

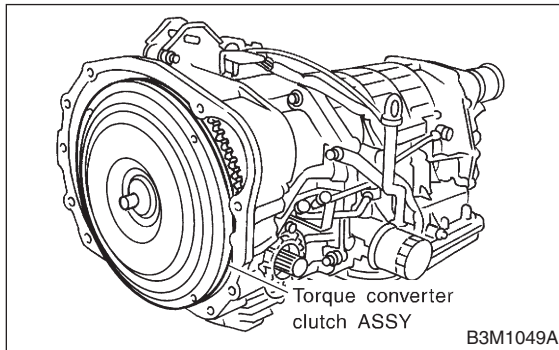
22. One-way Clutch SS10215

A: REMOVAL SS10215A18

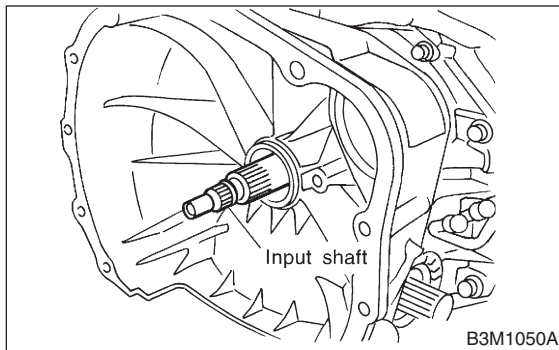
1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

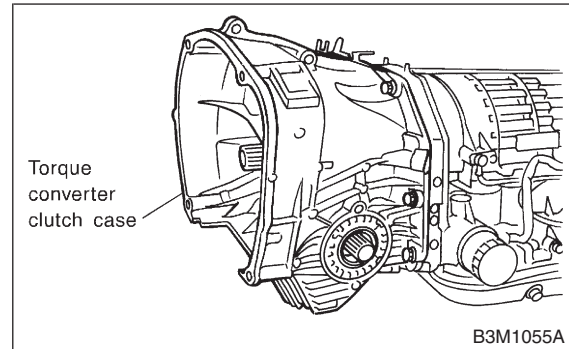
- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>
- 8) Separation of torque converter clutch case and transmission case sections

CAUTION:

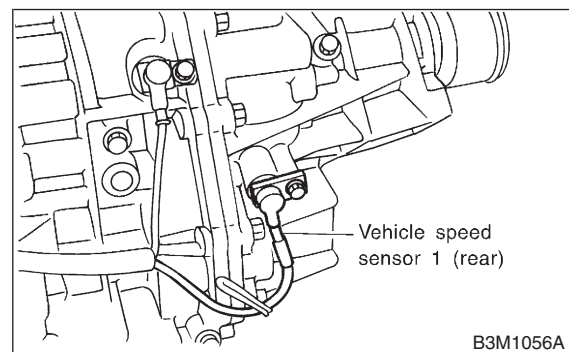
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



9) Remove vehicle speed sensor 1 (rear).

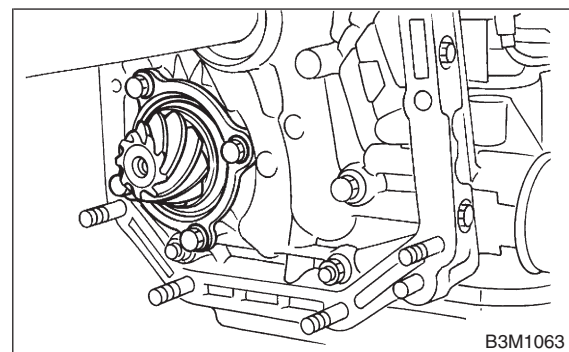


10) Separate transmission case and extension case sections. <Ref. to AT-31 REMOVAL, Extension Case.>

11) Remove the reduction driven gear. <Ref. to AT-38 REMOVAL, Reduction Driven Gear.>

12) Remove the reduction drive gear. <Ref. to AT-40 REMOVAL, Reduction Drive Gear.>

13) Loosen the taper roller bearing mounting bolts.



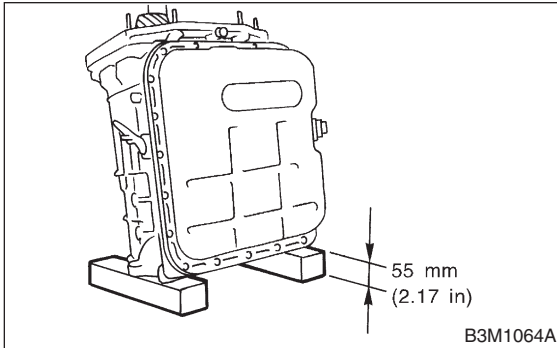
ONE-WAY CLUTCH

Automatic Transmission

14) Place two wooden blocks on the workbench, and stand the transmission case with its rear end facing down.

