# 23.Fuel Pump

# A: REMOVAL

#### WARNING:

- Place "NO FIRE" signs near the working area.
- Be careful not to spill fuel on the floor.

#### NOTE:

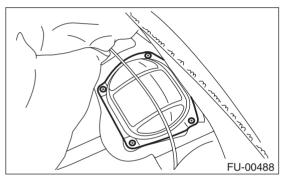
Fuel pump assembly consists of fuel pump and fuel level sensor.

1) Release fuel pressure. <Ref. to FU(H4SO)-48, RELEASING OF FUEL PRESSURE, OPERA-TION, Fuel.>

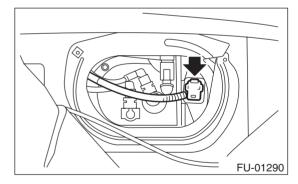
2) Drain fuel from fuel tank.

<Ref. to FU(H4SO)-48, DRAINING FUEL, OPERA-TION, Fuel.>

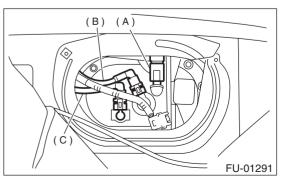
- 3) Raise rear seat and turn floor mat up.
- 4) Remove access hole lid.



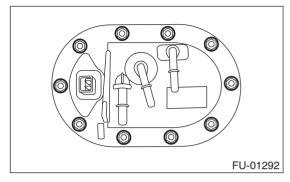
5) Disconnect connector from fuel pump.



6) Disconnect quick connector and then disconnect fuel delivery hose (A) and return hose (B). <Ref. to FU(H4SO)-72, REMOVAL, Fuel Delivery, Return and Evaporation Lines.>



7) Remove nuts which install fuel pump assembly onto fuel tank.



8) Take off fuel pump assembly from fuel tank.

## **B: INSTALLATION**

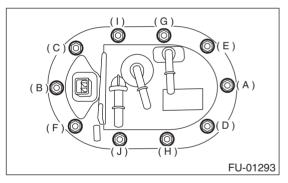
Install in the reverse order of removal. Do the following:

(1) Always use new gaskets.

(2) Ensure sealing portion is free from fuel or foreign particles before installation.

(3) Tighten nuts in alphabetical sequence shown in figure to specified torque.

### Tightening torque: 5.9 N·m (0.6 kgf-m, 4.3 ft-lb)

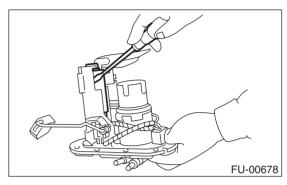


## **C: DISASSEMBLY**

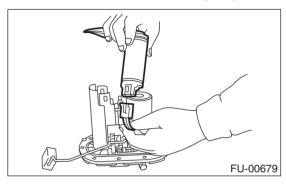
1) Remove fuel pump and pump holder.

#### NOTE:

When disassembling pump holder, be careful as it is installed with two pawls.



2) Disconnect connector from fuel pump.



## D: ASSEMBLY

Assemble in the reverse order of disassembly.

## E: INSPECTION

Connect lead harness to connector terminal of fuel pump and apply battery power supply to check whether the pump operate.

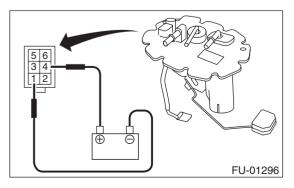
#### WARNING:

• Wipe off the fuel completely.

• Keep battery as far apart from fuel pump as possible.

• Be sure to turn the battery supply ON and OFF on the battery side.

• Do not run fuel pump for a long time under non-load condition.



## FU(H4SO)-67