SECTION TMS TRACTION MOTOR SYSTEM TMS

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< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Technicians Using Medical Electric

INFOID:000000007071845

OPERATION PROHIBITION

WARNING:

- Parts with strong magnet is used in this vehicle.
- Technicians using a medical electric device such as pacemaker must never perform operation on the vehicle, as magnetic field can affect the device function by approaching to such parts.

NORMAL CHARGE PRECAUTION

WARNING:

- If a technician uses a medical electric device such as an implantable cardiac pacemaker or an implantable cardioverter defibrillator, the possible effects on the devices must be checked with the device manufacturer before starting the charge operation.
- As radiated electromagnetic wave generated by on board charger at normal charge operation may effect medical electric devices, a technician using a medical electric device such as implantable cardiac pacemaker or an implantable cardioverter defibrillator must not enter the vehicle compartment (including luggage room) during normal charge operation.

Precaution at telematics system operation

WARNING:

- If a technician uses implantable cardiac pacemaker or implantable cardioverter defibrillator (ICD), avoid the device implanted part from approaching within approximately 220 mm (8.66 in) from interior/exterior antenna.
- The electromagnetic wave of TCU might affect the function of the implantable cardiac pacemaker or the implantable cardioverter defibrillator (ICD), when using the service, etc.
- If a technician uses other medical electric devices than implantable cardiac pacemaker or implantable cardioverter defibrillator(ICD), the electromagnetic wave of TCU might affect the function of the device. The possible effects on the devices must be checked with the device manufacturer before TCU use.

Precaution at intelligent key system operation

WARNING:

- If a technician uses implantable cardiac pacemaker or implantable cardioverter defibrillator (ICD), avoid the device implanted part from approaching within approximately 220 mm (8.66 in) from interior/exterior antenna.
- The electromagnetic wave of intelligent key might affect the function of the implantable cardiac pacemaker or the implantable cardioverter defibrillator (ICD), at door operation, at each request switch operation, or at engine starting.
- If a technician uses other medical electric devices than implantable cardiac pacemaker or implantable cardioverter defibrillator (ICD), the electromagnetic wave of intelligent key might affect the function of the device. The possible effects on the devices must be checked with the device manufacturer before intelligent key use.

Point to Be Checked Before Starting Maintenance Work

INFOID:000000007079410

The high voltage system may starts automatically. It is required to check that the timer air conditioner and timer charge (during EVSE connection) are not set before starting maintenance work. NOTE:

If the timer air conditioner or timer charge (during EVSE connection) is set, the high voltage system starts automatically even when the power switch is in OFF state.

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS

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PRECAUTIONS

< PRECAUTION >

system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the power switch ON, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the power switch OFF, disconnect the 12V battery, and wait at least 3 minutes before performing any service.

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.

High Voltage Precautions

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.

CAUTION:

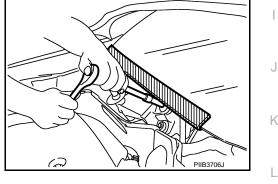
There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

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PRECAUTIONS

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HIGH VOLTAGE HARNESS AND EQUIPMENT IDENTIFICATION

The colors of the high voltage harnesses and connectors are all orange. Orange "High Voltage" labels are applied to the Li-ion battery and other high voltage devices. Do not carelessly touch these harnesses and parts.

HANDLING OF HIGH VOLTAGE HARNESS AND TERMINALS

Immediately insulate disconnected high voltage connectors and terminals with insulating tape.

REGULATIONS ON WORKERS WITH MEDICAL ELECTRONICS

WARNING:

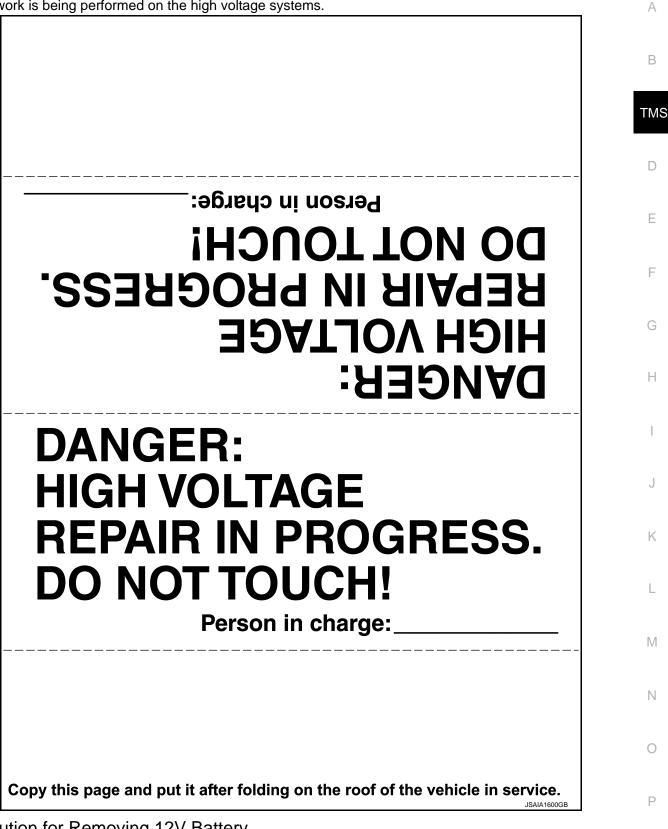
The vehicle contains parts that contain powerful magnets. If a person who is wearing a pacemaker or other medical device is close to these parts, the medical device may be affected by the magnets. Such persons must not perform work on the vehicle.

PROHIBITED ITEMS TO CARRY DURING THE WORK

Because this vehicle uses components that contain high voltage and powerful magnetism, due not carry any metal products which may cause short circuits, or any magnetic media (cash cards, prepaid cards, etc.) which may be damaged on your person when working.

POSTING A SIGN OF "DANGER! HIGH VOLTAGE AREA. KEEP OUT"

To call the attention of other workers, indicate "High voltage work in progress. Do not touch!" on vehicles where work is being performed on the high voltage systems.



Precaution for Removing 12V Battery

INFOID:000000006998323

When removing the 12V battery, turn ON/OFF the power switch and check that the charging status indicator does not blink. The 12V battery must be removed within one hour after checking the indicator lamp. **NOTE:**

• The automatic 12V battery charge control may start even when the power switch is in OFF state.

PRECAUTIONS

< PRECAUTION >

• The automatic 12V battery charge control does not start within approximately one hour when the power switch is turned ON/OFF.

General Precautions

INFOID:000000006998324

CAUTION:

If the traction motor inverter or traction motor was replaced, be sure to perform writing of the traction motor resolver offset. Refer to <u>TMS-43</u>, "<u>Description</u>".

Take care when handling the traction motor inverter so that dust, dirt, and other substances do not enter into the inside from the opening.

< PREPARATION >

PREPARATION PREPARATION

Commercial Service Tools

INFOID:000000007080639

Tool r	name	Description	TMS
Insulated gloves [Guaranteed insulation performance for 1000V/300A]	UN JMCIA0149ZZ	Removing and installing high voltage components	D
Leather gloves [Use leather gloves that can fasten the wrist tight]	JPCIA0066ZZ	 Removing and installing high voltage components Protect insulated gloves 	F
Insulated safety shoes	JPCIA0011ZZ	Removing and installing high voltage components	H
Safety glasses [ANSI Z87.1]	JPCIA0012ZZ	 Removing and installing high voltage components To protect eye from the spatter on the work to electric line 	K
Insulated helmet	JPCIA0013ZZ	Removing and installing high voltage components	M
Insulation resistance tester (Multi tester)	DIO O O O O O O O O O O O O O O O O O O	Measuring voltage and insulation resis- tance	P

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DESCRIPTION

< SYSTEM DESCRIPTION > SYSTEM DESCRIPTION DESCRIPTION

Description

INFOID:000000006998326

- The traction motor contains a compact, lightweight, high output, high efficiency "Interior Permanent Magnet Synchronous Motor (IPMSM)".
- The traction motor inverter is a device which converts DC power from the Li-ion battery to AC power, and drives the traction motor. Because the AC power frequency and voltage can be varied when the DC power is converted to AC power, it provides control performance with a high degree of freedom.

Specifications (Traction Motor)

INFOID:000000006998327

Max torque	280 Nm
Max output	80 kW
Max speed	10,390 rpm
Cooling system	Water cooling type

< SYSTEM DESCRIPTION >

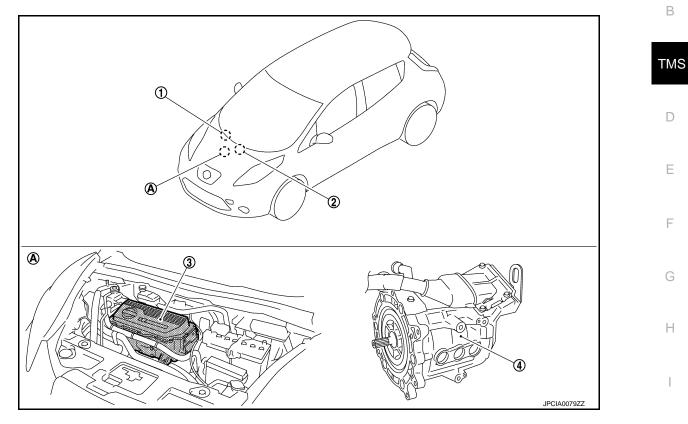
COMPONENT PARTS

Component Parts Location

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A. Motor room

Component Description

No.	Item	Function
1	VCM	 Transmits mainly the following signals toVCM via EV system CAN. Motor speed signal Motor torque limit signal Motor discharge status signal High voltage power supply preparation completion signal Input high voltage signal Receives mainly the following signal from VCM via EV system CAN. Target motor torque signal Pulse signal OFF signal High voltage power supply status signal System cut off signal Vibration control switching signal Motor charge preparation request signal Motor discharge request signal Regenerative torque command signal Shift position signal
2	Electric shift control module	 Receives mainly the following signal from electric shift control module via EV system CAN. Shift position signal
3	Traction motor inverter	TMS-12, "Traction Motor Inverter"
4	Traction motor	TMS-12, "Traction Motor"

COMPONENT PARTS

< SYSTEM DESCRIPTION >

Traction Motor Inverter

NOTE:

Control of the traction motor and control of EV system CAN communications with other control modules is actually performed by the motor controller. However because the motor controller is installed inside the traction motor inverter, the motor controller is here referred to as the traction motor inverter.

- The traction motor inverter is composed of the motor controller, driver, smoothing condenser, 3 current sensors, and power module.
- The traction motor inverter controls the traction motor based on the target motor torque signal transmitted by EV system CAN from the VCM.
- Traction motor inverter drives traction motor accurately based on resolver detection signal and current sensor detection signal.
- The traction motor inverter performs charging judgment for the high voltage circuit and also discharges the voltage inside the circuit.
- The traction motor inverter performs vibration control in order to improve accelerator response and provide good acceleration while driving.

MOTOR CONTROLLER

- The motor controller receives the rotor rotation angle from the traction motor resolver and the traction motor current value from the current sensor, and creates the pulse signal for driving the IGBT.
- The motor controller detects the traction motor temperature by means of the traction motor temperature sensor, and limits the output torque (protection control) according to the level of heat in the traction motor.

DRIVER

The driver converts the pulse signal (12V) from the motor controller to a high voltage signal (300V) and drives the IGBT.

POWER MODULE

- The power module is composed of 6 power semiconductor IGBT (Insulated Gate Bipolar Transistor).
- An IGBT is a semiconductor switch that is capable of switching ON/OFF at high speed.
- An IGBT uses the IGBT drive signal from the driver to perform switching, converting the Li-ion battery DC power to AC power and supplying AC power to the traction motor.

SMOOTHING CONDENSER

The smoothing condenser controls the voltage ripple which occurs as a result of IGBT switching.

CURRENT SENSORS

One sensor each is installed at the U-phase, V-phase, and W-phase. They detect the current supplied to the traction motor and send the current values as feedback to the motor controller.

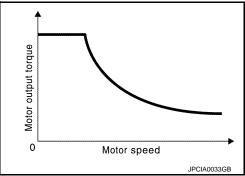
DISCHARGE RESISTER

The discharge resistor discharges the high voltage in case the traction motor inverter is unable to discharge the remaining high voltage in the high voltage circuit due to a malfunction.

Traction Motor

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- The traction motor contains an "Interior Permanent Magnet Synchronous Motor (IPMSM)". A permanent
 magnet is embedded inside the rotor core, and the rotating magnetic field generated by the stator coil is
 used to generate rotational torque.
- The traction motor is able to generate torque even when the vehicle is stopped, and outputs maximum drive torque when the vehicle starts moving in order to provide good initial acceleration.



TRACTION MOTOR RESOLVER

COMPONENT PARTS

< SYSTEM DESCRIPTION >

The traction motor resolver is located coaxially with the traction motor, and detects the rotor rotation angle. The rotation angle is sent to the motor controller.

CAUTION:

If the traction motor inverter or traction motor was replaced, be sure to perform writing of the traction motor resolver offset. Refer to <u>TMS-43, "Description"</u>.

TRACTION MOTOR TEMPERATURE SENSOR

The traction motor temperature sensor detects the temperature of the stator inside the traction motor, and sends that temperature information to the motor controller.

High Voltage Warning Label

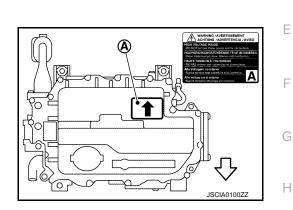
- High voltage warning label is stuck on each component parts below.
- When replacing component parts make sure to stick it on original position.

TRACTION MOTOR INVERTER

The label (A) is stuck on the top of traction motor inverter.



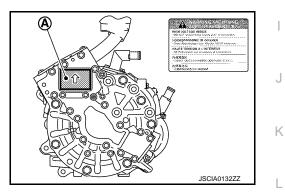
: Direction of the label



TRACTION MOTOR

The label (A) is stuck on the right side of traction motor.

<□ : Direction of the label





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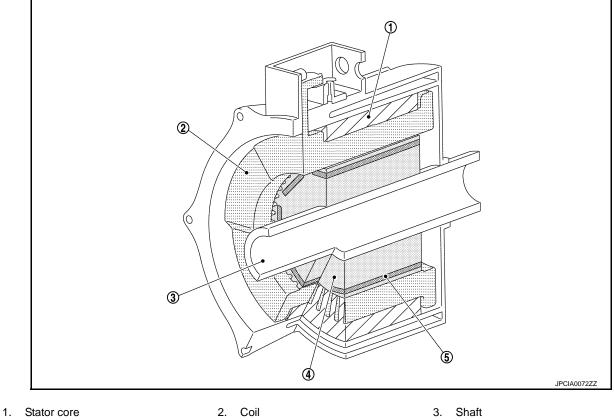
< SYSTEM DESCRIPTION >

STRUCTURE AND OPERATION

Structural Drawing

INFOID:000000006998332

MOTOR MECHANISM (DIAGRAM)



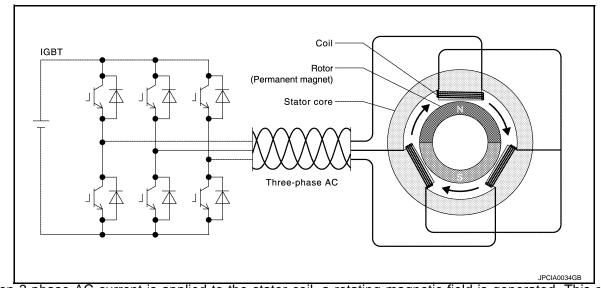
4. Rotor core

- 5. Permanent magnet

OPERATION DESCRIPTION

INFOID:000000006998333

OPERATION PRINCIPLE



• When 3-phase AC current is applied to the stator coil, a rotating magnetic field is generated. This rotating magnetic field pulls on the permanent magnet inside the rotor core, generating rotational torque that is syn-

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STRUCTURE AND OPERATION

< SYSTEM DESCRIPTION >

chronized with the rotating magnetic field. The generated torque is approximately proportional to the current, and the rotating speed depends on the frequency of the 3-phase current.

• In order to generate optimal rotor rotation, judgments regarding the position (angle) of the permanent magnet within the rotor core and the timing of current application to the coil are necessary. For this purpose, the traction motor resolver and current sensor are used in order to continually detect the rotating position of the rotor and control the timing of current application to the coil.

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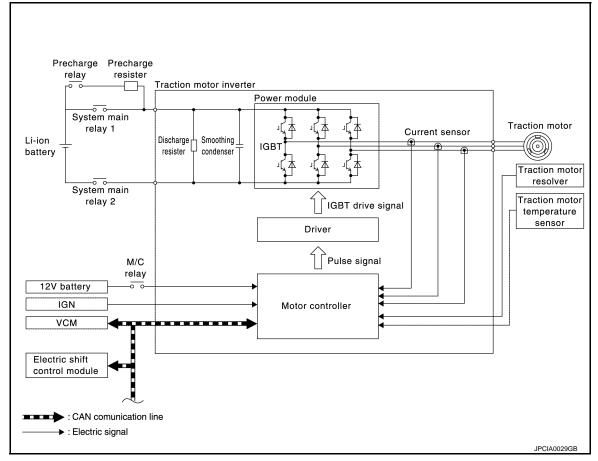
TRACTION MOTOR INVERTER

TRACTION MOTOR INVERTER : System Description

INFOID:000000006998334

- The traction motor inverter controls the traction motor based on the target motor torque signal transmitted by EV system CAN from the VCM.
- Traction motor inverter converts DC power from Li-ion battery to AC power, and drives traction motor accurately based on resolver detection signal and current sensor detection signal.
- At deceleration, traction motor is used as generator. It converts kinetic energy generated by rotary motion of tires (AC power) to electric energy (DC power) and charges Li-ion battery.
- If malfunction is detected, the system enters fail-safe mode. Refer to TMS-31, "Fail-Safe".

SYSTEM DIAGRAM



INPUT/OUTPUT SIGNAL

< SYSTEM DESCRIPTION >

Item	Signal name
VСМ	 Transmits mainly the following signals toVCM via EV system CAN. Motor speed signal Motor torque limit signal Motor discharge status signal High voltage power supply preparation completion signal Input high voltage signal Receives mainly the following signal from VCM via EV system CAN. Target motor torque signal Pulse signal OFF signal High voltage power supply status signal System cut off signal Vibration control switching signal Motor charge preparation request signal Regenerative torque command signal Shift position signal
ectric shift control module	 Receives mainly the following signal from electric shift control module via EV system CAN. Shift position signal

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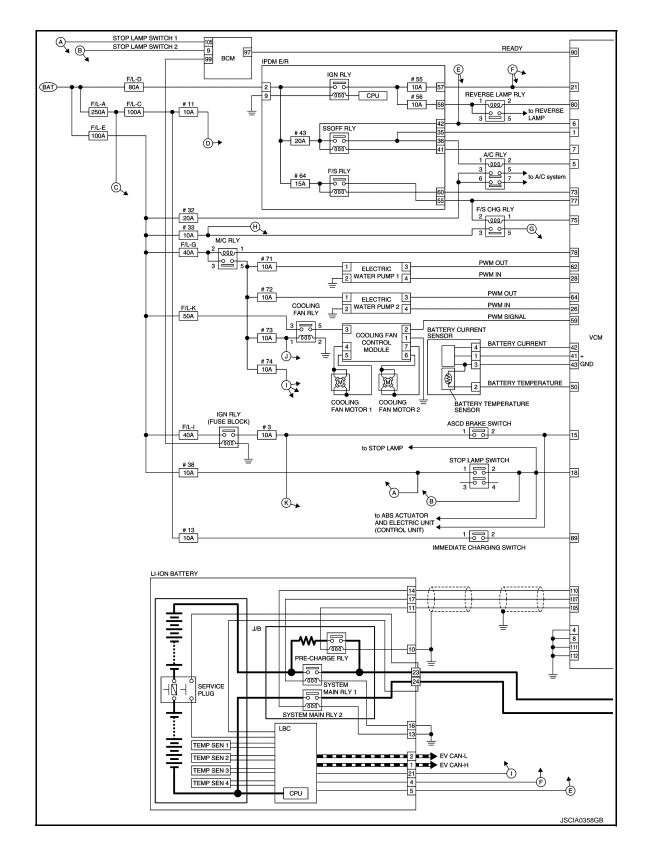
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< SYSTEM DESCRIPTION >

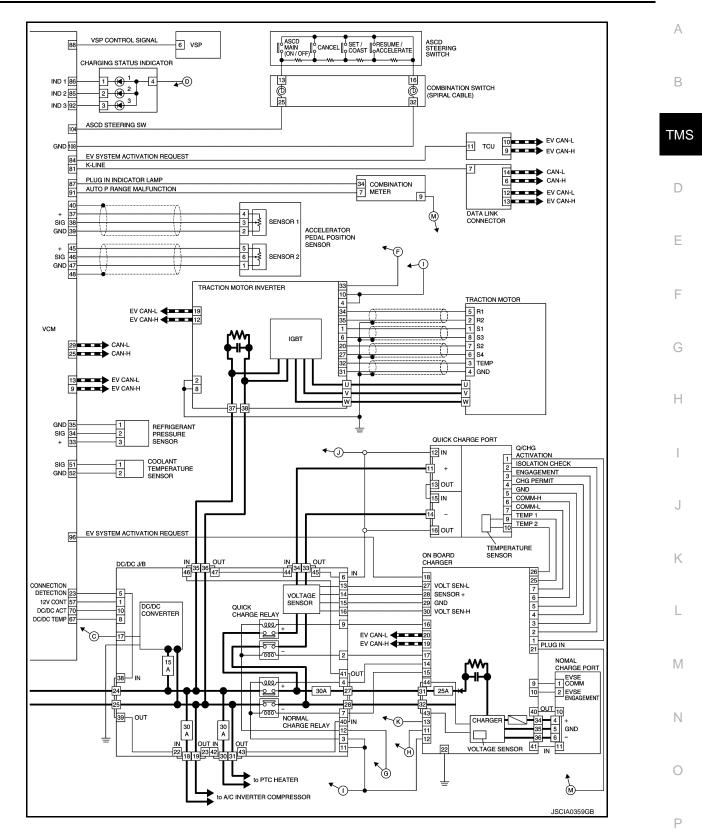
TRACTION MOTOR INVERTER : Schematic

INFOID:000000006998335



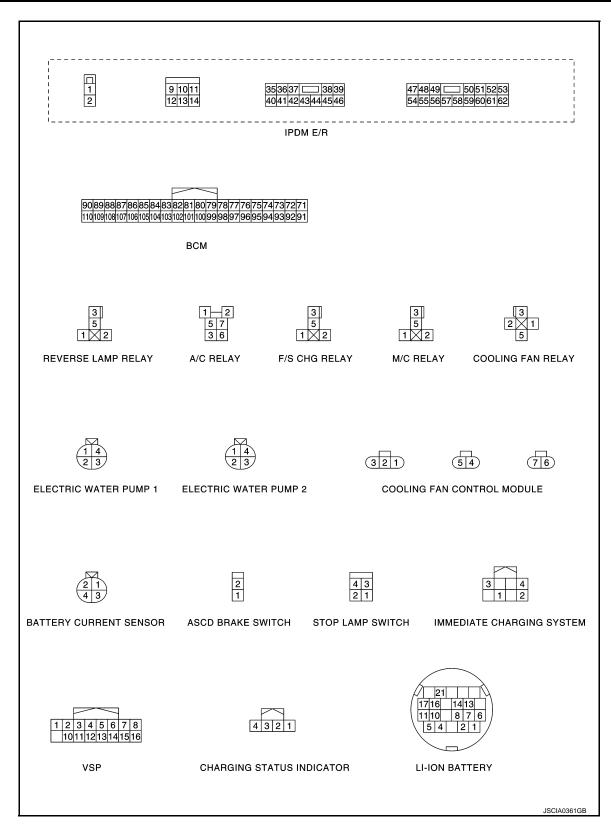
< SYSTEM DESCRIPTION >

SYSTEM

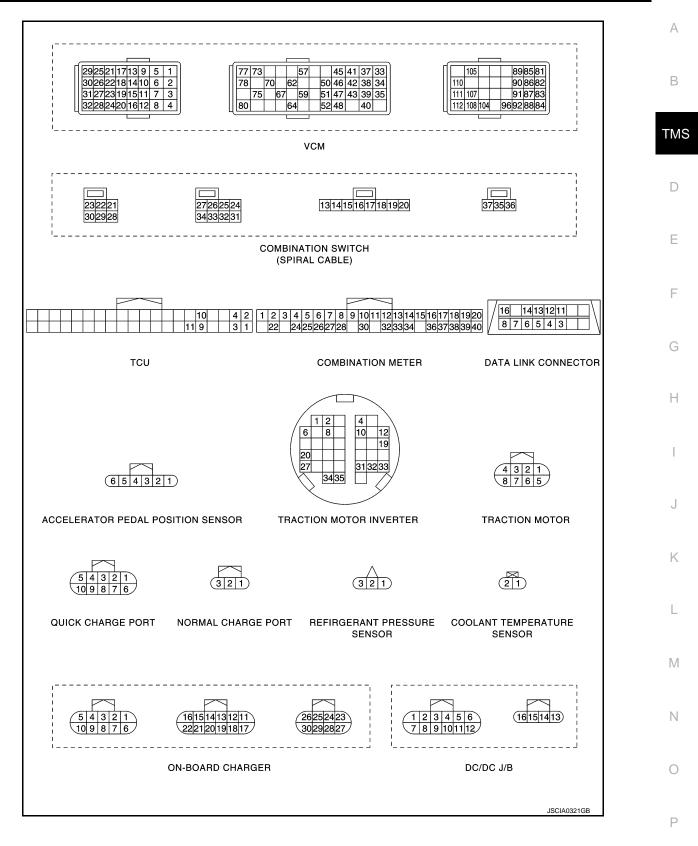


Revision: 2010 November

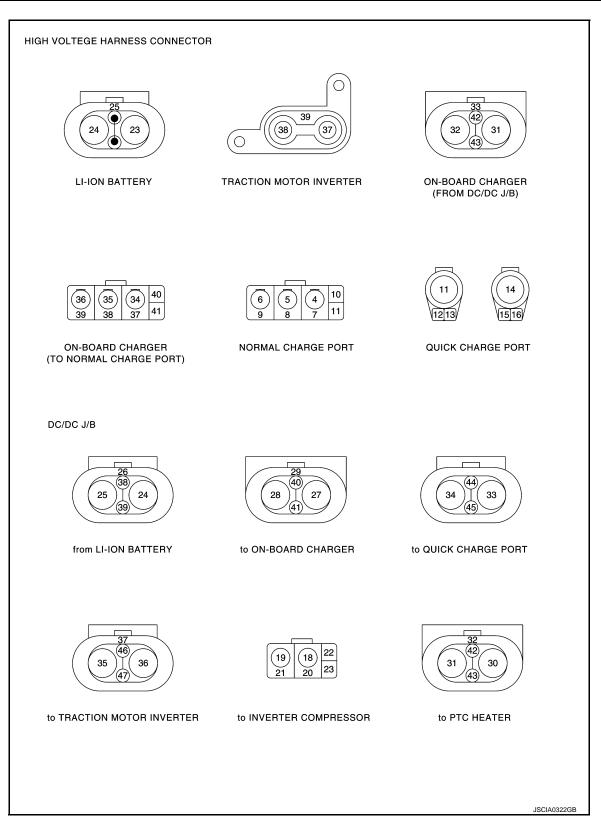
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TRACTION MOTOR INVERTER : Fail-Sat

