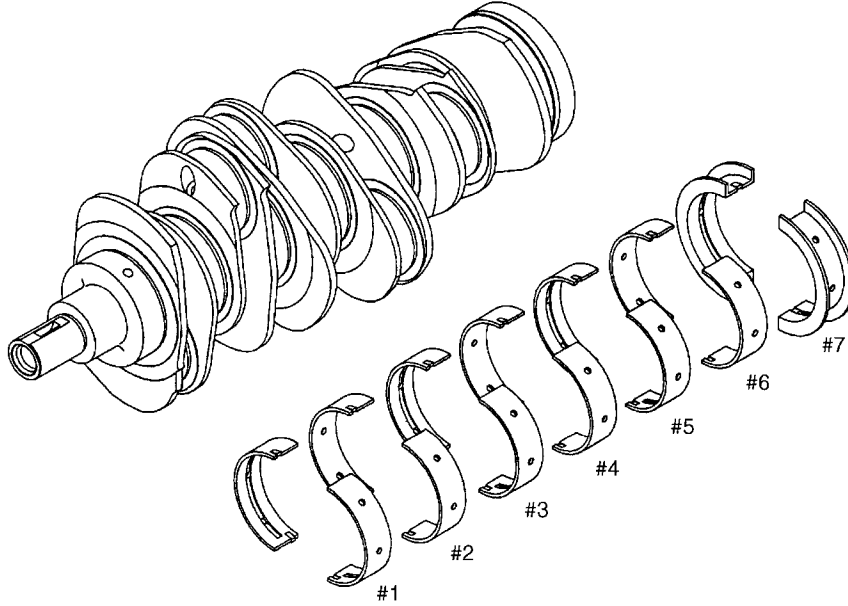


8. Crankshaft

The crankshaft is supported in the cylinder block by seven bearings. Each corner formed by a journal or pin and a web is finished by fillet-rolling method which increases strength of that area. The seven crankshaft bearings are made of aluminum alloy and the No. 7 bearing is provided with a flanged metal to support thrust forces.



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