

**SECTION VTL**  
**VENTILATION SYSTEM**

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# SWITCHES AND THEIR CONTROL FUNCTION

< FUNCTION DIAGNOSIS >

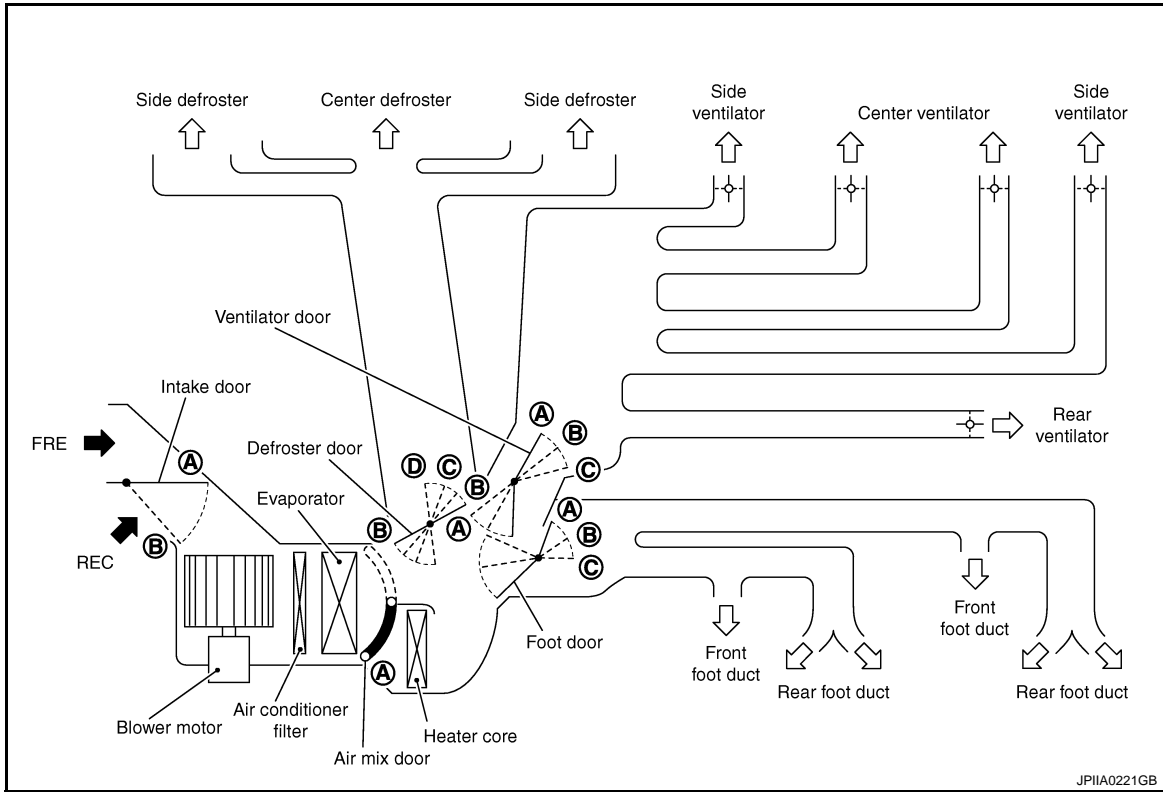
[AUTO AIR CONDITIONER (LHD)]

## FUNCTION DIAGNOSIS

### SWITCHES AND THEIR CONTROL FUNCTION

#### System Description

INFOID:000000001162011



JPIIA0221GB

Position or switch	MODE control dial								Intake SW		Temperature control dial				
	VENT	B/L	FOOT	FOOT2	D/F	D/F2	DEF	AUTO			16°C	↔	28°C		
Door				—		—		—							
Ventilator door	(A)	(B)	(C)	(C)	(C)	(C)	(C)	AUTO	—	—	—				
Foot door	(A)	(B)	(C)	(B)	(C)	(B)	(A)		—	—	—				
Defroster door	(A)	(A)	(A) or (B)	(B-C)	(C)	(C-D)	(D)		—	—	—				
Intake door	—								(B)	—	(A) <sup>*2</sup> AUTO	(B) <sup>*2</sup> AUTO	—		
Air mix door	—								—	AUTO	—	—	(A)	AUTO	(B)

\*1: This door position is selected only when the mode door is automatically controlled.

\*2: Inlet status is displayed during automatic control.

JPIIA0222GB

# AIR DISTRIBUTION






< FUNCTION DIAGNOSIS >

[AUTO AIR CONDITIONER (LHD)]

## AIR DISTRIBUTION

### System Description

INFOID:000000001162012

Mode door position	Air outlet/distribution		
	Vent	Foot	Defroster
	100%	–	–
	60%	40%	–
	18% (22%)	62% (78%)	20% (–)
	15%	40%	45%
	22%	–	78%

( ) :Manually control JPIIA0218GB

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## PRECAUTION

### PRECAUTIONS

#### Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000001557103

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

**WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:000000001557104

**NOTE:**

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT-III to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

#### OPERATION PROCEDURE

1. Connect both battery cables.

**NOTE:**

Supply power using jumper cables if battery is discharged.

2. Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.
5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT-III.

# PRECAUTIONS

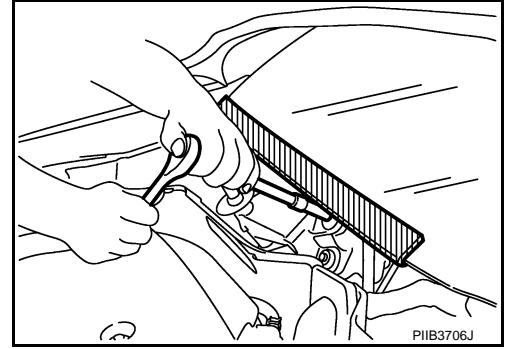
< PRECAUTION >

[AUTO AIR CONDITIONER (LHD)]

## Precaution for Procedure without Cowl Top Cover

INFOID:000000001557110

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



## Precautions For Xenon Headlamp Service

INFOID:000000001557116

### WARNING:

Comply with the following warnings to prevent any serious accident.

- Disconnect the battery cable (negative terminal) or the power supply fuse before installing, removing, or touching the xenon headlamp (bulb included). The xenon headlamp contains high-voltage generated parts.
- Never work with wet hands.
- Check the xenon headlamp ON-OFF status after assembling it to the vehicle. Never turn the xenon headlamp ON in other conditions. Connect the power supply to the vehicle-side connector. (Turning it ON outside the lamp case may cause fire or visual impairments.)
- Never touch the bulb glass immediately after turning it OFF. It is extremely hot.

### CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Install the xenon bulb securely. (Insufficient bulb socket installation may melt the bulb, the connector, the housing, etc. by high-voltage leakage or corona discharge.)
- Never perform HID circuit inspection with a tester.
- Never touch the xenon bulb glass with hands. Never put oil and grease on it.
- Dispose of the used xenon bulb after packing it in thick vinyl without breaking it.
- Never wipe out dirt and contamination with organic solvent (thinner, gasoline, etc.).

## Working with HFC-134a (R-134a)

INFOID:000000001280570

### CAUTION:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. Compressor malfunction is likely occur if the refrigerants are mixed.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. Compressor malfunction is likely to occur if lubricant other than that specified is used.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
  - Cap (seal) immediately the component to minimize the entry of moisture from the atmosphere when removing refrigerant components from a vehicle.
  - Never remove the caps (unseal) until just before connecting the components when installing refrigerant components to a vehicle. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
  - Use only the specified lubricant from a sealed container. Reseal immediately containers of lubricant. Lubricant becomes moisture saturated and should not be used without proper sealing.
  - Never allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrene foam parts. Damage may result.

## General Refrigerant Precaution

INFOID:000000001280571

### WARNING:

- Never breath A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Use only approved recovery/recycling equipment to discharge HFC-134a (R-134a) refrigerant.

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# PRECAUTIONS

< PRECAUTION >

[AUTO AIR CONDITIONER (LHD)]

- Ventilate work area before resuming service if accidental system discharge occurs. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Never release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant each time an air conditioning system is discharged.
- Wear always eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Never store or heat refrigerant containers above 52°C (126°F).
- Never heat a refrigerant container with an open flame; Place the bottom of the container in a warm pail of water if container warming is required.
- Never intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas is produced if refrigerant burns.
- Refrigerant displaces oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Never pressure test or leakage test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

## Refrigerant Connection

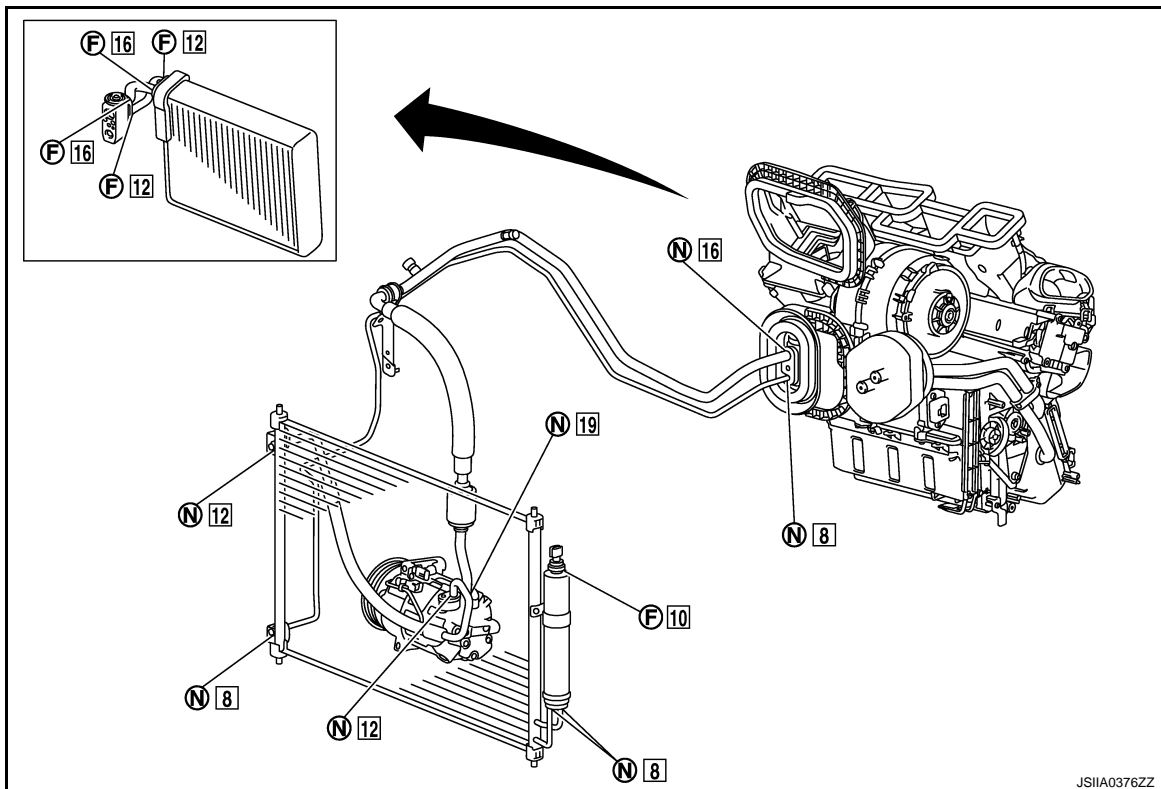
INFOID:000000001280572

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

- Expansion valve to evaporator
- Refrigerant pressure sensor to liquid tank

## O-RING AND REFRIGERANT CONNECTION

MR20DE/QR25DE



F. Former type refrigerant connection    N. New type refrigerant connection

□: O-ring size

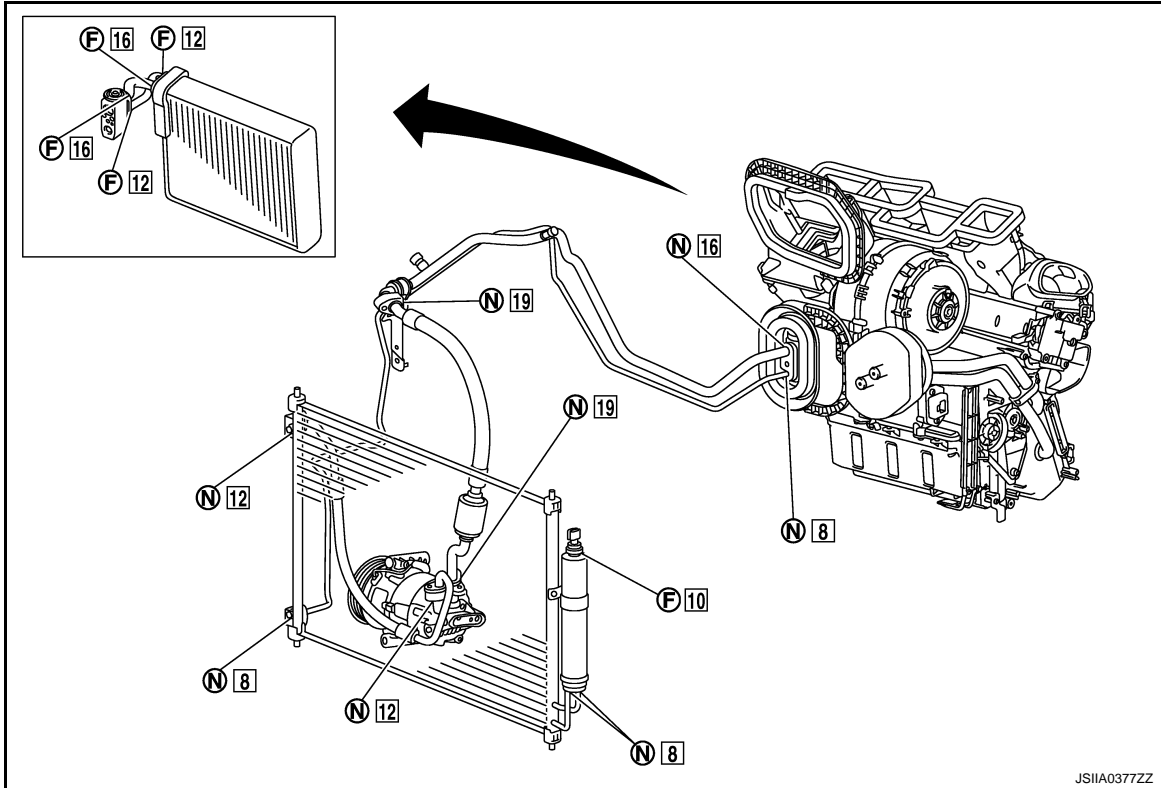


# PRECAUTIONS

< PRECAUTION >

[AUTO AIR CONDITIONER (LHD)]

M9R



- F. Former type refrigerant connection    N. New type refrigerant connection  
 □: O-ring size

**CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Never confuse O-rings since they are not interchangeable. Refrigerant may leak at the connection if a wrong O-ring is installed.

O-Ring Part Numbers and Specifications

Connection type	Piping connection point		Part number	QTY	O-ring size
New	Low-pressure flexible hose to expansion valve		92473 N8210	1	16
	Low-pressure flexible hose to low-pressure pipe (M9R)		92474 N8210	1	19
	Low-pressure pipe to expansion valve (M9R)		92473 N8210	1	16
	Compressor to low-pressure flexible hose		92474 N8210	1	19
	Compressor to high-pressure flexible hose		92472 N8210	1	12
	Condenser to high-pressure flexible hose		92472 N8210	1	12
	Condenser to high-pressure pipe		92471 N8210	1	8
	High-pressure pipe to expansion valve		92471 N8210	1	8
	Liquid tank to condenser	Inlet	92471 N8210	1	8
		Outlet		1	
Former	Refrigerant pressure sensor to liquid tank		J2476 89956	1	10
	Cooler pipe assembly	High-pressure side	92475 71L00	1	12
		Low-pressure side	92475 72L00	1	16

**WARNING:**

Check that all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

**CAUTION:**

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# PRECAUTIONS

[AUTO AIR CONDITIONER (LHD)]

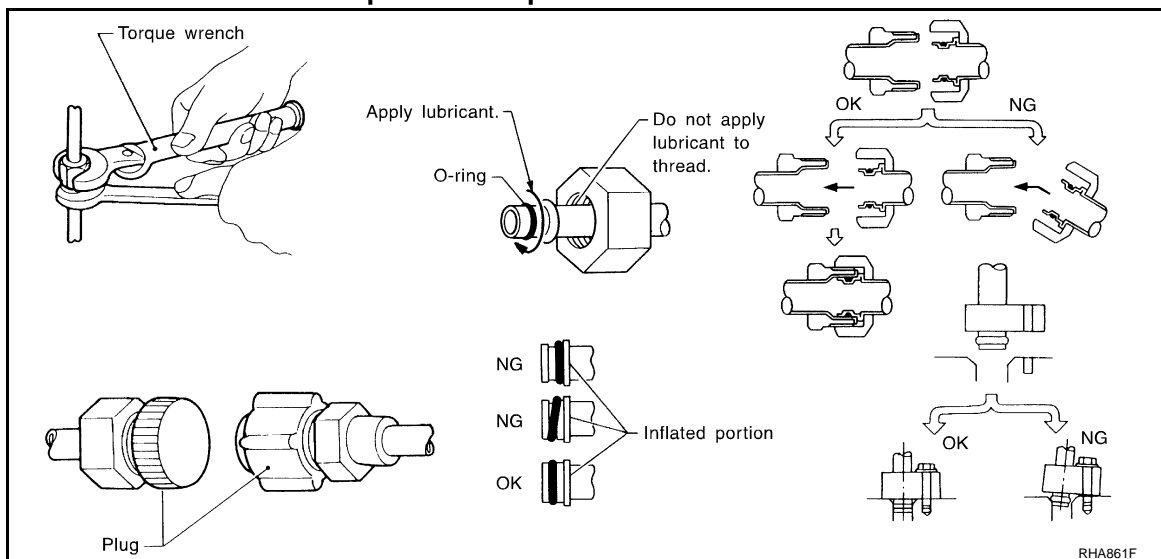
< PRECAUTION >

Observe the following when replacing or cleaning refrigerant cycle components.

- Store it in the same way as it is when mounted on the car when the compressor is removed. Failure to do so causes lubricant to enter the low-pressure chamber.
- Use always a torque wrench and a back-up wrench when connecting tubes.
- Plug immediately all openings to prevent entry of dust and moisture after disconnecting tubes.
- Connect the pipes at the final stage of the operation when installing an air conditioner in the vehicle. Never remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Remove thoroughly moisture from the refrigeration system before charging the refrigerant.
- Replace always used O-rings.
- Apply lubricant to circle of the O-rings shown in illustration when connecting tube. Be careful not to apply lubricant to threaded portion.

Name : Nissan A/C System Oil Type S

- O-ring must be closely attached to the groove portion of tube.
- Be careful not to damage O-ring and tube when replacing the O-ring.
- Connect tube until a click can be heard. Then tighten the nut or bolt by hand. Check that the O-ring is installed to tube correctly.
- Perform leakage test and make sure that there is no leakage from connections after connecting line. Disconnect that line and replace the O-ring when the refrigerant leaking point is found. Then tighten connections of seal seat to the specified torque.



## Service Equipment

INFOID:000000001280573

### RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

### ELECTRICAL LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

### VACUUM PUMP

# PRECAUTIONS

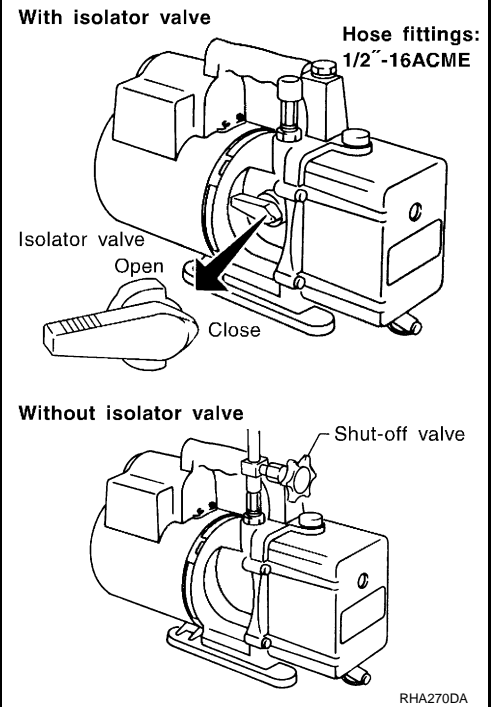
## < PRECAUTION >

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched OFF after evacuation (vacuuming) and hose is connected to it. To prevent this migration, use a manual valve placed near the hose-to-pump connection, as per the following.

- Vacuum pumps usually have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- Use a hose equipped with a manual shut-off valve near the pump end for pumps without an isolator. Close the valve to isolate the hose from the pump.
- Disconnect the hose from the pump if the hose has an automatic shut-off valve. As long as the hose is connected, the valve is open and lubricating oil may migrate.

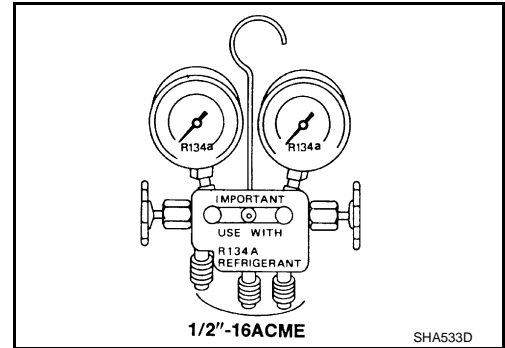
Some one-way valves open when vacuum is applied and close under no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

## [AUTO AIR CONDITIONER (LHD)]



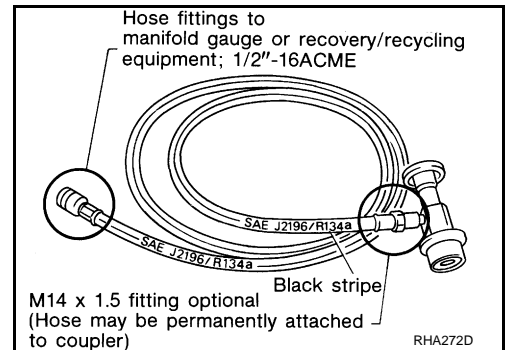
## MANIFOLD GAUGE SET

Be certain that the gauge face indicates HFC-134a or R-134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.



## SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must equip positive shut-off devices (either manual or automatic) near the end of the hoses opposite to the manifold gauge.



## SERVICE COUPLERS

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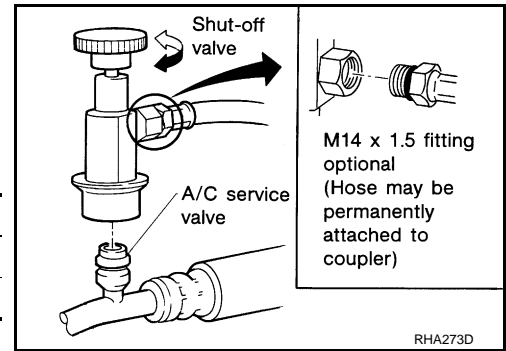
# PRECAUTIONS

## < PRECAUTION >

Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers do not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

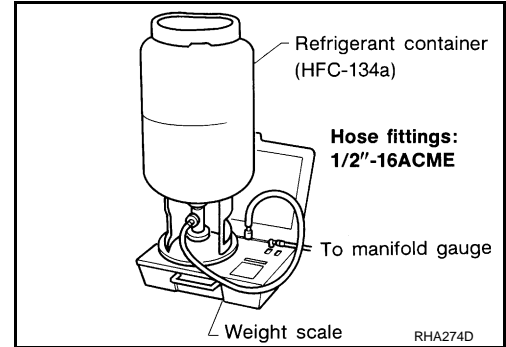
Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

## [AUTO AIR CONDITIONER (LHD)]



## REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. The hose fitting must be 1/2"-16 ACME if the scale controls refrigerant flow electronically.



## CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale each three month.

To calibrate the weight scale on the ACR4:

1. Press "**Shift/Reset**" and "**Enter**" at the same time.
2. Press "**8787**". "**A1**" is displayed.
3. Remove all weight from the scale.
4. Press "**0**", then press "**Enter**". "**0.00**" is displayed and change to "**A2**".
5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb.) on the center of the weight scale.
6. Enter the known weight using four digits. (Example 10 lb. = 10.00, 10.5 lb. = 10.50)
7. Press "**Enter**"— the display returns to the vacuum mode.
8. Press "**Shift/Reset**" and "**Enter**" at the same time.
9. Press "**6**"— the known weight on the scale is displayed.
10. Remove the known weight from the scale. "**0.00**" is displayed.
11. Press "**Shift/Reset**" to return the ACR4 to the program mode.

## CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

## COMPRESSOR

### General Precautions

INFOID:000000001280574

**CAUTION:**

- Plug all openings to prevent moisture and foreign matter from entering.
- Store it in the same way as it is when mounted on the car when the compressor is removed.
- Follow "LUBRICANT ADJUSTING PROCEDURE FOR COMPRESSOR REPLACEMENT" exactly when replacing or repairing compressor. Refer to [HA-25, "Adjustment"](#).
- Keep friction surfaces between clutch and pulley clean. Wipe it off by using a clean waste cloth moistened with thinner if the surface is contaminated with lubricant.
- Turn the compressor shaft by hand more than five turns in both directions after compressor service operation. This distributes equally lubricant inside the compressor. Let the engine idle and operate the compressor for one hour after the compressor is installed.
- Apply voltage to the new one and check for normal operation after replacing the compressor magnet clutch.

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# FLUORESCENT LEAK DETECTOR

< PRECAUTION >

[AUTO AIR CONDITIONER (LHD)]

## FLUORESCENT LEAK DETECTOR

### General Precautions

INFOID:000000001280575

#### CAUTION:

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leakages. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leakages.
- Wear always fluorescence enhancing UV safety goggles to protect eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electrical leak detector (SST). The fluorescent dye leak detector should be used in conjunction with an electrical leak detector (SST) to pinpoint refrigerant leakages.
- Read and follow all manufacture's operating instructions and precautions prior to performing the work for the purpose of safety and customer's satisfaction.
- A compressor shaft seal should not necessarily be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leakage with an electrical leak detector (SST).
- Remove always any remaining dye from the leakage area after repairs are completed to avoid a misdiagnosis during a future service.
- Never allow dye to come into contact with painted body panels or interior components. Clean immediately with the approved dye cleaner if dye is spilled. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Never spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Never use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R-12) A/C systems are different. Never use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C system, or CFC-12 (R-12) leak detection dye in HFC-134a (R-134a) A/C system, or A/C system damage may result.
- The fluorescent properties of the dye remains for three years or a little over unless a compressor malfunction occurs.

### IDENTIFICATION

#### NOTE:

Vehicles with factory installed fluorescent dye have a green label.

Vehicles without factory installed fluorescent dye have a blue label.

### IDENTIFICATION LABEL FOR VEHICLE

Vehicles with factory installed fluorescent dye have the identification label on the front side of hood.

# PREPARATION

< PREPARATION >

[AUTO AIR CONDITIONER (LHD)]

## PREPARATION

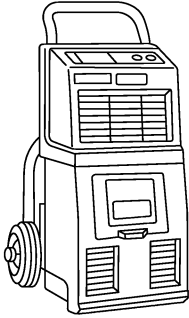
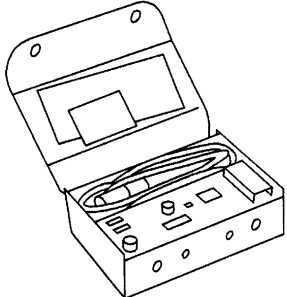
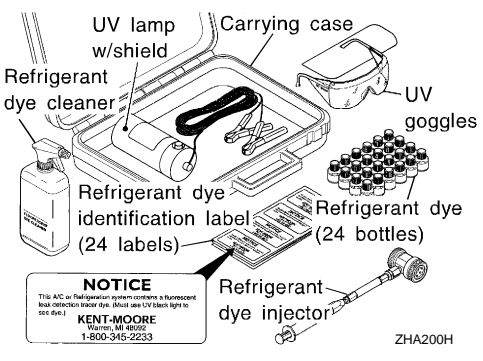
### PREPARATION

#### Special Service Tool

INFOID:000000001318053

HFC-134a (R-134a) Service Tool and Equipment

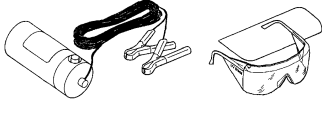

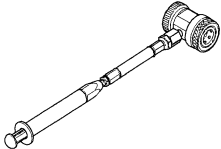

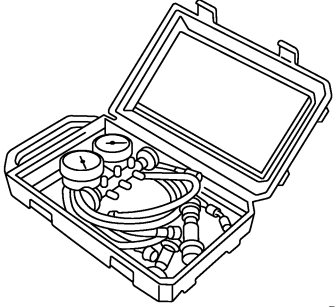
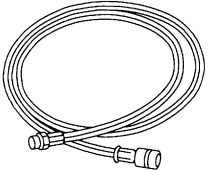
- Never mix HFC-134a (R-134a) refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.
- Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.
- Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.
- Never use adapters that convert one size fitting to another: refrigerant/lubricant contamination occurs and compressor malfunction may result.

Tool number Tool name	Description
<p>Recovery/recycling/recharging equipment (ACR4)</p>  <p>RJIA0195E</p>	<p>Function: Refrigerant recovery, recycling and recharging</p>
<p>Electrical leak detector</p>  <p>A/C leak detector SHA705EB</p>	<p>Power supply: DC 12 V (Cigarette lighter)</p>
<p>(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety goggles (J-41459) HFC-134a (R-134a) dye injector Use with J-41447, 1/4 ounce bottle (J-41447) HFC-134a (R-134a) fluorescent leak detection dye (Box of 24, 1/4 ounce bottles) (J-43872) Refrigerant dye cleaner</p>  <p>UV lamp w/shield Carrying case Refrigerant dye cleaner UV goggles Refrigerant dye identification label (24 labels) Refrigerant dye (24 bottles) Refrigerant dye injector ZHA200H</p> <p><b>NOTICE</b> This A/C or Refrigerant system contains a fluorescent leak detection dye. Do not use UV lamp light. See det-1. KENT-MOORE Warren, MI 48090 1-800-545-2233</p>	<p>Power supply: DC 12 V (Battery terminal)</p>

# PREPARATION

< PREPARATION >

[AUTO AIR CONDITIONER (LHD)]

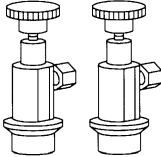
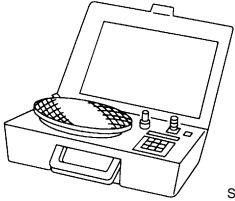
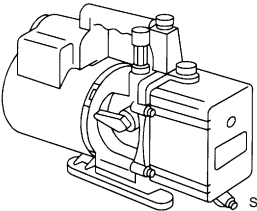
Tool number Tool name	Description
<p>(J-42220) UV lamp and UV safety goggles</p>  <p style="text-align: right; margin-right: 50px;">SHA438F</p>	<p>Power supply: DC 12 V (Battery terminal) For checking refrigerant leakage when fluorescent dye is equipped in A/C system Includes: UV lamp and UV safety goggles</p>
<p>(J-41447) HFC-134a (R-134a) fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)</p>  <p style="text-align: center;">Refrigerant dye (24 bottles)</p> <p style="text-align: right; margin-right: 50px;">SHA439F</p>	<p>Application: For HFC-134a (R-134a) PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)</p>
<p>(J-41459) HFC-134a (R-134a) dye injector Use with J-41447, 1/4 ounce bottle</p>  <p style="text-align: right; margin-right: 50px;">SHA440F</p>	<p>For injecting 1/4 ounce of fluorescent leak detection dye into A/C system</p>
<p>(J-43872) Refrigerant dye cleaner</p>  <p style="text-align: right; margin-right: 50px;">SHA441F</p>	<p>For cleaning dye spills</p>
<p>Manifold gauge set (with hoses and couplers)</p>  <p style="text-align: right; margin-right: 50px;">RJIA0196E</p>	<p>Identification:</p> <ul style="list-style-type: none"> <li>• The gauge face indicates HFC-134a (R-134a).</li> </ul> <p>Fitting size: Thread size</p> <ul style="list-style-type: none"> <li>• 1/2" -16 ACME</li> </ul>
<p>Service hoses</p> <ul style="list-style-type: none"> <li>• High-pressure side hose</li> <li>• Low-pressure side hose</li> <li>• Utility hose</li> </ul>  <p style="text-align: right; margin-right: 50px;">S-NT201</p>	<p>Hose color:</p> <ul style="list-style-type: none"> <li>• Low-pressure side hose: Blue with black stripe</li> <li>• High-pressure side hose: Red with black stripe</li> <li>• Utility hose: Yellow with black stripe or green with black stripe</li> </ul> <p>Hose fitting to gauge:</p> <ul style="list-style-type: none"> <li>• 1/2" -16 ACME</li> </ul>



# PREPARATION

< PREPARATION >

[AUTO AIR CONDITIONER (LHD)]

Tool number Tool name	Description
<p>Service couplers</p> <ul style="list-style-type: none"> <li>• High-pressure side coupler</li> <li>• Low-pressure side coupler</li> </ul>  <p style="text-align: right;">S-NT202</p>	<p>Hose fitting to service hose: M14 x 1.5 fitting is optional or permanently attached.</p>
<p>Refrigerant weight scale</p>  <p style="text-align: right;">S-NT200</p>	<p>For measuring of refrigerant Fitting size: Thread size 1/2" -16 ACME</p>
<p>Vacuum pump (Including the isolator valve)</p>  <p style="text-align: right;">S-NT203</p>	<p>Capacity:</p> <ul style="list-style-type: none"> <li>• Air displacement: 4 CFM</li> <li>• Micron rating: 20 microns</li> <li>• Oil capacity: 482 g (17 oz.)</li> </ul> <p>Fitting size: Thread size</p> <ul style="list-style-type: none"> <li>• 1/2" -16 ACME</li> </ul>

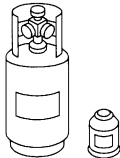

## Sealant or/and Lubricant

INFOID:000000001318055

VTL

### HFC-134a (R-134a) Service Tool and Equipment

- Never mix HFC-134a (R-134a) refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.
- Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.
- Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.
- Never use adapters that convert one size fitting to another: refrigerant/lubricant contamination occurs and compressor malfunction may result.

