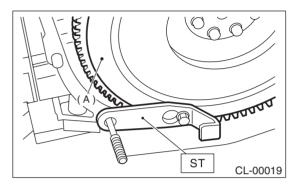
# 3. Flywheel

### A: REMOVAL

- 1) Remove the transmission assembly. <Ref. to 5MT-27, REMOVAL, Manual Transmission Assembly.>
- 2) Remove the clutch cover and clutch disc. <Ref. to CL-11, REMOVAL, Clutch Disc and Cover.>
- 3) Using the ST, remove the flywheel.
- ST 498497100 CRANKSHAFT STOPPER

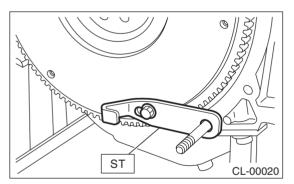


(A) Flywheel

## **B: INSTALLATION**

1) Install the flywheel and ST.

ST 498497100 CRANKSHAFT STOPPER



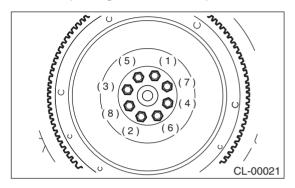
2) Tighten the flywheel attaching bolts to the specified torque.

#### NOTE:

Tighten the flywheel installing bolts gradually. Each bolt should be tightened to the specified torque in a crisscross fashion.

# Tightening torque:

72 N⋅m (7.3 kgf-m, 52.8 ft-lb)



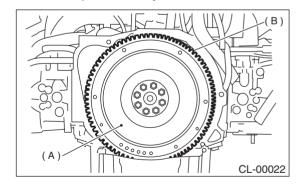
- 3) Install the clutch disc and cover. <Ref. to CL-11, INSTALLATION, Clutch Disc and Cover.>
- 4) Install the transmission assembly. <Ref. to 5MT-30, INSTALLATION, Manual Transmission Assembly.>

### C: INSPECTION

#### CAUTION:

Since this bearing is grease sealed and is of a non-lubrication type, do not wash with gasoline or any solvent.

1) Damage of facing, sliding surface and ring gear If defective, replace the flywheel.



- (A) Flywheel
- (B) Ring gear

### 2) Smoothness of rotation

Rotate the ball bearing applying pressure in thrust direction.

3) If noise or excessive play is noted, replace the flywheel.