## **12. Intake Unit with Evaporator**

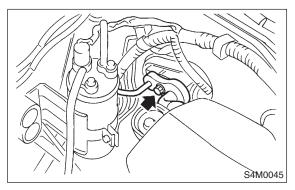
S701280

### A: REMOVAL STO1280A18

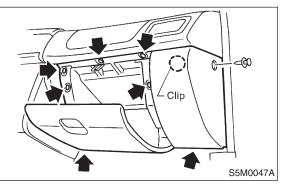
1) Disconnect battery negative terminal.

2) Discharge refrigerant using refrigerant recovery system. <Ref. to AC-16 OPERATION, Refrigerant Recovery Procedure .>

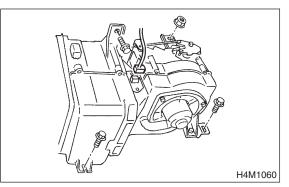
3) Remove bolt, then disconnect discharge pipe and suction pipe.



4) Remove glove box.



- 5) Disconnect the harness connector from evaporator.
- 6) Disconnect drain hose.
- 7) Remove intake unit mounting bolt and nut.

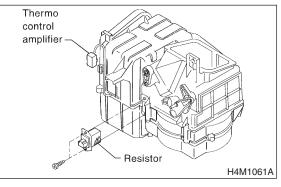


### B: INSTALLATION STO12BOA11

- 1) Install in the reverse order of removal.
- 2) Charge refrigerant. <Ref. to AC-17
- **OPERATION**, Refrigerant Charging Procedure.>

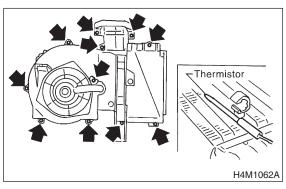
## C: DISASSEMBLY STO1280A06

1) Remove resistor assembly and remove thermo control amplifier from intake unit case.

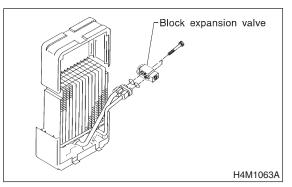


2) Remove some screws then separate intake unit case.

3) Remove thermistor from clip with the evaporator.



4) Remove the block expansion valve from pipes.



5) Check to see if the evaporator fins are clogged. If they are, clean them with compressed air.

### CAUTION:

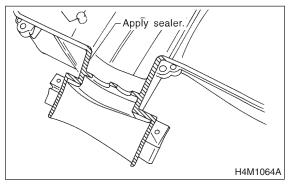
# Water must never be used to clean the evaporator.

6) Check parts that have been removed for cracks or scratches, and repair or replace them with new ones, if necessary.

7) Before assembling intake unit, apply sealer to flange of intake unit case.

### Sealer:

### THREE BOND 1215 or equivalent



## D: ASSEMBLY STO1280A02

Assemble in the reverse order of disassembly.

#### NOTE:

Confirm that the O-ring is inserted in the specified position.