Tool name	Description
<p>HFC-134a (R-134a) refrigerant</p>  <p style="text-align: right;">S-NT196</p>	<p>Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size</p> <ul style="list-style-type: none"> <li>• Large container 1/2" -16 ACME</li> </ul>
<p>Nissan A/C System Oil Type S (DH-PS)</p>  <p style="text-align: right;">S-NT197</p>	<p>Type: Polyalkylene glycol oil (PAG), type S (DH-PS) Application: HFC-134a (R-134a) swash plate compressors (Nissan only) Capacity: 40 mℓ (1.4 Imp fl oz.)</p>

# AIR CONDITIONER FILTER

< ON-VEHICLE MAINTENANCE >

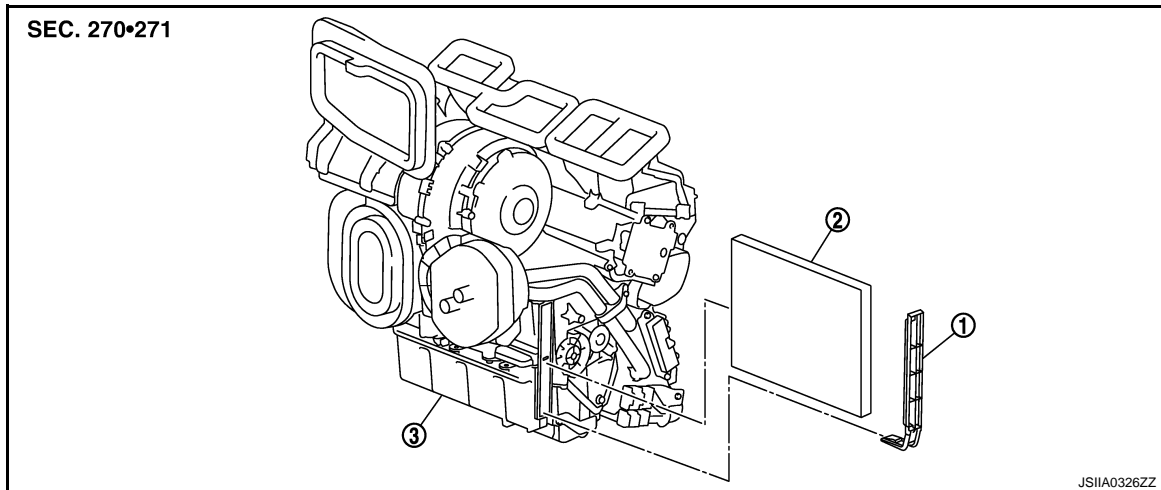
[AUTO AIR CONDITIONER (LHD)]

## ON-VEHICLE MAINTENANCE

### AIR CONDITIONER FILTER

#### Exploded View

INFOID:000000001162026



1. Filter cover

2. Air conditioner filter

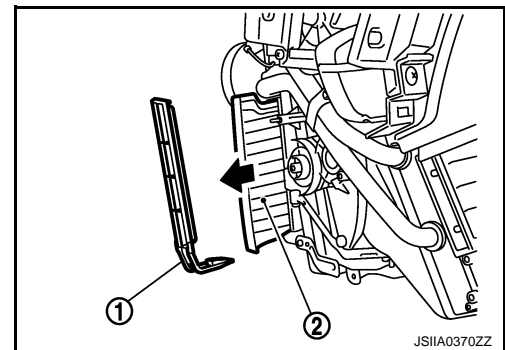
3. A/C unit assembly

#### Removal and Installation

INFOID:000000001162027

##### REMOVAL

1. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
2. Remove accelerator pedal assembly. Refer to [ACC-3, "Exploded View"](#).
3. Remove filter cover (1), and then remove air conditioner filter (2).



##### INSTALLATION

Installation is basically the reverse order of removal.

##### Replacement

INFOID:000000001162028

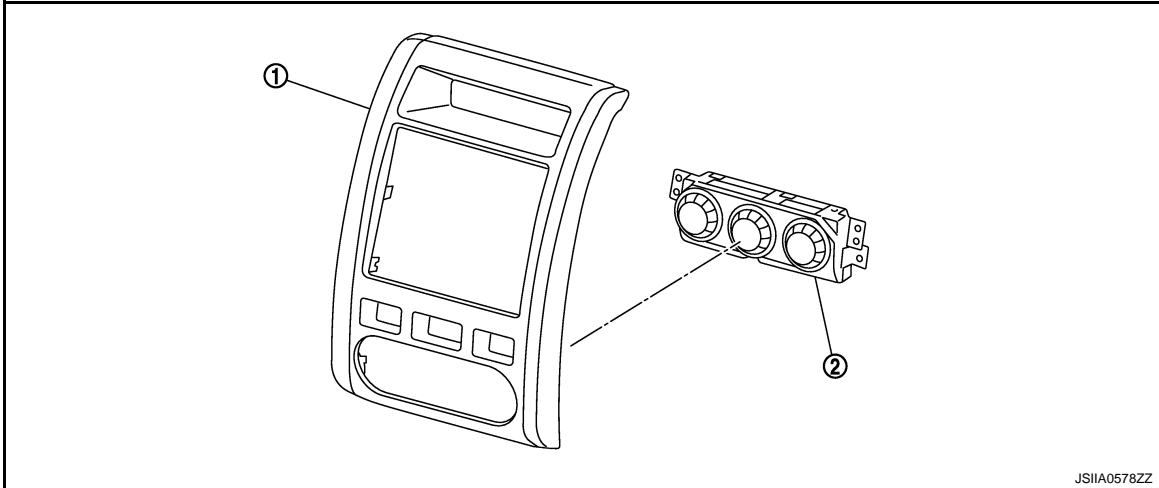
Replace air conditioner filter.  
Refer to [MA-7, "Periodic Maintenance"](#).  
Affix a caution label inside the glove box when replacing filter.

## ON-VEHICLE REPAIR

### CONTROLLER (AUTO AMP.)

#### Exploded View

INFOID:000000001297550



1. Cluster lid C

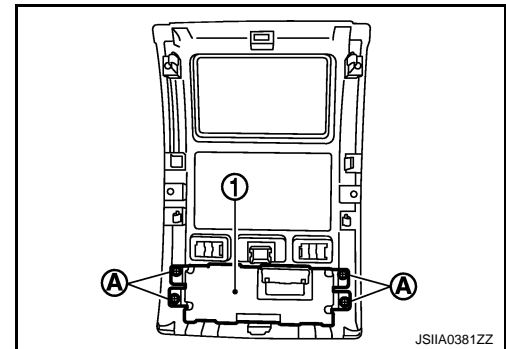
2. Controller

#### Removal and Installation

INFOID:000000001162030

##### REMOVAL

1. Remove cluster lid C. Refer to [IP-11. "Exploded View"](#).
2. Remove mounting screws (A), and then remove controller (1).



##### INSTALLATION

Installation is basically the reverse order of removal.

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VTL

# OAT SENSOR

< ON-VEHICLE REPAIR >

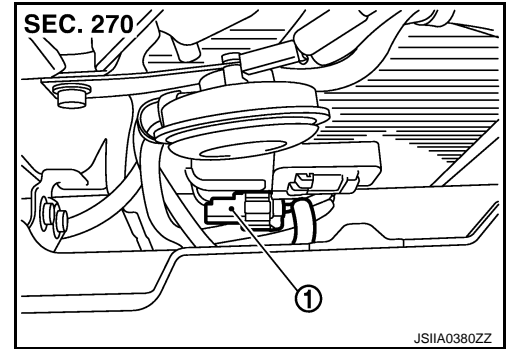
[AUTO AIR CONDITIONER (LHD)]

## OAT SENSOR

### Exploded View

INFOID:000000001162033

1. OAT sensor

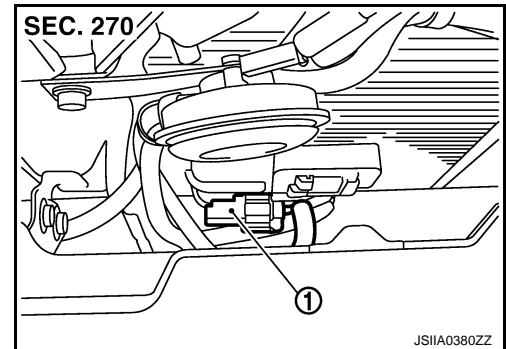


### Removal and Installation

INFOID:000000001162034

#### REMOVAL

1. Disconnect OAT sensor connector, and then remove OAT sensor (1).



#### INSTALLATION

Installation is basically the reverse order of removal.

# IN-VEHICLE SENSOR

< ON-VEHICLE REPAIR >

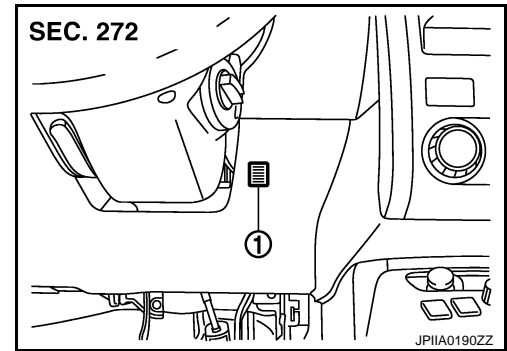
[AUTO AIR CONDITIONER (LHD)]

## IN-VEHICLE SENSOR

### Exploded View

INFOID:000000001162035

1. In-vehicle sensor

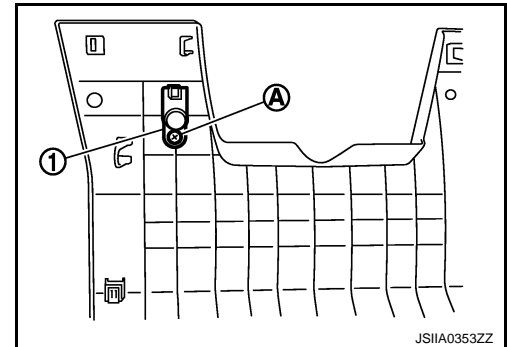


### Removal and Installation

INFOID:000000001162036

#### REMOVAL

1. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
2. Remove mounting screw (A), and then remove in-vehicle sensor (1).



#### INSTALLATION

Installation is basically the reverse order of removal.

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# INTAKE SENSOR

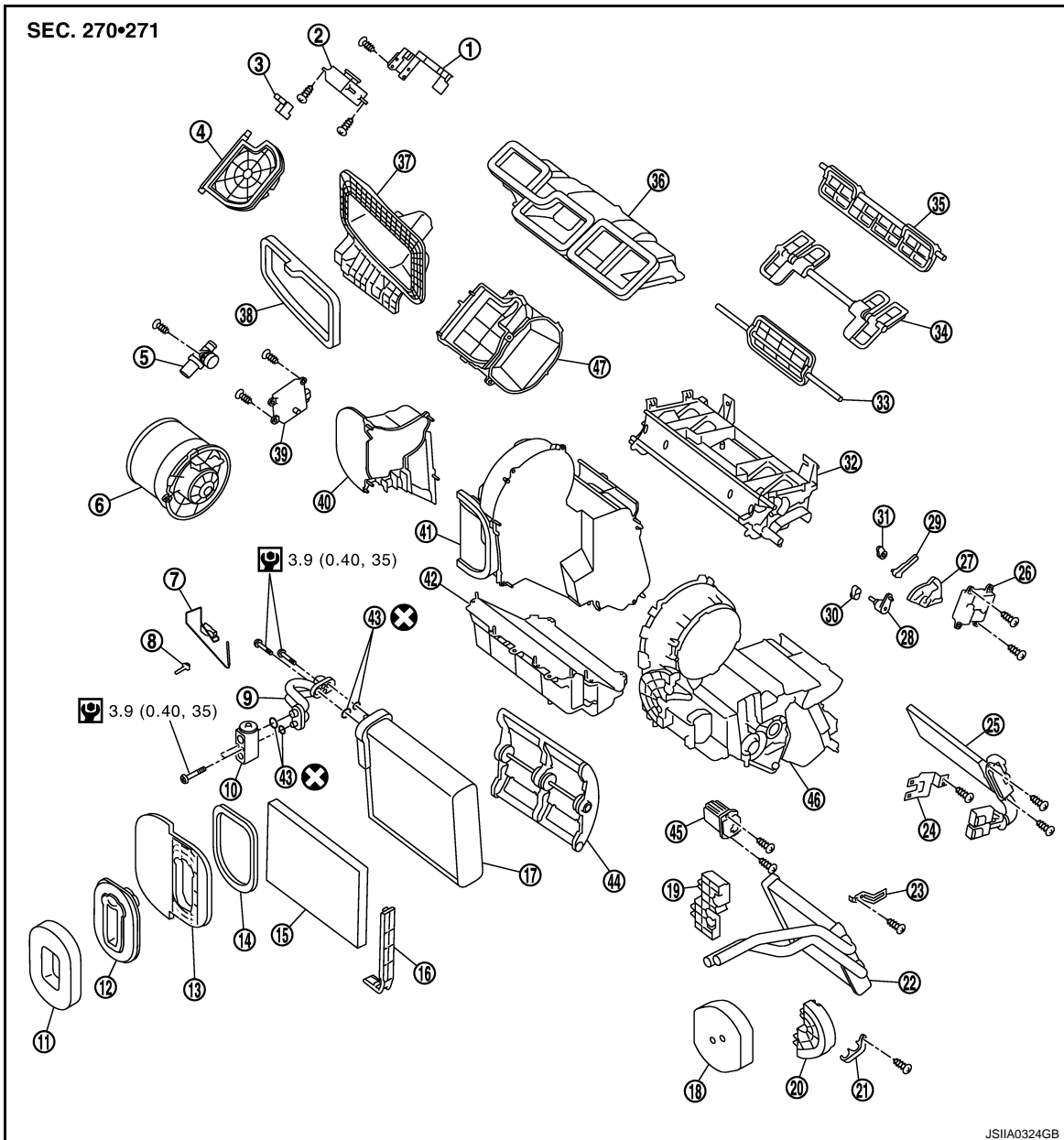
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## INTAKE SENSOR

Exploded View

INFOID:000000001277866



- |                                  |                             |                               |
|----------------------------------|-----------------------------|-------------------------------|
| 1. Intake door motor bracket     | 2. Intake door motor        | 3. Intake door lever          |
| 4. Intake door                   | 5. Aspirator                | 6. Blower motor               |
| 7. Intake sensor                 | 8. Intake sensor bracket    | 9. Pipe assembly              |
| 10. Expansion valve              | 11. Expansion valve packing | 12. Expansion valve grommet   |
| 13. Grommet adaptor              | 14. Adaptor packing         | 15. Air conditioner filter    |
| 16. Air conditioner filter cover | 17. Evaporator              | 18. Heater packing            |
| 19. Heater adapter               | 20. Heater pipe flange      | 21. Heater pipe clamp         |
| 22. Heater core                  | 23. Case bracket            | 24. PTC harness bracket (M9R) |
| 25. PTC heater (M9R)             | 26. Mode door motor         | 27. Main link                 |
| 28. Ventilator door lever        | 29. Foot door link          | 30. Defroster door lever      |
| 31. Foot door lever              | 32. Distributor module case | 33. Defroster door            |
| 34. Ventilator door              | 35. Foot door               | 36. Adaptor duct              |

# INTAKE SENSOR

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

- |                      |                               |                        |
|----------------------|-------------------------------|------------------------|
| 37. Attachment panel | 38. Attachment panel packing  | 39. Air mix door motor |
| 40. Side case        | 41. Main case RH              | 42. Lower case         |
| 43. O-ring           | 44. Air mix door (Slide door) | 45. Fan control amp.   |
| 46. Main case LH     | 47. Intake box case           |                        |

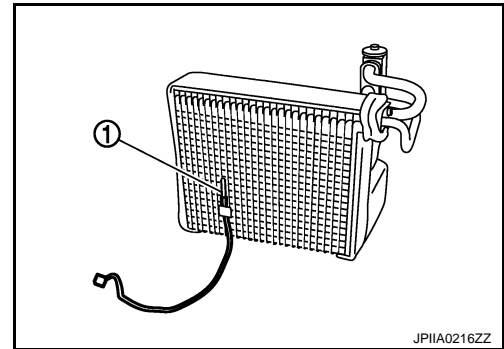
Refer to [GI-4. "Components"](#) for symbols in the figure.

## Removal and Installation

INFOID:000000001162040

### REMOVAL

1. Remove evaporator with expansion valve attached. Refer to [HA-69. "Exploded View"](#).  
**CAUTION:**  
Cap or wrap the joint of the A/C piping and expansion valve with suitable material such as vinyl tape to avoid the entry of air.
2. Remove intake sensor (1) from evaporator.



### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace O-rings with new ones. Then apply compressor oil to them when installing.
- Mark the mounting position of intake sensor bracket prior to removal so that the reinstalled sensor can be located in the same position.
- Check for leakages when recharging refrigerant.

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# SUNLOAD SENSOR

< ON-VEHICLE REPAIR >

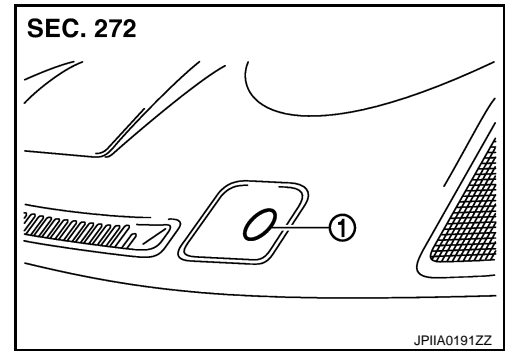
[AUTO AIR CONDITIONER (LHD)]

## SUNLOAD SENSOR

### Exploded View

INFOID:000000001162037

1. Sunload sensor

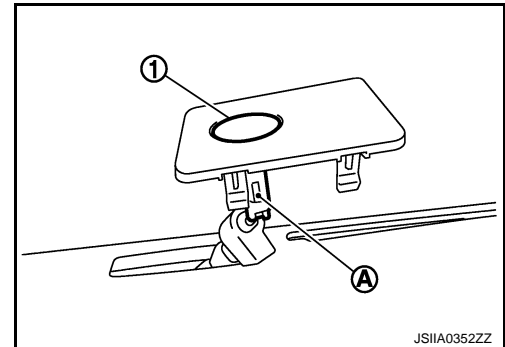


### Removal and Installation

INFOID:000000001162038

#### REMOVAL

1. Remove instrument upper panel. Refer to [IP-11, "Exploded View"](#).
2. Disconnect sunload sensor connector (A), and then remove sunload sensor (1).



#### INSTALLATION

Installation is basically the reverse order of removal.



# MODE DOOR MOTOR

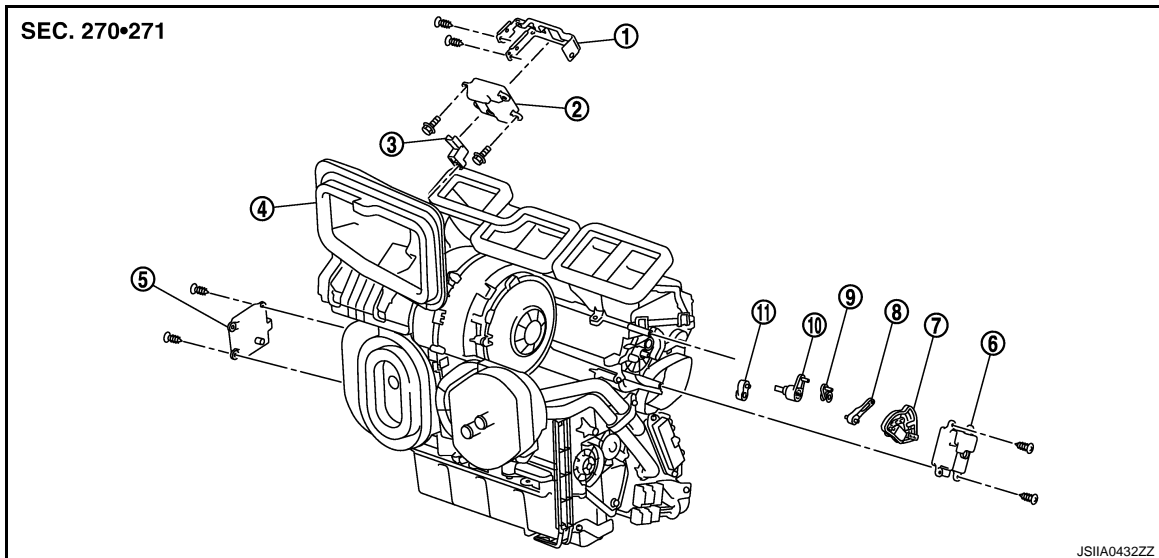
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## MODE DOOR MOTOR

Exploded View

INFOID:000000001306482



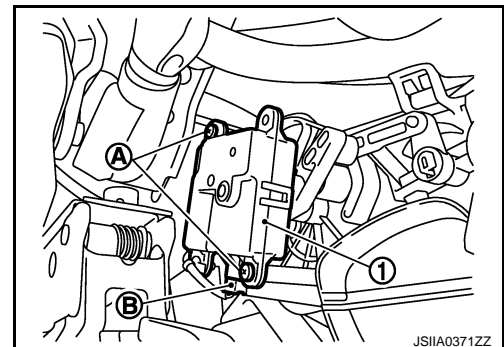
- |                              |                          |                      |
|------------------------------|--------------------------|----------------------|
| 1. Intake door motor bracket | 2. Intake door motor     | 3. Intake door lever |
| 4. A/C unit assembly         | 5. Air mix door motor    | 6. Mode door motor   |
| 7. Main link                 | 8. Foot door link        | 9. Foot door lever   |
| 10. Ventilator door lever    | 11. Defroster door lever |                      |

## Removal and Installation

INFOID:000000001162050

### REMOVAL

1. Remove foot duct LH. Refer to [VTL-43, "FOOT DUCTS : Exploded View"](#).
2. Remove mounting screws (A), and then remove mode door motor (1).
3. Disconnect mode door motor connector (B).



### INSTALLATION

Installation is basically the reverse order of removal.

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VTL

# AIR MIX DOOR MOTOR

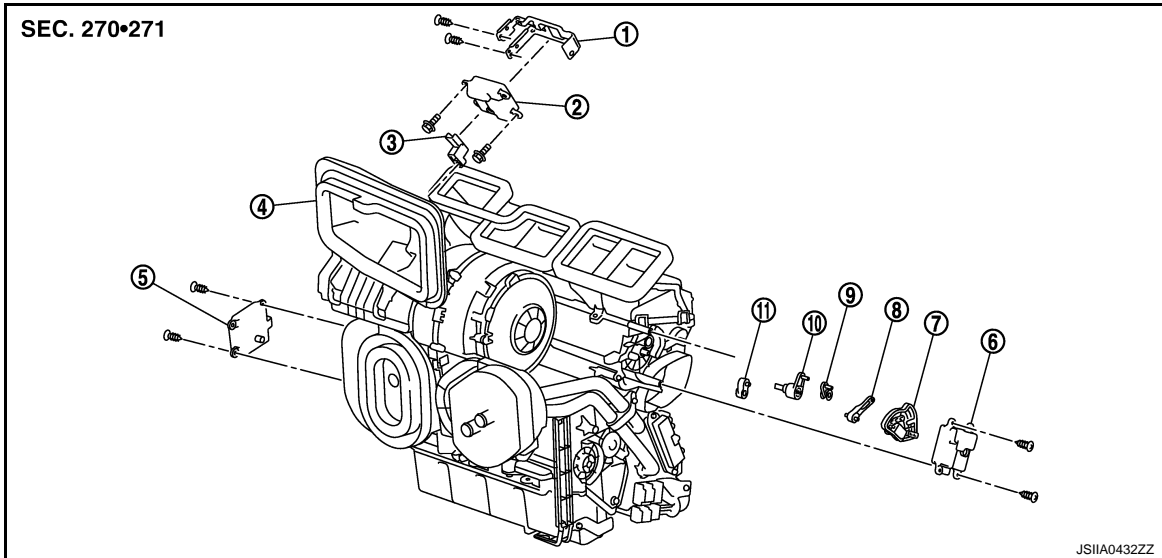
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## AIR MIX DOOR MOTOR

Exploded View

INFOID:000000001306483



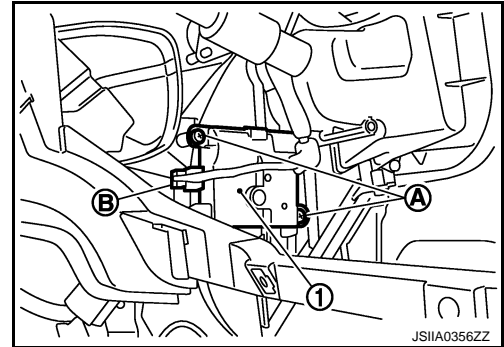
- |                              |                          |                      |
|------------------------------|--------------------------|----------------------|
| 1. Intake door motor bracket | 2. Intake door motor     | 3. Intake door lever |
| 4. A/C unit assembly         | 5. Air mix door motor    | 6. Mode door motor   |
| 7. Main link                 | 8. Foot door link        | 9. Foot door lever   |
| 10. Ventilator door lever    | 11. Defroster door lever |                      |

## Removal and Installation

INFOID:000000001162052

### REMOVAL

1. Set the temperature at 16°C. Then disconnect the battery cable from the negative terminal.
2. Remove foot duct RH. Refer to [VTL-43. "FOOT DUCTS : Exploded View"](#).
3. Remove mounting screws (A), and then remove air mix door motor (1).
4. Disconnect air mix door motor connector (B).



### INSTALLATION

Installation is basically the reverse order of removal.

# INTAKE DOOR MOTOR

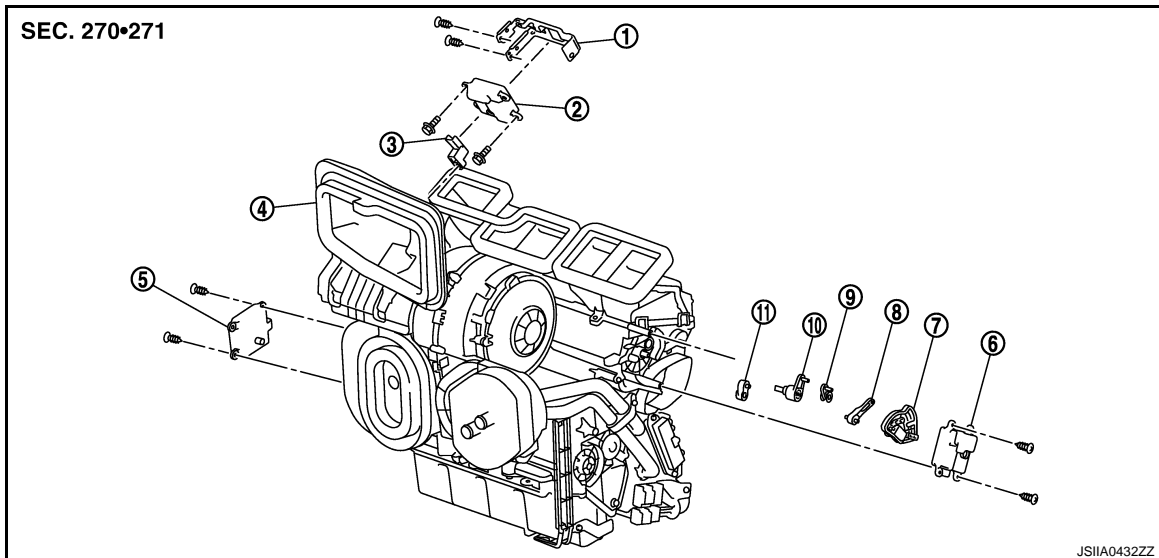
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## INTAKE DOOR MOTOR

Exploded View

INFOID:000000001306484



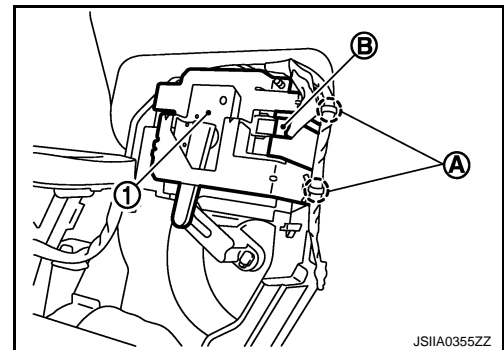
- |                              |                          |                      |
|------------------------------|--------------------------|----------------------|
| 1. Intake door motor bracket | 2. Intake door motor     | 3. Intake door lever |
| 4. A/C unit assembly         | 5. Air mix door motor    | 6. Mode door motor   |
| 7. Main link                 | 8. Foot door link        | 9. Foot door lever   |
| 10. Ventilator door lever    | 11. Defroster door lever |                      |

## Removal and Installation

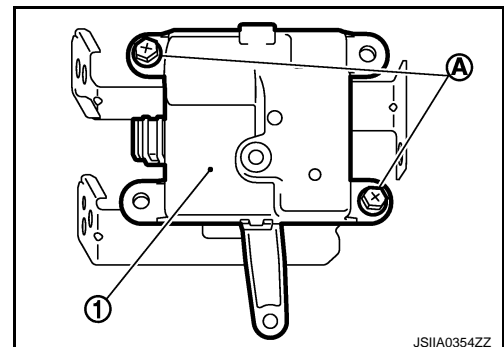
INFOID:000000001162046

### REMOVAL

1. Remove instrument panel. Refer to [IP-11, "Exploded View"](#).
2. Remove mounting screws (A), and then remove intake door motor (1) with intake door motor bracket attached.
3. Disconnect intake door motor connector (B).



4. Remove mounting screws (A), and then remove intake door motor (1) from intake door motor bracket.



### INSTALLATION

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## INTAKE DOOR MOTOR

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

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Installation is basically the reverse order of removal.

# A/C UNIT ASSEMBLY

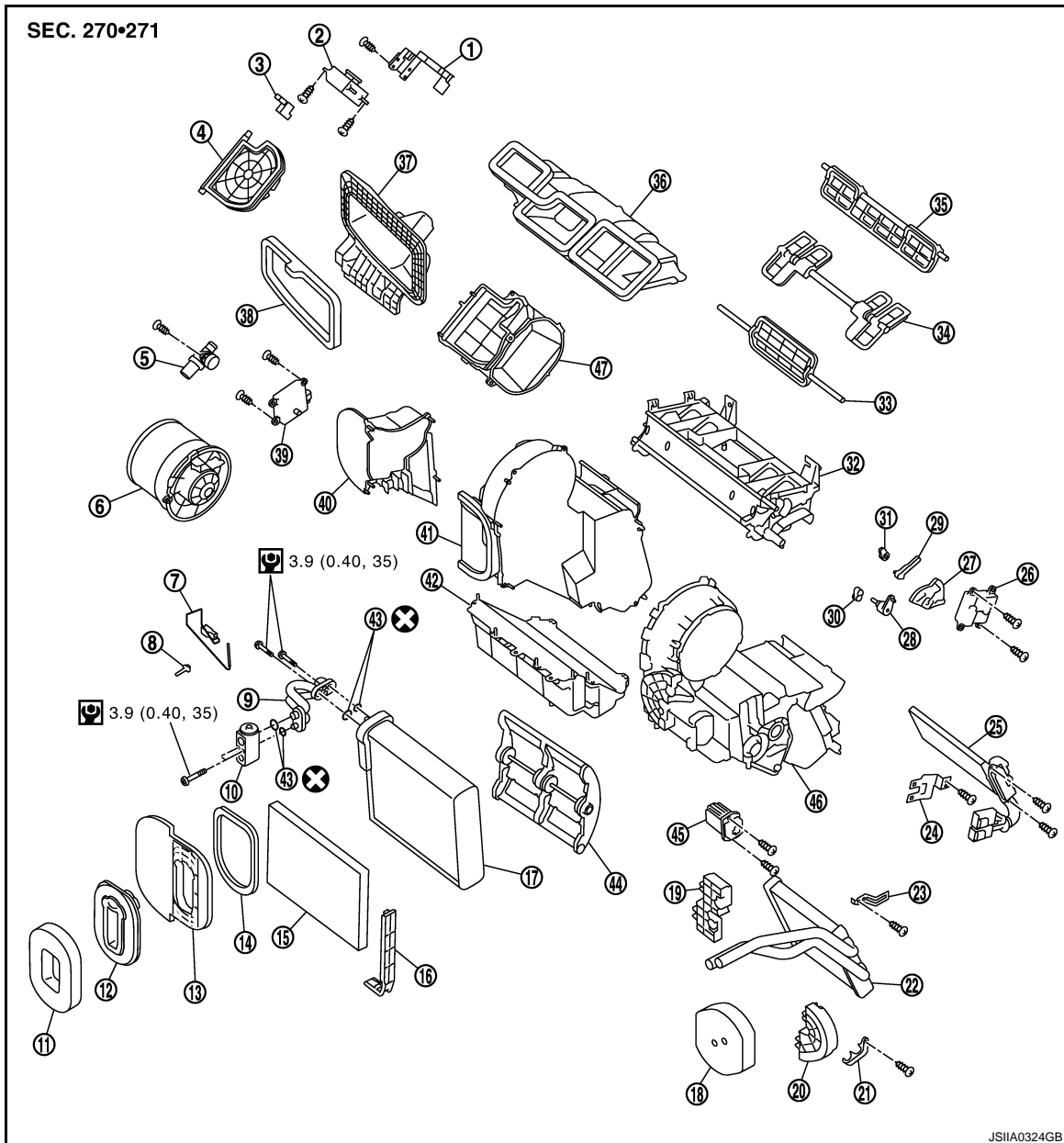
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## A/C UNIT ASSEMBLY

### Exploded View

INFOID:000000001162047



- |                                  |                             |                               |
|----------------------------------|-----------------------------|-------------------------------|
| 1. Intake door motor bracket     | 2. Intake door motor        | 3. Intake door lever          |
| 4. Intake door                   | 5. Aspirator                | 6. Blower motor               |
| 7. Intake sensor                 | 8. Intake sensor bracket    | 9. Pipe assembly              |
| 10. Expansion valve              | 11. Expansion valve packing | 12. Expansion valve grommet   |
| 13. Grommet adaptor              | 14. Adaptor packing         | 15. Air conditioner filter    |
| 16. Air conditioner filter cover | 17. Evaporator              | 18. Heater packing            |
| 19. Heater adapter               | 20. Heater pipe flange      | 21. Heater pipe clamp         |
| 22. Heater core                  | 23. Case bracket            | 24. PTC harness bracket (M9R) |
| 25. PTC heater (M9R)             | 26. Mode door motor         | 27. Main link                 |
| 28. Ventilator door lever        | 29. Foot door link          | 30. Defroster door lever      |
| 31. Foot door lever              | 32. Distributor module case | 33. Defroster door            |
| 34. Ventilator door              | 35. Foot door               | 36. Adaptor duct              |

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# A/C UNIT ASSEMBLY

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

- |                      |                               |                        |
|----------------------|-------------------------------|------------------------|
| 37. Attachment panel | 38. Attachment panel packing  | 39. Air mix door motor |
| 40. Side case        | 41. Main case RH              | 42. Lower case         |
| 43. O-ring           | 44. Air mix door (Slide door) | 45. Fan control amp.   |
| 46. Main case LH     | 47. Intake box case           |                        |

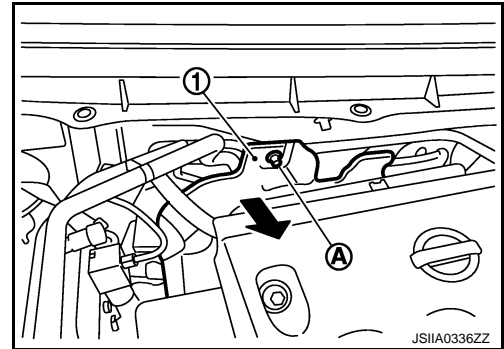
Refer to [GI-4. "Components"](#) for symbols in the figure.

## Removal and Installation

INFOID:000000001162048

### REMOVAL

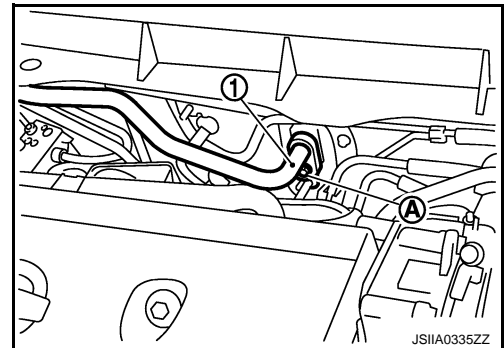
1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
2. Drain engine coolant from cooling system. Refer to [CO-10. "Draining"](#) (MR20DE), [CO-41. "Draining"](#) (QR25DE) or [CO-68. "Draining"](#) (M9R).
3. Remove engine cover (M9R). Refer to [EM-265. "Exploded View"](#).
4. Remove cowl top cover (QR25DE). Refer to [EXT-19. "Exploded View"](#).
5. Remove mounting nut (A), and lower dash insulator (1) a position without the hindrance for work (as shown in the figure).



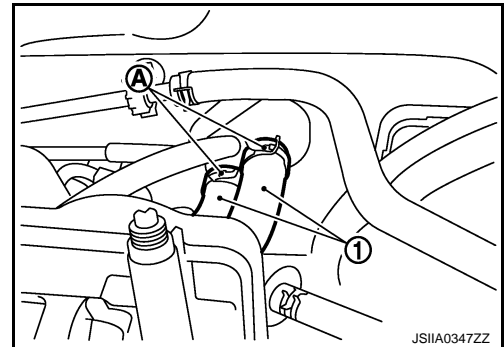
6. Remove mounting bolt (A) from low-pressure flexible hose (1) (MR20DE/QR25DE) or low-pressure pipe (1) (M9R).

**CAUTION:**

Cap or wrap the joint of the A/C piping and expansion valve with suitable material such as vinyl tape to avoid the entry of air.