CAUTION:

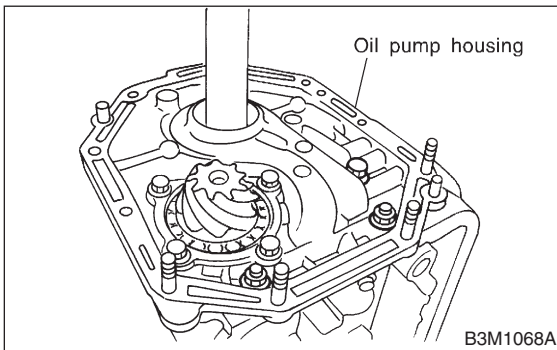
- Be careful not to scratch the rear mating surface of the transmission case.
- Note that the parking rod and drive pinion protrude from the mating surface.



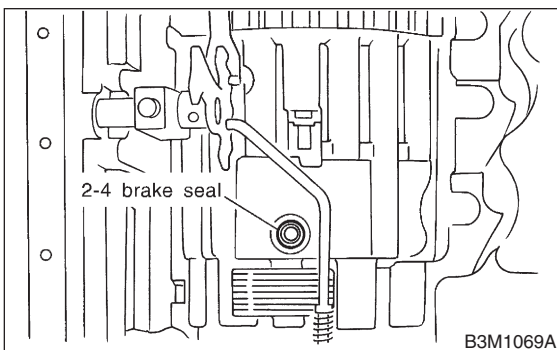
15) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.



16) Remove 2-4 brake seal.



17) Take out the high clutch and reverse clutch assembly. <Ref. to AT-74 REMOVAL, High Clutch and Reverse Clutch.>

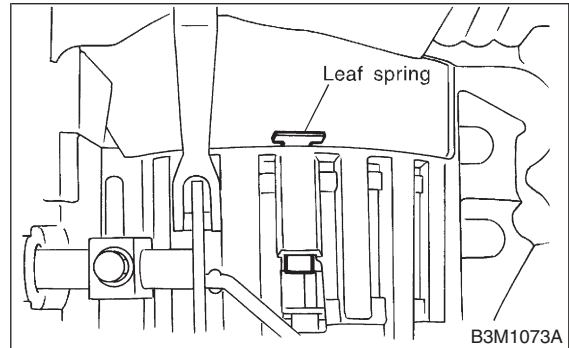
18) Pull out leaf spring.

CAUTION:

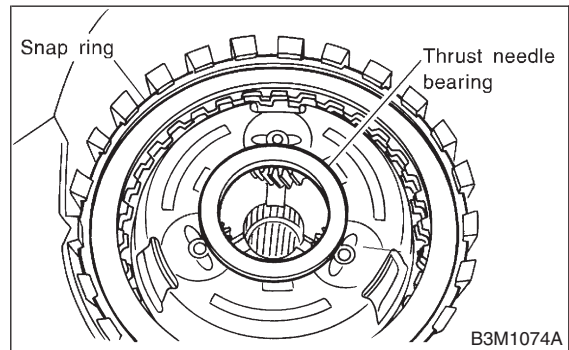
Be careful not to bend leaf spring during removal.

NOTE:

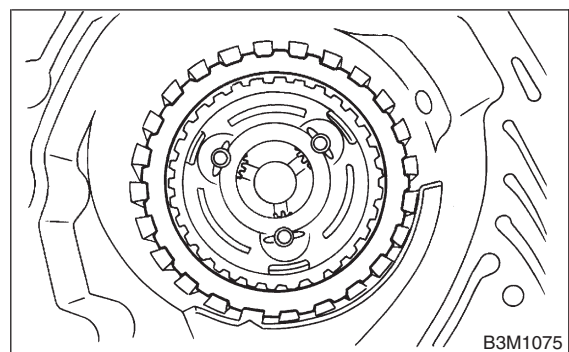
Remove it while pressing down on lower leaf spring.



19) Remove snap ring and thrust needle bearing.



20) Take out retaining plate, drive plate and driven plate of 2-4 brake.

