

SERVICE BULLETIN

CABILITY: ALL LEGACY MODELS

DATE 04-16-90

SUBJECT: LOOSE UPPER DOOR TRIM PANEL

If you receive a customer complaint of a loose upper door trim panel, follow the repair procedures below:

Front Door Trim Panel Repair

1. Remove the inner door latch bezel.
2. Remove the two caps on the armrest and remove the two self tapping screws.
3. Remove the three screws at the speaker grill area.
4. Carefully remove the door trim from the inner door and disconnect the power window harness.
5. Remove cushion no. 2 from the back side of the door trim and discard. (See Figure 1.)

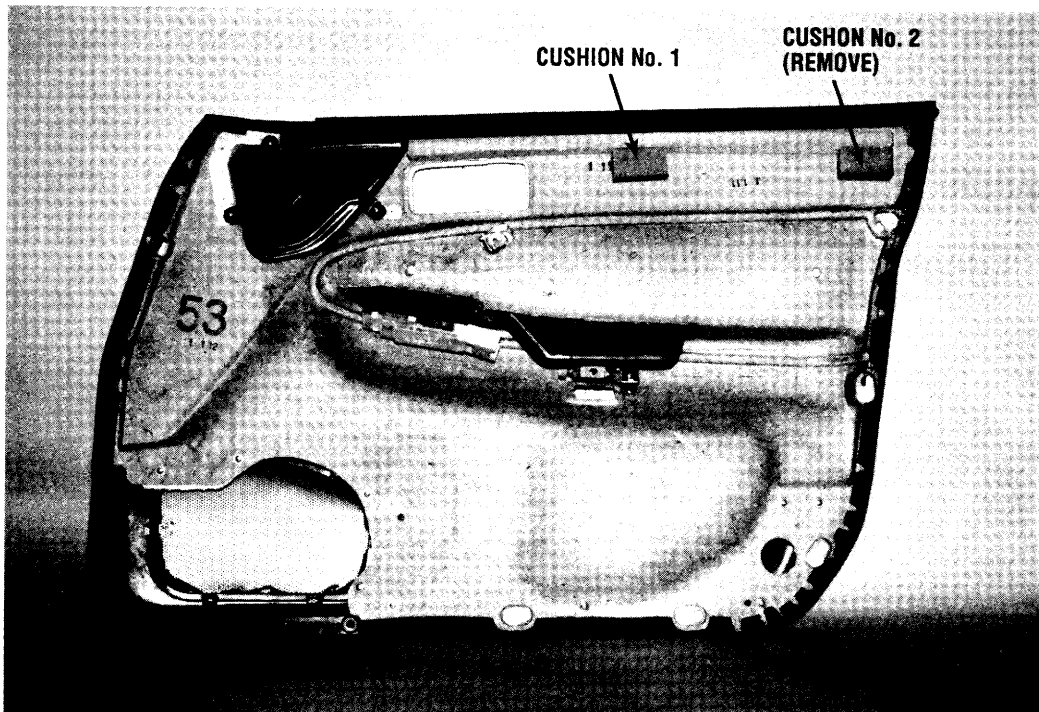


FIGURE 1

6. Install (1) sheet metal clip, P/N 94099AA310, 2.16 in. (55mm) from the rear edge of the window weather strip. Quick drying glue should be used to help secure the sheet metal clip in position. (See Figure 2.)

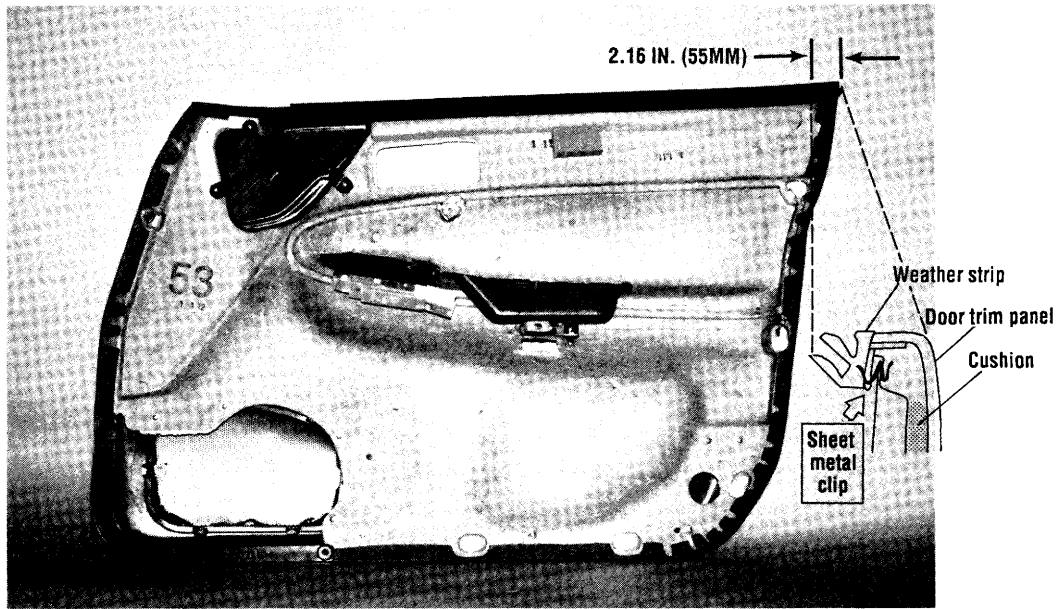


FIGURE 2

7. Reinstall the inner door trim panel to the inner door by following steps 1 through 4 in reverse order.

Rear Door Trim Repair

1. Remove the inner door latch bezel.
2. Remove the two caps on the armrest and remove the two self tapping screws.
3. Carefully remove the door trim from the inner door and disconnect the power window harness.
4. Remove cushions no. 3, no. 6, and a 3.0 in. (76.2mm) section of the door trim spacer, no. 4. (See Figure 3.)

