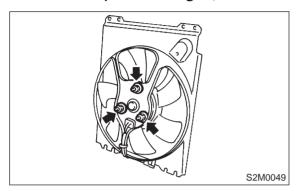
SERVICE PROCEDURE

4) Installation is in the reverse order of removal.

Tightening torque:

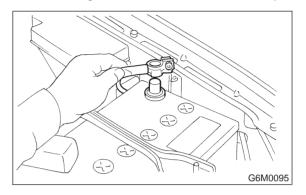
4.4±0.5 N·m (0.45±0.05 kg-m, 3.3±0.4 ft-lb)



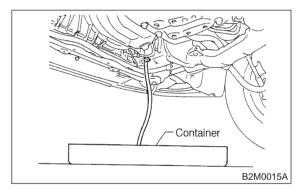
7. Water Pipe

A: REMOVAL

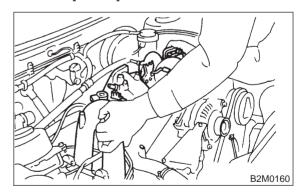
- 1) Release fuel pressure. <Ref. to 2-2 [W9A0].>
- 2) Disconnect ground cable from the battery.



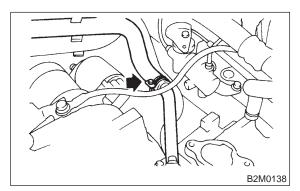
3) Drain engine coolant completely. <Ref. to 2-2 [W8A0].>



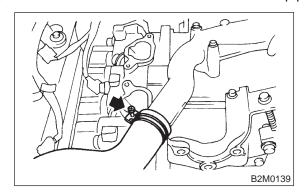
4) Remove intake manifold. <Ref. to 2-7 [W4A0].>



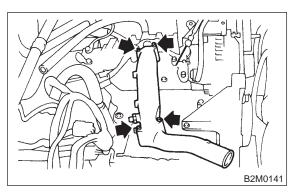
5) Disconnect heater inlet hose.



6) Disconnect radiator inlet hose from water pipe.



7) Remove bolts which install water pipe on cylinder block.



B: INSTALLATION

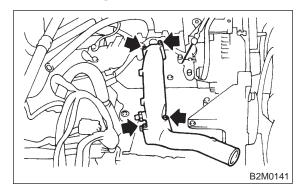
1) Install water pipe on cylinder block.

Tightening torque:

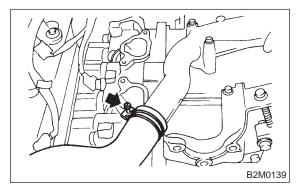
6.4±0.5 N·m (0.65±0.05 kg-m, 4.7±0.4 ft-lb)

CAUTION:

Use a new O-ring.



2) Connect radiator inlet hose.



3) Connect heater inlet hose.