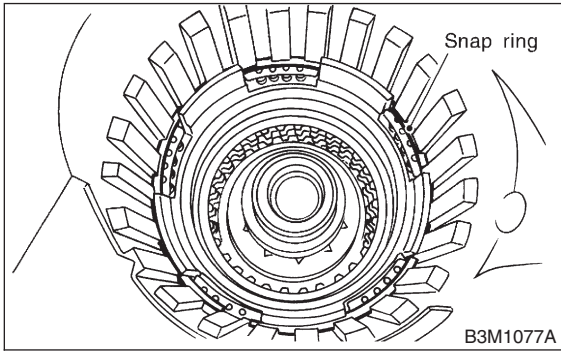


21) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly. <Ref. to AT-80 REMOVAL, Planetary Gear and Low Clutch.>

ONE-WAY CLUTCH

Automatic Transmission

22) Remove snap ring.

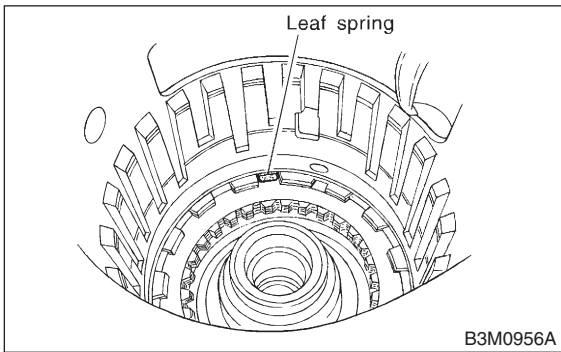


23) Take out 2-4 brake return spring, piston and piston retainer. <Ref. to AT-88 REMOVAL, 2-4 Brake.>

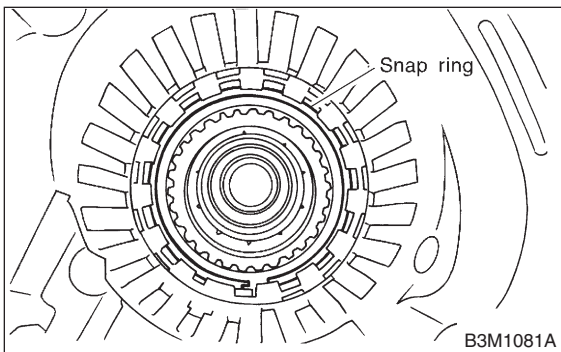
24) Pull out leaf spring.

CAUTION:

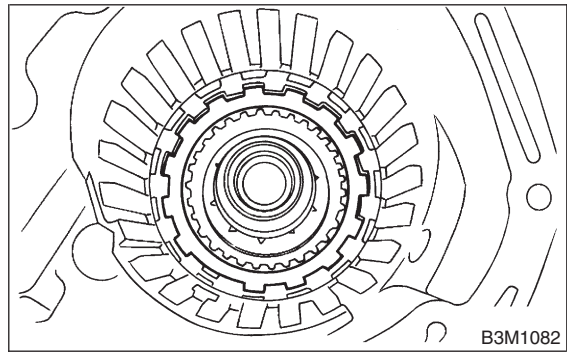
Be careful not to bend leaf spring during removal.



25) Remove snap ring.



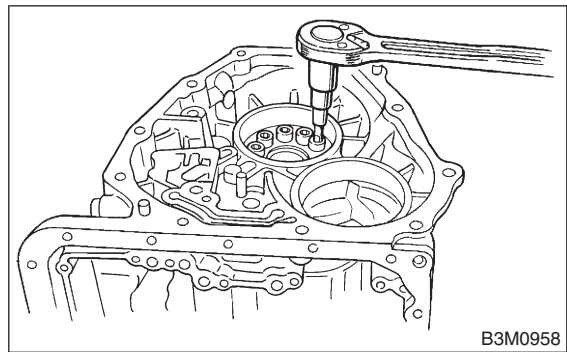
26) Take out retaining plate, drive plate, driven plate and dish plate.



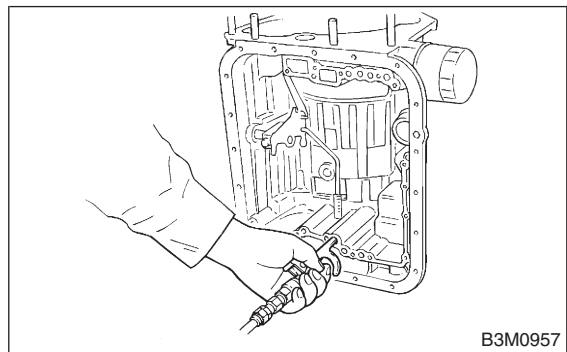
27) Turning the case upside down, take out the one-way clutch inner race, retainer and wave spring.

NOTE:

After loosening all socket bolts, place the side of the transmission case on the floor.



