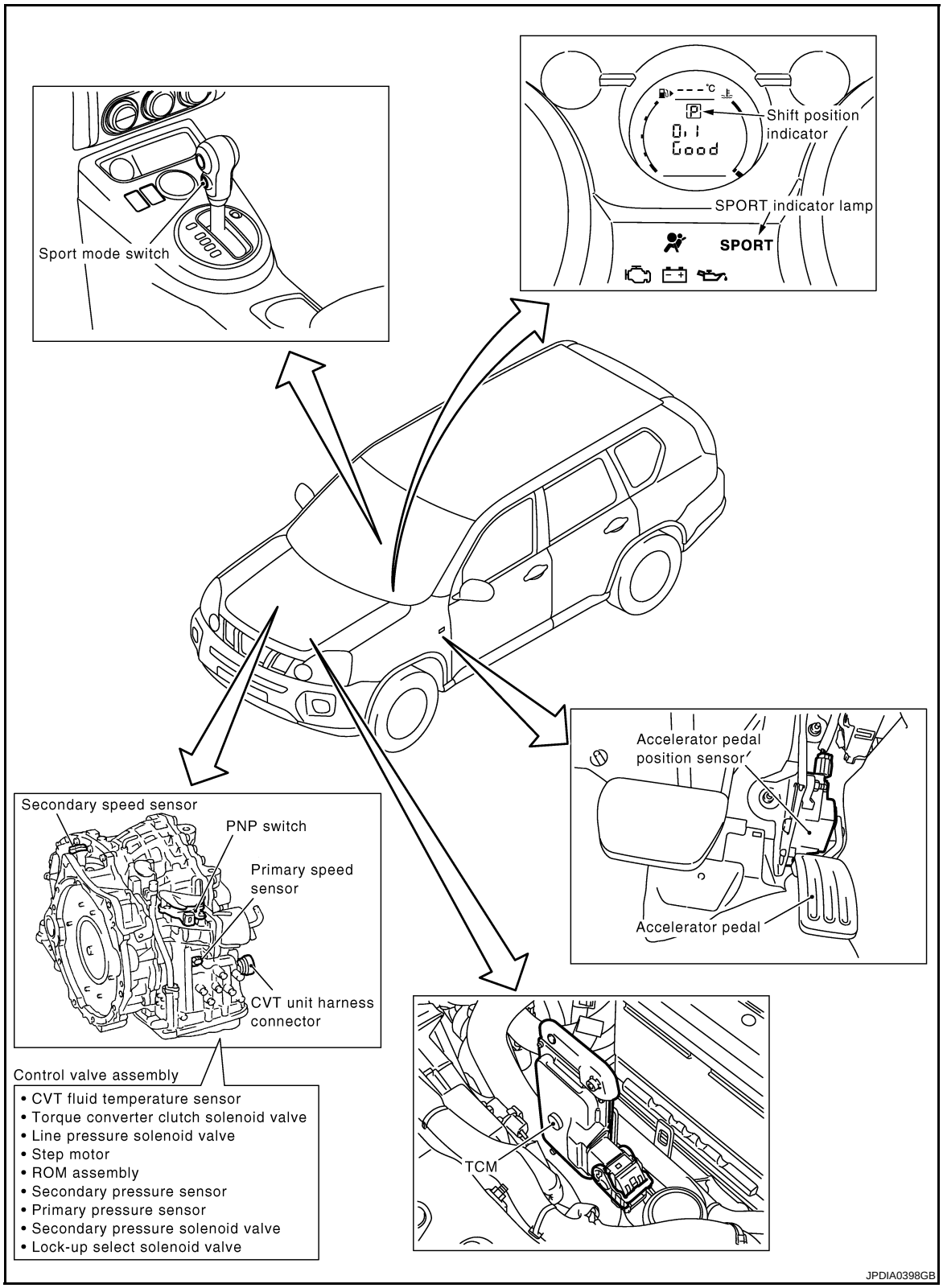
INFOID:0000000001203852



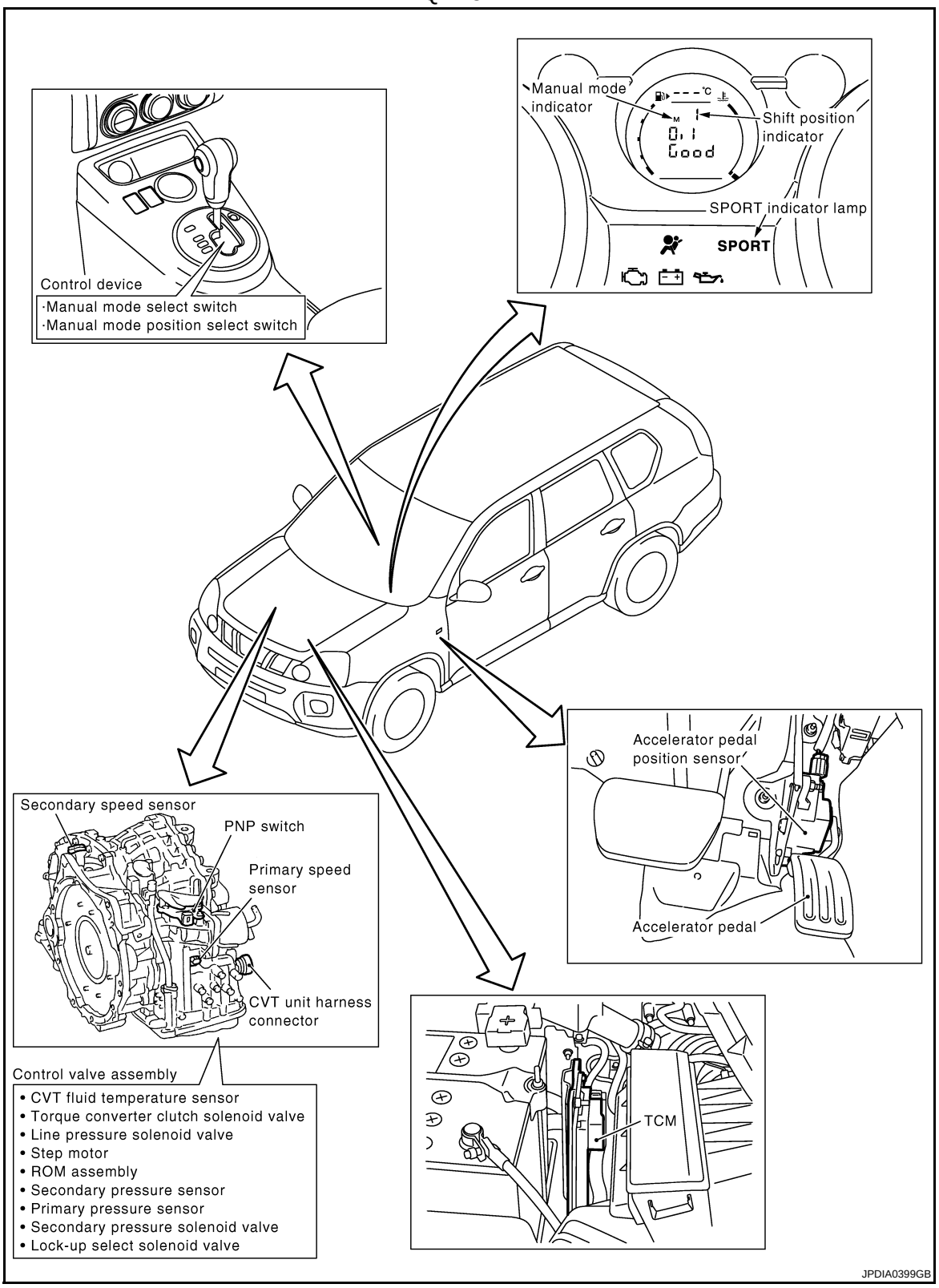
Component Parts Location

INFOID:0000000001203853

MR20DE



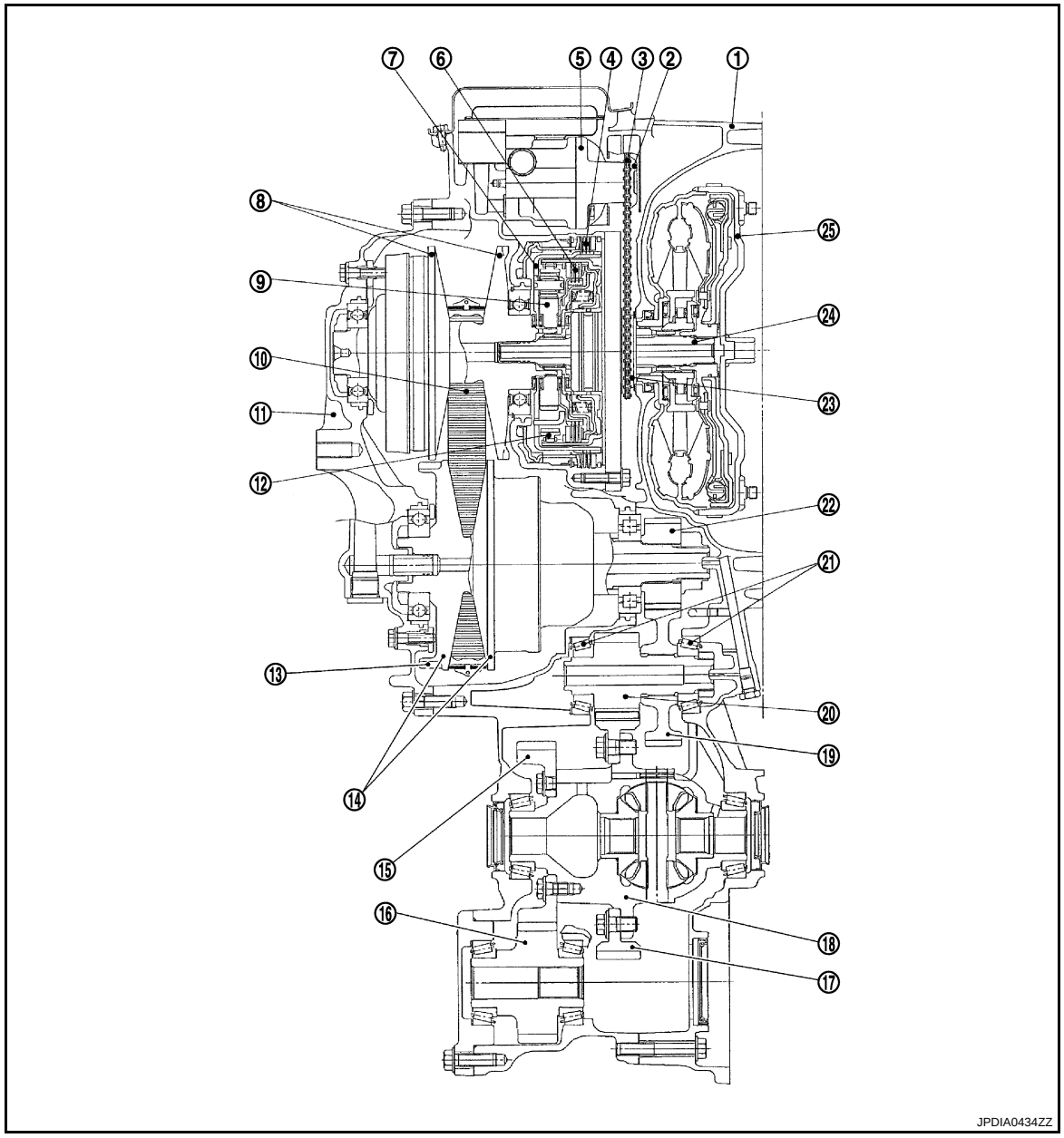
QR25DE


Manual mode indicator
Shift position indicator
SPORT indicator lamp
SPORT
Control device
·Manual mode select switch
·Manual mode position select switch
Accelerator pedal position sensor
Accelerator pedal
Secondary speed sensor
PNP switch
Primary speed sensor
CVT unit harness connector
Control valve assembly
• CVT fluid temperature sensor
• Torque converter clutch solenoid valve
• Line pressure solenoid valve
• Step motor
• ROM assembly
• Secondary pressure sensor
• Primary pressure sensor
• Secondary pressure solenoid valve
• Lock-up select solenoid valve
TCM
JPDIA0399GB

MECHANICAL SYSTEM

Cross-Sectional View

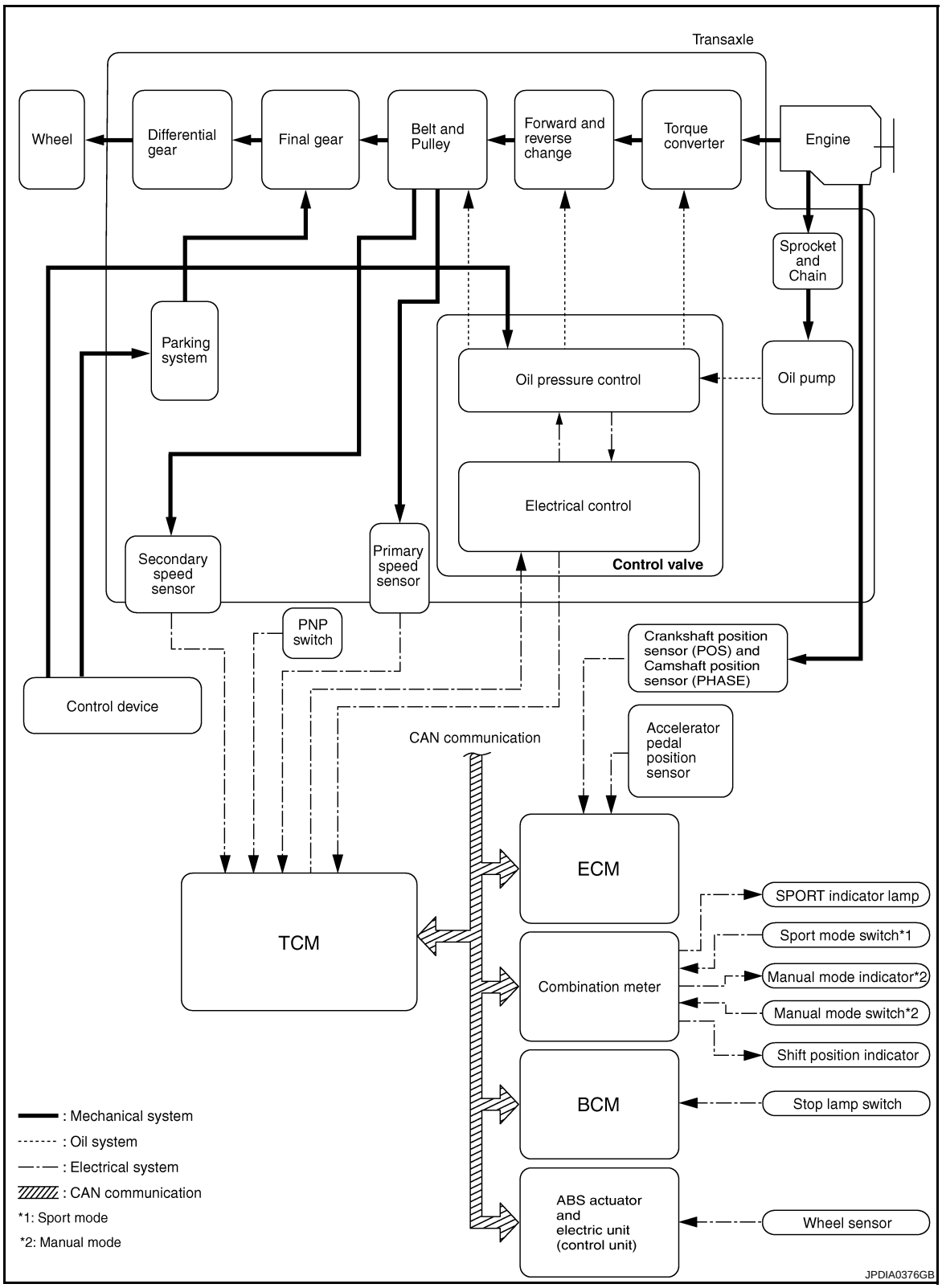
INFOID:0000000001203854



1. Converter housing
2. Driven sprocket
3. Chain
4. Reverse brake
5. Oil pump
6. Forward clutch
7. Planetary carrier
8. Primary pulley
9. Sun gear
10. Steel belt
11. Side cover
12. Internal gear
13. Parking gear
14. Secondary pulley
15. Drive trans gear
16. Ring trans gear
17. Final gear
18. Differential case
19. Idler gear
20. Reduction gear
21. Taper roller bearing
22. Output gear
23. Drive sprocket
24. Input shaft
25. Torque converter

System Diagram

INFOID:0000000001203855



System Description

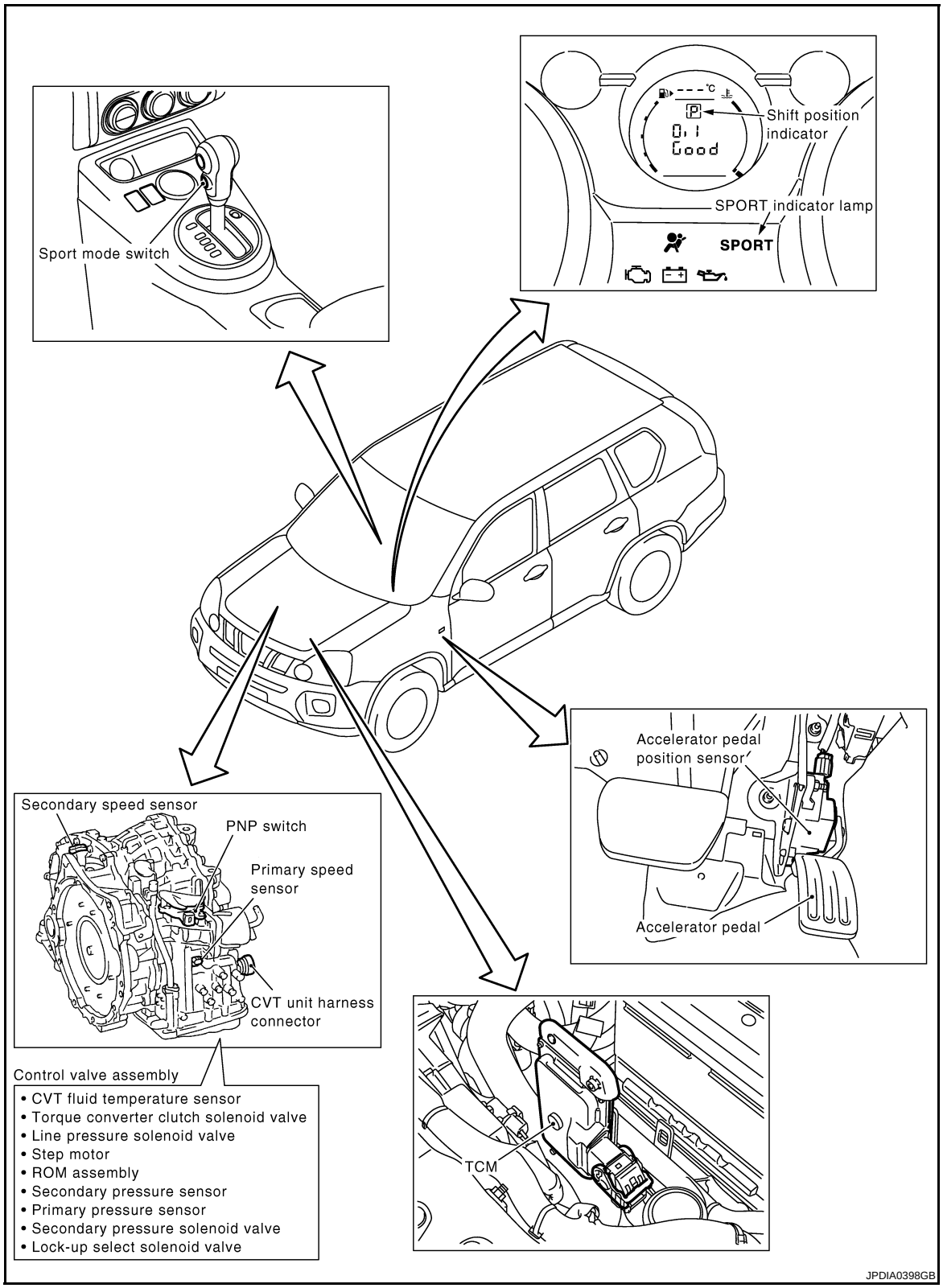
INFOID:0000000001203856

Transmits the power from the engine to the drive wheel.

Component Parts Location

INFOID:0000000001203857

MR20DE



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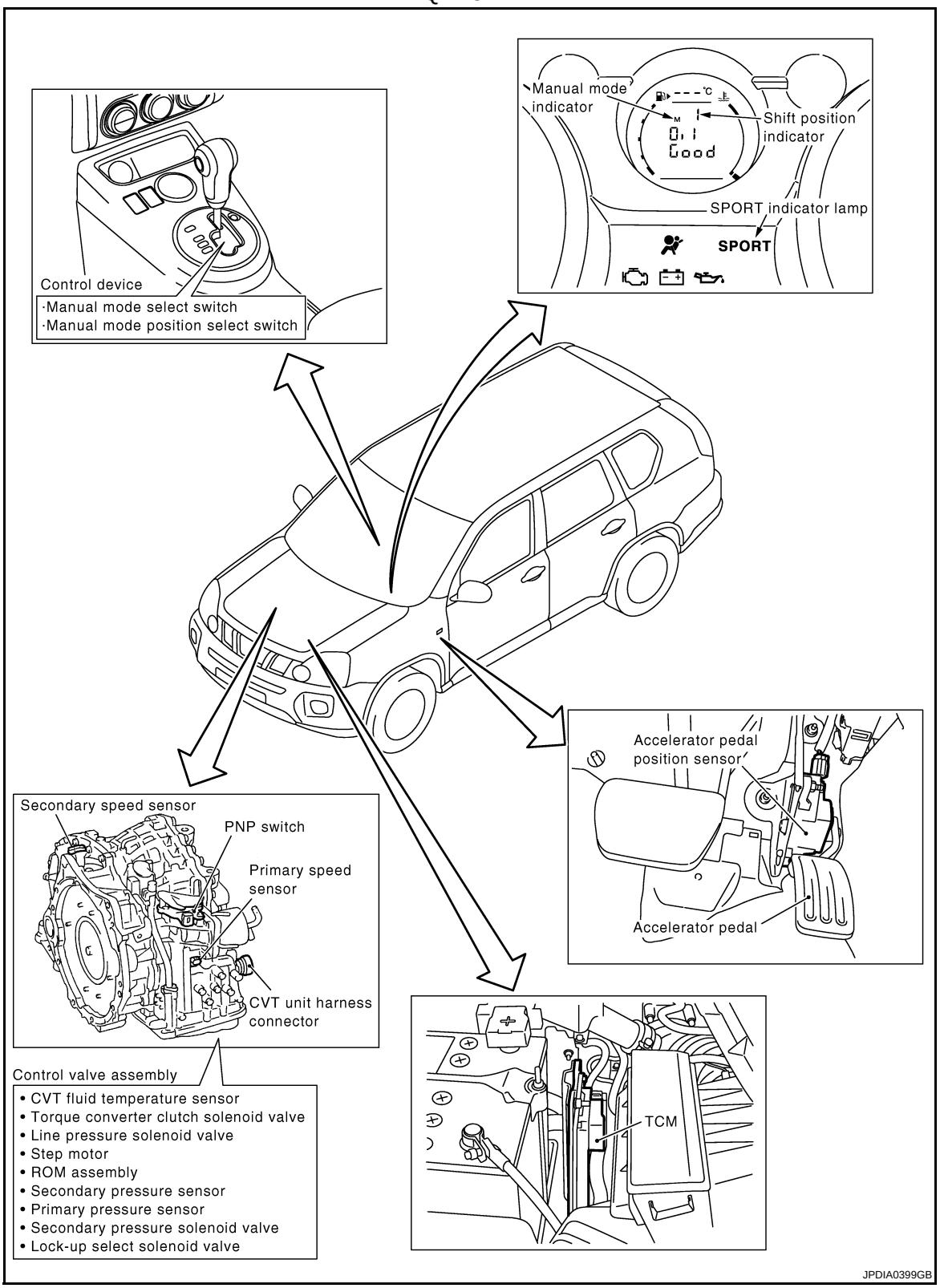


Component Description

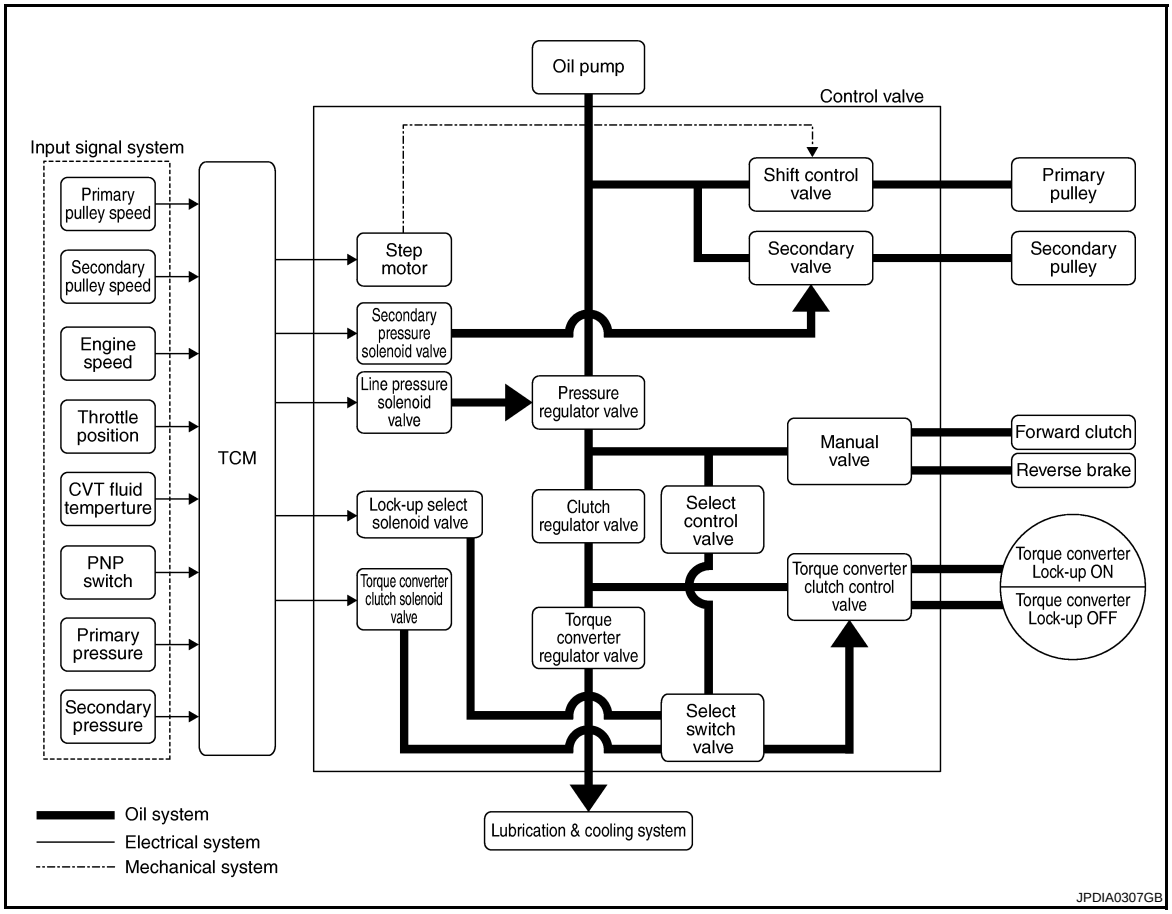
INFOID:0000000001203858

Item	Function
Torque converter	The torque converter is the device that increases the engine torque as well as the conventional AT and transmits it to the transaxle.
Oil pump	The efficiency of pump discharge rate at low-rpm and the optimization at high-rpm have been increased through the oil pump drive chain by adopting a vane-type oil pump controlled by the engine. Discharged oil from oil pump is transmitted to the control valve. It is used as the oil of primary and secondary pulley operation and the oil of clutch operation and the lubricant for each part.
Planetary gear	Perform the transmission of drive power and the switching of forward/backward movement.
Forward clutch	
Reverse brake	
Primary pulley	It is composed of a pair of pulleys (the groove width is changed freely in the axial direction) and the steel belt (the steel star wheels are placed continuously and the belt is guided with the multilayer steel rings on both sides). The groove width changes according to wrapping radius of steel belt and pulley from low status to overdrive status continuously with non-step. It is controlled with the oil pressures of primary pulley and secondary pulley.
Secondary pulley	
Steel belt	
Output gear	Variable speed gear consists of primary deceleration (output gear and idler gear in pair), secondary deceleration (reduction gear and final gear in pair), and acceleration (drive trans gear and ring trans gear in pair). Each of them uses a helical gear.
Idler gear	
Reduction gear	
Final gear	
Differential	
Drive trans gear	
Ring trans gear	
Manual shaft	The parking rod rotates the parking pole and the parking pole engages with the parking gear when the manual shaft is in P position. As a result the parking gear and the output axis are fixed.
Parking rod	
Parking pawl	
Parking gear	

HYDRAULIC CONTROL SYSTEM

System Diagram

INFOID:0000000001203859



System Description

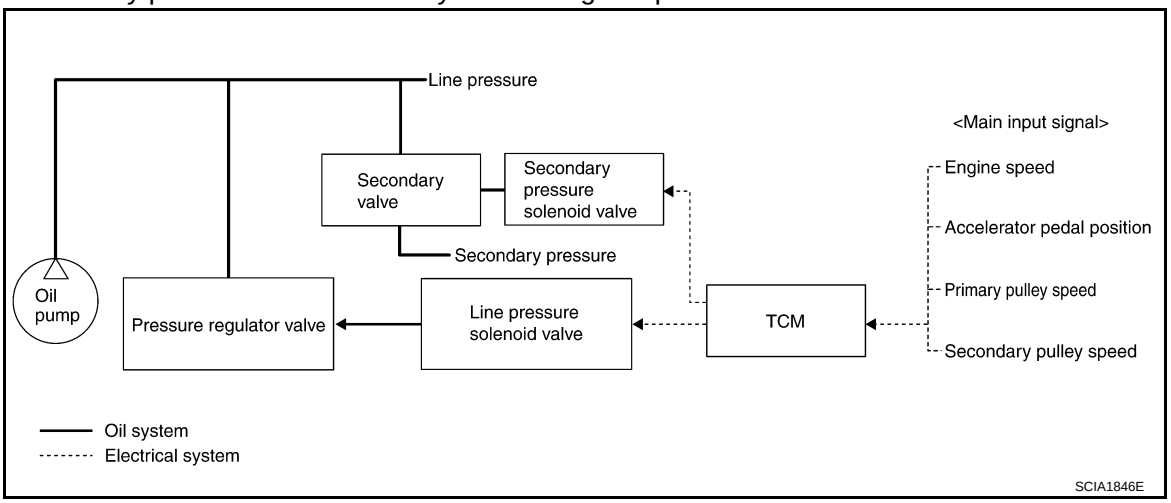
INFOID:0000000001203860

The hydraulic control mechanism consists of the oil pump directly driven by the engine, the hydraulic control valve that controls line pressure and transmission, and the input signal line.

LINE PRESSURE AND SECONDARY PRESSURE CONTROL

- When an input torque signal equivalent to the engine driving force is transmitted from the ECM to the TCM, the TCM controls the line pressure solenoid valve and secondary pressure solenoid valve.

- This line pressure solenoid controls the pressure regulator valve as the signal pressure and adjusts the pressure of the operating oil discharged from the oil pump to the line pressure most appropriate to the driving state. Secondary pressure is controlled by decreasing line pressure.



Normal Control

Optimize the line pressure and secondary pressure, depending on driving conditions, on the basis of the throttle position, the engine speed, the primary pulley (input) revolution speed, the secondary pulley (output) revolution speed, the brake signal, the PNP switch signal, the lock-up signal, the voltage, the target gear ratio, the fluid temperature, and the fluid pressure.

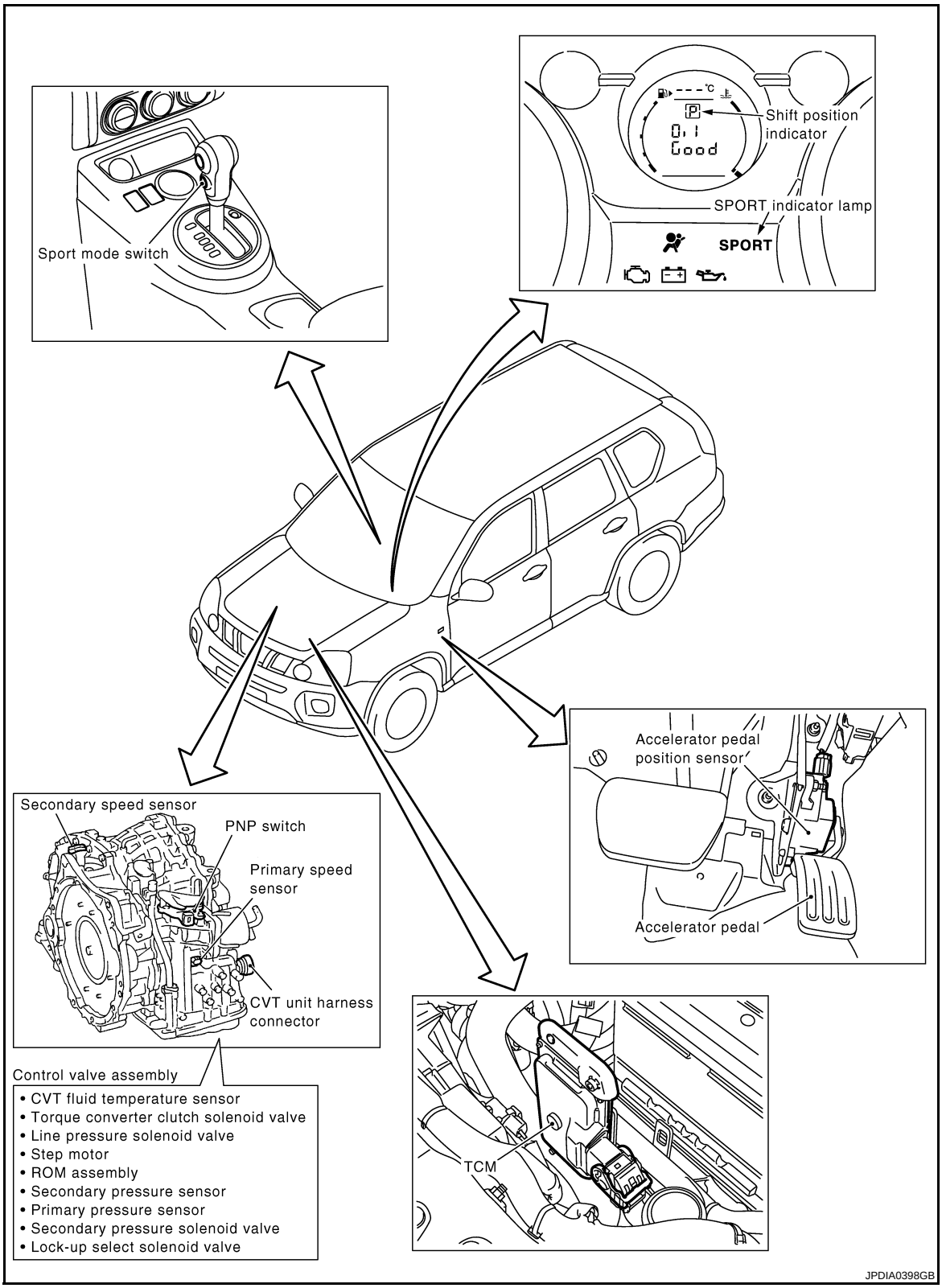
Feedback Control

When controlling the normal fluid pressure or the selected fluid pressure, the secondary pressure can be set more accurately by using the fluid pressure sensor to detect the secondary pressure and controlling the feedback.

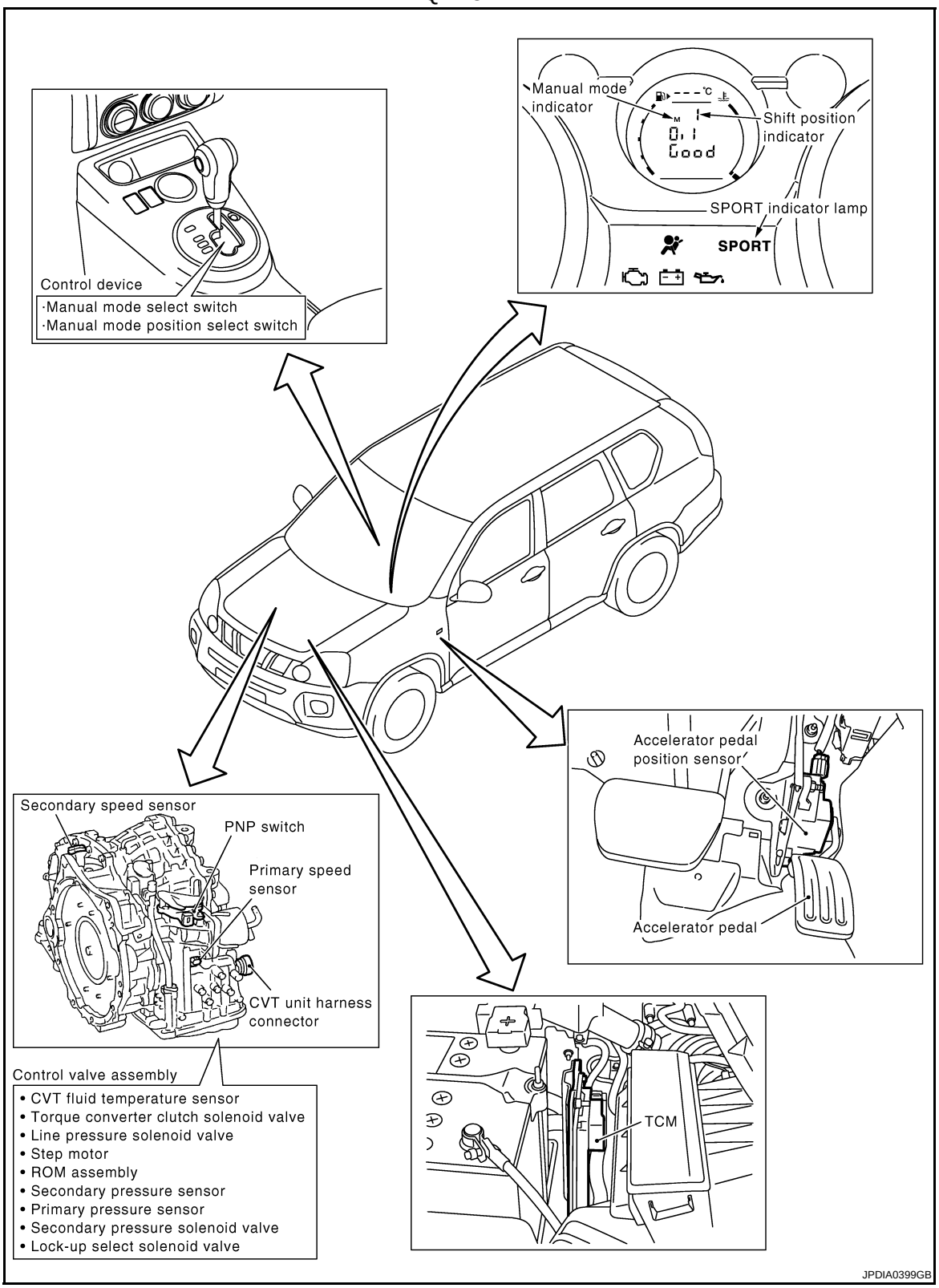
Component Parts Location

INFOID:0000000001203861

MR20DE



QR25DE



Component Description

INFOID:0000000001203862

TRANSAXLE ASSEMBLY

Name	Function
Torque converter regulator valve	Optimizes the supply pressure for the torque converter depending on driving conditions.
Pressure regulator valve	Optimizes the discharge pressure from the oil pump depending on driving conditions.
TCC control valve	• Activates or deactivate the lock-up. • Lock-up smoothly by opening lock-up operation excessively.
Shift control valve	Controls flow-in/out of line pressure from the primary pulley depending on the stroke difference between the stepping motor and the primary pulley.
Secondary valve	Controls the line pressure from the secondary pulley depending on operating conditions.
Clutch regulator valve	Adjusts the clutch operating pressure depending on operating conditions.
Manual valve	Transmits the clutch operating pressure to each circuit in accordance with the selected position.
Select control valve	Engages forward clutch, reverse brake smoothly depending on select operation.
Select switch valve	Switches torque converter clutch solenoid valve control pressure use to torque converter clutch control valve or select control valve.
TCC solenoid valve	TM-419
Secondary pressure solenoid valve	TM-427
Line pressure solenoid valve	TM-421
Step motor	TM-454
Lock-up select solenoid valve	TM-451
Primary speed sensor	TM-408
Secondary speed sensor	TM-411
PNP switch	TM-408
Primary pulley	TM-368
Secondary pulley	
Forward clutch	
Torque converter	

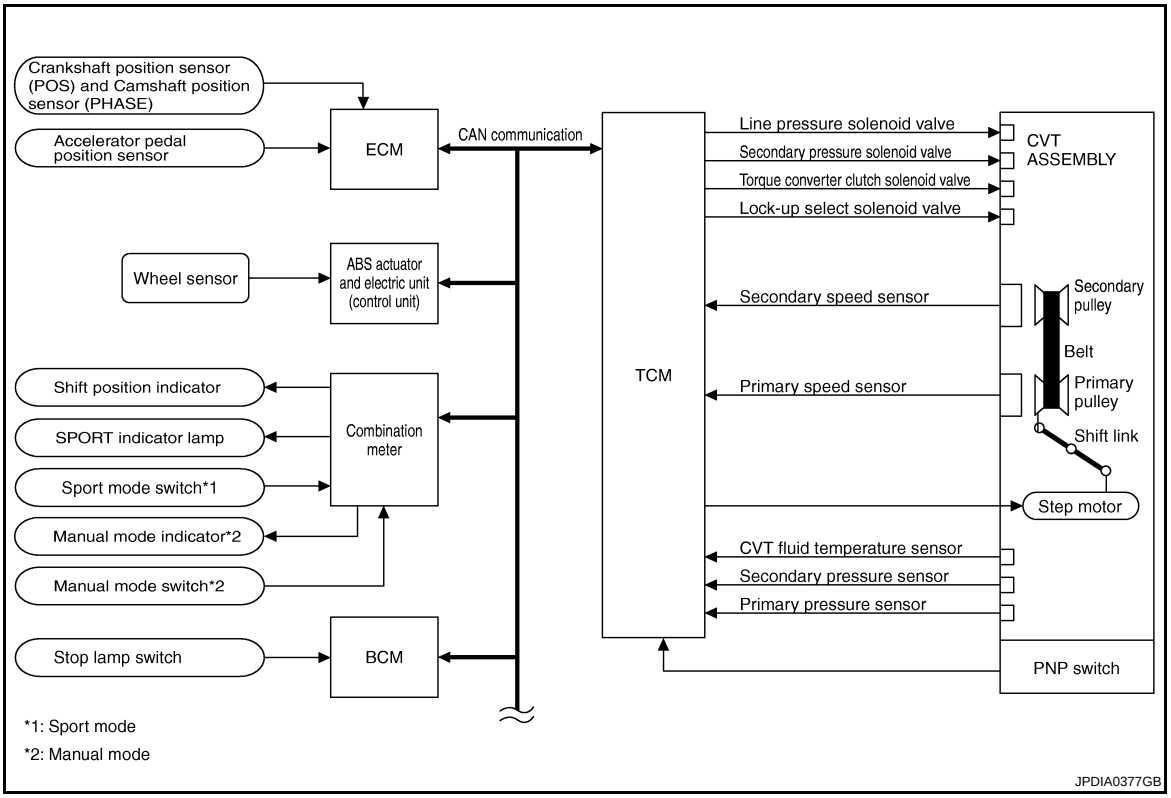
EXCEPT TRANSAXLE ASSEMBLY

Name	Function
TCM	Judges driving condition according to signals from each sensor, and optimally controls variable speed mechanism.
Accelerator pedal position sensor	TM-444

CONTROL SYSTEM

System Diagram

INFOID:0000000001203863



System Description

INFOID:0000000001203864

The CVT senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, and lock-up operation.
- Send required output signals to the step motor and the respective solenoids.

SENSORS (or SIGNAL)		TCM		ACTUATORS
PNP switch Accelerator pedal position signal Closed throttle position signal Engine speed signal CVT fluid temperature sensor Vehicle speed signal Sport mode switch signal*1 Manual mode signal*2 Stop lamp switch signal Primary speed sensor Secondary speed sensor Primary pressure sensor Secondary pressure sensor	⇒	Shift control Line pressure control Primary pressure control Secondary pressure control Lock-up control Engine brake control Vehicle speed control Fail-safe control Self-diagnosis CONSULT-III communication line Duet-EA control CAN system On board diagnosis	⇒	Step motor Torque converter clutch solenoid valve Lock-up select solenoid valve Line pressure solenoid valve Secondary pressure solenoid valve SPORT indicator lamp Manual mode indicator*2 Shift position indicator

*1: Sport mode

*2: Manual mode

INPUT/OUTPUT SIGNAL OF TCM

Control item		Fluid pressure control	Select control	Shift control	Lock-up control	CAN communication control	Fail-safe function*2
Input	PNP switch	X	X	X	X	X	X
	Accelerator pedal position signal *1	X	X	X	X	X	X
	Closed throttle position signal*1	X		X	X	X	
	Engine speed signal*1	X	X		X	X	X
	CVT fluid temperature sensor	X	X	X	X		X
	Sport mode switch signal*1			X		X	
	Manual mode signal*1	X		X	X	X	X
	Stop lamp switch signal*1	X		X	X	X	
	Primary speed sensor	X		X	X	X	X
	Secondary speed sensor	X	X	X	X	X	X
	Primary pressure sensor	X		X			
	Secondary pressure sensor	X		X			X
Output	Step motor			X			X
	TCC solenoid valve		X		X		X
	Lock-up select solenoid valve		X		X		X
	Line pressure solenoid valve	X	X	X			X
	Secondary pressure solenoid valve	X		X			X

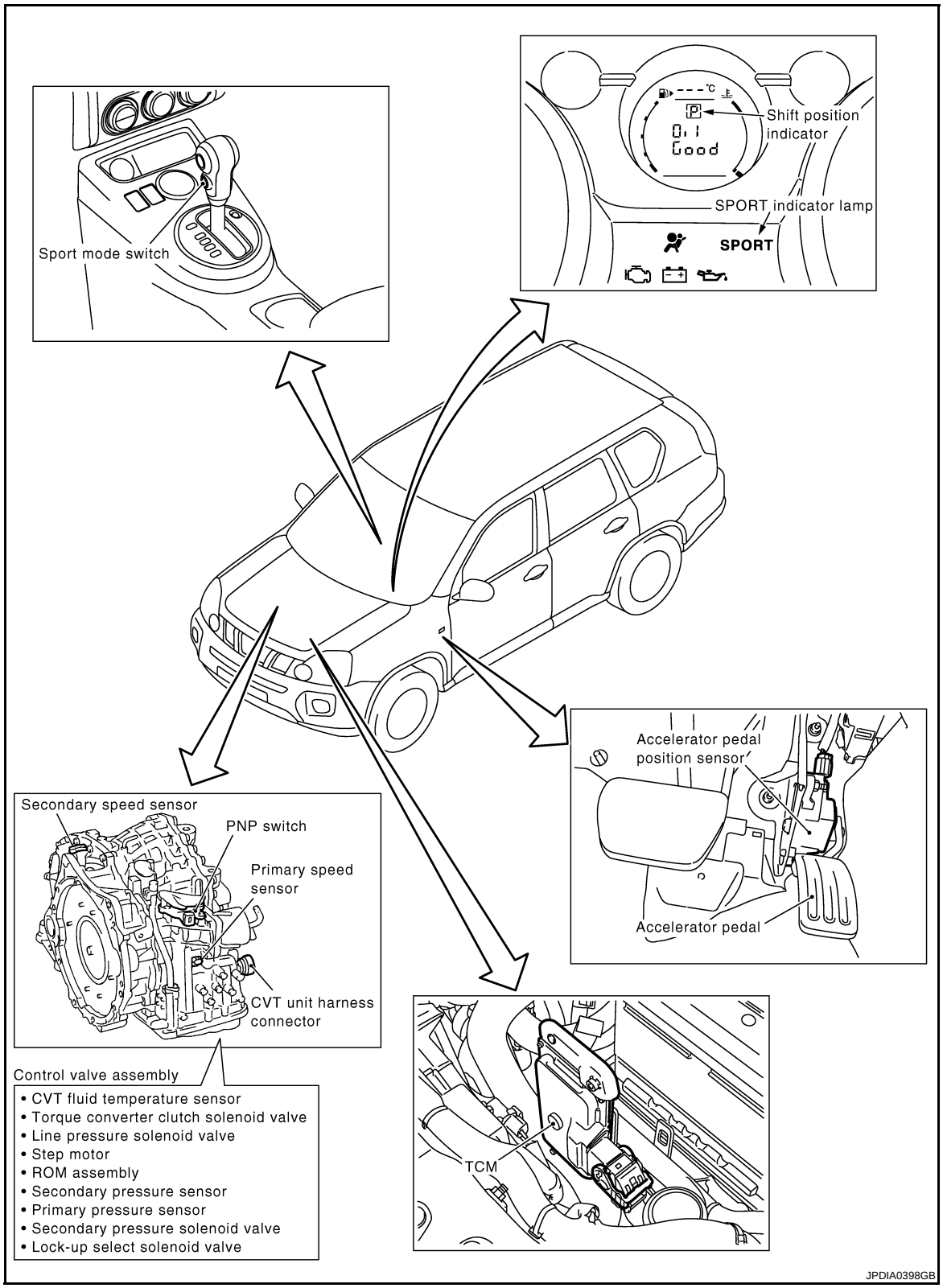
*1: Input by CAN communications.

*2: If these input and output signals are different, the TCM triggers the fail-safe function.