7. Remove clamps (A), and then disconnect heater hoses (1).



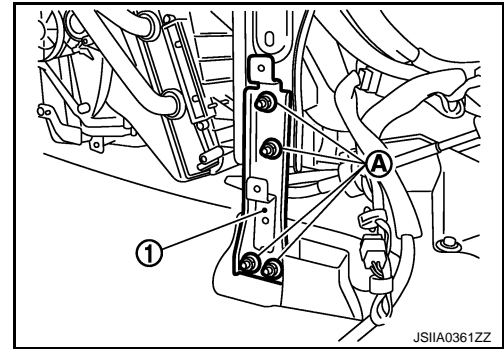
8. Remove instrument panel. Refer to [IP-11. "Exploded View"](#).

# A/C UNIT ASSEMBLY

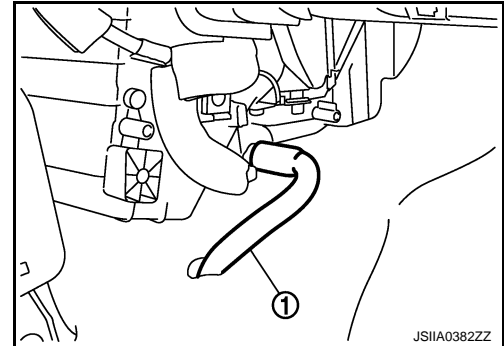
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

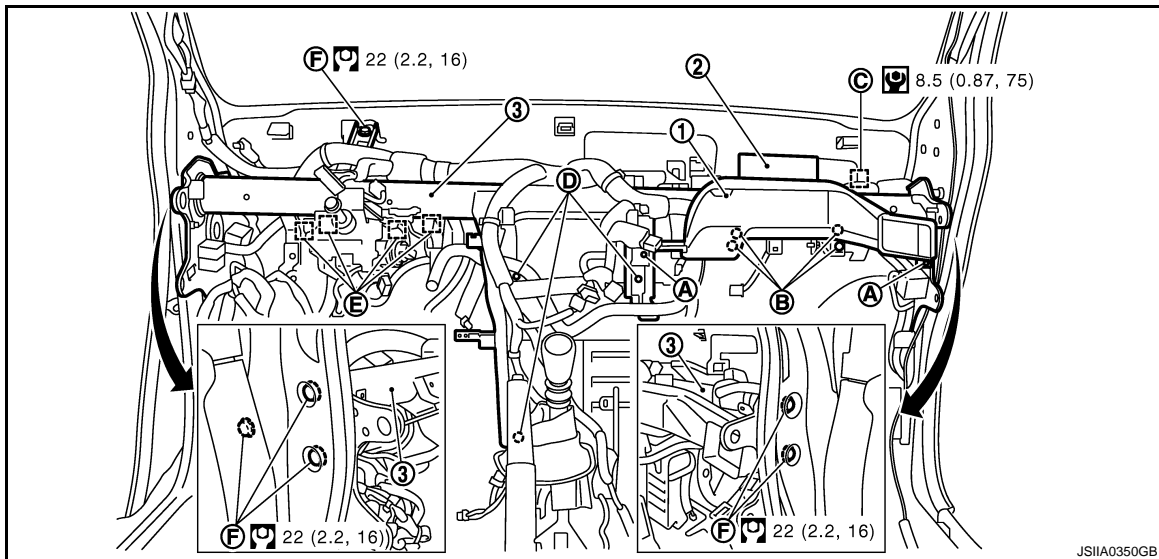
9. Remove mounting nuts (A), and then remove instrument stay (1).



10. Disconnect drain hose (1).



11. Remove mounting screws (A), and then remove side ventilator duct RH (1).



Refer to [GI-4, "Components"](#) for symbols in the figure.

12. Remove mounting screws (B), and then remove BCM (2) with bracket attached.  
13. Remove mounting bolt (C) from steering member (3).  
14. Remove clips of vehicle harness from steering member.  
15. Remove mounting screws (D) from A/C unit assembly.  
16. Remove steering column mounting nuts (E). Refer to [ST-10, "Exploded View"](#).  
17. Remove steering member mounting bolts (F), and then remove steering member.  
18. Remove A/C unit assembly.

## INSTALLATION

Installation is basically the reverse order of removal.

### CAUTION:

- Replace O-rings with new ones. Then apply compressor oil to them when installing.

## A/C UNIT ASSEMBLY

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

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- Check for leakages when recharging refrigerant.

**NOTE:**

- Refer to [CO-11. "Refilling"](#) (MR20DE), [CO-42. "Refilling"](#) (QR25DE) or [CO-69. "Refilling"](#) (M9R) when filling radiator with engine coolant.
- Recharge the refrigerant.



# BLOWER MOTOR

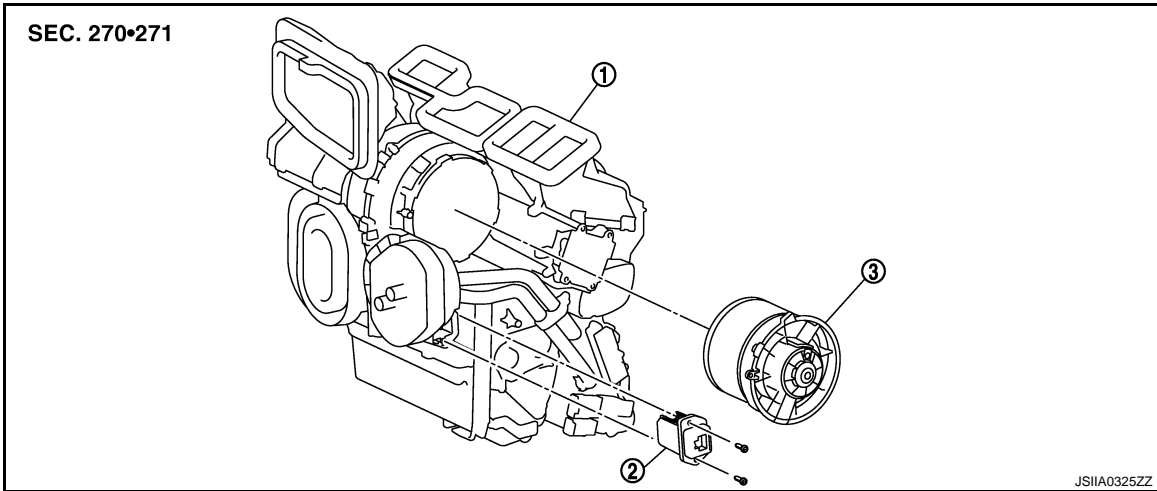
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## BLOWER MOTOR

### Exploded View

INFOID:000000001162043



1. A/C unit assembly

2. Fan control amp.

3. Blower motor

### Removal and Installation

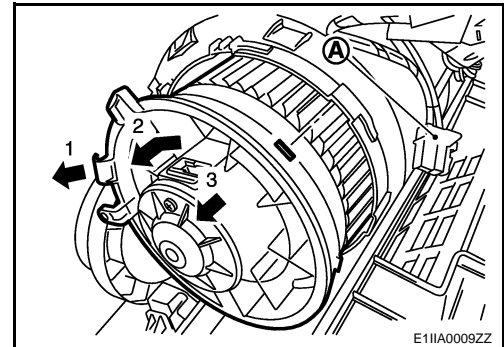
INFOID:000000001162044

#### REMOVAL

1. Remove A/C unit assembly. Refer to [VTL-29. "Exploded View"](#).
2. Disconnect blower motor connector (A).
3. Press flange holding hook (1). Then turn blower motor counter-clockwise (2).
4. Pull outside (3) and remove blower motor.

#### **CAUTION:**

The balance is adjusted when blower fan and blower motor are assembled, so do not replace the individual parts.



#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

Install Correctly blower motor flange holding hook in A/C unit assembly.

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# FAN CONTROL AMPLIFIER

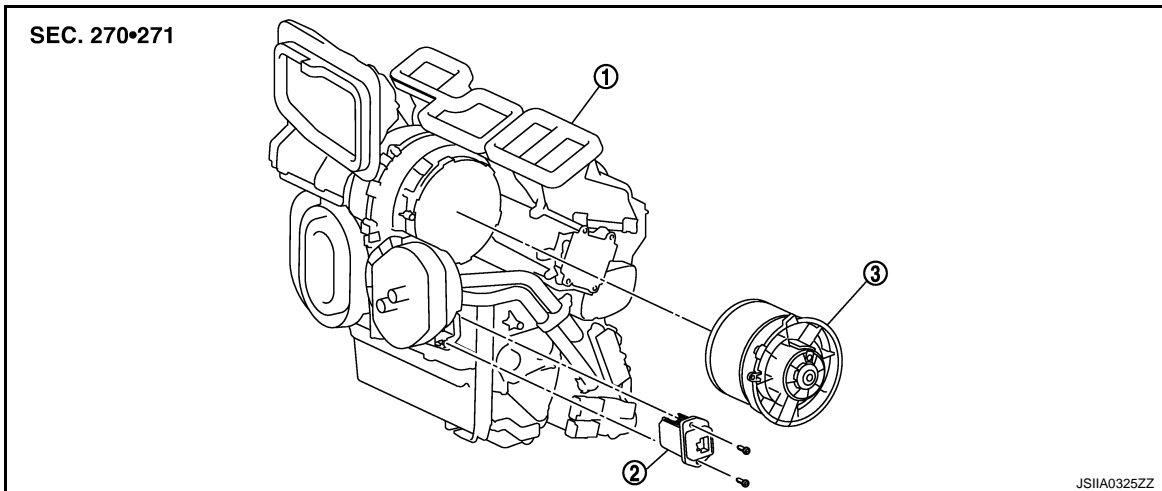
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## FAN CONTROL AMPLIFIER

Exploded View

INFOID:000000001277862



1. A/C unit assembly

2. Fan control amp.

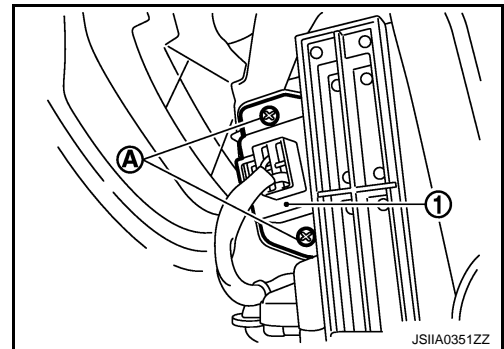
3. Blower motor

## Removal and Installation

INFOID:000000001306474

### REMOVAL

1. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
2. Remove accelerator pedal assembly. Refer to [ACC-3, "Exploded View"](#).
3. Disconnect fan control amp. connector.
4. Remove mounting screws (A), and then remove fan control amp. (1).



### INSTALLATION

Installation is basically the reverse order of removal.

# HEATER CORE

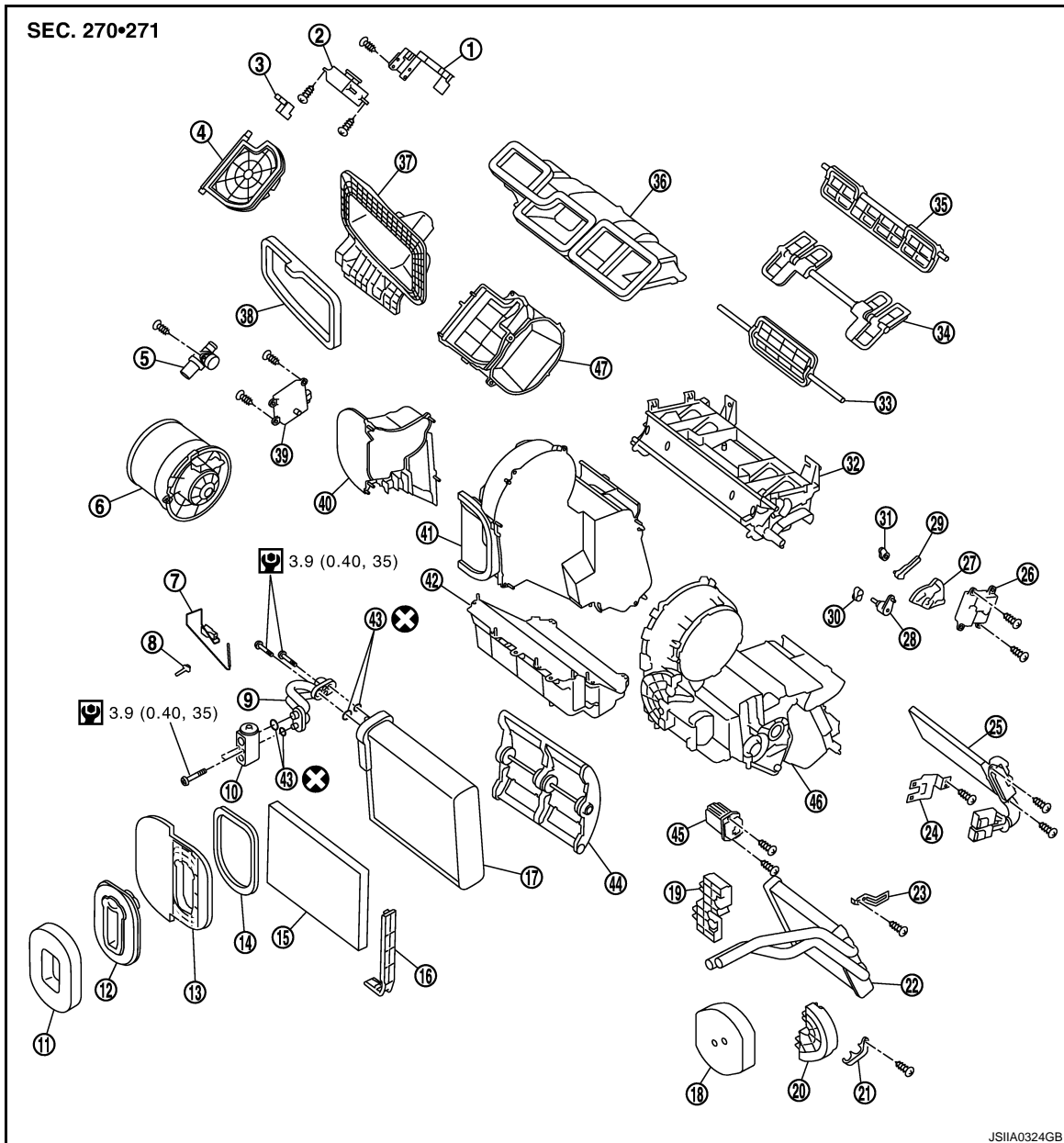
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## HEATER CORE

### Exploded View

INFOID:000000001277865



- |                                  |                             |                               |
|----------------------------------|-----------------------------|-------------------------------|
| 1. Intake door motor bracket     | 2. Intake door motor        | 3. Intake door lever          |
| 4. Intake door                   | 5. Aspirator                | 6. Blower motor               |
| 7. Intake sensor                 | 8. Intake sensor bracket    | 9. Pipe assembly              |
| 10. Expansion valve              | 11. Expansion valve packing | 12. Expansion valve grommet   |
| 13. Grommet adaptor              | 14. Adaptor packing         | 15. Air conditioner filter    |
| 16. Air conditioner filter cover | 17. Evaporator              | 18. Heater packing            |
| 19. Heater adapter               | 20. Heater pipe flange      | 21. Heater pipe clamp         |
| 22. Heater core                  | 23. Case bracket            | 24. PTC harness bracket (M9R) |
| 25. PTC heater (M9R)             | 26. Mode door motor         | 27. Main link                 |
| 28. Ventilator door lever        | 29. Foot door link          | 30. Defroster door lever      |
| 31. Foot door lever              | 32. Distributor module case | 33. Defroster door            |
| 34. Ventilator door              | 35. Foot door               | 36. Adaptor duct              |

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# HEATER CORE

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

- |                      |                               |                        |
|----------------------|-------------------------------|------------------------|
| 37. Attachment panel | 38. Attachment panel packing  | 39. Air mix door motor |
| 40. Side case        | 41. Main case RH              | 42. Lower case         |
| 43. O-ring           | 44. Air mix door (Slide door) | 45. Fan control amp.   |
| 46. Main case LH     | 47. Intake box case           |                        |

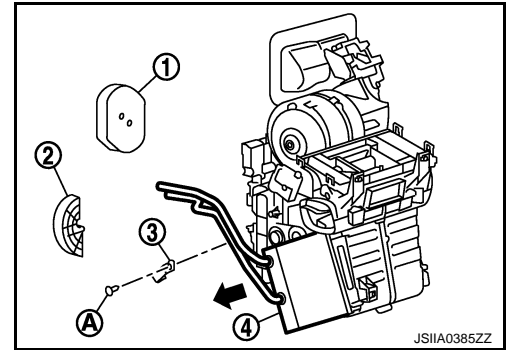
Refer to [GI-4. "Components"](#) for symbols in the figure.

## Removal and Installation

INFOID:000000001162054

### REMOVAL

1. Remove A/C unit assembly. Refer to [VTL-29. "Exploded View"](#).
2. Remove PTC harness bracket (M9R). Refer to [VTL-37. "M9R : Exploded View"](#).
3. Remove heater packing (1).
4. Remove heater pipe flange (2).
5. Remove mounting screws (A), and then remove heater pipe clamp (3).
6. Slide heater core (4) to leftward (as shown in the figure).



### INSTALLATION

Installation is basically the reverse order of removal.

#### NOTE:

Refer to [CO-11. "Refilling"](#) (MR20DE), [CO-42. "Refilling"](#) (QR25DE) or [CO-69. "Refilling"](#) (M9R) when filling radiator with engine coolant.

# PTC HEATER

< ON-VEHICLE REPAIR >

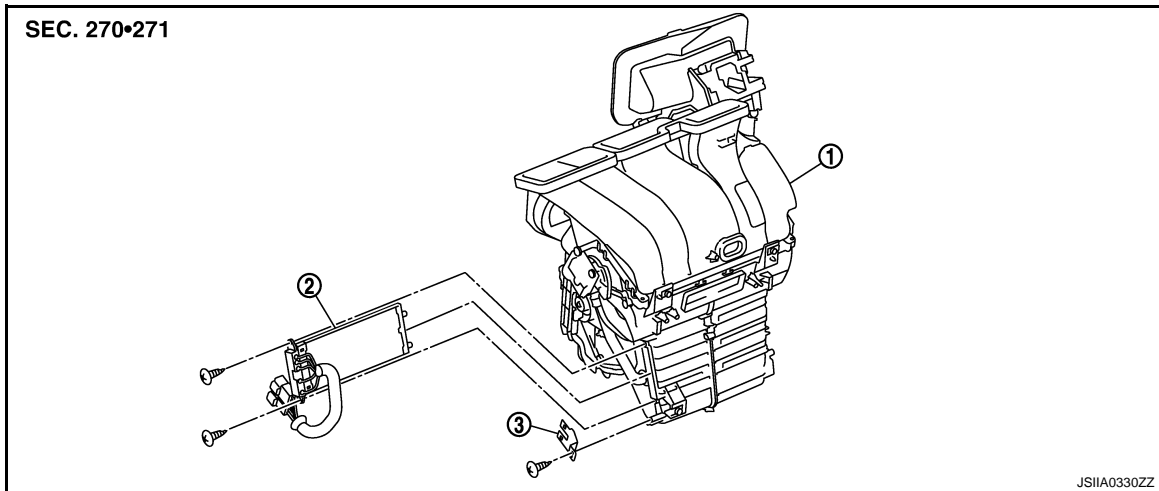
[AUTO AIR CONDITIONER (LHD)]

## PTC HEATER

M9R

M9R : Exploded View

INFOID:000000001162041



1. A/C unit assembly

2. PTC heater

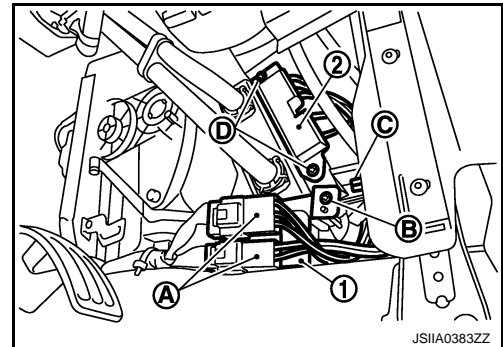
3. PTC harness bracket

## M9R : Removal and Installation

INFOID:000000001162042

### REMOVAL

1. Remove instrument lower cover LH. Refer to [IP-11. "Exploded View"](#).
2. Disconnect PTC heater connectors (A).
3. Remove mounting screw (B), and then remove PTC harness bracket (1).
4. Remove PTC heater connectors from PTC harness bracket.
5. Remove clip (C).
6. Remove mounting screws (D), and then remove PTC heater (2).



### INSTALLATION

Installation is basically the reverse order of removal.

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# DUCTS AND GRILLES

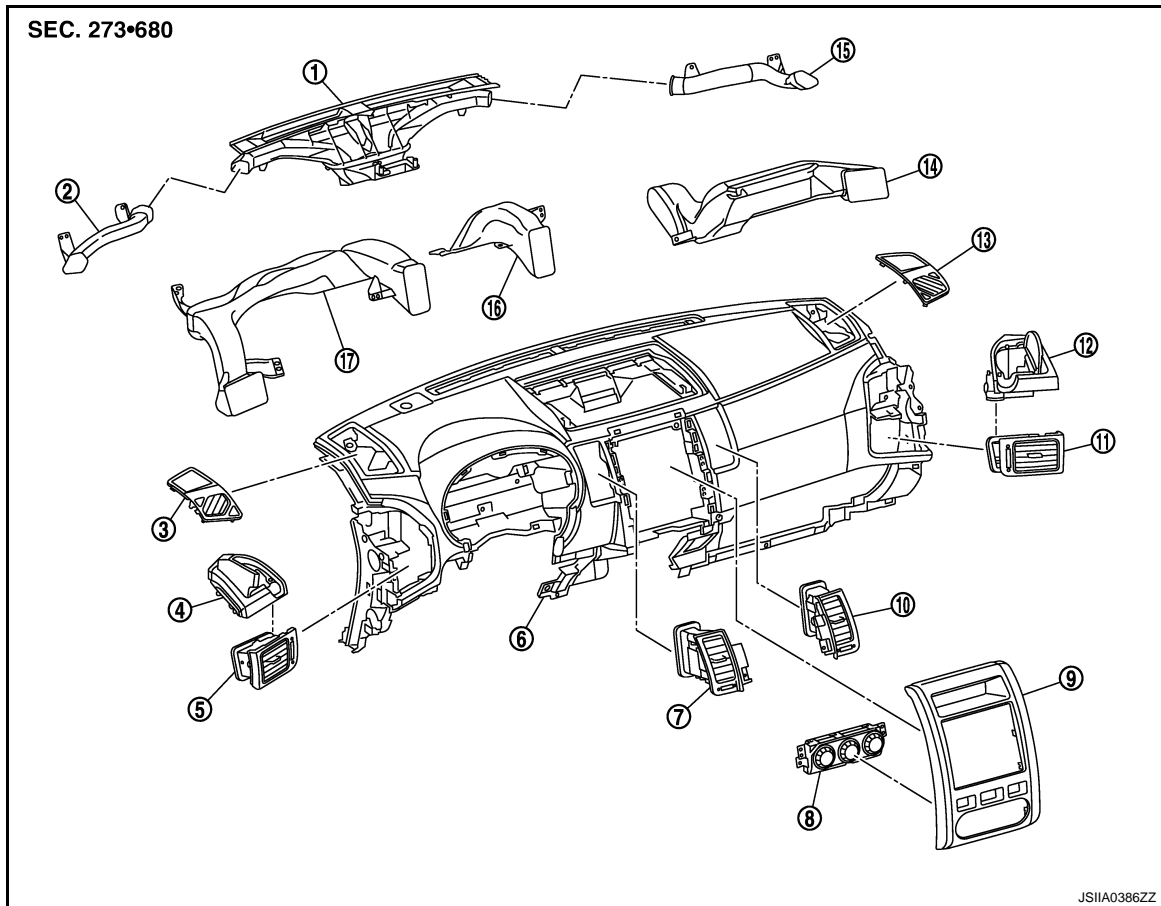
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## DUCTS AND GRILLES CENTER VENTILATOR GRILLES

### CENTER VENTILATOR GRILLES : Exploded View

INFOID:000000001162055



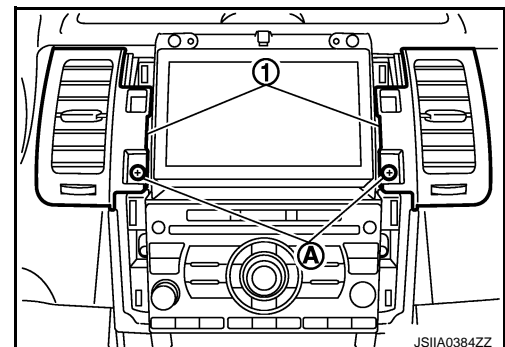
- |                                 |                               |                              |
|---------------------------------|-------------------------------|------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH   | 3. Speaker grille LH         |
| 4. Cup holder assembly LH       | 5. Side ventilator grille LH  | 6. Instrument panel          |
| 7. Center ventilator grille LH  | 8. Controller                 | 9. Cluster lid C             |
| 10. Center ventilator grille RH | 11. Side ventilator grille RH | 12. Cup holder assembly RH   |
| 13. Speaker grille RH           | 14. Side ventilator duct RH   | 15. Side defroster nozzle RH |
| 16. Center ventilator duct      | 17. Side ventilator duct LH   |                              |

### CENTER VENTILATOR GRILLES : Removal and Installation

INFOID:000000001162056

#### REMOVAL

1. Remove cluster lid C. Refer to [IP-11, "Exploded View"](#).
2. Remove screws (A), and then remove center ventilator grilles (1).



# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

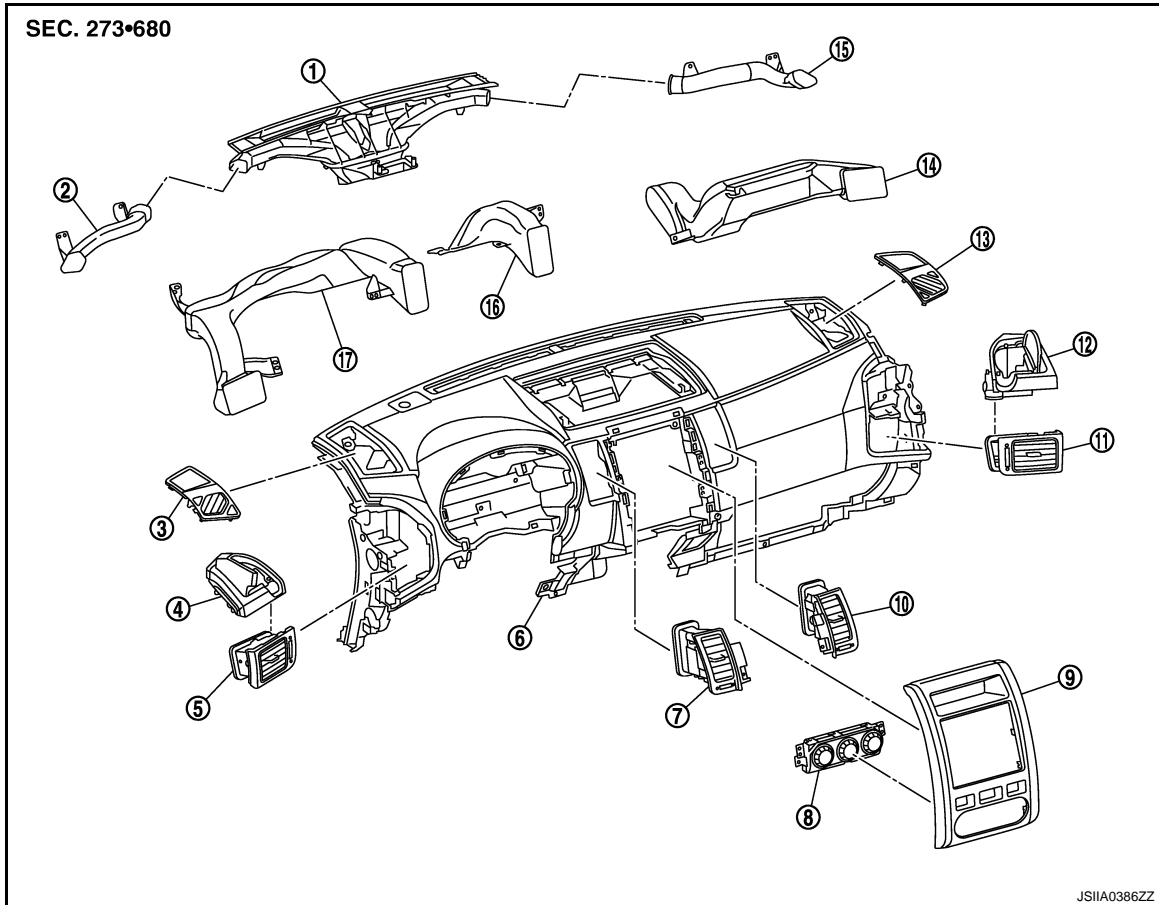
## INSTALLATION

Installation is basically the reverse order of removal.

### SIDE VENTILATOR GRILLES

#### SIDE VENTILATOR GRILLES : Exploded View

INFOID:000000001298142



- |                                 |                               |                              |
|---------------------------------|-------------------------------|------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH   | 3. Speaker grille LH         |
| 4. Cup holder assembly LH       | 5. Side ventilator grille LH  | 6. Instrument panel          |
| 7. Center ventilator grille LH  | 8. Controller                 | 9. Cluster lid C             |
| 10. Center ventilator grille RH | 11. Side ventilator grille RH | 12. Cup holder assembly RH   |
| 13. Speaker grille RH           | 14. Side ventilator duct RH   | 15. Side defroster nozzle RH |
| 16. Center ventilator duct      | 17. Side ventilator duct LH   |                              |

#### SIDE VENTILATOR GRILLES : Removal and Installation

INFOID:000000001162058

##### REMOVAL

1. Remove cup holder assembly. Refer to [IP-11, "Exploded View"](#).
2. Remove side ventilator grilles.

##### INSTALLATION

Installation is basically the reverse order of removal.

### VENTILATOR DUCTS

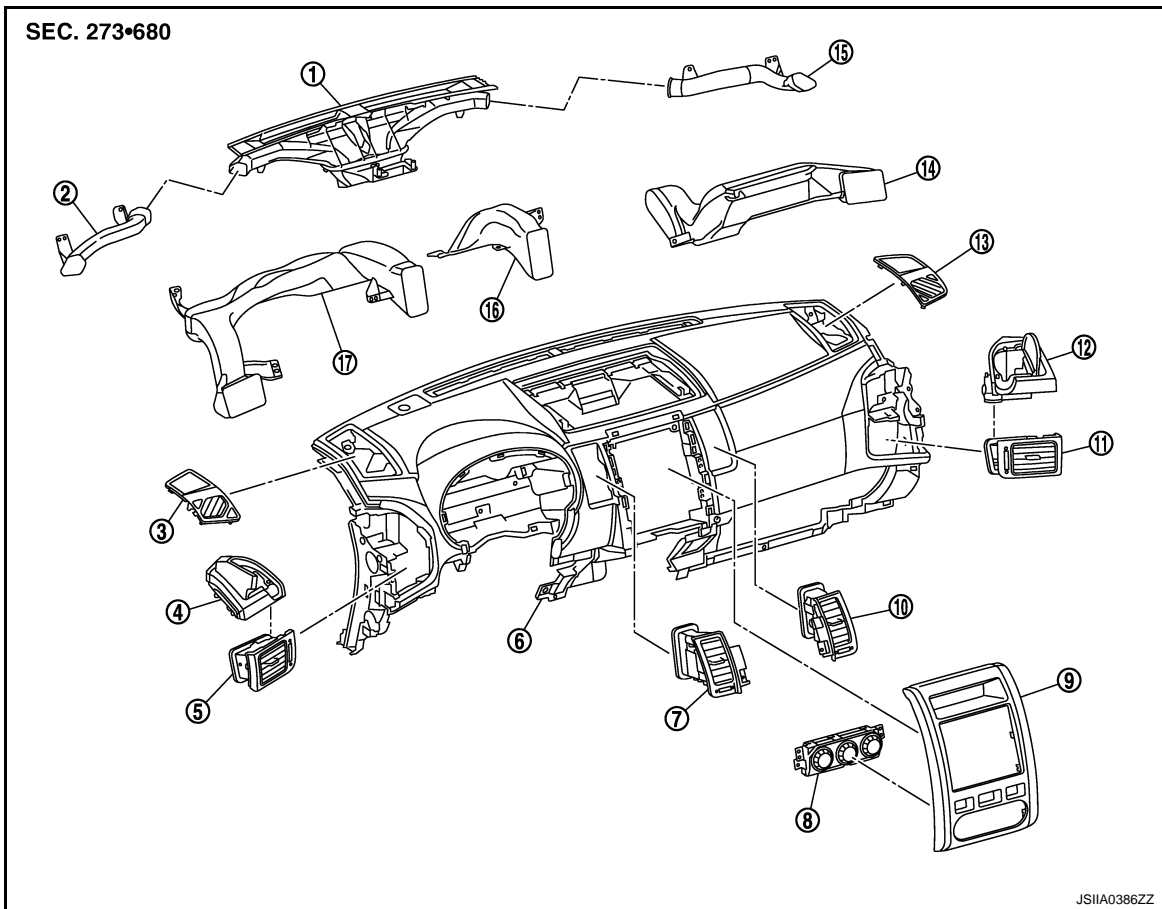
# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## VENTILATOR DUCTS : Exploded View

INFOID:000000001298143



- |                                 |                               |                              |
|---------------------------------|-------------------------------|------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH   | 3. Speaker grille LH         |
| 4. Cup holder assembly LH       | 5. Side ventilator grille LH  | 6. Instrument panel          |
| 7. Center ventilator grille LH  | 8. Controller                 | 9. Cluster lid C             |
| 10. Center ventilator grille RH | 11. Side ventilator grille RH | 12. Cup holder assembly RH   |
| 13. Speaker grille RH           | 14. Side ventilator duct RH   | 15. Side defroster nozzle RH |
| 16. Center ventilator duct      | 17. Side ventilator duct LH   |                              |

## VENTILATOR DUCTS : Removal and Installation

INFOID:000000001181398

### REMOVAL

1. Remove instrument panel. Refer to [IP-11, "Exploded View"](#).

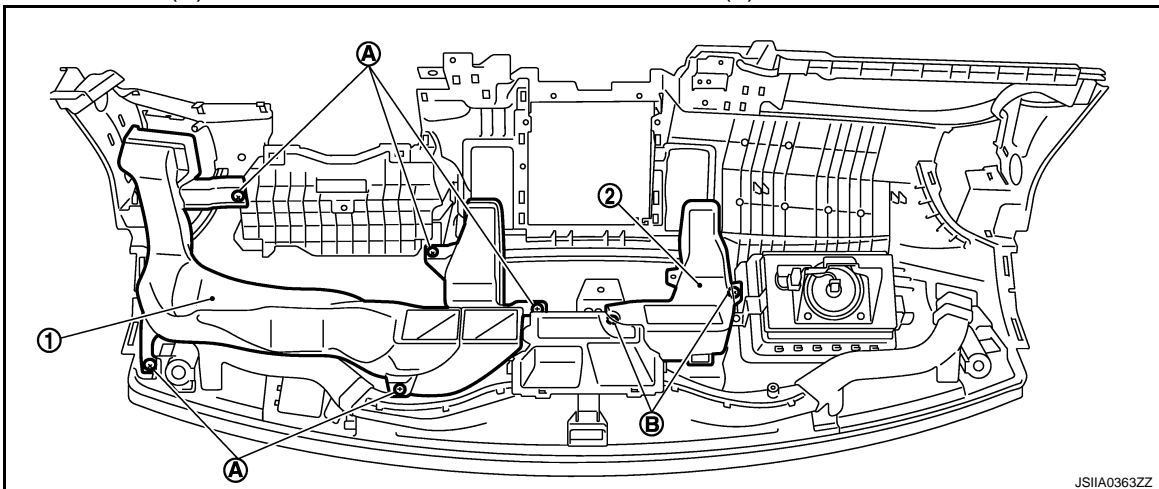


# DUCTS AND GRILLES

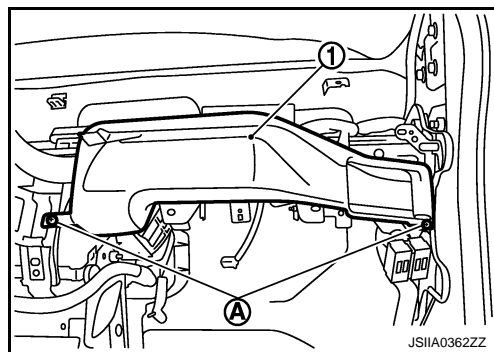
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

2. Remove screws (A), and then remove side ventilator duct LH (1).



3. Remove screws (B), and then remove center ventilator duct (2).
4. Remove screws (A), and then remove side ventilator duct RH (1).