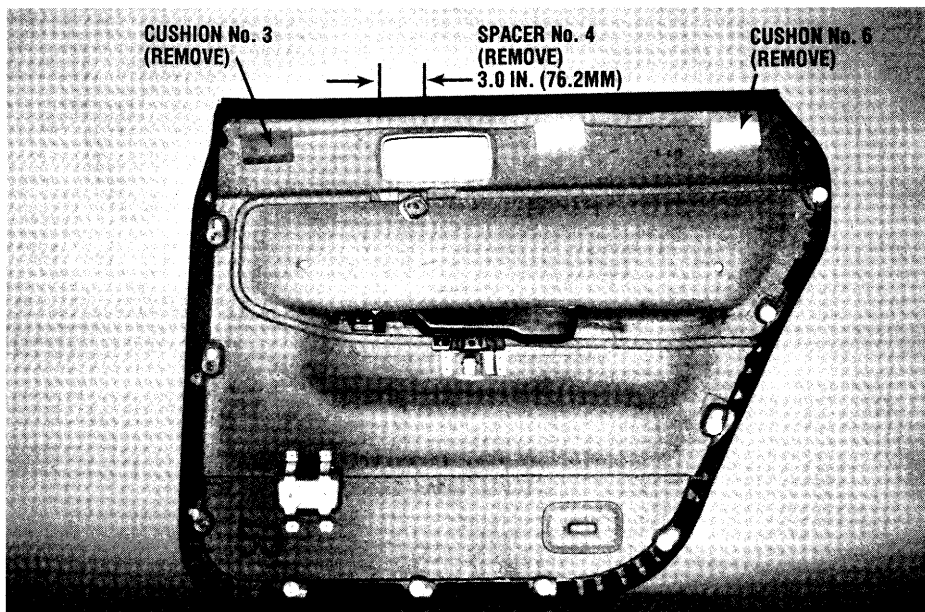


FIGURE 3

5. Install (2) sheet metal clips, P/N 94099AA310. One clip should be installed 1.89 in. (48mm) from the rear edge of the weather strip. The second clip should be installed 1.30 in. (33mm) from the front edge of the weather strip. Quick drying glue should be used to help secure the sheet metal clip in position. (See Figure 4.)

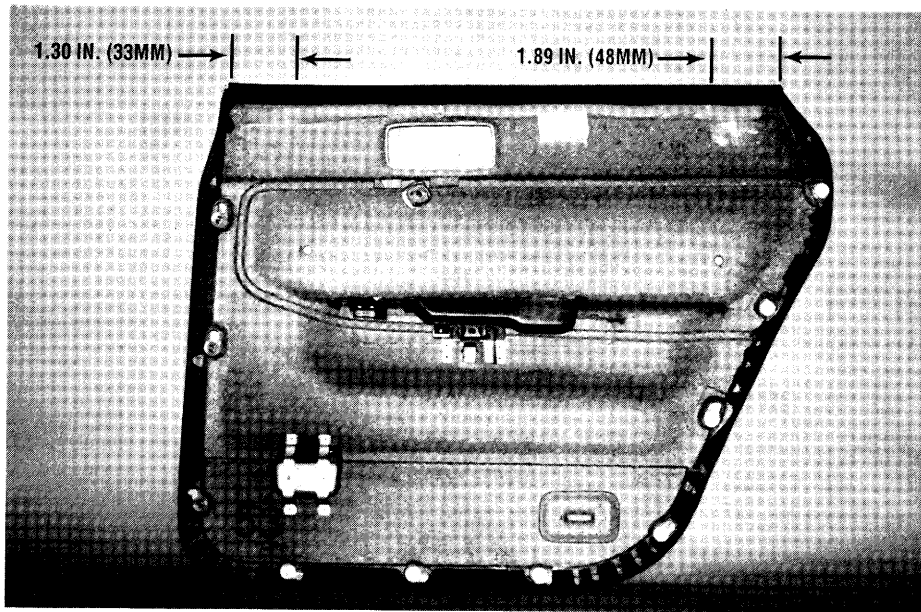


FIGURE 4

6. Reinstall the inner door trim panel to the inner door by following steps 1 through 3 in reverse order.

This procedure can be claimed under warranty using operation numbers:

ITEM DESCRIPTION/ FAILURE CODE	OPERATION NUMBER	LABOR DESCRIPTIONS	LEGACY	
			4 DOOR	S/W
Door Panel Clip Modification YHG-48	A191-321	1 Front Door	0.4	0.4
	A191-324	Both Front Doors	0.7	0.7
	A191-331	1 Rear Door	0.5	0.5
	A191-334	Both Rear Doors	0.9	0.9
	A191-323	All Four Doors	1.4	1.4