28) Take out the low & reverse piston by applying compressed air.



ONE-WAY CLUTCH

Automatic Transmission

B: INSTALLATION S510215A11

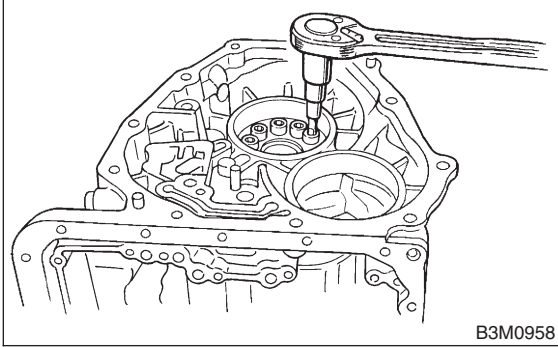
- 1) Install the one-way clutch inner race.
- 2) Tighten eight socket head bolts from the rear side of the transmission case.

Tightening torque:

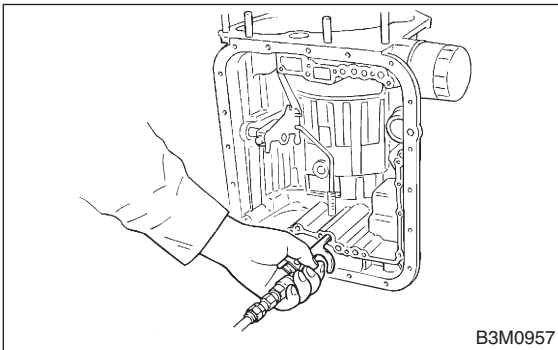
25 N·m (2.5 kgf·m, 18.1 ft·lb)

CAUTION:

Be sure to tighten evenly.



- 3) Install the low & reverse brake. <Ref. to AT-104 INSTALLATION, Low and Reverse Brake.>
- 4) Apply compressed air intermittently to check for operation.



- 5) Check the clearance. (Selection of retaining plate)

NOTE:

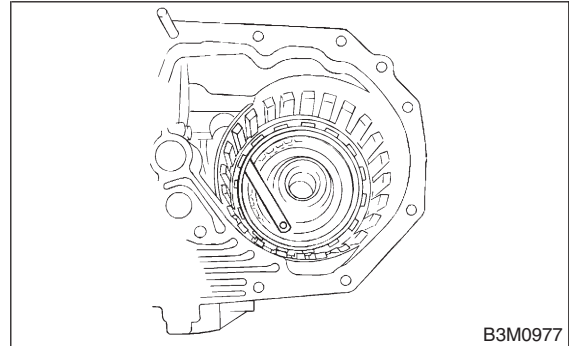
Before measuring clearance, place the same thickness of shim on both sides to prevent retaining plate from tilting.

Standard value:

0.7 — 1.2 mm (0.028 — 0.047 in)

Allowable limit:

2.2 mm (0.087 in)

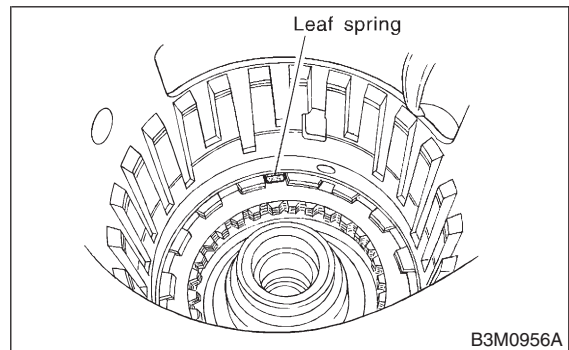


Available retaining plates	
Part No.	Thickness mm (in)
31667AA320	4.2 (0.165)
31667AA330	4.5 (0.177)
31667AA340	4.8 (0.189)
31667AA350	5.1 (0.201)
31667AA360	5.4 (0.213)
31667AA370	5.7 (0.224)
31667AA380	6.0 (0.236)

- 6) Install leaf spring of low and reverse brake.

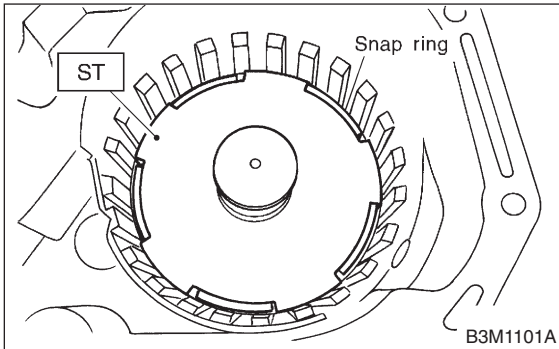
CAUTION:

Pay attention to the direction and position of leaf spring during installation.