## INSTALLATION

Installation is basically the reverse order of removal.

## SIDE DEFROSTER NOZZLES

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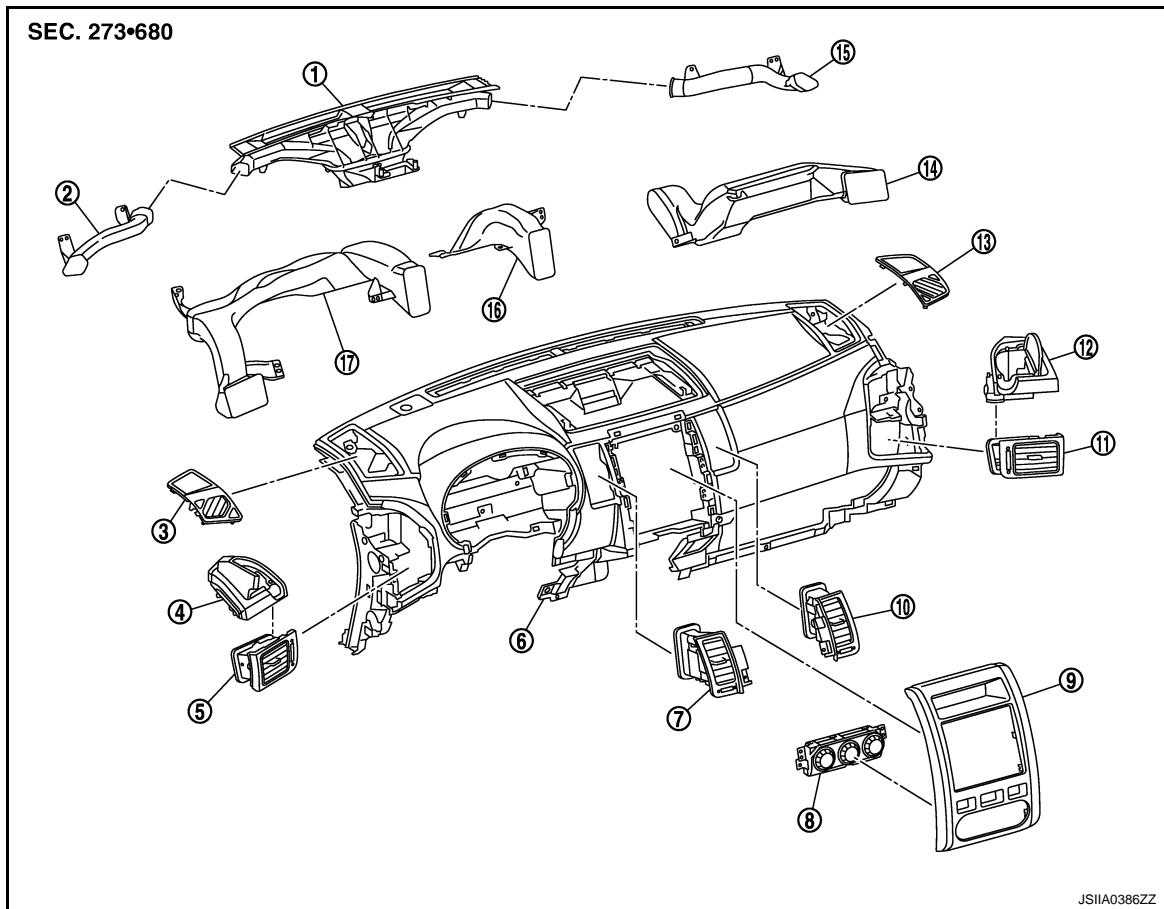
# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## SIDE DEFROSTER NOZZLES : Exploded View

INFOID:000000001298146



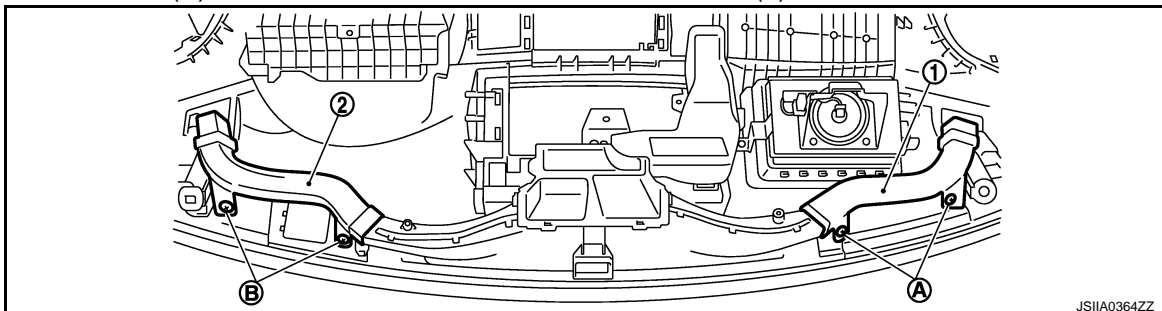
- |                                 |                               |                              |
|---------------------------------|-------------------------------|------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH   | 3. Speaker grille LH         |
| 4. Cup holder assembly LH       | 5. Side ventilator grille LH  | 6. Instrument panel          |
| 7. Center ventilator grille LH  | 8. Controller                 | 9. Cluster lid C             |
| 10. Center ventilator grille RH | 11. Side ventilator grille RH | 12. Cup holder assembly RH   |
| 13. Speaker grille RH           | 14. Side ventilator duct RH   | 15. Side defroster nozzle RH |
| 16. Center ventilator duct      | 17. Side ventilator duct LH   |                              |

## SIDE DEFROSTER NOZZLES : Removal and Installation

INFOID:000000001162062

### REMOVAL

1. Remove side ventilator duct LH. Refer to [VTL-40, "VENTILATOR DUCTS : Exploded View"](#).
2. Remove screws (A), and then remove side defroster nozzle RH (1).



3. Remove screws (B), and then remove side defroster nozzle LH (2).

### INSTALLATION

Installation is basically the reverse order of removal.

# DUCTS AND GRILLES

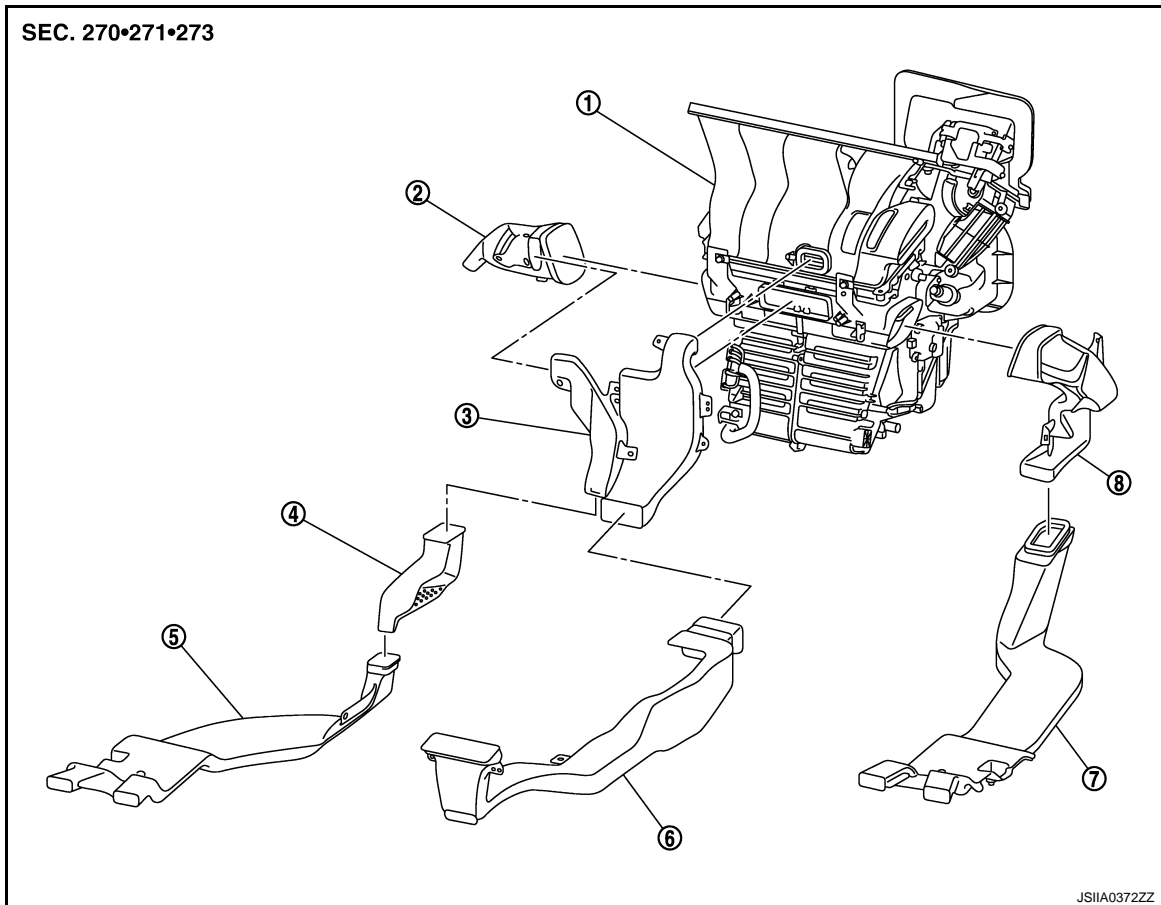
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

## FOOT DUCTS

### FOOT DUCTS : Exploded View

INFOID:000000001162069



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|--------------------------|--------------------------|----------------------|
| 1. A/C unit assembly     | 2. Foot duct LH          | 3. Rear floor duct 1 |
| 4. Front floor duct 1    | 5. Front floor duct 2 LH | 6. Rear floor duct 2 |
| 7. Front floor duct 2 RH | 8. Foot duct RH          |                      |

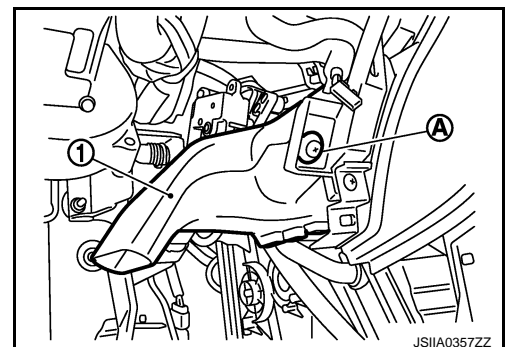
### FOOT DUCTS : Removal and Installation

INFOID:000000001162070

#### REMOVAL

Driver side

1. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
2. Remove clip (A), and then remove foot duct LH (1).



Passenger side

1. Remove glove box cover assembly. Refer to [IP-11, "Exploded View"](#).

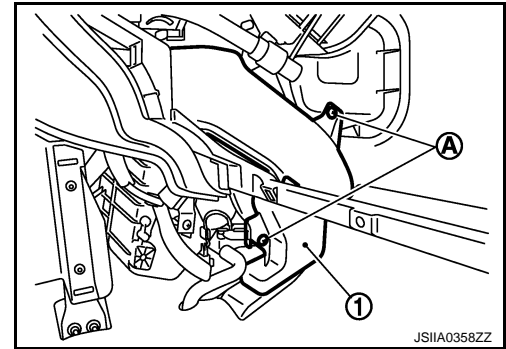
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## DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

2. Remove mounting screws (A), and then remove foot duct RH (1).



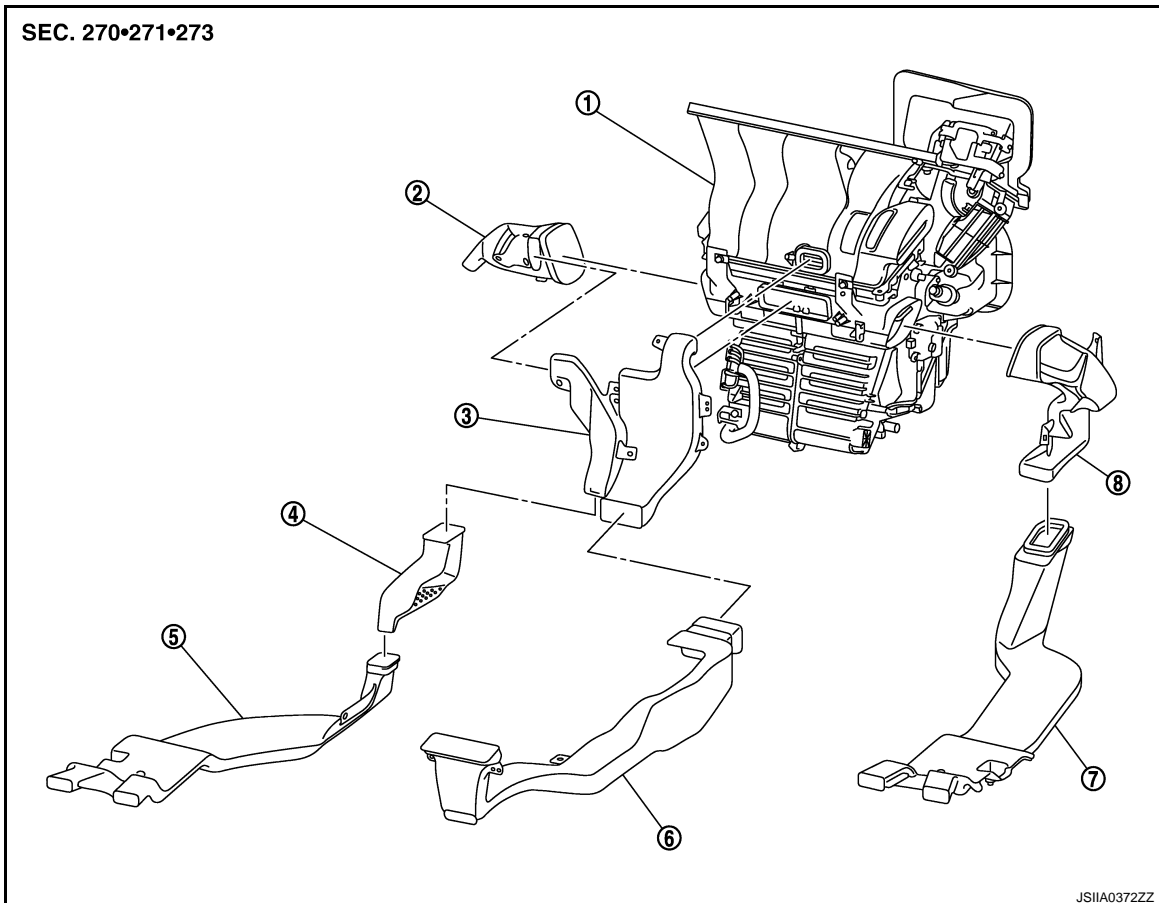
### INSTALLATION

Installation is basically the reverse order of removal.

### FRONT FLOOR DUCT 1

### FRONT FLOOR DUCT 1 : Exploded View

INFOID:000000001277870



- |                          |                          |                      |
|--------------------------|--------------------------|----------------------|
| 1. A/C unit assembly     | 2. Foot duct LH          | 3. Rear floor duct 1 |
| 4. Front floor duct 1    | 5. Front floor duct 2 LH | 6. Rear floor duct 2 |
| 7. Front floor duct 2 RH | 8. Foot duct RH          |                      |

### FRONT FLOOR DUCT 1 : Removal and Installation

INFOID:000000001162066

#### REMOVAL

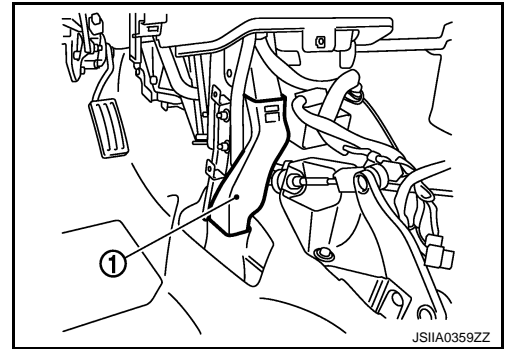
1. Remove instrument lower cover LH. Refer to [IP-21, "Exploded View"](#).
2. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).

# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

3. Remove front floor duct 1 (1).



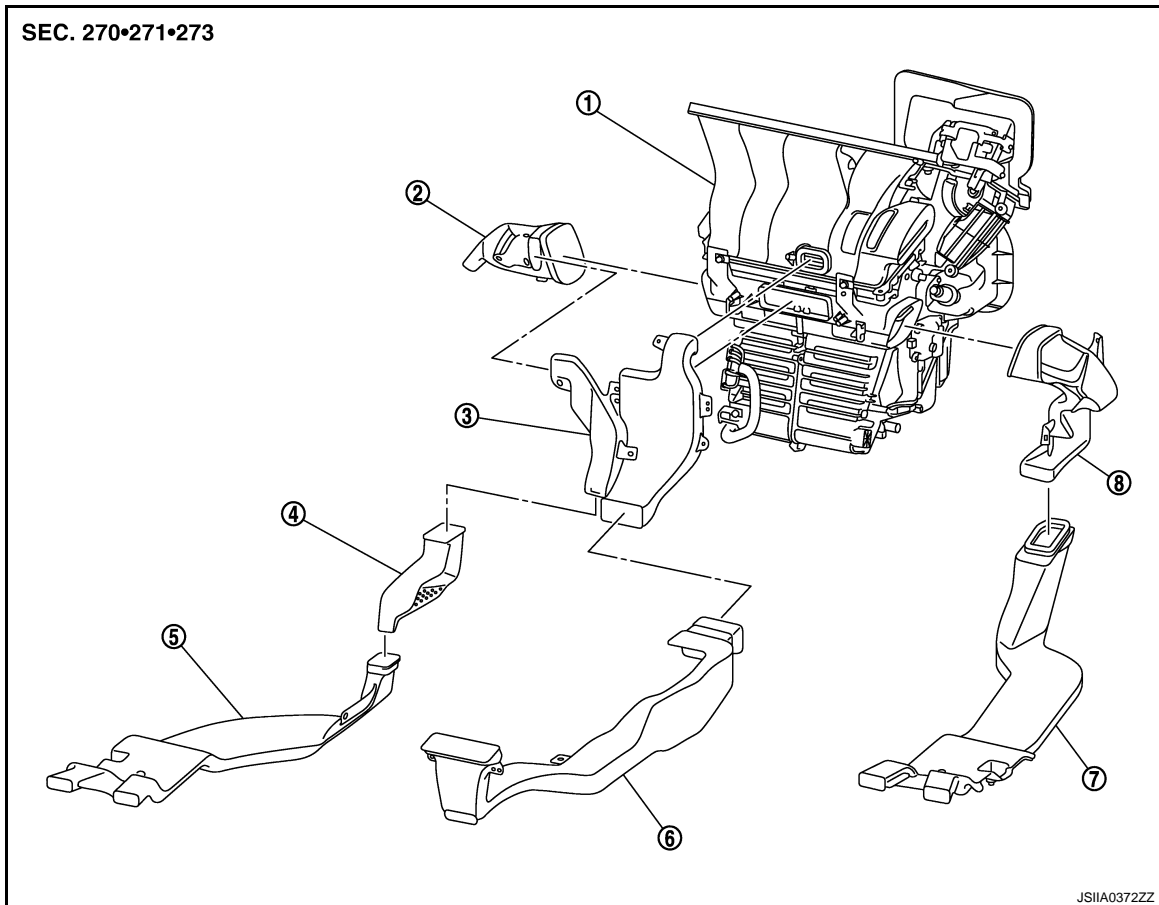
## INSTALLATION

Installation is basically the reverse order of removal.

## FRONT FLOOR DUCT 2

### FRONT FLOOR DUCT 2 : Exploded View

INFOID:000000001279169



- |                          |                          |                      |
|--------------------------|--------------------------|----------------------|
| 1. A/C unit assembly     | 2. Foot duct LH          | 3. Rear floor duct 1 |
| 4. Front floor duct 1    | 5. Front floor duct 2 LH | 6. Rear floor duct 2 |
| 7. Front floor duct 2 RH | 8. Foot duct RH          |                      |

### FRONT FLOOR DUCT 2 : Removal and Installation

INFOID:000000001279150

#### REMOVAL

Driver side

1. Peel back floor carpet to a point where front floor duct 2 LH is visible. Refer to [INT-19, "Exploded View"](#).

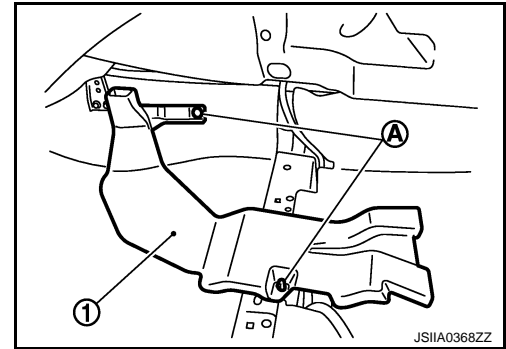
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## DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

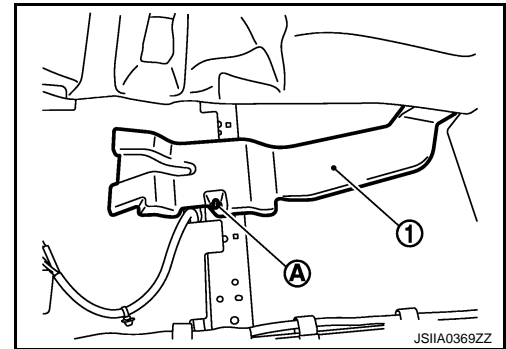
[AUTO AIR CONDITIONER (LHD)]

- Remove clips (A), and then remove front floor duct 2 LH (1).



Passenger side

- Peel back floor carpet to a point where front floor duct 2 RH is visible. Refer to [INT-19, "Exploded View"](#).
- Remove clip (A), and then remove front floor duct 2 RH (1).



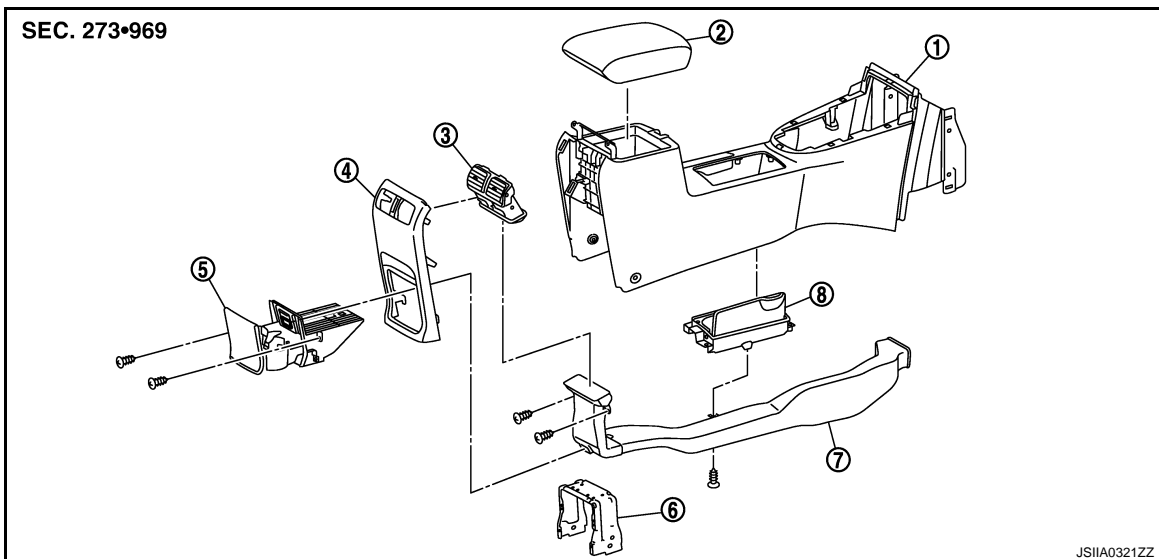
### INSTALLATION

Installation is basically the reverse of removal.

### REAR VENTILATOR GRILLE

#### REAR VENTILATOR GRILLE : Exploded View

INFOID:000000001297544



- |                       |                             |                           |
|-----------------------|-----------------------------|---------------------------|
| 1. Console body       | 2. Console lid assembly     | 3. Rear ventilator grille |
| 4. Console rear cover | 5. Rear cup holder assembly | 6. Console rear bracket   |
| 7. Rear floor duct 2  | 8. Cup holder assembly      |                           |

#### REAR VENTILATOR GRILLE : Removal and Installation

INFOID:000000001162064

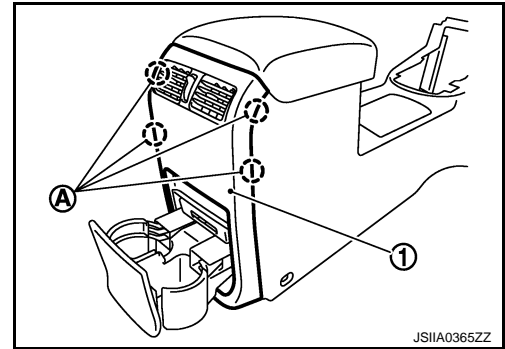
### REMOVAL

# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

1. Remove pawls (A), and then remove console rear cover (1). Refer to [IP-21, "Exploded View"](#).
2. Remove rear ventilator grille.



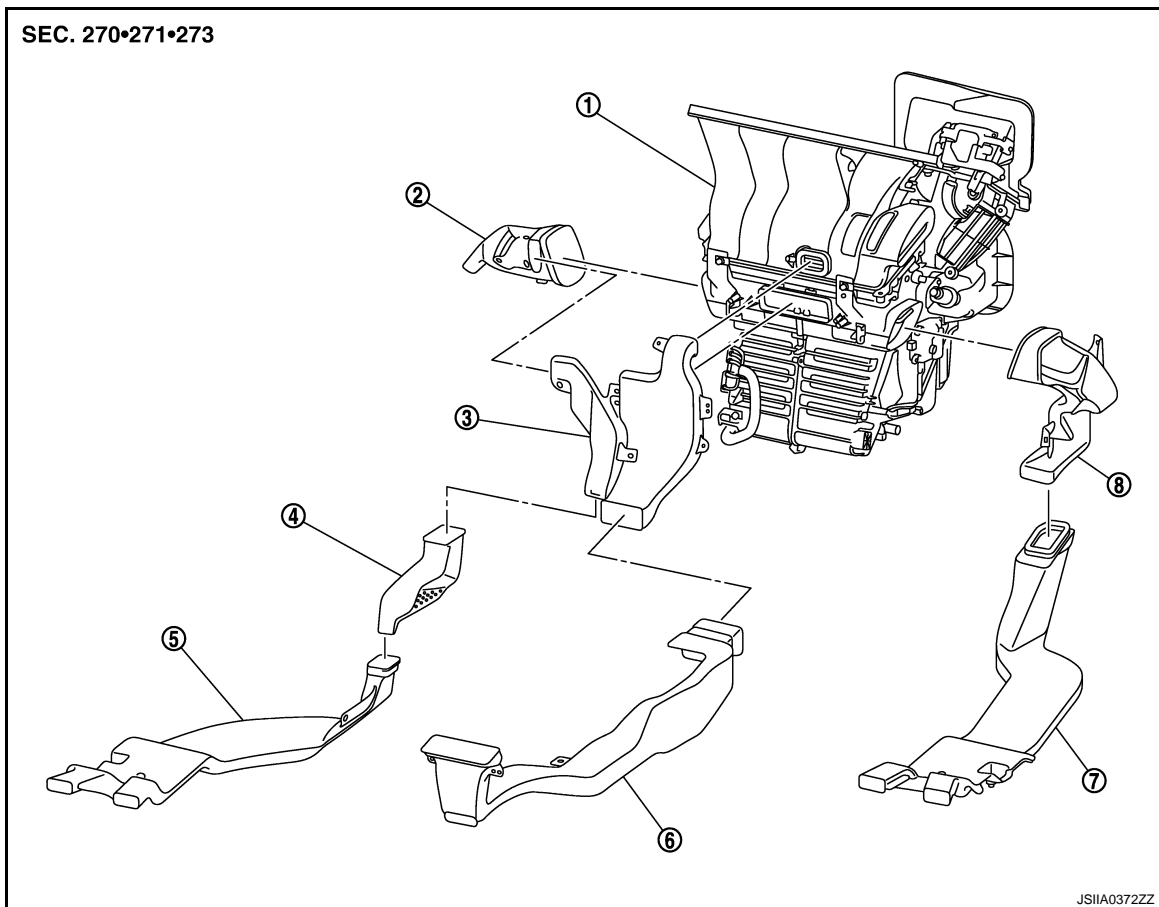
## INSTALLATION

Installation is basically the reverse order of removal.

### REAR FLOOR DUCT 1

### REAR FLOOR DUCT 1 : Exploded View

INFOID:000000001277871



- |                          |                          |                      |
|--------------------------|--------------------------|----------------------|
| 1. A/C unit assembly     | 2. Foot duct LH          | 3. Rear floor duct 1 |
| 4. Front floor duct 1    | 5. Front floor duct 2 LH | 6. Rear floor duct 2 |
| 7. Front floor duct 2 RH | 8. Foot duct RH          |                      |

### REAR FLOOR DUCT 1 : Removal and Installation

INFOID:000000001162072

#### REMOVAL

1. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).
2. Remove cluster lid C. Refer to [IP-11, "Exploded View"](#).
3. Remove instrument center lower panel. Refer to [IP-11, "Exploded View"](#).

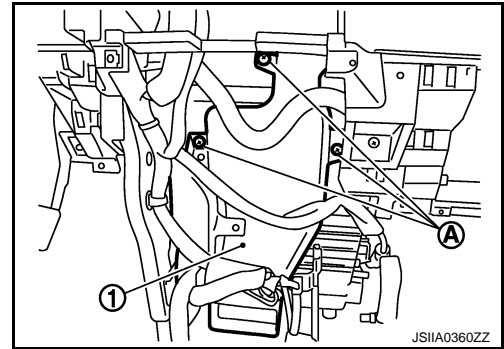
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# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

4. Remove mounting screws (A), and then remove rear floor duct 1 (1).



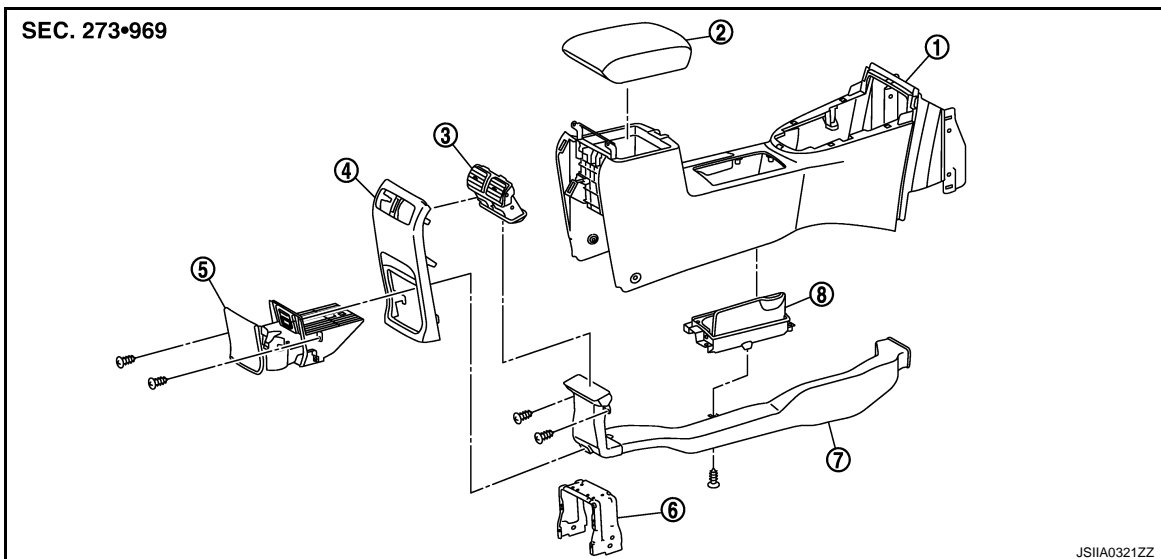
## INSTALLATION

Installation is basically the reverse order of removal.

## REAR FLOOR DUCT 2

### REAR FLOOR DUCT 2 : Exploded View

INFOID:000000001297545



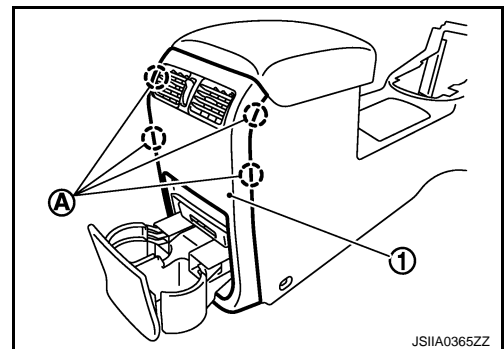
- |                       |                             |                           |
|-----------------------|-----------------------------|---------------------------|
| 1. Console body       | 2. Console lid assembly     | 3. Rear ventilator grille |
| 4. Console rear cover | 5. Rear cup holder assembly | 6. Console rear bracket   |
| 7. Rear floor duct 2  | 8. Cup holder assembly      |                           |

### REAR FLOOR DUCT 2 : Removal and Installation

INFOID:000000001297152

#### REMOVAL

1. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).
2. Remove pawls (A), and then remove console rear cover (1). Refer to [IP-21, "Exploded View"](#).



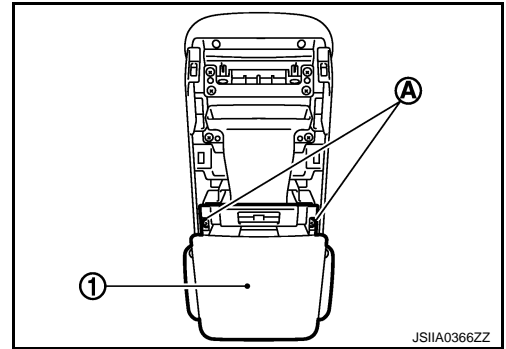


# DUCTS AND GRILLES

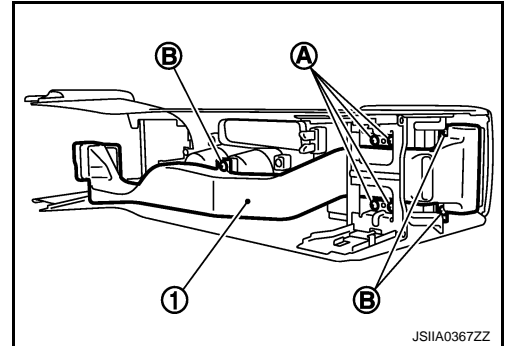
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (LHD)]

3. Remove mounting screws (A), and then remove rear cup holder assembly (1). Refer to [IP-21, "Exploded View"](#).



4. Remove mounting screws (A), and then remove console rear bracket.
5. Remove mounting screws (B), and then remove rear floor duct 2 (1).



## INSTALLATION

Installation is basically the reverse of removal.

