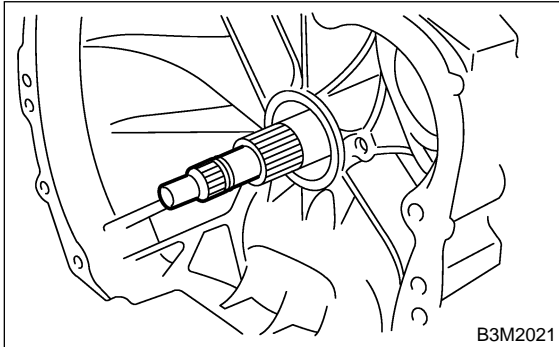


### 24. 2-4 Brake S510205

#### A: REMOVAL S510205A18

- 1) Extract the torque converter clutch assembly. <Ref. to AT-35, REMOVAL, Torque Converter Clutch Assembly.>
- 2) Remove the input shaft.



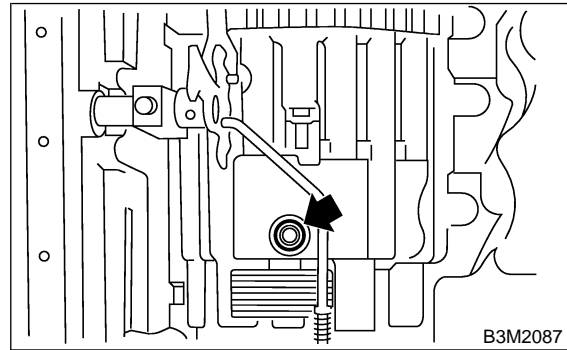
- 3) Disconnect the air breather hose. <Ref. to AT-28, REMOVAL, Air Breather Hose.>
- 4) Disconnect transmission harness connector from stay.

**NOTE:**

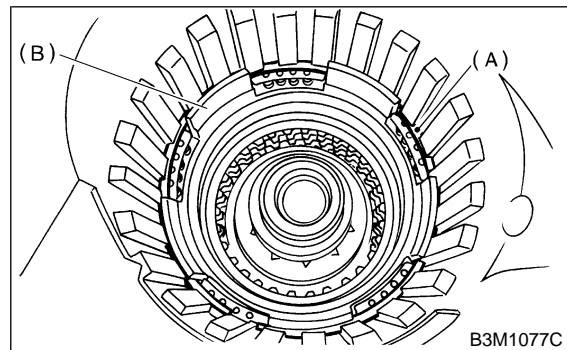
Lift-up lever behind the connector and disconnect it from stay.

- 5) Disconnect inhibitor switch connector from stay.
- 6) Remove the oil charger pipe. <Ref. to AT-29, REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes with washers. <Ref. to AT-30, REMOVAL, Oil Cooler Pipes.>
- 8) Remove rear vehicle speed sensor, and separate the transmission case and extension case. <Ref. to AT-36, REMOVAL, Extension Case.>
- 9) Remove reduction driven gear.  
WITHOUT VTD <Ref. to AT-48, WITHOUT VTD, REMOVAL, Reduction Driven Gear.>  
WITH VTD <Ref. to AT-48, WITH VTD, REMOVAL, Reduction Driven Gear.>
- 10) Separation of torque converter clutch case and transmission case. <Ref. to AT-58, REMOVAL, Torque Converter Clutch Case.>
- 11) Remove the oil pan and control valve body. <Ref. to AT-81, REMOVAL, Control Valve Body.>
- 12) Remove the oil pump housing. <Ref. to AT-62, REMOVAL, Oil Pump.>

- 13) Remove 2-4 brake seal.

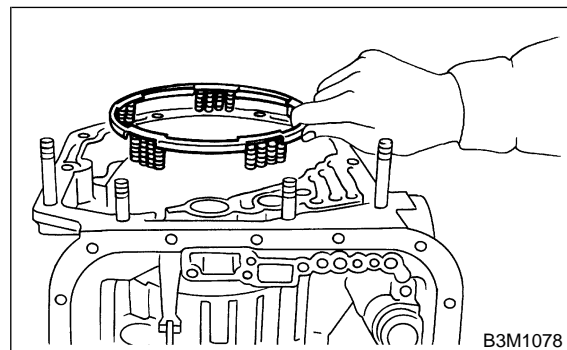


- 14) Take out the high clutch and reverse clutch assembly. <Ref. to AT-87, REMOVAL, High Clutch and Reverse Clutch.>
- 15) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly. <Ref. to AT-92, REMOVAL, Planetary Gear and Low Clutch.>
- 16) Remove snap ring.



