HEATER & AIR CONDITIONER

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When you read wiring diagrams:

Read GI section, "HOW TO READ WIRING DIAGRAMS".
See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.
When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the RS section in this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.

Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. If the refrigerants are mixed, compressor failure is likely to occur.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
 - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
 - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
 - e: Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

WARNING:

General Refrigerant Precautions

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.

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Do not introduce compressed air to any refrigerant container or refrigerant component.

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Precautions for Refrigerant Connection

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

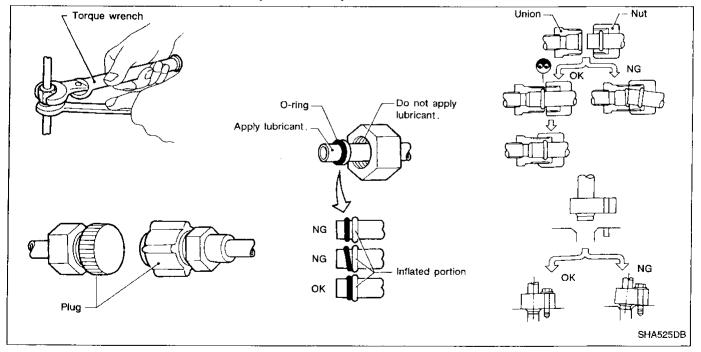
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car.
 Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

- O-ring must be closely attached to inflated portion of tube.
- After inserting tube into union until O-ring is no longer visible, tighten nut to specified torque.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
 When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



Precautions for Servicing Compressor

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-124.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	EC
KV99106100 (J-41260)	Removing cer	nter bolt
Clutch disc wrench		AT
	NT232	PD
		FA
		RA
	When replacing the magnet clutch in the above compressor,	BR
	use a clutch disc wrench with the pin side on the clutch disc to remove it.	\$1
	Pin	RS
	NT378 Clutch disk wrench	127.1
KV99232340 (J-38874)	Removing clut	ich disc
or KV992T0001 (—)		HA
Clutch disc puller	NT376	
KV99106200	Installing pulle	y IDX
(J-41261) Pulley installer		
	NT235	

HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description	Note
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Iarge container 1/2"-16 ACME
KLH00-PAGS0 (—) Nissan A/C System Oil Type S	NT196	Type: Poly alkyline glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 Imp fl oz)
(J-39500-INF) Recovery/Recycling Recharging equipment (ACR4)	NT197	Function: Refrigerant Recovery and Recycling and Recharging
(J-39400) Electrical leak detector	NT198	Power supply: DC 12 V (Cigarette lighter)
(J-39183) Manifold gauge set (with hoses and couplers)	NT199	Identification: The gauge face indicates R-134a. Fitting size: Thread size 1/2"-16 ACME

PRECAUTIONS AND PREPARATION

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	Note	
Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME	
Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24)	NT202	Hose fitting to service hose: ■ M14 x 1.5 fitting is optional or permanently attached.	
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size 1/2"-16 ACME	
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity: Air displacement: 4 CFM Micron rating: 20 microns Oil capacity: 482 g (17 oz) Fitting size: Thread size 1/2"-16 ACME	

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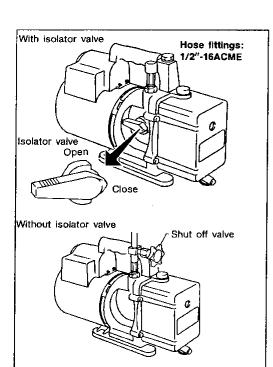
НА

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacture's instructions for tester operation and tester maintenance.



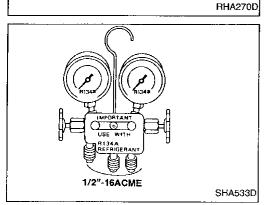
VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

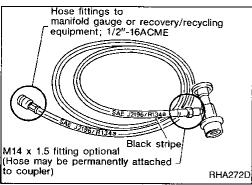
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

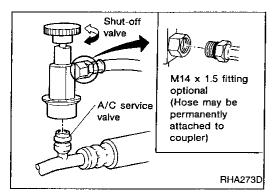


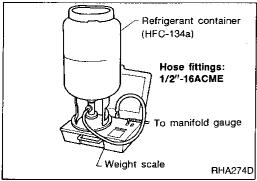
SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

HA-8 966

PRECAUTIONS AND PREPARATION





Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.





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Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION

Under normal operating conditions, when the AUTO is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

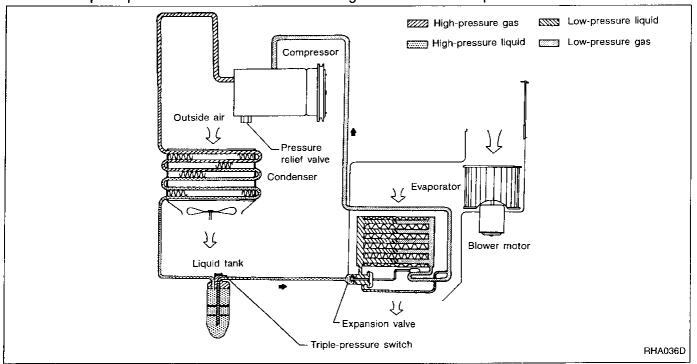
REFRIGERANT SYSTEM PROTECTION

Triple-pressure switch

The triple pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. Triple-pressure switch closes to turn on the cooling fan to reduce system pressure.

Pressure relief valve

The refrigerant system is protected by a pressure relief valve. The valve is located on the bottom of the compressor. When refrigerant system pressure increases abnormally [over 3,727 kPa (38 kg/cm², 540 psi)], the relief valve's port opens. The valve then releases refrigerant into the atmosphere.



HA-10 968

DESCRIPTION

V-6 Variable Displacement Compressor

GENERAL INFORMATION

- 1. The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:
 - evaporator intake air temperature is less than 20°C (68°F)
 - engine is running at speeds less than 1,500 rpm.
 - This is because the V-6 compressor provides a means of "capacity" control.
- The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.
- 3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.
- 4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.
- 5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.

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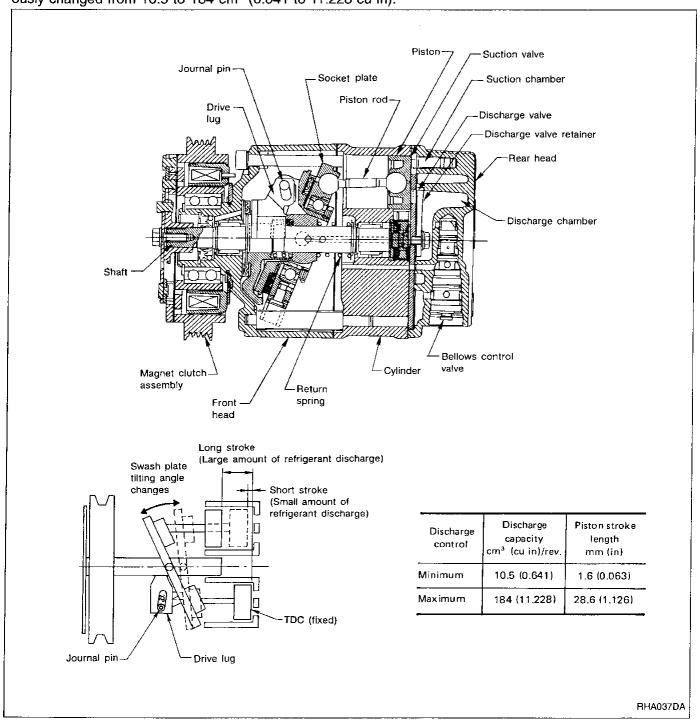
V-6 Variable Displacement Compressor (Cont'd)

DESCRIPTION

General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 10.5 to 184 cm³ (0.641 to 11.228 cu in).



DESCRIPTION

V-6 Variable Displacement Compressor (Cont'd)

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Operation

1. Operation control valve

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

2. Maximum cooling

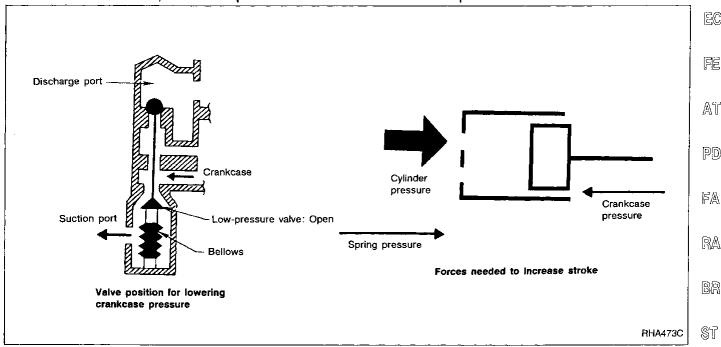
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.





V-6 Variable Displacement Compressor (Cont'd)

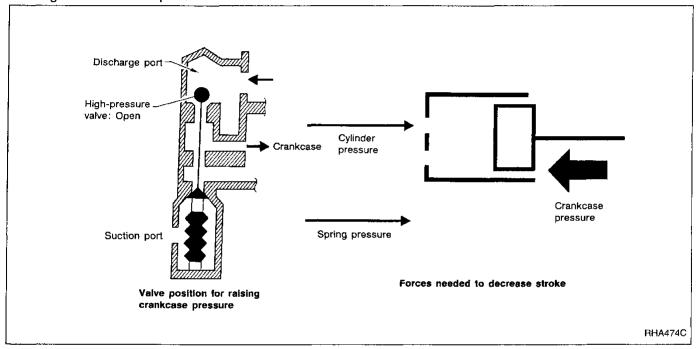
3. Capacity control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).

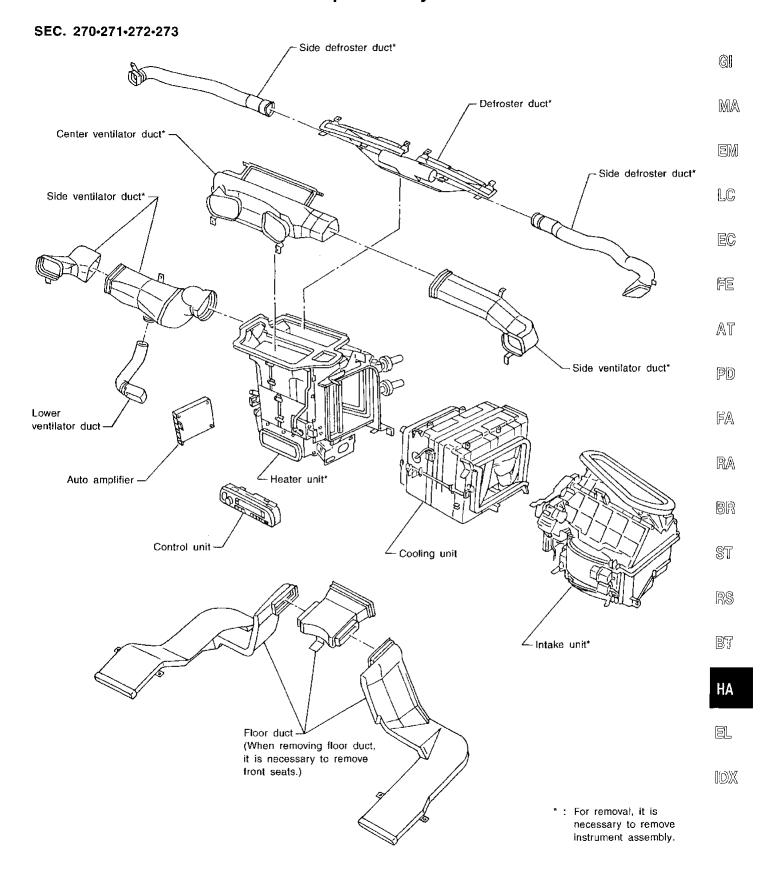
Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.

 The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.

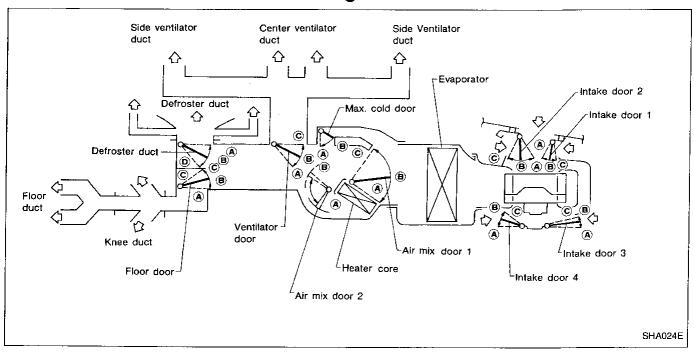


Component Layout



RHA307F

Discharge Air Flow



POSITION		MODE	SWITCH		DEF S	WITCH	AUTO SWITCH	ECON SWITCH	REC S	SWITCH		RATURE	SWITCH		
	VENT	B/L	F/D1	F/D2	ON	OFF*1			ON	OFF	COLD		HOT		
	4.	-	•		V	W .	AUTO	ECON	ے	3] (
DOOR	7		4	#	INDIC	ATOR			INDIC	INDICATOR		INDICATOR		T	32°C
	İ				ON	OFF		·	ON	OFF	(65°F)		(85°F)		
VENT DOOR	(A)	1	©	©	©										
FLOOR DOOR	®	B	©	1	•										
DEF DOOR	()	(A)	•	©	0										
AIR MIX DOOR 1											(A)		©		
AIR MIX DOOR 2							NITO.				(A)	AUTO	10		
MAX. COLD DOOR		(A)					AUTO	AUTO			(1)		B		
INTAKE DOOR 1					©				()						
INTAKE DOOR 2					©				(AUTO					
INTAKE DOOR 3					©			-	•	AUTO			®*2		
INTAKE DOOR 4					©				(⊕ •2		

^{*1:} When AUTO or ECON switch and MODE switch are pressed.
*2: System in F/D1 or F/D2 mode with fan operating at high speeds.

DESCRIPTION

Introduction

The Automatic Temperature Control (ATC) system provides automatic regulation of the vehicles interior temperature. The operator selects "set temperature", on which the regulation is based, regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the automatic amplifier, which receives input signals from several sensors. The automatic amplifier uses these input signals (including the set temperature) to automatically control the ATC system's outlet air volume, air temperature, and air distribution.

GI

Features

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Air mix door control

The air mix door is automatically controlled so that in-vehicle temperature will reach, and be maintained at the operator selected "set temperature". For a given set temperature, the air mix door position will depend on: Ambient temperature, in-vehicle temperature, amount of sunload, and intake air temperature.

EM

Fan speed control

LC Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle

temperature, intake air temperature, amount of sunload and air mix door position.

EC

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume. When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flow-

Intake door control

IFE

The intake door position will be determined by: Ambient temperature, in-vehicle temperature, and whether the compressor is on or off.

AT

Outlet door control

The outlet door position will be determined by: Ambient temperature, in-vehicle temperature, intake air temperature, and amount of sunload.

PD

Compressor clutch control

The compressor operation (ON-OFF) will be determined by the ambient temperature and intake air temperature.

FA

Recirculation switch

When recirculation switch is pressed, intake door is fixed at recirculation position.

RA

Self-diagnostic system

The self-diagnostic system consists of five steps. Each step can be accessed by pushing the switches on the automatic amplifier.

- STEP 1: Checks LEDs and segments of the display.
- STEP 2: Checks each sensor circuit for open or short circuit.

STEP 3: Checks mode door position.

St

- STEP 4: Checks operation of each actuator.
- STEP 5: Checks temperature detected by each sensor.

AUXILIARY TRIMMER MECHANISM: Set temperature trimmer.

CONSULT operation

In addition to AUXILIARY TRIMMER MECHANISM in Self-diagnostic system, recent changes have made it possible to use CONSULT. This enables the following functions to be controlled by AUTOMATIC MODE.

- STEP 1: Adjustment of highest blower fan speed (the adjustment of blower motor voltage)
- STEP 2: Adjustment of highest blower fan speed changing point

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(the adjustment of the time required for cool-down) STEP 3: Adjustment of outlet door changing point (the adjustment of the time required to change B/L to F/D)

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Memory function

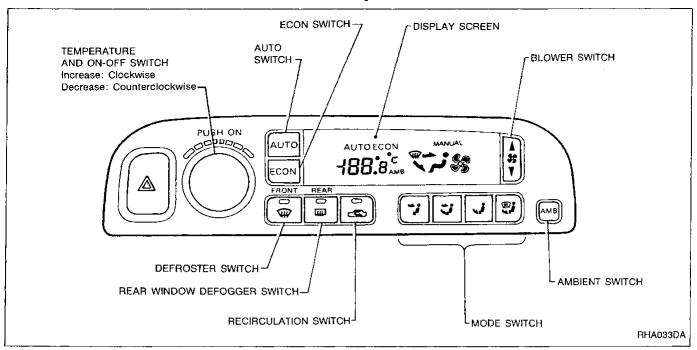
With ignition switch turned OFF, the auto amplifier stores in memory the set temperature and inputs of various switches. When the ignition switch is turned ON, the system begins operation with the information stored in memory. The system, then immediately compensates for the actual operating conditions.

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Refrigeration cycle

Refer to page HA-10 for the description of the refrigeration cycle.

Control Operation



DISPLAY SCREEN

Displays the operational status of the system.

AUTO SWITCH

The compressor, air inlet door, air mix door, outlet doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

ECONOMY (ECON) SWITCH

Fully automatic control with the compressor off. With the compressor off, the system will not remove heat (cool) or de-humidify. The system will maintain the in-vehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature.

TEMPERATURE INCREASE/DECREASE AND ON-OFF SWITCH

Increases or decreases the set temperature.

The compressor and blower are off, the air inlet door is set to the outside air position. Then, the air outlet doors are set to the foot (76% foot and 24% defrost) position. In the off position the ATC system uses the vehicle's "flow through" ventilation. It tries to maintain the interior temperature based on the last set temperature of the system.

BLOWER SWITCH

Manual control of the blower speed. Four speeds are available for manual control (as shown on the display screen):

low 😽 , medium low 😭 , medium high 😭 , high 👫

MODE SWITCH

Manual control of the air discharge outlets. There selections are available (as shown on the display screen): VENT , B/L , FOOT/DEF1 , FOOT/DEF2

HA-18 976

DESCRIPTION

Control Operation (Cont'd)

AMBIENT SWITCH

Shows the ambient (outside) air temperature on the display screen for 5 seconds.

RECIRCULATION (REC) SWITCH

Positions the air inlet door to the recirculation position.

DEFROSTER (DEF) SWITCH

Positions the air discharge doors to the defrost position. Also positions the air inlet door to the outside air position. The compressor operates at ambient temperature approx. 12°C (54°F) or above.

REAR WINDOW DEFOGGER SWITCH

Activates and deactivates the rear window defogger.

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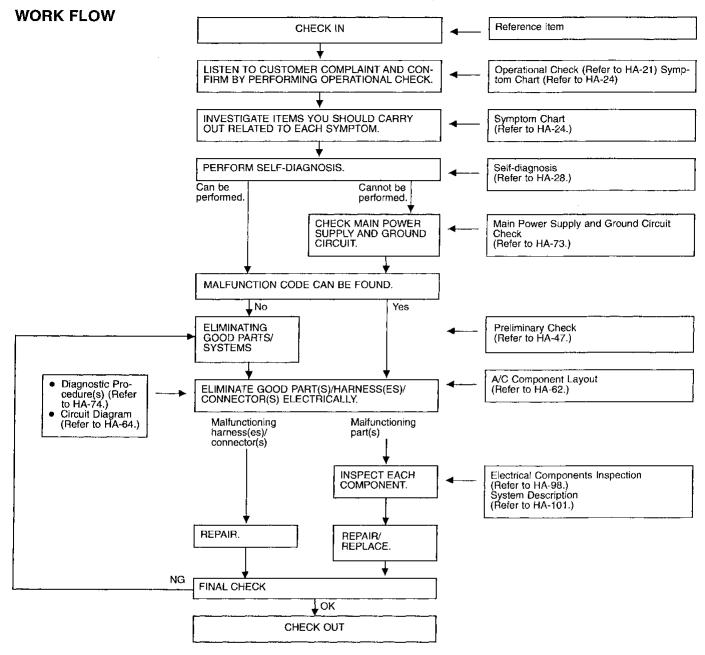
ST

RS

BT

HA

How to Perform Trouble Diagnoses for Quick and Accurate Repair



Operational Check

The purpose of the operational check is to confirm that the system operates as it should. The systems which will be checked are the blower, mode (discharge air), ambient display, intake air, defrost, econ, auto, temperature decrease, temperature increase, memory function and rear window defogger.

G|

CONDITIONS:

Engine running at normal operating temperature.

MA

PROCEDURE:

: Up

: Down

RHA041D

1. Check blower

LC

Press BLOWER switch (A: Up) one time. MANUAL should appear on the display. Blower should operate on low speed, and the fan symbol should have one blade lit (&).

Press BLOWER switch one more time.

Æ

EC

Continue checking blower speed and fan symbol until all four speeds have been checked.

4) Leave blower on high speed. AT

Press BLOWER switch (▼: Down) one time. Blower should operate in third speed.

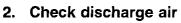
Continue checking blower speed and fan symbol until all three 6) speeds have been checked.

FA

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BR





Press the 🤰 switch. 1) Display should show air to the face.

RS

2) Confirm that all discharge air comes out the face vents. 3) Press switch.

Display should show air to face and foot (bi-level). Confirm that discharge air comes out the face and foot vents.

Press switch.

Display should show air to foot. 5)

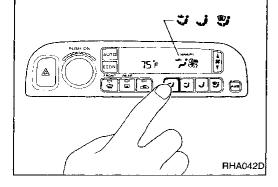
HΑ

Confirm that discharge air comes mostly from the foot outlets,

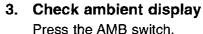
with some air from the defroster outlets. Press switch. 7)

凬

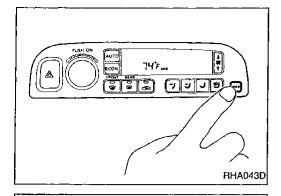
Display should show air to foot and defrost. Confirm that discharge air comes mostly from the defrost vents, with some air from the foot outlets.



Operational Check (Cont'd)



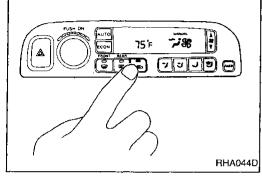
Display should show the outside (ambient) temperature for approximately 5 seconds.



4. Check recirculation

Press RECIRCULATION switch.
 Recirculation indicator should light.

 Listen for intake door position change (you should hear blower sound change slightly).



5. Check defrost

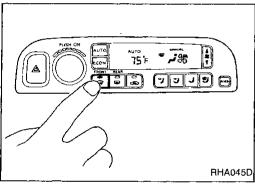
1) Press DEFROSTER switch.

Check that recirculation is canceled.

The discharge air should be coming only from the defrost vents.

3) Confirm that the compressor clutch is engaged (visual inspection).

The display should indicate AUTO, MANUAL, and defrost ().



6. Check ECON mode

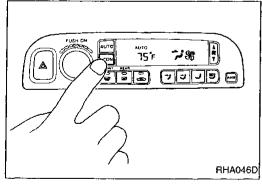
1) Press ECON switch.

Defrost should be canceled.

Discharge air outlet will depend on ambient, in-vehicle, and set temperatures.

Display should indicate ECON (no AUTO, no MANUAL).

2) Confirm that the compressor clutch is not engaged (visual inspection).

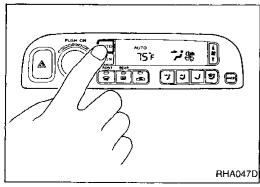


7. Check AUTO mode

1) Press AUTO switch.

Confirm that the compressor clutch engages (audio or visual inspection).

Display should indicate AUTO (no ECON, no MANUAL). (Discharge air will depend on ambient, in-vehicle, and set temperatures).



Operational Check (Cont'd)

Check temperature decrease

- 1) Turn temperature switch counterclockwise until 18°C (65°F) is displayed.
- Check for cold air at discharge air outlets.







LC

EC

FE

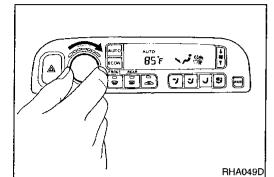
AT

PD

FA

RA

BR

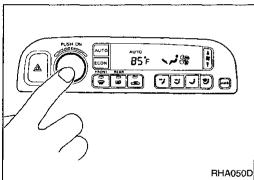


лито 85°F

RHA048D

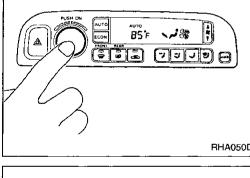
Check temperature increase

- 1) Turn temperature switch clockwise until 32°C (85°F) is displayed.
- Listen for changes in blower speed as set temperature 2) changes.
- Check for hot air at discharge air outlets.



10. Check memory function

- Press ON-OFF switch. 1)
- Turn the ignition off. 2)
- 3) Turn the ignition on.
- 4) Press the AUTO switch.
- Confirm that the set temperature remained at 32°C (85°F).



11. Check rear window defogger

1) Press rear window defogger switch. Rear window defogger indicator should turn on.



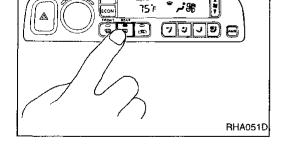












Symptom Chart

DIAGNOSTIC TABLE

		PROCEDURE		Se	elf-di	iagn	eizo			C	CON	ISUI	LT			F	Preli	min	ary (Che	ck	
SYMPTON	1		STEP 1 (HA-33)	STEP 2 (HA-33)	STEP 3 (HA-34)	STEP 4 (HA-35)	STEP 5 (HA-36)	AUXILIARY MECHANISM (HA-38)	WORK SUPPORT — SEGMENT CHECK (HA-40)	WORK SUPPORT — MODE DOOR CHECK (HA-40)	WORK SUPPORT — INTAKE DOOR CHECK (HA-41)	WORK SUPPORT TEMP SETTING TRIMMER (HA-41)	SELF-DIAGNOSIS RESULTS (HA-44)	ACTIVE TEST (HA-46)	Preliminary Check 1 (HA-47)	Preliminary Check 2 (HA-48)	Preliminary Check 3 (HA-49)	Preliminary Check 4 (HA-51)	Preliminary Check 5 (HA-52)	Preliminary Check 6 (HA-53)	Preliminary Check 7 (HA-54)	Preliminary Check 8 (HA-55)
		not change.	0	0	0	0	0	- -		0			0	0	0							
Intake doo	r doe	s not change.	0	0	0	0	0		0	_	0		0	0	<u> </u>	Ø						
Insufficient	cool	ing	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	
Insufficient	t heat	ing	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		0	
Blower mo	tor o	peration is malfunctioning.	0	0		0	0		0				0	0					0			
Magnet clu	utch o	loes not engage.	0	0		0	0		0				0	0						0		<u></u>
	air te	mperature does not change.	0	0		0	0	Ц	0				0	0							0	
Noise		[_							_										\square		0
片	51	Ambient sensor circuit is open.	0	0			0		0				0									
onsul 2	22	In-vehicle sensor circuit is open.	0	0			0		0				0									
MAGN(with C	23	Thermal transmitter circuit is open.	0	0					0				0				,		:			
sult of SELF-ESULTS mode Self-diagnosis	24	Intake sensor circuit is open.	0	0			0		0				0									
sult of SULT! Self-di	25	Sunload sensor circuit is open.	0	0					0				0									
RE PR	25	PBR circuit is open.	0	0				-	0				0					Ì				

 [.] ②: The number means checking order.
 . As for checking order, refer to each flow chart. (It depends on malfunctioning portion.)

