

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

1. General Description

A: SPECIFICATION

1. MANUAL TRANSMISSION AND DIFFERENTIAL

Model		Except for XV model	XV model
Type		5-forward speeds and 1-reverse (all stage with synchromesh)	
Transmission gear ratio	1st	3.454	3.545
	2nd	1.888	
	3rd	1.296	
	4th	0.972	
	5th	0.738	0.780
	Rev.	3.333	
Front reduction gear	Final	Type of gear	Hypoid
		Gear ratio	4.111 4.444
Rear reduction gear	Transfer	Type of gear	Helical
		Gear ratio	1.000
	Final	Type of gear	Hypoid
		Gear ratio	4.111 4.444
Front differential	Type and number of gear	Straight bevel gear (bevel pinion: 2, bevel gear: 2)	
Center differential	Type and number of gear	Straight bevel gear (bevel pinion: 2, bevel gear: 2 and viscous coupling)	
Transmission gear oil		GL-5	
Transmission gear oil capacity		3.5 L (3.7 US qt, 3.1 Imp qt)	

2. TRANSMISSION GEAR OIL

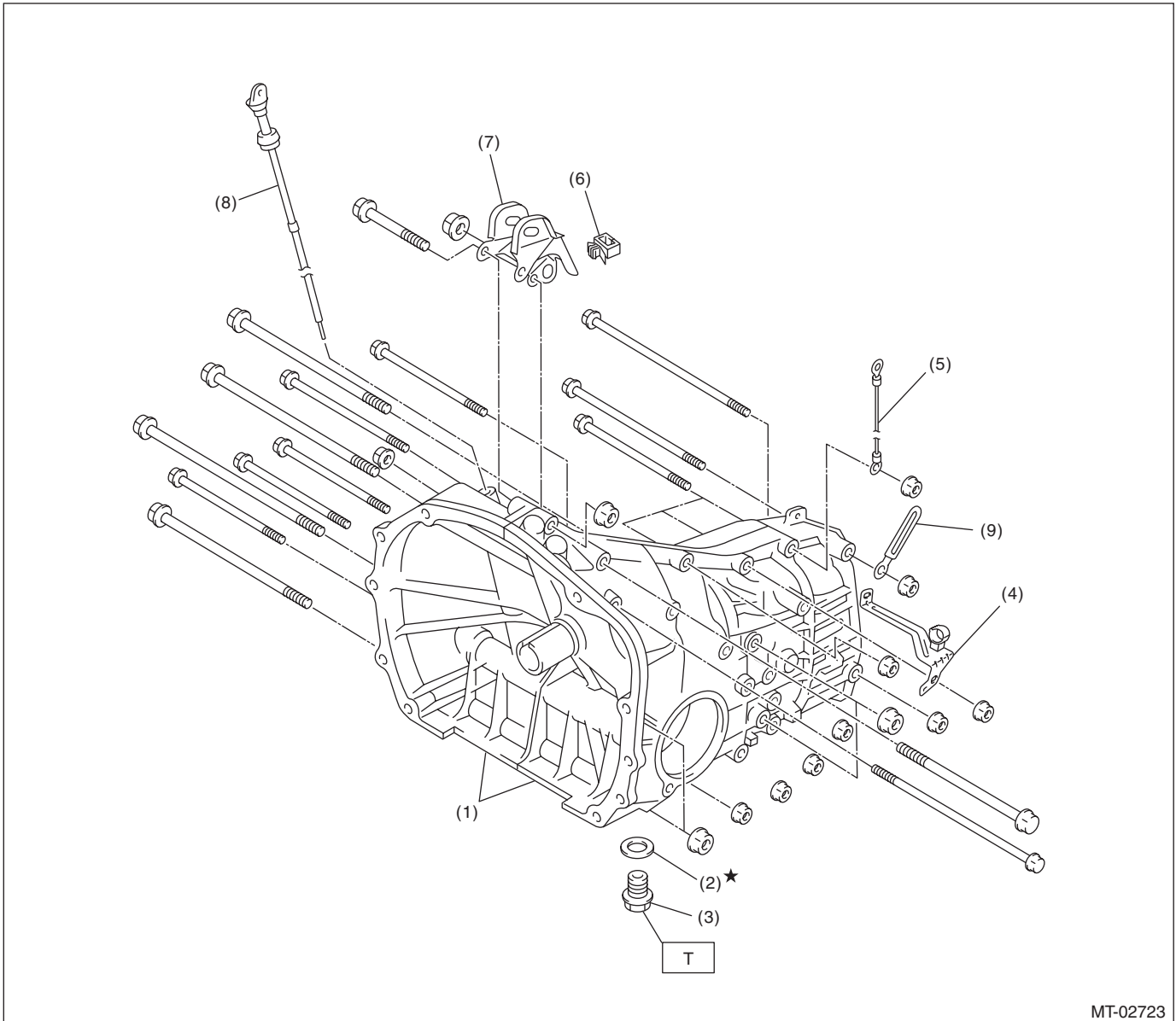
Recommended oil:

GL-5 (75W-90) or equivalent

General Description

B: COMPONENT

1. TRANSMISSION CASE



MT-02723

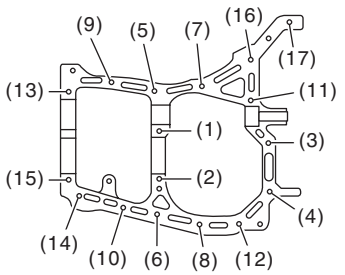
- | | |
|------------------------------------|------------------------------|
| (1) Transmission case ASSY | (6) Clamp |
| (2) Gasket | (7) Pitching stopper bracket |
| (3) Drain plug | (8) Oil level gauge |
| (4) Harness bracket | (9) Harness clip |
| (5) Transmission radio ground cord | |

Tightening torque: N-m (kgf-m, ft-lb)
T: 44 (4.5, 32.5) (Aluminum gasket, silver)
70 (7.1, 51.6) (Copper gasket, brown)
70 (7.1, 51.6) (Metal gasket, black)

