

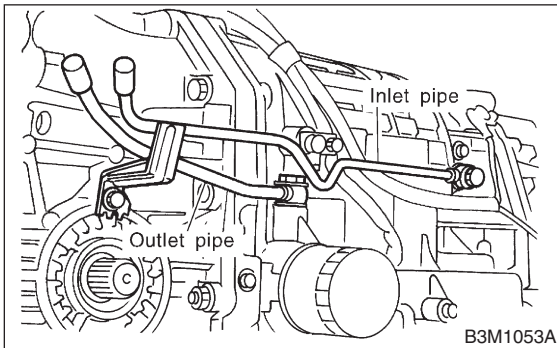
5. Oil Cooler Pipes S510209

A: REMOVAL S510209A18

- 1) Remove oil charger pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 2) Remove the oil cooler inlet and outlet pipes.

CAUTION:

When removing outlet pipes, be careful not to lose balls and springs used with retaining screws.



B: INSTALLATION S510209A11

- 1) Insert oil cooler outlet ball and spring.
- 2) Install the oil cooler outlet pipe with gaskets.

CAUTION:

Be sure to use a new gasket.

Tightening torque:

44 N·m (4.5 kgf·m, 32.5 ft·lb)

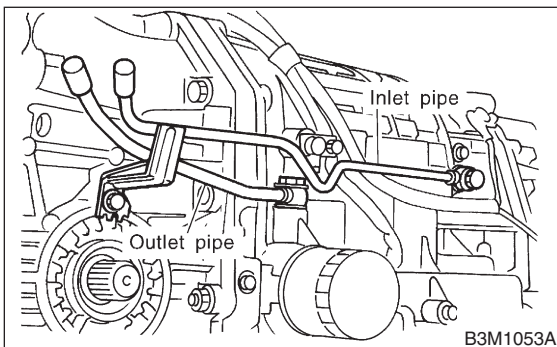
- 3) Install the oil cooler inlet pipe with gaskets.

CAUTION:

Be sure to use a new gasket.

Tightening torque:

25 N·m (2.5 kgf·m, 18.1 ft·lb)



- 4) Install oil charger pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

C: INSPECTION S510209A10

Make sure the oil cooler pipe is not deformed or otherwise damaged.