Symptom Chart (Cont'd)

							Di	iagnos	stic Pi	roced	ure								ľ			r Sup ircuit (G]
Diagnostic Procedure 1 (HA-74)	Diagnostic Procedure 2 (HA-75)	Diagnostic Procedure 3 (HA-76)	Diagnostic Procedure 4 (HA-76)	Diagnostic Procedure 5 (HA-77)	Diagnostic Procedure 6 (HA-78)	Diagnostic Procedure 7 (HA-79)	Diagnostic Procedure 8 (HA-80)	Diagnostic Procedure 9 (HA-81)	Diagnostic Procedure 10 (HA-82)	Diagnostic Procedure 11 (HA-82)	Diagnostic Procedure 12 (HA-83)	Diagnostic Procedure 13 (HA-84)	Diagnostic Procedure 14 (HA-85)	Diagnostic Procedure 15 (HA-88)	Diagnostic Procedure 16 (HA-90)	Diagnostic Procedure 17 (HA-91)	Diagnostic Procedure 18 (HA-94)	Diagnostic Procedure 19 (HA-97)	Auto amp. (HA-73)	Control unit (HA-73)	7.5A Fuse #13 (HA-73)	7.5A Fuse #7 (HA-73)	15A Fuses #10 and #11 (HA-73)	7.5A Fuse #22 (HA-73)	MA EM LC EC
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1	0	0		0	0	0	0	0		0	0	0	0	0	0	0	0		0	0	0		0	0	FA
	0	0		0	0	0	0	0		0	0	0	0		0				0	0	0		0	0	150 W
1	0	0	0	0	0	0	0	0	0	0	0	0	$\overline{\square}$			0			0	0	0		0	0	RA
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Symptom Chart (Cont'd)

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		PROCEDURE	_	56	elf-di	agn	OSIS		ļ	T	NOC	1501	_! 	T	<u> </u>	-1 -	reili	mina	ary i	Che	ЭК Т	т
SYMPTOM			STEP 1 (HA-33)	STEP 2 (HA-33)	STEP 3 (HA-34)	STEP 4 (HA-35)	STEP 5 (HA-36)	AUXILIARY MECHANISM (HA-38)	WORK SUPPORT — SEGMENT CHECK (HA-40)	WORK SUPPORT — MODE DOOR CHECK (HA-40)	WORK SUPPORT — INTAKE DOOR CHECK (HA-41)	WORK SUPPORT — TEMP SETTING TRIMMER (HA-41)	SELF-DIAGNOSIS RESULTS (HA-44)	ACTIVE TEST (HA-46)	Preliminary Check 1 (HA-47)	Preliminary Check 2 (HA-48)	Preliminary Check 3 (HA-49)	Preliminary Check 4 (HA-51)	Preliminary Check 5 (HA-52)	Preliminary Check 6 (HA-53)	Preliminary Check 7 (HA-54)	Preliminary Check 8 (HA-55)
OULT	-21	Ambient sensor circuit is shorted.	0	0			0		0				0									
VOSIS CONS P 2	-55	In-vehicle sensor circuit is shorted.	0	0			0		0				2				,-					
DIAGN with	-23	Thermal transmitter circuit is shorted.	0	0					0				0									
Result of SELF-DIAGNOSIS RESULTS mode with CONSULT or Self-diagnosis STEP 2	-24	Intake sensor circuit is shorted.	0	0			0		0				0									:
ult of (ULTS elf-dia	-25	Sunload sensor circuit is shorted.	0	0					0				0									
Res RES or S	-26	PBR circuit is shorted.	0	0					0				0									
Self-diagno	sis can	not be performed.																				
Mode door	motor	does not operate normally.	0	0		0	0		0	0			0	0								
Intake door	motor	does not operate normally.	0		0				0		0	-	-	0		_						
		does not operate normally.	0	0		0			0	_ [0	0			_				\dashv	
Blower mote Starting Far		ation is malfunctioning under out of dicontrol.	0	0		0	0		0				0	0					0			
Magnet clut liminary Che		s not operate after performing Pre-	0	0		0	0		0				0	0						0		
Max. cold d	oor mo	tor does not operate normally.																				

[.] ②: The number means checking order.

O: As for checking order, refer to each flow chart. (It depends on malfunctioning portion.)

Symptom Chart (Cont'd)

				٠			D	iagno	stic P	roceo	lure								1			r Sup ircuit			
Diagnostic Procedure 2 (HA_75)	Diagnostic Procedure 2 (HA-75)	Diagnostic Procedure 3 (HA-76)	Diagnostic Procedure 4 (HA-76)	Diagnostic Procedure 5 (HA-77)	Diagnostic Procedure 6 (HA-78)	Diagnostic Procedure 7 (HA-79)	Diagnostic Procedure 8 (HA-80)	Diagnostic Procedure 9 (HA-81)	Diagnostic Procedure 10 (HA-82)	Diagnostic Procedure 11 (HA-82)	Diagnostic Procedure 12 (HA-83)	Diagnostic Procedure 13 (HA-84)	Diagnostic Procedure 14 (HA-85)	Diagnostic Procedure 15 (HA-88)	Diagnostic Procedure 16 (HA-90)	Diagnostic Procedure 17 (HA-91)	Diagnostic Procedure 18 (HA-94)	Diagnostic Procedure 19 (HA-97)	Auto amp. (HA-73)	Control unit (HA-73)	7.5A Fuse #13 (HA-73)	7.5A Fuse #7 (HA-73)	15A Fuses #10 and #11 (HA-73)	7.5A Fuse #22 (HA-73)	
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Self-diagnosis

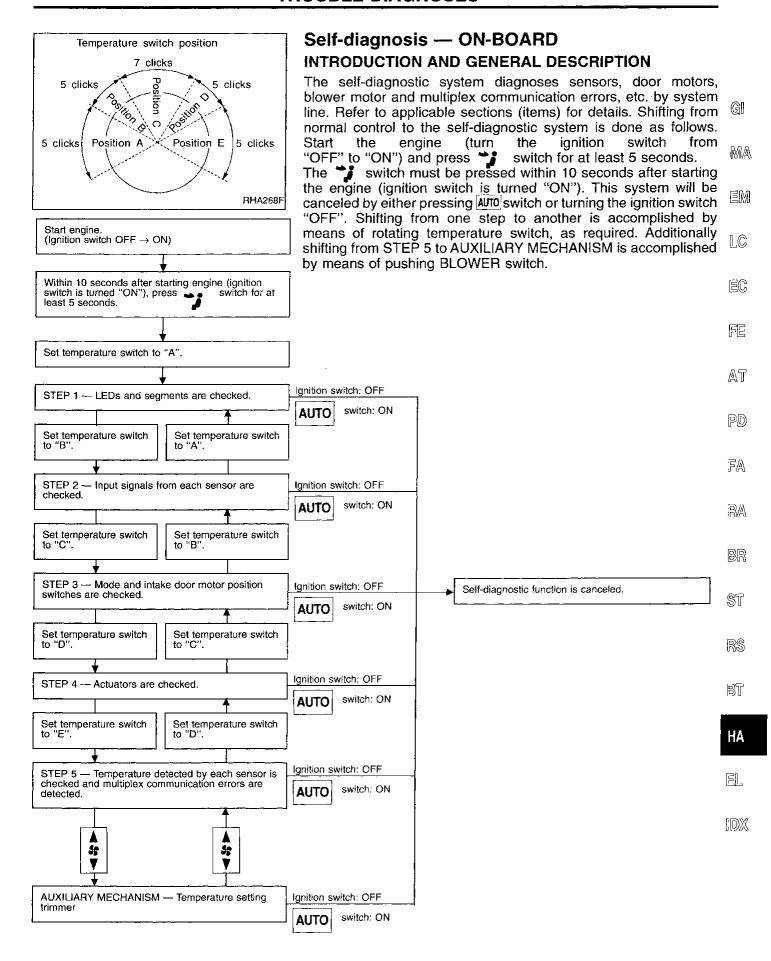
CONSULT AND ON-BOARD SELF-DIAGNOSTIC SYSTEM

Functions of CONSULT and the ON-BOARD SELF-DIAGNOSTIC SYSTEM are as follows:

ITEM			MOM	NITOR		_	_	NGING METER
IT EW		CONSULT	Γ		ON-BOAR	D	CON- SULT	ON- BOARD
LEDs and segments	a de la companya de		0		STEP 1	0		<u> </u>
Mode door motor position switch			0		 ဗ	0		
Intake door motor position switch		VORT	0		STEP	0		
Temperature setting trimmer		WORK SUPPORT	0	Temp.	setting	0	0	0
Intake memory adjustment*1		š	×					
Max. outlet flow adjustment			0				0	
Fan speed control adjustment			0				0	
Mode door control adjustment			0				0	
Ambient sensor	LTS		0	5		0		
In-vehicle sensor	ESU		0	STEP		0	-	
Intake sensor	Sis		0	l o	2 6	0		
Thermal transmitter	SELF-DIAGNOSIS RESULTS		0		STEP	0		
Sunload sensor	F.DIA	TOR	0			0	···	
PBR	SEL	DATA MONITOR	0	1		0		
Control switches		ATA	0					
Mode door position]	0			0		
Intake door position	EST	ļ	0		+	0	•	
Air mix door angle	ACTIVE TEST		0		<u> </u>	0		
Blower motor voltage	T I		0	ن	0	0		
Compressor operation			0			0		
Trimmed temperature			0					
Intake door position memory*1			Х					
Highest blower fan speed								
Highest blower fan speed changing point			0					
Outlet door changing point			0				į	

^{*1:} Items shown on CONSULT's display but cannot be activated.

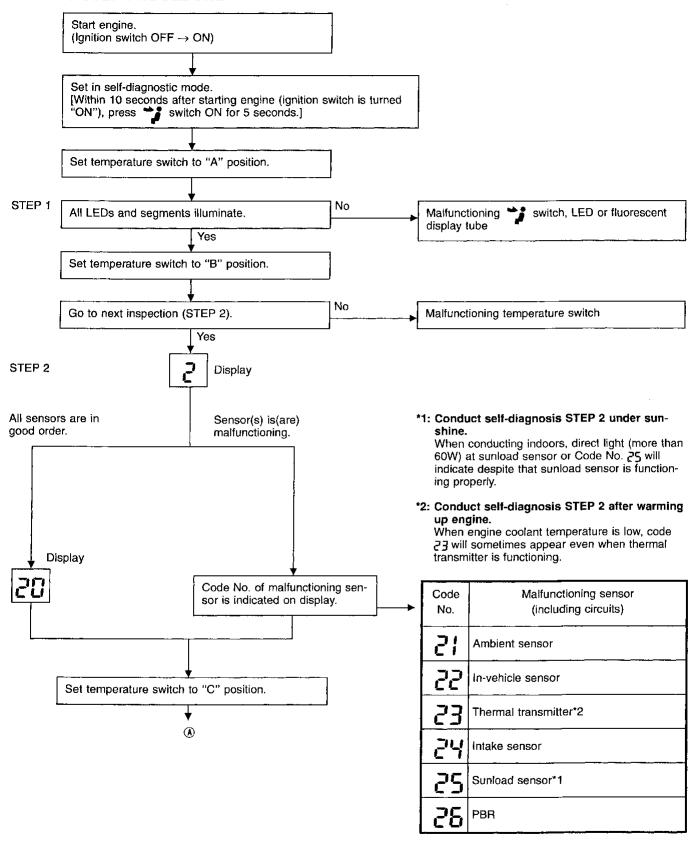
HA-28 986

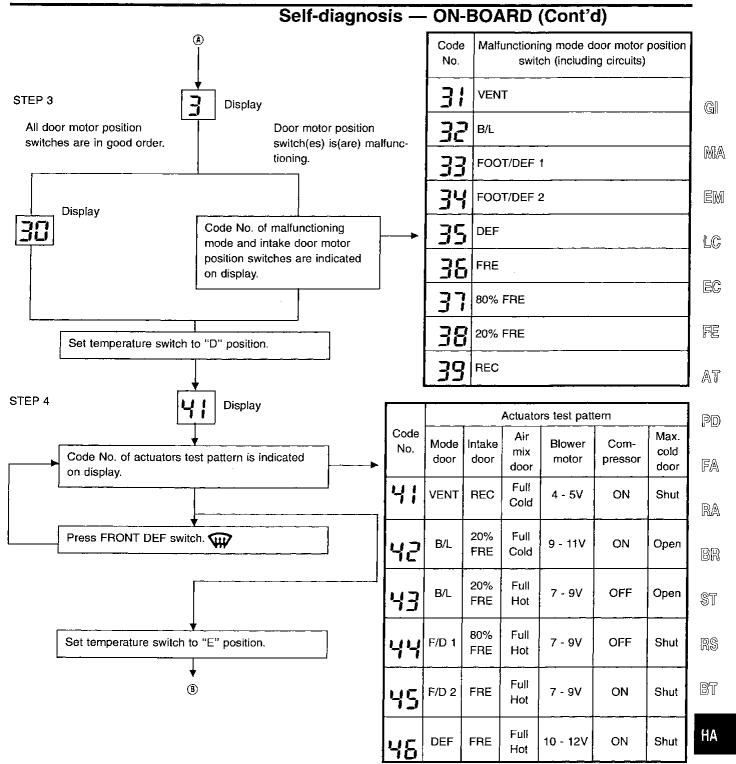


HA-29 987

Self-diagnosis — ON-BOARD (Cont'd)

STEP BY STEP PROCEDURE



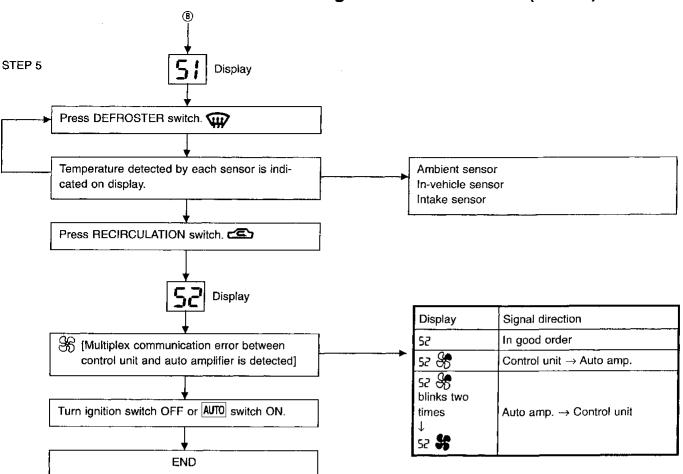


HA-31 989

EL

1DX

Self-diagnosis — ON-BOARD (Cont'd)

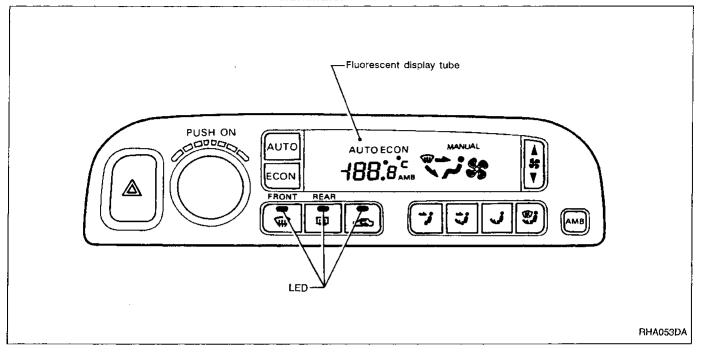


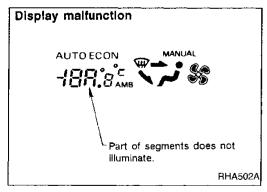
HA-32 990

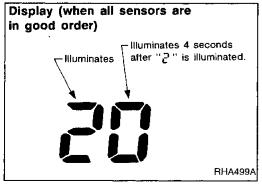
Self-diagnosis — ON-BOARD (Cont'd) HOW TO INTERPRET THE RESULTS

STEP 1: Checks LEDs and segments

When switch's LED and segments are in good order in STEP 1 mode, the corresponding LED and fluorescent display tube will illuminate.







If LEDs or segments malfunction, LED will not come on or display will show incomplete segment.

STEP 2: Checks each sensor circuit for open or short circuit

Display shows "¿ " in STEP 2 mode.
When all sensors are in good order, display shows "¿ŋ".
It takes approximately 4 seconds to check all sensors.

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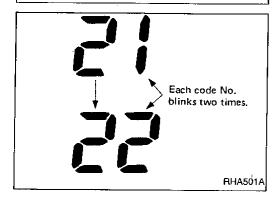
BŢ

HA

Display (when sensor malfunctions) Blinks (indicating a shortcircuit) Code No. (blinks) Illuminates

Self-diagnosis — ON-BOARD (Cont'd)

If a sensor is malfunctioning, the corresponding code No. blinks on display. A short circuit is identified by a blinking "- " mark preceding mode number.



If two or more sensors malfunction, corresponding code Nos. respectively blink two times.

Sensors and abnormalities

If a circuit is opened or shorted, display shows its code No. when input corresponds with any of following conditions.

Code No.	Sensor	Open circuit	Short circuit	
21	Ambient sensor	Less than -41.9°C (-43°F)	Greater than 100°C (212°F)	
22	In-vehicle sensor	Less than -41.9°C (-43°F)	Greater than 100°C (212°F)	
23	Thermal transmit- ter*3	Less than -25.6°C (-14°F)	Greater than 150°C (302°F)	
7	Intake sensor	Less than -41.9°C (-43°F)	Greater than 100°C (212°F)	
25	Sunload sensor*2	Less than 0.01515 mA	Greater than 0.545 mA	
26	PBR*1	Greater than 50%	Less than 30%	

^{*1: &}quot;50%" and "30%" refer to percentage with respect to full stroke of air mix door. (Full cold: 0%, Full hot: 100%)

*3: Conduct self-diagnosis STEP 2 after warming up engine.

Display (when all doors are in good order) Illuminaters 20 seconds after "3" is shown on display.

Illuminates:

RHA383D

STEP 3: Checks mode and intake door positions

Display shows "3" in STEP 3 mode.

When all doors are in good order, display will then show "37".

It takes approximately 20 seconds to check all mode and intake doors.

HA-34

992

^{*2:} Conduct self-diagnosis STEP 2 under sunshine.
When conducting indoors, direct light (more than 60W) at sunload sensor.

Display (when a door is out of order) Code No. (blinks) Illuminates RHA497A



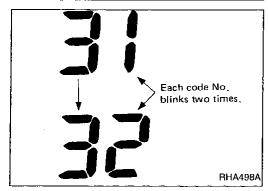
When abnormalities are detected, display shows a code No. corresponding with malfunctioning part.

Code No.	31	32	33	34	35	35	77	38	39
Malfunctioning part	VENT	B/L	F/D 1	F/D 2	DEF	FRE	80% FRE	20% FRE	REC

G

EM

MA



Changes from "1" to "5".

If two or more mode or intake doors are out of order, corresponding code numbers respectively blink two times. If mode door motor harness connector is disconnected, the follow-

LC

ing display pattern will appear.

EC

If intake mode door harness connector is disconnected, the following display pattern will appear.

FE

$$35 \rightarrow 37 \rightarrow 38 \rightarrow 39$$

If any mode door motor position switch is malfunctioning, mode door motor will also malfunction.

AT

STEP 4: Checks operation of each actuator

PD

Display shows "4;" in STEP 4 mode.

When DEFROSTER switch is pressed one time, display

FA

"ฯุટ". Thereafter, each time the switch is pressed, display advances one number at a time, up to "46", then returns to

RA

BR

During inspection in STEP 4, the auto amplifier will forcefully transmit an output to the affected actuators. The corresponding code Nos. are shown on display as indicated in the table below.

RS

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

BT

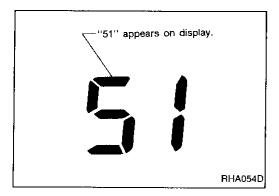
HA

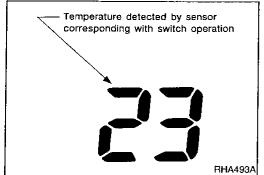
NDX

Code No.	111	117	117	ជាជ	115	
Actuator	4:	45	43	77	45	45
Mode door	VENT	B/L	B/L	F/D 1	F/D 2	DEF
Intake door	REC	20% FRE	20% FRE	80% FRE	FRE	FRE
Air mix door	Full Cold	Full Cold	Full Hot	Full Hot	Full Hot	Full Hot
Blower motor	4 - 5 V	9 -11 V	7 - 9 V	7 - 9 V	7 - 9 V	10 - 12 V
Compressor	ON	ON	OFF	OFF	ON	ON
Max. cold door	Shut	Open	Open	Shut	Shut	Shut

Operating condition of each actuator cannot be checked by indicators.

Illuminates RHA495A





Self-diagnosis — ON-BOARD (Cont'd)

STEP 5: Checks temperature detected by sensors, and detects multiplex communication error Checks temperature detected by sensors

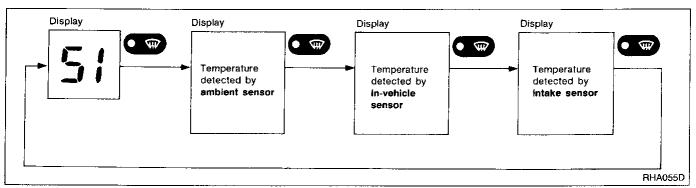
Display shows "5;" in STEP 5 mode.

• When DEFROSTER switch is pressed one time, display shows temperature detected by ambient sensor.

• When DEFROSTER switch is pressed second time, display shows temperature detected by in-vehicle sensor.

• When DEFROSTER switch is pressed third time, display shows temperature detected by intake sensor.

When W DEFROSTER switch is pressed fourth time, display returns to original presentation "5;".



If temperature shown on display greatly differs from actual temperature, check sensor circuit at first. Then inspect sensor itself according to the procedures described in **Control System Input Components (Refer to HA-101)**.

HA-36 994

Display (multiplex communication properly functioning)

Self-diagnosis — ON-BOARD (Cont'd)

Detects multiplex communication error

Display shows "52" in STEP 5 mode.

[Multiplex communication error between control unit and auto amplifier is detected]

Display	Signal direction	GI
52	In good order	- _ MA
<u>52 </u>	Control unit → auto amplifier	- ma
52%		
blinks two times. ↓	Auto amplifier → control unit	LC
52 #		EC

CAUTION:

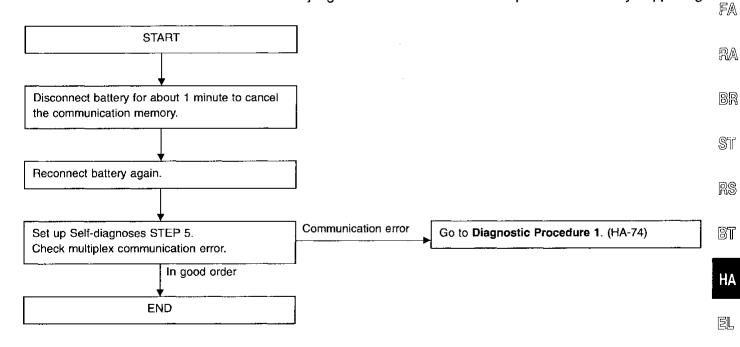
The auto amplifier memorizes any communication error in the system in a normal control with battery connected. When there is an error, display will be as shown above. When plural errors occur, the display of each error will blink two times for 0.5 second intervals.

FE

AT

PD

If a communication error is displayed, follow the flow chart below to judge if the error occurred in the past or is currently happening.



HA-37 995

Self-diagnosis — ON-BOARD (Cont'd)

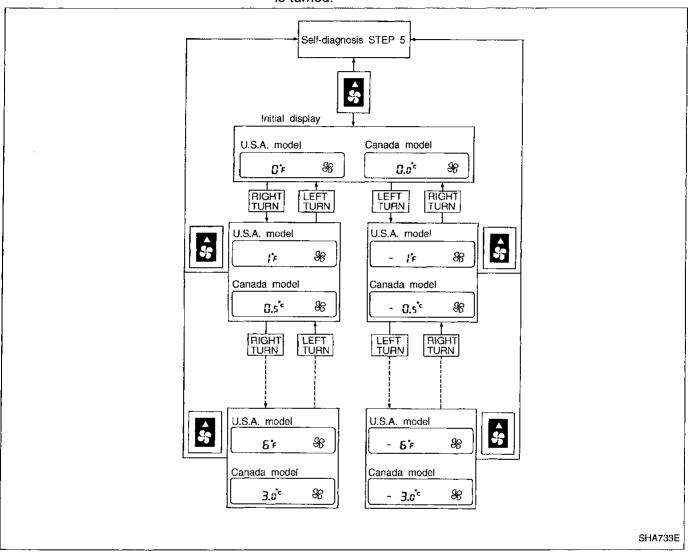
AUXILIARY MECHANISM: Temperature setting trimmer

This trimmer compensates for differences between temperature setting (displayed digitally) and temperature felt by driver in a range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F).

Operating procedures for this trimmer are as follows:

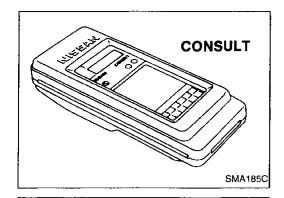
Starting with STEP 5 under "Self-diagnostic mode", press

(blower speed up) switch to set air conditioning system in auxiliary mode. Then, set temperature switch to desired temperature. Temperature will change at a rate of 0.5°C (1°F) each time a switch is turned.