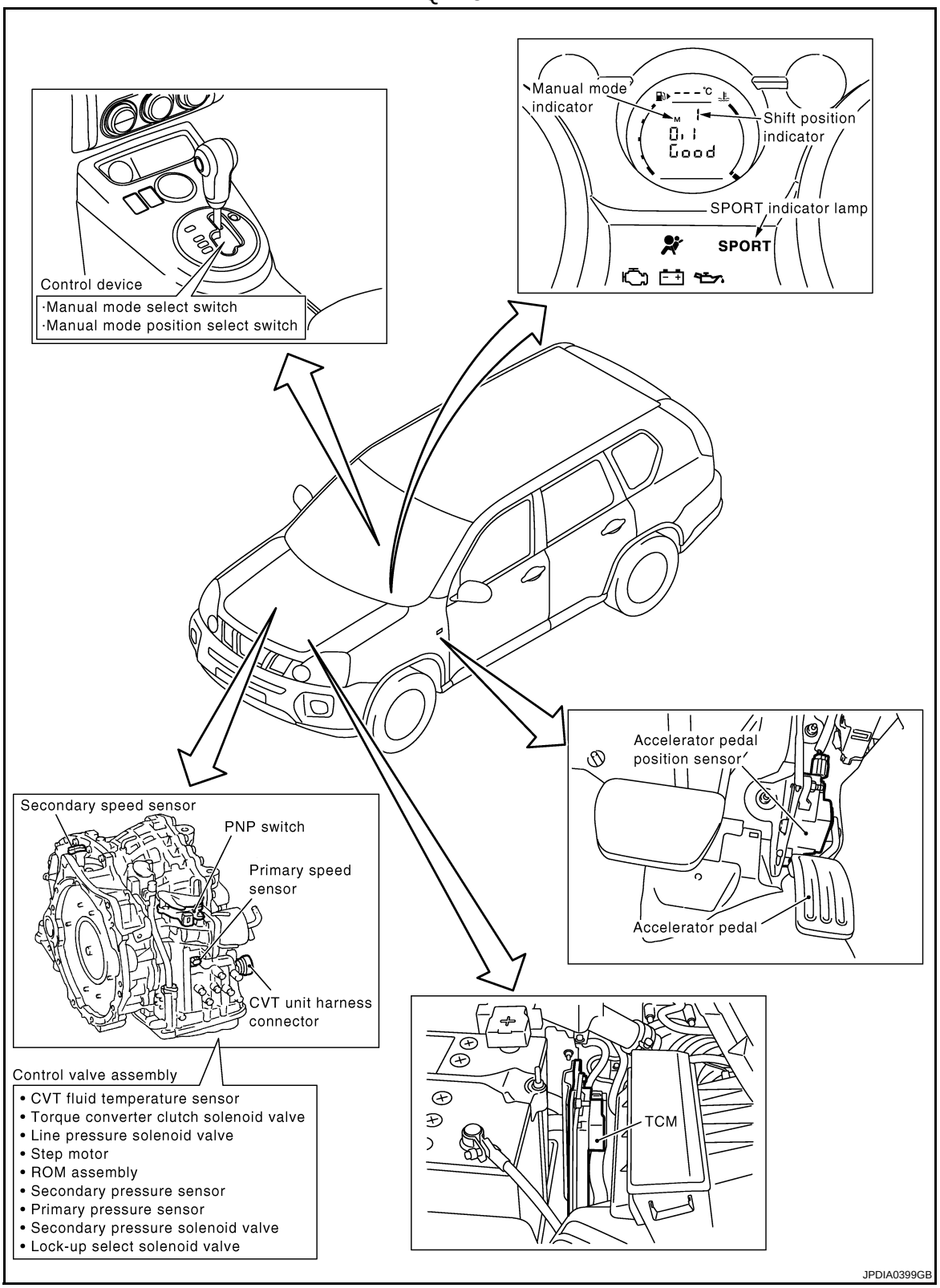
Component Parts Location

INFOID:0000000001203865

MR20DE



QR25DE



Component Description

INFOID:0000000001203866

TRANSAXLE ASSEMBLY

Name	Function
PNP switch	TM-403
CVT fluid temperature sensor	TM-406
Primary speed sensor	TM-408
Secondary speed sensor	TM-411
Primary pressure sensor	TM-437
Secondary pressure sensor	TM-432
Step motor	TM-454
TCC solenoid valve	TM-417
Lock-up select solenoid valve	TM-451
Line pressure solenoid valve	TM-421
Secondary pressure solenoid valve	TM-425

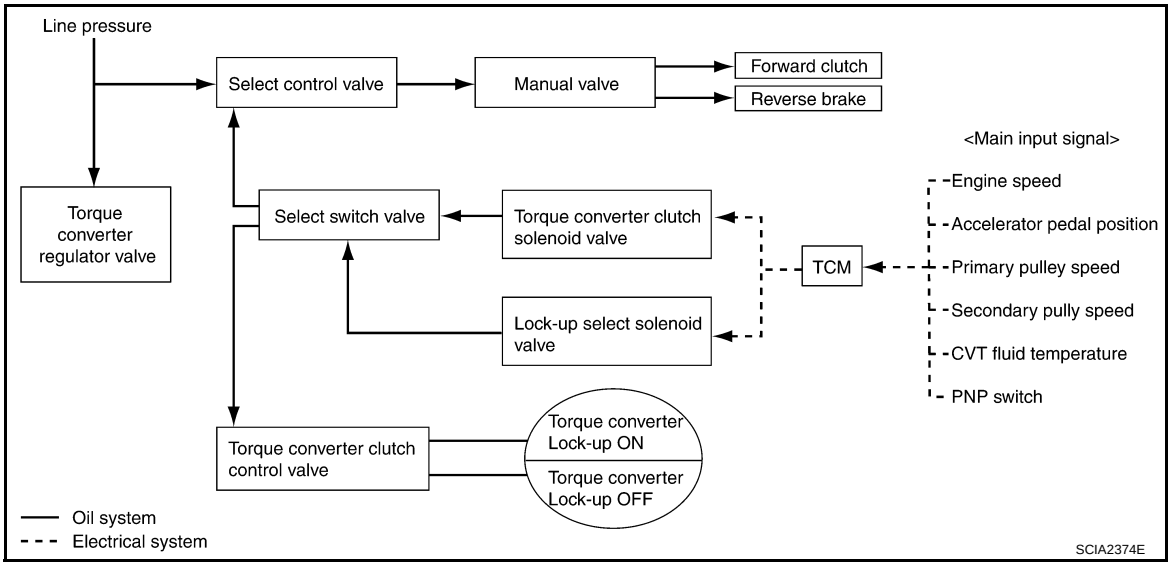
EXCEPT TRANSAXLE ASSEMBLY

Name	Function
TCM	Judges driving condition according to signals from each sensor, and optimally controls variable speed mechanism.
Stop lamp switch	TM-401

LOCK-UP AND SELECT CONTROL SYSTEM

System Diagram

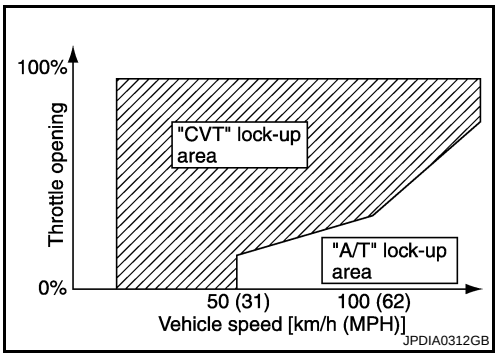
INFOID:0000000001203867



System Description

INFOID:0000000001203868

- The torque converter clutch piston in the torque converter is engaged to eliminate torque converter slip to increase power transmission efficiency.
- The torque converter clutch control valve operation is controlled by the torque converter clutch solenoid valve, which is controlled by a signal from TCM. The torque converter clutch control valve engages or releases the torque converter clutch piston.
- When shifting between “N” (“P”) ⇔“D” (“R”), torque converter clutch solenoid controls engagement power of forward clutch and reverse brake.
- The lock-up applied gear range was expanded by locking up the torque converter at a lower vehicle speed than conventional CVT models.



TORQUE CONVERTER CLUTCH AND SELECT CONTROL VALVE CONTROL

Lock-up Released

In the lock-up released state, the torque converter clutch control valve is set into the unlocked state by the torque converter clutch solenoid and the lock-up apply pressure is drained.
In this way, the torque converter clutch piston is not coupled.

Lock-up Applied

In the lock-up applied state, the torque converter clutch control valve is set into the locked state by the torque converter clutch solenoid and lock-up apply pressure is generated.
In this way, the torque converter clutch piston is pressed and coupled.

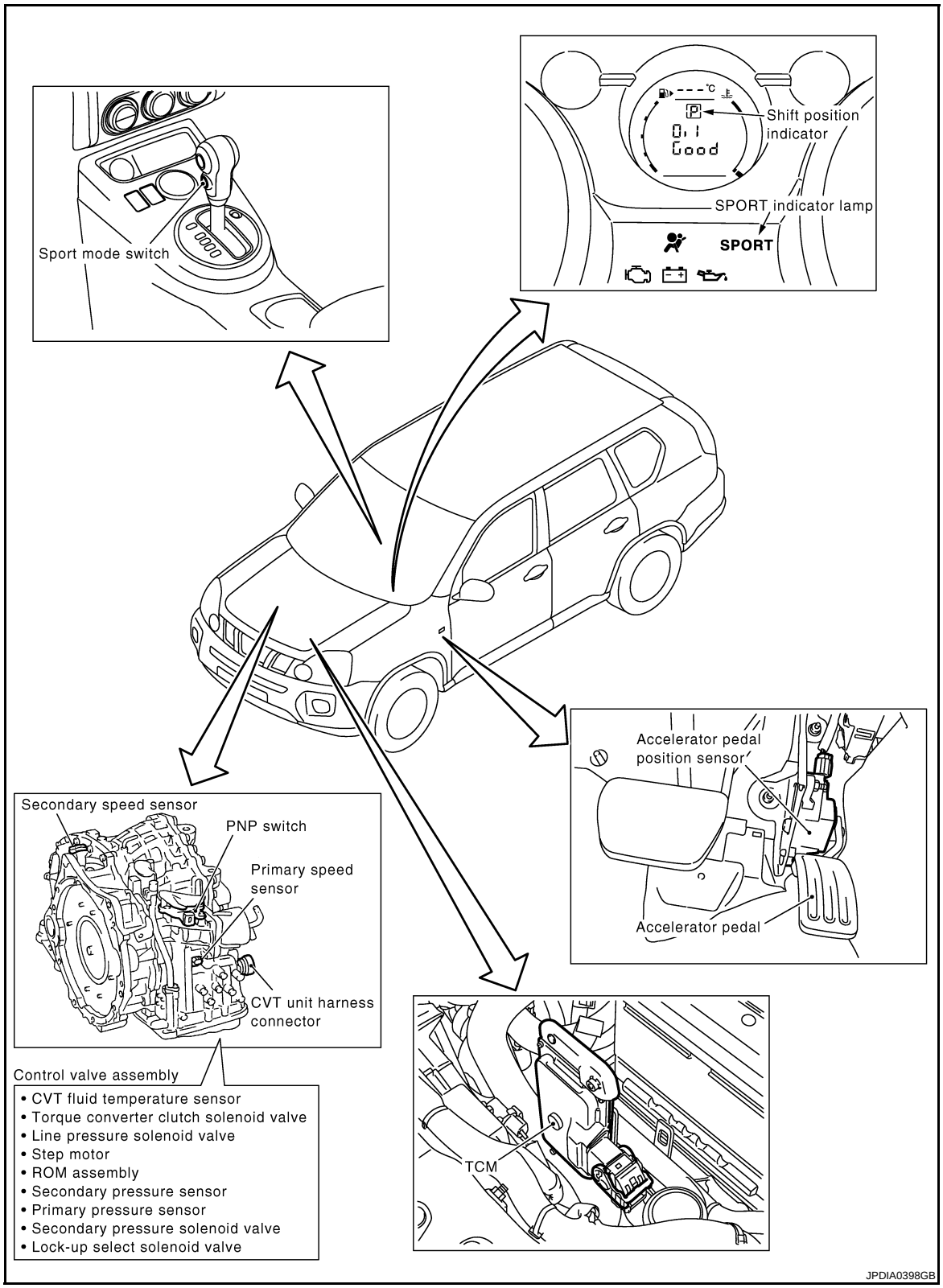
Select Control

When shifting between “N” (“P”) ⇔“D” (“R”), optimize the operating pressure on the basis of the throttle position, the engine speed, and the secondary pulley (output) revolution speed to lessen the shift shock.

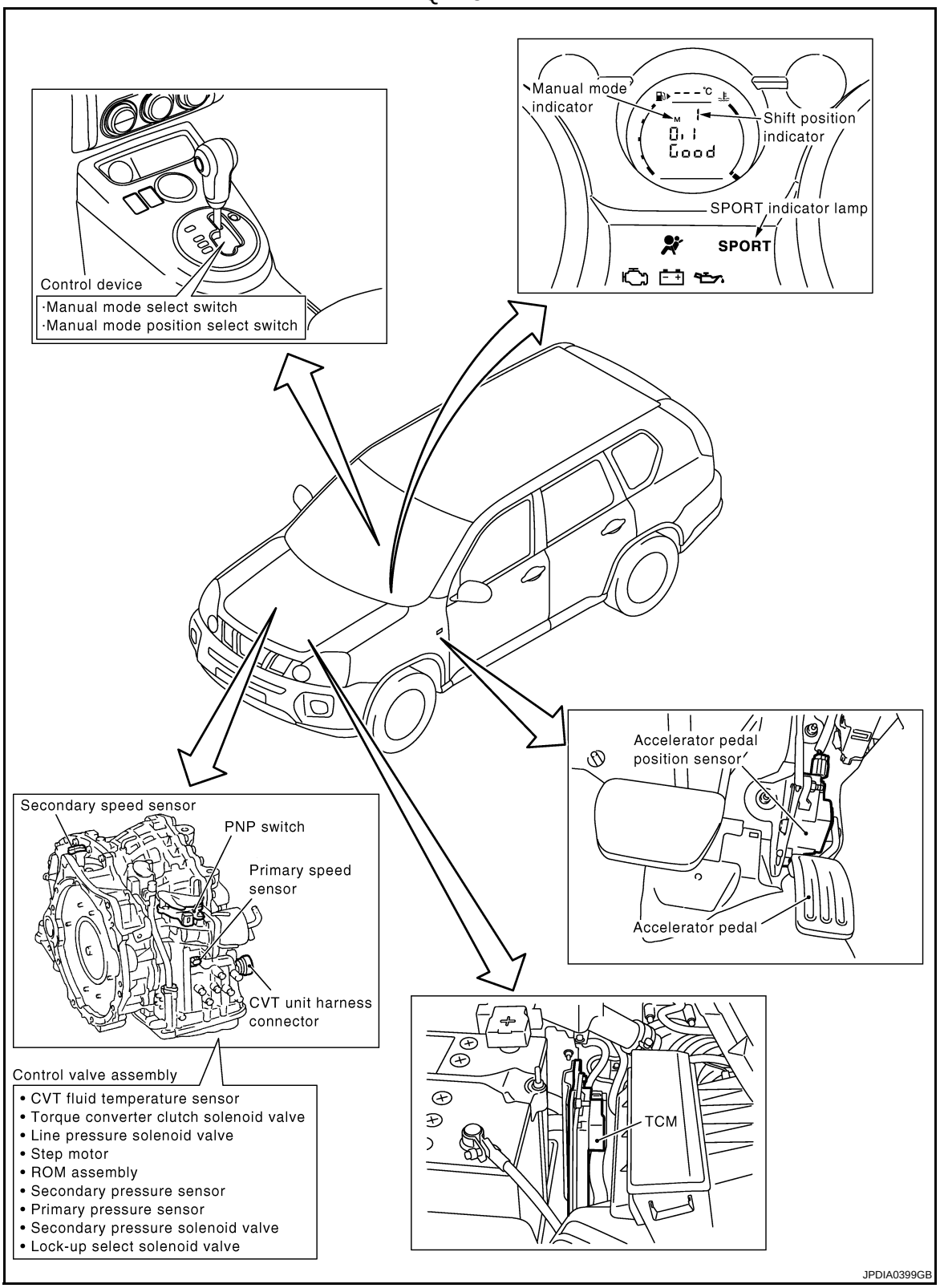
Component Parts Location

INFOID:0000000001203869

MR20DE



QR25DE



Component Description

INFOID:0000000001203870

TRANSAXLE ASSEMBLY

Name	Function
Torque converter regulator valve	TM-373
TCC control valve	
Select control valve	
Select switch valve	
Manual valve	
TCC solenoid valve	TM-417
Lock-up select solenoid valve	TM-451
Primary speed sensor	TM-408
Secondary speed sensor	TM-411
CVT fluid temperature sensor	TM-406
PNP switch	TM-403
Forward clutch	TM-368
Reverse brake	
Torque converter	

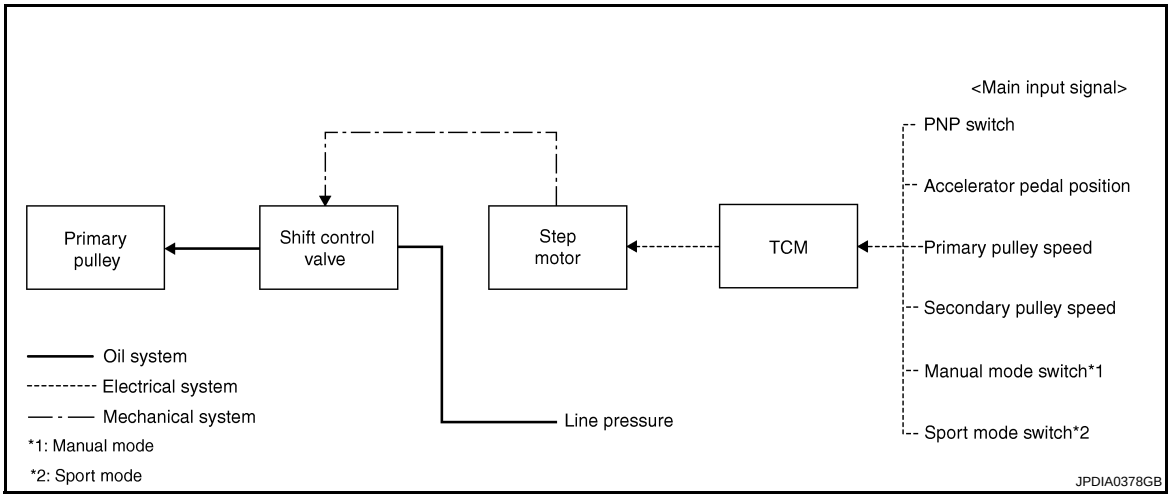
EXCEPT TRANSAXLE ASSEMBLY

Name	Function
TCM	TM-378
Accelerator pedal position sensor	TM-444

SHIFT CONTROL SYSTEM

System Diagram

INFOID:0000000001203871



NOTE:
The gear ratio is set for every position separately.

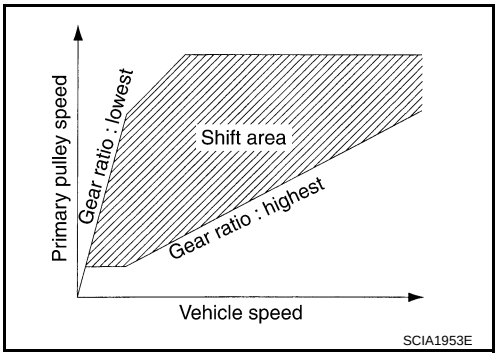
System Description

INFOID:0000000001203872

In order to select the gear ratio which can obtain the driving force in accordance with driver's intention and the vehicle condition, TCM monitors the driving conditions, such as the vehicle speed and the throttle position and selects the optimum gear ratio, and determines the gear change steps to the gear ratio. Then send the command to the step motor, and control the flow-in/flow-out of line pressure from the primary pulley to determine the position of the moving-pulley and control the gear ratio.

"D" POSITION

Shifting over all the ranges of gear ratios from the lowest to the highest.

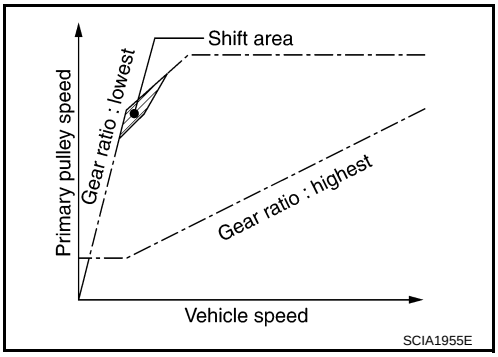


SPORT MODE (SPORT MODE)

Use this position for the improved engine braking.

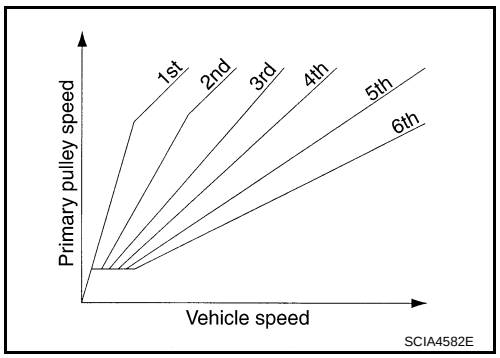
"L" POSITION (SPORT MODE)

By limiting the gear range to the lowest position, the strong driving force and the engine brake can be secured.



"M" POSITION (MANUAL MODE)

When the selector lever is put in the manual shift gate side, the fixed changing gear line is set. By moving the selector lever to + side or - side, the manual mode switch is changed over, and shift change like M/T becomes possible following the changing gear set line step by step.



DOWNHILL ENGINE BRAKE CONTROL (AUTO ENGINE BRAKE CONTROL)

When downhill is detected with the accelerator pedal released, the engine brake will be strengthened up by downshifting so as not to accelerate the vehicle more than necessary.

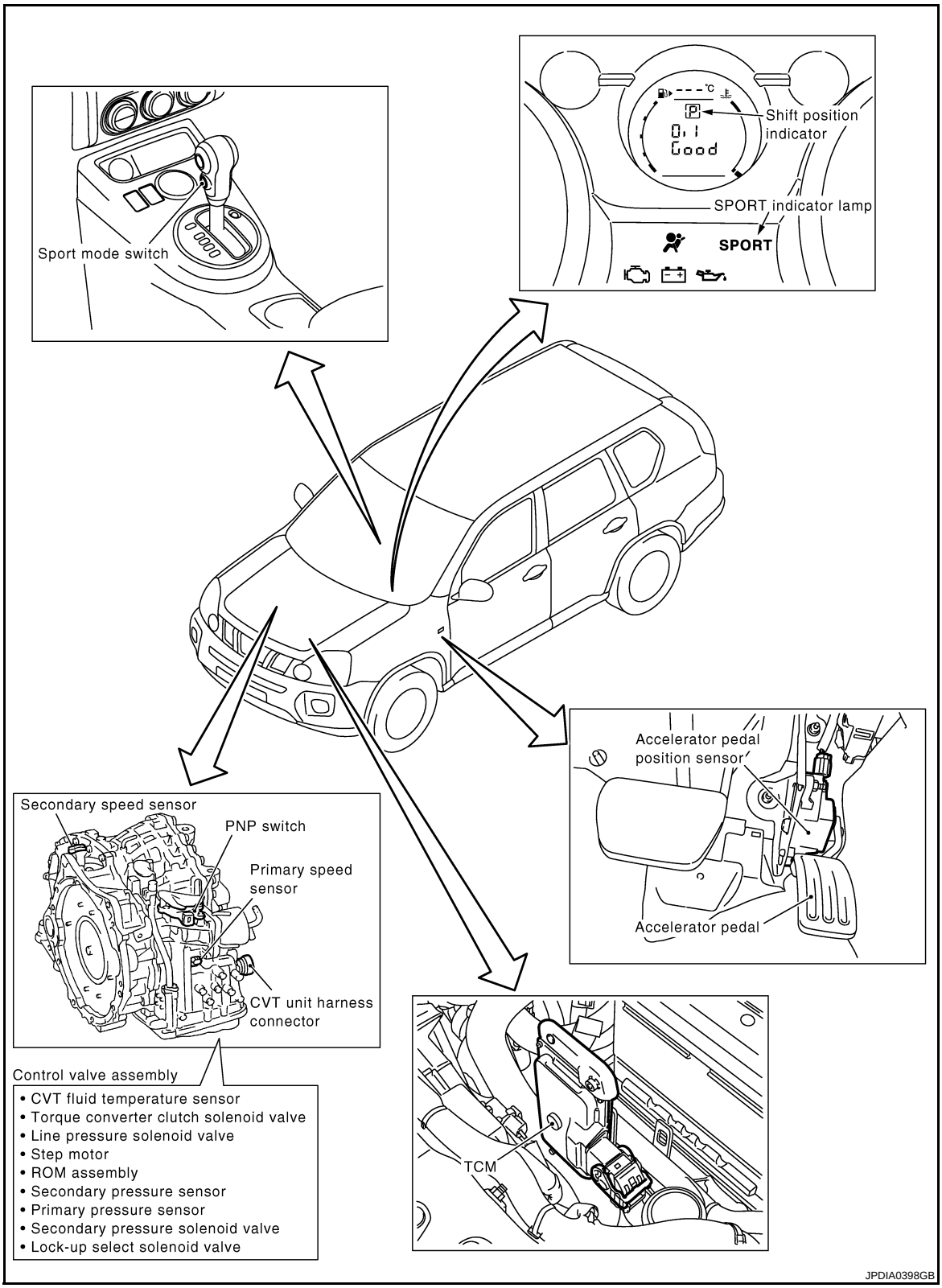
ACCELERATION CONTROL

According to vehicle speed and a change of accelerator pedal angle, driver's request for acceleration and driving scene are judged. This function assists improvement in acceleration feeling by making the engine speed proportionate to the vehicle speed. And a shift map which can gain a larger driving force is available for compatibility of mileage with driveability.

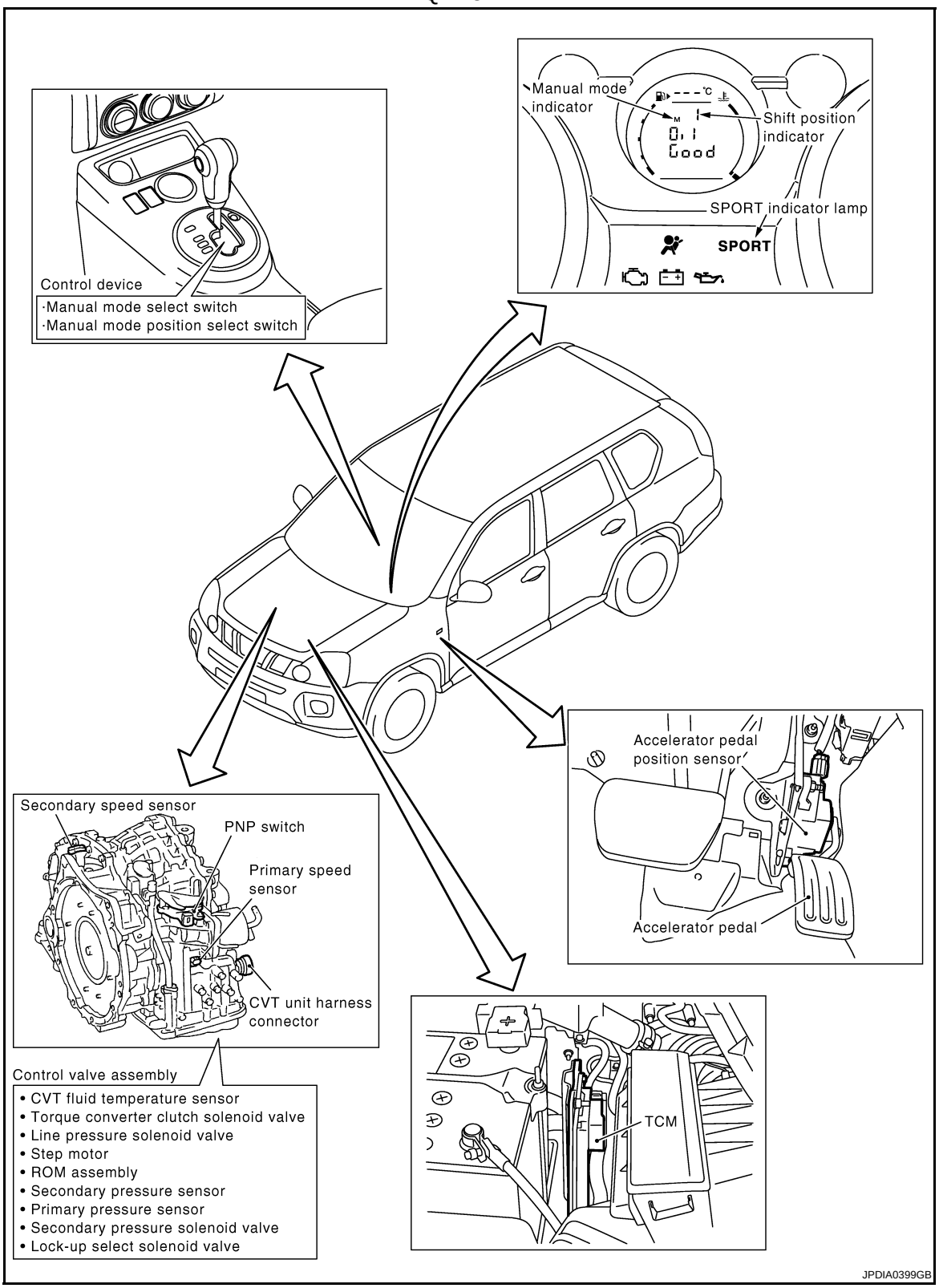
Component Parts Location

INFOID:0000000001203873

MR20DE



QR25DE



Component Description

INFOID:0000000001203874

TRANSAXLE ASSEMBLY

Item	Function
PNP switch	TM-403
Primary speed sensor	TM-408
Secondary speed sensor	TM-411
Step motor	TM-454
Shift control valve	TM-373
Primary pulley	TM-368
Secondary pulley	TM-368

EXCEPT TRANSAXLE ASSEMBLY

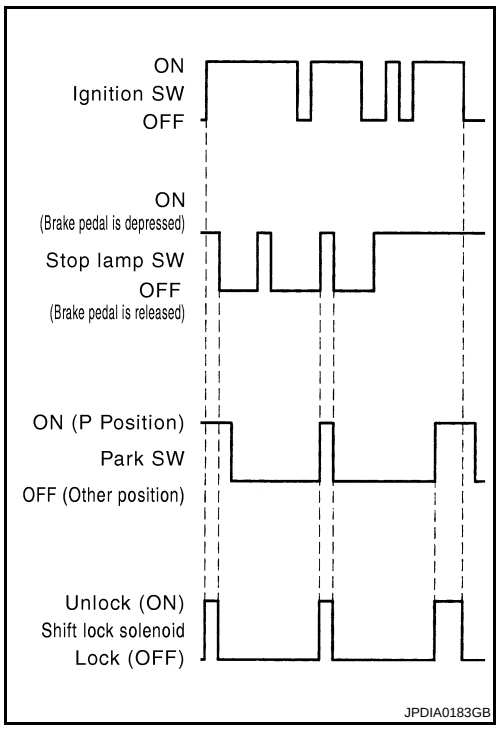
Item	Function
TCM	TM-378

SHIFT LOCK SYSTEM

System Description

INFOID:0000000001203875

It is designed so that it cannot be shifted from the P position unless the brake pedal is depressed while the ignition switch is set to ON. The shift lock is unlocked by turning the shift lock solenoid ON when the ignition switch is set to ON, the park switch is turned ON (selector lever is in P position), and the stop lamp switch is turned ON (brake pedal is depressed) as shown in the operation chart in the figure. Therefore, the shift lock solenoid receives no ON signal and the shift lock remains locked if all of the above conditions are not fulfilled. (However, selector operation is allowed if the shift lock release button is pressed.)

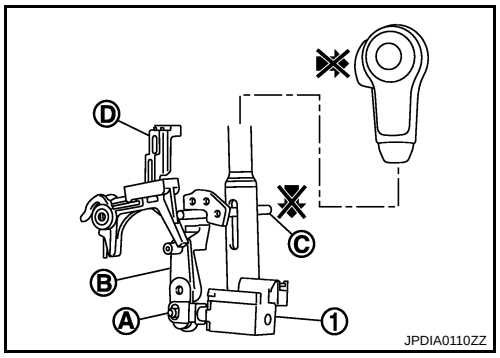


SHIFT LOCK OPERATION at P POSITION

When Brake Pedal Is Not Depressed (No Selector Operation Allowed)

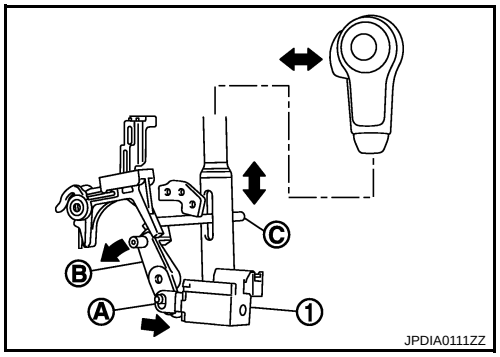
The shift lock solenoid (1) is turned OFF (not energized) and the solenoid rod (A) is extended with the spring when the brake pedal is not depressed (no selector operation allowed) with the ignition switch ON.

The connecting lock lever (B) is located at the position shown in the figure when the solenoid rod is extended. It prevents the movement of the detent rod (C). The selector lever cannot be shifted from the P position for this reason. However, the lock lever is forcibly moved to the direction opposite to that of the arrow when the shift lock release button (D) is pressed. Selector operation can be performed.



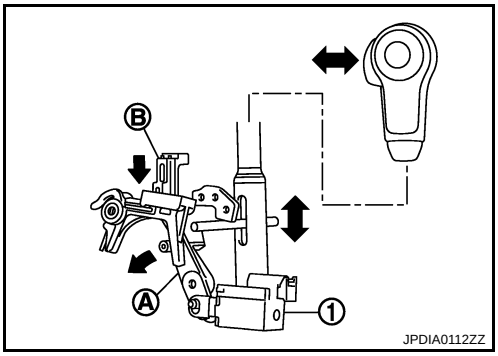
When Brake Pedal Is Depressed (Shift Operation Allowed)

The shift lock solenoid (1) is turned ON (energized) when the brake pedal is depressed with the ignition switch ON. The solenoid rod (A) is compressed with the electromagnetic force. The connecting lock lever (B) rotates when the solenoid is compressed. Therefore, the detent rod (C) can be moved. The selector lever can be shifted to other positions for this reason.



P POSITION HOLD MECHANISM (IGNITION SWITCH LOCK)

The shift lock solenoid (1) is not energized when the ignition switch is in any position other than ON. The shift mechanism is locked and P position is held. The operation cannot be performed from P position if the brake pedal is depressed with the ignition switch ON when the operation system of shift lock solenoid is malfunctioning. However, the lock lever (A) is forcibly rotated and the shift lock is released when the shift lock release button (B) is pressed from above. The selector operation from P position can be performed.



CAUTION:

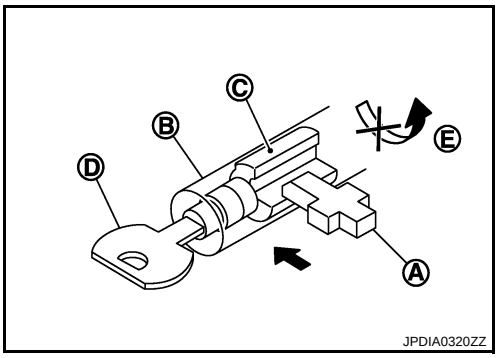
Use the shift lock release button only when the selector lever cannot be operated even if the brake pedal is depressed with the ignition switch ON.

KEY LOCK MECHANISM

The key is not set to LOCK when the selector lever is not selected to P position. This prevents the key from being removed from the key cylinder.

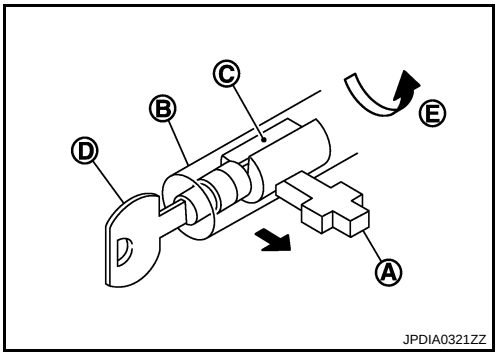
Key Lock Status

The slider (A) in the key cylinder (B) is moved to the left side of the figure when the selector lever is in any position other than P position. The rotator (C) that rotates together with the key (D) cannot be rotated for this reason. The key cannot be removed from the key cylinder because it cannot be turned to LOCK (E).



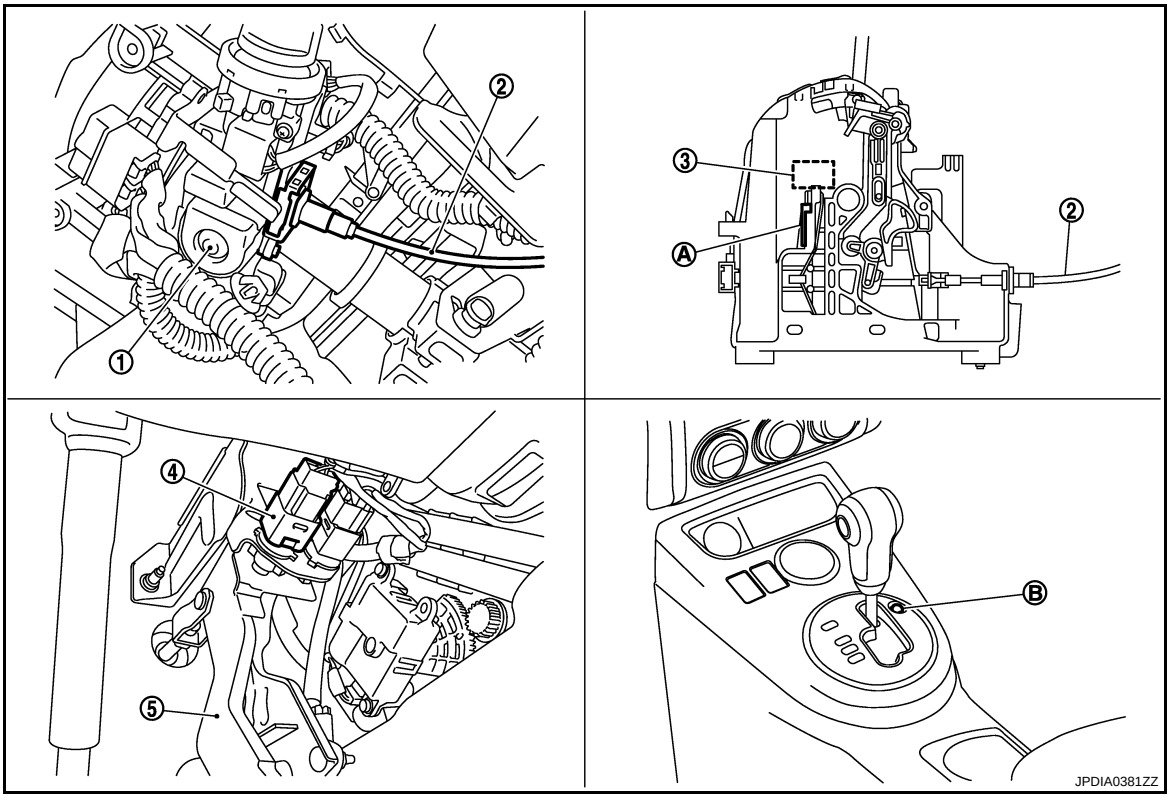
Key Unlock Status

The slider (A) in the key cylinder (B) is moved to the right side of the figure when the selector lever is in P position and the finger is removed from the selector button. The rotator (C) can be rotated for this reason. The key (D) can be removed from the key cylinder because it can be turned to LOCK (E).



Component Parts Location

INFOID:0000000001203876



1. Key cylinder
2. Key interlock cable
3. Shift lock solenoid
4. Stop lamp switch
5. Brake pedal
A. Park position switch
B. Shift lock release button

Component Description

INFOID:0000000001203877

SHIFT LOCK

Component	Function
Shift lock solenoid	Refer to TM-461, "Description"
Lock lever	
Detent rod	
Park position switch	
Key interlock cable and rod	
Shift lock release button	

KEY LOCK

Component		Function
Key cylinder	Rotator	It rotates together with the key and restricts the slider movement when the ignition switch is in LOCK position.
	Slider	It moves according to the rotation of the lock lever.
Key interlock cable and key interlock rod		Actuation of lock lever is conveyed to slider in the key cylinder.

ON BOARD DIAGNOSTIC (OBD) SYSTEM

Diagnosis Description

INFOID:0000000001203878

DESCRIPTION

The CVT system has two self-diagnostic systems.
The first is the emission-related on board diagnostic system (OBD) performed by the TCM in combination with the ECM. The malfunction is indicated by the MI (malfunction indicator) and is stored as a DTC in the ECM memory, and the TCM memory.
The second is the TCM original self-diagnosis performed by the TCM. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD self-diagnostic items. For detail, refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

OBD FUNCTION

The ECM provides emission-related on board diagnostic (OBD) functions for the CVT system. One function is to receive a signal from the TCM used with OBD-related parts of the CVT system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MI (malfunction indicator) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.
The MI automatically illuminates in “One or Two Trip Detection Logic” when a malfunction is sensed in relation to CVT system parts.

ONE OR TWO TRIP DETECTION LOGIC OF OBD

One Trip Detection Logic

If a malfunction is sensed during the first test drive, the MI illuminates and the ECM memory stores the malfuncton as a DTC. The TCM is not provided with such a memory function.

Two Trip Detection Logic

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MI does not illuminate. — 1st trip
If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MI will illuminate. — 2nd trip
The “trip” in the “One or Two Trip Detection Logic” means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD DIAGNOSTIC TROUBLE CODE (DTC)

How to Read DTC and 1st Trip DTC

DTC and 1st trip DTC can be read by the following methods.
(with CONSULT-III or GST) CONSULT-III or GST (Generic Scan Tool) Examples: P0705, P0720 etc.
These DTC are prescribed by ISO 15031-5.
(CONSULT-III also displays the malfunctioning component or system.)

- **1st trip DTC No. is the same as DTC No.**
- **Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST, they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.**
  CONSULT-III can identify them as shown below, therefore, CONSULT-III (if available) is recommended.

- DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSTIC RESULTS mode for “ENGINE” with CONSULT-III. Time data indicates how many times the vehicle was driven after the last detection of a DTC.
- If the DTC is being detected currently, the time data will be “0”.
- If a 1st trip DTC is stored in the ECM, the time data will be “1t”.

Freeze Frame Data and 1st Trip Freeze Frame Data

- The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.
  Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-III or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-III screen, not on the GST. For details, refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE).

Only one set of freeze frame data (either 1st trip freeze frame data or freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data, and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MI on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

Priority	Items	
1	Freeze frame data	Misfire — DTC: P0300 - P0304 Fuel Injection System Function — DTC: P0171, P0172
2		Except the above items (Includes CVT related items)
3	1st trip freeze frame data	

Both 1st trip freeze frame data and freeze frame data (along with the DTC) are cleared when the ECM memory is erased.

How to Erase DTC

- The diagnostic trouble code can be erased by CONSULT-III, GST or ECM DIAGNOSTIC TEST MODE as described following.
- **If the battery cable is disconnected, the diagnostic trouble code will be lost within 24 hours.**
- **When you erase the DTC, using CONSULT-III or GST is easier and quicker than switching the mode selector on the ECM.**
- The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD. For details, refer to ECM-332, "DTC Index" (MR20DE), ECQ-339, "DTC Index" (QR25DE).
- **Diagnostic trouble codes (DTC)**
- **1st trip diagnostic trouble codes (1st trip DTC)**
- **Freeze frame data**
- **1st trip freeze frame data**
- **System readiness test (SRT) codes**
- **Test values**

How to Erase DTC (With CONSULT-III)

The emission related diagnostic information in the TCM and ECM can be erased by selecting “ALL Erase” in the “Description” of “FINAL CHECK” mode with CONSULT-III.

How to Erase DTC (With GST)

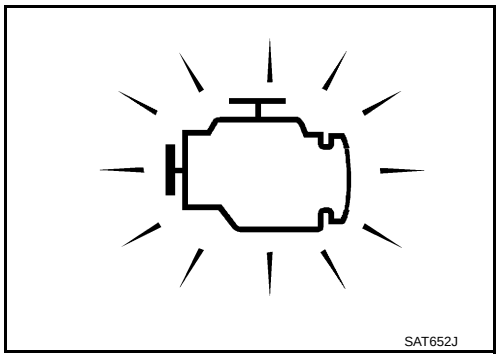
1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
2. Select Mode 4 with GST (Generic Scan Tool). For details, refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE).

MALFUNCTION INDICATOR (MI)

Description

The MI is located on the instrument panel.

1. The MI will light up when the ignition switch is turned ON without the engine running. This is a bulb check.
   - If the MI does not light up, refer to ECM-304, "Component Function Check" (MR20DE), ECQ-310, "Component Function Check" (QR25DE).
2. When the engine is started, the MI should go off.
   If the MI remains on, the on board diagnostic system has detected an engine system malfunction.


SAT652J

DIAGNOSIS SYSTEM (TCM)

CONSULT-III Function (TRANSMISSION)

INFOID:0000000001203879

CONSULT-III can display each diagnostic item using the diagnostic test modes shown below.

FUNCTION

Diagnostic test mode	Function
Work support	This mode enables a technician to adjust some devices faster and more accurately by following the indications on CONSULT-III.
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.
Data monitor	Input/Output data in the TCM can be read.
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.
CALIB data	Characteristic information for TCM and CVT assembly can be read.
Function test	Performed by CONSULT-III instead of a technician to determine whether each system is “OK” or “NG”.
ECU part number	TCM part number can be read.

WORK SUPPORT MODE

Display Item List

Item name	Description
ENGINE BRAKE ADJ.	The engine brake level setting can be canceled.
CONFORM CVTF DETERIORTN	The CVT fluid deterioration level can be checked.

Engine Brake Adjustment

“ENGINE BRAKE LEVEL”

0: Initial set value (Engine brake level control is activated)

OFF: Engine brake level control is deactivated.

CAUTION:

Mode of “+1”“0”“–1”“–2”“OFF” can be selected by pressing the “UP”“DOWN” on CONSULT-III screen. However, do not select mode other than “0” and “OFF”. If the “+1” or “–1” or “–2” is selected, that might cause the irregular driveability.

Check CVT Fluid Deterioration Date

“CVTF DETERIORATION DATE”

More than 210000:

It is necessary to change CVT fluid.

Less than 210000:

It is not necessary to change CVT fluid.

CAUTION:

Touch “CLEAR” after changing CVT fluid, and then erase “CVTF DETERIORATION DATE”.

SELF-DIAGNOSTIC RESULT MODE

After performing self-diagnosis, place check marks for results on the TM-358, "Diagnostic Work Sheet". Reference are provided following the items.

Display Items List

X: Applicable —: Not applicable

Items (CONSULT-III screen terms)	TCM self-diagnosis	OBD (DTC)	Reference
	"TRANSMISSION" with CONSULT-III	MI*1, "ENGINE" with CONSULT-III or GST	
CAN COMM CIRCUIT	U1000	U1000	TM-399
CONTROL UNIT (CAN)	U1010	U1010	TM-400
BRAKE SW/CIRC	P0703	—	TM-401
PNP SW/CIRC	P0705	P0705	TM-403
ATF TEMP SEN/CIRC	P0710	P0710	TM-406
INPUT SPD SEN/CIRC	P0715	P0715	TM-408
VEH SPD SEN/CIR AT	P0720	P0720	TM-411
ENGINE SPEED SIG	P0725	—	TM-414
BELT DAMG	P0730	—	TM-416
TCC SOLENOID/CIRC	P0740	P0740	TM-417
A/T TCC S/V FNCTN	P0744	P0744	TM-419
L/PRESS SOL/CIRC	P0745	P0745	TM-421
PRS CNT SOL/A FCTN	P0746	P0746	TM-423
PRS CNT SOL/B FCTN	P0776	P0776	TM-425
PRS CNT SOL/B CIRC	P0778	P0778	TM-427
MANUAL MODE SWITCH*2	P0826	—	TM-429
TR PRS SENS/A CIRC	P0840	P0840	TM-432
PRESS SEN/FNCTN	P0841	—	TM-435
TR PRS SENS/B CIRC	P0845	P0845	TM-437
SEC/PRESS DOWN	P0868	—	TM-440
TCM-POWER SUPPLY	P1701	—	TM-442
TP SEN/CIRC A/T	P1705	—	TM-444
ESTM VEH SPD SIG	P1722	—	TM-446
CVT SPD SEN/FNCTN	P1723	—	TM-448
ELEC TH CONTROL	P1726	—	TM-450
LU-SLCT SOL/CIRC	P1740	P1740	TM-451
L/PRESS CONTROL	P1745	—	TM-453
STEP MOTR CIRC	P1777	P1777	TM-454
STEP MOTR/FNC	P1778	P1778	TM-457
NO DTC IS DETECTED: FURTHER TESTING MAY BE REQUIRED	X	X	—

*1: Refer to TM-392, "Diagnosis Description".

*2: Manual mode.

DATA MONITOR MODE

Display Items List

X: Standard, —: Not applicable, ▼: Option

Monitored item (Unit)	Monitor item selection			Remarks
	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	
VSP SENSOR (km/h)	X	—	▼	Output speed sensor (secondary speed sensor)
ESTM VSP SIG (km/h)	X	—	▼	—
PRI SPEED SEN (rpm)	X	—	▼	—
ENG SPEED SIG (rpm)	X	—	▼	—
SEC HYDR SEN (V)	X	—	▼	—
PRI HYDR SEN (V)	X	—	▼	—
ATF TEMP SEN (V)	X	—	▼	CVT fluid temperature sensor
VIGN SEN (V)	X	—	▼	—
VEHICLE SPEED (km/h)	—	X	▼	Vehicle speed recognized by the TCM.
PRI SPEED (rpm)	—	X	▼	Primary pulley speed
SEC SPEED (rpm)	—	—	▼	Secondary pulley speed
ENG SPEED (rpm)	—	X	▼	—
SLIP REV (rpm)	—	X	▼	Difference between engine speed and primary pulley speed.
GEAR RATIO	—	X	▼	—
G SPEED (G)	—	—	▼	—
ACC PEDAL OPEN (0.0/8)	X	X	▼	Degree of opening for accelerator recognized by the TCM. For fail-safe operation, the specific value used for control is displayed.
TRQ RTO	—	—	▼	—
SEC PRESS (MPa)	—	X	▼	—
PRI PRESS (MPa)	—	X	▼	—
ATFTEMP COUNT	—	X	▼	Means CVT fluid temperature. Actual oil temperature (° numeric value is converted. Refer to TM-496
DSR REV (rpm)	—	—	▼	—
DGEAR RATIO	—	—	▼	—
DSTM STEP (step)	—	—	▼	—
STM STEP (step)	—	X	▼	—
LU PRS (MPa)	—	—	▼	—
LINE PRS (MPa)	—	—	▼	—
TGT SEC PRESS (MPa)	—	—	▼	—
ISOLT1 (A)	—	X	▼	Torque converter clutch solenoid valve output current
ISOLT2 (A)	—	X	▼	Pressure control solenoid valve A (line pressure solenoid valve) output current
ISOLT3 (A)	—	X	▼	Pressure control solenoid valve B (secondary pressure solenoid valve) output current

Monitored item (Unit)	Monitor item selection			Remarks
	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	
SOLMON1 (A)	X	X	▼	Torque converter clutch solenoid valve monitor current
SOLMON2 (A)	X	X	▼	Pressure control solenoid valve A (line pressure solenoid valve) monitor current
SOLMON3 (A)	X	X	▼	Pressure control solenoid valve B (secondary pressure solenoid valve) monitor current
P POSITION SW (on/off)	X	—	▼	—
R POSITION SW (on/off)	X	—	▼	—
N POSITION SW (on/off)	X	—	▼	—
D POSITION SW (on/off)	X	—	▼	—
L POSITION SW (on/off)	X	—	▼	—
BRAKE SW (on/off)	X	X	▼	Stop lamp switch (Signal input with CAN communications)
FULL SW (on/off)	X	X	▼	Signal input with CAN communications
IDLE SW (on/off)	X	X	▼	
SPORT MODE SW (on/off)	X	X	▼	
STRDWNSW (on/off)	X	—	▼	Not mounted but displayed.
STRUPSW (on/off)	X	—	▼	
DOWNLVR (on/off)	X	—	▼	Responses only to vehicles with Manual mode.
UPLVR (on/off)	X	—	▼	
NONMMODE (on/off)	X	—	▼	
MMODE (on/off)	X	—	▼	
INDLRNG (on/off)	—	—	▼	“L” position indicator output*
INDDRNG (on/off)	—	—	▼	“D” position indicator output
INDNRNG (on/off)	—	—	▼	“N” position indicator output
INDRRNG (on/off)	—	—	▼	“R” position indicator output
INDPRNG (on/off)	—	—	▼	“P” position indicator output
CVT LAMP (on/off)	—	—	▼	—
SPORT MODE IND (on/off)	—	—	▼	—
MMODE IND (on/off)	—	—	▼	—
SMCOIL D (on/off)	—	—	▼	Step motor coil “D” energizing status
SMCOIL C (on/off)	—	—	▼	Step motor coil “C” energizing status
SMCOIL B (on/off)	—	—	▼	Step motor coil “B” energizing status
SMCOIL A (on/off)	—	—	▼	Step motor coil “A” energizing status
LUSEL SOL OUT (on/off)	—	—	▼	—
LUSEL SOL MON (on/off)	—	—	▼	—
VDC ON (on/off)	X	—	▼	ESP (Electronic Stability Program System)

Monitored item (Unit)	Monitor item selection			Remarks
	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	
TCS ON (on/off)	X	—	▼	—
ABS ON (on/off)	X	—	▼	—
ACC ON (on/off)	X	—	▼	Not mounted but displayed.
RANGE	—	X	▼	Indicates position is recognized by TCM. Indicates a specific value required for control when fail-safe function is activated.
M GEAR POS	—	X	▼	—
Voltage (V)	—	—	▼	Displays the value measured by the voltage probe.
Frequency (Hz)	—	—	▼	The value measured by the pulse probe is displayed.
DUTY-HI (high) (%)	—	—	▼	
DUTY-LOW (low) (%)	—	—	▼	
PLS WIDTH-HI (ms)	—	—	▼	
PLS WIDTH-LOW (ms)	—	—	▼	

*: Sport mode.

Diagnostic Tool Function

INFOID:0000000001203880

OBD SELF-DIAGNOSTIC PROCEDURE (WITH GST)

Refer to ECM-94, "Diagnosis Tool Function" (MR20DE), ECQ-96, "Diagnosis Tool Function" (QR25DE).

COMPONENT DIAGNOSIS

U1000 CAN COMM CIRCUIT

Description

INFOID:0000000001203881

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent malfunction detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H and CAN-L) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

INFOID:0000000001203882

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
U1000	CAN COMM CIRCUIT	When TCM is not transmitting or receiving CAN communication signal for 2 seconds or more.	Harness or connectors (CAN communication line is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:
If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Start engine and wait for at least 6 seconds.
3. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

With GST
Follow the procedure “With CONSULT-III”.

Is “U1000 CAN COMM CIRCUIT” detected?

YES >> Go to TM-399, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203883

1.CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-III
1. Turn ignition switch ON and start engine.
2. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “U1000 CAN COMM CIRCUIT” indicated?

YES >> Go to LAN section. Refer to LAN-21, "CAN System Specification Chart".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

U1010 CONTROL UNIT (CAN)

Description

INFOID:0000000001203884

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent malfunction detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H and CAN-L) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

INFOID:0000000001203885

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
U1010	CONTROL UNIT (CAN)	When detecting error during the initial diagnosis of CAN controller to TCM.	Harness or connectors (CAN communication line is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Start engine and wait for at least 6 seconds.
3. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

With GST

Follow the procedure “With CONSULT-III”.

Is “U1010 CONTROL UNIT (CAN)” detected?

YES >> Go to TM-400, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203886

1.CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-III

1. Turn ignition switch ON and start engine.
2. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “U1010 CONTROL UNIT (CAN)” indicated?

YES >> Go to LAN section. Refer to LAN-21, "CAN System Specification Chart".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

P0703 STOP LAMP SWITCH

Description

INFOID:0000000001203887

BCM detects ON/OFF state of the stop lamp switch and transmits the data to the CVT control unit via CAN communication by converting the data to a signal.

DTC Logic

INFOID:0000000001203888

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0703	BRAKE SW/CIRC	When the brake switch does not switch to ON or OFF.	• Harness or connectors - (Stop lamp switch, and BCM circuit are open or shorted.) - (CAN communication line is open or shorted.) • Stop lamp switch

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Start engine.
3. Start vehicle for at least 3 consecutive seconds.
4. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

Is "P0703 BRAKE SW/CIRC" detected?

