2. Rear Axle (AWD Model) - 3. Rear Axle (FWD Model)

Drum brake: Perform steps 9) through 11).

- 9) Clean brake pipe connection. Using a flare-nut wrench, connect brake pipe to wheel cylinder.
- 10) Connect parking brake cable to lever.
- 11) Install brake drum on rear housing assembly.
- 12) Bleed air from brake system. <Ref. to 4-4 [W11B0].>
- 13) Adjust parking brake lever stroke by turning adjuster.
- 14) Move brake lever back to apply brakes. While depressing brake pedal, tighten axle nut using a socket wrench. Lock axle nut after tightening.

# Tightening torque:

186±20 N·m (19±2 kg-m, 137±14 ft-lb)

#### **CAUTION:**

- Use a new axle nut.
- Always tighten axle nut before installing wheel on vehicle. If wheel is installed and comes in contact with ground when axle nut is loose, wheel bearings may be damaged.
- Be sure to tighten axle nut to specified torque. Do not overtighten it as this may damage wheel bearing.
- 15) Install wheel and tighten wheel nuts to specified torque.

## Tightening torque:

88±10 N·m (9±1 kg-m, 65±7 ft-lb)

# 3. Rear Axle (FWD Model)

# A: REMOVAL

- 1) Disconnect ground cable from battery.
- 2) Jack-up vehicle, and remove rear wheel cap and wheels.

#### CAUTION:

Be sure to loosen and retighten axle nut after removing wheel from vehicle. Failure to follow this rule may damage wheel bearings.

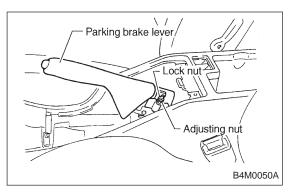
- 3) Pry hub cap off with a screwdriver placed between it and hub.
- 4) Unlock axle nut.
- 5) Remove axle nut using a socket wrench. Remove washer.

#### CAUTION:

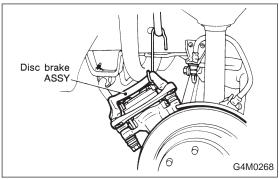
Do not re-use old axle nut. Replace with a new one.

### NOTE:

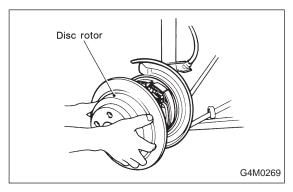
Temporarily tighten axle nut to hold hub in place.



- 6) Return parking brake lever and loosen adjusting nut.
  - (1) Disc brake: Perform steps 7) through 9).
  - (2) Drum brake: Perform steps 10) through 13).

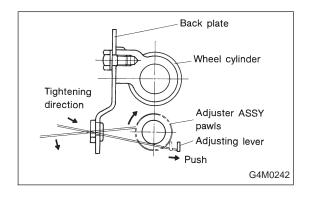


7) Remove disc brake assembly from back plate. Suspend disc brake assembly from strut using a wire.



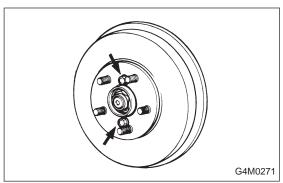
- 8) Remove disc rotor from hub. If disc rotor seizes up within hub, drive it out by installing an 8-mm bolt in bolt hole on disc rotor.
- 9) Disconnect end of parking brake cable.

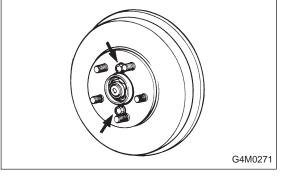
10) Remove brake drum from hub.



11) If it is difficult to remove brake drum, remove adjusting hole cover from back plate, and then turn adjusting screw using a slot-type screwdriver until brake shoe separates from the drum.

### SERVICE PROCEDURE





### NOTE:

If brake drum seizes up within hub, drive it out by installing an 8-mm bolt in bolt hole on brake drum.

- 12) Disconnect end of parking brake cable.
- 13) Using a flare-nut wrench, disconnect brake pipe from wheel cylinder.

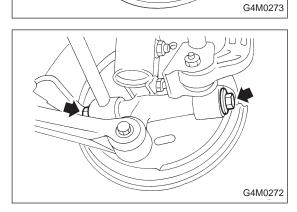
#### **CAUTION:**

Cover brake pipe connection to prevent entry of foreign particles.



### **CAUTION:**

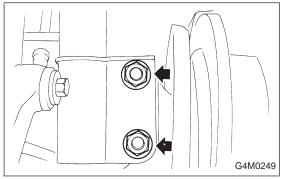
Discard old self-locking nut. Replace with a new one.



15) Remove bolts which secure lateral link assembly to rear spindle.

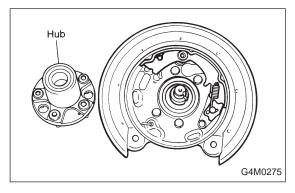
### **CAUTION:**

Discard old self-locking nut. Replace with a new one.



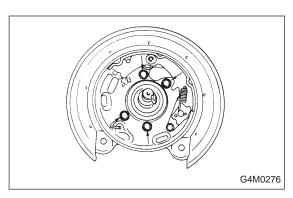
16) Remove bolts which secure strut assembly to rear spindle.