R INVERTER : Fail-Safe	INFOID:000000006998336
Vehicle behavior	
Either of following status is observed. No impact to vehicle behavior 	
Stops drive control of traction motor	
 Stops drive control of traction motor, and requires system main relay OFF to \ Limits the maximum torque of traction motor to 10% 	VCM
Limits the maximum torque of traction motor to 40%	
Limits the maximum torque of traction motor to 40%	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor, and requires system main relay OFF to VC	M
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor	
Stops drive control of traction motor, and requires system main relay OFF to VC	M
It can stop the drive control of traction motor	
Either of following status is observed.	-
 Stops drive control of traction motor Limits the maximum torgue of traction motor to 0% 	
It can stop the drive control of traction motor	

P0A1B	 Either of following status is observed. No impact to vehicle behavior Stops drive control of traction motor Stops drive control of traction motor, and requires system main relay OFF to VCM Limits the maximum torque of traction motor to 10% 	TMS
P0A2C	Limits the maximum torque of traction motor to 40%	
P0A2D	Limits the maximum torque of traction motor to 40%	D
P0A2F	Stops drive control of traction motor	
P0A3C	Stops drive control of traction motor	
P0A3F	Stops drive control of traction motor	E
P0A44	Stops drive control of traction motor	
P0A78	Stops drive control of traction motor	
P0A8D	Stops drive control of traction motor, and requires system main relay OFF to VCM	
POAEF	Stops drive control of traction motor	
P0AF0	Stops drive control of traction motor	G
P0BE6	Stops drive control of traction motor	
POBEA	Stops drive control of traction motor	
POBEE	Stops drive control of traction motor	
P0BFD	Stops drive control of traction motor	
P0C79	Stops drive control of traction motor, and requires system main relay OFF to VCM	
P318E	It can stop the drive control of traction motor	
P3193	_	
P3197	Either of following status is observed.Stops drive control of traction motorLimits the maximum torque of traction motor to 0%	J
P3199	It can stop the drive control of traction motor	K
P319E	_	
P31A2	Either of following status is observed.Stops drive control of traction motorLimits the maximum torque of traction motor to 0%	L
P31A4	It can stop the drive control of traction motor	
P31A9	_	M
P31AD	Either of following status is observed.Stops drive control of traction motorLimits the maximum torque of traction motor to 0%	N
P3240	Stops drive control of traction motor	
P3241	Stops drive control of traction motor	
P3244	_	0
P3245	-	
P3246	Stops drive control of traction motor, and requires system main relay OFF to VCM	Р
P3247	Stops drive control of traction motor	
P3248	Stops drive control of traction motor, and requires system main relay OFF to VCM	
P3249	Stops drive control of traction motor, and requires system main relay OFF to VCM	
P324A	Stops drive control of traction motor, and requires system main relay OFF to VCM	
P324D	Stops drive control of traction motor, and requires system main relay OFF to VCM	

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< SYSTEM DESCRIPTION >

DTC	Vehicle behavior
P324F	Stops drive control of traction motor, and requires system main relay OFF to VCM
P3252	Limits the maximum torque of traction motor to 50%
P325A	
P325B	
P325C	_
P325D	Limits the maximum torque of traction motor to 10%
P325E	
P325F	
U1000	_

TRACTION MOTOR INVERTER : Protection Control

INFOID:000000006998337

When temperature of traction motor inverter or traction motor components rises, the traction motor inverter temporarily enters a protective control state in order to protect the system. It automatically returns to the normal status if the safety is secured.

Condition Navigation dis-		Control	Normal return condition	
Traction motor is overheated	Exists	Traction motor output torque is limited accord- ing to the traction motor temperature.	Traction motor temperature drops	
IGBT high temperatures seen when traction motor speed is extremely low	Does not exist	IGBT switching frequency is reduced. NOTE: Traction motor electromagnetic noise in- creases.	 IGBT temperature drops Traction motor speed increases 	
IGBT is overheated	Exists	Traction motor output torque is limited accord- ing to the IGBT temperature.	IGBT temperature drops	
Smoothing condenser is over- heated	Exists	Traction motor output torque is limited accord- ing to the smoothing condenser temperature.	Smoothing condenser tempera- ture drops	

MOTOR POWER CONTROL

MOTOR POWER CONTROL : System Description

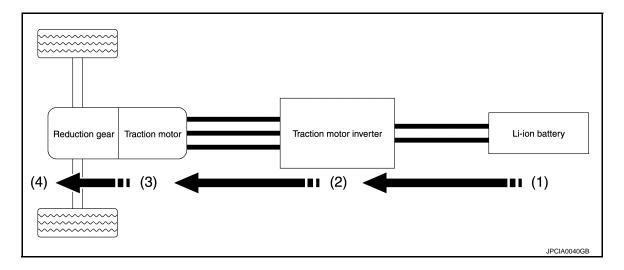
INFOID:000000006998338

The traction motor inverter applies AC power to the traction motor according to the target motor torque signal calculated by VCM in order to generate drive force.

MOTOR POWER CONTROL : Operating Principle

INFOID:000000006998339

Flow of energy



< SYSTEM DESCRIPTION >

When the treation mater inverter reactions the tennet mater tensor claned from the VOM via ΓV suctors OM	
When the traction motor inverter receives the target motor torque signal from the VCM via EV system CA	AN
Then the tradition motor received the target motor torque dignal norm the Velli that EV by term of	

		control the target motor torque c	ignari				
(4)		(3)		(2)		(1)	А
The drive torque from the traction motor is output as kinetic energy.	↓ ←	The AC power from the traction motor inverter is converted to magnetic energy and a rotating magnetic field is created in order to generate drive torque.	←	The traction motor inverter (IG- BT) switches in order to convert the DC power from the Li-ion battery to AC power.	\	The DC power from the Li-ion battery is input to the traction motor inverter.	B

MOTOR REGENERATION CONTROL

MOTOR REGENERATION CONTROL : System Description

During deceleration, the traction motor inverter drives the traction motor to function as a generator based on the regenerative torque command signal sent via EV system CAN from the VCM, converting the kinetic torque generated by rotation of the tires into electrical energy. The converted electrical energy charges the Li-ion battery.

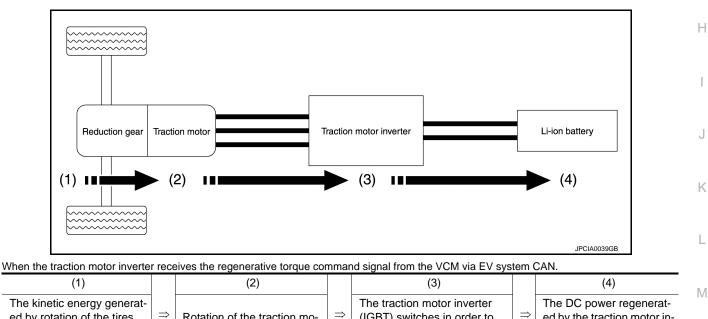
The regenerative torque that is generated when the traction motor is driven as a generator can be used as braking force, acting similar to engine braking and reducing the burden on the service brakes.

MOTOR REGENERATION CONTROL : Operating Principle

Rotation of the traction mo-

tor generates AC power.

Flow of energy



TMS-25

(IGBT) switches in order to

traction motor to DC power.

convert the AC power from the

Ε

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INFOID:00000006998340

INFOID-000000006998341

ed by the traction motor in-

verter is used to charge

the Li-ion battery.

Ν

ed by rotation of the tires

as a generator.

operates the traction motor

< SYSTEM DESCRIPTION >

DIAGNOSIS SYSTEM (TRACTION MOTOR INVERTER) DIAGNOSIS DESCRIPTION

DIAGNOSIS DESCRIPTION : System Description

This is an on-board trouble diagnosis system which automatically detects malfunction. Detected malfunction is memorized in ECU as DTC. Diagnosis information can be confirmed using CONSULT.

DIAGNOSIS DESCRIPTION : DTC and Freeze Frame Data

NOTE:

Operate the power switch from OFF to ON. This operation is defined as 1 trip.

- DTC (P0A1B, P0A8D, P0C79, etc.) is specified by SAE J2012/ISO 15031-6.
- Traction motor inverter memorizes DTC and freeze frame data when malfunction is detected.
- Traction motor inverter can memorize plural DTCs but only 1 set of freeze frame data.
- Freeze frame data is not updated even if a different DTC is detected in another trip. The first memorized data is kept as freeze frame data.
- The procedure to erase DTC from traction motor inverter memory is described in "How to Erase DTC". Refer to <u>TMS-26</u>, "CONSULT Function".

DIAGNOSIS DESCRIPTION : Counter System

Counter system counts up at every operation of power switch from OFF to ON under condition that the same malfunction is not detected. On the other hand, if the same DTC as memorized one is detected again, the count is reset and the counter system counts up again from "0".

CONSULT Function

INFOID:000000006998345

INFOID-000000006998344

APPLICATION ITEM

Item	Function
All DTC Reading	Display all DTCs or diagnostic items that all ECUs are recording and judging.
Work Support	This mode enables a technician to adjust some devices faster and more accurately.
Self Diagnostic Results	Retrieve DTC from ECU and display diagnostic items.
Data Monitor	Monitor the input/output signal of the control unit in real time.
CAN Diagnosis	This mode displays a network diagnosis result about CAN by diagram.
CAN Diagnosis Support Monitor	It monitors the status of CAN communication.
ECU Identification	Display the ECU identification number (part number etc.) of the selected system.

WORK SUPPORT

Item	Description
RESOLVER WRITE	Performs writing of traction motor resolver offset.
CLEAR OUTPUT LIMIT REASON	Resets output limit history of traction motor and traction motor inverter. NOTE: Resets "OUTPUT LIMIT MOTOR TEMP" and "OUTPUT LIMIT INV TEMP" values of data monitor.

SELF DIAGNOSTIC RESULTS

Display Item List Refer to <u>TMS-35, "DTC Index"</u>.

How to Read DTC

DTC is displayed on "Self Diagnostic results" of CONSULT.

When DTC is currently detected, "CRNT" is displayed. If "PAST" is displayed, it shows a malfunction occurred in the past.The trip number of drive without malfunction of concerned DTC can be confirmed with "IGN counter" inside "FFD".

TMS-26

INFOID:000000006998342

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< SYSTEM DESCRIPTION >

How to Erase DTC NOTE: А If the power switch is kept ON after repair operation, operate the power switch to OFF. Operate the power switch to ON again after waiting at least 10 seconds. Touch "MOTOR CONTROL" of CONSULT. 1. В Touch "Self Diagnostic Result". 2. 3. Touch "Erase". (DTC memorized in electric traction motor inverter is erased.) **IGN** Counter TMS IGN counter is displayed in "FFD". It displays the number of operations of power switch from OFF to ON after DTC recovery to normal. • If malfunction (DTC) is currently detected, "0" is displayed. D The displayed number counts up at each operation of power switch from OFF to ON after recovery to normal, such as $1 \rightarrow 2 \rightarrow 3...38 \rightarrow 39$. When the number reaches to 40, DTC is erased. NOTE: Е The counter display of "40" cannot be checked. FREEZE FRAME DATA (FFD) The following vehicle status is recorded when DTC is detected and is displayed on CONSULT. Monitored item (Unit) Remarks DTC Displays the DTC which caused FFD memory 12V POWER VOLTAGE Displays 12V battery power voltage input to traction motor inverter (V) CODE IN INVERTER Displays the trouble code inside traction motor inverter Н **RESOLVER OFFSET VALUES (1st and** Displays 1st and 2nd symbols of traction motor resolver offset value written in 2nd symbols) traction motor inverter **RESOLVER OFFSET VALUES (3rd** Displays 3rd and 4th symbols of traction motor resolver offset value written in and 4th symbols) traction motor inverter **RESOLVER OFFSET VALUES (5th and** Displays 5th and 6th symbols of traction motor resolver offset value written in traction motor inverter 6th symbols) **RESOLVER OFFSET VALUES (7th and** Displays 7th and 8th symbols of traction motor resolver offset value written in traction motor inverter 8th symbols) **RESOLVER OFFSET VALUES (9th and** Displays 9th and 10th symbols of traction motor resolver offset value written in 10th symbols) traction motor inverter Κ VIBRATION COMMAND TORQUE (Nm) Displays the vibration control torque DIAGNOSIS START HISTORY Displays if DTC detection mode is started DPA REQUEST Displays the request status of DPA TORQUE LIMIT RATE Displays the output torque limit rate (%) Displays the torque limitation (upper) signal value from VCM via EV system M TORQUE LIMIT (UPPER) (Nm) CAN Displays the torque limitation (lower) signal value from VCM via EV system TORQUE LIMIT (LOWER) (Nm) CAN Ν MOTOR TEMPERATURE (°C or °F) Displays the temperature of traction motor MAX MOTOR TEMPERATURE Displays the highest temperature of traction motor detected (°C or °F) MIN MOTOR TEMPERATURE (°C or °F) Displays the lowest temperature of traction motor detected Displays the number of times that traction motor temperature exceeds the No. OF MOTOR OVER HEAT standard value **INVERTER TEMPERATURE 2** (°C or °F) Displays the inside temperature of traction motor inverter MAX INV TEMPERATURE (°C or °F) Displays the highest temperature of traction motor inverter detected MIN INV TEMPERATURE (°C or °F) Displays the lowest temperature of traction motor inverter detected Displays the number of times that traction motor inverter temperature exceeds No. OF INV OVER HEAT 2 the standard value **INVERTER TEMPERATURE 5** (°C or °F) Displays the inside temperature of traction motor inverter

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< SYSTEM DESCRIPTION >

MAX INV TEMPERATURE 5 (°C or °F) Disp	
	lays the highest temperature of traction motor inverter detected
MIN INV TEMPERATURE 5 (°C or °F) Disp	lays the lowest temperature of traction motor inverter detected
	lays the number of times that traction motor inverter temperature exceeds standard value
INVERTER TEMPERATURE 4 (°C or °F) Disp	lays the inside temperature of traction motor inverter
MAX INV TEMPERATURE 4 (°C or °F) Disp	lays the highest temperature of traction motor inverter detected
MIN INV TEMPERATURE 4 (°C or °F) Disp	lays the lowest temperature of traction motor inverter detected
	lays the number of times that traction motor inverter temperature exceeds standard value
INVERTER TEMPERATURE 1 (°C or °F) Disp	lays the inside temperature of traction motor inverter
INVERTER TEMPERATURE 3 (°C or °F) Disp	lays the inside temperature of traction motor inverter
INV INPUT HIGH VOLTAGE (V) Disp	lays high voltage input to traction motor inverter
Li-ion BAT TOTAL VOLTAGE (V) Disp CAN	lays the Li-ion battery voltage from Li-ion battery controller via EV system I
COMMAND TORQUE (Nm) Disp	lays the torque command value from VCM via EV system CAN
INSIDE COMMAND TORQUE (Nm) Disp	lays the torque command value in motor controller
MOTOR SPEED (rpm) Disp	lays the traction motor speed
COMMAND MTR d CURRENT (A) Disp	lays the command value of current (d-axis) of traction motor
MOTOR d CURRENT (A) Disp	lays the detected value of current (d-axis) of traction motor
COMMAND MTR q CURRENT (A) Disp	lays the command value of current (q-axis) of traction motor
MOTOR q CURRENT (A) Disp	lays the detected value of current (q-axis) of traction motor
COMMAND MTR d VOLTAGE (V) Disp	lays the command value of voltage (d-axis) of traction motor
COMMAND MTR q VOLTAGE (V) Disp	lays the command value of voltage (q-axis) of traction motor
	lays the sum of detected values of current (U-phase, V-phase, and W-se) of traction motor
U PHASE CURRENT (A) Disp	lays the U-phase current detected value
V PHASE CURRENT (A) Disp	lays the V-phase current detected value
W PHASE CURRENT (A) Disp	lays the W-phase current detected value
PHASE ANGLE (deg) Disp	lays the turning angle position of rotor
SEQUENCE MODE Disp	lays the sequence number in motor controller
CARRIER FREQUENCY Disp	lays the carrier frequency
IGBT HIGH TEMP DETECT Disp	lays the status of high temperature detection of IGBT
FAIL-SAFE STATUS Displ	lays the fail safe status of traction motor inverter
DISCHARGE STATUS Displ	lays that high voltage circuit is under discharge
MOTOR CONTROL STATUS Disp	lays the set status of traction motor control
CHARGE JUDGE Disp	lays the charge status of high voltage circuit
CHARGE PERMIT Disp	lays the charge permission status
RESTART Disp	lays the restart status of traction motor inverter
HIGH VOLTAGE SUPPLY Displ	lays the high voltage supply status from VCM via EV system CAN
	lays the start/stop request status from VCM via EV system CAN
	lays the start request status of charge judgement of high voltage circuit VCM via EV system CAN
SHIFT POSITION (VCM) Disp	lays the shift position from VCM via EV system CAN
SHIFT POSITION (E-SHIFT) Disp CAN	lays the shift position from electric shift control module via EV system
PWM OFF REQUEST Disp	lays the pulse signal off request status from VCM via EV system CAN

< SYSTEM DESCRIPTION >

Monitored item (Unit)	Remarks	0
SYSTEM CUT OFF COMPLETE	Displays the system cut off status from VCM via EV system CAN	A
DISCHARGE REQUEST	Displays the discharge request status from VCM via EV system CAN	
VIBRATION CONT REQUEST	Displays the vibration control switching request status from VCM via EV system CAN	В
DIAG PROHIBIT	Displays the CAN diagnosis inhibition status from VCM via EV system CAN	
WAKE UP SLEEP COMMAND	Displays the wake up/sleep request status from VCM via EV system CAN	TMS

DATA MONITOR

Monitored item (Unit)		Remarks
NUMBER OF DTC		Displays the number of DTCs detected
MOTOR TEMPERATURE	(°C or °F)	Displays the temperature of traction motor
INVERTER TEMPERATURE 2	(°C or °F)	Displays the inside temperature of traction motor inverter
INVERTER TEMPERATURE 4	(°C or °F)	Displays the inside temperature of traction motor inverter
12V POWER VOLTAGE	(V)	Displays 12V battery power voltage input to traction motor inverter
INV INPUT HIGH VOLTAGE	(V)	Displays high voltage input to traction motor inverter
COMMAND TORQUE	(Nm)	Displays the torque command value from VCM via EV system CAN
MOTOR SPEED	(rpm)	Displays the traction motor speed
SEQUENCE MODE		Displays the sequence number in motor controller
OUTPUT LIMIT MOTOR TEMP		 Displays presence of output limit due to traction motor temperature increase after last deletion of output limit history Values can be reset using "CLEAR OUTPUT LIMIT REASON" of work sup port
OUTPUT LIMIT INV TEMP		 Displays presence of output limit due to temperature increase inside traction motor inverter after last deletion of output limit history Values can be reset using "CLEAR OUTPUT LIMIT REASON" of work sup port
CARRIER FREQUENCY		Displays the carrier frequency

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ECU DIAGNOSIS INFORMATION TRACTION MOTOR INVERTER

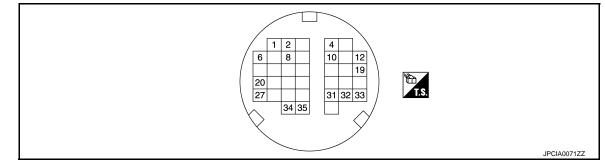
Reference Value

INFOID:000000006998346

CONSULT DATA MONITOR STANDARD VALUE

Monitor item	Condition	Value / Status (Approx.)
MOTOR TEMPERATURE	READY (stop the vehicle)	Almost same as coolant temperature af- ter temperature saturation. [approxi- mately within 10 °C (50 °F) of coolant temperature]
	During driving	The value changes along with accelera- tion/deceleration.
INVERTER TEMPERATURE 2	READY (stop the vehicle)	Almost same as coolant temperature af- ter temperature saturation. [approxi- mately within 10 °C (50 °F) of coolant temperature]
	During driving	The value changes along with accelera- tion/deceleration.
INVERTER TEMPERATURE 4	READY (stop the vehicle)	Almost same as coolant temperature af- ter temperature saturation. [approxi- mately within 10 °C (50 °F) of coolant temperature]
	During driving	The value changes along with accelera- tion/deceleration.
12V POWER VOLTAGE	Power switch ON	9 – 16 V
INV INPUT HIGH VOLTAGE	READY (stop the vehicle) and during driving	240 – 403 V
COMMAND TORQUE	During driving	The value changes along with accelera- tion/deceleration.
	READY (stop the vehicle)	0 rpm
MOTOR SPEED	During driving	The value changes along with accelera- tion/deceleration.
SEQUENCE MODE	READY (stop the vehicle)	11
OUTPUT LIMIT MOTOR TEMP	When the vehicle has history of output limit	Yes
	When output limit is reset	None
	When the vehicle has history of output limit	Yes
OUTPUT LIMIT INV TEMP	When output limit is reset	None
CARRIER FREQUENCY	READY (stop the vehicle)	5k

TERMINAL LAYOUT



PHYSICAL VALUES CAUTION:

< ECU DIAGNOSIS INFORMATION >

- Check them with vehicle side harness connector, removing traction motor inverter connector. Never touch terminals of traction motor inverter side connector at this operation.
- If power switch is pushed ON with traction motor inverter connector removed, other control modules might detect malfunction of traction motor inverter.