YES >> Go to TM-401, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203889

1. CHECK STOP LAMP SWITCH

Check stop lamp switch.

Is the inspection result normal?

YES >> Check the following. If NG, repair or replace damaged parts.
- Harness for short or open between battery and stop lamp switch.
- Harness for short or open between stop lamp switch and BCM.
- 10A fuse (No. 11, located in fuse block).

NO >> Repair or replace the stop lamp switch.

Component Inspection

INFOID:0000000001203890

1. CHECK STOP LAMP SWITCH

Check continuity between stop lamp switch connector terminals.

Stop lamp switch			Condition	Continuity
Connector	Terminal			
E115	1	2	Depressed brake pedal	Existed
			Released brake pedal	Not existed

Check stop lamp switch after adjusting brake pedal — refer to BR-8, "Inspection and Adjustment" (LHD), BR-58, "Inspection and Adjustment"(RHD).

Is the inspection result normal?

YES >> Check the following. If NG, repair or replace damaged parts.
- Harness for short or open between battery and stop lamp switch.
- Harness for short or open between stop lamp switch and BCM.
- 10A fuse (No. 11, located in fuse block).

NO >> Repair or replace the stop lamp switch.

P0705 PARK/NEUTRAL POSITION SWITCH

Description

INFOID:0000000001203891

- The PNP switch assembly includes a transaxle range switch.
- The transaxle range switch detects the selector lever position and sends a signal to the TCM.

Item name	Condition	Display value
P POSITION SW	Selector lever in “P” position	on
	Other than the above position.	off
R POSITION SW	Selector lever in “R” position	on
	Other than the above position.	off
N POSITION SW	Selector lever in “N” position	on
	Other than the above position.	off
D POSITION SW	Selector lever in “D” position	on
	Other than the above position.	off
L POSITION SW*	Selector lever in “L” position	on
	Other than the above position.	off
RANGE	Selector lever in “N” or “P” position	N/P
	Selector lever in “R” position	R
	Selector lever in “D” position	D
	Selector lever in “L” position*	L

*: Sport mode

DTC Logic

INFOID:0000000001203892

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0705	PNP SW/CIRC	TCM does not receive the correct voltage signal (based on the gear position) from the switch.	• Harness or connectors (PNP switches circuit is open or shorted.) • PNP switch

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Start engine.
4. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

VEHICLE SPEED	**: More than 10 km/h (6 MPH)**
ENG SPEED	**: More than 450 rpm**
ACC PEDAL OPEN	**: More than 1.0/8**

With GST

Follow the procedure “With CONSULT-III”.

Is “P0705 PNP SW/CIRC” detected?

YES >> Go to TM-404, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203893

1. CHECK HARNESS BETWEEN TCM AND PNP SWITCH

1. Turn ignition switch OFF.
2. Disconnect TCM connector and PNP switch connector.
3. Check continuity between TCM connector terminals and PNP switch connector terminals.

TCM connector		PNP switch connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	1	F21	5	Existed
	2		6	
	3		7	
	4		8	
	11		4	

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

OK >> GO TO 2.
NG >> Repair or replace damaged parts.

2. DETECT MALFUNCTIONING ITEM

Check the following items.
- Harness for short or open between ignition switch and PNP switch.
- 10A fuse (No. 60, located in the IPDM E/R).
- Ignition switch.

Is the inspection result normal?

OK >> GO TO 3.
NG >> Repair or replace damaged parts.

3. CHECK PNP SWITCH

Check PNP switch. Refer to TM-404, "Component Inspection".

Is the inspection result normal?

OK >> GO TO 4.
NG >> Repair or replace damaged parts.

4. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NG >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203894

1. CHECK PNP SWITCH

Check continuity between PNP switch connector terminals.

Selector lever position	PNP switch connector		Continuity
	Connector	Terminal	

P	F21	1	2	Existed
		3	4	
R		3	5	
N		1	2	
		3	6	
D		3	7	
L*		3	8	

*: Sport mode

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> GO TO 2.

2.CHECK CVT POSITION

1. Disconnect control cable.
2. Check PNP switch. (Refer to step 1 above.)

Is the inspection result normal?

YES >> Adjust CVT position. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE), TM-511, "MANUAL MODE : Inspection and Adjustment" (MANUAL MODE).
NO >> GO TO 3.

3.CHECK PNP SWITCH

1. Remove PNP switch from transaxle assembly. Refer to TM-527, "MR20DE : Exploded View" (MR20DE), TM-528, "QR25DE : Exploded View" (QR25DE).
2. Check PNP switch. (Refer to step 1 above.)

Is the inspection result normal?

YES >> Adjust PNP switch. Refer to TM-527, "MR20DE : Inspection and Adjustment" (MR20DE), TM-529, "QR25DE : Inspection and Adjustment" (QR25DE).
NO >> Replace PNP switch. Refer to TM-527, "MR20DE : Exploded View" (MR20DE), TM-528, "QR25DE : Exploded View" (QR25DE).

P0710 CVT FLUID TEMPERATURE SENSOR

Description

INFOID:0000000001203895

The CVT fluid temperature sensor detects the CVT fluid temperature and sends a signal to the TCM.

DTC Logic

INFOID:0000000001203896

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0710	ATF TEMP SEN/CIRC	During running, the CVT fluid temperature sensor signal voltage is excessively high or low.	• Harness or connectors (Sensor circuit is open or shorted.) • CVT fluid temperature sensor

DTC CONFIRMATION PROCEDURE

CAUTION:
Always drive vehicle at a safe speed.
NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following conditions for at least 10 minutes (Total).

VEHICLE SPEED	**: 10 km/h (6 MPH) or more**
ENG SPEED	**: 450 rpm more than**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: "D" position**

With GST
Follow the procedure "With CONSULT-III".

Is "P0710 ATF TEMP SEN/CIRC" detected?

YES >> Go to TM-406, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203897

1. CHECK CVT FLUID TEMPERATURE SENSOR CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect the TCM connector.
3. Check resistance between TCM connector terminals.

TCM connector			Temperature °C (°F)	Resistance (Approx.)
Connector	Terminal			
F25	13	25	20 (68)	6.5 kΩ
			80 (176)	0.9 kΩ

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2. CHECK CVT FLUID TEMPERATURE SENSOR

Check CVT fluid temperature sensor. Refer to TM-407, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

3. CHECK HARNESS BETWEEN TCM AND CVT FLUID TEMPERATURE SENSOR

1. Disconnect the CVT unit harness connector.
2. Check continuity between TCM connector terminals and CVT unit harness connector terminals.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	13	F24	17	Existed
	25		19	

3. If OK, check harness for short to ground and short to power.
4. Reinstall any part removed.

Is the inspection result normal?

OK >> GO TO 4.
NG >> Repair or replace damaged parts.

4. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203898

CVT FLUID TEMPERATURE SENSOR

1. CHECK CVT FLUID TEMPERATURE SENSOR

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector.
3. Check resistance between CVT unit harness connector terminals.

CVT unit harness connector			Temperature °C (°F)	Resistance (Approx.)
Connector	Terminal			
F24	17	19	20 (68)	6.5 kΩ
			80 (176)	0.9 kΩ

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

P0715 INPUT SPEED SENSOR (PRI SPEED SENSOR)

Description

INFOID:0000000001203899

The input speed sensor (primary speed sensor) detects the primary pulley revolution speed and sends a signal to the TCM.

DTC Logic

INFOID:0000000001203900

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0715	INPUT SPD SEN/CIRC	• Input speed sensor (primary speed sensor) signal is not input due to an open circuit. • An unexpected signal is input when vehicle is being driven.	• Harness or connectors (Sensor circuit is open or shorted.) • Input speed sensor (Primary speed sensor)

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Start engine and maintain the following conditions for at least 5 consecutive seconds.

VEHICLE SPEED	**: 10 km/h (6 MPH) or more**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: “D” position**
ENG SPEED	**: 450 rpm or more**
Driving location	**: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.**

With GST

Follow the procedure “With CONSULT-III”.

Is “P0715 INPUT SPD SEN/CIRC” detected?

YES >> Go to TM-408, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203901

1. CHECK PRIMARY SPEED SENSOR

With CONSULT-III

1. Start engine.
2. Check power supply to input speed sensor (primary speed sensor) by voltage between TCM connector terminals.

TCM connector		Voltage (Approx.)
Connector	Terminal	

F25	25	46	Battery voltage
		48	

3. If OK, check the pulse when vehicle cruises.

TCM connector		Condition		Data (Approx.)
Connector	Terminal			
F25	33	MR20DE	When running at 20 km/h (12 MPH) in “L” position, use the CONSULT-III pulse frequency measuring function. **CAUTION:** **Connect the data link connector to the vehicle-side diagnosis connector.**	900 Hz
		QR25DE	When running at 20 km/h (12 MPH) in “M1” position, use the CONSULT-III pulse frequency measuring function. **CAUTION:** **Connect the data link connector to the vehicle-side diagnosis connector.**	730 Hz

Is the inspection result normal?

YES >> GO TO 7.
NO >> GO TO 2.

2. CHECK POWER AND SENSOR GROUND

1. Turn ignition switch OFF.
2. Disconnect the input speed sensor (primary speed sensor) harness connector.
3. Turn ignition switch ON.
4. Check voltage between input speed sensor (primary speed sensor) harness connector terminals.

Input speed sensor (primary speed sensor) harness connector			Voltage (Approx.)
Connector	Terminal		
F55	1	3	Battery voltage

5. Check voltage between input speed sensor (primary speed sensor) harness connector terminal and ground.

Input speed sensor (primary speed sensor) harness connector		Ground	Voltage (Approx.)
Connector	Terminal		
F55	3		Battery voltage

6. If OK, check harness for short to ground and short to power.
7. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 3.
NO - 1 >> Battery voltage is not supplied between terminals 1 and 3, terminal 3 and ground: GO TO 4.
NO - 2 >> Battery voltage is not supplied between terminals 1 and 3 only: GO TO 5.

3. CHECK HARNESS BETWEEN TCM AND INPUT SPEED SENSOR (PRIMARY SPEED SENSOR)

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminal and input speed sensor (primary speed sensor) harness connector terminal.

TCM connector		Input speed sensor (primary speed sensor) harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	33	F55	2	Existed

4. If OK, check harness for short to ground and short to power.

5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK HARNESS BETWEEN IPDM E/R AND INPUT SPEED SENSOR (PRIMARY SPEED SENSOR) (POWER)

1. Turn ignition switch OFF.
2. Disconnect IPDM E/R connector.
3. Check continuity between IPDM E/R connector terminals and input speed sensor (primary speed sensor) harness connector terminal.

IPDM E/R		Input speed sensor (primary speed sensor) harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	58	F55	3	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> 10 A fuse (No. 58, located in the IPDM E/R) or ignition switch are malfunctioning.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5. CHECK HARNESS BETWEEN TCM AND INPUT SPEED SENSOR (PRIMARY SPEED SENSOR) (SENSOR GROUND)

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminal and input speed sensor (primary speed sensor) harness connector terminal.

TCM connector		Input speed sensor (primary speed sensor) harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	25	F55	1	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK THE TCM SHORT

Replace same type TCM, perform self-diagnosis check. Erase self-diagnostic results and then drive the vehicle [more than 10 km/h (6 MPH)], perform self-diagnosis check. Refer to TM-408, "DTC Logic".

Is “P0715 INPUT SPD SEN/CIRC” detected again?

YES >> Replace the primary speed sensor. Refer toTM-530, "Exploded View".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

7. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0720 VEHICLE SPEED SENSOR CVT (SECONDARY SPEED SENSOR)

Description

INFOID:0000000001203902

The vehicle speed sensor CVT [output speed sensor (secondary speed sensor)] detects the revolution of the CVT output shaft and emits a pulse signal. The pulse signal is transmitted to the TCM, which converts it into vehicle speed.

DTC Logic

INFOID:0000000001203903

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0720	VEH SPD SEN/CIR AT	• Signal from vehicle speed sensor CVT [Output speed sensor (Secondary speed sensor)] not input due to open or short circuit. • Unexpected signal input during running.	• Harness or connectors (Sensor circuit is open or shorted.) • Output speed sensor (Secondary speed sensor)

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Start engine and maintain the following conditions for at least 12 consecutive seconds.

ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: “D” position**
Driving location	**: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.**

With GST

Follow the procedure “With CONSULT-III”.

Is “P0720 VEH SPD SEN/CIR AT” detected?

YES >> Go to TM-411, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203904

1. CHECK SECONDARY SPEED SENSOR

With CONSULT-III

1. Start engine.
2. Check power supply to output speed sensor (secondary speed sensor) by voltage between TCM connector terminals.

TCM connector		Voltage (Approx.)
Connector	Terminal	

F25	7	46	Battery voltage
		48	

3. If OK, check the pulse when vehicle cruises.

TCM connector		Condition		Data (Approx.)
Connector	Terminal			
F25	34	MR20DE	When running at 20 km/h (12 MPH) in “D” position, use the CONSULT-III pulse frequency measuring function. **CAUTION:** **Connect the data link connector to the vehicle-side diagnosis connector.**	490 Hz
		QR25DE		470 Hz

Is the inspection result normal?

YES >> GO TO 7.
NO >> GO TO 2.

2. CHECK POWER AND SENSOR GROUND

1. Turn ignition switch OFF.
2. Disconnect the output speed sensor (secondary speed sensor) harness connector.
3. Turn ignition switch ON.
4. Check voltage between output speed sensor (secondary speed sensor) harness connector terminals.

Output speed sensor (Secondary speed sensor) harness connector			Voltage (Approx.)
Connector	Terminal		
F19	1	3	Battery voltage

5. Check voltage between output speed sensor (secondary speed sensor) harness connector terminal and ground.

Output speed sensor (Secondary speed sensor) harness connector		Ground	Voltage (Approx.)
Connector	Terminal		
F19	3		Battery voltage

6. If OK, check harness for short to ground and short to power.
7. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 3.
NO - 1 >> Battery voltage is not supplied between terminals 1 and 3, neither terminal 3 and ground: GO TO 4.
NO - 2 >> Battery voltage is not supplied between terminals 1 and 3 only: GO TO 5.

3. CHECK HARNESS BETWEEN TCM AND OUTPUT SPEED SENSOR (SECONDARY SPEED SENSOR)

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminal and output speed sensor (secondary speed sensor) harness connector terminal.

TCM connector		Output speed sensor (Secondary speed sensor) harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	34	F19	2	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK HARNESS BETWEEN IPDM E/R AND OUTPUT SPEED SENSOR (SECONDARY SPEED SENSOR) (POWER)

1. Turn ignition switch OFF.
2. Disconnect IPDM E/R connector.
3. Check continuity between IPDM E/R connector terminals and output speed sensor (secondary speed sensor) harness connector terminal.

IPDM E/R		Output speed sensor (Secondary speed sensor) harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E15	58	F19	3	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> 10 A fuse (No. 58, located in the IPDM E/R) or ignition switch are malfunctioning.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5. CHECK HARNESS BETWEEN TCM AND OUTPUT SPEED SENSOR (SECONDARY SPEED SENSOR) (SENSOR GROUND)

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminal and output speed sensor (secondary speed sensor) harness connector terminal.

TCM connector		Output speed sensor (Secondary speed sensor) harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	7	F19	1	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 7.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK THE TCM SHORT

Replace same type TCM, perform self-diagnosis check. Erase self-diagnostic results and then drive the vehicle [more than 40 km/h (25 MPH)], perform self-diagnosis check. Refer to TM-411, "DTC Logic".

Is "P0720 VEH SPD SEN/CIR AT" detected again?

YES >> Replace the secondary speed sensor. Refer to TM-531, "MR20DE : Exploded View" (MR20DE), TM-532, "QR25DE : Exploded View" (QR25DE).
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

7. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0725 ENGINE SPEED SIGNAL

Description

INFOID:0000000001203905

The engine speed signal is transmitted from ECM to TCM by CAN communication line.

DTC Logic

INFOID:0000000001203906

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0725	ENGINE SPEED SIG	• TCM does not receive the CAN communication signal from the ECM. • Engine speed is too low while driving.	• Harness or connectors (The ECM to the TCM circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

CAUTION:
Always drive vehicle at a safe speed.
NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test
After the repair, perform the following procedure to confirm the malfunction is eliminated.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following conditions for at least 10 consecutive seconds.

PRI SPEED SEN : More than 1000 rpm

Is "P0725 ENGINE SPEED SIG" detected?

YES >> Go to TM-414, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203907

1. CHECK DTC WITH ECM

With CONSULT-III
1. Turn ignition switch ON.
2. Perform "SELF-DIAG RESULTS" mode for "ENGINE". Refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE WITH EURO-OBD), ECQ-432, "CONSULT-III Function" (QR25DE WITHOUT EURO-OBD).

Is the inspection result normal?

OK >> GO TO 2.
NG >> Check the DTC detected item. Refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE WITH EURO-OBD), ECQ-432, "CONSULT-III Function" (QR25DE WITHOUT EURO-OBD).

2. CHECK DTC WITH TCM

With CONSULT-III
Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION". Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

Is the inspection result normal?

OK >> GO TO 3.
NG >> Check the DTC detected item. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

3. CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Check for engine speed change corresponding to “ACC PEDAL OPEN” while monitoring “ENG SPEED SIG”.

Item name	Condition	Display value
ENG SPEED SIG	Engine running	Closely matches the tachometer reading.
ACC PEDAL OPEN	Released accelerator pedal – Fully depressed accelerator pedal	0.0/8 – 8.0/8

Is the inspection result normal?

OK >> GO TO 4.
NG >> Check ignition signal circuit. Refer to ECM-299, "Description" (MR20DE), ECQ-241, "Description" (QR25DE WITH EURO-OBD), ECQ-536, "Description" (QR25DE WITHOUT EURO-OBD).

4. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NG >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0730 BELT DAMAGE

Description

INFOID:0000000001203908

TCM selects the gear ratio using the engine load (throttle position), the primary pulley revolution speed, and the secondary pulley revolution speed as input signal. Then it changes the operating pressure of the primary pulley and the secondary pulley and changes the groove width of the pulley.

DTC Logic

INFOID:0000000001203909

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0730	BELT DAMG	Unexpected gear ratio detected.	Transaxle assembly

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Make sure that output voltage of CVT fluid temperature sensor is within the range below.

ATF TEMP SEN	**: 1.0 – 2.0 V**

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid)

4. Start engine and maintain the following conditions for at least 30 consecutive seconds.

TEST START FROM 0 km/h (0 MPH)	
CONSTANT ACCELERATION	**: Keep 30 sec or more**
VEHICLE SPEED	**: 10 km/h (6 MPH) or more**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: "D" position**
ENG SPEED	**: 450 rpm or more**

Is "P0730 BELT DAMG" detected?

YES >> Go to TM-416, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203910

1. CHECK DTC

1. Turn ignition switch ON.
2. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

Are any DTC displayed?

YES - 1>> DTC except for "P0730 BELT DAMG" is displayed: Go to Check the DTC detected item. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".
YES - 2>> DTC for "P0730 BELT DAMG" is displayed: Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description

INFOID:0000000001203911

- The torque converter clutch solenoid valve is activated by the TCM in response to signals sent from the vehicle speed and accelerator pedal position sensors. Lock-up piston operation will then be controlled.
- Lock-up operation, however, is prohibited when CVT fluid temperature is too low.
- When the accelerator pedal is depressed (less than 2.0/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

DTC Logic

INFOID:0000000001203912

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0740	TCC SOLENOID/CIRC	Normal voltage not applied to solenoid due to open or short circuit.	• Torque converter clutch solenoid valve • Harness or connectors (Solenoid circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Wait at least 10 consecutive seconds.
3. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

With GST

Follow the procedure "With CONSULT-III".

Is "P0740 TCC SOLENOID/CIRC" detected?

YES >> Go to TM-417, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203913

1. CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check resistance between TCM connector terminal and ground.

TCM connector		Ground	Resistance (Approx.)
Connector	Terminal		
F25	38		3.0 – 9.0 Ω

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2. CHECK HARNESS BETWEEN TCM AND TORQUE CONVERTER CLUTCH SOLENOID VALVE

1. Disconnect CVT unit harness connector.
2. Check continuity between TCM connector terminal and CVT unit harness connector terminal.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	38	F24	12	Existed

3. If OK, check harness for short to ground and short to power.
4. If OK, check continuity between ground and CVT assembly.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE

Check torque converter clutch solenoid valve. Refer to TM-418, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203914

TORQUE CONVERTER CLUTCH SOLENOID VALVE

1.TORQUE CONVERTER CLUTCH SOLENOID VALVE

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector.
3. Check resistance between CVT unit harness connector terminal and ground.

CVT unit harness connector		Ground	Resistance (Approx.)
Connector	Terminal		
F24	12		3.0 – 9.0 Ω

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

P0744 A/T TCC S/V FUNCTION (LOCK -UP)

Description

INFOID:0000000001203915

This malfunction is detected when the torque converter clutch does not lock-up as instructed by the TCM. This is not only caused by electrical malfunction (circuits open or shorted), but also by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

DTC Logic

INFOID:0000000001203916

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0744	A/T TCC S/V FNCTN	• CVT cannot perform lock-up even if electrical circuit is good. • TCM detects as irregular by comparing difference value with slip rotation. • There is big difference engine speed and primary speed when TCM lock-up signal is on.	• Torque converter clutch solenoid valve • Hydraulic control circuit

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following condition for at least 30 seconds.

ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: "D" position**
VEHICLE SPEED	**: Constant speed of more than 40 km/h (25 MPH)**

With GST

Follow the procedure "With CONSULT-III".

Is "P0744 A/T TCC S/V FNCTN" detected?

YES >> Go to TM-419, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203917

1. CHECK LINE PRESSURE

Perform line pressure test. Refer toTM-503, "Inspection and Judgment".

Is the inspection result normal?

YES >> GO TO 2.
NO >> Repair or replace damaged parts. Refer to TM-503, "Inspection and Judgment".

2. CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE

Check torque converter clutch solenoid valve. Refer to TM-418, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK LOCK-UP SELECT SOLENOID VALVE

Check lock-up select solenoid valve. Refer to TM-452, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4. CHECK OUTPUT SPEED SENSOR (SECONDARY SPEED SENSOR) SYSTEM

Check output speed sensor (secondary speed sensor) system. Refer to TM-411, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK INPUT SPEED SENSOR (PRIMARY SPEED SENSOR) SYSTEM

Check input speed sensor (primary speed sensor) system. Refer to TM-408, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair or replace damaged parts.

6. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0745 LINE PRESSURE SOLENOID VALVE

Description

INFOID:0000000001203918

The pressure control solenoid valve A (line pressure solenoid valve) regulates the oil pump discharge pressure to suit the driving condition in response to a signal transmitted from the TCM.

DTC Logic

INFOID:0000000001203919

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0745	L/PRESS SOL/CIRC	• Normal voltage not applied to solenoid due to open or short circuit. • TCM detects as irregular by comparing target value with monitor value.	• Harness or connectors (Solenoid circuit is open or shorted.) • Pressure control solenoid valve A (Line pressure solenoid valve)

DTC CONFIRMATION PROCEDURE

NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Start engine and wait at least 5 seconds.
3. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

With GST
Follow the procedure "With CONSULT-III".

Is "P0745 L/PRESS SOL/CIRC" detected?

YES >> Go to TM-421, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203920

1.CHECK PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE) CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check resistance between TCM connector terminal and ground.

TCM connector		Ground	Resistance (Approx.)
Connector	Terminal		
F25	40		3.0 – 9.0 Ω

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve A (Line pressure solenoid valve). Refer to TM-422, "Component Inspection"

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK HARNESS BETWEEN TCM AND PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector and TCM connector.
3. Check continuity between TCM connector terminal and CVT unit harness connector terminal.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	40	F24	2	Existed

4. If OK, check harness for short to ground and short to power.
5. If OK, check continuity between ground and CVT assembly.
6. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203921

PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

1. PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector.
3. Check resistance between CVT unit harness connector terminal and ground.

CVT unit harness connector		Ground	Resistance (Approx.)
Connector	Terminal		
F24	2		3.0 – 9.0 Ω

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

P0746 PRESSURE CONTROL SOLENOID A PERFORMANCE (LINE PRESSURE SOLENOID VALVE)

Description

INFOID:0000000001203922

The pressure control solenoid valve A (line pressure solenoid valve) regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

DTC Logic

INFOID:0000000001203923

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0746	PRS CNT SOL/A FCTN	Unexpected gear ratio was detected in the LOW side due to excessively low line pressure.	• Line pressure control system • Output speed sensor (Secondary speed sensor) • Input speed sensor (Primary speed sensor)

DTC CONFIRMATION PROCEDURE

CAUTION:
Always drive vehicle at a safe speed.
NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following conditions for at least 10 consecutive seconds. Test start from 0 km/h (0 MPH).

ATF TEMP SEN	**: 1.0 – 2.0 V**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: "D" position**
VEHICLE SPEED	**: 10 km/h (6 MPH) More than**
Driving location	**: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.**

With GST
Follow the procedure "With CONSULT-III".

Is "P0746 PRS CNT SOL/A FCTN" detected?

YES >> Go to TM-423, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203924

1.CHECK LINE PRESSURE

Perform line pressure test. Refer to TM-503, "Inspection and Judgment".

Is the inspection result normal?

YES >> GO TO 2.
NO >> Repair or replace damaged parts. Refer to TM-503, "Inspection and Judgment".

2.CHECK PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve A (line pressure solenoid valve). Refer to TM-422, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK OUTPUT SPEED SENSOR (SECONDARY SPEED SENSOR) SYSTEM

Check output speed sensor (secondary speed sensor) system. Refer to TM-411, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4. CHECK INPUT SPEED SENSOR (PRIMARY SPEED SENSOR) SYSTEM

Check input speed sensor (primary speed sensor) system. Refer to TM-408, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0776 PRESSURE CONTROL SOLENOID B PERFORMANCE (SEC PRESSURE SOLENOID VALVE)

Description

INFOID:0000000001203925

The pressure control solenoid valve B (secondary pressure solenoid valve) regulates the secondary pressure to suit the driving condition in response to a signal sent from the TCM.

DTC Logic

INFOID:0000000001203926

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0776	PRS CNT SOL/B FCTN	Secondary pressure is too high or too low compared with the commanded value while driving.	• Harness or connectors (Solenoid circuit is open or shorted.) • Pressure control solenoid valve B (Secondary pressure solenoid valve system) • Transmission fluid pressure sensor A (Secondary pressure sensor) • Line pressure control system

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Start engine and maintain the following conditions for at least 30 consecutive seconds.

ATF TEMP SEN	**: 1.0 – 2.0 V**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: “D” position**
VEHICLE SPEED	**: 10 km/h (6 MPH) More than**
Driving location	**: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.**

With GST

Follow the procedure “With CONSULT-III”.

Is “P0776 PRS CNT SOL/B FCTN” detected?

YES >> Go to TM-425, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203927

1. CHECK LINE PRESSURE

Perform line pressure test. Refer to TM-503, "Inspection and Judgment".

Is the inspection result normal?

YES >> GO TO 2.
NO >> Repair or replace damaged parts. Refer to TM-503, "Inspection and Judgment".

2. CHECK PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve B (Secondary pressure solenoid valve). Refer to TM-428, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve A (Line pressure solenoid valve). Refer to TM-422, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4. CHECK TRANSMISSION FLUID PRESSURE SENSOR A (SECONDARY PRESSURE SENSOR) SYSTEM

Check transmission fluid pressure sensor A (secondary pressure sensor) system. Refer to TM-432, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0778 PRESSURE CONTROL SOLENOID B ELECTRICAL (SEC PRESSURE SOLENOID VALVE)

Description

INFOID:0000000001203928

The pressure control solenoid valve B (secondary pressure solenoid valve) regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

DTC Logic

INFOID:0000000001203929

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0778	PRS CNT SOL/B CIRC	• Normal voltage not applied to solenoid due to cut line, short, or the like. • TCM detects as irregular by comparing target value with monitor value.	• Harness or connectors (Sensor circuit is open or shorted.) • Pressure control solenoid valve B (Secondary pressure solenoid valve)

DTC CONFIRMATION PROCEDURE

NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Start engine.
3. Drive vehicle and maintain the following conditions for at least 5 consecutive seconds.
4. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

With GST
Follow the procedure "With CONSULT-III".

Is "P0778 PRS CNT SOL/B CIRC" detected?

YES >> Go to TM-427, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203930

1. CHECK PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE) CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check resistance between TCM connector terminal and ground.

TCM connector		Ground	Resistance (Approx.)
Connector	Terminal		
F25	39		3.0 – 9.0 Ω

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2. CHECK PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve B (secondary pressure solenoid valve). Refer to TM-428, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK HARNESS BETWEEN TCM AND PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE)

1. Turn ignition switch OFF.
2. Disconnect TCM connector and CVT unit harness connector.
3. Check continuity between TCM connector terminal and CVT unit harness connector terminal.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	39	F24	3	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203931

PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE)

1.PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE)

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector.
3. Check resistance between CVT unit harness connector terminal and ground.

CVT unit harness connector		Ground	Resistance (Approx.)
Connector	Terminal		
F24	3		3.0 – 9.0 Ω

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

P0826 MANUAL MODE SWITCH

Description

INFOID:0000000001203932

Manual mode switch is installed in shift control device. The manual mode switch sends shift up and shift down switch signals to TCM with CAN communication.
TCM sends the switch signals to combination meter via CAN communication line. Then manual mode switch position is indicated on the shift position indicator.

DTC Logic

INFOID:0000000001203933

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0826	MANUAL MODE SWITCH	When an impossible pattern of switch signals is detected, a malfunction is detected.	• Harness or connectors - (These switches circuit is open or shorted.) - (TCM, and combination meter circuit are open or shorted.) - (CAN communication line is open or shorted.) • Manual mode select switch (Built into control device) • Manual mode position select switch (Built into control device)

DTC CONFIRMATION PROCEDURE

CAUTION:
Always drive vehicle at a safe speed.
NOTE:
If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Drive vehicle and maintain the following conditions for at least 2 consecutive seconds.

MMODE : on

Is “P0826 MANUAL MODE SWITCH” detected?

YES >> Go to TM-429, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203934

1. CHECK MANUAL MODE SWITCH CIRCUIT

With CONSULT-III
1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Check the ON/OFF operations of each monitor item.

Item name	Condition	Display value
MMODE	Manual shift gate position (neutral)	on
	Other than the above	off

Item name	Condition	Display value
NONMMODE	Manual shift gate position (neutral, +side, -side)	off
	Other than the above	on
UPLVR	Selector lever: UP (+ side)	on
	Other than the above	off
DOWNLVR	Selector lever: DOWN (- side)	on
	Other than the above	off

Without CONSULT-III

Drive the vehicle in the manual mode and shift lever to the “UP (+ side)” or “(- side)” side (1st ⇔ 6th gear).Check that the meter indicator coincides with the actual gear position.

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 2.

2.CHECK MANUAL MODE SWITCH

Check manual mode switch. Refer to TM-431, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK HARNESS BETWEEN CONTROL DEVICE HARNESS CONNECTOR AND COMBINATION METER HARNESS CONNECTOR

1. Turn ignition switch OFF.
2. Disconnect control device harness connector and combination meter harness connector.
3. Check continuity between control device harness connector and combination meter harness connector.

Control device harness connector		Combination meter harness connector		Continuity
Connector	Terminal	Connector	Terminal	
M57	7	M34	40	Existed
	8		38	
	9		39	
	11		37	

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK GROUND CIRCUIT

1. Check continuity between control device harness connector and ground.

Control device harness connector		Ground	Continuity
Connector	Terminal		
M57	10		Existed

2. If OK, check harness for short to ground and short to power.
3. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203935

MANUAL MODE SWITCH

1. MANUAL MODE SWITCH

Check continuity between control device harness connector.

Control device harness connector			Condition	Continuity
Connector	Terminal			
M57	10	11	Manual shift gate position (neutral)	Not existed
			Other than the above	Existed
	7	10	Manual shift gate position (neutral)	Existed
			Other than the above	Not existed
	9	10	Selector lever: UP (+ side)	Existed
			Other than the above	Not existed
	8	10	Selector lever: DOWN (- side)	Existed
			Other than the above	Not existed

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> Repair or replace damaged parts.

P0840 TRANSMISSION FLUID PRESSURE SENSOR A (SEC PRESSURE SENSOR)

Description

INFOID:0000000001203936

The transmission fluid pressure sensor A (secondary pressure sensor) detects secondary pressure of CVT and sends TCM the signal.

DTC Logic

INFOID:0000000001203937

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0840	TR PRS SENS/A CIRC	Signal voltage of the transmission fluid pressure sensor A (secondary pressure sensor) is too high or too low while driving.	• Transmission fluid pressure sensor A (Secondary pressure sensor) • Harness or connectors (Switch circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Make sure that output voltage of line temperature sensor is within the range below.

ATF TEMP SEN : 1.0 – 2.0 V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid)

4. Start engine and wait for at least 5 consecutive seconds.

With GST

Follow the procedure "With CONSULT-III".

Is "P0840 TR PRS SENS/A CIRC" detected?

YES >> Go to TM-432, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203938

1. CHECK INPUT SIGNAL

1. Start engine.
2. Check voltage between TCM connector terminal and ground.

TCM connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F25	15		"N" position idle	1.0 V

Is the inspection result normal?

YES >> GO TO 6.
NO >> GO TO 2.

2. CHECK HARNESS BETWEEN TCM AND TRANSMISSION FLUID PRESSURE SENSOR A (SECOND-

ARY PRESSURE SENSOR)

1. Turn ignition switch OFF.
2. Disconnect TCM connector and CVT unit harness connector.
3. Check continuity between TCM connector terminal and CVT unit harness connector terminal.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	15	F24	23	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3. CHECK SENSOR POWER AND SENSOR GROUND

1. Connect TCM connector.
2. Turn ignition switch ON.
3. Check voltage between CVT unit harness connector terminals.

CVT unit harness connector			Voltage (Approx.)
Connector	Terminal		
F24	19	20	5.0 V

4. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 4.

4. CHECK HARNESS BETWEEN TCM AND CVT UNIT HARNESS CONNECTOR (SENSOR POWER AND SENSOR GROUND)

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminals and CVT unit harness connector terminals.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	25	F24	19	Existed
	26		20	

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5. CHECK THE TCM SHORT

Replace same type TCM, perform self-diagnosis check. Erase self-diagnostic results and then start engine perform self-diagnosis check. Refer to TM-432, "DTC Logic".

Is “P0840 TR PRS SENS/A CIRC” detected again?

YES >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

6. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0841 PRESSURE SENSOR FUNCTION

Description

INFOID:0000000001203939

Using the engine load (throttle position), the primary pulley revolution speed, and the secondary pulley revolution speed as input signal, TCM changes the operating pressure of the primary pulley and the secondary pulley and changes the groove width of the pulley to control the gear ratio.

DTC Logic

INFOID:0000000001203940

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0841	PRESS SEN/FNCTN	Correlation between the values of the transmission fluid pressure sensor A (secondary pressure sensor) and the transmission fluid pressure sensor B (primary pressure sensor) is out of specification.	• Transmission fluid pressure sensor A (Secondary pressure sensor) • Transmission fluid pressure sensor B (Primary pressure sensor) • Harness or connectors (Sensor circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following conditions for at least 12 consecutive seconds.

VEHICLE SPEED	**: 40 km/h (25 MPH) More than**
RANGE	**: "D" position**

Is "P0841 PRESS SEN/FNCTN" detected?

YES >> Go to TM-435, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203941

1. CHECK LINE PRESSURE

Perform line pressure test. Refer to TM-503, "Inspection and Judgment".

Is the inspection result normal?

YES >> GO TO 2.
NO >> Repair or replace damaged parts. Refer to TM-503, "Inspection and Judgment".

2. CHECK TRANSMISSION FLUID PRESSURE SENSOR A (SECONDARY PRESSURE SENSOR) SYSTEM

Check transmission fluid pressure sensor A (secondary pressure sensor) system. Refer to TM-432, "Description".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK TRANSMISSION FLUID PRESSURE SENSOR B (PRIMARY PRESSURE SENSOR) SYSTEM

Check transmission fluid pressure sensor B (primary pressure sensor) system. Refer to TM-437, "Description".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4. CHECK LINE PRESSURE SOLENOID VALVE

Check line pressure solenoid valve. Refer to TM-422, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5. CHECK SECONDARY PRESSURE SOLENOID VALVE

Check secondary pressure solenoid valve. Refer to TM-428, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 6.
NO >> Repair or replace damaged parts.

6. CHECK STEP MOTOR

Check step motor. Refer to TM-455, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 7.
NO >> Repair or replace damaged parts.

7. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0845 TRANSMISSION FLUID PRESSURE SENSOR B (PRI PRESSURE SENSOR)

Description

INFOID:0000000001203942

The transmission fluid pressure sensor B (primary pressure sensor) detects primary pressure of CVT and sends TCM the signal.

DTC Logic

INFOID:0000000001203943

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0845	TR PRS SENS/B CIRC	Signal voltage of the transmission fluid pressure sensor B (primary pressure sensor) is too high or too low while driving.	• Transmission fluid pressure sensor B (Primary pressure sensor) • Harness or connectors (Sensor circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Make sure that output voltage of line temperature sensor is within the range below.

ATF TEMP SEN : 1.0 – 2.0 V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid)

4. Start engine and wait for at least 5 consecutive seconds.

With GST
Follow the procedure "With CONSULT-III".

Is "P0845 TR PRS SENS/B CIRC" detected?

YES >> Go to TM-437, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203944

1. CHECK INPUT SIGNAL

1. Start engine.
2. Check voltage between TCM connector terminal and ground.

TCM connector		Ground	Condition	Voltage (Approx.)
Connector	Terminal			
F25	14		"N" position idle	0.7 – 3.5 V

Is the inspection result normal?

YES >> GO TO 6.
NO >> GO TO 2.

2. CHECK HARNESS BETWEEN TCM AND TRANSMISSION FLUID PRESSURE SENSOR B (PRIMARY

PRESSURE SENSOR)

1. Turn ignition switch OFF.
2. Disconnect TCM connector and CVT unit harness connector.
3. Check continuity between TCM connector terminal and CVT unit harness connector terminal.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	14	F24	25	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK SENSOR POWER AND SENSOR GROUND

1. Connect TCM connector.
2. Turn ignition switch ON.
3. Check voltage between CVT unit harness connector terminals.

CVT unit harness connector			Voltage (Approx.)
Connector	Terminal		
F24	19	20	5.0 V

4. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 5.
NO >> GO TO 4.

4. CHECK HARNESS BETWEEN TCM AND CVT UNIT HARNESS CONNECTOR (SENSOR POWER AND SENSOR GROUND)

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminals and CVT unit harness connector terminals.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	25	F24	19	Existed
	26		20	

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5. CHECK THE TCM SHORT

Replace same type TCM, perform self-diagnosis check. Erase self-diagnostic results and then start engine perform self-diagnosis check. Refer to TM-437, "DTC Logic".

Is “P0845 TR PRS SENS/B CIRC” detected again?

YES >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

6.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P0868 SECONDARY PRESSURE DOWN

Description

INFOID:0000000001203945

The pressure control solenoid valve B (secondary pressure solenoid valve) regulates the secondary pressure to suit the driving condition in response to a signal sent from the TCM.

DTC Logic

INFOID:0000000001203946

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P0868	SEC/PRESS DOWN	Secondary fluid pressure is too low compared with the commanded value while driving.	• Harness or connectors (Solenoid circuit is open or shorted.) • Pressure control solenoid valve B (Secondary pressure solenoid valve) system • Transmission fluid pressure sensor A (Secondary pressure sensor) • Line pressure control system

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Make sure that output voltage of CVT fluid temperature sensor is within the range below.

ATF TEMP SEN	**: 1.0 – 2.0 V**
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid)	

4. Start engine and maintain the following conditions for at least 10 consecutive seconds.

VEHICLE SPEED (accelerate slowly)	**: 0 → 50 km/h (31 MPH)**
ACC PEDAL OPEN	**: 0.5/8 – 1.0/8**
RANGE	**: “D” position**

Is “P0868 SEC/PRESS DOWN” detected?

YES >> Go to TM-440, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203947

1. CHECK LINE PRESSURE

Perform line pressure test. Refer to TM-503, "Inspection and Judgment".

Is the inspection result normal?

YES >> GO TO 2.
NO >> Repair or replace damaged parts. Refer to TM-503, "Inspection and Judgment".

2.CHECK PRESSURE CONTROL SOLENOID VALVE B (SECONDARY PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve B (secondary pressure solenoid valve). Refer to TM-428, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK PRESSURE CONTROL SOLENOID VALVE A (LINE PRESSURE SOLENOID VALVE)

Check pressure control solenoid valve A (line pressure solenoid valve). Refer to TM-422, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK TRANSMISSION FLUID PRESSURE SENSOR A (SECONDARY PRESSURE SENSOR) SYSTEM

Check transmission fluid pressure sensor A (secondary pressure sensor) system. Refer to TM-432, "DTC Logic".

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair or replace damaged parts.

5.CHECK TCM

Check input/output signal. Refer to TM-468, "Reference Value"

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P1701 TRANSMISSION CONTROL MODULE (POWER SUPPLY)

Description

INFOID:0000000001203948

When the power supply to the TCM is cut OFF, for example because the battery is removed, and the self-diagnosis memory function stops, malfunction is detected.

NOTE:

Since "P1701 TCM-POWER SUPPLY" will be indicated when replacing TCM, perform diagnosis after erasing "SELF-DIAG RESULTS"

DTC Logic

INFOID:0000000001203949

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1701	TCM-POWER SUPPLY	• When the power supply to the TCM is cut OFF, for example because the battery is removed, and the self-diagnosis memory function stops. • This is not a malfunction message (Whenever shutting OFF a power supply to the TCM, this message appears on the screen).	• Harness or connectors (Battery or ignition switch and TCM circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Wait for at least 2 consecutive seconds.
3. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

Is "P1701 TCM-POWER SUPPLY" detected?

YES >> Go to TM-442, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203950

1. CHECK TCM POWER SOURCE

Check voltage between TCM connector terminals and ground.

Name	TCM connector		Ground	Condition	Voltage (Approx.)
	Connector	Terminal			
Power supply	F25	46	Ground	Ignition switch ON	Battery voltage
				Ignition switch OFF	0 V
		48		Ignition switch ON	Battery voltage
				Ignition switch OFF	0 V
Power supply (memory back-up)		45		Always	Battery voltage
		47			

Is the inspection result normal?

YES >> GO TO 4.

NO >> GO TO 2.

2. DETECT MALFUNCTIONING ITEM

Check the following.
- Harness for short or open between battery and TCM connector terminal 45, 47
- Harness for short or open between ignition switch and TCM connector terminal 46, 48
- 10 A fuse (No. 58, located in the IPDM E/R)
- 10 A fuse (No. 38, located in the J/B)
- Ignition switch. Refer to PG-52, "Wiring Diagram - IGNITION POWER SUPPLY -".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK TCM GROUND CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check continuity between TCM connector terminals and ground.

TCM connector		Ground	Continuity
Connector	Terminal		
F25	5		Existed
	42		

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P1705 THROTTLE POSITION SENSOR

Description

INFOID:0000000001203951

Electric throttle control actuator consists of throttle control motor, accelerator pedal position sensor, throttle position sensor etc. The actuator sends a signal to the ECM, and ECM sends the signal to TCM with CAN communication.

DTC Logic

INFOID:0000000001203952

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1705	TP SEN/CIRC A/T	TCM does not receive the proper accelerator pedal position signals (input by CAN communication) from ECM.	• ECM • Harness or connectors (CAN communication line is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Depress accelerator pedal fully and release it, then wait for 5 seconds.
3. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

Is "P1705 TP SEN/CIRC A/T" detected?

YES >> Go to TM-444, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203953

1. CHECK INPUT SIGNAL

With CONSULT-III

1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Read out the value of "ACC PEDAL OPEN".

Item name	Condition	Display value (Approx.)
ACC PEDAL OPEN	Released accelerator pedal - Fully depressed accelerator pedal	0.0/8 - 8.0/8

Is the inspection result normal?

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NG >> GO TO 2.

2. CHECK DTC WITH ECM

With CONSULT-III

1. Turn ignition switch ON.
2. Select "SELF-DIAG RESULTS" mode for "ENGINE". Refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE WITH EURO-OBD), ECQ-432, "CONSULT-III Function" (QR25DE WITHOUT EURO-OBD).

Is the inspection result normal?

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

NG >> Check the DTC Detected Item. Go to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE WITH EURO-OBD), ECQ-432, "CONSULT-III Function" (QR25DE WITHOUT EURO-OBD).

P1722 ESTM VEHICLE SPEED SIGNAL

Description

INFOID:0000000001203954

The vehicle speed signal is transmitted from ABS actuator and electric unit (control unit) to TCM by CAN communication line.

DTC Logic

INFOID:0000000001203955

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1722	ESTM VEH SPD SIG	• CAN communication with the ABS actuator and the electric unit (control unit) is malfunctioning. • There is a great difference between the vehicle speed signal from the ABS actuator and the electric unit (control unit), and the vehicle speed sensor signal.	• Harness or connectors (Sensor circuit is open or shorted.) • ABS actuator and electric unit (control unit)

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Start engine and maintain the following conditions for at least 5 consecutive seconds.

ACC PEDAL OPEN	**: 1.0/8 or less**
VEHICLE SPEED	**: 30 km/h (19 MPH) or more**

Is “P1722 ESTM VEH SPD SIG” detected?

YES >> Go to TM-446, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203956

1.CHECK ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

Perform “SELF-DIAG RESULTS” mode for “ABS”. Refer to BRC-17, "CONSULT-III Function (ABS)".

Is the inspection result normal?

YES >> GO TO 2.
NO >> Repair or replace damaged parts.

2.CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Select “DATA MONITOR”.
3. Drive vehicle and read out the value of “VEHICLE SPEED” and “ESTM VSP SIG”.

Item name	Condition	Display value
ESTM VSP SIG	During driving	Approximately matches the speed meter reading.
VEHICLE SPEED		

4. Check if there is a great difference between the two values.

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> GO TO 3.

3.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P1723 CVT SPEED SENSOR FUNCTION

Description

INFOID:0000000001203957

The vehicle speed sensor CVT [output speed sensor (secondary speed sensor)] detects the revolution of parking gear and generates a pulse signal. The pulse signal is sent to the TCM, which converts it into vehicle speed.
The input speed sensor (primary speed sensor) detects the primary pulley revolution speed and sends a signal to the TCM.

DTC Logic

INFOID:0000000001203958

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1723	CVT SPD SEN/FNCTN	A rotation sensor error is detected because the gear does not change in accordance with the position of the stepping motor. **CAUTION:** **One of the "P0720 VEH SPD SEN/CIR AT", the "P0715 INPUT SPD SEN/CIRC" or the "P0725 ENGINE SPEED SIG" is displayed with the DTC at the same time.**	• Harness or connectors (Sensor circuit is open or shorted.) • Output speed sensor (Secondary speed sensor) • Input speed sensor (Primary speed sensor) • Engine speed signal system

DTC CONFIRMATION PROCEDURE

CAUTION:
Always drive vehicle at a safe speed.
NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following conditions for at least 5 consecutive seconds.

VEHICLE SPEED	**: 10 km/h (6 MPH) or more**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: "D" position**
ENG SPEED	**: 450 rpm or more**
Driving location	**: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.**

Is "P1723 CVT SPD SEN/FNCTN" detected?

YES >> Go to TM-448, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203959

1. CHECK STEP MOTOR FUNCTION

Perform the self-diagnosis check. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".
Is a malfunction in the step motor function indicated in the results?

YES >> Repair or replace damaged parts. (Check the step motor function. Refer to TM-457, "DTC Logic".)
NO >> GO TO 2.

2. CHECK OUTPUT SPEED SENSOR (SECONDARY SPEED SENSOR) SYSTEM

Check output speed sensor (secondary speed sensor) system. Refer to TM-411, "DTC Logic".

Is the inspection result normal?

OK >> GO TO 3.
NG >> Repair or replace damaged parts.

3. CHECK INPUT SPEED SENSOR (PRIMARY SPEED SENSOR) SYSTEM

Check input speed sensor (primary speed sensor) system. Refer to TM-408, "DTC Logic".

Is the inspection result normal?

OK >> GO TO 4.
NG >> Repair or replace damaged parts.

4. CHECK ENGINE SPEED SIGNAL SYSTEM

Check engine speed signal system. Refer to TM-414, "DTC Logic".

Is the inspection result normal?

OK >> GO TO 5.
NG >> Repair or replace damaged parts. Refer to ECM-299, "Description" (MR20DE), ECQ-241, "Description" (QR25DE WITH EURO-OBD), ECQ-536, "Description"(QR25 WITHOUT EURO-OBD).

5. CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NG >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P1726 ELECTRIC THROTTLE CONTROL SYSTEM

Description

INFOID:0000000001203960

Electric throttle control actuator consists of throttle control motor, accelerator pedal position sensor, throttle position sensor etc. The actuator sends a signal to the ECM, and ECM sends the signal to TCM with CAN communication.

DTC Logic

INFOID:0000000001203961

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1726	ELEC TH CONTROL	The electronically controlled throttle for ECM is malfunctioning.	Harness or connectors (Sensor circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Start engine and let it idle for 5 seconds.
3. Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”.

Is “P1726 ELEC TH CONTROL” detected?

YES >> Go to TM-450, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203962

1.CHECK DTC WITH ECM

With CONSULT-III

1. Turn ignition switch ON.
2. Perform “SELF-DIAG RESULTS” mode for “ENGINE”. Refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE WITH EURO-OBD), ECQ-432, "CONSULT-III Function" (QR25DE WITHOUT EURO-OBD).

Is the inspection result normal?

YES >> GO TO 2.
NO >> Check the DTC Detected Item. Refer to ECM-87, "CONSULT-III Function" (MR20DE), ECQ-89, "CONSULT-III Function" (QR25DE WITH EURO-OBD), ECQ-432, "CONSULT-III Function" (QR25DE WITHOUT EURO-OBD).

2.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

P1740 LOCK-UP SELECT SOLENOID VALVE

Description

INFOID:0000000001203963

- Lock-up select solenoid valve controls lock-up clutch pressure or forward clutch pressure (reverse brake pressure).
- When controlling lock-up clutch, the valve is turned OFF. When controlling forward clutch, it is turned ON.

DTC Logic

INFOID:0000000001203964

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1740	LU-SLCT SOL/CIRC	• Normal voltage not applied to solenoid due to cut line, short, or the like. • TCM detects as irregular by comparing target value with monitor value.	• Lock-up select solenoid valve • Harness or connectors (Solenoid circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF and wait at least 10 seconds before performing the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select "DATA MONITOR".
3. Start engine and maintain the following conditions for at least 5 consecutive seconds.

RANGE : "D","N" and "L"* positions

(At each time, wait for 5 seconds.)

*: Sport mode

With GST

Follow the procedure "With CONSULT-III".

Is "P1740 LU-SLCT SOL/CIRC" detected?

YES >> Go to TM-451, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203965

1. CHECK LOCK-UP SELECT SOLENOID VALVE CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect TCM connector.
3. Check resistance between TCM connector terminal and ground.

TCM connector		Ground	Resistance (Approx.)
Connector	Terminal		
F25	37		17.0 – 38.0 Ω

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK LOCK-UP SELECT SOLENOID VALVE

Check lock-up select solenoid valve.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK HARNESS BETWEEN TCM AND LOCK-UP SELECT SOLENOID VALVE

1. Turn ignition switch OFF.
2. Disconnect TCM connector and CVT unit harness connector.
3. Check continuity between TCM connector terminal and CVT unit harness connector terminal.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	37	F24	13	Existed

4. If OK, check harness for short to ground and short to power.
5. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203966

LOCK-UP SELECT SOLENOID VALVE

1.LOCK-UP SELECT SOLENOID VALVE

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector.
3. Check resistance between CVT unit harness connector terminal and ground.

CVT unit harness connector		Ground	Resistance (Approx.)
Connector	Terminal		
F24	13		17.0 – 38.0 Ω

Is the inspection result normal?

YES >> **INSPECTION END**
NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

P1745 LINE PRESSURE CONTROL

Description

INFOID:0000000001203967

The pressure control solenoid valve A (line pressure solenoid valve) regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

DTC Logic

INFOID:0000000001203968

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1745	L/PRESS CONTROL	TCM detects the unexpected line pressure.	TCM

DTC CONFIRMATION PROCEDURE

NOTE:
If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.
Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III
1. Turn ignition switch ON
2. Select "DATA MONITOR".
3. Make sure that output voltage of CVT fluid temperature sensor is within the range below.

ATF TEMP SEN : 1.0 – 2.0 V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid)

Is "P1745 L/PRESS CONTROL" detected?

YES >> Go to TM-453, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203969

1.CHECK DTC

With CONSULT-III
1. Turn ignition switch ON.
2. Select "SELF-DIAG RESULTS".
3. Erase self-diagnostic results.
4. Turn ignition switch OFF, and wait for 10 seconds or more.
5. Start engine.
6. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

Is "P1745 L/PRESS CONTROL" displayed?

YES >> Replace TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

P1777 STEP MOTOR

Description

INFOID:0000000001203970

The step motor changes the step with turning 4 coils ON/OFF according to the signal from TCM. As a result, the flow of line pressure to primary pulley is changed and pulley ratio is controlled.

DTC Logic

INFOID:0000000001203971

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1777	STEP MOTR CIRC	Each coil of the step motor is not energized properly due to an open or a short.	• Step motor • Harness or connectors (Step motor circuit is open or shorted.)

