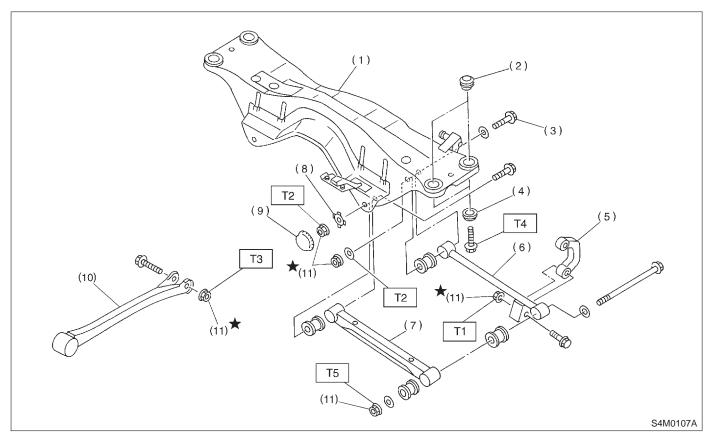
# 10. Rear Crossmember

## A: REMOVAL



- Crossmember (1)
- Floating bushing (2)
- Adjusting bolt (3)
- (4) Stopper
- Stabilizer link (5)
- Rear lateral link (6)
- (7) Front lateral link

#### CAUTION:

#### Do not subject ABS sensor harness to excessive tension.

1) Separate front exhaust pipe and rear exhaust pipe.

- 2) Remove rear exhaust pipe and muffler.
- 3) Remove rear differential. <Ref. to 3-4 [W2B0].> or <Ref. to 3-4 [W3B0].>

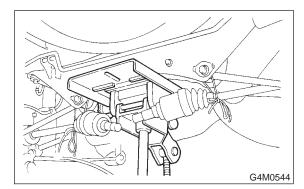
- (9) Cap (Protection)
- (10) Trailing link

(8) Washer

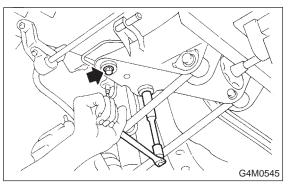
(11) Self-locking nut

*Tightening torque: N·m (kg-m, ft-lb)* T1: 44±6 (4.5±0.6, 32.5±4.3) *T2: 98*±15 (10.0±1.5, 72±11) *T3:* 113±15 (11.5±1.5, 83±11) T4: 127±20 (13.0±2.0, 94±14) T5: 137±20 (14.0±2.0, 101±14)

4) Place transmission jack under rear crossmember.



5) Remove bolts securing crossmember to vehicle body, and remove crossmember.



6) Scribe an alignment mark on rear lateral link cam bolt and crossmember.

7) Remove front and rear lateral links by loosening nuts.

### **B: INSPECTION**

Check removed parts for wear, damage and cracks, and correct or replace if defective.

### **C: INSTALLATION**

1) Install in the reverse order of removal.

2) For installation and tightning torque of rear differential; <Ref. to 3-4 [W2F0].> or <Ref. to 3-4 [W3F0].>

3) Always tighten rubber bushing when wheels are in full contact with the ground and vehicle is curb weight.

NOTE:

Check wheel alignment and adjust if necessary.