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

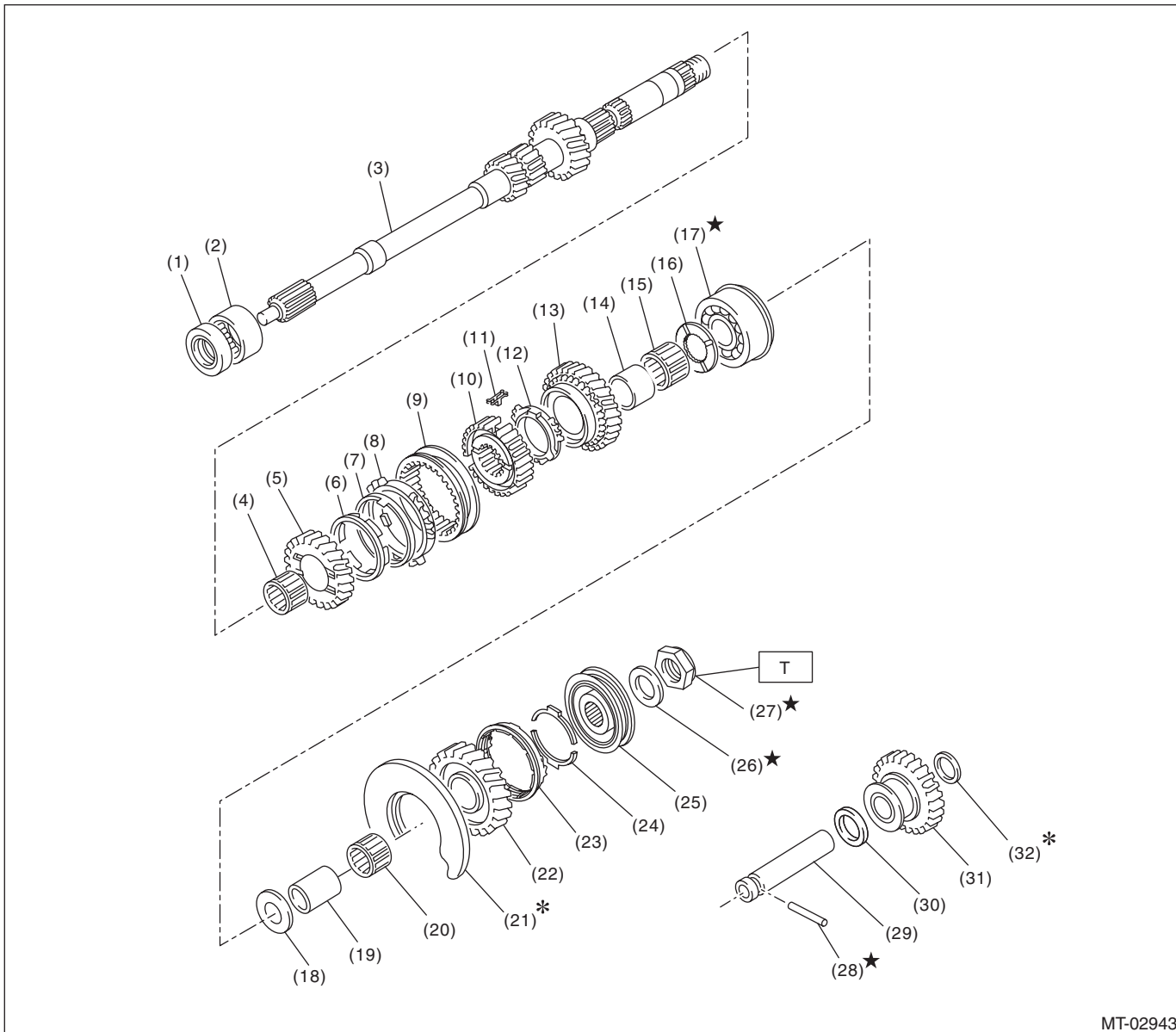
Transmission case tightening torque

 <p>MT-00003</p>	Bolt No.	Bolt size mm	Tightening torque: N-m (kgf-m, ft-lb)
	(5) — (15)	8	25 (2.5, 18.4)
	(1) — (4) (16), (17)	10	39 (4.0, 28.8)