	Terminal No. Description (Color)		Description		Value (Approx.)	В
+	-	Signal name	Input/ Output	- Condition		TΜ
1 (B)	6 (W)	Traction motor resolver signal (S1 – S3)	Input	Power switch OFF	27 – 49 Ω	
2 (B)	Ground	Ground	_	Always	0 V	D
4 (G)	Ground	Power supply (BAT)		Power switch ON	9 – 16 V	E
8 (B)	Ground	Ground	_	Always	0 V	
10 (G)	Ground	Power supply (BAT)	—	Power switch ON	9 – 16 V	F
12 (L)	_	EV system CAN-H	Input/ Output	_	_	G
19 (G)	_	EV system CAN-L	Input/ Output	_	_	
20 (L)	27 (P)	Traction motor resolver signal (S2 – S4)	Input	Power switch OFF	27 – 49 Ω	Η
31 (O)	32 (B/P)	Traction Motor Tem- perature Sensor	Input	Power switch OFF	Within ± 50% of temperature characteristics diagram $ \begin{array}{c} $	l K L
33	Ground	Power supply (IGN)		Power switch ON	9 – 16 V	
(LG)	Giound		—	Power switch OFF	0 V	M
34 (R)	35 (G)	Traction motor resolver signal (R1 – R2)	Output	Power switch OFF	13 – 23 Ω	IVI

Fail-Safe

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DTC	Vehicle behavior	0
P0A1B	 Either of following status is observed. No impact to vehicle behavior Stops drive control of traction motor Stops drive control of traction motor, and requires system main relay OFF to VCM Limits the maximum torque of traction motor to 10% 	P
P0A2C	Limits the maximum torque of traction motor to 40%	
P0A2D	Limits the maximum torque of traction motor to 40%	
P0A2F	Stops drive control of traction motor	
P0A3C	Stops drive control of traction motor	

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< ECU DIAGNOSIS INFORMATION >

DTC	Vehicle behavior		
P0A3F	Stops drive control of traction motor		
P0A44	Stops drive control of traction motor		
P0A78	Stops drive control of traction motor		
P0A8D	Stops drive control of traction motor, and requires system main relay OFF to VCM		
POAEF	Stops drive control of traction motor		
P0AF0	Stops drive control of traction motor		
P0BE6	Stops drive control of traction motor		
P0BEA	Stops drive control of traction motor		
POBEE	Stops drive control of traction motor		
P0BFD	Stops drive control of traction motor		
P0C79	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P318E	It can stop the drive control of traction motor		
P3193	_		
P3197	Either of following status is observed. Stops drive control of traction motor 		
	Limits the maximum torque of traction motor to 0%		
P3199	It can stop the drive control of traction motor		
P319E			
P31A2	Either of following status is observed.Stops drive control of traction motorLimits the maximum torque of traction motor to 0%		
P31A4	It can stop the drive control of traction motor		
P31A9	-		
P31AD	Either of following status is observed.Stops drive control of traction motorLimits the maximum torque of traction motor to 0%		
P3240	Stops drive control of traction motor		
P3241	Stops drive control of traction motor		
P3244			
P3245	_		
P3246	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P3247	Stops drive control of traction motor		
P3248	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P3249	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P324A	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P324D	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P324F	Stops drive control of traction motor, and requires system main relay OFF to VCM		
P3252	Limits the maximum torque of traction motor to 50%		
P325A	_		
P325B	_		
P325C	_		
P325D	Limits the maximum torque of traction motor to 10%		
P325E	_		
P325F	_		
U1000			

< ECU DIAGNOSIS INFORMATION >

Protection Control

INFOID:000000006998348

When temperature of traction motor inverter or traction motor components rises, the traction motor inverter temporarily enters a protective control state in order to protect the system. It automatically returns to the normal status if the safety is secured.

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Condition	Navigation dis- play	Control	Normal return condition	
Traction motor is overheated	Exists	Traction motor output torque is limited accord- ing to the traction motor temperature.	Traction motor temperature drops	TMS
IGBT high temperatures seen when traction motor speed is extremely low	Does not exist	IGBT switching frequency is reduced. NOTE: Traction motor electromagnetic noise in- creases.	 IGBT temperature drops Traction motor speed increases 	D
IGBT is overheated	Exists	Traction motor output torque is limited accord- ing to the IGBT temperature.	IGBT temperature drops	Е
Smoothing condenser is over- heated	Exists	Traction motor output torque is limited accord- ing to the smoothing condenser temperature.	Smoothing condenser tempera- ture drops	F

DTC Inspection Priority Chart

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If some DTCs are displayed at the same time, perform inspections one by one based on the priority as per thefollowing list.

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< ECU DIAGNOSIS INFORMATION >

Priority	Detected items (DTC)	Reference
	P0A2C DRIVE MOTOR A TEMP SENSOR	<u>TMS-46</u>
	P0A2D DRIVE MOTOR A TEMP SENSOR	<u>TMS-48</u>
	P0A2F DRIVE MOTOR A OVER TEMPERATURE	<u>TMS-50</u>
	P0A3C DRIVE MOTOR A INVERTER OVER TEMP	<u>TMS-54</u>
	P0A3F DRIVE MOTOR A POSITION SENSOR	<u>TMS-55</u>
	P0A44 DRIVE MOTOR A OVER SPEED	<u>TMS-58</u>
	P0A78 DRIVE MOTOR A INVERTER	<u>TMS-61</u>
	P0A8D 14VOLT POWER VOLTAGE	<u>TMS-62</u>
	P0AEF DRIVE MOTOR INVERTER TEMP SEN A	<u>TMS-63</u>
	P0AF0 DRIVE MOTOR INVERTER TEMP SEN A	<u>TMS-64</u>
	P0C79 DRIVE MOTOR A INVERTER VOLTAGE	<u>TMS-69</u>
	P318E CAN ERROR	<u>TMS-71</u>
	P3193 CAN ERROR	<u>TMS-72</u>
	P3197 CAN ERROR	<u>TMS-73</u>
	P3199 CAN ERROR	<u>TMS-74</u>
	P319E CAN ERROR	<u>TMS-75</u>
	P31A2 CAN ERROR	<u>TMS-76</u>
	P31A4 CAN ERROR	<u>TMS-77</u>
1	P31A9 CAN ERROR	<u>TMS-78</u>
	P31AD CAN ERROR	<u>TMS-79</u>
	P3241 DRIVE MOTOR A INVERTER CRNT CONT	<u>TMS-83</u>
	P3244 DRIVE MOTOR A INVERTER	<u>TMS-85</u>
	P3245 DRIVE MOTOR A INVERTER	<u>TMS-87</u>
	P3246 DRIVE MOTOR A INVERTER VOLTAGE	<u>TMS-88</u>
	P3247 DRIVE MOTOR A INVERTER	<u>TMS-90</u>
	P3248 DRIVE MOTOR A INVERTER	TMS-91
	P3249 DRIVE MOTOR A INVERTER	TMS-92
	P324A DRIVE MOTOR A INVERTER VOLTAGE	
	P324D DRIVE MOTOR A INVERTER IGBT	 TMS-95
	P3252 DRIVE MOTOR A INVERTER IGBT	
	P325A CAN ERROR	TMS-103
	P325B DRIVE MOTOR A INVERTER	
	P325C DRIVE MOTOR A POSITION	
	P325D DRIVE MOTOR A POSITION	
	P325E DRIVE MOTOR A POSITION	TMS-107
	P325F DRIVE MOTOR A POSITION	TMS-108
	U1000 CAN COMM CIRCUIT	TMS-109
	P0A1B DRIVE MOTOR A CONTROL MODULE	<u>TMS-45</u>
	POBE6 D-MOTOR A PHASE U CURRENT SEN	TMS-45
2	POBEA D-MOTOR A PHASE V CURRENT SEN	TMS-66
2	POBEE D-MOTOR A PHASE V CORRENT SEN	
		<u>TMS-68</u>
	POBFD D-MOTOR A PHASE UVW CURRENT SEN	<u>TMS-68</u>
	P3240 DRIVE MOTOR A INVERTER CRNT CONT	<u>TMS-80</u>

< ECU DIAGNOSIS INFORMATION >

DTC Index

INFOID:000000006998350

NOTE:

If some DTCs are displayed at the same time, perform inspections one by one based on the priority as per the following list. Refer to <u>TMS-33</u>, "<u>DTC Inspection Priority Chart</u>".

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DTC [*]	Items		Deferrer	
CONSULT	(CONSULT screen terms)	EV system warning lamp	Reference	TMS
P0A1B	DRIVE MOTOR A CONTROL MODULE	Can illuminate	<u>TMS-45</u>	
P0A2C	DRIVE MOTOR A TEMP SENSOR	_	<u>TMS-46</u>	
P0A2D	DRIVE MOTOR A TEMP SENSOR	_	<u>TMS-48</u>	D
P0A2F	DRIVE MOTOR A OVER TEMPERATURE	ON	<u>TMS-50</u>	
P0A3C	DRIVE MOTOR A INVERTER OVER TEMP	ON	<u>TMS-54</u>	E
P0A3F	DRIVE MOTOR A POSITION SENSOR	ON	<u>TMS-55</u>	
P0A44	DRIVE MOTOR A OVER SPEED	ON	<u>TMS-58</u>	
P0A78	DRIVE MOTOR A INVERTER	ON	<u>TMS-61</u>	F
P0A8D	14VOLT POWER VOLTAGE	ON	<u>TMS-62</u>	
P0AEF	DRIVE MOTOR INVERTER TEMP SEN A	ON	<u>TMS-63</u>	G
P0AF0	DRIVE MOTOR INVERTER TEMP SEN A	ON	<u>TMS-64</u>	0
P0BE6	D-MOTOR A PHASE U CURRENT SEN	ON	<u>TMS-65</u>	
POBEA	D-MOTOR A PHASE V CURRENT SEN	ON	<u>TMS-66</u>	Н
POBEE	D-MOTOR A PHASE W CURRENT SEN	ON	<u>TMS-67</u>	
P0BFD	D-MOTOR A PHASE UVW CURRENT SEN	ON	<u>TMS-68</u>	
P0C79	DRIVE MOTOR A INVERTER VOLTAGE	ON	<u>TMS-69</u>	
P318E	CAN ERROR	Can illuminate	<u>TMS-71</u>	
P3193	CAN ERROR	—	<u>TMS-72</u>	J
P3197	CAN ERROR	Can illuminate	<u>TMS-73</u>	
P3199	CAN ERROR	Can illuminate	<u>TMS-74</u>	
P319E	CAN ERROR	—	<u>TMS-75</u>	K
P31A2	CAN ERROR	Can illuminate	<u>TMS-76</u>	
P31A4	CAN ERROR	Can illuminate	<u>TMS-77</u>	L
P31A9	CAN ERROR	—	<u>TMS-78</u>	
P31AD	CAN ERROR	Can illuminate	<u>TMS-79</u>	
P3240	DRIVE MOTOR A INVERTER CRNT CONT	ON	<u>TMS-80</u>	M
P3241	DRIVE MOTOR A INVERTER CRNT CONT	ON	<u>TMS-83</u>	
P3244	DRIVE MOTOR A INVERTER	_	<u>TMS-85</u>	N
P3245	DRIVE MOTOR A INVERTER	—	<u>TMS-87</u>	
P3246	DRIVE MOTOR A INVERTER VOLTAGE	ON	<u>TMS-88</u>	
P3247	DRIVE MOTOR A INVERTER	ON	<u>TMS-90</u>	0
P3248	DRIVE MOTOR A INVERTER	ON	<u>TMS-91</u>	
P3249	DRIVE MOTOR A INVERTER	ON	<u>TMS-92</u>	P
P324A	DRIVE MOTOR A INVERTER VOLTAGE	ON	<u>TMS-93</u>	1
P324D	DRIVE MOTOR A INVERTER IGBT	ON	<u>TMS-95</u>	_
P324F	DRIVE MOTOR A INVERTER IGBT	_	<u>TMS-98</u>	
P3252	DRIVE MOTOR A INVERTER IGBT	_	<u>TMS-102</u>	
P325A	CAN ERROR		<u>TMS-103</u>	_
P325B	DRIVE MOTOR A INVERTER	—	TMS-104	

< ECU DIAGNOSIS INFORMATION >

DTC [*]	Items	EV system warning lamp	Reference	
CONSULT	(CONSULT screen terms)			
P325C	DRIVE MOTOR A POSITION	ON	TMS-105	
P325D	DRIVE MOTOR A POSITION	—	TMS-106	
P325E	DRIVE MOTOR A POSITION	—	<u>TMS-107</u>	
P325F	DRIVE MOTOR A POSITION	_	TMS-108	
U1000	CAN COMM CIRCUIT	—	<u>TMS-109</u>	

*: These numbers are prescribed by SAE J2012/ISO 15031-6.

< WIRING DIAGRAM > WIRING DIAGRAM

TRACTION MOTOR INVERTER

Wiring Diagram

INFOID:000000006998351 B

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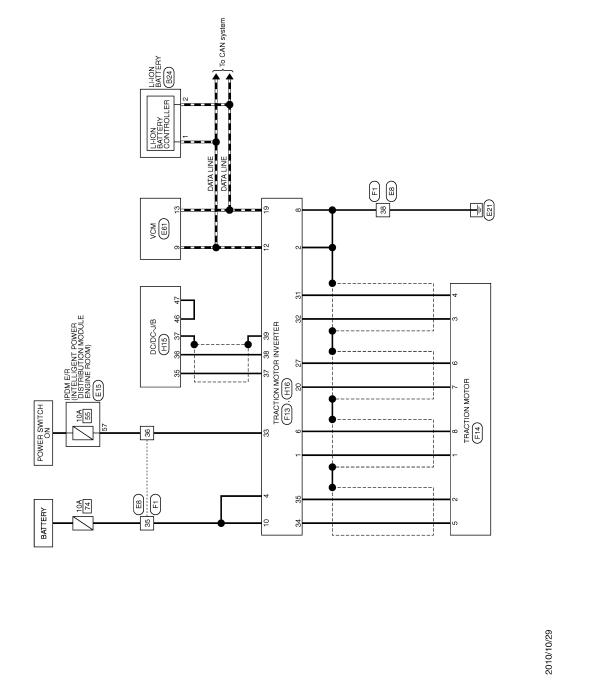
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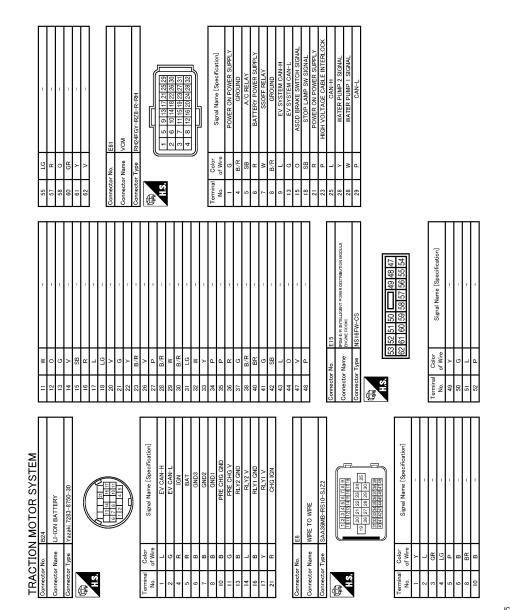
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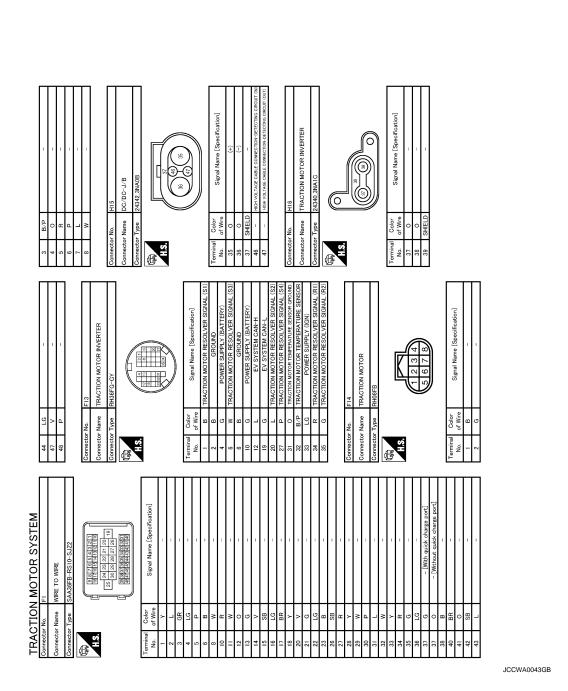
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TRACTION MOTOR SYSTEM

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< BASIC INSPECTION >

BASIC INSPECTION DIAGNOSIS AND REPAIR WORK FLOW

Work Flow

INFOID:000000006998352

1.OBTAIN INFORMATION ABOUT SYMPTOM

Refer to <u>TMS-41</u>, "<u>Question sheet</u>" and interview the customer to obtain the malfunction information (conditions and environment when the malfunction occurred) as much as possible when the customer brings in the vehicle.

>> GO TO 2.

2.CHECK DTC

- 1. Before checking the malfunction, check whether any DTC exists.
- 2. If DTC exists, perform the following operations.
- Record the DTC and freeze frame data. (Print out the data using CONSULT and affix them to the Work Order Sheet.)
- Erase DTCs.
- Check the relationship between the cause that is clarified with DTC and the malfunction information described by the customer.
- 3. Check the information of related service bulletins and others also.

Do malfunction information and DTC exist?

Malfunction information and DTC exists. >>GO TO 3. Malfunction information exists, but no DTC. >>GO TO 4. No malfunction information, but DTC exists. >>GO TO 5.

3.REPRODUCE MALFUNCTION SYMPTOM

Check any malfunction described by a customer, except those with DTC on the vehicle.

Also investigate whether the symptom is a fail-safe or normal operation. Refer to TMS-31. "Fail-Safe".

When a malfunction symptom is reproduced, the question sheet is effective. Refer to <u>TMS-41, "Question</u> sheet".

Verify the relationship between the symptom and the conditions in which the malfunction described by the customer occurs.

>> GO TO 5.

4.REPRODUCE MALFUNCTION SYMPTOM

Check the malfunction described by the customer on the vehicle.

Also investigate whether the symptom is a normal operation. Refer to TMS-33. "Protection Control".

When a malfunction symptom is reproduced, the question sheet is effective. Refer to <u>TMS-41, "Question</u> <u>sheet"</u>.

Verify the relationship between the symptom and the conditions in which the malfunction described by the customer occurs.

>> GO TO 7.

5.PERFORM "DTC CONFIRMATION PROCEDURE"

Perform "DTC CONFIRMATION PROCEDURE" of the appropriate DTC to check if DTC is detected again. Refer to <u>TMS-33</u>, "<u>DTC Inspection Priority Chart</u>" when multiple DTCs are detected, and then determine the order for performing the diagnosis.

NOTE:

If no DTC is detected, refer to the freeze frame data.

Is any DTC detected?

YES >> GO TO 6.

NO >> Check according to <u>GI-51, "Intermittent Incident"</u>.

O.REPAIR OR REPLACE THE MALFUNCTIONING PARTS

< BASIC INSPECTION >

Repair or replace the detected malfunctioning parts. Reconnect parts or connector after repairing or replacing, and then erase DTC if necessary.

>> GO TO 7.

7.FINAL CHECK

Perform "DTC CONFIRMATION PROCEDURE" again to make sure that the repair is correctly performed. Check that malfunctions are not reproduced when obtaining the malfunction information from the customer, referring to the symptom inspection result in step 3 or 4.

Is DTC or malfunction symptom reproduced?

YES >> GO TO 2.

NO >> Before delivering the vehicle to the customer, make sure that DTC is erased.

Question sheet

DESCRIPTION

By understanding those conditions properly, a quick and exact diagnosis can be achieved.

In general, customers have their own criteria for a problem. Therefore, it is important to understand the symptom and status well enough by asking the customer about the concerns carefully. In order to systemize all the information for the diagnosis, prepare the question sheet referring to the question points.

	KEY POINTS
WHEN WHERE	 Wehicle & engine model Date, Frequencies Road conditions Operating conditions, Weather conditions, Symptoms

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INFOID:000000006998353

SEF907L

WORKSHEET SAMPLE

			Qu	lestion Sheet			
Customer na	ame	Motor No.			Inverter No.		
MR/MS		Incident Date			VIN		
		Model & Year			In Service Date		
		Trans.			Mileage		km/mile
Symptoms	Symptoms Does not to P		EADY	□ EV system wa	rning lamp is on	Power limitation lamp is on	indicator
		□ Water leak*	□ Noise*	□ Vibration*	□ Shock*	□ Gear noise*	
		□ Non driving*	Poor accelerat	tion*	□ Poor torque*	□ Radio noise*	
		Does not char	ge	□ Other*		*: If applied, er	nter in detail
		Detailed symptor	n				
							1
		Onomatopoeia					
Frequency		□ All the time	□ Once	□ Sometimes (times a day)	□ Other	(
Weather conditions		□ Not affected					
	Weather	□ Fine	□ Clouding	□ Raining	□ Snowing	D Other ()
	Temp.	□ Hot	□ Warm	Cool	Cold	□ Temp. [Approx. (°F)]	°C
	Humidity	🗆 High	□ Middle	□ Low	□ Humidity (Appro	ox. %)	

DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

		Qu	uestion Sheet			
Road conditions	□ Not affected	□ In town	□ Freeway	Off road (Up / Definition of the second sec	own)	□ Deplorable road
	□ Flat road	□ While turning	(Right / Left)	🗆 Bump		
	□ Other					
Shift position	□ Not affected					
	□ P position	□ R position	□ N position	D position	ECO mo	de
Driving conditions	□ Not affected					
	\Box Power switch ON \rightarrow OFF		\Box Power switch OFF \rightarrow ON		□ READY (stop the vehicle)	
	While cruis- ing	While decel- erating	□ Just before stopping	□ Just after stop- ping	D position	n (stop the vehicle)
	While recharging		□ Other			
	□ Vehicle speed	[km/h (MPH)]	□ Accelerator peda	al (/ 8)	
	Battery level (I	_ow / Middle / High	ı)			
Moments when mal- function disappears	Disappears wh	nile driving	Disappears w	vhen stopped	□ Disappea ation	rs with select oper-
	Disappears white Disappears Disappears white Disappears w	nen power switch	□ Disappears w stopped	hen battery charge is	Does not	disappear
	□ Other					
Other						

RESOLVER WRITE

< BASIC INSPECTION >

RESOLVER WRITE

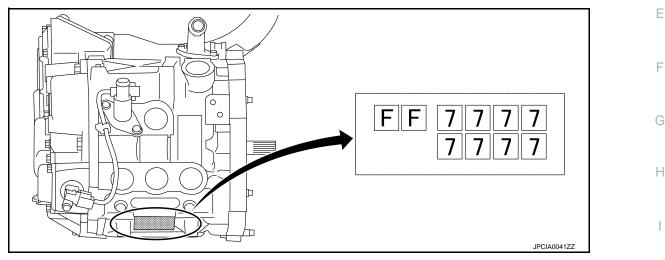
Description

If the work listed below was performed, it is necessary to perform writing of the traction motor resolver offset to the traction motor inverter.

- · Replacement of traction motor
- Replacement of traction motor inverter
- · Replacement of traction motor and traction motor inverter

Location of traction motor resolver offset stamp **NOTE:**

Because the traction motor resolver offset stamp is located on the lower side of the traction motor, it is neces-



Work Procedure

INFOID:000000006998355

CAUTION:

If the traction motor inverter was replaced, then the EV system warning lamp illuminates when the power switch is turned ON, and DTC "P325C" is detected. Therefore after writing of the traction motor resolver offset is completed, verify that the EV system warning lamp has turned off and erase DTC "P325C".

