

1. Clutch System

		2500 cc	
Clutch cover	Diaphragm set load kg (lb)	550 (1,213)	
Clutch disc	Facing material	Woven	
	O.D. × I.D. × thickness mm (in)	225 × 150 × 3.5 (8.86 × 5.91 × 0.138)	
	Spline O.D. (No. of teeth) mm (in)	25.2 (0.992) (24)	
	Depth of rivet head mm (in)	Standard	1.3 — 1.9 (0.051 — 0.075)
		Limit of sinking	0.3 (0.012)
Limit for runout mm (in)		1.0 (0.039) at R = 107 (4.21)	
Clutch release lever ratio		1.6	
Release bearing		Grease-packed self-aligning	
Release lever	Stroke mm (in)	24 — 26 (0.94 — 1.02)	
	Play at release lever center mm (in)	3 — 4 (0.12 — 0.16)	
Clutch pedal	Full stroke mm (in)	130 — 135 (5.12 — 5.31)	