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

3. MAIN SHAFT FOR SINGLE-RANGE



MT-02943

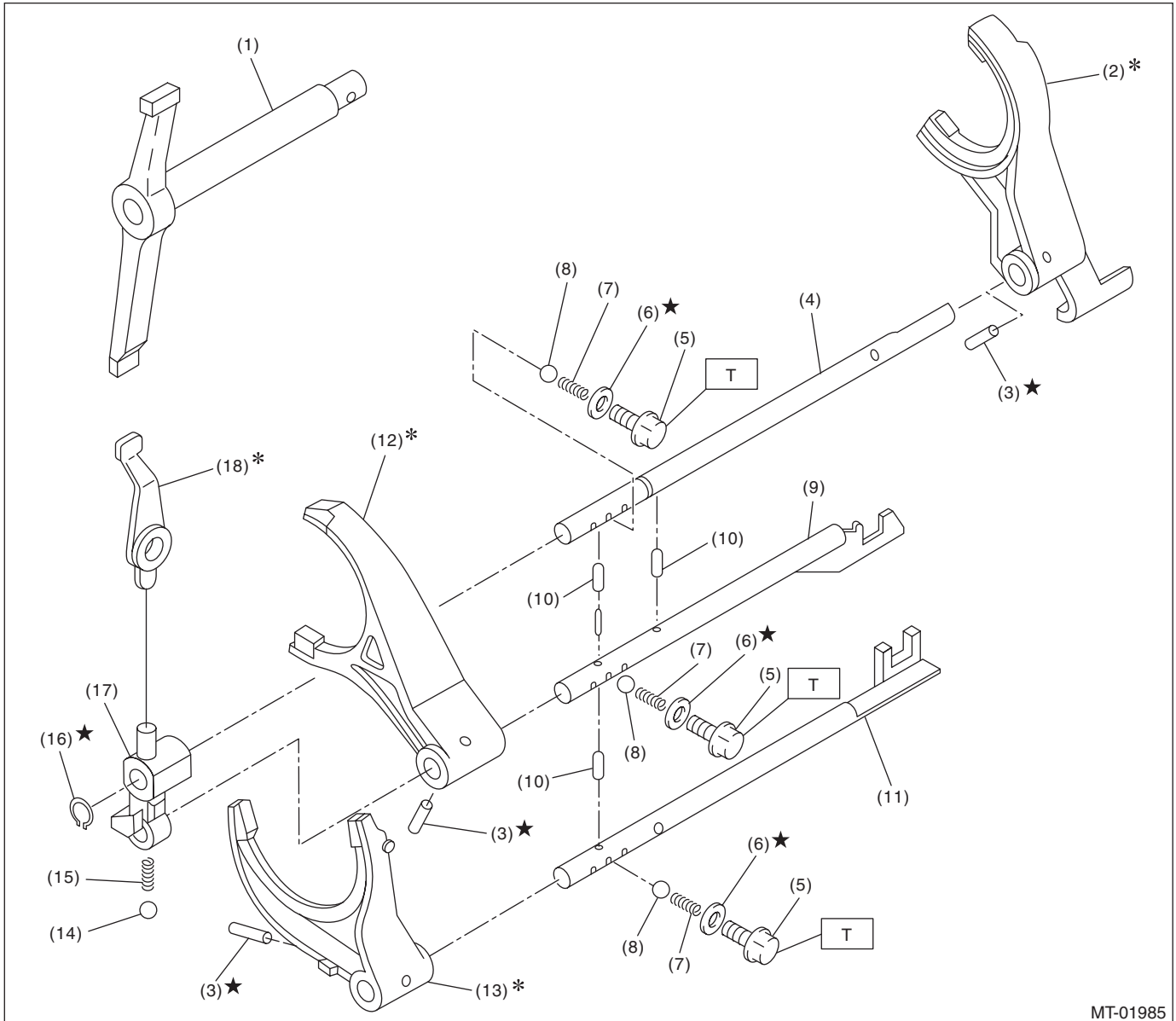
- | | | |
|----------------------------------|------------------------------|-------------------------------|
| (1) Oil seal | (14) 4th needle bearing race | (26) Lock washer |
| (2) Needle bearing | (15) Needle bearing | (27) Lock nut |
| (3) Main shaft | (16) 4th gear thrust washer | (28) Straight pin |
| (4) Needle bearing | (17) Double ball bearing | (29) Reverse idler gear shaft |
| (5) 3rd drive gear | (18) 5th gear thrust washer | (30) Washer |
| (6) Inner baulk ring | (19) 5th needle bearing race | (31) Reverse idler gear |
| (7) 3rd synchro cone | (20) Needle bearing | (32) Washer |
| (8) Outer baulk ring | (21) Main shaft rear plate | |
| (9) 3rd-4th coupling sleeve | (22) 5th drive gear | |
| (10) 3rd-4th synchronizer hub | (23) 5th baulk ring | |
| (11) 3rd-4th shifting insert key | (24) Baulk lever | |
| (12) 4th baulk ring | (25) 5th hub & sleeve No. 2 | |
| (13) 4th drive gear | | |

Tightening torque: N·m (kgf·m, ft·lb)

T: 120 (12.2, 88.5)

General Description

4. SHIFTER FORK AND SHIFTER ROD



MT-01985

- | | | |
|--------------------------|---------------------------|----------------------------|
| (1) Shifter arm | (8) Ball | (15) Spring |
| (2) 5th shifter fork | (9) 3rd-4th fork rod | (16) Snap ring (outer) |
| (3) Straight pin | (10) Interlock plunger | (17) Reverse fork rod arm |
| (4) Reverse fork rod | (11) 1st-2nd fork rod | (18) Reverse shifter lever |
| (5) Checking ball plug | (12) 3rd-4th shifter fork | |
| (6) Gasket | (13) 1st-2nd shifter fork | |
| (7) Checking ball spring | (14) Ball | |