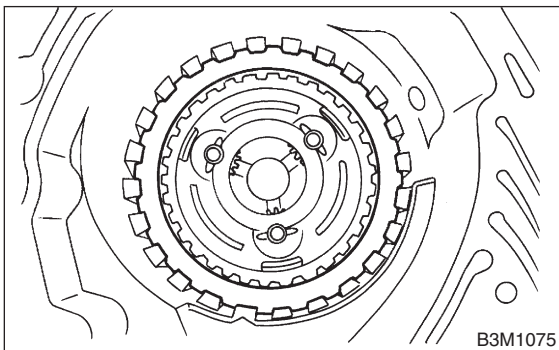


- 7) Install 2-4 brake piston, retainer and return spring to transmission case. <Ref. to AT-90 INSTALLATION, 2-4 Brake.>

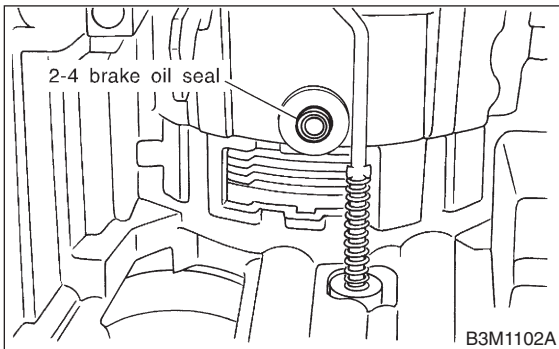
8) Position snap ring in transmission. Using ST, press the snap ring into place.
ST 498677100 COMPRESSOR



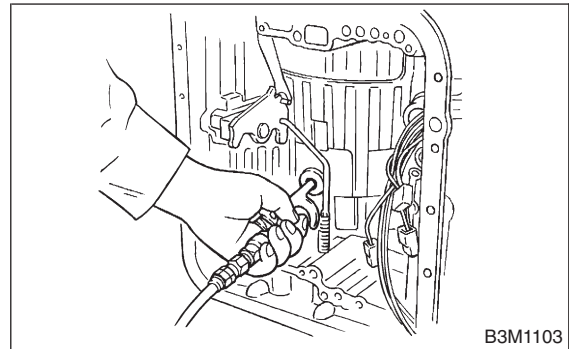
9) Install planetary gear and low clutch assembly to transmission case. Install carefully while rotating the low clutch and planetary gear assembly slowly paying special attention not to damage the seal ring. <Ref. to AT-81 INSTALLATION, Planetary Gear and Low Clutch.>
10) Install pressure plate, drive plate, driven plate, retaining plate and snap ring.



11) Install 2-4 brake oil seal to transmission case.
NOTE:
Be sure to use a new one.



12) After all 2-4 brake component parts have been installed, blow in air intermittently and confirm the operation of the brake.

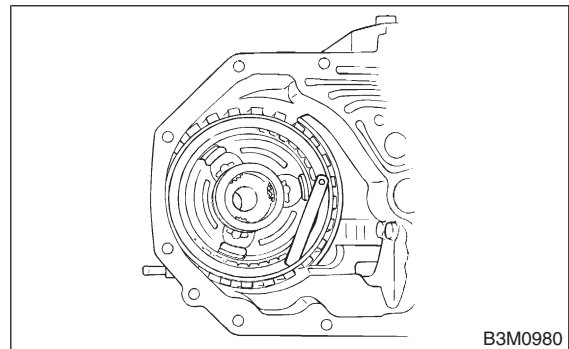


13) Measure the clearance between the retaining plate and the snap ring.

NOTE:
Select a retaining plate with a suitable value from the following table, so that the clearance becomes the standard value.

Standard value:
0.8 — 1.2 mm (0.031 — 0.047 in)

Allowable limit:
1.5 mm (0.059 in)



Available retaining plates	
Part No.	Thickness mm (in)
31567AA610	5.6 (0.220)
31567AA620	5.8 (0.228)
31567AA630	6.0 (0.236)
31567AA640	6.2 (0.244)
31567AA650	6.4 (0.252)
31567AA660	6.6 (0.260)

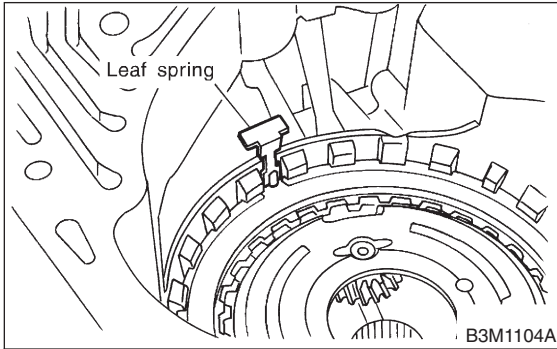
ONE-WAY CLUTCH

Automatic Transmission

14) Install leaf spring of 2-4 brake.