When battery cable is disconnected, trimmer operation is canceled and temperature set becomes that of initial condition, i.e. 0°C (0°F).

HA-38 996



Self-diagnosis — CONSULT **CONSULT INSPECTION PROCEDURE**

Turn off ignition switch.

Connect "CONSULT" to Data link connector. (Data link connector is located in left dash side panel.)

Gl

iM/A

LC

EC

FE

AT

PD

Turn on ignition switch. Touch "START".

5. Touch "AUTO A/C".

FA

RA

BR

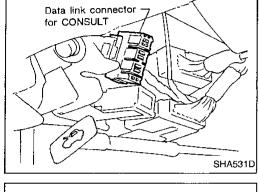
ST

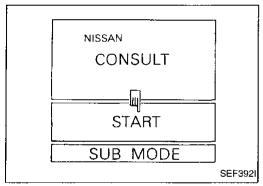
RS

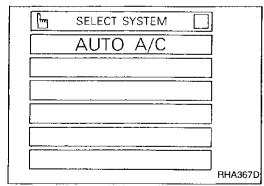
HA

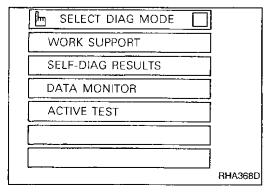
Perform each diagnostic mode according to the inspection sheet on the next page.

1DX



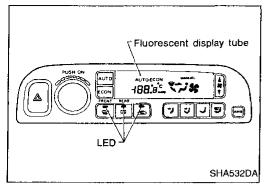






HA-39 997

BT

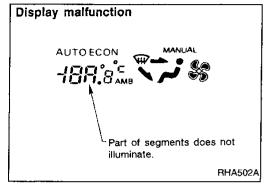


Self-diagnosis — CONSULT (Cont'd) WORK SUPPORT

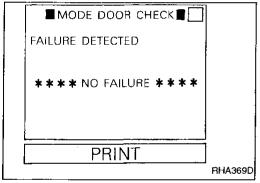
SEGMENT CHECK: Checks LEDs and segments

Touch "SEGMENT CHECK".

When switch's LED and segments are in good order in WORK SUPPORT — Segment check mode, the corresponding LED and fluorescent display tube will illuminate.

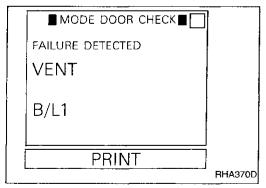


If LEDs or segments malfunction, LED will not come on or display will show incomplete segment.



MODE DOOR CHECK: Checks mode door position

Touch "MODE DOOR CHECK" and then touch "START". When all doors are functioning, display will show "NO FAILURE".



When abnormalities are detected, display shows a malfunction position.

If two or more mode doors are out of order, corresponding mode doors respectively blink two times.

If any mode door motor harness connector is disconnected, display will show all mode door positions.

If any mode door motor position switch is malfunctioning, mode door motor will also malfunction.

HA-40 998

INTAKE DOOR CHECK FAILURE DETECTED **** NO FAILURE **** **PRINT** RHA371D

■INTAKE DOOR CHECK

PRINT

RHA372D

FAILURE DETECTED

80%FR

20%FR

Self-diagnosis — CONSULT (Cont'd)

INTAKE DOOR CHECK: Checks intake door position.

Touch "INTAKE DOOR CHECK", and then touch "START". When all doors are in good order, display will show "NO FAILURE".



MA

EM

When abnormalities are detected, display shows a malfunction

LC

If two or more intake doors are out of order, corresponding intake doors respectively blink two times. If intake door motor harness connector is disconnected, display will

show all positions except "FRE". If any intake door motor position switch is malfunctioning, intake door motor will also malfunction.

FE

AT

TEMP SETTING TRIMMER: Temperature setting trimmer.

PD

This trimmer compensates for differences between temperature setting (Displayed digitally) and temperature felt by the driver in a range of ±3°C (±6°F).

FA

Operation procedures for this trimmer are as follows:

RA

ST

Touch "TEMP SETTING TRIMMER", and then touch "START". Next, touch either the UP or DOWN switch as desired. Temperature will change at a rate of 0.5°C (1°F) each time a switch is touch.

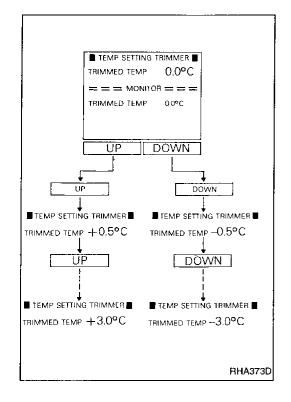
RS

BT

When battery cable is disconnected, trimmer operation is canceled and temperature set returns to the initial condition, i.e. 0°C (0°F).

HA 膩



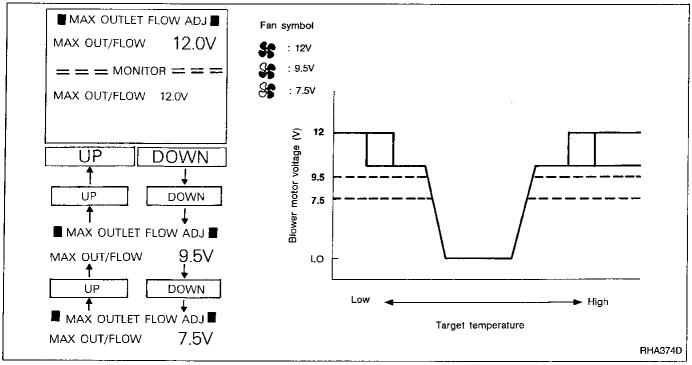


HA-41 999

Self-diagnosis — CONSULT (Cont'd)

MAX. OUTLET FLOW ADJUSTMENT: Adjustment of highest blower fan speed.

For passenger's comfort, maximum air flow of automatic control (blower motor voltage) can be set at three different levels. Operating procedure for this adjustment are as follows: Touch "MAX OUTLET FLOW ADJUSTMENT", and touch "START". Then, touch either UP or DOWN switch as desired.



FAN SPEED CONTROL ADJUSTMENT: Adjustment of highest blower fan speed changing point.

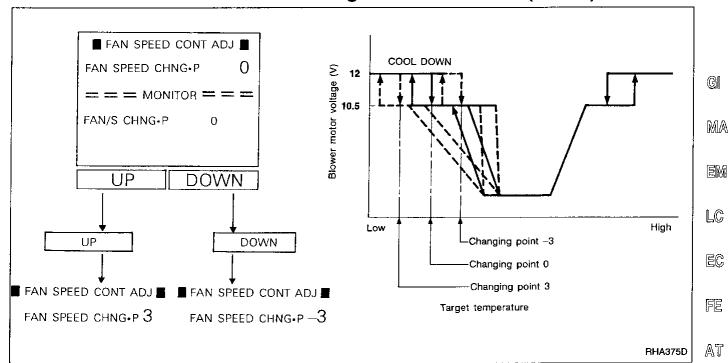
For passenger's comfort, blower high relay operating time period during cool down (voltage changes from 12V to 10.5V) can be set at three different levels.

Operating procedure for this adjustment are as follows:

Touch "FAN SPEED CONTROL ADJUSTMENT", and touch "START". Then, touch either UP or DOWN switch as desired.

HA-42 1000

Self-diagnosis — CONSULT (Cont'd)



MODE DOOR CONTROL ADJUSTMENT: Adjusting outlet door changing point.

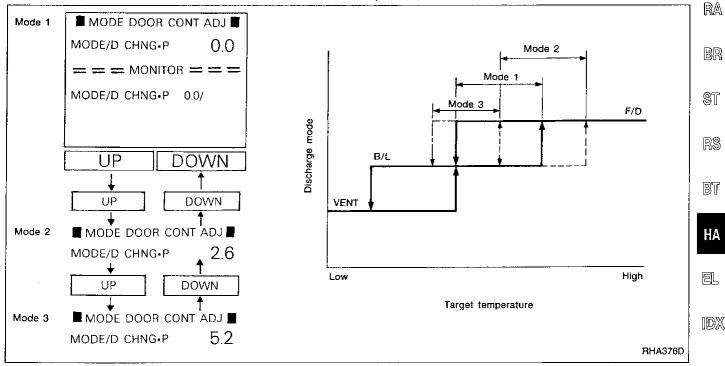
For passenger's comfort, time setting when changing from B/L to F/D mode can be set at three different levels.

PD

FA

(Operating procedure for this adjustment are as follows:)

Touch "MODE DOOR CONTROL ADJUSTMENT", and then touch "START". Then, touch UP switch as desired.

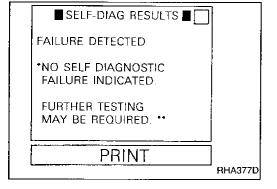


HA-43

Self-diagnosis — CONSULT (Cont'd) SELF-DIAGNOSTIC RESULTS

Checks each sensor circuit for open or short circuit.

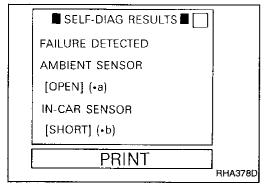
DIAGNOSTIC ITEM	DIAGNOSTIC ITEM IS DETECTED WHEN		
Ambient sensor			
In-vehicle sensor			
Thermal transmitter	Each conser circuit is onen or shorted		
Intake sensor	Each sensor circuit is open or shorted.		
Sunload sensor			
PBR			



Touch "SELF-DIAGNOSTIC RESULTS", and then touch "START". When all sensors are in good order, display will show "NO SELF DIAGNOSTIC FAILURE INDICATED".

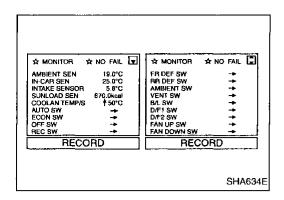
CAUTION:

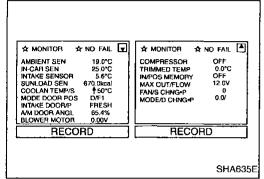
- Before conducting SELF-DIAGNOSTIC RESULTS mode, warm up engine. When engine coolant temperature is low, display can sometimes show "WATER TEMPERATURE SENSOR [OPEN] (·a)" even though the sensor is functioning properly.
- Conduct SELF-DIAGNOSTIC RESULTS mode under direct sunshine if possible. When conducting indoors, direct electric light (min. 60W) on the sunload sensor. Otherwise, display will show "SUNLOAD SENSOR [OPEN] (·a)" even when the sensor is functioning properly.



If a sensor is malfunctioning, the corresponding sensor on display. If circuit is opened, [OPEN] (·a) If circuit is shorted, [SHORT] (·b)

HA-44 1002





Self-diagnosis — CONSULT (Cont'd) DATA MONITOR

Input/Output data in the auto amp. is displayed. Touch "DATA MONITOR".

ECU Input signals

Touch "ECU INPUT SIGNALS".

Switch communication check

For switches shown on the display, press applicable switch on control unit. When the direction of the arrow " \rightarrow " changes, switch communication is in functioning properly.

Main signals

Touch "MAIN SIGNALS", and touch "START".

Selection from menu.

Touch "SELECTION FROM MENU".

These are the available items to be checked:

AMBIENT SENSOR

• IN-CAR (IN-VEHICLE) SENSOR

INTAKE SENSOR

SUNLOAD SENSOR

 COOLANT TEMP. SENSOR (THERMAL TRANSMITTER)

AUTO SW

ECON SW

OFF SW

REC SW

FR DEF SW

RR DEF SW

AMBIENT SW

VENT SW

B/L SW

D/F1 SW

D/F2 SW

FAN UP SW

FAN DOWN SW

MODE DOOR POSITION

INTAKE DOOR POSITION

AIR MIX DOOR ANGLE

BLOWER MOTOR

COMPRESSOR

 TRIMMED TEMP. (TEMP. SETTING TRIMMER)

MAX. OUTLET FLOW

FAN SPEED CHANGING POINT

MODE DOOR CHANGING POINT

FA

G

MA

LC

FE

AT

PD

RA

BR

ST

RS

D GC

BT

НА

HA-45 1003

Self-diagnosis — CONSULT (Cont'd) ACTIVE TEST

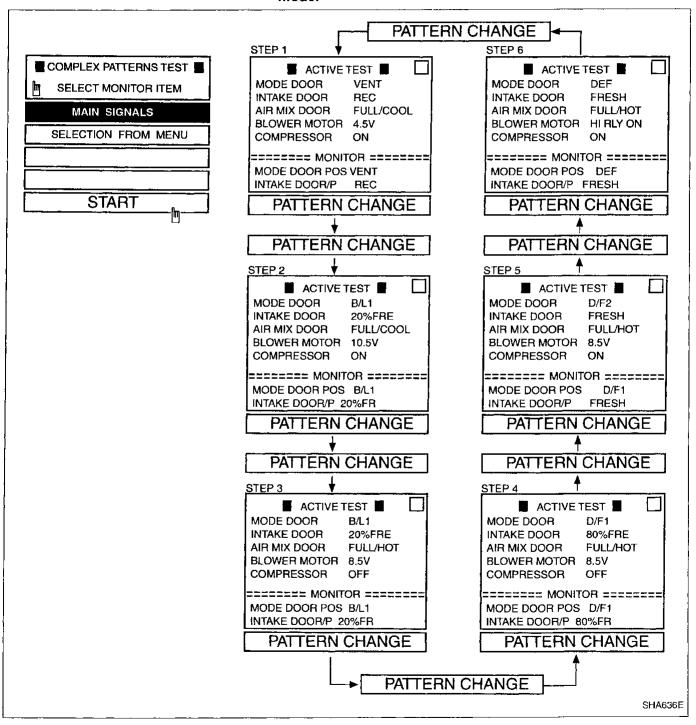
Checks operation of each actuator.

Mode in which CONSULT drives some actuators apart from the auto amp. and also shifts some parameters in a specified range.

Checks must be made visually, by listening for noise, or by touching air outlets with hand, etc. for improper operation. Touch "ACTIVE TEST".

Touch "COMPLEX PATTERNS".

Touch "START". Display shows STEP 1 in "ACTIVE TEST" mode.

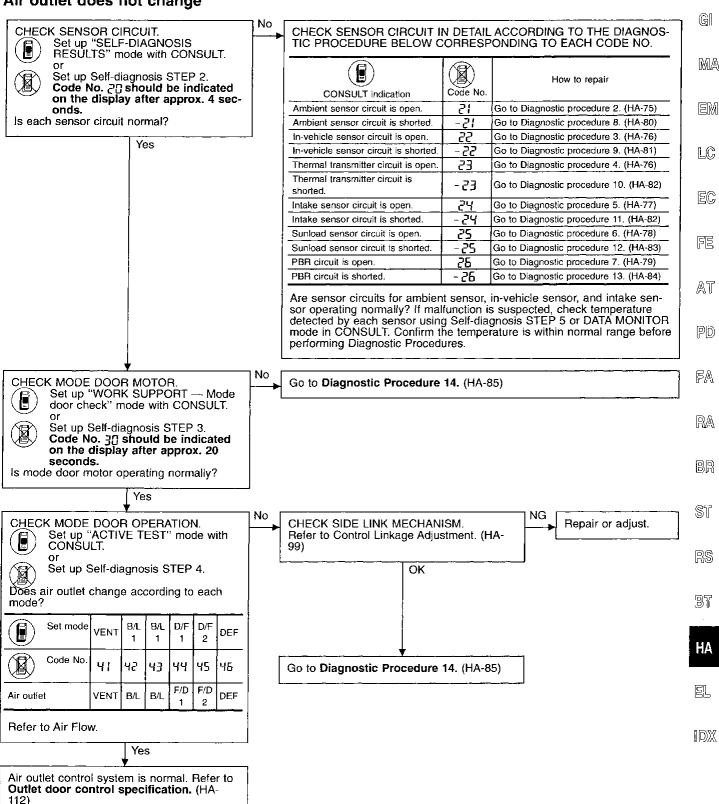


HA-46 1004

Preliminary Check

PRELIMINARY CHECK 1

Air outlet does not change

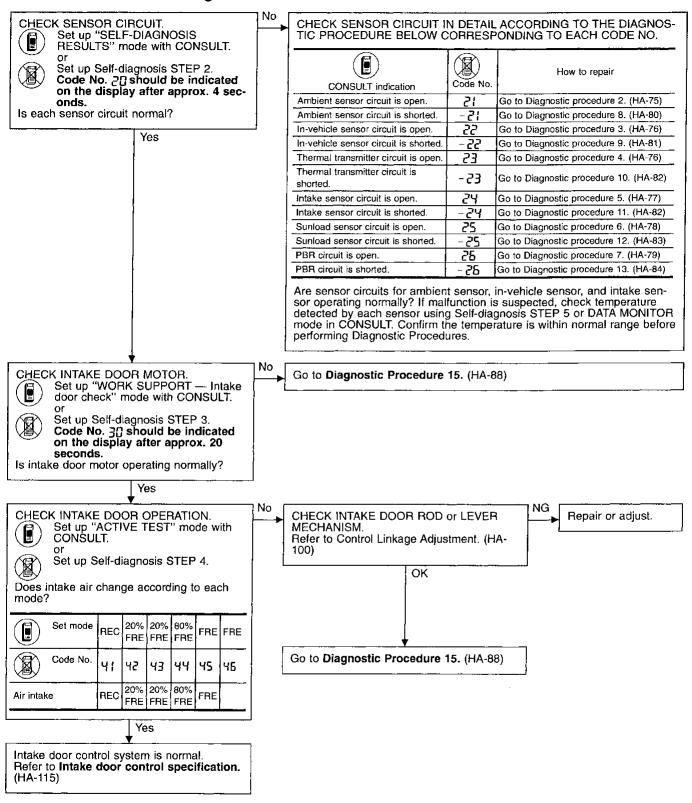


HA-47 1005

Preliminary Check (Cont'd)

PRELIMINARY CHECK 2

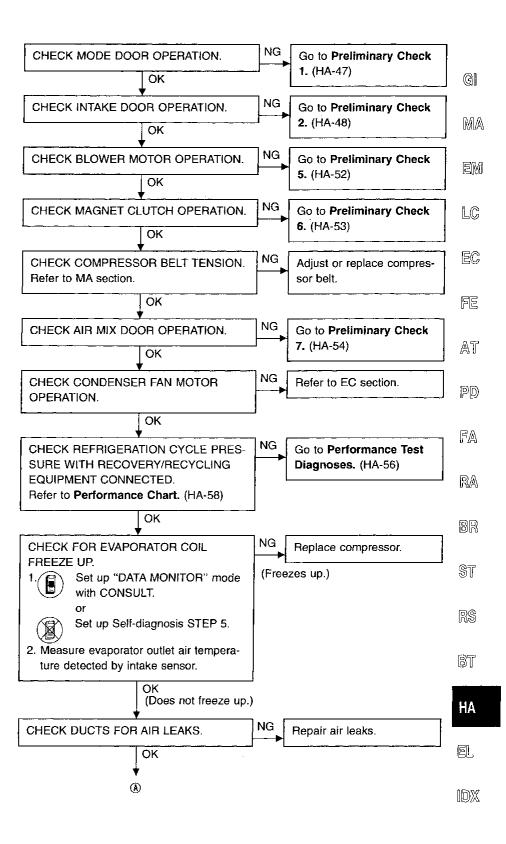
Intake door does not change.



HA-48 1006

Preliminary Check (Cont'd)

PRELIMINARY CHECK 3 Insufficient cooling



HA-49 1007

Preliminary Check (Cont'd)



PERFORM TEMPERATURE SETTING TRIMMING.



Set up "WORK SUPPORT — temp. setting trimmer" mode with CONSULT.

or



Set up AUXILIARY MECHANISM mode in Self-diagnosis.



Press DOWN switch repeatedly until desired temperature is reached.

or

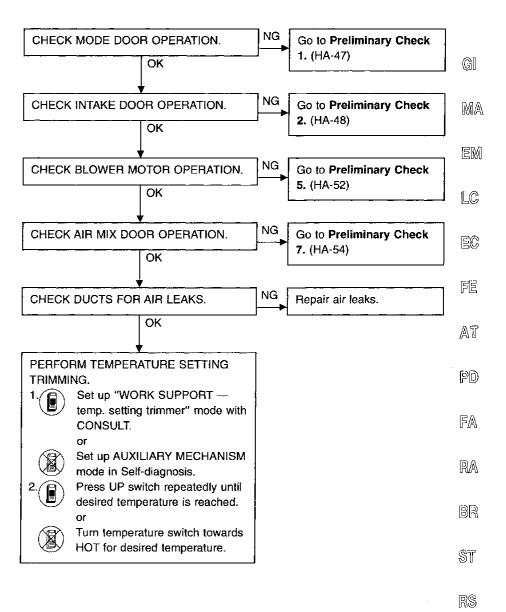


Turn temperature switch towards COLD for desired temperature.

HA-50 1008

Preliminary Check (Cont'd)

PRELIMINARY CHECK 4 Insufficient heating



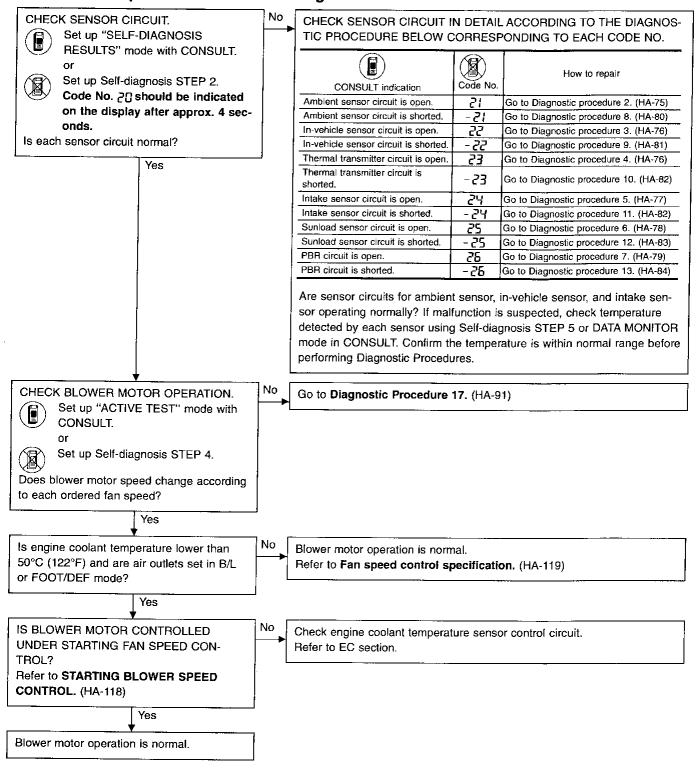
BT

EL

Preliminary Check (Cont'd)

PRELIMINARY CHECK 5

Blower motor operation is malfunctioning.



HA-52 1010

Preliminary Check (Cont'd)

G

MA

EM

LC

AT

PD

FA

BR

ST

RS

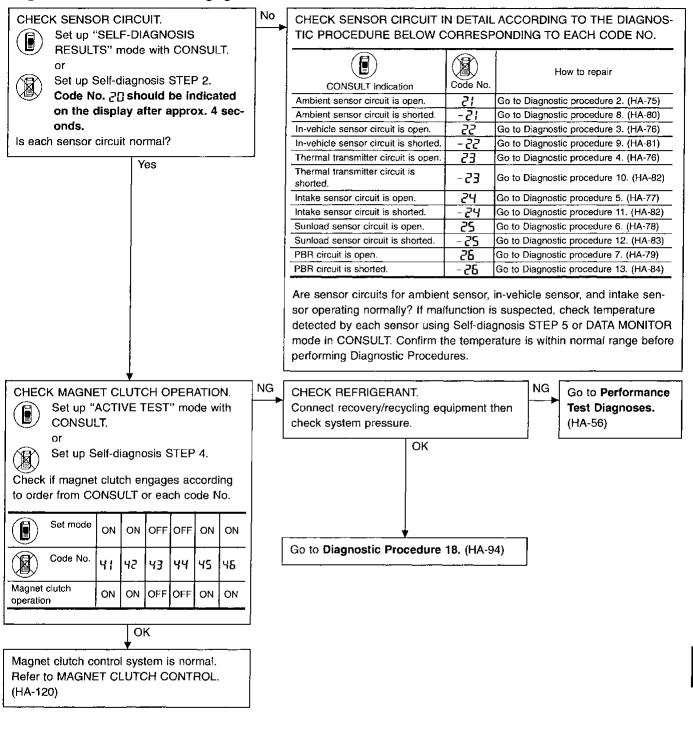
BT

EL

 $\mathbb{ID}X$

PRELIMINARY CHECK 6

Magnet clutch does not engage.

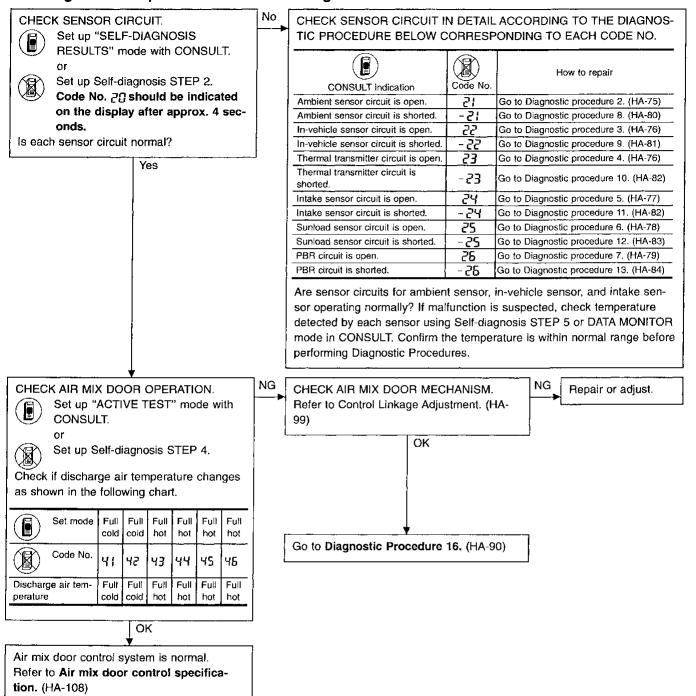


HA-53

Preliminary Check (Cont'd)

PRELIMINARY CHECK 7

Discharged air temperature does not change.