1.CHECK BEFORE PERFORMING WRITING OF THE TRACTION MOTOR RESOLVER OFFSET L Check the replaced parts. Which parts were replaced? Μ Traction motor>>GO TO 2. Traction motor inverter>>GO TO 3. Traction motor and traction motor inverter>>GO TO 3. Ν 2.WRITING OF THE TRACTION MOTOR RESOLVER OFFSET (P)With CONSULT Power switch ON. 1. Select "Work Support" in "MOTOR CONTROL". 2. Select "RESOLVER WRITE". 3. Enter the traction motor resolver offset. 4. Ρ Touch "WRITE". 5. Is "Writing is complete" displayed? YES >> 1. Power switch OFF. Power switch ON and wait 2 seconds or more. 2. Power switch OFF to complete the work. 3.

NO >> Perform again STEP 2.

TMS-43

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INFOID:00000006998354

TMS

RESOLVER WRITE

< BASIC INSPECTION >

$\mathbf{3}$.writing of the traction motor resolver offset

() With CONSULT

- 1. Power switch ON. NOTE:
 - EV system warning lamp turns on.
- 2. Select "Work Support" in "MOTOR CONTROL".
- 3. Select "RESOLVER WRITE".
- 4. Enter the traction motor resolver offset.
- 5. Touch "WRITE".

Is "Writing is complete" displayed?

YES >> GO TO 4.

NO >> Perform again STEP 3.

4. STEPS AFTER WRITING OF THE TRACTION MOTOR RESOLVER OFFSET

With CONSULT

- 1. Power switch OFF.
- 2. Power switch ON and wait 2 seconds or more.
- 3. Verify that the EV system warning lamp is off.
- 4. Select "Work Support" in "MOTOR CONTROL".
- 5. Select "RESOLVER WRITE".
- 6. Confirm the value is changed according to the correction value input.
- 7. Perform "Self Diagnostic Results" in "MOTOR CONTROL".
- 8. Erase the DTC "P325C".
- 9. Power switch OFF.

>> END

P0A1B DRIVE MOTOR A CONTROL MODULE

< DTC/CIRCUIT DIAGNOSIS >

DTC/CIRCUIT DIAGNOSIS P0A1B DRIVE MOTOR A CONTROL MODULE

DTC Logic

INFOID:000000006998356

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DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A1B	Drive Motor "A" Control Module	A malfunction is detected in the traction motor inverter (motor controller)	Traction motor inverter
TC CONF	IRMATION PROCEDURE		
	DITIONING		
		has been previously conducted, always	ower switch OFF and wait
	econds before conducting the		
•	GO TO 2.		
2.CHECK D	DTC DETECTION		
With CON	SULT witch ON and wait for 10 sec	ands or more	
2. Check D		onds of more.	
<u>s "P0A1B" d</u>			
YES >> (NO >>	Go to <u>TMS-45, "Diagnosis Pr</u> INSPECTION END	ocedure".	
Jagnosis	Procedure		INFOID:000000006998357
REPLACI	E TRACTION MOTOR INVER	RTER	
Replace the	traction motor inverter. Refer	to TMS-115. "Removal and Installation".	
>>	END		

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P0A2C DRIVE MOTOR A TEMP SENSOR

< DTC/CIRCUIT DIAGNOSIS >

P0A2C DRIVE MOTOR A TEMP SENSOR

DTC Logic

INFOID:000000006998358

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A2C	Drive Motor "A" Temperature Sen- sor Circuit Low	If the value detected for the traction motor temperature is too low	 Harness or connectors (Each circuit is open or shorted.) Traction motor Traction motor Inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

()With CONSULT

1. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "P0A2C" detected?

- YES >> Go to TMS-46. "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

$1. {\sf check traction motor inverter harness connector}$

1. Power switch OFF.

2. Check the connection conditions of the traction motor inverter harness connector.

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace damaged parts.

2.CHECK TRACTION MOTOR HARNESS CONNECTOR

Check the connection conditions of the traction motor harness connector.

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

3.CHECK TRACTION MOTOR TEMPERATURE SENSOR CIRCUIT

- 1. Disconnect the traction motor inverter harness connector.
- 2. Check the resistance between traction motor inverter vehicle side harness connector terminals and ground.

Traction motor inverter v	ehicle side harness connector	Ground	Resistance	
Connector	Connector Terminal		Resistance	
F13	31	Ground	200 kΩ or more	
FIS	32	Giouna	200 K22 01 11016	

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

P0A2C DRIVE MOTOR A TEMP SENSOR

< DTC/CIRCUIT DIAGNOSIS >

4. CHECK TRACTION MOTOR TEMPERATURE SENSOR CIRCUIT

- 1. Disconnect the traction motor harness connector.
- Check the resistance between traction motor inverter vehicle side harness connector terminals and traction motor vehicle side harness connector terminals.

	hicle side harness connec- or	Traction motor vehicle	side harness connector	Resistance	
Connector	Terminal	Connector	Terminal		TMS
E12	31	F14	4	1 O or loss	
F13	32	F14	3	1 Ω or less	D

3. Check the harness for short.

Traction motor inverter vehicle side harness connec- tor		Traction motor vehicle side harness connector		Resistance	E
Connector	Terminal	Connector	Terminal		
F13	31	F14	3	100 k Ω or more	F
FIJ	32	F14	4		_

Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair or replace damaged parts.

5.CHECK TRACTION MOTOR TEMPERATURE SENSOR

Check the traction motor temperature sensor. Refer to <u>TMS-47, "Component Inspection (Traction Motor Temperature Sensor)"</u>.

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Replace the traction motor. Refer to <u>TMS-123</u>, "<u>Removal and Installation</u>".

Component Inspection (Traction Motor Temperature Sensor)

1. CHECK TRACTION MOTOR TEMPERATURE SENSOR

Check the resistance between traction motor connector terminals.

Traction motor connector		Resistance
Term	nal	Resistance
3	4	Within \pm 50% of temperature characteristics diagram $ \begin{array}{c} 50\\ \hline \hline$

Is the inspection result normal?

- YES >> INSPECTION END
- NO >> Replace the traction motor due to malfunction in the traction motor temperature sensor. Refer to <u>TMS-123</u>, "Removal and Installation".

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P0A2D DRIVE MOTOR A TEMP SENSOR

< DTC/CIRCUIT DIAGNOSIS >

P0A2D DRIVE MOTOR A TEMP SENSOR

DTC Logic

INFOID:000000006998361

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A2D	Drive Motor "A" Temperature Sen- sor Circuit High	If the value detected for the traction motor temperature is too high	 Harness or connectors (Each circuit is open or shorted.) Traction motor Traction motor Inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

()With CONSULT

1. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "P0A2D" detected?

- YES >> Go to TMS-48. "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

1. CHECK TRACTION MOTOR INVERTER HARNESS CONNECTOR

1. Power switch OFF.

2. Check the connection conditions of the traction motor inverter harness connector.

Is the inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace damaged parts.

2.CHECK TRACTION MOTOR HARNESS CONNECTOR

Check the connection conditions of the traction motor harness connector.

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

3.CHECK TRACTION MOTOR TEMPERATURE SENSOR CIRCUIT

- 1. Disconnect the traction motor inverter harness connector.
- 2. Check the resistance between traction motor inverter vehicle side harness connector terminals and ground.

Traction motor inverter v	ehicle side harness connector	Ground	Resistance	
Connector	Connector Terminal		Resistance	
F13	31	Ground	200 kΩ or more	
FIS	32	Giouna	200 K22 01 11016	

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

P0A2D DRIVE MOTOR A TEMP SENSOR

< DTC/CIRCUIT DIAGNOSIS >

4. CHECK TRACTION MOTOR TEMPERATURE SENSOR CIRCUIT

- 1. Disconnect the traction motor harness connector.
- Check the resistance between traction motor inverter vehicle side harness connector terminals and traction motor vehicle side harness connector terminals.

Traction motor inverter vehicle side harness connec- tor		Traction motor vehicle side harness connector		Resistance	
Connector	Terminal	Connector	Terminal		TMS
E12	31	F14	4	1 O or loss	
F13	32	F14	3	1 Ω or less	D

3. Check the harness for short.

Traction motor inverter vehicle side harness connec- tor		Traction motor vehicle side harness connector		Resistance	E
Connector	Terminal	Connector	Terminal		
E12	31	F14	3	100 kO or more	F
F13	32	F14	4	100 k Ω or more	

Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair or replace damaged parts.

5.CHECK TRACTION MOTOR TEMPERATURE SENSOR

Check the traction motor temperature sensor. Refer to <u>TMS-49, "Component Inspection (Traction Motor Temperature Sensor)"</u>.

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Replace the traction motor. Refer to <u>TMS-123</u>, "<u>Removal and Installation</u>".

Component Inspection (Traction Motor Temperature Sensor)

INFOID:000000006998363

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1. CHECK TRACTION MOTOR TEMPERATURE SENSOR

Check the resistance between traction motor connector terminals.

Traction motor connector Terminal		Resistance
		Resistance
3	4	Within \pm 50% of temperature characteristics diagram Within \pm 50% of temperature characteristics diagram 50 0 0 0 10 0 10 0 10 0 10

Is the inspection result normal?

- YES >> INSPECTION END
- NO >> Replace the traction motor due to malfunction in the traction motor temperature sensor. Refer to <u>TMS-123</u>, "Removal and Installation".

< DTC/CIRCUIT DIAGNOSIS >

P0A2F DRIVE MOTOR A OVER TEMPERATURE

DTC Logic

INFOID:000000006998364

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A2F	Drive Motor "A" Over Tempera- ture	If traction motor temperature is too high	 Traction motor inverter Traction motor High voltage cooling system

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(B) With CONSULT

- 1. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Drive during 20 minutes for warm-up.
- 3. Repeat driving of 0 km/h (0 MPH) \rightarrow 60 km/h (37 MPH) with full acceleration 10 times without interval.
- 4. Stop the vehicle.
- 5. Check DTC.

Is "P0A2F" detected?

- YES >> Go to TMS-50, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998365

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.
- Refer to GI-32, "High Voltage Precautions".

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1.CHECK DTC HIGH VOLTAGE COOLING SYSTEM

- 1. Power switch ON and wait 10 seconds or more.
- 2. Perform "Self Diagnostic Results" in "EV/HEV".

Is any DTC detected?

YES >> Check DTC detected item. Refer to EVC-78, "DTC Index".

TMS-50

PUAZE DRIVE MOTOR A OVER TEMPERATURE
< DTC/CIRCUIT DIAGNOSIS >
NO >> GO TO 2.
2.check coolant water
Check the coolant level and check for coolant leakage. Refer to HCO-9, "Inspection".
Is the inspection result normal?
YES >> GO TO 3. NO >> Repair or replace damaged parts.
Check for clogging of fluid paths and twisting of hoses in traction motor inverter, traction motor, DC/DC-J/B, and on board charger. Refer to <u>HCO-5</u> , " <u>High Voltage Cooling System</u> ".
Is the inspection result normal?
YES >> GO TO 4.
NO >> Repair or replace damaged parts.
4.PRECONDITIONING
WARNING:
Shut off high voltage circuit. Refer to <u>GI-31, "How to Cut Off High Voltage"</u> .
 Check the voltage in high voltage circuit. (Check that condenser are discharged.) 1. Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "<u>Removal and</u>
Installation".
DANGER:
Touching high voltage components without using the appropriate protective equipment will cause electrocution.
 Measure voltage between high voltage harness terminals.
DANGER:
Touching high voltage components without using the
appropriate protective equipment will cause electrocution.
Standard : 5 V or less
CAUTION: JSAIA1362ZZ
For voltage measurements, use a tester which can measure to 500V or higher.
>> GO TO 5.
5. CHECK TRACTION MOTOR INSULATION RESISTANCE
CAUTION:
Unlike the ordinary tester, the insulation resistance tester applies 500V when measuring. If used incor-
rectly, there is the danger of electric shock. If used in the vehicle 12V system, there is the danger of
damage to electronic devices. Read the insulation resistance tester instruction manual carefully and be sure to work safely.
 Disconnect the 3-phase harness from the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Instal-lation</u>".
2. Using an insulation resistance tester (500V range), measure the resistance according to the value in the table below.
CAUTION:
Be sure to set the insulation resistance tester to 500V when performing this test. Using a setting higher than 500V can result in damage to the component being inspected. NOTE:

< DTC/CIRCUIT DIAGNOSIS >

As each harness (U-phase, V-phase, and W-phase) contacts to each other inside the traction motor, check resistance of a phase.

3-phase harness	Ground	Resistance	
Terminal	Gibuna		
U-phase			
V-phase	Ground	10 M Ω or more	
W-phase			

Is the inspection result normal?

YES >> GO TO 6.

NO >> Remove the traction motor. Refer to <u>TMS-123, "Removal and Installation"</u>.

6.CHECK TRACTION MOTOR TEMPERATURE SENSOR

Check the traction motor temperature sensor. Refer to <u>TMS-52</u>, "Component Inspection (Traction Motor Temperature Sensor)".

Is the inspection result normal?

YES >> GO TO 7.

NO >> Remove the traction motor. Refer to <u>TMS-123, "Removal and Installation"</u>.

7.CHECK RESISTANCE OF TRACTION MOTOR STATOR COIL

Check the resistance of traction motor stator coil. Refer to <u>TMS-52</u>, "Component Inspection (Traction Motor <u>Stator Coil)</u>".

Is the inspection result normal?

YES >> 1. Replace the traction motor. Refer to <u>TMS-123, "Removal and Installation"</u>.

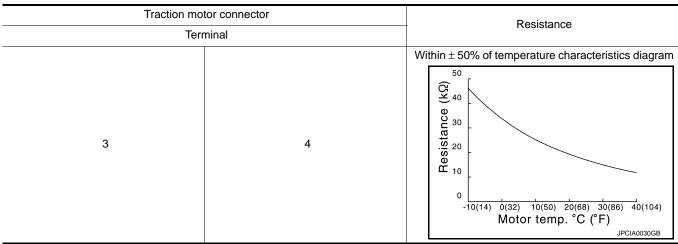
- If DTC "P0A2F" is still detected after traction motor replacement, replace the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Installation</u>".
- NO >> Replace the traction motor. Refer to <u>TMS-123</u>, "Removal and Installation".

Component Inspection (Traction Motor Temperature Sensor)

INFOID:000000006998366

1. CHECK TRACTION MOTOR TEMPERATURE SENSOR

Check the resistance between traction motor connector terminals.



Is the inspection result normal?

- YES >> INSPECTION END
- NO >> Replace the traction motor due to malfunction in the traction motor temperature sensor. Refer to TMS-123, "Removal and Installation".

Component Inspection (Traction Motor Stator Coil)

INFOID:000000006998367

1.CHECK RESISTANCE OF TRACTION MOTOR STATOR COIL

< DTC/CIRCUIT DIAGNOSIS >

Using a milliohmmeter and check the resistance traction motor stator coil.

CAUTION:

As resistance of stator coil is affected by temperature, check it at least 8 hour after removal of service plug.

D	Desistance*	3-phase harness Terminal Resistance		
	- Resistance			
TMS		V-phase	U-phase	
	11.6 – 14.3 mΩ	V-phase W-phase		
		W-phaseU-phaseW-phaseU-phase		

*: The value is at 20 °C (68 °F). Calculate the resistance standard value based on actual ambient temperature at operation based on the below calculation formula.

Calculating formula

• R20=R/[1+ 0.00393 × (T-20)]

- R20: Resistance value (m Ω) at 20 °C (68 °F)

- R: Resistance value (m Ω) at actual ambient temperature at operation

- T: Actual ambient temperature [°C (°F)] at operation

Is the inspection result normal?

YES >> INSPECTION END

NO >> Replace the traction motor due to malfunction in the stator coil. Refer to <u>TMS-123</u>, "<u>Removal and</u> G<u>Installation</u>".

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P0A3C DRIVE MOTOR A INVERTER OVER TEMP

< DTC/CIRCUIT DIAGNOSIS >

P0A3C DRIVE MOTOR A INVERTER OVER TEMP

DTC Logic

INFOID:000000006998368

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A3C	Drive Motor "A" Inverter Over Tem- perature	If smoothing condenser temperature is too high	Traction motor inverterHigh voltage cooling system

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

() With CONSULT

- 1. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Drive during 20 minutes for warm-up.
- 3. Repeat driving of 0 km/h (0 MPH) \rightarrow 60 km/h (37 MPH) with full acceleration 10 times without interval.
- 4. Stop the vehicle.
- 5. Check DTC.

Is "P0A3C" detected?

- YES >> Go to TMS-54, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998369

1.CHECK DTC HIGH VOLTAGE COOLING SYSTEM

- 1. Power switch ON and wait for 10 seconds or more.
- 2. Perform "Self Diagnostic Results" in "EV/HEV".

Is any DTC detected?

- YES >> Check DTC detected item. Refer to EVC-78, "DTC Index".
- NO >> GO TO 2.

2. CHECK COOLANT WATER

Check the coolant level and check for coolant leakage. Refer to <u>HCO-9, "Inspection"</u>.

Is the inspection result normal?

- NO >> Repair or replace damaged parts.
- 3.CHECK COOLANT HOSE

Check for clogging of fluid paths and twisting of hoses in traction motor inverter, traction motor, DC/DC-J/B, and on board charger. Refer to <u>HCO-5, "High Voltage Cooling System"</u>.

Is the inspection result normal?

- YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.
- NO >> Repair or replace damaged parts.

P0A3F DRIVE MOTOR A POSITION SENSOR

< DTC/CIRCUIT DIAGNOSIS >

P0A3F DRIVE MOTOR A POSITION SENSOR

DTC Logic

INFOID:000000006998370

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DTC DETECTION LOGIC

	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A3F	Drive Motor "A" Position Sensor Circuit	If there is an abnormality in the traction motor resolver detection circuit	 Harness or connectors (Each circuit is open or short- ed.) Traction motor Traction motor inverter
	IRMATION PROCEDURE		
CAUTION: Always driv	e vehicle at a safe speed.		
1.PRECON	-		
		has been previously conducted, always	power switch OFF and wai
at least 10 s	econds before conducting the	next test.	
>>	GO TO 2.		
2.снеск а	DTC DETECTION		
 Power s Check E 	witch ON and wait for 10 seco	onds or more.	
<u>ls "P0A3F" c</u>			
	Go to <u>TMS-55, "Diagnosis Pro</u> INSPECTION END	ocedure".	
Diagnosis	Procedure		INFOID:0000000699837
			INFOID:00000000699837
1.снеск т	RACTION MOTOR INVERTE	ER HARNESS CONNECTOR	INFOID:00000000699837
1 .CHECK 1 1. Powers	RACTION MOTOR INVERTE	ER HARNESS CONNECTOR	
1. Power s 2. Check th Is the inspec	RACTION MOTOR INVERTE witch OFF. ne connection conditions of th <u>stion result normal?</u>		
1. Power s 2. Check th Is the inspec YES >>	TRACTION MOTOR INVERTE witch OFF. the connection conditions of th to result normal? GO TO 2.	e traction motor inverter harness conne	
1. CHECK 1 1. Power s 2. Check the Is the inspect YES >> NO >>	RACTION MOTOR INVERTE witch OFF. ne connection conditions of th <u>stion result normal?</u>	e traction motor inverter harness conne	
1. CHECK T 1. Power s 2. Check the Is the inspect YES >> NO >> 2. CHECK T	RACTION MOTOR INVERTE witch OFF. ne connection conditions of th <u>stion result normal?</u> GO TO 2. Repair or replace damaged pa RACTION MOTOR HARNES	e traction motor inverter harness conne	
1. CHECK T 1. Power s 2. Check the Is the inspect YES >> NO >> 2.CHECK T Check the co Is the inspect	TRACTION MOTOR INVERTE witch OFF. ne connection conditions of th <u>stion result normal?</u> GO TO 2. Repair or replace damaged pa TRACTION MOTOR HARNES connection conditions of the tra- stion result normal?	e traction motor inverter harness conne arts. S CONNECTOR	
1. CHECK T 1. Power s 2. Check th Is the inspect YES >> NO >> 2.CHECK T Check the co Is the inspect YES >>	TRACTION MOTOR INVERTE witch OFF. the connection conditions of the <u>stion result normal?</u> GO TO 2. Repair or replace damaged part TRACTION MOTOR HARNES connection conditions of the transition result normal? GO TO 3.	e traction motor inverter harness conne arts. S CONNECTOR action motor harness connector.	
1. CHECK T 1. Powers 2. Check the Is the inspect YES >> NO >> 2. CHECK T Check the construction YES >> NO >>	TRACTION MOTOR INVERTE witch OFF. ne connection conditions of th <u>stion result normal?</u> GO TO 2. Repair or replace damaged pa TRACTION MOTOR HARNES connection conditions of the tra- stion result normal?	e traction motor inverter harness conne arts. S CONNECTOR action motor harness connector.	

P0A3F DRIVE MOTOR A POSITION SENSOR

< DTC/CIRCUIT DIAGNOSIS >

Traction motor inverter vehicle side harness connector		- Ground	Resistance	
Connector	Terminal	Giodina	itesisidille	
	1		100 kΩ or more	
	6	- Ground		
E12	20			
F13 -	27			
	34			
	35			

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4. CHECK TRACTION MOTOR RESOLVER CIRCUIT

1. Disconnect the traction motor harness connector.

2. Check the resistance between traction motor inverter vehicle side harness connector terminals and traction motor vehicle side harness connector terminals.

Traction motor inverter vehicle side harness connec- tor		Traction motor vehicle side harness connector		Resistance	
Connector	Terminal	Connector	Terminal		
	1	- F14 -	1		
	6		8		
F13	20		7	1 Ω or less	
F IS	27		6	1 22 01 1855	
	34		5		
	35		2		

3. Check the harness for short.

Traction	Traction motor inverter vehicle side harness connector				
Connector	Connector Terminal				
	1	6			
F13	20	27	100 kΩ or more		
	34	35			

Is the inspection result normal?

YES >> GO TO 5.

NO >> Repair or replace damaged parts.

5.CHECK TRACTION MOTOR RESOLVER

Check the traction motor resolver. Refer to <u>TMS-56. "Component Inspection (Traction Motor Resolver)"</u>. <u>Is the inspection result normal?</u>

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Replace the traction motor. Refer to <u>TMS-123</u>, "Removal and Installation".

Component Inspection (Traction Motor Resolver)

1. CHECK TRACTION MOTOR RESOLVER

1. Disconnect the traction motor connector.

2. Check the resistance between traction motor connector terminals.

P0A3F DRIVE MOTOR A POSITION SENSOR

< DTC/CIRCUIT DIAGNOSIS >

Traction mote	Resistance	A			
Terminal		- Resistance			
1	8	27 – 49 Ω			
2	5	13 – 23 Ω	В		
6	7	27 – 49 Ω			
Is the inspection result normal?					

YES >> INSPECTION END

NO >> Replace the traction motor due to malfunction in the traction motor resolver. Refer to TMS-123. "Removal and Installation"

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P0A44 DRIVE MOTOR A OVER SPEED

< DTC/CIRCUIT DIAGNOSIS >

P0A44 DRIVE MOTOR A OVER SPEED

DTC Logic

INFOID:000000006998373

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A44	Drive Motor "A" Position Sensor Cir- cuit Overspeed	If the value detected for motor speed at the traction motor resolver is too high	 Harness or connectors (Each circuit is open or short- ed.) Traction motor Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

- T. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Accelerate to 60 km/h (37 MPH).
- 3. Stop the vehicle.
- 4. Check DTC.

Is "P0A44" detected?

- YES >> Go to TMS-58, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998374

1.CHECK TRACTION MOTOR INVERTER HARNESS CONNECTOR

- 1. Power switch OFF.
- 2. Check the connection conditions of the traction motor inverter harness connector.

Is the inspection result normal?

- YES >> GO TO 2.
- NO >> Repair or replace damaged parts.

2.CHECK TRACTION MOTOR HARNESS CONNECTOR

Check the connection conditions of the traction motor harness connector.