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# SWITCHES AND THEIR CONTROL FUNCTION

< FUNCTION DIAGNOSIS >

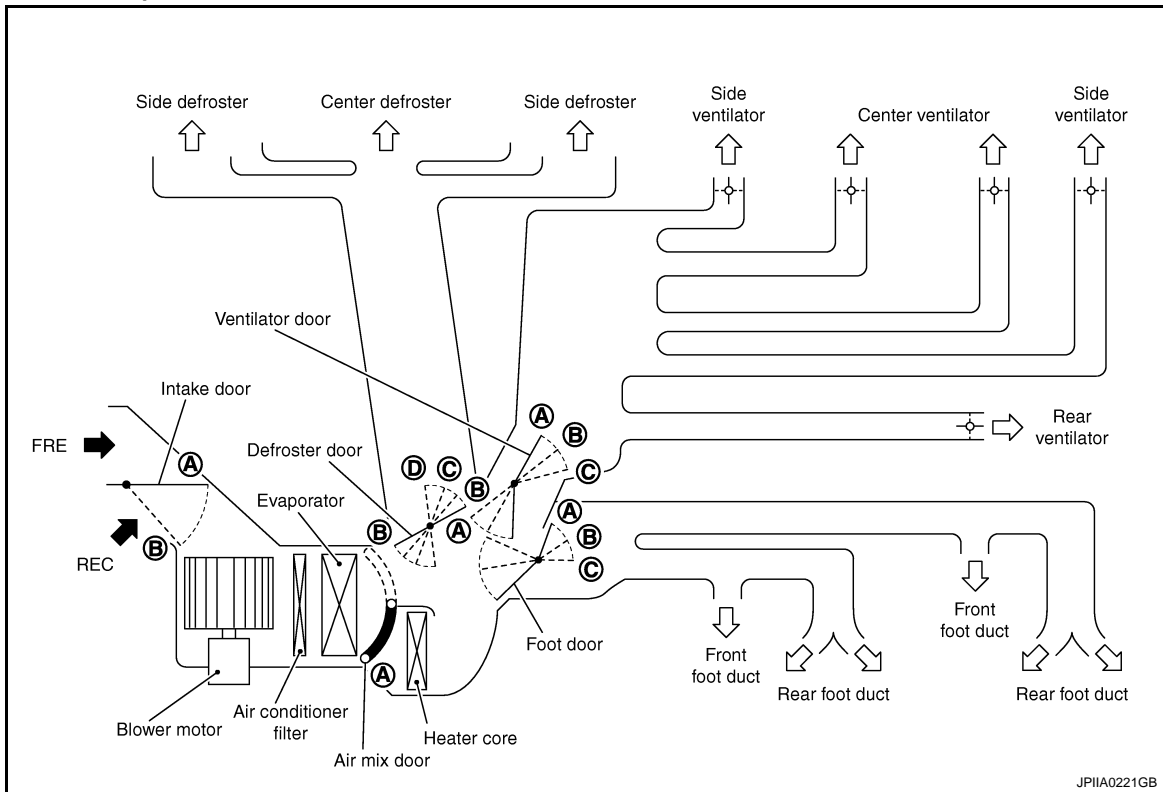
[AUTO AIR CONDITIONER (RHD)]

## FUNCTION DIAGNOSIS

### SWITCHES AND THEIR CONTROL FUNCTION

#### System Description

INFOID:000000001283061



JPIIA0221GB

Position or switch	MODE control dial								Intake SW		Temperature control dial				
	VENT	B/L	FOOT	FOOT2	D/F	D/F2	DEF	AUTO			16°C	↔	28°C		
Door				—		—		—							
Ventilator door	(A)	(B)	(C)	(C)	(C)	(C)	(C)	AUTO	—	—	—				
Foot door	(A)	(B)	(C)	(B)	(C)	(B)	(A)		—	—	—				
Defroster door	(A)	(A)	(A) or (B)	(B-C)	(C)	(C-D)	(D)		—	—	—				
Intake door	—								(B)	—	(A) <sup>*2</sup> AUTO	(B) <sup>*2</sup> AUTO	—		
Air mix door	—								—	AUTO	—	—	(A)	AUTO	(B)

\*1: This door position is selected only when the mode door is automatically controlled.

\*2: Inlet status is displayed during automatic control.

JPIIA0222GB

# AIR DISTRIBUTION






< FUNCTION DIAGNOSIS >

[AUTO AIR CONDITIONER (RHD)]

## AIR DISTRIBUTION

### System Description

INFOID:000000001283062

Mode door position	Air outlet/distribution		
	Vent	Foot	Defroster
	100%	–	–
	60%	40%	–
	18% (22%)	62% (78%)	20% (–)
	15%	40%	45%
	22%	–	78%

( ) :Manually control JPIIA0218GB

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## PRECAUTION

### PRECAUTIONS

#### Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000001557119

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual.

**WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG".
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:000000001557120

**NOTE:**

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT-III to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

#### OPERATION PROCEDURE

1. Connect both battery cables.

**NOTE:**

Supply power using jumper cables if battery is discharged.

2. Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.
5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT-III.

# PRECAUTIONS

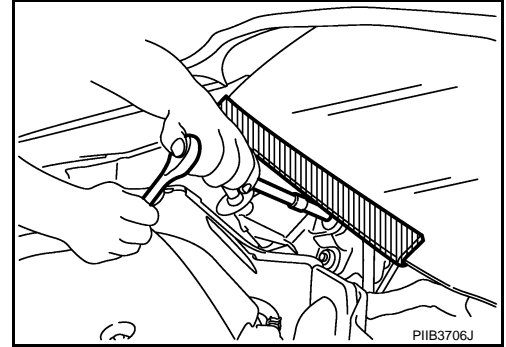
< PRECAUTION >

[AUTO AIR CONDITIONER (RHD)]

## Precaution for Procedure without Cowl Top Cover

INFOID:000000001557122

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.



## Precautions For Xenon Headlamp Service

INFOID:000000001557123

### WARNING:

Comply with the following warnings to prevent any serious accident.

- Disconnect the battery cable (negative terminal) or the power supply fuse before installing, removing, or touching the xenon headlamp (bulb included). The xenon headlamp contains high-voltage generated parts.
- Never work with wet hands.
- Check the xenon headlamp ON-OFF status after assembling it to the vehicle. Never turn the xenon headlamp ON in other conditions. Connect the power supply to the vehicle-side connector. (Turning it ON outside the lamp case may cause fire or visual impairments.)
- Never touch the bulb glass immediately after turning it OFF. It is extremely hot.

### CAUTION:

Comply with the following cautions to prevent any error and malfunction.

- Install the xenon bulb securely. (Insufficient bulb socket installation may melt the bulb, the connector, the housing, etc. by high-voltage leakage or corona discharge.)
- Never perform HID circuit inspection with a tester.
- Never touch the xenon bulb glass with hands. Never put oil and grease on it.
- Dispose of the used xenon bulb after packing it in thick vinyl without breaking it.
- Never wipe out dirt and contamination with organic solvent (thinner, gasoline, etc.).

## Working with HFC-134a (R-134a)

INFOID:000000001283067

### CAUTION:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. Compressor malfunction is likely occur if the refrigerants are mixed.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. Compressor malfunction is likely to occur if lubricant other than that specified is used.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
  - Cap (seal) immediately the component to minimize the entry of moisture from the atmosphere when removing refrigerant components from a vehicle.
  - Never remove the caps (unseal) until just before connecting the components when installing refrigerant components to a vehicle. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
  - Use only the specified lubricant from a sealed container. Reseal immediately containers of lubricant. Lubricant becomes moisture saturated and should not be used without proper sealing.
  - Never allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrene foam parts. Damage may result.

## General Refrigerant Precaution

INFOID:000000001283068

### WARNING:

- Never breath A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Use only approved recovery/recycling equipment to discharge HFC-134a (R-134a) refrigerant.

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# PRECAUTIONS

< PRECAUTION >

[AUTO AIR CONDITIONER (RHD)]

- Ventilate work area before resuming service if accidental system discharge occurs. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Never release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant each time an air conditioning system is discharged.
- Wear always eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Never store or heat refrigerant containers above 52°C (126°F).
- Never heat a refrigerant container with an open flame; Place the bottom of the container in a warm pail of water if container warming is required.
- Never intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas is produced if refrigerant burns.
- Refrigerant displaces oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Never pressure test or leakage test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

## Refrigerant Connection

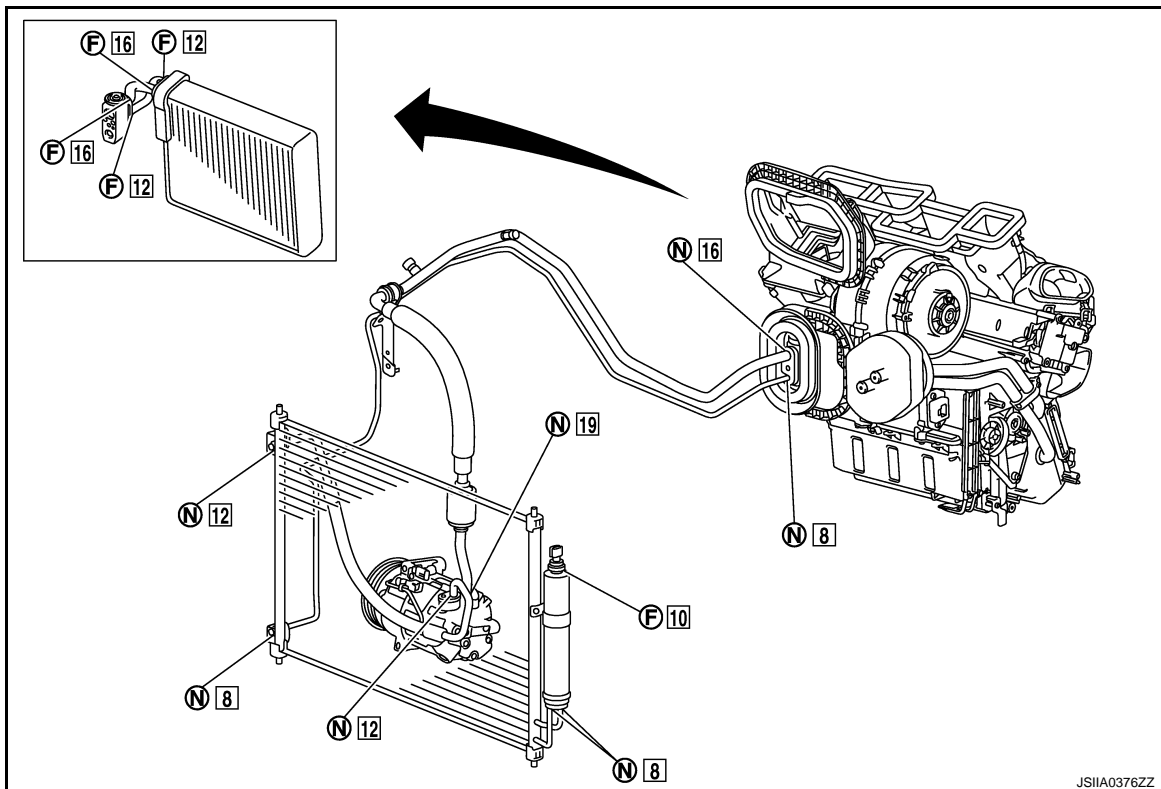
INFOID:000000001283069

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

- Expansion valve to evaporator
- Refrigerant pressure sensor to liquid tank

## O-RING AND REFRIGERANT CONNECTION

MR20DE/QR25DE



JSIIA0376ZZ

F. Former type refrigerant connection    N. New type refrigerant connection

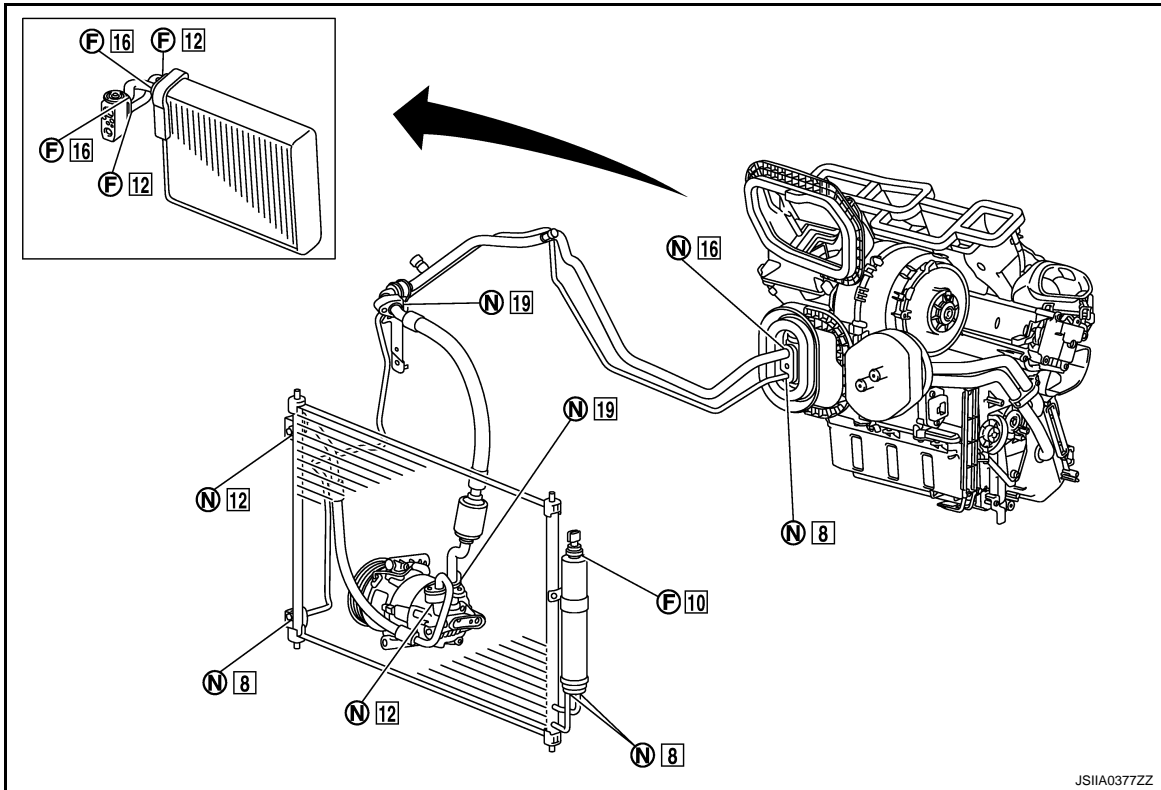
□: O-ring size

# PRECAUTIONS

< PRECAUTION >

[AUTO AIR CONDITIONER (RHD)]

M9R



- F. Former type refrigerant connection    N. New type refrigerant connection  
 □: O-ring size

**CAUTION:**

The new and former refrigerant connections use different O-ring configurations. Never confuse O-rings since they are not interchangeable. Refrigerant may leak at the connection if a wrong O-ring is installed.

O-Ring Part Numbers and Specifications

Connection type	Piping connection point		Part number	QTY	O-ring size
New	Low-pressure flexible hose to expansion valve		92473 N8210	1	16
	Low-pressure flexible hose to low-pressure pipe (M9R)		92474 N8210	1	19
	Low-pressure pipe to expansion valve (M9R)		92473 N8210	1	16
	Compressor to low-pressure flexible hose		92474 N8210	1	19
	Compressor to high-pressure flexible hose		92472 N8210	1	12
	Condenser to high-pressure flexible hose		92472 N8210	1	12
	Condenser to high-pressure pipe		92471 N8210	1	8
	High-pressure pipe to expansion valve		92471 N8210	1	8
	Liquid tank to condenser	Inlet	92471 N8210	1	8
		Outlet		1	
Former	Refrigerant pressure sensor to liquid tank		J2476 89956	1	10
	Cooler pipe assembly	High-pressure side	92475 71L00	1	12
		Low-pressure side	92475 72L00	1	16

**WARNING:**

Check that all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

**CAUTION:**

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# PRECAUTIONS

< PRECAUTION >

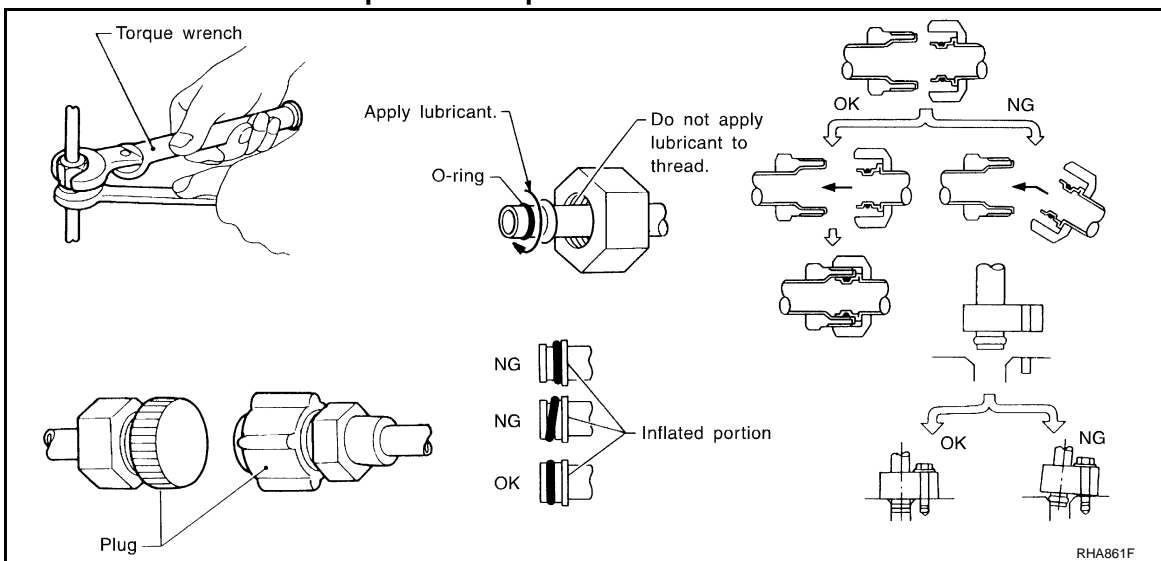
[AUTO AIR CONDITIONER (RHD)]

Observe the following when replacing or cleaning refrigerant cycle components.

- Store it in the same way as it is when mounted on the car when the compressor is removed. Failure to do so causes lubricant to enter the low-pressure chamber.
- Use always a torque wrench and a back-up wrench when connecting tubes.
- Plug immediately all openings to prevent entry of dust and moisture after disconnecting tubes.
- Connect the pipes at the final stage of the operation when installing an air conditioner in the vehicle. Never remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Remove thoroughly moisture from the refrigeration system before charging the refrigerant.
- Replace always used O-rings.
- Apply lubricant to circle of the O-rings shown in illustration when connecting tube. Be careful not to apply lubricant to threaded portion.

Name : Nissan A/C System Oil Type S

- O-ring must be closely attached to the groove portion of tube.
- Be careful not to damage O-ring and tube when replacing the O-ring.
- Connect tube until a click can be heard. Then tighten the nut or bolt by hand. Check that the O-ring is installed to tube correctly.
- Perform leakage test and make sure that there is no leakage from connections after connecting line. Disconnect that line and replace the O-ring when the refrigerant leaking point is found. Then tighten connections of seal seat to the specified torque.



## Service Equipment

INFOID:000000001283070

### RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

### ELECTRICAL LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

### VACUUM PUMP



# PRECAUTIONS

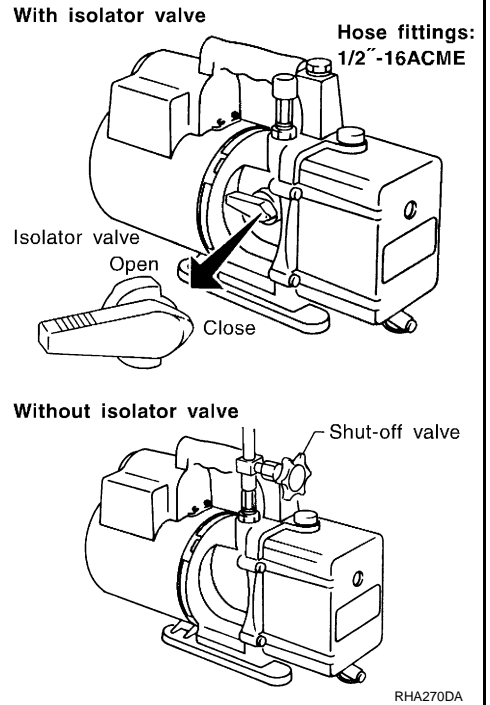
## < PRECAUTION >

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched OFF after evacuation (vacuuming) and hose is connected to it. To prevent this migration, use a manual valve placed near the hose-to-pump connection, as per the following.

- Vacuum pumps usually have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- Use a hose equipped with a manual shut-off valve near the pump end for pumps without an isolator. Close the valve to isolate the hose from the pump.
- Disconnect the hose from the pump if the hose has an automatic shut-off valve. As long as the hose is connected, the valve is open and lubricating oil may migrate.

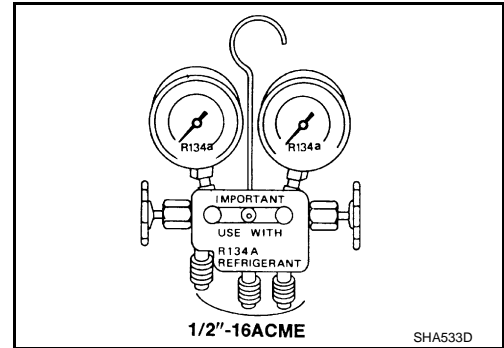
Some one-way valves open when vacuum is applied and close under no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

## [AUTO AIR CONDITIONER (RHD)]



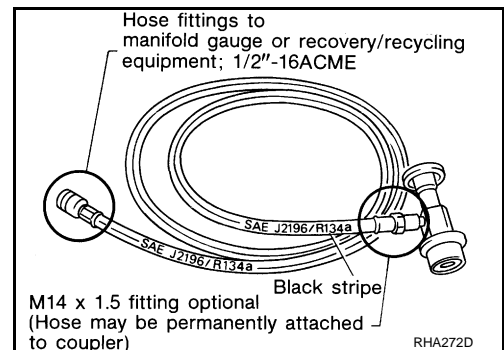
## MANIFOLD GAUGE SET

Be certain that the gauge face indicates HFC-134a or R-134a. Be sure the gauge set has 1/2\"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.



## SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must equip positive shut-off devices (either manual or automatic) near the end of the hoses opposite to the manifold gauge.



## SERVICE COUPLERS

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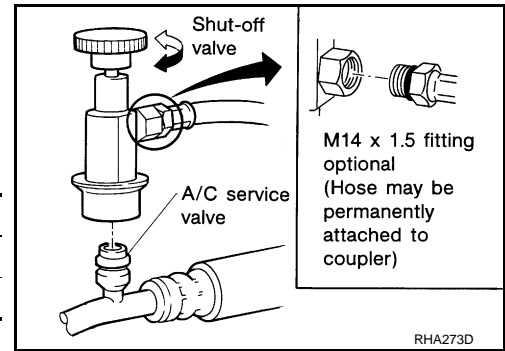
# PRECAUTIONS

## < PRECAUTION >

Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers do not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

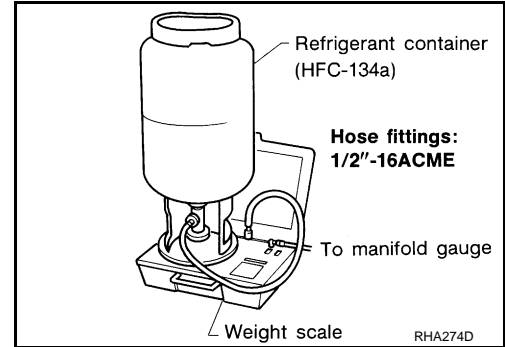
Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

## [AUTO AIR CONDITIONER (RHD)]



## REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. The hose fitting must be 1/2"-16 ACME if the scale controls refrigerant flow electronically.



## CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale each three month.

To calibrate the weight scale on the ACR4:

1. Press "**Shift/Reset**" and "**Enter**" at the same time.
2. Press "**8787**". "**A1**" is displayed.
3. Remove all weight from the scale.
4. Press "**0**", then press "**Enter**". "**0.00**" is displayed and change to "**A2**".
5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb.) on the center of the weight scale.
6. Enter the known weight using four digits. (Example 10 lb. = 10.00, 10.5 lb. = 10.50)
7. Press "**Enter**"— the display returns to the vacuum mode.
8. Press "**Shift/Reset**" and "**Enter**" at the same time.
9. Press "**6**"— the known weight on the scale is displayed.
10. Remove the known weight from the scale. "**0.00**" is displayed.
11. Press "**Shift/Reset**" to return the ACR4 to the program mode.

## CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

## COMPRESSOR

### General Precautions

INFOID:000000001283071

**CAUTION:**

- Plug all openings to prevent moisture and foreign matter from entering.
- Store it in the same way as it is when mounted on the car when the compressor is removed.
- Follow "LUBRICANT ADJUSTING PROCEDURE FOR COMPRESSOR REPLACEMENT" exactly when replacing or repairing compressor. Refer to [HA-25, "Adjustment"](#).
- Keep friction surfaces between clutch and pulley clean. Wipe it off by using a clean waste cloth moistened with thinner if the surface is contaminated with lubricant.
- Turn the compressor shaft by hand more than five turns in both directions after compressor service operation. This distributes equally lubricant inside the compressor. Let the engine idle and operate the compressor for one hour after the compressor is installed.
- Apply voltage to the new one and check for normal operation after replacing the compressor magnet clutch.

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# FLUORESCENT LEAK DETECTOR

< PRECAUTION >

[AUTO AIR CONDITIONER (RHD)]

## FLUORESCENT LEAK DETECTOR

### General Precautions

INFOID:000000001283072

#### CAUTION:

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leakages. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leakages.
- Wear always fluorescence enhancing UV safety goggles to protect eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electrical leak detector (SST). The fluorescent dye leak detector should be used in conjunction with an electrical leak detector (SST) to pinpoint refrigerant leakages.
- Read and follow all manufacture's operating instructions and precautions prior to performing the work for the purpose of safety and customer's satisfaction.
- A compressor shaft seal should not necessarily be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leakage with an electrical leak detector (SST).
- Remove always any remaining dye from the leakage area after repairs are completed to avoid a misdiagnosis during a future service.
- Never allow dye to come into contact with painted body panels or interior components. Clean immediately with the approved dye cleaner if dye is spilled. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Never spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Never use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R-12) A/C systems are different. Never use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C system, or CFC-12 (R-12) leak detection dye in HFC-134a (R-134a) A/C system, or A/C system damage may result.
- The fluorescent properties of the dye remains for three years or a little over unless a compressor malfunction occurs.

### IDENTIFICATION

#### NOTE:

Vehicles with factory installed fluorescent dye have a green label.

Vehicles without factory installed fluorescent dye have a blue label.

### IDENTIFICATION LABEL FOR VEHICLE

Vehicles with factory installed fluorescent dye have the identification label on the front side of hood.

# PREPARATION

< PREPARATION >

[AUTO AIR CONDITIONER (RHD)]

## PREPARATION

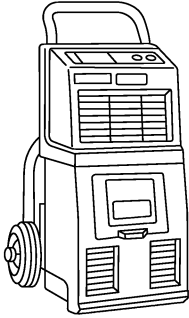
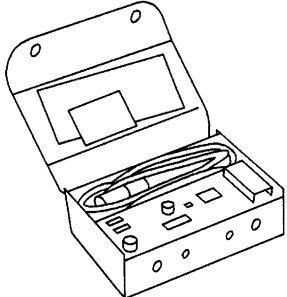
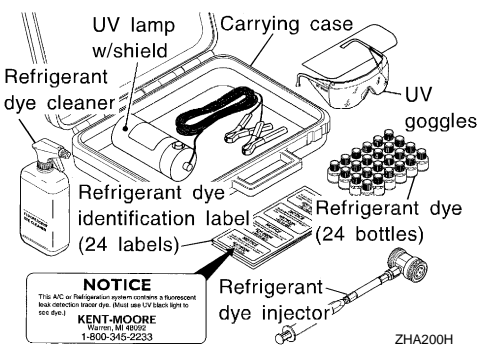
### PREPARATION

#### Special Service Tool

INFOID:000000001318050

HFC-134a (R-134a) Service Tool and Equipment

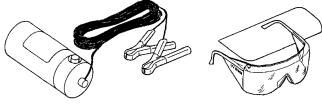

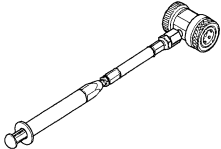

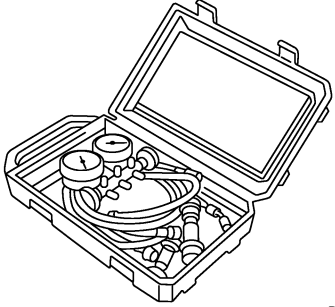
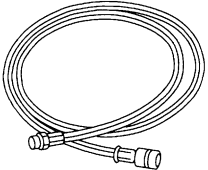
- Never mix HFC-134a (R-134a) refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.
- Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.
- Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.
- Never use adapters that convert one size fitting to another: refrigerant/lubricant contamination occurs and compressor malfunction may result.

Tool number Tool name	Description
<p>Recovery/recycling/recharging equipment (ACR4)</p>  <p>RJIA0195E</p>	<p>Function: Refrigerant recovery, recycling and recharging</p>
<p>Electrical leak detector</p>  <p>A/C leak detector SHA705EB</p>	<p>Power supply: DC 12 V (Cigarette lighter)</p>
<p>(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety goggles (J-41459) HFC-134a (R-134a) dye injector Use with J-41447, 1/4 ounce bottle (J-41447) HFC-134a (R-134a) fluorescent leak detection dye (Box of 24, 1/4 ounce bottles) (J-43872) Refrigerant dye cleaner</p>  <p>NOTICE This A/C or Refrigerant system contains a fluorescent leak detection dye. Do not use UV lamp light. See det-1. KENT-MOORE Warren, MI 48090 1-800-545-2233</p> <p>ZHA200H</p>	<p>Power supply: DC 12 V (Battery terminal)</p>

# PREPARATION

< PREPARATION >

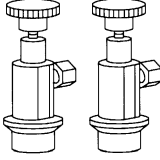
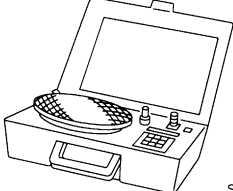
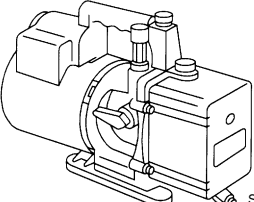
[AUTO AIR CONDITIONER (RHD)]

Tool number Tool name	Description
<p>(J-42220) UV lamp and UV safety goggles</p>  <p style="text-align: center;">SHA438F</p>	<p>Power supply: DC 12 V (Battery terminal) For checking refrigerant leakage when fluorescent dye is equipped in A/C system Includes: UV lamp and UV safety goggles</p>
<p>(J-41447) HFC-134a (R-134a) fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)</p>  <p style="text-align: center;">Refrigerant dye (24 bottles) SHA439F</p>	<p>Application: For HFC-134a (R-134a) PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)</p>
<p>(J-41459) HFC-134a (R-134a) dye injector Use with J-41447, 1/4 ounce bottle</p>  <p style="text-align: center;">SHA440F</p>	<p>For injecting 1/4 ounce of fluorescent leak detection dye into A/C system</p>
<p>(J-43872) Refrigerant dye cleaner</p>  <p style="text-align: center;">SHA441F</p>	<p>For cleaning dye spills</p>
<p>Manifold gauge set (with hoses and couplers)</p>  <p style="text-align: center;">RJIA0196E</p>	<p>Identification:</p> <ul style="list-style-type: none"> <li>The gauge face indicates HFC-134a (R-134a).</li> </ul> <p>Fitting size: Thread size</p> <ul style="list-style-type: none"> <li>1/2" -16 ACME</li> </ul>
<p>Service hoses</p> <ul style="list-style-type: none"> <li>High-pressure side hose</li> <li>Low-pressure side hose</li> <li>Utility hose</li> </ul>  <p style="text-align: center;">S-NT201</p>	<p>Hose color:</p> <ul style="list-style-type: none"> <li>Low-pressure side hose: Blue with black stripe</li> <li>High-pressure side hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe</li> </ul> <p>Hose fitting to gauge:</p> <ul style="list-style-type: none"> <li>1/2" -16 ACME</li> </ul>

# PREPARATION

< PREPARATION >

[AUTO AIR CONDITIONER (RHD)]

Tool number Tool name		Description
<p>Service couplers</p> <ul style="list-style-type: none"> <li>• High-pressure side coupler</li> <li>• Low-pressure side coupler</li> </ul>	 <p style="text-align: center; font-size: small;">S-NT202</p>	<p>Hose fitting to service hose: M14 x 1.5 fitting is optional or permanently attached.</p>
<p>Refrigerant weight scale</p>	 <p style="text-align: center; font-size: small;">S-NT200</p>	<p>For measuring of refrigerant Fitting size: Thread size 1/2" -16 ACME</p>
<p>Vacuum pump (Including the isolator valve)</p>	 <p style="text-align: center; font-size: small;">S-NT203</p>	<p>Capacity:</p> <ul style="list-style-type: none"> <li>• Air displacement: 4 CFM</li> <li>• Micron rating: 20 microns</li> <li>• Oil capacity: 482 g (17 oz.)</li> </ul> <p>Fitting size: Thread size</p> <ul style="list-style-type: none"> <li>• 1/2" -16 ACME</li> </ul>

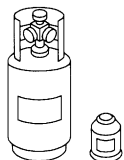

## Sealant or/and Lubricant

INFOID:000000001318052

VTL

### HFC-134a (R-134a) Service Tool and Equipment

- Never mix HFC-134a (R-134a) refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.
- Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.
- Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.
- Never use adapters that convert one size fitting to another: refrigerant/lubricant contamination occurs and compressor malfunction may result.

Tool name		Description
<p>HFC-134a (R-134a) refrigerant</p>	 <p style="text-align: center; font-size: x-small;">S-NT196</p>	<p>Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size</p> <ul style="list-style-type: none"> <li>• Large container 1/2" -16 ACME</li> </ul>
<p>Nissan A/C System Oil Type S (DH-PS)</p>	 <p style="text-align: center; font-size: x-small;">S-NT197</p>	<p>Type: Polyalkylene glycol oil (PAG), type S (DH-PS) Application: HFC-134a (R-134a) swash plate compressors (Nissan only) Capacity: 40 mℓ (1.4 Imp fl oz.)</p>

# AIR CONDITIONER FILTER

< ON-VEHICLE MAINTENANCE >

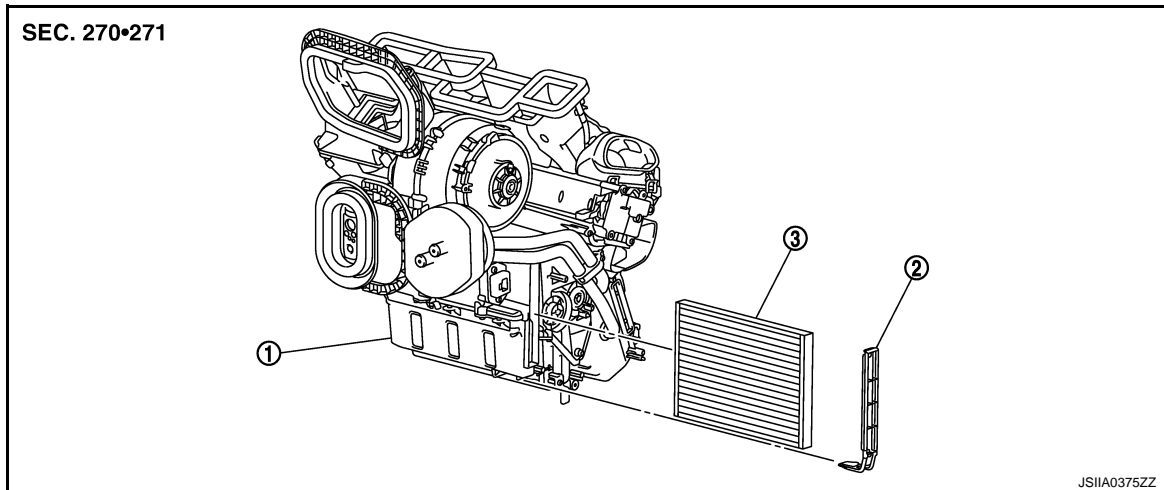
[AUTO AIR CONDITIONER (RHD)]

## ON-VEHICLE MAINTENANCE

### AIR CONDITIONER FILTER

#### Exploded View

INFOID:000000001283076



1. A/C unit assembly

2. Filter cover

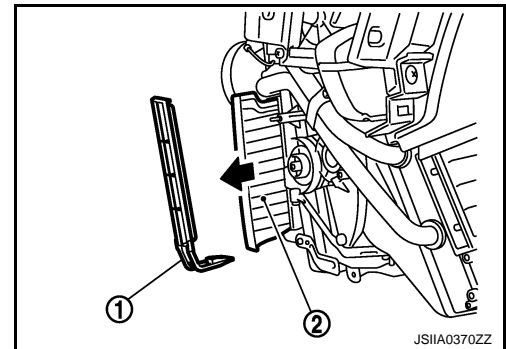
3. Air conditioner filter

#### Removal and Installation

INFOID:000000001283077

##### REMOVAL

1. Remove glove box cover assembly. Refer to [IP-11, "Exploded View"](#).
2. Remove filter cover (1), and then remove air conditioner filter (2).