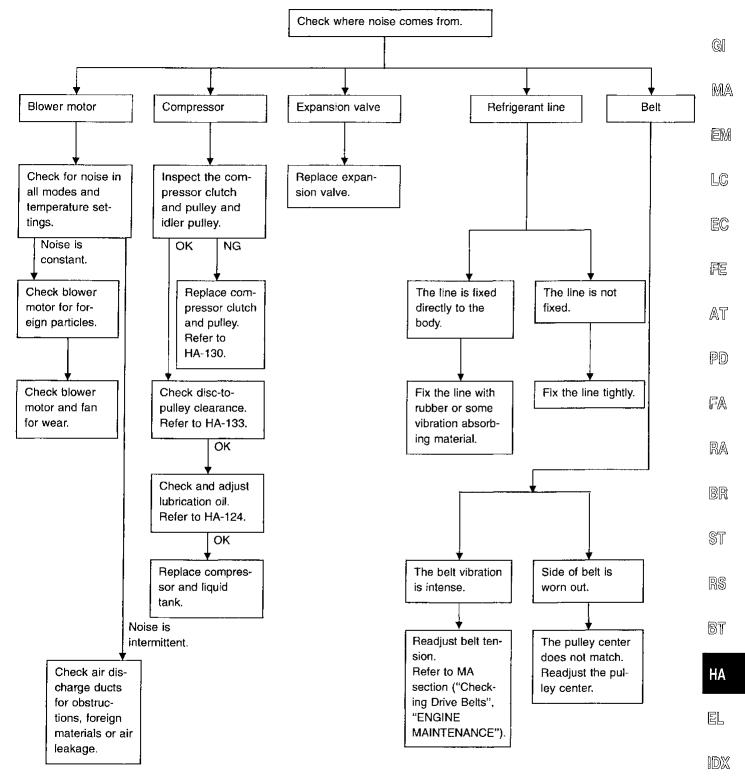


HA-54 1012

Preliminary Check (Cont'd)

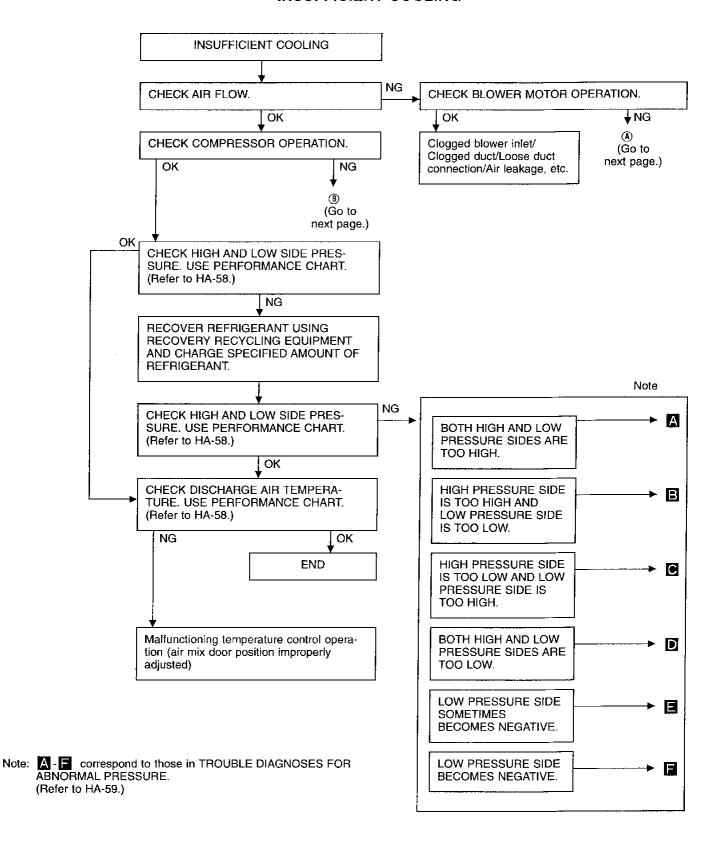
PRELIMINARY CHECK 8

Noise

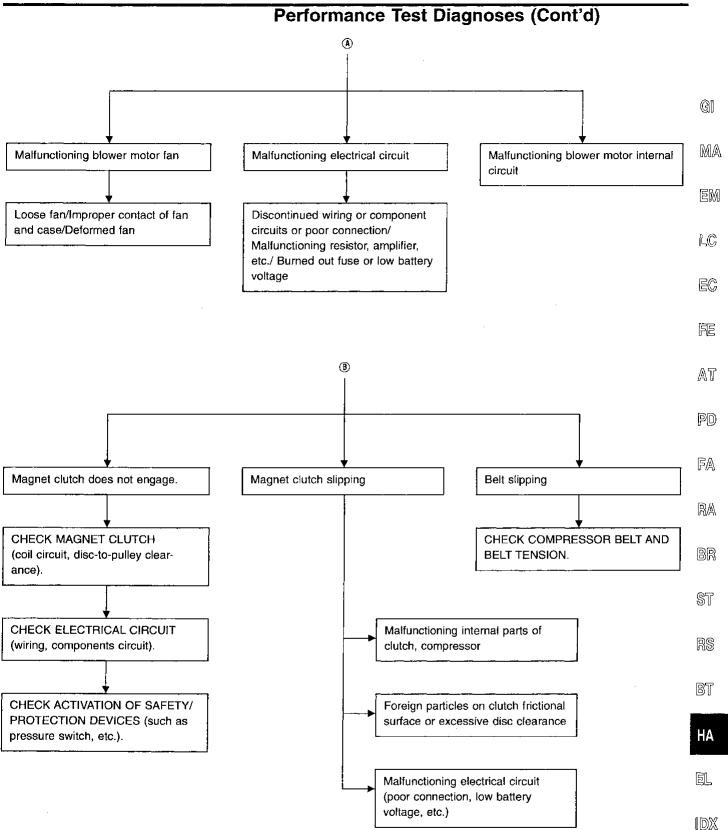


HA-55

Performance Test Diagnoses INSUFFICIENT COOLING



HA-56 1014



HA-57 1015

Performance Chart

TEST CONDITION

Before conducting performance test, disconnect ambient sensor harness connector and make short circuit using jumper cable.

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well ventilated

place)

Doors: Closed
Door window: Open
Hood: Open

Auto switch: ON

Temperature switch (PTC): Max. COLD set

Mode switch: (Ventilation) set

(RECIRCULATION) switch: (Recirculation) set

Blower switch: Max. speed set Engine speed: 1,500 rpm

Operate the air conditioning system for 10 minutes before tak-

ing measurements.

TEST READING Recirculating-to-discharge air temperature table

Inside air (Recirculating ai	Discharge air temperature at center venti	
Relative humidity %	Air temperature °C (°F)	lator °C (°F)
	20 (68)	1.7 - 2.5 (35 - 37)
5000	25 (77)	4.3 - 5.3 (40 - 42)
50 - 60	30 (86)	8.4 - 10.2 (47 - 50)
	35 (95)	13.0 - 15.3 (55 - 60)
	20 (68)	2.5 - 3.7 (37 - 39)
60 - 70	25 (77)	5.3 - 7.0 (42 - 45)
60 - 70	30 (86)	10.2 - 12.0 (50 - 54)
	35 (95)	15.3 - 18.5 (60 - 65)

Ambient air temperature-to-operating pressure table

Ambient air		High program (Discharge side)		
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)	
50 - 70	20 (68)	843 - 1,030 (8.6 - 10.5, 122 - 149)	147 - 177 (1.5 - 1.8, 21 - 26)	
	25 (77)	1,040 - 1,275 (10.6 - 13.0, 151 - 185)	147 - 186 (1.5 - 1.9, 21 - 27)	
	30 (86)	1,255 - 1,540 (12.8 - 15.7, 182 - 223)	157 - 196 (1.6 - 2.0, 23 - 28)	
	35 (95)	1,500 - 1,824 (15.3 - 18.6, 218 - 264)	167 - 216 (1.7 - 2.2, 24 - 31)	
	40 (104)	1,746 - 2,128 (17.8 - 21.7, 253 - 309)	196 - 265 (2.0 - 2.7, 28 - 38)	

HA-58

Trouble Diagnoses for Abnormal Pressure

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-58 ("Ambient air temperature-to-operating pressure table").

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
oth high and low-pressure des are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until speci- fied pressure is obtained.	_
	Air suction by cooling fan is	Insufficient condenser cooling	Clean condenser.	-
	insufficient.	performance ↓	Check and repair cooling fan as necessary.	
		Condenser fins are clogged. Improper fan rotation of cooling fan		-
	Low-pressure pipe is not cold. When compressor is stopped	Poor heat exchange in con- denser (After compressor operation	Evacuate repeatedly and recharge system.	•
<u> </u>	high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It	stops, high pressure decreases too slowly.)		
AC359A	thereafter.	Air in refrigeration cycle	Check and repair each engine	
	Engine tends to overheat.	Engine cooling systems mal- function.	cooling system.	
	 An area of the low-pressure pipe is colder than near the evaporator outlet. 	Excessive liquid refrigerant on low-pressure side Excessive refrigerant dis-	Replace expansion valve.	
	Plates are sometimes covered with frost.	charge flow Expansion valve is open a little compared with the		
		specification. ↓		
		Improper thermal valve installation Improper expansion valve adjustment		
High-pressure side is too high and low-pressure side is too ow.	Upper side of condenser and high-pressure side are hot,	High-pressure tube or parts located between compressor	Check and repair or replace malfunctioning parts.	
	however, liquid tank is not so hot.	and condenser are clogged or crushed.	 Check lubricant for contami- nation. 	
A B B				
AC360A				

HA-59 1017

Trouble Diagnoses for Abnormal Pressure (Cont'd)

	(Cont a)		
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Damaged inside compressor packings	Replace compressor.
LO HI AC356A	No temperature difference between high and low-pressure sides	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace compressor.
Both high- and low-pressure sides are too low.	 There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Liquid tank inside is clogged a little.	Replace liquid tank. Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side 	High-pressure pipe located between liquid tank and expan- sion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
AC353A	 Expansion valve and liquid tank are warm or only cool when touched. 	Low refrigerant charge ↓ Leaking fittings or components	Check refrigerant for leaks. Refer to "Checking Refrigerant Leaks", HA-127.
Both high- and low-pressure sides are too low.	There is a big temperature dif- ference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. 1 Improper expansion valve adjustment 2 Malfunctioning thermal valve 3 Outlet and inlet may be clogged.	 Remove foreign particles by using compressed air. Check lubricant for contami- nation.
	An area of the low-pressure pipe is colder than near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination.
AC353A	Air flow volume is not enough or is too low.	Evaporator is frozen. Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Replace compressor.

HA-60 1018

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
ow-pressure side sometimes pecomes negative.	Air conditioning system does not function and does not cyclically cool the compart- ment air.	Refrigerant does not discharge cyclically. Moisture is frozen at expansion	Drain water from refrigerant or replace refrigerant. Replace liquid tank.	(
	The system constantly functions for a certain period of time after compressor is	valve outlet and inlet. Water is mixed with refrigerant.	*	
	stopped and restarted.			[
				[
AC354A				ļ
ow-pressure side becomes egative.	Liquid tank or front/rear side of expansion valve's pipe is	High-pressure side is closed and refrigerant does not flow.	Leave the system at rest until no frost is present. Start it	
LO HI AC362A	frosted or dewed.	↓ Expansion valve or liquid tank is frosted.	again to check whether or not the problem is caused by water or foreign particles.	L
			If water is the cause, initially cooling is okay. Then the water freezes, causing a	
			blockage. Drain water from refrigerant or replace refrigerant.	j
			 If due to foreign particles, remove expansion valve and remove the particles with dry 	
			and compressed air (not shop air). • If either of the above meth-	
			 If either of the above methods cannot correct the problem, replace expansion valve. 	0
			 Replace liquid tank. Check lubricant for contamination. 	ال ا

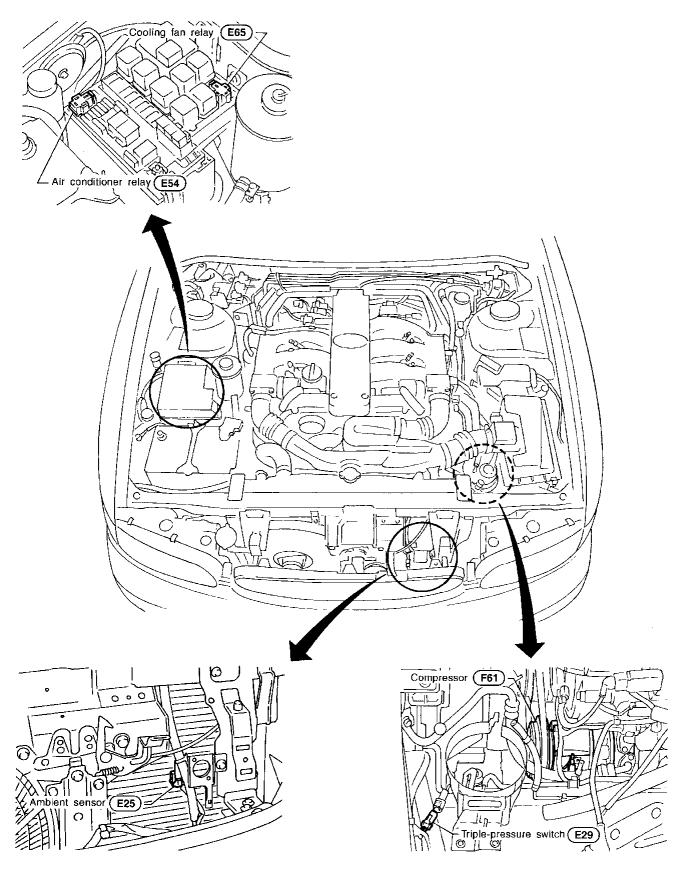
HA

EL

HA-61 1019

A/C Component Layout

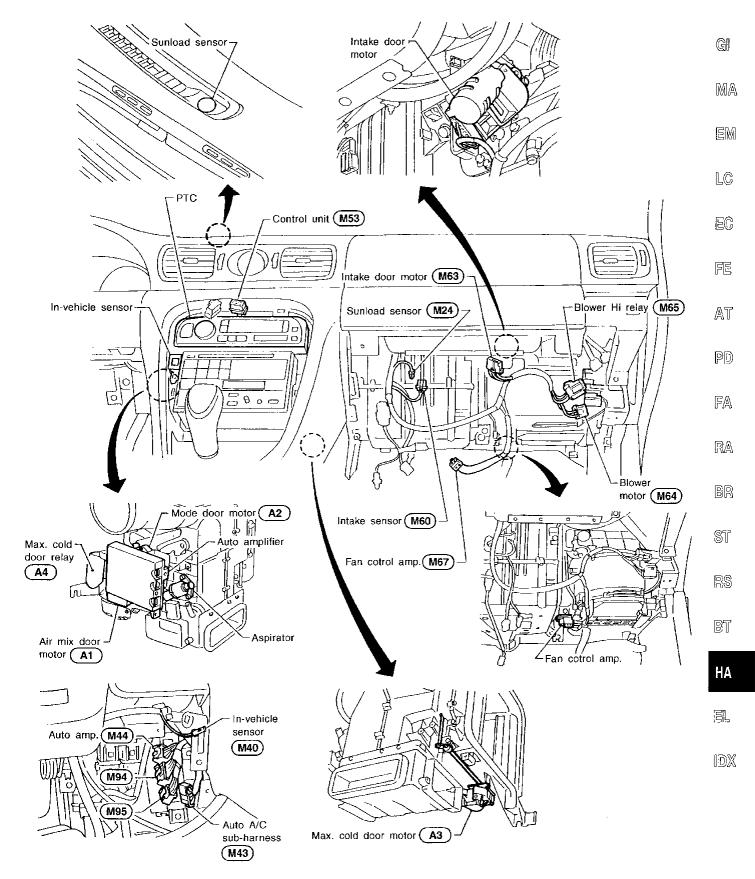
ENGINE COMPARTMENT



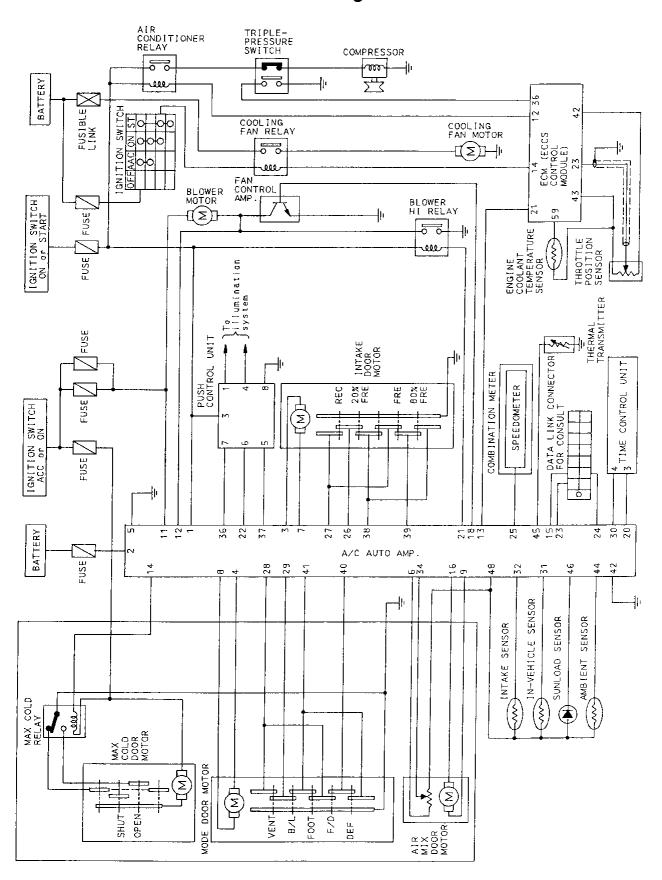
RHA240F

A/C Component Layout (Cont'd)

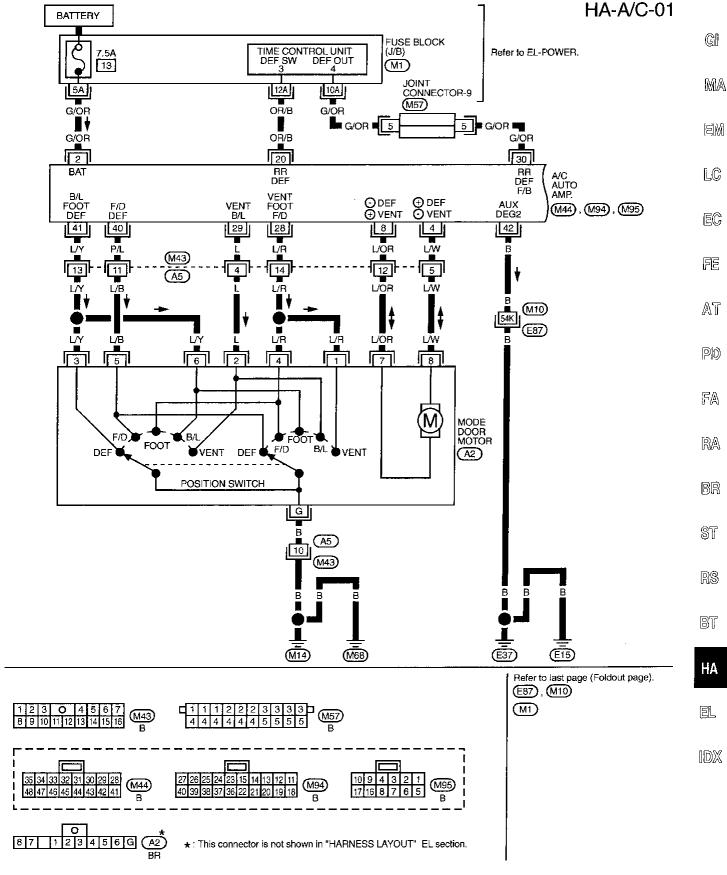
PASSENGER COMPARTMENT

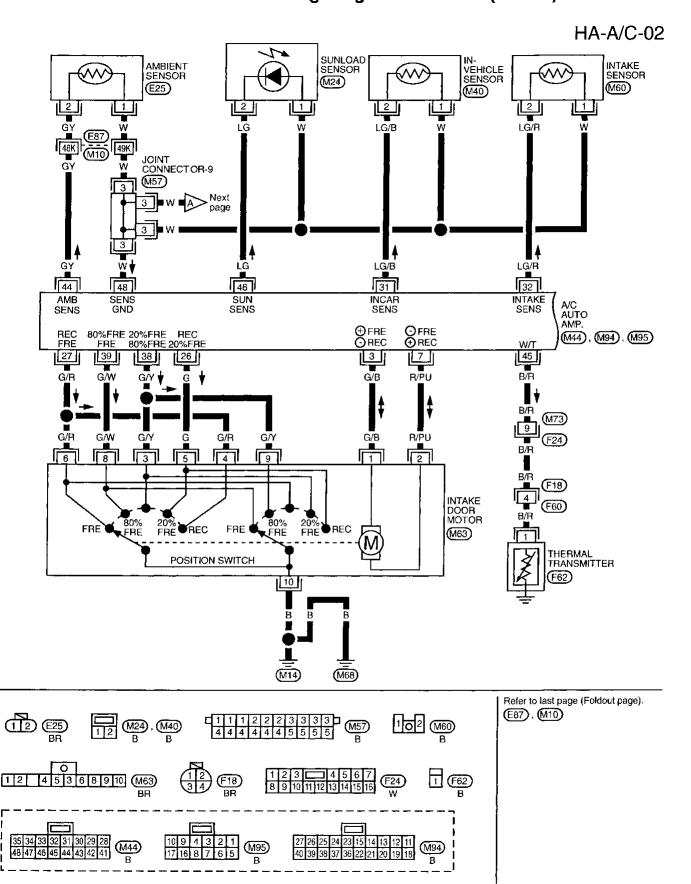


Circuit Diagram

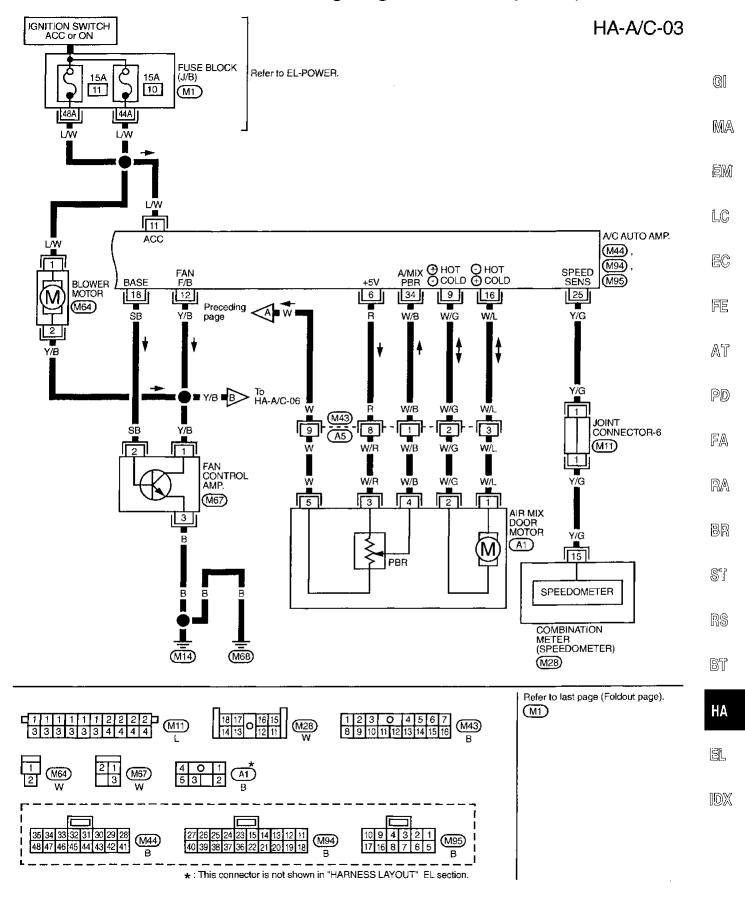


Wiring Diagram — A/C —

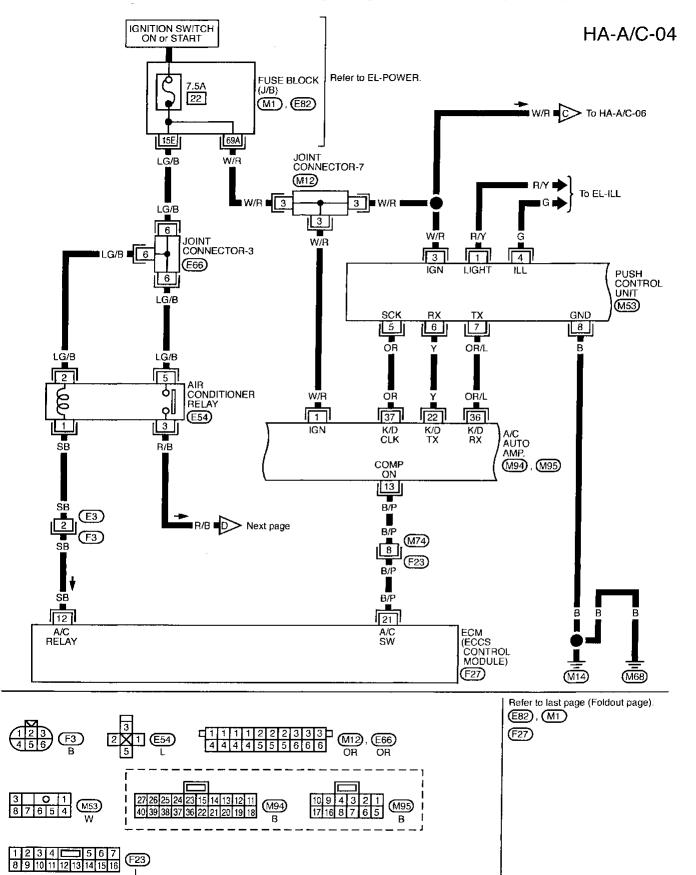


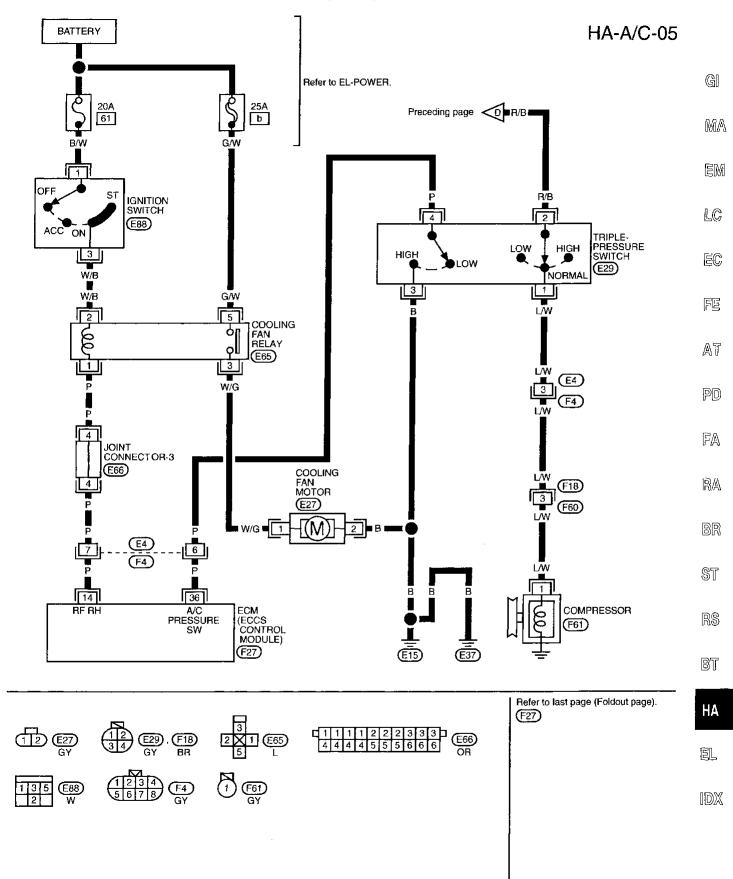


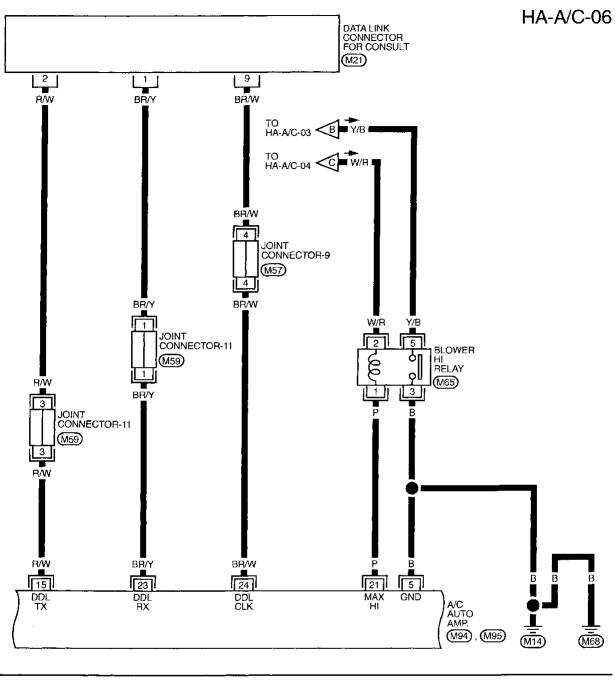
Wiring Diagram — A/C — (Cont'd)