- (A) Snap ring
- (B) 2-4 brake piston

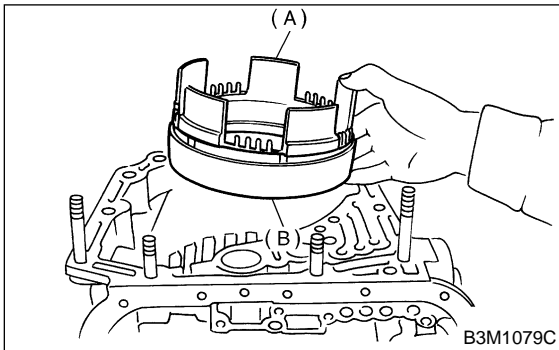
- 17) Take out 2-4 brake return spring.



18) Take out 2-4 brake piston and piston retainer.

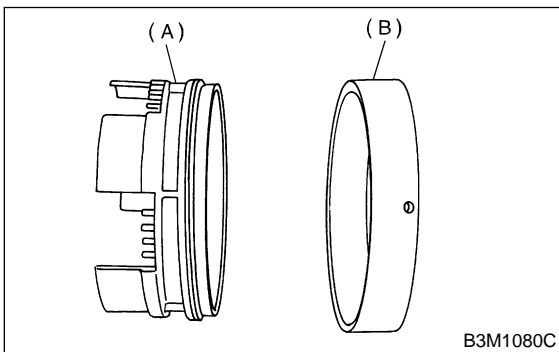
**CAUTION:**

When removing the brake piston 2-4 and piston retainer, be careful not to rub or bump them against the transmission case.



(A) 2-4 brake piston  
(B) 2-4 brake piston retainer

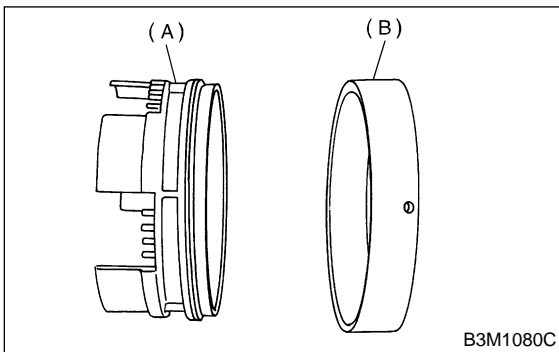
19) Separate 2-4 brake piston and piston retainer.



(A) 2-4 brake piston  
(B) 2-4 brake piston retainer

**B: INSTALLATION** S510205A11

1) Install 2-4 brake piston to 2-4 brake piston retainer.

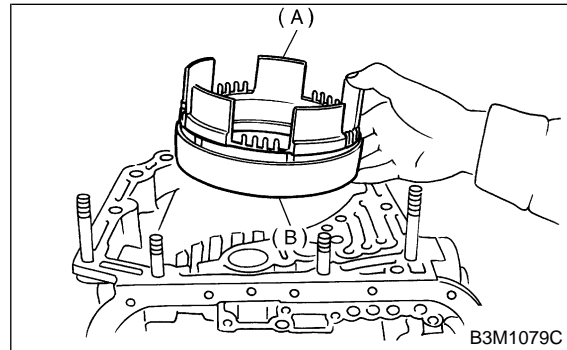


(A) 2-4 brake piston  
(B) 2-4 brake retainer

2) Install 2-4 brake piston and retainer to transmission case.

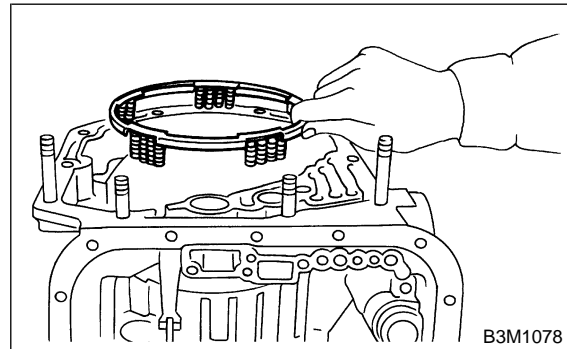
**CAUTION:**

Align the hole in the 2-4 brake seal of transmission case with the hole in 2-4 brake piston retainer during installation.

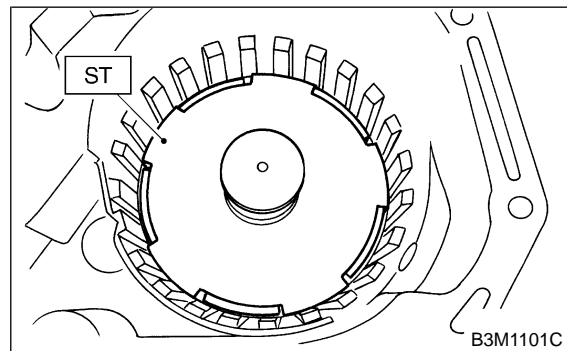


(A) 2-4 brake piston  
(B) 2-4 brake piston retainer

3) Install 2-4 brake piston return spring to transmission case.



