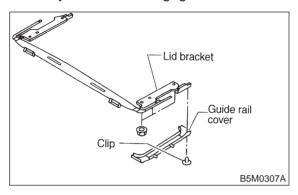
#### SERVICE PROCEDURE

## 16. Sunroof

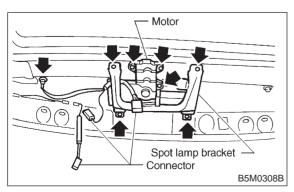
## A: REMOVAL AND INSTALLATION

# 1. SEDAN AND WAGON REAR (EXCEPT OUTBACK)

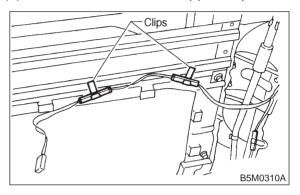
- 1) Glass lid assembly:
  - (1) Completely open sun shade. (Push it back far.)
  - (2) Remove a clip and detach guide rail cover.
  - (3) Remove six nuts from the left and right lid bracket.
  - (4) Working inside, slightly raise glass lid assembly until it is disengaged from lid bracket.



- (5) Hold both ends of glass lid assembly and remove it at an angle.
- (6) Installation is in the reverse order of removal.
- 2) Sunroof motor and relay:
  - (1) Remove center pillar trim upper. <Ref. to 5-3 [W5A3].>
  - (2) Remove front pillar trim upper. <Ref. to 5-3 [W5A4].>
  - (3) Remove assist grip on left side.
  - (4) Remove sunvisor with hook.
  - (5) Remove sunroof switch.
  - (6) Remove rearview mirror.
  - (7) While rolling up roof trim, disconnect harness clips and connector.
  - (8) While rolling up roof trim, remove spot lamp bracket and sunroof motor.
  - (9) Installation is in the reverse order of removal.



- 3) Sunroof frame:
  - (1) Remove sunroof switch, center and rear room lamps.
  - (2) Remove roof trim, rear quarter trim, pillar trim, etc. <Ref. to 5-3 [W5A0].>
  - (3) Remove glass lid assembly.
  - (4) Remove two harness support clips.

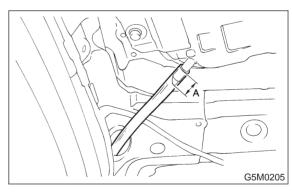


- (5) Disconnect harness clips and connector of sunroof motor.
- (6) Disconnect front and rear drain tubes.

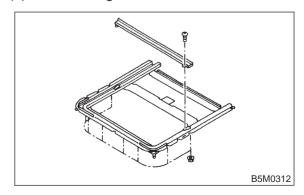
#### **CAUTION:**

When installing drain tube, insert it securely into drain pipe.

#### Length A: 15 mm (0.59 in) or more

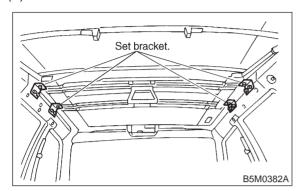


### (7) Remove eight nuts.



### SERVICE PROCEDURE

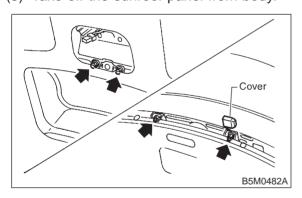
- (8) Remove set bracket mounting bolts.
- (9) Remove sunroof frame.



(10) Installation is in the reverse order of removal.

## 2. WAGON FRONT (OUTBACK)

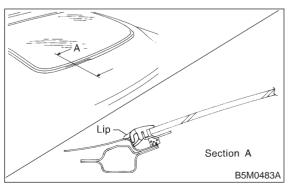
- 1) Sunroof panel:
  - (1) Tilt up the front sunroof (Most upper position).
  - (2) Disconnect ground cable from battery.
  - (3) Remove sunroof switch then remove two bolts.
  - (4) Remove cover then remove two nuts from tilt up assembly.
  - (5) Take off the sunroof panel from body.



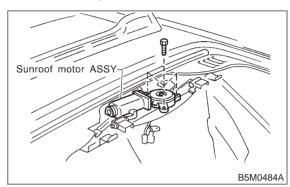
(6) Installation is in the reverse order of removal.

#### **CAUTION:**

When installing sunroof panel, ensure not to pinch its panel end lip.



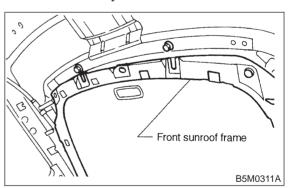
- 2) Sunroof motor assembly:
  - (1) Remove sunroof panel. <Ref. to 5-1 [W16A2].>
  - (2) Remove motor cover.
  - (3) Disconnect connector then remove sunroof motor assembly.