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC CONFIRMATION PROCEDURE" has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1.CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Drive vehicle for at least 5 consecutive seconds.
3. Perform "SELF-DIAG RESULTS" mode for "TRANSMISSION".

With GST

Follow the procedure "With CONSULT-III".

Is "P1777 STEP MOTR CIRC" detected?

YES >> Go to TM-454, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203972

1.CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Select "DATA MONITOR".
3. Start vehicle and read out the value of "STM STEP", "SMCOIL A", "SMCOIL B", "SMCOIL C", and "SMCOIL D".

Item name	Condition	Display value (Approx.)
STM STEP	During driving	0 step – 177 step
SMCOIL A		Changes on⇔off.
SMCOIL B		
SMCOIL C		
SMCOIL D		

Is the inspection result normal?

YES >> GO TO 4.
NO >> GO TO 2.

2.CHECK HARNESS BETWEEN TCM AND STEP MOTOR

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector and TCM connector.
3. Check continuity between TCM connector terminals and CVT unit harness connector terminals.

TCM connector		CVT unit harness connector		Continuity
Connector	Terminal	Connector	Terminal	
F25	27	F24	9	Existed
	28		8	
	29		7	
	30		6	

4. If OK, check harness for short to ground and short to power.
5. If OK, check continuity between body ground and transaxle assembly.
6. Reinstall any part removed.

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

3.CHECK STEP MOTOR

Check step motor. Refer to TM-455, "Component Inspection".

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair or replace damaged parts.

4.CHECK TCM

Check TCM input/output signals. Refer to TM-468, "Reference Value".

Is the inspection result normal?

YES >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".
NO >> Replace the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE), TM-514, "QR25DE : Exploded View" (QR25DE).

Component Inspection

INFOID:0000000001203973

STEP MOTOR

1.STEP MOTOR

1. Turn ignition switch OFF.
2. Disconnect CVT unit harness connector.
3. Check resistance between CVT unit harness connector terminals and ground.

CVT unit harness connector			Resistance (Approx.)
Connector	Terminal		
F24	6	7	30.0 Ω
	8	9	

CVT unit harness connector			Resistance (Approx.)
Connector	Terminal		
F24	6	Ground	15.0 Ω
	7		
	8		
	9		

Is the inspection result normal?

YES >> **INSPECTION END**

NO >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

P1778 STEP MOTOR - FUNCTION

Description

INFOID:0000000001203974

- The step motor's 4 aspects of ON/OFF change according to the signal from TCM. As a result, the flow of line pressure to primary pulley is changed and pulley ratio is controlled.
- This diagnosis item is detected when electrical system is OK, but mechanical system is NG.
- This diagnosis item is detected when the state of the changing the speed mechanism in unit does not operate normally.

DTC Logic

INFOID:0000000001203975

DTC DETECTION LOGIC

DTC	Item (CONSULT-III screen term)	Malfunction is detected when...	Possible cause
P1778	STEP MOTR/FNC	There is a great difference between the number of steps for the stepping motor and for the actual gear ratio.	Step motor

DTC CONFIRMATION PROCEDURE

CAUTION:

- **Always drive vehicle at a safe speed.**
- **Before starting “DTC CONFIRMATION PROCEDURE”, confirm “Hi” or “Mid” or “Low” fixation by “PRI SPEED” and “VEHICLE SPEED” on “DATA MONITOR MODE”.**
- **If hi-geared fixation occurred, go to TM-457, "Diagnosis Procedure".**

NOTE:

If “DTC CONFIRMATION PROCEDURE” has been previously performed, always turn ignition switch OFF. Then wait at least 10 seconds before performing the next test.

Perform the following procedure to confirm the malfunction is eliminated after the repair.

1. CHECK DTC DETECTION

With CONSULT-III

1. Turn ignition switch ON.
2. Select “DATA MONITOR”.
3. Make sure that output voltage of CVT fluid temperature sensor is within the range below.

ATF TEMP SEN	**: 1.0 – 2.0 V**

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid)

4. Start engine and maintain the following conditions for at least 30 consecutive seconds.

TEST START FROM 0 km/h (0 MPH)	
CONSTANT ACCELERATION	**: Keep 30 sec or more**
VEHICLE SPEED	**: 10 km/h (6 MPH) or more**
ACC PEDAL OPEN	**: More than 1.0/8**
RANGE	**: “D” position**
ENG SPEED	**: 450 rpm or more**

With GST.

Follow the procedure “With CONSULT-III”.

Is “P1778 STEP MOTR/FNC” detected?

YES >> Go to TM-457, "Diagnosis Procedure".
NO >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

Diagnosis Procedure

INFOID:0000000001203976

1. CHECK STEP MOTOR

With CONSULT-III

It is monitoring whether “GEAR RATIO: 2.34 – 0.39” changes similarly to “STM STEP: 0 – 177” by “DATA MONITOR” mode. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

Without CONSULT-III

Inspect the engine speed (rise and descend), vehicle speed, throttle position, and check shift change. Refer to TM-556, "Vehicle Speed When Shifting Gears".

OK or NG

OK >> Check intermittent incident. Refer to GI-39, "Intermittent Incident".

NG >> Replace the transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).

SHIFT POSITION INDICATOR CIRCUIT

SPORT MODE

SPORT MODE : Description

INFOID:0000000001399338

- TCM sends position indicator signals to combination meter by CAN communication line.
- Selector lever position is indicated on the shift position indicator.

SPORT MODE : Component Function Check

INFOID:0000000001399339

1.CHECK SHIFT POSITION INDICATOR

CAUTION:
Always drive vehicle at a safe speed.
1. Start engine.
2. Check if correct selector lever position (“P”, “R”, “N”, “D”, “L”) is displayed as selector lever is moved into each position.

Is the inspection result normal?

YES >> INSPECTION END
NO >> Go to TM-459, "SPORT MODE : Diagnosis Procedure".

SPORT MODE : Diagnosis Procedure

INFOID:0000000001399340

1.CHECK INPUT SIGNALS

With CONSULT-III
1. Start engine.
2. Select “RENGE” on “DATA MONITOR” and read out the value.
3. Check if correct selector lever position (“P”, “R”, “N”, “D”, “L”) is displayed as selector lever is moved into each position.

Is the inspection result normal?

YES >> INSPECTION END
NO-1 >> CVT position indicator does not indicate “L” when selector lever is moved into “L”.
- Check sport mode switch. Refer to TM-467, "Component Inspection (Sport Mode Switch)".
- Check CVT main system (Fail-safe function actuated).
  - Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

NO-2 >> The actual gear position changes, but the shift position indicator is not indicated.
- Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

NO-3 >> The actual gear position and the indication on the shift position indicator do not coincide.
- Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

NO-4 >> Only a specific position or positions is/are not indicated on the shift position indicator.
- Check the combination meter. Refer to MWI-24, "CONSULT-III Function (METER/M&A)".

MANUAL MODE

MANUAL MODE : Description

INFOID:0000000001397505

- TCM sends position indicator signals to combination meter by CAN communication line.
- Manual mode switch position is indicated on shift position indicator.

MANUAL MODE : Component Function Check

INFOID:0000000001397506

1.CHECK SHIFT POSITION INDICATOR

CAUTION:
Always drive vehicle at a safe speed.
1. Start engine.
2. Check if correct selector lever position (“P”, “N”, “R” or “D”) is displayed as selector lever is moved into each position.

3. Drive vehicle in the manual mode, and confirm that the actual gear position and the meter's indication of the position mutually coincide when the selector lever is shifted to the “UP (+ side)” or “DOWN (– side)” side (1st ⇔ 6th gear).

Is the inspection result normal?

YES >> INSPECTION END
NO >> Go to TM-460, "MANUAL MODE : Diagnosis Procedure".

MANUAL MODE : Diagnosis Procedure

INFOID:0000000001397507

1.CHECK INPUT SIGNALS

With CONSULT-III

1. Start engine.
2. Check if correct selector lever position (“P”, “N”, “R” or “D”) is displayed as selector lever is moved into each position.
3. Select “RANGE” on “DATA MONITOR” and read out the value.
4. Drive vehicle in the manual mode, and confirm that the actual gear position and the meter's indication of the position mutually coincide when the selector lever is shifted to the “UP (+ side)” or “DOWN (– side)” side (1st ⇔ 6th gear).

Is the inspection result normal?

YES >> INSPECTION END

NO-1 >> The actual gear position does not change, or shifting into the manual mode is not possible (no gear shifting in the manual mode possible). Or the shift position indicator is not indicated.
- Check manual mode switch. Refer to TM-431, "Component Inspection".
- Check CVT main system (Fail-safe function actuated).
  - Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

NO-2 >> The actual gear position changes, but the shift position indicator is not indicated.
- Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

NO-3 >> The actual gear position and the indication on the shift position indicator do not coincide.
- Perform “SELF-DIAG RESULTS” mode for “TRANSMISSION”. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

NO-4 >> Only a specific position or positions is/are not indicated on the shift position indicator.
- Check the combination meter. Refer to MWI-24, "CONSULT-III Function (METER/M&A)".

SHIFT LOCK SYSTEM

Description

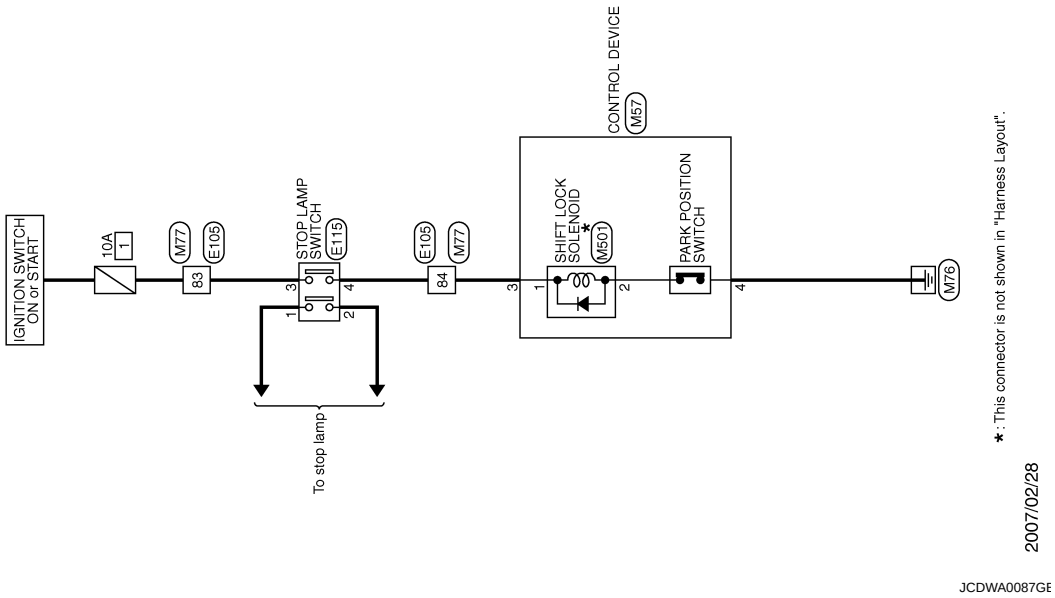
INFOID:0000000001203977

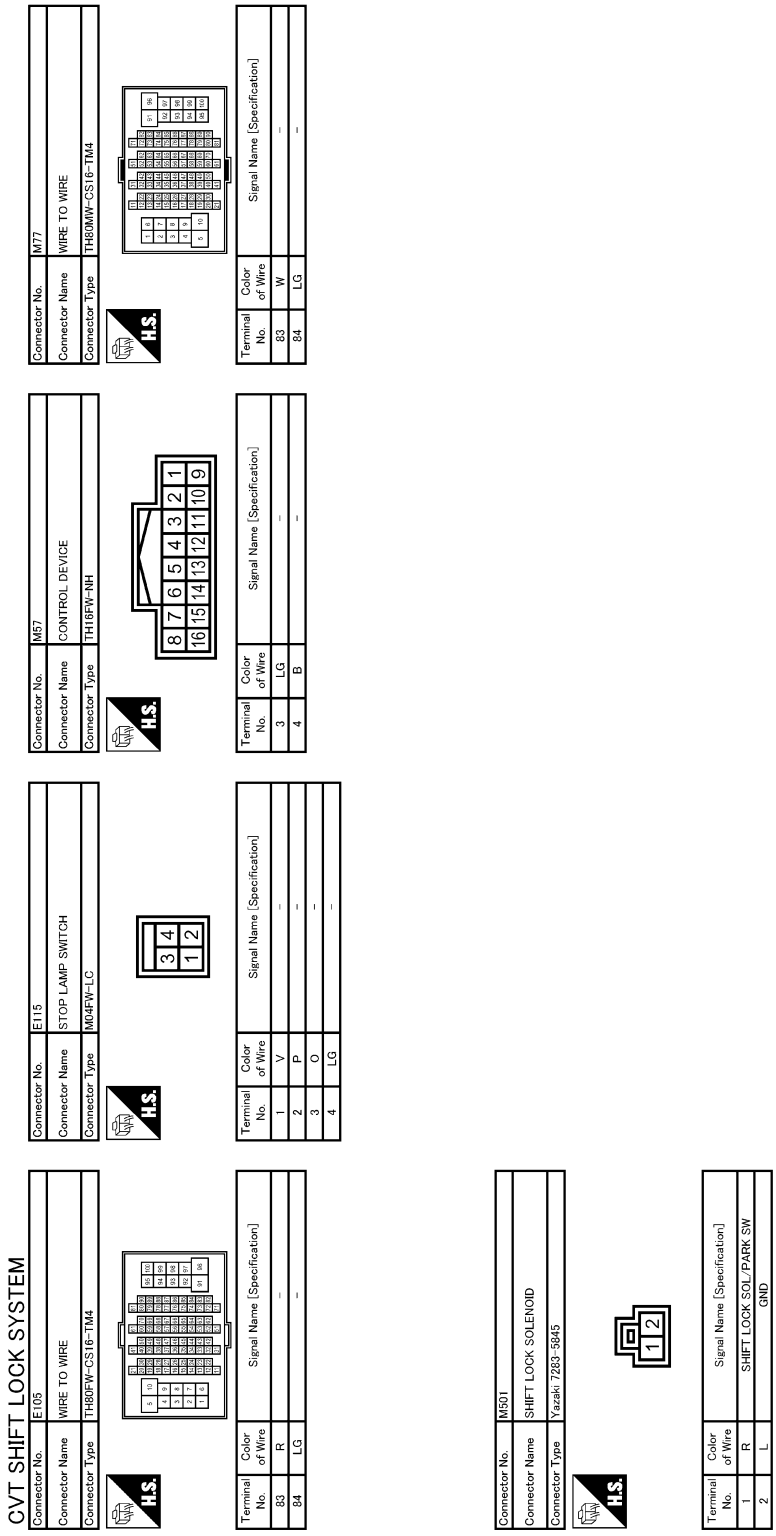
Component	Function
Shift lock solenoid	It operates according to the signal from the stop lamp switch and moves the lock lever.
Lock lever	It moves according to the operation of the shift lock solenoid and performs the release of the shift lock.
Detent rod	It links with the selector button and restricts the selector lever movement.
Park position switch	It detects that the selector lever is in P position.
Key interlock cable and key interlock rod	It transmits the lock lever operation to the slider in the key cylinder.
Shift lock release button	It moves the lock lever forcibly.

Wiring Diagram - CVT SHIFT LOCK SYSTEM -

INFOID:0000000001203978

CVT SHIFT LOCK SYSTEM





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Component Function Check

INFOID:0000000001316415

1. CHECK CVT SHIFT LOCK OPERATION

1. Turn ignition switch ON.
2. Shift the selector lever to the “P” position.
3. Attempt to shift the selector lever to any other position with the brake pedal released.

Can the selector lever be shifted to any other position?

YES >> INSPECTION END.
NO >> GO TO 2.

2. CHECK CVT SHIFT LOCK OPERATION

Attempt to shift the selector lever to any other position with the brake pedal depressed.

Can the selector lever be shifted to any other position?

YES >> INSPECTION END.
NO >> Go to TM-464, "Diagnosis Procedure".

Diagnosis Procedure

INFOID:0000000001203979

1. CHECK POWER SOURCE

1. Turn ignition switch ON.
2. Check voltage between stop lamp switch harness connector and ground.

Stop lamp switch harness connector		Ground	Voltage (Approx.)
Connector	Terminal		
E115	3		Battery Voltage

Is the inspection result normal?

YES >> GO TO 2.
NO >>
- Harness for short or open between ignition switch and stop lamp switch harness connector terminal 3
- 10 A fuse [No. 1, located in the IPDM E/R]
- Ignition switch

2. CHECK STOP LAMP SWITCH

Check stop lamp switch. Refer to TM-465, "Component Inspection (Stop Lamp Switch)".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3. CHECK HARNESS BETWEEN STOP LAMP SWITCH AND CONTROL DEVICE

1. Turn ignition switch OFF.
2. Disconnect stop lamp switch harness connector and control device harness connector.
3. Check continuity between stop lamp switch harness connector terminal and control devices connector terminal.

Stop lamp switch harness connector		Control device harness connector		Continuity
Connector	Terminal	Connector	Terminal	
E115	4	M57	3	Existed

4. If OK, check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 4.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK GROUND CIRCUIT

Check continuity between control device harness connector and ground.

Control device harness connector		Ground	Continuity
Connector	Terminal		
M57	4		Existed

Is the inspection result normal?

YES >> GO TO 5.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

5.CHECK CONTROL DEVICE

1. Shift selector lever to “P” position.
2. Check continuity between control device harness connector.

Control device harness connector			Continuity
Connector	Terminal		
M57	3	4	Existed

Is the inspection result normal?

YES >> GO TO 6.
NO >> Replace control device. Refer to TM-515, "SPORT MODE : Exploded View" (SPORT MODE), TM-517, "MANUAL MODE : Exploded View" (MANUAL MODE).

6.CHECK SHIFT LOCK SOLENOID

Check shift lock solenoid. Refer to TM-465, "Component Inspection (Shift Lock Solenoid)".

Is the inspection result normal?

YES >> INSPECTION END
NO >> Repair or replace damaged parts.

Component Inspection (Stop Lamp Switch)

INFOID:0000000001203980

1.CHECK STOP LAMP SWITCH

1. Disconnect stop lamp switch harness connector.
2. Check continuity between stop lamp switch connector terminal 3 and 4.

Stop lamp switch connector			Condition	Continuity
Connector	Terminal			
E115	3	4	Depressed brake pedal	Existed
			Released brake pedal	Not existed

Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace stop lamp switch. Refer to BR-17, "Exploded View" (LHD), BR-67, "Exploded View" (RHD).

Component Inspection (Shift Lock Solenoid)

INFOID:0000000001209438

1.CHECK SHIFT LOCK SOLENOID

1. Remove shift lock solenoid. Refer to TM-515, "SPORT MODE : Exploded View" (SPORT MODE), TM-517, "MANUAL MODE : Exploded View" (MANUAL MODE).
2. Apply voltage to terminals 1 and 2 of shift lock solenoid harness connector and then check that shift lock solenoid is activated.

CAUTION:
Connect the fuse between the terminals when applying the voltage.

(+) (fuse)		(–)	Condition	Status
shift lock solenoid harness connector				
Connector	Terminal			
M501	1	2	Apply 12 V direct current between terminals 1 and 2.	Shift lock solenoid operates

Can the lock plate be moved up and down?

YES >> INSPECTION END
NO >> Replace shift lock solenoid. Refer to TM-515, "SPORT MODE : Exploded View" (SPORT MODE), TM-517, "MANUAL MODE : Exploded View" (MANUAL MODE).

SPORT MODE SWITCH

Description

INFOID:0000000001277858

- Sport mode switch is installed to the selector lever.
- SPORT indicator turns ON, and sport mode driving activates when pressing the sport mode switch while driving in “D” position. SPORT indicator turns OFF, and “D” position driving starts when pressing the sport mode switch while driving in the sport mode. Shifting the selector lever in any position other than “D” releases the sport mode.

Item name	Condition	Display value
SPORT MODE SW	While pushing sport mode switch	on
	Other conditions	off

Component Function Check

INFOID:0000000001317412

1.CHECK SPORT MODE SWITCH SIGNAL

1. Turn ignition switch ON.
2. Select “DATE MONITOR”.
3. Read out ON/OFF switching action of the “SPORT MODE SW”.

Item name	Condition	Display value
SPORT MODE SW	While pushing sport mode switch	on
	Other conditions	off

Is the inspection result normal?

YES >> INSPECTION END.
NO >> Go to TM-466, "Diagnosis Procedure".

Diagnosis Procedure

INFOID:0000000001277860

1. CHECK CAN COMMUNICATION CIRCUIT

Perform “SELF - DIAG RESULT” mode for “TRANSMISSION”.

Is “U1000 CAN COMM CIRCUIT” indicated?

YES >> Check CAN communication line. Refer to TM-399, "Description".
NO >> GO TO 2.

2.CHECK SPORT MODE SWITCH

Check sport mode switch. Refer to TM-467, "Component Inspection (Sport Mode Switch)".

Is the inspection result normal?

YES >> GO TO 3.
NO >> Repair or replace damaged parts.

3.CHECK SELF - DIAGNOSTIC RESULTS (COMBINATION METER)

Perform “SELF - DIAG RESULT” mode for “COMBINATION METER”.

Is the inspection result normal?

YES >> Check the malfunctioning system.
NO >> GO TO 4.

4.CHECK SPORT MODE SWITCH CURCUIT

1. Turn ignition switch OFF.
2. Disconnect CVT device connector and combination meter connector.
3. Check continuity between CVT device harness connector terminal and combination meter harness connector terminal.

CVT device harness connector		Combination meter harness connector		Continuity
Connector	Terminal	Connector	Terminal	
M57	1	M34	9	Existed

4. Check continuity between CVT device harness connector terminal and ground.

CVT device harness connector			Continuity
Connector	Terminal	Ground	
M57	2		Existed

5. If OK, check harness for short to ground and short to power.
6. Reinstall any part removed.

Is the inspection result normal?

YES >> INSPECTION END.
NO >> Repair open circuit or short to ground or short to power in harness or connectors.

Component Inspection (Sport Mode Switch)

INFOID:0000000001277861

1. CHECK SPORT MODE SWITCH

Check continuity between CVT device harness connector terminals.

CVT device harness connector			Condition	Continuity
Connector	Terminal			
M57	1	2	While pushing sport mode switch.	Existed
			Other conditions	Not existed

Is the inspection result normal?

YES >> INSPECTION END
NO >> Replace sport mode switch. Refer to TM-515, "SPORT MODE : Exploded View" (SPORT MODE).

ECU DIAGNOSIS

TCM

Reference Value

INFOID:0000000001203981

VALUES ON THE DIAGNOSIS TOOL

Item name	Condition	Display value (Approx.)
VSP SENSOR	During driving	Approximately matches the speedometer reading.
ESTM VSP SIG	During driving	Approximately matches the speedometer reading.
PRI SPEED SEN	During driving (lock-up ON)	Approximately matches the engine speed.
ENG SPEED SIG	Engine running	Closely matches the tachometer reading.
SEC HYDR SEN	“N” position idle	1.0 V
PRI HYDR SEN	“N” position idle	0.7 - 3.5 V
ATF TEMP SEN*1	When CVT fluid temperature is 20°C (68°F)	2.0 V
	When CVT fluid temperature is 80°C (176°F)	1.0 V
VIGN SEN	Ignition switch: ON	Battery voltage
VEHICLE SPEED	During driving	Approximately matches the speedometer reading.
PRI SPEED	During driving (lock-up ON)	Approximately matches the engine speed.
SEC SPEED	During driving	45 X Approximately matches the speedometer reading.
ENG SPEED	Engine running	Closely matches the tachometer reading.
GEAR RATIO	During driving	2.34 - 0.39
ACC PEDAL OPEN	Released accelerator pedal - Fully depressed accelerator pedal	0.0/8 - 8.0/8
SEC PRESS	“N” position idle	0.5 MPa
PRI PRESS	“N” position idle	0.3 - 0.7 MPa
STM STEP	During driving	0 step – 177 step
ISOLT1	Lock-up “OFF”	0.0 A
	Lock-up “ON”	0.7 A
ISOLT2	Release your foot from the accelerator pedal.	0.8 A
	Press the accelerator pedal all the way down.	0.0 A
ISOLT3	Secondary pressure low - Secondary pressure high	0.8 - 0.0 A
SOLMON1	Lock-up “OFF”	0.0 A
	Lock-up “ON”	0.7 A
SOLMON2	“N” position idle	0.8 A
	When stalled	0.3 - 0.6 A
SOLMON3	“N” position idle	0.6 - 0.7 A
	When stalled	0.4 - 0.6 A
P POSITION SW	Selector lever in “P” position	on
	Other than the above position.	off
R POSITION SW	Selector lever in “R” position	on
	Other than the above position.	off
N POSITION SW	Selector lever in “N“ position	on
	Other than the above position.	off

Item name	Condition	Display value (Approx.)
D POSITION SW	Selector lever in “D” position	on
	Other than the above position.	off
L POSITION SW*2	Selector lever in “L” position	on
	Other than the above position.	off
BRAKE SW	Depressed brake pedal	on
	Released brake pedal	off
FULL SW	Fully depressed accelerator pedal	on
	Released accelerator pedal	off
IDLE SW	Released accelerator pedal	on
	Fully depressed accelerator pedal	off
SPORT MODE SW*2	While pushing sport mode switch.	on
	Other conditions	off
INDLRNG*2	Selector lever in “L” position	on
	When setting selector lever to other positions.	off
INDDRNG	Selector lever in “D” position	on
	When setting selector lever to other positions.	off
INDNRNG	Selector lever in “N“ position	on
	When setting selector lever to other positions.	off
INDRRNG	Selector lever in “R” position	on
	When setting selector lever to other positions.	off
INDPRNG	Selector lever in “P” position	on
	When setting selector lever to other positions.	off
SPORT MODE IND*2	When sport mode	on
	Other conditions	off
SMCOIL A	During driving	Changes on ⇔ off.
SMCOIL B	During driving	Changes on ⇔ off.
SMCOIL C	During driving	Changes on ⇔ off.
SMCOIL D	During driving	Changes on ⇔ off.
LUSEL SOL OUT	Selector lever in “P”, “N” positions	on
	Wait at least for 5 seconds with the selector lever in “R”, “D” and “L”*1 position	off
LUSEL SOL MON	Selector lever in “P”, “N” positions	on
	Wait at least for 5 seconds with the selector lever in “R”, “D” and “L”*1 position	off
ABS ON	ABS operate	on
	Other conditions	off
RANGE	Selector lever in “N” or “P” position	N·P
	Selector lever in “R” position	R
	Selector lever in “D” position	D
	Selector lever in “L” position*1	L
DOWNLVR*3	Selector lever: DOWN (- side)	on
	Other than the above	off
UPLVR*3	Selector lever: UP (+ side)	on
	Other than the above	off

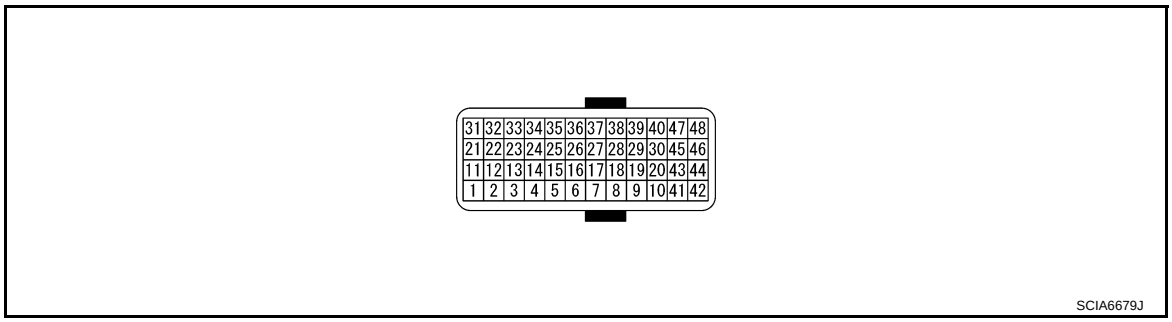
Item name	Condition	Display value (Approx.)
NONMMODE*3	Manual shift gate position (neutral, +side, -side)	off
	Other than the above	on
MMODE*3	Manual shift gate position (neutral)	on
	Other than the above	off
M GEAR POS*3	During driving	1, 2, 3, 4, 5, 6

*1: Means CVT fluid temperature. Convert numerical values for actual fluid temperature °C (°F). Refer to TM-496, "ATFTEMP COUNT Conversion Table".

*2: Sport mode

*3: Manual mode

TERMINAL LAYOUT



PHYSICAL VALUES

Terminal No. (wire color)		Description		Condition		Value (Approx.)
+	-	Signal name	Input/Output			
1 (G)	Ground	R RANGE SW	Input	Ignition switch ON	Selector lever in “R” position	Battery voltage
					Other than the above position	0 V
2 (Y)	Ground	N RANGE SW	Input		Selector lever in “N” position	Battery voltage
					Other than the above position	0 V
3 (W)	Ground	D RANGE SW	Input		Selector lever in “D” positions	Battery voltage
					Other than the above position	0 V
4 (V)	Ground	L RANGE SW	Input		Selector lever in “L” position	Battery voltage
					Other than the above position	0 V
5 (B)	Ground	Ground	Output	Always		0 V
6 (O)	—	K-LINE	Input/Output	—		—
7 (V)	Ground	Sensor ground	Input	Always		0 V
8 (GR)	—	CLOCK (SEL2)	—	—		—
9 (BR)	—	CHIP SELECT (SEL1)	—	—		—
10 (P)	—	DATA I/O (SEL3)	—	—		—

Terminal No. (wire color)		Description		Condition		Value (Approx.)
+	-	Signal name	Input/Output			
11 (L)	Ground	P RANGE SW	Input	Ignition switch ON	Selector lever in “P” position	Battery voltage
					Other than the above position	0 V
13 (SB)	Ground	CVT fluid temperature sensor	Input	Ignition switch ON	When CVT fluid temperature is 20°C (68°F)	2.0 V
					When CVT fluid temperature is 80°C (176°F)	1.0 V
14 (BR)	Ground	Transmission fluid pressure sensor B (Primary pressure sensor)	Input	“N” position idle		0.7 – 3.5 V
15 (P)	Ground	Transmission fluid pressure sensor A (Secondary pressure sensor)	Input			1.0 V
25 (O)	Ground	Sensor ground	Input	Always		0 V
26 (LG)	Ground	Sensor power	Output	Ignition switch ON	—	5.0 V
				Ignition switch OFF	—	0 V
27 (GR)	Ground	Step motor D	Output	Within 2 seconds after ignition switch ON, the time measurement by using the pulse width measurement function (Hi level) of CONSULT-III.*1 **CAUTION:** **Connect the diagnosis data link cable to the vehicle diagnosis connector.**		10.0 msec
28 (V)	Ground	Step motor C	Output			30.0 msec
29 (SB)	Ground	Step motor B	Output			10.0 msec
30 (LG)	Ground	Step motor A	Output			30.0 msec
31 (P)	—	CAN-L	Input/Output	—		—
32 (L)	—	CAN-H	Input/Output	—		—
33 (O)	Ground	Input speed sensor (Primary speed sensor)	Input	MR20DE	When driving [“L” position, 20 km/h (12 MPH)]	900 Hz
				QR25DE	When driving [“M1” position, 20 km/h (12 MPH)]	730 Hz
34 (R)	Ground	Output speed sensor (Secondary speed sensor)	Input	MR20DE	When driving [“D” position, 20 km/h (12 MPH)]	490 Hz
				QR25DE		470 Hz
37 (L)	Ground	Lock-up select solenoid valve	Output	Ignition switch ON	Selector lever in “P” or “N” positions	Battery voltage
					Wait at least for 5 seconds with the selector lever in “R”, “D” or “L”*2 positions.	0 V
38 (G)	Ground	Torque converter clutch solenoid valve	Output	When vehicle cruises in “D” position	When CVT performs lock-up	6.0 V
					When CVT does not perform lock-up	1.5 V

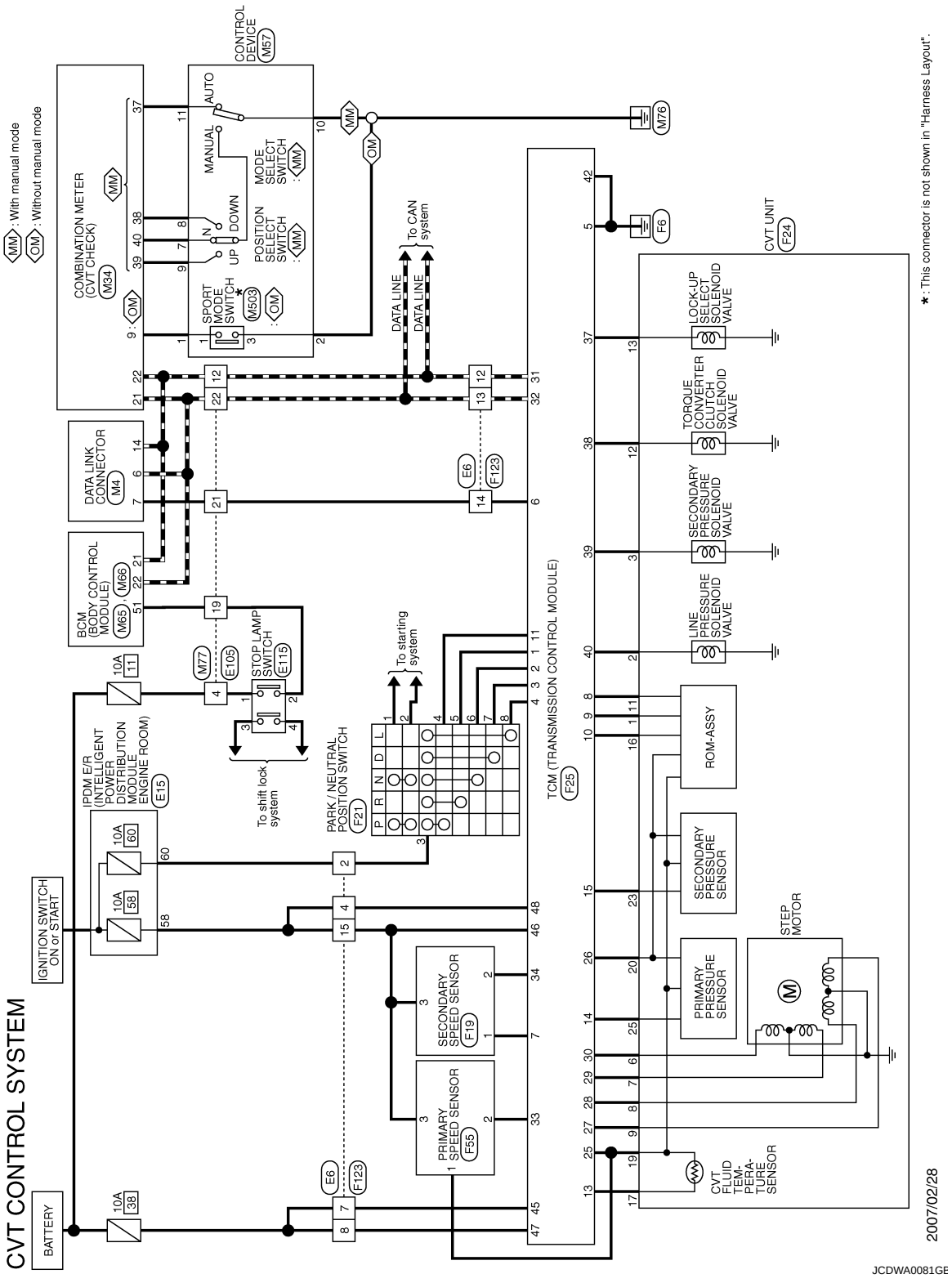
Terminal No. (wire color)		Description		Condition		Value (Approx.)
+	-	Signal name	Input/Output			
39 (W)	Ground	Pressure control solenoid valve B (Secondary pressure solenoid valve)	Output	“P” or “N” position idle	Release your foot from the accelerator pedal.	5.0 – 7.0 V
					Press the accelerator pedal all the way down.	3.0 – 4.0 V
40 (Y)	Ground	Pressure control solenoid valve A (Line pressure solenoid valve)	Output		Release your foot from the accelerator pedal.	5.0 – 7.0 V
					Press the accelerator pedal all the way down.	1.0 V
42 (B)	Ground	Ground	Output	Always		0 V
45 (W)	Ground	Power supply (memory back-up)	Input	Always		Battery voltage
46 (GR)	Ground	Power supply	Input	Ignition switch ON	—	Battery voltage
				Ignition switch OFF	—	0 V
47 (O)	Ground	Power supply (memory back-up)	Input	Always		Battery voltage
48 (L)	Ground	Power supply	Input	Ignition switch ON	—	Battery voltage
				Ignition switch OFF	—	0 V

*1: A circuit tester cannot be used to test this item.

*2: Sport mode

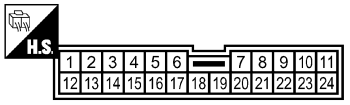
Wiring Diagram - CVT CONTROL SYSTEM -

INFOID:0000000001203982



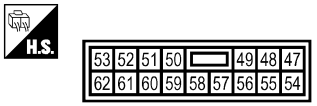
CVT CONTROL SYSTEM

Connector No.	E6
Connector Name	WIRE TO WIRE
Connector Type	TK24MW-1V



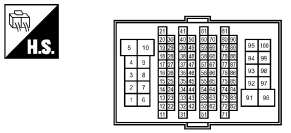
Terminal No.	Color of Wire	Signal Name [Specification]
2	SB	–
4	LG	–[Except M/T]
7	W	–
8	W	–
12	P	–[Except M/T]
13	L	–[Except M/T]
14	W	–
15	LG	–

Connector No.	E15
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Type	NS16FW-CS



Terminal No.	Color of Wire	Signal Name [Specification]
58	LG	–[Except M/T]
60	SB	–

Connector No.	E105
Connector Name	WIRE TO WIRE
Connector Type	TH80FW-CS16-TM4

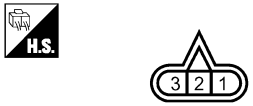


Terminal No.	Color of Wire	Signal Name [Specification]
4	V	–
12	P	–
19	R	–
21	Y	–
22	L	–

Connector No.	E115
Connector Name	STOP LAMP SWITCH
Connector Type	M04FW-LC

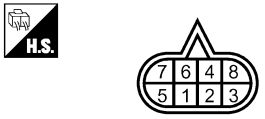
Terminal No.	Color of Wire	Signal Name [Specification]
1	V	–
2	P	–
3	O	–
4	LG	–

Connector No.	F19
Connector Name	SECONDARY SPEED SENSOR
Connector Type	RK03FB



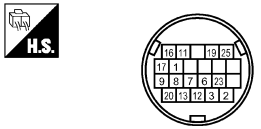
Terminal No.	Color of Wire	Signal Name [Specification]
1	V	SENSOR GND
2	R	SECONDARY SPEED SENSOR
3	GR	VIGN

Connector No.	F21
Connector Name	PARK / NEUTRAL POSITION SWITCH
Connector Type	RK08FG



Terminal No.	Color of Wire	Signal Name [Specification]
1	GR	–
2	Y	–
3	SB	VIGN
4	L	P RANGE SWITCH
5	G	R RANGE SWITCH
6	Y	N RANGE SWITCH
7	W	D RANGE SWITCH
8	V	L RANGE SWITCH

Connector No.	F24
Connector Name	CVT UNIT
Connector Type	Yazaki 7283-8750-30



Terminal No.	Color of Wire	Signal Name [Specification]
1	BR	CHIP SELECT (SEL1)
2	Y	LINE PRESSURE SOLENOID VALVE
3	W	SECONDARY PRESSURE SOLENOID VALVE
6	LG	STEP MOTOR A
7	SB	STEP MOTOR B
8	V	STEP MOTOR C
9	GR	STEP MOTOR D
11	GR	CLOCK (SEL2)
12	G	TORQE CONVERTER CLUTCH SOLENOID VALVE
13	L	L/U SELECT SOLENOID VALVE
16	P	DATE I/O (SEL3)
17	SB	CVT FLUID TEMPERATURE SENSOR
19	O	SENSOR GND
20	LG	SENSOR POWER SOURCE
23	P	SECONDARY PRESSURE SENSOR
25	BR	PRIMARY PRESSURE SENSOR

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CVT CONTROL SYSTEM

Connector No.	F25
Connector Name	TCM (TRANSMISSION CONTROL MODULE)
Connector Type	MAA40FB-MEAB-LH

Terminal No.	Color of Wire	Signal Name [Specification]
1	G	R RANGE SW
2	Y	N RANGE SW
3	W	D RANGE SW
4	V	L RANGE SW
5	B	GND
6	O	K-LINE
7	V	SENSOR GND
8	GR	CLOCK (SEL2)
9	BR	CHIP SELECT (SEL1)
10	P	DATE I/O (SEL3)
11	L	P RANGE SW

Connector No.	M4
Connector Name	DATA LINK CONNECTOR
Connector Type	BD16FW

Terminal No.	Color of Wire	Signal Name [Specification]
6	L	-
7	O	-
14	P	-

13	SB	CVT FLUID TEMP SENSOR
14	BR	PRIMARY PRESSURE SENSOR
15	P	SECONDARY PRESSURE SENSOR
25	O	SENSOR GND
26	LG	SENSOR POWER SOURCE
27	GR	STEP MOTOR D
28	V	STEP MOTOR C
29	SB	STEP MOTOR B
30	LG	STEP MOTOR A
31	P	CAN-L
32	L	CAN-H
33	O	PRIMARY SPEED SENSOR
34	R	SECONDARY SPEED SENSOR
37	L	L/U SELECT SOLENOID VALVE
38	G	TORQUE CONVERTER CLUTCH SOLENOID VALVE
39	W	SECONDARY PRESSURE SOLENOID VALVE
40	Y	LINE PRESSURE SOLENOID VALVE
42	B	GND
45	W	BATT
46	GR	VIGN
47	O	BATT
48	L	VIGN

Connector No.	M34
Connector Name	COMBINATION METER
Connector Type	SAB40FW

Terminal No.	Color of Wire	Signal Name [Specification]
9	P	O/D OFF SW
21	L	CAN-H
22	P	CAN-L
37	Y	NOT MANUAL MODE SW
38	O	SHIFT DOWN
39	V	SHIFT UP
40	LG	MANUAL MODE SW

Connector No.	F55
Connector Name	PRIMARY SPEED SENSOR
Connector Type	RK03FB

Terminal No.	Color of Wire	Signal Name [Specification]
1	Y	SENSOR GND
2	O	PRIMARY SPEED SENSOR
3	GR	VIGN

Connector No.	M57
Connector Name	CONTROL DEVICE
Connector Type	TH16FW-NH

Terminal No.	Color of Wire	Signal Name [Specification]
1	P	-
2	B	-
7	LG	MANUAL MODE SW
8	R	SHIFT DOWN
9	W	SHIFT UP
10	B	GND
11	Y	NOT MANUAL MODE SW

Connector No.	F123
Connector Name	WIRE TO WIRE
Connector Type	TK24FW-1V

Terminal No.	Color of Wire	Signal Name [Specification]
2	SB	-
4	L	-
7	W	-
8	O	-
12	P	-[Except M/T]
13	L	-[Except M/T]
14	O	-
15	GR	-

Connector No.	M65
Connector Name	BCM (BODY CONTROL MODULE)
Connector Type	AAB40FB

Terminal No.	Color of Wire	Signal Name [Specification]
21	P	CAN-L
22	L	CAN-H

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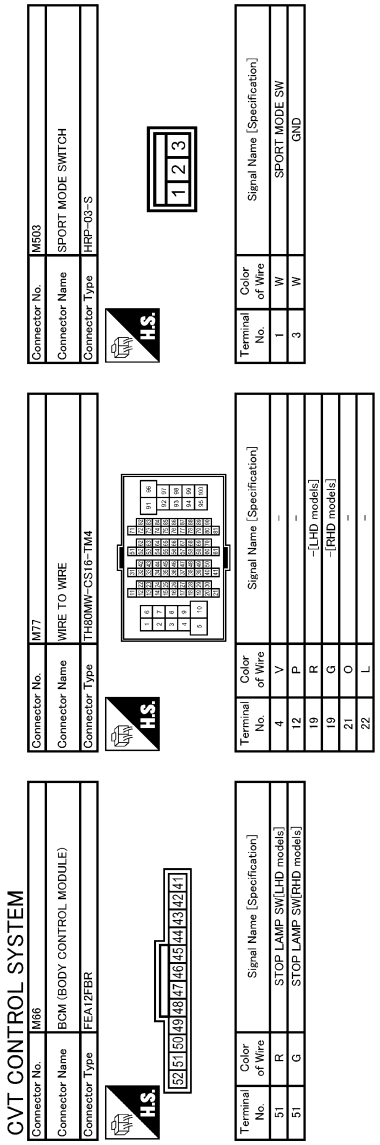

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Fail-safe

INFOID:0000000001203983

The TCM has an electrical fail-safe mode. In this mode TCM is operator even if there is an error in a main electronic control input/output signal circuit.

FAIL-SAFE FUNCTION

If any malfunction occurs in a sensor or solenoid, this function controls the CVT to make driving possible.

Output Speed Sensor (Secondary Speed Sensor)

The shift pattern is changed in accordance with throttle position when an unexpected signal is sent from the output speed sensor (secondary speed sensor) to the TCM. The manual mode and sport mode is inhibited, and the transaxle is put in “D”.

Input Speed Sensor (Primary Speed Sensor)
The shift pattern is changed in accordance with throttle position and secondary speed (vehicle speed) when an unexpected signal is sent from the input speed sensor (primary speed sensor) to the TCM. The manual mode and sport mode is inhibited, and the transaxle is put in “D”.

PNP Switch
If an unexpected signal is sent from the PNP switch to the TCM, the transaxle is put in “D”.

Manual Mode Switch
If an unexpected signal is sent from the manual mode switch to the TCM, the transaxle is put in “D”.

CVT Fluid Temperature Sensor
If an unexpected signal is sent from the CVT fluid temperature sensor to the TCM, the gear ratio in use before receiving the unexpected signal is maintained or the gear ratio is controlled to keep engine speed under 5000 rpm.

Transmission Fluid Pressure Sensor A (Secondary Pressure Sensor)
- If an unexpected signal is sent from the transmission fluid pressure sensor A (secondary pressure sensor) to the TCM, the secondary pressure feedback control is stopped and the offset value obtained before the non-standard condition occurs is used to control line pressure.
- If transmission fluid pressure sensor A (secondary pressure sensor) error signal is input to TCM, secondary pressure feedback control stops, but line pressure is controlled normally.

Pressure Control Solenoid A (Line Pressure Solenoid)
If an unexpected signal is sent from the solenoid to the TCM, the pressure control solenoid A (line pressure solenoid) is turned OFF to achieve the maximum fluid pressure.

Pressure Control Solenoid B (Secondary Pressure Solenoid)
If an unexpected signal is sent from the solenoid to the TCM, the pressure control solenoid B (secondary pressure solenoid) is turned OFF to achieve the maximum fluid pressure.

Torque Converter Clutch Solenoid
If an unexpected signal is sent from the solenoid to the TCM, the torque converter clutch solenoid is turned OFF to cancel the lock-up.

Step Motor
If an unexpected signal is sent from the step motor to the TCM, the step motor coil phases “A” through “D” are all turned OFF to hold the gear ratio used right before the non-standard condition occurred.

CVT Lock-up Select Solenoid
If an unexpected signal is sent from the solenoid to the TCM, the CVT lock-up select solenoid is turned OFF to cancel the lock-up.

TCM Power Supply (Memory Back-up)
Transaxle assembly is protected by limiting the engine torque when the memory back-up power supply (for controlling) from the battery is not supplied to TCM. Normal statues is restored when turning the ignition switch OFF to ON after the normal power supply.

DTC Inspection Priority Chart

INFOID:0000000001203984

If some DTCs are displayed at the same time, perform inspections one by one based on the following priority chart.

NOTE:
If DTC “U1000 CAN COMM CIRCUIT” is displayed with other DTCs, first perform the trouble diagnosis for “DTC U1000 CAN COMMUNICATION LINE”. Refer to TM-399.

Priority	Detected items (DTC)
1	U1000 CAN communication line
2	Except above

DTC Index

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NOTE:
If DTC "U1000 CAN COMM CIRCUIT" is displayed with other DTCs, first perform the trouble diagnosis for "DTC U1000 CAN COMMUNICATION LINE". Refer to TM-399.

DTC		Items (CONSULT-III screen terms)	Reference
OBD	Except OBD		
CONSULT-III GST*	CONSULT-III only "TRANSMISSION"		
—	P0703	BRAKE SW/CIRC	TM-401
P0705	P0705	PNP SW/CIRC	TM-403
P0710	P0710	ATF TEMP SEN/CIRC	TM-406
P0715	P0715	INPUT SPD SEN/CIRC	TM-408
P0720	P0720	VEH SPD SEN/CIR AT	TM-411
—	P0725	ENGINE SPEED SIG	TM-414
—	P0730	BELT DAMG	TM-416
P0740	P0740	TCC SOLENOID/CIRC	TM-417
P0744	P0744	A/T TCC S/V FNCTN	TM-419
P0745	P0745	L/PRESS SOL/CIRC	TM-421
P0746	P0746	PRS CNT SOL/A FCTN	TM-423
P0776	P0776	PRS CNT SOL/B FCTN	TM-425
P0778	P0778	PRS CNT SOL/B CIRC	TM-427
—	P0826	MANUAL MODE SWITCH	TM-429
P0840	P0840	TR PRS SENS/A CIRC	TM-432
—	P0841	PRESS SEN/FNCTN	TM-435
P0845	P0845	TR PRS SENS/B CIRC	TM-437
—	P0868	SEC/PRESS DOWN	TM-440
—	P1701	TCM-POWER SUPPLY	TM-442
—	P1705	TP SEN/CIRC A/T	TM-444
—	P1722	ESTM VEH SPD SIG	TM-446
—	P1723	CVT SPD SEN/FNCTN	TM-448
—	P1726	ELEC TH CONTROL	TM-450
P1740	P1740	LU-SLCT SOL/CIRC	TM-451
—	P1745	L/PRESS CONTROL	TM-453
P1777	P1777	STEP MOTR CIRC	TM-454
P1778	P1778	STEP MOTR/FNC	TM-457
U1000	U1000	CAN COMM CIRCUIT	TM-399
U1010	U1010	CONTROL UNIT (CAN)	TM-400

*: These numbers are prescribed by ISO 15031-5.

SYMPTOM DIAGNOSIS

SYSTEM SYMPTOM

Symptom Table

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The diagnostics item numbers show the sequence for inspection. Inspect in order from item 1.