4) Position snap ring in transmission. Using ST, press the snap ring into place.  
ST 498677100 COMPRESSOR



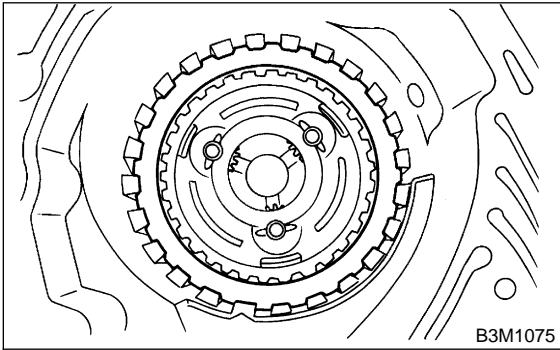
5) Install planetary gear and low clutch assembly to transmission case.

Install carefully while rotating the low clutch and planetary gear assembly slowly paying special attention not to damage the seal ring. <Ref. to AT-93, INSTALLATION, Planetary Gear and Low Clutch.>

## 2-4 BRAKE

### Automatic Transmission

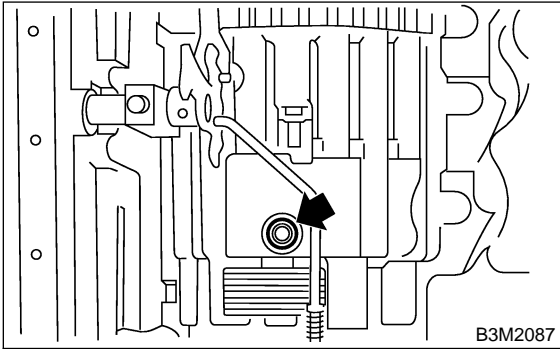
6) Install pressure plate, drive plate, driven plate, retaining plate and snap ring.



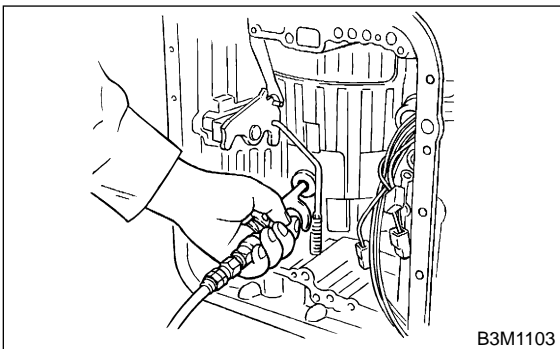
7) Install 2-4 brake oil seal to transmission case.

**NOTE:**

Be sure to use a new one.



8) After all 2-4 brake component parts have been installed, blow in air intermittently and confirm the operation of the brake.

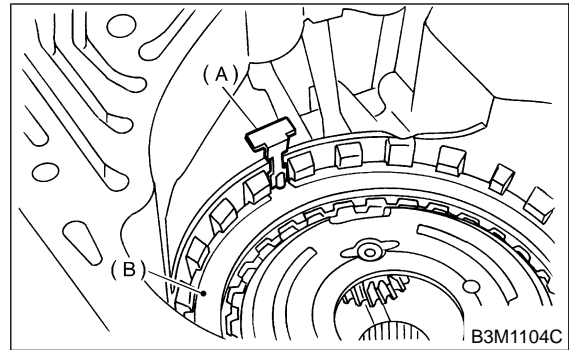


9) Check the clearance between the retaining plate and the snap ring. <Ref. to AT-103, INSPECTION, 2-4 Brake.>

10) Install leaf spring of 2-4 brake.

**NOTE:**

Be careful not to mistake the location of the leaf spring to be inserted.

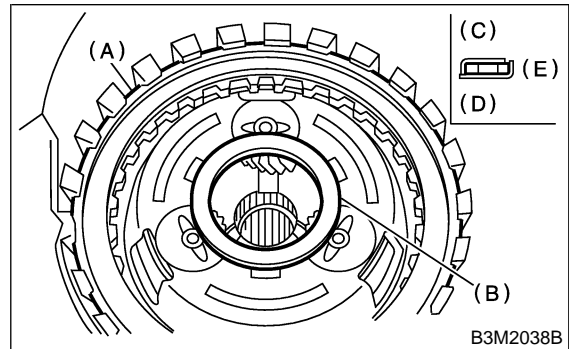


- (A) Leaf spring
- (B) Retaining plate

11) Install thrust needle bearing.

**NOTE:**

Install thrust needle bearing in the correct direction.

