

### 5. Oil Seal

#### A: INSPECTION

Check the oil seal portion for leakage. If leakage is found, replace the oil seal with a new one.

#### B: REPLACEMENT

- 1) Clean the transmission exterior.
- 2) Drain the gear oil completely.

#### CAUTION:

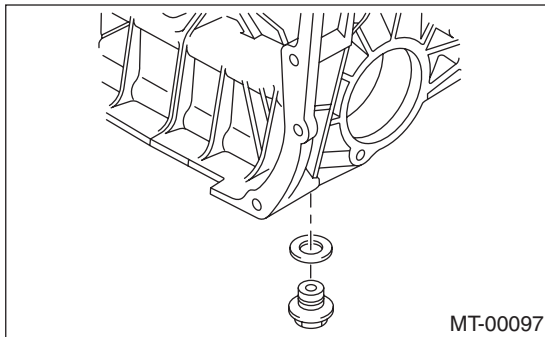
- Directly after the engine has been running, the transmission gear oil is hot. Be careful not to burn yourself.
- Be careful not to spill the transmission gear oil on exhaust pipe to prevent it from emitting smoke or fire. If transmission gear oil splashes on exhaust pipe, wipe it clean.

#### NOTE:

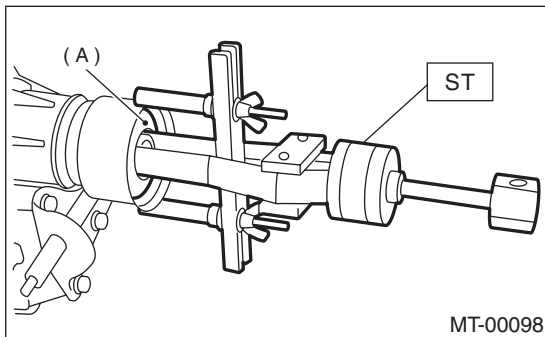
Tighten the drain plug after draining gear oil.

#### Tightening torque:

**70 N·m (7.1 kgf·m, 51 ft·lb)**

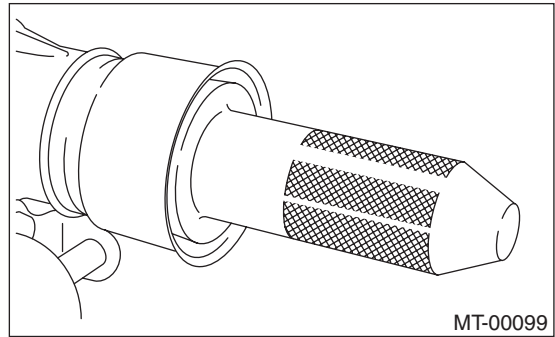


- 3) Remove the rear exhaust pipe and muffler.
  - 4) Remove the heat shield cover. (If equipped)
  - 5) Remove the propeller shaft. <Ref. to DS-15, REMOVAL, Propeller Shaft.>
  - 6) Using the ST, remove the oil seal.
- ST 398527700 PULLER ASSY



(A) Oil seal

- 7) Using the ST, install the oil seal.
- ST 498057300 INSTALLER



- 8) Install the propeller shaft. <Ref. to DS-16, INSTALLATION, Propeller Shaft.>
- 9) Install the heat shield cover. (If equipped)
- 10) Install the rear exhaust pipe and muffler.
- 11) Pour gear oil and check the oil level. <Ref. to 5MT-26, REPLACEMENT, Transmission Gear Oil.>