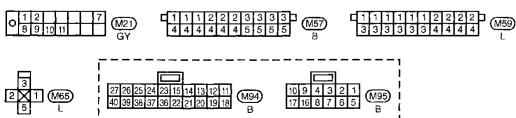


THA026

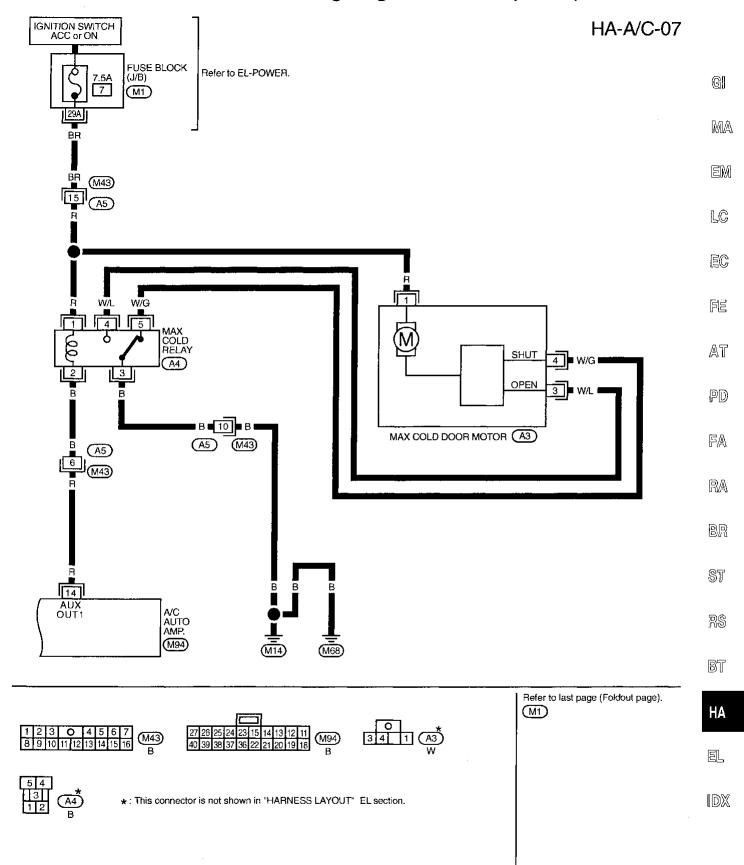








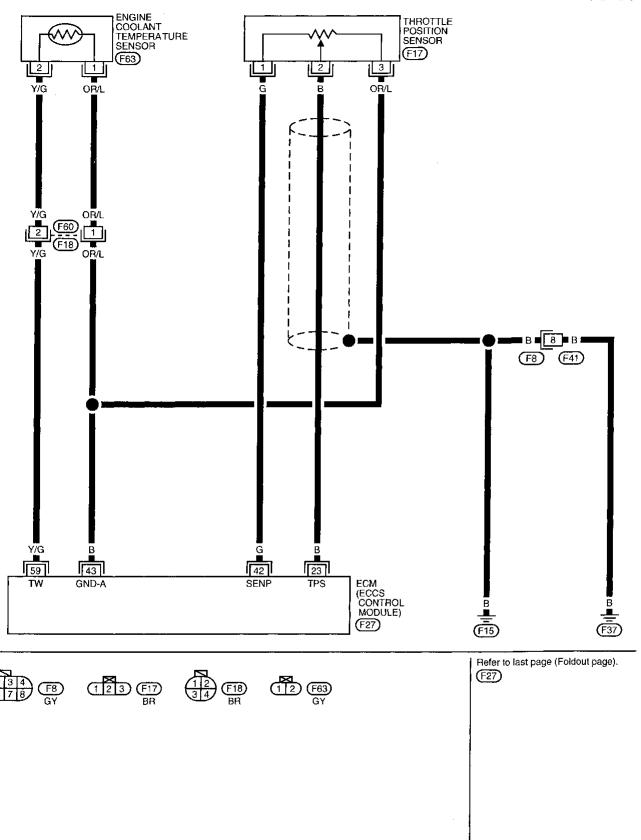
Wiring Diagram — A/C — (Cont'd)



THA067

Wiring Diagram — A/C — (Cont'd)

HA-A/C-08



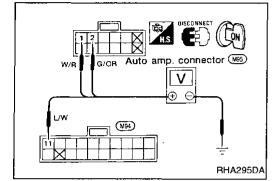
Main Power Supply and Ground Circuit Check POWER SUPPLY CIRCUIT CHECK FOR AUTO A/C **SYSTEM**

Check power supply circuit for auto air conditioning system. Refer to "POWER SUPPLY ROUTING" in EL section and Wiring Diagram.



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RHA296DB

Auto amp, connector

AUTO AMP. CHECK

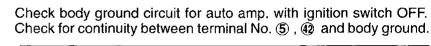
Check power supply circuit for auto amp. with ignition switch ON. Measure voltage across terminal No. (1), (2), (11) and body ground.

Voltmete	Voltage	
⊕ ⊝		Voltage
1		
2	Body ground	Approx. 12V
11)		

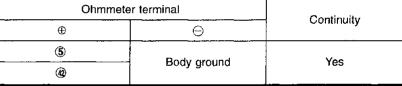
EC

FE

AT



PD



FA

RA

图图

CONTROL UNIT CHECK

Check power supply circuit for control unit with ignition switch ON. Measure voltage across terminal No. (3) and body ground.

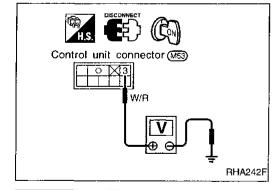
RS

BT

ST

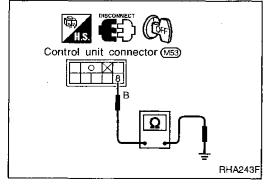
Voltmete	Voltage	
•	Voltage	
3	Body ground	Approx. 12V

HΑ

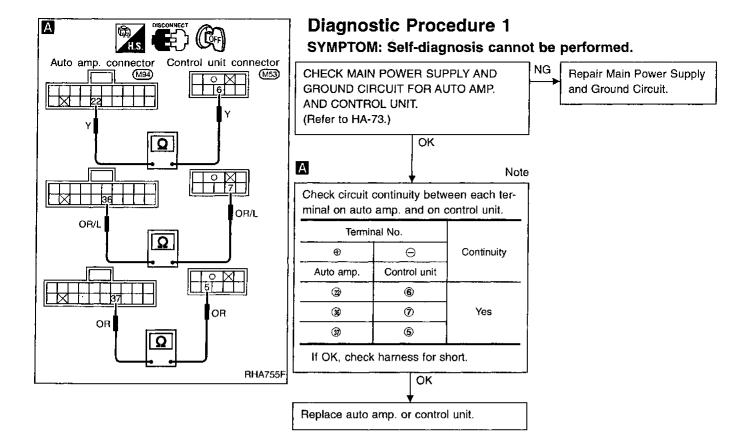


Check body ground circuit for control unit with ignition switch OFF. Check for continuity between terminal No. (8) and body ground.

Ohmmete	Continuity	
⊕	Continuity	
8	Body ground	Yes



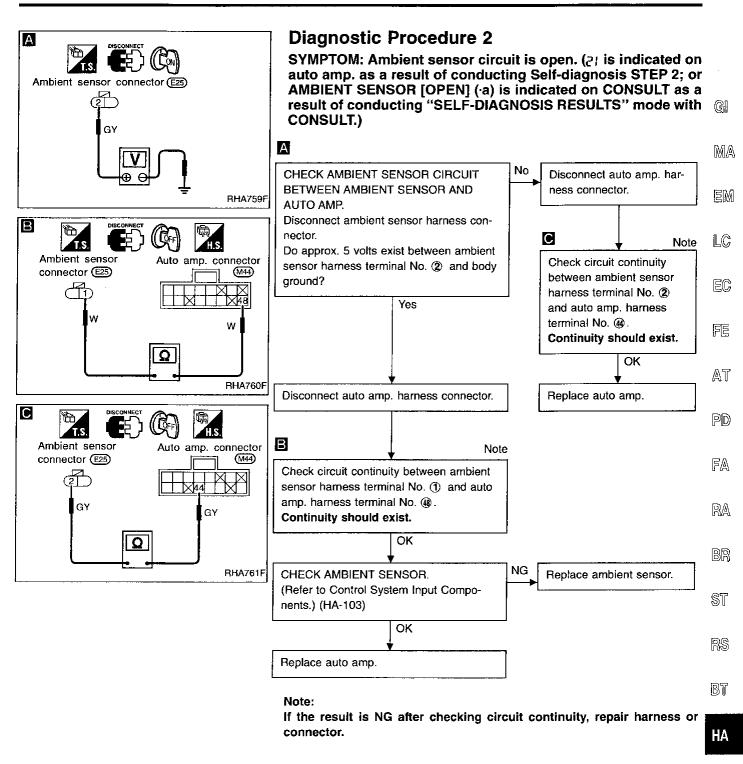
HA-73 1031



Note:

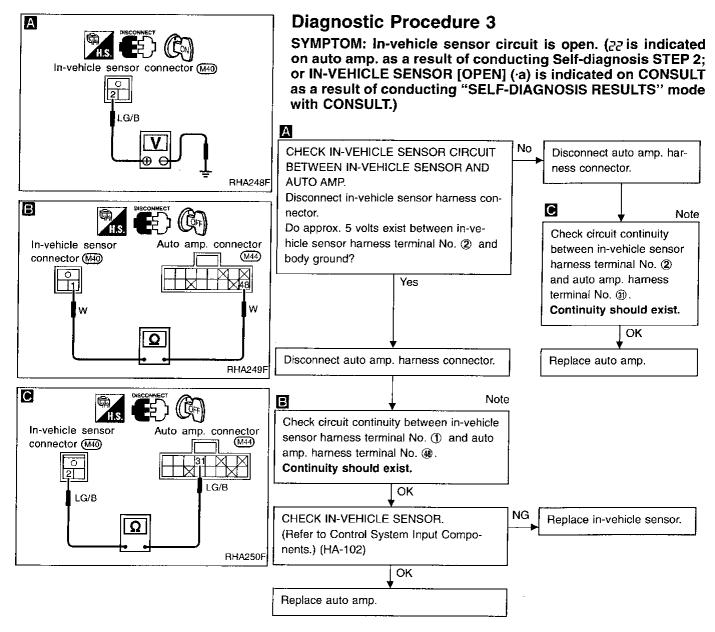
If the result is NG after checking circuit continuity, repair harness or connector.

HA-74 1032



HA-75 1033

IDX



Note:

If the result is NG after checking circuit continuity, repair harness or connector.

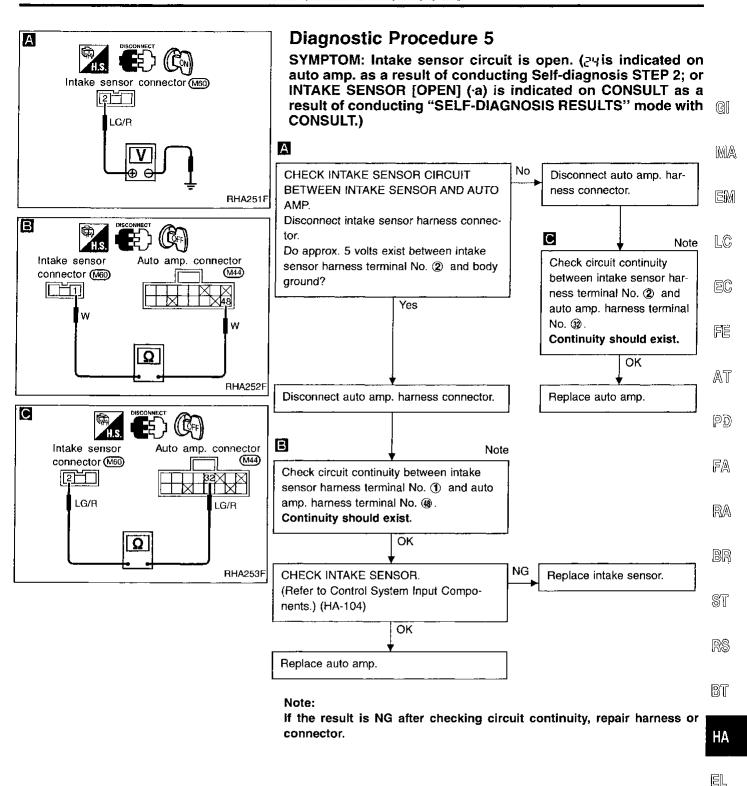
Diagnostic Procedure 4

SYMPTOM: Thermal transmitter circuit is open. (23 is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2; or COOLANT TEMP SEN [OPEN] (·a) is indicated on CONSULT as a result of conducting "SELF-DIAGNOSIS RESULTS" mode with CONSULT.)

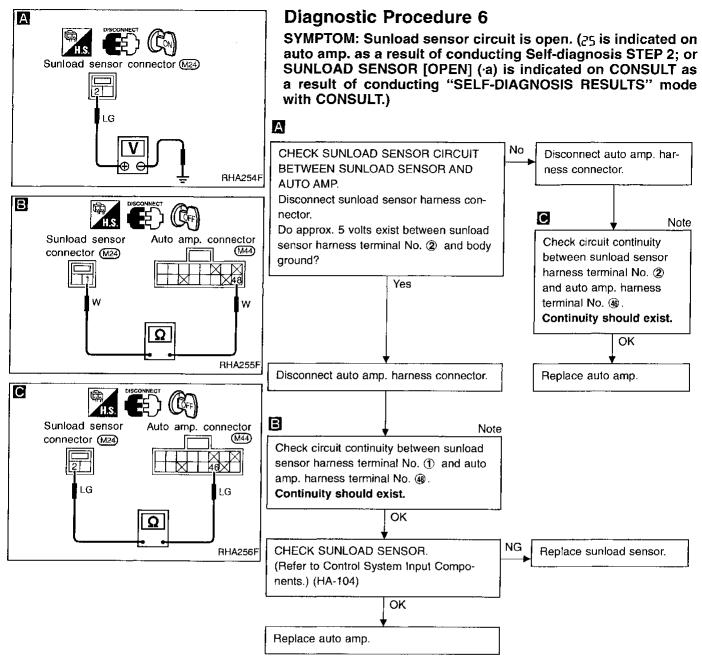
Check thermal transmitter

Refer to METER AND GAUGES in EL section.

HA-76 1034



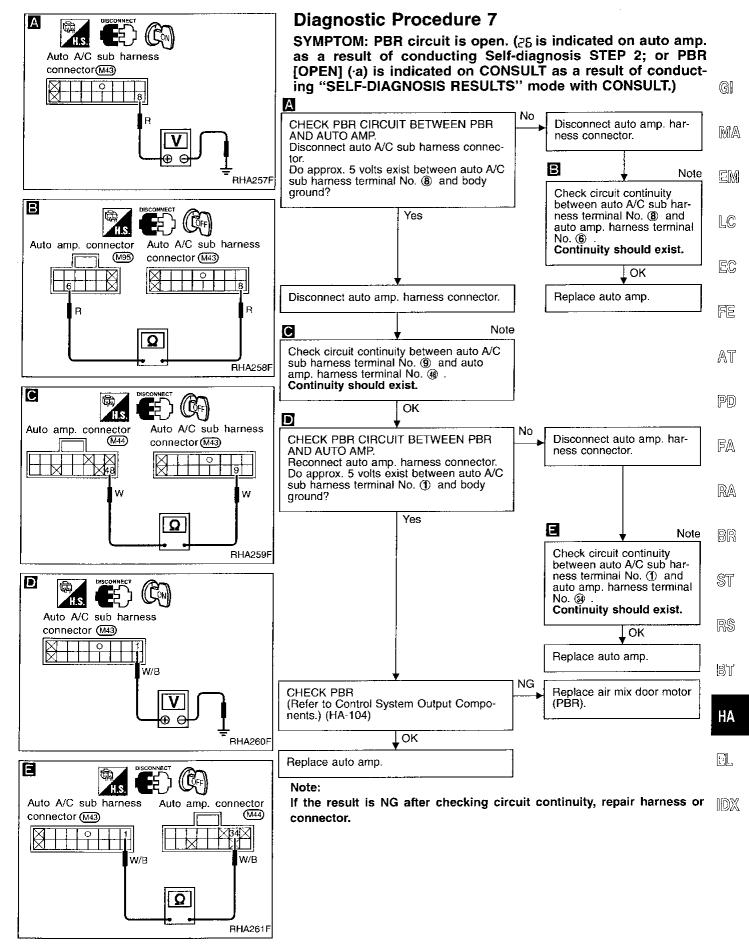
HA-77 1035



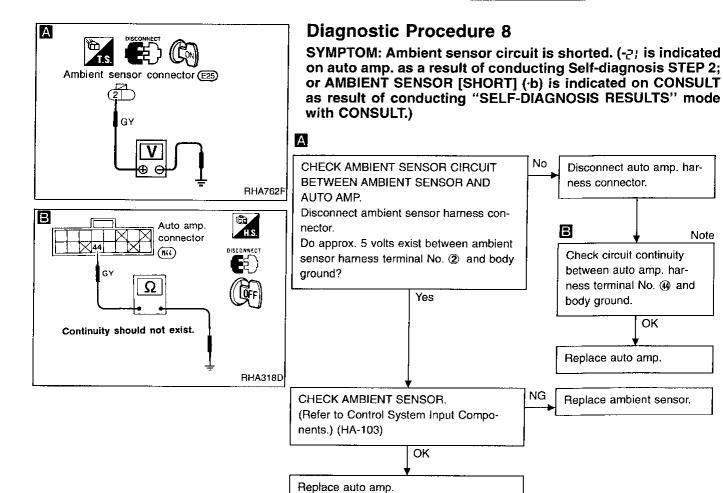
Note:

If the result is NG after checking circuit continuity, repair harness or connector.

HA-78 1036



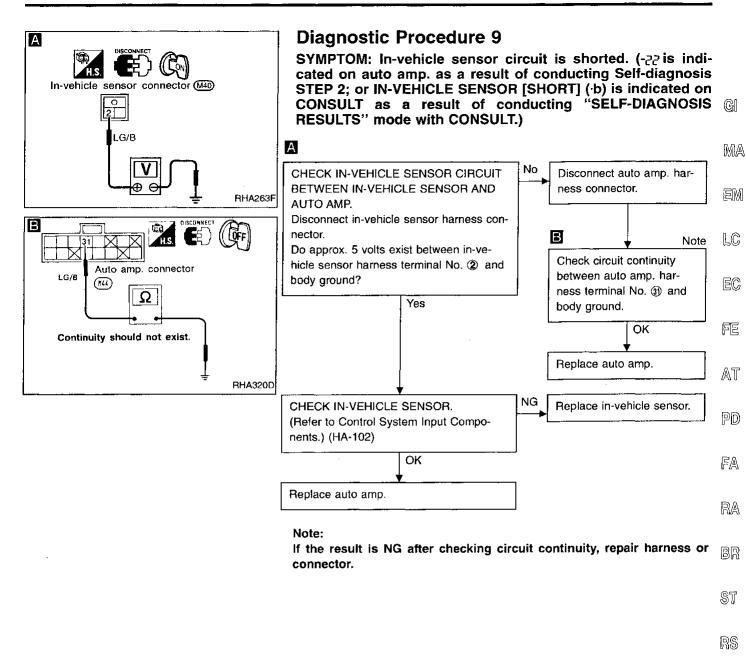
HA-79 1037



Note:

If the result is NG after checking circuit continuity, repair harness or connector.

HA-80 1038



HA-81 1039

BT

HA

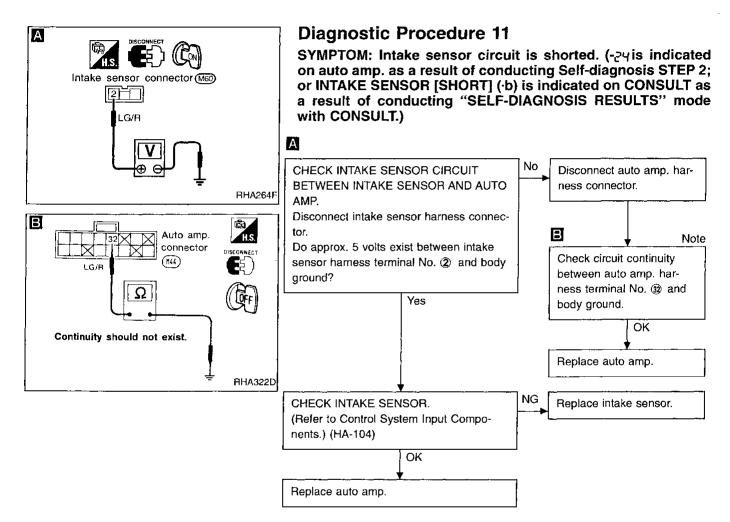
킲

Diagnostic Procedure 10

SYMPTOM: Thermal transmitter circuit is shorted. (-23 is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2; or COOLANT TEMP SEN [SHORT] (b) is indicated on CONSULT as a result of conducting "SELF-DIAGNOSIS RESULTS" mode with CONSULT.)

Check thermal transmitter

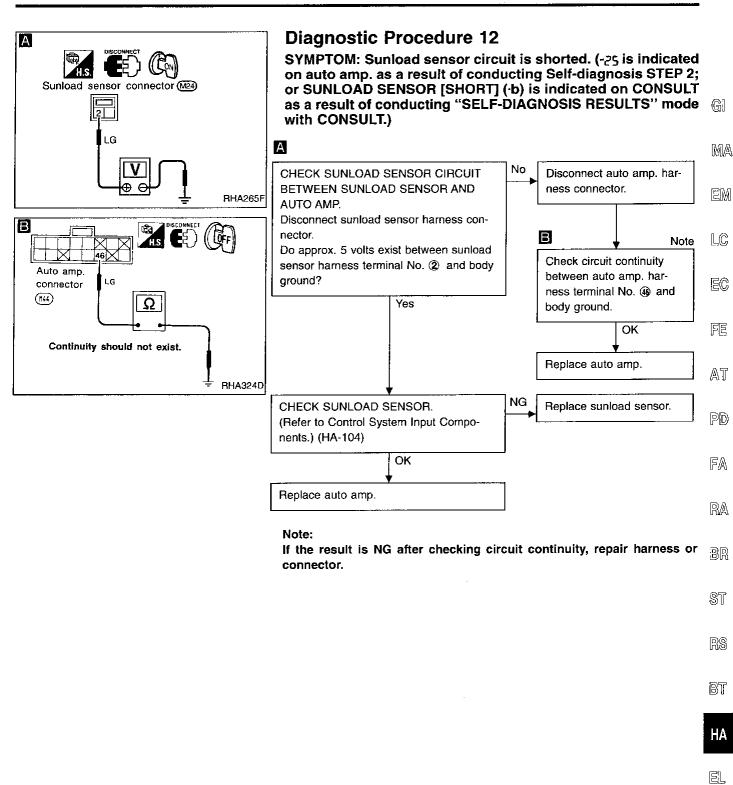
Refer to METER AND GAUGES in EL section.