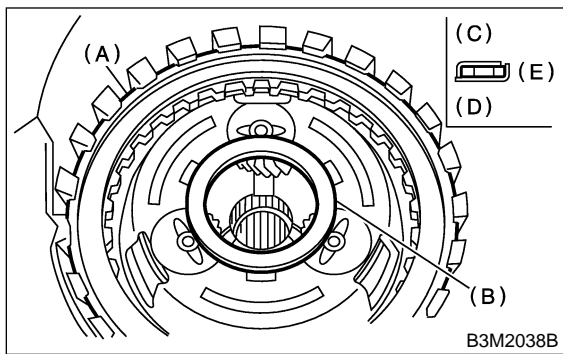


- (A) Snap ring
- (B) Thrust needle bearing
- (C) Up side
- (D) Down side
- (E) Outside

12) Install front sun gear and thrust needle bearing.

**NOTE:**

Install thrust needle bearing in the correct direction.



- (A) Front sun gear
- (B) Thrust needle bearing
- (C) Up side
- (D) Down side
- (E) Outside

13) Install the high clutch assembly. <Ref. to AT-88, INSTALLATION, High Clutch and Reverse Clutch.>

14) Install oil pump housing to transmission case. <Ref. to AT-63, INSTALLATION, Oil Pump.>

15) Install the control valve body and oil pan. <Ref. to AT-82, INSTALLATION, Control Valve Body.>

16) Install the torque converter clutch case assembly to the transmission case assembly. <Ref. to AT-59, INSTALLATION, Torque Converter Clutch Case.>

17) Insert inhibitor switch and transmission connector into stay.

18) Install air breather hose. <Ref. to AT-28, INSTALLATION, Air Breather Hose.>

19) Install the oil cooler pipes. <Ref. to AT-30, INSTALLATION, Oil Cooler Pipes.>

20) Install the oil charger pipe with O-ring. <Ref. to AT-29, INSTALLATION, Oil Charger Pipe.>

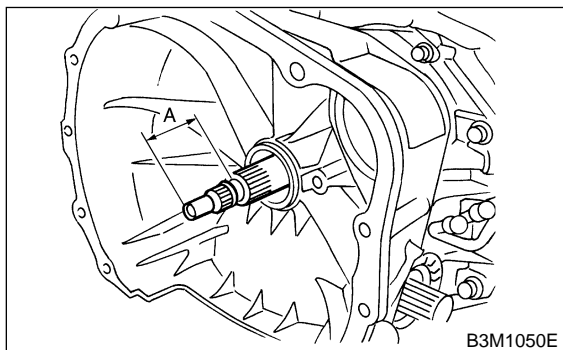
21) Insert the input shaft while turning lightly by hand.

### CAUTION:

**Be careful not to damage the bushing.**

### Normal protrusion A:

**50 — 55 mm (1.97 — 2.17 in)**



22) Install the torque converter clutch assembly. <Ref. to AT-35, INSTALLATION, Torque Converter Clutch Assembly.>

### C: INSPECTION SS10205A10

- Drive plate facing for wear and damage
- Snap ring for wear and spring retainer for deformation
- Lip seal and lathe cut seal ring for damage
- Measure the total end play and adjust to within specifications. <Ref. to AT-66, ADJUSTMENT, Oil Pump.>

1) Inspect the clearance between the retaining plate and the snap ring.

### NOTE:

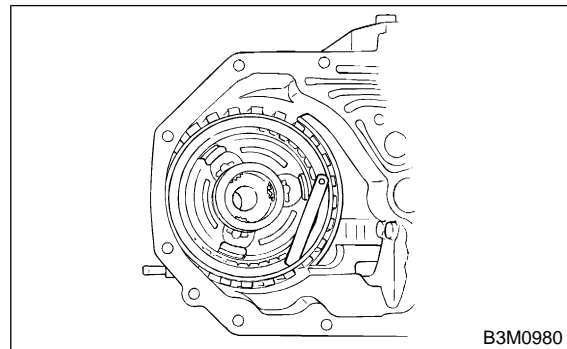
Select a retaining plate with a suitable value from the following table, so that the clearance becomes the standard value.

#### Standard value:

**0.8 — 1.2 mm (0.031 — 0.047 in)**

#### Allowable limit:

**1.5 mm (0.059 in)**



| Available retaining plates |                   |
|----------------------------|-------------------|
| Part No.                   | Thickness mm (in) |
| 31567AA612                 | 5.6 (0.220)       |
| 31567AA622                 | 5.8 (0.228)       |
| 31567AA632                 | 6.0 (0.236)       |
| 31567AA642                 | 6.2 (0.244)       |
| 31567AA652                 | 6.4 (0.252)       |
| 31567AA662                 | 6.6 (0.260)       |