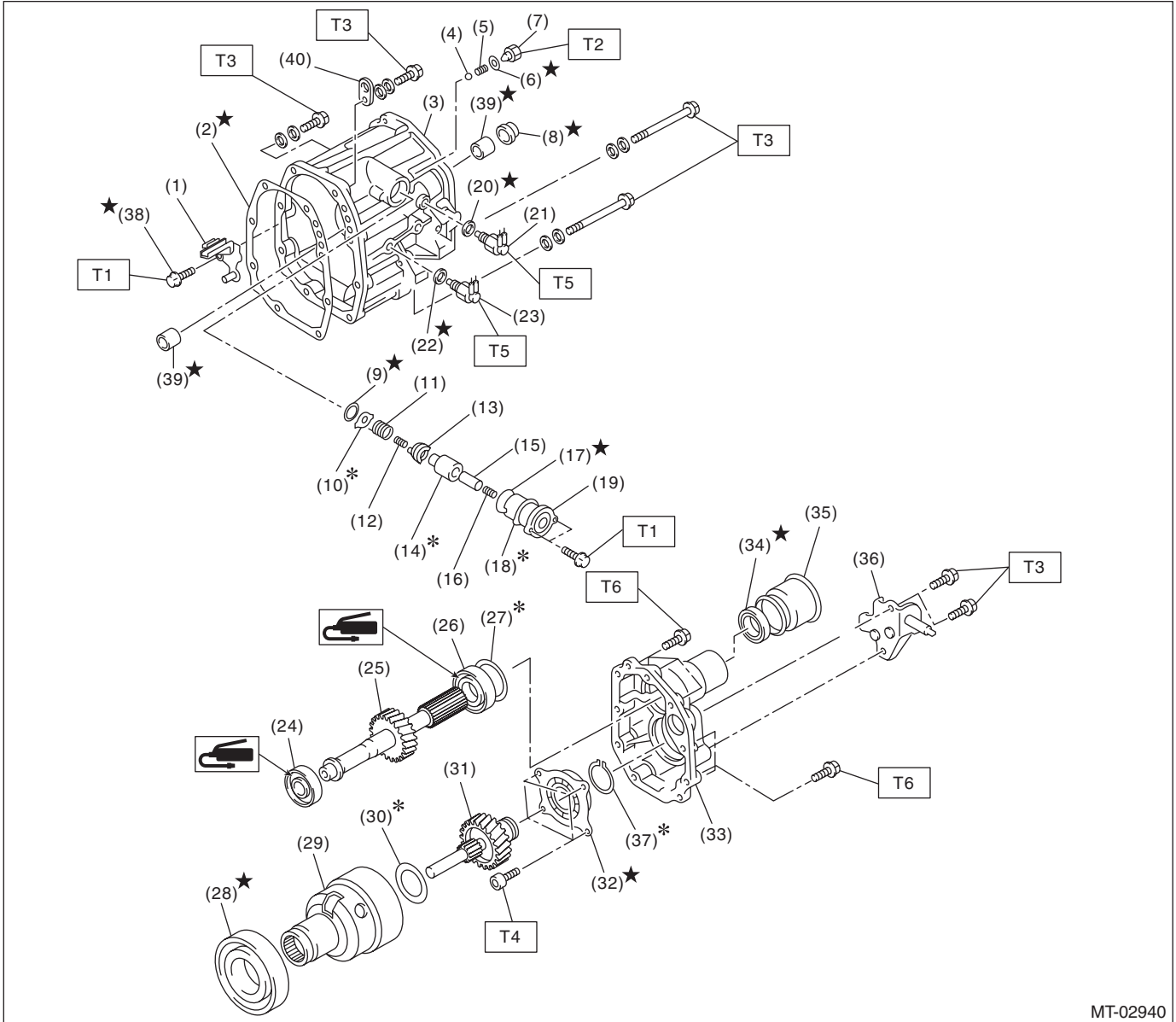
Tightening torque: N·m (kgf·m, ft·lb)

T: 20 (2.0, 14.8)

