

## SERVICE BULLETIN

**APPLICABILITY** 

ALL LEGACY MODELS EQUIPPED WITH 4KAT

DATE

05-28-91

SUBJECT:

MANUAL VALVE STOPPER RETROFIT

Should you encounter a 4EAT equipped Legacy that exhibits a resistance or possibly binds when shifting from manual 2 or 1 range, towards park position, a manual valve stopper or possibly a modified manual valve lever may need to be installed. These parts have been incorporated in production since 11/89, starting with Transmission Number 135220. See Figures 1 and 2 below.

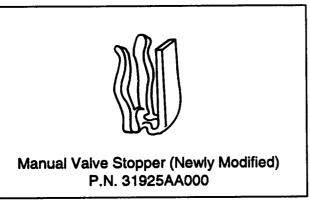


Figure 1

Manual Valve Lever (Modified) P.N. 31935AA012

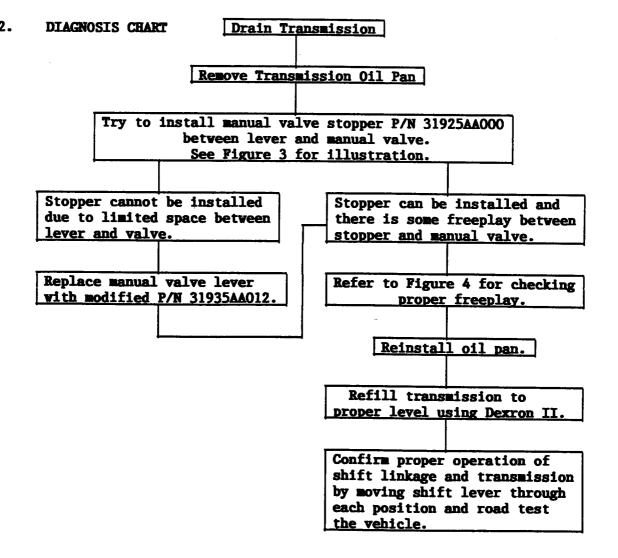


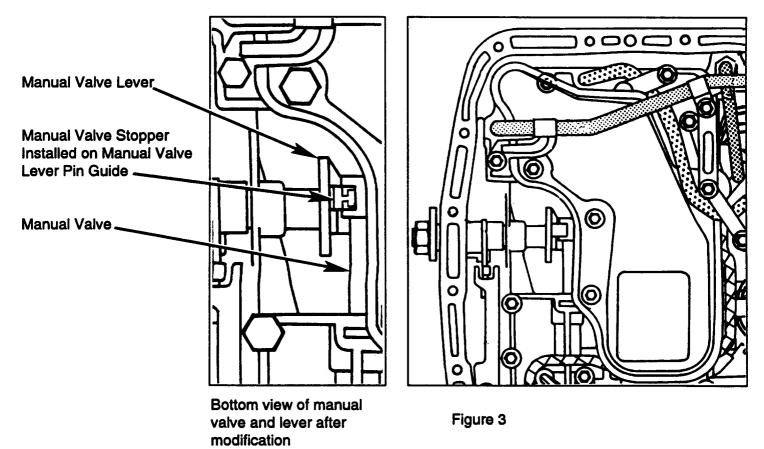
Length "A" has been reduced from 12.2mm to 12.mm in order to provide more clearance for the installation of the manual valve stopper.

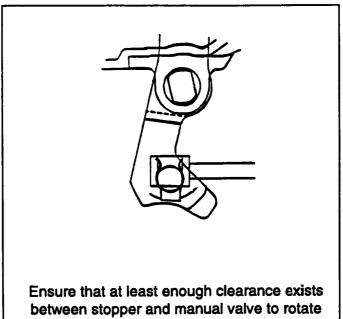
Figure 2

Observe the following procedures if the vehicle was produced prior to modification.

1. Ensure that the shift lever, shift lock mechanism, cable and all related parts are free from damage and operate normally. If correct, refer to the following diagnosis chart.







the stopper on the lever guide pin approximately 1-2mm.

Figure 4

## Checking Manual Valve Stopper Freeplay

IF THERE IS NO PLAY BETVEEN STOPPER AND MANUAL VALVE, IT MAY CAUSE PREMATURE WEAR OR BINDING OF MANUAL VALVE.

## FLAT RATE INFORMATION

The following may be used if the vehicle is within the warranty period.

ITEM DESCRIPTION/ FAILURE CODE	OPERATION NUMBER	LABOR DESCRIPTIONS	LEGACY 4RAT
	в383-601	TRANS OIL PAN, GASKET AND/OR PLUG R&R	0.5 HOURS
MANUAL VALVE STOPPER MAO-48	C383-621	MANUAL VALVE STOPPER MODIFICATION (INCLUDES CLEARANCE MEASUREMENT)	0.1 HOURS
MANUAL LEVER MAZ-48	C383-885	MANUAL LEVER R&R (INCLUDES R&R VALVE BODY ASSEMBLY)	1.3 HOURS

Please use Operation Numbers B383-601 and C383-621 when claiming Manual Valve Stopper modification only. Use all 3 Operation Numbers listed above, if both Manual Stopper and Lever need to be installed.