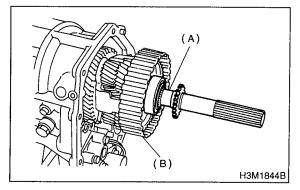
12. Rear Drive Shaft S510156

A: REMOVAL S5 10156A 18

Remove rear vehicle speed sensor and separate the extension case from the transmission case. <Ref. to AT-36 REMOVAL, Extension Case.>
Extract the rear drive shaft from the center differential assembly.



- (A) Rear drive shaft
- (B) Center differential carrier
- 3) Remove the drive plate and driven plate.

B: INSTALLATION S510156A11

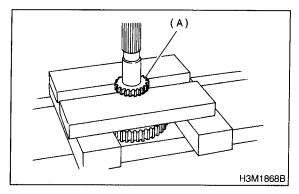
1) Install the drive plate and driven plate.

2) Insert the rear drive shaft into the center differential assembly.

3) Combine the transmission case with the extension case, and install the rear vehicle speed sensor. <Ref. to AT-36 INSTALLATION, Extension Case.>

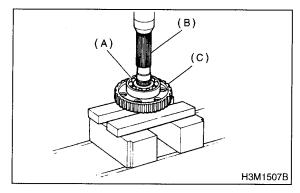
C: DISASSEMBLY S510156A06

1) Using a press, remove the revolution gear.



(A) Revolution gear

2) Using a press, remove the front and rear side ball bearings and clutch hub.



- (A) Rear ball bearing
- (B) Rear drive shaft
- (C) Clutch hub

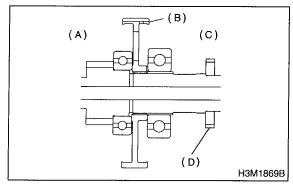
D: ASSEMBLY S510156A02

Assembly is in the reverse order of disassembly.

CAUTION:

• Be sure to use a new ball bearings and revolution gear.

• Pay attention to the direction of the clutch hub.



- (A) Front
- (B) Clutch hub
- (C) Rear
- (D) Revolution gear

E: INSPECTION S510156A10

• Make sure that each component is free of harmful gouges, cuts, or dust.

• Measure the extension end play and adjust to within specifications. <Ref. to AT-44 WITH VTD, ADJUSTMENT, Transfer Clutch.>

AT-47