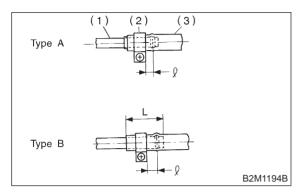
SERVICE PROCEDURE



- (1) Fitting
- (2) Clamp
- (3) Hose
- 3) Connect return hose and evaporation hose to pipe by approx. 15 mm (0.59 in) from hose end.

Fuel return hose:

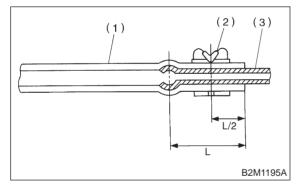
$$L = 20 - 25 \text{ mm } (0.79 - 0.98 \text{ in})$$

Fuel evaporation hose:

$$L = 15 - 20 \text{ mm } (0.59 - 0.79 \text{ in})$$

CAUTION:

Be sure to inspect hoses and their connections for any leakage of fuel.

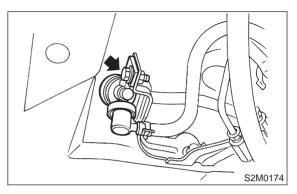


- (1) Hose
- (2) Clip
- (3) Pipe

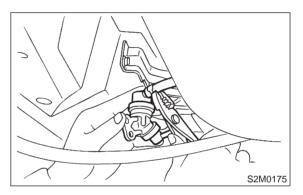
7. Roll Over Valve

A: REMOVAL AND INSTALLATION

- 1) Lift-up the vehicle.
- 2) Remove roll over valve from bracket.



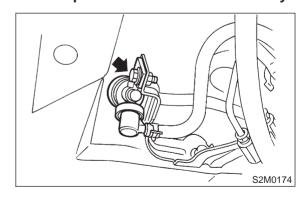
3) Disconnect hoses from roll over valve, and remove it from bracket.



4) Installation is in the reverse order of removal.

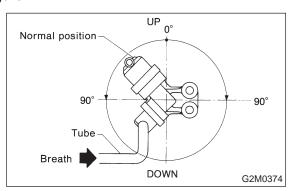
CAUTION:

- Do not install top side of valve down.
- Before installing bracket on body, securely fit concave part of bracket to hole in body.



B: INSPECTION

1) Connect hoses to roll over valve as shown in Figure.

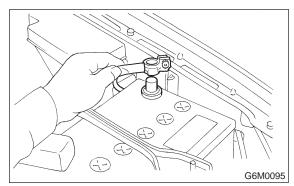


- 2) While blowing through open end of hose, tilt valve at least 90° left and right from normal position
- 3) Ensure that there is no air flow when hose is tilted greater than 90°.

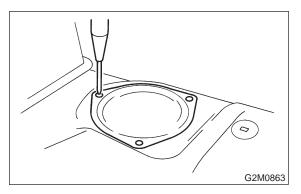
8. Fuel Sub Meter Unit

A: REMOVAL AND INSTALLATION

1) Disconnect battery ground cable.



- 2) Remove fuel filler cap.
- 3) Remove service hole cover.



4) Disconnect connector from fuel sub meter, and disconnect jet pump hose.