NOTE:

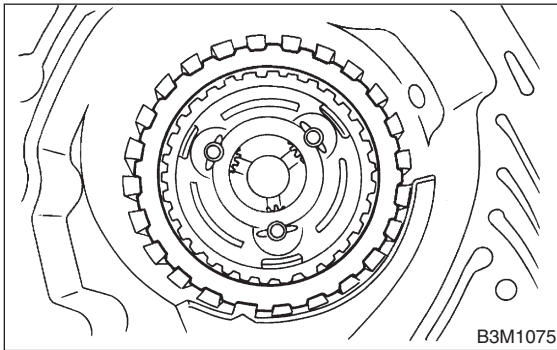
Be careful not to mistake the location of the leaf spring to be inserted.



15) Install thrust needle bearing.

NOTE:

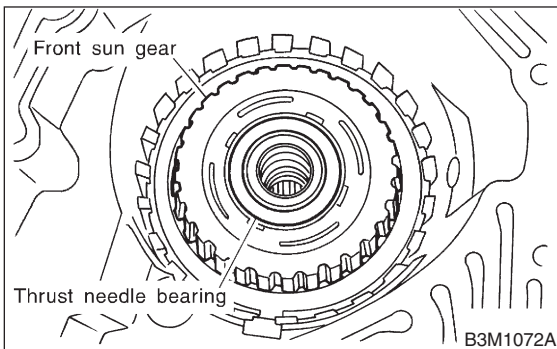
Install thrust needle bearing in the correct direction.



16) Install front sun gear and thrust needle bearing.

NOTE:

Install thrust needle bearing in the correct direction.

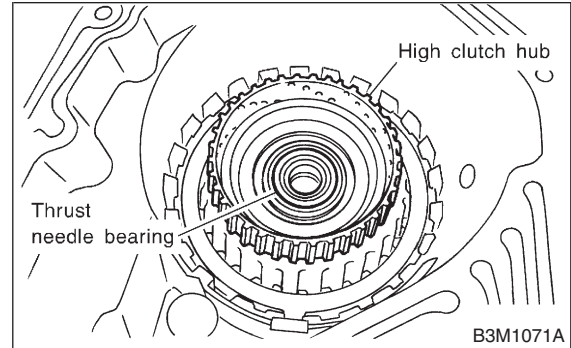


17) Install the high clutch hub and thrust needle bearing.

Attach the thrust needle bearing to the hub with vaseline and install the hub by correctly engaging the splines of the front planetary carrier.

NOTE:

Install thrust needle bearing in the correct direction.



18) Install the high clutch assembly. <Ref. to AT-75 INSTALLATION, High Clutch and Reverse Clutch.>

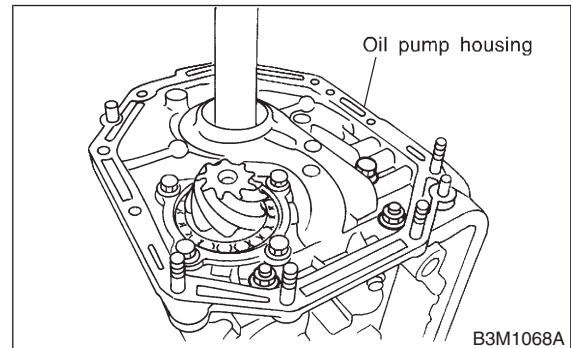
19) Adjust total end play. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>

20) Install the oil pump housing assembly.

21) Secure the housing with two nuts.