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

5. TRANSFER CASE AND EXTENSION



MT-02940

General Description

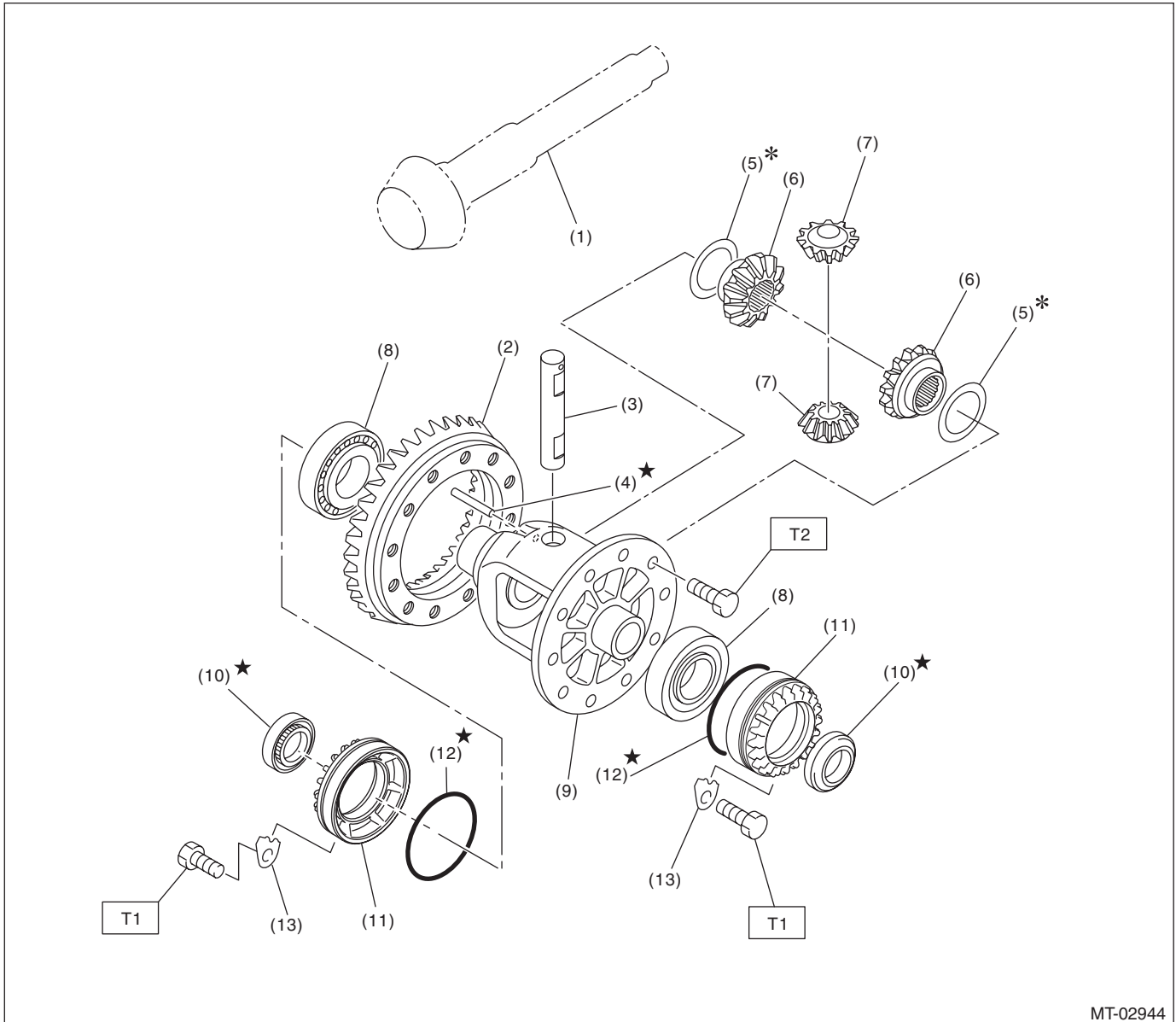
MANUAL TRANSMISSION AND DIFFERENTIAL

(1) Oil guide	(17) O-ring	(33) Extension case
(2) Gasket	(18) Adjusting select shim	(34) Oil seal
(3) Transfer case	(19) Reverse check sleeve	(35) Dust cover
(4) Ball	(20) Gasket	(36) Shift bracket
(5) Reverse accent spring	(21) Neutral position switch	(37) Snap ring
(6) Gasket	(22) Gasket	(38) Precoat bolt
(7) Plug	(23) Back-up light switch	(39) Roller bearing
(8) Oil seal	(24) Roller bearing	(40) Transmission hanger
(9) Snap ring (inner)	(25) Transfer driven gear	
(10) Reverse check plate	(26) Roller bearing	<hr/>
(11) Reverse check spring	(27) Thrust washer	Tightening torque: N·m (kgf-m, ft-lb)
(12) Reverse return spring	(28) Ball bearing	T1: 6.4 (0.7, 4.7)
(13) Reverse check cam	(29) Center differential	T2: 9.75 (1.0, 7.2)
(14) Reverse accent shaft	(30) Thrust washer	T3: 24.5 (2.5, 18.1)
(15) Return spring cap	(31) Transfer drive gear	T4: 26 (2.7, 19.2)
(16) Return spring	(32) Ball bearing	T5: 32.3 (3.3, 23.8)
		T6: 40 (4.1, 29.5)

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

6. FRONT DIFFERENTIAL



- | | | |
|-----------------------------|---------------------------------|--------------------------|
| (1) Drive pinion shaft | (7) Differential bevel pinion | (13) Retainer lock plate |
| (2) Hypoid driven gear | (8) Roller bearing | |
| (3) Pinion shaft | (9) Differential case | |
| (4) Straight pin | (10) Oil seal | |
| (5) Washer | (11) Differential side retainer | |
| (6) Differential bevel gear | (12) O-ring | |

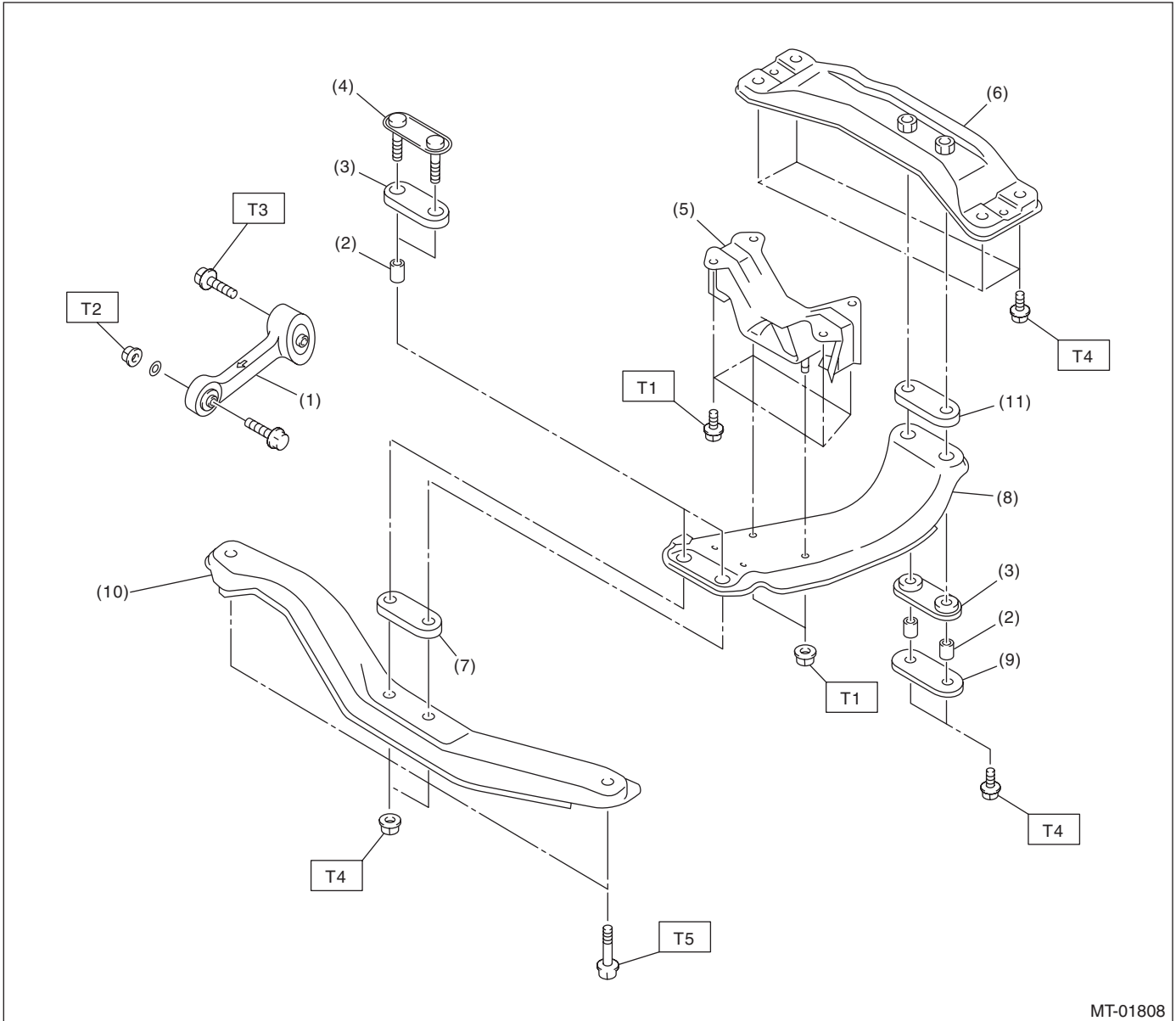
Tightening torque: N·m (kgf·m, ft·lb)