No.	Item	Symptom	Condition	Diagnostic item	Reference
1	Shift Shock	Large shock. (“N”→ “D” position)	ON vehicle	1. Engine idle speed	ECM-13 (MR20DE), ECQ-17 (QR25DE WITH EURO-OBD), ECQ-366 (QR25DE WITHOUT EURO-OBD)
				2. Engine speed signal	TM-414
				3. Accelerator pedal position sensor	TM-444
				4. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				5. CVT fluid temperature sensor	TM-406
				6. CAN communication line	TM-399
				7. CVT fluid level and state	TM-499
				8. Line pressure test	TM-503
				9. Torque converter clutch solenoid valve	TM-417
				10. Lock-up select solenoid valve	TM-451
				11. PNP switch	TM-403
			OFF vehicle	12. Forward clutch	TM-546 (MR20DE), TM-550 (QR25DE)
				13. Control valve	

No.	Item	Symptom	Condition	Diagnostic item	Reference
2	Shift Shock	Large shock. (“N”→ “R” position)	ON vehicle	1. Engine idle speed	ECM-13 (MR20DE), ECQ-17 (QR25DE WITH EURO-OBD), ECQ-366 (QR25DE WITH-OUT EURO-OBD)
				2. Engine speed signal	TM-414
				3. Accelerator pedal position sensor	TM-444
				4. CVT position	TM-511
				5. CVT fluid temperature sensor	TM-406
				6. CAN communication line	TM-399
				7. CVT fluid level and state	TM-499
				8. Line pressure test	TM-503
				9. Torque converter clutch solenoid valve	TM-417
				10. Lock-up select solenoid valve	TM-451
				11. PNP switch	TM-403
			OFF vehicle	12. Reverse brake	TM-546 (MR20DE), TM-550 (QR25DE)
				13. Control valve	
3		Shock is too large for lock-up.	ON vehicle	1. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				2. Engine speed signal	TM-414
				3. CAN communication line	TM-399
				4. CVT fluid level and state	TM-499
			OFF vehicle	5. Torque converter	TM-554
				6. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)

No.	Item	Symptom	Condition	Diagnostic item	Reference
4	Slips/Will Not Engage	Vehicle cannot take off from “D” position.	ON vehicle	1. CVT fluid level and state	TM-499
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				3. CAN communication line	TM-399
				4. Line pressure test	TM-503
				5. Stall test	TM-501
				6. Step motor	TM-454
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Accelerator pedal position sensor	TM-444
				10. CVT fluid temperature sensor	TM-406
				11. Secondary pressure sensor	TM-432
				12. Power supply	TM-442
			OFF vehicle	13. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				14. Forward clutch	
				15. Control valve	
				16. Parking components	
5		Vehicle cannot take off from “R” position.	ON vehicle	1. CVT fluid level and state	TM-499
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				3. CAN communication line	TM-399
				4. Line pressure test	TM-503
				5. Stall test	TM-501
				6. Step motor	TM-454
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Accelerator pedal position sensor	TM-444
				10. CVT fluid temperature sensor	TM-406
				11. Secondary pressure sensor	TM-432
				12. Power supply	TM-442
			OFF vehicle	13. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				14. Reverse brake	
				15. Control valve	
				16. Parking components	

No.	Item	Symptom	Condition	Diagnostic item	Reference
6	Slips/Will Not Engage	Does not lock-up.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Engine speed signal	TM-414
				4. Primary speed sensor	TM-408
				5. Torque converter clutch solenoid valve	TM-417
				6. CAN communication line	TM-399
				7. Stall test	TM-501
				8. Step motor	TM-454
				9. PNP switch	TM-403
				10. Lock-up select solenoid valve	TM-451
				11. CVT fluid temperature sensor	TM-406
				12. Secondary speed sensor	TM-411
				13. Secondary pressure sensor	TM-432
			OFF vehicle	14. Torque converter	TM-554
				15. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				16. Control valve	
7		Does not hold lock-up condition.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Engine speed signal	TM-414
				4. Primary speed sensor	TM-408
				5. Torque converter clutch solenoid valve	TM-417
				6. CAN communication line	TM-399
				7. Stall test	TM-501
				8. Step motor	TM-454
				9. PNP switch	TM-403
				10. Lock-up select solenoid valve	TM-451
				11. CVT fluid temperature sensor	TM-406
				12. Secondary speed sensor	TM-411
				13. Secondary pressure sensor	TM-432
			OFF vehicle	14. Torque converter	TM-554
				15. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				16. Control valve	

No.	Item	Symptom	Condition	Diagnostic item	Reference
8	Slips/Will Not Engage	Lock-up is not released.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Engine speed signal	TM-414
				4. Primary speed sensor	TM-408
				5. Torque converter clutch solenoid valve	TM-417
				6. CAN communication line	TM-399
				7. Stall test	TM-501
			OFF vehicle	8. Torque converter	TM-554
				9. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				10. Control valve	
9		With selector lever in “D” position, acceleration is extremely poor.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Stall test	TM-501
				4. Accelerator pedal position sensor	TM-444
				5. CAN communication line	TM-399
				6. PNP switch	TM-403
				7. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				8. Step motor	TM-454
				9. Primary speed sensor	TM-408
				10. Secondary speed sensor	TM-411
				11. Accelerator pedal position sensor	TM-444
				12. Primary pressure sensor	TM-437
				13. Secondary pressure sensor	TM-432
				14. CVT fluid temperature sensor	TM-406
				15. Power supply	TM-442
			OFF vehicle	16. Torque converter	TM-554
				17. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				18. Forward clutch	
				19. Control valve	

No.	Item	Symptom	Condition	Diagnostic item	Reference
10	Slips/Will Not Engage	With selector lever in “R” position, acceleration is extremely poor.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Stall test	TM-501
				4. Accelerator pedal position sensor	TM-444
				5. CAN communication line	TM-399
				6. PNP switch	TM-403
				7. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				8. Step motor	TM-454
				9. Primary speed sensor	TM-408
				10. Secondary speed sensor	TM-411
				11. Accelerator pedal position sensor	TM-444
				12. Primary pressure sensor	TM-437
				13. Secondary pressure sensor	TM-432
				14. CVT fluid temperature sensor	TM-406
				15. Power supply	TM-442
			OFF vehicle	16. Torque converter	TM-554
				17. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				18. Reverse brake	
				19. Control valve	
11		Slips at lock-up.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Engine speed signal	TM-414
				4. Primary speed sensor	TM-408
				5. Torque converter clutch solenoid valve	TM-417
				6. CAN communication line	TM-399
				7. Stall test	TM-501
				8. Step motor	TM-454
				9. PNP switch	TM-403
				10. Lock-up select solenoid valve	TM-451
				11. CVT fluid temperature sensor	TM-406
				12. Secondary speed sensor	TM-411
				13. Secondary pressure sensor	TM-432
			OFF vehicle	14. Torque converter	TM-554
				15. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				16. Control valve	

No.	Item	Symptom	Condition	Diagnostic item	Reference
12	Other	No creep at all.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Accelerator pedal position sensor	TM-444
				4. PNP switch	TM-403
				5. CAN communication line	TM-399
				6. Stall test	TM-501
				7. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				8. Step motor	TM-454
				9. Primary speed sensor	TM-408
				10. Secondary speed sensor	TM-411
				11. Accelerator pedal position sensor	TM-444
				12. CVT fluid temperature sensor	TM-406
				13. Primary pressure sensor	TM-437
				14. Secondary pressure sensor	TM-432
				15. Power supply	TM-442
			OFF vehicle	16. Torque converter	TM-554
				17. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				18. Gear system	
				19. Forward clutch	
				20. Reverse brake	
				21. Control valve	

No.	Item	Symptom	Condition	Diagnostic item	Reference
13	Other	Vehicle cannot run in all positions.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. PNP switch	TM-403
				4. Stall test	TM-501
				5. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				6. Step motor	TM-454
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Accelerator pedal position sensor	TM-444
				10. CVT fluid temperature sensor	TM-406
				11. Secondary pressure sensor	TM-432
				12. Power supply	TM-442
			OFF vehicle	13. Torque converter	TM-554
				14. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				15. Gear system	
				16. Forward clutch	
				17. Reverse brake	
				18. Control valve	
				19. Parking components	
14		With selector lever in “D” position, driving is not possible.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. PNP switch	TM-403
				4. Stall test	TM-501
				5. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				6. Step motor	TM-454
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Accelerator pedal position sensor	TM-444
				10. CVT fluid temperature sensor	TM-406
				11. Secondary pressure sensor	TM-432
				12. Power supply	TM-442
			OFF vehicle	13. Torque converter	TM-554
				14. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				15. Gear system	
				16. Forward clutch	
				17. Control valve	
				18. Parking components	

No.	Item	Symptom	Condition	Diagnostic item	Reference
15	Other	With selector lever in “R” position, driving is not possible.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. PNP switch	TM-403
				4. Stall test	TM-501
				5. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				6. Step motor	TM-454
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Accelerator pedal position sensor	TM-444
				10. CVT fluid temperature sensor	TM-406
				11. Secondary pressure sensor	TM-432
				12. Power supply	TM-442
			OFF vehicle	13. Torque converter	TM-554
				14. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				15. Gear system	
				16. Reverse brake	
				17. Control valve	
				18. Parking components	
16		Judder occurs during lock-up.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Engine speed signal	TM-414
				3. Primary speed sensor	TM-408
				4. Secondary speed sensor	TM-411
				5. Accelerator pedal position sensor	TM-444
				6. CAN communication line	TM-399
				7. Torque converter clutch solenoid valve	TM-417
			OFF vehicle	8. Torque converter	TM-554
				9. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)
17		Strange noise in “D” position.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Engine speed signal	TM-414
				3. CAN communication line	TM-399
			OFF vehicle	4. Torque converter	TM-554
				5. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				6. Gear system	
				7. Forward clutch	
				8. Control valve	
				9. Bearing	

No.	Item	Symptom	Condition	Diagnostic item	Reference
18	Other	Strange noise in “R” position.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Engine speed signal	TM-414
				3. CAN communication line	TM-399
			OFF vehicle	4. Torque converter	TM-554
				5. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				6. Gear system	
				7. Reverse brake	
				8. Control valve	
19		Strange noise in “N” position.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Engine speed signal	TM-414
				3. CAN communication line	TM-399
			OFF vehicle	4. Torque converter	TM-554
				5. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				6. Gear system	
				7. Control valve	
20		Vehicle does not decelerate by engine brake.	ON vehicle	1. CVT fluid level and state	TM-499
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				3. CAN communication line	TM-399
				4. Step motor	TM-454
				5. Primary speed sensor	TM-408
				6. Secondary speed sensor	TM-411
				7. Line pressure test	TM-503
				8. Engine speed signal	TM-414
				9. Accelerator pedal position sensor	TM-444
			OFF vehicle	10. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)

No.	Item	Symptom	Condition	Diagnostic item	Reference
21	Other	Maximum speed low.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Line pressure test	TM-503
				3. Accelerator pedal position sensor	TM-444
				4. CAN communication line	TM-399
				5. Stall test	TM-501
				6. Step motor	TM-454
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Primary pressure sensor	TM-437
				10. Secondary pressure sensor	TM-432
				11. CVT fluid temperature sensor	TM-406
			OFF vehicle	12. Torque converter	TM-554
				13. Oil pump assembly	TM-546 (MR20DE), TM-550 (QR25DE)
				14. Gear system	
				15. Forward clutch	
				16. Control valve	
22		With selector lever in “P” position, vehicle does not enter parking condition or, with selector lever in another position, parking condition is not cancelled.	ON vehicle	1. PNP switch	TM-403
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
			OFF vehicle	3. Parking components	TM-546 (MR20DE), TM-550 (QR25DE)
23		Vehicle runs with CVT in “P” position.	ON vehicle	1. PNP switch	TM-403
				2. CVT fluid level and state	TM-499
				3. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
			OFF vehicle	4. Parking components	TM-546 (MR20DE), TM-550 (QR25DE)
				5. Gear system	
				6. Control valve	

No.	Item	Symptom	Condition	Diagnostic item	Reference
24	Other	Vehicle runs with CVT in “N” position.	ON vehicle	1. PNP switch	TM-403
				2. CVT fluid level and state	TM-499
				3. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
			OFF vehicle	4. Gear system	TM-546 (MR20DE), TM-550 (QR25DE)
				5. Forward clutch	
				6. Reverse brake	
				7. Control valve	
25		Engine stall.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Engine speed signal	TM-414
				3. Primary speed sensor	TM-408
				4. Torque converter clutch solenoid valve	TM-417
				5. CAN communication line	TM-399
				6. Stall test	TM-501
				7. Secondary pressure sensor	TM-432
			OFF vehicle	8. Torque converter	TM-554
				9. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)
26		Engine stalls when selector lever shifted “N”→“D”or “R”.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Engine speed signal	TM-414
				3. Primary speed sensor	TM-408
				4. Torque converter clutch solenoid valve	TM-417
				5. CAN communication line	TM-399
				6. Stall test	TM-501
			OFF vehicle	7. Torque converter	TM-554
				8. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)
27		Engine speed does not return to idle.	ON vehicle	1. CVT fluid level and state	TM-499
				2. Accelerator pedal position sensor	TM-444
				3. Secondary speed sensor	TM-411
				4. CAN communication line	TM-399
			OFF vehicle	5. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)

No.	Item	Symptom	Condition	Diagnostic item	Reference
28	Other	CVT does not shift	ON vehicle	1. CVT fluid level and state	TM-499
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				3. Line pressure test	TM-503
				4. Engine speed signal	TM-414
				5. Accelerator pedal position sensor	TM-444
				6. CAN communication line	TM-399
				7. Primary speed sensor	TM-408
				8. Secondary speed sensor	TM-411
				9. Step motor	TM-454
			OFF vehicle	10. Control valve	TM-546 (MR20DE), TM-550 (QR25DE)
				11. Oil pump assembly	
29		Engine does not start in “N” or “P” position.	ON vehicle	1. Ignition switch and starter	PG-52,STC-4
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				3. PNP switch	TM-403
30		Engine starts in positions other than “N” or “P”.	ON vehicle	1. Ignition switch and starter	PG-52,STR-5
				2. CVT position	TM-511 (SPORT MODE), TM-511 (MANUAL MODE)
				3. PNP switch	TM-403
31		When brake pedal is depressed with ignition switch ON, selector lever cannot be shifted from “P” position to other position.	ON vehicle	1. Stop lamp switch	TM-461
				2. Shift lock solenoid	
				3. Control device	
32		When brake pedal is not depressed with ignition switch ON, selector lever can be shifted from “P” position to other position.	ON vehicle	1. Stop lamp switch	TM-461
				2. Shift lock solenoid	
				3. Control device	
33		Cannot be changed to manual mode.	ON vehicle	1. Manual mode switch	TM-429
				2. CAN communication line	TM-399
				3. Combination meters	TM-442
34		Cannot be changed to sport mode.	ON vehicle	1. Sport mode switch	TM-466
				2. CAN communication line	TM-399
				3. Combination meters	TM-442
35		SPORT indicator lamp does not come on.	ON vehicle	1. CAN communication line	TM-399
				2. Combination meters	TM-442
				3. TCM power supply and ground	TM-442

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:0000000001559269

The Supplemental Restraint System such as “AIR BAG” and “SEAT BELT PRE-TENSIONER”, used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the “SRS AIRBAG” and “SEAT BELT” of this Service Manual.

WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the “SRS AIRBAG”.**
- **Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.**

Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:0000000001559277

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the ″LOCK″ position.
- Always use CONSULT-III to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

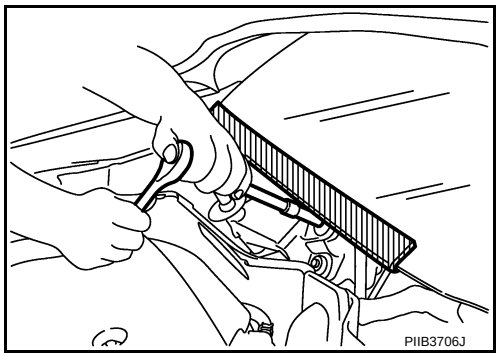
OPERATION PROCEDURE

1. Connect both battery cables.
   NOTE:
   Supply power using jumper cables if battery is discharged.
2. Use the Intelligent Key or mechanical key to turn the ignition switch to the ″ACC″ position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.
5. When the repair work is completed, return the ignition switch to the ″LOCK″ position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT-III.

Precaution for Procedure without Cowl Top Cover

INFOID:0000000001559271

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



Precaution for On Board Diagnosis (OBD) System of CVT and Engine

INFOID:0000000001203990

The ECM has an on board diagnostic system. It will light up the malfunction indicator (MI) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

- **Be sure to turn the ignition switch OFF and disconnect the battery cable from the negative terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MI to light up.**
- **Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MI to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)**
- **Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MI to light up due to a short circuit.**
- **Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MI to light up due to a malfunction of the EVAP system or fuel injection system, etc.**
- **Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.**

Precaution for TCM and CVT Assembly Replacement

INFOID:0000000001203991

CAUTION:

- **Check if new data (Unit ID) are entered correctly after replacing CVT assembly and erasing data in TCM. (Connect CONSULT-III, and then turn ignition switch OFF.)**
- **When replacing CVT assembly or TCM, refer to the pattern table below and erase the EEPROM in the TCM if necessary.**

EEPROM ERASING PATTERNS

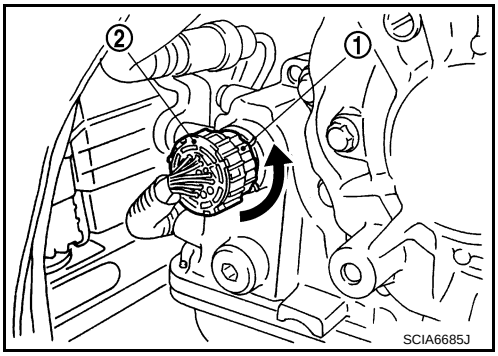
CVT assembly	TCM	Erasing EEPROM in TCM	Remarks
Replaced	Replaced	Not required	Not required because the EEPROM in the TCM is in the default state. (CVT assembly must be replaced first.)
Not replaced	Replaced	Not required	Not required because the EEPROM in the TCM is in the default state.
Replaced	Not replaced	Required	Required because data has been written in the EEPROM in the TCM and because the TCM cannot write data from the ROM assembly in the transmission.

Removal and Installation Procedure for CVT Unit Connector

INFOID:0000000001203992

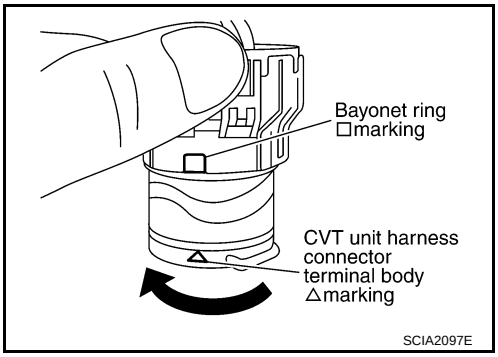
REMOVAL

Rotate bayonet ring (1) counterclockwise. Pull out CVT unit harness connector (2) upward and remove it.

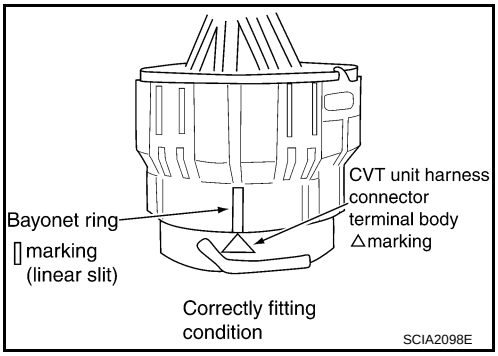


INSTALLATION

1. Align Δ marking on CVT unit harness connector terminal body with ❑ marking on bayonet ring. Insert CVT unit harness connector. Then rotate bayonet ring clockwise.

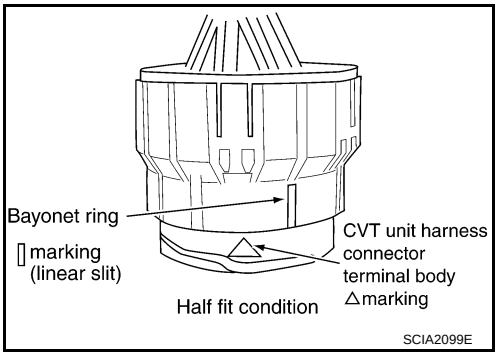


2. Rotate bayonet ring clockwise until Δ marking on CVT unit harness connector terminal body is aligned with the slit on bayonet ring as shown in the figure (correctly fitting condition). Install CVT unit harness connector to CVT unit harness connector terminal body.



CAUTION:

- **Securely align Δ marking on CVT unit harness connector terminal body with bayonet ring slit. Then, be careful not to make a half fit condition as shown in the figure.**
- **Never mistake the slit of bayonet ring for other dent portion.**

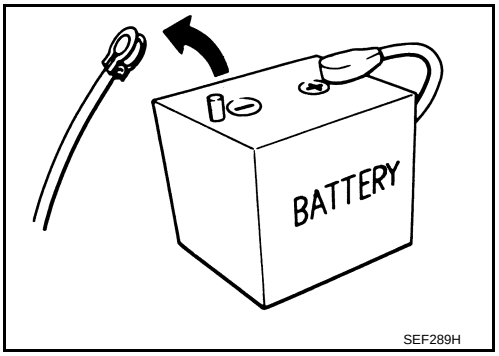


Precaution

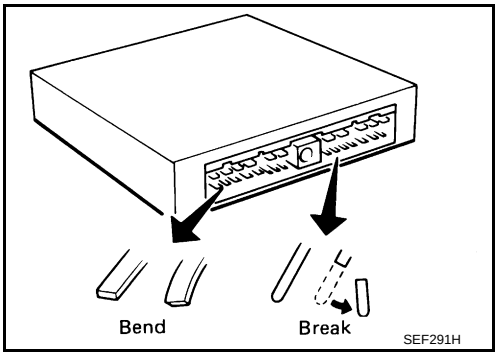
INFOID:0000000001203993

NOTE:
If any malfunction occurs in the RE0F10A model transaxle, replace the entire transaxle assembly.

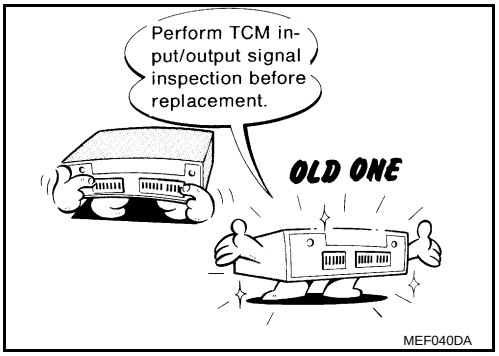
- **Turn ignition switch OFF and disconnect negative battery cable before connecting or disconnecting the TCM harness connector. Because battery voltage is applied to TCM even if ignition switch is turned OFF.**



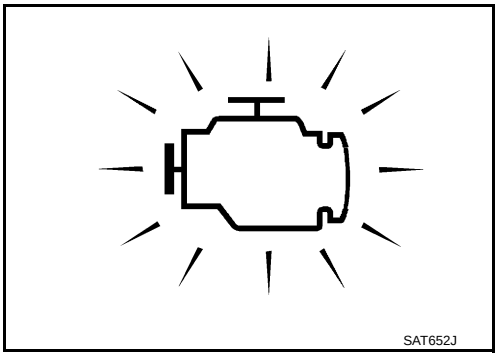
- **When connecting or disconnecting pin connectors into or from TCM, do not damage pin terminals (bend or break).**
  Check that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



- **Perform TCM input/output signal inspection and check whether TCM functions normally or not before replacing TCM.** **TM-468, "Reference Value"**.



- **Perform “DTC Confirmation Procedure” after performing each TROUBLE DIAGNOSIS.**
  If the repair is completed the DTC should not be displayed in the “DTC Confirmation Procedure”.
- Always use the specified brand of CVT fluid. Refer to PG-52, "Wiring Diagram - IGNITION POWER SUPPLY -".
- Use lint-free paper, not cloth rags, during work.
- Dispose of the waste oil using the methods prescribed by law, ordinance, etc after replacing the CVT fluid.



Service Notice or Precaution

INFOID:0000000001203994

OBD SELF-DIAGNOSIS

- CVT self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the malfunction indicator (MI). Refer to the table on TM-394, "CONSULT-III Function (TRANSMISSION)" for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MI are automatically stored in both the ECM and TCM memories. **Always perform the procedure on TM-392, "Diagnosis Description" to complete the repair and avoid unnecessary blinking of the MI.**

For details of OBD, refer to ECM-74, "Diagnosis Description" (MR20DE), ECQ-79, "Diagnosis Description" (QR25DE).

- **Certain systems and components, especially those related to OBD, may use the new style slide-locking type harness connector. For description and how to disconnect, refer to PG-120.**

ATFTEMP COUNT Conversion Table

INFOID:0000000001203995

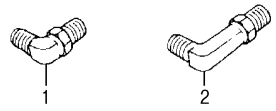
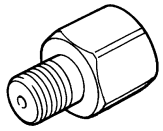
ATFTEMP COUNT	Temperature °C (°F)	ATFTEMP COUNT	Temperature °C (°F)
4	–30 (–22)	177	90 (194)
8	–20 (–4)	183	95 (203)
13	–10 (14)	190	100 (212)
17	–5 (23)	196	105 (221)
21	0 (32)	201	110 (230)
27	5 (41)	206	115 (239)
32	10 (50)	210	120 (248)
39	15 (59)	214	125 (257)
47	20 (68)	218	130 (266)
55	25 (77)	221	135 (275)
64	30 (86)	224	140 (284)
73	35 (95)	227	145 (293)
83	40 (104)	229	150 (302)
93	45 (113)	231	155 (311)
104	50 (122)	233	160 (320)
114	55 (131)	235	165 (329)
124	60 (140)	236	170 (338)
134	65 (149)	238	175 (347)
143	70 (158)	239	180 (356)
152	75 (167)	241	190 (374)
161	80 (176)	243	200 (392)
169	85 (185)	—	—

PREPARATION

PREPARATION

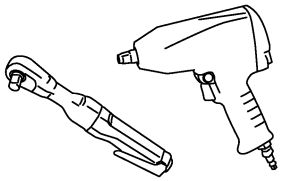
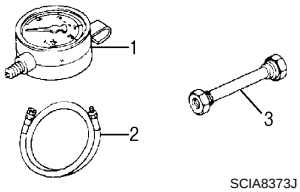
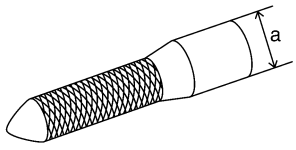
Special Service Tool

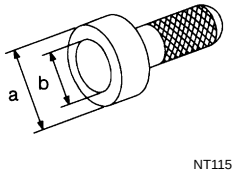
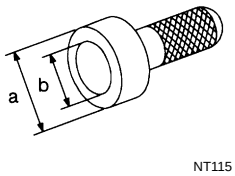
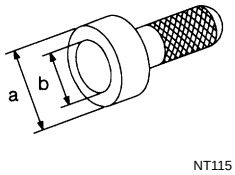
INFOID:0000000001203996

Tool number Tool name	Description
1. ST25054000 Adapter 2. ST25055000 Adapter  SCIA8372J	Measuring line pressure
KV31103600 Joint pipe adapter (With ST25054000)  ZZA1227D	Measuring line pressure

Commercial Service Tool

INFOID:0000000001203997

Tool number Tool name	Description
Power tool  PBIC0190E	Loosening nuts and bolts
Oil pressure gauge set 1. Oil pressure gauge 2. Hose 3. Joint pipe  SCIA8373J	Measuring line pressure
31197CA000 Drive plate location guide a: Ø 14 mm (0.55 in)  SCIA2013E	Installing transaxle assembly

Tool number Tool name	Description
Drift a: 54 mm (2.13 in) dia. b: 47 mm (1.85 in) dia.  NT115	Installing differential side oil seal
Drift a: 70 mm (2.76 in) dia. b: 56 mm (2.20 in) dia.  NT115	Installing side oil seal (transfer joint)
Drift a: 65 mm (2.56 in) dia. b: 60 mm (2.36 in) dia.  NT115	Installing converter housing oil seal

ON-VEHICLE MAINTENANCE

CVT FLUID

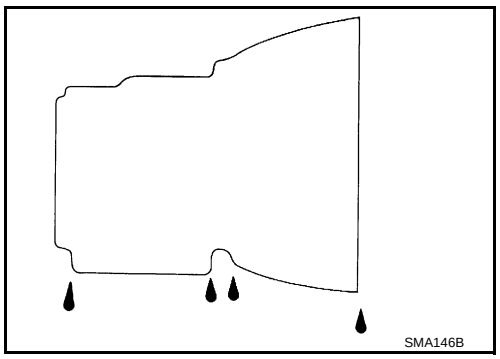
Inspection

INFOID:0000000001203998

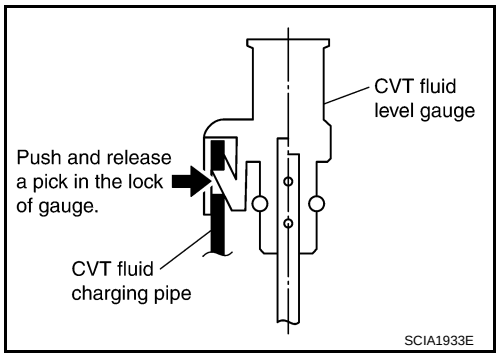
CHECKING CVT FLUID

Fluid level should be checked with the fluid warmed up to 50 to 80°C (122 to 176°F). The fluid level check procedure is as follows:

1. Check for fluid leakage.
2. With the engine warmed up, drive the vehicle in an urban area. When ambient temperature is 20°C (68°F), it takes about 10 minutes for the CVT fluid to warm up to 50 to 80°C (122 to 176°F).
3. Park the vehicle on a level surface.
4. Apply parking brake firmly.
5. With engine at idle, while depressing brake pedal, move shift selector throughout the entire shift range.

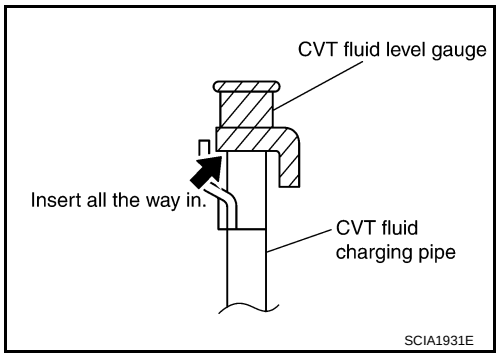

SMA146B

6. Pull out the CVT fluid level gauge from the CVT fluid charging pipe after pressing the tab on the CVT fluid level gauge to release the lock.



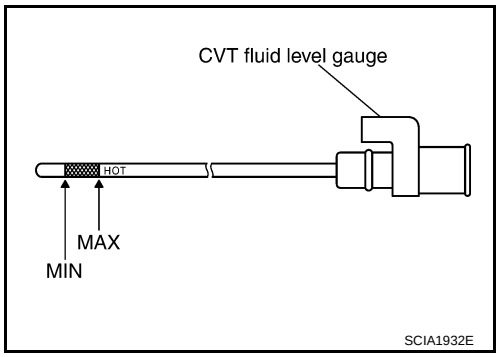
SCIA1933E

7. Wipe fluid off the CVT fluid level gauge. Insert the CVT fluid level gauge rotating 180° from the originally installed position, then securely push the CVT fluid level gauge until it meets the top end of the CVT fluid charging pipe.
   CAUTION:
   When wiping away the CVT fluid level gauge, always use lint-free paper, not a cloth rag.



SCIA1931E

8. Place the selector lever in “P” or “N” and make sure the fluid level is within the specified range.
   CAUTION:
   When reinstalling CVT fluid level gauge, insert it into the CVT fluid charging pipe and rotate it to the original installation position until securely locked.

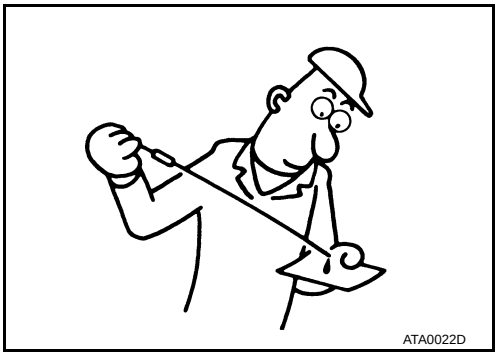


SCIA1932E

CVT FLUID CONDITION

Check CVT fluid condition.

- If CVT fluid is very dark or smells burned, check operation of CVT. Flush cooling system after repair of CVT.
- If CVT fluid contains frictional material (clutches, brakes, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of CVT. Refer to CO-16, "Exploded View"(MR20DE), CO-47, "Exploded View"(QR25DE).



Fluid status	Conceivable cause	Required operation
Varnished (viscous varnish state)	CVT fluid become degraded due to high temperatures.	Replace the CVT fluid and check the CVT main unit and the vehicle for malfunctions (wire harnesses, cooler pipes, etc.)
Milky white or cloudy	Water in the fluid	Replace the CVT fluid and check for places where water is getting in.
Large amount of metal powder mixed in	Unusual wear of sliding parts within CVT	Replace the CVT fluid and check for improper operation of the CVT.

Changing

INFOID:0000000001203999

1. Remove drain plug, and then drain CVT fluid from oil pan.
2. Install drain plug to oil pan.
   CAUTION:
   Never reuse drain plug gasket.

   Drain plug – tightening torque : Refer to TM-525, "Exploded View".
3. Fill CVT fluid from CVT fluid charging pipe to the specified level.
4. With the engine warmed up, drive the vehicle in an urban area. When ambient temperature is 20°C (68°F), it takes about 10 minutes for the CVT fluid to warm up to 50 to 80°C (122 to 176°F).
5. Check CVT fluid level and condition.
6. Repeat steps 1 to 5 if CVT fluid has been contaminated.

CVT fluid : Refer to TM-556, "General Specification".
Fluid capacity : Refer to TM-556, "General Specification".

CAUTION:

- **Use only Genuine NISSAN CVT Fluid NS-2. Never mix with other fluid.**
- **Using CVT fluid other than Genuine NISSAN CVT Fluid NS-2 will deteriorate in driveability and CVT durability, and may damage the CVT, which is not covered by the warranty.**
- **When filling CVT fluid, take care not to scatter heat generating parts such as exhaust.**
- **Sufficiently shake the container of CVT fluid before using.**
- **Delete CVT fluid deterioration date with CONSULT-III after changing CVT fluid.**

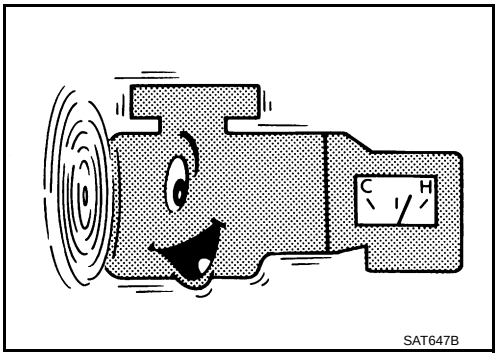
STALL TEST

Inspection and Judgment

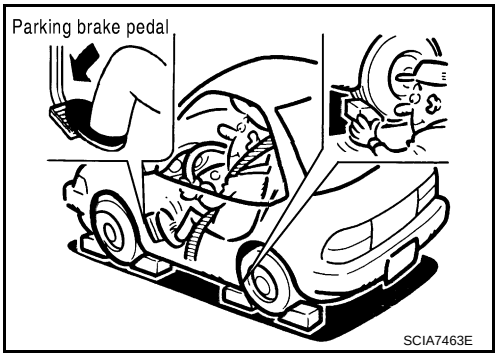
INFOID:0000000001204000

INSPECTION

1. Inspect the amount of engine oil. Replenish the engine oil if necessary.
2. Drive for about 10 minutes to warm up the vehicle so that the CVT fluid temperature is 50 to 80°C (122 to 176°F). Inspect the amount of CVT fluid. Replenish if necessary.

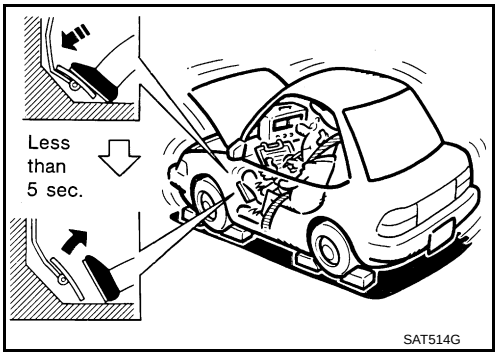


3. Securely engage the parking brake so that the tires do not turn.
4. Install a tachometer where it can be seen by driver during test.
   NOTE:
   It is good practice to mark the point of specified engine rpm on indicator.
5. Start engine, apply foot brake, and place selector lever in “D” position.



6. Gradually press down the accelerator pedal while holding down the foot brake.
7. Quickly read off the stall speed, and then quickly remove your foot from the accelerator pedal.
   CAUTION:
   Never hold down the accelerator pedal for more than 5 seconds during this test.

   Stall speed: **Refer to TM-556, "Stall Speed".**



8. Move the selector lever to the “N” position.
9. Cool down the CVT fluid.
   CAUTION:
   Run the engine at idle for at least 1 minute.
10. Repeat steps 6 through 9 with selector lever in “R” position.

JUDGMENT

	Selector lever position		Expected problem location
	"D"	"R"	
Stall rotation	H	O	• Forward clutch
	O	H	• Reverse brake
	L	L	• Engine and torque converter one-way clutch
	H	H	• Line pressure low • Primary pulley • Secondary pulley • Steel belt

O: Stall speed within standard value position.

H: Stall speed is higher than standard value.

L: Stall speed is lower than standard value.

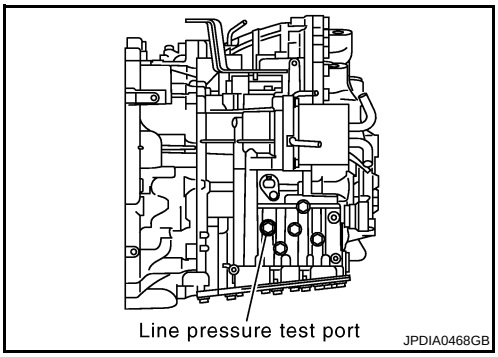
LINE PRESSURE TEST

Inspection and Judgment

INFOID:0000000001204001

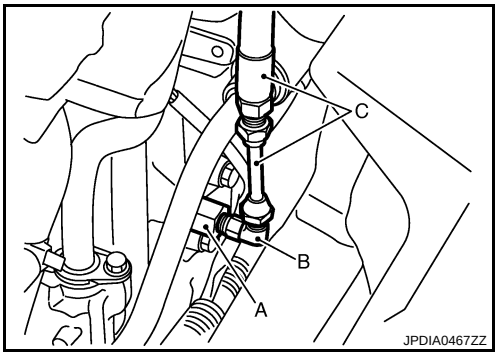
INSPECTION

Line Pressure Test Port

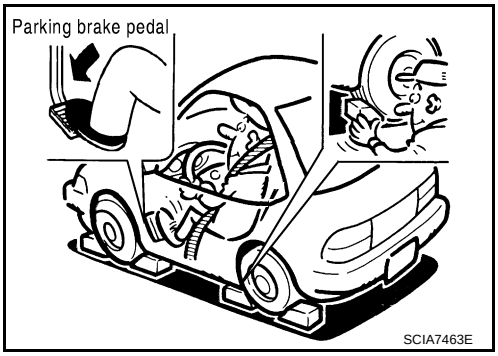


Line Pressure Test Procedure

1. Inspect the amount of engine oil and replenish if necessary.
2. Drive the car for about 10 minutes to warm it up so that the CVT fluid reaches in the range of 50 to 80°C (122 to 176°F). Then inspect the amount of CVT fluid and replenish if necessary.
   NOTE:
   The CVT fluid temperature rises in the range of 50 to 80°C (122 to 176°F) during 10 minutes of driving.
3. After warming up CVT, remove the oil pressure detection plug and install the joint pipe adapter (SST: KV31103600) (A), adapter (SST: 25054000) (B), oil pressure gauge set (commercial service tool) (C).
   CAUTION:
   When using the oil pressure gauge, be sure to use the O-ring attached to the oil pressure detection plug.

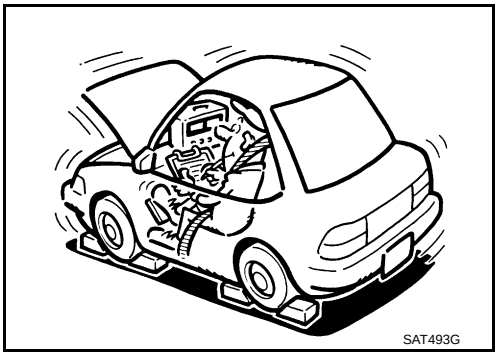


4. Securely engage the parking brake so that the tires do not turn.



5. Start the engine, and then measure the line pressure at both idle and the stall speed.
   CAUTION:
   - **Keep the brake pedal pressed all the way down during measurement.**
   - **When measuring the line pressure at the stall speed. Refer to TM-501, "Inspection and Judgment".**
6. Install the oil pressure detection plug and tighten to the specified torque below after the measurements are complete.

   : 7.5 N·m (0.77 kg-m, 66 in-lb)



CAUTION:
- **Never reuse O-ring.**
- **Apply CVT fluid to O-ring.**

Line Pressure

kPa (bar, kg/cm^2, psi)

Engine speed	Line pressure
	"R", "D" and "L"*1 positions
At idle	750 (7.50, 7.65, 108.8)
At stall	5,700 (57.00, 58.14, 826.5)*2

*1:Sport mode

*2: Reference values

JUDGMENT

Judgment		Possible cause
Idle speed	Low for all positions ("P", "R", "N", "D", "L"*)	Possible causes include malfunctions in the pressure supply system and low oil pump output. For example • Oil pump wear • Pressure regulator valve or plug sticking or spring fatigue • Oil strainer ⇒ oil pump ⇒ pressure regulator valve passage oil leak • Engine idle speed too low
	Only low for a specific position	Possible causes include an oil pressure leak in a passage or device related to the position after the pressure is distributed by the manual valve.
	High	Possible causes include a sensor malfunction or malfunction in the line pressure adjustment function. For example • Accelerator pedal position signal malfunction • CVT fluid temperature sensor malfunction • Pressure control solenoid A (line pressure solenoid) malfunction (sticking in OFF state, filter clog, cut line) • Pressure regulator valve or plug sticking

Judgment		Possible cause
Stall speed	Line pressure does not rise higher than the line pressure for idle.	Possible causes include a sensor malfunction or malfunction in the pressure adjustment function. For example • Accelerator pedal position signal malfunction • TCM malfunction • Pressure control solenoid A (line pressure solenoid) malfunction (shorting, sticking in ON state) • Pressure regulator valve or plug sticking
	The pressure rises, but does not enter the standard position.	Possible causes include malfunctions in the pressure supply system and malfunction in the pressure adjustment function. For example • Accelerator pedal position signal malfunction • Pressure control solenoid A (line pressure solenoid) malfunction (sticking, filter clog) • Pressure regulator valve or plug sticking
	Only low for a specific position	Possible causes include an oil pressure leak in a passage or device related to the position after the pressure is distributed by the manual valve.

*:Sport mode

ROAD TEST

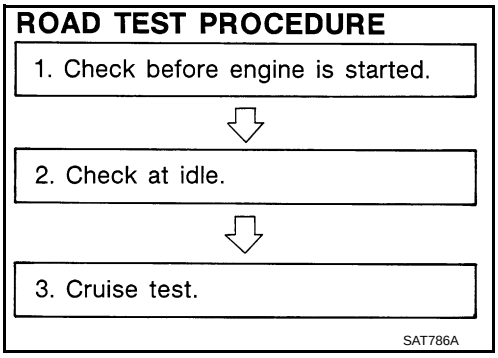
Description

INFOID:0000000001204002

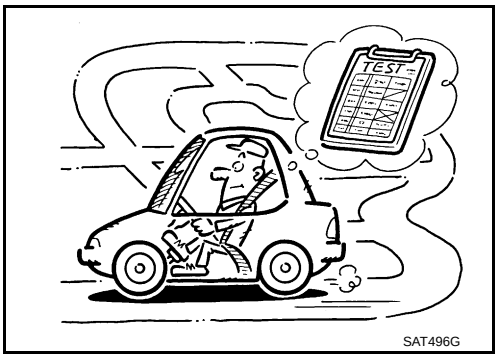
DESCRIPTION

- The purpose of the test is to determine overall performance of CVT and analyze causes of problems.
- The road test consists of the following three parts:

1. "Check Before Engine Is Started" TM-506.
2. "Check at Idle" TM-507.
3. "Cruise Test" TM-508.



- Before road test, familiarize yourself with all test procedures and items to check.
- Perform tests on all items until specified symptom is found. Troubleshoot items the malfunctioning items after road test.



CONSULT-III SETTING PROCEDURE

- Using CONSULT-III, perform a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

1. Touch "DATA MONITOR" on "SELECT DIAG MODE" screen.
2. Touch "MAIN SIGNALS" to set recording condition.
3. See "Numerical Display", "Barchart Display" or "Line Graph Display".
4. Touch "START".
5. When performing cruise test. Refer to TM-508, "Cruise Test".
6. After finishing cruise test part, touch "RECORD".
7. Touch "STORE".
8. Touch "BACK".
9. Touch "DISPLAY".
10. Touch "PRINT".
11. Check the monitor data printed out.

Check before Engine Is Started

INFOID:0000000001204003

1. CHECK SPORT INDICATOR LAMP

1. Park vehicle on flat surface.
2. Move selector lever to "P" position.
3. Turn ignition switch OFF. Wait at least 5 seconds.
4. Turn ignition switch ON. (Do not start engine.)

Does SPORT indicator lamp come on for about 2 seconds?

YES >> 1. Turn ignition switch OFF.
2. Perform self-diagnosis and note NG items.
Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".
3. Go to TM-507, "Check at Idle".

NO >> Stop “Road Test”. Refer to TM-479, "Symptom Table".

Check at Idle

INFOID:0000000001204004

1. CHECK STARTING THE ENGINE

1. Park vehicle on flat surface.
2. Move selector lever to “P” or “N” position.
3. Turn ignition switch OFF.
4. Turn ignition switch to “START” position.

Is engine started?

YES >> GO TO 2.
NO >> Stop “Road Test”. Refer to TM-479, "Symptom Table".

2. CHECK STARTING THE ENGINE

Manual mode
1. Turn ignition switch ON.
2. Move selector lever to “D”, “M” or “R” position.
3. Turn ignition switch to “START” position.

Sport mode
1. Turn ignition switch ON.
2. Move selector lever to “D”, “L” or “R” position.
3. Turn ignition switch to “START” position.

Is engine started?

YES >> Stop “Road Test”. Refer to TM-479, "Symptom Table".
NO >> GO TO 3.

3. CHECK “P” POSITION FUNCTION

1. Move selector lever to “P” position.
2. Turn ignition switch OFF.
3. Release parking brake.
4. Push vehicle forward or backward.
5. Apply parking brake.

Does vehicle move forward or backward?

YES >> Refer to TM-479, "Symptom Table". Continue “Road Test”.
NO >> GO TO 4.

4. CHECK “N” POSITION FUNCTION

1. Start engine.
2. Move selector lever to “N” position.
3. Release parking brake.

Does vehicle move forward or backward?

YES >> Refer to TM-479, "Symptom Table". Continue “Road Test”.
NO >> GO TO 5.

5. CHECK SHIFT SHOCK

1. Apply foot brake.
2. Move selector lever to “R” position.

Is there large shock when changing from “N” to “R” position?

YES >> Refer to TM-479, "Symptom Table". Continue “Road Test”.
NO >> GO TO 6.

6. CHECK “R” POSITION FUNCTION

Release foot brake for several seconds.

Does vehicle creep backward when foot brake is released?

YES >> GO TO 7.
NO >> Refer toTM-479, "Symptom Table". Continue “Road Test”.

7. CHECK “D” POSITION FUNCTION

Manual mode
Move selector lever to “D” position and check if vehicle creeps forward.
Sport mode
Move selector lever to “D” and “L” position and check if vehicle creeps forward.

Does vehicle creep forward in all positions?

YES >> Go to TM-508, "Cruise Test".
NO >> Stop “Road Test”. Refer to TM-479, "Symptom Table".

Cruise Test

INFOID:0000000001204005

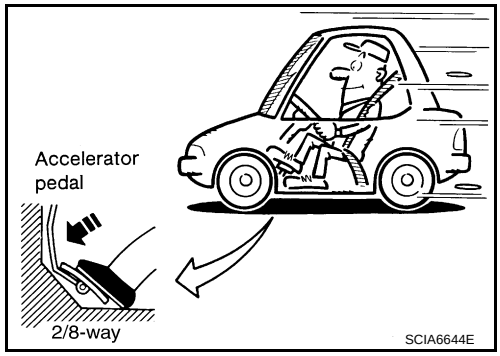
1. CHECK VEHICLE SPEED WHEN SHIFTING GEARS — PART 1

1. Drive vehicle for approximately 10 minutes to warm engine oil and CVT fluid up to operating temperature.

CVT fluid operating temperature: 50 – 80°C (122 – 176°F)

2. Park vehicle on flat surface.
3. Move selector lever to “P” position.
4. Start engine.
5. Move selector lever to “D” position.
6. Accelerate vehicle to 2/8-way throttle depressing accelerator pedal constantly.

Read vehicle speed and engine speed. Refer to TM-556, "Vehicle Speed When Shifting Gears".



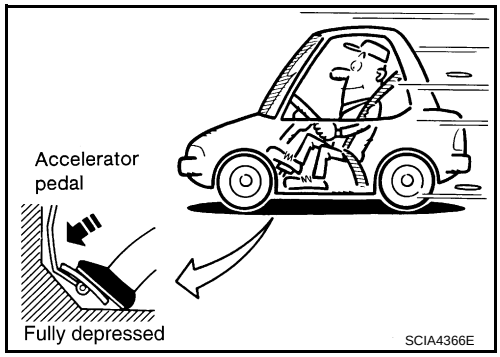
OK or NG

OK >> GO TO 2.
NG >> Refer to TM-479, "Symptom Table". Continue “Road Test”.

2. CHECK VEHICLE SPEED WHEN SHIFTING GEARS — PART 2

1. Park vehicle on flat surface.
2. Move selector lever to “D” position.
3. Accelerate vehicle to full depression depressing accelerator pedal constantly.

Read vehicle speed and engine speed. Refer to TM-556, "Vehicle Speed When Shifting Gears".



OK or NG

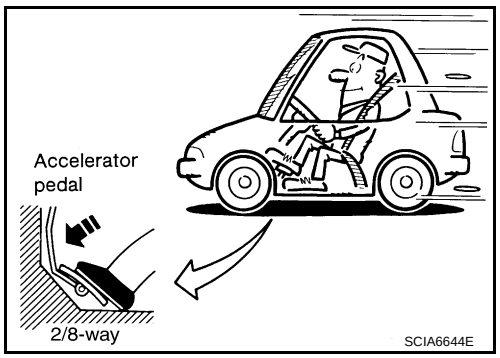
OK >> GO TO 3.
NG >> Refer to TM-479, "Symptom Table". Continue “Road Test”.

3. CHECK SPORT MODE FUNCTION — PART 1

1. Park vehicle on flat surface.
2. Push sport mode switch.

3. Accelerate vehicle to 2/8-way throttle depressing accelerator pedal constantly.

Read vehicle speed and engine speed. Refer to TM-556, "Vehicle Speed When Shifting Gears".



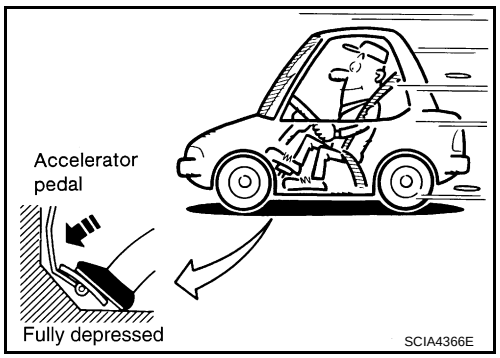
OK or NG

OK >> GO TO 4. (Sport mode).
OK >> GO TO 8. (Manual mode).
NG >> Refer to TM-479, "Symptom Table". Continue "Road Test".

4. CHECK SPORT MODE FUNCTION — PART 2

1. Park vehicle on flat surface.
2. Push sport mode switch.
3. Accelerate vehicle to full depression depressing accelerator pedal constantly.

Read vehicle speed and engine speed. Refer to TM-556, "Vehicle Speed When Shifting Gears".



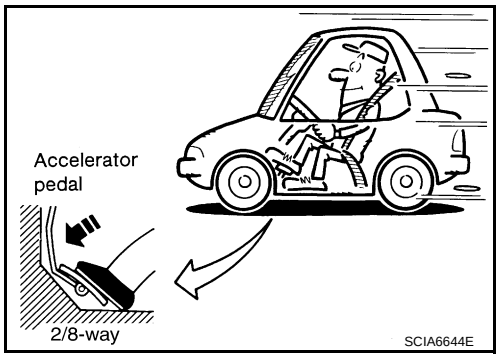
OK or NG

OK >> GO TO 5.
NG >> Refer to TM-479, "Symptom Table". Continue "Road Test".

5. CHECK "L" POSITION FUNCTION — PART 1

1. Park vehicle on flat surface.
2. Move selector lever to "L" position.
3. Accelerate vehicle to 2/8-way throttle depressing accelerator pedal constantly.

Read vehicle speed and engine speed. Refer to TM-556, "Vehicle Speed When Shifting Gears".



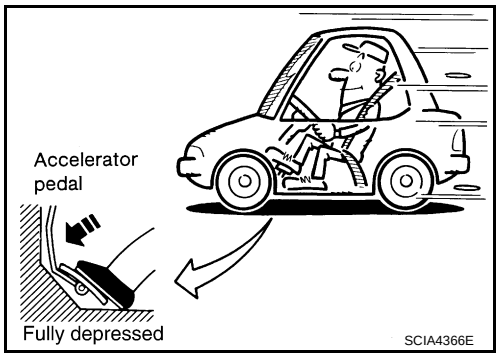
OK or NG

OK >> GO TO 6.
NG >> Refer to TM-479, "Symptom Table". Continue "Road Test".

6. CHECK "L" POSITION FUNCTION — PART 2

1. Park vehicle on flat surface.
2. Move selector lever to "L" position.
3. Accelerate vehicle to full depression depressing accelerator pedal constantly.

Read vehicle speed and engine speed. Refer to TM-556, "Vehicle Speed When Shifting Gears".



OK or NG

OK >> GO TO 7.
NG >> Refer to TM-479, "Symptom Table". Continue "Road Test".

7. CHECK ENGINE BRAKE FUNCTION

Check engine brake.

Does engine braking effectively reduce speed in “L” position?

YES >> 1. Stop the vehicle.
2. Perform self-diagnosis. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".
NO >> Refer to TM-479, "Symptom Table". Then continue trouble diagnosis.

8. CHECK MANUAL MODE FUNCTION

Move to manual mode from “D” position.

Does it switch to manual mode?

YES >> GO TO 9.
NO >> Refer to TM-479, "Symptom Table". Continue “Road Test”.

9. CHECK SHIFT-UP FUNCTION

During manual mode driving, is upshift from M1 → M2 → M3 → M4 → M5 → M6 performed?

Read the gear position. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

Is upshifting correctly performed?

YES >> GO TO 10.
NO >> Refer to TM-479, "Symptom Table". Continue “Road Test”.

10. CHECK SHIFT-DOWN FUNCTION

During manual mode driving, is downshift from M6 → M5 → M4 → M3 → M2 → M1 performed?

Read the gear position. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".

Is downshifting correctly performed?

YES >> GO TO 11.
NO >> Refer to TM-479, "Symptom Table". Continue “Road Test”.

11. CHECK ENGINE BRAKE FUNCTION

Check engine brake.

Does engine braking effectively reduce speed in M1 position?

YES >> 1. Stop the vehicle.
2. Perform self-diagnosis. Refer to TM-394, "CONSULT-III Function (TRANSMISSION)".
NO >> Refer to TM-479, "Symptom Table". Then continue trouble diagnosis.