Remove rear spindle, back plate and hub as a unit.

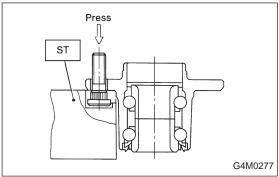


### **B: DISASSEMBLY**

1) Remove hub from rear spindle.



2) Remove back plate from rear spindle.



3) Using ST, press hub bolts out.

#### **CAUTION:**

Do not hammer hub bolt since this may deform hub.

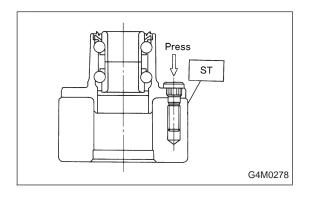
ST 927080000 HUB STAND

### C: INSPECTION

Clean the removed parts and check them for wear, damage and corrosion. If faulty, replace.

### **CAUTION:**

Hub unit cannot be disassembled. If faulty, replace it as a unit.



# D: ASSEMBLY

1) Using ST, press new hub bolts into place.

#### NOTE:

- Use a 12 mm (0.47 in) hole in ST to prevent hub bolt from tilting during installation.
- Ensure hub bolt closely contacts hub.

ST 927080000 HUB STAND

- 2) Completely clean dust or dirt from the mating/polished surface of rear spindle back plate.
- 3) Install back plate to rear spindle.

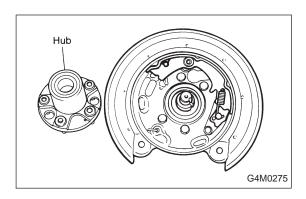
#### Tightening torque:

52±6 N·m (5.3±0.6 kg-m, 38.3±4.3 ft-lb)

4) Charge oil seal located on the rear of hub with grease.

### Specified grease:

SHELL 6459N



5) Install hub on rear spindle. Temporarily tighten axle nut and washer to hold hub in place.

### **CAUTION:**

SERVICE PROCEDURE

Discard old axle nut. Replace with a new one.

### E: INSTALLATION

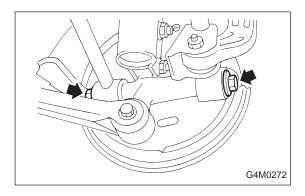
1) Connect rear spindle assembly to strut assembly.

### Tightening torque:

147±15 N·m (15±1.5 kg-m, 108±11 ft-lb)

#### CAUTION:

Use a new self-locking nut.



Connect rear spindle assembly to lateral link assembly.

### Tightening torque:

137±20 N m (14±2 kg-m, 101±14 ft-lb)

### **CAUTION:**

Use new self-locking nut.

Connect rear spindle assembly to trailing link assembly.

### Tightening torque:

113±15 N·m (11.5±1.5 kg-m, 83±11 ft-lb)

#### **CAUTION:**

#### Use a new self-locking nut.

Disc brake: Perform steps 4) through 6).

- 4) Connect end of parking brake cable.
- 5) Install disc rotor to hub unit.
- 6) Install disc brake assembly to back plate.

#### Tightening torque:

52±6 N·m (5.3±0.6 kg-m, 38.3±4.3 ft-lb)

Drum brake: Perform steps 7) through 10).

- 7) Completely clean brake pipe connection. Using a flarenut wrench, connect brake pipe to wheel cylinder.
- 8) Connect parking brake cable to lever.
- 9) Install brake drum on hub unit.
- 10) Bleed air from brake system. <Ref. to 4-4 [W11B0].>
- 11) Tighten axle nut using a socket wrench, and lock securely.

### Tightening torque:

186±20 N·m (19±2 kg-m, 137±14 ft-lb)

#### **CAUTION:**

- Use a new axle nut.
- Always tighten axle nut before installing wheel on vehicle. If wheel is installed and comes in contact with ground when axle nut is loose, wheel bearings may be damaged.
- Be sure to tighten axle nut to specified torque. Do not overtighten it as this may damage wheel bearing.
- 12) Install O-ring to hub cap flange, and install hub cap by lightly tapping it with a plastic-faced hammer.
- 13) Install wheel and tighten wheel nuts to specified torque.

Tightening torque (Wheel nut): 88±10 N m (9±1 kg-m, 65±7 ft-lb)

# 4. Front and Rear Drive Shafts

### A: REMOVAL

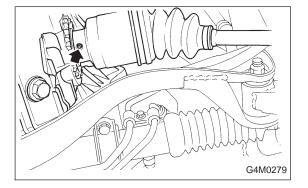
### 1. FRONT DRIVE SHAFT

- 1) Disconnect ground cable from battery.
- 2) Jack-up vehicle, support it with safety stands (rigid racks), and remove front wheel cap and wheels.
- Unlock axle nut.
- 4) While depressing brake pedal, remove axle nut using a socket wrench.

#### CAUTION:

Be sure to loosen and retighten axle nut after removing wheel from vehicle. Failure to follow this rule may damage wheel bearings.

- 5) Disconnect stabilizer link from transverse link.
- 6) Disconnect transverse link from housing.



7) Remove spring pin which secures transmission spindle to DOJ.

### CAUTION:

Use a new spring pin.