- (4) Installation is in the reverse order of removal.
- 3) Sunroof flame:
  - (1) Remove sunroof panel. <Ref. to 5-1 [W16A2].>
  - (2) Remove roof trim panel. <Ref. to 5-3 [W5A9].>
  - (3) Remove sunroof flame.

#### NOTE:

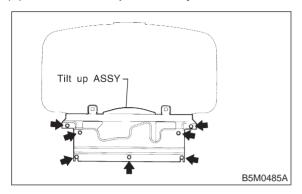
To facilitate installation, leave the two front mounting bolts on the body.



(4) Installation is in the reverse order of removal.

#### SERVICE PROCEDURE

- 4) Tilt up assembly:
  - (1) Remove sunroof flame. <Ref. to 5-1 [W16A2].>
  - (2) Remove tilt up assembly.



(3) Installation is in the reverse order of removal.

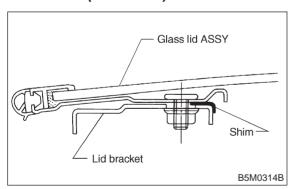
## **B: ADJUSTMENT**

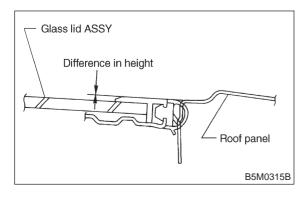
# 1. SEDAN AND WAGON REAR (EXCEPT OUTBACK)

- 1) Alignment of height between glass lid assembly and roof panel:
  - (1) Remove guide rail cover.
  - (2) Loosen nuts and adjust height by adding (Max: two pieces) and extracting (Max: one piece) shim(s) (Standard: one piece) between glass lid assembly and lid bracket.

## Difference in height between glass lid assembly and roof panel:

0±0.5 mm (0±0.020 in)

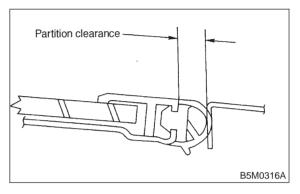




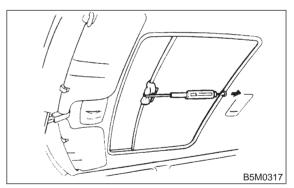
- 2) Alignment of glass lid assembly with roof panel:
  - (1) Remove guide rail cover.
  - (2) Loosen nuts and move glass lid assembly to either side to adjust front, rear, right, and left side partitions.

#### Partition clearance:

7.0±0.5 mm (0.276±0.020 in)



- 3) Checking for movement of glass lid assembly itself:
  - (1) Before installing sunroof motor, check glass lid assembly for movement.
  - (2) Place a cloth on glass lid assembly and sun shade, and attach a spring scale to glass lid assembly edge using the cloth.



(3) Pull spring scale to measure force required to move glass lid assembly.

## Force required to move glass lid assembly and sun shade trim:

Less than 196 N (20 kg, 44 lb)

Considerable effort is required to start glass lid assembly moving, so take scale reading while glass lid assembly is moving smoothly.

- (4) If force required exceeds specifications, check the following points:
- Glass lid assembly, sun shade and deflector and guide rail assembly for improper installation
- Cable for seizure

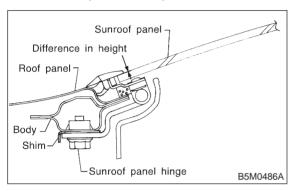
## 2. WAGON FRONT (OUTBACK)

1) Alignment of height between sunroof panel and roof panel

Loosen sunroof panel installation bolts and nuts then adjust height by adding (Max: two pieces) and extracting (Max: one piece) shim(s) (Standard: one piece) between sunroof panel hinge and body.

## Difference in height between sunroof panel and roof panel:

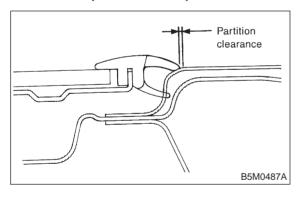
0±1.0 mm (0±0.039 in)



2) Alignment of partition clearance Loosen sunroof panel installation bolts and nuts then move glass to either side to adjust front, rear, right, and left side partitions.

#### Partition clearance:

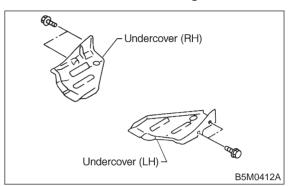
1±1.0 mm (0.04±0.039 in)



## 17. Undercover

### A: REMOVAL AND INSTALLATION

1) Remove undercover mounting bolts.



2) Installation is in the reverse order of removal. NOTE:

Undercover is bolted along with mud guard.