Tightening torque:

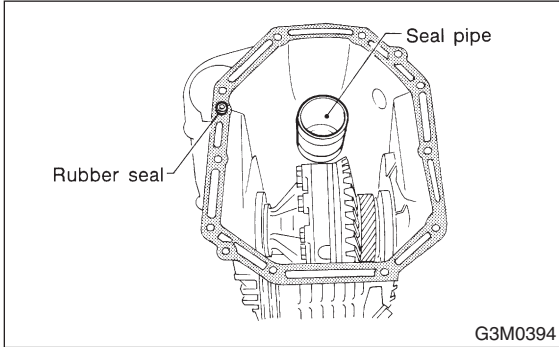
T: 41 N·m (4.2 kgf-m, 30.4 ft-lb)



22) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



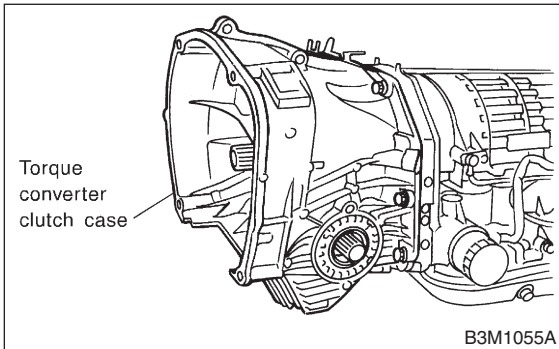
23) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf·m, 30.4 ft·lb)



24) Install reduction drive gear. <Ref. to AT-40 INSTALLATION, Reduction Drive Gear.>

25) Install reduction driven gear. <Ref. to AT-38 INSTALLATION, Reduction Driven Gear.>

26) Install the extension case to the transmission case.

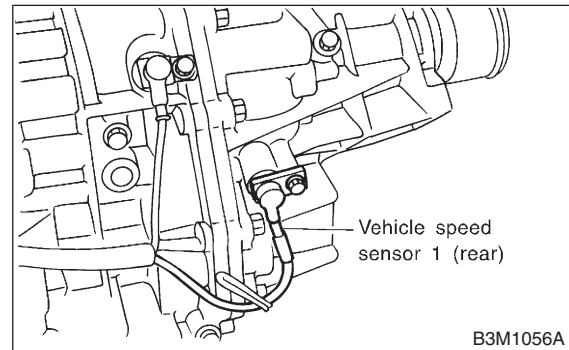
CAUTION:

Be sure to use a new gasket.

27) Install the vehicle speed sensor 1 (rear).

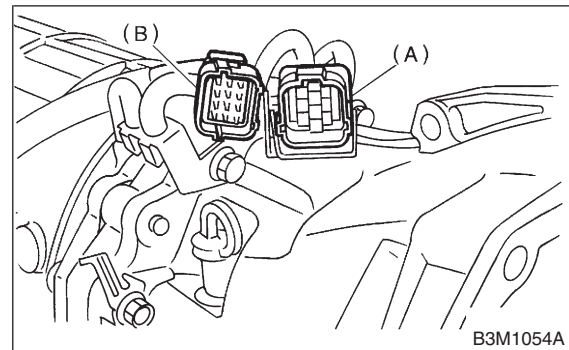
Tightening torque:

7 N·m (0.7 kgf·m, 5.1 ft·lb)



28) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

29) Insert inhibitor switch and transmission connector into stay. <Ref. to AT-32 INSTALLATION, Inhibitor Switch.>



(A) Transmission harness

(B) Inhibitor switch harness

30) Install the oil cooler pipes.

31) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

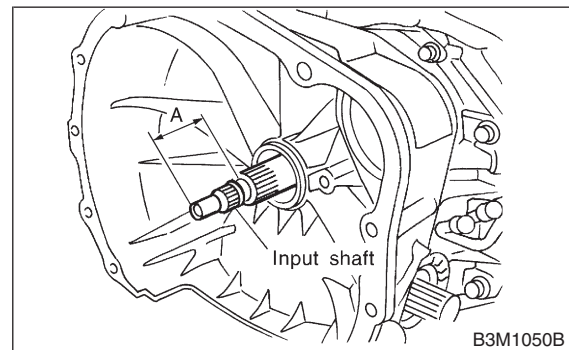
32) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



ONE-WAY CLUTCH

Automatic Transmission

33) Install the torque converter clutch assembly.
<Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

