

1. How to Use This Manuals

A: HOW TO USE THIS MANUALS

1. STRUCTURE

Each section consists of SCT that are broken down into SC that are divided into sections for each component. Specifications, maintenance and other information for the components are included, and diagnosis information are also added where necessary.

2. INDEX

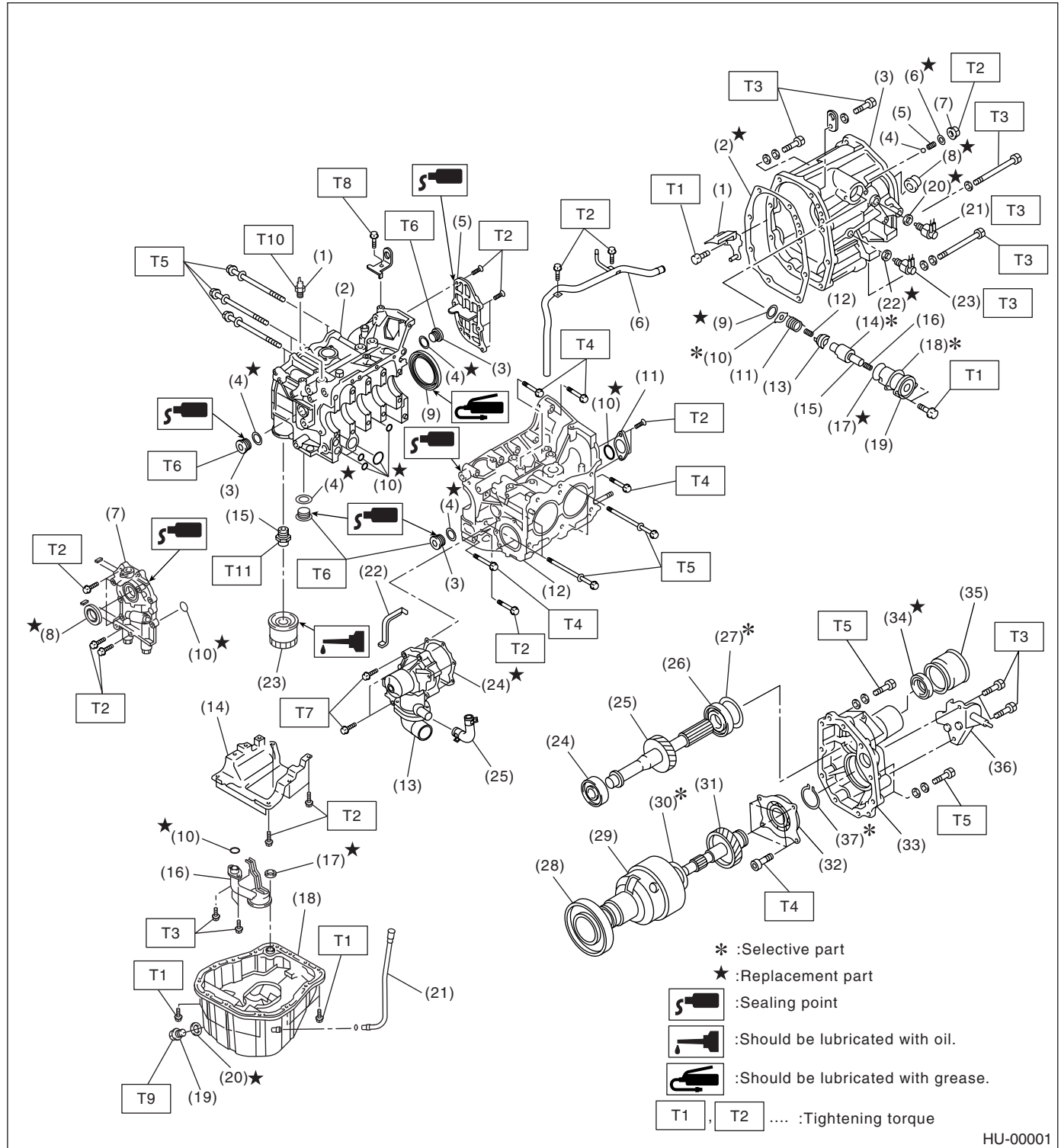
The first page has an index with tabs.

3. COMPONENTS

Illustrations are given for each component. Additional information necessary for repair work (tightening torque, grease up points, etc.) are included in these illustrations. Such information are indicated by symbols.

To order parts, refer to the parts catalogue.

Example:



HU-00001

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4. SPECIFICATIONS

If necessary, specifications are also included.

5. INSPECTION

Inspections to be carried out before and after maintenance are included.

6. MAINTENANCE

- Maintenance instructions for serviceable parts describe work areas and detailed steps with illustrations. They also describe the use of special tools, tightening torques, cautions for each procedure.
- If more than one serviceable part are included in one service procedure, appropriate reference are provided for each part.

Example:

15. Main Shaft Assembly for Single-Range ← (A)

A: REMOVAL ← (B)

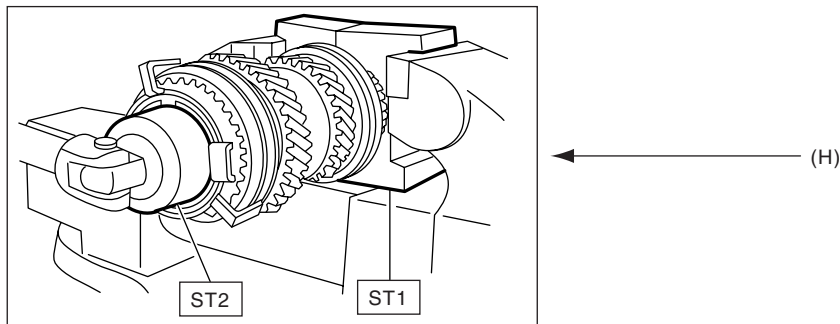
1) Remove the manual transmission assembly from vehicle. <Ref. to MT-33, REMOVAL, Manual Transmission Assembly.> ← (C)

11) Tighten the lock nuts to the specified torque using ST1 and ST2.

NOTE: ← (D)
Secure the lock nuts in two Places after tightening.

ST2 499987003 SOCKET WRENCH
ST1 498937000 (E) TRANSMISSION HOLDER (F)

Tightening torque: ← (G)
118 N·m (12.0 kgf-m, 86.8 ft-lb)



HU-00002

(A) Component
(B) Process
(C) Reference

(D) Caution
(E) Tool number of special tool
(F) Name of special tool

(G) Tightening torque
(H) Illustration

7. DIAGNOSIS

Tables showing a step-by-step process make it easy to conduct diagnosis.

8. SI UNITS

Measurements in these manuals are according to the SI units. Metric and yard/pound measurements are also included.

Example:

Tightening torque:

44 N·m (4.5 kgf-m, 33 ft-lb)

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