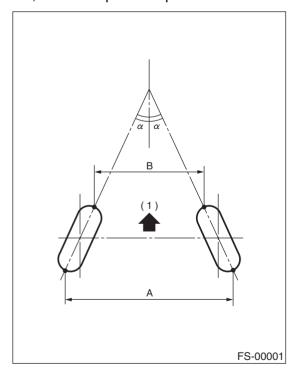
# 1. General Description

### A: SPECIFICATIONS

	Model	PICKUP		
Front	Camber (Tolerance: ±0°45′ Adjustment standard: ±0°30′)	0°40′		
	Caster	2°45′		
	Toe-in	Tolerance: $0\pm3$ mm ( $0\pm0.12$ in), Toe angle (The sum of both wheels): $\pm0^{\circ}15'$ Tolerance: $0\pm2$ mm ( $0\pm0.08$ in), Toe angle (The sum of both wheels): $\pm0^{\circ}10'$		
	Kingpin angle	13°00′		
	Wheel arch height [Tolerance: +12/-24 mm (+0.47/-0.94 in)]	436 mm (17.17 in)		
	Diameter of stabilizer	21 mm (0.83 in)		
Rear	Camber (Tolerance: ±0°45′ Adjustment standard: ±0°30′)	0°05′		
	Toe-in	Tolerance: $0\pm3$ mm ( $0\pm0.12$ in), Toe angle (The sum of both wheels): $\pm0^{\circ}15'$ Tolerance: $0\pm2$ mm ( $0\pm0.08$ in), Toe angle (The sum of both wheels): $\pm0^{\circ}10'$		
	Wheel arch height [Tolerance: +12/-24 mm (+0.47/-0.94 in)]	441 mm (17.36 in)		
	Thrust angle	Tolerance: ±0°30′, Adjustment standard: ±0°20′		
	Diameter of stabilizer	Non-TURBO model: 16 mm (0.63 in) TURBO model: 17 mm (0.67 in)		

#### NOTE:

- Front and rear toe-in and front camber can be adjusted. If toe-in or camber exceeds tolerance, adjust toe-in and camber to the adjustment standard.
- The other items indicated in the specification table cannot be adjusted. If the other items exceed specifications, check suspension parts and connections for deformities; replace with new ones as required.



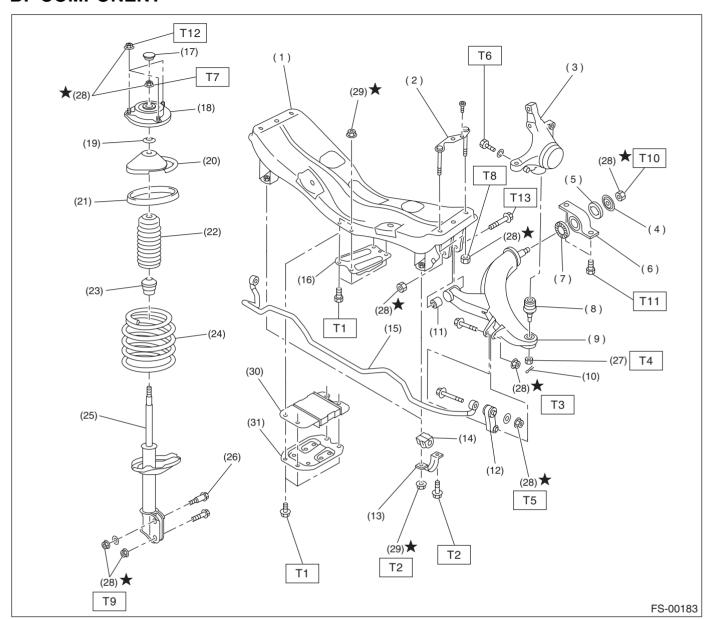
(1) Front

A - B = Positive: Toe-in, Negative: Toe-out

 $\alpha$  = Each toe angle

MEMO:

### **B: COMPONENT**



T13: 95 (9.7, 71)

(1) (2) (3)	Front crossmember Bolt ASSY Housing	(17) (18) (19)	Dust seal Strut mount Spacer	(31)	Dynamic plate (Non-TURBO, MT model)
(4)	Washer	(20)	Upper spring seat	Tightening torque: Nám (kgf-m, ft-lb)	
(5)	Stopper rubber (Rear)	(21)	Rubber seat	T1:	70 (7.1, 52)
(6)	Rear bushing	(22)	Dust cover	T2:	25 (2.5, 18.1)
(7)	Stopper rubber (Front)	(23)	Helper	T3:	30 (3.1, 22)
(8)	Ball joint	(24)	Coil spring	T4:	39 (4, 29)
(9)	Transverse link	(25)	Damper strut	T5:	45 (4.6, 33)
(10)	Cotter pin	(26)	Adjusting bolt	T6:	50 (5.1, 37)
(11)	Front bushing	(27)	Castle nut	T7:	55 (5.6, 41)
(12)	Stabilizer link	(28)	Self-locking nut	T8:	100 (10.2, 74)
(13)	Clamp	(29)	Flange nut	T9:	152 (16, 116)
(14)	Bushing	(30)	Dynamic damper (Non-TURBO,	T10:	186 (19.0, 137)
(15)	Stabilizer		MT model)	T11:	245 (25.0, 181)
(16)	Jack-up plate			T12:	20 (2.0, 14.5)

#### C: CAUTION

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.
- Use SUBARU genuine grease etc. or the equivalent. Do not mix grease etc. with that of another grade or from other manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Apply grease onto sliding or revolution surfaces before installation.
- Before installing O-rings or snap rings, apply sufficient amount of grease to avoid damage and deformation.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.

## **D: PREPARATION TOOL**

### 1. SPECIAL TOOLS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
(1) (2) ST-927380002	927380002	ADAPTER	Used as an adapter for camber & caster gauge when measuring camber and caster. (1) 28199AC000 PLATE (2) 28199AC010 BOLT
ST-927680000	927680000	INSTALLER & REMOVER SET	Used for replacing transverse link bushing.
ST-927760000	927760000	STRUT MOUNT SOCKET	Used for disassembling and assembling strut and shock mount.

### 2. GENERAL PURPOSE TOOLS

TOOL NAME	REMARKS		
Alignment gauge	Used for wheel alignment measurement.		
Turning radius gauge	Used for wheel alignment measurement.		
Toe-in gauge	Used for toe-in measurement.		
Dial gauge	Used for damper strut measurement.		