##### INSTALLATION

Installation is basically the reverse order of removal.

##### Replacement

INFOID:000000001283078

Replace air conditioner filter.

Refer to [MA-7, "Periodic Maintenance"](#).

Affix a caution label inside the glove box when replacing filter.



# CONTROLLER (AUTO AMP.)

< ON-VEHICLE REPAIR >

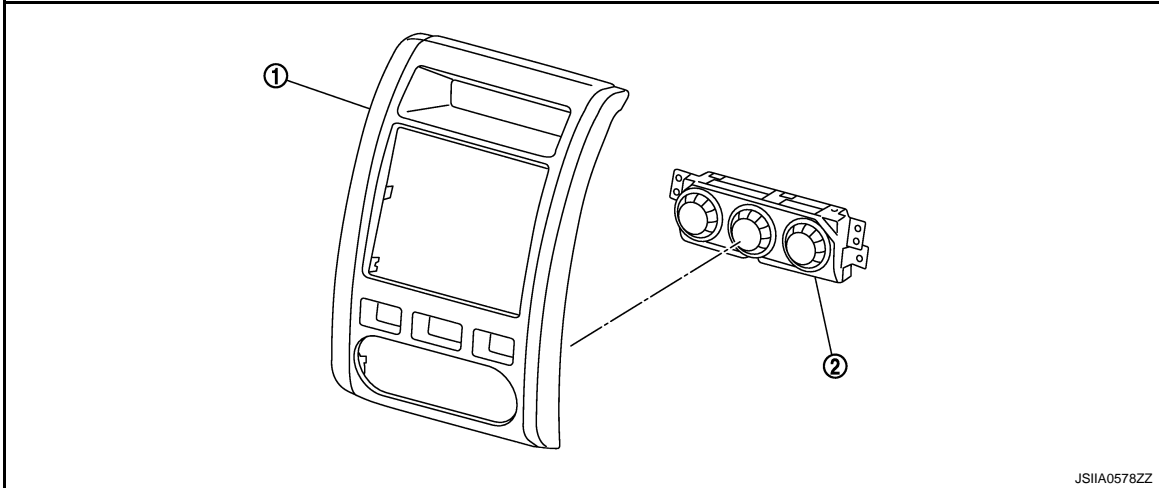
[AUTO AIR CONDITIONER (RHD)]

## ON-VEHICLE REPAIR

### CONTROLLER (AUTO AMP.)

Exploded View

INFOID:000000001454780



1. Cluster lid C

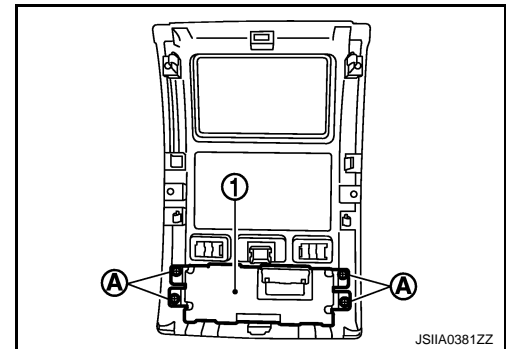
2. Controller

### Removal and Installation

INFOID:000000001283080

#### REMOVAL

1. Remove cluster lid C. Refer to [IP-11. "Exploded View"](#).
2. Remove mounting screws (A), and then remove controller (1).



#### INSTALLATION

Installation is basically the reverse order of removal.

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VTL

# OAT SENSOR

< ON-VEHICLE REPAIR >

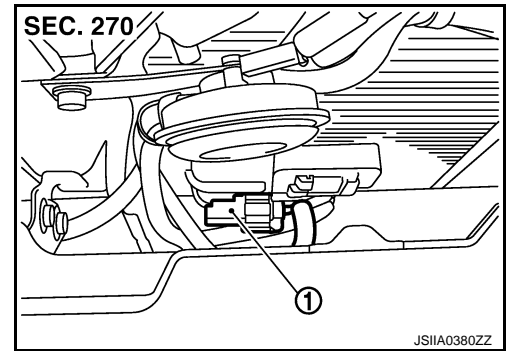
[AUTO AIR CONDITIONER (RHD)]

## OAT SENSOR

### Exploded View

INFOID:000000001283081

1. OAT sensor

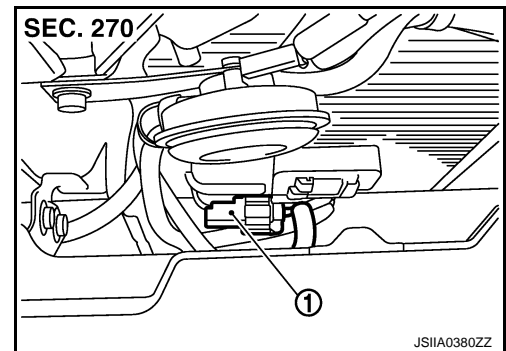


### Removal and Installation

INFOID:000000001283082

#### REMOVAL

1. Disconnect OAT sensor connector, and then remove OAT sensor (1).



#### INSTALLATION

Installation is basically the reverse order of removal.

# IN-VEHICLE SENSOR

< ON-VEHICLE REPAIR >

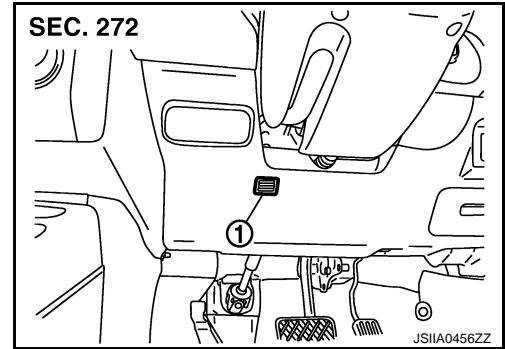
[AUTO AIR CONDITIONER (RHD)]

## IN-VEHICLE SENSOR

### Exploded View

INFOID:000000001283083

1. In-vehicle sensor

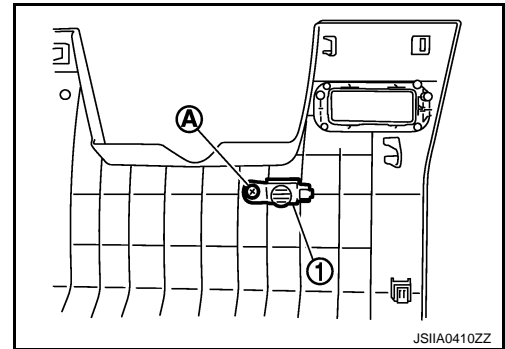


### Removal and Installation

INFOID:000000001283084

#### REMOVAL

1. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
2. Remove mounting screw (A), and then remove in-vehicle sensor (1).



#### INSTALLATION

Installation is basically the reverse order of removal.

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# INTAKE SENSOR

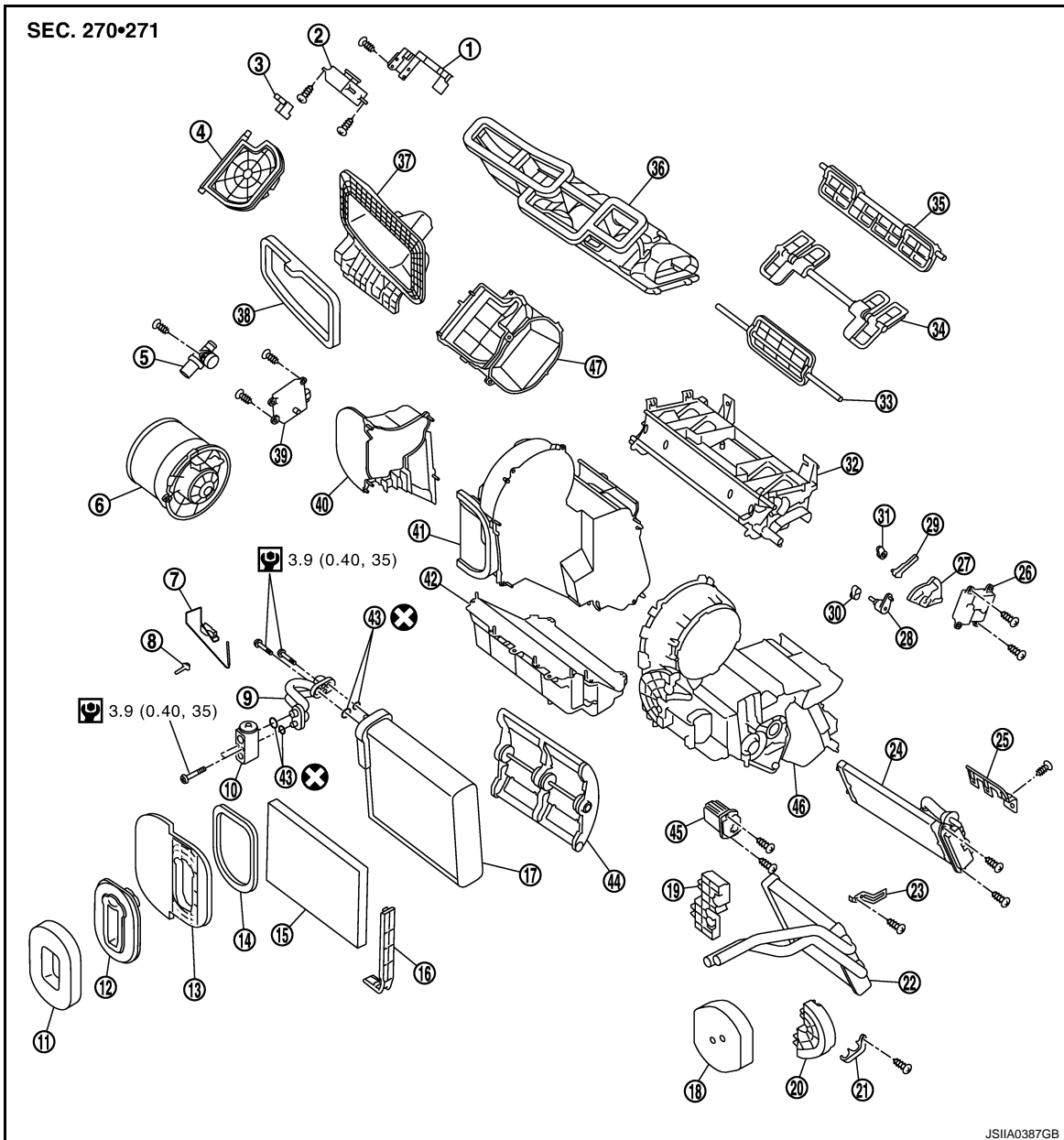
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## INTAKE SENSOR

Exploded View

INFOID:000000001298062



- |                                  |                             |                             |
|----------------------------------|-----------------------------|-----------------------------|
| 1. Intake door motor bracket     | 2. Intake door motor        | 3. Intake door lever        |
| 4. Intake door                   | 5. Aspirator                | 6. Blower motor             |
| 7. Intake sensor                 | 8. Intake sensor bracket    | 9. Pipe assembly            |
| 10. Expansion valve              | 11. Expansion valve packing | 12. Expansion valve grommet |
| 13. Grommet adaptor              | 14. Adaptor packing         | 15. Air conditioner filter  |
| 16. Air conditioner filter cover | 17. Evaporator              | 18. Heater packing          |
| 19. Heater adapter               | 20. Heater pipe flange      | 21. Heater pipe clamp       |
| 22. Heater core                  | 23. Case bracket            | 24. PTC heater (M9R)        |
| 25. PTC harness bracket (M9R)    | 26. Mode door motor         | 27. Main link               |
| 28. Ventilator door lever        | 29. Foot door link          | 30. Defroster door lever    |
| 31. Foot door lever              | 32. Distributor module case | 33. Defroster door          |
| 34. Ventilator door              | 35. Foot door               | 36. Adaptor duct            |

# INTAKE SENSOR

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

- |                      |                               |                        |
|----------------------|-------------------------------|------------------------|
| 37. Attachment panel | 38. Attachment panel packing  | 39. Air mix door motor |
| 40. Side case        | 41. Main case RH              | 42. Lower case         |
| 43. O-ring           | 44. Air mix door (Slide door) | 45. Fan control amp.   |
| 46. Main case LH     | 47. Intake box case           |                        |

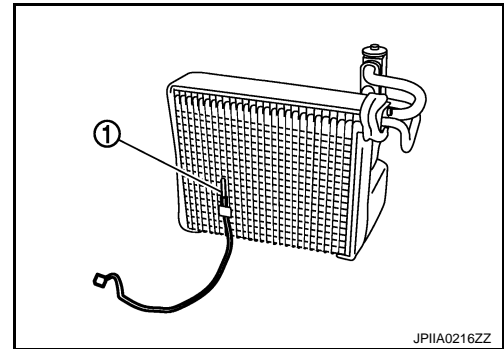
Refer to [GI-4. "Components"](#) for symbols in the figure.

## Removal and Installation

INFOID:000000001283086

### REMOVAL

1. Remove evaporator with expansion valve attached. Refer to [HA-69. "Exploded View"](#).  
**CAUTION:**  
Cap or wrap the joint of the A/C piping and expansion valve with suitable material such as vinyl tape to avoid the entry of air.
2. Remove intake sensor (1) from evaporator.



### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

- Replace O-rings with new ones. Then apply compressor oil to them when installing.
- Mark the mounting position of intake sensor bracket prior to removal so that the reinstalled sensor can be located in the same position.
- Check for leakages when recharging refrigerant.

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# SUNLOAD SENSOR

< ON-VEHICLE REPAIR >

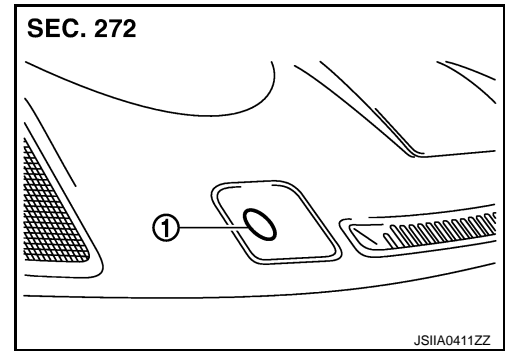
[AUTO AIR CONDITIONER (RHD)]

## SUNLOAD SENSOR

### Exploded View

INFOID:000000001283087

1. Sunload sensor

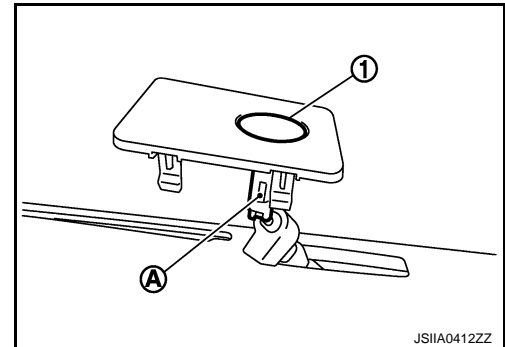


### Removal and Installation

INFOID:000000001283088

#### REMOVAL

1. Remove instrument upper panel. Refer to [IP-11, "Exploded View"](#).
2. Disconnect sunload sensor connector (A), and then remove sunload sensor (1).



#### INSTALLATION

Installation is basically the reverse order of removal.

# MODE DOOR MOTOR

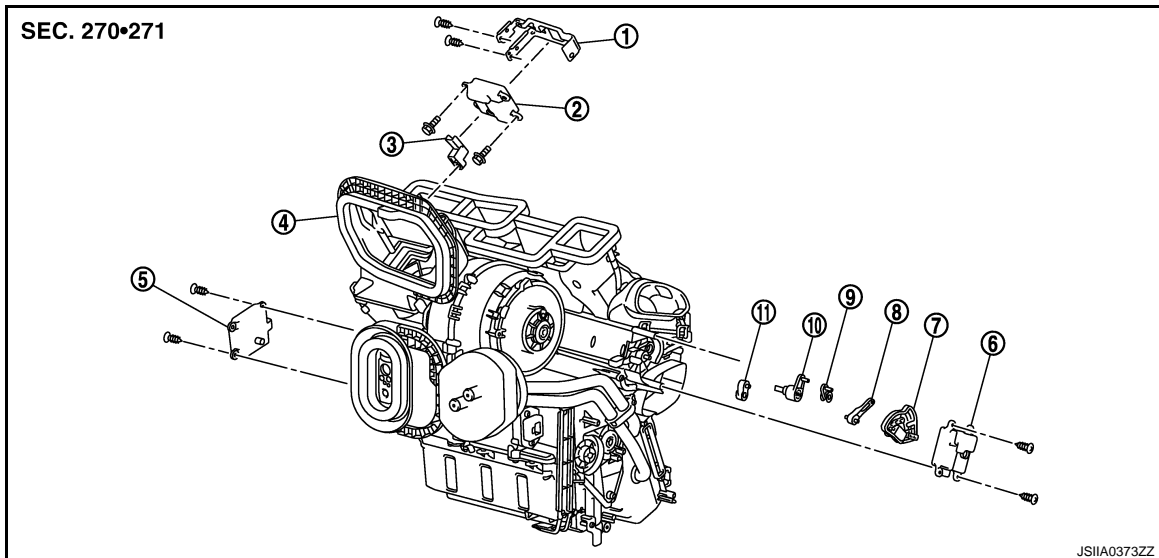
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## MODE DOOR MOTOR

Exploded View

INFOID:000000001283089



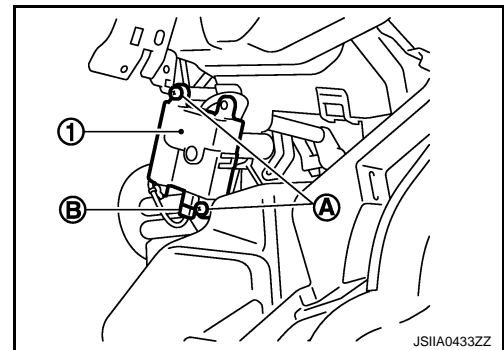
- |                              |                          |                      |
|------------------------------|--------------------------|----------------------|
| 1. Intake door motor bracket | 2. Intake door motor     | 3. Intake door lever |
| 4. A/C unit assembly         | 5. Air mix door motor    | 6. Mode door motor   |
| 7. Main link                 | 8. Foot door link        | 9. Foot door lever   |
| 10. Ventilator door lever    | 11. Defroster door lever |                      |

## Removal and Installation

INFOID:000000001283090

### REMOVAL

1. Remove glove box cover assembly. Refer to [IP-11, "Exploded View"](#).
2. Remove mounting screws (A), and then remove mode door motor (1).
3. Disconnect mode door motor connector (B).



### INSTALLATION

Installation is basically the reverse order of removal.

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VTL

# AIR MIX DOOR MOTOR

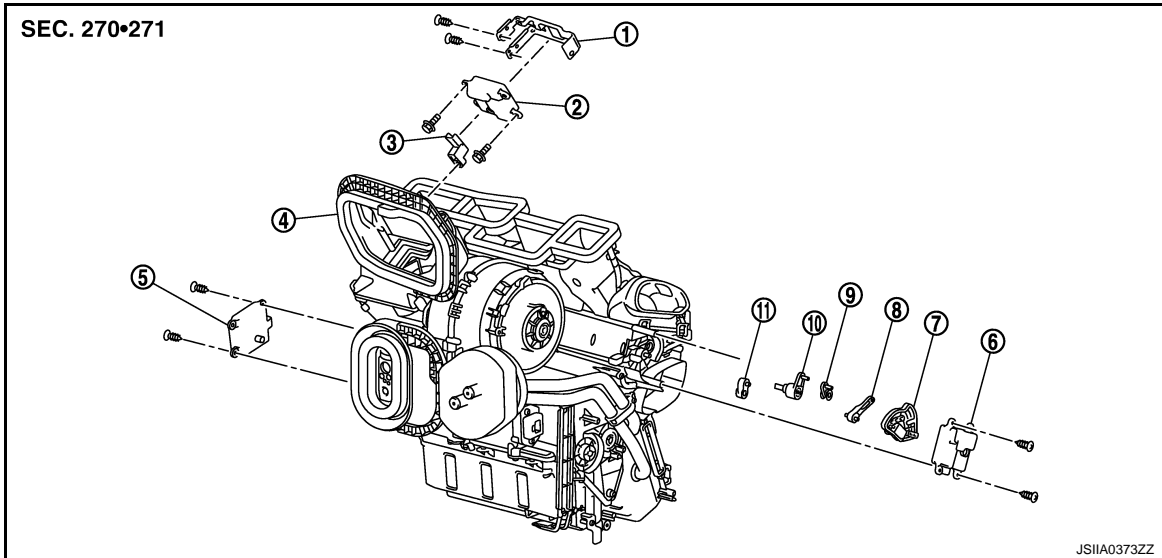
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## AIR MIX DOOR MOTOR

Exploded View

INFOID:000000001298037



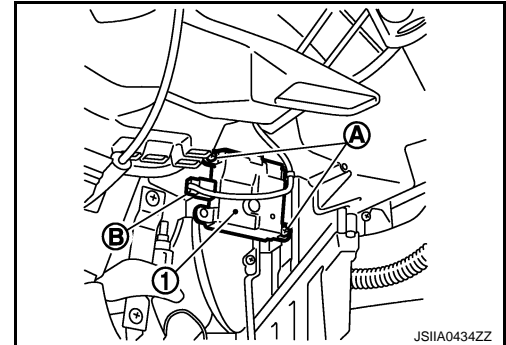
- |                              |                          |                      |
|------------------------------|--------------------------|----------------------|
| 1. Intake door motor bracket | 2. Intake door motor     | 3. Intake door lever |
| 4. A/C unit assembly         | 5. Air mix door motor    | 6. Mode door motor   |
| 7. Main link                 | 8. Foot door link        | 9. Foot door lever   |
| 10. Ventilator door lever    | 11. Defroster door lever |                      |

## Removal and Installation

INFOID:000000001283092

### REMOVAL

1. Set the temperature at 16°C. Then disconnect the battery cable from the negative terminal.
2. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
3. Remove mounting screws (A), and then remove air mix door motor (1).
4. Disconnect air mix door motor connector (B).



### INSTALLATION

Installation is basically the reverse order of removal.



# INTAKE DOOR MOTOR

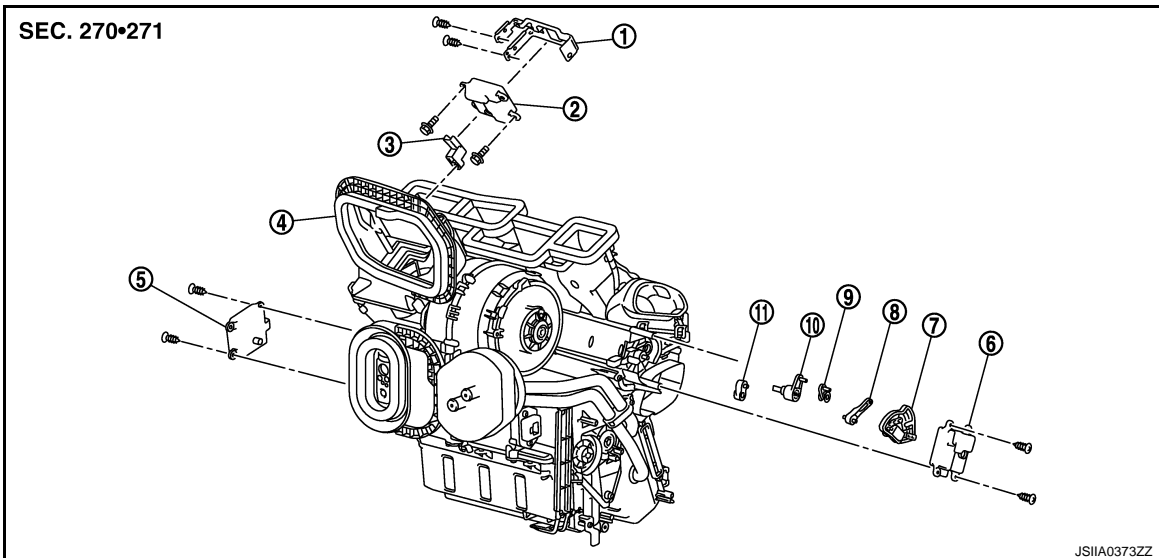
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## INTAKE DOOR MOTOR

Exploded View

INFOID:000000001298038



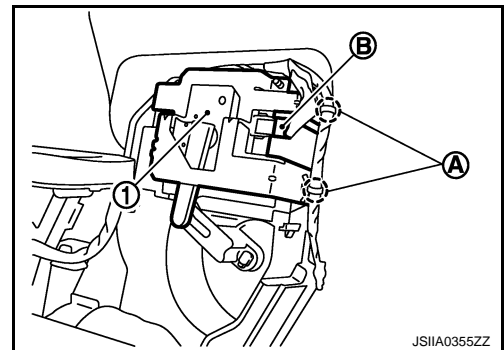
- |                              |                          |                      |
|------------------------------|--------------------------|----------------------|
| 1. Intake door motor bracket | 2. Intake door motor     | 3. Intake door lever |
| 4. A/C unit assembly         | 5. Air mix door motor    | 6. Mode door motor   |
| 7. Main link                 | 8. Foot door link        | 9. Foot door lever   |
| 10. Ventilator door lever    | 11. Defroster door lever |                      |

## Removal and Installation

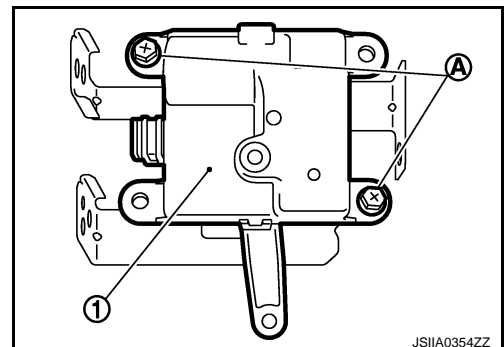
INFOID:000000001283094

### REMOVAL

1. Remove instrument panel assembly. Refer to [IP-11, "Exploded View"](#).
2. Remove mounting screws (A), and then remove intake door motor (1) with intake door motor bracket attached.
3. Disconnect intake door motor connector (B).



4. Remove mounting screws (A), and then remove intake door motor (1) from intake door motor bracket.



### INSTALLATION

A  
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VTL

## INTAKE DOOR MOTOR

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

---

Installation is basically the reverse order of removal.

# A/C UNIT ASSEMBLY

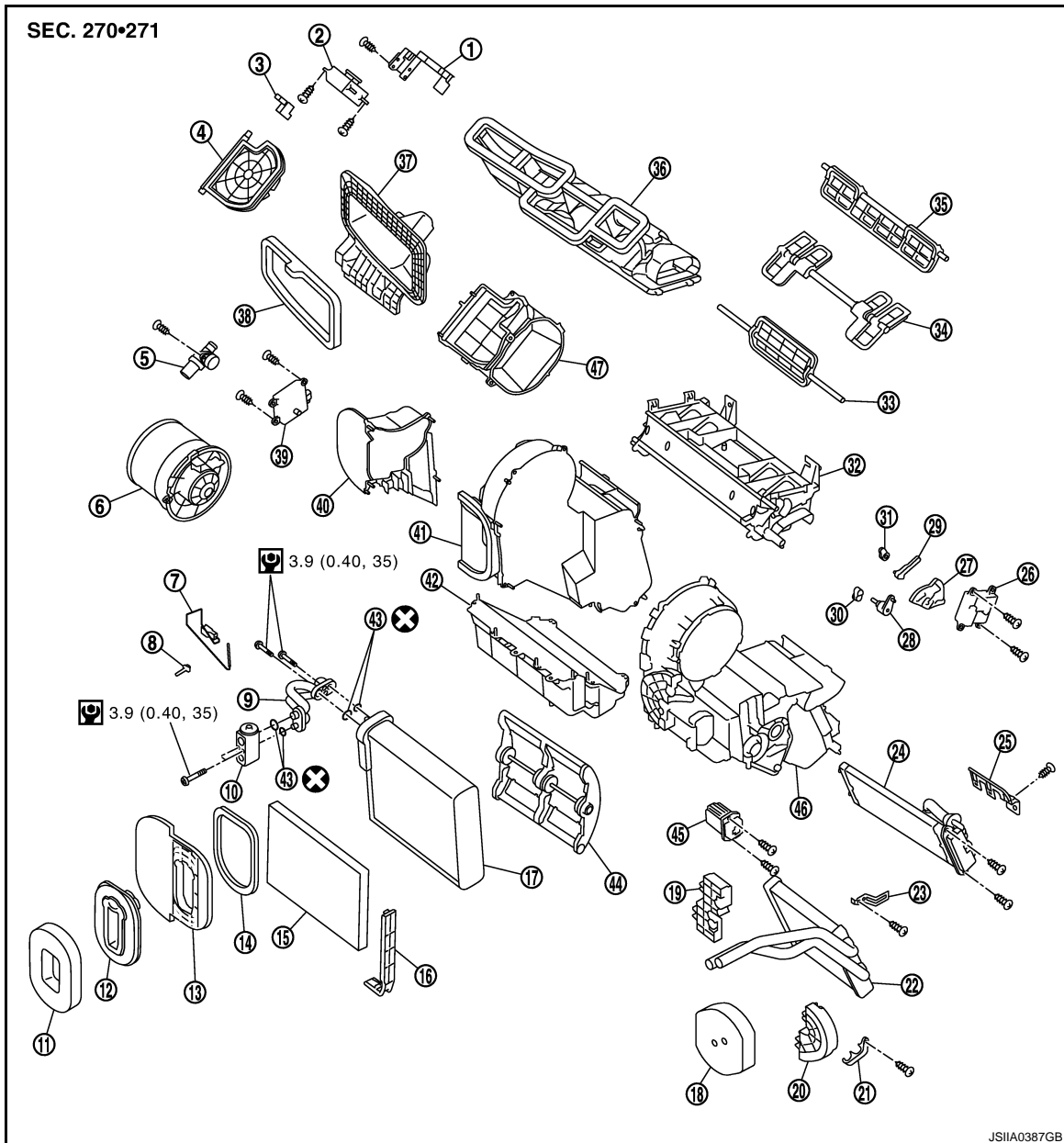
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## A/C UNIT ASSEMBLY

Exploded View

INFOID:000000001283095



- |                                  |                             |                             |
|----------------------------------|-----------------------------|-----------------------------|
| 1. Intake door motor bracket     | 2. Intake door motor        | 3. Intake door lever        |
| 4. Intake door                   | 5. Aspirator                | 6. Blower motor             |
| 7. Intake sensor                 | 8. Intake sensor bracket    | 9. Pipe assembly            |
| 10. Expansion valve              | 11. Expansion valve packing | 12. Expansion valve grommet |
| 13. Grommet adaptor              | 14. Adaptor packing         | 15. Air conditioner filter  |
| 16. Air conditioner filter cover | 17. Evaporator              | 18. Heater packing          |
| 19. Heater adapter               | 20. Heater pipe flange      | 21. Heater pipe clamp       |
| 22. Heater core                  | 23. Case bracket            | 24. PTC heater (M9R)        |
| 25. PTC harness bracket (M9R)    | 26. Mode door motor         | 27. Main link               |
| 28. Ventilator door lever        | 29. Foot door link          | 30. Defroster door lever    |
| 31. Foot door lever              | 32. Distributor module case | 33. Defroster door          |
| 34. Ventilator door              | 35. Foot door               | 36. Adaptor duct            |

A  
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# A/C UNIT ASSEMBLY

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

- |                      |                               |                        |
|----------------------|-------------------------------|------------------------|
| 37. Attachment panel | 38. Attachment panel packing  | 39. Air mix door motor |
| 40. Side case        | 41. Main case RH              | 42. Lower case         |
| 43. O-ring           | 44. Air mix door (Slide door) | 45. Fan control amp.   |
| 46. Main case LH     | 47. Intake box case           |                        |

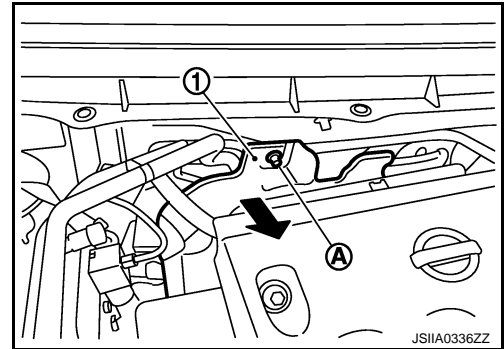
Refer to [GI-4. "Components"](#) for symbols in the figure.

## Removal and Installation

INFOID:000000001283096

### REMOVAL

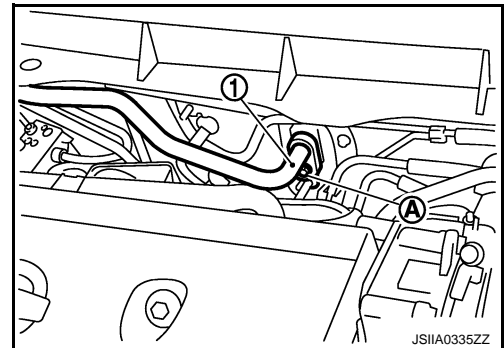
1. Use a refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
2. Drain engine coolant from cooling system. Refer to [CO-10. "Draining"](#) (MR20DE), [CO-41. "Draining"](#) (QR25DE) or [CO-68. "Draining"](#) (M9R).
3. Remove engine cover (M9R). Refer to [EM-265. "Exploded View"](#).
4. Remove cowl top cover (QR25DE). Refer to [EXT-19. "Exploded View"](#).
5. Remove mounting nut (A), and lower dash insulator (1) a position without the hindrance for work (as shown in the figure).



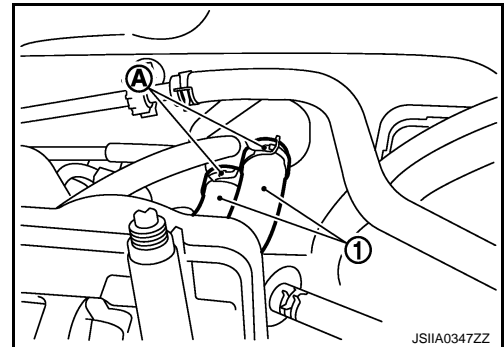
6. Remove mounting bolt (A) from low-pressure flexible hose (1) (MR20DE/QR25DE) or low-pressure pipe (1) (M9R).

**CAUTION:**

Cap or wrap the joint of the A/C piping and expansion valve with suitable material such as vinyl tape to avoid the entry of air.



7. Remove clamps (A), and then disconnect heater hoses (1).



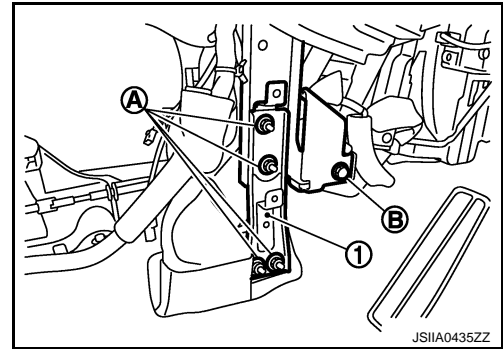
8. Remove instrument panel. Refer to [IP-11. "Exploded View"](#).