CVT POSITION

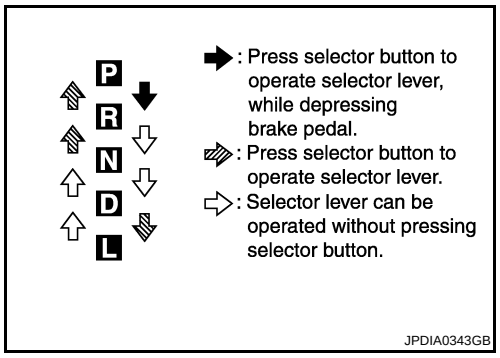
SPORT MODE

SPORT MODE : Inspection and Adjustment

INFOID:0000000001204006

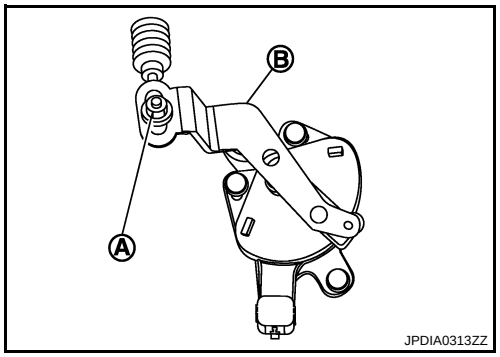
INSPECTION

1. Place selector lever in “P” position, and turn ignition switch ON (engine stop).
2. Check that selector lever can be shifted to other than “P” position when brake pedal is depressed. Also check that selector lever can be shifted from “P” position only when brake pedal is depressed.
3. Move the selector lever and check for excessive effort, sticking, noise or rattle.
4. Confirm the selector lever stops at each position with the feel of engagement when it is moved through all the positions. Check that the actual position of the selector lever matches the position shown by the shift position indicator and the manual lever on the transaxle.
5. The method of operating the selector lever to individual positions correctly should be as shown.
6. When selector button is pressed in “P”, “R”, “N” or “D” position without applying forward/backward force to selector lever, check button operation for sticking.
7. Confirm the back-up lamps illuminate only when selector lever is placed in the “R” position. Confirm the back-up lamps do not illuminate when the selector lever is pushed toward the “R” position when in the “P” or “N” position.
8. Confirm the engine can only be started with the selector lever in the “P” and “N” positions.
9. Make sure transaxle is locked completely in “P” position.



ADJUSTMENT

1. Place selector lever in “ P” position.
   CAUTION:
   Turn wheels more than 1/4 rotations and apply the park lock.
2. Loosen nut (A) and place manual lever (B) in “P” position.
   CAUTION:
   Never apply any force to the manual lever.
3. Tighten nut. Refer to TM-519, "MR20DE : Exploded View".
   CAUTION:
   Fix the manual lever when tightening.



MANUAL MODE

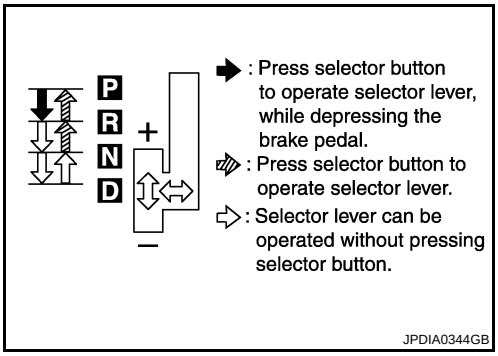
MANUAL MODE : Inspection and Adjustment

INFOID:0000000001208914

INSPECTION

1. Place selector lever in “P” position, and turn ignition switch ON (engine stop).
2. Check that selector lever can be shifted to other than “P” position when brake pedal is depressed. Also check that selector lever can be shifted from “P” position only when brake pedal is depressed.
3. Move the selector lever and check for excessive effort, sticking, noise or rattle.
4. Confirm the selector lever stops at each position with the feel of engagement when it is moved through all the positions. Check that the actual position of the selector lever matches the position shown by the shift position indicator and the manual lever on the transaxle.

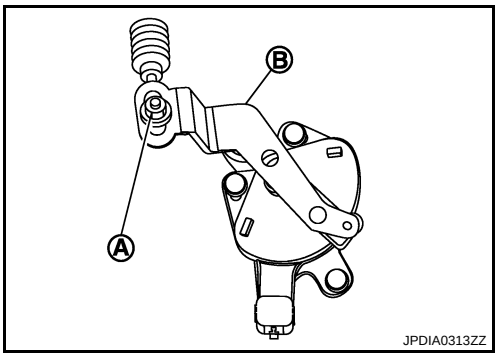
5. The method of operating the selector lever to individual positions correctly should be as shown.
6. When selector button is pressed in “P”, “R” or “N” position without applying forward/backward force to selector lever, check button operation for sticking.
7. Confirm the back-up lamps illuminate only when selector lever is placed in the “R” position. Confirm the back-up lamps do not illuminate when the selector lever is pushed toward the “R” position when in the “P” or “N” position.
8. Confirm the engine can only be started with the selector lever in the “P” and “N” positions.



9. Make sure transaxle is locked completely in “P” position.
10. When selector lever is set to manual shift gate, make sure that manual mode is displayed on combination meter.
    Shift selector lever to “+” and “–” sides, and check that set shift position changes.

ADJUSTMENT

1. Place selector lever in “ P” position.
   CAUTION:
   Turn wheels more than 1/4 rotations and apply the park lock.
2. Loosen nut (A) and place manual lever (B) in “P” position.
   CAUTION:
   Never apply any force to the manual lever.
3. Tighten nut. Refer to TM-520, "QR25DE : Exploded View".
   CAUTION:
   Fix the manual lever when tightening.



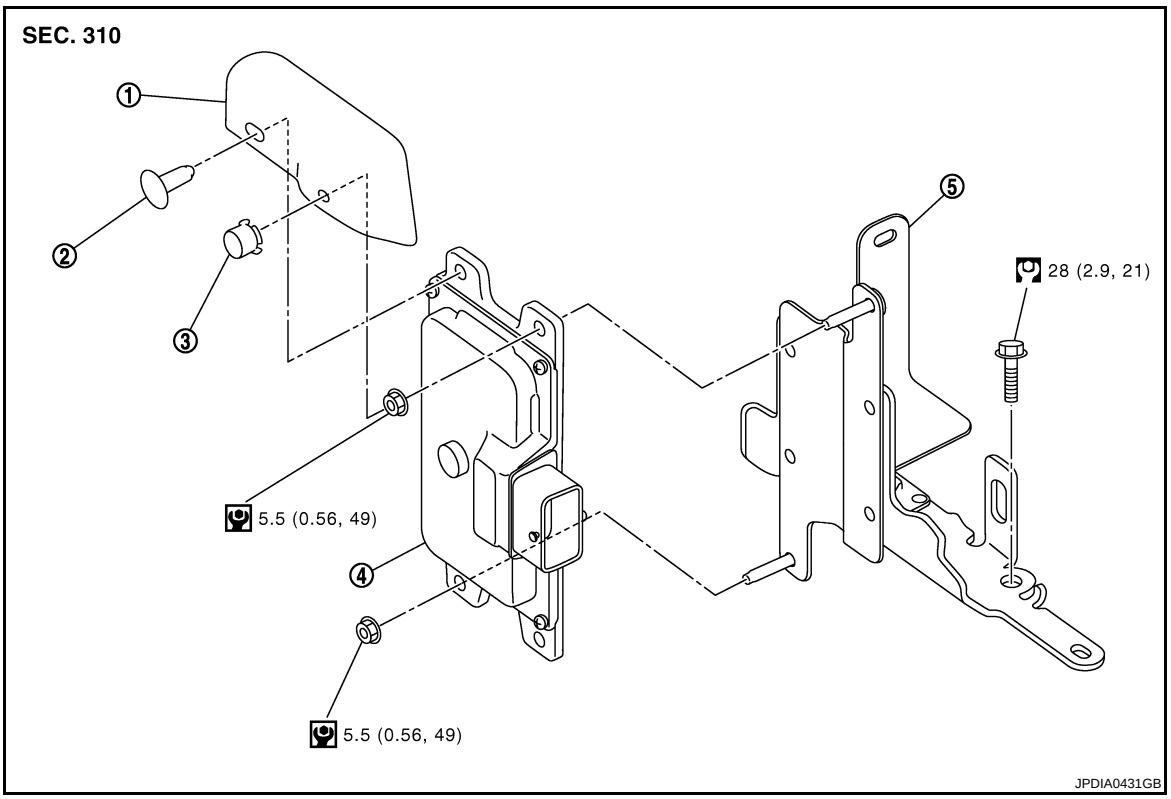
ON-VEHICLE REPAIR

TRANSMISSION CONTROL MODULE

MR20DE

MR20DE : Exploded View

INFOID:0000000001315031



1. Cover
2. Clip
3. Clip
4. TCM
5. Bracket

Refer to GI-4, "Components" for symbols in the figure.

MR20DE : Removal and Installation

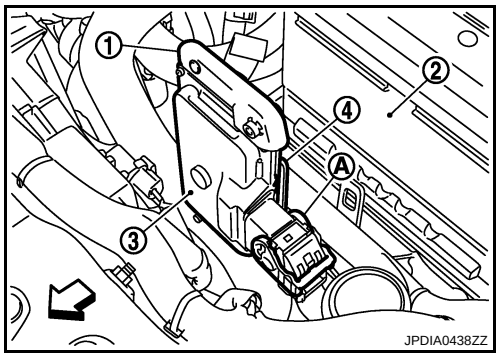
INFOID:0000000001315032

REMOVAL

1. Disconnect the battery cable from negative terminal.
2. Remove the Air duct (inlet). Refer to EM-25, "Exploded View".
3. Remove cover (1).
4. Disconnect the TCM harness connector (A).

⇦ : Vehicle front
2 : Battery

5. Remove the TCM (3) from the bracket (4).



INSTALLATION

Note the following, and install in the reverse order of removal.

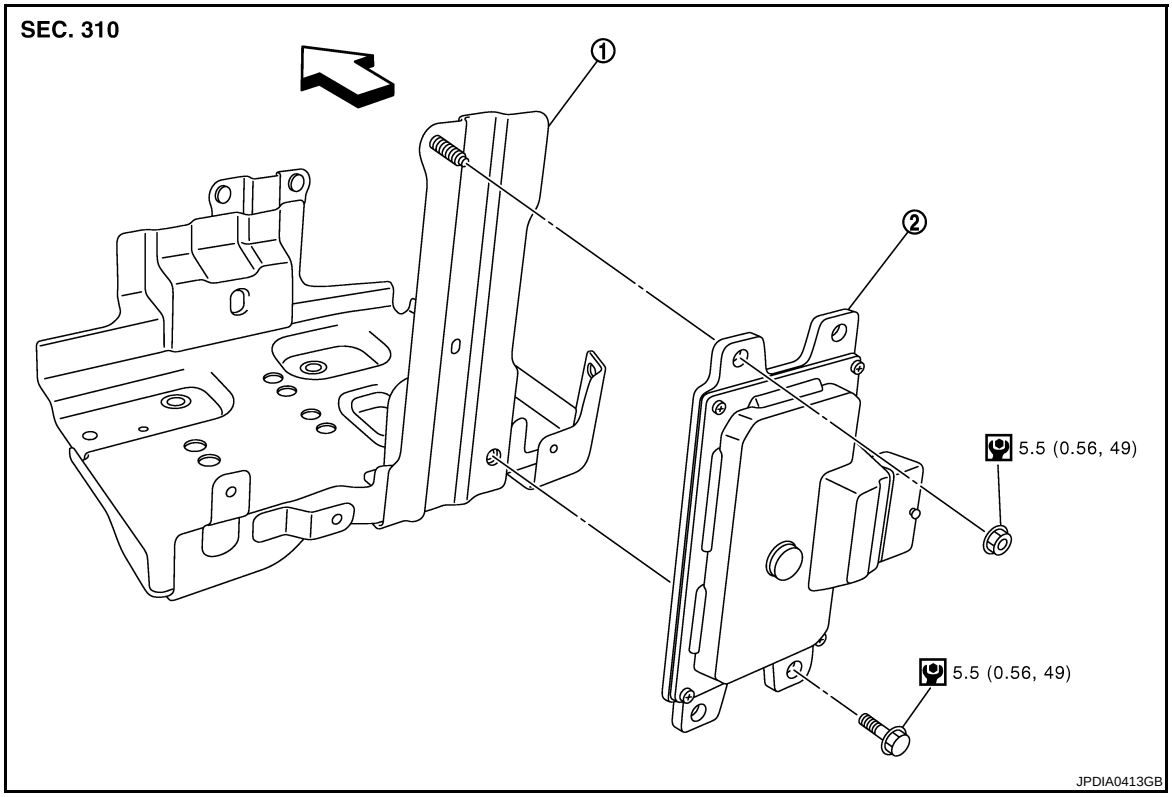
CAUTION:

After TCM is replaced, refer to TM-360, "ADDITIONAL SERVICE WHEN REPLACING CONTROL UNIT : Service After Replacing TCM and Transaxle Assembly".

QR25DE

QR25DE : Exploded View

INFOID:0000000001204007



1. Battery bracket
2. TCM

⇦: Vehicle front

Refer to GI-4, "Components" for symbols in the figure.

QR25DE : Removal and Installation

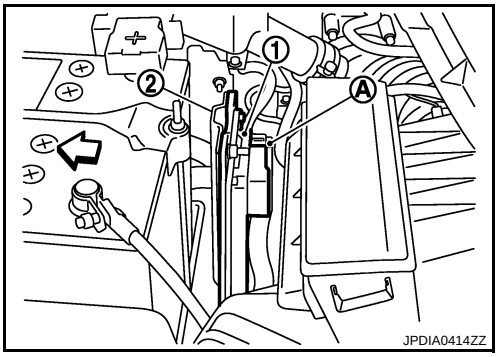
INFOID:0000000001204008

REMOVAL

1. Disconnect the battery cable from negative terminal.
2. Disconnect the TCM harness connector (A).

⇦ : Vehicle front

3. Remove the TCM (1) from the battery bracket (2).



INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

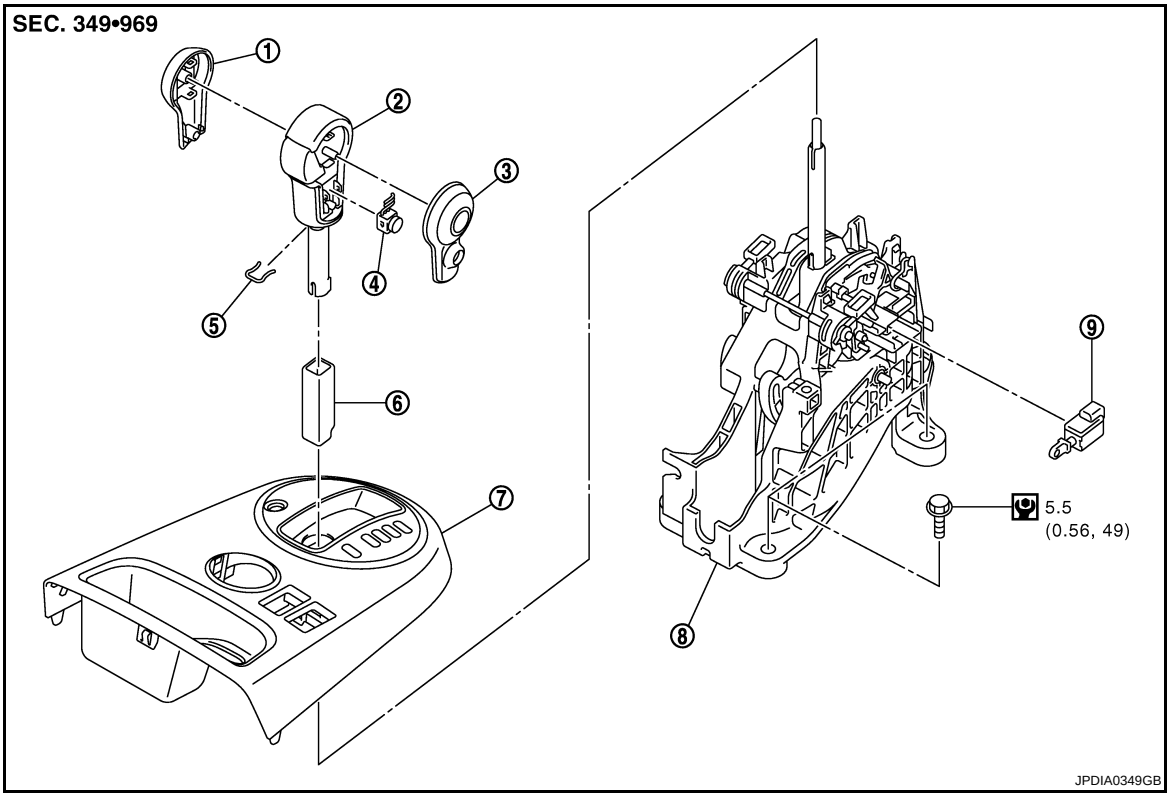
After TCM is replaced, refer to TM-360, "ADDITIONAL SERVICE WHEN REPLACING CONTROL UNIT : Service After Replacing TCM and Transaxle Assembly".

CONTROL DEVICE

SPORT MODE

SPORT MODE : Exploded View

INFOID:0000000001204009



1.	Knob fin (right side)	2.	Selector lever knob	3.	Knob fin (left side)
4.	Sport mode switch	5.	Lock pin	6.	Knob cover
7.	Console finisher	8.	Control device assembly	9.	Shift lock solenoid

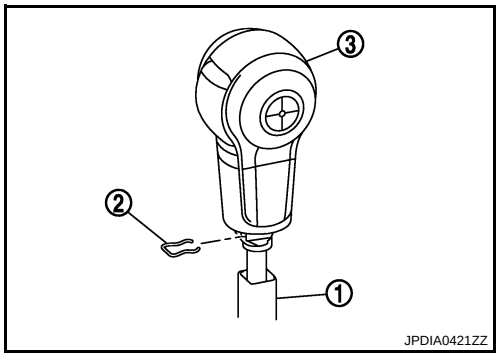
Refer to GI-4, "Components" for symbols in the figure.

SPORT MODE : Removal and Installation

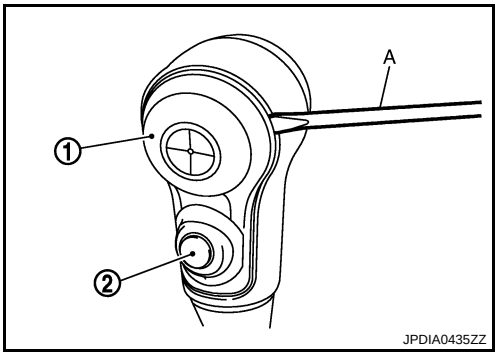
INFOID:0000000001204010

REMOVAL

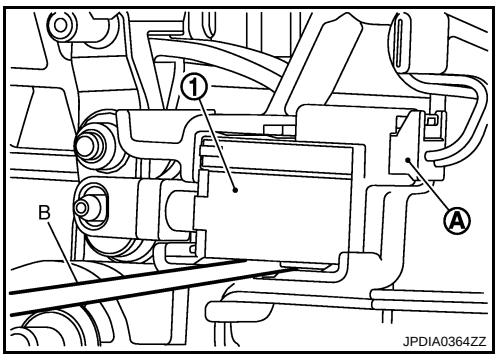
1. Disconnect the battery cable from the negative terminal.
2. Move selector lever to “N” position.
3. Slide knob cover (1) below selector lever downward.
   CAUTION:
   Be careful not to damage the knob cover.
4. Pull lock pin (2) out of selector lever knob (3).
5. Remove selector lever knob and knob cover.



6. Remove knob fin (1) using a flat-bladed screwdriver (A).
CAUTION:
Be careful not to damage the selector lever knob.
7. Remove sport mode switch (2).
8. Remove console finisher assembly. Refer to IP-21, "Exploded View".
9. Remove center console assembly. Refer to IP-21, "Exploded View".

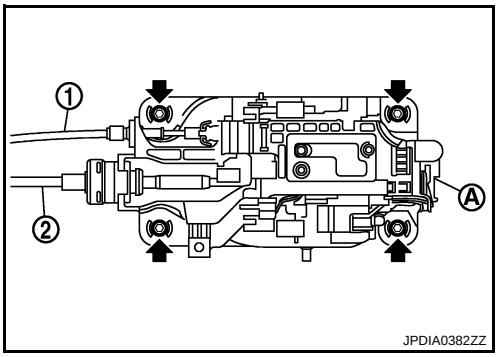


10. Remove shift lock solenoid connector (A).
11. Remove shift lock solenoid (1) using a feeler gauge (B).



12. Disconnect control device harness connector (A).
13. Move selector lever to “P” position.
14. Disconnect key interlock cable (1) from control device assembly. Refer to TM-523, "Exploded View".
15. Disconnect control cable (2) from control device assembly. Refer to TM-519, "MR20DE : Exploded View".
16. Remove control device assembly.

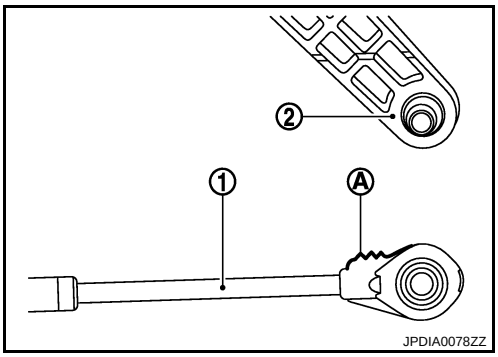
⬅ : Bolt



INSTALLATION

Note the following, and install in the reverse order of removal.

- When installing the control cable (1) to the control device assembly (2), check that the control cable is fully pressed in with the ribbed (A) surface facing upward.



SPORT MODE : Inspection and Adjustment

INFOID:0000000001204011

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control device. Refer to TM-511, "SPORT MODE : Inspection and Adjustment".

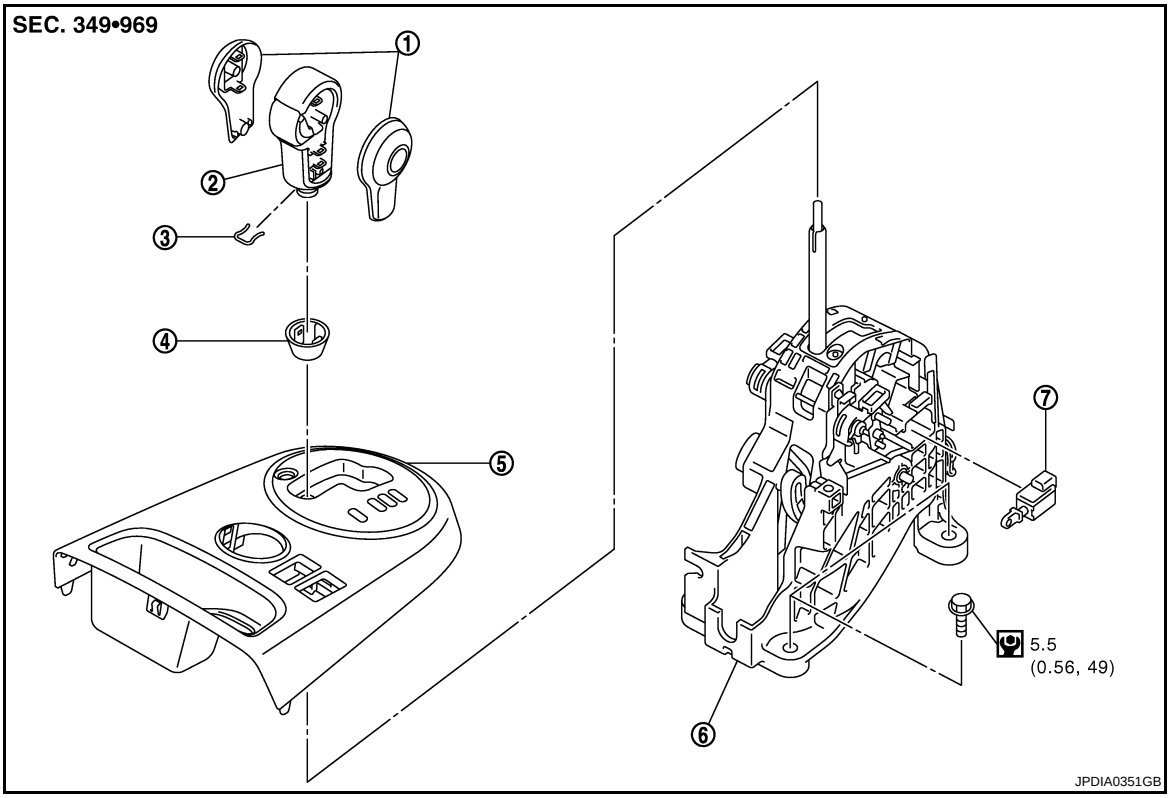
INSPECTION AFTER INSTALLATION

Check the CVT positions after adjusting the CVT positions. Refer to TM-511, "SPORT MODE : Inspection and Adjustment".

MANUAL MODE

MANUAL MODE : Exploded View

INFOID:0000000001208916



1. Knob fin
2. Selector lever knob
3. Lock pin
4. Knob cover
5. Console finisher
6. Control device assembly
7. Shift lock solenoid

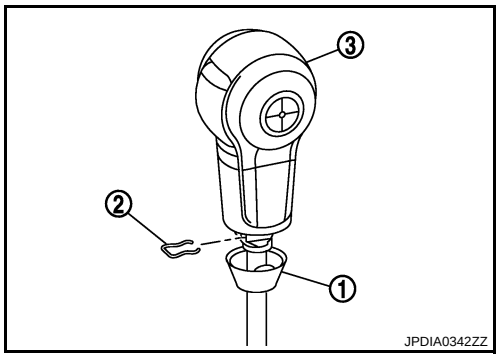
Refer to GI-4, "Components" for symbols in the figure.

MANUAL MODE : Removal and Installation

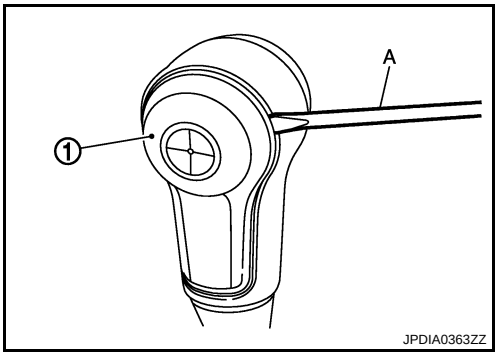
INFOID:0000000001208917

REMOVAL

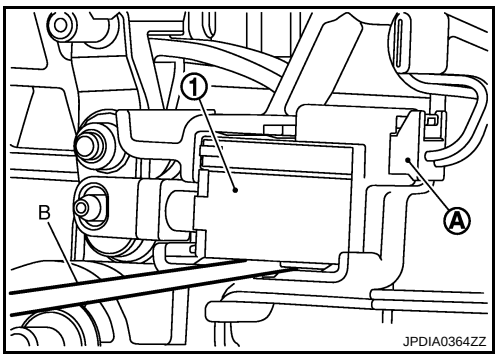
1. Disconnect the battery cable from the negative terminal.
2. Move selector lever to “N” position.
3. Slide knob cover (1) below selector lever downward.
   CAUTION:
   Be careful not to damage the knob cover.
4. Pull lock pin (2) out of selector lever knob (3).
5. Remove selector lever knob and knob cover.



6. Remove knob fin (1) using a flat-bladed screwdriver (A).
CAUTION:
Be careful not to damage the selector lever knob.
7. Remove console finisher assembly. Refer to IP-21, "Exploded View".
8. Remove center console assembly. Refer to IP-21, "Exploded View".

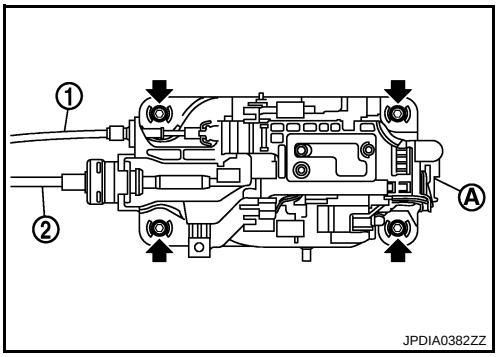


9. Remove shift lock solenoid connector (A).
10. Remove shift lock solenoid (1) using a feeler gauge (B).



11. Disconnect control device harness connector (A).
12. Move selector lever to “P” position.
13. Disconnect key interlock cable (1) from control device assembly. Refer to TM-523, "Exploded View".
14. Disconnect control cable (2) from control device assembly. Refer to TM-520, "QR25DE : Exploded View".
15. Remove control device assembly.

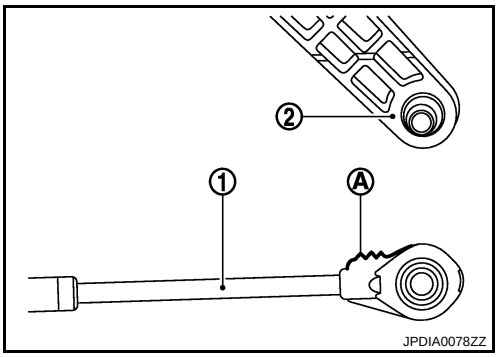
⇐ : Bolt



INSTALLATION

Note the following, and install in the reverse order of removal.

- When installing the control cable (1) to the control device assembly (2), check that the control cable is fully pressed in with the ribbed (A) surface facing upward.



MANUAL MODE : Inspection and Adjustment

INFOID:0000000001208918

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control device. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment".

INSPECTION AFTER INSTALLATION

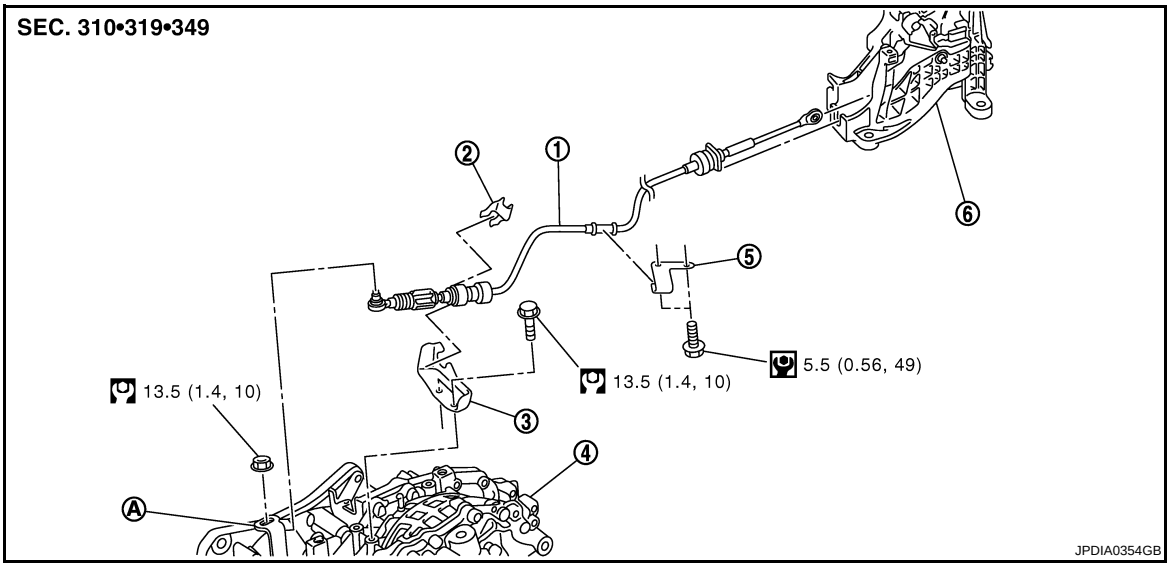
Check the CVT positions after adjusting the CVT positions. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment".

CONTROL CABLE

MR20DE

MR20DE : Exploded View

INFOID:0000000001204012



1. Control cable
2. Lock plate
3. Bracket
4. Transaxle assembly
5. Bracket
6. Control device assembly

A. Manual lever

Refer to GI-4, "Components" for symbols in the figure.

MR20DE : Removal and Installation

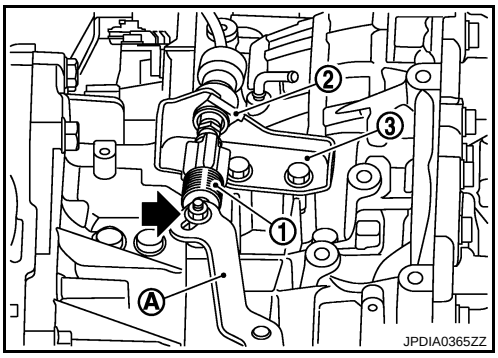
INFOID:0000000001315043

REMOVAL

CAUTION:

Make sure that parking brake is applied before removal/installation.

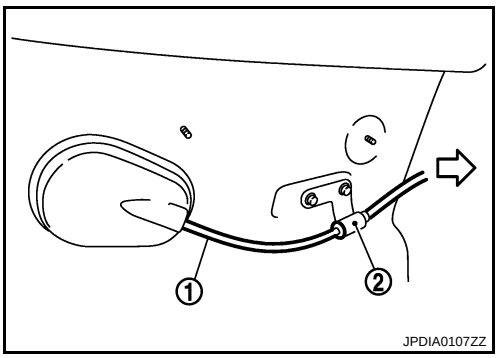
1. Disconnect control cable from control device assembly. Refer to TM-515, "SPORT MODE : Exploded View" (SPORT MODE).
2. Remove the air cleaner assembly. Refer to EM-25, "Exploded View".
3. Remove nut (⬅) and control cable (1) from the manual lever (A).
4. Remove the lock plate (2) and the control cable from the bracket (3).
5. Remove exhaust front tube. Refer to EX-5, "Exploded View".
6. Separate the propeller shaft. Refer to DLN-121, "Exploded View".
7. Remove heat plate.



8. Remove control cable (1) from bracket (2).

⇦ : Vehicle front

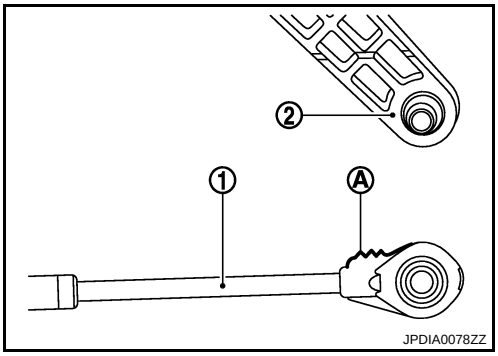
9. Remove the control cable from the vehicle.



INSTALLATION

Note the following, and install in the reverse order of removal.

- When installing the control cable (1) to the control device assembly (2), make sure that the control cable is fully pressed in with the ribbed (A) surface facing upward.



MR20DE : Inspection and Adjustment

INFOID:0000000001451057

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control cable. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE).

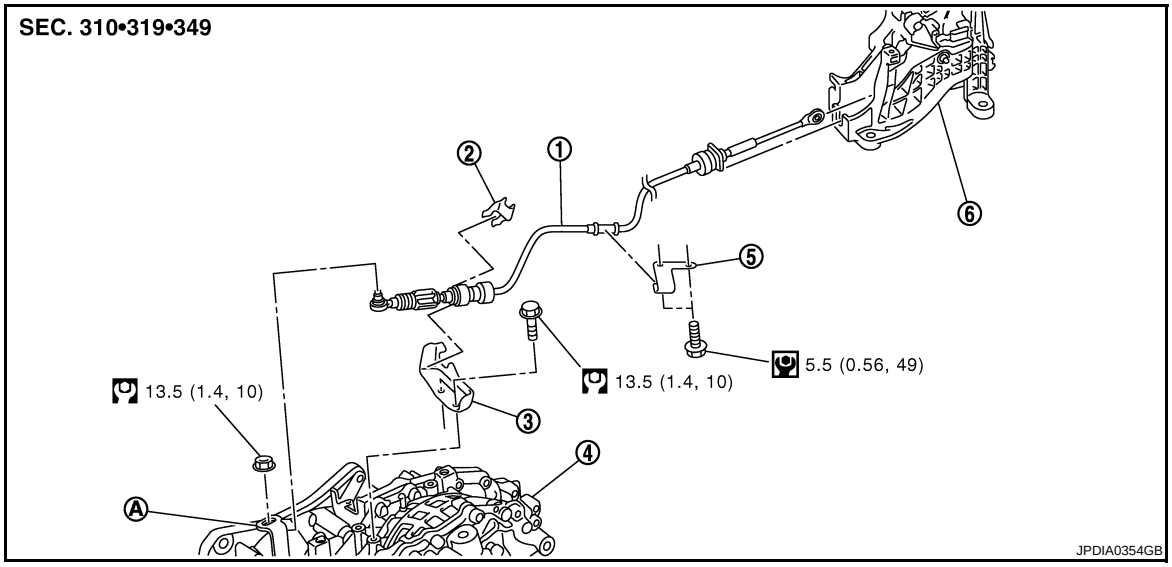
INSPECTION AFTER INSTALLATION

Check the CVT positions after adjusting the CVT positions. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE).

QR25DE

QR25DE : Exploded View

INFOID:0000000001315044



1. Control cable
2. Lock plate
3. Bracket
4. Transaxle assembly
5. Bracket
6. Control device assembly

A. Manual lever

Refer to GI-4, "Components" for symbols in the figure.

QR25DE : Removal and Installation

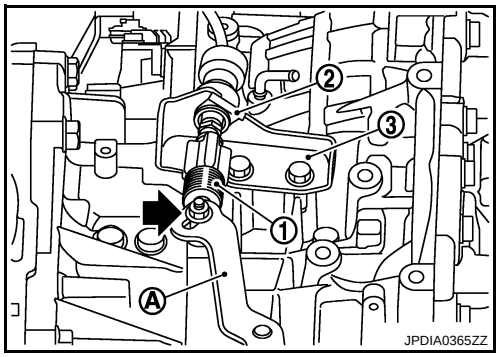
INFOID:0000000001204013

REMOVAL

CAUTION:

Make sure that parking brake is applied before removal/installation.

1. Disconnect control cable from control device assembly. Refer to TM-517, "MANUAL MODE : Exploded View" (MANUAL MODE).
2. Remove air duct (inlet). Refer to EM-150, "Exploded View".
3. Remove battery and battery bracket. Refer to PG-133, "Exploded View".
4. Remove nut (⬅) and control cable (1) from the manual lever (A).
5. Remove the lock plate (2) and the control cable from the bracket (3).

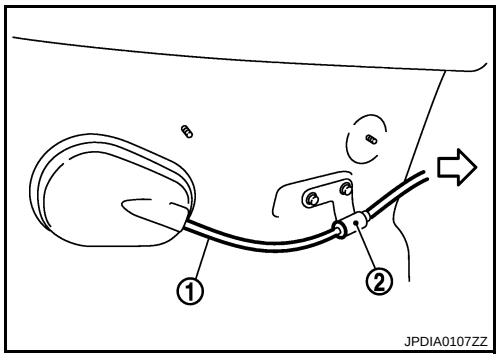


JPDIA0365ZZ

6. Remove control cable (1) from bracket (2).

⇦ : Vehicle front

7. Remove the control cable from the vehicle.

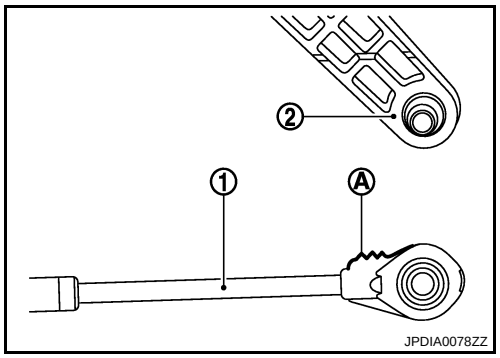


JPDIA0107ZZ

INSTALLATION

Note the following, and install in the reverse order of removal.

- When installing the control cable (1) to the control device assembly (2), make sure that the control cable is fully pressed in with the ribbed (A) surface facing upward.



JPDIA0078ZZ

QR25DE : Inspection and Adjustment

INFOID:0000000001451058

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control cable. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment" (MANUAL MODE).

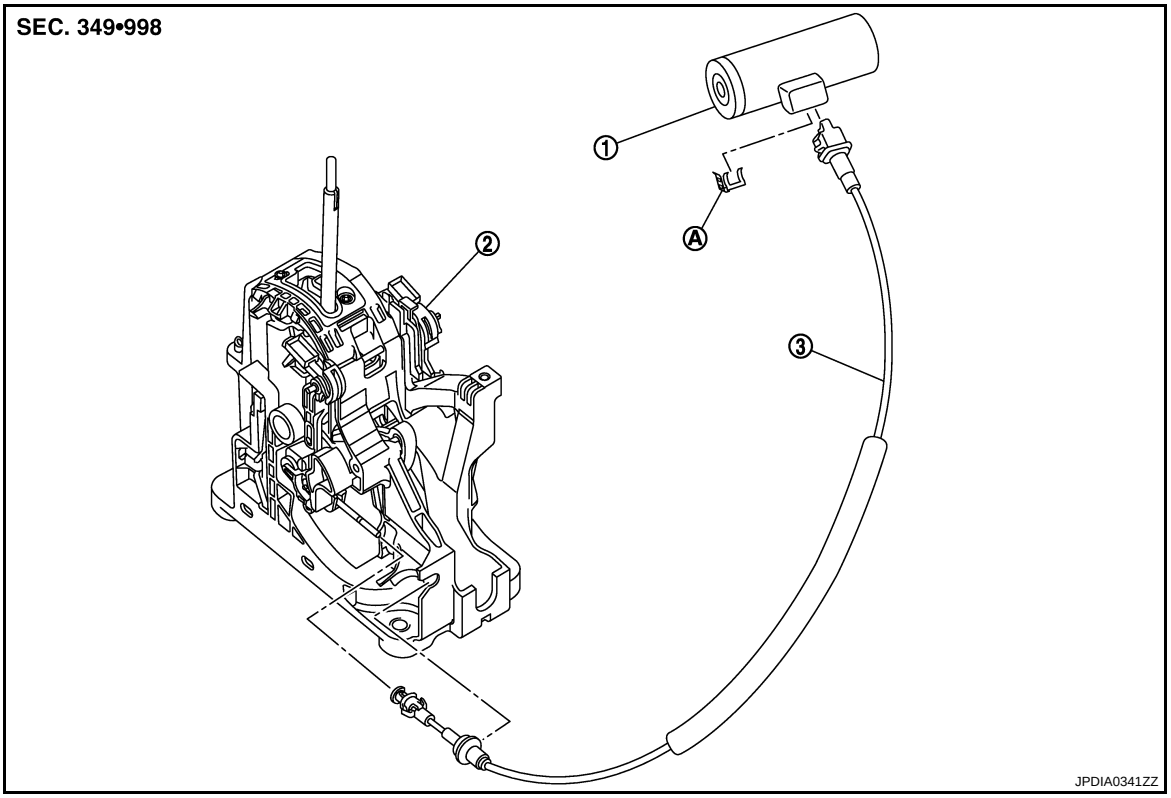
INSPECTION AFTER INSTALLATION

Check the CVT positions after adjusting the CVT positions. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment" (MANUAL MODE).

KEY INTERLOCK CABLE

Exploded View

INFOID:0000000001204014



1. Key cylinder
2. Control device assembly
3. Key interlock cable

A. Clip

Removal and Installation

INFOID:0000000001204015

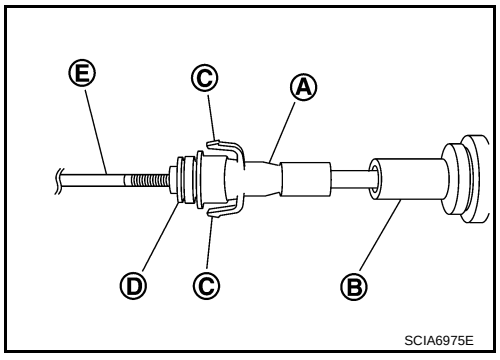
REMOVAL

CAUTION:

Check that parking brake is applied before removal/installation.

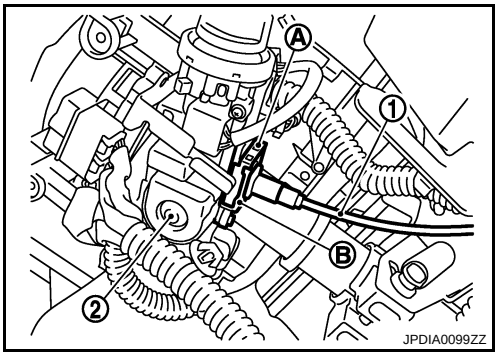
1. Move selector lever to “P” position.
2. Remove selector lever knob. Refer to TM-515, "SPORT MODE : Exploded View" (SPORT MODE), TM-517, "MANUAL MODE : Exploded View" (MANUAL MODE).
3. Remove console finisher assembly. Refer to IP-21, "Exploded View".
4. Removal center console assembly. Refer to IP-21, "Exploded View".
5. Slide slider (A) toward casing cap (B) while pressing tabs (C) on slider to separate slider from adjust holder (D).

   E : Key interlock rod



6. Remove steering column cover lower and instrument driver lower panel. Refer to IP-11, "Exploded View".

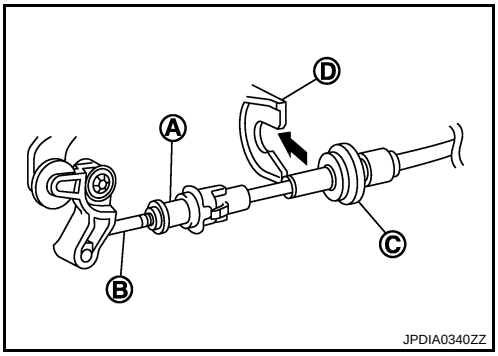
7. Remove clip (A) from holder (B) and remove key inter lock cable (1) from key cylinder (2).
8. Remove key inter lock cable.



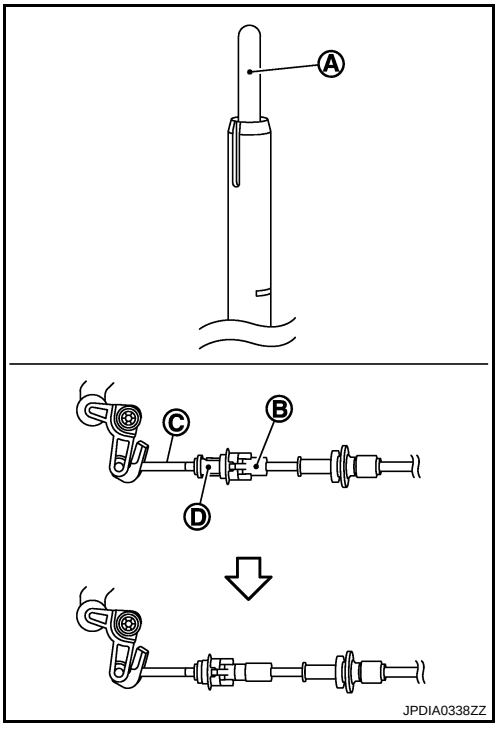
INSTALLATION

Note the following, and install in the reverse order of removal.

- Temporarily install adjust holder (A) to key interlock rod (B). Install casing cap (C) to cable bracket (D) on control device assembly.
  CAUTION:
  - **Never bend or twist key interlock cable excessively when installing.**
  - **Check casing caps is firmly secured in cable bracket on control device assembly after installing key interlock cable to cable bracket on control device assembly.**
  - **If casing cap is loose [less than 39.2 N (4.0 kg, 8.8 lb) removing force], replace key interlock cable.**



- With the detent rod (A) pressed fully to the end, slider the key interlock cable slider (B) to the key interlock rod side (C), and install adjust holder (D) and key interlock rod.
  CAUTION:
  - **Never press tabs when holding slider.**
  - **Never apply any force at the right angle to key interlock rod when slider.**



Inspection

INFOID:0000000001379100

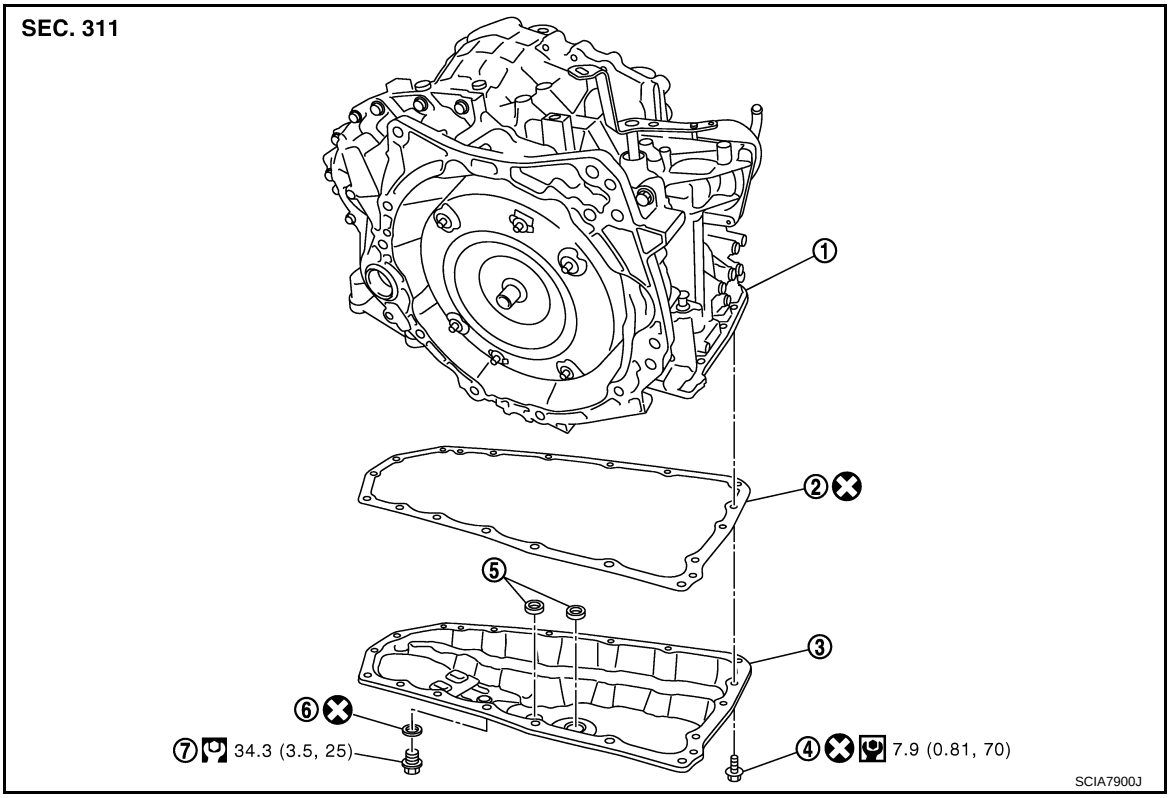
INSPECTION AFTER INSTALLATION

Check the shift lock system after installing the key interlock cable. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE), TM-511, "MANUAL MODE : Inspection and Adjustment" (QR25DE).

OIL PAN

Exploded View

INFOID:0000000001204016



1. Transaxle assembly
2. Oil pan gasket
3. Oil pan
4. Oil pan fitting bolt
5. Magnet
6. Drain plug gasket
7. Drain plug

Refer to GI-4, "Components" for symbols in the figure.

Removal and Installation

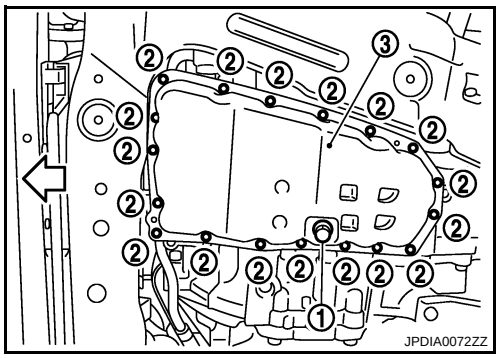
INFOID:0000000001204017

REMOVAL

1. Remove engine under cover with power tool.
2. Remove drain plug (1), and then drain CVT fluid from oil pan.

⇦ : Vehicle front

3. Remove oil pan fitting bolts (2).
4. Remove oil pan (3).
5. Remove oil pan gasket from oil pan.
6. Remove magnet from oil pan.



INSTALLTION

Note the following, and install in the reverse order of removal.

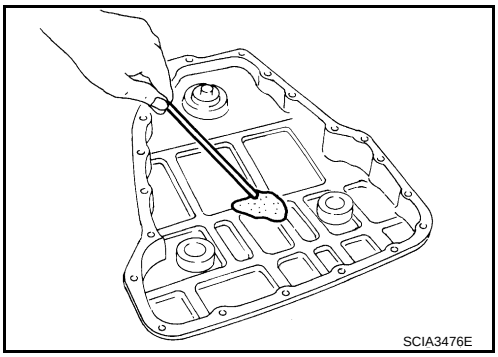
CAUTION:

- **Completely remove all moisture, oil and old gasket, etc. from the oil pan gasket mounting surface of transaxle case and oil pan.**
- **Never reuse oil pan gasket and oil pan fitting bolts.**

Inspection

INFOID:0000000001204018

- Check foreign materials in oil pan to help determine causes of malfunction. If the CVT fluid is very dark, smells burned, or contains foreign particles, frictional material (clutches) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves and clutches to stick and can inhibit pump pressure.