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

3.CHECK TRACTION MOTOR RESOLVER CIRCUIT

- 1. Disconnect the traction motor inverter harness connector.
- 2. Check the resistance between traction motor inverter vehicle side harness connector terminals and ground.

P0A44 DRIVE MOTOR A OVER SPEED

< DTC/CIRCUIT DIAGNOSIS >

	er vehicle side harness cor			Ground	Resistance
Connector	Termina	al			
	1				
	6				
F13	20			Ground	100 k Ω or more
	27				
	34				
s the inspection result	35				
YES >> GO TO 4. NO >> Repair or CHECK TRACTIO Disconnect the tra Check the resistant	replace damaged part N MOTOR RESOLVE	R CIRCUIT connector. motor inver	ter vehicle	side harness co	nnector terminals and trac
Traction motor inverter veh		Traction r	notor vehicle	side harness connec	tor Resistance
Connector	Terminal	Conn	ector	Terminal	
_	1			1	
F13	6	F14	8		
	20		14	7	1 Ω or less
	27			6	
	34		5		
	35			2	
3. Check the harnes	s for short.				
Т	raction motor inverter vehic	cle side harne	ss connector		
Connector		٦	Ferminal		
	1			6	
F13	20)		27	100 kΩ or more
	34	1		35	
s the inspection result YES >> GO TO 5. NO >> Repair or D.CHECK TRACTION	replace damaged part				
Check the traction mo	tor resolver. Refer to 7	<u> [MS-59, "C</u>	omponent	Inspection (Tract	on Motor Resolver)".
					<u> </u>
s the inspection result			0 TMS-115	5, "Removal and I	nstallation".
YES >> Replace the	ne traction motor inver ne traction motor. Refe				
YES >> Replace the	ne traction motor. Refe	er to <u>TMS-1</u>	123, "Remo		

2. Check the resistance between traction motor connector terminals.

P0A44 DRIVE MOTOR A OVER SPEED

< DTC/CIRCUIT DIAGNOSIS >

Traction mo	Resistance		
Terr	Terminal		
1	8	27 – 49 Ω	
2	5	13 – 23 Ω	
6	7	27 – 49 Ω	

Is the inspection result normal?

YES >> INSPECTION END

NO >> Replace the traction motor due to malfunction in the traction motor resolver. Refer to <u>TMS-123.</u> <u>"Removal and Installation"</u>.

P0A78 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P0A78 DRIVE MOTOR A INVERTER

DTC Logic

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INFOID:000000006998376

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A78	Drive Motor "A" Inverter Per- formance	A malfunction is detected in the traction motor in- verter (motor controller)	Traction motor inverter
TC CONF	IRMATION PROCEDUR	E	
.PRECON	DITIONING		
	FIRMATION PROCEDUR	E" has been previously conducted, always the next test.	power switch OFF and wait
>> (GO TO 2.		
CHECK D	TC DETECTION		
With CON			
. Power sv . Check D	witch ON and wait for 10 so TC.	econds of more.	
<u>s "P0A78" d</u>			
YES >> (NO >> I	Go to <u>TMS-61, "Diagnosis</u> NSPECTION END	Procedure".	
	Procedure		INFOID:00000006998377
-	E TRACTION MOTOR INV		
eplace the		fer to <u>TMS-115, "Removal and Installation"</u> .	
>> [END		

P0A8D 14VOLT POWER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

P0A8D 14VOLT POWER VOLTAGE

DTC Logic

INFOID:000000006998378

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0A8D	14 Volt Power Module System Voltage Low	If the 12V battery voltage is too low	 Harness, fuse, or connectors (Each circuit is open or shorted.) Traction motor inverter M/C relay

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

() With CONSULT

- 1. Power switch ON and wait 10 seconds or more.
- 2. Check DTC.

Is "P0A8D" detected?

- YES >> Go to TMS-62, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998379

1.CHECK TRACTION MOTOR INVERTER HARNESS CONNECTOR

- 1. Power switch OFF.
- 2. Check the connection conditions of the traction motor inverter harness connector.

Is the inspection result normal?

YES >> GO TO 2.

- NO >> Repair or replace damaged parts.
- 2.CHECK POWER SUPPLY CIRCUIT
- 1. Disconnect the traction motor inverter harness connector.
- 2. Check the 10A fuse (# 74).
- 3. Power switch ON.
- 4. Check the voltage between traction motor inverter vehicle side harness connector terminals.

traction m			
Connector	Terminal		Voltage
Connector	+	_	
F13	4	2	9 – 16 V
	10	8	9 - 10 V

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Check the M/C relay. Refer to EVC-281. "Diagnosis Procedure".

POAEF DRIVE MOTOR INVERTER TEMP SEN A

< DTC/CIRCUIT DIAGNOSIS >

POAEF DRIVE MOTOR INVERTER TEMP SEN A

DTC Logic

INFOID:000000006998380

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DTC DETECTION LOGIC

<u>s "POAEF" detected?</u> YES >> Go to <u>TMS-63, "Diagnosis Procedure"</u> . NO >> INSPECTION END	DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
 PRECONDITIONING "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and we treat 10 seconds before conducting the next test. > GO TO 2. CHECK DTC DETECTION With CONSULT Power switch ON and wait for 10 seconds or more. Check DTC. "POAEF" detected? YES >> Go to <u>TMS-63, "Diagnosis Procedure"</u>. NO >> INSPECTION END Inspection MOTOR INVERTER eplace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>. 	POAEF			Traction motor inverter
 "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and we teast 10 seconds before conducting the next test. >> GO TO 2. CHECK DTC DETECTION With CONSULT Power switch ON and wait for 10 seconds or more. Check DTC. "POAEF" detected? YES >> Go to <u>TMS-63, "Diagnosis Procedure"</u>. NO >> INSPECTION END Wroth-concourse REPLACE TRACTION MOTOR INVERTER eplace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>. 	TC CONFI	RMATION PROCEDUR	E	
It least 10 seconds before conducting the next test. >> GO TO 2. CHECK DTC DETECTION With CONSULT . Power switch ON and wait for 10 seconds or more. . Check DTC. "POAEF" detected? YES >> Go to TMS-63, "Diagnosis Procedure". NO >> INSPECTION END Piagnosis Procedure INFORMORY CONSUMPTION MOTOR INVERTER eplace the traction motor inverter. Refer to TMS-115, "Removal and Installation".	PRECON	DITIONING		
With CONSULT Power switch ON and wait for 10 seconds or more. Check DTC. <u>a"POAEF" detected?</u> YES >> Go to <u>TMS-63, "Diagnosis Procedure"</u> . NO >> INSPECTION END Piagnosis Procedure INFOLCO00000000000000000000000000000000000				power switch OFF and wait
 Power switch ON and wait for 10 seconds or more. Check DTC. <u>"POAEF" detected?</u> YES >> Go to <u>TMS-63, "Diagnosis Procedure"</u>. NO >> INSPECTION END Diagnosis Procedure .REPLACE TRACTION MOTOR INVERTER eplace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>. 	_			
YES >> Go to <u>TMS-63</u> , " <u>Diagnosis Procedure</u> ". NO >> INSPECTION END Diagnosis Procedure .REPLACE TRACTION MOTOR INVERTER eplace the traction motor inverter. Refer to <u>TMS-115</u> , " <u>Removal and Installation</u> ".	. Power sv	vitch ON and wait for 10 s	econds or more.	
.REPLACE TRACTION MOTOR INVERTER eplace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u> .	YES >> C	So to TMS-63, "Diagnosis	Procedure".	
eplace the traction motor inverter. Refer to TMS-115, "Removal and Installation".	Diagnosis	Procedure		INFOID:00000006998381
	REPLACE	TRACTION MOTOR INV	ERTER	
>> END	Replace the t	raction motor inverter. Re	fer to TMS-115, "Removal and Installation".	
	~~ F			
	~~ L			

P0AF0 DRIVE MOTOR INVERTER TEMP SEN A

< DTC/CIRCUIT DIAGNOSIS >

P0AF0 DRIVE MOTOR INVERTER TEMP SEN A

DTC Logic

INFOID:000000006998382

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0AF0	•	If the value detected by the smoothing condenser temperature sensor is too high	Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

1. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "POAF0" detected?

YES >> Go to TMS-64, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE TRACTION MOTOR INVERTER

Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

>> END

P0BE6 D-MOTOR A PHASE U CURRENT SEN

< DTC/CIRCUIT DIAGNOSIS >

P0BE6 D-MOTOR A PHASE U CURRENT SEN

DTC Logic

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INFOID:000000006998384

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P0BE6	Drive Motor "A" Phase U Cur- rent Sensor Circuit Range/ Performance	If the value detected by the traction motor U-phase current sensor is abnormal	Traction motor inverter	Т
DTC CONFII	RMATION PROCEDUR	E		
1.PRECOND	DITIONING			
		E" has been previously conducted, always	power switch OFF and wait	
at least 10 se	conds before conducting t	the next test.		
>> G	60 TO 2.			
2.CHECK D	TC DETECTION			
With CONS				
	/itch ON and wait for 10 s rC	econds or more.		
1. Power sw 2. Check D1 <u>ls "P0BE6" de</u>	ΓC.	econds or more.		
2. Check D1 <u>ls "P0BE6" de</u> YES >> G	ΓC. e <u>tected?</u> so to <u>TMS-65, "Diagnosis</u>			
2. Check DT I <u>s "P0BE6" de</u> YES >> G NO >> IN	FC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END			
2. Check DT I <u>s "P0BE6" de</u> YES >> G NO >> IN Diagnosis I	FC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure	Procedure".	INFOID:00000006998385	
2. Check DT <u> s "P0BE6" de</u> YES >> G NO >> IN Diagnosis I 1.REPLACE	FC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure TRACTION MOTOR INV	Procedure". ERTER	INF01D:00000006998385	
2. Check DT I <u>s "POBE6" de</u> YES >> G NO >> IN Diagnosis I 1.REPLACE	FC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure TRACTION MOTOR INV	Procedure".	INFOID:00000006998385	
2. Check DT <u>s "P0BE6" de</u> YES >> G NO >> IN Diagnosis I 1.REPLACE	TC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure TRACTION MOTOR INV raction motor inverter. Ref	Procedure". ERTER	INFOID:00000006998385	
2. Check DT <u>s "P0BE6" de</u> YES >> G NO >> IN Diagnosis I 1.REPLACE Replace the tr	TC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure TRACTION MOTOR INV raction motor inverter. Ref	Procedure". ERTER	INFOID:00000006998385	
2. Check DT I <u>s "POBE6" de</u> YES >> G NO >> IN Diagnosis I 1.REPLACE Replace the tr	TC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure TRACTION MOTOR INV raction motor inverter. Ref	Procedure". ERTER	INFOID:000000006998385	
2. Check DT <u>s "P0BE6" de</u> YES >> G NO >> IN Diagnosis I 1.REPLACE Replace the tr	TC. <u>etected?</u> to to <u>TMS-65, "Diagnosis</u> NSPECTION END Procedure TRACTION MOTOR INV raction motor inverter. Ref	Procedure". ERTER	INFOID:00000006998385	

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POBEA D-MOTOR A PHASE V CURRENT SEN

< DTC/CIRCUIT DIAGNOSIS >

POBEA D-MOTOR A PHASE V CURRENT SEN

DTC Logic

INFOID:000000006998386

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
POBEA	Drive Motor "A" Phase V Cur- rent Sensor Circuit Range/ Performance	If the value detected by the traction motor V-phase current sensor is abnormal	Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(D) With CONSULT

1. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "POBEA" detected?

YES >> Go to TMS-66, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998387

1.REPLACE TRACTION MOTOR INVERTER

Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

>> END

POBEE D-MOTOR A PHASE W CURRENT SEN

< DTC/CIRCUIT DIAGNOSIS >

POBEE D-MOTOR A PHASE W CURRENT SEN

DTC Logic

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В

INFOID:000000006998388

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
POBEE	Drive Motor "A" Phase W Current Sensor Circuit Range/Performance	If the value detected by the traction motor W-phase current sensor is abnormal	Traction motor inverter	TMS
TC CONFI	RMATION PROCEDU	RE		D
1.PRECON	DITIONING			
		E" has been previously conducted, always	power switch OFF and wait	Е
it least 10 se	conds before conducting	the next test.		
-	GO TO 2.			F
CHECK D	TC DETECTION			
With CONS	SULT vitch ON and wait for 10 s	seconds or more		G
2. Check D	TC.			
<u>s "P0BEE" d</u> YES >> 0	<u>etected?</u> So to <u>TMS-67, "Diagnosis</u>	Procedure"		Н
NO >> II	NSPECTION END			
Diagnosis	Procedure		INFOID:00000006998389	
REPLACE	TRACTION MOTOR IN	/ERTER		
Replace the t	raction motor inverter. Re	fer to TMS-115, "Removal and Installation".		J
>> E	IND			Κ
				L
				M

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P0BFD D-MOTOR A PHASE UVW CURRENT SEN

< DTC/CIRCUIT DIAGNOSIS >

POBFD D-MOTOR A PHASE UVW CURRENT SEN

DTC Logic

INFOID:000000006998390

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P0BFD	Drive Motor "A" Phase U-V- W Current Sensor Correla- tion	If the current sensor offset is abnormal	Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(B) With CONSULT

- 1. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Fully open the accelerator and accelerate the vehicle to 60 km/h (37 MPH).
- 3. Stop the vehicle.
- 4. Check DTC.

Is "POBFD" detected?

YES >> Go to <u>TMS-68. "Diagnosis Procedure"</u>.

NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998391

1.REPLACE TRACTION MOTOR INVERTER

Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

>> END

P0C79 DRIVE MOTOR A INVERTER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

P0C79 DRIVE MOTOR A INVERTER VOLTAGE

DTC Logic

INFOID:000000006998392

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DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	TMS
P0C79	Drive Motor "A" Inverter Voltage Too Hight	If the high voltage DC voltage is too high	 Traction motor inverter High voltage harness or connector Li-ion battery High voltage parts except for traction motor inverter 	D
DTC CONFIR	MATION PROCED	URE		Е
	vehicle at a safe spe	ed.		
1.PRECONDI	TIONING			F
	RMATION PROCED	URE" has been previously conducted,	always power switch OFF and wait	
				G
-	D TO 2.			
	C DETECTION			Н
With CONSU Set the velue		vait for 10 seconds or more.		
 Accelerate Stop the version 	to 60 km/h (37 MPH)).		I
4. Check DTO	С.			
<u>s "P0C79" dete</u> YES >> Go	<u>ected?</u>) to <u>TMS-69, "Diagnos</u>	sis Procedure"		J
	SPECTION END	<u>sis Flocedule</u> .		
Diagnosis P	Procedure		INFOID:00000006998393	Κ
WARNING:				
		ectric vehicles contain a high voltag similar accidents if the high voltage		L
dled incorre	ctly. Be sure to fol	low the correct work procedures		
maintenance Be sure to r		plug in order to shut off the high v	oltage circuits before performing	M
inspection o	or maintenance of hi	gh voltage system harnesses and p vice plug in your pocket and carry i	parts.	
does not acc	cidentally connect it	while work is in progress.		Ν
before begin	nning work on the hi		_	
touch the ve ilar item to p	hicle. When not wo	ponsible for high voltage work and rking, cover high voltage parts with ns from contacting them.		0
Refer to GI-3	32, "High Voltage Pro	ecautions"		

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1. CHECK DTC HIGH VOLTAGE SYSTEMS

- 1. Power switch ON and wait 10 seconds or more.
- 2. Check DTC of the high voltage systems.

P0C79 DRIVE MOTOR A INVERTER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

Were there any detected DTC related to a high voltage systems other than the traction motor inverter?

YES >> Check DTC detected item.

NO >> GO TO 2.

2. PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

 Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "<u>Removal and</u> <u>Installation</u>".

DANGER:

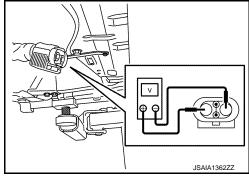
Touching high voltage components without using the appropriate protective equipment will cause electrocution.

(Ind)

2. Measure voltage between high voltage harness terminals.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



Standard

: 5 V or less

CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 3.

 $\mathbf{3.}$ CHECK TRACTION MOTOR INVERTER HIGH VOLTAGE HARNESS CONNECTOR

Check the connection conditions of the traction motor inverter high voltage harness connector. Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4.CHECK HIGH VOLTAGE HARNESS

Check for an open circuit or short circuit between DC/DC-J/B and Li-ion battery. Refer to <u>TMS-18, "TRACTION</u> <u>MOTOR INVERTER : Schematic"</u>.

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Repair or replace damaged parts.

P318E CAN ERROR

P318E CAN ERROR				
< DTC/C	IRCUIT DIAGNOSIS >			
P318E CAN ERROR				
DTC Lo	ogic		INFOID:00000006998394	A
DTC DE	TECTION LOGIC			В
DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P318E	CAN data error	If traction motor inverter detects CAN data error	VCM	TMS
DTC CO	NFIRMATION PROCED	URE		
1.PREC	ONDITIONING			D
If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait				
at least 1	0 seconds before conducti	ng the next test.		Е
:	>> GO TO 2.			
2. CHEC	K DTC DETECTION			F
() With C				-
	er switch ON and wait for 5 ck DTC.	seconds or more.		G
	<u>E" detected?</u>			0
	>> Go to <u>TMS-71, "Diagno</u>	sis Procedure".		
-	>> INSPECTION END			Н
Diagno	sis Procedure		INFOID:00000006998395	
1. REPL	ACE VCM			Ι
Replace	the VCM. Refer to <u>EVC-31</u>	5, "Removal and Installation".		
				J
:	>> END			
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P3193 CAN ERROR

< DTC/CIRCUIT DIAGNOSIS >

P3193 CAN ERROR

DTC Logic

INFOID:00000006998396

INFOID:000000006998397

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3193	CAN data error	If traction motor inverter detects CAN data error	Li-ion battery controller

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(P)With CONSULT

- 1. Power switch ON and wait for 5 seconds or more.
- 2. Check DTC.

Is "P3193" detected?

- >> Go to <u>TMS-72</u>, "<u>Diagnosis Procedure</u>". >> INSPECTION END YES
- NO

Diagnosis Procedure

1.REPLACE LI-ION BATTERY CONTROLLER

Replace the Li-ion battery controller. Refer to EVB-143, "Exploded view".

>> END

P3197 CAN ERROR

< DTC/CIRCUIT DIAGNOSIS >

P3197 CAN ERROR

DTC Logic

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INFOID:000000006998398

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3197	CAN data error	If traction motor inverter detects CAN data error	Electric shift control module
отс со	NFIRMATION PROCE	DURE	
1.PREC	ONDITIONING		
		DURE" has been previously conducted, alw	ays power switch OFF and wait
at least 1	0 seconds before conduc	ting the next test.	
	>> GO TO 2.		
2.снес	K DTC DETECTION		
With C	ONSULT		
	er switch ON and wait for k DTC.	5 seconds or more.	
	" detected?		
	>> Go to <u>TMS-73, "Diagn</u> >> INSPECTION END	osis Procedure".	
_	sis Procedure		INFO.D. 00000000000000000000000000000000000
			INFOID:00000006998399
	ACE ELECTRIC SHIFT C		
Replace	the electric shift control m	odule. Refer to TM-130, "Removal and Insta	<u>allation"</u> .
:	>> END		

P3199 CAN ERROR

< DTC/CIRCUIT DIAGNOSIS >

P3199 CAN ERROR

DTC Logic

INFOID:000000006998400

INFOID:000000006998401

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3199	CAN data error	If traction motor inverter detects CAN data error	VCM

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

- 1. Power switch ON and wait for 5 seconds or more.
- 2. Check DTC.

Is "P3199" detected?

- YES >> Go to <u>TMS-74, "Diagnosis Procedure"</u>.
- NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE VCM

Replace the VCM. Refer to EVC-315, "Removal and Installation".

>> END

P319E CAN ERROR

		FJIJE CAN ERRUR			
< DTC/C	IRCUIT DIAGNOSIS >				
P319E	P319E CAN ERROR				
DTC Lo	DTC Logic				
DTC DE	TECTION LOGIC				
DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes		
P319E	CAN data error	If traction motor inverter detects CAN data error	Li-ion battery controller		
DTC CONFIRMATION PROCEDURE 1 .PRECONDITIONING If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.					
>> GO TO 2. 2.CHECK DTC DETECTION					
1. Powe 2. Chec <u>Is "P319E</u> YES	ONSULT er switch ON and wait for t ck DTC. <u>5" detected?</u> >> Go to <u>TMS-75, "Diagno</u> >> INSPECTION END				

Diagnosis Procedure

>> END

1.REPLACE LI-ION BATTERY CONTROLLER

Replace the Li-ion battery controller. Refer to EVB-143, "Exploded view".

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INFOID:000000006998403

< DTC/CIRCUIT DIAGNOSIS >

P31A2 CAN ERROR

DTC Logic

INFOID:000000006998404

INFOID:000000006998405

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P31A2	CAN data error	If traction motor inverter detects CAN data error	Electric shift control module

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

- 1. Power switch ON and wait for 5 seconds or more.
- 2. Check DTC.

Is "P31A2" detected?

- YES >> Go to <u>TMS-76, "Diagnosis Procedure"</u>.
- NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE ELECTRIC SHIFT CONTROL MODULE

Replace the electric shift control module. Refer to TM-130, "Removal and Installation".

>> END

P31A4 CAN ERROR

< DTC/C	IRCUIT DIAGNOSIS >			
P31A4	A CAN ERROR			
DTC Lo	ogic		INFOID:000000006998406	А
	5910		IN 012.00000000350400	
DTC DE	TECTION LOGIC			В
DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P31A4	CAN data error	If traction motor inverter detects CAN data error	VCM	TMS
DTC CC	NFIRMATION PROCED	URE		
1.PREC	ONDITIONING			D
		URE" has been previously conducted, always powers	switch OFF and wait	
at least 1	0 seconds before conducti	ng the next test.		Е
>> GO TO 2.				
2. CHECK DTC DETECTION				
(P)With CONSULT				
1. Power switch ON and wait for 5 seconds or more.				
2. Check DTC. Is "P31A4" detected?				G
YES	>> Go to TMS-77, "Diagno	sis Procedure".		
NO	>> INSPECTION END			Н
Diagnosis Procedure				
1.REPLACE VCM				
Replace the VCM. Refer to EVC-315, "Removal and Installation".				
				J
	>> END			
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P31A9 CAN ERROR

< DTC/CIRCUIT DIAGNOSIS >

P31A9 CAN ERROR

DTC Logic

INFOID:000000006998408

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P31A9	CAN data error	If traction motor inverter detects CAN data error	Li-ion battery controller

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

- 1. Power switch ON and wait for 5 seconds or more.
- 2. Check DTC.

Is "P31A9" detected?

- YES >> Go to TMS-78, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE LI-ION BATTERY CONTROLLER

Replace the Li-ion battery controller. Refer to EVB-143, "Exploded view".

