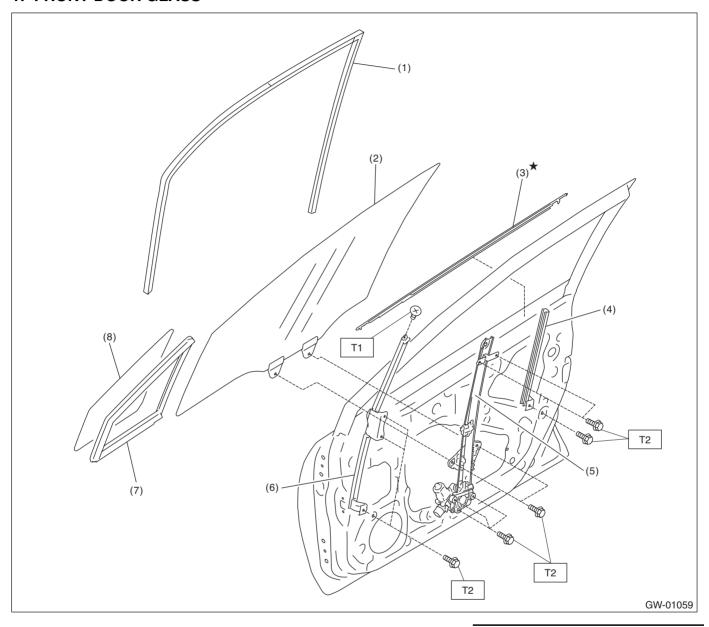
1. General Description

A: COMPONENT

1. FRONT DOOR GLASS



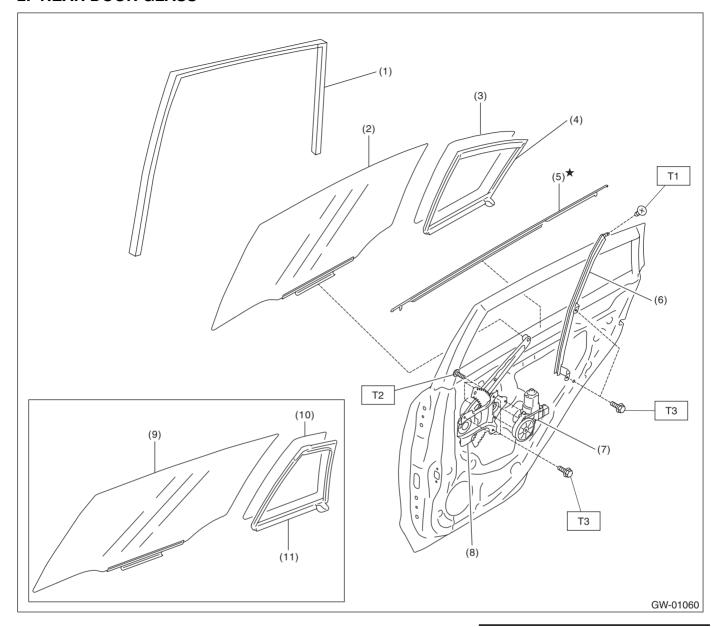
- (1) Running channel front door
- (2) Glass ASSY front door
- (3) Weather strip outer front door
- (4) Sash COMPL lower
- (5) Regulator & motor ASSY front
- (6) Sash COMPL partition
- (7) Weather strip front door partition
- (8) Glass front door partition

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 2.2 (0.22, 1.6)

T2: 7.5 (0.76, 5.5)

2. REAR DOOR GLASS



- (1) Running channel rear door
- (2) Glass ASSY rear door (4 door model)
- (3) Glass rear door partition (4 door model)
- (4) Weather strip front door partition (4 door model)
- (5) Weather strip outer rear door
- (6) Sash COMPL rear partition

- (7) Motor rear
- (8) Regulator rear
- (9) Glass ASSY rear door (5 door model/XV model)
- (10) Glass rear door partition (5 door model/XV model)
- (11) Weather strip rear door partition(5 door model/XV model)

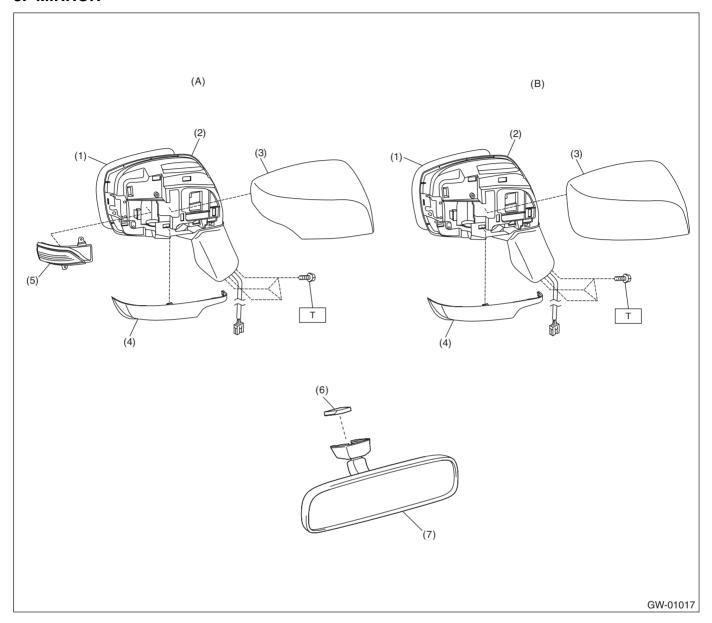
Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 2.2 (0.22, 1.6)

