# 3. Front Seat Belt

# A: REMOVAL AND INSTALLATION

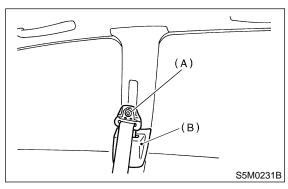
## WARNING:

Replace front seat belt worn by occupants of a vehicle that has been in a serious accident. The entire assembly should be replaced even if damage is not obvious.

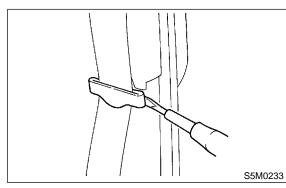
## 1. OUTER BELT

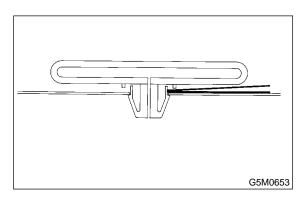
- 1) Remove anchor cover.
- 2) Remove shoulder anchor bolt (A).

3) Remove center pillar cover (B). <Ref. to 5-3 [W5A1].>

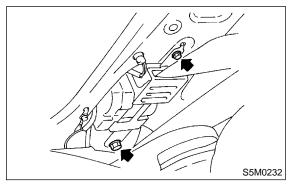


- 4) Remove center lower pillar trim panel. <Ref. to 5-3 [W5A1].>
- 5) Remove webbing guide.





- 6) Remove lap anchor bolt.
- 7) Remove belt retractor and outer belt.



8) Install in the reverse order of removal.

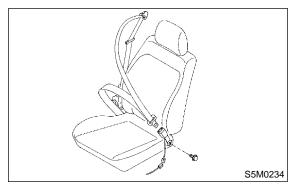
## CAUTION:

• The left and right ELR's are not mutually interchangeable because different sensors are used.

• Be careful not to twist belts during installation.

## 2. INNER BELT

- 1) Disconnect connector.
- 2) Remove anchor bolt and then detach inner belt.



3) Install in the reverse order of removal.

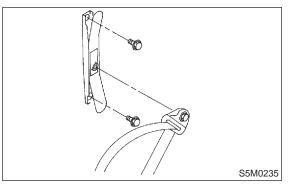
### 3. ADJUSTABLE SHOULDER ANCHOR

1) Remove shoulder anchor bolt. <Ref. to 5-3 [W3A1].>

2) Remove center pillar cover. <Ref. to 5-3 [W5A1].>

3) Remove center pillar upper trim. <Ref. to 5-3 [W5A1].>

4) Remove adjustable shoulder anchor assembly.



5) Install in the reverse order of removal.

## 4. Rear Seat Belt

## A: REMOVAL AND INSTALLATION

### WARNING:

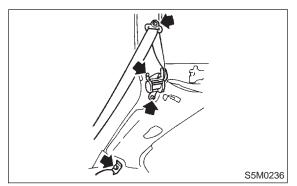
Replace rear seat belt worn by occupants of a vehicle that has been in a serious accident. The entire assembly should be replaced even if damage is not obvious.

### 1. OUTER BELT (OUTSIDE)

- 1) Remove rear cushion. <Ref. to 5-3 [W2A1].>
- 2) Remove rear backrest. <Ref. to 5-3 [W2A2].>
- 3) Remove rear quarter upper trim and rear quar-
- ter lower trim. <Ref. to 5-3 [W5A2].>

4) Remove anchor cover and then remove anchor bolt.

5) Remove bolt and nut and then detach outer belt assembly.



6) Install in the reverse order of removal.

### NOTE:

Ensure that seat belt is properly reeled on and off after installation of ELR.

### **CAUTION:**

• Be extremely careful not to confuse center seat anchor plate with outer seat anchor plate during installation.

• Ensure that seat belts are free from twisting after installation.

• Ensure that tongues, buckles and belts are properly placed on seat.