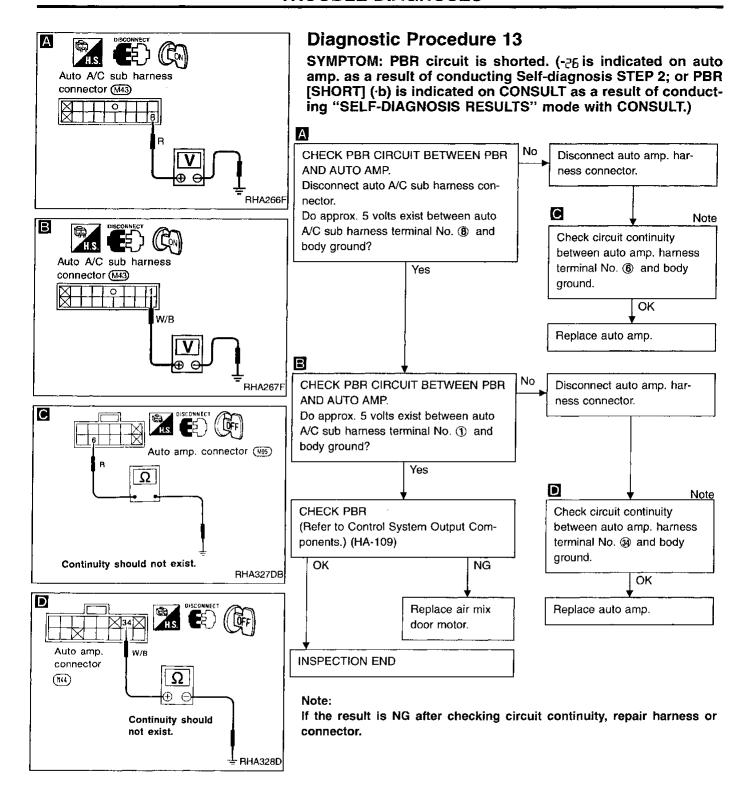
Note:

If the result is NG after checking circuit continuity, repair harness or connector.

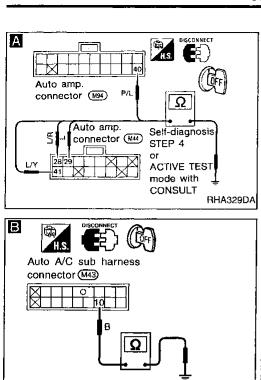
HA-82 1040

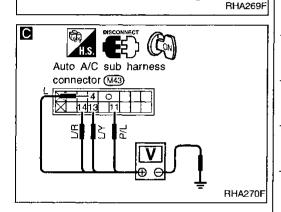


HA-83 1041



HA-84 1042

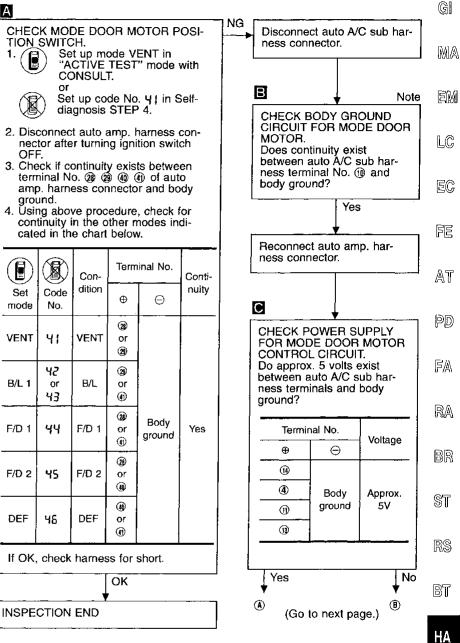




Diagnostic Procedure 14

SYMPTOM: Mode door motor does not operate normally.

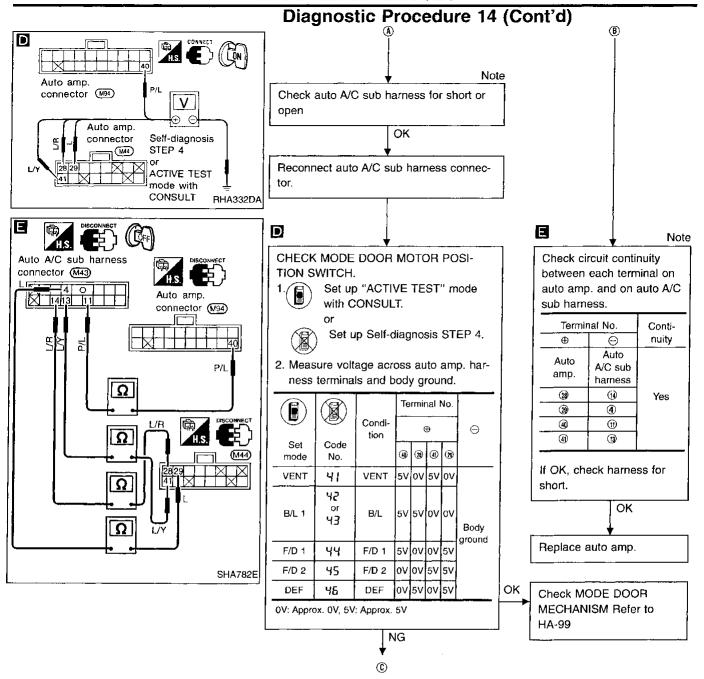
 Perform Preliminary Check 1 before referring to the following flow chart.



Note:

If the result is No after checking circuit continuity, repair harness or connector.

HA-85 1043

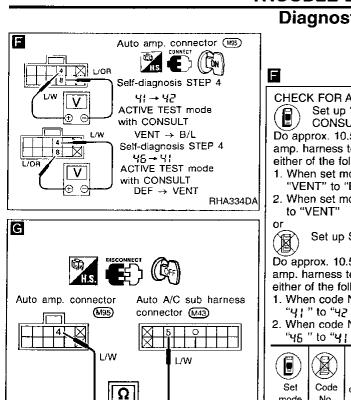


Note:

If the result is NG after checking circuit continuity, repair harness or connector.

HA-86 1044

Diagnostic Procedure 14 (Cont'd)

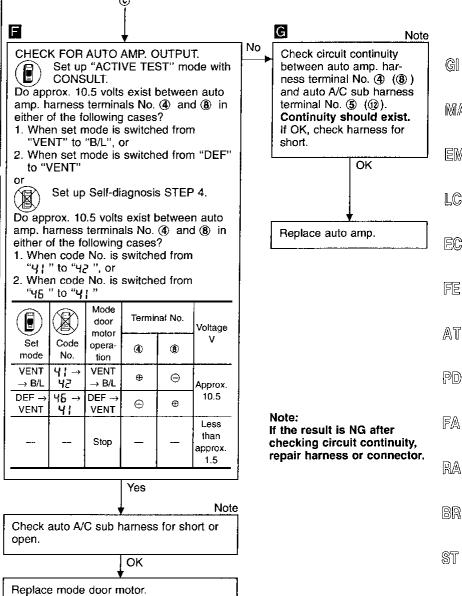


L/OR

RHA756F

Ω

L/OR



HA

RS

BT

G

MA

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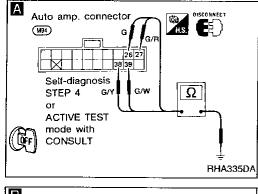
FE

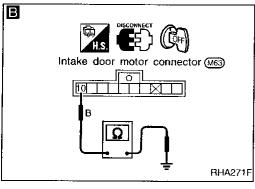
AT

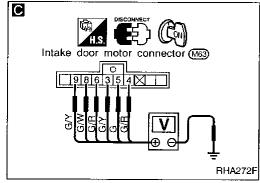
PD

FA

RA



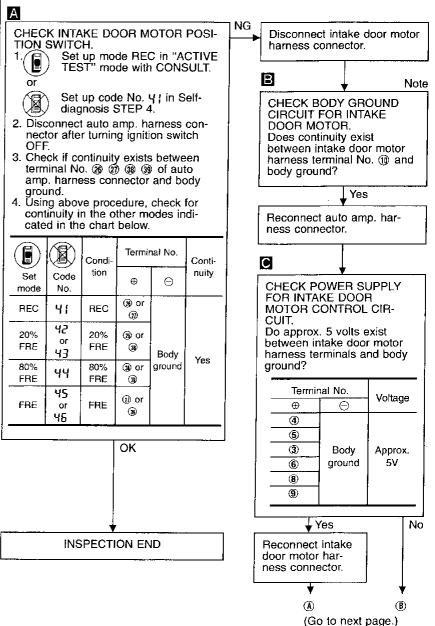




Diagnostic Procedure 15

SYMPTOM: Intake door motor does not operate normally.

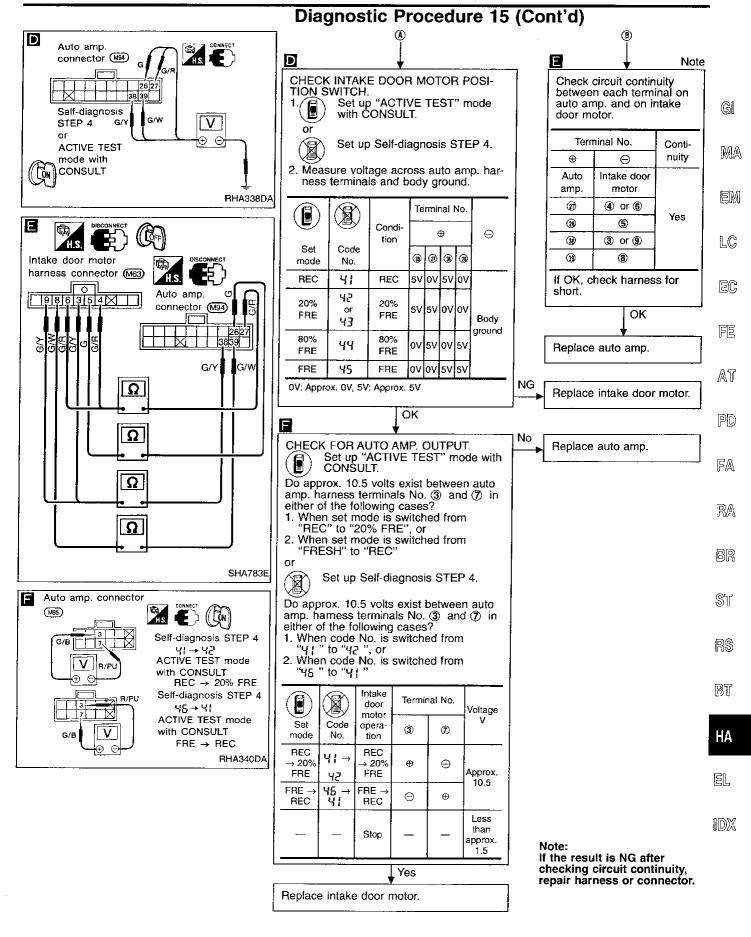
 Perform Preliminary Check 2 before referring to the following flow chart.



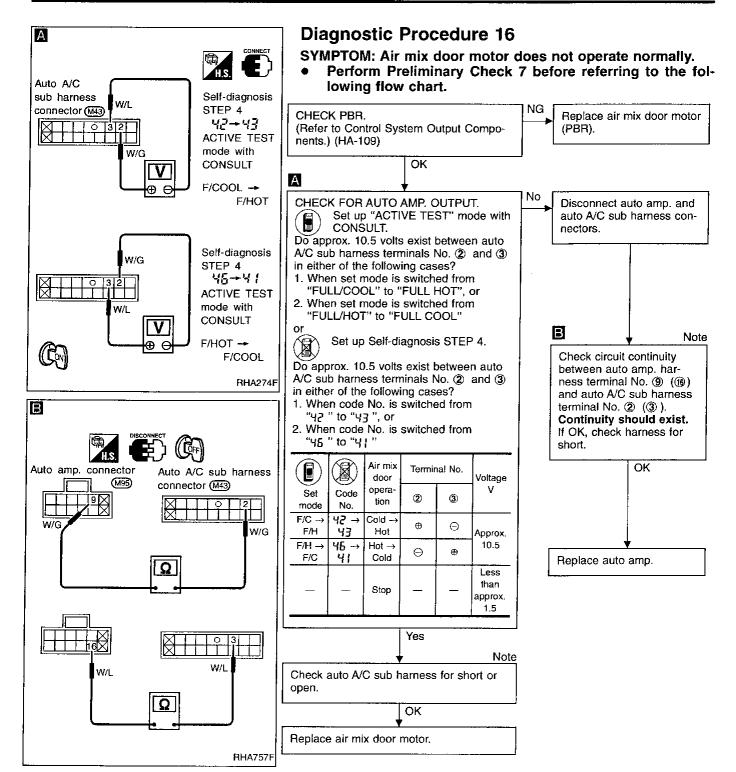
Note:

If the result is No after checking circuit continuity, repair harness or connector.

HA-88 1046



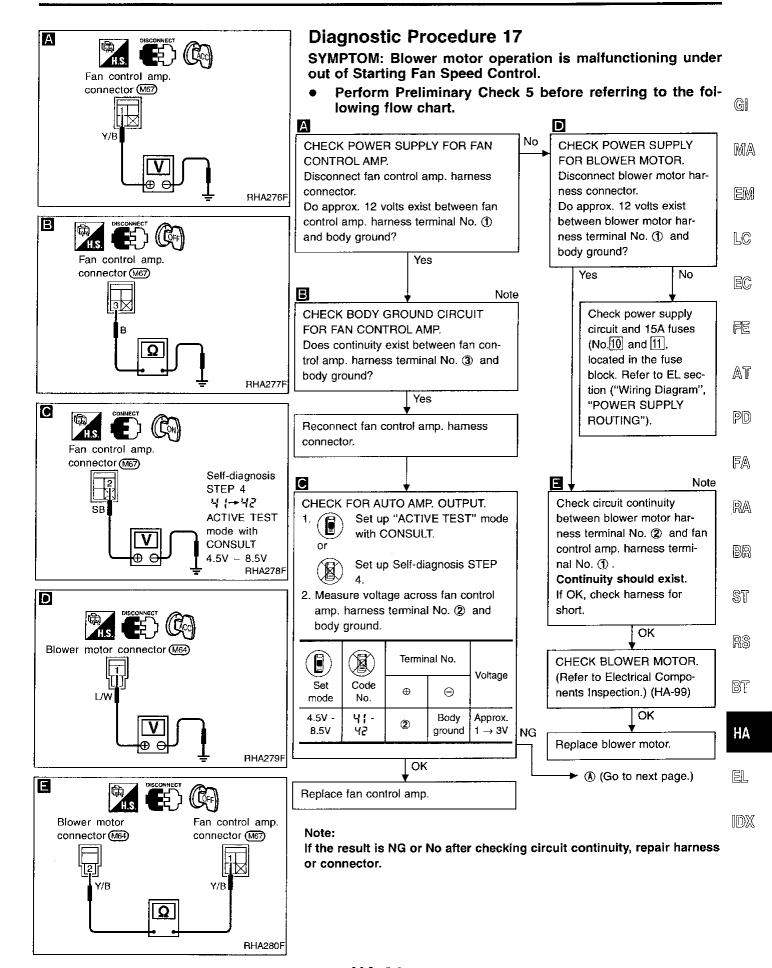
HA-89 1047



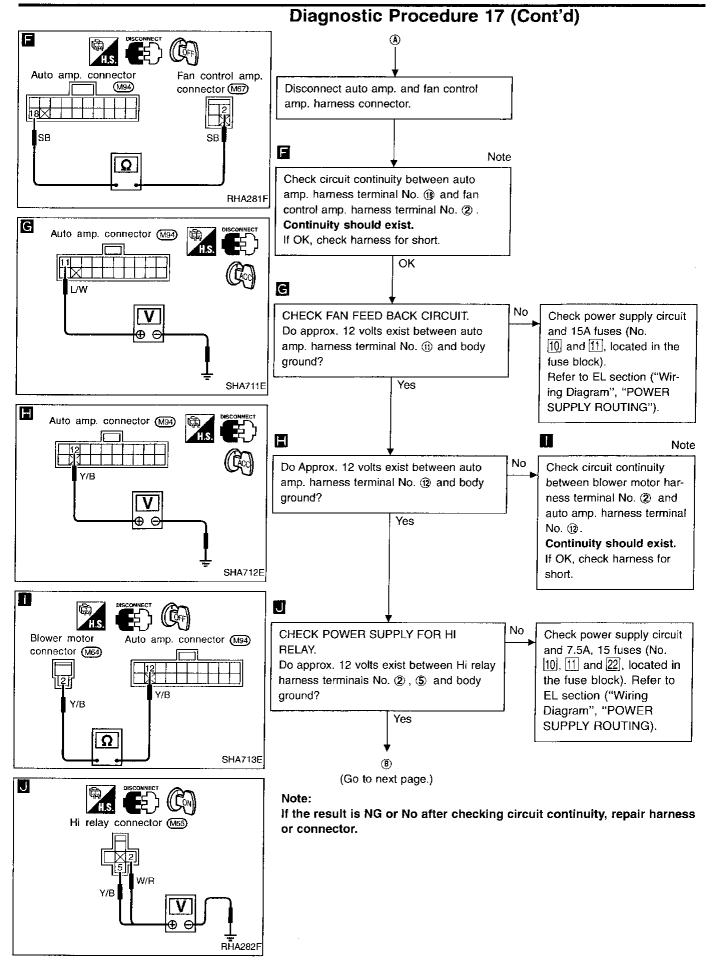
Note:

If the result is NG after checking circuit continuity, repair harness or connector.

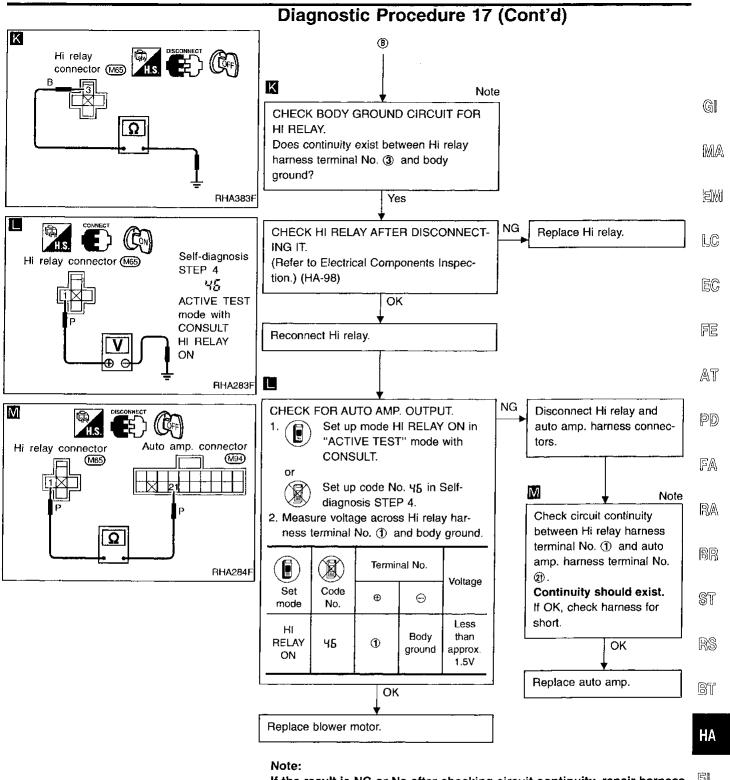
HA-90 1048



HA-91 1049

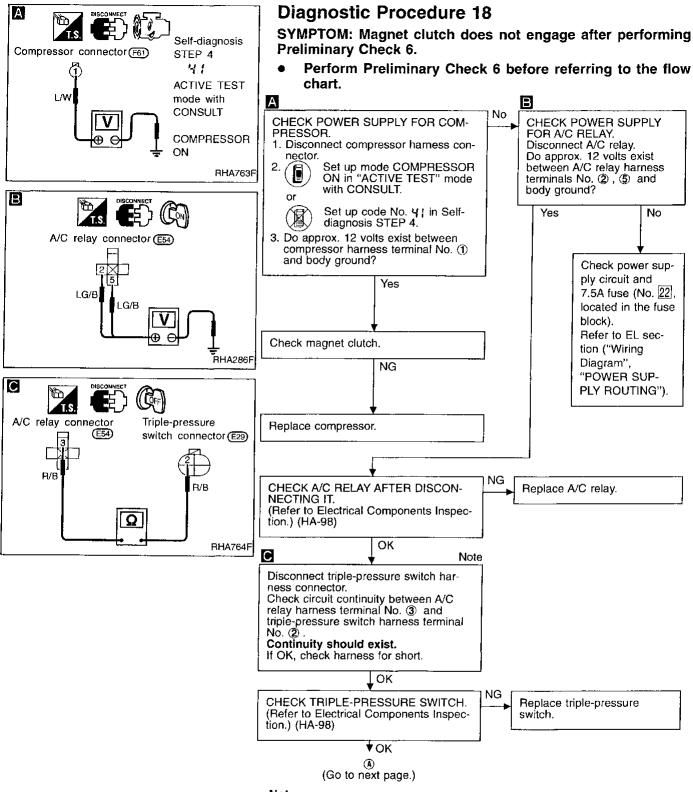


HA-92 1050



If the result is NG or No after checking circuit continuity, repair harness or connector.

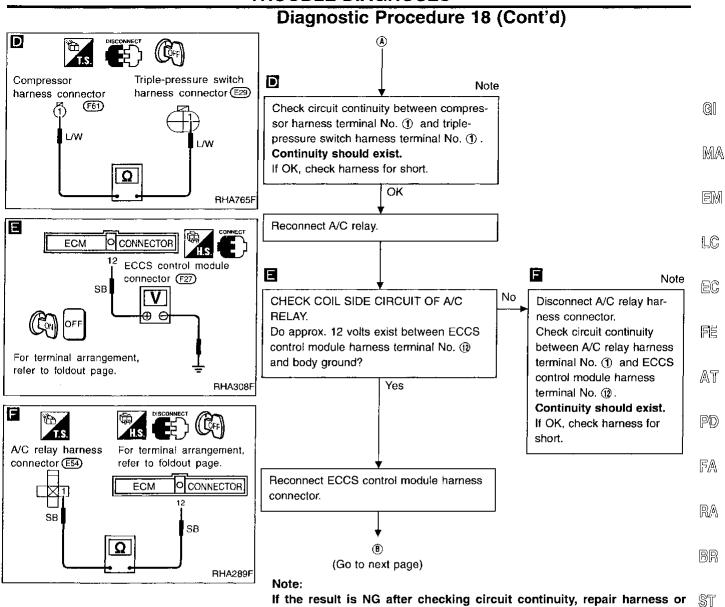
HA-93 1051



Note:

If the result is NG after checking circuit continuity, repair harness or connector.

HA-94 1052



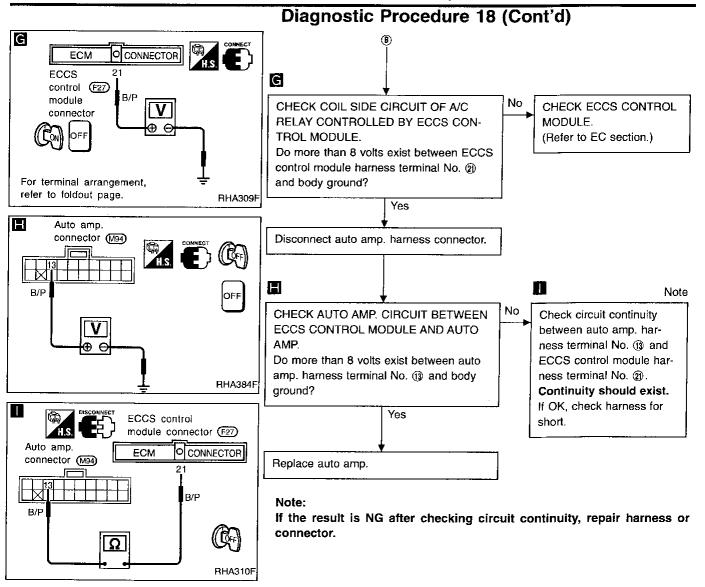
connector.

HA-95 1053

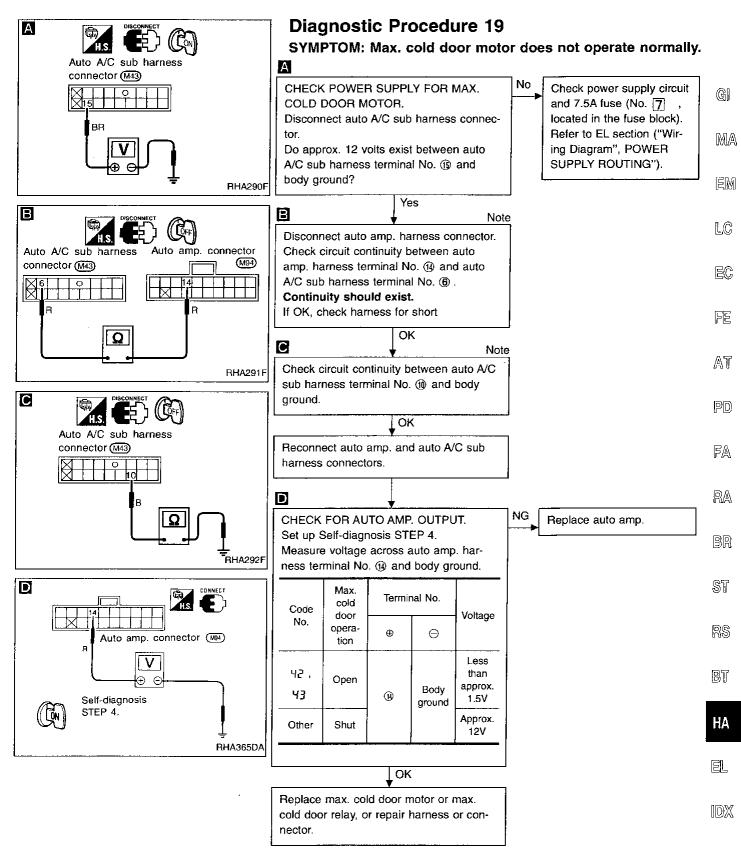
RS

HA

EL



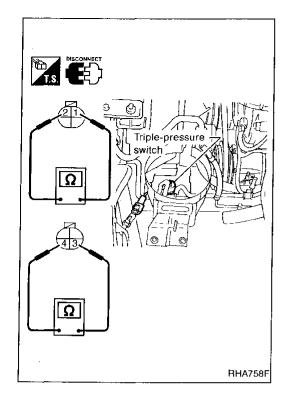
HA-96 1054



Note:

If the result is NG after checking circuit continuity, repair harness or connector.