>> END

INFOID:000000006998409

P31AD CAN ERROR

< DTC/CIRCUIT DIAGNOSIS >

P31AD CAN ERROR

DTC Logic

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INFOID:000000006998410

DTC DETECTION LOGIC

P31AD CAN data error If traction motor inverter detects CAN data error Electric shift control module DTC CONFIRMATION PROCEDURE 1.PRECONDITIONING D If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test. D >> GO TO 2. 2.CHECK DTC DETECTION F @With CONSULT 1. Power switch ON and wait for 5 seconds or more. F 1. Power switch ON and wait for 5 seconds or more. G 2. Check DTC. G Is "P31AD" detected? F YES > Go to 1MS-79. "Diagnosis Procedure". G NO > INSPECTION END H Diagnosis Procedure seconscoreservert H Replace the electric shift control module. Refer to TM-130. "Removal and Installation". J >> END K L	DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
1.PRECONDITIONING D IT"DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test. E >> G0 T0 2. E 2.CHECK DTC DETECTION F @With CONSULT F 1. Power switch ON and wait for 5 seconds or more. F 2. Check DTC. G <u>B"P31AD" detected?</u> G YES > Go to <u>TMS-79. "Diagnosis Procedure"</u> . G NO >> INSPECTION END H Diagnosis Procedure M 1. REPLACE ELECTRIC SHIFT CONTROL MODULE I Replace the electric shift control module. Refer to <u>TM-130. "Removal and Installation"</u> . J >> END M	P31AD	CAN data error	If traction motor inverter detects CAN data error	Electric shift control module	MS
If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test. E >> G0 TO 2. 2.CHECK DTC DETECTION F @With CONSULT 1. Power switch ON and wait for 5 seconds or more. 6 2. Check DTC. G G Is "P31AD" detected? G G YES >> Go to TMS-79. "Diagnosis Procedure". G NO >> INSPECTION END H Diagnosis Procedure #F000000000000000000000000000000000000	DTC CO	NFIRMATION PROCEDUR	RE		
at least 10 seconds before conducting the next test. >> GO TO 2. 2.CHECK DTC DETECTION @With CONSULT 1. Power switch ON and wait for 5 seconds or more. 2. Check DTC. Is "P31AD" detected? YES >> Go to TMS-79. "Diagnosis Procedure". NO >> INSPECTION END Diagnosis Procedure MCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	1.PREC	ONDITIONING		Ε	D
>> GO TO 2. F 2. CHECK DTC DETECTION F Image: With CONSULT F 1. Nower switch ON and wait for 5 seconds or more. G 2. Check DTC. G Image: Im				s power switch OFF and wait	
2.CHECK DTC DETECTION F @With CONSULT 1. Power switch ON and wait for 5 seconds or more. G 2. Check DTC. G Is "P31AD" detected? G YES >> Go to TMS-79, "Diagnosis Procedure". G NO >> INSPECTION END H Diagnosis Procedure #************************************	at least n	seconds before conducting	the next test.	E	Е
With CONSULT 1. Power switch ON and wait for 5 seconds or more. G 2. Check DTC. G <u>is "P31AD" detected? YES >> Go to TMS-79, "Diagnosis Procedure"</u> . NO >> INSPECTION END H Diagnosis Procedure meroprocesses H I.REPLACE ELECTRIC SHIFT CONTROL MODULE I Replace the electric shift control module. Refer to TM-130, "Removal and Installation". J >> END M M No N N	>	>> GO TO 2.			
1. Power switch ON and wait for 5 seconds or more. 2. Check DTC. Is "P31AD" detected? YES >> Go to <u>TMS-79. "Diagnosis Procedure"</u> . NO >> INSPECTION END I.REPLACE ELECTRIC SHIFT CONTROL MODULE Replace the electric shift control module. Refer to <u>TM-130. "Removal and Installation"</u> . J SEND K L	2. CHEC	K DTC DETECTION		F	F
2. Check DTC. G Is "P31AD" detected? YES >> Go to TIMS-79, "Diagnosis Procedure". NO >> INSPECTION END H Diagnosis Procedure I.REPLACE ELECTRIC SHIFT CONTROL MODULE Replace the electric shift control module. Refer to TM-130, "Removal and Installation". >> END K L M N N N N N N N N N N N N N N N N N N					
Is "P31AD" detected? YES >> Go to <u>TMS-79, "Diagnosis Procedure"</u> . NO >> INSPECTION END Diagnosis Procedure Arronzonconcessent 1.REPLACE ELECTRIC SHIFT CONTROL MODULE Replace the electric shift control module. Refer to <u>TM-130, "Removal and Installation"</u> . >> END K L M			econds of more.	(G
NO >> INSPECTION END H Diagnosis Procedure I.REPLACE ELECTRIC SHIFT CONTROL MODULE Replace the electric shift control module. Refer to TM-130, "Removal and Installation". >> END K L M N					
1.REPLACE ELECTRIC SHIFT CONTROL MODULE I Replace the electric shift control module. Refer to TM-130, "Removal and Installation". > END K L M N			<u>Procedure"</u> .	ŀ	Н
1.REPLACE ELECTRIC SHIFT CONTROL MODULE I Replace the electric shift control module. Refer to TM-130, "Removal and Installation". > END K L M N	Diagnos	sis Procedure			
Replace the electric shift control module. Refer to <u>TM-130</u> , "Removal and Installation". >> END K N					1
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L M	;	>> END			J
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P3240 DRIVE MOTOR A INVERTER CRNT CONT

< DTC/CIRCUIT DIAGNOSIS >

P3240 DRIVE MOTOR A INVERTER CRNT CONT

DTC Logic

INFOID:000000006998412

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3240	Drive Motor "A" Inverter Per- formance/Motor Current Con- trol Error	If the traction motor inverter output voltage is ab- normal	 Traction motor inverter Traction motor High voltage harness or connector Li-ion battery High voltage parts except for traction motor inverter

DTC CONFIRMATION PROCEDURE

Always drive vehicle at a safe speed.

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(B) With CONSULT

- 1. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Fully open the accelerator and accelerate the vehicle to 60 km/h (37 MPH).
- 3. Stop the vehicle.
- 4. Check DTC.

Is "P3240" detected?

- YES >> Go to TMS-80, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998413

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.
- Refer to GI-32, "High Voltage Precautions".

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1. CHECK DTC HIGH VOLTAGE SYSTEMS

- 1. Power switch ON and wait 10 seconds or more.
- Check DTC of the high voltage systems.

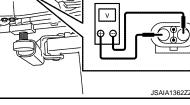
P3240 DRIVE MOTOR A INVERTER CRNT CONT

< DTC/CIRCUIT DIAGNOSIS >

Ware there environmented DTC related to a bigh value as evictores other than the traction material	
Were there any detected DTC related to a high voltage systems other than the traction motor inverter?	
YES >> Check DTC detected item.	A
NO >> GO TO 2.	
2. CHECK TRACTION MOTOR RESOLVER OFFSET DATA	В
1. Use CONSULT to read the traction motor resolver offset, and record the result.	D
NOTE: "Work support" - "RESOLVER WRITE" can be used to check the traction motor resolver offset that	
rently stored by the traction motor inverter.	TM
2. Remove the under cover and record the traction motor resolver offset that is stamped on the tr	action
motor. NOTE:	_
For the location of traction motor resolver offset stamping, refer to <u>TMS-43, "Description"</u> .	D
3. Check whether or not the value read with CONSULT matches the value which was stamped on the	e trac-
tion motor.	E
Do the values match?	
YES >> GO TO 3. NO >> Write the traction motor resolver offset to the traction motor inverter. Refer to <u>TMS-43</u> , "Wor	k Pro-
<u>cedure"</u> .	F
3. PRECONDITIONING	
WARNING:	G
Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".	
Check the voltage in high voltage circuit. (Check that condenser are discharged.)	
 Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "Remova Installation". 	al and ⊢
DANGER:	
Touching high voltage components without using the appropriate protective equipment cause electrocution.	1
	nt will
	nt will
	nt will I
	nt will
 2. Measure voltage between high voltage harness terminals. 	J
 2. Measure voltage between high voltage harness terminals. DANGER: 	J
 Measure voltage between high voltage harness terminals. DANGER: Touching high voltage components without using the 	
 2. Measure voltage between high voltage harness terminals. DANGER: Touching high voltage components without using the 	nt will J
 A Measure voltage between high voltage harness terminals. DANGER: Touching high voltage components without using the 	J

Standard

: 5 V or less



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CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 4.

4.CHECK THE CONNECTION CONDITIONS OF THE TRACTION MOTOR INVERTER U-V-W TERMINALS

Remove the high voltage safety cover and 3-phase harness cover from the traction motor inverter, and check the 3-harness connection conditions. Refer to <u>TMS-115</u>, "Exploded View".

Is the inspection result normal?

YES >> GO TO 5.

NO >> Tighten the 3-phase harness to the specified torque. Refer to TMS-115, "Exploded View".

5.CHECK DISCONNECTION TRACTION MOTOR STATOR COIL

Disconnect the 3-phase harness from the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Instal-lation</u>".

TMS-81

P3240 DRIVE MOTOR A INVERTER CRNT CONT

< DTC/CIRCUIT DIAGNOSIS >

2. Check for an open circuit in the traction motor stator coil.

3-phase harness		Resistance
Terminal		
U-phase	V-phase	
V-phase	W-phase	1Ω or less
W-phase	U-phase	

Is the inspection result normal?

YES >> GO TO 6.

NO >> Remove the traction motor. Refer to TMS-123, "Removal and Installation".

6. CHECK TRACTION MOTOR INVERTER HIGH VOLTAGE HARNESS CONNECTOR

Check the connection conditions of the traction motor inverter high voltage harness connector.

Is the inspection result normal?

YES >> GO TO 7.

NO >> Repair or replace damaged parts.

7.CHECK HIGH VOLTAGE HARNESS

Check the following items. Refer to TMS-18, "TRACTION MOTOR INVERTER : Schematic".

- Check for an open circuit or short circuit between DC/DC-J/B and Li-ion battery.
- Check for an open circuit or short circuit between DC/DC-J/B and A/C inverter compressor.
- Check for an open circuit or short circuit between DC/DC-J/B and PTC element heater.
- Check for an open circuit or short circuit between DC/DC-J/B and on board charger.
- Check for an open circuit or short circuit between DC/DC-J/B and quick charge port.

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Repair or replace damaged parts.

P3241 DRIVE MOTOR A INVERTER CRNT CONT

< DTC/CIRCUIT DIAGNOSIS >

P3241 DRIVE MOTOR A INVERTER CRNT CONT

DTC Logic

INFOID:000000006998414

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DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3241	Drive Motor "A" Inverter Per- formance/AC Error Detection	If no current is being applied to 1 phase of the traction motor	 Traction motor inverter Traction motor High voltage harness or connector
TC CONF	IRMATION PROCEDURI	E	
AUTION: Wavs driv	e vehicle at a safe speed.		
	IDITIONING		
		" has been previously conducted, alv	vays power switch OFF and wait
it least 10 s	econds before conducting the	ne next test.	
-	GO TO 2.		
2.снеск с	DTC DETECTION		
With CON Set the	ISULT vehicle to READY and wait t	for 10 seconds or more	
2. Fully op	en the accelerator and acce	elerate the vehicle to 10 km/h (6 MPH)).
 Stop the Check E 	e vehicle. DTC.		
<u>s "P3241" d</u>			
	Go to <u>TMS-83, "Diagnosis F</u> INSPECTION END	Procedure".	
	Procedure		INFOID:00000006998415
-			
VARNING: Because h	hybrid vehicles and electri	c vehicles contain a high voltage b	attery, there is the risk of elec-
		lar accidents if the high voltage co the correct work procedures whe	
maintenar	nce.		
		in order to shut off the high volta voltage system harnesses and parts	
	o put the removed service accidentally connect it wh	plug in your pocket and carry it wi	ith you so that another person
Be sure to	wear insulating protective	e equipment consisting of glove,	shoes and glasses/face shield
	ginning work on the high v entify the persons respon	voltage system. sible for high voltage work and ens	sure that other persons do not
	vehicle. When not working prevent other persons fr	g, cover high voltage parts with an	insulating cover sheet or sim-
Refer to G	il-32, "High Voltage Preca		
CAUTION: There is the	possibility of a malfuncti	on occurring if the vehicle is chang	ged to READY status while the
		o not change the vehicle to READY	

service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1.PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

1. Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136, "Removal and</u> <u>Installation"</u>.

TMS-83

Ρ

< DTC/CIRCUIT DIAGNOSIS >

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



2. Measure voltage between high voltage harness terminals.

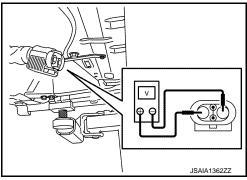


Touching high voltage components without using the appropriate protective equipment will cause electrocution.



Standard

: 5 V or less



CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 2.

2. CHECK THE CONNECTION CONDITIONS OF THE TRACTION MOTOR INVERTER U-V-W TERMINALS

Remove the high voltage safety cover and 3-phase harness cover from the traction motor inverter, and check the 3-phase harness connection conditions. Refer to <u>TMS-115, "Exploded View"</u>.

Is the inspection result normal?

YES >> GO TO 3.

NO >> Tighten the 3-phase harness to the specified torque. Refer to TMS-115, "Exploded View".

3.CHECK DISCONNECTION TRACTION MOTOR STATOR COIL

- Disconnect the 3-phase harness from the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Instal-lation</u>".
- 2. Check for an open circuit in the traction motor stator coil.

3-phase harness		Resistance
Terminal		
U-phase	V-phase	
V-phase	W-phase	1Ω or less
W-phase	U-phase	

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115</u>, "Removal and Installation".

NO >> Remove the traction motor. Refer to <u>TMS-123. "Removal and Installation"</u>.

P3244 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P3244 DRIVE MOTOR A INVERTER

DTC Logic

INFOID:000000006998416

DTC DETECTION LOGIC

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DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3244 Drive Motor "A" Inverter Voltage Sensor Performance If the value detected by the high voltage DC voltage sensor is abnormal • Traction motor inverter • High voltage harness or connect Li-ion battery • High voltage parts except for tra- tion motor inverter			
TC CONF	IRMATION PROCEDURE		
AUTION:			
-	e vehicle at a safe speed. DITIONING		
	ERMATION PROCEDURE [®] f econds before conducting the	nas been previously conducted, alw next test.	ays power switch OFF and wait
	GO TO 2.		
.CHECK D	TC DETECTION		
With CON			
	/ehicle to READY and wait for ite to 60 km/h (37 MPH).	10 seconds or more.	
Stop the	vehicle.		
Check D			
<u>"P3244" de</u> ′ES >> (<u>Biected /</u> Go to <u>TMS-85, "Diagnosis Pro</u>	ocedure"	
	NSPECTION END	<u>.</u>	
iagnosis	Procedure		INFOID:00000006998417
ARNING:			
tric shock	, electric leakage, or similar rectly. Be sure to follow the	vehicles contain a high voltage ba accidents if the high voltage con ne correct work procedures whe	mponent and vehicle are han-
Be sure to inspection Be sure to	remove the service plug in or maintenance of high vol	n order to shut off the high volta ltage system harnesses and parts ug in your pocket and carry it with work is in progress	5.
Be sure to	wear insulating protective	equipment consisting of glove, s	hoes and glasses/face shield
	jinning work on the high vo entify the persons responsit	ltage system. ble for high voltage work and ens	ure that other persons do not
ouch the lar item to		cover high voltage parts with an in n contacting them.	
Refer to <u>G</u> AUTION:	I-32, Flyn voltage Precauti	<u>UIIS</u> .	
nere is the ervice plug		n occurring if the vehicle is chang not change the vehicle to READY	
	TC HIGH VOLTAGE SYSTEM	MS	

2. Check DTC of the high voltage systems.

Were there any detected DTC related to a high voltage systems other than the traction motor inverter?

TMS-85

P3244 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

YES >> Check DTC detected item. NO >> GO TO 2.

2. PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

 Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "Removal and <u>Installation</u>".

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

W 🔊

2. Measure voltage between high voltage harness terminals.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



JSAIA1362ZZ

Standard

: 5 V or less

CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 3.

 ${\it 3.}$ CHECK TRACTION MOTOR INVERTER HIGH VOLTAGE HARNESS CONNECTOR

Check the connection conditions of the traction motor inverter high voltage harness connector.

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4.CHECK HIGH VOLTAGE HARNESS

Check the following items. Refer to TMS-18, "TRACTION MOTOR INVERTER : Schematic".

- Check for an open circuit or short circuit between DC/DC-J/B and Li-ion battery.
- Check for an open circuit or short circuit between DC/DC-J/B and A/C inverter compressor.
- Check for an open circuit or short circuit between DC/DC-J/B and PTC element heater.
- Check for an open circuit or short circuit between DC/DC-J/B and on board charger.
- Check for an open circuit or short circuit between DC/DC-J/B and quick charge port.

Is the inspection result normal?

- YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.
- NO >> Repair or replace damaged parts.

P3245 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P3245 DRIVE MOTOR A INVERTER

DTC Logic

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INFOID:000000006998418

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P3245	Drive Motor "A" Inverter Volt- age Sensor Circuit	If there is an abnormality in the high voltage DC voltage sensor	Traction motor inverter	TMS
DTC CONF	IRMATION PROCEDUR	E		D
1.PRECON	DITIONING			D
	IFIRMATION PROCEDUR econds before conducting t	E" has been previously conducted, always he next test.	power switch OFF and wait	Е
-	GO TO 2. DTC DETECTION			F
2. Check D	witch ON and wait for 10 so DTC.	econds or more.		G
	<u>etected?</u> Go to <u>TMS-87, "Diagnosis</u> INSPECTION END	Procedure".		Н
Diagnosis	Procedure		INFOID:00000006998419	
1. REPLACE	E TRACTION MOTOR INV	ERTER		I
		er to TMS-115, "Removal and Installation".		
				J
>>	END			К
				N
				1
				M
				IVI
				Ν
				IN
				\circ
				0
				Ρ

P3246 DRIVE MOTOR A INVERTER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

P3246 DRIVE MOTOR A INVERTER VOLTAGE

DTC Logic

INFOID:000000006998420

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3246	Drive Motor "A" Inverter Voltage Too Low	If the high voltage DC voltage is too low	 Traction motor inverter High voltage harness or connector Li-ion battery High voltage parts except for traction motor inverter

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

() With CONSULT

- T. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Accelerate to 60 km/h (37 MPH).
- 3. Stop the vehicle.
- 4. Check DTC.

Is "P3246" detected?

- YES >> Go to TMS-88. "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998421

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.

• Refer to GI-32, "High Voltage Precautions".

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1. CHECK DTC HIGH VOLTAGE SYSTEMS

- 1. Power switch ON and wait for 10 seconds or more.
- 2. Check DTC of the high voltage systems.

Were there any detected DTC related to a high voltage systems other than the traction motor inverter?

TMS-88

P3246 DRIVE MOTOR A INVERTER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

< DTC/CIRCUIT DIAGNOSIS >	
YES >> Check DTC detected item. NO >> GO TO 2.	А
2.preconditioning	
 WARNING: Shut off high voltage circuit. Refer to <u>GI-31, "How to Cut Off High Voltage"</u>. Check the voltage in high voltage circuit. (Check that condenser are discharged.) 1. Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136, "Removal and Installation"</u>. DANGER: 	B
Touching high voltage components without using the appropriate protective equipment will cause electrocution.	D
and S	Е
 Measure voltage between high voltage harness terminals. DANGER: Touching high voltage components without using the 	F
appropriate protective equipment will cause electrocution.	G
Standard : 5 V or less	Η
For voltage measurements, use a tester which can measure to 500V or higher.	I
>> GO TO 3. 3. CHECK TRACTION MOTOR INVERTER HIGH VOLTAGE HARNESS CONNECTOR	J
Check the connection conditions of the traction motor inverter high voltage harness connector. Is the inspection result normal?	
YES >> GO TO 4. NO >> Repair or replace damaged parts.	K
4. CHECK HIGH VOLTAGE HARNESS	L
 Check the following items. Refer to <u>TMS-18</u>, "<u>TRACTION MOTOR INVERTER</u>: <u>Schematic</u>". Check for an open circuit or short circuit between DC/DC-J/B and Li-ion battery. Check for an open circuit or short circuit between DC/DC-J/B and A/C inverter compressor. Check for an open circuit or short circuit between DC/DC-J/B and PTC element heater. Check for an open circuit or short circuit between DC/DC-J/B and on board charger. 	Μ
 Check for an open circuit or short circuit between DC/DC-J/B and quick charge port. 	Ν
<u>Is the inspection result normal?</u> YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u> . NO >> Repair or replace damaged parts.	0

P3247 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P3247 DRIVE MOTOR A INVERTER

DTC Logic

INFOID:000000006998422

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3247	Drive Motor "A" Inverter Driv- er Power Supply	If the IGBT drive circuit power does not start up	Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(I) With CONSULT

1. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "P3247" detected?

YES >> Go to TMS-90, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE TRACTION MOTOR INVERTER

Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

>> END

INFOID:000000006998423

P3248 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P3248 DRIVE MOTOR A INVERTER

DTC Logic

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INFOID:000000006998424

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P3248	Drive Motor "A" Inverter Driv- er Power Supply Perfor- mance	If there is overcurrent or overvoltage in the IGBT drive circuit power	Traction motor inverter	TMS
DTC CONFI	RMATION PROCEDUR	E		D
1.PRECON				
If "DTC CON at least 10 se	FIRMATION PROCEDUR	E" has been previously conducted, always the next test.	power switch OFF and wait	Е
-	GO TO 2. TC DETECTION			F
With CONS 1. Power sv	SULT vitch ON and wait for 10 s	econds or more.		G
2. Check D ⁻ <u>Is "P3248" de</u> YES >> 0 NO >> II		Procedure".		Н
	Procedure		INFOID:00000006998425	I
1.REPLACE	TRACTION MOTOR INV	'ERTER		
Replace the t	raction motor inverter. Rel	fer to TMS-115, "Removal and Installation".		J
>> E	ND			K
				L
				M
				Ν
				0

P3249 DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P3249 DRIVE MOTOR A INVERTER

DTC Logic

INFOID:000000006998426

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3249	Drive Motor "A" Inverter Driv- er Signal	If the IGBT drive current circuit voltage is too low	 Harness, fuse, or connectors (Each circuit is open or shorted.) Traction motor inverter M/C relay

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

() With CONSULT

- 1. Power switch ON and wait for 10 seconds or more.
- 2. Check DTC.

Is "P3249" detected?

- YES >> Go to TMS-92, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998427

1.CHECK TRACTION MOTOR INVERTER HARNESS CONNECTOR

- 1. Power switch OFF.
- 2. Check the connection conditions of the traction motor inverter harness connector.

Is the inspection result normal?

YES >> GO TO 2.

- NO >> Repair or replace damaged parts.
- 2.CHECK POWER SUPPLY CIRCUIT
- 1. Disconnect the traction motor inverter harness connector.
- 2. Check the 10A fuse (# 74).
- 3. Power switch ON.
- 4. Check the voltage between traction motor inverter vehicle side harness connector terminals.

traction m	notor inverter vehicle side harness	connector	
Connector	Terr	minal	Voltage
Connector	+	-	
F13	4	2	9 – 16 V
115	10	8	9 - 10 V

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Check the M/C relay. Refer to EVC-281. "Diagnosis Procedure".

P324A DRIVE MOTOR A INVERTER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

P324A DRIVE MOTOR A INVERTER VOLTAGE

DTC Logic

INFOID:000000006998428

DTC DETECTION LOGIC

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DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P324A	Drive Motor "A" Inverter Charge Error	If the high voltage DC circuit is not charged	 Traction motor inverter High voltage harness or connector Li-ion battery High voltage parts except for traction motor inverter
	IRMATION PROCEDURE		
AUTION: ways driv	e vehicle at a safe speed.		
.PRECON	DITIONING		
	FIRMATION PROCEDURE"	has been previously conducted, al next test.	ways power switch OFF and wait
>> (GO TO 2.		
CHECK C	TC DETECTION		
With CON			
. Power s . Check D	witch ON and wait for 10 secc TC	onds or more.	
<u>s "P324A" d</u>			
	Go to TMS-93, "Diagnosis Pro	<u>ocedure"</u> .	
	NSPECTION END		
lagnosis	Procedure		INFOID:00000006998429
tric shock dled incom maintenan Be sure to inspection Be sure to does not a	, electric leakage, or similar rectly. Be sure to follow the remove the service plug in or maintenance of high vol- put the removed service pluc inccidentally connect it while	equipment consisting of glove, ltage system.	omponent and vehicle are han- en performing inspection and age circuits before performing ts. vith you so that another person
before beg Clearly ide touch the ilar item to	entify the persons responsil vehicle. When not working, o prevent other persons fror		
before beg Clearly ide touch the ilar item to Refer to <u>G</u>	entify the persons responsil vehicle. When not working,	cover high voltage parts with ar n contacting them.	
before beg Clearly ide touch the ilar item to Refer to <u>G</u> AUTION: here is the ervice plug	entify the persons responsil vehicle. When not working, o prevent other persons fror I-32, "High Voltage Precauti possibility of a malfunctior	cover high voltage parts with ar n contacting them.	ged to READY status while the
before beg Clearly ide touch the ilar item to Refer to <u>G</u> AUTION: here is the ervice plug o in the Se	entify the persons responsil vehicle. When not working, prevent other persons fror I-32, "High Voltage Precauti possibility of a malfunctior is removed. Therefore do r	cover high voltage parts with an n contacting them. <u>ons"</u> . n occurring if the vehicle is chan not change the vehicle to READY	ged to READY status while the
before beg Clearly ide touch the ilar item to Refer to <u>G</u> AUTION: here is the ervice plug o in the Se .CHECK []	entify the persons responsil vehicle. When not working, o prevent other persons fror I-32, "High Voltage Precauti possibility of a malfunctior j is removed. Therefore do r rvice Manual.	cover high voltage parts with an n contacting them. ons". n occurring if the vehicle is chan not change the vehicle to READY MS	ged to READY status while the

Were there any detected DTC related to a high voltage systems other than the traction motor inverter?