T1: 25 (2.5, 18.4)

T2: 62 (6.3, 45.7)

General Description

7. TRANSMISSION MOUNTING



MT-01808

- | | |
|---------------------------------|--------------------------|
| (1) Pitching stopper | (7) Upper cushion rubber |
| (2) Spacer | (8) Center crossmember |
| (3) Lower cushion rubber | (9) Rear plate |
| (4) Front plate | (10) Front crossmember |
| (5) Transmission cushion rubber | (11) Rear cushion rubber |
| (6) Rear crossmember | |

Tightening torque: N·m (kgf·m, ft·lb)

T1: 35 (3.6, 25.8)

T2: 50 (5.1, 36.9)

T3: 58 (5.9, 42.8)

T4: 70 (7.1, 51.6)

T5: 140 (14.3, 103.3)

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

C: CAUTION

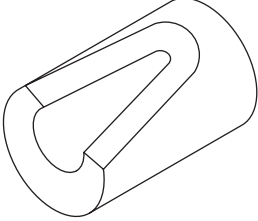
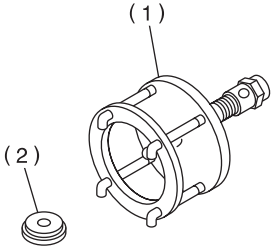
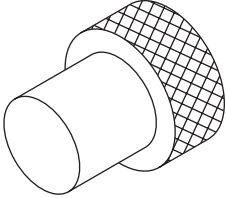
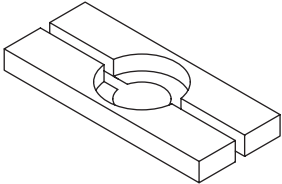
- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- When disassembling the case and other light alloy parts, use a plastic hammer to force it apart. Do not pry apart with screwdrivers or other tools.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine gear oil, grease or equivalent. Do not mix gear oil, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolving surfaces before installation.
- Replace deformed or damaged snap rings with new parts.
- Before installing O-rings or oil seals, apply sufficient amount of gear oil to avoid damage and deformation.
- Be careful not to incorrectly install or fail to install O-rings, snap rings and other such parts.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Avoid damaging the mating surface of the case.
- Before applying liquid gasket, completely remove the old liquid gasket.

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

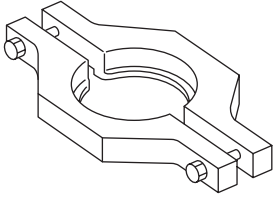
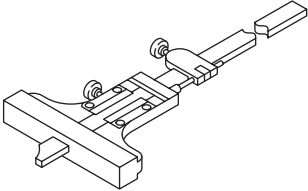
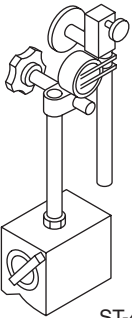
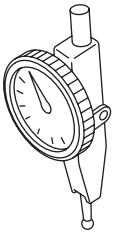
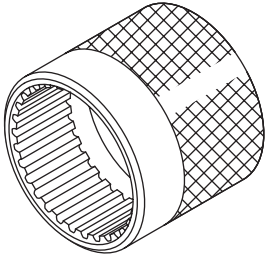
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-399411700</p>	399411700	ACCENT BALL INSTALLER	Used for installing reverse fork rod arm.
 <p>ST-899524100</p>	899524100	PULLER SET	Used for removing the front differential roller bearing. (1) Puller (2) Cap
 <p>ST-399780104</p>	399780104	WEIGHT	Used for adjusting preload on the front differential roller bearing.
 <p>ST-498077000</p>	498077000	REMOVER	<ul style="list-style-type: none"> Used for removing the roller bearing of the drive pinion shaft. Used for removing the roller bearing of the transfer driven gear.

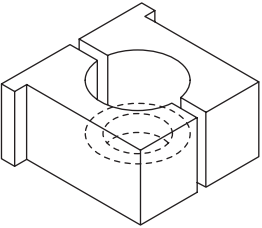
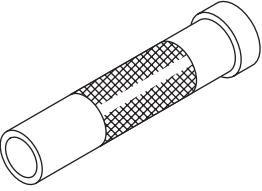
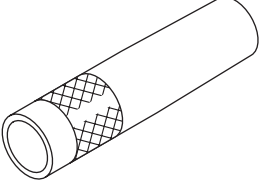
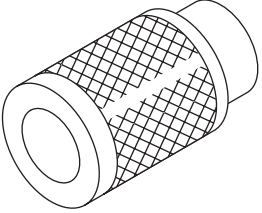
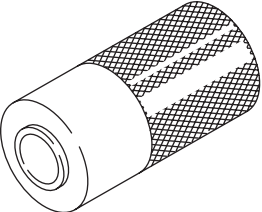
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-498077300</p>	498077300	CENTER DIFFERENTIAL BEARING REMOVER	Used for removing the center differential ball bearing.
 <p style="text-align: center;">ST-498147001</p>	498147001	DEPTH GAUGE	Used for adjusting the extension end play and main shaft end play.
 <p style="text-align: center;">ST-498247001</p>	498247001	MAGNET BASE	<ul style="list-style-type: none"> • Used for measuring the backlash of bevel pinion gear and hypoid gear. • Used together with DIAL GAUGE (498247100).
 <p style="text-align: center;">ST-498247100</p>	498247100	DIAL GAUGE	<ul style="list-style-type: none"> • Used for measuring the backlash of bevel pinion gear and hypoid gear. • Used together with MAGNET BASE (498247001).
 <p style="text-align: center;">ST-498427100</p>	498427100	STOPPER	<ul style="list-style-type: none"> • Used for removing and installing the drive pinion shaft assembly lock nut. • Used for measuring the backlash of hypoid gear. • Used for adjusting preload on the front differential roller bearing.