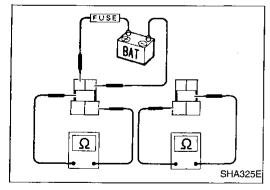
HA-97 1055



Electrical Components Inspection TRIPLE-PRESSURE SWITCH

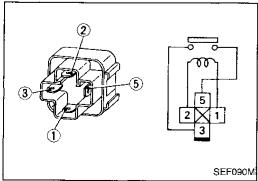
		<u></u>		1
	Terminals	High-pressure side line pressure sure kPa (kg/cm², psi)	Operation	Continuity
Low-pres-		Increasing to 157 - 226 (1.6 - 2.3, 23 - 33)	ON	Exist
sure side 1 - 2		Decreasing to 152.0 - 201.0 OFF (1.55 - 2.05, 22.0 - 29.2)		Does not exist
Medium-		Increasing to 1,422 - 1,618 (14.5 - 16.5, 206 - 235)		Exist
pressure side*	3 - 4	Decreasing to 1,226 - 1,618 (12.5 - 16.5, 178 - 235)	OFF	Does not exist
High-	1 1	Decreasing to 1,863 - 2,256 (19 - 23, 270 - 327)	ON	Exist
pressure side		Increasing to 2,452 - 2,844 (25 - 29, 356 - 412)	OFF	Does not exist

^{*} For cooling fan motor operation.



MAX. COLD RELAY

Check circuit continuity between terminals by supplying 12 volts to coil side terminals of relay.



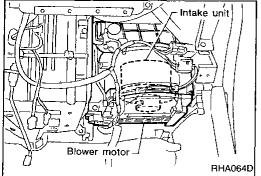
A/C RELAY, COOLING FAN RELAY AND BLOWER HIGH RELAY

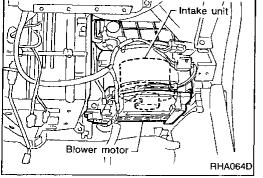
Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity	
12V direct current supply between terminal Nos. ① and ②	Yes	
No current supply	No	

If NG, replace relay.

HA-98 1056





Mode door motor RHA066D

Electrical Components Inspection (Cont'd) BLOWER MOTOR

Confirm smooth rotation of the blower motor.

Ensure that there are no foreign particles inside the intake unit.

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ST

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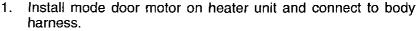
BT

HA

EM

Control Linkage Adjustment

MODE DOOR



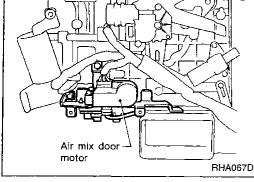
Set up "ACTIVE TEST" mode with CONSULT or set up selfdiagnosis STEP 4.

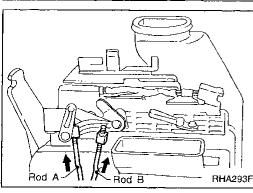
Set mode door to the following position.

	VENT
1	41

- Move side link by hand and hold mode door in VENT mode.
- Attach mode door motor rod to side link rod holder. 5.
- Make sure mode door operates when position is changed with CONSULT or when code is changed from No. 41 to other codes.

	VENT	B/L1	B/L2	F/D1	F/D2	DEF
	4;	42	43	44	45	45





AIR MIX DOOR

- Install air mix door motor on heater unit and connect to body harness.
- Set up "ACTIVE TEST" mode with CONSULT or set up self-2. diagnosis STEP 4.
- Set air mix door to the following position.

FULL/COOL
41

- Pull rod A toward driver (FULL COLD) and secure to rod
- 5. Set air mix door to the following position.

	FULL/HOT
8	45

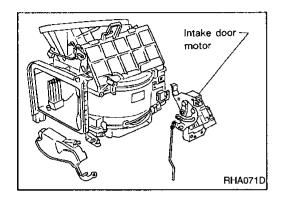
Pull rod B toward driver (FULL HOT) and secure to rod holder.

HA-99 1057

Control Linkage Adjustment (Cont'd)

7. Make sure air mix door operates when position is changed with CONSULT or when code is changed from No. 45 to other codes.

I	FULL/ COOL	FULL/HOT	FULL/HOT	FULL/HOT	FULL/HOT
4!	42	43	44	ار	46



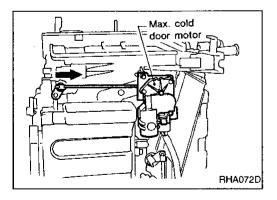
INTAKE DOOR

- Install intake door motor on intake unit and connect it to body harness.
- 2. Set up "ACTIVE TEST" mode with CONSULT or set up self-diagnosis STEP 4.
- 3. Set intake door to the following position.

REC
41

- 4. Move intake door link by hand and hold it in REC position.
- 5. Attach intake door lever to rod holder.
- Make sure intake door operates when position is changed with CONSULT or when code is changed from No. γ; to other codes.

REC	20% FRE	20% FRE	80% FRE	FRESH	FRESH
4;	45	43	44	45	46



MAX. COLD DOOR

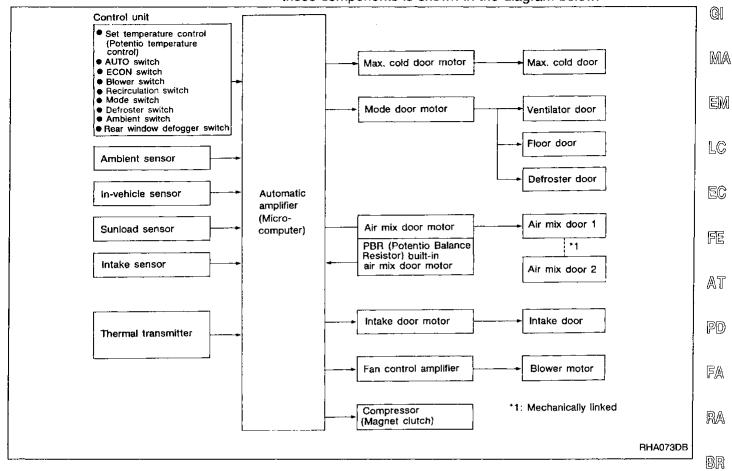
- Install max. cold door motor on heater unit and connect to body harness.
- 2. Set up code No. 41 in self-diagnosis STEP 4.
- Move max. cold door link by hand and hold it in the shut position
- 4. Attach max, cold door lever to rod holder.
- 5. Make sure max. cold door operates properly when changing from code No. 41 to 42 by pushing DEFROSTER switch.

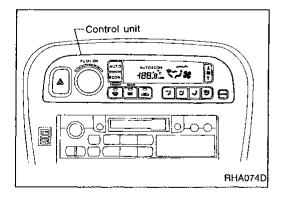
41	45	43	44	45	45
Shut	Open		Shut		

HA-100 1058

Overview of Control System

The control system consists of input sensors, switches, the automatic amplifier (microcomputer), and outputs. The relationship of these components is shown in the diagram below:





Control System Input Components CONTROL UNIT

By means of multiplex communication, the control unit signals to the auto amp. the switch position and display mode.

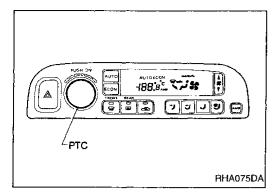
BT

ST

НА

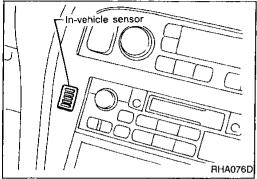
EL

HA-101 1059



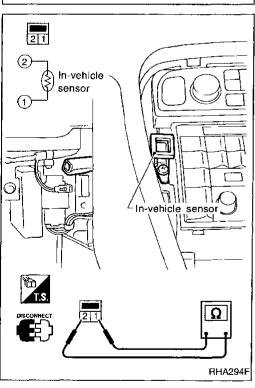
Control System Input Components (Cont'd) POTENTIO TEMPERATURE CONTROL (PTC)

The PTC is built into the auto amplifier. It can be set at intervals of 0.5°C (1.0°F) in the 18°C (65°F) to 32°C (85°F) temperature range by rotating the temperature switch. Setting temperature is digitally displayed.



IN-VEHICLE SENSOR

The in-vehicle sensor is attached to cluster lid C. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier. (A more detailed description of the aspirator is shown on the following page.)



After disconnecting in-vehicle sensor harness connector, measure resistance between terminals ① and ② at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$	
-35 (-31)	38.35	
-30 (-22)	28.62	
-25 (-13)	21.61	
-20 (-4)	16.50	
–15 (5)	12.73	
-10 (14)	9.92	
-5 (23)	7.80	
0 (32)	6.19	
5 (41)	4.95	
10 (50)	3.99	
15 (59)	3.24	
20 (68)	2.65	
25 (77)	2.19	
30 (86)	1.81	
35 (95)	1.51	
40 (104)	1.27	
45 (113)	1.07	
50 (122)	0.91	
55 (131)	0.77	
60 (140)	0.66	
65 (149)	0.57	

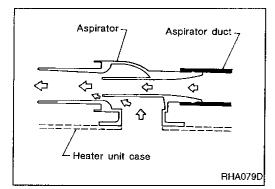
HA-102 1060

\nu Aspirator RHA306F

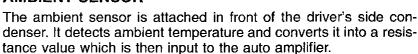
Control System Input Components (Cont'd) **ASPIRATOR**

The aspirator is located below the side link of heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.

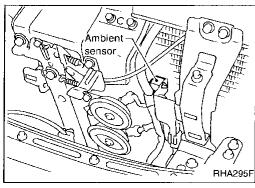


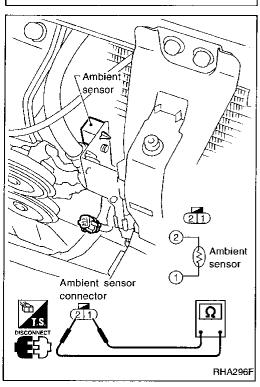


AMBIENT SENSOR



After disconnecting ambient sensor harness connector, measure resistance between terminals (1) and (2) at sensor harness side, using the table below.





Temperature °C (°F)	Resistance kΩ		
-35 (-31)	38.35		
-30 (-22)	28.62		
-25 (-13)	21.61		
-20 (-4)	16.50		
-15 (5)	12.73		
-10 (14)	9.92		
-5 (23)	7.80		
0 (32)	6.19		
5 (41)	4.95		
10 (50)	3.99		
15 (59)	3.24		
20 (68)	2.65		
25 (77)	2.19		
30 (86)	1.81		
35 (95)	1.51		
40 (104)	1.27		
45 (113)	1.07		
50 (122)	0.91		
55 (131)	0.77		
60 (140)	0.66		
65 (149)	0.57		

HA-103 1061

MA

G1

LC

EC

FE

AT

PD

FA

RA

BR

RS

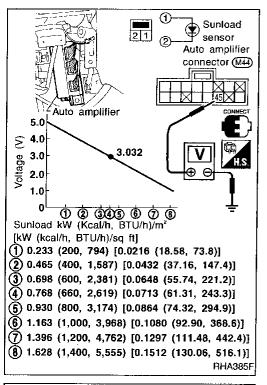
HA



Sunload sensor— SHA026E

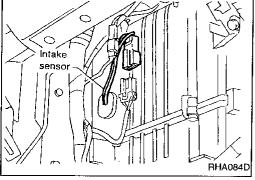
Control System Input Components (Cont'd) SUNLOAD SENSOR

The sunload sensor is located on the left defroster grille. It detects sunload entering through windshield by means of a photo diode. Then, it converts the sunload into a current value which is input to the auto amplifier.



Measure voltage across terminal No. 46 and body ground.

- When checking sunload sensor, select a place where sun shines directly on it.
- Sunload under direct sunlight is equivalent to approximately 0.768 kW (660 kcal/h, 2,619 BTU/h)/m² [0.0713 kW (61.31 kcal/h, 243.3 BTU/h)/sq ft].



INTAKE SENSOR

The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value. The value is then input to the auto amplifier.

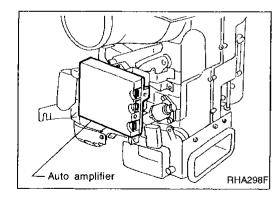
HA-104 1062

(2) Intake 2 • 1 sensor Intake sens Intake sensor connector (M60)2 • 1 RHA2971

Control System Input Components (Cont'd)

After disconnecting intake sensor harness connector, measure resistance between terminals (2) and (1) at sensor harness side, using the table below.

Temperature °C (°F)	Resistance k Ω		
-35 (-31)	38.13		
-30 (-22)	27.74		
-25 (-13)	20.95		
-20 (-4)	16.00		
-15 (5)	12.34		
-10 (14)	9.62		
-5 (23)	7.56		
0 (32)	6.00		
5 (41)	4.80		
10 (50)	3.87		
15 (59)	3.14		
20 (68)	2.57		
25 (77)	2.12		
30 (86)	1.76		
35 (95)	1.47		
40 (104)	1.23		
45 (113)	1.04		
50 (122)	0.88		
55 (131)	0.75		
60 (140)	0.64		
65 (149)	0.55		



Control System Automatic Amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, max. cold door motor, blower motor and compressor are then controlled.

The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.



The automatic amplifier includes a "processing circuit" for the ambient sensor input. When the ambient temperature increases quickly, the processing circuit controls the input from the ambient sensor. It allows the auto amp. to recognize the increase of temperature only 0.33°C (0.6°F) per 100 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the actual ambient temperature has not changed, the ambient sensor will detect the increase of temperature. The heat radiated from the engine compartment can radiate to the front grille area. The ambient sensor is located there.

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Control System Automatic Amplifier (Auto amp.) (Cont'd)

SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. As a result, the above-mentioned effect does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

HA-106

Control System Output Components

AIR MIX DOOR CONTROL (Automatic temperature control)

Component parts

Air mix door control system components are:

- 1) Auto amplifier
- 2) Control unit (PTC)
- 3) Air mix door motor (PBR)
- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Intake sensor

System operation

Temperature set by Potentio Temperature Control (PTC) is compensated through setting temperature correction circuit to determine target temperature.

Auto amplifier will operate air mix door motor to set air conditioning system in HOT or COLD position, depending upon relationship between conditions (target temperature, sunload, in-vehicle temperature and ambient temperature) and conditions (air mix door position and intake air temperature).

When set temperature is 18°C (65°F), air mix door motor will be in the FULL COLD position; when set temperature is 32°C (85°F), motor will be in the FULL HOT position.

Auto amp. Air mix door motor In-vehicle sensor Input **PBR** Microsignal Ambient sensor computer process Intake sensor Output signal Sunload sensor process Control unit Temperature setting • PTC correction

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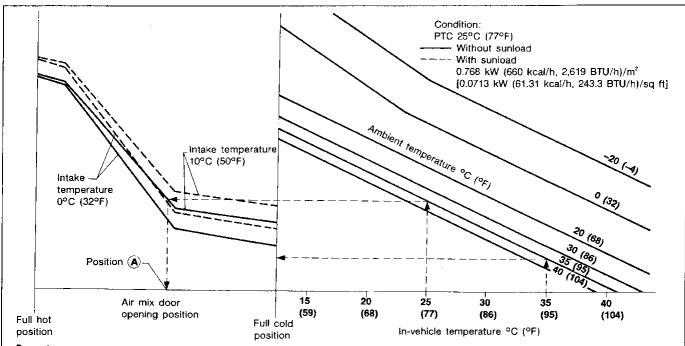
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Control System Output Components (Cont'd)

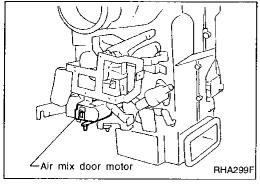
Air mix door control specification



Example:

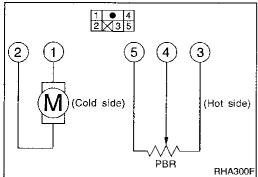
- Air mix door is initially automatically set in full cold position under the following no sunload conditions:
 1) Temperature is set at 25°C (77°F).
 - 2) Ambient and in-vehicle temperatures are 35°C (95°F).
- Within some period, in-vehicle temperature will lower towards the target temperature. Then, the air mix door position will shift incrementally towards the hot side. It will finally stay in this position (A) if intake temperature is 10°C (50°F).
 Air mix door opening position is always fed back to auto amplifier by PBR built-in air mix door motor.

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AIR MIX DOOR MOTOR

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft. Air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.

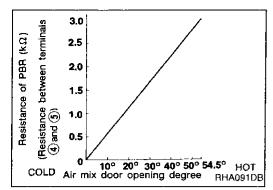


Air mix door motor operation

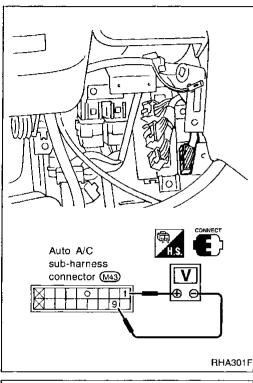
2	1	Air mix door opera- tion	Direction of lever movement	Voltage V
⊕	Θ	COLD → HOT Clockwise (Downward)		Approx. 10.5
_	_	STOP	STOP	Less than approx. 1.5
Θ	⊕	$HOT \to COLD$	Counterclockwise (Upward)	Approx. 10.5

HA-108 1066

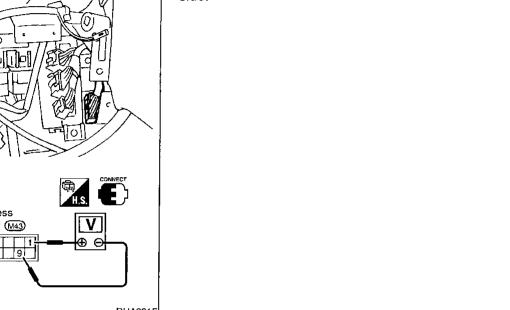
Control System Output Components (Cont'd) **PBR** characteristics

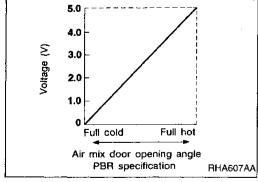






PBR LC Measure voltage between terminals ① and ⑨ at vehicle harness





Ignition switch: ON

Ensure tester pointer deflects smoothly when PTC is moved from 18°C (65°F) to 32°C (85°F) and vice versa.



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Control System Output Components (Cont'd)

MAX. COLD DOOR CONTROL

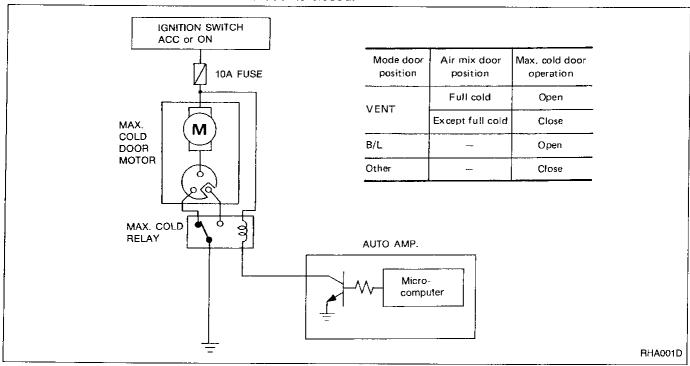
Component parts

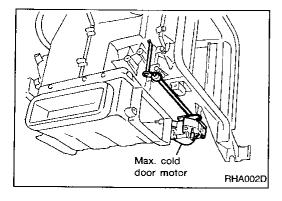
Max. cold door control system components are:

- 1) Auto amplifier
- 2) Max. cold door motor
- 3) Control unit (PTC)
- 4) Air mix door motor (PBR)
- 5) In-vehicle sensor
- 6) Ambient sensor
- 7) Sunload sensor
- 8) Intake sensor

System operation

The auto amplifier will activate the max. cold door motor and open it when the air outlets are set to the B/L position. It will also activate when the air mix door is set to the "FULL COLD" position with air outlets set to VENT. In all other modes the max, cold door is closed.





MAX. COLD DOOR MOTOR

The max. cold door motor is attached to the heater unit. It rotates so that the max. cold door is opened to the position set by the auto amplifier.

Motor rotation is conveyed to a link which activates the max. cold door.

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Control System Output Components (Cont'd)

OUTLET DOOR CONTROL

Component parts

Outlet door control system components are:

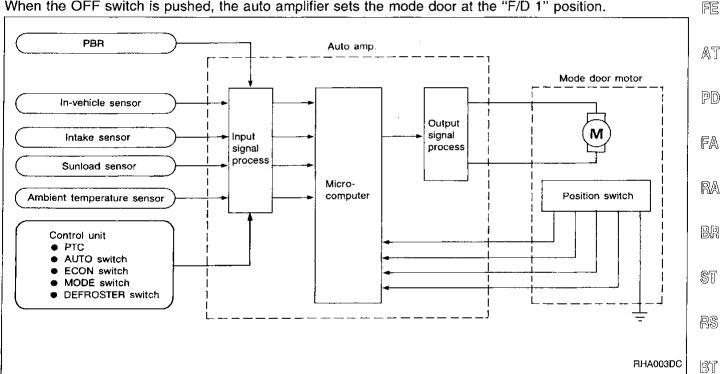
- 1) Auto amplifier
- 2) Control unit (PTC, and AUTO, ECON, MODE, DEFROSTER switches)
- 3) Mode door motor
- 4) PBR
- 5) In-vehicle sensor
- 6) Ambient sensor
- 7) Sunload sensor
- 8) Intake sensor

System operation

The auto amplifier computes the air outlet conditions according to the ambient temperature and the in-vehicle temperature. The computed outlet conditions are then corrected for sunload to determine air outlet. The determined amount of air is discharged into the passenger compartment.

When the air outlet is automatically selected as FOOT/DEF, the actual outlet will be either F/D1 or F/D2. It will depend on the target temperature and the ambient temperature.

When the OFF switch is pushed, the auto amplifier sets the mode door at the "F/D 1" position.



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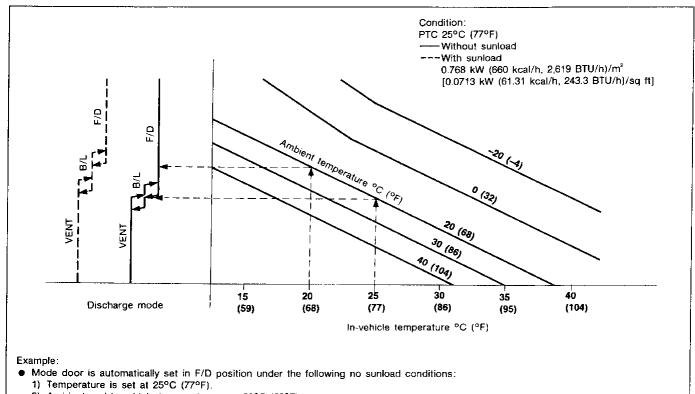
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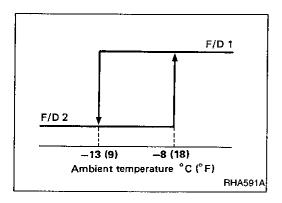
HA-111 1069

Control System Output Components (Cont'd) Outlet door control specification



- Ambient and in-vehicle temperatures are 20°C (68°F).
- Then in-vehicle temperature will lower. When target temperature 25°C (77°F) is reached, mode door will shift from VENT position to B/L.

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FOOT/DEF mode specification

- When the air outlet is automatically selected as F/D, when target temperature is high, the air outlet is fixed at F/D 1.
- When the target temperature is low, the air outlet will be either F/D 1 or F/D 2 depending on the ambient temperature.
- When the ambient temperature decreases to −13°C (9°F), air outlet is changed from F/D1 to F/D2.
- When the ambient temperature increases to −8°C (18°F), air outlet is changed from F/D2 to F/D1.

HA-112 1070

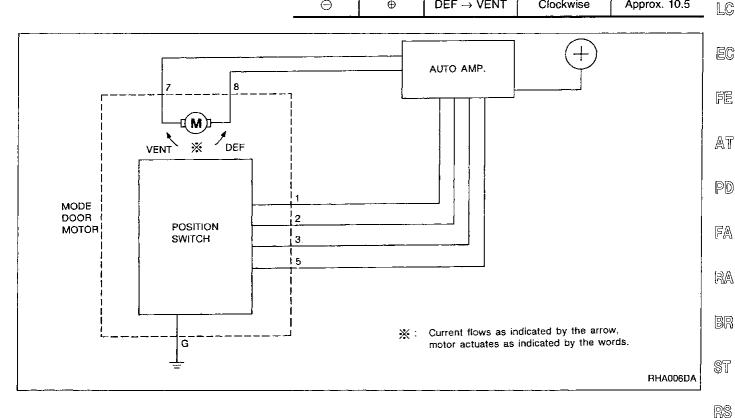
Mode door motor G 6 5 4 3 2 1 1 7 8 RHA302F

Control System Output Components (Cont'd) MODE DOOR MOTOR

The mode door motor is attached to the heater unit. It rotates so that air is discharged from outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.

Mode door motor operation

7	8	Mode door operation	Direction of side link rotation	Voltage V
⊕	Θ	VENT → DEF	Counterclock- wise	Approx. 10.5
	_	STOP	STOP	Less than approx. 1.5
Θ	Ф	DEF → VENT	Clockwise	Approx. 10.5



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Control System Output Components (Cont'd)

INTAKE DOOR CONTROL

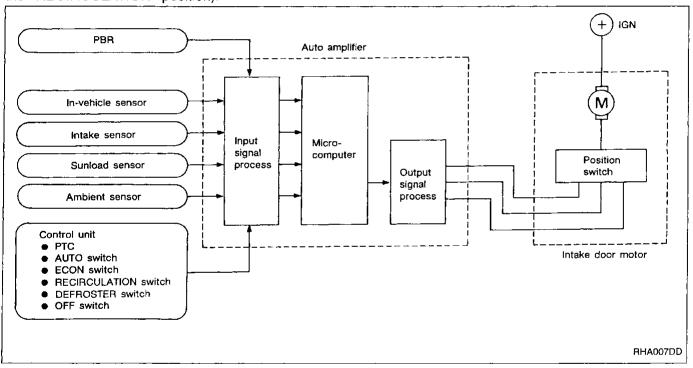
Components parts

Intake door control system components are:

- 1) Auto amplifier
- 2) Control unit
 - (PTC, AUTO, ECON, DEFROSTER, RECIRCULATION switches)
- 3) Intake door motor
- 4) PBR
- 5) In-vehicle sensor
- 6) Ambient sensor
- 7) Sunload sensor
- 8) Intake sensor

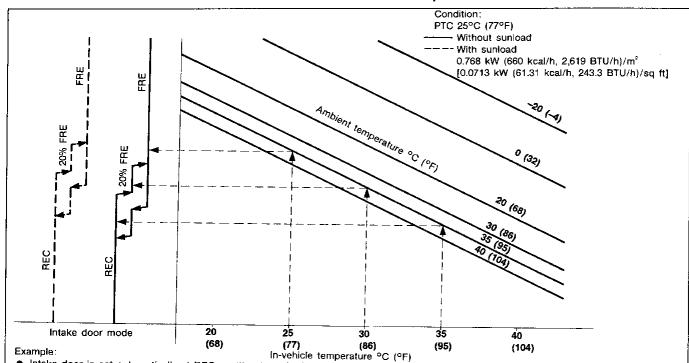
System operation

The intake door control determines the intake door position based on both ambient and in-vehicle temperature. When the ECON, DEFROSTER, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh" position. When the compressor is turned OFF from ON (to prevent the auto amplifier from becoming frozen), the intake door is automatically changed to the "Fresh" position (even if it has been set at the "RECIRCULATION" position).