T2: 5.9 (0.6, 4.4)

T3: 7.5 (0.76, 5.5)

3. MIRROR

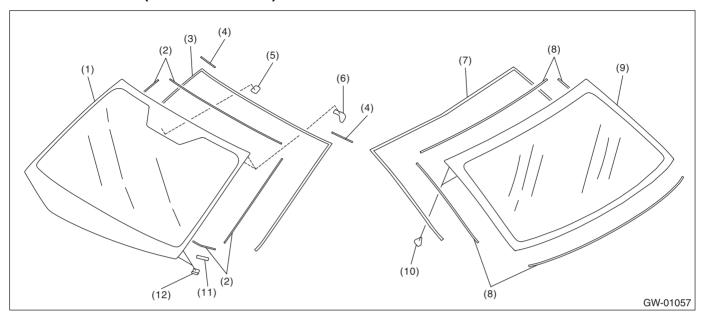


- (A) Model with side turn
- (1) Mirror repair
- (2) Mirror unit door
- (3) Cover cap outer mirror
- (4) Cover cap outer mirror lower
- (B) Model without side turn
- (5) Light ASSY side turn mirror
- (6) Base inner mirror
- (7) Mirror ASSY inner rearview

Tightening torque: N·m (kgf-m, ft-lb)

T: 7.5 (0.76, 5.5)

4. FIXED GLASS (4 DOOR MODEL)

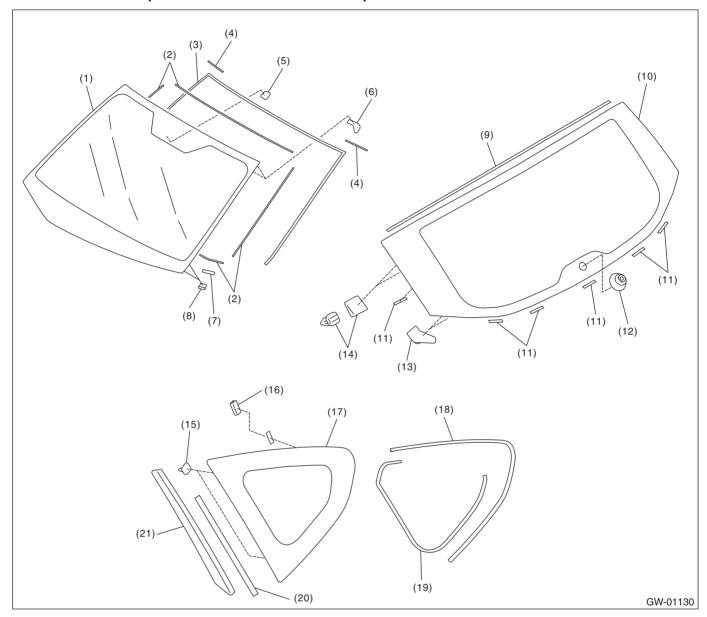


- (1) Glass front window
- (2) Dam rubber front
- (3) Molding front window
- (4) Seal upper

- (5) Base inner mirror
- (6) Locating pin front window
- (7) Molding rear window
- (8) Dam rubber rear

- (9) Glass rear window
- (10) Locating pin rear window
- (11) Seal lower VIN
- (12) Seal lower

5. FIXED GLASS (5 DOOR MODEL/XV MODEL)



- (1) Glass front window
- (2) Dam rubber front
- (3) Molding front window
- (4) Seal upper
- (5) Base inner mirror
- (6) Locating pin front window
- (7) Seal lower VIN

- (8) Seal lower
- (9) Dam rubber rear gate
- (10) Glass rear gate
- (11) Spacer rear gate
- (12) Cap pivot
- (13) Locating pin rear gate
- (14) Holder rear gate

- (15) Locating pin rear quarter
- (16) Fastener rear quarter
- (17) Glass rear quarter
- (18) Dam rubber rear quarter
- (19) Seal rear quarter
- (20) Protective plate
- (21) Molding rear quarter

B: CAUTION

- Before disassembling or reassembling parts, always disconnect the battery ground cable from battery. When replacing the audio, control module and other parts provided with memory functions, record the memory contents before disconnecting the battery ground cable. Otherwise, the memory is cleared.
- Avoid impact and damage to the glass.
- Reassemble the parts in the reverse order of disassembly procedure unless otherwise indicated.
- Connect the connectors securely during reassembly.
- After reassembly, make sure that the each component operates normally.

C: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for setting of each function and trouble- shooting for electrical system.
ST1B022XU0			

2. GENERAL TOOL

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance and voltage.
Piano wire	Used for removing the window glass.
Cutter knife	Used for removing the window glass.
Windshield glass knife	Used for removing the window glass.