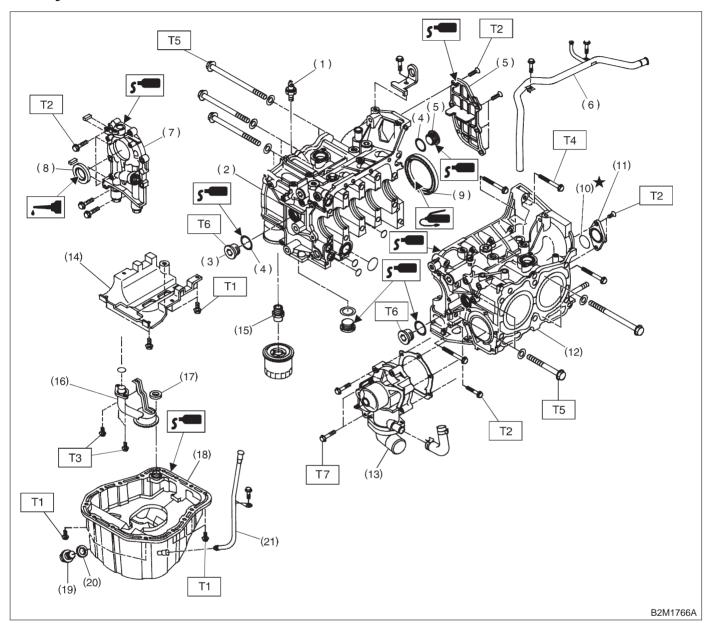
4. Cylinder Block



- (1) Oil pressure switch
- (2) Cylinder block (RH)
- (3) Service hole plug
- (4) Gasket
- (5) Oil separator cover
- (6) Water by-pass pipe
- (7) Oil pump
- (8) Front oil seal
- (9) Rear oil seal
- (10) O-ring
- (11) Service hole cover

- (12) Cylinder block (LH)
- (13) Water pump
- (14) Baffle plate
- (15) Oil filter connector
- (16) Oil strainer
- (17) Gasket
- (18) Oil pan
- (19) Drain plug
- (20) Metal gasket(21) Oil level gauge guide

Tightening torque: N-m (kg-m, ft-lb)

T1: 5 (0.5, 3.6)

T2: 6.4 (0.65, 4.7)

T3: 10 (1.0, 7)

T4: 25±2 (2.5±0.2, 18.1±1.4)

T5: 47±3 (4.8±0.3, 34.7±2.2)

T6: 69±7 (7.0±0.7, 50.6±5.1)

T7: First 12±2 (1.2±0.2, 8.7±1.4) Second 12±2 (1.2±0.2,

8.7±1.4)