

## 2. Compression

### A: INSPECTION

**CAUTION:**

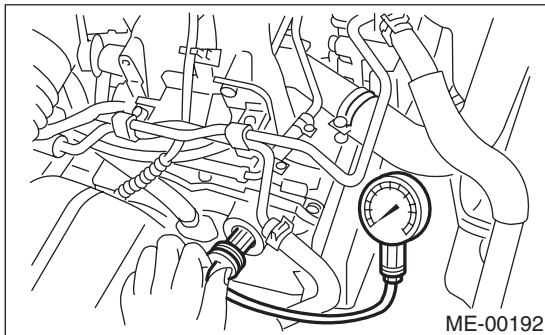
**After warming-up, engine becomes very hot. Be careful not to burn yourself during measurement.**

- 1) After warming-up the engine, turn ignition switch to OFF.
- 2) Make sure that the battery is fully charged.
- 3) Release fuel pressure. <Ref. to FU(H4SO)-48, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>
- 4) Remove all the spark plugs. <Ref. to IG(H4SO)-4, REMOVAL, Spark Plug.>
- 5) Fully open throttle valve.
- 6) Check the starter motor for suitable performance and operation.
- 7) Hold the compression gauge tight against the spark plug hole.

**NOTE:**

When using a screw-in type compression gauge, the screw (put into cylinder head spark plug hole) should be less than 18 mm (0.71 in) long.

- 8) Crank the engine by means of the starter motor, and read the maximum value on the gauge when the pointer is steady.



- 9) Perform at least two measurements per cylinder, and make sure that the values are correct.

**Compression (350 rpm and fully open throttle):**

**Standard;**

**1,275 kPa (13.0 kg/cm<sup>2</sup>, 185 psi)**

**Limit;**

**1,079 kPa (11.0 kg/cm<sup>2</sup>, 156 psi)**

**Difference between cylinders;**

**49 kPa (0.5 kg/cm<sup>2</sup>, 7 psi), or less**