YES >> Check DTC detected item.

NO >> GO TO 2.

TMS-93

P324A DRIVE MOTOR A INVERTER VOLTAGE

< DTC/CIRCUIT DIAGNOSIS >

2. PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

 Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "<u>Removal and</u> <u>Installation</u>".

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



2. Measure voltage between high voltage harness terminals.

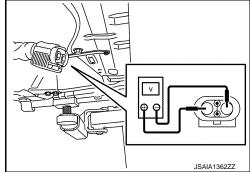
DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.



Standard

: 5 V or less



CAUTION: For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 3.

 $\mathbf{3.}$ CHECK TRACTION MOTOR INVERTER HIGH VOLTAGE HARNESS CONNECTOR

Check the connection conditions of the traction motor inverter high voltage harness connector.

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4.CHECK HIGH VOLTAGE HARNESS

Check the following items. Refer to TMS-18. "TRACTION MOTOR INVERTER : Schematic".

- Check for an open circuit or short circuit between DC/DC-J/B and Li-ion battery.
- Check for an open circuit or short circuit between DC/DC-J/B and A/C inverter compressor.
- Check for an open circuit or short circuit between DC/DC-J/B and PTC element heater.
- Check for an open circuit or short circuit between DC/DC-J/B and on board charger.
- Check for an open circuit or short circuit between DC/DC-J/B and quick charge port.

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

NO >> Repair or replace damaged parts.

< DTC/CIRCUIT DIAGNOSIS >

P324D DRIVE MOTOR A INVERTER IGBT

DTC Logic

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INFOID:000000006998430

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P324D	Drive Motor "A" Inverter IGBT Over Load (Over Current/Over Temperature)	 If an over current has occurred in the IGBT energizing current If IGBT temperature is too high	Traction motor inverterTraction motorHigh voltage cooling system
CAUTION:	FIRMATION PROCEDUR		
	IDITIONING		
	NFIRMATION PROCEDURI seconds before conducting t	E" has been previously conducted, a he next test.	always power switch OFF and wait
-	GO TO 2. DTC DETECTION		
 Drive du Repeat 	vehicle to READY and wait uring 20 minutes for warm-u		eration 10 times without interval.
5. Check [<u>s "P324D" (</u>	DTC. detected?		
	Go to <u>TMS-95. "Diagnosis I</u> INSPECTION END	<u>Procedure"</u> .	
Diagnosis	s Procedure		INFOID:00000006998431
VARNING:			
tric shock	k, electric leakage, or simi rrectly. Be sure to follow	ic vehicles contain a high voltage lar accidents if the high voltage of the correct work procedures w	component and vehicle are han-
Be sure to inspection Be sure to	o remove the service plug n or maintenance of high	g in order to shut off the high vo voltage system harnesses and pa plug in your pocket and carry it ile work is in progress.	rts.
Be sure to before be Clearly id touch the	o wear insulating protecti ginning work on the high entify the persons respon	ve equipment consisting of glove voltage system. sible for high voltage work and e ig, cover high voltage parts with a	nsure that other persons do not
Refer to	SI-32, "High Voltage Preca		
ervice plug		ion occurring if the vehicle is cha o not change the vehicle to READ	
1.снески	DTC HIGH VOLTAGE COO	LING SYSTEM	
	witch ON and wait for 10 se "Self Diagnostic Results" ir		

>> Check DTC detected item. Refer to EVC-78, "DTC Index". YES Revision: 2010 November

TMS-95

< DTC/CIRCUIT DIAGNOSIS >

NO >> GO TO 2.

2.CHECK COOLANT WATER

Check the coolant level and check for coolant leakage. Refer to HCO-9, "Inspection".

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

3.CHECK COOLANT HOSE

Check for clogging of fluid paths and twisting of hoses in traction motor inverter, traction motor, DC/DC-J/B, and on board charger. Refer to <u>HCO-5</u>, "High Voltage Cooling System".

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

4.PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

 Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "<u>Removal and</u> <u>Installation</u>".

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

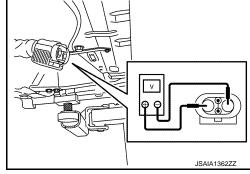
A

2. Measure voltage between high voltage harness terminals.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.





Standard

: 5 V or less

CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 5.

5. CHECK TRACTION MOTOR INSULATION RESISTANCE

CAUTION:

Unlike the ordinary tester, the insulation resistance tester applies 500V when measuring. If used incorrectly, there is the danger of electric shock. If used in the vehicle 12V system, there is the danger of damage to electronic devices. Read the insulation resistance tester instruction manual carefully and be sure to work safely.

- 1. Disconnect the 3-phase harness from the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Instal-</u> lation".
- 2. Using an insulation resistance tester (500V range), measure the resistance according to the value in the table below.

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CAUTION:
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Be sure to set the insulation resistance tester to 500V when performing this test. Using a setting higher than 500V can result in damage to the component being inspected. NOTE:

< DTC/CIRCUIT DIAGNOSIS >

As each harness (U-phase, V-phase, and W-phase) contacts to each other inside the traction motor, check resistance of a phase.

	D
Ground	Resistance
Ground	10 M Ω or more
efer to TMC 102 "Demoval and Inc	telletien"
r coil. Refer to <u>TMS-97, "Componer</u>	It Inspection (Traction Motor Sta
verter. Refer to TMS-115, "Removal	and Installation".
Motor Stator Coil)	INFOID:0000000699843
· · · · · · · · · · · · · · · · · · ·	
MOTOR STATOR COIL	
istance traction motor stator coil.	
by temperature, check it at least	8 hour after removal of service
arness	
arness	Resistance*
nal	
nal V-phase	Resistance*
v-phase W-phase U-phase the resistance standard value base	Resistance* 11.6 – 14.3 mΩ
nal V-phase W-phase U-phase	Resistance* 11.6 – 14.3 mΩ
v-phase W-phase U-phase the resistance standard value base	Resistance* 11.6 – 14.3 mΩ
v-phase W-phase U-phase the resistance standard value base on formula.	Resistance* 11.6 – 14.3 mΩ
v-phase W-phase U-phase the resistance standard value base on formula.	Resistance*
v-phase W-phase U-phase the resistance standard value base on formula.	Resistance* 11.6 – 14.3 mΩ
V-phase W-phase U-phase the resistance standard value base on formula. 58 °F) pient temperature at operation	Resistance* 11.6 – 14.3 mΩ
	Ground Ground Refer to <u>TMS-123, "Removal and Ins</u> OTOR STATOR COIL or coil. Refer to <u>TMS-97, "Componer</u> everter. Refer to <u>TMS-97, "Componer</u> everter. Refer to <u>TMS-115, "Removal</u> effer to <u>TMS-123, "Removal and Ins</u> Motor Stator Coil) MOTOR STATOR COIL istance traction motor stator coil. by temperature, check it at least a

NO >> Replace the traction motor due to malfunction in the stator coil. Refer to <u>TMS-123, "Removal and</u> <u>Installation"</u>.

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< DTC/CIRCUIT DIAGNOSIS >

P324F DRIVE MOTOR A INVERTER IGBT

DTC Logic

INFOID:000000006998433

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P324F	Drive Motor "A" Inverter IGBT Over Current / Over Tempera- ture /Over Voltage	 If an over current has occurred in the IGBT energizing current If IGBT temperature is too high If there is overvoltage in the high voltage DC voltage 	 Traction motor inverter Traction motor High voltage harness or connector High voltage cooling system Li-ion battery High voltage parts except for traction motor inverter

DTC CONFIRMATION PROCEDURE

Always drive vehicle at a safe speed.

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(D) With CONSULT

- 1. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Drive during 20 minutes for warm-up.
- 3. Repeat driving of 0 km/h (0 MPH) \rightarrow 60 km/h (37 MPH) with full acceleration 10 times without interval.
- 4. Stop the vehicle.
- 5. Check DTC.

Is "P324F" detected?

- YES >> Go to TMS-98, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998434

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.
- Refer to GI-32, "High Voltage Precautions".

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1.CHECK DTC HIGH VOLTAGE SYSTEMS

< DTC/CIRCUIT DIAGNOSIS >	
 Turn power switch ON and wait for 10 seconds or more. Check DTC of the high voltage systems. 	А
Is any DTC detected?	A
YES >> Check DTC detected item.	
NO >> GO TO 2.	В
2.CHECK COOLANT WATER	
Check the coolant level and check for coolant leakage. <u>HCO-9, "Inspection"</u> .	TMS
Is the inspection result normal?	T WIO
YES >> GO TO 3.	
NO >> Repair or replace damaged parts.	D
3.CHECK COOLANT HOSE	
Check for clogging of fluid paths and twisting of hoses in traction motor inverter, traction motor, DC/DC-J/B, and on board charger. Refer to <u>HCO-5, "High Voltage Cooling System"</u> .	Е
Is the inspection result normal?	
YES >> GO TO 4.	-
NO >> Repair or replace damaged parts.	F
4.PRECONDITIONING	
WARNING:	G
Shut off high voltage circuit. Refer to <u>GI-31, "How to Cut Off High Voltage"</u> . Check the voltage in high voltage circuit. (Check that condenser are discharged.)	
1. Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136, "Removal and</u>	
Installation".	Н
DANGER:	
Touching high voltage components without using the appropriate protective equipment will	I
cause electrocution.	
	I
	0
2. Measure voltage between high voltage harness terminals.	
DANGER:	Κ
Touching high voltage components without using the	
appropriate protective equipment will cause electrocution.	1
	-
	\mathbb{N}
Standard : 5 V or less	
CAUTION: JSAIA1362ZZ For voltage measurements, use a tester which can measure to 500V or higher.	Ν
	IN
>> GO TO 5.	
5. CHECK TRACTION MOTOR INSULATION RESISTANCE	0

CAUTION:

Unlike the ordinary tester, the insulation resistance tester applies 500V when measuring. If used incorrectly, there is the danger of electric shock. If used in the vehicle 12V system, there is the danger of damage to electronic devices. Read the insulation resistance tester instruction manual carefully and be sure to work safely.

- 1. Disconnect the 3-phase harness from the traction motor inverter. <u>TMS-115, "Removal and Installation"</u>.
- Using an insulation resistance tester (500V range), measure the resistance according to the value in the table below.
 CAUTION:

TMS-99

Ρ

< DTC/CIRCUIT DIAGNOSIS >

Be sure to set the insulation resistance tester to 500V when performing this test. Using a setting higher than 500V can result in damage to the component being inspected. NOTE:

As each harness (U-phase, V-phase, and W-phase) contacts to each other inside the traction motor, check resistance of a phase.

3-phase harness	Ground	Resistance
Terminal		
U-phase		
V-phase	Ground	10 M Ω or more
W-phase		

Is the inspection result normal?

YES >> GO TO 6.

NO >> Remove the traction motor. Refer to <u>TMS-123, "Removal and Installation"</u>.

O.CHECK RESISTANCE TRACTION MOTOR STATOR COIL

Check resistance traction motor stator coil. Refer to <u>TMS-100, "Component Inspection (Traction Motor Stator</u> <u>Coil)"</u>.

Is the inspection result normal?

YES >> GO TO 7.

NO >> Remove the traction motor. Refer to <u>TMS-123</u>, "Removal and Installation".

I.CHECK TRACTION MOTOR INVERTER HIGH VOLTAGE HARNESS CONNECTOR

Check the connection conditions of the traction motor inverter high voltage harness connector.

Is the inspection result normal?

YES >> GO TO 8.

NO >> Repair or replace damaged parts.

8.CHECK HIGH VOLTAGE HARNESS

Check for an open circuit or short circuit between DC/DC-J/B and Li-ion battery. Refer to <u>TMS-18, "TRACTION</u> <u>MOTOR INVERTER : Schematic"</u>.

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Installation</u>".

NO >> Repair or replace damaged parts.

Component Inspection (Traction Motor Stator Coil)

INFOID:000000006998435

1.CHECK RESISTANCE OF TRACTION MOTOR STATOR COIL

Using a milliohmmeter and check the resistance traction motor stator coil. **CAUTION:**

As resistance of stator coil is affected by temperature, check it at least 8 hour after removal of service plug.

3-phase harness Terminal		- Resistance*
V-phase	W-phase	11.6 – 14.3 m Ω
W-phase	U-phase	

*: The value is at 20 °C (68 °F). Calculate the resistance standard value based on actual ambient temperature at operation based on the below calculation formula.

Calculating formula

- R20=R/[1+ 0.00393 × (T-20)]
- R20: Resistance value (mΩ) at 20 °C (68 °F)
- R: Resistance value (mΩ) at actual ambient temperature at operation

TMS-100

< DTC/CIRCUIT DIAGNOSIS >

	T: Actual ambient temperature [°C (°F)] at operation the inspection result normal?		
YES NO	>> INSPECTION END >> Replace the traction motor due to malfunction in the stator coil. Refer to <u>TMS-123</u> , " <u>Removal and</u> <u>Installation</u> ".	В	
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< DTC/CIRCUIT DIAGNOSIS >

P3252 DRIVE MOTOR A INVERTER IGBT

DTC Logic

INFOID:000000006998436

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P3252	Drive Motor "A" Inverter IGBT High Temperature	If IGBT temperature is too high	Traction motor inverterHigh voltage cooling system

DTC CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

() With CONSULT

- 1. Set the vehicle to READY and wait for 10 seconds or more.
- 2. Drive during 20 minutes for warm-up.
- 3. Repeat driving of 0 km/h (0 MPH) \rightarrow 60 km/h (37 MPH) with full acceleration 10 times without interval.
- 4. Stop the vehicle.
- 5. Check DTC.

Is "P3252" detected?

- YES >> Go to TMS-102, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998437

1.CHECK DTC HIGH VOLTAGE COOLING SYSTEM

- 1. Power switch ON and wait for 10 seconds or more.
- 2. Perform "Self Diagnostic Results" in "EV/HEV".

Is any DTC detected?

- YES >> Check DTC detected item. Refer to EVC-78, "DTC Index".
- NO >> GO TO 2.

2. CHECK COOLANT WATER

Check the coolant level and check for coolant leakage. Refer to <u>HCO-9, "Inspection"</u>.

Is the inspection result normal?

- NO >> Repair or replace damaged parts.
- 3.CHECK COOLANT HOSE

Check for clogging of fluid paths and twisting of hoses in traction motor inverter, traction motor, DC/DC-J/B, and on board charger. Refer to <u>HCO-5, "High Voltage Cooling System"</u>.

Is the inspection result normal?

- YES >> Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".
- NO >> Repair or replace damaged parts.

P325A CAN ERROR

		P323A CAN ERROR		
< DTC/CI	RCUIT DIAGNOSIS >			
P325A	CAN ERROR			A
DTC Lo	gic		INFOID:000000006998438	A
				D
DICDE	LECTION LOGIC			В
DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P325A	CAN data error	If traction motor inverter detects CAN data error	VCM	TMS
DTC CO	NFIRMATION PROCEDU	RE		
1.PREC	ONDITIONING			D
		RE" has been previously conducted, always p	ower switch OFF and wait	
at least 10) seconds before conducting	the next test.		Е
	>> GO TO 2.			
-	K DTC DETECTION			F
() With Co	ONSULT		<u> </u>	I
1. Powe	er switch ON and wait for 5 se k DTC.	econds or more.		
	<u>a detected?</u>			G
YES >	>> Go to TMS-103, "Diagnos	is Procedure".		
NO >	>> INSPECTION END			Н
Diagnos	sis Procedure		INFOID:000000006998439	
1.REPL				
Replace t	he VCM. Refer to EVC-315,	"Removal and Installation".		
				J
>	>> END			
				К
				n

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P325B DRIVE MOTOR A INVERTER

< DTC/CIRCUIT DIAGNOSIS >

P325B DRIVE MOTOR A INVERTER

DTC Logic

INFOID:000000006998440

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P325B	Drive Motor "A" Inverter TEMP-M Circuit	If the IGBT high temperature detection signal is stuck	 Harness, fuse, or connectors (Each circuit is open or shorted.) Traction motor inverter M/C relay

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

(B) With CONSULT

- 1. Power switch ON and wait for 10 seconds or more.
- 2. Check DTC.

Is "P325B" detected?

- YES >> Go to TMS-104, "Diagnosis Procedure".
- NO >> INSPECTION END

Diagnosis Procedure

INFOID:000000006998441

1.CHECK TRACTION MOTOR INVERTER HARNESS CONNECTOR

1. Power switch OFF.

2. Check the connection conditions of the traction motor inverter harness connector.

Is the inspection result normal?

YES >> GO TO 2.

- NO >> Repair or replace damaged parts.
- 2.CHECK POWER SUPPLY CIRCUIT
- 1. Disconnect the traction motor inverter harness connector.
- 2. Check the 10A fuse (# 74).
- 3. Power switch ON.
- 4. Check the voltage between traction motor inverter vehicle side harness connector terminals.

traction m			
Connector	Terminal		Voltage
Connector	+	_	
F13	4	2	9 – 16 V
	10	8	9 - 10 V

Is the inspection result normal?

YES >> Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

NO >> Check the M/C relay. Refer to EVC-281. "Diagnosis Procedure".

P325C DRIVE MOTOR A POSITION

< DTC/CIRCUIT DIAGNOSIS >

P325C DRIVE MOTOR A POSITION

DTC Logic

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INFOID:000000006998442

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P325C	Drive Motor "A" Position Value Unrecorded	When correction value memorized by traction motor inverter is the initial value	The traction motor resolver offset has not been written to the traction motor inverter
DTC CONF	IRMATION PROCEDURE		
1.PRECON	IDITIONING		
	IFIRMATION PROCEDURE' econds before conducting the	' has been previously conducted, alway	s power switch OFF and wait
-	GO TO 2.		
2.снеск с	DTC DETECTION		
	witch OFF and wait for 10 se witch ON and wait for 10 sec		
3. Check D			
l <u>s "P325C" d</u> YES >>	<u>letected?</u> Go to <u>TMS-105, "Diagnosis I</u>	Procedure"	
	INSPECTION END	locedure.	
Diagnosis	Procedure		INFOID:00000006998443
	ΙΝΟ ΤΗΕ ΤΒΑCΤΙΟΝ ΜΟΤΟ	R RESOLVER OFSET THAT IS STAMF	PED ON THE TRACTION MO-
TOR			
	witch OFF.		
 Remove motor. 	the under cover and recor	d the traction motor resolver offset that	at is stamped on the traction
NOTE:	traction motor stamp location	refer to TMS 42 "Description"	
FULTIE		i, refer to <u>TMS-43. "Description"</u> .	
>>	GO TO 2.		
2.writing	OF TRACTION MOTOR RE	ESOLVER OFFSET	
Write the tra	ction motor resolver offset to	the traction motor inverter. Refer to \underline{TN}	IS-43, "Work Procedure".
~	GO TO 3. AND CHECKING TRACTIC	ON MOTOR RESOLVER OFFSET	
	witch OFF and wait for 10 se		
2. Power s	witch ON.		
		notor offset that is written to the traction matches the value which is stamped or	
Do the value		materies the value which is stamped of	
Do the value			

P325D DRIVE MOTOR A POSITION

< DTC/CIRCUIT DIAGNOSIS >

P325D DRIVE MOTOR A POSITION

DTC Logic

INFOID:000000006998444

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P325D	Drive Motor "A" Position Off- set Value Error	If the traction motor resolver angle data stored by the traction motor inverter is abnormal	Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

1. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "P325D" detected?

YES >> Go to TMS-106, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE TRACTION MOTOR INVERTER

Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

>> END

INFOID:000000006998445

P325E DRIVE MOTOR A POSITION

< DTC/CIRCUIT DIAGNOSIS >

P325E DRIVE MOTOR A POSITION

DTC Logic

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INFOID:000000006998446

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes	
P325E	Drive Motor "A" Position Val- ue Error 1	If the traction motor resolver offset stored by the traction motor inverter is abnormal	Traction motor inverter	TMS
DTC CONF	IRMATION PROCEDUR	E		D
1.PRECON	DITIONING			D
	FIRMATION PROCEDUR econds before conducting	E" has been previously conducted, always the next test.	power switch OFF and wait	Е
-	GO TO 2.			F
2.CHECK D	TC DETECTION			Г
With CONPower svCheck D	witch ON and wait for 10 s	econds or more.		G
	<u>etected?</u> Go to <u>TMS-107, "Diagnosis</u> NSPECTION END	s Procedure".		Н
Diagnosis	Procedure		INFOID:00000006998447	
1.REPLACE	E TRACTION MOTOR INV	ERTER		I
		fer to TMS-115, "Removal and Installation"		J
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P325F DRIVE MOTOR A POSITION

< DTC/CIRCUIT DIAGNOSIS >

P325F DRIVE MOTOR A POSITION

DTC Logic

INFOID:000000006998448

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
P325F	Drive Motor "A" Position Val- ue Error	If the traction motor resolver offset stored by the traction motor inverter is abnormal	Traction motor inverter

DTC CONFIRMATION PROCEDURE

1.PRECONDITIONING

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always power switch OFF and wait at least 10 seconds before conducting the next test.

>> GO TO 2.

2. CHECK DTC DETECTION

With CONSULT

T. Power switch ON and wait for 10 seconds or more.

2. Check DTC.

Is "P325F" detected?

YES >> Go to TMS-108, "Diagnosis Procedure".

NO >> INSPECTION END

Diagnosis Procedure

1.REPLACE TRACTION MOTOR INVERTER

Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".

>> END

INFOID:000000006998449

< DTC/CIRCUIT DIAGNOSIS >

U1000 CAN COMM CIRCUIT

Description

CAN (Controller Area Network) is a serial communication line for real-time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent malfunction detection ability.Many electronic control units are equipped onto a vehicle, and each control unit shares information and linkswith other control units during operation (not independently). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

DTC Logic

DTC DETECTION LOGIC

DTC	Trouble diagnosis name	Malfunction detected condition	Possible causes
U1000	CAN communication line	If CAN communications signals continu- ously cannot be transmitted	Harness or connectors (CAN communication line is open or short- ed.)
DTC CONFI	RMATION PROCEDU	RE	
1.PRECOND	DITIONING		
			always power switch OFF and wait
at least 10 sec	conds before conducting	the next test.	
>> G	O TO 2.		
2.снеск рт	IC DETECTION		
With CONS	GULT		
 Power sw Check DT 	ritch ON and wait for 5 se	econds or more.	
z. Check D1 Is "U1000" dei			
YES >> G	o to TMS-109, "Diagnosi	<u>is Procedure"</u> .	
-	SPECTION END		
Diagnosis I	Procedure		INFOID:00000006998452
For the diagno	osis procedure, refer to L	AN-15, "Trouble Diagnosis Flow Ch	art".

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INFOID:000000006998450

INFOID:000000006998451

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TRACTION MOTOR INSULATION RESISTANCE CHECK

< DTC/CIRCUIT DIAGNOSIS >

TRACTION MOTOR INSULATION RESISTANCE CHECK

Component Inspection

INFOID:000000006998453

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.
- Refer to GI-32, "High Voltage Precautions".

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1.PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

 Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "<u>Removal and</u> <u>Installation</u>".

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

(In)

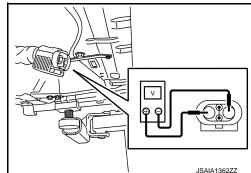
2. Measure voltage between high voltage harness terminals.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

Standard

: 5 V or less



CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 2.