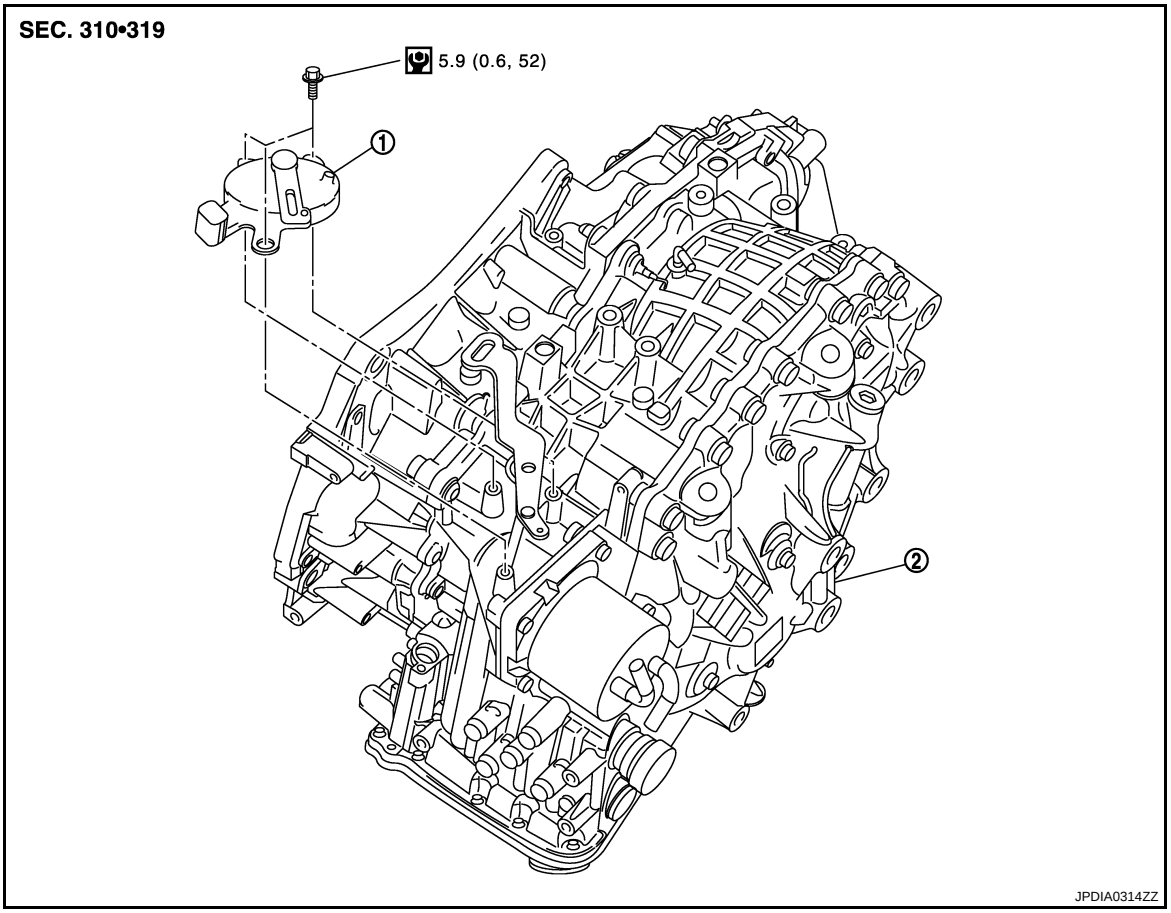
INSPECTION AFTER INSTALLATION

After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

PARK/NEUTRAL POSITION (PNP) SWITCH
MR20DE

MR20DE : Exploded View

INFOID:0000000001315088



1. PNP switch
2. Transaxle assembly

Refer to GI-4, "Components" for symbols in the figure.

MR20DE : Removal and Installation

INFOID:0000000001315089

REMOVAL

1. Remove battery. Refer to PG-133, "Exploded View".
2. Remove ECM bracket.
3. Remove PNP switch connector.
4. Remove control cable. Refer to TM-519, "MR20DE : Exploded View".
5. Remove PNP switch from transaxle assembly.

INSTALLATION

Install in the reverse order of removal.

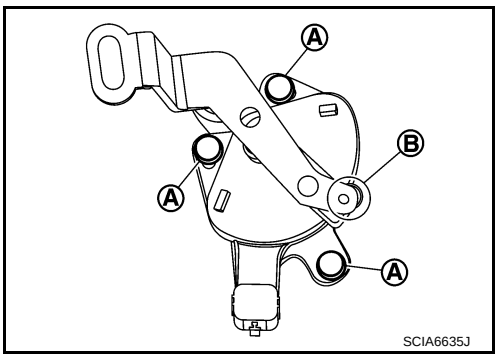
MR20DE : Inspection and Adjustment

INFOID:0000000001315090

ADJUSTMENT OF PNP SWITCH

1. Move selector lever to “N” position.
2. Remove control cable from manual lever.

3. Loosen mounting bolts (A) of PNP switch. Insert a pin (ϕ4 mm) into the adjusting holes (B) on both PNP switch and manual lever for adjusting the position.
4. Tighten mounting bolts of PNP switch.
5. Connect control cable on manual lever. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE).



ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control device. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE).

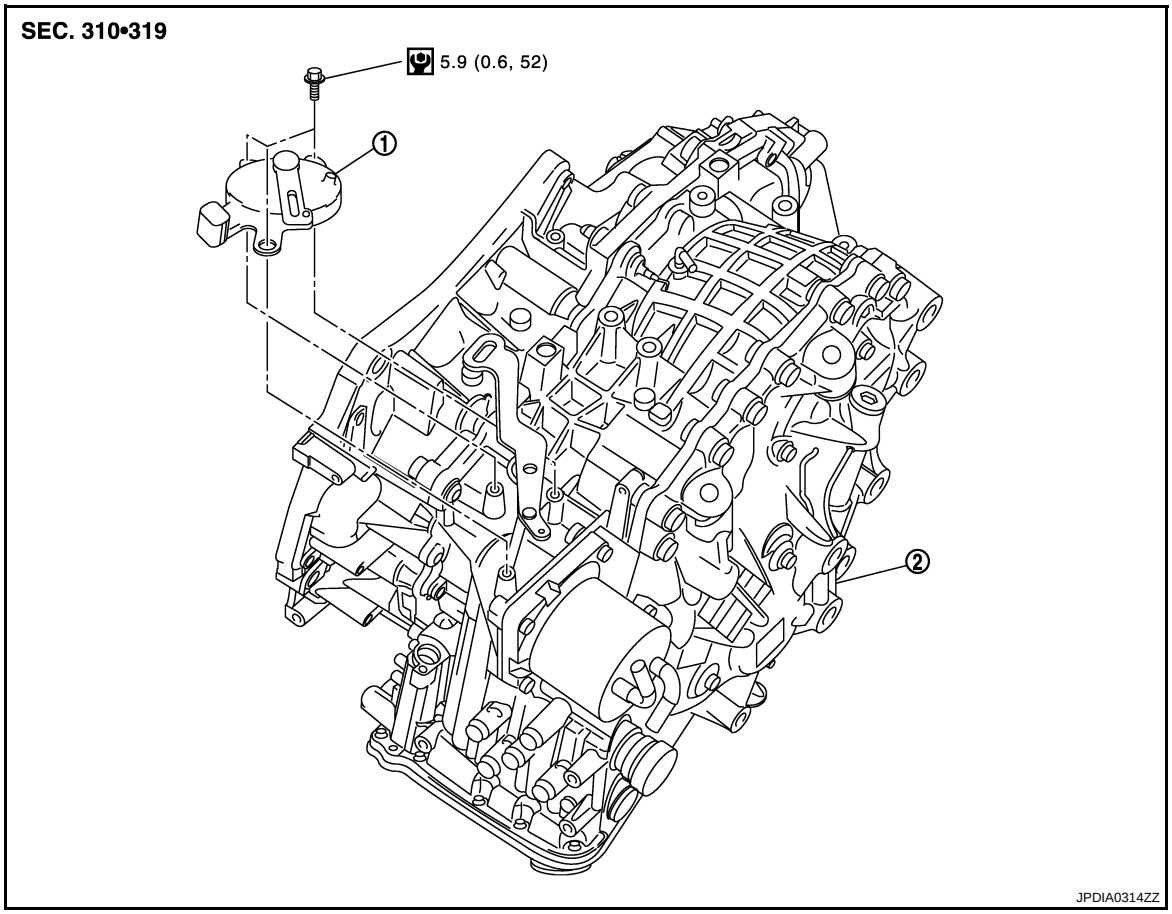
INSPECTION AFTER INSTALLAION

Check the CVT positions after adjusting the CVT positions. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE).

QR25DE

QR25DE : Exploded View

INFOID:0000000001204019



1. PNP switch
2. Transaxle assembly

Refer to GI-4, "Components" for symbols in the figure.

QR25DE : Removal and Installation

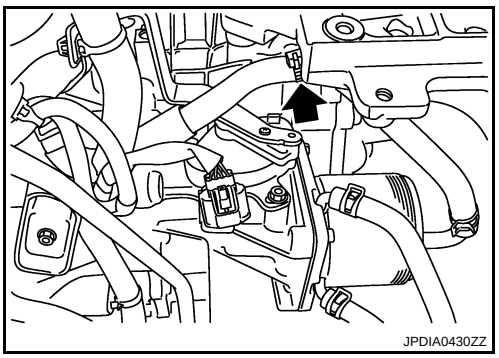
INFOID:0000000001204020

REMOVAL

1. Remove battery and battery bracket. Refer to PG-133, "Exploded View".
2. Remove PNP switch connector.
3. Remove control cable. Refer to TM-520, "QR25DE : Exploded View".
4. Remove clip.

⬅ : Clip

5. Remove PNP switch from transaxle assembly.


JPDIA0430ZZ

INSTALLATION

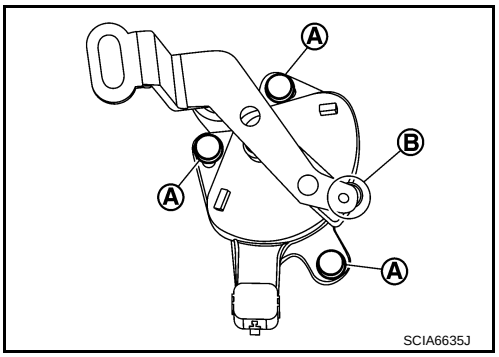
Install in the reverse order of removal.

QR25DE : Inspection and Adjustment

INFOID:0000000001204021

ADJUSTMENT OF PNP SWITCH

1. Move selector lever to “N” position.
2. Remove control cable from manual lever.
3. Loosen mounting bolts (A) of PNP switch. Insert a pin (ϕ4 mm) into the adjusting holes (B) on both PNP switch and manual lever for adjusting the position.
4. Tighten mounting bolts of PNP switch.
5. Connect control cable on manual lever. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment" (MANUAL MODE).



SCIA6635J

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control device. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment"(MANUAL MODE).

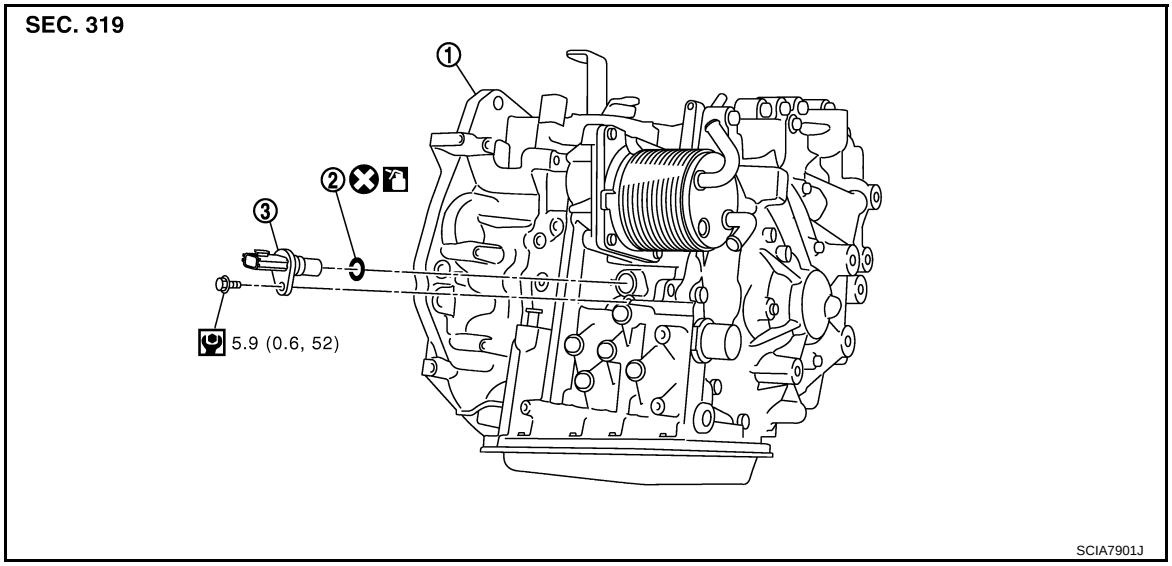
INSPECTION AFTER INSTALLAION

Check the CVT positions after adjusting the CVT positions. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment"(MANUAL MODE).

PRIMARY SPEED SENSOR

Exploded View

INFOID:0000000001204022



1. Transaxle assembly
2. O-ring
3. Primary speed sensor

: Apply CVT Fluid NS-2.

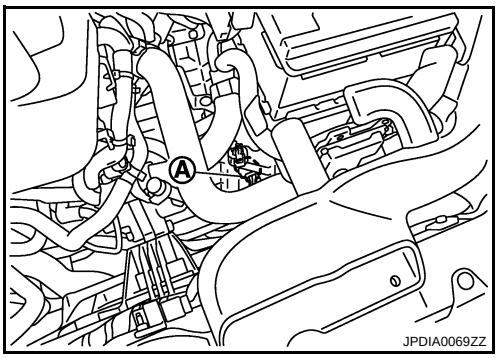
Refer to GI-4, "Components" for symbols not described on the above.

Removal and Installation

INFOID:0000000001204023

REMOVAL

1. Remove primary speed sensor connector (A).
2. Remove primary speed sensor.
3. Remove O-ring from primary speed sensor.



INSTALLATION

Note the following, and install in the reverse order of removal.

- After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

CAUTION:

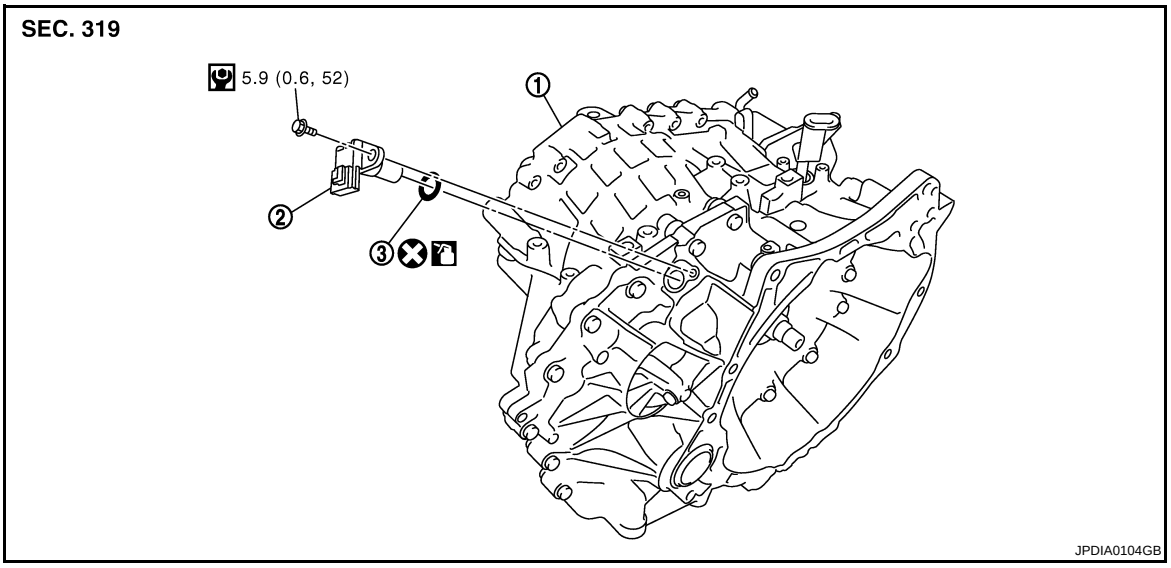
- **Never reuse O-ring.**
- **Apply CVT fluid to O-ring.**

SECONDARY SPEED SENSOR

MR20DE

MR20DE : Exploded View

INFOID:0000000001208874



1. Transaxle assembly
2. Secondary speed sensor
3. O-ring

: Apply CVT Fluid NS-2.

Refer to GI-4, "Components" for symbols not described on the above.

MR20DE : Removal and Installation

INFOID:0000000001208875

REMOVAL

1. Remove secondary speed sensor connector.
2. Remove secondary speed sensor.
3. Remove O-ring from secondary speed sensor.

INSTALLATION

Note the following, and install in the reverse order of removal.

- After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

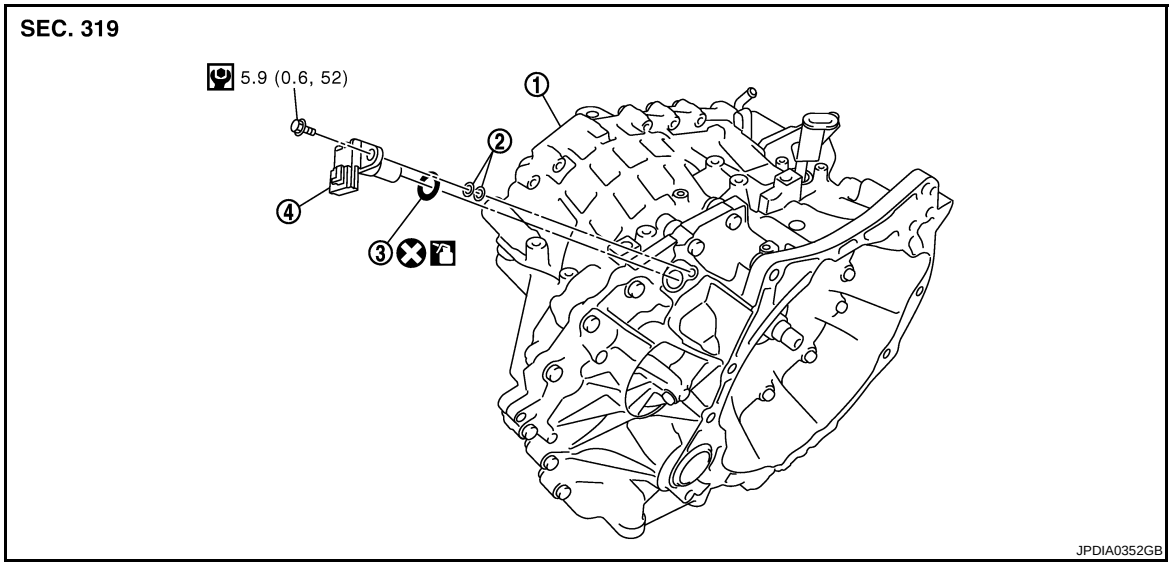
CAUTION:

- **Never reuse O-ring.**
- **Apply CVT fluid to O-ring.**

QR25DE

QR25DE : Exploded View

INFOID:0000000001204024



1. Transaxle assembly
2. Shim
3. O-ring
4. Secondary speed sensor

: Apply CVT Fluid NS-2.

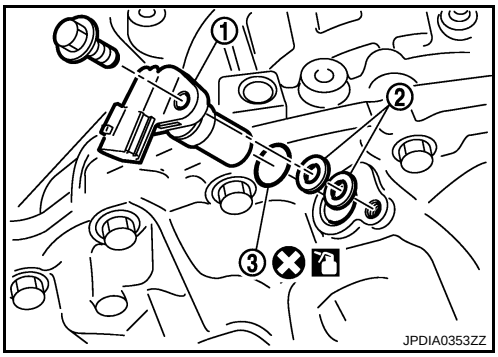
Refer to GI-4, "Components" for symbols not described on the above.

QR25DE : Removal and Installation

INFOID:0000000001204025

REMOVAL

1. Remove secondary speed sensor connector.
2. Remove secondary speed sensor (1) and shim (2).
   CAUTION:
   Never lose the shim.
3. Remove O-ring (3) from secondary speed sensor.



INSTALLATION

Note the following, and install in the reverse order of removal.

- After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

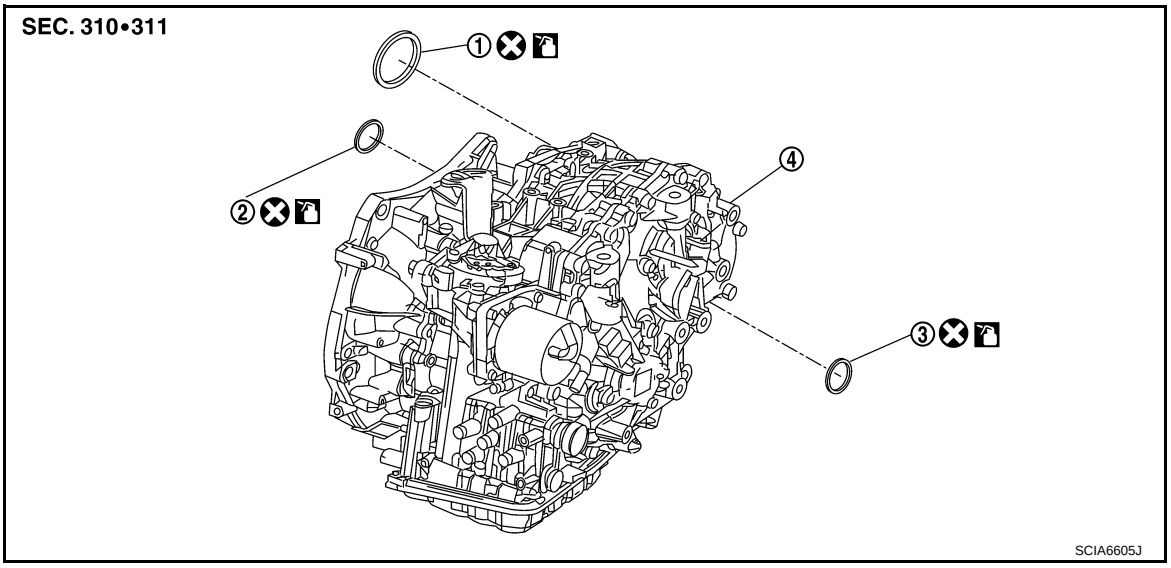
CAUTION:

- **Never reuse O-ring.**
- **Apply CVT fluid to O-ring.**

DIFFERENTIAL SIDE OIL SEAL
MR20DE

MR20DE : Exploded View

INFOID:0000000001215431



1. Side oil seal (transfer joint)
2. RH differential side oil seal
3. LH differential side oil seal
4. Transaxle assembly

: Apply CVT Fluid NS-2.

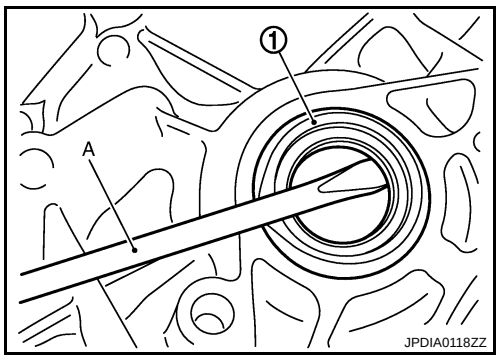
Refer to GI-4, "Components" for symbols not described on the above.

MR20DE : Removal and Installation

INFOID:0000000001215432

REMOVAL

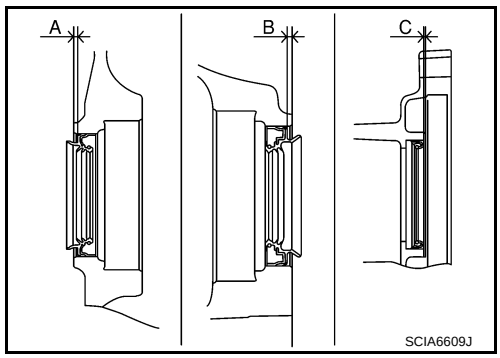
1. Remove exhaust front tube. Refer to EX-5, "Exploded View".
2. Separate the propeller shaft. Refer to DLN-121, "Exploded View".
3. Remove drive shaft assembly. Refer to FAX-52, "MR20DE : Exploded View".
4. Remove transfer from transaxle assembly. Refer to DLN-69, "MR20DE (CVT), QR25DE (CVT) : Exploded View".
5. Remove differential side oil seals (1) and side oil seal (transfer joint) using a flat-bladed screwdriver (A).
   CAUTION:
   Be careful not to scratch transaxle case and converter housing.



INSTALLTION

Note the following, and install in the reverse order of removal.

- Drive each differential side oil seal and side oil seal (transfer joint) evenly using a commercial service tool so that differential side oil seal and side oil seal (transfer joint) protrudes by the dimension (A), (B), or (C) respectively.



Unit: mm (in)

Dimension A	1.8 ± 0.5 (0.071 ± 0.020)
Dimension B	2.2 ± 0.5 (0.087 ± 0.020)
Dimension C	0.5 ± 0.5 (0.020 ± 0.020)

NOTE:
Differential side oil seal and side oil seal (transfer joint) pulling direction is used as the reference.

CAUTION:
- **Never reuse differential side oil seals and side oil seal (transfer joint).**
- **Apply CVT fluid to differential side oil seals and side oil seal (transfer joint).**

Drift to be used:

Location		Tool number
Differential side oil seal	Transaxle case side	Commercial service tool [Outer diameter: 54 mm (2.13 in), inner diameter: 47 mm (1.85 in)]
	Converter housing side	
Side oil seal (transfer joint)	Transaxle engagement	Commercial service tool [Outer diameter: 70 mm (2.76 in), inner diameter: 56 mm (2.20 in)]

MR20DE : Inspection

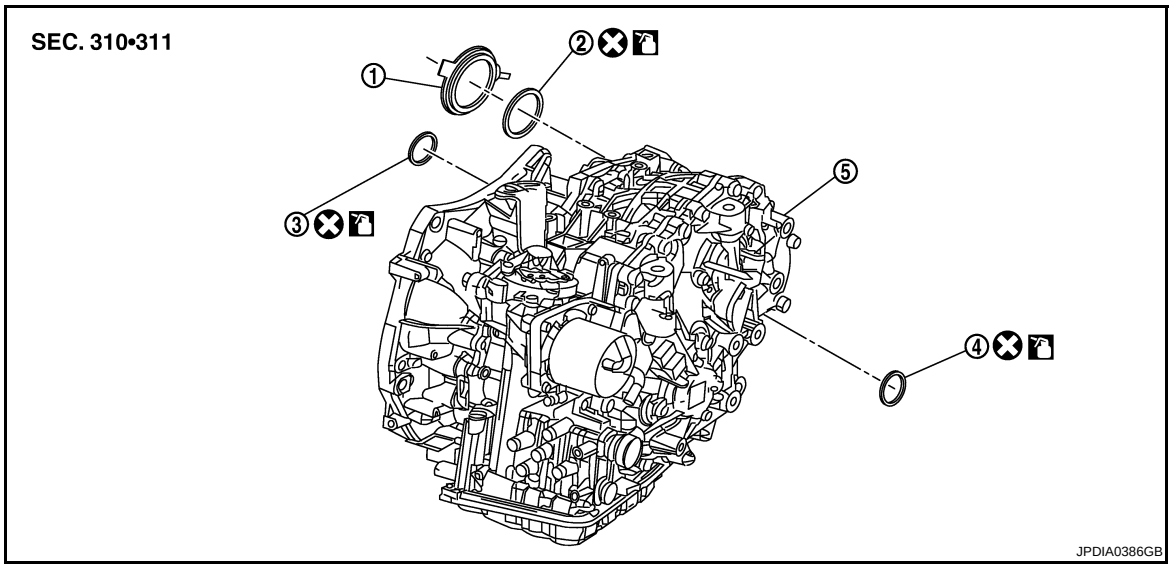
INFOID:0000000001215433

After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

QR25DE

QR25DE : Exploded View

INFOID:0000000001204029



1. Dust cover
2. Side oil seal (transfer joint)
3. RH differential side oil seal
4. LH differential side oil seal
5. Transaxle assembly

: Apply CVT Fluid NS-2.

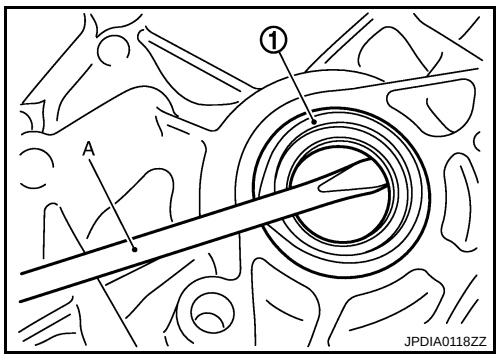
Refer to GI-4, "Components" for symbols not described on the above.

QR25DE : Removal and Installation

INFOID:0000000001204030

REMOVAL

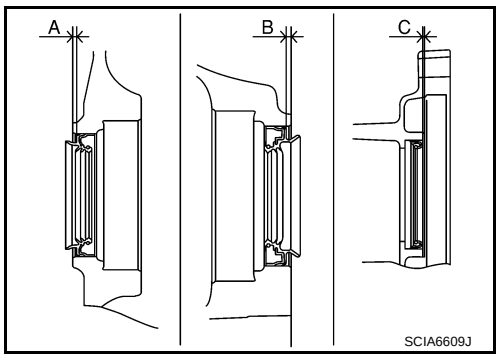
1. Remove exhaust front tube. Refer to EX-10, "Exploded View".
2. Separate the propeller shaft. Refer to DLN-121, "Exploded View".
3. Remove drive shaft assembly. Refer to FAX-60, "QR25DE : Exploded View".
4. Remove transfer from transaxle assembly. Refer to DLN-69, "MR20DE (CVT), QR25DE (CVT) : Exploded View".
5. Remove dust cover from transaxle assembly.
6. Remove differential side oil seals (1) and side oil seal (transfer joint) using a flat-bladed screwdriver (A).
   CAUTION:
   Be careful not to scratch transaxle case and converter housing.



INSTALLTION

Note the following, and install in the reverse order of removal.

- Drive each differential side oil seal and side oil seal (transfer joint) evenly using a commercial service tool so that differential side oil seal and side oil seal (transfer joint) protrudes by the dimension (A), (B), or (C) respectively.



Unit: mm (in)

Dimension A	1.8 ± 0.5 (0.071 ± 0.020)
Dimension B	2.2 ± 0.5 (0.087 ± 0.020)
Dimension C	0.5 ± 0.5 (0.020 ± 0.020)

NOTE:
Differential side oil seal and side oil seal (transfer joint) pulling direction is used as the reference.

CAUTION:
- **Never reuse differential side oil seals and side oil seal (transfer joint).**
- **Apply CVT fluid to differential side oil seals and side oil seal (transfer joint).**

Drift to be used:

Location		Tool number
Differential side oil seal	Transaxle case side	Commercial service tool [Outer diameter: 54 mm (2.13 in), inner diameter: 47 mm (1.85 in)]
	Converter housing side	
Side oil seal (transfer joint)	Transaxle engagement	Commercial service tool [Outer diameter: 70 mm (2.76 in), inner diameter: 56 mm (2.20 in)]

QR25DE : Inspection

INFOID:0000000001204031

After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

OIL PUMP FITTING BOLT

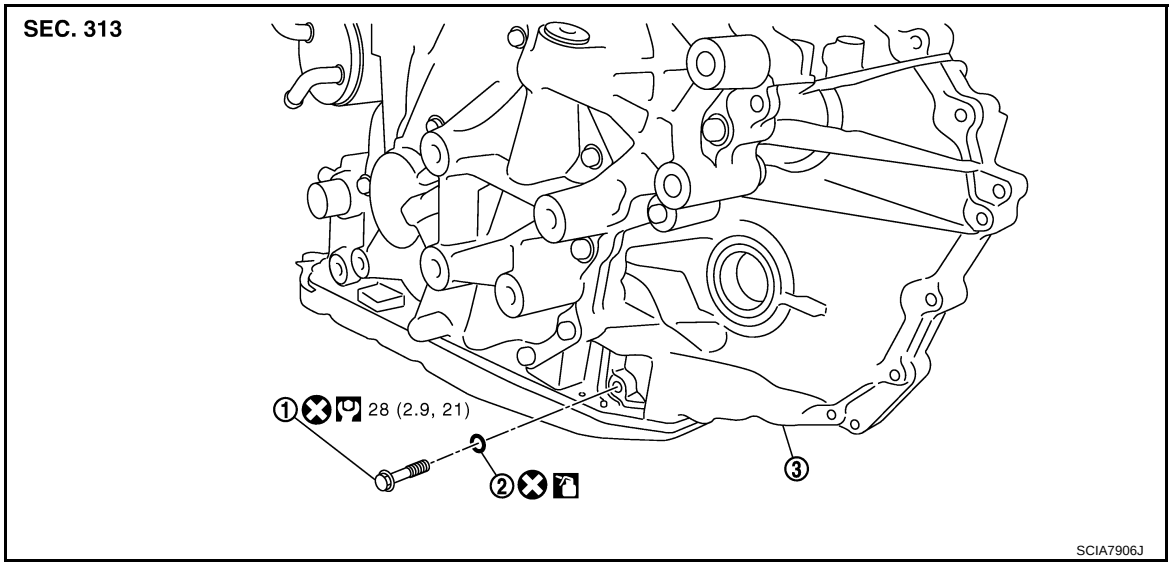
Description

INFOID:0000000001204032

Replace the oil pump fitting bolt and the O-ring if oil leakage or exudes from the oil pump fitting bolt.

Exploded View

INFOID:0000000001204033



1. Oil pump fitting bolt
2. O-ring
3. Transaxle assembly

: Apply CVT Fluid NS-2.

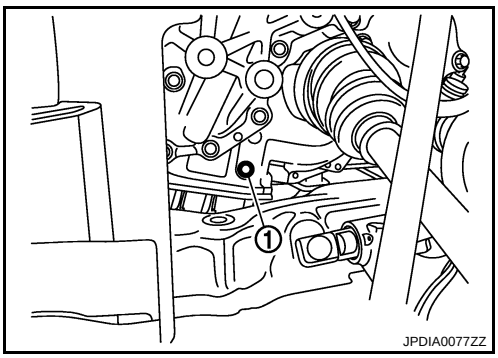
Refer to GI-4, "Components" for symbols not described on the above.

Removal and Installation

INFOID:0000000001204034

REMOVAL

1. Remove Oil pump fitting bolt (1) from transaxle assembly.
2. Remove O-ring from oil pump fitting bolt.



INSTALLATION

Note the following, and install in the reverse order of removal.

- After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".

CAUTION:

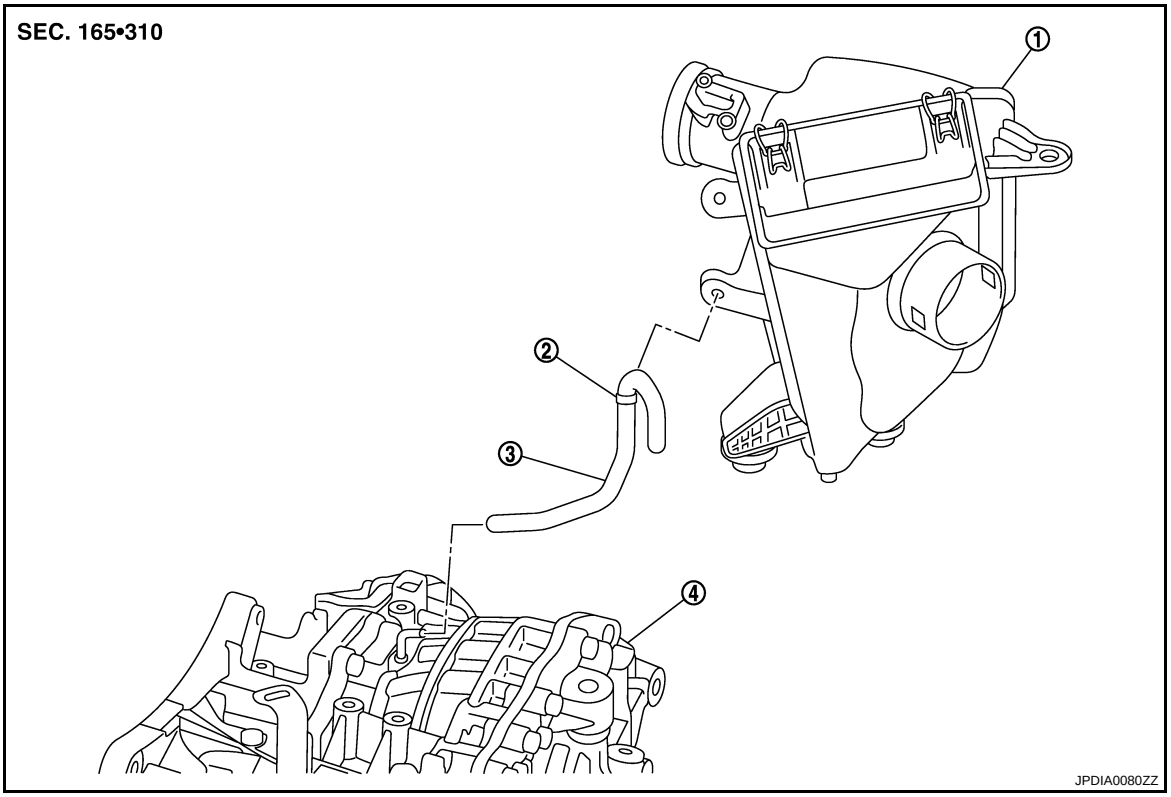
- **Never reuse O-ring.**
- **Apply CVT fluid to O-ring.**

AIR BREATHER HOSE

MR20DE

MR20DE : Exploded View

INFOID:0000000001204035



1. Air cleaner assembly
2. Clip
3. Air breather hose
4. Transaxle assembly

MR20DE : Removal and Installation

INFOID:0000000001204036

REMOVAL

1. Remove clip from air cleaner assembly.
2. Remove air breather hose from transaxle assembly.

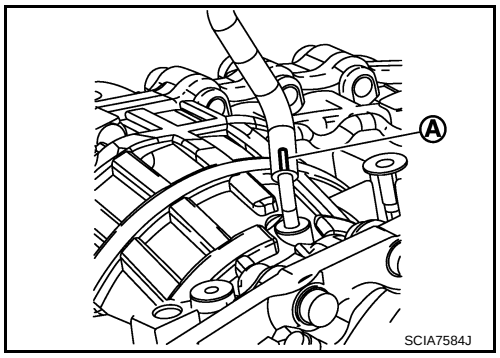
INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Make sure air breather hose not collapsed or blocked due to folding or bending when installed.

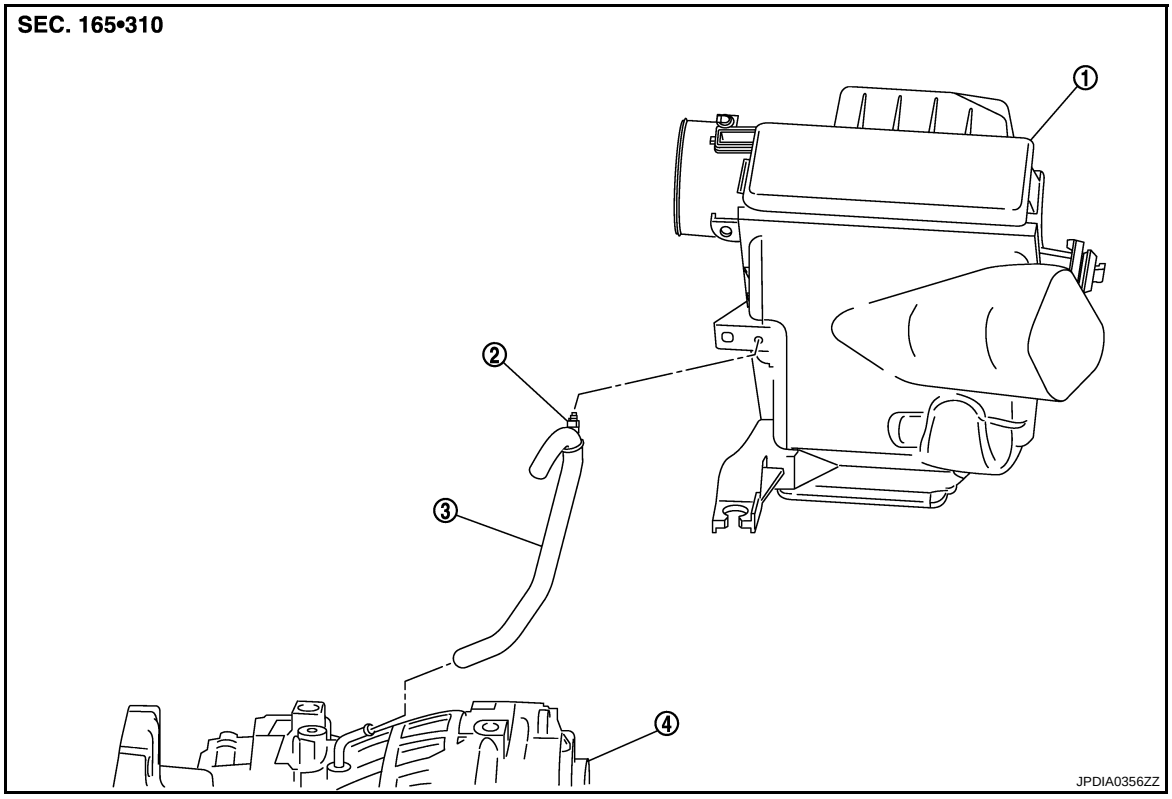
- Install air breather hose to air breather tube so that the paint mark (A) faces upward. Also insert hose to the bend of air breather tube.



QR25DE

QR25DE : Exploded View

INFOID:0000000001208876



1. Air cleaner assembly
2. Clip
3. Air breather hose
4. Transaxle assembly

QR25DE : Removal and Installation

INFOID:0000000001208877

REMOVAL

1. Remove clip from air cleaner assembly.
2. Remove air breather hose from transaxle assembly.

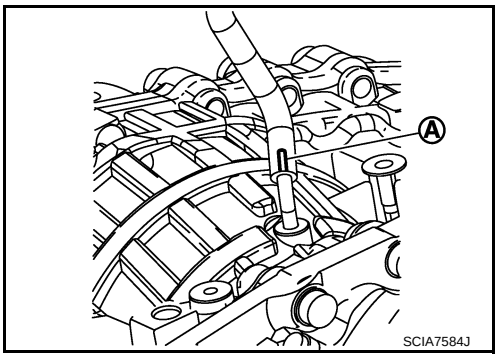
INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Make sure air breather hose not collapsed or blocked due to folding or bending when installed.

- Install air breather hose to air breather tube so that the paint mark (A) faces upward. Also insert hose to the bend of air breather tube.

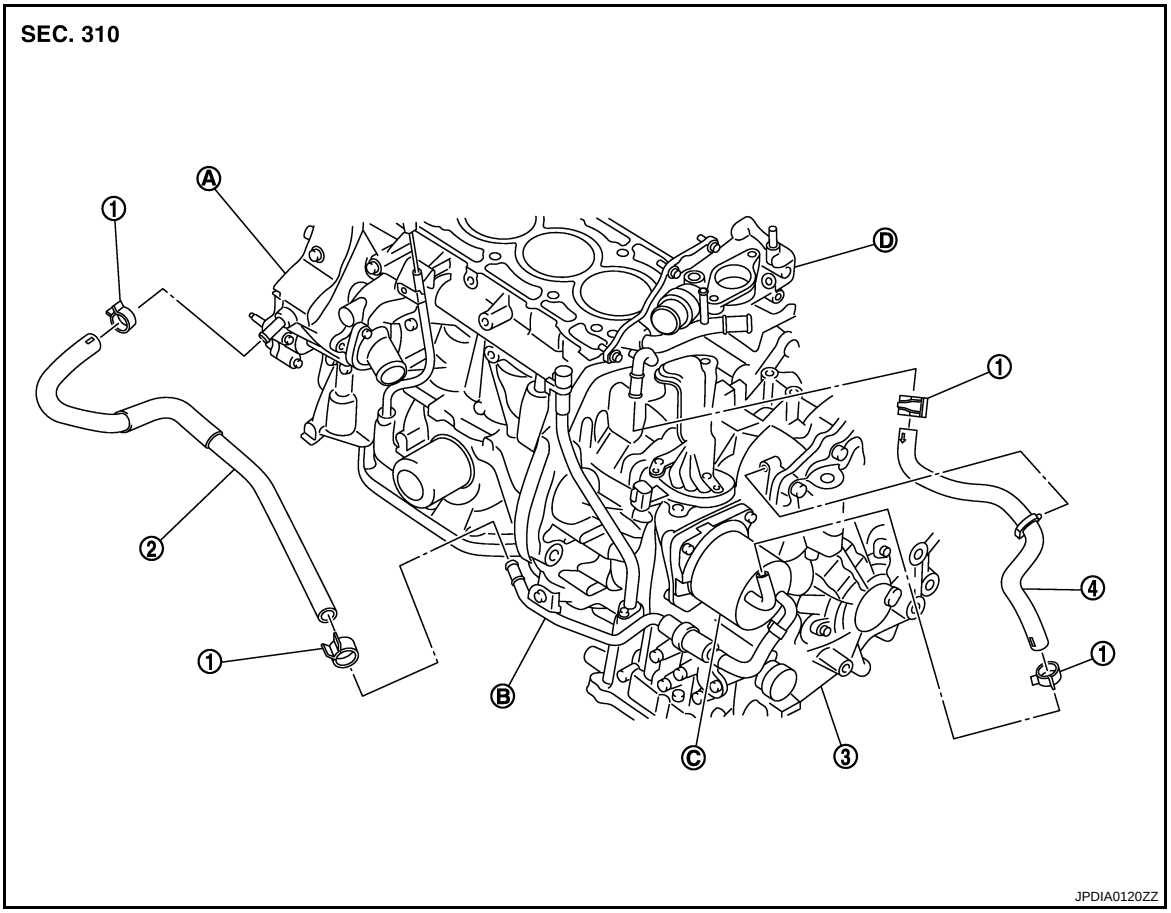


FLUID COOLER SYSTEM

WATER HOSE (MR20DE)

WATER HOSE (MR20DE) : Exploded View

INFOID:0000000001208878



1. Hose clamp
2. CVT water hose A
3. Transaxle assembly
4. CVT water hose B
A. Thermostat housing
B. Heater thermostat
C. CVT fluid cooler
D. Water outlet

WATER HOSE (MR20DE) : Removal and Installation

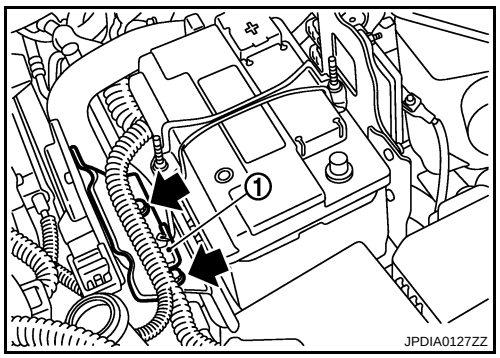
INFOID:0000000001208879

REMOVAL

1. Remove the TCM. Refer to TM-513, "MR20DE : Exploded View" (MR20DE).
2. Remove TCM bracket (1). Refer to TM-513, "MR20DE : Exploded View" (MR20DE).

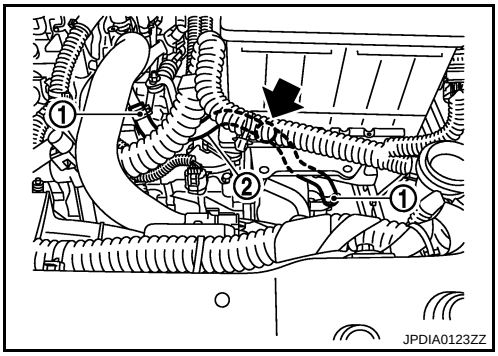
⬅ : Bolt

3. Remove hose clamp, and remove CVT water hose A.



4. Remove hose clamp (1), and remove CVT water hose B (2).

⬅ : Clip



INSTALLATION

Note the following, and install in the reverse order of removal.

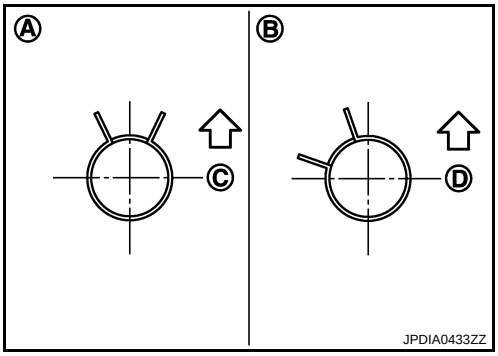
CVT water hose	Hose end	Paint mark	Position of hose clamp*
CVT water hose A	Thermostat housing	Facing upward	B
	Heater thermostat	Facing forward	B
CVT water hose B	CVT fluid cooler	Facing forward	A
	Water outlet	Facing forward	A

*: Refer to the illustrations for the specific position each hose clamp tab.

- The illustrations indicate the view from the hose ends.

⇦ C: Front

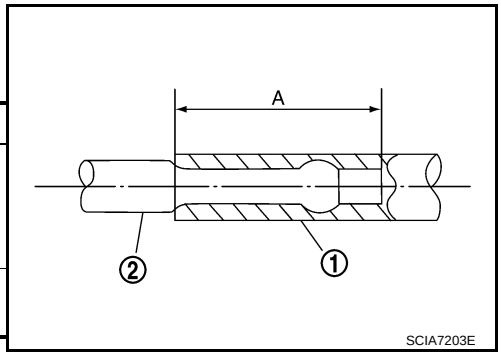
⇦ D: Upper



- When installing hose clamps center line of each clamp tab should be positioned as shown in the figure.

- Insert CVT water hose according to dimension (A) described below.

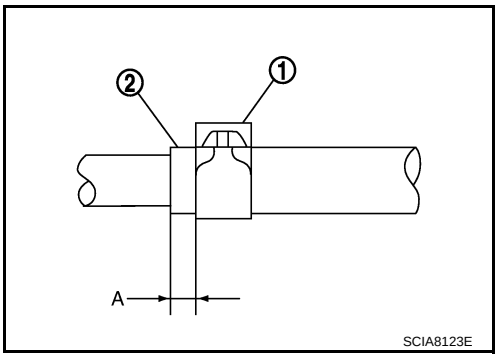
(1)	(2)	Distance A
CVT water hose A	Thermostat housing	27 mm (1.06 in)
	Heater thermostat	
CVT water hose B	Water outlet	
	CVT fluid cooler	End reaches the tube bend R position.



- Set hose clamps (1) from the end of fluid cooler hose (2) according to dimension (A) described below.

Dimension A : 5 – 7 mm (0.20 – 0.28 in)

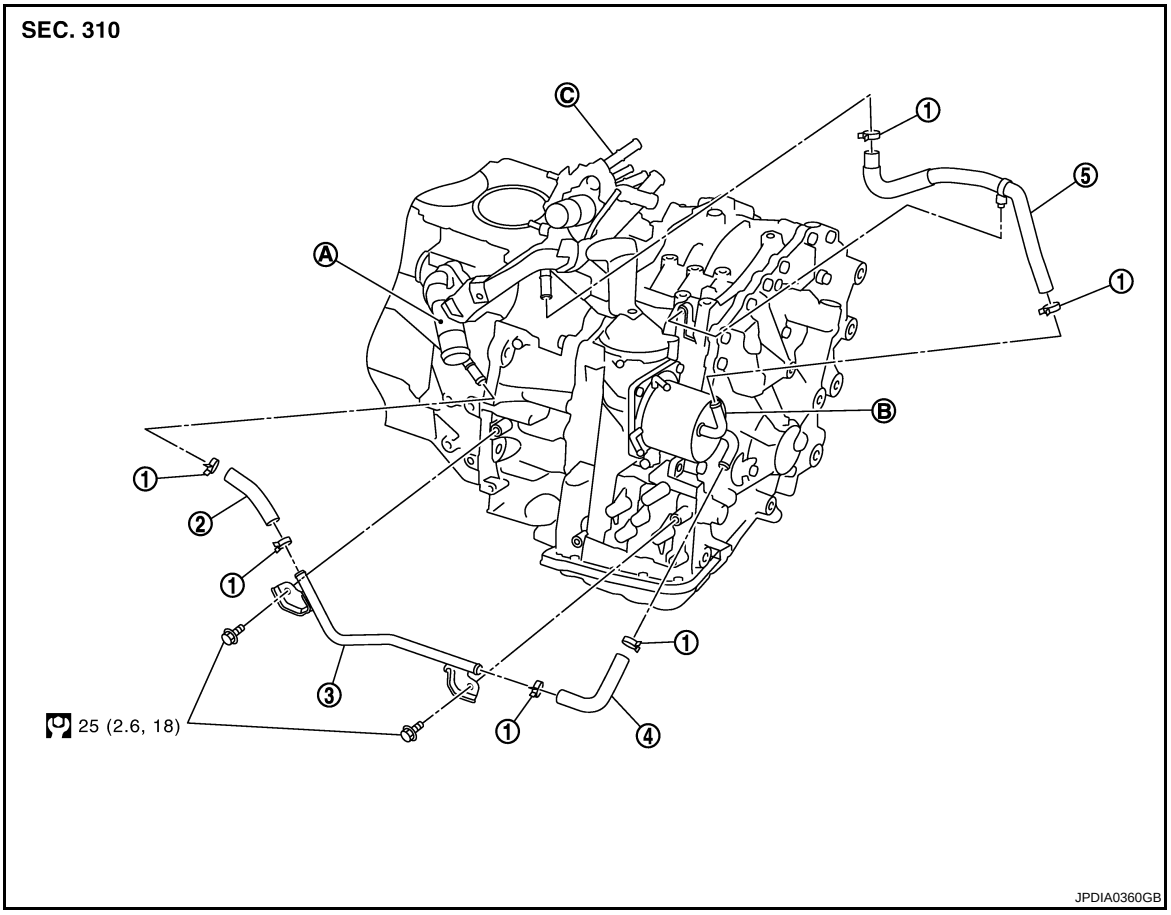
- Hose clamp should not interfere with the bulge.