# A/C UNIT ASSEMBLY

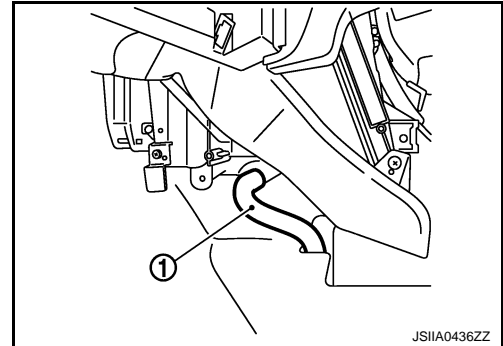
[AUTO AIR CONDITIONER (RHD)]

## < ON-VEHICLE REPAIR >

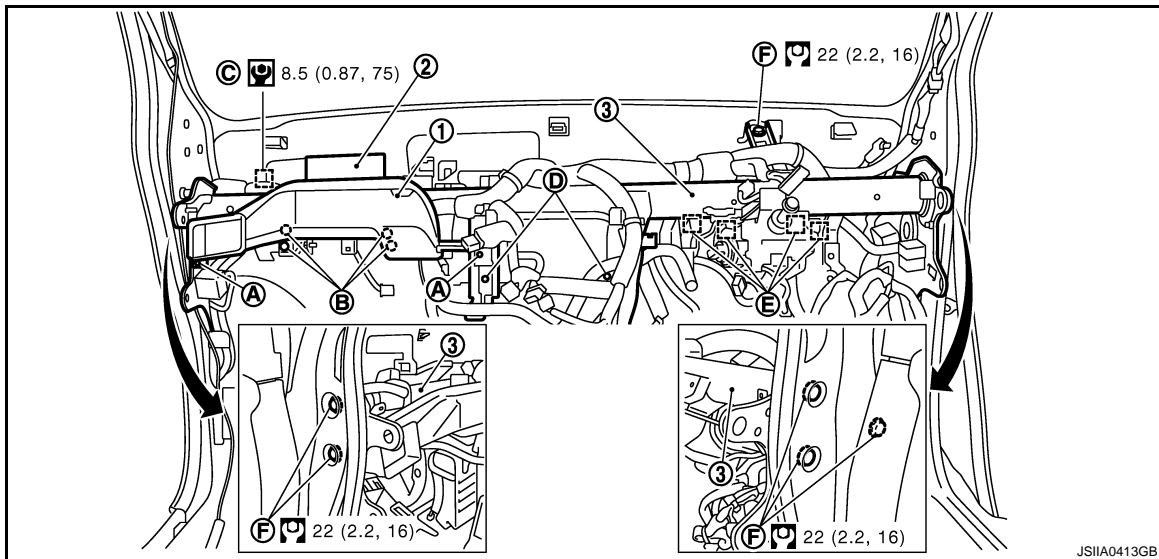
9. Remove mounting nuts (A), and then remove instrument stay (1).
10. Remove mounting bolt (B).



11. Disconnect drain hose (1).



12. Remove mounting screws (A), and then remove side ventilator duct LH (1).



Refer to [GI-4, "Components"](#) for symbols in the figure.

13. Remove mounting screws (B), and then remove BCM (2) with bracket attached.
14. Remove mounting bolt (C) from steering member (3).
15. Remove clips of vehicle harness from steering member.
16. Remove mounting screws (D) from A/C unit assembly.
17. Remove steering column mounting nuts (E). Refer to [ST-10, "Exploded View"](#).
18. Remove steering member mounting bolts (F), and then remove steering member.
19. Remove A/C unit assembly.

## INSTALLATION

Installation is basically the reverse order of removal.

### CAUTION:

- Replace O-rings with new ones. Then apply compressor oil to them when installing.

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## A/C UNIT ASSEMBLY

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

---

- Check for leakages when recharging refrigerant.

**NOTE:**

- Refer to [CO-11. "Refilling"](#) (MR20DE), [CO-42. "Refilling"](#) (QR25DE) or [CO-69. "Refilling"](#) (M9R) when filling radiator with engine coolant.
- Recharge the refrigerant.

# BLOWER MOTOR

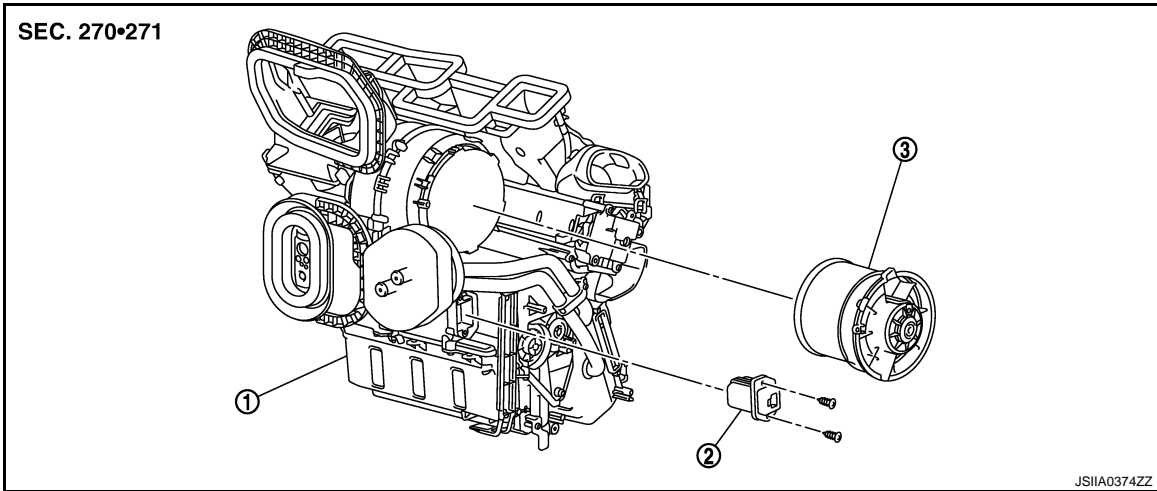
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## BLOWER MOTOR

### Exploded View

INFOID:000000001283097



1. A/C unit assembly

2. Fan control amp.

3. Blower motor

### Removal and Installation

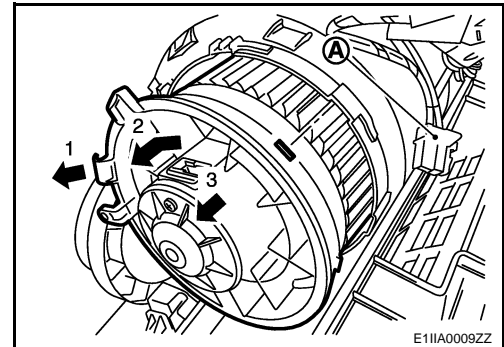
INFOID:000000001283098

#### REMOVAL

1. Remove glove box cover assembly. Refer to [IP-11, "Exploded View"](#).
2. Disconnect blower motor connector (A).
3. Press flange holding hook (1) and then turn blower motor counterclockwise (2).
4. Pull outside (3) and remove blower motor.

#### **CAUTION:**

The balance is adjusted when blower fan and blower motor are assembled, so do not replace the individual parts.



#### INSTALLATION

Installation is basically the reverse order of removal.

#### **CAUTION:**

Install correctly blower motor flange holding hook in A/C unit assembly.

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VTL

# FAN CONTROL AMPLIFIER

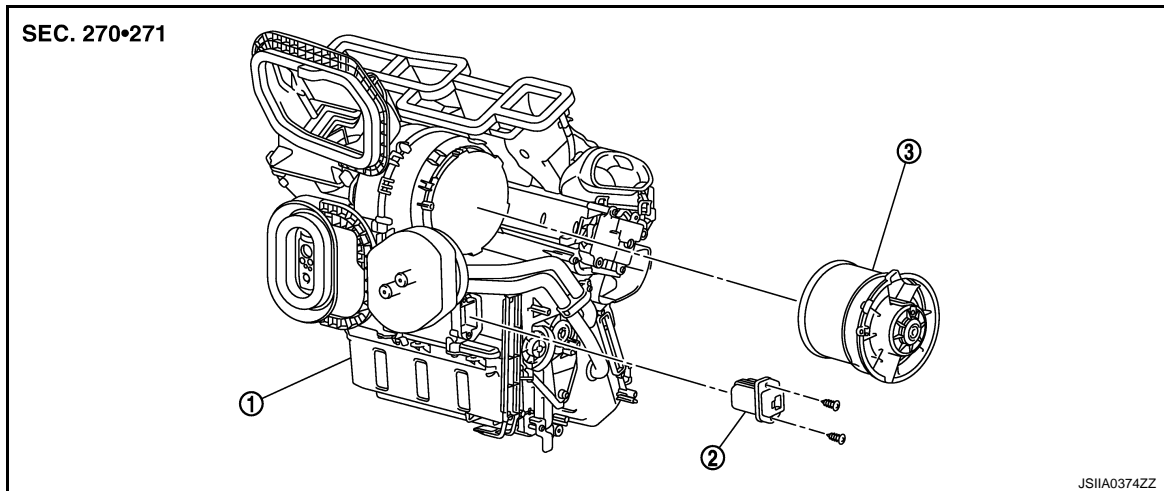
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## FAN CONTROL AMPLIFIER

Exploded View

INFOID:000000001298076



1. A/C unit assembly

2. Fan control amp.

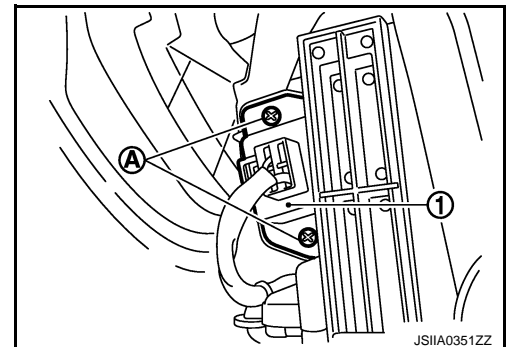
3. Blower motor

## Removal and Installation

INFOID:000000001283100

### REMOVAL

1. Remove glove box cover assembly. Refer to [IP-11, "Exploded View"](#).
2. Disconnect fan control amp. connector.
3. Remove mounting screws (A), and then remove fan control amp. (1).



### INSTALLATION

Installation is basically the reverse order of removal.



# HEATER CORE

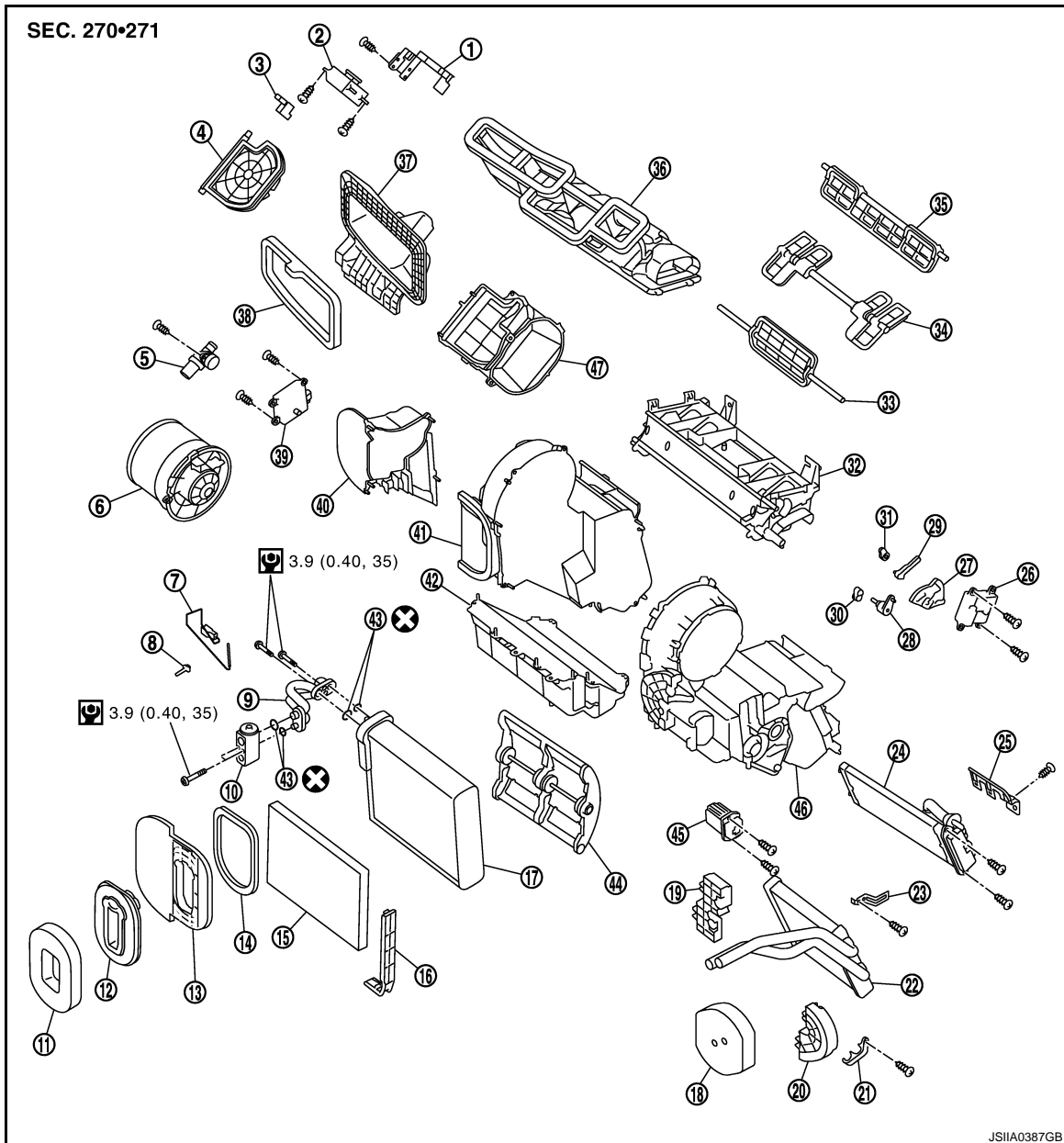
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## HEATER CORE

### Exploded View

INFOID:000000001298082



- |                                  |                             |                             |
|----------------------------------|-----------------------------|-----------------------------|
| 1. Intake door motor bracket     | 2. Intake door motor        | 3. Intake door lever        |
| 4. Intake door                   | 5. Aspirator                | 6. Blower motor             |
| 7. Intake sensor                 | 8. Intake sensor bracket    | 9. Pipe assembly            |
| 10. Expansion valve              | 11. Expansion valve packing | 12. Expansion valve grommet |
| 13. Grommet adaptor              | 14. Adaptor packing         | 15. Air conditioner filter  |
| 16. Air conditioner filter cover | 17. Evaporator              | 18. Heater packing          |
| 19. Heater adapter               | 20. Heater pipe flange      | 21. Heater pipe clamp       |
| 22. Heater core                  | 23. Case bracket            | 24. PTC heater (M9R)        |
| 25. PTC harness bracket (M9R)    | 26. Mode door motor         | 27. Main link               |
| 28. Ventilator door lever        | 29. Foot door link          | 30. Defroster door lever    |
| 31. Foot door lever              | 32. Distributor module case | 33. Defroster door          |
| 34. Ventilator door              | 35. Foot door               | 36. Adaptor duct            |

# HEATER CORE

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

- |                      |                               |                        |
|----------------------|-------------------------------|------------------------|
| 37. Attachment panel | 38. Attachment panel packing  | 39. Air mix door motor |
| 40. Side case        | 41. Main case RH              | 42. Lower case         |
| 43. O-ring           | 44. Air mix door (Slide door) | 45. Fan control amp.   |
| 46. Main case LH     | 47. Intake box case           |                        |

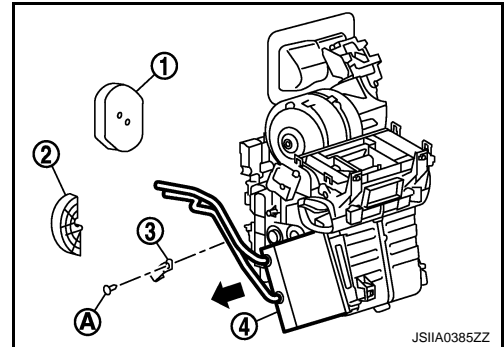
Refer to [GI-4. "Components"](#) for symbols in the figure.

## Removal and Installation

INFOID:000000001283102

### REMOVAL

1. Remove A/C unit assembly. Refer to [VTL-75. "Exploded View"](#).
2. Remove heater packing (1).
3. Remove heater pipe flange (2).
4. Remove mounting screws (A), and then remove heater pipe clamp (3).
5. Slide heater core (4) to leftward (shown in the figure).



### INSTALLATION

Installation is basically the reverse order of removal.

#### NOTE:

Refer to [CO-11. "Refilling"](#) (MR20DE), [CO-42. "Refilling"](#) (QR25DE) or [CO-69. "Refilling"](#) (M9R) when filling radiator with engine coolant.

# PTC HEATER

< ON-VEHICLE REPAIR >

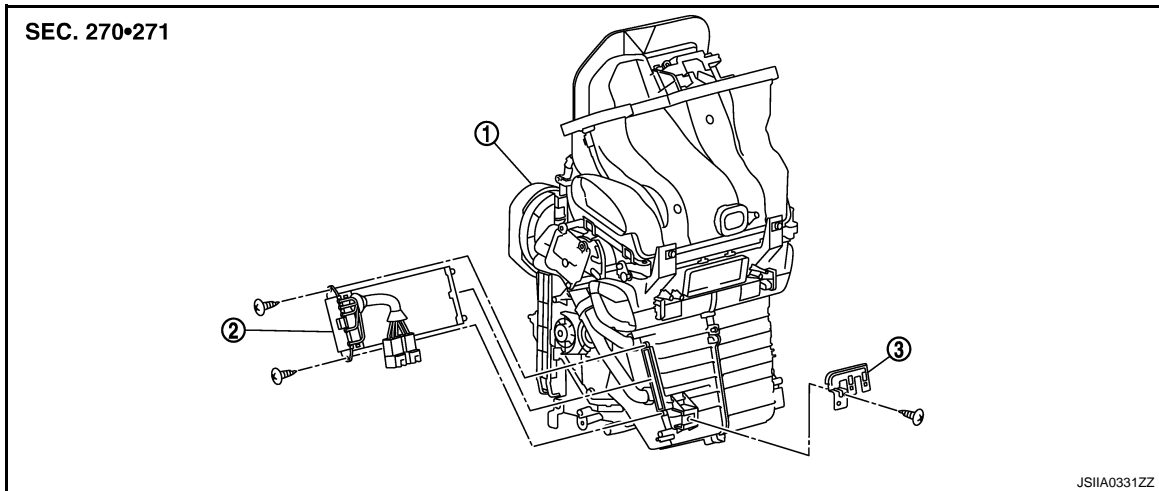
[AUTO AIR CONDITIONER (RHD)]

## PTC HEATER

M9R

M9R : Exploded View

INFOID:000000001283103



1. A/C unit assembly

2. PTC heater

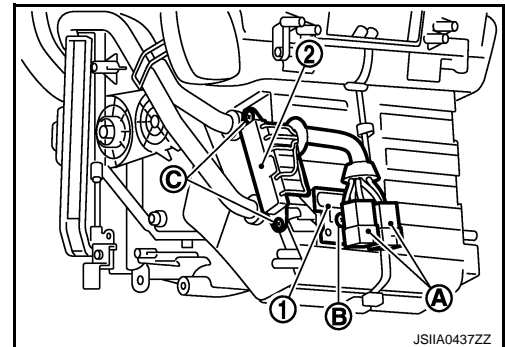
3. PTC harness bracket

## M9R : Removal and Installation

INFOID:000000001283104

### REMOVAL

1. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).
2. Remove instrument center lower panel. Refer to [IP-11, "Exploded View"](#).
3. Disconnect PTC heater connectors (A).
4. Remove mounting screw (B), and then remove PTC harness bracket (1).
5. Remove PTC heater connectors from PTC harness bracket.
6. Remove mounting screws (C), and then remove PTC heater (2).



### INSTALLATION

Installation is basically the reverse order of removal.

A  
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# DUCTS AND GRILLES

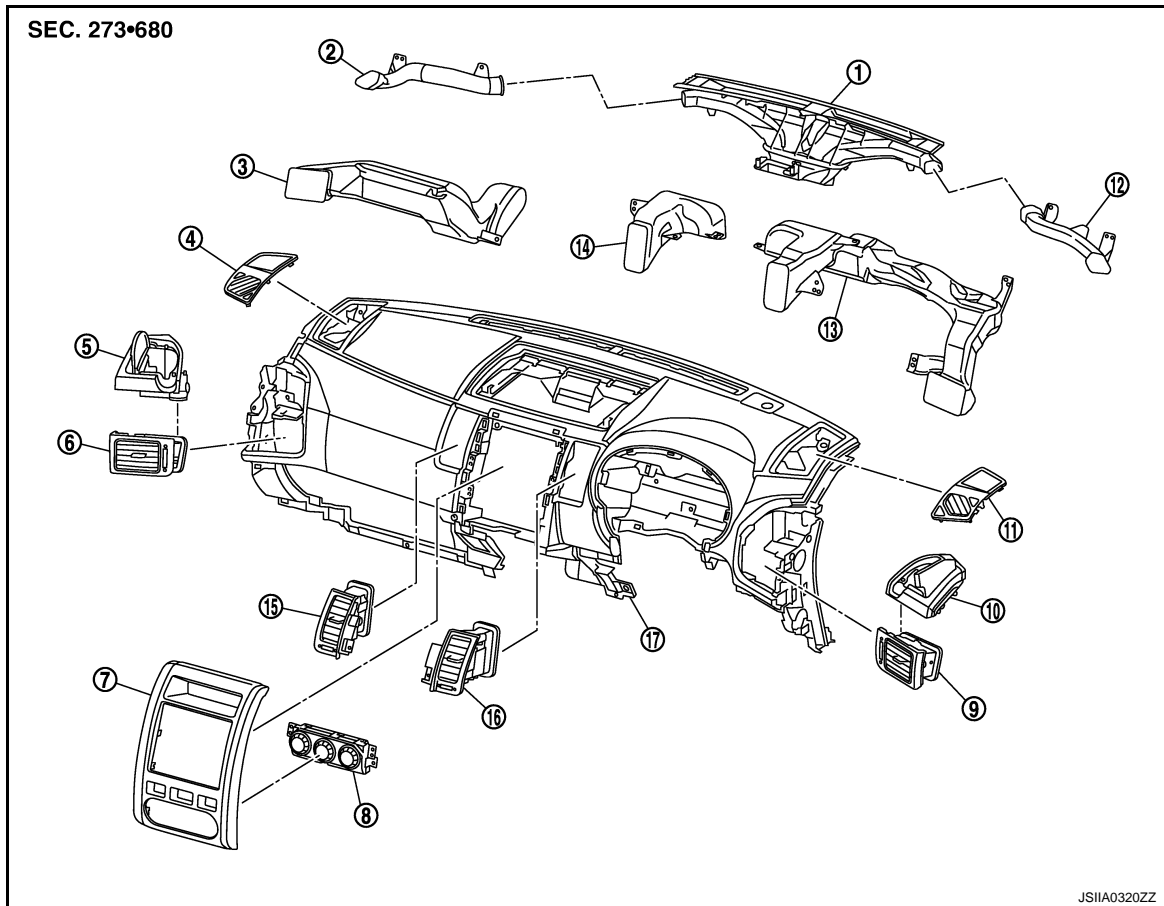
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## DUCTS AND GRILLES CENTER VENTILATOR GRILLES

### CENTER VENTILATOR GRILLES : Exploded View

INFOID:000000001283105



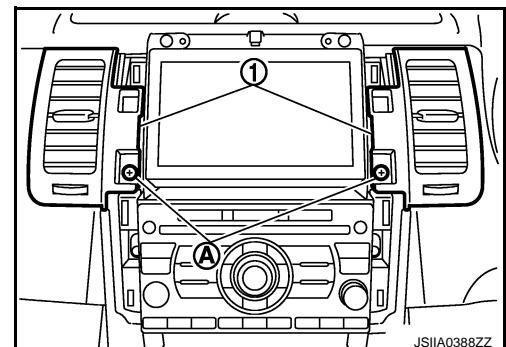
- |                                 |                             |                                 |
|---------------------------------|-----------------------------|---------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH | 3. Side ventilator duct LH      |
| 4. Speaker grille LH            | 5. Cup holder assembly LH   | 6. Side ventilator grille LH    |
| 7. Cluster lid C                | 8. Controller               | 9. Side ventilator grille RH    |
| 10. Cup holder assembly RH      | 11. Speaker grille RH       | 12. Side defroster nozzle RH    |
| 13. Side ventilator duct RH     | 14. Center ventilator duct  | 15. Center ventilator grille RH |
| 16. Center ventilator grille RH | 17. Instrument panel        |                                 |

### CENTER VENTILATOR GRILLES : Removal and Installation

INFOID:000000001283106

#### REMOVAL

1. Remove cluster lid C. Refer to [IP-11, "Exploded View"](#).
2. Remove screws (A), and then remove center ventilator grilles (1).



# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

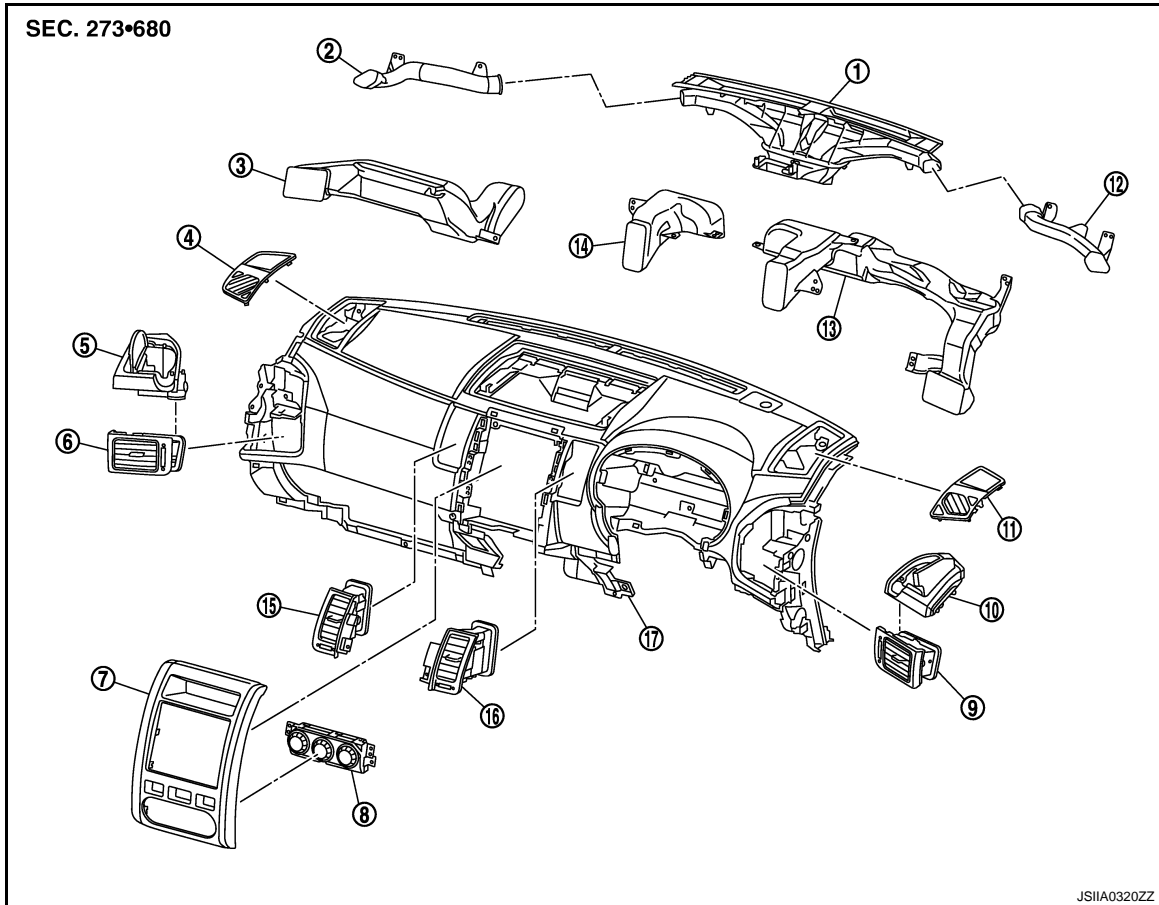
## INSTALLATION

Installation is basically the reverse order of removal.

### SIDE VENTILATOR GRILLES

#### SIDE VENTILATOR GRILLES : Exploded View

INFOID:000000001297537



- |                                 |                             |                                 |
|---------------------------------|-----------------------------|---------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH | 3. Side ventilator duct LH      |
| 4. Speaker grille LH            | 5. Cup holder assembly LH   | 6. Side ventilator grille LH    |
| 7. Cluster lid C                | 8. Controller               | 9. Side ventilator grille RH    |
| 10. Cup holder assembly RH      | 11. Speaker grille RH       | 12. Side defroster nozzle RH    |
| 13. Side ventilator duct RH     | 14. Center ventilator duct  | 15. Center ventilator grille LH |
| 16. Center ventilator grille RH | 17. Instrument panel        |                                 |

#### SIDE VENTILATOR GRILLES : Removal and Installation

INFOID:000000001283108

##### REMOVAL

1. Remove cup holder assembly. Refer to [IP-11, "Exploded View"](#).
2. Remove side ventilator grilles.

##### INSTALLATION

Installation is basically the reverse order of removal.

### VENTILATOR DUCTS

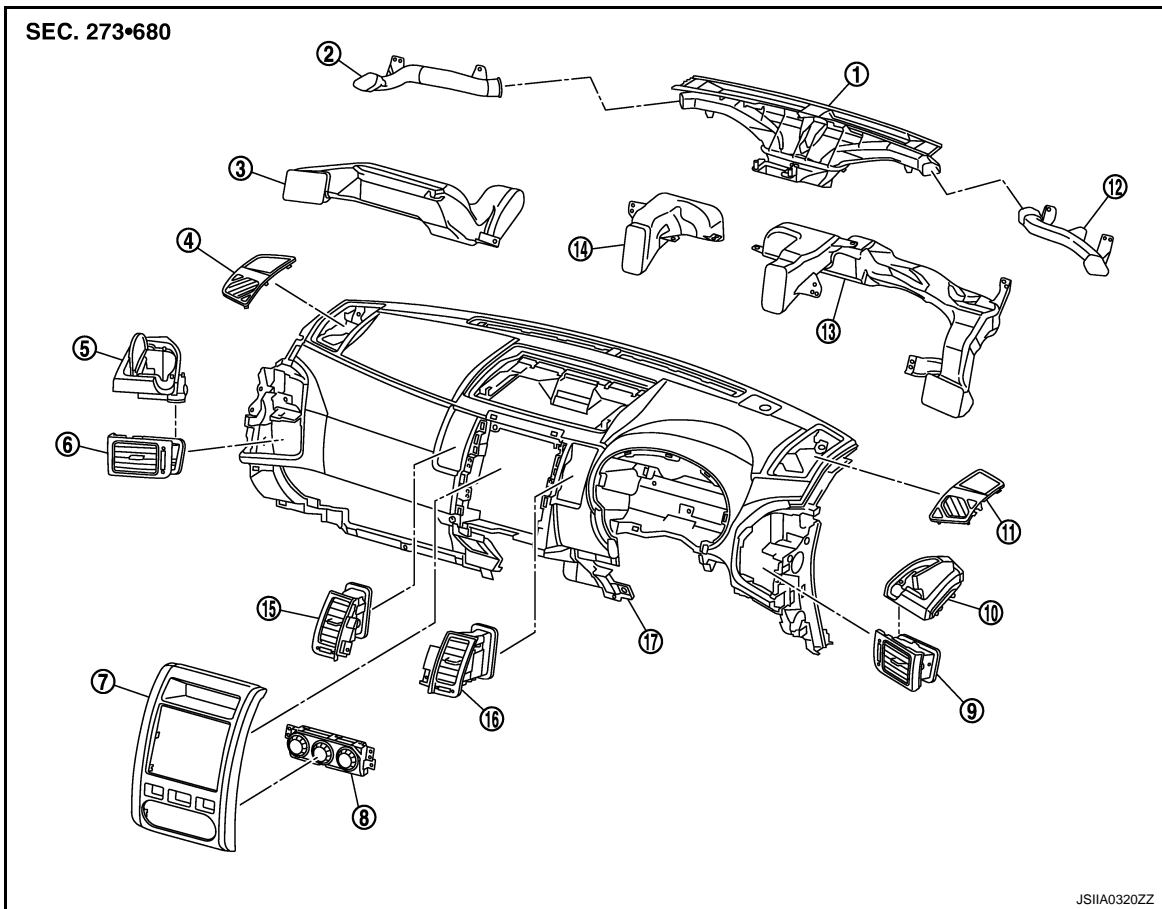
# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## VENTILATOR DUCTS : Exploded View

INFOID:000000001297538



- |                                 |                             |                                 |
|---------------------------------|-----------------------------|---------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH | 3. Side ventilator duct LH      |
| 4. Speaker grille LH            | 5. Cup holder assembly LH   | 6. Side ventilator grille LH    |
| 7. Cluster lid C                | 8. Controller               | 9. Side ventilator grille RH    |
| 10. Cup holder assembly RH      | 11. Speaker grille RH       | 12. Side defroster nozzle RH    |
| 13. Side ventilator duct RH     | 14. Center ventilator duct  | 15. Center ventilator grille LH |
| 16. Center ventilator grille RH | 17. Instrument panel        |                                 |

## VENTILATOR DUCTS : Removal and Installation

INFOID:000000001283110

### REMOVAL

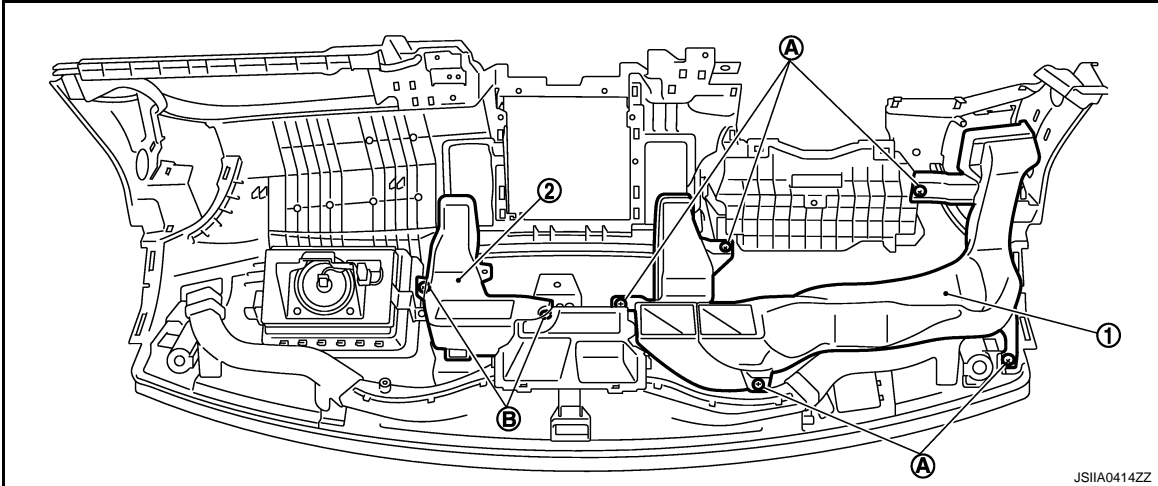
1. Remove instrument panel. Refer to [IP-11, "Exploded View"](#).