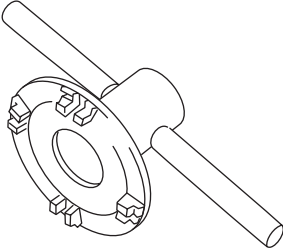
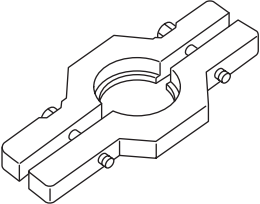
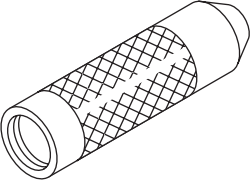
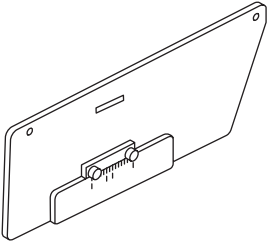
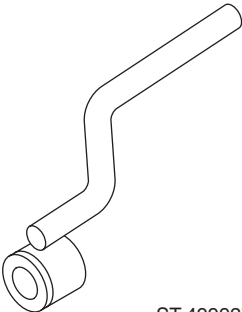
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p data-bbox="337 520 467 541">ST-498937000</p>	498937000	TRANSMISSION HOLDER	Used for removing and installing the main shaft lock nut.
 <p data-bbox="337 871 467 892">ST-499277100</p>	499277100	BUSHING 1-2 INSTALLER	<ul data-bbox="974 556 1490 640" style="list-style-type: none"> • Used for installing drive pinion shaft washer. • Used for installing the front differential roller bearing inner race.
 <p data-bbox="337 1222 467 1243">ST-499277200</p>	499277200	INSTALLER	<ul data-bbox="974 907 1490 1018" style="list-style-type: none"> • Used for installing drive pinion shaft washer. • Used for installing the 2nd driven gear bushing, 3rd-4th driven gear, roller bearing and 5th driven gear.
 <p data-bbox="337 1579 467 1600">ST-499757002</p>	499757002	INSTALLER	Used for removing the roller bearing and driven gear of the drive pinion shaft.
 <p data-bbox="337 1927 467 1948">ST-927640000</p>	927640000	INSTALLER	Used for installing the roller bearing (transfer case side) of transfer driven gear.

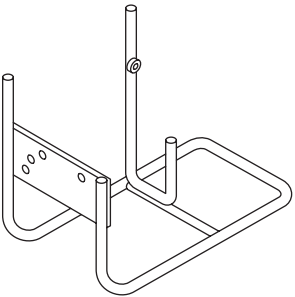
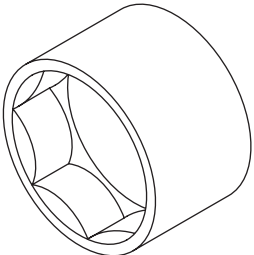
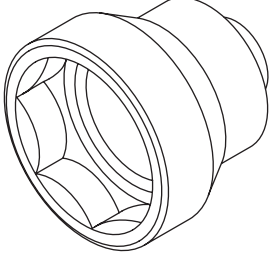
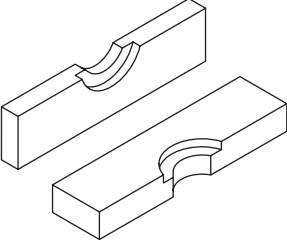
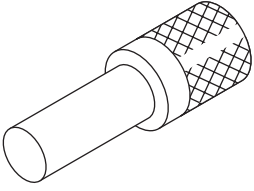
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST18630AA010</p>	18630AA010	WRENCH COMPL RETAINER	<ul style="list-style-type: none"> • Used for removing and installing the differential side retainer. • Used for backlash adjustment of the front differential hypoid gear and preload adjustment of the roller bearing. • WRENCH ASSY (499787000) can also be used.
 <p style="text-align: center;">ST-499857000</p>	499857000	5TH DRIVEN GEAR REMOVER	Used for removing the 5th driven gear.
 <p style="text-align: center;">ST-499877000</p>	499877000	RACE 4-5 INSTALLER	<ul style="list-style-type: none"> • Used for installing the 4th drive gear needle bearing race. • Used together with REMOVER (899714110). • Used for installing the main shaft ball bearing. • Used for installing the 5th drive gear thrust washer.
 <p style="text-align: center;">ST-499917500</p>	499917500	DRIVE PINION GAUGE ASSY	Used for adjusting the drive pinion shim.
 <p style="text-align: center;">ST-499927100</p>	499927100	HANDLE	Used for backlash adjustment of the front differential hypoid and preload adjustment of the roller bearing.

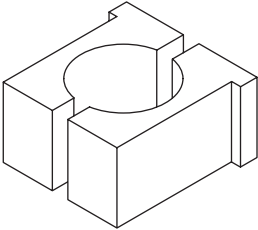
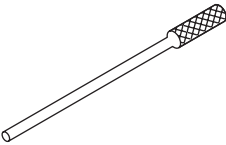
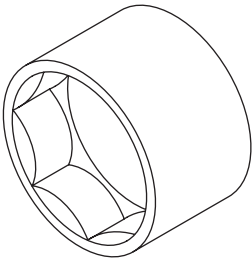
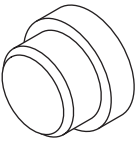
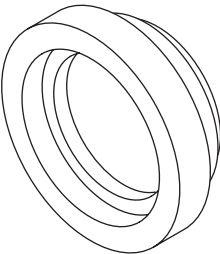
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

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 <p>ST-499937100</p>	499937100	TRANSMISSION STAND SET	Used for disassembling and assembling the transmission.
 <p>ST-499987003</p>	499987003	SOCKET WRENCH (35)	Used for removing and installing the main shaft lock nut.
 <p>ST-499987300</p>	499987300	SOCKET WRENCH (50)	Used for removing and installing the driven shaft lock nut.
 <p>ST-899714110</p>	899714110	REMOVER	Used for removing and installing the parts of main shaft and driven shaft.
 <p>ST-899864100</p>	899864100	REMOVER	<ul style="list-style-type: none"> • Used for removing the parts of the main shaft. • Used for installing the transfer case roller bearing. • Used for removing the roller bearing of transfer driven gear (transfer case side). • Used for installing the roller bearing of transfer driven gear (extension case side).