WATER HOSE (QR25DE)

WATER HOSE (QR25DE) : Exploded View

INFOID:0000000001204037



1. Hose clamp
2. CVT water hose A
3. CVT water tube
4. CVT water hose B
5. CVT water hose C
A. Water inlet
B. CVT fluid cooler
C. Water outlet

Refer to GI-4, "Components" for symbols in the figure.

WATER HOSE (QR25DE) : Removal and Installation

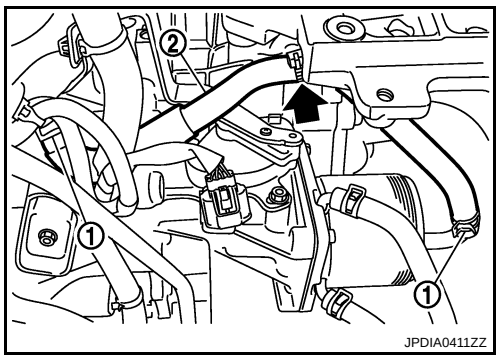
INFOID:0000000001204038

REMOVAL

1. Remove air duct (inlet). Refer to EM-150, "Exploded View".
2. Remove battery and battery bracket. Refer to PG-133, "Exploded View".
3. Remove hose clamp, and remove CVT water hose A.
4. Remove hose clamp, and remove CVT water hose B.
5. Remove hose clamp (1), and remove CVT water hose C (2).

⬅ : Clip

6. Remove CVT water tube from transaxle assembly.



INSTALLATION

Note the following, and install in the reverse order of removal.

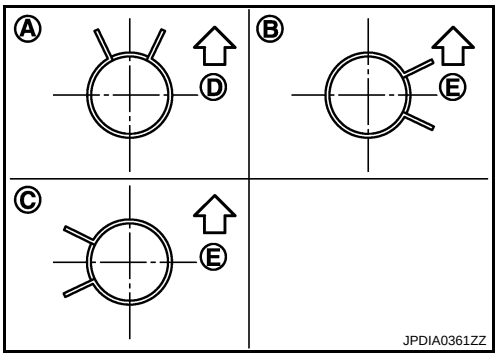
CVT water hose	Hose end	Paint mark	Position of hose clamp*
CVT water hose A	Water inlet	Facing upward	B
	CVT water tube	Facing forward	C
CVT water hose B	CVT water tube	Facing forward	B
	CVT fluid cooler	Facing forward	C
CVT water hose C	CVT fluid cooler	Facing forward	A
	Water outlet	Facing forward	A

*: Refer to the illustrations for the specific position each hose clamp tab.

- The illustrations indicate the view from the hose ends.

⇦ D: Front

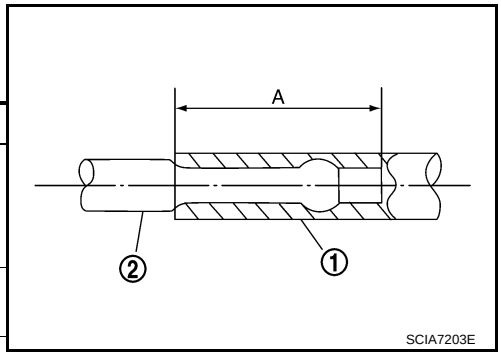
⇦ E: Upper



- When installing hose clamps center line of each clamp tab should be positioned as shown in the figure.

- Insert CVT water hose according to dimension (A) described below.

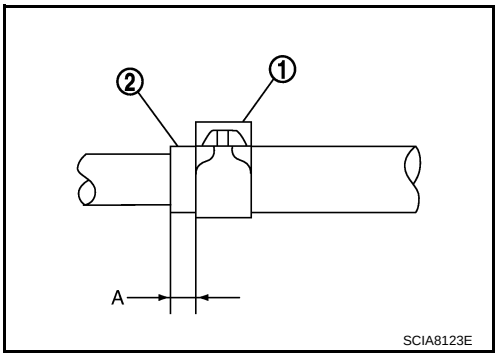
(1)	(2)	Distance A
CVT water hose A	Water inlet	27 mm (1.06 in)
	CVT water tube	
CVT water hose B	CVT water tube	
	CVT fluid cooler	End reaches the tube bend R position.
CVT water hose C	CVT fluid cooler	End reaches the tube bend R position.
	Water outlet	27 mm (1.06 in)



- Set hose clamps (1) from the end of fluid cooler hose (2) according to dimension (A) described below.

Dimension A : 5 – 7 mm (0.20 – 0.28 in)

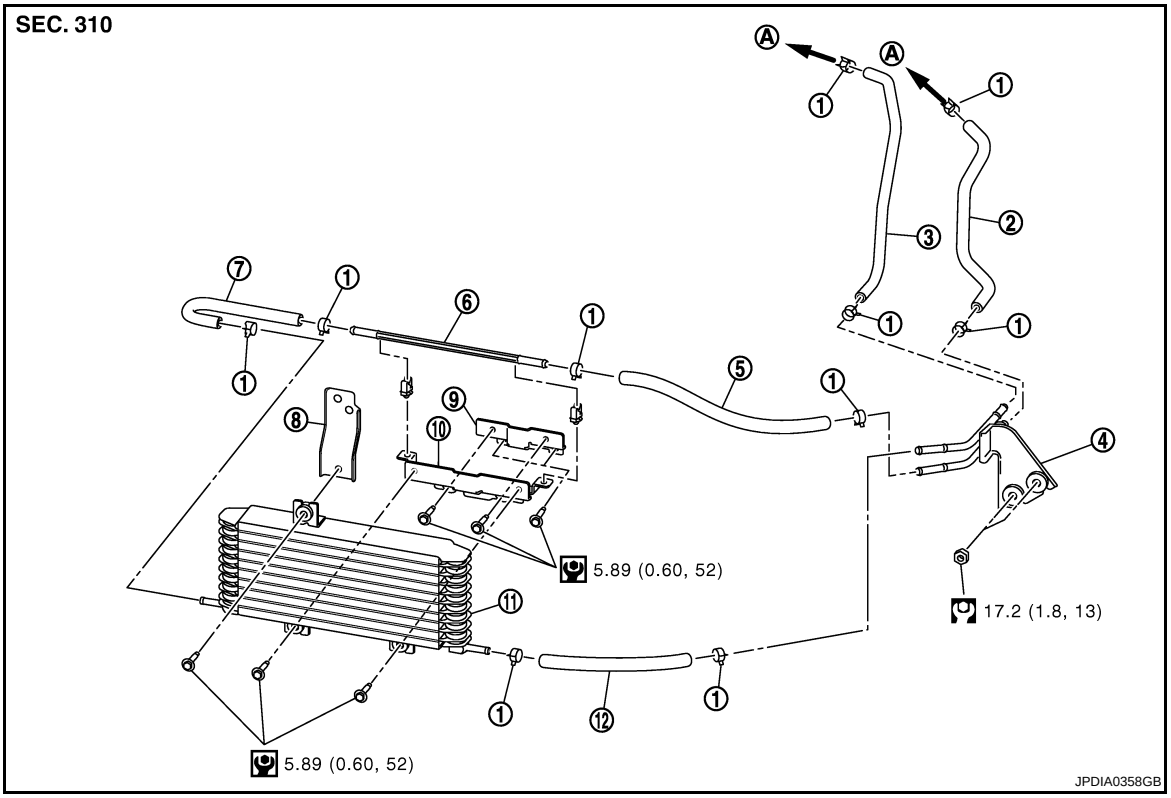
- Hose clamp should not interfere with the bulge.



FLUID COOLER

FLUID COOLER : Exploded view

INFOID:0000000001204039



1. Hose clamp
2. Fluid cooler hose B
3. Fluid cooler hose A
4. Fluid cooler tube A
5. Fluid cooler hose E
6. Fluid cooler tube B
7. Fluid cooler hose C
8. Bracket
9. Bracket
10. Bracket
11. Fluid cooler
12. Fluid cooler hose D

A. To CVT fluid cooler

Refer to GI-4, "Components" for symbols in the figure.

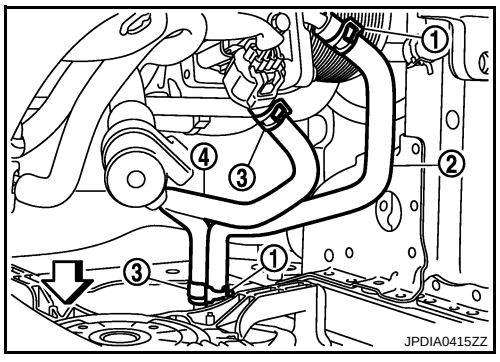
FLUID COOLER : Removal and Installation

INFOID:0000000001204040

REMOVAL

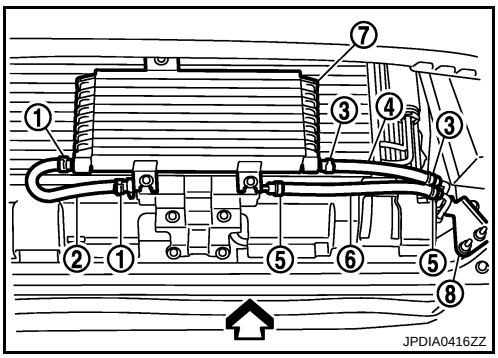
1. Remove engine under cover.
2. Remove front bumper assembly. Refer to EXT-12, "Exploded View".
3. Remove air duct (inlet). Refer to EM-25, "Exploded View" (MR20DE), EM-150, "Exploded View" (QR25DE).
4. Remove hose clamp (1) and fluid cooler hose A (2).
5. Remove hose clamp (3) and fluid cooler hose B (4).

⇦ : Vehicle front



6. Remove hose clamp (1) and fluid cooler hose C (2).
7. Remove hose clamp (3) and fluid cooler hose D (4).
8. Remove hose clamp (5) and fluid cooler hose E (6).
9. Remove fluid cooler (7).
10. Remove fluid cooler tube A (8).

⇦ : Vehicle front



JPDIA0416ZZ

11. Remove fluid cooler tube B.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Check for CVT fluid leakage and CVT fluid level after completing installation. Refer to TM-499, "Inspection".

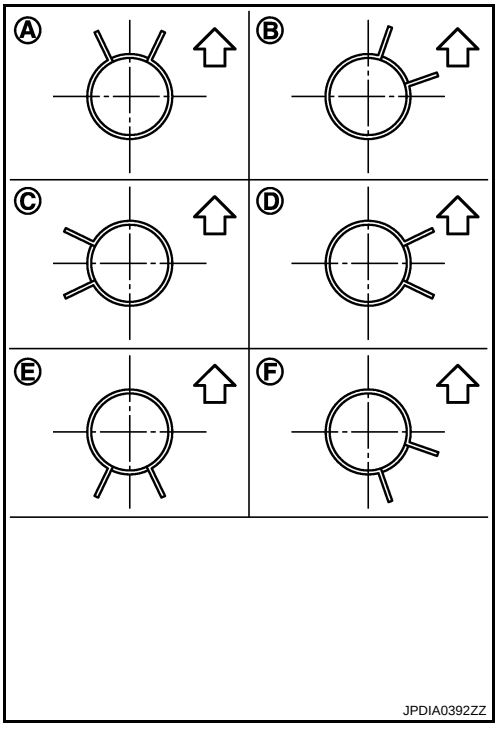
Fluid cooler hose	Hose end	Paint mark	Position of hose clamp*
Fluid cooler hose A	CVT fluid cooler side	Facing upward	B
	Fluid cooler tube A side	Facing to the upward left of the vehicle at 25°	B
Fluid cooler hose B	CVT fluid cooler side	Facing upward	A
	Fluid cooler tube A side	Facing downward left of the vehicle at 25°	F
Fluid cooler hose C	Fluid cooler side	Facing forward	C
	Fluid cooler tube B side	Facing downward	E
Fluid cooler hose D	Fluid cooler side	Facing forward	D
	Fluid cooler tube A side	Facing forward	C
Fluid cooler hose E	Fluid cooler tube A side	Facing forward	C
	Fluid cooler tube B side	Facing forward	E

*: Refer to the illustrations for the specific position each hose clamp tab.

- The illustrations indicate the view from the hose ends.

⇦ : Upper

- When installing hose clamps center line of each clamp tab should be positioned as shown in the figure.



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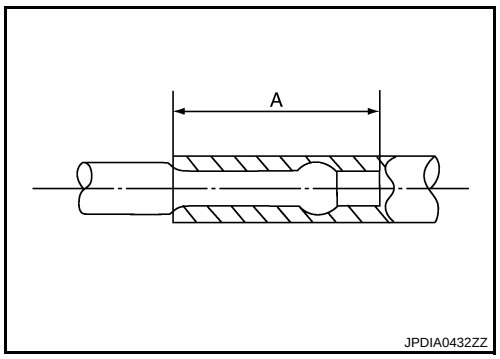
- Insert fluid cooler hose according to dimension (A) described below.

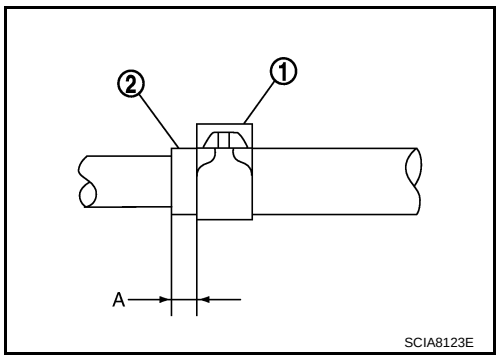
Dimension A : 30 mm (1.18 in)



- Set hose clamps (1) from the end of fluid cooler hose (2) according to dimension (A) described below.

Dimension A : 5 – 7 mm (0.20 – 0.28 in)

- Hose clamp should not interfere with the bulge.



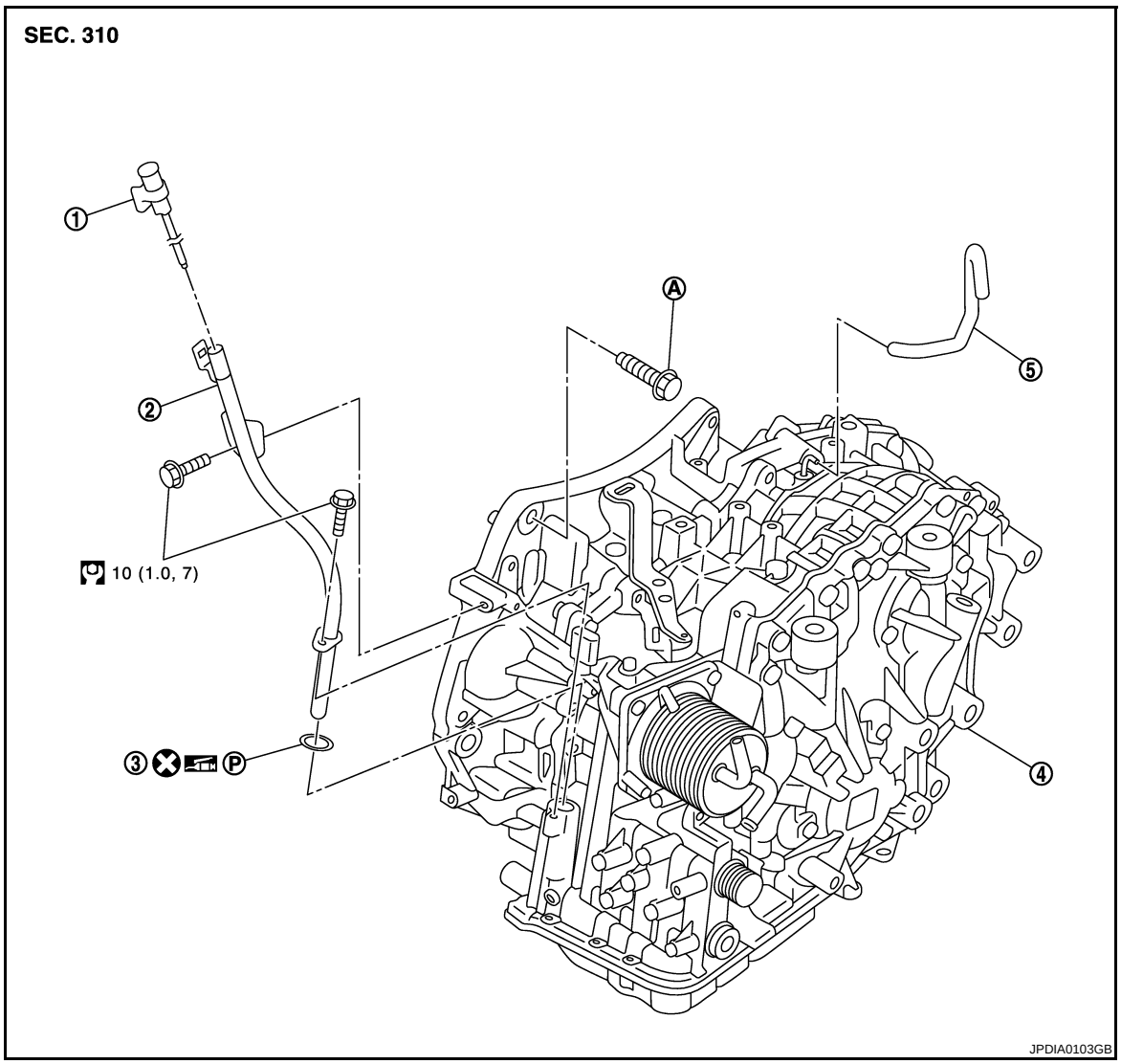
REMOVAL AND INSTALLATION

TRANSAXLE ASSEMBLY

MR20DE

MR20DE : Exploded View

INFOID:0000000001204044



1. CVT fluid level gauge
2. CVT fluid charging pipe
3. O-ring
4. Transaxle assembly
5. Air breather hose

A. For tightening torque, refer to TM-546, "MR20DE : Removal and Installation" (MR20DE).

Refer to GI-4, "Components" for symbols in the figure.

MR20DE : Removal and Installation

INFOID:0000000001204045

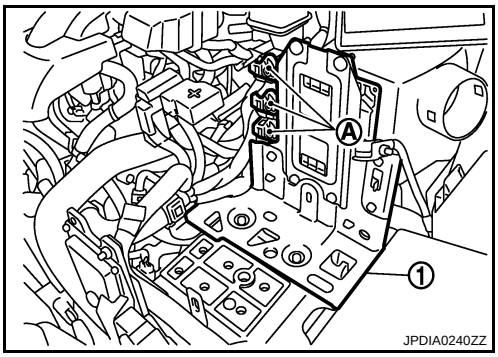
WARNING:

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the reservoir tank.

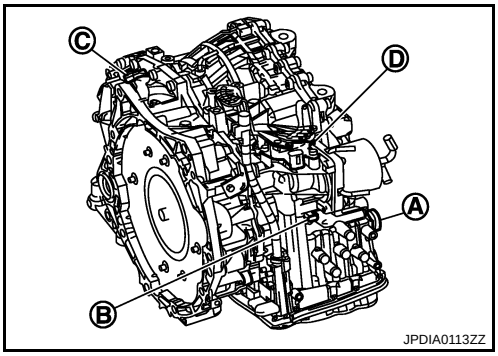
REMOVAL

1. Remove battery. Refer to PG-133, "Exploded View".
2. Remove air breather hose. Refer to TM-537, "MR20DE : Exploded View" (MR20DE).

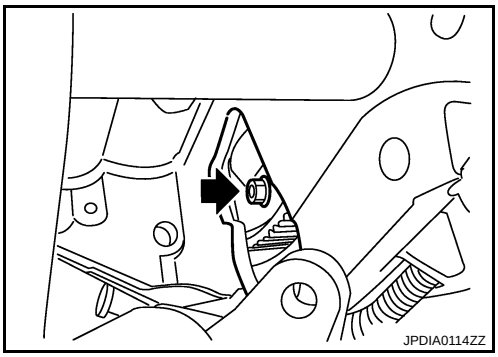
3. Remove air duct (inlet). Refer to EM-25, "Exploded View".
4. Disconnect connectors (A) and then remove bracket (1).
5. Remove air cleaner case. Refer to EM-25, "Exploded View".
6. Drain engine coolant. Refer to CO-10, "Draining".
7. Remove CVT fluid level gauge.
8. Remove CVT fluid charging pipe from transaxle assembly.
9. Remove O-ring from CVT fluid charging pipe.



10. Disconnect fluid cooler hose from transaxle assembly. Refer to TM-543, "FLUID COOLER : Exploded view".
11. Disconnect following harness connector and wire harness.
    - CVT unit harness connector (A).
    - Primary speed sensor harness connector (B).
    - Secondary speed sensor harness connector (C).
    - PNP switch connector (D).
12. Remove harness and clip from the transaxle assembly.
13. Remove CVT water hose. Refer to TM-539, "WATER HOSE (MR20DE) : Exploded View" (MR20DE).
14. Remove control cable from transaxle assembly. Refer to TM-519, "MR20DE : Exploded View" (MR20DE).
15. Remove starter motor. Refer to STR-27, "MR20DE MODELS : Exploded View".
16. Remove engine under cover with power tool.



17. Turn crankshaft, and remove the four tightening nuts (⬅) for drive plate and torque converter.
    CAUTION:
    When turning crankshaft, turn it clockwise as viewed from the front of the engine.
18. Remove exhaust front tube. Refer to EX-5, "Exploded View".
19. Separate the propeller shaft. Refer to DLN-121, "Exploded View".
20. Remove front drive shafts. Refer to FAX-52, "MR20DE : Exploded View".
21. Remove front suspension member from vehicle. Refer to FSU-18, "Exploded View".



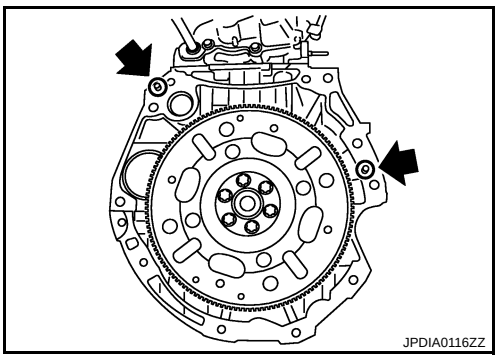
22. Remove transfer assembly from transaxle assembly with power tool. Refer to DLN-69, "MR20DE (CVT), QR25DE (CVT) : Exploded View".
23. Support transaxle assembly with a transmission jack.
    CAUTION:
    When setting the transmission jack, be careful not to collide against the drain plug.
24. Support engine assembly with a transmission jack.
    CAUTION:
    When setting the transmission jack, be careful not to collide against the drain plug.
25. Remove engine mounting insulator (LH). Refer to EM-81, "CVT : Exploded View".
26. Remove bolts fixing transaxle assembly to engine assembly.
27. Remove transaxle assembly from vehicle.
    CAUTION:
    - **Secure torque converter to prevent it from dropping.**
    - **Secure transaxle assembly to a transmission jack.**
28. Remove heater thermostat. Refer to CO-27, "Exploded View".

INSTALLATION

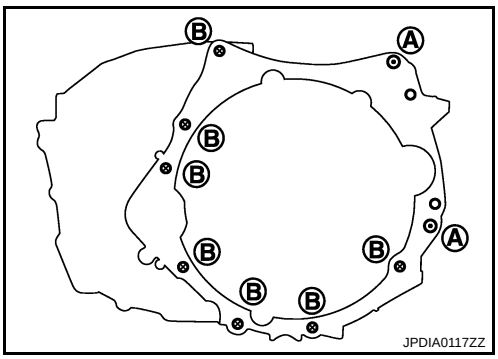
Note following, and install in the reverse order of removal.

CAUTION:

- **Check fitting of dowel pin (⬅) when installing transaxle assembly to engine assembly.**

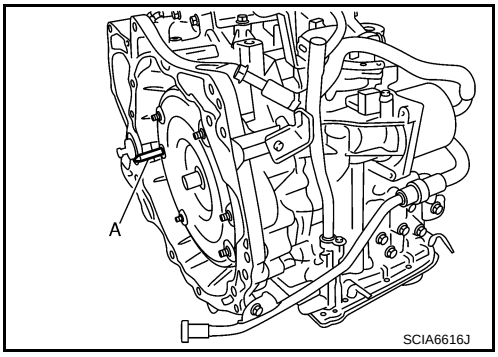


- **When installing transaxle assembly to the engine assembly, attach the fixing bolts in accordance with the following.**

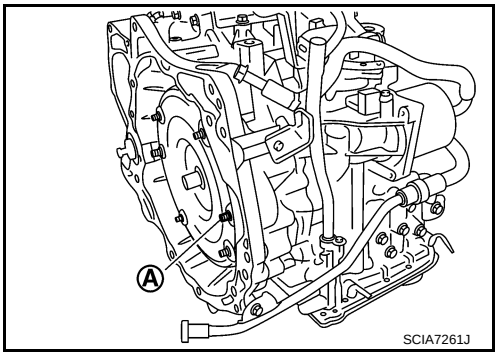


Insertion direction	Transaxle to engine	Engine to transaxle
Bolt No.	A	B
Number of bolts	2	7
Bolt length mm (in)	55 (2.17)	50 (1.97)
Tightening torque N·m (kg-m, ft-lb)	62 (6.3, 46)	

- Set and screw in the drive plate location guide (commercial service tool: 31197CA000) (A) onto the stud bolts for the torque converter locate.



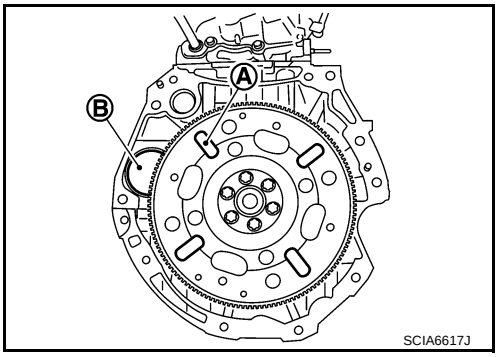
- When not using drive plate location guide, rotate torque converter so that the stud bolt (A) for mounting the drive plate location guide of torque converter aligns with the mounting position of starter motor.



- Rotate crankshaft so that the hole (A) for inserting drive plate location guide of drive plate aligns with the mounting position (B) of starter motor.

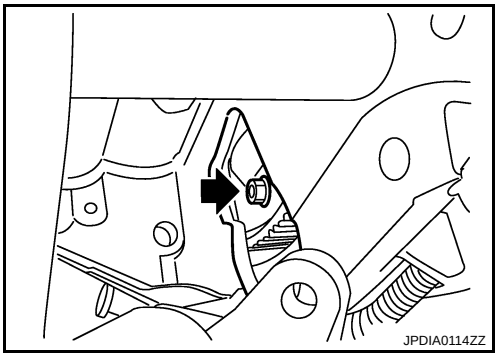
NOTE:
When not using drive plate location guide, insert stud bolt of torque converter into the hole of drive plate, aligning the drive plate hole position and torque converter.

CAUTION:
Note that the stud bolt strikes the drive plate hole position is not aligned the torque converter stud bolt.



- Align the position of tightening nuts (⬅) for drive plate with those of the torque converter, and temporarily tighten the nuts. Then, tighten the bolts with the specified torque.

:51 N·m (5.2 kg-m,38 ft-lb)



CAUTION:
- **When turning crankshaft, turn it clockwise as viewed from the front of the engine.**
- **When tightening the nuts for the torque converter after fixing the crankshaft pulley bolts, confirm the tightening torque of the crankshaft pulley mounting bolts. Refer to EM-43, "Exploded View".**
- **Rotate crankshaft several turns and check that transaxle rotates freely without binding after converter is installed to drive plate.**

MR20DE : Inspection

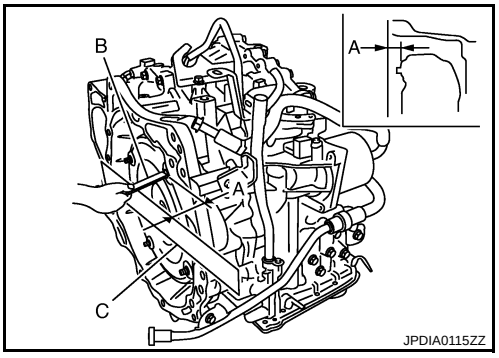
INFOID:0000000001204046

INSPECTION BEFORE INSTALLATION

- After inserting a torque converter to the CVT, check distance (A) with in the reference value limit.

B : Scale
C : Straightedge

Distance (A) : Refer to TM-557, "Torque Converter".



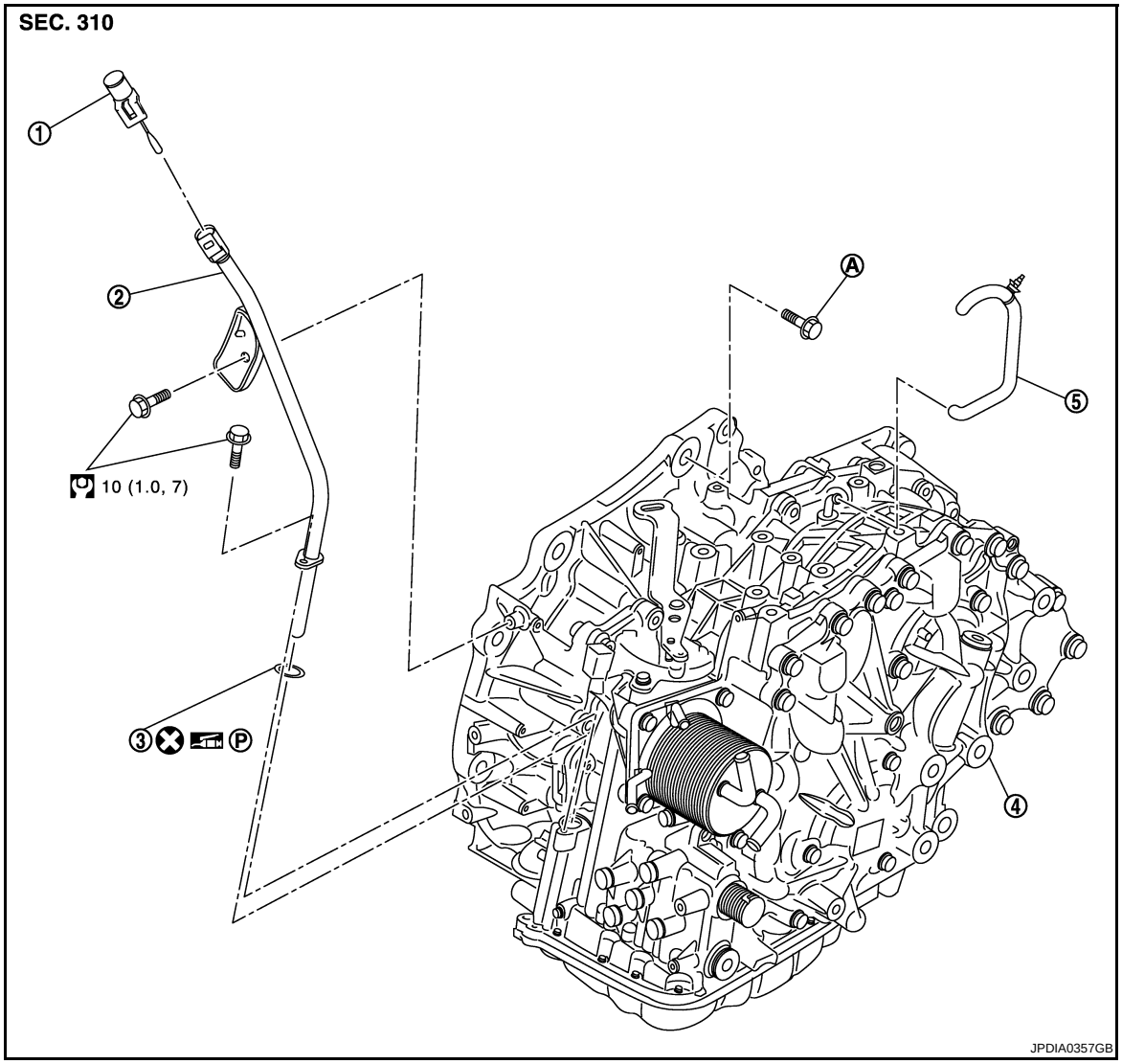
INSPECTION AFTER INSTALLATION

- After completing installation, check the following item.
- CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".
- CVT position. Refer to TM-511, "SPORT MODE : Inspection and Adjustment" (SPORT MODE).

QR25DE

QR25DE : Exploded View

INFOID:0000000001208887



1. CVT fluid level gauge
2. CVT fluid charging pipe
3. O-ring
4. Transaxle assembly
5. Air breather hose

A. For tightening torque, refer to TM-550, "QR25DE : Removal and Installation" (QR25DE).

Refer to GI-4, "Components" for symbols in the figure.

QR25DE : Removal and Installation

INFOID:0000000001208888

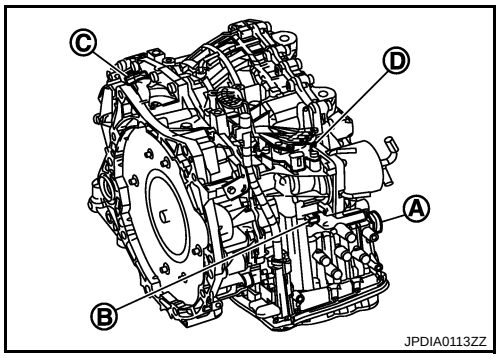
WARNING:

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the reservoir tank.

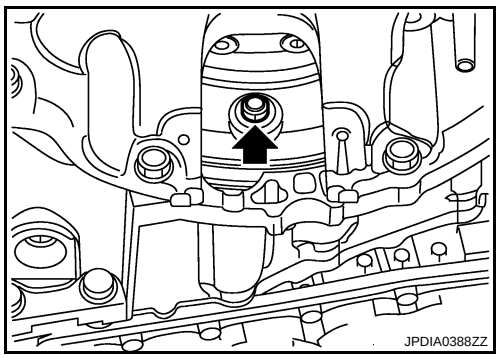
REMOVAL

1. Remove battery and battery bracket. Refer to PG-133, "Exploded View".
2. Remove air breather hose. Refer to TM-538, "QR25DE : Exploded View" (QR25DE).
3. Remove air duct (inlet). Refer to EM-150, "Exploded View".
4. Remove air cleaner case. Refer to EM-150, "Exploded View".
5. Remove engine under cover with power tool.
6. Drain engine coolant.CO-41, "Draining".

7. Remove CVT fluid level gauge.
8. Remove CVT fluid charging pipe from transaxle assembly.
9. Remove O-ring from CVT fluid charging pipe.
10. Disconnect fluid cooler hose from transaxle assembly. Refer to TM-543, "FLUID COOLER : Exploded view".
11. Disconnect following harness connector and wire harness.
    - CVT unit harness connector (A).
    - Primary speed sensor harness connector (B).
    - Secondary speed sensor harness connector (C).
    - PNP switch connector (D).
12. Remove harness and clip from the transaxle assembly.
13. Remove CVT water hose. Refer to TM-541, "WATER HOSE (QR25DE) : Exploded View" (QR25DE).
14. Remove control cable from transaxle assembly. Refer to TM-520, "QR25DE : Exploded View" (QR25DE).
15. Remove control cable bracket.



16. Remove starter motor. Refer to STR-37, "QR25DE (CVT) MODELS : Exploded View".
17. Remove rear plate cover. Refer to EM-158, "Exploded View".
18. Turn crankshaft, and remove the four tightening nuts (⬅) for drive plate and torque converter.
    CAUTION:
    When turning crankshaft, turn it clockwise as viewed from the front of the engine.
19. Remove exhaust front tube. Refer to EX-10, "Exploded View".
20. Separate the propeller shaft. Refer to DLN-121, "Exploded View".
21. Remove front drive shafts. Refer to FAX-60, "QR25DE : Exploded View".
22. Remove front suspension member from vehicle. Refer to FSU-18, "Exploded View".



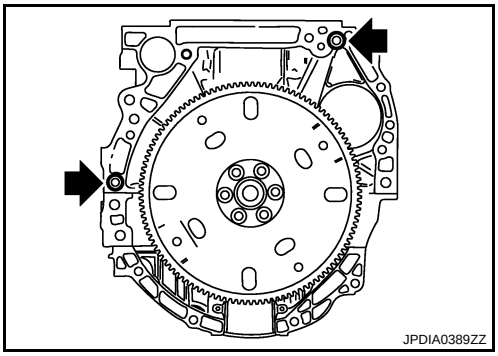
23. Remove transfer assembly from transaxle assembly with power tool. Refer to DLN-69, "MR20DE (CVT), QR25DE (CVT) : Exploded View".
24. Support transaxle assembly with a transmission jack.
    CAUTION:
    When setting the transmission jack, be careful not to collide against the drain plug.
25. Support engine assembly with a transmission jack.
    CAUTION:
    When setting the transmission jack, be careful not to collide against the drain plug.
26. Remove engine mounting insulator (LH). Refer to EM-182, "Exploded View".
27. Remove bolts fixing transaxle assembly to engine assembly.
28. Remove transaxle assembly from vehicle.
    CAUTION:
    - **Secure torque converter to prevent it from dropping.**
    - **Secure transaxle assembly to a transmission jack.**

INSTALLATION

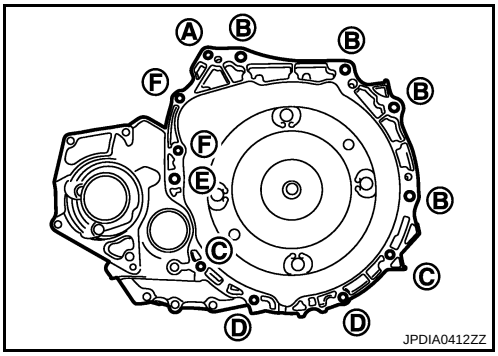
Note following, and install in the reverse order of removal.

CAUTION:

- **Check fitting of dowel pin (⬅) when installing transaxle assembly to engine assembly.**

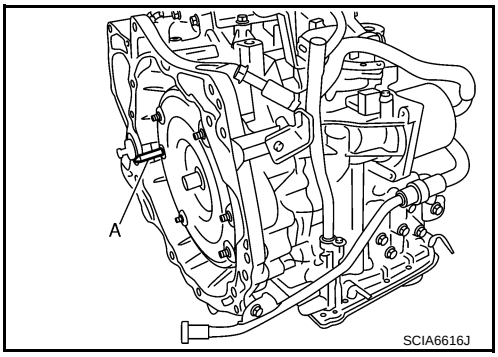


- **When installing transaxle assembly to the engine assembly, attach the fixing bolts in accordance with the following.**

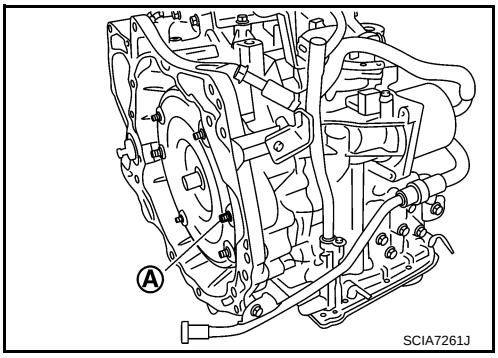


Insertion direction	Transaxle to engine		Engine to transaxle			
Bolt No.	A	B	C	D	E	F
Number of bolts	1	4	2	2	1	2
Bolt length mm (in)	45 (1.77)		45 (1.77)	35 (1.38)	45 (1.77)	60 (2.36)
Tightening torque N·m (kg-m, ft-lb)	35.3 (3.6, 26)	74.5 (7.6, 55)	42.6 (4.3, 31)		74.5 (7.6, 55)	50 (5.1,37)

- Set and screw in the drive plate location guide (commercial service tool: 31197CA000) (A) onto the stud bolts for the torque converter locate.



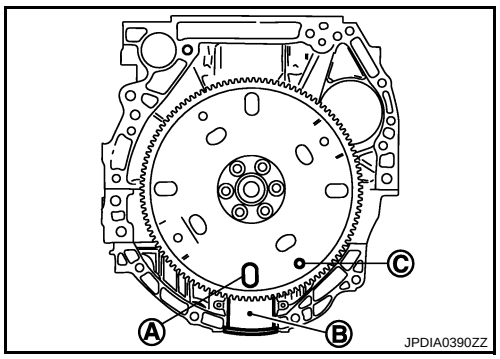
- When not using drive plate location guide, rotate torque converter so that the stud bolt (A) for mounting the drive plate location guide of torque converter aligns with the mounting position of starter motor.



- Rotate crankshaft so that the hole (A) for inserting drive plate location guide of drive plate aligns with the service hole (B).

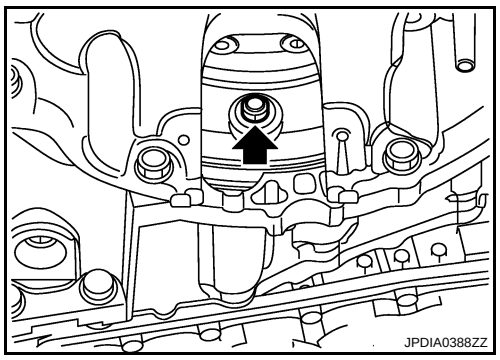
NOTE:
When not using drive plate location guide, insert stud bolt of torque converter into the hole (C) of drive plate, aligning the drive plate hole position and torque converter.

CAUTION:
Note that the stud bolt strikes the drive plate hole position is not aligned the torque converter stud bolt.



- Align the position of tightening nuts (⬅) for drive plate with those of the torque converter, and temporarily tighten the nuts. Then, tighten the bolts with the specified torque.

:51 N·m (5.2 kg-m,38 ft-lb)



CAUTION:
- **When turning crankshaft, turn it clockwise as viewed from the front of the engine.**
- **When tightening the nuts for the torque converter after fixing the crankshaft pulley bolts, confirm the tightening torque of the crankshaft pulley mounting bolts. Refer to EM-192, "Exploded View".**
- **Rotate crankshaft several turns and check that transaxle rotates freely without binding after converter is installed to drive plate.**

QR25DE : Inspection

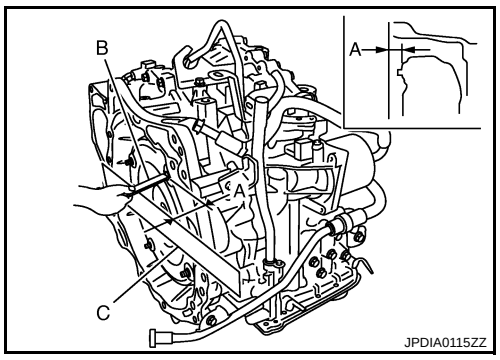
INFOID:0000000001208889

INSPECTION BEFORE INSTALLATION

- After inserting a torque converter to the CVT, check distance (A) with in the reference value limit.

B : Scale
C : Straightedge

Distance (A) : Refer to TM-557, "Torque Converter".



INSPECTION AFTER INSTALLATION

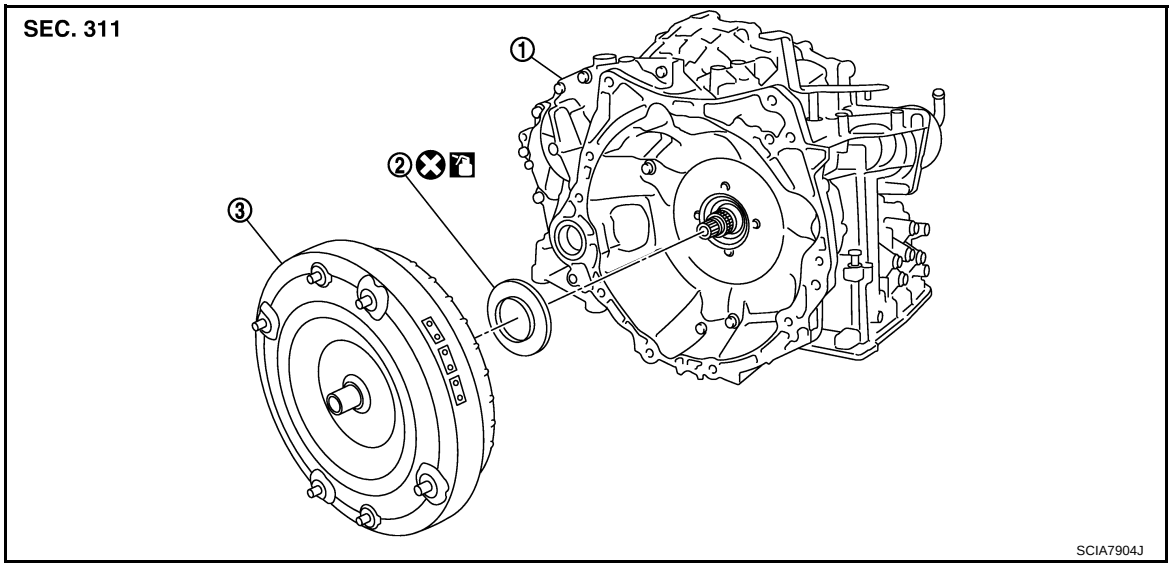
- After completing installation, check the following item.
- CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".
- CVT position. Refer to TM-511, "MANUAL MODE : Inspection and Adjustment" (MANUAL MODE).

DISASSEMBLY AND ASSEMBLY

TORQUE CONVERTER AND CONVERTER HOUSING OIL SEAL

Exploded View

INFOID:0000000001204047



1. Transaxle assembly
2. Converter housing oil seal
3. Torque converter

: Apply CVT Fluid NS-2.

Refer to GI-4, "Components" for symbols not described on the above.

Disassembly

INFOID:0000000001204048

1. Remove transaxle assembly. Refer to TM-546, "MR20DE : Exploded View" (MR20DE), TM-550, "QR25DE : Exploded View" (QR25DE).
2. Remove torque converter from transaxle assembly.
   CAUTION:
   Never damage bush on the inside of torque converter sleeve when removing torque converter.
3. Remove converter housing oil seal using a flat-bladed screwdriver.
   CAUTION:
   Be careful not to scratch converter housing.

Assembly

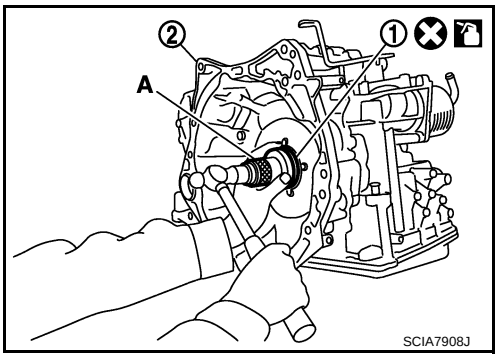
INFOID:0000000001204049

Note the following, and install in the reverse order of removal.

- Drive converter housing oil seal (1) evenly using a drift (A) (commercial service tool) so that converter housing oil seal protrudes by the dimension (B) respectively.

Unit: mm (in)

Commercial service tool: A	Outer diameter: 65 (2.56)
	Inner diameter: 60 (2.36)



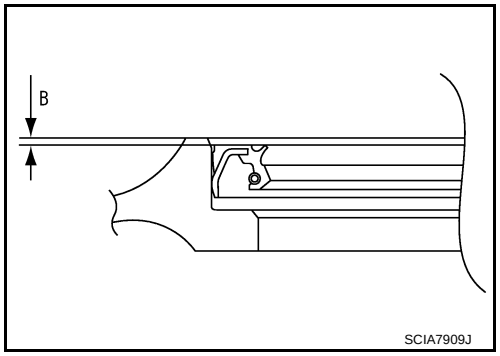
2 : Transaxle assembly

Unit: mm (in)

Dimension B	1.0 ± 0.5 (0.039 ± 0.020)

NOTE:
Converter housing oil seal pulling direction is used as the reference.

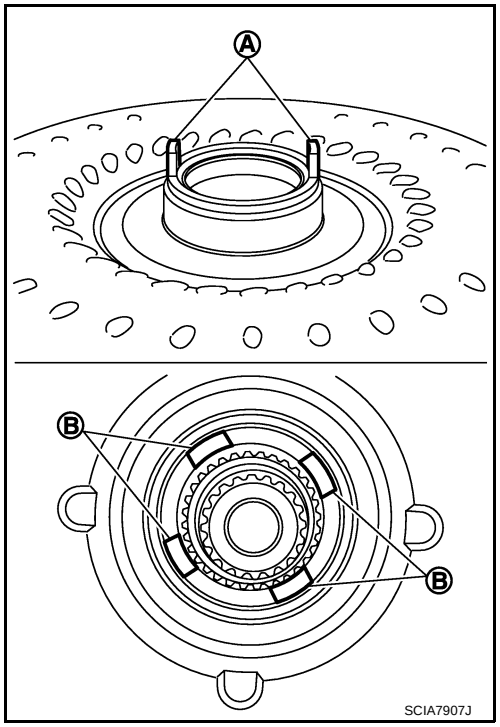
- After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to TM-499, "Inspection".



- Attach the pawl (A) of the torque converter to the drive sprocket hole (B) on the transaxle assembly side.

CAUTION:

- **Rotate the torque converter for installing torque converter.**
- **Never damage the bushing inside the torque converter sleeve when installing the converter housing oil seal.**



Inspection

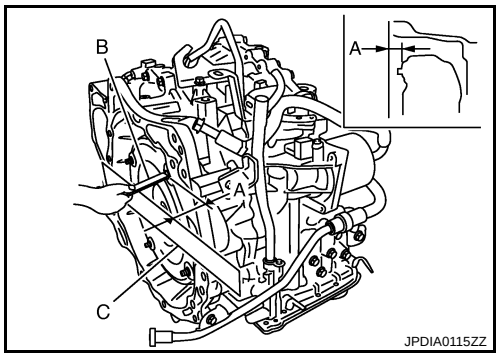
INFOID:0000000001204050

INSPECTION AFTER INSTALLATION

- After inserting a torque converter to the CVT, check distance (A) with in the reference value limit.

B : Scale
C : Straightedge

Distance (A) : Refer to TM-557, "Torque Converter".



SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specification

INFOID:0000000001204051

Applied model		MR20DE	QR25DE
		4WD	
CVT model		RE0F10A	
CVT assembly	Model code number	1XF0E	1XF6A
Transmission gear ratio	D range	2.349 – 0.394	
	Reverse	1.750	
	Final drive	6.466	5.798
Recommended fluid		NISSAN CVT Fluid NS-2*	
Fluid capacity		9.5 liter (8-3/8 Imp qt)	

CAUTION:

- **Use only Genuine NISSAN CVT Fluid NS-2. Do not mix with other fluid.**
- **Using CVT fluid other than Genuine NISSAN CVT Fluid NS-2 will deteriorate in driveability and CVT durability, and may damage the CVT, which is not covered by the warranty.**

*: Refer to MA-22, "Fluids and Lubricants".

Vehicle Speed When Shifting Gears

INFOID:0000000001204052

Numerical value data are reference values.

(rpm)

Engine type	Throttle position	Shift pattern	Engine speed	
			At 40 km/h (25 MPH)	At 60 km/h (37 MPH)
MR20DE	8/8	“D” position	3,600 – 4,500	4,500 – 5,400
		Sport mode	3,600 – 4,500	4,500 – 5,400
		“L” position	3,600 – 4,500	4,500 – 5,400
	2/8	“D” position	1,200 – 3,100	1,300 – 3,500
		Sport mode	2,200 – 3,100	2,800 – 3,700
		“L” position	3,300 – 4,200	4,300 – 5,200
QR25DE	8/8	“D” position	3,300 – 4,200	4,300 – 5,200
	2/8	“D” position	1,200 – 3,100	1,300 – 3,500

CAUTION:

Lock-up clutch is engaged when vehicle speed is approximately 18 km/h (11 MPH) to 90 km/h (56 MPH).

Stall Speed

INFOID:0000000001204053

Stall speed	2,500 – 3,000 rpm

Line Pressure

INFOID:0000000001204054

kPa (bar, kg/cm^2, psi)

Engine speed	Line pressure
	“R”, “D” and “L”*1 positions
At idle	750 (7.50, 7.65, 108.8)
At stall	5,700 (57.00, 58.14, 826.5)*2

*1: Sport mode

*2: Reference values

Solenoid Valves

INFOID:0000000001204055

Name	Resistance (Approx.)	Terminal
Pressure control solenoid valve B (secondary pressure solenoid valve)	3.0 – 9.0 Ω	3
Pressure control solenoid valve A (line pressure solenoid valve)		2
Torque converter clutch solenoid valve		12
Lock-up select solenoid valve	17.0 – 38.0 Ω	13

CVT Fluid Temperature Sensor

INFOID:0000000001204056

Name	Condition	CONSULT-III “DATA MONITOR” (Approx.)	Resistance (Approx.)
CVT fluid temperature sensor	20°C (68°F)	2.0 V	6.5 kΩ
	80°C (176°F)	1.0 V	0.9 kΩ

Primary Speed Sensor

INFOID:0000000001204057

Engine type	Name	Condition	Data (Approx.)
MR20DE	Primary speed sensor	When driving [“L” position, 20 km/h (12 MPH)]	900 Hz
QR25DE		When driving [“M1” position, 20 km/h (12 MPH)]	730 Hz

Secondary Speed Sensor

INFOID:0000000001204058

Engine type	Name	Condition	Data (Approx.)
MR20DE	Secondary speed sensor	When driving [“D” position, 20 km/h (12 MPH)]	490 Hz
QR25DE			470 Hz

Torque Converter

INFOID:0000000001204059

Distance between end of converter housing and torque converter	14.4 mm (0.567 in)