## DUCTS AND GRILLES

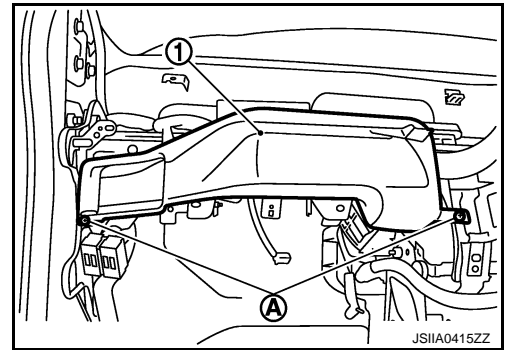
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

2. Remove screws (A), and then remove side ventilator duct RH (1).



3. Remove screws (B), and then remove center ventilator duct (2).
4. Remove screws (A), and then remove side ventilator duct LH (1).



### INSTALLATION

Installation is basically the reverse order of removal.

### SIDE DEFROSTER NOZZLES

A  
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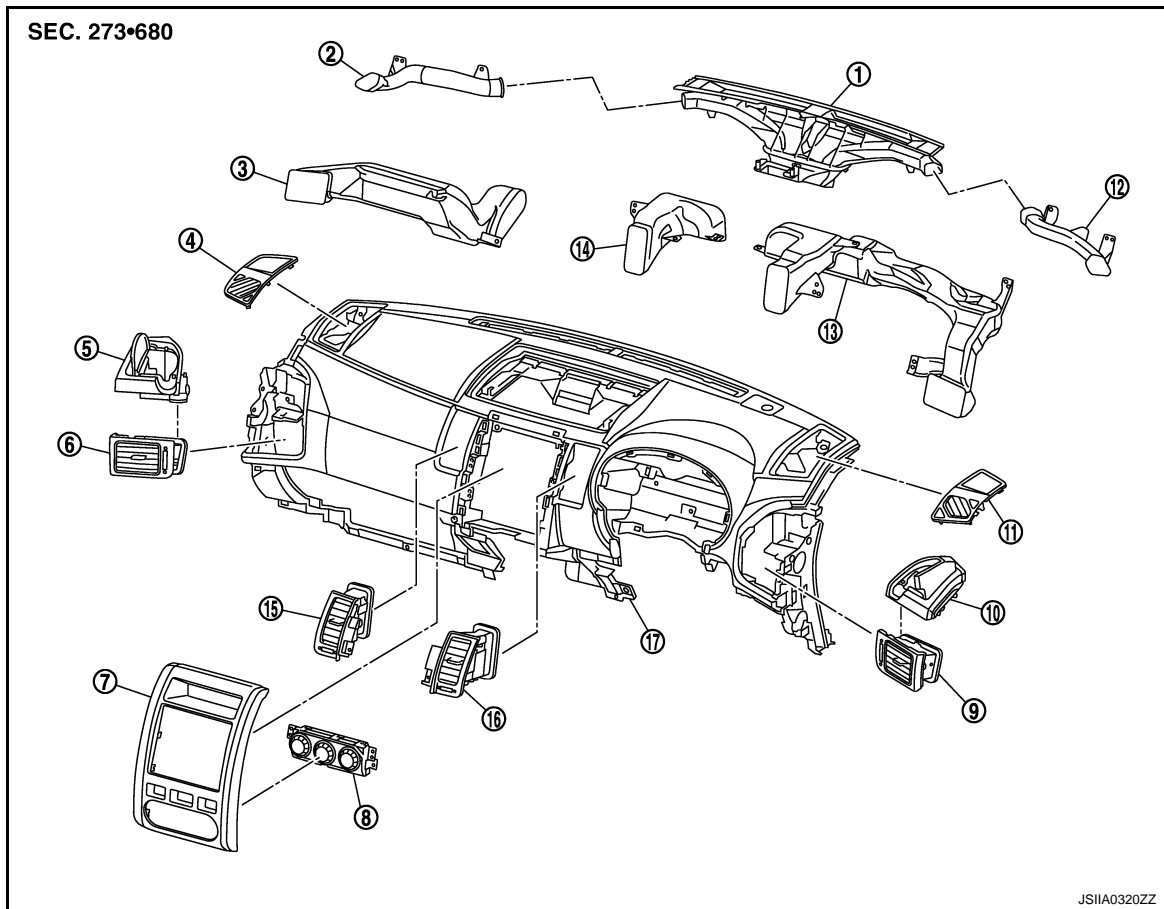
# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## SIDE DEFROSTER NOZZLES : Exploded View

INFOID:000000001297539



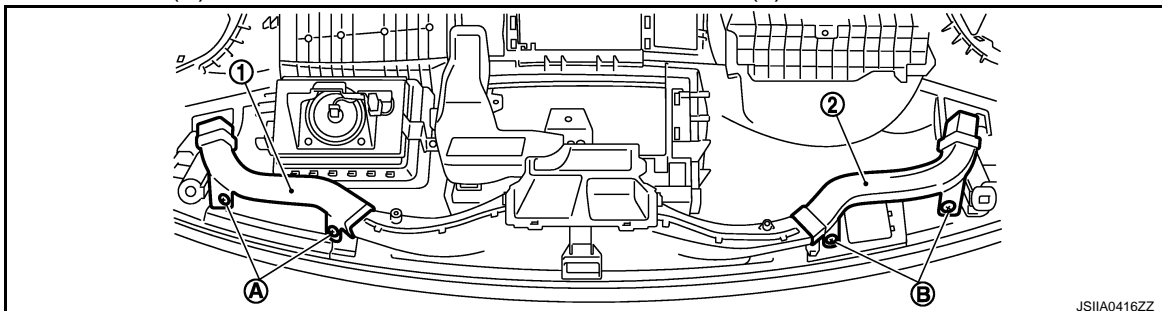
- |                                 |                             |                                 |
|---------------------------------|-----------------------------|---------------------------------|
| 1. Defroster nozzle             | 2. Side defroster nozzle LH | 3. Side ventilator duct LH      |
| 4. Speaker grille LH            | 5. Cup holder assembly LH   | 6. Side ventilator grille LH    |
| 7. Cluster lid C                | 8. Controller               | 9. Side ventilator grille RH    |
| 10. Cup holder assembly RH      | 11. Speaker grille RH       | 12. Side defroster nozzle RH    |
| 13. Side ventilator duct RH     | 14. Center ventilator duct  | 15. Center ventilator grille LH |
| 16. Center ventilator grille RH | 17. Instrument panel        |                                 |

## SIDE DEFROSTER NOZZLES : Removal and Installation

INFOID:0000000001283112

### REMOVAL

1. Remove side ventilator duct RH. Refer to [VTL-86, "VENTILATOR DUCTS : Exploded View"](#).
2. Remove screws (A), and then remove side defroster nozzle LH (1).



3. Remove screws (B), and then remove side defroster nozzle RH (2).

### INSTALLATION

Installation is basically the reverse order of removal.



# DUCTS AND GRILLES

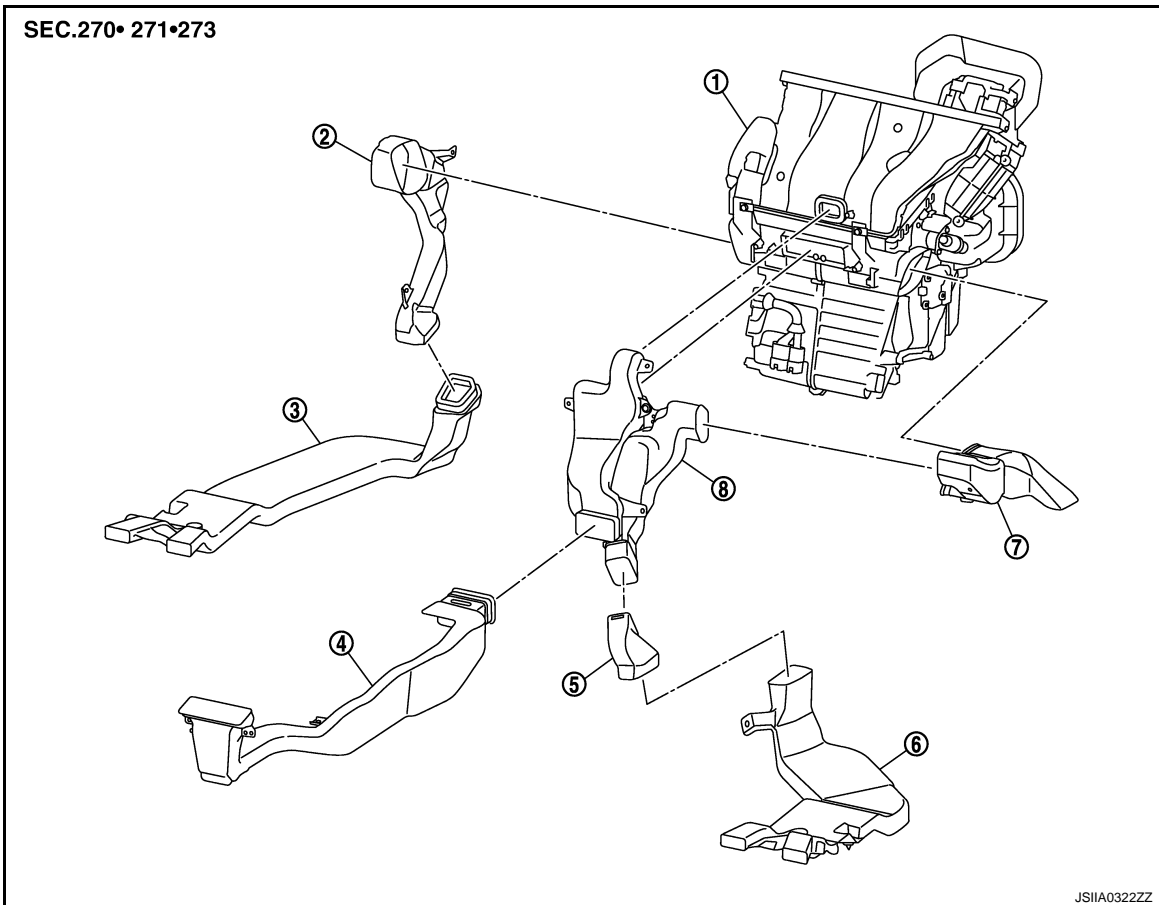
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

## FOOT DUCTS

### FOOT DUCTS : Exploded View

INFOID:000000001283113



- |                      |                          |                          |
|----------------------|--------------------------|--------------------------|
| 1. A/C unit assembly | 2. Foot duct LH          | 3. Front floor duct 2 LH |
| 4. Rear floor duct 2 | 5. Front floor duct 1 RH | 6. Front floor duct 2 RH |
| 7. Foot duct RH      | 8. Rear floor duct 1     |                          |

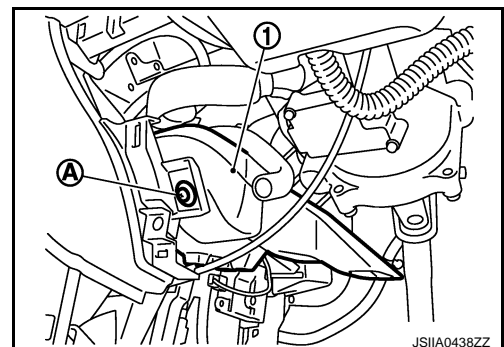
### FOOT DUCTS : Removal and Installation

INFOID:000000001283114

#### REMOVAL

Driver side

1. Remove instrument driver lower panel. Refer to [IP-11, "Exploded View"](#).
2. Remove clip (A), and then remove foot duct RH (1).



Passenger side

1. Remove glove box cover assembly. Refer to [IP-11, "Exploded View"](#).

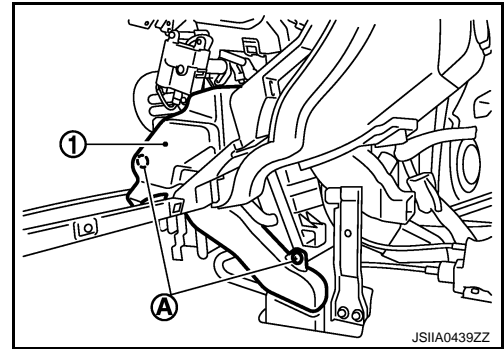
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# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

2. Remove mounting screws (A), and then remove foot duct LH (1).



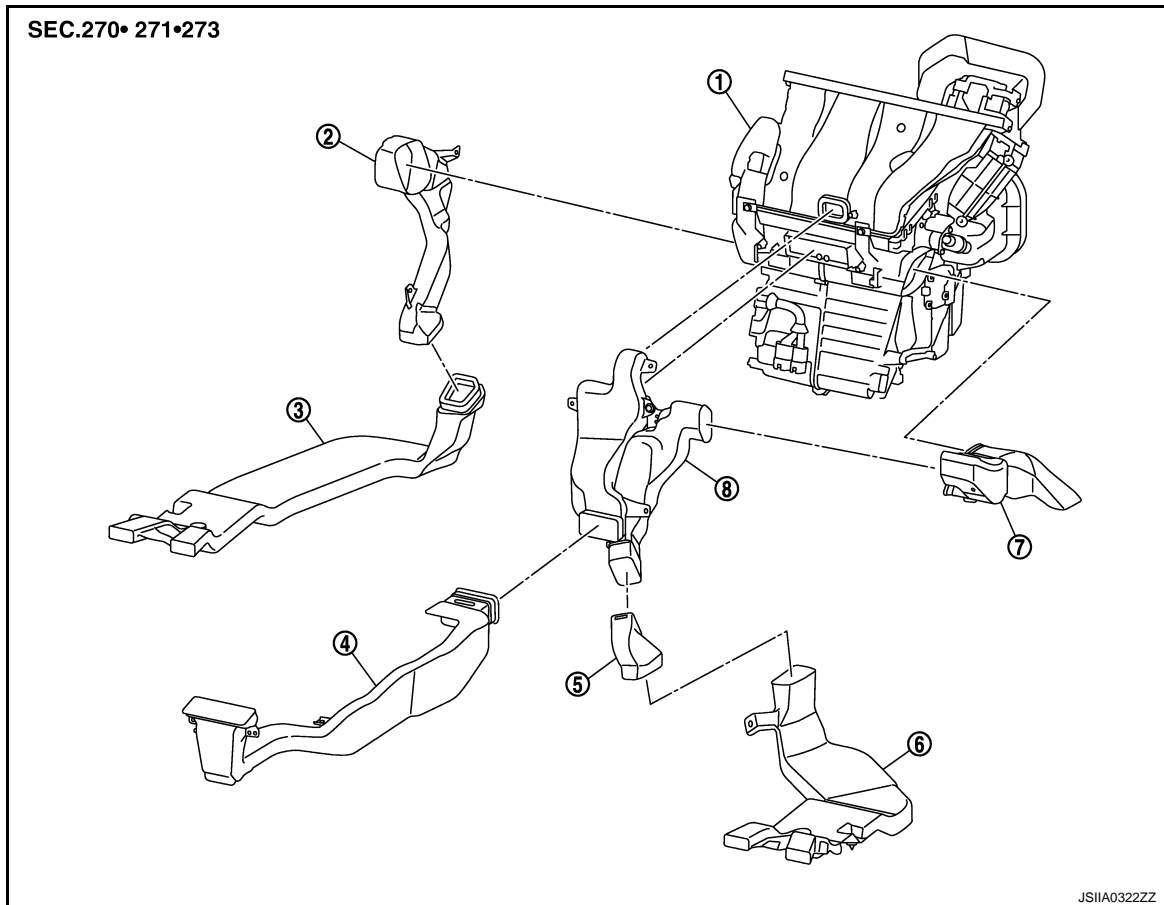
## INSTALLATION

Installation is basically the reverse order of removal.

### FRONT FLOOR DUCT 1

### FRONT FLOOR DUCT 1 : Exploded View

INFOID:000000001297540



- |                      |                          |                          |
|----------------------|--------------------------|--------------------------|
| 1. A/C unit assembly | 2. Foot duct LH          | 3. Front floor duct 2 LH |
| 4. Rear floor duct 2 | 5. Front floor duct 1 RH | 6. Front floor duct 2 RH |
| 7. Foot duct RH      | 8. Rear floor duct 1     |                          |

### FRONT FLOOR DUCT 1 : Removal and Installation

INFOID:000000001283116

#### REMOVAL

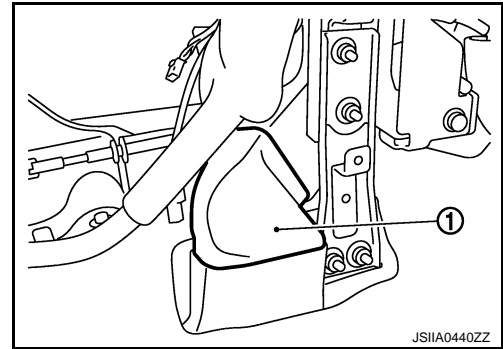
1. Remove instrument lower cover RH. Refer to [IP-21, "Exploded View"](#).
2. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).

# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

3. Remove front floor duct 1 (1).



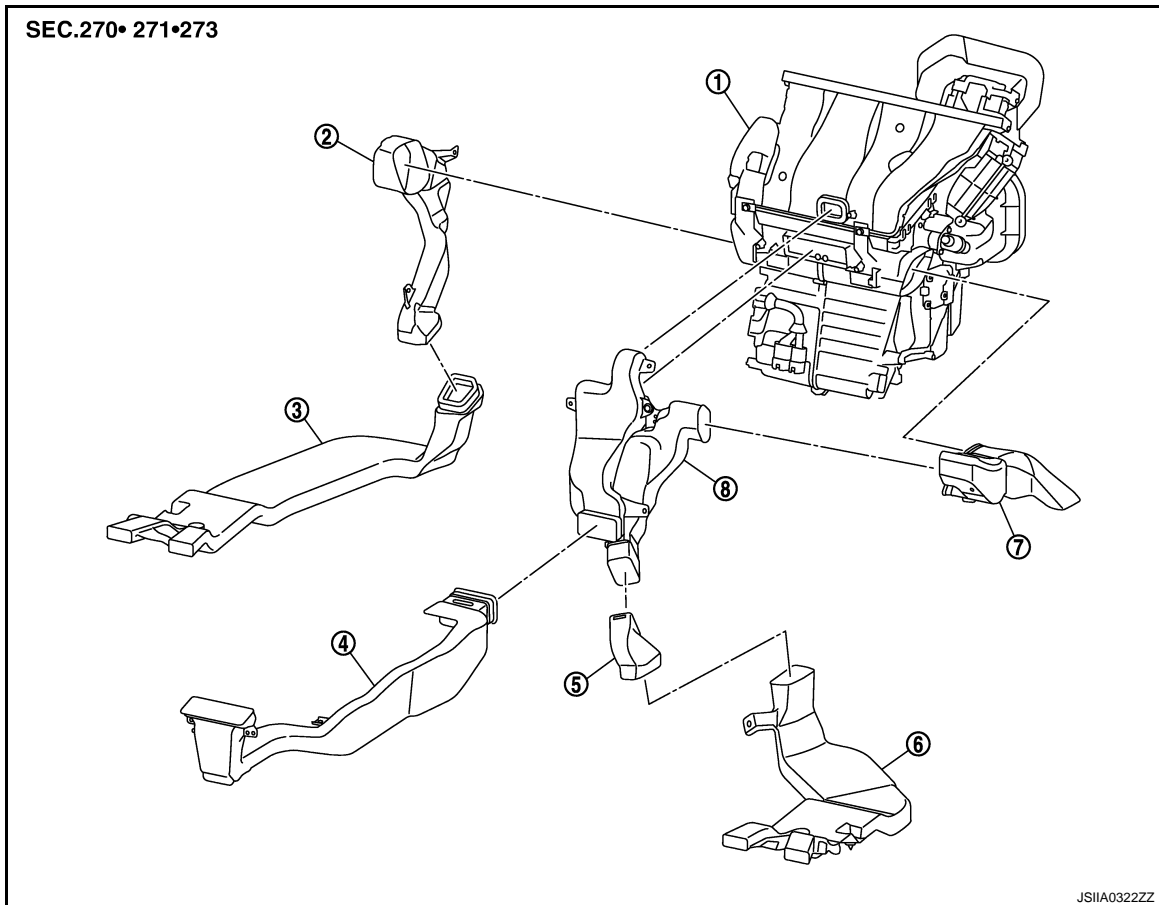
## INSTALLATION

Installation is basically the reverse order of removal.

## FRONT FLOOR DUCT 2

### FRONT FLOOR DUCT 2 : Exploded View

INFOID:000000001297541



- |                      |                          |                          |
|----------------------|--------------------------|--------------------------|
| 1. A/C unit assembly | 2. Foot duct LH          | 3. Front floor duct 2 LH |
| 4. Rear floor duct 2 | 5. Front floor duct 1 RH | 6. Front floor duct 2 RH |
| 7. Foot duct RH      | 8. Rear floor duct 1     |                          |

### FRONT FLOOR DUCT 2 : Removal and Installation

INFOID:0000000001283118

## REMOVAL

Driver side

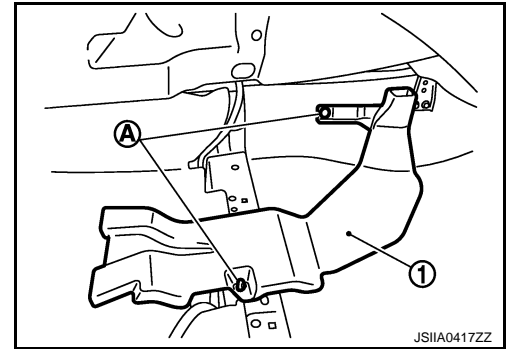
1. Peel back floor carpet to a point where front floor duct 2 RH is visible. Refer to [INT-19, "Exploded View"](#).

# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

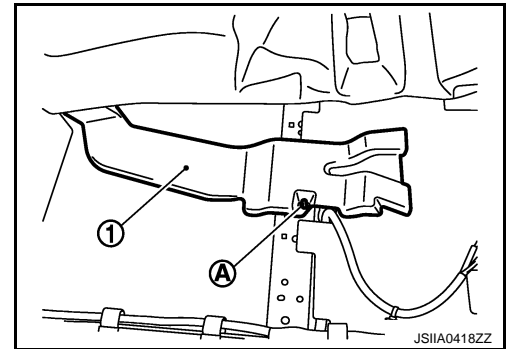
[AUTO AIR CONDITIONER (RHD)]

2. Remove clips (A), and then remove front floor duct 2 RH (1).



Passenger side

1. Peel back floor carpet to a point where front floor duct 2 LH is visible. Refer to [INT-19, "Exploded View"](#).
2. Remove clip (A), and then remove front floor duct 2 LH (1).



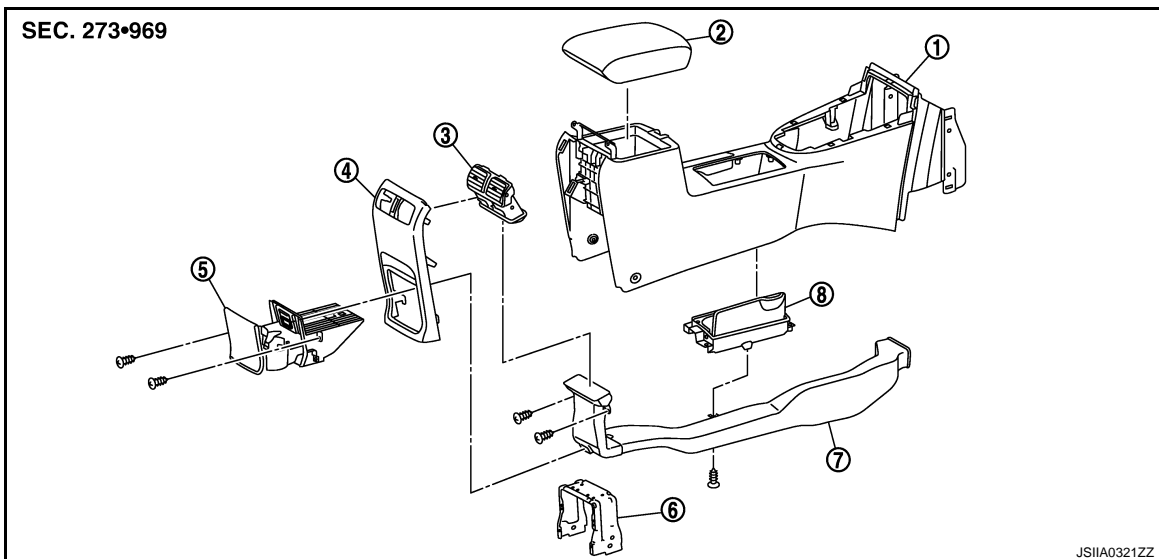
## INSTALLATION

Installation is basically the reverse of removal.

## REAR VENTILATOR GRILLE

### REAR VENTILATOR GRILLE : Exploded View

INFOID:000000001306480



- |                       |                             |                           |
|-----------------------|-----------------------------|---------------------------|
| 1. Console body       | 2. Console lid assembly     | 3. Rear ventilator grille |
| 4. Console rear cover | 5. Rear cup holder assembly | 6. Console rear bracket   |
| 7. Rear floor duct 2  | 8. Cup holder assembly      |                           |

### REAR VENTILATOR GRILLE : Removal and Installation

INFOID:000000001283120

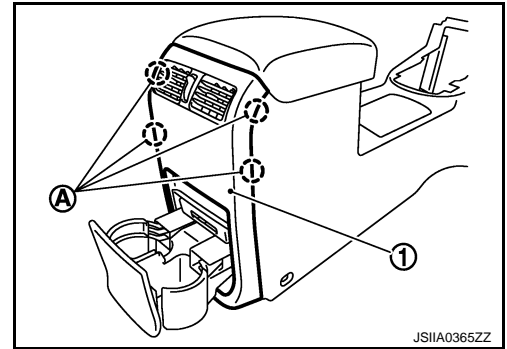
## REMOVAL

# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

1. Remove pawls (A), and then remove console rear cover (1). Refer to [IP-21, "Exploded View"](#).
2. Remove rear ventilator grille.



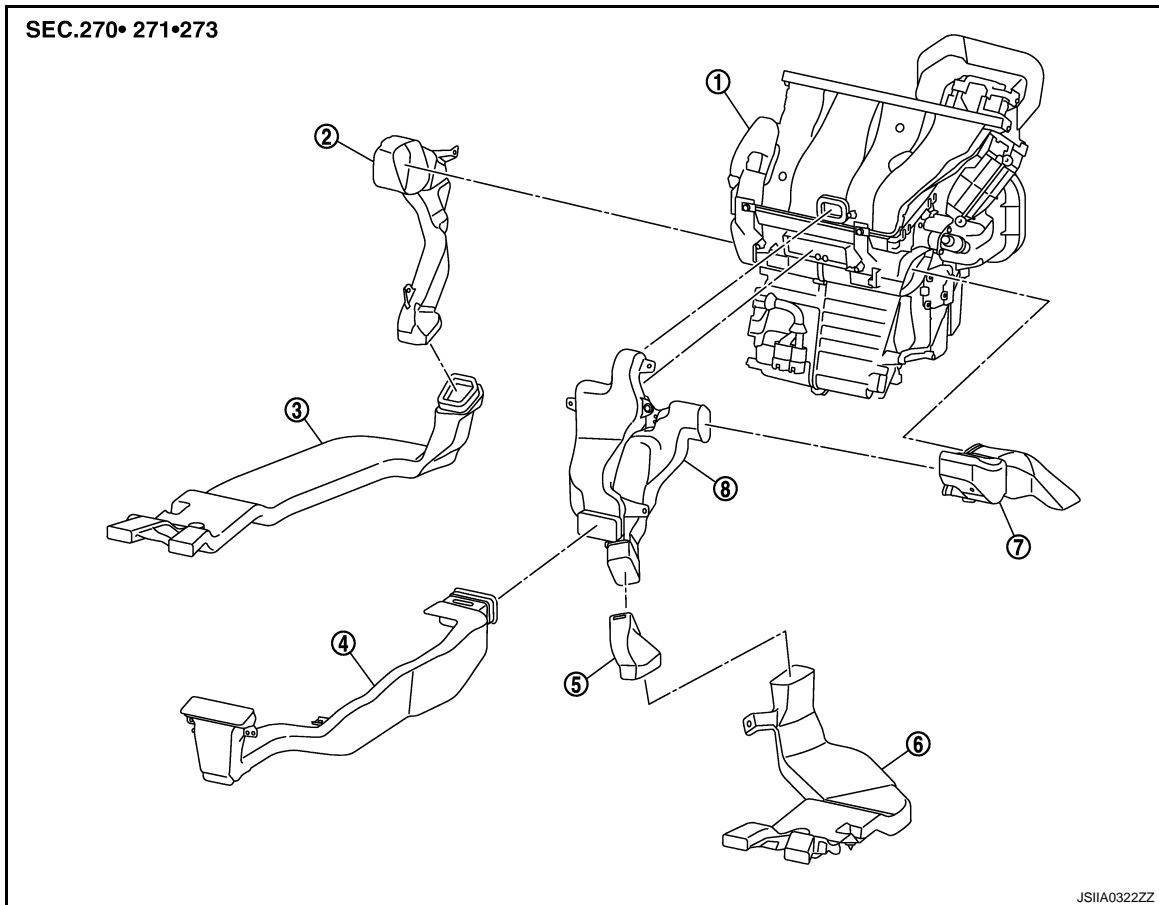
## INSTALLATION

Installation is basically the reverse order of removal.

### REAR FLOOR DUCT 1

### REAR FLOOR DUCT 1 : Exploded View

INFOID:000000001297543



- |                      |                          |                          |
|----------------------|--------------------------|--------------------------|
| 1. A/C unit assembly | 2. Foot duct LH          | 3. Front floor duct 2 LH |
| 4. Rear floor duct 2 | 5. Front floor duct 1 RH | 6. Front floor duct 2 RH |
| 7. Foot duct RH      | 8. Rear floor duct 1     |                          |

### REAR FLOOR DUCT 1 : Removal and Installation

INFOID:000000001283122

#### REMOVAL

1. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).
2. Remove cluster lid C. Refer to [IP-11, "Exploded View"](#).
3. Remove instrument center lower panel. Refer to [IP-11, "Exploded View"](#).

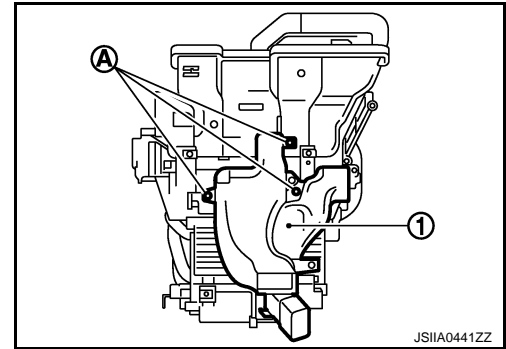
A  
B  
C  
D  
E  
F  
G  
H  
VTL  
J  
K  
L  
M  
N  
O  
P

# DUCTS AND GRILLES

< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

4. Remove mounting screws (A), and then remove rear floor duct 1 (1).



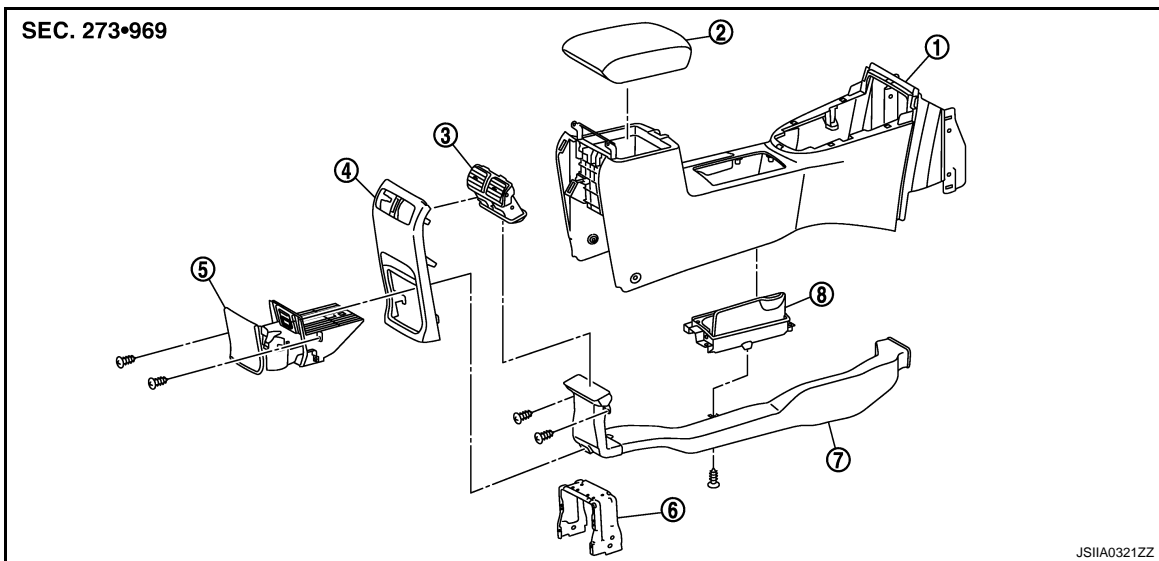
## INSTALLATION

Installation is basically the reverse order of removal.

## REAR FLOOR DUCT 2

### REAR FLOOR DUCT 2 : Exploded View

INFOID:000000001306479



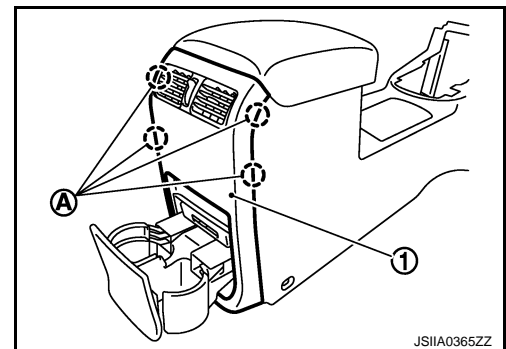
- |                       |                             |                           |
|-----------------------|-----------------------------|---------------------------|
| 1. Console body       | 2. Console lid assembly     | 3. Rear ventilator grille |
| 4. Console rear cover | 5. Rear cup holder assembly | 6. Console rear bracket   |
| 7. Rear floor duct 2  | 8. Cup holder assembly      |                           |

### REAR FLOOR DUCT 2 : Removal and Installation

INFOID:000000001283124

#### REMOVAL

1. Remove center console assembly. Refer to [IP-21, "Exploded View"](#).
2. Remove pawls (A), and then remove console rear cover (1). Refer to [IP-21, "Exploded View"](#).

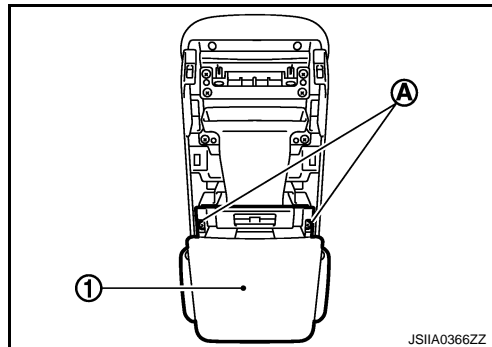


# DUCTS AND GRILLES

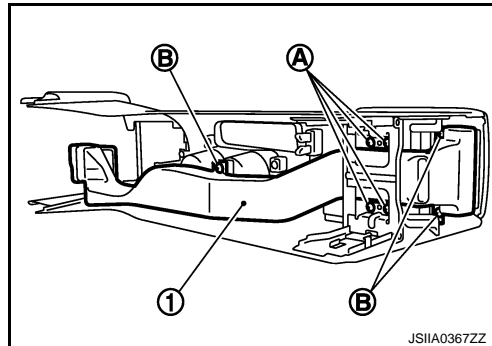
< ON-VEHICLE REPAIR >

[AUTO AIR CONDITIONER (RHD)]

3. Remove mounting screws (A), and then remove rear cup holder assembly (1). Refer to [IP-21, "Exploded View"](#).



4. Remove mounting screws (A), and then remove console rear bracket.
5. Remove mounting screws (B), and then remove rear floor duct 2 (1).



## INSTALLATION

Installation is basically the reverse of removal.

A  
B  
C  
D  
E  
F  
G  
H  
J  
K  
L  
M  
N  
O  
P

VTL