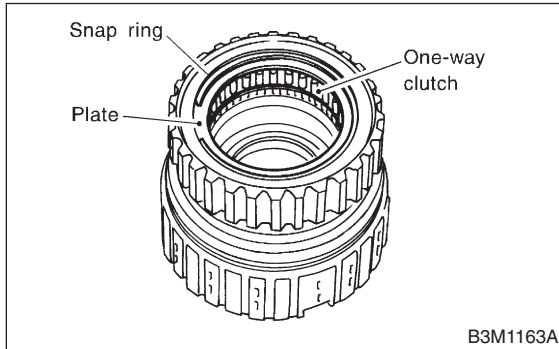
C: DISASSEMBLY S510215A06

1. ONE-WAY CLUTCH INNER RACE S510215A0601

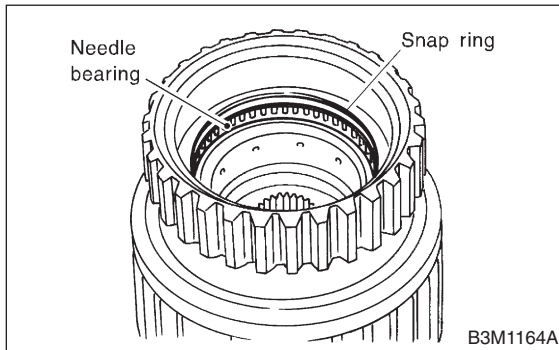
- 1) Remove seal rings.
- 2) Using the ST, remove needle bearing.
ST 398527700 PULLER ASSY

2. ONE-WAY CLUTCH OUTER RACE S510215A0602

- 1) Remove the one-way clutch after taking out the snap ring.



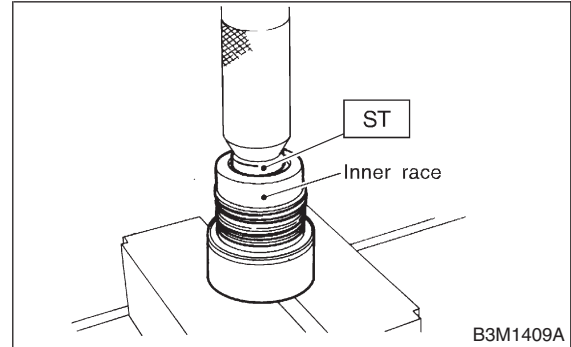
- 2) Remove the needle bearing after taking out the snap ring.



D: ASSEMBLY S510215A02

1. ONE-WAY CLUTCH INNER RACE S510215A0201

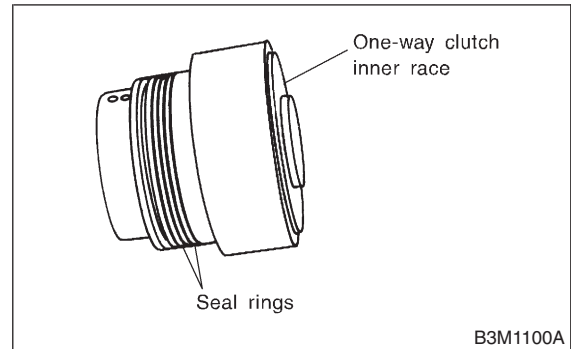
- 1) Using a press and ST1, install the needle bearing to the inner race.
ST1 398497701 INSTALLER



- 2) Install two seal rings to one-way clutch inner race.

NOTE:

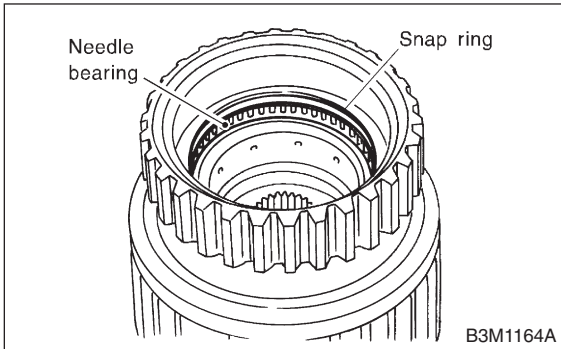
Apply vaseline to the groove of the inner race and to the seal ring after installation, so that the seal ring will not expand.



2. ONE-WAY CLUTCH OUTER RACE

S510215A0202

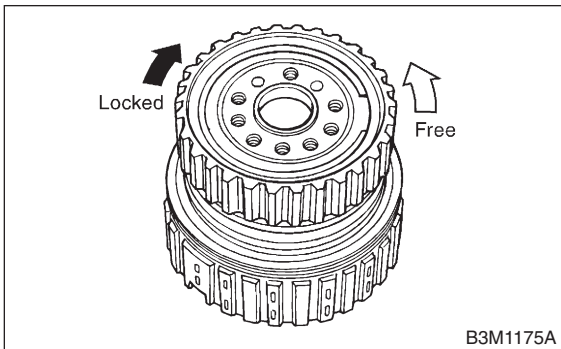
- 1) Install the needle bearing, and secure with the snap ring.



- 2) Install the one-way clutch, one-way clutch inner race and plate, and secure with the snap ring.

NOTE:

Set the inner race. Make sure that the forward clutch is free in the clockwise direction and locked in the counterclockwise direction, as viewed from the front of the vehicle.



E: INSPECTION

S510215A10

Make sure the snap ring is not worn and the seal rings are not damaged.