## 8. Rear Door Glass

## A: REMOVAL

1) Remove door trim. <Ref. to El-33, REMOVAL, Rear Door Trim.>
2) Remove sealing cover. <Ref. to EB-16, REMOVAL, Rear Sealing Cover.>
3) Remove stabilizer.

4) Operate power window switch to move glass as shown in the figure, and remove two nuts.

5) Loosen two screws to remove weatherstrip.

6) Pull out glass.

CAUTION:
Avoid impact and damage to the glass.

## B: INSTALLATION

1) Install in the reverse order of removal.

## CAUTION:

Make sure that glass stay is placed securely in sash.
2) Adjust rear door glass. <Ref. to GW-17, ADJUSTMENT, Rear Door Glass.>
Tightening torque:
Refer to COMPONENT in General Description. <Ref. to EB-5, REAR DOOR PANEL, COMPONENT, General Description.> and <Ref. to GW-4, REAR DOOR GLASS, COMPONENT, General Description.>

## C: ADJUSTMENT

NOTE:
Rear door glass, as a rule, should be adjusted in the same manner as front glass, although they are different in dimension. Special notes for rear glass are given below.

1) Adjust glass position using the following dimensions as a guide line.

(1) Unit: mm (in)

## CAUTION:

- If dimensions are smaller than the given dimensions, glass may get caught in weatherstrip during lifting/lowering operation. In the worst case, it may cause glass not to be opened fully.
- After adjustment, move glass up and down to check whether it is caught.

2) Install ST to glass and adjust degree of adhesion of glass until it becomes the following value.

## REAR DOOR GLASS

ST 61299AE010 SPACER [Glass thickness: 4 mm ( 0.157 in ) for rear door glass]

(1) $3.2-4.8 \mathrm{~mm}(0.126-0.189 \mathrm{in})$
(2) $6 \mathrm{~mm}(0.24 \mathrm{in})$
(3) ST

NOTE:

- If degree of adhesion of rear glass is higher than necessary, glass may get caught in weatherstrip of center pillar corner, resulting in early wear of weatherstrip. Be careful when adjusting.
- After adjustment, move glass up and down to check whether it is caught.