HA-114 1072

Control System Output Components (Cont'd) Intake door control specification



- Intake door is set automatically at REC position to make in-vehicle temperature cool down efficiently, under the following no sunload conditions:
 - 1) Temperature is set at 25°C (77°F).
- 2) Ambient and in-vehicle temperatures are 35°C (95°F).
- In-vehicle temperature will lower and when 30°C (86°F) is reached, intake door will shift to 20% FRE position.
- In the state when in-vehicle temperature reaches the objective temperature 25°C (77°F), intake door is set at FRE position.

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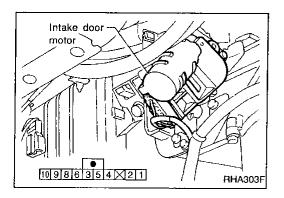
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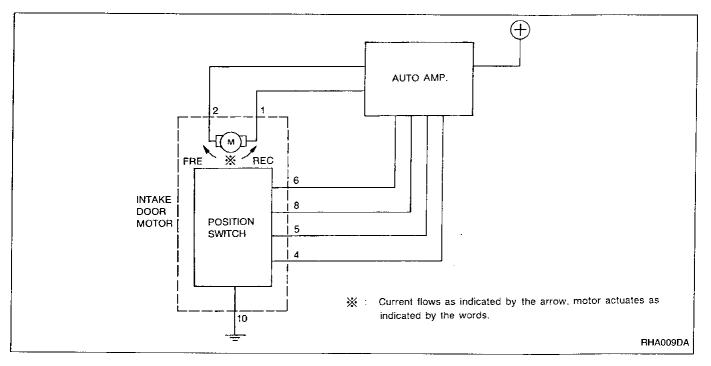


Control System Output Components (Cont'd) INTAKE DOOR MOTOR

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

Intake door motor operation

2	1	Intake door operation	Movement of side link rota-tion	Voltage V
⊕	⊖	FRE → REC	Counterclock- wise	Approx. 10.5
_	_	STOP	STOP	Less than approx. 1.5
Θ	0	REC → FRE	Clockwise	Approx. 10.5



HA-116 1074

Control System Output Components (Cont'd)

FAN SPEED CONTROL

Component parts

Fan speed control system components are:

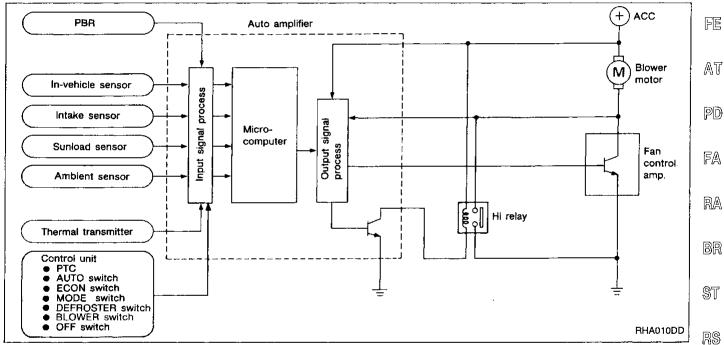
- 1) Auto amplifier
- 2) Control unit

(PTC, AUTO, ECON, MODE, DEFROSTER, BLOWER, OFF switches)

- 3) Fan control amplifier
- 4) PBR
- 5) In-vehicle sensor
- 6) Ambient sensor
- 7) Sunload sensor
- 8) Intake sensor
- 9) Hi relay
- 10) Thermal transmitter

System operation

For description of system operation, see next page.



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Control System Output Components (Cont'd)

AUTOMATIC MODE

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, and ambient sensor. The blower motor applied voltage ranges from approximately 5 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 5 to 10.5V), the automatic amplifier supplies a signal to the fan control amplifier. Based on this signal, the fan control amplifier controls the current flow from the blower motor to ground. If the computed blower voltage (from automatic amplifier) is above 10.5 volts, the high blower relay is activated. The high blower relay provides a direct path to ground (bypassing the fan control amplifier), and the blower motor operates at high speed.

STARTING BLOWER SPEED CONTROL

Start up from "COLD SOAK" condition (Automatic mode)

In a cold start-up in the following conditions the blower will not operate for a short period of time (up to 150 seconds): 1) Engine temperature is below 50°C (122°F), 2) Air outlet has been automatically set to B/L or FOOT/DEF. The exact start delay time varies depending on the outlet door control and engine temperature. In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine temperature rises above 50°C (122°F). From this point the blower speed will increase to the target speed.

Start up from normal or "HOT SOAK" condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 5 seconds or less (actual time depends on the objective blower speed).

The blower will stop for 3 seconds after it has started with the compressor coming ON at a recirculating air temperature greater than 35°C (95°F).

BLOWER SPEED COMPENSATION

Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

Ambient

When the ambient temperature is in the "moderate" range [10 – 15°C (50 - 59°F)], the computed blower voltage will be compensated (reduced) by up to 3.5V (depending on the blower speed). In the "extreme" ambient ranges [below 0°C (32°F) and above 20°C (68°F)] the computed objective blower voltage is not compensated at all. In the ambient temperature ranges between "moderate" and "extreme" [0 - 10°C (32 - 50°F) and 15 - 20°C (59 - 68°F)], the amount of compensation (for a given blower speed) varies depending on the ambient temperature.

HA-118 1076

Control System Output Components (Cont'd)

On-coming air

km/h

(MPH)

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With intake position at "FRESH" while driving at speeds exceeding 80 km/h (50 MPH), blower motor voltage will lower to a minimum 1.5 volts. This is to prevent an abrupt increase in airflow due to ram pressure.



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Mode

Correction value

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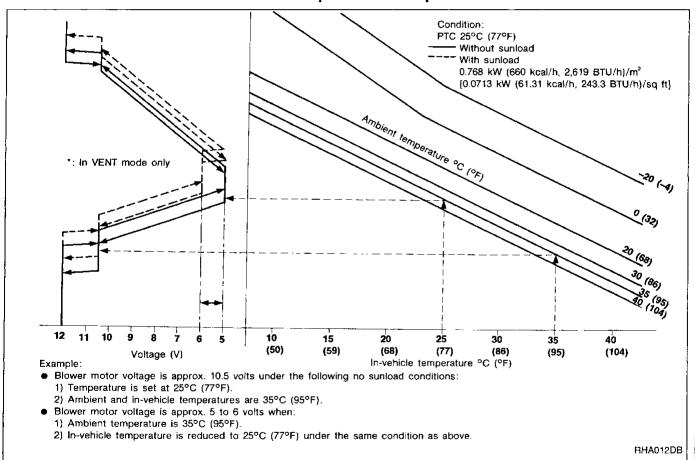
Vehicle speed

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If the mode door motor starts up when the blower motor voltage exceeds 8.5 volts, the auto amplifier will lower the voltage to 8.5 volts.

Fan speed control specification



Fan control amp. RHA014D

FAN CONTROL AMPLIFIER

The fan control amplifier is installed on the intake unit. It amplifies the base current of the auto amplifier and controls the blower fan motor speed.

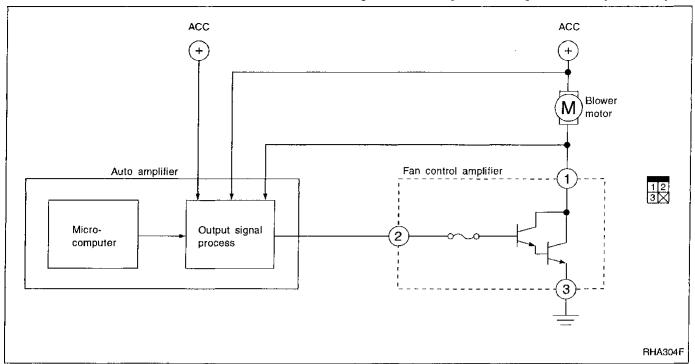


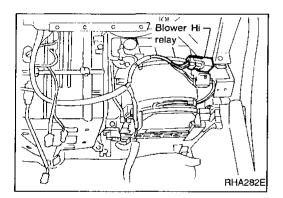
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Control System Output Components (Cont'd)





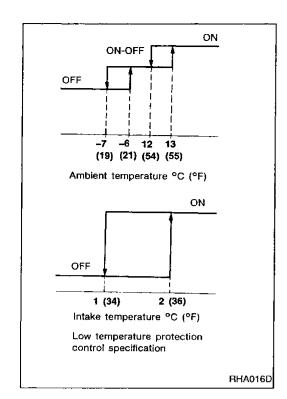
HI RELAY

The Hi relay is located on the intake unit. It receives a signal from the auto amplifier to operate the blower motor at high speed.

MAGNET CLUTCH CONTROL

Auto amplifier controls compressor operation by ambient temperature, intake temperature, and signal from ECCS control module.

HA-120 1078



Control System Output Components (Cont'd)

Low temperature protection control

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient temperature sensor and intake sensor.

When ambient temperatures are greater than 12°C (54°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than -7°C (19°F).

Between the ambient temperatures 12°C (54°F) and -7°C (19°F), the auto amplifier controls the compressor ON-OFF operation as determined by a signal from the intake sensor.

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Acceleration cut control

The ECCS control module will turn the compressor "ON" or "OFF" based on the signal from the throttle sensor and vehicle speed sensor.



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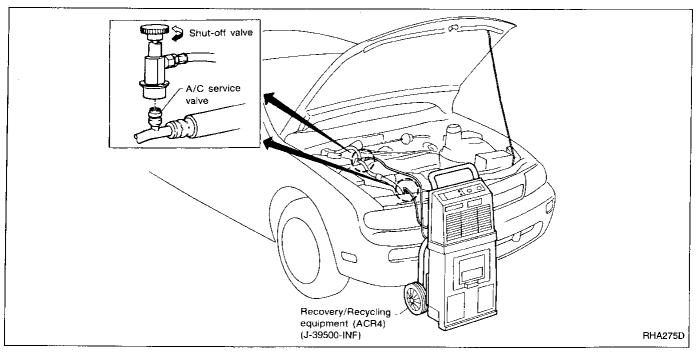
HFC-134a (R-134a) Service Procedure SETTING OF SERVICE TOOLS AND EQUIPMENT

DISCHARGING REFRIGERANT

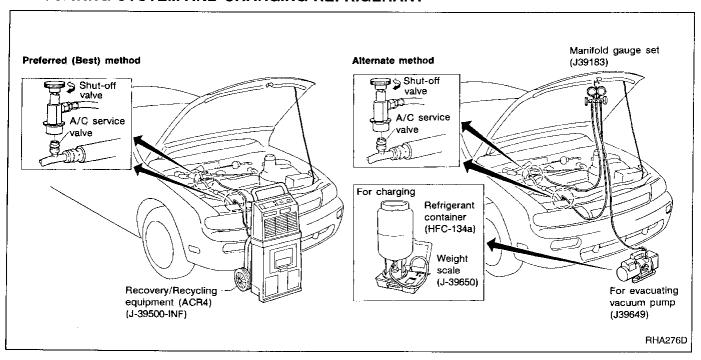
WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming work.

Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.

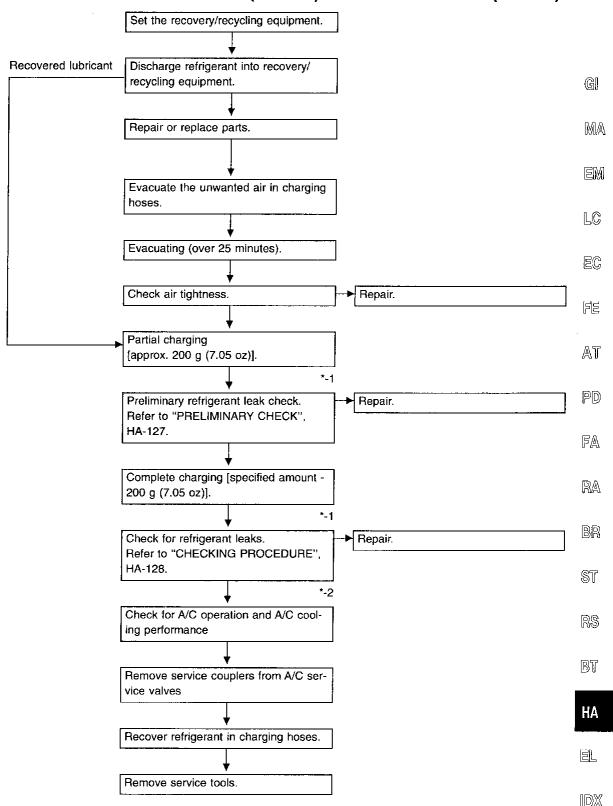


EVACUATING SYSTEM AND CHARGING REFRIGERANT



HA-122 1080

HFC-134a (R-134a) Service Procedure (Cont'd)



Note: *-1 Before charging refrigerant, ensure engine is off.

HA-123 1081

^{*-2} Before checking for leaks, start engine to activate air conditioning system then turn in off. Service valve caps must be attached to valves (to prevent leakage).

Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or a large amount of gas leakage has occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

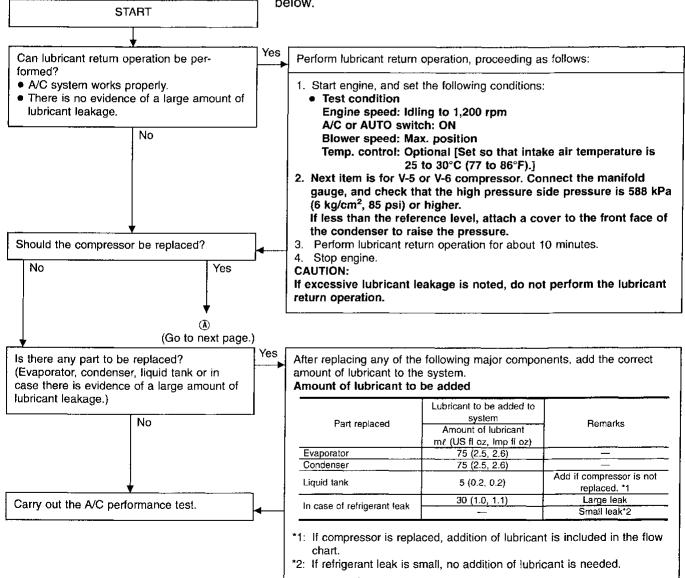
LUBRICANT

Name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.



HA-124 1082

Maintenance of Lubricant Quantity in Compressor (Cont'd)



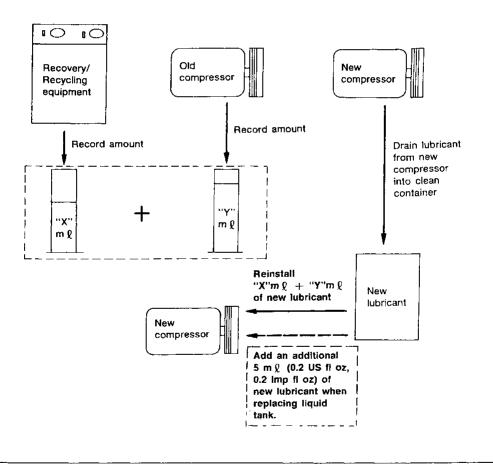
- 1. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 2. Remove the drain plug of the "old" (removed) compressor (applicable only to V-5, V-6 or DKS-16H compressor). Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 3. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 4. Measure an amount of new lubricant equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 5. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 6. Torque the drain plug.

V-5 or V-6 compressor: 18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb) DKS-16H compressor: 14 - 16 N·m (1.4 - 1.6 kg-m, 10 - 12 ft-lb)

7. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time.

Do not add this 5 m ℓ (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

Lubricant adjusting procedure for compressor replacement



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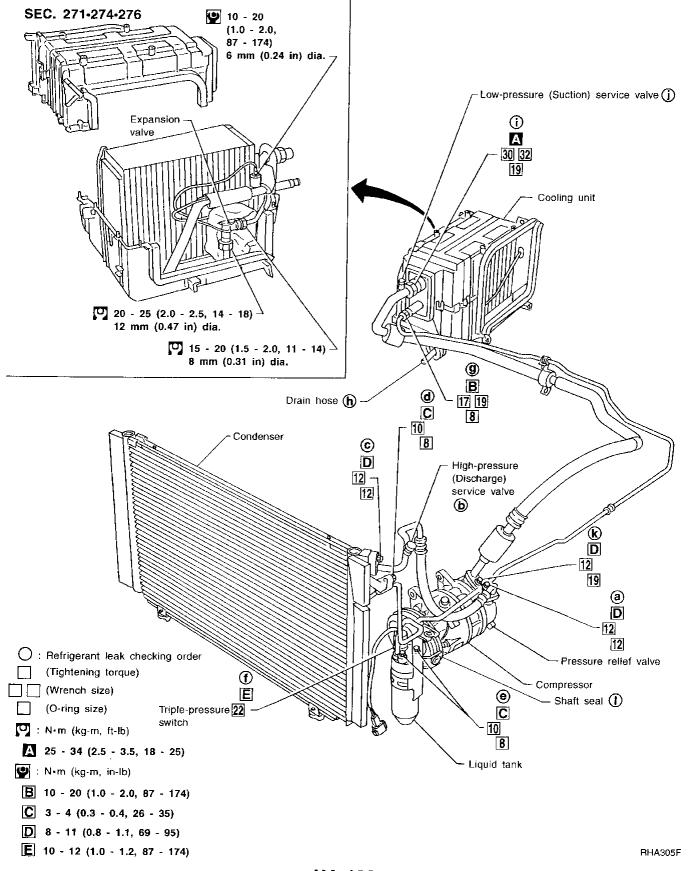
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Refrigerant Lines

 Refer to "Precautions for Refrigerant Connection" on page HA-4.



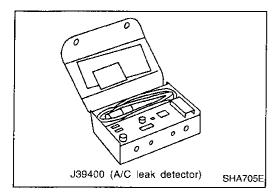
Checking Refrigerant Leaks

PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion.



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PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J39400 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and cleaners, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Do not allow the sensor tip of the detector to come into contact with any substance. This can also cause false readings and may damage the detector.



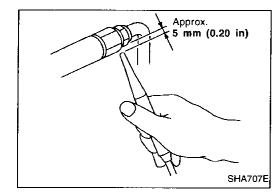
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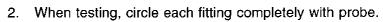
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Position probe approximately 5 mm (0.20 in) away from point to be checked.



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1 sec. 25 - 50 mm (0.98 - 1.97 in)

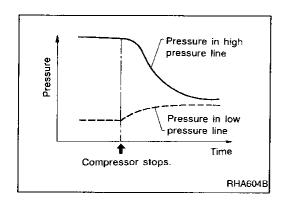
Checking Refrigerant Leaks (Cont'd)

3. Move probe along component approximately 25 to 50 mm (0.98 to 1.97 in)/sec.

CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor or tobacco smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement so that the leaking refrigerant is not dispersed.

- Charge the system with the specified amount of refrigerant.
- Run the engine with the A/C compressor ON for at least 2 minutes.
- 3. Stop engine.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector on the high pressure line. The pressure in the high pressure line will gradually drop after refrigerant circulation stops and pressure in the low pressure line will gradually rise, as shown in the graph. Leaks are more easily detected when pressure is high.

4. Conduct the leak test from the high side to the low side at points (a) through (1). Refer to HA-126. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

Liquid tank

Check the pressure switch, tube fitting and the fusible plug mounts.

Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

Cooling unit

Turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Insert the leak detector probe into the drain hose immediately after stopping the engine. (Keep the probe inserted for at least ten seconds.)

HA-128 1086

Checking Refrigerant Leaks (Cont'd)

- 5. If leak detector detects a leak, confirm the leak using soapy water.
- 6. Discharge A/C system and repair the leaking fitting or component as necessary.
- 7. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.

GI

MA

LC

EC

FE

AT

PD

FA

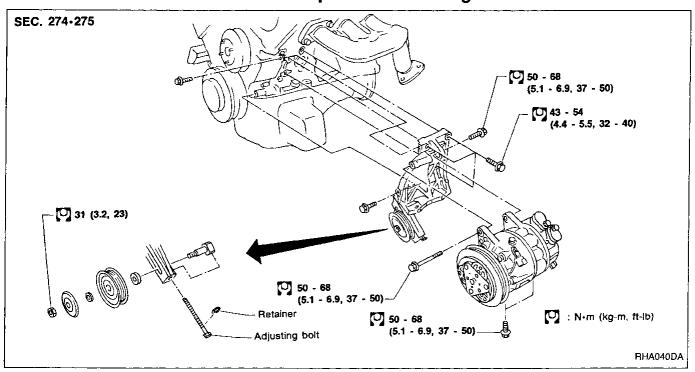
RA

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ST

RS

Compressor Mounting



Belt Tension

Refer to Checking Drive Belts in MA section.

Fast Idle Control Device (FICD)

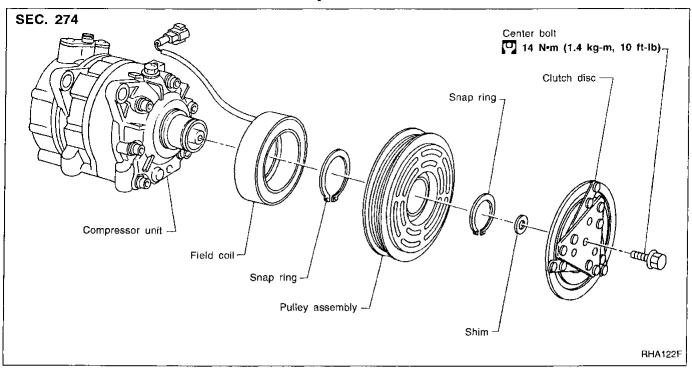
• Refer to EC section.

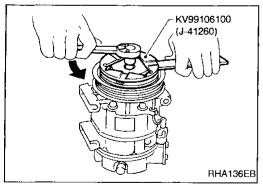
Bĩ

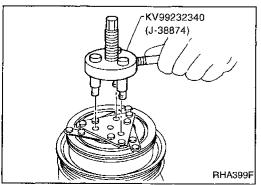
HA

HA-129 1087

Compressor







Compressor Clutch

REMOVAL

When removing center bolt, hold clutch disc with clutch disc wrench.

HA-130 1088

KV99232340

RHA124F

harness

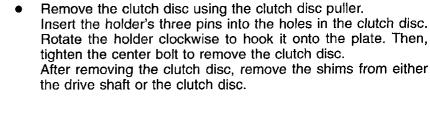
RHA125F

(J-38874)

External

snap ring pliers

Compressor Clutch (Cont'd)



G[

MA

Remove the snap ring using external snap ring pliers.

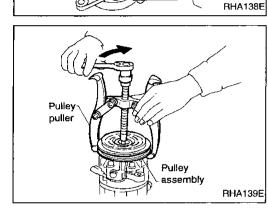
LC.

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∠Snap ring

Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.

FA

RA

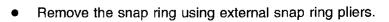
ST

Remove the field coil harness clip using a pair of pliers.

RS

BT

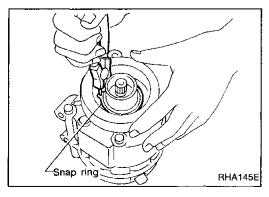
HA



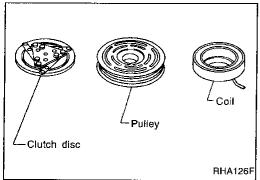


EL





HA-131 1089



Field coil

RHA142E

Compressor Clutch (Cont'd) INSPECTION

Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

Pulley

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

Coil

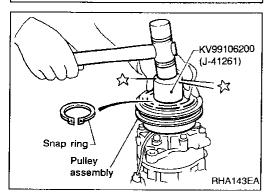
Check coil for loose connection or cracked insulation.

INSTALLATION

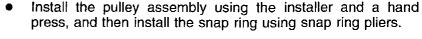
Install the field coil.

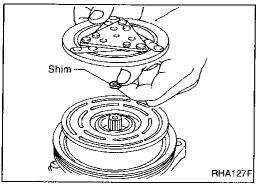
Be sure to align the coil's pin with the hole in the compressor's front head.

- Install the field coil harness clip using a screwdriver.

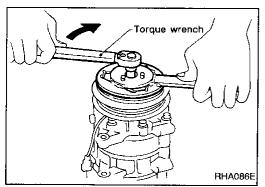


Pin





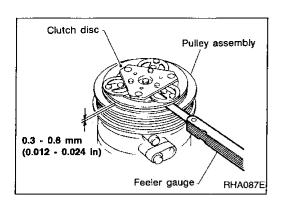
Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.



Using the holder to prevent clutch disc rotation, tighten the boit to 14 N·m (1.4 kg-m, 10 ft-lb) torque.

After tightening the bolt, check that the pulley rotates smoothly.

> **HA-132** 1090



Compressor Clutch (Cont'd)

• Check clearance around the entire periphery of clutch disc.

Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.

GI

BREAK-IN OPERATION

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.



EM

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SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications LUBRICANT

COMPRESSOR

Model	CALSONIC make V-6 V-6 variable displacement	
Туре		
Displacement cm3 (cu in)/rev.		
Max.	184 (11.228)	
Min.	10.5 (0.641)	
Cylinder bore x stroke mm (in)	37 (1.46) x [1.6 - 28.6 (0.063 - 1.126)]	
Direction of rotation	Clockwise (viewed from drive end)	
Drive belt	Poly V	

Model	CALSONIC make V-6	
Name	Nissan A/C System Oil Type S	
Part number	KLH00-PAGS0	
Capacity mℓ (US fl oz, Imp fl oz)		
Total in system	250 (8.5, 8.8)	
Compressor (Service part) charging amount	250 (8.5, 8.8)	

REFRIGERANT

Туре		HFC-134a (R-134a)
Capacity	kg (lb)	0.70 - 0.80 (1.54 - 1.76)

Inspection and Adjustment

ENGINE IDLING SPEED (When A/C is ON)

Refer to EC section.

BELT TENSION

• Refer to Checking Drive Belts (MA section).

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