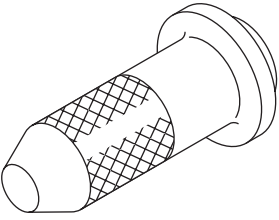
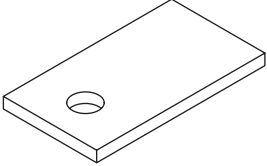
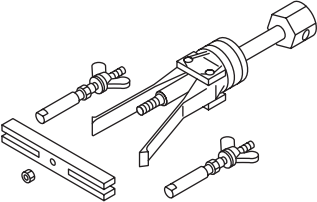
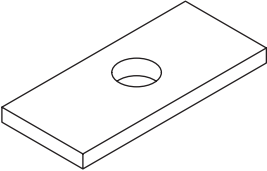
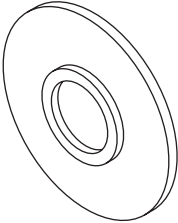
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

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 <p style="text-align: center;">ST-899884100</p>	899884100	HOLDER	<ul style="list-style-type: none"> • Used for removing and installing the drive pinion shaft lock nut. • Used for removing and installing the driven shaft lock nut. • Used for measuring the starting torque of the drive pinion shaft.
 <p style="text-align: center;">ST-899904100</p>	899904100	STRAIGHT PIN REMOVER	Used for removing and installing the straight pin.
 <p style="text-align: center;">ST-899988608</p>	899988608	SOCKET WRENCH (27)	<ul style="list-style-type: none"> • Used for removing and installing the drive pinion shaft lock nut. • Used for measuring the starting torque of the drive pinion shaft.
 <p style="text-align: center;">ST-398497701</p>	398497701	ADAPTER	Used for installing the front differential roller bearing.
 <p style="text-align: center;">ST-499587000</p>	499587000	INSTALLER	Used for installing the driven shaft parts.

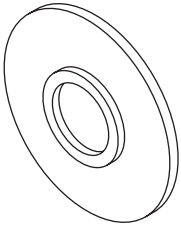
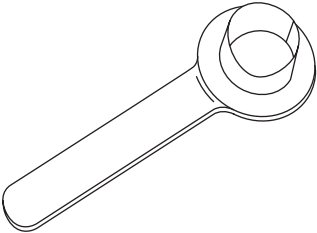
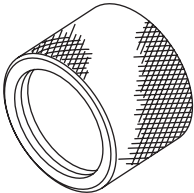
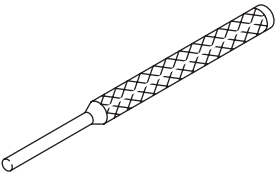
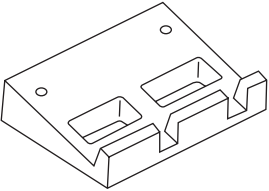
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p data-bbox="337 520 467 543">ST-498057300</p>	498057300	INSTALLER	Used for installing the extension oil seal.
 <p data-bbox="337 871 467 894">ST-498255400</p>	498255400	PLATE	Used for measuring the hypoid gear backlash.
 <p data-bbox="337 1224 467 1247">ST-398527700</p>	398527700	PULLER ASSY	<ul style="list-style-type: none"> • Used for removing the extension oil seal. • Used for removing the bearing outer race and oil seal of front differential side retainer.
 <p data-bbox="337 1577 467 1600">ST-398643600</p>	398643600	GAUGE	Used for adjusting the extension end play.
 <p data-bbox="337 1929 467 1953">ST-398177700</p>	398177700	INSTALLER	Used for installing the ball bearing of the transfer drive gear.

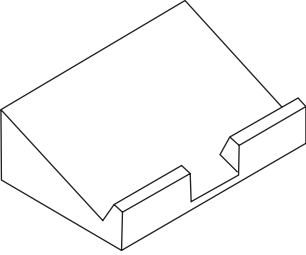
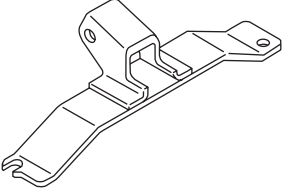
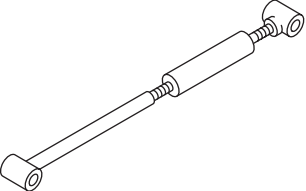
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-498175500</p>	498175500	INSTALLER	Used for installing the roller bearing of transfer driven gear (extension case side).
 <p style="text-align: center;">ST28399SA010</p>	28399SA010	OIL SEAL PROTECTOR	Used for protecting oil seal when inserting the front drive shaft.
 <p style="text-align: center;">ST18675AA000</p>	18675AA000	DIFFERENTIAL SIDE OIL SEAL INSTALLER	Used for installing the differential side retainer oil seal.
 <p style="text-align: center;">ST-398791700</p>	398791700	STRAIGHT PIN REMOVER 2	Used for removing and installing the straight pin.
 <p style="text-align: center;">ST-498267200</p>	498267200	CYLINDER HEAD TABLE	Used for removing and installing the roller bearing of the transfer case.

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-498267300</p>	498267300	CYLINDER HEAD TABLE	Used for removing and installing the roller bearing of the transfer case.
 <p>ST-41099AA010</p>	41099AA010	ENGINE SUPPORT BRACKET	Used for supporting engine.
 <p>ST41099AA020</p>	41099AA020	ENGINE SUPPORT	Used for supporting engine.

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance, voltage and current.
TORX® bit T70	Used for removing and installing the drain plug.