2. CHECK TRACTION MOTOR INSULATION RESISTANCE

WARNING:

Unlike the ordinary tester, the insulation resistance tester applies 500V when measuring. If used incorrectly, there is the danger of electric shock. If used in the vehicle 12V system, there is the danger of damage to electronic devices. Read the insulation resistance tester instruction manual carefully and be sure to work safely.

TRACTION MOTOR INSULATION RESISTANCE CHECK

< DTC/CIRCUIT DIAGNOSIS >

- 1. Disconnect the 3-phase harness from the traction motor inverter. Refer to <u>TMS-115</u>, "<u>Removal and Instal-</u> lation".
- Use 500V range of insulation resistance tester to measure insulation resistance. Wait for 30 seconds until the value becomes stable.
 CAUTION:

Be sure to set the insulation resistance tester to 500V when performing this test. Using a setting higher than 500V can result in damage to the component being inspected.

As each harness (U-phase, V-phase, and W-phase) contacts to each other inside the traction motor, TMS check resistance of a phase.

3-phase harness	Ground	Resistance	D
Terminal	Giodila	i tesistarice	
U-phase			
V-phase	Ground	10 M Ω or more	E
W-phase	_		
In the impression requiting mean 10			

Is the inspection result normal?

YES >> INSPECTION END

NO >> Replace the traction motor. Refer to <u>TMS-123, "Removal and Installation"</u>.

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TRACTION MOTOR INVERTER INSULATION RESISTANCE CHECK

< DTC/CIRCUIT DIAGNOSIS >

TRACTION MOTOR INVERTER INSULATION RESISTANCE CHECK

Component Inspection

INFOID:000000006998454

WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.
- Refer to GI-32, "High Voltage Precautions".

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

1.PRECONDITIONING

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

Check the voltage in high voltage circuit. (Check that condenser are discharged.)

. Disconnect the high voltage connector from front side of Li-ion battery. Refer to <u>EVB-136</u>, "Removal and <u>Installation"</u>.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

(In)

2. Measure voltage between high voltage harness terminals.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

JSAIA1362ZZ

Standard

: 5 V or less

CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

>> GO TO 2.

2.CHECK TRACTION MOTOR INVERTER INSULATION RESISTANCE

WARNING:

Unlike the ordinary tester, the insulation resistance tester applies 500V when measuring. If used incorrectly, there is the danger of electric shock. If used in the vehicle 12V system, there is the danger of damage to electronic devices. Read the insulation resistance tester instruction manual carefully and be sure to work safely.

1. Remove the traction motor inverter. Refer to <u>TMS-115, "Removal and Installation"</u>.

TRACTION MOTOR INVERTER INSULATION RESISTANCE CHECK

< DTC/CIRCUIT DIAGNOSIS >

2. Use 500V range of insulation resistance tester to measure insulation resistance. Wait for 30 seconds until the value becomes stable.

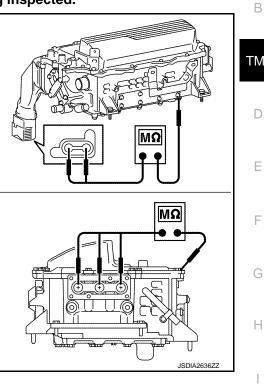
CAUTION:

Be sure to set the insulation resistance tester to 500V when performing this test. Using a setting higher than 500V can result in damage to the component being inspected.

Traction motor inverter		Ground	Resistance
Item Terminal			
High voltage connector	37	Traction motor in- verter case	14 MΩ or more
Fight voltage connector	38		
	U-phase		
3-phase harness jack	V-phase		
	W-phase		

Is the inspection result normal?

- YES >> INSPECTION END
- NO >> Replace the traction motor inverter. Refer to TMS-115, "Removal and Installation".



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< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS ELECTROMAGNETIC SOUND IS AUDIBLE

DESCRIPTION

INFOID:000000006998455

The electromagnetic noise of the traction motor may become more noticeable when accelerating on a steep

slope (large output torque). This occurs when the IGBT switching frequency is lowered by the traction motor inverter due to high temperature of the IGBT inside the traction motor inverter. This does not indicate a problem with the traction motor inverter characteristics or control.

This phenomenon is one of the protective controls. Refer to TMS-33, "Protection Control".

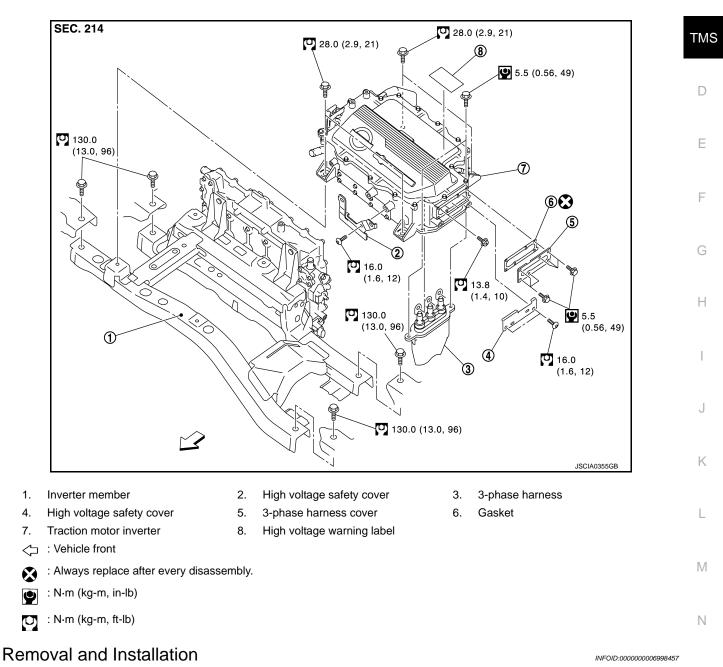
< REMOVAL AND INSTALLATION >

REMOVAL AND INSTALLATION TRACTION MOTOR INVERTER

Exploded View

INFOID:000000006998456 B

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WARNING:

- Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.
- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.

< REMOVAL AND INSTALLATION >

- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.
- Refer to <u>GI-32, "High Voltage Precautions"</u>.

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

REMOVAL

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

- 1. Check voltage in high voltage circuit. (Check that condenser are discharged.)
- a. Remove Li-ion battery under cover.

WARNING:

2 To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.

b. Disconnect high voltage connector from front side of Li-ion battery.



Touching high voltage components without using the appropriate protective equipment will cause electrocution.

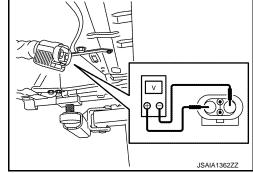


c. Measure voltage between high voltage harness terminals.



Touching high voltage components without using the appropriate protective equipment will cause electrocution.





Standard

: 5 V or less

CAUTION:

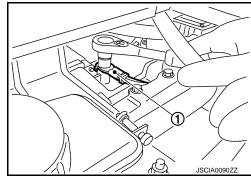
For voltage measurements, use a tester which can measure to 500V or higher.

- 2. Remove front under cover. Refer to EXT-21, "FRONT UNDER COVER : Exploded View".
- 3. Drain coolant from radiator. Refer to HCO-9, "Draining and Refilling".
- 4. Remove 12V battery. Refer to PG-104, "Removal and Installation".
- 5. Move fuse box.
- 6. Remove ground cable from DC/DC-J/B.

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.





< REMOVAL AND INSTALLATION >

 Remove motor room harness clip and water hose clip which are attached to traction motor inverter. WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.

8. Turn traction motor inverter harness connector (1) of traction motor inverter counterclockwise to remove it.

: Vehicle front

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WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



- 9. Remove brake reservoir tank together with bracket, and move it in order to secure work space needed to remove traction motor inverter.
- 10. Remove degas tank, and move it in order to secure work space needed to remove traction motor inverter.
- 11. Disconnect water hose from OUT side of traction motor inverter.



WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



CAUTION:

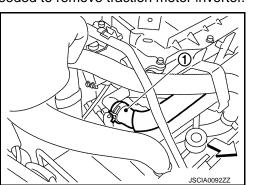
- Take care that coolant does not contact the high voltage harness connectors.
- To prevent performance degradation, if coolant contacts a high voltage harness connector, immediately dry the high voltage connector completely with an air blow gun.
- 12. Disconnect water hose (1) at DC/DC-J/B OUT side.

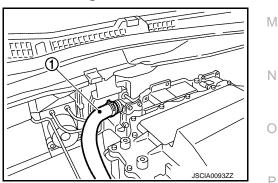
WARNING:

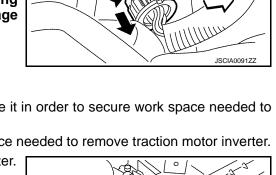
To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.

CAUTION:

- Take care that coolant does not contact the high voltage harness connectors.
- To prevent performance degradation, if coolant contacts a high voltage harness connector, immediately dry the high voltage connector completely with an air blow gun.







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< REMOVAL AND INSTALLATION >

13. Remove torx bolts (A), and then remove high voltage safety cover (1).

: Vehicle front

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



14. Remove 3-phase harness cover mounting bolts and remove 3-phase harness cover.



: Vehicle front

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



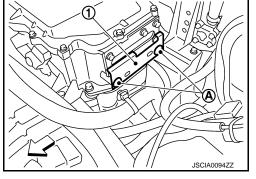
15. Remove 3-phase harness mounting bolts and remove 3-phase harness.

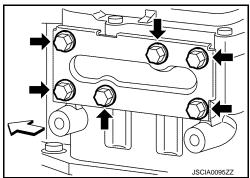


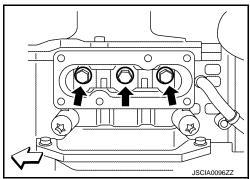
: Vehicle front

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.







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CAUTION:

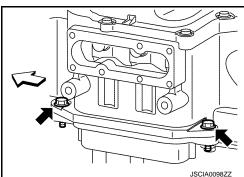
- When removing 3-phase harness mounting bolts, take care not to drop them into traction motor inverter.
- Bolts cannot fall into the traction motor inverter until 3-phase harness is pulled downwards. Therefore if bolts look likely to fall, be sure to collect them with a magnet or other means before pulling 3-phase harness out downwards.
- If a bolt falls into traction motor inverter, do not invert traction motor inverter. (If inverted, bolt may contact PCB inside traction motor inverter, causing damage.)
- Incline so that 3-phase harness bolt insertion hole faces down in order to recover the fallen bolt.
- 16. Remove 3-phase harness grommet mounting bolts and pull 3phase harness out downwards.

: Vehicle front

WARNING:

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• 7 To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



< REMOVAL AND INSTALLATION >

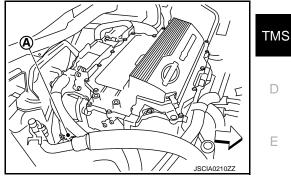
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- Protect the terminals of disconnected high voltage harness connector with insulation tape so that they are not exposed.
- 17. Remove high voltage connector (3 step type) that is connected to DC/DC-J/B.

: Vehicle front

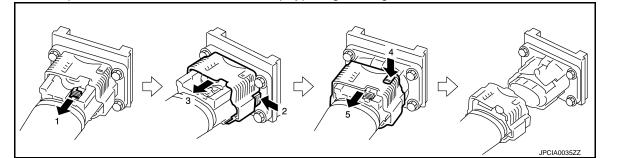
< ₩ARNING:

• 21 To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.





- Protect the terminals of disconnected high voltage harness connector with insulation tape so that they are not exposed.
- Follow steps shown below to remove a 3-step type high voltage connector.



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18. Remove traction motor inverter fastening bolts, then remove traction motor inverter.

C : Vehicle front

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



CAUTION:

• When removing and transporting traction motor inverter, grasp part (A) shown in figure.

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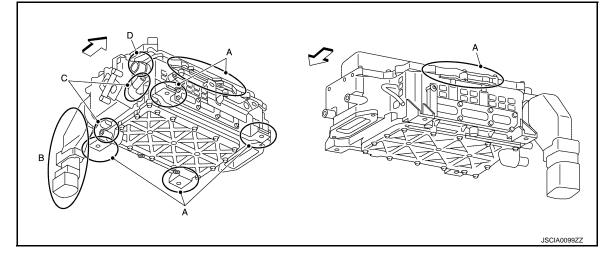
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< REMOVAL AND INSTALLATION >

• Do not grasp the high voltage connector (B), cooling bulge (C), or 12V system connector (D).



: Vehicle front

\triangleleft INSTALLATION

Pay attention to the following and install by following the procedure for removal in the reverse order. WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.

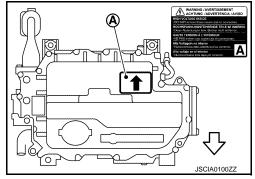
CAUTION:

- Be sure to reinstall high voltage harness clips in their original positions. If a clip is damaged, replace it with a new clip before installing.
- Be sure to perform correct air bleeding after adding coolant. Refer to HCO-9, "Draining and Refill-<u>ing"</u>.
- · If traction motor inverter was replaced, apply high voltage warning label at position (A), with top facing in the direction of arrow.
- Before applying label, verify that there is no dust or dirt on surface of traction motor inverter.

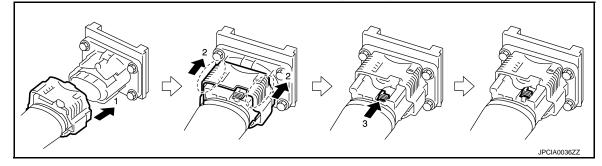


NOTE:

Place the ornament (NISSAN and Zero Emission) in place.



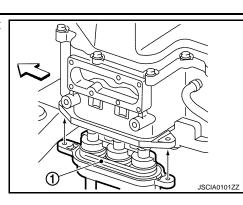
Follow the procedure below and connect the 3-step type high voltage harness connector.



< REMOVAL AND INSTALLATION >

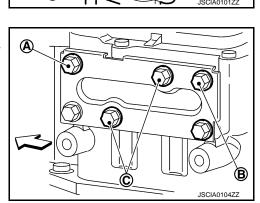
• When installing 3-phase harness, take care packing does not become displaced while inserting harness into inverter.

: Vehicle front



• To tighten 3-phase harness cover bolt, temporarily tighten bolt (A) and (B) shown in the figure for positioning purpose before tightening two center bolts (C). After this, tighten four remaining bolts.

\triangleleft	: Vehicle front
\triangleleft	: Vehicle front



CAUTION:

- To install, align gasket tab (A) as shown in the figure.
- Gasket of the 3-phase harness cover is not reusable. Be sure to replace it with a new part.

\triangleleft	: Vehicle front

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- After all parts are installed, be sure to check equipotential. Refer to <u>TMS-121, "Inspection"</u>.
- If traction motor inverter was replaced, perform resolver write. Refer to <u>TMS-43, "Work Procedure"</u>.

Inspection

INSPECTION AFTER INSTALLATION

After installing traction motor inverter, measure resistance between traction motor inverter (A) and body (B), and check equipotential.

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.

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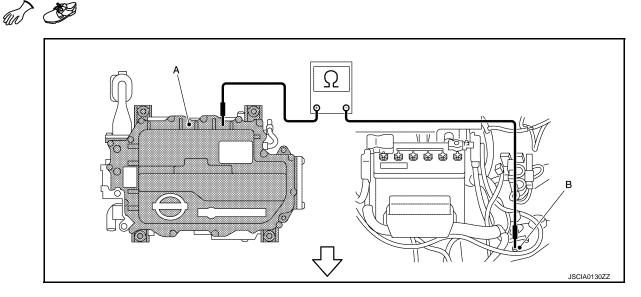
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< REMOVAL AND INSTALLATION >



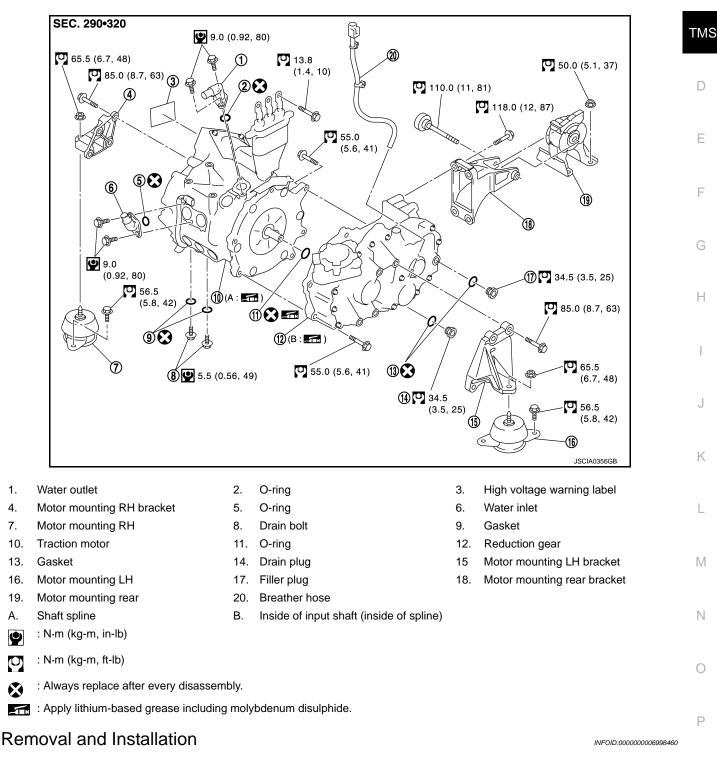
- A : Aluminum part on top of traction motor inverter
- B : Motor room ground bolt

Traction motor inverter – Ground : 0.1 Ω or less

If result deviates from standard values, check that no paint, oil, dirt, or other substance is adhering to bolts or conductive mounting parts. If any such substance is adhering, clean the surrounding area and remove the substance.

Exploded View

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WARNING:

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Α.

 Because hybrid vehicles and electric vehicles contain a high voltage battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage component and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing inspection and maintenance.

TRACTION MOTOR

< UNIT REMOVAL AND INSTALLATION >

- Be sure to remove the service plug in order to shut off the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- Be sure to put the removed service plug in your pocket and carry it with you so that another person does not accidentally connect it while work is in progress.
- Be sure to wear insulating protective equipment consisting of glove, shoes and glasses/face shield before beginning work on the high voltage system.
- Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet or similar item to prevent other persons from contacting them.

Refer to <u>GI-32, "High Voltage Precautions"</u>.

CAUTION:

There is the possibility of a malfunction occurring if the vehicle is changed to READY status while the service plug is removed. Therefore do not change the vehicle to READY status unless instructed to do so in the Service Manual.

REMOVAL

WARNING:

Shut off high voltage circuit. Refer to GI-31, "How to Cut Off High Voltage".

- 1. Check voltage in high voltage circuit. (Check that condenser are discharged.)
- a. Remove Li-ion battery under cover.

WARNING:

 2^{1} To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



b. Disconnect high voltage connector from front side of Li-ion battery.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.

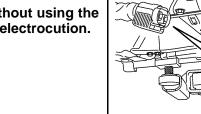
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c. Measure voltage between high voltage harness terminals.

DANGER:

Touching high voltage components without using the appropriate protective equipment will cause electrocution.





Standard

CAUTION:

For voltage measurements, use a tester which can measure to 500V or higher.

: 5 V or less

2. Drain coolant. Refer to HCO-9, "Draining and Refilling".

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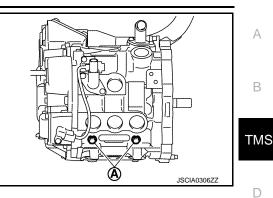
TRACTION MOTOR

< UNIT REMOVAL AND INSTALLATION >

3. Remove drain bolt (A) of traction motor to drain coolant. WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



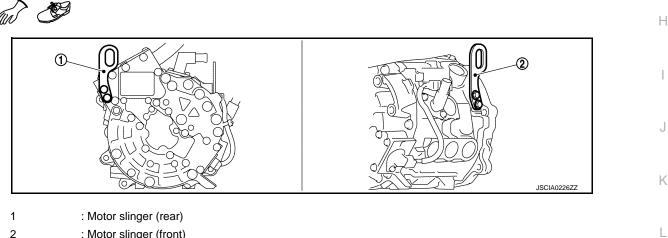


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- Remove traction motor inverter. Refer to TMS-115, "Removal and Installation". 4.
- Drain reduction gear oil. Refer to <u>TM-11, "Draining and Refilling"</u>.
- 6. Remove traction motor and reduction gear from vehicle together as suspension member assembly. Refer Ε to FSU-21, "Removal and Installation".
- Remove reduction gear from suspension member. Refer to <u>TM-17, "Removal and Installation"</u>.
- Attach slinger to traction motor, and prepare to lift up with hoist. 8.

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



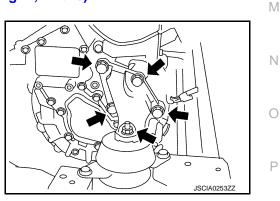
: Motor slinger (front)

: 28.0 N-m (2.9 kg-m, 21ft-lb) Tightening torque for mounting bolts 💟

9. Remove right motor mounting bolt, then lift up traction motor with hoist and separate it from suspension member.

WARNING:

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.



INSTALLATION Note the following, and install in the reverse order of removal. WARNING:

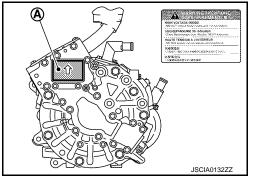
Revision: 2010 November

< UNIT REMOVAL AND INSTALLATION >

To prevent shock hazards, be sure to put on insulating protective gear before beginning work on the high voltage system.

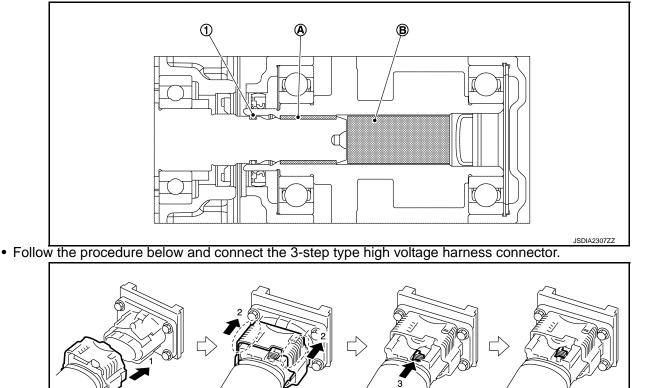
CAUTION:

- Be sure to reinstall high voltage harness clips in their original positions. If a clip is damaged, replace it with a new clip before installing.
- Be sure to perform correct air bleeding after adding coolant. Refer to <u>HCO-9, "Draining and Refill-ing"</u>.
- If traction motor was replaced, perform resolver correction value learning. Refer to <u>TMS-43, "Work</u> <u>Procedure"</u>.
- If traction motor was replaced, apply high voltage warning label at position (A), with the top facing in the direction of the arrow.



Before installing reduction gear and traction motor, apply grease to full periphery of shaft spline (A), and also inject grease [minimum 8.5 g (0.3 oz), maximum less than 20 g (0.7 oz)] into reduction gear input shaft (inside spline) (B). Take care to prevent damage to O-ring (1) when installing.
 CAUTION:

Clean the grease applying area to remove old grease and abrasion powder before applying grease.



- When all parts are installed, be sure to check equipotential of traction motor, electric compressor, and traction motor inverter.
- Traction motor: Refer to TMS-127, "Inspection".

TRACTION MOTOR

< UNIT REMOVAL AND INSTALLATION >

 Electric compressor: Refer to <u>HA-49, "Inspection"</u>. Traction motor inverter: Refer to <u>TMS-121, "Inspection"</u>.
Inspection
INSPECTION AFTER INSTALLATION After installing traction motor, measure resistance between traction motor (aluminum part) and body (ground bolt), and check equipotential. WARNING: To prevent shock hazards, be sure to put on insulating protective gear before beginning work or the high voltage system.

Traction motor – Ground

: 0.1 Ω or less

If result deviates from standard values, check that no paint, oil, dirt, or other substance is adhering to bolts or F conductive mounting parts. If any such substance is adhering, clean the surrounding area and remove the substance.

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